SOLICITATION, OFFER, AND AWARD *(Construction, Alteration, or Repair)*	1. SOLICITATION NO. DACA65-02-R-0026	2. TYPE OF SOLICITATION [ ] SEALED BID (IFB) [X] NEGOTIATED *(RFP)*	3. DATE ISSUED 12-Aug-2002	PAGE OF PAGES 1 OF 124

IMPORTANT - The "offer" section on the reverse must be fully completed by offeror.

4. CONTRACT NO.	5. REQUISITION/PURCHASE REQUEST NO. W26GLG-2200-8662	6. PROJECT NO. MUHJ03-3005

7. ISSUED BY CODE DACA65	8. ADDRESS OFFER TO *(If Other Than Item 7)* CODE
CONTRACTING OFFICE (CA/CW) US ARMY ENGR DIST NORFOLK ATTN: CENAO-CT NORFOLK VA 23510-1096 TEL: FAX: (757) 441-7183	**See Item 7** TEL: FAX:

9. FOR INFORMATION CALL:	A. NAME DEBORA S GRAY	B. TELEPHONE NO. *(Include area code)* *(NO COLLECT CALLS)* (757) 441-7551

SOLICITATION

NOTE: In sealed bid solicitations "offer" and "offeror" mean "bid" and "bidder".

10. THE GOVERNMENT REQUIRES PERFORMANCE OF THE WORK DESCRIBED IN THESE DOCUMENTS *(Title, identifying no., date):*

Flight Simulator, Langley Air Force Base, VA

DACA65-02-R-0026, F-22 Flight Simulator, Langley Air Force Base, VA
This procurement is for the solicitation of a Two-Phase firm fixed price contract for the Flight Simulator Facility, Langley Air Force Base, VIRGINIA. The contract will provide for the construction of a flight simulator facility at Langley AFB, VA. The contractor shall provide all labor, supervision, construction engineering and management, materials, equipment, tools, parts, supplies and transportation to perform all work described in the specifications.
THIS IS AN UNRESTRICTED PROCUREMENT. NAICS CODE 233320

11. The Contractor shall begin performance within 30 calendar days and complete it within 300 calendar days after receiving [ ] award, [X] notice to proceed. This performance period is [X] mandatory, [ ] negotiable. *(See _____ .)*

12 A. THE CONTRACTOR MUST FURNISH ANY REQUIRED PERFORMANCE AND PAYMENT BONDS? *(If "YES," indicate within how many calendar days after award in Item 12B.)* [X] YES [ ] NO	12B. CALENDAR DAYS 10

13. ADDITIONAL SOLICITATION REQUIREMENTS:

A. Sealed offers in original and 4 copies to perform the work required are due at the place specified in Item 8 by 02:00 PM *(hour)* local time 11 Sep 2002 *(date).* If this is a sealed bid solicitation, offers must be publicly opened at that time. Sealed envelopes containing offers shall be marked to show the offeror's name and address, the solicitation number, and the date and time offers are due.

B. An offer guarantee [X] is, [ ] is not required.

C. All offers are subject to the (1) work requirements, and (2) other provisions and clauses incorporated in the solicitation in full text or by reference.

D. Offers providing less than 120 calendar days for Government acceptance after the date offers are due will not be considered and will be rejected.

SOLICITATION, OFFER, AND AWARD (Continued)

(Construction, Alteration, or Repair)

OFFER ***(Must be fully completed by offeror)***

14. NAME AND ADDRESS OF OFFEROR *(Include ZIP Code)*	15. TELEPHONE NO. *(Include area code)*
	16. REMITTANCE ADDRESS *(Include only if different than Item 14)* **See Item 14**
CODE / FACILITY CODE	

17. The offeror agrees to perform the work required at the prices specified below in strict accordance with the terms of this solicitation, if this offer is accepted by the Government in writing within _____ calendar days after the date offers are due. *(Insert any number equal to or greater than the minimum requirements stated in Item 13D. Failure to insert any number means the offeror accepts the minimum in Item 13D.)*

AMOUNTS	SEE SCHEDULE OF PRICES

18. The offeror agrees to furnish any required performance and payment bonds.

19. ACKNOWLEDGMENT OF AMENDMENTS

(The offeror acknowledges receipt of amendments to the solicitation -- give number and date of each)

AMENDMENT NO.										
DATE										

20A. NAME AND TITLE OF PERSON AUTHORIZED TO SIGN OFFER *(Type or print)*	20B. SIGNATURE	20C. OFFER DATE

AWARD ***(To be completed by Government)***

21. ITEMS ACCEPTED:

22. AMOUNT	23. ACCOUNTING AND APPROPRIATION DATA

24. SUBMIT INVOICES TO ADDRESS SHOWN IN *(4 copies unless otherwise specified)*	**ITEM**	25. OTHER THAN FULL AND OPEN COMPETITION PURSUANT TO ☐ 10 U.S.C. 2304(c) ☐ 41 U.S.C. 253(c)
26. ADMINISTERED BY CODE		27. PAYMENT WILL BE MADE BY: CODE

CONTRACTING OFFICER WILL COMPLETE ITEM 28 OR 29 AS APPLICABLE

☐ 28. NEGOTIATED AGREEMENT *(Contractor is required to sign this document and return _____ copies to issuing office.)* Contractor agrees to furnish and deliver all items or perform all work, requisitions identified on this form and any continuation sheets for the consideration stated in this contract. The rights and obligations of the parties to this contract shall be governed by (a) this contract award, (b) the solicitation, and (c) the clauses, representations, certifications, and specifications or incorporated by reference in or attached to this contract.

☐ 29. AWARD *(Contractor is not required to sign this document.)* Your offer on this solicitation, is hereby accepted as to the items listed. This award consummates the contract, which consists of (a) the Government solicitation and your offer, and (b) this contract award. No further contractual document is necessary.

30A. NAME AND TITLE OF CONTRACTOR OR PERSON AUTHORIZED TO SIGN *(Type or print)*		31A. NAME OF CONTRACTING OFFICER *(Type or print)* TEL: EMAIL:
30B. SIGNATURE	30C. DATE	31B. UNITED STATES OF AMERICA BY / 31C. AWARD DATE

Section 00010 - Solicitation Contract Form

ITEM NO	SUPPLIES/SERVICES	QUANTITY	UNIT	UNIT PRICE	AMOUNT
0001		1	Lump Sum		
	SCHEDULE I - BASE FFP Construct Flight Simulator building, complete, including all work incidental thereto as shown on the drawings and specified exclusive of bid items 002 thru 006. PURCHASE REQUEST NUMBER: W26GLG-2200-8662				
				NET AMT	

FOB: Destination

ITEM NO	SUPPLIES/SERVICES	QUANTITY	UNIT	UNIT PRICE	AMOUNT
0002		1	Lump Sum		
	FFP Sitework associated with Flight Simulator building, complete including all work incidental thereto as shown on the drawings and specified exclusive of bid items 0001 and 0003 thru 0006.				
				NET AMT	

FOB: Destination

ITEM NO	SUPPLIES/SERVICES	QUANTITY	UNIT	UNIT PRICE	AMOUNT
0003		1	Lump Sum		

FFP
Precast pile installation for Flight Simulator building, complete, including all work incidental thereto as shown on the drawings and specified exclusive of bid items 0001, 0002 and 0004 thru 0006.

NET AMT

FOB: Destination

ITEM NO	SUPPLIES/SERVICES	QUANTITY	UNIT	UNIT PRICE	AMOUNT
0004		1	Lump Sum		

FFP
As-Built drawings for Flight Simulator building, complete including all work incidental thereto as shown on the drawings and specified exclusive of bid items 0001 thru 0003 , 0005 and 0006.

NET AMT

FOB: Destination

ITEM NO	SUPPLIES/SERVICES	QUANTITY	UNIT	UNIT PRICE	AMOUNT
0005		1	Lump Sum		
OPTION	SCHEDULE II - OPTIONAL ITEMS FFP For Flight Simulator building: Excavation, characterization, transportation, and disposal of contaminated soils for UST removal, if discovered, complete, including all work incidental thereto as shown on the drawings and specified exclusive of bid items 0001 thru 0004 and 0006.				
				NET AMT	

FOB: Destination

ITEM NO	SUPPLIES/SERVICES	QUANTITY	UNIT	UNIT PRICE	AMOUNT
0006		1	Lump Sum		
OPTION	FFP For Flight Simulator building: Excavation, characterization, transportation, and disposal of contaminated groundwater for UST removal, if discovered, complete, including all work incidental thereto as shown on the drawings and as specified exclusive of bid items 0001 thru 0005.				
				NET AMT	

FOB: Destination

Section 00100 - Bidding Schedule/Instructions to Bidders

CLAUSES INCORPORATED BY FULL TEXT

52.204-6 DATA UNIVERSAL NUMBERING SYSTEM (DUNS) NUMBER (JUN 99)

(a) The offeror shall enter, in the block with its name and address on the cover page of its offer, the annotation "DUNS" followed by the DUNS number that identifies the offeror's name and address exactly as stated in the offer.

(b) If the offeror does not have a DUNS number, it should contact Dun and Bradstreet directly to obtain one. A DUNS number will be provided immediately by telephone at no charge to the offeror. For information on obtaining a DUNS number, the offeror, if located within the United States, should call Dun and Bradstreet at 1-800-333-0505. The offeror should be prepared to provide the following information:

(1) Company name.

(2) Company address.

(3) Company telephone number.

(4) Line of business.

(5) Chief executive officer/key manager.

(6) Date the company was started.

(7) Number of people employed by the company.

(8) Company affiliation.

(c) Offerors located outside the United States may obtain the location and phone number of the local Dun and Bradstreet Information Services office from the Internet Home Page at http://www.customerservice@dnb.com. If an offeror is unable to locate a local service center, it may send an e-mail to Dun and Bradstreet at globalinfo@mail.dnb.com.

(End of provision)

52.215-1 INSTRUCTIONS TO OFFERORS--COMPETITIVE ACQUISITION (MAY 2001)

(a) Definitions. As used in this provision--

“Discussions” are negotiations that occur after establishment of the competitive range that may, at the Contracting Officer's discretion, result in the offeror being allowed to revise its proposal.

“In writing or written” means any worded or numbered expression which can be read, reproduced, and later communicated, and includes electronically transmitted and stored information.

“Proposal modification” is a change made to a proposal before the solicitation's closing date and time, or made in response to an amendment, or made to correct a mistake at any time before award.

“Proposal revision” is a change to a proposal made after the solicitation closing date, at the request of or as allowed by a Contracting Officer as the result of negotiations.

“Time”, if stated as a number of days, is calculated using calendar days, unless otherwise specified, and will include Saturdays, Sundays, and legal holidays. However, if the last day falls on a Saturday, Sunday, or legal holiday, then the period shall include the next working day.

(b) Amendments to solicitations. If this solicitation is amended, all terms and conditions that are not amended remain unchanged. Offerors shall acknowledge receipt of any amendment to this solicitation by the date and time specified in the amendment(s).

(c) Submission, modification, revision, and withdrawal of proposals. (1) Unless other methods (e.g., electronic commerce or facsimile) are permitted in the solicitation, proposals and modifications to proposals shall be submitted in paper media in sealed envelopes or packages (i) addressed to the office specified in the solicitation, and (ii) showing the time and date specified for receipt, the solicitation number, and the name and address of the offeror. Offerors using commercial carriers should ensure that the proposal is marked on the outermost wrapper with the information in paragraphs (c)(1)(i) and (c)(1)(ii) of this provision.

(2) The first page of the proposal must show--

(i) The solicitation number;

(ii) The name, address, and telephone and facsimile numbers of the offeror (and electronic address if available);

(iii) A statement specifying the extent of agreement with all terms, conditions, and provisions included in the solicitation and agreement to furnish any or all items upon which prices are offered at the price set opposite each item;

(iv) Names, titles, and telephone and facsimile numbers (and electronic addresses if available) of persons authorized to negotiate on the offeror's behalf with the Government in connection with this solicitation; and

(v) Name, title, and signature of person authorized to sign the proposal. Proposals signed by an agent shall be accompanied by evidence of that agent's authority, unless that evidence has been previously furnished to the issuing office.

(3) Submission, modification, or revision, of proposals.

(i) Offerors are responsible for submitting proposals, and any modifications, or revisions, so as to reach the Government office designated in the solicitation by the time specified in the solicitation. If no time is specified in the solicitation, the time for receipt is 4:30 p.m., local time, for the designated Government office on the date that proposal or revision is due.

(ii)(A) Any proposal, modification, or revision received at the Government office designated in the solicitation after the exact time specified for receipt of offers is “late” and will not be considered unless it is received before award is made, the Contracting Officer determines that accepting the late offer would not unduly delay the acquisition; and--

(1) If it was transmitted through an electronic commerce method authorized by the solicitation, it was received at the initial point of entry to the Government infrastructure not later than 5:00 p.m. one working day prior to the date specified for receipt of proposals; or

(2) There is acceptable evidence to establish that it was received at the Government installation designated for receipt of offers and was under the Government's control prior to the time set for receipt of offers; or

(3) It is the only proposal received.

(B) However, a late modification of an otherwise successful proposal that makes its terms more favorable to the Government, will be considered at any time it is received and may be accepted.

(iii) Acceptable evidence to establish the time of receipt at the Government installation includes the time/date stamp of that installation on the proposal wrapper, other documentary evidence of receipt maintained by the installation, or oral testimony or statements of Government personnel.

(iv) If an emergency or unanticipated event interrupts normal Government processes so that proposals cannot be received at the office designated for receipt of proposals by the exact time specified in the solicitation, and urgent Government requirements preclude amendment of the solicitation, the time specified for receipt of proposals will be deemed to be extended to the same time of day specified in the solicitation on the first work day on which normal Government processes resume.

(v) Proposals may be withdrawn by written notice received at any time before award. Oral proposals in response to oral solicitations may be withdrawn orally. If the solicitation authorizes facsimile proposals, proposals may be withdrawn via facsimile received at any time before award, subject to the conditions specified in the provision at 52.215-5, Facsimile Proposals. Proposals may be withdrawn in person by an offeror or an authorized representative, if the identity of the person requesting withdrawal is established and the person signs a receipt for the proposal before award.

(4) Unless otherwise specified in the solicitation, the offeror may propose to provide any item or combination of items.

(5) Offerors shall submit proposals in response to this solicitation in English, unless otherwise permitted by the solicitation, and in U.S. dollars, unless the provision at FAR 52.225-17, Evaluation of Foreign Currency Offers, is included in the solicitation.

(6) Offerors may submit modifications to their proposals at any time before the solicitation closing date and time, and may submit modifications in response to an amendment, or to correct a mistake at any time before award.

(7) Offerors may submit revised proposals only if requested or allowed by the Contracting Officer.

(8) Proposals may be withdrawn at any time before award. Withdrawals are effective upon receipt of notice by the Contracting Officer.

(d) Offer expiration date. Proposals in response to this solicitation will be valid for the number of days specified on the solicitation cover sheet (unless a different period is proposed by the offeror).

(e) Restriction on disclosure and use of data. Offerors that include in their proposals data that they do not want disclosed to the public for any purpose, or used by the Government except for evaluation purposes, shall--

(1) Mark the title page with the following legend: This proposal includes data that shall not be disclosed outside the Government and shall not be duplicated, used, or disclosed--in whole or in part--for any purpose other than to evaluate this proposal. If, however, a contract is awarded to this offeror as a result of--or in connection with-- the submission of this data, the Government shall have the right to duplicate, use, or disclose the data to the extent provided in the resulting contract. This restriction does not limit the Government's right to use information contained in this data if it is obtained from another source without restriction. The data subject to this restriction are contained in sheets [insert numbers or other identification of sheets]; and

(2) Mark each sheet of data it wishes to restrict with the following legend: Use or disclosure of data contained on this sheet is subject to the restriction on the title page of this proposal.

(f) Contract award. (1) The Government intends to award a contract or contracts resulting from this solicitation to the responsible offeror(s) whose proposal(s) represents the best value after evaluation in accordance with the factors and subfactors in the solicitation.

(2) The Government may reject any or all proposals if such action is in the Government's interest.

(3) The Government may waive informalities and minor irregularities in proposals received.

(4) The Government intends to evaluate proposals and award a contract without discussions with offerors (except clarifications as described in FAR 15.306(a)). Therefore, the offeror's initial proposal should contain the offeror's best terms from a cost or price and technical standpoint. The Government reserves the right to conduct discussions if the Contracting Officer later determines them to be necessary. If the Contracting Officer determines that the number of proposals that would otherwise be in the competitive range exceeds the number at which an efficient competition can be conducted, the Contracting Officer may limit the number of proposals in the competitive range to the greatest number that will permit an efficient competition among the most highly rated proposals.

(5) The Government reserves the right to make an award on any item for a quantity less than the quantity offered, at the unit cost or prices offered, unless the offeror specifies otherwise in the proposal.

(6) The Government reserves the right to make multiple awards if, after considering the additional administrative costs, it is in the Government's best interest to do so.

(7) Exchanges with offerors after receipt of a proposal do not constitute a rejection or counteroffer by the Government.

(8) The Government may determine that a proposal is unacceptable if the prices proposed are materially unbalanced between line items or subline items. Unbalanced pricing exists when, despite an acceptable total evaluated price, the price of one or more contract line items is significantly overstated or understated as indicated by the application of cost or price analysis techniques. A proposal may be rejected if the Contracting Officer determines that the lack of balance poses an unacceptable risk to the Government.

(9) If a cost realism analysis is performed, cost realism may be considered by the source selection authority in evaluating performance or schedule risk.

(10) A written award or acceptance of proposal mailed or otherwise furnished to the successful offeror within the time specified in the proposal shall result in a binding contract without further action by either party.

(11) The Government may disclose the following information in postaward debriefings to other offerors:

(i) The overall evaluated cost or price and technical rating of the successful offeror;

(ii) The overall ranking of all offerors, when any ranking was developed by the agency during source selection;

(iii) A summary of the rationale for award; and

(iv) For acquisitions of commercial items, the make and model of the item to be delivered by the successful offeror.

(End of provision)

52.215-20 REQUIREMENTS FOR COST OR PRICING DATA OR INFORMATION OTHER THAN COST OR PRICING DATA (OCT 1997)

(a) Exceptions from cost or pricing data. (1) In lieu of submitting cost or pricing data, offerors may submit a written request for exception by submitting the information described in the following subparagraphs. The Contracting Officer may require additional supporting information, but only to the extent necessary to determine whether an exception should be granted, and whether the price is fair and reasonable.

(i) Identification of the law or regulation establishing the price offered. If the price is controlled under law by periodic rulings, reviews, or similar actions of a governmental body, attach a copy of the controlling document, unless it was previously submitted to the contracting office.

(ii) Commercial item exception. For a commercial item exception, the offeror shall submit, at a minimum, information on prices at which the same item or similar items have previously been sold in the commercial market that is adequate for evaluating the reasonableness of the price for this acquisition. Such information may include--

(A) For catalog items, a copy of or identification of the catalog and its date, or the appropriate pages for the offered items, or a statement that the catalog is on file in the buying office to which the proposal is being submitted. Provide a copy or describe current discount policies and price lists (published or unpublished), e.g., wholesale, original equipment manufacturer, or reseller. Also explain the basis of each offered price and its relationship to the established catalog price, including how the proposed price relates to the price of recent sales in quantities similar to the proposed quantities;

(B) For market-priced items, the source and date or period of the market quotation or other basis for market price, the base amount, and applicable discounts. In addition, describe the nature of the market;

(C) For items included on an active Federal Supply Service Multiple Award Schedule contract, proof that an exception has been granted for the schedule item.

(2) The offeror grants the Contracting Officer or an authorized representative the right to examine, at any time before award, books, records, documents, or other directly pertinent records to verify any request for an exception under this provision, and the reasonableness of price. For items priced using catalog or market prices, or law or regulation , access does not extend to cost or profit information or other data relevant solely to the offeror's determination of the prices to be offered in the catalog or marketplace.

(b) Requirements for cost or pricing data. If the offeror is not granted an exception from the requirement to submit cost or pricing data, the following applies:

(1) The offeror shall prepare and submit cost or pricing data and supporting attachments in accordance with Table 15-2 of FAR 15.408.

As soon as practicable after agreement on price, but before contract award (except for unpriced actions such as letter contracts), the offeror shall submit a Certificate of Current Cost or Pricing Data, as prescribed by FAR 15.406-2.

(End of provision)

52.216-1 TYPE OF CONTRACT (APR 1984)

The Government contemplates award of a firm fixed contract resulting from this solicitation.

(End of clause)

52.217-5 EVALUATION OF OPTIONS (JUL 1990)

(a) Except when it is determined in accordance with FAR 17.206(b) not to be in the Government's best interests, the Government will evaluate offers for award purposes by adding the total price for all options to the total price for the basic requirement. Evaluation of options will not obligate the Government to exercise the option(s).

(b) The Government may reject an offer as nonresponsive if it is materially unbalanced as to prices for the basic requirement and the option quantities. An offer is unbalanced when it is based on prices significantly less than cost for some work and prices which are significantly overstated for other work.

(End of provision)

52.225-10 NOTICE OF BUY AMERICAN ACT REQUIREMENT--CONSTRUCTION MATERIALS (MAY 2002) ALTERNATE I (MAY 2002)

(a) Definitions. Construction material, domestic construction material, and foreign construction material, as used in this provision, are defined in the clause of this solicitation entitled “Buy American Act --Construction Materials” (Federal Acquisition Regulation (FAR) clause 52.225-9).

(b) Requests for determinations of inapplicability. An offeror requesting a determination regarding the inapplicability of the Buy American Act shall submit the request with its offer, including the information and applicable supporting data required by paragraphs (c) and (d) of the clause at FAR 52.225-9.

(c) Evaluation of offers. (1) The Government will evaluate an offer requesting exception to the requirements of the Buy American Act, based on claimed unreasonable cost of domestic construction material, by adding to the offered price the appropriate percentage of the cost of such foreign construction material, as specified in paragraph (b)(3)(i) of the clause at FAR 52.225-9.

(2) If evaluation results in a tie between an offeror that requested the substitution of foreign construction material based on unreasonable cost and an offeror that did not request an exception, the Contracting Officer will award to the offeror that did not request an exception based on unreasonable cost.

(d) Alternate offers.

(1) When an offer includes foreign construction material not listed by the Government in this solicitation in paragraph (b)(2) of the clause at FAR 52.225-9, the offeror also may submit an alternate offer based on use of equivalent domestic construction material.

(2) If an alternate offer is submitted, the offeror shall submit a separate Standard Form 1442 for the alternate offer, and a separate price comparison table prepared in accordance with paragraphs (c) and (d) of the clause at FAR 52.225-9 for the offer that is based on the use of any foreign construction material for which the Government has not yet determined an exception applies.

(3) If the Government determines that a particular exception requested in accordance with paragraph (c) of the clause at FAR 52.225-9 does not apply, the Government will evaluate only those offers based on use of the

equivalent domestic construction material, and the offeror shall be required to furnish such domestic construction material. An offer based on use of the foreign construction material for which an exception was requested--

(i) Will be rejected as nonresponsive if this acquisition is conducted by sealed bidding; or

(ii) May be accepted if revised during negotiations.

(End of provision)

52.233-2 SERVICE OF PROTEST (AUG 1996)

(a) Protests, as defined in section 33.101 of the Federal Acquisition Regulation, that are filed directly with an agency, and copies of any protests that are filed with the General Accounting Office (GAO), shall be served on the Contracting Officer (addressed as follows) by obtaining written and dated acknowledgment of receipt from Chief, Contracting Office, U.S. Army Engineer District, Norfolk, 803 Front Street, ATTN: CENAO-SS-C, Norfolk, VA 23510-1096.

(b) The copy of any protest shall be received in the office designated above within one day of filing a protest with the GAO.

(End of provision)

52.236-27 SITE VISIT (CONSTRUCTION) (FEB 1995) – ALTERNATE I (FEB 1995)

(a) The clauses at 52.236-2, Differing Site Conditions, and 52.236-3, Site Investigations and Conditions Affecting the Work, will be included in any contract awarded as a result of this solicitation. Accordingly, offerors or quoters are urged and expected to inspect the site where the work will be performed.

(b) An organized site visit has been scheduled for--
August 22, 2002 at 9:00 am

(c) Participants will meet at--
Proposers should show up at the LaSalle gate (Langley Air Force Base, Hampton, VA) by 08:40. Corps rep will meet them there and sponsor them on Base. At 08:50 we will leave the gate and caravan to the simulator site. They need to make sure they are there no later than 08:40 so that they can be checked in by the departure time of 08:50. Site viewing only. No questions will be answered. Proposers are strongly encouraged to attend the site visit because the Resident Office will not be able to accommodate individual visits at another

(End of provision)

52.252-5 AUTHORIZED DEVIATIONS IN PROVISIONS (APR 1984)

(a) The use in this solicitation of any Federal Acquisition Regulation (48 CFR Chapter 1) provision with an authorized deviation is indicated by the addition of"(DEVIATION)" after the date of the provision.

(b) The use in this solicitation of any _____ (48 CFR Chapter _____) provision with an authorized deviation is indicated by the addition of "(DEVIATION)" after the name of the regulation.

(End of provision)

252.204-7001 COMMERCIAL AND GOVERNMENT ENTITY (CAGE) CODE REPORTING (AUG 1999)

(a) The offeror is requested to enter its CAGE code on its offer in the block with its name and address. The CAGE code entered must be for that name and address. Enter “CAGE” before the number.

(b) If the offeror does not have a CAGE code, it may ask the Contracting Officer to request one from the Defense Logistics Information Service (DLIS). The Contracting Officer will--

(1) Ask the Contractor to complete section B of a DD Form 2051, Request for Assignment of a Commercial and Government Entity (CAGE) Code;

(2) Complete section A and forward the form to DLIS; and

(3) Notify the Contractor of its assigned CAGE code.

(c) Do not delay submission of the offer pending receipt of a CAGE code.

(End of provision)

E4LC02 AWARD TO RESPONSIBLE OFFEROR

Responsibility will be determined, prior to award, by the Contracting Officer, either by performing a pre-award survey or conclusions based on a previous pre-award survey and/or any performance data available. A pre-award survey will be performed and the offeror will be required to show that he has the necessary capital, experience, and owns or can procure the necessary plant or other resources to commence the work at the time prescribed in the specifications and thereafter to prosecute and complete the work safely and satisfactorily within the time specified.

E4LC04 EVIDENCE OF AUTHORITY TO SIGN OFFERS

Evidence of the authority of individuals signing offers to submit firm offers on behalf of the offeror is required except where the offer is signed, and shows that it is so signed, by: the President, Vice-President, or Secretary of an incorporated offeror; a partner in the case of a partnership; or the owner in the case of a sole proprietorship. Failure to submit with the offer satisfactory evidence of the authority of all other persons may be cause for rejection of the offer as invalid or nonresponsive.

E4LC06 INSPECTION OF THE SITE

Prospective bidders are invited to visit the site of the work in order to acquaint themselves as to site conditions and other problems incident to the prosecution of the work. Arrangements for inspection of the site shall be made through the Office the Area Engineer identified in the clause 52.236-27, entitled "SITE VISIT (CONSTRUCTION)."

E4LC07 SUBCONTRACTING PLAN (CONSTRUCTION)

If the offeror is a large business and the offer amount exceeds $1,000,000.00, he shall submit a subcontracting plan within three (3) working days of being notified (either verbally or in writing) that he is the apparent low bidder or is otherwise in line for award. The subcontracting plan shall be reviewed and approved by the Contracting Officer prior to award.

E4LC08 MAGNITUDE OF CONSTRUCTION PROJECT

The estimated contract price of the work for this project is estimated to be between $1,000,00.00 and $5,000,000.00.

E4LC09 BASIS OF AWARD

All blanks must be filled in by the bidder. A single award will be made to the lowest responsible, responsive bidder on the basis of the total price bid. Prior to making an award, a pre-award survey will be made and the low bidder will be required to show that he has the necessary capital, experience, and owns or can procure the necessary plant to commence the work at the time prescribed in the specifications and thereafter to prosecute and complete the work safely and satisfactorily within the time specified.

E4LC10 UNBALANCED OFFERS

Any offer which is materially unbalanced as to prices for the Base Items and the Optional Items may be rejected as non-responsive or otherwise not considered for award. An unbalanced offer is one which is based on prices significantly less than cost for some work and prices which are significantly overstated for other work.

E4LC13 PERFORMANCE OF WORK BY CONTRACTOR

Offeror's attention is directed to FAR 52.236-1, "Performance of Work by Contractor." Contractor is required to furnish a description of the work which will be performed by his own organization, (e.g., earthwork, paving, etc.), the percentage of the total work this represents, and the estimated cost thereof. Such description of work to be performed by the contractor's own organization shall be provided to the Contracting Officer within 10 days of contract award.

E4LC23 INCURRING COSTS

The Government is not liable for any costs incurred by the offeror submitting an offer in response to this solicitation.

E4LC27 REQUIREMENT FOR "PAYMENT AND PERFORMANCE BONDS" OR "PAYMENT BONDS ONLY"

If the resulting contract is awarded for an amount in excess of $100,000, the contractor shall be required to provide both payment and performance bonds in accordance with FAR 52.228-15, "Performance and Payment Bonds--Construction." FAR 52.228-15 applies only to those contracts awarded for an amount in excess of $100,000.

If the resulting contract is awarded for an amount in excess of $25,000 but no more than $100,000, the contractor shall not be required to provide a performance bond. The required payment bond shall be provided in accordance with FAR 52.228-13, "Alternative Payment Protections." FAR 52.228-13 applies only to those contracts awarded for an amount in excess of $25,000 by no more than $100,000. Neither payment nor performance bonds are required for contracts awarded for an amount less than $25,000.

E4LC58 BID GUARANTEE (SEP 1996)

(a) Failure to furnish a bid guarantee in the proper form and amount, by the time set for opening of bids, may be cause for rejection of the bid.
(b) The bidder shall furnish a bid guarantee in the form of a firm commitment, e.g., bid bond supported by good and sufficient surety or sureties acceptable to the Government, postal money order, certified check, cashier's check, irrevocable letter of credit, or, under Treasury Department regulations, certain bonds or notes of the United States. The Contracting Officer will return bid guarantees, other than bid bonds, (1) to unsuccessful bidders as soon as practicable after the opening of bids, and (2) to the successful bidder upon execution of contractual documents and bonds (including

any necessary coinsurance or reinsurance agreements), as required by the bid as accepted.

(c) The amount of the bid guarantee shall be 20 percent of the bid price or $3,000,000, whichever is less.

(d) If the successful bidder, upon acceptance of its bid by the Government within the period specified for acceptance, fails to execute all contractual documents or furnish executed bond(s) within 10 days after receipt of the forms by the bidder, the Contracting Officer may terminate the contract for default.

(e) In the event the contract is terminated for default, the bidder is liable for any cost of acquiring the work that exceeds the amount of its bid, and the bid guarantee is available to offset the difference.

(End of provision)

Section 00600 - Representations & Certifications

CLAUSES INCORPORATED BY FULL TEXT

52.203-2 CERTIFICATE OF INDEPENDENT PRICE DETERMINATION (APR 1985)

(a) The offeror certifies that --

(c) The prices in this offer have been arrived at independently, without, for the purpose of restricting competition, any consultation, communication, or agreement with any other offeror or competitor relating to –

(1) Those prices,

(i) The intention to submit an offer, or

(iii) The methods of factors used to calculate the prices offered:

(2) The prices in this offer have not been and will not be knowingly disclosed by the offeror, directly or indirectly, to any other offeror or competitor before bid opening (in the case of a sealed bid solicitation) or contract award (in the case of a negotiated solicitation) unless otherwise required by law; and

(3) No attempt has been made or will be made by the offeror to induce any other concern to submit or not to submit an offer for the purpose of restricting competition.

(b) Each signature on the offer is considered to be a certification by the signatory that the signatory --

(1) Is the person in the offeror's organization responsible for determining the prices offered in this bid or proposal, and that the signatory has not participated and will not participate in any action contrary to subparagraphs (a)(1) through (a)(3) of this provision; or

(2) (i) Has been authorized, in writing, to act as agent for the following principals in certifying that those principals have not participated, and will not participate in any action contrary to subparagraphs (a)(1) through (a)(3) of this provison _____ (insert full name of person(s) in the offeror's organization responsible for determining the prices offered in this bid or proposal, and the title of his or her position in the offeror's organization);

(ii) As an authorized agent, does certify that the principals named in subdivision (b)(2)(i) above have not participated, and will not participate, in any action contrary to subparagraphs (a)(1) through (a)(3) above; and

(iii) As an agent, has not personally participated, and will not participate, in any action contrary to subparagraphs (a)(1) through (a)(3) of this provision.

(c) If the offeror deletes or modifies subparagraph (a)(2) of this provision, the offeror must furnish with its offer a signed statement setting forth in detail the circumstances of the disclosure.

(End of provision)

52.203-11 CERTIFICATION AND DISCLOSURE REGARDING PAYMENTS TO INFLUENCE CERTAIN FEDERAL TRANSACTIONS (APR 1991)

(a) The definitions and prohibitions contained in the clause, at FAR 52.203-12, Limitation on Payments to Influence Certain Federal Transactions, included in this solicitation, are hereby incorporated by reference in paragraph (b) of this Certification.

(b) The offeror, by signing its offer, hereby certifies to the best of his or her knowledge and belief that on or after December 23, 1989,--

(1) No Federal appropriated funds have been paid or will be paid to any person for influencing or attempting to influence an officer or employee of any agency, a Member of Congress, an officer or employee of Congress, or an employee of a Member of Congress on his or her behalf in connection with the awarding of any Federal contract, the making of any Federal grant, the making of any Federal loan, the entering into of any cooperative agreement, and the extension, continuation, renewal, amendment or modification of any Federal contract, grant, loan, or cooperative agreement;

(2) If any funds other than Federal appropriated funds (including profit or fee received under a covered Federal transaction) have been paid, or will be paid to any person for influencing or attempting to influence an officer or employee of any agency, a Member of Congress, an officer or employee of Congress or an employee of a Member of Congress on his or her behalf in connection with this solicitation, the offeror shall complete and submit, with its offer, OMB standard form LLL, Disclosure of Lobbying Activities, to the Contracting Officer; and

(3) He or she will include the language of this certification in all subcontract awards at any tier and require that all recipients of subcontract awards in excess of $100,000 shall certify and disclose accordingly.

(d) Submission of this certification and disclosure is a prerequisite for making or entering into this contract imposed by section 1352, title 31, United States Code. Any person who makes an expenditure prohibited under this provision, shall be subject to a civil penalty of not less than $10,000, and not more than $100,000, for each such failure.

(End of provision)

52.204-3 TAXPAYER IDENTIFICATION (OCT 1998)

(a) Definitions.

“Common parent,” as used in this provision, means that corporate entity that owns or controls an affiliated group of corporations that files its Federal income tax returns on a consolidated basis, and of which the offeror is a member.

“Taxpayer Identification Number (TIN),” as used in this provision, means the number required by the Internal Revenue Service (IRS) to be used by the offeror in reporting income tax and other returns. The TIN may be either a Social Security Number or an Employer Identification Number.

(b) All offerors must submit the information required in paragraphs (d) through (f) of this provision to comply with debt collection requirements of 31 U.S.C. 7701(c) and 3325(d), reporting requirements of 26 U.S.C. 6041, 6041A, and 6050M, and implementing regulations issued by the IRS. If the resulting contract is subject to the payment reporting requirements described in Federal Acquisition Regulation (FAR) 4.904, the failure or refusal by the offeror to furnish the information may result in a 31 percent reduction of payments otherwise due under the contract.

(c) The TIN may be used by the Government to collect and report on any delinquent amounts arising out of the offeror's relationship with the Government (31 U.S.C. 7701(c)(3)). If the resulting contract is subject to the

payment reporting requirements described in FAR 4.904, the TIN provided hereunder may be matched with IRS records to verify the accuracy of the offeror's TIN.

(d) Taxpayer Identification Number (TIN).

___ TIN:._____

___ TIN has been applied for.

___ TIN is not required because:

___ Offeror is a nonresident alien, foreign corporation, or foreign partnership that does not have income effectively connected with the conduct of a trade or business in the United States and does not have an office or place of business or a fiscal paying agent in the United States;

___ Offeror is an agency or instrumentality of a foreign government;

___ Offeror is an agency or instrumentality of the Federal Government.

(e) Type of organization.

___ Sole proprietorship;

___ Partnership;

___ Corporate entity (not tax-exempt);

___ Corporate entity (tax-exempt);

___ Government entity (Federal, State, or local);

___ Foreign government;

___ International organization per 26 CFR 1.6049-4;

___ Other _____

(f) Common parent.

___ Offeror is not owned or controlled by a common parent as defined in paragraph (a) of this provision.

___ Name and TIN of common parent:

Name _____

TIN _____

(End of provision)

52.204-5 WOMEN-OWNED BUSINESS (OTHER THAN SMALL BUSINESS) (MAY 1999)

(a) Definition. Women-owned business concern, as used in this provision, means a concern that is at least 51 percent owned by one or more women; or in the case of any publicly owned business, at least 51 percent of its stock is owned by one or more women; and whose management and daily business operations are controlled by one or more women.

(b) Representation. [Complete only if the offeror is a women-owned business concern and has not represented itself as a small business concern in paragraph (b)(1) of FAR 52.219-1, Small Business Program Representations, of this solicitation.] The offeror represents that it ( ) is a women-owned business concern.

(End of provision)

52.209-5 CERTIFICATION REGARDING DEBARMENT, SUSPENSION, PROPOSED DEBARMENT, AND OTHER RESPONSIBILITY MATTERS (DEC 2001)

(a)(1) The Offeror certifies, to the best of its knowledge and belief, that--

(i) The Offeror and/or any of its Principals--

(A) Are ( ) are not ( ) presently debarred, suspended, proposed for debarment, or declared ineligible for the award of contracts by any Federal agency;

(B) Have ( ) have not ( ), within a three-year period preceding this offer, been convicted of or had a civil judgment rendered against them for: commission of fraud or a criminal offense in connection with obtaining, attempting to obtain, or performing a public (Federal, state, or local) contract or subcontract; violation of Federal or state antitrust statutes relating to the submission of offers; or commission of embezzlement, theft, forgery, bribery, falsification or destruction of records, making false statements, tax evasion, or receiving stolen property; and

(C) Are ( ) are not ( ) presently indicted for, or otherwise criminally or civilly charged by a governmental entity with, commission of any of the offenses enumerated in subdivision (a)(1)(i)(B) of this provision.

(ii) The Offeror has ( ) has not ( ), within a three-year period preceding this offer, had one or more contracts terminated for default by any Federal agency.

(2) "Principals," for the purposes of this certification, means officers; directors; owners; partners; and, persons having primary management or supervisory responsibilities within a business entity (e.g., general manager; plant manager; head of a subsidiary, division, or business segment, and similar positions).

THIS CERTIFICATION CONCERNS A MATTER WITHIN THE JURISDICTION OF AN AGENCY OF THE UNITED STATES AND THE MAKING OF A FALSE, FICTITIOUS, OR FRAUDULENT CERTIFICATION MAY RENDER THE MAKER SUBJECT TO PROSECUTION UNDER SECTION 1001, TITLE 18, UNITED STATES CODE.

(b) The Offeror shall provide immediate written notice to the Contracting Officer if, at any time prior to contract award, the Offeror learns that its certification was erroneous when submitted or has become erroneous by reason of changed circumstances.

(c) A certification that any of the items in paragraph (a) of this provision exists will not necessarily result in withholding of an award under this solicitation. However, the certification will be considered in connection with a determination of the Offeror's responsibility. Failure of the Offeror to furnish a certification or provide such additional information as requested by the Contracting Officer may render the Offeror nonresponsible.

(d) Nothing contained in the foregoing shall be construed to require establishment of a system of records in order to render, in good faith, the certification required by paragraph (a) of this provision. The knowledge and information of an Offeror is not required to exceed that which is normally possessed by a prudent person in the ordinary course of business dealings.

(e) The certification in paragraph (a) of this provision is a material representation of fact upon which reliance was placed when making award. If it is later determined that the Offeror knowingly rendered an erroneous certification, in addition to other remedies available to the Government, the Contracting Officer may terminate the contract resulting from this solicitation for default.

(End of provision)

52.219-1 SMALL BUSINESS PROGRAM REPRESENTATIONS (APR 2002)

(a)(1) The North American Industry Classification System (NAICS) code for this acquisition is 233320.

(2) The small business size standard is $27.5 Million.

(3) The small business size standard for a concern which submits an offer in its own name, other than on a construction or service contract, but which proposes to furnish a product which it did not itself manufacture, is 500 employees.

(b) Representations. (1) The offeror represents as part of its offer that it ( ) is, ( ) is not a small business concern.

(2) (Complete only if the offeror represented itself as a small business concern in paragraph (b)(1) of this provision.) The offeror represents, for general statistical purposes, that it ( ) is, ( ) is not a small disadvantaged business concern as defined in 13 CFR 124.1002.

(3) (Complete only if the offeror represented itself as a small business concern in paragraph (b)(1) of this provision.) The offeror represents as part of its offer that it ( ) is, ( ) is not a women-owned small business concern.

(4) (Complete only if the offeror represented itself as a small business concern in paragraph (b)(1) of this provision.) The offeror represents as part of its offer that it ( ) is, ( ) is not a veteran-owned small business concern.

(5) (Complete only if the offeror represented itself as a veteran-owned small business concern in paragraph (b)(4) of this provision.) The offeror represents as part of its offer that it ( ) is, ( ) is not a service-disabled veteran-owned small business concern.

(6) (Complete only if the offeror represented itself as a small business concern in paragraph (b)(1) of this provision.) The offeror represents, as part of its offer, that--

(i) It ( ) is, ( ) is not a HUBZone small business concern listed, on the date of this representation, on the List of Qualified HUBZone Small Business Concerns maintained by the Small Business Administration, and no material change in ownership and control, principal office, or HUBZone employee percentage has occurred since it was certified by the Small Business Administration in accordance with 13 CFR part 126; and

(ii) It ( ) is, ( ) is not a joint venture that complies with the requirements of 13 CFR part 126, and the representation in paragraph (b)(6)(i) of this provision is accurate for the HUBZone small business concern or

concerns that are participating in the joint venture. (The offeror shall enter the name or names of the HUBZone small business concern or concerns that are participating in the joint venture:_____.) Each HUBZone small business concern participating in the joint venture shall submit a separate signed copy of the HUBZone representation.

(c) Definitions. As used in this provision--

Service-disabled veteran-owned small business concern--

(1) Means a small business concern--

(i) Not less than 51 percent of which is owned by one or more service-disabled veterans or, in the case of any publicly owned business, not less than 51 percent of the stock of which is owned by one or more service-disabled veterans; and

(ii) The management and daily business operations of which are controlled by one or more servi ce-disabled veterans or, in the case of a veteran with permanent and severe disability, the spouse or permanent caregiver of such veteran.

(2) Service-disabled veteran means a veteran, as defined in 38 U.S.C. 101(2), with a disability that is service-connected, as defined in 38 U.S.C. 101(16).

"Small business concern," means a concern, including its affiliates, that is independently owned and operated, not dominant in the field of operation in which it is bidding on Government contracts, and qualified as a small business under the criteria in 13 CFR Part 121 and the size standard in paragraph (a) of this provision.

Veteran-owned small business concern means a small business concern--

(1) Not less than 51 percent of which is owned by one or more veterans (as defined at 38 U.S.C. 101(2)) or, in the case of any publicly owned business, not less than 51 percent of the stock of which is owned by one or more veterans; and

(2) The management and daily business operations of which are controlled by one or more veterans.

"Women-owned small business concern," means a small business concern --

(1) That is at least 51 percent owned by one or more women; in the case of any publicly owned business, at least 51 percent of the stock of which is owned by one or more women; and

(2) Whose management and daily business operations are controlled by one or more women.

(d) Notice.

(1) If this solicitation is for supplies and has been set aside, in whole or in part, for small business concerns, then the clause in this solicitation providing notice of the set-aside contains restrictions on the source of the end items to be furnished.

(2) Under 15 U.S.C. 645(d), any person who misrepresents a firm's status as a small, HUBZone small, small disadvantaged, or women-owned small business concern in order to obtain a contract to be awarded under the preference programs established pursuant to section 8(a), 8(d), 9, or 15 of the Small Business Act or any other provision of Federal law that specifically references section 8(d) for a definition of program eligibility, shall--

(i) Be punished by imposition of fine, imprisonment, or both;

(ii) Be subject to administrative remedies, including suspension and debarment; and

(iii) Be ineligible for participation in programs conducted under the authority of the Act.

(End of provision)

52.219-19 SMALL BUSINESS CONCERN REPRESENTATION FOR THE SMALL BUSINESS COMPETITIVENESS DEMONSTRATION PROGRAM (OCT 2000)

(a) Definition.

"Emerging small business" as used in this solicitation, means a small business concern whose size is no greater than 50 percent of the numerical size standard applicable to the North American Industry Classification System (NAICS) code assigned to a contracting opportunity.

(b) [Complete only if the Offeror has represented itself under the provision at 52.219-1 as a small business concern under the size standards of this solicitation.] The Offeror [ ] is, [ ] is not an emerging small business.

(c) (Complete only if the Offeror is a small business or an emerging small business, indicating its size range.)

Offeror's number of employees for the past 12 months (check this column if size standard stated in solicitation is expressed in terms of number of employees) or Offeror's average annual gross revenue for the last 3 fiscal years (check this column if size standard stated in solicitation is expressed in terms of annual receipts). (Check one of the following.)

No. of Employees	Avg. Annual Gross Revenues
____ 50 or fewer	____ $1 million or less
____ 51 - 100	____ $1,000,001 - $2 million
____ 101 - 250	____ $2,000,001 - $3.5 million
____ 251 - 500	____ $3,500,001 - $5 million
____ 501 - 750	____ $5,000,001 - $10 million
____ 751 - 1,000	____ $10,000,001 - $17 million
____ Over 1,000	____ Over $17 million

(End of provision)

52.222-22 PREVIOUS CONTRACTS AND COMPLIANCE REPORTS (FEB 1999)

The offeror represents that --

(a) ( ) It has, ( ) has not participated in a previous contract or subcontract subject to the Equal Opportunity clause of this solicitation;

(b) ( ) It has, ( ) has not, filed all required compliance reports; and

(c) Representations indicating submission of required compliance reports, signed by proposed subcontractors, will be obtained before subcontract awards.

(End of provision)

52.222-25 AFFIRMATIVE ACTION COMPLIANCE (APR 1984)

The offeror represents that

(a) [ ] it has developed and has on file, [ ] has not developed and does not have on file, at each establishment, affirmative action programs required by the rules and regulations of the Secretary of Labor (41 CFR 60-1 and 60-2), or

(b) [ ] has not previously had contracts subject to the written affirmative action programs requirement of the rules and regulations of the Secretary of Labor.

(End of provision)

52.223-13 CERTIFICATION OF TOXIC CHEMICAL RELEASE REPORTING (OCT 2000)

(a) Submission of this certification is a prerequisite for making or entering into this contract imposed by Executive Order 12969, August 8, 1995.

(b) By signing this offer, the offeror certifies that--

(1) As the owner or operator of facilities that will be used in the performance of this contract that are subject to the filing and reporting requirements described in section 313 of the Emergency Planning and Community Right-to-Know Act of 1986 (EPCRA) (42 U.S.C. 11023) and section 6607 of the Pollution Prevention Act of 1990 (PPA) (42 U.S.C. 13106), the offeror will file and continue to file for such facilities for the life of the contract the Toxic Chemical Release Inventory Form (Form R) as described in sections 313(a) and (g) of EPCRA and section 6607 of PPA; or

(2) None of its owned or operated facilities to be used in the performance of this contract is subject to the Form R filing and reporting requirements because each such facility is exempt for at least one of the following reasons: (Check each block that is applicable.)

( ) (i) The facility does not manufacture, process or otherwise use any toxic chemicals listed under section 313(c) of EPCRA, 42 U.S.C. 11023(c);

( ) (ii) The facility does not have 10 or more full-time employees as specified in section 313.(b)(1)(A) of EPCRA 42 U.S.C. 11023(b)(1)(A);

( ) (iii) The facility does not meet the reporting thresholds of toxic chemicals established under section 313(f) of EPCRA, 42 U.S.C. 11023(f) (including the alternate thresholds at 40 CFR 372.27, provided an appropriate certification form has been filed with EPA);

( ) (iv) The facility does not fall within Standard Industrial Classification Code (SIC) major groups 20 through 39 or their corresponding North American Industry Classification System (NAICS) sectors 31 through 33; or

( ) (v) The facility is not located within any State of the United States, the District of Columbia, the Commonwealth of Puerto Rico, Guam, American Samoa, the United States Virgin Islands, the Northern Mariana Islands, or any other territory or possession over which the United States has jurisdiction.

(End of clause)

252.209-7001 DISCLOSURE OF OWNERSHIP OR CONTROL BY THE GOVERNMENT OF A TERRORIST COUNTRY (MAR 1998)

(a) "Definitions."

As used in this provision --

(a) "Government of a terrorist country" includes the state and the government of a terrorist country, as well as any political subdivision, agency, or instrumentality thereof.

(2) "Terrorist country" means a country determined by the Secretary of State, under section 6(j)(1)(A) of the Export Administration Act of 1979 (50 U.S.C. App. 2405(j)(i)(A)), to be a country the government of which has repeatedly provided support for such acts of international terrorism. As of the date of this provision, terrorist countries include: Cuba, Iran, Iraq, Libya, North Korea, Sudan, and Syria.

(3) "Significant interest" means --

(i) Ownership of or beneficial interest in 5 percent or more of the firm's or subsidiary's securities. Beneficial interest includes holding 5 percent or more of any class of the firm's securities in "nominee shares," "street names," or some other method of holding securities that does not disclose the beneficial owner;

(ii) Holding a management position in the firm, such as a director or officer;

(iii) Ability to control or influence the election, appointment, or tenure of directors or officers in the firm;

(iv) Ownership of 10 percent or more of the assets of a firm such as equipment, buildings, real estate, or other tangible assets of the firm; or

(v) Holding 50 percent or more of the indebtness of a firm.

(b) "Prohibition on award."

In accordance with 10 U.S.C. 2327, no contract may be awarded to a firm or a subsidiary of a firm if the government of a terrorist country has a significant interest in the firm or subsidiary or, in the case of a subsidiary, the firm that owns the subsidiary, unless a waiver is granted by the Secretary of Defense.

(c) "Disclosure."

If the government of a terrorist country has a significant interest in the Offeror or a subsidiary of the Offeror, the Offeror shall disclosure such interest in an attachment to its offer. If the Offeror is a subsidiary, it shall also disclose any significant interest the government of a terrorist country has in any firm that owns or controls the subsidiary. The disclosure shall include --

(1) Identification of each government holding a significant interest; and

(2) A description of the significant interest held by each government.

(End of provision)

252.247-7022 REPRESENTATION OF EXTENT OF TRANSPORTATION BY SEA (AUG 1992)

(a) The Offeror shall indicate by checking the appropriate blank in paragraph (b) of this provision whether transportation of supplies by sea is anticipated under the resultant contract. The term supplies is defined in the Transportation of Supplies by Sea clause of this solicitation.

(b) Representation. The Offeror represents that it:

____ (1) Does anticipate that supplies will be transported by sea in the performance of any contract or subcontract resulting from this solicitation.

____ (2) Does not anticipate that supplies will be transported by sea in the performance of any contract or subcontract resulting from this solicitation.

(c) Any contract resulting from this solicitation will include the Transportation of Supplies by Sea clause. If the Offeror represents that it will not use ocean transportation, the resulting contract will also include the Defense FAR Supplement clause at 252.247-7024, Notification of Transportation of Supplies by Sea.

(End of provision)

E4LC01 CORPORATE CERTIFICATE

Note: Contractor, if a corporation, should cause the following certificate to be executed under its corporate seal, provided that the same officer shall not execute both the contract and the certificate.

CERTIFICATE

I, _____, certify that I am

_____ of the corporation named as Contractor herein, that

_____, was then the _____ of said

corporation; that said contract was duly signed for and in behalf of said corporation of authority

of its governing body, and is within the scope of its corporate powers.

_____
(Name of Corporation)

_____
(Signature)

(Corporate Seal)

NOTE: A CORPORATE OFFICER OTHER THAN THE OFFICER SIGNING THE SOLICITATION MUST FILL OUT AND SIGN THIS FORM.

E4LC01B CERTIFICATE OF AUTHORITY

The undersigned:
_____
(Names of Partners)

do hereby certify that they are the individual partners who comprise the partnership of

_____
(Name of Partnership)

which firm has its office at
_____
(Address of Partnership)

that _____, one of the said partners, is hereby
(Name of Partner)

authorized to sign contracts between said partnership and the United States Government

and any modifications of such contracts on behalf of and in the name of the said

partnership.

In witness whereof the undersigned have executed this instrument this

_____ day of _____ 19___.

WITNESSES:

Name Address

(1) _____ _____

_____

(Partner)

(2) _____ _____

(1) _____ _____

_____

(Partner)

(2) _____ _____

(1) _____ _____

_____

(Partner)

(2) _____ _____

NOTE: 2 WITNESSES FOR EACH SIGNATURE

E4LC17 COMMERCIAL AND GOVERNMENT ENTITY (CAGE) CODE REPORTING

(a) The Offeror is requested to enter its CAGE code in the space provided below. The CAGE code entered must be for that name and address.

(b) If the Offeror does not have a CAGE code, it may ask the Contracting Officer to request one in accordance with the provisions of DFARS 52.204-7001 in the section of this solicitation entitled "Instructions to Bidders."

(c) Do not delay submission of the offer pending receipt of a CAGE code.

CAGE Code: __ __ __ __ __

( ) UNKNOWN

E4LC18 CONTRACTOR IDENTIFICATION NUMBER

The offeror is to supply his/her Contractor Identification Number, also known as the Data Universal Numbering System (DUNS) number, in the space provided below:

DUNS: __ __ __ __ __ __ __ __ __

This number can be obtained by following the instructions in FAR Clause 52.204-0006, which appears in Section L or Section 00100 of this document.

CLAUSES INCORPORATED BY FULL TEXT

52.202-1 DEFINITIONS (DEC 2001) --ALTERNATE I (MAY 2001)

(a) Agency head or head of the agency means the Secretary (Attorney General, Administrator, Governor, Chairperson, or other chief official, as appropriate) of the agency, unless otherwise indicated, including any deputy or assistant chief official of the executive agency.

(b) "Commercial component" means any component that is a commercial item.

(c) Any item, other than real property, that is of a type customarily used by the general public or by non-governmental entities for purposes other than governmental purposes, and that--

(i) Has been sold, leased, or licensed to the general public; or

(ii) Has been offered for sale, lease, or license to the general public;

(2) Any item that evolved from an item described in paragraph (c)(1) of this clause through advances in technology or performance and that is not yet available in the commercial marketplace, but will be available in the commercial marketplace in time to satisfy the delivery requirements under a Government solicitation;

(3) Any item that would satisfy a criterion expressed in paragraphs (c)(1) or (c)(2) of this clause, but for--

(i) Modifications of a type customarily available in the commercial marketplace; or

(ii) Minor modifications of a type not customarily available in the commercial marketplace made to meet Federal Government requirements. "Minor" modifications means modifications that do not significantly alter the nongovernmental function or essential physical characteristics of an item or component, or change the purpose of a process. Factors to be considered in determining whether a modification is minor include the value and size of the modification and the comparative value and size of the final product. Dollar values and percentages may be used as guideposts, but are not conclusive evidence that a modification is minor;

(4) Any combination of items meeting the requirements of paragraphs (c)(1), (2), (3), or (5) of this clause that are of a type customarily combined and sold in combination to the general public;

(5) Installation services, maintenance services, repair services, training services, and other services if--

(i) Such services are procured for support of an item referred to in paragraph (c)(1), (2), (3), or (4) of this definition, regardless of whether such services are provided by the same source or at the same time as the item; and

(ii) The source of such services provides similar services contemporaneously to the general public under terms and conditions similar to those offered to the Federal Government;

(6) Services of a type offered and sold competitively in substantial quantities in the commercial marketplace based on established catalog or market prices for specific tasks performed under standard commercial terms and conditions. This does not include services that are sold based on hourly rates without an established catalog or market price for a specific service performed. For purposes of these services--

(i) Catalog price means a price included in a catalog, price list, schedule, or other form that is regularly maintained by the manufacturer or vendor, is either published or otherwise available for inspection by customers, and states prices at which sales are currently, or were last, made to a significant number of buyers constituting the general public; and

(ii) Market prices means current prices that are established in the course of ordinary trade between buyers and sellers free to bargain and that can be substantiated through competition or from sources independent of the offerors.

(7) Any item, combination of items, or service referred to in subparagraphs (c)(1) through (c)(6), notwithstanding the fact that the item, combination of items, or service is transferred between or among separate divisions, subsidiaries, or affiliates of a Contractor; or

(8) A nondevelopmental item, if the procuring agency determines the item was developed exclusively at private expense and sold in substantial quantities, on a competitive basis, to multiple State and local Governments.

(d) Component means any item supplied to the Government as part of an end item or of another component, except that for use in 52.225-9, and 52.225-11 see the definitions in 52.225-9(a) and 52.225-11(a).

(e) Contracting Officer means a person with the authority to enter into, administer, and/or terminate contracts and make related determinations and findings. The term includes certain authorized representatives of the Contracting Officer acting within the limits of their authority as delegated by the Contracting Officer.

(f) Nondevelopmental item means--

(1) Any previously developed item of supply used exclusively for governmental purposes by a Federal agency, a State or local government, or a foreign government with which the United States has a mutual defense cooperation agreement;

(2) Any item described in paragraph (f)(1) of this definition that requires only minor modification or modifications of a type customarily available in the commercial marketplace in order to meet the requirements of the procuring department or agency; or

(3) Any item of supply being produced that does not meet the requirements of paragraph (f)(1) or (f)(2) solely because the item is not yet in use.

(End of clause)

52.203-3 GRATUITIES (APR 1984)

(a) The right of the Contractor to proceed may be terminated by written notice if, after notice and hearing, the agency head or a designee determines that the Contractor, its agent, or another representative--

(1) Offered or gave a gratuity (e.g., an entertainment or gift) to an officer, official, or employee of the Government; and

(2) Intended, by the gratuity, to obtain a contract or favorable treatment under a contract.

(b) The facts supporting this determination may be reviewed by any court having lawful jurisdiction.

(c) If this contract is terminated under paragraph (a) of this clause, the Government is entitled--

(1) To pursue the same remedies as in a breach of the contract; and

(2) In addition to any other damages provided by law, to exemplary damages of not less than 3 nor more than 10 times the cost incurred by the Contractor in giving gratuities to the person concerned, as determined by the agency head or a designee. (This subparagraph (c)(2) is applicable only if this contract uses money appropriated to the Department of Defense.)

(d) The rights and remedies of the Government provided in this clause shall not be exclusive and are in addition to any other rights and remedies provided by law or under this contract.

(End of clause)

52.203-5 COVENANT AGAINST CONTINGENT FEES (APR 1984)

(a) The Contractor warrants that no person or agency has been employed or retained to solicit or obtain this contract upon an agreement or understanding for a contingent fee, except a bona fide employee or agency. For breach or violation of this warranty, the Government shall have the right to annul this contract without liability or, in its discretion, to deduct from the contract price or consideration, or otherwise recover, the full amount of the contingent fee.

(b) "Bona fide agency," as used in this clause, means an established commercial or selling agency, maintained by a contractor for the purpose of securing business, that neither exerts nor proposes to exert improper influence to solicit or obtain Government contracts nor holds itself out as being able to obtain any Government contract or contracts through improper influence.

"Bona fide employee," as used in this clause, means a person, employed by a contractor and subject to the contractor's supervision and control as to time, place, and manner of performance, who neither exerts nor proposes to exert improper influence to solicit or obtain Government contracts nor holds out as being able to obtain any Government contract or contracts through improper influence.

"Contingent fee," as used in this clause, means any commission, percentage, brokerage, or other fee that is contingent upon the success that a person or concern has in securing a Government contract.

"Improper influence," as used in this clause, means any influence that induces or tends to induce a Government employee or officer to give consideration or to act regarding a Government contract on any basis other than the merits of the matter.

(End of clause)

52.203-7 ANTI-KICKBACK PROCEDURES. (JUL 1995)

(a) Definitions.

"Kickback," as used in this clause, means any money, fee, commission, credit, gift, gratuity, thing of value, or compensation of any kind which is provided, directly or indirectly, to any prime Contractor, prime Contractor employee, subcontractor, or subcontractor employee for the purpose of improperly obtaining or rewarding favorable treatment in connection with a prime contract or in connection with a subcontract relating to a prime contract.

"Person," as used in this clause, means a corporation, partnership, business association of any kind, trust, joint-stock company, or individual.

"Prime contract," as used in this clause, means a contract or contractual action entered into by the United States for the purpose of obtaining supplies, materials, equipment, or services of any kind.

"Prime Contractor," as used in this clause, means a person who has entered into a prime contract with the United States.

"Prime Contractor employee," as used in this clause, means any officer, partner, employee, or agent of a prime Contractor.

"Subcontract," as used in this clause, means a contract or contractual action entered into by a prime Contractor or subcontractor for the purpose of obtaining supplies, materials, equipment, or services of any kind under a prime contract.

"Subcontractor," as used in this clause, (1) means any person, other than the prime Contractor, who offers to furnish or furnishes any supplies, materials, equipment, or services of any kind under a prime contract or a subcontract entered into in connection with such prime contract, and (2) includes any person who offers to furnish or furnishes general supplies to the prime Contractor or a higher tier subcontractor.

"Subcontractor employee," as used in this clause, means any officer, partner, employee, or agent of a subcontractor.

(b) The Anti-Kickback Act of 1986 (41 U.S.C. 51-58) (the Act), prohibits any person from -

(1) Providing or attempting to provide or offering to provide any kickback;

(2) Soliciting, accepting, or attempting to accept any kickback; or

(3) Including, directly or indirectly, the amount of any kickback in the contract price charged by a prime Contractor to the United States or in the contract price charged by a subcontractor to a prime Contractor or higher tier subcontractor.

(c)(1) The Contractor shall have in place and follow reasonable procedures designed to prevent and detect possible violations described in paragraph (b) of this clause in its own operations and direct business relationships.

(2) When the Contractor has reasonable grounds to believe that a violation described in paragraph (b) of this clause may have occurred, the Contractor shall promptly report in writing the possible violation. Such reports shall be made to the inspector general of the contracting agency, the head of the contracting agency if the agency does not have an inspector general, or the Department of Justice.

(3) The Contractor shall cooperate fully with any Federal agency investigating a possible violation described in paragraph (b) of this clause.

(4) The Contracting Officer may (i) offset the amount of the kickback against any monies owed by the United States under the prime contract and/or (ii) direct that the Prime Contractor withhold, from sums owed a subcontractor under the prime contract, the amount of any kickback. The Contracting Officer may order the monies withheld under subdivision (c)(4)(ii) of this clause be paid over to the Government unless the Government has already offset those monies under subdivision (c)(4)(i) of this clause. In either case, the Prime Contractor shall notify the Contracting Officer when the monies are withheld.

(5) The Contractor agrees to incorporate the substance of this clause, including this subparagraph (c)(5) but

excepting subparagraph (c)(1), in all subcontracts under this contract which exceed $100,000.

52.203-8 CANCELLATION, RESCISSION, AND RECOVERY OF FUNDS FOR ILLEGAL OR IMPROPER ACTIVITY (JAN 1997)

(a) If the Government receives information that a contractor or a person has engaged in conduct constituting a violation of subsection (a), (b), (c), or (d) of Section 27 of the Office of Federal Procurement Policy Act (41 U.S.C. 423) (the Act), as amended by section 4304 of the 1996 National Defense Authorization Act for Fiscal Year 1996 (Pub. L. 104-106), the Government may--

(1) Cancel the solicitation, if the contract has not yet been awarded or issued; or

(2) Rescind the contract with respect to which--

(i) The Contractor or someone acting for the Contractor has been convicted for an offense where the conduct constitutes a violation of subsection 27(a) or (b) of the Act for the purpose of either--

(A) Exchanging the information covered by such subsections for anything of value; or

(B) Obtaining or giving anyone a competitive advantage in the award of a Federal agency procurement contract; or

(ii) The head of the contracting activity has determined, based upon a preponderance of the evidence, that the Contractor or someone acting for the Contractor has engaged in conduct constituting an offense punishable under subsections 27(e)(1) of the Act.

(b) If the Government rescinds the contract under paragraph (a) of this clause, the Government is entitled to recover, in addition to any penalty prescribed by law, the amount expended under the contract.

(c) The rights and remedies of the Government specified herein are not exclusive, and are in addition to any other rights and remedies provided by law, regulation, or under this contract.

(End of clause)

52.203-10 PRICE OR FEE ADJUSTMENT FOR ILLEGAL OR IMPROPER ACTIVITY (JAN 1997)

(a) The Government, at its election, may reduce the price of a fixed-price type contract and the total cost and fee under a cost-type contract by the amount of profit or fee determined as set forth in paragraph (b) of this clause if the head of the contracting activity or designee determines that there was a violation of subsection 27 (a), (b), or (c) of the Office of Federal Procurement Policy Act, as amended (41 U.S.C. 423), as implemented in section 3.104 of the Federal Acquisition Regulation.

(b) The price or fee reduction referred to in paragraph (a) of this clause shall be--

(1) For cost-plus-fixed-fee contracts, the amount of the fee specified in the contract at the time of award;

(2) For cost-plus-incentive-fee contracts, the target fee specified in the contract at the time of award, notwithstanding any minimum fee or "fee floor" specified in the contract;

(3) For cost-plus-award-fee contracts--

(i) The base fee established in the contract at the time of contract award;

(ii) If no base fee is specified in the contract, 30 percent of the amount of each award fee otherwise payable to the Contractor for each award fee evaluation period or at each award fee determination point.

(4) For fixed-price-incentive contracts, the Government may--

(i) Reduce the contract target price and contract target profit both by an amount equal to the initial target profit specified in the contract at the time of contract award; or

(ii) If an immediate adjustment to the contract target price and contract target profit would have a significant adverse impact on the incentive price revision relationship under the contract, or adversely affect the contract financing provisions, the Contracting Officer may defer such adjustment until establishment of the total final price of the contract. The total final price established in accordance with the incentive price revision provisions of the contract shall be reduced by an amount equal to the initial target profit specified in the contract at the time of contract award and such reduced price shall be the total final contract price.

(5) For firm-fixed-price contracts, by 10 percent of the initial contract price or a profit amount determined by the Contracting Officer from records or documents in existence prior to the date of the contract award.

(c) The Government may, at its election, reduce a prime contractor's price or fee in accordance with the procedures of paragraph (b) of this clause for violations of the Act by its subcontractors by an amount not to exceed the amount of profit or fee reflected in the subcontract at the time the subcontract was first definitively priced.

(d) In addition to the remedies in paragraphs (a) and (c) of this clause, the Government may terminate this contract for default. The rights and remedies of the Government specified herein are not exclusive, and are in addition to any other rights and remedies provided by law or under this contract.

(End of clause)

52.203-12 LIMITATION ON PAYMENTS TO INFLUENCE CERTAIN FEDERAL TRANSACTIONS (JUN 1997)

(a) Definitions.

"Agency," as used in this clause, means executive agency as defined in 2.101.

"Covered Federal action," as used in this clause, means any of the following Federal actions:

(1) The awarding of any Federal contract.

(2) The making of any Federal grant.

(3) The making of any Federal loan.

(4) The entering into of any cooperative agreement.

(5) The extension, continuation, renewal, amendment, or modification of any Federal contract, grant, loan, or cooperative agreement.

"Indian tribe" and "tribal organization," as used in this clause, have the meaning provided in section 4 of the Indian Self-Determination and Education Assistance Act (25 U.S.C. 450B) and include Alaskan Natives.

"Influencing or attempting to influence," as used in this clause, means making, with the intent to influence, any communication to or appearance before an officer or employee of any agency, a Member of Congress, an officer or employee of Congress, or an employee of a Member of Congress in connection with any covered Federal action.

"Local government," as used in this clause, means a unit of government in a State and, if chartered, established, or otherwise recognized by a State for the performance of a governmental duty, including a local public authority, a special district, an intrastate district, a council of governments, a sponsor group representative organization, and any other instrumentality of a local government.

"Officer or employee of an agency," as used in this clause, includes the following individuals who are employed by an agency:

(1) An individual who is appointed to a position in the Government under Title 5, United States Code, including a position under a temporary appointment.

(2) A member of the uniformed services, as defined in subsection 101(3), Title 37, United States Code.

(3) A special Government employee, as defined in section 202, Title 18, United States Code.

(4) An individual who is a member of a Federal advisory committee, as defined by the Federal Advisory Committee Act, Title 5, United States Code, appendix 2.

"Person," as used in this clause, means an individual, corporation, company, association, authority, firm, partnership, society, State, and local government, regardless of whether such entity is operated for profit, or not for profit. This term excludes an Indian tribe, tribal organization, or any other Indian organization with respect to expenditures specifically permitted by other Federal law.

"Reasonable compensation," as used in this clause, means, with respect to a regularly employed officer or employee of any person, compensation that is consistent with the normal compensation for such officer or employee for work that is not furnished to, not funded by, or not furnished in cooperation with the Federal Government.

"Reasonable payment," as used in this clause, means, with respect to professional and other technical services, a payment in an amount that is consistent with the amount normally paid for such services in the private sector.

"Recipient," as used in this clause, includes the Contractor and all subcontractors. This term excludes an Indian tribe, tribal organization, or any other Indian organization with respect to expenditures specifically permitted by other Federal law.

"Regularly employed," as used in this clause, means, with respect to an officer or employee of a person requesting or receiving a Federal contract, an officer or employee who is employed by such person for at least 130 working days within 1 year immediately preceding the date of the submission that initiates agency consideration of such person for receipt of such contract. An officer or employee who is employed by such person for less than 130 working days within 1 year immediately preceding the date of the submission that initiates agency consideration of such person shall be considered to be regularly employed as soon as he or she is employed by such person for 130 working days.

"State," as used in this clause, means a State of the United States, the District of Columbia, the Commonwealth of Puerto Rico, a territory or possession of the United States, an agency or instrumentality of a State, and multi-State, regional, or interstate entity having governmental duties and powers.

(b) Prohibitions.

(1) Section 1352 of Title 31, United States Code, among other things, prohibits a recipient of a Federal contract, grant, loan, or cooperative agreement from using appropriated funds to pay any person for influencing or attempting to influence an officer or employee of any agency, a Member of Congress, an officer or employee of Congress, or an employee of a Member of Congress in connection with any of the following covered Federal actions: the awarding of any Federal contract; the making of any Federal grant; the making of any Federal loan; the entering into of any cooperative agreement; or the modification of any Federal contract, grant, loan, or cooperative agreement.

(2) The Act also requires Contractors to furnish a disclosure if any funds other than Federal appropriated funds (including profit or fee received under a covered Federal transaction) have been paid, or will be paid, to any person for influencing or attempting to influence an officer or employee of any agency, a Member of Congress, an officer or employee of Congress, or an employee of a Member of Congress in connection with a Federal contract, grant, loan, or cooperative agreement.

(3) The prohibitions of the Act do not apply under the following conditions:

(i) Agency and legislative liaison by own employees.

(A) The prohibition on the use of appropriated funds, in subparagraph (b)(1) of this clause, does not apply in the case of a payment of reasonable compensation made to an officer or employee of a person requesting or receiving a covered Federal action if the payment is for agency and legislative liaison activities not directly related to a covered Federal action.

(B) For purposes of subdivision (b)(3)(i)(A) of this clause, providing any information specifically requested by an agency or Congress is permitted at any time.

(C) The following agency and legislative liaison activities are permitted at any time where they are not related to a specific solicitation for any covered Federal action:

(1) Discussing with an agency the qualities and characteristics (including individual demonstrations) of the person's products or services, conditions or terms of sale, and service capabilities.

(2) Technical discussions and other activities regarding the application or adaptation of the person's products or services for an agency's use.

(D) The following agency and legislative liaison activities are permitted where they are prior to formal solicitation of any covered Federal action--

(1) Providing any information not specifically requested but necessary for an agency to make an informed decision about initiation of a covered Federal action;

(2) Technical discussions regarding the preparation of an unsolicited proposal prior to its official submission; and

(3) Capability presentations by persons seeking awards from an agency pursuant to the provisions of the Small Business Act, as amended by Pub. L. 95-507, and subsequent amendments.

(E) Only those services expressly authorized by subdivision (b)(3)(i)(A) of this clause are permitted under this clause.

(ii) Professional and technical services.

(A) The prohibition on the use of appropriated funds, in subparagraph (b)(1) of this clause, does not apply in the case of--

(1) A payment of reasonable compensation made to an officer or employee of a person requesting or receiving a covered Federal action or an extension, continuation, renewal, amendment, or modification of a covered Federal action, if payment is for professional or technical services rendered directly in the preparation, submission, or negotiation of any bid, proposal, or application for that Federal action or for meeting requirements imposed by or pursuant to law as a condition for receiving that Federal action.

(2) Any reasonable payment to a person, other than an officer or employee of a person requesting or receiving a covered Federal action or an extension, continuation, renewal, amendment, or modification of a covered Federal action if the payment is for professional or technical services rendered directly in the preparation, submission, or negotiation of any bid, proposal, or application for that Federal action or for meeting requirements imposed by or pursuant to law as a condition for receiving that Federal action. Persons other than officers or employees of a person requesting or receiving a covered Federal action include consultants and trade associations.

(B) For purposes of subdivision (b)(3)(ii)(A) of this clause, "professional and technical services" shall be limited to advice and analysis directly applying any professional or technical discipline. For example, drafting of a legal document accompanying a bid or proposal by a lawyer is allowable. Similarly, technical advice provided by an engineer on the performance or operational capability of a piece of equipment rendered directly in the negotiation of a contract is allowable. However, communications with the intent to influence made by a professional (such as a licensed lawyer) or a technical person (such as a licensed accountant) are not allowable under this section unless they provide advice and analysis directly applying their professional or technical expertise and unless the advice or analysis is rendered directly and solely in the preparation, submission or negotiation of a covered Federal action. Thus, for example, communications with the intent to influence made by a lawyer that do not provide legal advice or analysis directly and solely related to the legal aspects of his or her client's proposal, but generally advocate one proposal over another are not allowable under this section because the lawyer is not providing professional legal services. Similarly, communications with the intent to influence made by an engineer providing an engineering analysis prior to the preparation or submission of a bid or proposal are not allowable under this section since the engineer is providing technical services but not directly in the preparation, submission or negotiation of a covered Federal action.

(C) Requirements imposed by or pursuant to law as a condition for receiving a covered Federal award include those required by law or regulation and any other requirements in the actual award documents.

(D) Only those services expressly authorized by subdivisions (b)(3)(ii)(A)(1) and (2) of this clause are permitted under this clause.

(E) The reporting requirements of FAR 3.803(a) shall not apply with respect to payments of reasonable compensation made to regularly employed officers or employees of a person.

(c) Disclosure.

(1) The Contractor who requests or receives from an agency a Federal contract shall file with that agency a disclosure form, OMB standard form LLL, Disclosure of Lobbying Activities, if such person has made or has agreed to make any payment using nonappropriated funds (to include profits from any covered Federal action), which would be prohibited under subparagraph (b)(1) of this clause, if paid for with appropriated funds.

(2) The Contractor shall file a disclosure form at the end of each calendar quarter in which there occurs any event that materially affects the accuracy of the information contained in any disclosure form previously filed by such person under subparagraph (c)(1) of this clause. An event that materially affects the accuracy of the information reported includes--

(i) A cumulative increase of $25,000 or more in the amount paid or expected to be paid for influencing or attempting to influence a covered Federal action; or

(ii) A change in the person(s) or individual(s) influencing or attempting to influence a covered Federal action; or

(iii) A change in the officer(s), employee(s), or Member(s) contacted to influence or attempt to influence a covered Federal action.

(3) The Contractor shall require the submittal of a certification, and if required, a disclosure form by any person who requests or receives any subcontract exceeding $100,000 under the Federal contract.

(4) All subcontractor disclosure forms (but not certifications) shall be forwarded from tier to tier until received by the prime Contractor. The prime Contractor shall submit all disclosures to the Contracting Officer at the end of the calendar quarter in which the disclosure form is submitted by the subcontractor. Each subcontractor certification shall be retained in the subcontract file of the awarding Contractor.

(d) Agreement. The Contractor agrees not to make any payment prohibited by this clause.

(e) Penalties.

(1) Any person who makes an expenditure prohibited under paragraph (a) of this clause or who fails to file or amend the disclosure form to be filed or amended by paragraph (b) of this clause shall be subject to civil penalties as provided for by 31 U.S.C. 1352. An imposition of a civil penalty does not prevent the Government from seeking any other remedy that may be applicable.

(2) Contractors may rely without liability on the representation made by their subcontractors in the certification and disclosure form.

(f) Cost allowability. Nothing in this clause makes allowable or reasonable any costs which would otherwise be unallowable or unreasonable. Conversely, costs made specifically unallowable by the requirements in this clause will not be made allowable under any other provision.

(End of clause)

52.204-4 PRINTED OR COPIED DOUBLE-SIDED ON RECYCLED PAPER (AUG 2000)

(a) Definitions. As used in this clause--

“Postconsumer material” means a material or finished product that has served its intended use and has been discarded for disposal or recovery, having completed its life as a consumer item. Postconsumer material is a part of the broader category of “recovered material.” For paper and paper products, postconsumer material means “postconsumer fiber” defined by the U.S. Environmental Protection Agency (EPA) as--

(1) Paper, paperboard, and fibrous materials from retail stores, office buildings, homes, and so forth, after they have passed through their end-usage as a consumer item, including: used corrugated boxes; old newspapers; old magazines; mixed waste paper; tabulating cards; and used cordage; or

(2) All paper, paperboard, and fibrous materials that enter and are collected from municipal solid waste; but not

(3) Fiber derived from printers' over-runs, converters' scrap, and over-issue publications.

“Printed or copied double-sided” means printing or reproducing a document so that information is on both sides of a sheet of paper.

“Recovered material,” for paper and paper products, is defined by EPA in its Comprehensive Procurement Guideline as “recovered fiber” and means the following materials:

(1) Postconsumer fiber; and

(2) Manufacturing wastes such as--

(i) Dry paper and paperboard waste generated after completion of the papermaking process (that is, those manufacturing operations up to and including the cutting and trimming of the paper machine reel into smaller rolls or rough sheets) including: envelope cuttings, bindery trimmings, and other paper and paperboard waste resulting from printing, cutting, forming, and other converting operations; bag, box, and carton manufacturing wastes; and butt rolls, mill wrappers, and rejected unused stock; and

(ii) Repulped finished paper and paperboard from obsolete inventories of paper and paperboard manufacturers, merchants, wholesalers, dealers, printers, converters, or others.

(b) In accordance with Section 101 of Executive Order 13101 of September 14, 1998, Greening the Government through Waste Prevention, Recycling, and Federal Acquisition, the Contractor is encouraged to submit paper documents, such as offers, letters, or reports, that are printed or copied double-sided on recycled paper that meet minimum content standards specified in Section 505 of Executive Order 13101, when not using electronic commerce methods to submit information or data to the Government.

(c) If the Contractor cannot purchase high-speed copier paper, offset paper, forms bond, computer printout paper, carbonless paper, file folders, white wove envelopes, writing and office paper, book paper, cotton fiber paper, and cover stock meeting the 30 percent postconsumer material standard for use in submitting paper documents to the Government, it should use paper containing no less than 20 percent postconsumer material. This lesser standard should be used only when paper meeting the 30 percent postconsumer material standard is not obtainable at a reasonable price or does not meet reasonable performance standards.

(End of clause)

52.209-6 PROTECTING THE GOVERNMENT'S INTEREST WHEN SUBCONTRACTING WITH CONTRACTORS DEBARRED, SUSPENDED, OR PROPOSED FOR DEBARMENT (JUL 1995)

(a) The Government suspends or debars Contractors to protect the Government's interests. The Contractor shall not enter into any subcontract in excess of the $25,000 with a Contractor that is debarred, suspended, or proposed for debarment unless there is a compelling reason to do so.

(b) The Contractor shall require each proposed first-tier subcontractor, whose subcontract will exceed $25,000, to disclose to the Contractor, in writing, whether as of the time of award of the subcontract, the subcontractor, or its principles, is or is not debarred, suspended, or proposed for debarment by the Federal Government.

(c) A corporate officer or a designee of the Contractor shall notify the Contracting Officer, in writing, before entering into a subcontract with a party that is debarred, suspended, or proposed for debarment (see FAR 9.404 for

information on the List of Parties Excluded from Federal Procurement and Nonprocurement Programs). The notice must include the following:

(1) The name of the subcontractor.

(2) The Contractor's knowledge of the reasons for the subcontractor being on the List of Parties Excluded from Federal Procurement and Nonprocurement Programs.

(3) The compelling reason(s) for doing business with the subcontractor notwithstanding its inclusion on the List of Parties Excluded from Federal Procurement and Nonprocurement Programs.

(4) The systems and procedures the Contractor has established to ensure that it is fully protecting the Government's interests when dealing with such subcontractor in view of the specific basis for the party's debarment, suspension, or proposed debarment.

(End of clause)

52.211-18 VARIATION IN ESTIMATED QUANTITY (APR 1984)

If the quantity of a unit-priced item in this contract is an estimated quantity and the actual quantity of the unit-priced item varies more than 15 percent above or below the estimated quantity, an equitable adjustment in the contract price shall be made upon demand of either party. The equitable adjustment shall be based upon any increase or decrease in costs due solely to the variation above 115 percent or below 85 percent of the estimated quantity. If the quantity variation is such as to cause an increase in the time necessary for completion, the Contractor may request, in writing, an extension of time, to be received by the Contracting Officer within 10 days from the beginning of the delay, or within such further period as may be granted by the Contracting Officer before the date of final settlement of the contract. Upon the receipt of a written request for an extension, the Contracting Officer shall ascertain the facts and make an adjustment for extending the completion date as, in the judgement of the Contracting Officer, is justified.

52.215-2 AUDIT AND RECORDS--NEGOTIATION (JUN 1999)

(a) As used in this clause, "records" includes books, documents, accounting procedures and practices, and other data, regardless of type and regardless of whether such items are in written form, in the form of computer data, or in any other form.

(b) Examination of costs. If this is a cost-reimbursement, incentive, time-and-materials, labor-hour, or price redeterminable contract, or any combination of these, the Contractor shall maintain and the Contracting Officer, or an authorized representative of the Contracting Officer, shall have the right to examine and audit all records and other evidence sufficient to reflect properly all costs claimed to have been incurred or anticipated to be incurred directly or indirectly in performance of this contract. This right of examination shall include inspection at all reasonable times of the Contractor's plants, or parts of them, engaged in performing the contract.

(c) Cost or pricing data. If the Contractor has been required to submit cost or pricing data in connection with any pricing action relating to this contract, the Contracting Officer, or an authorized representative of the Contracting Officer, in order to evaluate the accuracy, completeness, and currency of the cost or pricing data, shall have the right to examine and audit all of the Contractor's records, including computations and projections, related to--

(1) The proposal for the contract, subcontract, or modification;

(2) The discussions conducted on the proposal(s), including those related to negotiating;

(3) Pricing of the contract, subcontract, or modification; or

(4) Performance of the contract, subcontract or modification.

(d) Comptroller General--(1) The Comptroller General of the United States, or an authorized representative, shall have access to and the right to examine any of the Contractor's directly pertinent records involving transactions related to this contract or a subcontract hereunder.

(2) This paragraph may not be construed to require the Contractor or subcontractor to create or maintain any record that the Contractor or subcontractor does not maintain in the ordinary course of business or pursuant to a provision of law.

(e) Reports. If the Contractor is required to furnish cost, funding, or performance reports, the Contracting Officer or an authorized representative of the Contracting Officer shall have the right to examine and audit the supporting records and materials, for the purpose of evaluating (1) the effectiveness of the Contractor's policies and procedures to produce data compatible with the objectives of these reports and (2) the data reported.

(f) Availability. The Contractor shall make available at its office at all reasonable times the records, materials, and other evidence described in paragraphs (a), (b), (c), (d), and (e) of this clause, for examination, audit, or reproduction, until 3 years after final payment under this contract or for any shorter period specified in Subpart 4.7, Contractor Records Retention, of the Federal Acquisition Regulation (FAR), or for any longer period required by statute or by other clauses of this contract. In addition--

(1) If this contract is completely or partially terminated, the Contractor shall make available the records relating to the work terminated until 3 years after any resulting final termination settlement; and

(2) The Contractor shall make available records relating to appeals under the Disputes clause or to litigation or the settlement of claims arising under or relating to this contract until such appeals, litigation, or claims are finally resolved.

(g) The Contractor shall insert a clause containing all the terms of this clause, including this paragraph (g), in all subcontracts under this contract that exceed the simplified acquisition threshold, and--

(1) That are cost-reimbursement, incentive, time-and-materials, labor-hour, or price-redeterminable type or any combination of these;

(2) For which cost or pricing data are required; or

(3) That require the subcontractor to furnish reports as discussed in paragraph (e) of this clause.

The clause may be altered only as necessary to identify properly the contracting parties and the Contracting Officer under the Government prime contract.

(End of clause)

52.215-10 PRICE REDUCTION FOR DEFECTIVE COST OR PRICING DATA (OCT 1997)

(a) If any price, including profit or fee, negotiated in connection with this contract, or any cost reimbursable under this contract, was increased by any significant amount because--

(1) The Contractor or a subcontractor furnished cost or pricing data that were not complete, accurate, and current as certified in its Certificate of Current Cost or Pricing Data;

(2) A subcontractor or prospective subcontractor furnished the Contractor cost or pricing data that were not complete, accurate, and current as certified in the Contractor's Certificate of Current Cost or Pricing Data; or

(3) Any of these parties furnished data of any description that were not accurate, the price or cost shall be reduced accordingly and the contract shall be modified to reflect the reduction.

(b) Any reduction in the contract price under paragraph (a) of this clause due to defective data from a prospective subcontractor that was not subsequently awarded the subcontract shall be limited to the amount, plus applicable overhead and profit markup, by which--

(1) The actual subcontract; or

(2) The actual cost to the Contractor, if there was no subcontract, was less than the prospective subcontract cost estimate submitted by the Contractor; provided, that the actual subcontract price was not itself affected by defective cost or pricing data.

(c)(1) If the Contracting Officer determines under paragraph (a) of this clause that a price or cost reduction should be made, the Contractor agrees not to raise the following matters as a defense:

(i) The Contractor or subcontractor was a sole source supplier or otherwise was in a superior bargaining position and thus the price of the contract would not have been modified even if accurate, complete, and current cost or pricing data had been submitted.

(ii) The Contracting Officer should have known that the cost or pricing data in issue were defective even though the Contractor or subcontractor took no affirmative action to bring the character of the data to the attention of the Contracting Officer.

(iii) The contract was based on an agreement about the total cost of the contract and there was no agreement about the cost of each item procured under the contract.

(iv) The Contractor or subcontractor did not submit a Certificate of Current Cost or Pricing Data.

(2)(i) Except as prohibited by subdivision (c)(2)(ii) of this clause, an offset in an amount determined appropriate by the Contracting Officer based upon the facts shall be allowed against the amount of a contract price reduction if--

(A) The Contractor certifies to the Contracting Officer that, to the best of the Contractor's knowledge and belief, the Contractor is entitled to the offset in the amount requested; and

(B) The Contractor proves that the cost or pricing data were available before the “as of” date specified on its Certificate of Current Cost or Pricing Data, and that the data were not submitted before such date.

(ii) An offset shall not be allowed if--

(A) The understated data were known by the Contractor to be understated before the “as of” date specified on its Certificate of Current Cost or Pricing Data; or

(B) The Government proves that the facts demonstrate that the contract price would not have increased in the amount to be offset even if the available data had been submitted before the “as of” date specified on its Certificate of Current Cost or Pricing Data.

(d) If any reduction in the contract price under this clause reduces the price of items for which payment was made prior to the date of the modification reflecting the price reduction, the Contractor shall be liable to and shall pay the United States at the time such overpayment is repaid--

(1) Simple interest on the amount of such overpayment to be computed from the date(s) of overpayment to the Contractor to the date the Government is repaid by the Contractor at the applicable underpayment rate effective for each quarter prescribed by the Secretary of the Treasury under 26 U.S.C. 6621(a)(2); and

A penalty equal to the amount of the overpayment, if the Contractor or subcontractor knowingly submitted cost or pricing data that were incomplete, inaccurate, or noncurrent.

(End of clause)

52.215-11 PRICE REDUCTION FOR DEFECTIVE COST OR PRICING DATA--MODIFICATIONS (OCT 1997)

(a) This clause shall become operative only for any modification to this contract involving a pricing adjustment expected to exceed the threshold for submission of cost or pricing data at FAR 15.403-4, except that this clause does not apply to any modification if an exception under FAR 15.403-1 applies.

(b) If any price, including profit or fee, negotiated in connection with any modification under this clause, or any cost reimbursable under this contract, was increased by any significant amount because (1) the Contractor or a subcontractor furnished cost or pricing data that were not complete, accurate, and current as certified in its Certificate of Current Cost or Pricing Data, (2) a subcontractor or prospective subcontractor furnished the Contractor cost or pricing data that were not complete, accurate, and current as certified in the Contractor's Certificate of Current Cost or Pricing Data, or (3) any of these parties furnished data of any description that were not accurate, the price or cost shall be reduced accordingly and the contract shall be modified to reflect the reduction. This right to a price reduction is limited to that resulting from defects in data relating to modifications for which this clause becomes operative under paragraph (a) of this clause.

(c) Any reduction in the contract price under paragraph (b) of this clause due to defective data from a prospective subcontractor that was not subsequently awarded the subcontract shall be limited to the amount, plus applicable overhead and profit markup, by which--

(1) The actual subcontract; or

(2) The actual cost to the Contractor, if there was no subcontract, was less than the prospective subcontract cost estimate submitted by the Contractor; provided, that the actual subcontract price was not itself affected by defective cost or pricing data.

(d)(1) If the Contracting Officer determines under paragraph (b) of this clause that a price or cost reduction should be made, the Contractor agrees not to raise the following matters as a defense:

(i) The Contractor or subcontractor was a sole source supplier or otherwise was in a superior bargaining position and thus the price of the contract would not have been modified even if accurate, complete, and current cost or pricing data had been submitted.

(ii) The Contracting Officer should have known that the cost or pricing data in issue were defective even though the Contractor or subcontractor took no affirmative action to bring the character of the data to the attention of the Contracting Officer.

(iii) The contract was based on an agreement about the total cost of the contract and there was no agreement about the cost of each item procured under the contract.

(iv) The Contractor or subcontractor did not submit a Certificate of Current Cost or Pricing Data.

(2)(i) Except as prohibited by subdivision (d)(2)(ii) of this clause, an offset in an amount determined appropriate by the Contracting Officer based upon the facts shall be allowed against the amount of a contract price reduction if--

(A) The Contractor certifies to the Contracting Officer that, to the best of the Contractor's knowledge and belief, the Contractor is entitled to the offset in the amount requested; and

(B) The Contractor proves that the cost or pricing data were available before the “as of” date specified on its Certificate of Current Cost or Pricing Data, and that the data were not submitted before such date.

(ii) An offset shall not be allowed if--

(A) The understated data were known by the Contractor to be understated before the “as of” date specified on its Certificate of Current Cost or Pricing Data; or

(B) The Government proves that the facts demonstrate that the contract price would not have increased in the amount to be offset even if the available data had been submitted before the “as of” date specified on its Certificate of Current Cost or Pricing Data.

(e) If any reduction in the contract price under this clause reduces the price of items for which payment was made prior to the date of the modification reflecting the price reduction, the Contractor shall be liable to and shall pay the United States at the time such overpayment is repaid--

(1) Simple interest on the amount of such overpayment to be computed from the date(s) of overpayment to the Contractor to the date the Government is repaid by the Contractor at the applicable underpayment rate effective for each quarter prescribed by the Secretary of the Treasury under 26 U.S.C. 6621(a)(2); and

A penalty equal to the amount of the overpayment, if the Contractor or subcontractor knowingly submitted cost or pricing data that were incomplete, inaccurate, or noncurrent.

(End of clause)

52.215-13 SUBCONTRACTOR COST OR PRICING DATA--MODIFICATIONS (OCT 1997)

(a) The requirements of paragraphs (b) and (c) of this clause shall--

(1) Become operative only for any modification to this contract involving a pricing adjustment expected to exceed the threshold for submission of cost or pricing data at FAR 15.403-4; and

(2) Be limited to such modifications.

(b) Before awarding any subcontract expected to exceed the threshold for submission of cost or pricing data at FAR 15.403-4, on the date of agreement on price or the date of award, whichever is later; or before pricing any

subcontract modification involving a pricing adjustment expected to exceed the threshold for submission of cost or pricing data at FAR 15.403-4, the Contractor shall require the subcontractor to submit cost or pricing data (actually or by specific identification in writing), unless an exception under FAR 15.403-1 applies.

(c) The Contractor shall require the subcontractor to certify in substantially the form prescribed in FAR 15.406-2 that, to the best of its knowledge and belief, the data submitted under paragraph (b) of this clause were accurate, complete, and current as of the date of agreement on the negotiated price of the subcontract or subcontract modification.

The Contractor shall insert the substance of this clause, including this paragraph (d), in each subcontract that exceeds the threshold for submission of cost or pricing data at FAR 15.403-4 on the date of agreement on price or the date of award, whichever is later.

(End of clause)

52.215-19 NOTIFICATION OF OWNERSHIP CHANGES (OCT 1997)

(a) The Contractor shall make the following notifications in writing:

(1) When the Contractor becomes aware that a change in its ownership has occurred, or is certain to occur, that could result in changes in the valuation of its capitalized assets in the accounting records, the Contractor shall notify the Administrative Contracting Officer (ACO) within 30 days.

(2) The Contractor shall also notify the ACO within 30 days whenever changes to asset valuations or any other cost changes have occurred or are certain to occur as a result of a change in ownership.

(b) The Contractor shall--

(1) Maintain current, accurate, and complete inventory records of assets and their costs;

(2) Provide the ACO or designated representative ready access to the records upon request;

(3) Ensure that all individual and grouped assets, their capitalized values, accumulated depreciation or amortization, and remaining useful lives are identified accurately before and after each of the Contractor's ownership changes; and

(4) Retain and continue to maintain depreciation and amortization schedules based on the asset records maintained before each Contractor ownership change.

The Contractor shall include the substance of this clause in all subcontracts under this contract that meet the applicability requirement of FAR 15.408(k).

(End of clause)

52.215-21 REQUIREMENTS FOR COST OR PRICING DATA OR INFORMATION OTHER THAN COST OR PRICING DATA--MODIFICATIONS (OCT 1997)

(a) Exceptions from cost or pricing data. (1) In lieu of submitting cost or pricing data for modifications under this contract, for price adjustments expected to exceed the threshold set forth at FAR 15.403-4 on the date of the agreement on price or the date of the award, whichever is later, the Contractor may submit a written request for exception by submitting the information described in the following subparagraphs. The Contracting Officer may

require additional supporting information, but only to the extent necessary to determine whether an exception should be granted, and whether the price is fair and reasonable--

(i) Identification of the law or regulation establishing the price offered. If the price is controlled under law by periodic rulings, reviews, or similar actions of a governmental body, attach a copy of the controlling document, unless it was previously submitted to the contracting office.

(ii) Information on modifications of contracts or subcontracts for commercial items. (A) If--

(1) The original contract or subcontract was granted an exception from cost or pricing data requirements because the price agreed upon was based on adequate price competition or prices set by law or regulation, or was a contract or subcontract for the acquisition of a commercial item; and

(2) The modification (to the contract or subcontract) is not exempted based on one of these exceptions, then the Contractor may provide information to establish that the modification would not change the contract or subcontract from a contract or subcontract for the acquisition of a commercial item to a contract or subcontract for the acquisition of an item other than a commercial item.

(B) For a commercial item exception, the Contractor shall provide, at a minimum, information on prices at which the same item or similar items have previously been sold that is adequate for evaluating the reasonableness of the price of the modification. Such information may include--

(1) For catalog items, a copy of or identification of the catalog and its date, or the appropriate pages for the offered items, or a statement that the catalog is on file in the buying office to which the proposal is being submitted. Provide a copy or describe current discount policies and price lists (published or unpublished), e.g., wholesale, original equipment manufacturer, or reseller. Also explain the basis of each offered price and its relationship to the established catalog price, including how the proposed price relates to the price of recent sales in quantities similar to the proposed quantities.

(2) For market-priced items, the source and date or period of the market quotation or other basis for market price, the base amount, and applicable discounts. In addition, describe the nature of the market.

(3) For items included on an active Federal Supply Service Multiple Award Schedule contract, proof that an exception has been granted for the schedule item.

(2) The Contractor grants the Contracting Officer or an authorized representative the right to examine, at any time before award, books, records, documents, or other directly pertinent records to verify any request for an exception under this clause, and the reasonableness of price. For items priced using catalog or market prices, or law or regulation , access does not extend to cost or profit information or other data relevant solely to the Contractor's determination of the prices to be offered in the catalog or marketplace.

(b) Requirements for cost or pricing data. If the Contractor is not granted an exception from the requirement to submit cost or pricing data, the following applies:

(1) The Contractor shall submit cost or pricing data and supporting attachments in accordance with Table 15-2 of FAR 15.408.

As soon as practicable after agreement on price, but before award (except for unpriced actions), the Contractor shall submit a Certificate of Current Cost or Pricing Data, as prescribed by FAR 15.406-2.

(End of clause)

52.217-7 OPTION FOR INCREASED QUANTITY--SEPARATELY PRICED LINE ITEM (MAR 1989)

The Government may require the delivery of the numbered line item, identified in the Schedule as an option item, in the quantity and at the price stated in the Schedule. The Contracting Officer may exercise the option by written notice to the Contractor within 120 calendar days from receipt of Notice to Proceed. Delivery of added items shall continue at the same rate that like items are called for under the contract, unless the parties otherwise agree.

(End of clause)

52.219-8 UTILIZATION OF SMALL BUSINESS CONCERNS (OCT 2000)

(a) It is the policy of the United States that small business concerns, veteran-owned small business concerns, service-disabled veteran-owned small business concerns, HUBZone small business concerns, small disadvantaged business concerns, and women-owned small business concerns shall have the maximum practicable opportunity to participate in performing contracts let by any Federal agency, including contracts and subcontracts for subsystems, assemblies, components, and related services for major systems. It is further the policy of the United States that its prime contractors establish procedures to ensure the timely payment of amounts due pursuant to the terms of their subcontracts with small business concerns, veteran-owned small business concerns, service-disabled veteran-owned small business concerns, HUBZone small business concerns, small disadvantaged business concerns, and women-owned small business concerns.

(b) The Contractor hereby agrees to carry out this policy in the awarding of subcontracts to the fullest extent consistent with efficient contract performance. The Contractor further agrees to cooperate in any studies or surveys as may be conducted by the United States Small Business Administration or the awarding agency of the United States as may be necessary to determine the extent of the Contractor's compliance with this clause.

Definitions. As used in this contract--

HUBZone small business concern means a small business concern that appears on the List of Qualified HUBZone Small Business Concerns maintained by the Small Business Administration.

Service-disabled veteran-owned small business concern--

(1) Means a small business concern--

(i) Not less than 51 percent of which is owned by one or more service-disabled veterans or, in the case of any publicly owned business, not less than 51 percent of the stock of which is owned by one or more service-disabled veterans; and

(ii) The management and daily business operations of which are controlled by one or more service-disabled veterans or, in the case of a veteran with permanent and severe disability, the spouse or permanent caregiver of such veteran.

(2) Service-disabled veteran means a veteran, as defined in 38 U.S.C. 101(2), with a disability that is service-connected, as defined in 38 U.S.C. 101(16).

Small business concern means a small business as defined pursuant to Section 3 of the Small Business Act and relevant regulations promulgated pursuant thereto.

Small disadvantaged business concern means a small business concern that represents, as part of its offer that--

(1) It has received certification as a small disadvantaged business concern consistent with 13 CFR part 124, subpart B;

(2) No material change in disadvantaged ownership and control has occurred since its certification;

(3) Where the concern is owned by one or more individuals, the net worth of each individual upon whom the certification is based does not exceed $750,000 after taking into account the applicable exclusions set forth at 13 CFR 124.104(c)(2); and

(4) It is identified, on the date of its representation, as a certified small disadvantaged business in the database maintained by the Small Business Administration (PRO-Net).

Veteran-owned small business concern means a small business concern--

(1) Not less than 51 percent of which is owned by one or more veterans (as defined at 38 U.S.C. 101(2)) or, in the case of any publicly owned business, not less than 51 percent of the stock of which is owned by one or more veterans; and

(2) The management and daily business operations of which are controlled by one or more veterans.

Women-owned small business concern means a small business concern--

(1) That is at least 51 percent owned by one or more women, or, in the case of any publicly owned business, at least 51 percent of the stock of which is owned by one or more women; and

(2) Whose management and daily business operations are controlled by one or more women.

(d) Contractors acting in good faith may rely on written representations by their subcontractors regarding their status as a small business concern, a veteran-owned small business concern, a service-disabled veteran-owned small business concern, a HUBZone small business concern, a small disadvantaged business concern, or a women-owned small business concern.

(End of clause)

52.219-9 SMALL BUSINESS SUBCONTRACTING PLAN (JAN 2002)--ALTERNATE II (OCT 2001).

(a) This clause does not apply to small business concerns.

(b) Definitions. As used in this clause--

Commercial item means a product or service that satisfies the definition of commercial item in section 2.101 of the Federal Acquisition Regulation.

Commercial plan means a subcontracting plan (including goals) that covers the offeror's fiscal year and that applies to the entire production of commercial items sold by either the entire company or a portion thereof (e.g., division, plant, or product line).

Individual contract plan means a subcontracting plan that covers the entire contract period (including option periods), applies to a specific contract, and has goals that are based on the offeror's planned subcontracting in support of the specific contract, except that indirect costs incurred for common or joint purposes may be allocated on a prorated basis to the contract.

Master plan means a subcontracting plan that contains all the required elements of an individual contract plan, except goals, and may be incorporated into individual contract plans, provided the master plan has been approved.

Subcontract means any agreement (other than one involving an employer-employee relationship) entered into by a Federal Government prime Contractor or subcontractor calling for supplies or services required for performance of the contract or subcontract.

(c) Proposals submitted in response to this solicitation shall include a subcontracting plan that separately addresses subcontracting with small business, veteran-owner small business, HUBZone small business, small disadvantaged business, and women-owned small business concerns. If the offeror is submitting an individual contract plan, the plan must separately address subcontracting with small business, veteran-owner small business, HUBZone small business, small disadvantaged business, and women-owned small business concerns, with a separate part for the basic contract and separate parts for each option (if any). The plan shall be included in and made a part of the resultant contract. The subcontracting plan shall be negotiated within the time specified by the Contracting Officer. Failure to submit and negotiate a subcontracting plan shall make the offeror ineligible for award of a contract.

(d) The offeror's subcontracting plan shall include the following:

(1) Goals, expressed in terms of percentages of total planned subcontracting dollars, for the use of small business, veteran-owned small business, HUBZone small business, small disadvantaged business, and women-owned small business concerns as subcontractors. The offeror shall include all subcontracts that contribute to contract performance, and may include a proportionate share of products and services that are normally allocated as indirect costs.

(2) A statement of--

(i) Total dollars planned to be subcontracted for an individual contract plan; or the offeror's total projected sales, expressed in dollars, and the total value of projected subcontracts to support the sales for a commercial plan;

(ii) Total dollars planned to be subcontracted to small business concerns;

(iii) Total dollars planned to be subcontracted to veteran-owned small business concerns;

(iv) Total dollars planned to be subcontracted to HUBZone small business concerns;

(v) Total dollars planned to be subcontracted to small disadvantaged business concerns; and

(vi) Total dollars planned to be subcontracted to women-owned small business concerns.

(3) A description of the principal types of supplies and services to be subcontracted, and an identification of the types planned for subcontracting to--

(i) Small business concerns;

(ii) Veteran-owned small business concerns;

(iii) HUBZone small business concerns;

(iv) Small disadvantaged business concerns; and

(v) Women-owned small business concerns.

(4) A description of the method used to develop the subcontracting goals in paragraph (d)(1) of this clause.

(5) A description of the method used to identify potential sources for solicitation purposes (e.g., existing company source lists, the Procurement Marketing and Access Network (PRO-Net) of the Small Business Administration (SBA), veterans service organizations, the National Minority Purchasing Council Vendor Information Service, the Research and Information Division of the Minority Business Development Agency in the Department of Commerce, or small, HUBZone, small disadvantaged, and women-owned small business trade associations). A firm may rely on the information contained in PRO-Net as an accurate representation of a concern's size and ownership characteristics for the purposes of maintaining a small, veteran-owned small, HUBZone small, small disadvantaged, and women-owned small business source list. Use of PRO-Net as its source list does not relieve a firm of its responsibilities (e.g., outreach, assistance, counseling, or publicizing subcontracting opportunities) in this clause.

(6) A statement as to whether or not the offeror in included indirect costs in establishing subcontracting goals, and a description of the method used to determine the proportionate share of indirect costs to be incurred with—

(i) Small business concerns;

(ii) Veteran-owned small business concerns;

(iii) HUBZone small business concerns;

(iv) Small disadvantaged business concerns; and

(v) Women-owned small business concerns.

(7) The name of the individual employed by the offeror who will administer the offeror's subcontracting program, and a description of the duties of the individual.

(8) A description of the efforts the offeror will make to assure that small business, veteran-owned small business, HUBZone small business, small disadvantaged business and women-owned small business concerns have an equitable opportunity to compete for subcontracts.

(9) Assurances that the offeror will include the clause of this contract entitled ``Utilization of Small Business Concerns'' in all subcontracts that offer further subcontracting opportunities, and that the offeror will require all subcontractors (except small business concerns) that receive subcontracts in excess of $500,000 ($1,000,000 for construction of any public facility) to adopt a subcontracting plan that complies with the requirements of this clause.

(10) Assurances that the offeror will--

(i) Cooperate in any studies or surveys as may be required;

(ii) Submit periodic reports so that the Government can determine the extent of compliance by the offeror with the subcontracting plan;

(iii) Submit Standard Form (SF) 294, Subcontracting Report for Individual Contracts, and/or SF 295, Summary Subcontract Report, in accordance with paragraph (j) of this clause. The reports shall provide information on subcontract awards to small business concerns, veteran-owned small business concerns, service-disabled veteran-owned small business concerns, small disadvantaged business concerns, women-owned small business concerns, and Historically Black Colleges and Universities and Minority Institutions. Reporting shall be in accordance with the instructions on the forms or as provided in agency regulations.

(iv) Ensure that its subcontractors agree to submit SF 294 and SF 295.

(11) A description of the types of records that will be maintained concerning procedures that have been adopted to comply with the requirements and goals in the plan, including establishing source lists; and a description of the offeror's efforts to locate small business, veteran-owned small business, HUBZone small business, small disadvantaged business, and women-owned small business concerns and award subcontracts to them. The records shall include at least the following (on a plant-wide or company-wide basis, unless otherwise indicated)

(i) Source lists (e.g., PRO-Net), guides, and other data that identify small business, veteran-owner small business, HUBZone small business, small disadvantaged business, and women-owned small business concerns.

(ii) Organizations contacted in an attempt to locate sources that are small business, veteran-owned small business, HUBZone small business, small disadvantaged business, or women-owned small business concerns.

(iii) Records on each subcontract solicitation resulting in an award of more than $100,000, indicating--

(A) Whether small business concerns were solicited and, if not, why not;

(B) Whether veteran-owned small business concerns were solicited and, if not, why not;

(C) Whether HUBZone small business concerns were solicited and, if not, why not;

(D) Whether small disadvantaged business concerns were solicited and, if not, why not;

(E) Whether women-owned small business concerns were solicited and, if not, why not; and

(F) If applicable, the reason award was not made to a small business concern.

(iv) Records of any outreach efforts to contact--

(A) Trade associations;

(B) Business development organizations;

(C) Conferences and trade fairs to locate small, HUBZone small, small disadvantaged, and women-owned small business sources; and

(D) Veterans service organizations.

(v) Records of internal guidance and encouragement provided to buyers through--

(A) Workshops, seminars, training, etc.; and

(B) Monitoring performance to evaluate compliance with the program's requirements.

(vi) On a contract-by-contract basis, records to support award data submitted by the offeror to the Government, including the name, address, and business size of each subcontractor. Contractors having commercial plans need not comply with this requirement.

(e) In order to effectively implement this plan to the extent consistent with efficient contract performance, the Contractor shall perform the following functions:

(1) Assist small business, veteran-owner small business, HUBZone small business, small disadvantaged business, and women-owned small business concerns by arranging solicitations, time for the preparation of bids, quantities, specifications, and delivery schedules so as to facilitate the participation by such concerns. Where the Contractor's lists of potential small business, veteran-owner small business, HUBZone small business, small disadvantaged business, and women-owned small business subcontractors are excessively long, reasonable effort shall be made to give all such small business concerns an opportunity to compete over a period of time.

(2) Provide adequate and timely consideration of the potentialities of small business, veteran-owner small business, HUBZone small business, small disadvantaged business, and women-owned small business concerns in all ``make-or-buy" decisions.

(3) Counsel and discuss subcontracting opportunities with representatives of small business, veteran-owner small business, HUBZone small business, small disadvantaged business, and women-owned small business firms.

(4) Provide notice to subcontractors concerning penalties and remedies for misrepresentations of business status as small, veteran-owner small business, HUBZone small, small disadvantaged, or women-owned small business for the purpose of obtaining a subcontract that is to be included as part or all of a goal contained in the Contractor's subcontracting plan.

(f) A master plan on a plant or division-wide basis that contains all the elements required by paragraph (d) of this clause, except goals, may be incorporated by reference as a part of the subcontracting plan required of the offeror by this clause; provided--
(1) the master plan has been approved, (2) the offeror ensures that the master plan is updated as necessary and provides copies of the approved master plan, including evidence of its approval, to the Contracting Officer, and (3) goals and any deviations from the master plan deemed necessary by the Contracting Officer to satisfy the requirements of this contract are set forth in the individual subcontracting plan.

(g) A commercial plan is the preferred type of subcontracting plan for contractors furnishing commercial items. The commercial plan shall relate to the offeror's planned subcontracting generally, for both commercial and Government business, rather than solely to the Government contract. Commercial plans are also preferred for subcontractors that provide commercial items under a prime contract, whether or not the prime contractor is supplying a commercial item.

(h) Prior compliance of the offeror with other such subcontracting plans under previous contracts will be considered by the Contracting Officer in determining the responsibility of the offeror for award of the contract.

(i) The failure of the Contractor or subcontractor to comply in good faith with (1) the clause of this contract entitled "Utilization Of Small Business Concerns," or (2) an approved plan required by this clause, shall be a material breach of the contract.

(j) The Contractor shall submit the following reports:

(1) Standard Form 294, Subcontracting Report for Individual Contracts. This report shall be submitted to the Contracting Officer semiannually and at contract completion. The report covers subcontract award data related to this contract. This report is not required for commercial plans.

(2) Standard Form 295, Summary Subcontract Report. This report encompasses all of the contracts with the awarding agency. It must be submitted semi-annually for contracts with the Department of Defense and annually for contracts with civilian agencies. If the reporting activity is covered by a commercial plan, the reporting activity must report annually all subcontract awards under that plan. All reports submitted at the close of each fiscal year (both individual and commercial plans) shall include a breakout, in the Contractor's format, of subcontract awards, in whole dollars, to small disadvantaged business concerns by North American Industry Classification System (NAICS) Industry Subsector. For a commercial plan, the Contractor may obtain from each of its subcontractors a

predominant NAICS Industry Subsector and report all awards to that subcontractor under its predominant NAICS Industry Subsector.

(End of clause)

52.219-14 LIMITATIONS ON SUBCONTRACTING (DEC 1996)

(a) This clause does not apply to the unrestricted portion of a partial set-aside.

(b) By submission of an offer and execution of a contract, the Offeror/Contractor agrees that in performance of the contract in the case of a contract for--

(1) Services (except construction). At least 50 percent of the cost of contract performance incurred for personnel shall be expended for employees of the concern.

(2) Supplies (other than procurement from a nonmanufacturer of such supplies). The concern shall perform work for at least 50 percent of the cost of manufacturing the supplies, not including the cost of materials.

(3) General construction. The concern will perform at least 15 percent of the cost of the contract, not including the cost of materials, with its own employees.

(4) Construction by special trade contractors. The concern will perform at least 25 percent of the cost of the contract, not including the cost of materials, with its own employees.

52.222-3 CONVICT LABOR (AUG 1996)

The Contractor agrees not to employ in the performance of this contract any person undergoing a sentence of imprisonment which has been imposed by any court of a State, the District of Columbia, the Commonwealth of Puerto Rico, the Virgin Islands, Guam, American Samoa, the Commonwealth of the Northern Mariana Islands, or the Trust Territory of the Pacific Islands. This limitation, however, shall not prohibit the employment by the Contractor in the performance of this contract of persons on parole or probation to work at paid employment during the term of their sentence or persons who have been pardoned or who have served their terms. Nor shall it prohibit the employment by the Contractor in the performance of this contract of persons confined for violation of the laws of any of the States, the District of Columbia, the Commonwealth of Puerto Rico, the Virgin Islands, Guam, American Samoa, the Commonwealth of the Northern Mariana Islands, or the Trust Territory of the Pacific Islands who are authorized to work at paid employment in the community under the laws of such jurisdiction, if--

(a)(1) The worker is paid or is in an approved work training program on a voluntary basis;

(2) Representatives of local union central bodies or similar labor union organizations have been consulted;

(3) Such paid employment will not result in the displacement of employed workers, or be applied in skills, crafts, or trades in which there is a surplus of available gainful labor in the locality, or impair existing contracts for services; and

(4) The rates of pay and other conditions of employment will not be less than those paid or provided for work of a similar nature in the locality in which the work is being performed; and

(b) The Attorney General of the United States has certified that the work-release laws or regulations of the jurisdiction involved are in conformity with the requirements of Executive Order 11755, as amended by Executive Orders 12608 and 12943.

(End of clause)

52.222-4 CONTRACT WORK HOURS AND SAFETY STANDARDS ACT - OVERTIME COMPENSATION. (SEP 2000)

(a) Overtime requirements. No Contractor or subcontractor employing laborers or mechanics (see Federal Acquisition Regulation 22.300) shall require or permit them to work over 40 hours in any workweek unless they are paid at least 1 and 1/2 times the basic rate of pay for each hour worked over 40 hours.

(b) Violation; liability for unpaid wages; liquidated damages. The responsible Contractor and subcontractor are liable for unpaid wages if they violate the terms in paragraph (a) of this clause. In addition, the Contractor and subcontractor are liable for liquidated damages payable to the Government. The Contracting Officer will assess liquidated damages at the rate of $10 per affected employee for each calendar day on which the employer required or permitted the employee to work in excess of the standard workweek of 40 hours without paying overtime wages required by the Contract Work Hours and Safety Standards Act.

(c) Withholding for unpaid wages and liquidated damages. The Contracting Officer will withhold from payments due under the contract sufficient funds required to satisfy any Contractor or subcontractor liabilities for unpaid wages and liquidated damages. If amounts withheld under the contract are insufficient to satisfy Contractor or subcontractor liabilities, the Contracting Officer will withhold payments from other Federal or Federally assisted contracts held by the same Contractor that are subject to the Contract Work Hours and Safety Standards Act.

(d) Payrolls and basic records.

(1) The Contractor and its subcontractors shall maintain payrolls and basic payroll records for all laborers and mechanics working on the contract during the contract and shall make them available to the Government until 3 years after contract completion. The records shall contain the name and address of each employee, social security number, labor classifications, hourly rates of wages paid, daily and weekly number of hours worked, deductions made, and actual wages paid. The records need not duplicate those required for construction work by Department of Labor regulations at 29 CFR 5.5(a)(3) implementing the Davis-Bacon Act.

(2) The Contractor and its subcontractors shall allow authorized representatives of the Contracting Officer or the Department of Labor to inspect, copy, or transcribe records maintained under paragraph (d)(1) of this clause. The Contractor or subcontractor also shall allow authorized representatives of the Contracting Officer or Department of Labor to interview employees in the workplace during working hours.

(e) Subcontracts. The Contractor shall insert the provisions set forth in paragraphs (a) through (d) of this clause in subcontracts exceeding $100,000 and require subcontractors to include these provisions in any lower tier subcontracts. The Contractor shall be responsible for compliance by any subcontractor or lower-tier subcontractor with the provisions set forth in paragraphs (a) through (d) of this clause.

(End of clause)

52.222-6 DAVIS-BACON ACT (FEB 1995)

(a) All laborers and mechanics employed or working upon the site of the work will be paid unconditionally and not less often than once a week, and without subsequent deduction or rebate on any account (except such payroll deductions as are permitted by regulations issued by the Secretary of Labor under the Copeland Act (29 CFR Part 3), the full amount of wages and bona fide fringe benefits (or cash equivalents thereof) due at time of payment

computed at rates not less than those contained in the wage determination of the Secretary of Labor which is attached hereto and made a part hereof, regardless of any contractual relationship which may be alleged to exist between the Contractor and such laborers and mechanics. Contributions made or costs reasonably anticipated for bona fide fringe benefits under section 1(b)(2) of the Davis-Bacon Act on behalf of laborers or mechanics are considered wages paid to such laborers or mechanics, subject to the provisions of paragraph (d) of this clause; also, regular contributions made or costs incurred for more than a weekly period (but not less often than quarterly) under plans, funds, or programs which cover the particular weekly period, are deemed to be constructively made or incurred during such period. Such laborers and mechanics shall be paid not less than the appropriate wage rate and fringe benefits in the wage determination for the classification of work actually performed, without regard to skill, except as provided in the clause entitled Apprentices and Trainees. Laborers or mechanics performing work in more than one classification may be compensated at the rate specified for each classification for the time actually worked therein; provided, That the employer's payroll records accurately set forth the time spent in each classification in which work is performed. The wage determination (including any additional classifications and wage rates conformed under paragraph (b) of this clause) and the Davis-Bacon poster (WH-1321) shall be posted at all times by the Contractor and its subcontractors at the site of the work in a prominent and accessible place where it can be easily seen by the workers.

(b)(1) The Contracting Officer shall require that any class of laborers or mechanics which is not listed in the wage determination and which is to be employed under the contract shall be classified in conformance with the wage determination. The Contracting Officer shall approve an additional classification and wage rate and fringe benefits therefor only when all the following criteria have been met:

(i) The work to be performed by the classification requested is not performed by a classification in the wage determination.

(ii) The classification is utilized in the area by the construction industry.

(iii) The proposed wage rate, including any bona fide fringe benefits, bears a reasonable relationship to the wage rates contained in the wage determination.

(2) If the Contractor and the laborers and mechanics to be employed in the classification (if known), or their representatives, and the Contracting Officer agree on the classification and wage rate (including the amount designated for fringe benefits, where appropriate), a report of the action taken shall be sent by the Contracting Officer to the Administrator of the Wage and Hour Division, Employment Standards Administration, U.S. Department of Labor, Washington, DC 20210. The Administrator or an authorized representative will approve, modify, or disapprove every additional classification action within 30 days of receipt and so advise the Contracting Officer or will notify the Contracting Officer within the 30-day period that additional time is necessary.

(3) In the event the Contractor, the laborers or mechanics to be employed in the classification, or their representatives, and the Contracting Officer do not agree on the proposed classification and wage rate (including the amount designated for fringe benefits, where appropriate), the Contracting Officer shall refer the questions, including the views of all interested parties and the recommendation of the Contracting Officer, to the Administrator of the Wage and Hour Division for determination. The Administrator, or an authorized representative, will issue a determination within 30 days of receipt and so advise the Contracting Officer or will notify the Contracting Officer within the 30-day period that additional time is necessary.

(4) The wage rate (including fringe benefits, where appropriate) determined pursuant to subparagraphs (b)(2) and (b)(3) of this clause shall be paid to all workers performing work in the classification under this contract from the first day on which work is performed in the classification.

(c) Whenever the minimum wage rate prescribed in the contract for a class of laborers or mechanics includes a fringe benefit which is not expressed as an hourly rate, the Contractor shall either pay the benefit as stated in the wage determination or shall pay another bona fide fringe benefit or an hourly cash equivalent thereof.

(e) If the Contractor does not make payments to a trustee or other third person, the Contractor may consider as part of the wages of any laborer or mechanic the amount of any costs reasonably anticipated in providing bona fide fringe benefits under a plan or program; provided, That the Secretary of Labor has found, upon the written request of the Contractor, that the applicable standards of the Davis-Bacon Act have been met. The Secretary of Labor may require the Contractor to set aside in a separate account assets for the meeting of obligations under the plan or program.

(End of clause)

52.222-7 WITHHOLDING OF FUNDS (FEB 1988)

The Contracting Officer shall, upon his or her own action or upon written request of an authorized representative of the Department of Labor, withhold or cause to be withheld from the Contractor under this contract or any other Federal contract with the same Prime Contractor, or any other Federally assisted contract subject to Davis-Bacon prevailing wage requirements, which is held by the same Prime Contractor, so much of the accrued payments or advances as may be considered necessary to pay laborers and mechanics, including apprentices, trainees, and helpers, employed by the Contractor or any subcontractor the full amount of wages required by the contract. In the event of failure to pay any laborer or mechanic, including any apprentice, trainee, or helper, employed or working on the site of the work, all or part of the wages required by the contract, the Contracting Officer may, after written notice to the Contractor, take such action as may be necessary to cause the suspension of any further payment, advance, or guarantee of funds until such violations have ceased.

(End of clause)

52.222-8 PAYROLLS AND BASIC RECORDS (FEB 1988)

(a) Payrolls and basic records relating thereto shall be maintained by the Contractor during the course of the work and preserved for a period of 3 years thereafter for all laborers and mechanics working at the site of the work. Such records shall contain the name, address, and social security number of each such worker, his or her correct classification, hourly rates of wages paid (including rates of contributions or costs anticipated for bona fide fringe benefits or cash equivalents thereof of the types described in section 1(b)(2)(B) of the Davis-Bacon Act), daily and weekly number of hours worked, deductions made, and actual wages paid. Whenever the Secretary of Labor has found, under paragraph (d) of the clause entitled Davis-Bacon Act, that the wages of any laborer or mechanic include the amount of any costs reasonably anticipated in providing benefits under a plan or program described in section 1(b)(2)(B) of the Davis-Bacon Act, the Contractor shall maintain records which show that the commitment to provide such benefits is enforceable, that the plan or program is financially responsible, and that the plan or program has been communicated in writing to the laborers or mechanics affected, and records which show the costs anticipated or the actual cost incurred in providing such benefits. Contractors employing apprentices or trainees under approved programs shall maintain written evidence of the registration of apprenticeship programs and certification of trainee programs, the registration of the apprentices and trainees, and the ratios and wage rates prescribed in the applicable programs.

(b)(1) The Contractor shall submit weekly for each week in which any contract work is performed a copy of all payrolls to the Contracting Officer. The payrolls submitted shall set out accurately and completely all of the information required to be maintained under paragraph (a) of this clause. This information may be submitted in any form desired. Optional Form WH-347 (Federal Stock Number 029-005-00014-1) is available for this purpose and may be purchased from the Superintendent of Documents, U.S. Government Printing Office, Washington, DC 20402. The Prime Contractor is responsible for the submission of copies of payrolls by all subcontractors.

(2) Each payroll submitted shall be accompanied by a "Statement of Compliance," signed by the Contractor or

subcontractor or his or her agent who pays or supervises the payment of the persons employed under the contract and shall certify--

(i) That the payroll for the payroll period contains the information required to be maintained under paragraph (a) of this clause and that such information is correct and complete;

(ii) That each laborer or mechanic (including each helper, apprentice, and trainee) employed on the contract during the payroll period has been paid the full weekly wages earned, without rebate, either directly or indirectly, and that no deductions have been made either directly or indirectly from the full wages earned, other than permissible deductions as set forth in the Regulations, 29 CFR Part 3; and

(iii) That each laborer or mechanic has been paid not less than the applicable wage rates and fringe benefits or cash equivalents for the classification of work performed, as specified in the applicable wage determination incorporated into the contract.

(3) The weekly submission of a properly executed certification set forth on the reverse side of Optional Form WH-347 shall satisfy the requirement for submission of the "Statement of Compliance" required by subparagraph (b)(2) of this clause.

(4) The falsification of any of the certifications in this clause may subject the Contractor or subcontractor to civil or criminal prosecution under Section 1001 of Title 18 and Section 3729 of Title 31 of the United States Code.

(c) The Contractor or subcontractor shall make the records required under paragraph (a) of this clause available for inspection, copying, or transcription by the Contracting Officer or authorized representatives of the Contracting Officer or the Department of Labor. The Contractor or subcontractor shall permit the Contracting Officer or representatives of the Contracting Officer or the Department of Labor to interview employees during working hours on the job. If the Contractor or subcontractor fails to submit required records or to make them available, the Contracting Officer may, after written notice to the Contractor, take such action as may be necessary to cause the suspension of any further payment. Furthermore, failure to submit the required records upon request or to make such records available may be grounds for debarment action pursuant to 29 CFR 5.12.

(End of clause)

52.222-9 APPRENTICES AND TRAINEES (FEB 1988)

(a) Apprentices. Apprentices will be permitted to work at less than the predetermined rate for the work they performed when they are employed pursuant to and individually registered in a bona fide apprenticeship program registered with the U.S. Department of Labor, Employment and Training Administration, Bureau of Apprenticeship and Training, or with a State Apprenticeship Agency recognized by the Bureau, or if a person is employed in his or her first 90 days of probationary employment as an apprentice in such an apprenticeship program, who is not individually registered in the program, but who has been certified by the Bureau of Apprenticeship and Training or a State Apprenticeship Agency (where appropriate) to be eligible for probationary employment as an apprentice. The allowable ratio of apprentices to journeymen on the job site in any craft classification shall not be greater than the ratio permitted to the Contractor as to the entire work force under the registered program. Any worker listed on a payroll at an apprentice wage rate, who is not registered or otherwise employed as stated in this paragraph, shall be paid not less than the applicable wage determination for the classification of work actually performed. In addition, any apprentice performing work on the job site in excess of the ratio permitted under the registered program shall be paid not less than the applicable wage rate on the wage determination for the work actually performed. Where a contractor is performing construction on a project in a locality other than that in which its program is registered, the ratios and wage rates (expressed in percentages of the journeyman's hourly rate) specified in the Contractor's or subcontractor's registered program shall be observed. Every apprentice must be paid at not less than the rate specified in the registered program for the apprentice's level of progress, expressed as

a percentage of the journeyman hourly rate specified in the applicable wage determination. Apprentices shall be paid fringe benefits in accordance with the provisions of the apprenticeship program. If the apprenticeship program does not specify fringe benefits, apprentices must be paid the full amount of fringe benefits listed on the wage determination for the applicable classification. If the Administrator determines that a different practice prevails for the applicable apprentice classification, fringes shall be paid in accordance with that determination. In the event the Bureau of Apprenticeship and Training, or a State Apprenticeship Agency recognized by the Bureau, withdraws approval of an apprenticeship program, the Contractor will no longer be permitted to utilize apprentices at less than the applicable predetermined rate for the work performed until an acceptable program is approved.

(b) Trainees. Except as provided in 29 CFR 5.16, trainees will not be permitted to work at less than the predetermined rate for the work performed unless they are employed pursuant to and individually registered in a program which has received prior approval, evidenced by formal certification by the U.S. Department of Labor, Employment and Training Administration. The ratio of trainees to journeymen on the job site shall not be greater than permitted under the plan approved by the Employment and Training Administration. Every trainee must be paid at not less than the rate specified in the approved program for the trainee's level of progress, expressed as a percentage of the journeyman hourly rate specified in the applicable wage determination. Trainees shall be paid fringe benefits in accordance with the provisions of the trainee program. If the trainee program does not mention fringe benefits, trainees shall be paid the full amount of fringe benefits listed in the wage determination unless the Administrator of the Wage and Hour Division determines that there is an apprenticeship program associated with the corresponding journeyman wage rate in the wage determination which provides for less than full fringe benefits for apprentices. Any employee listed on the payroll at a trainee rate who is not registered and participating in a training plan approved by the Employment and Training Administration shall be paid not less than the applicable wage rate in the wage determination for the classification of work actually performed. In addition, any trainee performing work on the job site in excess of the ratio permitted under the registered program shall be paid not less than the applicable wage rate in the wage determination for the work actually performed. In the event the Employment and Training Administration withdraws approval of a training program, the Contractor will no longer be permitted to utilize trainees at less than the applicable predetermined rate for the work performed until an acceptable program is approved.

(c) Equal employment opportunity. The utilization of apprentices, trainees, and journeymen under this clause shall be in conformity with the equal employment opportunity requirements of Executive Order 11246, as amended, and 29 CFR Part 30.

(End of clause)

52.222-10 COMPLIANCE WITH COPELAND ACT REQUIREMENTS (FEB 1988)

The Contractor shall comply with the requirements of 29 CFR Part 3, which are hereby incorporated by reference in this contract.

(End of clause)

52.222-11 SUBCONTRACTS (LABOR STANDARDS (FEB 1988)

(a) The Contractor or subcontractor shall insert in any subcontracts the clauses entitled Davis-Bacon Act, Contract Work Hours and Safety Standards Act-Overtime Compensation, Apprentices and Trainees, Payrolls and Basic Records, Compliance with Copeland Act Requirements, Withholding of Funds, Subcontracts (Labor Standards), Contract Termination-Debarment, Disputes Concerning Labor Standards, Compliance with Davis-Bacon and Related Act Regulations, and Certification of Eligibility, and such other clauses as the Contracting Officer may, by appropriate instructions, require, and also a clause requiring subcontractors to include these clauses in any lower tier subcontracts. The Prime Contractor shall be responsible for compliance by any

subcontractor or lower tier subcontractor with all the contract clauses cited in this paragraph.

(b)(1) Within 14 days after award of the contract, the Contractor shall deliver to the Contracting Officer a completed Statement and Acknowledgment Form (SF 1413) for each subcontract, including the subcontractor's signed and dated acknowledgment that the clauses set forth in paragraph (a) of this clause have been included in the subcontract.

(2) Within 14 days after the award of any subsequently awarded subcontract the Contractor shall deliver to the Contracting Officer an updated completed SF 1413 for such additional subcontract.

(End of clause)

52.222-13 COMPLIANCE WITH DAVIS-BACON AND RELATED ACT REGULATIONS (FEB 1988)

All rulings and interpretations of the Davis-Bacon and Related Acts contained in 29 CFR Parts 1, 3, and 5 are hereby incorporated by reference in this contract.

(End of clause)

52.222-14 DISPUTES CONCERNING LABOR STANDARDS (FEB 1988)

The United States Department of Labor has set forth in 29 CFR Parts 5, 6, and 7 procedures for resolving disputes concerning labor standards requirements. Such disputes shall be resolved in accordance with those procedures and not the Disputes clause of this contract. Disputes within the meaning of this clause include disputes between the Contractor (or any of its subcontractors) and the contracting agency, the U.S. Department of Labor, or the employees or their representatives.

(End of clause)

52.222-15 CERTIFICATION OF ELIGIBILITY (FEB 1988)

(a) By entering into this contract, the Contractor certifies that neither it (nor he or she) nor any person or firm who has an interest in the Contractor's firm is a person or firm ineligible to be awarded Government contracts by virtue of section 3(a) of the Davis-Bacon Act or 29 CFR 5.12(a)(1).

(b) No part of this contract shall be subcontracted to any person or firm ineligible for award of a Government contract by virtue of section 3(a) of the Davis-Bacon Act or 29 CFR 5.12(a)(1).

(c) The penalty for making false statements is prescribed in the U.S. Criminal Code, 18 U.S.C. 1001.

(End of clause)

52.222-21 PROHIBITION OF SEGREGATED FACILITIES (FEB 1999)

(a) Segregated facilities, as used in this clause, means any waiting rooms, work areas, rest rooms and wash rooms, restaurants and other eating areas, time clocks, locker rooms and other storage or dressing areas, parking lots, drinking fountains, recreation or entertainment areas, transportation, and housing facilities provided for employees, that are segregated by explicit directive or are in fact segregated on the basis of race, color, religion,

sex, or national origin because of written or oral policies or employee custom. The term does not include separate or single-user rest rooms or necessary dressing or sleeping areas provided to assure privacy between the sexes.

(b) The Contractor agrees that it does not and will not maintain or provide for its employees any segregated facilities at any of its establishments, and that it does not and will not permit its employees to perform their services at any location under its control where segregated facilities are maintained. The Contractor agrees that a breach of this clause is a violation of the Equal Opportunity clause in this contract.

(c) The Contractor shall include this clause in every subcontract and purchase order that is subject to the Equal Opportunity clause of this contract.

(End of clause)

52.222-23 NOTICE OF REQUIREMENT FOR AFFIRMATIVE ACTION TO ENSURE EQUAL EMPLOYMENT OPPORTUNITY FOR CONSTRUCTION (FEB 1999)

(a) The offeror's attention is called to the Equal Opportunity clause and the Affirmative Action Compliance Requirements for Construction clause of this solicitation.

(b) The goals for minority and female participation, expressed in percentage terms for the Contractor's aggregate workforce in each trade on all construction work in the covered area, are as follows:

Goals for minority participation for each trade	Goals for female participation for each trade
27.1%	6.9%

These goals are applicable to all the Contractor's construction work performed in the covered area. If the Contractor performs construction work in a geographical area located outside of the covered area, the Contractor shall apply the goals established for the geographical area where the work is actually performed. Goals are published periodically in the Federal Register in notice form, and these notices may be obtained from any Office of Federal Contract Compliance Programs office.

(c) The Contractor's compliance with Executive Order 11246, as amended, and the regulations in 41 CFR 60-4 shall be based on (1) its implementation of the Equal Opportunity clause, (2) specific affirmative action obligations required by the clause entitled "Affirmative Action Compliance Requirements for Construction," and (3) its efforts to meet the goals. The hours of minority and female employment and training must be substantially uniform throughout the length of the contract, and in each trade. The Contractor shall make a good faith effort to employ minorities and women evenly on each of its projects. The transfer of minority or female employees or trainees from Contractor to Contractor, or from project to project, for the sole purpose of meeting the Contractor's goals shall be a violation of the contract, Executive Order 11246, as amended, and the regulations in 41 CFR 60-4. Compliance with the goals will be measured against the total work hours performed.

(d) The Contractor shall provide written notification to the Deputy Assistant Secretary for Federal Contract Compliance, U.S. Department of Labor, within 10 working days following award of any construction subcontract in excess of $10,000 at any tier for construction work under the contract resulting from this solicitation. The notification shall list the --

(1) Name, address, and telephone number of the subcontractor;

(2) Employer's identification number of the subcontractor;

(3) Estimated dollar amount of the subcontract;

(4) Estimated starting and completion dates of the subcontract; and

(5) Geographical area in which the subcontract is to be performed.

(e) As used in this Notice, and in any contract resulting from this solicitation, the "covered area" is Langley Air Force Base, VA.

(End of provision)

52.222-26 EQUAL OPPORTUNITY (APR 2002)

(a) Definition. United States, as used in this clause, means the 50 States, the District of Columbia, Puerto Rico, the Northern Mariana Islands, American Samoa, Guam, the U.S. Virgin Islands, and Wake Island.

(b) If, during any 12-month period (including the 12 months preceding the award of this contract), the Contractor has been or is awarded nonexempt Federal contracts and/or subcontracts that have an aggregate value in excess of $10,000, the Contractor shall comply with paragraphs (b)(1) through (b)(11) of this clause, except for work performed outside the United States by employees who were not recruited within the United States. Upon request, the Contractor shall provide information necessary to determine the applicability of this clause.

(1) The Contractor shall not discriminate against any employee or applicant for employment because of race, color, religion, sex, or national origin. However, it shall not be a violation of this clause for the Contractor to extend a publicly announced preference in employment to Indians living on or near an Indian reservation, in connection with employment opportunities on or near an Indian reservation, as permitted by 41 CFR 60-1.5.

(2) The Contractor shall take affirmative action to ensure that applicants are employed, and that employees are treated during employment, without regard to their race, color, religion, sex, or national origin. This shall include, but not be limited to, (i) employment, (ii) upgrading, (iii) demotion, (iv) transfer, (v) recruitment or recruitment advertising, (vi) layoff or termination, (vii) rates of pay or other forms of compensation, and (viii) selection for training, including apprenticeship.

(3) The Contractor shall post in conspicuous places available to employees and applicants for employment the notices to be provided by the Contracting Officer that explain this clause.

(4) The Contractor shall, in all solicitations or advertisements for employees placed by or on behalf of the Contractor, state that all qualified applicants will receive consideration for employment without regard to race, color, religion, sex, or national origin.

(5) The Contractor shall send, to each labor union or representative of workers with which it has a collective bargaining agreement or other contract or understanding, the notice to be provided by the Contracting Officer advising the labor union or workers' representative of the Contractor's commitments under this clause, and post copies of the notice in conspicuous places available to employees and applicants for employment.

(6) The Contractor shall comply with Executive Order 11246, as amended, and the rules, regulations, and orders of the Secretary of Labor.

(7) The Contractor shall furnish to the contracting agency all information required by Executive Order 11246, as amended, and by the rules, regulations, and orders of the Secretary of Labor. The Contractor shall also file Standard Form 100 (EEO-1), or any successor form, as prescribed in 41 CFR part 60-1. Unless the Contractor has filed within the 12 months preceding the date of contract award, the Contractor shall, within 30 days after contract award, apply to either the regional Office of Federal Contract Compliance Programs (OFCCP) or the local office of the Equal Employment Opportunity Commission for the necessary forms.

(8) The Contractor shall permit access to its premises, during normal business hours, by the contracting agency or the OFCCP for the purpose of conducting on-site compliance evaluations and complaint investigations. The Contractor shall permit the Government to inspect and copy any books, accounts, records (including computerized records), and other material that may be relevant to the matter under investigation and pertinent to compliance with Executive Order 11246, as amended, and rules and regulations that implement the Executive Order.

(9) If the OFCCP determines that the Contractor is not in compliance with this clause or any rule, regulation, or order of the Secretary of Labor, this contract may be canceled, terminated, or suspended in whole or in part and the Contractor may be declared ineligible for further Government contracts, under the procedures authorized in Executive Order 11246, as amended. In addition, sanctions may be imposed and remedies invoked against the Contractor as provided in Executive Order 11246, as amended; in the rules, regulations, and orders of the Secretary of Labor; or as otherwise provided by law.

(10) The Contractor shall include the terms and conditions of subparagraphs (b)(1) through (11) of this clause in every subcontract or purchase order that is not exempted by the rules, regulations, or orders of the Secretary of Labor issued under Executive Order 11246, as amended, so that these terms and conditions will be binding upon each subcontractor or vendor.

(11) The Contractor shall take such action with respect to any subcontract or purchase order as the contracting officer may direct as a means of enforcing these terms and conditions, including sanctions for noncompliance; provided, that if the Contractor becomes involved in, or is threatened with, litigation with a subcontractor or vendor as a result of any direction, the Contractor may request the United States to enter into the litigation to protect the interests of the United States.

(c) Notwithstanding any other clause in this contract, disputes relative to this clause will be governed by the procedures in 41 CFR 60-1.1.

(End of clause)

52.222-27 AFFIRMATIVE ACTION COMPLIANCE REQUIREMENTS FOR CONSTRUCTION (FEB 1999)

(a) Definitions. "Covered area," as used in this clause, means the geographical area described in the solicitation for this contract.

"Deputy Assistant Secretary," as used in this clause, means Deputy Assistant Secretary for Federal Contract Compliance, U.S. Department of Labor, or a designee.

"Employer's identification number," as used in this clause, means the Federal Social Security number used on the employer's quarterly federal tax return, U.S. Treasury Department Form 941.

"Minority," as used in this clause, means--

(1) American Indian or Alaskan Native (all persons having origins in any of the original peoples of North America and maintaining identifiable tribal affiliations through membership and participation or community identification).

(2) Asian and Pacific Islander (all persons having origins in any of the original peoples of the Far East, Southeast Asia, the Indian Subcontinent, or the Pacific Islands);

(3) Black (all persons having origins in any of the black African racial groups not of Hispanic origin); and

(4) Hispanic (all persons of Mexican, Puerto Rican, Cuban, Central or South American, or other Spanish culture or origin, regardless of race).

(b) If the Contractor, or a subcontractor at any tier, subcontracts a portion of the work involving any construction trade, each such subcontract in excess of $10,000 shall include this clause and the Notice containing the goals for minority and female participation stated in the solicitation for this contract.

(c) If the Contractor is participating in a Hometown Plan (41 CFR 60-4) approved by the U.S. Department of Labor in a covered area, either individually or through an association, its affirmative action obligations on all work in the plan area (including goals) shall comply with the plan for those trades that have unions participating in the plan. Contractors must be able to demonstrate participation in, and compliance with, the provisions of the plan. Each Contractor or subcontractor participating in an approved plan is also required to comply with its obligations under the Equal Opportunity clause, and to make a good faith effort to achieve each goal under the plan in each trade in which it has employees. The overall good-faith performance by other Contractors or subcontractors toward a goal in an approved plan does not excuse any Contractor's or subcontractor's failure to make good-faith efforts to achieve the plan's goals.

(d) The Contractor shall implement the affirmative action procedures in subparagraphs (g)(1) through (16) of this clause. The goals stated in the solicitation for this contract are expressed as percentages of the total hours of employment and training of minority and female utilization that the Contractor should reasonably be able to achieve in each construction trade in which it has employees in the covered area. If the Contractor performs construction work in a geographical area located outside of the covered area, it shall apply the goals established for the geographical area where that work is actually performed. The Contractor is expected to make substantially uniform progress toward its goals in each craft.

(e) Neither the terms and conditions of any collective bargaining agreement, nor the failure by a union with which the Contractor has a collective bargaining agreement, to refer minorities or women shall excuse the Contractor's obligations under this clause, Executive Order 11246, as amended, or the regulations thereunder.

(f) In order for the nonworking training hours of apprentices and trainees to be counted in meeting the goals, apprentices and trainees must be employed by the Contractor during the training period, and the Contractor must have made a commitment to employ the apprentices and trainees at the completion of their training, subject to the availability of employment opportunities. Trainees must be trained pursuant to training programs approved by the U.S. Department of Labor.

(g) The Contractor shall take affirmative action to ensure equal employment opportunity. The evaluation of the Contractor's compliance with this clause shall be based upon its effort to achieve maximum results from its actions. The Contractor shall document these efforts fully and implement affirmative action steps at least as extensive as the following:

(1) Ensure a working environment free of harassment, intimidation, and coercion at all sites and in all facilities where the Contractor's employees are assigned to work. The Contractor, if possible, will assign two or more women to each construction project. The Contractor shall ensure that foremen, superintendents, and other onsite supervisory personnel are aware of and carry out the Contractor's obligation to maintain such a working environment, with specific attention to minority or female individuals working at these sites or facilities.

(2) Establish and maintain a current list of sources for minority and female recruitment. Provide written notification to minority and female recruitment sources and community organizations when the Contractor or its

unions have employment opportunities available, and maintain a record of the organizations' responses.

(3) Establish and maintain a current file of the names, addresses, and telephone numbers of each minority and female off-the-street applicant, referrals of minorities or females from unions, recruitment sources, or community organizations, and the action taken with respect to each individual. If an individual was sent to the union hiring hall for referral and not referred back to the Contractor by the union or, if referred back, not employed by the
Contractor, this shall be documented in the file, along with whatever additional actions the Contractor may have taken.

(4) Immediately notify the Deputy Assistant Secretary when the union or unions with which the Contractor has a collective bargaining agreement has not referred back to the Contractor a minority or woman sent by the Contractor, or when the Contractor has other information that the union referral process has impeded the Contractor's efforts to meet its obligations.

(5) Develop on-the-job training opportunities and/or participate in training programs for the area that expressly include minorities and women, including upgrading programs and apprenticeship and trainee programs relevant to the Contractor's employment needs, especially those programs funded or approved by the Department of Labor. The Contractor shall provide notice of these programs to the sources compiled under subparagraph (g)(2) of this clause.

(6) Disseminate the Contractor's equal employment policy by--

(i) Providing notice of the policy to unions and to training, recruitment, and outreach programs, and requesting their cooperation in assisting the Contractor in meeting its contract obligations;

(ii) Including the policy in any policy manual and in collective bargaining agreements;

(iii) Publicizing the policy in the company newspaper, annual report, etc.;

(iv) Reviewing the policy with all management personnel and with all minority and female employees at least once a year; and

(v) Posting the policy on bulletin boards accessible to employees at each location where construction work is performed.

(7) Review, at least annually, the Contractor's equal employment policy and affirmative action obligations with all employees having responsibility for hiring, assignment, layoff, termination, or other employment decisions. Conduct review of this policy with all on-site supervisory personnel before initiating construction work at a job site. A written record shall be made and maintained identifying the time and place of these meetings, persons attending, subject matter discussed, and disposition of the subject matter.

(8) Disseminate the Contractor's equal employment policy externally by including it in any advertising in the news media, specifically including minority and female news media. Provide written notification to, and discuss this policy with, other Contractors and subcontractors with which the Contractor does or anticipates doing business.

(9) Direct recruitment efforts, both oral and written, to minority, female, and community organizations, to schools with minority and female students, and to minority and female recruitment and training organizations serving the Contractor's recruitment area and employment needs. Not later than 1 month before the date for acceptance of applications for apprenticeship or training by any recruitment source, send written notification to organizations such as the above, describing the openings, screening procedures, and tests to be used in the selection process.

(10) Encourage present minority and female employees to recruit minority persons and women. Where

reasonable, provide after-school, summer, and vacation employment to minority and female youth both on the site and in other areas of the Contractor's workforce.

(11) Validate all tests and other selection requirements where required under 41 CFR 60-3.

(12) Conduct, at least annually, an inventory and evaluation at least of all minority and female personnel for promotional opportunities. Encourage these employees to seek or to prepare for, through appropriate training, etc., opportunities for promotion.

(13) Ensure that seniority practices, job classifications, work assignments, and other personnel practices do not have a discriminatory effect by continually monitoring all personnel and employment-related activities to ensure that the Contractor's obligations under this contract are being carried out.

(14) Ensure that all facilities and company activities are nonsegregated except that separate or single-user rest rooms and necessary dressing or sleeping areas shall be provided to assure privacy between the sexes.

(15) Maintain a record of solicitations for subcontracts for minority and female construction contractors and suppliers, including circulation of solicitations to minority and female contractor associations and other business associations.

(16) Conduct a review, at least annually, of all supervisors' adherence to and performance under the Contractor's equal employment policy and affirmative action obligations.

(h) The Contractor is encouraged to participate in voluntary associations that may assist in fulfilling one or more of the affirmative action obligations contained in subparagraphs (g)(1) through (16) of this clause. The efforts of a contractor association, joint contractor-union, contractor-community, or similar group of which the contractor is a member and participant may be asserted as fulfilling one or more of its obligations under subparagraphs (g)(1) through (16) of this clause, provided the Contractor--

(1) Actively participates in the group;

(2) Makes every effort to ensure that the group has a positive impact on the employment of minorities and women in the industry;

(3) Ensures that concrete benefits of the program are reflected in the Contractor's minority and female workforce participation;

(4) Makes a good-faith effort to meet its individual goals and timetables; and

(5) Can provide access to documentation that demonstrates the effectiveness of actions taken on behalf of the Contractor. The obligation to comply is the Contractor's, and failure of such a group to fulfill an obligation shall not be a defense for the Contractor's noncompliance.

(i) A single goal for minorities and a separate single goal for women shall be established. The Contractor is required to provide equal employment opportunity and to take affirmative action for all minority groups, both male and female, and all women, both minority and nonminority. Consequently, the Contractor may be in violation of Executive Order 11246, as amended, if a particular group is employed in a substantially disparate manner.

(j) The Contractor shall not use goals or affirmative action standards to discriminate against any person because of race, color, religion, sex, or national origin.

(k) The Contractor shall not enter into any subcontract with any person or firm debarred from Government contracts under Executive Order 11246, as amended.

(l) The Contractor shall carry out such sanctions and penalties for violation of this clause and of the Equal Opportunity clause, including suspension, termination, and cancellation of existing subcontracts, as may be imposed or ordered under Executive Order 11246, as amended, and its implementing regulations, by the OFCCP. Any failure to carry out these sanctions and penalties as ordered shall be a violation of this clause and Executive Order 11246, as amended.

(m) The Contractor in fulfilling its obligations under this clause shall implement affirmative action procedures at least as extensive as those prescribed in paragraph (g) of this clause, so as to achieve maximum results from its efforts to ensure equal employment opportunity. If the Contractor fails to comply with the requirements of Executive Order 11246, as amended, the implementing regulations, or this clause, the Deputy Assistant Secretary shall take action as prescribed in 41 CFR 60-4.8.

(n) The Contractor shall designate a responsible official to--

(1) Monitor all employment-related activity to ensure that the Contractor's equal employment policy is being carried out;

(2) Submit reports as may be required by the Government; and

(3) Keep records that shall at least include for each employee the name, address, telephone number, construction trade, union affiliation (if any), employee identification number, social security number, race, sex, status (e.g., mechanic, apprentice, trainee, helper, or laborer), dates of changes in status, hours worked per week in the indicated trade, rate of pay, and locations at which the work was performed. Records shall be maintained in an easily understandable and retrievable form; however, to the degree that existing records satisfy this requirement, separate records are not required to be maintained.

Nothing contained herein shall be construed as a limitation upon the application of other laws that establish different standards of compliance or upon the requirements for the hiring of local or other area residents (e.g., those under the Public Works Employment Act of 1977 and the Community Development Block Grant Program).

(End of clause)

52.222-36 AFFIRMATIVE ACTION FOR WORKERS WITH DISABILITIES (JUN 1998)

(a) General. (1) Regarding any position for which the employee or applicant for employment is qualified, the Contractor shall not discriminate against any employee or applicant because of physical or mental disability. The Contractor agrees to take affirmative action to employ, advance in employment, and otherwise treat qualified individuals with disabilities without discrimination based upon their physical or mental disability in all employment practices such as--

(i) Recruitment, advertising, and job application procedures;

(ii) Hiring, upgrading, promotion, award of tenure, demotion, transfer, layoff, termination, right of return from layoff, and rehiring;

(iii) Rates of pay or any other form of compensation and changes in compensation;

(iv) Job assignments, job classifications, organizational structures, position descriptions, lines of progression, and seniority lists;

(v) Leaves of absence, sick leave, or any other leave;

(vi) Fringe benefits available by virtue of employment, whether or not administered by the Contractor;

(vii) Selection and financial support for training, including apprenticeships, professional meetings, conferences, and other related activities, and selection for leaves of absence to pursue training;

(viii) Activities sponsored by the Contractor, including social or recreational programs; and

(ix) Any other term, condition, or privilege of employment.

(2) The Contractor agrees to comply with the rules, regulations, and relevant orders of the Secretary of Labor (Secretary) issued under the Rehabilitation Act of 1973 (29 U.S.C. 793) (the Act), as amended.

(b) Postings. (1) The Contractor agrees to post employment notices stating--

(i) The Contractor's obligation under the law to take affirmative action to employ and advance in employment qualified individuals with disabilities; and

(ii) The rights of applicants and employees.

(2) These notices shall be posted in conspicuous places that are available to employees and applicants for employment. The Contractor shall ensure that applicants and employees with disabilities are informed of the contents of the notice (e.g., the Contractor may have the notice read to a visually disabled individual, or may lower the posted notice so that it might be read by a person in a wheelchair). The notices shall be in a form prescribed by the Deputy Assistant Secretary for Federal Contract Compliance of the U.S. Department of Labor (Deputy Assistant Secretary) and shall be provided by or through the Contracting Officer.

(3) The Contractor shall notify each labor union or representative of workers with which it has a collective bargaining agreement or other contract understanding, that the Contractor is bound by the terms of Section 503 of the Act and is committed to take affirmative action to employ, and advance in employment, qualified individuals with physical or mental disabilities.

(c) Noncompliance. If the Contractor does not comply with the requirements of this clause, appropriate actions may be taken under the rules, regulations, and relevant orders of the Secretary issued pursuant to the Act.

(d) Subcontracts. The Contractor shall include the terms of this clause in every subcontract or purchase order in excess of $10,000 unless exempted by rules, regulations, or orders of the Secretary. The Contractor shall act as specified by the Deputy Assistant Secretary to enforce the terms, including action for noncompliance.

(End of clause)

52.223-3 HAZARDOUS MATERIAL IDENTIFICATION AND MATERIAL SAFETY DATA (JAN 1997)

(a) "Hazardous material", as used in this clause, includes any material defined as hazardous under the latest version of Federal Standard No. 313 (including revisions adopted during the term of the contract).

(b) The offeror must list any hazardous material, as defined in paragraph (a) of this clause, to be delivered under this contract. The hazardous material shall be properly identified and include any applicable identification number, such as National Stock Number or Special Item Number. This information shall also be included on the Material Safety Data Sheet submitted under this contract.

Material	Identification No.

(If none,
insert "None")

_____ _____

_____ _____

_____ _____

(c) This list must be updated during performance of the contract whenever the Contractor determines that any other material to be delivered under this contract is hazardous.

(d) The apparently successful offeror agrees to submit, for each item as required prior to award, a Material Safety Data Sheet, meeting the requirements of 29 CFR 1910.1200(g) and the latest version of Federal Standard No. 313, for all hazardous material identified in paragraph (b) of this clause. Data shall be submitted in accordance with Federal Standard No. 313, whether or not the apparently successful offeror is the actual manufacturer of these items. Failure to submit the Material Safety Data Sheet prior to award may result in the apparently successful offeror being considered nonresponsible and ineligible for award.

(e) If, after award, there is a change in the composition of the item(s) or a revision to Federal Standard No. 313, which renders incomplete or inaccurate the data submitted under paragraph (d) of this clause, the Contractor shall promptly notify the Contracting Officer and resubmit the data.

(f) Neither the requirements of this clause nor any act or failure to act by the Government shall relieve the Contractor of any responsibility or liability for the safety of Government, Contractor, or subcontractor personnel or property.

(g) Nothing contained in this clause shall relieve the Contractor from complying with applicable Federal, State, and local laws, codes, ordinances, and regulations (including the obtaining of licenses and permits) in connection with hazardous material.

(h) The Government's rights in data furnished under this contract with respect to hazardous material are as follows:

(1) To use, duplicate and disclose any data to which this clause is applicable. The purposes of this right are to--

(i) Apprise personnel of the hazards to which they may be exposed in using, handling, packaging, transporting, or disposing of hazardous materials;

(ii) Obtain medical treatment for those affected by the material; and

(iii) Have others use, duplicate, and disclose the data for the Government for these purposes.

(2) To use, duplicate, and disclose data furnished under this clause, in accordance with subparagraph (h)(1) of this clause, in precedence over any other clause of this contract providing for rights in data.

(3) The Government is not precluded from using similar or identical data acquired from other sources.

(End of clause)

52.223-6 DRUG-FREE WORKPLACE (MAY 2001)

(a) Definitions. As used in this clause --

"Controlled substance" means a controlled substance in schedules I through V of section 202 of the Controlled Substances Act (21 U.S.C. 812) and as further defined in regulation at 21 CFR 1308.11 - 1308.15.

"Conviction" means a finding of guilt (including a plea of nolo contendere) or imposition of sentence, or both, by any judicial body charged with the responsibility to deter- mine violations of the Federal or State criminal drug statutes.

"Criminal drug statute" means a Federal or non-Federal criminal statute involving the manufacture, distribution, dispensing, possession, or use of any controlled substance.

"Drug-free workplace" means the site(s) for the performance of work done by the Contractor in connection with a specific contract at which employees of the Contractor are prohibited from engaging in the unlawful manufacture, distribution, dispensing, possession, or use of a controlled substance.

"Employee" means an employee of a Contractor directly engaged in the performance of work under a Government contract. "Directly engaged" is defined to include all direct cost employees and any other Contractor employee who has other than a minimal impact or involvement in contract performance.

"Individual" means an offeror/contractor that has no more than one employee including the offeror/contractor.

(b) The Contractor, if other than an individual, shall-- within 30 days after award (unless a longer period is agreed to in writing for contracts of 30 days or more performance duration), or as soon as possible for contracts of less than 30 days performance duration--

(1) Publish a statement notifying its employees that the unlawful manufacture, distribution, dispensing, possession, or use of a controlled substance is prohibited in the Contractor's workplace and specifying the actions that will be taken against employees for violations of such prohibition;

(2) Establish an ongoing drug-free awareness program to inform such employees about--

(i) The dangers of drug abuse in the workplace;

(ii) The Contractor's policy of maintaining a drug-free workplace;

(iii) Any available drug counseling, rehabilitation, and employee assistance programs; and

(iv) The penalties that may be imposed upon employees for drug abuse violations occurring in the workplace;

(3) Provide all employees engaged in performance of the contract with a copy of the statement required by subparagraph (b)(1) of this clause;

(4) Notify such employees in writing in the statement required by subparagraph (b)(1) of this clause that, as a condition of continued employment on this contract, the employee will--

(i) Abide by the terms of the statement; and

(ii) Notify the employer in writing of the employee's conviction under a criminal drug statute for a violation occurring in the workplace no later than 5 days after such conviction.

(5) Notify the Contracting Officer in writing within 10 days after receiving notice under subdivision (b)(4)(ii) of this clause, from an employee or otherwise receiving actual notice of such conviction. The notice shall include the position title of the employee;

(6) Within 30 days after receiving notice under subdivision (b)(4)(ii) of this clause of a conviction, take one of the following actions with respect to any employee who is convicted of a drug abuse violation occurring in the workplace:

(i) Taking appropriate personnel action against such employee, up to and including termination; or

(ii) Require such employee to satisfactorily participate in a drug abuse assistance or rehabilitation program approved for such purposes by a Federal, State, or local health, law enforcement, or other appropriate agency; and

(7) Make a good faith effort to maintain a drug-free workplace through implementation of subparagraphs (b)(1) though (b)(6) of this clause.

(c) The Contractor, if an individual, agrees by award of the contract or acceptance of a purchase order, not to engage in the unlawful manufacture, distribution, dispensing, possession, or use of a controlled substance while performing this contract.

(d) In addition to other remedies available to the Government, the Contractor's failure to comply with the requirements of paragraph (b) or (c) of this clause may, pursuant to FAR 23.506, render the Contractor subject to suspension of contract payments, termination of the contract for default, and suspension or debarment.

(End of clause)

52.223-14 TOXIC CHEMICAL RELEASE REPORTING (OCT 2000)

(a) Unless otherwise exempt, the Contractor, as owner or operator of a facility used in the performance of this contract, shall file by July 1 for the prior calendar year an annual Toxic Chemical Release Inventory Form (Form R) as described in sections 313(a) and (g) of the Emergency Planning and Community Right-to-Know Act of 1986 (EPCRA) (42 U.S.C. 11023(a) and (g)), and section 6607 of the Pollution Prevention Act of 1990 (PPA) (42 U.S.C. 13106). The Contractor shall file, for each facility subject to the Form R filing and reporting requirements, the annual Form R throughout the life of the contract.

(b) A Contractor owned or operated facility used in the performance of this contract is exempt from the requirement to file an annual Form R if--

(1) The facility does not manufacture, process, or otherwise use any toxic chemicals listed under section 313(c) of EPCRA, 42 U.S.C. 11023(c);

(2) The facility does not have 10 or more full-time employees as specified in section 313(b)(1)(A) of EPCRA, 42 U.S.C. 11023(b)(1)(A);

(3) The facility does not meet the reporting thresholds of toxic chemicals established under of EPCRA, 42 U.S.C. 11023(f) (including the alternate thresholds at 40 CFR 372.27, provided an appropriate certification form has been filed with EPA);

(4) The facility does not fall within Standard Industrial Classification Code (SIC) major groups 20 through 39 or their corresponding North American Industry Classification System (NAICS) sectors 31 through 33; or

(5) The facility is not located within any State of the United States, the District of Columbia, the Commonwealth of Puerto Rico, Guam, American Samoa, the United States Virgin Islands, the Northern Mariana Islands, or any other territory or possession over which the United States has jurisdiction.

(c) If the Contractor has certified to an exemption in accordance with one or more of the criteria in paragraph (b) of this clause, and after award of the contract circumstances change so that any of its owned or operated facilities used in the performance of this contract is no longer exempt--

(1) The Contractor shall notify the Contracting Officer; and

(2) The Contractor, as owner or operator of a facility used in the performance of this contract that is no longer exempt, shall (i) submit a Toxic Chemical Release Inventory Form (Form R) on or before July 1 for the prior calendar year during which the facility becomes eligible; and (ii) continue to file the annual Form R for the life of the contract for such facility.

(d) The Contracting Officer may terminate this contract or take other action as appropriate, if the Contractor fails to comply accurately and fully with the EPCRA and PPA toxic chemical release filing and reporting requirements.

(e) Except for acquisitions of commercial items, as defined in FAR Part 2, the Contractor shall--

(1) For competitive subcontracts expected to exceed $100,000 (including all options), include a solicitation provision substantially the same as the provision at FAR 52.223-13, Certification of Toxic Chemical Release Reporting; and

(2) Include in any resultant subcontract exceeding $100,000 (including all options), the substance of this clause, except this paragraph (e).

(End of clause)

52.225-9 BUY AMERICAN ACT—CONSTRUCTION MATERIALS (MAY 2002)

(a) Definitions. As used in this clause--

Component means an article, material, or supply incorporated directly into a construction material.

Construction material means an article, material, or supply brought to the construction site by the Contractor or a subcontractor for incorporation into the building or work. The term also includes an item brought to the site preassembled from articles, materials, or supplies. However, emergency life safety systems, such as emergency lighting, fire alarm, and audio evacuation systems, that are discrete systems incorporated into a public building or work and that are produced as complete systems, are evaluated as a single and distinct construction material regardless of when or how the individual parts or components of those systems are delivered to the construction site. Materials purchased directly by the Government are supplies, not construction material.

Cost of components means--

(1) For components purchased by the Contractor, the acquisition cost, including transportation costs to the place of incorporation into the end product (whether or not such costs are paid to a domestic firm), and any applicable duty (whether or not a duty-free entry certificate is issued); or

(2) For components manufactured by the Contractor, all costs associated with the manufacture of the component, including transportation costs as described in paragraph (1) of this definition, plus allocable overhead costs, but excluding profit. Cost of components does not include any costs associated with the manufacture of the end product.

Domestic construction material means--

(1) An unmanufactured construction material mined or produced in the United States; or

(2) A construction material manufactured in the United States, if the cost of its components mined, produced, or manufactured in the United States exceeds 50 percent of the cost of all its components. Components of foreign origin of the same class or kind for which nonavailability determinations have been made are treated as domestic.

Foreign construction material means a construction material other than a domestic construction material.

United States means the 50 States and the District of Columbia, U.S. territories and possessions, Puerto Rico, the Northern Mariana Islands, and any other place subject to U.S. jurisdiction, but does not include leased bases.

(b) Domestic preference. (1) This clause implements the Buy American Act (41 U.S.C. 10a-10d) by providing a preference for domestic construction material. The Contractor shall use only domestic construction material in performing this contract, except as provided in paragraphs (b)(2) and (b)(3) of this clause.

(2) This requirement does not apply to the construction material or components listed by the Government as follows: NONE [Contracting Officer to list applicable excepted materials or indicate “none”]

(3) The Contracting Officer may add other foreign construction material to the list in paragraph (b)(2) of this clause if the Government determines that

(i) The cost of domestic construction material would be unreasonable. The cost of a particular domestic construction material subject to the requirements of the Buy American Act is unreasonable when the cost of such material exceeds the cost of foreign material by more than 6 percent;

(ii) The application of the restriction of the Buy American Act to a particular construction material would be impracticable or inconsistent with the public interest; or

(iii) The construction material is not mined, produced, or manufactured in the United States in sufficient and reasonably available commercial quantities of a satisfactory quality.

(c) Request for determination of inapplicability of the Buy American Act. (1)(i) Any Contractor request to use foreign construction material in accordance with paragraph (b)(3) of this clause shall include adequate information for Government evaluation of the request, including--

(A) A description of the foreign and domestic construction materials;

(B) Unit of measure;

(C) Quantity;

(D) Price;

(E) Time of delivery or availability;

(F) Location of the construction project;

(G) Name and address of the proposed supplier; and

(H) A detailed justification of the reason for use of foreign construction materials cited in accordance with paragraph (b)(3) of this clause.

(ii) A request based on unreasonable cost shall include a reasonable survey of the market and a completed price comparison table in the format in paragraph (d) of this clause.

(iii) The price of construction material shall include all delivery costs to the construction site and any applicable duty (whether or not a duty-free certificate may be issued).

(iv) Any Contractor request for a determination submitted after contract award shall explain why the Contractor could not reasonably foresee the need for such determination and could not have requested the determination before contract award. If the Contractor does not submit a satisfactory explanation, the Contracting Officer need not make a determination.

(2) If the Government determines after contract award that an exception to the Buy American Act applies and the Contracting Officer and the Contractor negotiate adequate consideration, the Contracting Officer will modify the contract to allow use of the foreign construction material. However, when the basis for the exception is the unreasonable price of a domestic construction material, adequate consideration is not less than the differential established in paragraph (b)(3)(i) of this clause.

(3) Unless the Government determines that an exception to the Buy American Act applies, use of foreign construction material is noncompliant with the Buy American Act.

(d) Data. To permit evaluation of requests under paragraph (c) of this clause based on unreasonable cost, the Contractor shall include the following information and any applicable supporting data based on the survey of suppliers:

Foreign and Domestic Construction Materials Price Comparison

Construction material description	Unit of measure	Quantity	Price (dollars) \1\
Item 1			
Foreign construction material....	.....	.....	.....
Domestic construction material...	.....	.....	.....
Item 2			
Foreign construction material....	.....	.....	.....
Domestic construction material...	.....	.....	.....

Include all delivery costs to the construction site and any applicable duty (whether or not a duty-free entry certificate is issued).
List name, address, telephone number, and contact for suppliers surveyed. Attach copy of response; if oral, attach summary.
Include other applicable supporting information.

(End of clause)

52.225-13 RESTRICTIONS ON CERTAIN FOREIGN PURCHASES (JUL 2000)

(a) The Contractor shall not acquire, for use in the performance of this contract, any supplies or services originating from sources within, or that were located in or transported from or through, countries whose products are banned from importation into the United States under regulations of the Office of Foreign Assets Control, Department of the Treasury. Those countries are Cuba, Iran, Iraq, Libya, North Korea, Sudan, the territory of Afghanistan controlled by the Taliban, and Serbia (excluding the territory of Kosovo).

(b) The Contractor shall not acquire for use in the performance of this contract any supplies or services from entities controlled by the government of Iraq.

(c) The Contractor shall insert this clause, including this paragraph (c), in all subcontracts.

(End of clause)

52.226-1 UTILIZATION OF INDIAN ORGANIZATIONS AND INDIAN-OWNED ECONOMIC ENTERPRISES (JUN 2000)

(a) Definitions. As used in this clause:

"Indian" means any person who is a member of any Indian tribe, band, group, pueblo or community that is recognized by the Federal Government as eligible for services from the Bureau of Indian Affairs (BIA) in accordance with 25 U.S.C. 1452(c) and any ``Native" as defined in the Alaska Native Claims Settlement Act (43 U.S.C. 1601).

"Indian organization" means the governing body of any Indian tribe or entity established or recognized by the governing body of an Indian tribe for the purposes of 25 U.S.C., chapter 17.

"Indian-owned economic enterprise" means any Indian-owned (as determined by the Secretary of the Interior) commercial, industrial, or business activity established or organized for the purpose of profit, provided that Indian ownership constitutea not less than 51 percent of the enterprise.

"Indian tribe" means any Indian tribe, band, group, pueblo or community, including native villages and native groups (including corporations organized by Kenai, Juneau, Sitka, and Kodiak) as defined in the Alaska Native Claims Settlement Act, that is recognized by the Federal Government as eligible for services from BIA in accordance with 25 U.S.C. 1542(c).

"Interested party" means a prime contractor or an actual or prospective offeror whose direct economic interest would be affected by the award of a subcontract or by the failure to award a subcontract.

(b) The Contractor shall use its best efforts to give Indian organizations and Indian-owned economic enterprises (25 U.S.C. 1544) the maximum practicable opportunity to participate in the subcontracts it awards to the fullest extent consistent with efficient performance of its contract.

(1) The Contracting Officer and the Contractor, acting in good faith, may rely on the representation of an Indian organization or Indian-owned economic enterprise as to its eligibility, unless an interested party challenges its status or the Contracting Officer has independent reason to question that status. In the event of a challenge to the representation of a subcontractor, the Contracting Officer will refer the matter to the U.S. Department of the Interior, Bureau of Indian Affairs (BIA), Attn: Chief, Division of Contracting and Grants Administration, 1849 C Street, NW., MS 2626-MIB, Washington, DC 20240-4000.

The BIA will determine the eligibility and notify the Contracting Officer. No incentive payment will be made within 50 working days of subcontract award or while a challenge is pending. If a subcontractor is determined to be an ineligible participant, no incentive payment will be made under the Indian Incentive Program.

(2) The Contractor may request an adjustment under the Indian Incentive Program to the following:

(i) The estimated cost of a cost-type contract.

(ii) The target cost of a cost-plus-incentive-fee prime contract.

(iii) The target cost and ceiling price of a fixed-price incentive prime contract.

(iv) The price of a firm-fixed-price prime contract.

(3) The amount of the adjustment to the prime contract is 5 percent of the estimated cost, target cost, or firm-fixed-price included in the subcontract initially awarded to the Indian organization or Indian-owned economic enterprise.

(4) The Contractor has the burden of proving the amount claimed and must assert its request for an adjustment prior to completion of contract performance.

(c) The Contracting Officer, subject to the terms and conditions of the contract and the availability of funds, will authorize an incentive payment of 5 percent of the amount paid to the subcontractor. The Contracting Officer will seek funding in accordance with agency procedures.

(End of clause)

52.227-1 AUTHORIZATION AND CONSENT (JUL 1995)

(a) The Government authorizes and consents to all use and manufacture, in performing this contract or any subcontract at any tier, of any invention described in and covered by a United States patent (1) embodied in the structure or composition of any article the delivery of which is accepted by the Government under this contract or (2) used in machinery, tools, or methods whose use necessarily results from compliance by the Contractor or a subcontractor with (i) specifications or written provisions forming a part of this contract or (ii) specific written instructions given by the Contracting Officer directing the manner of performance. The entire liability to the Government for infringement of a patent of the United States shall be determined solely by the provisions of the indemnity clause, if any, included in this contract or any subcontract hereunder (including any lower-tier subcontract), and the Government assumes liability for all other infringement to the extent of the authorization and consent hereinabove granted.

(b) The Contractor agrees to include, and require inclusion of, this clause, suitably modified to identify the parties, in all subcontracts at any tier for supplies or services (including construction, architect-engineer services, and materials, supplies, models, samples, and design or testing services expected to exceed the simplified acquisition threshold (however, omission of this clause from any subcontract, including those at or below the simplified acquisition threshold, does not affect this authorization and consent.)

(End of clause)

52.227-4 PATENT INDEMNITY--CONSTRUCTION CONTRACTS (APR 1984)

Except as otherwise provided, the Contractor agrees to indemnify the Government and its officers, agents, and employees against liability, including costs and expenses, for infringement upon any United States patent (except a patent issued upon an application that is now or may hereafter be withheld from issue pursuant to a Secrecy Order under 35 U.S.C. 181) arising out of performing this contract or out of the use or disposal by or for the account of the Government of supplies furnished or work performed under this contract.

(End of clause)

52.228-2 ADDITIONAL BOND SECURITY (OCT 1997)

The Contractor shall promptly furnish additional security required to protect the Government and persons supplying labor or materials under this contract if--

(a) Any surety upon any bond, or issuing financial institution for other security, furnished with this contract becomes unacceptable to the Government.

(b) Any surety fails to furnish reports on its financial condition as required by the Government;

(c) The contract price is increased so that the penal sum of any bond becomes inadequate in the opinion of the Contracting Officer; or

(d) An irrevocable letter of credit (ILC) used as security will expire before the end of the period of required security. If the Contractor does not furnish an acceptable extension or replacement ILC, or other acceptable substitute, at least 30 days before an ILC's scheduled expiration, the Contracting officer has the right to immediately draw on the ILC.

(End of clause)

52.228-5 INSURANCE--WORK ON A GOVERNMENT INSTALLATION (JAN 1997)

(a) The Contractor shall, at its own expense, provide and maintain during the entire performance of this contract, at least the kinds and minimum amounts of insurance required in the Schedule or elsewhere in the contract.

(b) Before commencing work under this contract, the Contractor shall notify the Contracting Officer in writing that the required insurance has been obtained. The policies evidencing required insurance shall contain an endorsement to the effect that any cancellation or any material change adversely affecting the Government's interest shall not be effective (1) for such period as the laws of the State in which this contract is to be performed prescribe, or (2) until 30 days after the insurer or the Contractor gives written notice to the Contracting Officer, whichever period is longer.

(c) The Contractor shall insert the substance of this clause, including this paragraph (c), in subcontracts under this contract that require work on a Government installation and shall require subcontractors to provide and maintain the insurance required in the Schedule or elsewhere in the contract. The Contractor shall maintain a copy of all subcontractors' proofs of required insurance, and shall make copies available to the Contracting Officer upon request.

(End of clause)

52.228-11 PLEDGES OF ASSETS (FEB 1992)

(a) Offerors shall obtain from each person acting as an individual surety on a bid guarantee, a performance bond, or a payment bond--

(1) Pledge of assets; and

(2) Standard Form 28, Affidavit of Individual Surety.

(b) Pledges of assets from each person acting as an individual surety shall be in the form of--

(1) Evidence of an escrow account containing cash, certificates of deposit, commercial or Government securities, or other assets described in FAR 28.203-2 (except see 28.203-2(b)(2) with respect to Government securities held in book entry form) and/or;

(2) A recorded lien on real estate. The offeror will be required to provide--

(i) Evidence of title in the form of a certificate of title prepared by a title insurance company approved by the United States Department of Justice. This title evidence must show fee simple title vested in the surety along with any concurrent owners; whether any real estate taxes are due and payable; and any recorded encumbrances against the property, including the lien filed in favor of the Government as required by FAR 28.203-3(d);

(ii) Evidence of the amount due under any encumbrance shown in the evidence of title;

(iii) A copy of the current real estate tax assessment of the property or a current appraisal dated no earlier than 6 months prior to the date of the bond, prepared by a professional appraiser who certifies that the appraisal has been conducted in accordance with the generally accepted appraisal standards as reflected in the Uniform Standards of Professional Appraisal Practice, as promulgated by the Appraisal Foundation.

(End of clause)

52.228-12 PROSPECTIVE SUBCONTRACTOR REQUESTS FOR BONDS. (OCT 1995)

In accordance with Section 806(a)(3) of Pub. L. 102-190, as amended by Sections 2091 and 8105 of Pub. L. 103-355, upon the request of a prospective subcontractor or supplier offering to furnish labor or material for the performance of this contract for which a payment bond has been furnished to the Government pursuant to the Miller Act, the Contractor shall promptly provide a copy of such payment bond to the requester.

(End of clause)

52.228-13 ALTERNATIVE PAYMENT PROTECTIONS (JULY 2000)

(a) The Contractor shall submit one of the following payment protections:

(i) a payment bond or (ii) an irrevocable letter of credit.

(b) The amount of the payment protection shall be 100 percent of the contract price.

(c) The submission of the payment protection is required within 10 calendar days of contract award.

(d) The payment protection shall provide protection for the full contract performance period plus a one-year period.

(e) Except for escrow agreements and payment bonds, which provide their own protection procedures, the Contracting Officer is authorized to access funds under the payment protection when it has been alleged in writing by a supplier of labor or material that a nonpayment has occurred, and to withhold such funds pending resolution by administrative or judicial proceedings or mutual agreement of the parties.

(f) When a tripartite escrow agreement is used, the Contractor shall utilize only suppliers of labor and material that signed the escrow agreement.

(End of clause)

52.228-14 IRREVOCABLE LETTER OF CREDIT (DEC 1999)

(a) “Irrevocable letter of credit” (ILC), as used in this clause, means a written commitment by a federally insured financial institution to pay all or part of a stated amount of money, until the expiration date of the letter, upon presentation by the Government (the beneficiary) of a written demand therefor. Neither the financial institution nor the offeror/Contractor can revoke or condition the letter of credit.

(b) If the offeror intends to use an ILC in lieu of a bid bond, or to secure other types of bonds such as performance and payment bonds, the letter of credit and letter of confirmation formats in paragraphs (e) and (f) of this clause shall be used.

(c) The letter of credit shall be irrevocable, shall require presentation of no document other than a written demand and the ILC (including confirming letter, if any), shall be issued/confirmed by an acceptable federally insured financial institution as provided in paragraph (d) of this clause, and--

(1) If used as a bid guarantee, the ILC shall expire no earlier than 60 days after the close of the bid acceptance period;

(2) If used as an alternative to corporate or individual sureties as security for a performance or payment bond, the offeror/Contractor may submit an ILC with an initial expiration date estimated to cover the entire period for which financial security is required or may submit an ILC with an initial expiration date that is a minimum period of one year from the date of issuance. The ILC shall provide that, unless the issuer provides the beneficiary written notice of non-renewal at least 60 days in advance of the current expiration date, the ILC is automatically extended without amendment for one year from the expiration date, or any future expiration date, until the period of required coverage is completed and the Contracting Officer provides the financial institution with a written statement waiving the right to payment. The period of required coverage shall be:

(i) For contracts subject to the Miller Act, the later of--

(A) One year following the expected date of final payment;

(B) For performance bonds only, until completion of any warranty period; or

(C) For payment bonds only, until resolution of all claims filed against the payment bond during the one-year period following final payment.

(ii) For contracts not subject to the Miller Act, the later of--

(A) 90 days following final payment; or

(B) For performance bonds only, until completion of any warranty period.

(d) Only federally insured financial institutions rated investment grade or higher shall issue or confirm the ILC. The offeror/Contractor shall provide the Contracting Officer a credit rating that indicates the financial institution has the required rating(s) as of the date of issuance of the ILC. Unless the financial institution issuing the ILC had letter of credit business of less than $25 million in the past year, ILCs over $5 million must be confirmed by another acceptable financial institution that had letter of credit business of less than $25 million in the past year.

(e) The following format shall be used by the issuing financial institution to create an ILC:

_____

[Issuing Financial Institution's Letterhead or Name and Address]

Issue Date _____

IRREVOCABLE LETTER OF CREDIT NO. _____

Account party's name _____

Account party's address _____

For Solicitation No. _____(for reference only)

TO: [U.S. Government agency]

[U.S. Government agency's address]

1. We hereby establish this irrevocable and transferable Letter of Credit in your favor for one or more drawings up to United States $_____. This Letter of Credit is payable at [issuing financial institution's and, if any, confirming financial institution's] office at [issuing financial institution's address and, if any, confirming financial institution's address] and expires with our close of business on _____, or any automatically extended expiration date.

2. We hereby undertake to honor your or the transferee's sight draft(s) drawn on the issuing or, if any, the confirming financial institution, for all or any part of this credit if presented with this Letter of Credit and confirmation, if any, at the office specified in paragraph 1 of this Letter of Credit on or before the expiration date or any automatically extended expiration date.

3. [This paragraph is omitted if used as a bid guarantee, and subsequent paragraphs are renumbered.] It is a condition of this Letter of Credit that it is deemed to be automatically extended without amendment for one year from the expiration date hereof, or any future expiration date, unless at least 60 days prior to any expiration date, we notify you or the transferee by registered mail, or other receipted means of delivery, that we elect not to consider this Letter of Credit renewed for any such additional period. At the time we notify you, we also agree to notify the account party (and confirming financial institution, if any) by the same means of delivery.

4. This Letter of Credit is transferable. Transfers and assignments of proceeds are to be effected without charge to either the beneficiary or the transferee/assignee of proceeds. Such transfer or assignment shall be only at the written direction of the Government (the beneficiary) in a form satisfactory to the issuing financial institution and the confirming financial institution, if any.

5. This Letter of Credit is subject to the Uniform Customs and Practice (UCP) for Documentary Credits, 1993 Revision, International Chamber of Commerce Publication No. 500, and to the extent not inconsistent therewith, to the laws of _____ [state of confirming financial institution, if any, otherwise state of issuing financial institution].

6. If this credit expires during an interruption of business of this financial institution as described in Article 17 of the UCP, the financial institution specifically agrees to effect payment if this credit is drawn against within 30 days after the resumption of our business.

Sincerely,

_____

[Issuing financial institution]

(f) The following format shall be used by the financial institution to confirm an ILC:

_____
[Confirming Financial Institution's Letterhead or Name and Address]

(Date) _____

Our Letter of Credit Advice Number _____

Beneficiary: _____ [U.S. Government agency]

Issuing Financial Institution: _____

Issuing Financial Institution's LC No.: _____

Gentlemen:

1. We hereby confirm the above indicated Letter of Credit, the original of which is attached, issued by _____ [name of issuing financial institution] for drawings of up to United States dollars _____/U.S. $_____ and expiring with our close of business on _____ [the expiration date], or any automatically extended expiration date.

2. Draft(s) drawn under the Letter of Credit and this Confirmation are payable at our office located at _____.

3. We hereby undertake to honor sight draft(s) drawn under and presented with the Letter of Credit and this Confirmation at our offices as specified herein.

4. [This paragraph is omitted if used as a bid guarantee, and subsequent paragraphs are renumbered.] It is a condition of this confirmation that it be deemed automatically extended without amendment for one year from the expiration date hereof, or any automatically extended expiration date, unless:

(a) At least 60 days prior to any such expiration date, we shall notify the Contracting Officer, or the transferee and the issuing financial institution, by registered mail or other receipted means of delivery, that we elect not to consider this confirmation extended for any such additional period; or

(b) The issuing financial institution shall have exercised its right to notify you or the transferee, the account party, and ourselves, of its election not to extend the expiration date of the Letter of Credit.

5. This confirmation is subject to the Uniform Customs and Practice (UCP) for Documentary Credits, 1993 Revision, International Chamber of Commerce Publication No. 500, and to the extent not inconsistent therewith, to the laws of _____ [state of confirming financial institution].

6. If this confirmation expires during an interruption of business of this financial institution as described in Article 17 of the UCP, we specifically agree to effect payment if this credit is drawn against within 30 days after the resumption of our business.

Sincerely,

_____

[Confirming financial institution]

(g) The following format shall be used by the Contracting Officer for a sight draft to draw on the Letter of Credit:

SIGHT DRAFT

_____

[City, State]

(Date) _____

[Name and address of financial institution]

Pay to the order of _____ [Beneficiary Agency] _____ the sum of United States $_____. This draft is drawn under Irrevocable Letter of Credit No. _____.

_____

[Beneficiary Agency]

By: _____

(End of clause)

52.228-15 PERFORMANCE AND PAYMENT BONDS--CONSTRUCTION (JUL 2000)-

(a) Definitions. As used in this clause--

Original contract price means the award price of the contract; or, for requirements contracts, the price payable for the estimated total quantity; or, for indefinite-quantity contracts, the price payable for the specified minimum quantity. Original contract price does not include the price of any options, except those options exercised at the time of contract award.

(b) Amount of required bonds. Unless the resulting contract price is $100,000 or less, the successful offeror shall furnish performance and payment bonds to the Contracting Officer as follows:

(1) Performance bonds (Standard Form 25). The penal amount of performance bonds at the time of contract award shall be 100 percent of the original contract price.

(2) Payment Bonds (Standard Form 25-A). The penal amount of payment bonds at the time of contract award shall be 100 percent of the original contract price.

(3) Additional bond protection. (i) The Government may require additional performance and payment bond protection if the contract price is increased. The increase in protection generally will equal 100 percent of the increase in contract price.

(ii) The Government may secure the additional protection by directing the Contractor to increase the penal amount of the existing bond or to obtain an additional bond.

(c) Furnishing executed bonds. The Contractor shall furnish all executed bonds, including any necessary reinsurance agreements, to the Contracting Officer, within the time period specified in the Bid Guarantee provision of the solicitation, or otherwise specified by the Contracting Officer, but in any event, before starting work.

(d) Surety or other security for bonds. The bonds shall be in the form of firm commitment, supported by corporate sureties whose names appear on the list contained in Treasury Department Circular 570, individual sureties, or by other acceptable security such as postal money order, certified check, cashier's check, irrevocable letter of credit, or, in accordance with Treasury Department regulations, certain bonds or notes of the United States. Treasury Circular 570 is published in the Federal Register or may be obtained from the U.S. Department of Treasury, Financial Management Service, Surety Bond Branch, 401 14th Street, NW, 2nd Floor, West Wing, Washington, DC 20227.

(e) Notice of subcontractor waiver of protection (40 U.S.C. 270b(c). Any waiver of the right to sue on the payment bond is void unless it is in writing, signed by the person whose right is waived, and executed after such person has first furnished labor or material for use in the performance of the contract.

(End of clause)

52.229-3 FEDERAL, STATE, AND LOCAL TAXES (JAN 1991)

(a) "Contract date," as used in this clause, means the date set for bid opening or, if this is a negotiated contract or a modification, the effective date of this contract or modification.

"All applicable Federal, State, and local taxes and duties," as used in this clause, means all taxes and duties, in effect on the contract date, that the taxing authority is imposing and collecting on the transactions or property covered by this contract.

"After-imposed Federal tax," as used in this clause, means any new or increased Federal excise tax or duty, or tax that was exempted or excluded on the contract date but whose exemption was later revoked or reduced during the contract period, on the transactions or property covered by this contract that the Contractor is required to pay or bear as the result of legislative, judicial, or administrative action taking effect after the contract date. It does not include social security tax or other employment taxes.
"After-relieved Federal tax," as used in this clause, means any amount of Federal excise tax or duty, except social security or other employment taxes, that would otherwise have been payable on the transactions or property covered by this contract, but which the Contractor is not required to pay or bear, or for which the Contractor obtains a refund or drawback, as the result of legislative, judicial, or administrative action taking effect after the contract date.

(b) The contract price includes all applicable Federal, State, and local taxes and duties.

(c) The contract price shall be increased by the amount of any after-imposed Federal tax, provided the Contractor warrants in writing that no amount for such newly imposed Federal excise tax or duty or rate increase was included in the contract price, as a contingency reserve or otherwise.

(d) The contract price shall be decreased by the amount of any after-relieved Federal tax.

(e) The contract price shall be decreased by the amount of any Federal excise tax or duty, except social security or

other employment taxes, that the Contractor is required to pay or bear, or does not obtain a refund of, through the Contractor's fault, negligence, or failure to follow instructions of the Contracting Officer.

(f) No adjustment shall be made in the contract price under this clause unless the amount of the adjustment exceeds $250.

(g) The Contractor shall promptly notify the Contracting Officer of all matters relating to any Federal excise tax or duty that reasonably may be expected to result in either an increase or decrease in the contract price and shall take appropriate action as the Contracting Officer directs.

(h) The Government shall, without liability, furnish evidence appropriate to establish exemption from any Federal, State, or local tax when the Contractor requests such evidence and a reasonable basis exists to sustain the exemption.

(End of clause)

52.232-5 PAYMENTS UNDER FIXED-PRICE CONSTRUCTION CONTRACTS (MAY 1997)

(a) Payment of price. The Government shall pay the Contractor the contract price as provided in this contract.

(b) Progress payments. The Government shall make progress payments monthly as the work proceeds, or at more frequent intervals as determined by the Contracting Officer, on estimates of work accomplished which meets the standards of quality established under the contract, as approved by the Contracting Officer.

(1) The Contractor's request for progress payments shall include the following substantiation:

(i) An itemization of the amounts requested, related to the various elements of work required by the contract covered by the payment requested.

(ii) A listing of the amount included for work performed by each subcontractor under the contract.

(iii) A listing of the total amount of each subcontract under the contract.

(iv) A listing of the amounts previously paid to each such subcontractor under the contract.

(v) Additional supporting data in a form and detail required by the Contracting Officer.

(2) In the preparation of estimates, the Contracting Officer may authorize material delivered on the site and preparatory work done to be taken into consideration. Material delivered to the Contractor at locations other than the site also may be taken into consideration if--

(i) Consideration is specifically authorized by this contract; and

(ii) The Contractor furnishes satisfactory evidence that it has acquired title to such material and that the material will be used to perform this contract.

(c) Contractor certification. Along with each request for progress payments, the Contractor shall furnish the following certification, or payment shall not be made: (However, if the Contractor elects to delete paragraph (c)(4) from the certification, the certification is still acceptable.)

I hereby certify, to the best of my knowledge and belief, that--

(1) The amounts requested are only for performance in accordance with the specifications, terms, and conditions of the contract;

(2) Payments to subcontractors and suppliers have been made from previous payments received under the contract, and timely payments will be made from the proceeds of the payment covered by this certification, in accordance with subcontract agreements and the requirements of chapter 39 of Title 31, United States Code;

(3) This request for progress payments does not include any amounts which the prime contractor intends to withhold or retain from a subcontractor or supplier in accordance with the terms and conditions of the subcontract; and

(4) This certification is not to be construed as final acceptance of a subcontractor's performance.

_____

(Name)

_____

(Title)

_____

(Date)

(d) Refund of unearned amounts. If the Contractor, after making a certified request for progress payments, discovers that a portion or all of such request constitutes a payment for performance by the Contractor that fails to conform to the specifications, terms, and conditions of this contract (hereinafter referred to as the "unearned amount"), the Contractor shall--

(1) Notify the Contracting Officer of such performance deficiency; and

(2) Be obligated to pay the Government an amount (computed by the Contracting Officer in the manner provided in paragraph (j) of this clause) equal to interest on the unearned amount from the 8th day after the date of receipt of the unearned amount until--

(i) The date the Contractor notifies the Contracting Officer that the performance deficiency has been corrected; or

(ii) The date the Contractor reduces the amount of any subsequent certified request for progress payments by an amount equal to the unearned amount.

(e) Retainage. If the Contracting Officer finds that satisfactory progress was achieved during any period for which a progress payment is to be made, the Contracting Officer shall authorize payment to be made in full. However, if satisfactory progress has not been made, the Contracting Officer may retain a maximum of 10 percent of the amount of the payment until satisfactory progress is achieved. When the work is substantially complete, the Contracting Officer may retain from previously withheld funds and future progress payments that amount the Contracting Officer considers adequate for protection of the Government and shall release to the Contractor all the remaining withheld funds. Also, on completion and acceptance of each separate building, public work, or other division of the contract, for which the price is stated separately in the contract, payment shall be made for the completed work without retention of a percentage.

(f) Title, liability, and reservation of rights. All material and work covered by progress payments made shall, at the time of payment, become the sole property of the Government, but this shall not be construed as--

(1) Relieving the Contractor from the sole responsibility for all material and work upon which payments have been made or the restoration of any damaged work; or

(2) Waiving the right of the Government to require the fulfillment of all of the terms of the contract.

(g) Reimbursement for bond premiums. In making these progress payments, the Government shall, upon request, reimburse the Contractor for the amount of premiums paid for performance and payment bonds (including coinsurance and reinsurance agreements, when applicable) after the Contractor has furnished evidence of full payment to the surety. The retainage provisions in paragraph (e) of this clause shall not apply to that portion of progress payments attributable to bond premiums.

(h) Final payment. The Government shall pay the amount due the Contractor under this contract after--

(1) Completion and acceptance of all work;

(2) Presentation of a properly executed voucher; and

(3) Presentation of release of all claims against
the Government arising by virtue of this contract, other than claims, in stated amounts, that the Contractor has specifically excepted from the operation of the release. A release may also be required of the assignee if the Contractor's claim to amounts payable under this contract has been assigned under the Assignment of Claims Act of 1940 (31 U.S.C. 3727 and 41 U.S.C. 15).

(i) Limitation because of undefinitized work. Notwithstanding any provision of this contract, progress payments shall not exceed 80 percent on work accomplished on undefinitized contract actions. A "contract action" is any action resulting in a contract, as defined in FAR Subpart 2.1, including contract modifications for additional supplies or services, but not including contract modifications that are within the scope and under the terms of the contract, such as contract modifications issued pursuant to the Changes clause, or funding and other administrative changes.

(j) Interest computation on unearned amounts. In accordance with 31 U.S.C. 3903(c)(1), the amount payable under subparagraph (d)(2) of this clause shall be--

(1) Computed at the rate of average bond equivalent rates of 91-day Treasury bills auctioned at the most recent auction of such bills prior to the date the Contractor receives the unearned amount; and

(2) Deducted from the next available payment to the Contractor.

(End of clause)

52.232-17 INTEREST (JUNE 1996)

(a) Except as otherwise provided in this contract under a Price Reduction for Defective Cost or Pricing Data clause or a Cost Accounting Standards clause, all amounts that become payable by the Contractor to the Government under this contract (net of any applicable tax credit under the Internal Revenue Code (26 U.S.C. 1481)) shall bear simple interest from the date due until paid unless paid within 30 days of becoming due. The interest rate shall be the interest rate established by the Secretary of the Treasury as provided in Section 12 of the Contract Disputes Act of 1978 (Public Law 95-563), which is applicable to the period in which the amount becomes due, as provided in paragraph (b) of this clause, and then at the rate applicable for each six-month period as fixed by the Secretary until the amount is paid. reproduce, prepare derivative works, distribute copies to the public, and (b) Amounts shall be due at the earliest of the following dates:

(1) The date fixed under this contract.

(2) The date of the first written demand for payment consistent with this contract, including any demand resulting from a default termination.

(3) The date the Government transmits to the Contractor a proposed supplemental agreement to confirm completed negotiations establishing the amount of debt.

(4) If this contract provides for revision of prices, the date of written notice to the Contractor stating the amount of refund payable in connection with a pricing proposal or a negotiated pricing agreement not confirmed by contract modification.

(c) The interest charge made under this clause may be reduced under the procedures prescribed in 32.614-2 of the Federal Acquisition Regulation in effect on the date of this contract.

(End of clause)

52.232-23 ASSIGNMENT OF CLAIMS (JAN 1986)

(a) The Contractor, under the Assignment of Claims Act, as amended, 31 U.S.C. 3727, 41 U.S.C. 15 (hereafter referred to as "the Act"), may assign its rights to be paid amounts due or to become due as a result of the performance of this contract to a bank, trust company, or other financing institution, including any Federal lending agency. The assignee under such an assignment may thereafter further assign or reassign its right under the original assignment to any type of financing institution described in the preceding sentence.

(b) Any assignment or reassignment authorized under the Act and this clause shall cover all unpaid amounts payable under this contract, and shall not be made to more than one party, except that an assignment or reassignment may be made to one party as agent or trustee for two or more parties participating in the financing of this contract.

(c) The Contractor shall not furnish or disclose to any assignee under this contract any classified document (including this contract) or information related to work under this contract until the Contracting Officer authorizes such action in writing.

(End of clause)

52.232-33 PAYMENT BY ELECTRONIC FUNDS TRANSFER—CENTRAL CONTRACTOR REGISTRATION (MAY 1999)

(a) Method of payment. (1) All payments by the Government under this contract shall be made by electronic funds transfer (EFT), except as provided in paragraph (a)(2) of this clause. As used in this clause, the term “EFT” refers to the funds transfer and may also include the payment information transfer.

(2) In the event the Government is unable to release one or more payments by EFT, the Contractor agrees to either--

(i) Accept payment by check or some other mutually agreeable method of payment; or

(ii) Request the Government to extend the payment due date until such time as the Government can make payment by EFT (but see paragraph (d) of this clause).

(b) Contractor's EFT information. The Government shall make payment to the Contractor using the EFT information contained in the Central Contractor Registration (CCR) database. In the event that the EFT information changes, the Contractor shall be responsible for providing the updated information to the CCR database.

(c) Mechanisms for EFT payment. The Government may make payment by EFT through either the Automated Clearing House (ACH) network, subject to the rules of the National Automated Clearing House Association, or the Fedwire Transfer System. The rules governing Federal payments through the ACH are contained in 31 CFR part 210.

(d) Suspension of payment. If the Contractor's EFT information in the CCR database is incorrect, then the Government need not make payment to the Contractor under this contract until correct EFT information is entered into the CCR database; and any invoice or contract financing request shall be deemed not to be a proper invoice for the purpose of prompt payment under this contract. The prompt payment terms of the contract regarding notice of an improper invoice and delays in accrual of interest penalties apply.

(e) Contractor EFT arrangements. If the Contractor has identified multiple payment receiving points (i.e., more than one remittance address and/or EFT information set) in the CCR database, and the Contractor has not notified the Government of the payment receiving point applicable to this contract, the Government shall make payment to the first payment receiving point (EFT information set or remittance address as applicable) listed in the CCR database.

(f) Liability for uncompleted or erroneous transfers. (1) If an uncompleted or erroneous transfer occurs because the Government used the Contractor's EFT information incorrectly, the Government remains responsible for--

(i) Making a correct payment;

(ii) Paying any prompt payment penalty due; and

(iii) Recovering any erroneously directed funds.

(2) If an uncompleted or erroneous transfer occurs because the Contractor's EFT information was incorrect, or was revised within 30 days of Government release of the EFT payment transaction instruction to the Federal Reserve System, and--

(i) If the funds are no longer under the control of the payment office, the Government is deemed to have made payment and the Contractor is responsible for recovery of any erroneously directed funds; or

(ii) If the funds remain under the control of the payment office, the Government shall not make payment, and the provisions of paragraph (d) of this clause shall apply.

(g) EFT and prompt payment. A payment shall be deemed to have been made in a timely manner in accordance with the prompt payment terms of this contract if, in the EFT payment transaction instruction released to the Federal Reserve System, the date specified for settlement of the payment is on or before the prompt payment due date, provided the specified payment date is a valid date under the rules of the Federal Reserve System.

(h) EFT and assignment of claims. If the Contractor assigns the proceeds of this contract as provided for in the assignment of claims terms of this contract, the Contractor shall require as a condition of any such assignment, that the assignee shall register in the CCR database and shall be paid by EFT in accordance with the terms of this clause. In all respects, the requirements of this clause shall apply to the assignee as if it were the Contractor. EFT information that shows the ultimate recipient of the transfer to be other than the Contractor, in the absence of a proper assignment of claims acceptable to the Government, is incorrect EFT information within the meaning of paragraph (d) of this clause.

(i) Liability for change of EFT information by financial agent. The Government is not liable for errors resulting from changes to EFT information made by the Contractor's financial agent.

(j) Payment information. The payment or disbursing office shall forward to the Contractor available payment information that is suitable for transmission as of the date of release of the EFT instruction to the Federal Reserve System. The Government may request the Contractor to designate a desired format and method(s) for delivery of payment information from a list of formats and methods the payment office is capable of executing. However, the Government does not guarantee that any particular format or method of delivery is available at any particular payment office and retains the latitude to use the format and delivery method most convenient to the Government. If the Government makes payment by check in accordance with paragraph (a) of this clause, the Government shall mail the payment information to the remittance address contained in the CCR database.

(End of Clause)

52.233-1 DISPUTES. (DEC 1998)

(a) This contract is subject to the Contract Disputes Act of 1978, as amended (41 U.S.C. 601-613).

(b) Except as provided in the Act, all disputes arising under or relating to this contract shall be resolved under this clause.

(c) "Claim," as used in this clause, means a written demand or written assertion by one of the contracting parties seeking, as a matter of right, the payment of money in a sum certain, the adjustment or interpretation of contract terms, or other relief arising under or relating to this contract. A claim arising under a contract, unlike a claim relating to that contract, is a claim that can be resolved under a contract clause that provides for the relief sought by the claimant. However, a written demand or written assertion by the Contractor seeking the payment of money exceeding $100,000 is not a claim under the Act until certified as required by subparagraph (d)(2) of this clause. A voucher, invoice, or other routine request for payment that is not in dispute when submitted is not a claim under the Act. The submission may be converted to a claim under the Act, by complying with the submission and certification requirements of this clause, if it is disputed either as to liability or amount or is not acted upon in a reasonable time.

(d)(1) A claim by the Contractor shall be made in writing and, unless otherwise stated in this contract, submitted within 6 years after accrual of the claim to the Contracting Officer for a written decision. A claim by the Government against the Contractor shall be subject to a written decision by the Contracting Officer.

(2)(i) The contractors shall provide the certification specified in subparagraph (d)(2)(iii) of this clause when submitting any claim -

(A) Exceeding $100,000; or

(B) Regardless of the amount claimed, when using -

(1) Arbitration conducted pursuant to 5 U.S.C. 575-580; or

(2) Any other alternative means of dispute resolution (ADR) technique that the agency elects to handle in accordance with the Administrative Dispute Resolution Act (ADRA).

(ii) The certification requirement does not apply to issues in controversy that have not been submitted as all or part of a claim.

(iii) The certification shall state as follows: "I certify that the claim is made in good faith; that the supporting data are accurate and complete to the best of my knowledge and belief; that the amount requested accurately reflects the contract adjustment for which the Contractor believes the Government is liable; and that I am duly authorized to certify the claim on behalf of the Contractor.

(3) The certification may be executed by any person duly authorized to bind the Contractor with respect to the claim.

(e) For Contractor claims of $100,000 or less, the Contracting Officer must, if requested in writing by the Contractor, render a decision within 60 days of the request. For Contractor-certified claims over $100,000, the Contracting Officer must, within 60 days, decide the claim or notify the Contractor of the date by which the decision will be made.

(f) The Contracting Officer's decision shall be final unless the Contractor appeals or files a suit as provided in the Act.

(g) If the claim by the Contractor is submitted to the Contracting Officer or a claim by the Government is presented to the Contractor, the parties, by mutual consent, may agree to use alternative disput resolution (ADR). If the Contractor refuses an offer for ADR, the Contractor shall inform the Contracting Officer, in writing, of the Contractor's specific reasons for rejecting the request.

(h) The Government shall pay interest on the amount found due and unpaid from (1) the date the Contracting Officer receives the claim (certified, if required); or (2) the date that payment otherwise would be due, if that date is later, until the date of payment. With regard to claims having defective certifications, as defined in (FAR) 48 CFR 33.201, interest shall be paid from the date that the Contracting Officer initially receives the claim. Simple interest on claims shall be paid at the rate, fixed by the Secretary of the Treasury as provided in the Act, which is applicable to the period during which the Contracting Officer receives the claim and then at the rate applicable for each 6-month period as fixed by the Treasury Secretary during the pendency of the claim.

(i) The Contractor shall proceed diligently with performance of this contract, pending final resolution of any request for relief, claim, appeal, or action arising under the contract, and comply with any decision of the Contracting Officer.

(End of clause)

52.236-1 PERFORMANCE OF WORK BY THE CONTRACTOR (APR 1984)

The Contractor shall perform on the site, and with its own organization, work equivalent to at least twenty (20%) percent of the total amount of work to be performed under the contract. This percentage may be reduced by a supplemental agreement to this contract if, during performing the work, the Contractor requests a reduction and the Contracting Officer determines that the reduction would be to the advantage of the Government.

(End of clause)

52.236-2 DIFFERING SITE CONDITIONS (APR 1984)

As prescribed in 36.502, insert the following clause in solicitations and contracts when a fixed-price construction contract or a fixed-price dismantling, demolition, or removal of improvements contract is contemplated and the contract amount is expected to exceed the small purchase limitation. The Contracting Officer may insert the clause in solicitations and contracts when a fixed-price construction or a fixed-price contract for dismantling,

demolition, or removal of improvements is contemplated and the contract amount is expected to be within the small purchase limitation.

(a) The Contractor shall promptly, and before the conditions are disturbed, give a written notice to the Contracting Officer of

(1) subsurface or latent physical conditions at the site which differ materially from those indicated in this contract, or

(2) unknown physical conditions at the site, of an unusual nature, which differ materially from those ordinarily encountered and generally recognized as inhering in work of the character provided for in the contract.

(b) The Contracting Officer shall investigate the site conditions promptly after receiving the notice. If the conditions do materially so differ and cause an increase or decrease in the Contractor's cost of, or the time required for, performing any part of the work under this contract, whether or not changed as a result of the conditions, an equitable adjustment shall be made under this clause and the contract modified in writing accordingly.

(c) No request by the Contractor for an equitable adjustment to the contract under this clause shall be allowed, unless the Contractor has given the written notice required; provided, that the time prescribed in (a) above for giving written notice may be extended by the Contracting Officer.

(d) No request by the Contractor for an equitable adjustment to the contract for differing site conditions shall be allowed if made after final payment under this contract.

(End of clause)

52.236-3 SITE INVESTIGATION AND CONDITIONS AFFECTING THE WORK (APR 1984)

(a) The Contractor acknowledges that it has taken steps reasonably necessary to ascertain the nature and location of the work, and that it has investigated and satisfied itself as to the general and local conditions which can affect the work or its cost, including but not limited to

(1) conditions bearing upon transportation, disposal, handling, and storage of materials;

(2) the availability of labor, water, electric power, and roads;

(3) uncertainties of weather, river stages, tides, or similar physical conditions at the site;

(4) the conformation and conditions of the ground; and (5) the character of equipment and facilities needed preliminary to and during work performance. The Contractor also acknowledges that it has satisfied itself as to the character, quality, and quantity of surface and subsurface materials or obstacles to be encountered insofar as this information is reasonably ascertainable from an inspection of the site, including all exploratory work done by the Government, as well as from the drawings and specifications made a part of this contract. Any failure of the Contractor to take the actions described and acknowledged in this paragraph will not relieve the Contractor from responsibility for estimating properly the difficulty and cost of successfully performing the work, or for proceeding to successfully perform the work without additional expense to the Government.

(b) The Government assumes no responsibility for any conclusions or interpretations made by the Contractor based on the information made available by the Government. Nor does the Government assume responsibility for any understanding reached or representation made concerning conditions which can affect the work by any of its officers or agents before the execution of this contract, unless that understanding or representation is expressly

stated in this contract.

(End of clause)

52.236-5 MATERIAL AND WORKMANSHIP (APR 1984)

(a) All equipment, material, and articles incorporated into the work covered by this contract shall be new and of the most suitable grade for the purpose intended, unless otherwise specifically provided in this contract. References in the specifications to equipment, material, articles, or patented processes by trade name, make, or catalog number, shall be regarded as establishing a standard of quality and shall not be construed as limiting competition. The Contractor may, at its option, use any equipment, material, article, or process that, in the judgment of the Contracting Officer, is equal to that named in the specifications, unless otherwise specifically provided in this contract.

(b) The Contractor shall obtain the Contracting Officer's approval of the machinery and mechanical and other equipment to be incorporated into the work. When requesting approval, the Contractor shall furnish to the Contracting Officer the name of the manufacturer, the model number, and other information concerning the performance, capacity, nature, and rating of the machinery and mechanical and other equipment. When required by this contract or by the Contracting Officer, the Contractor shall also obtain the Contracting Officer's approval of the material or articles which the Contractor contemplates incorporating into the work. When requesting approval, the Contractor shall provide full information concerning the material or articles. When directed to do so, the Contractor shall submit samples for approval at the Contractor's expense, with all shipping charges prepaid. Machinery, equipment, material, and articles that do not have the required approval shall be installed or used at the risk of subsequent rejection.

(c) All work under this contract shall be performed in a skillful and workmanlike manner. The Contracting Officer may require, in writing, that the Contractor remove from the work any employee the Contracting Officer deems incompetent, careless, or otherwise objectionable.

(End of clause)

52.236-6 SUPERINTENDENCE BY THE CONTRACTOR (APR 1984)

At all times during performance of this contract and until the work is completed and accepted, the Contractor shall directly superintend the work or assign and have on the worksite a competent superintendent who is satisfactory to the Contracting Officer and has authority to act for the Contractor.

(End of clause)

52.236-7 PERMITS AND RESPONSIBILITIES (NOV 1991)

The Contractor shall, without additional expense to the Government, be responsible for obtaining any necessary licenses and permits, and for complying with any Federal, State, and municipal laws, codes, and regulations applicable to the performance of the work. The Contractor shall also be responsible for all damages to persons or property that occur as a result of the Contractor's fault or negligence. The Contractor shall also be responsible for all materials delivered and work performed until completion and acceptance of the entire work, except for any completed unit of work which may have been accepted under the contract.

(End of clause)

52.236-8 OTHER CONTRACTS (APR 1984)

The Government may undertake or award other contracts for additional work at or near the site of the work under this contract. The Contractor shall fully cooperate with the other contractors and with Government employees and shall carefully adapt scheduling and performing the work under this contract to accommodate the additional work, heeding any direction that may be provided by the Contracting Officer. The Contractor shall not commit or permit any act that will interfere with the performance of work by any other contractor or by Government employees.

(End of clause)

52.236-9 PROTECTION OF EXISTING VEGETATION, STRUCTURES, EQUIPMENT, UTILITIES, AND IMPROVEMENTS (APR 1984)

(a) The Contractor shall preserve and protect all structures, equipment, and vegetation (such as trees, shrubs, and grass) on or adjacent to the work site, which are not to be removed and which do not unreasonably interfere with the work required under this contract. The Contractor shall only remove trees when specifically authorized to do so, and shall avoid damaging vegetation that will remain in place. If any limbs or branches of trees are broken during contract performance, or by the careless operation of equipment, or by workmen, the Contractor shall trim those limbs or branches with a clean cut and paint the cut with a tree-pruning compound as directed by the Contracting Officer.

(b) The Contractor shall protect from damage all existing improvements and utilities

(1) at or near the work site, and

(2) on adjacent property of a third party, the locations of which are made known to or should be known by the Contractor. The Contractor shall repair any damage to those facilities, including those that are the property of a third party, resulting from failure to comply with the requirements of this contract or failure to exercise reasonable care in performing the work. If the Contractor fails or refuses to repair the damage promptly, the Contracting Officer may have the necessary work performed and charge the cost to the Contractor.

(End of clause)

52.236-10 OPERATIONS AND STORAGE AREAS (APR 1984)

(a) The Contractor shall confine all operations (including storage of materials) on Government premises to areas authorized or approved by the Contracting Officer. The Contractor shall hold and save the Government, its officers and agents, free and harmless from liability of any nature occasioned by the Contractor's performance.

(b) Temporary buildings (e.g., storage sheds, shops, offices) and utilities may be erected by the Contractor only with the approval of the Contracting Officer and shall be built with labor and materials furnished by the Contractor without expense to the Government. The temporary buildings and utilities shall remain the property of the Contractor and shall be removed by the Contractor at its expense upon completion of the work. With the written consent of the Contracting Officer, the buildings and utilities may be abandoned and need not be removed.

(c) The Contractor shall, under regulations prescribed by the Contracting Officer, use only established roadways, or use temporary roadways constructed by the Contractor when and as authorized by the Contracting Officer. When materials are transported in prosecuting the work, vehicles shall not be loaded beyond the loading capacity recommended by the manufacturer of the vehicle or prescribed by any Federal, State, or local law or regulation. When it is necessary to cross curbs or sidewalks, the Contractor shall protect them from damage. The Contractor

shall repair or pay for the repair of any damaged curbs, sidewalks, or roads.

(End of clause)

52.236-11 USE AND POSSESSION PRIOR TO COMPLETION (APR 1984)

(a) The Government shall have the right to take possession of or use any completed or partially completed part of the work. Before taking possession of or using any work, the Contracting Officer shall furnish the Contractor a list of items of work remaining to be performed or corrected on those portions of the work that the Government intends to take possession of or use. However, failure of the Contracting Officer to list any item of work shall not relieve the Contractor of responsibility for complying with the terms of the contract. The Government's possession or use shall not be deemed an acceptance of any work under the contract.

(b) While the Government has such possession or use, the Contractor shall be relieved of the responsibility for the loss of or damage to the work resulting from the Government's possession or use, notwithstanding the terms of the clause in this contract entitled "Permits and Responsibilities." If prior possession or use by the Government delays the progress of the work or causes additional expense to the Contractor, an equitable adjustment shall be made in the contract price or the time of completion, and the contract shall be modified in writing accordingly.

(End of clause)

52.236-12 CLEANING UP (APR 1984)

The Contractor shall at all times keep the work area, including storage areas, free from accumulations of waste materials. Before completing the work, the Contractor shall remove from the work and premises any rubbish, tools, scaffolding, equipment, and materials that are not the property of the Government. Upon completing the work, the Contractor shall leave the work area in a clean, neat, and orderly condition satisfactory to the Contracting Officer.

(End of clause)

52.236-14 AVAILABILITY AND USE OF UTILITY SERVICES (APR 1984)

(a) The Government shall make all reasonably required amounts of utilities available to the Contractor from existing outlets and supplies, as specified in the contract. Unless otherwise provided in the contract, the amount of each utility service consumed shall be charged to or paid for by the Contractor at prevailing rates charged to the Government or, where the utility is produced by the Government, at reasonable rates determined by the Contracting Officer. The Contractor shall carefully conserve any utilities furnished without charge.

(b) The Contractor, at its expense and in a workmanlike manner satisfactory to the Contracting Officer, shall install and maintain all necessary temporary connections and distribution lines, and all meters required to measure the amount of each utility used for the purpose of determining charges. Before final acceptance of the work by the Government, the Contractor shall remove all the temporary connections, distribution lines, meters, and associated paraphernalia.

(End of clause)

52.236-17 LAYOUT OF WORK (APR 1984)

The Contractor shall lay out its work from Government established base lines and bench marks indicated on the drawings, and shall be responsible for all measurements in connection with the layout. The Contractor shall furnish, at its own expense, all stakes, templates, platforms, equipment, tools, materials, and labor required to lay out any part of the work. The Contractor shall be responsible for executing the work to the lines and grades that may be established or indicated by the Contracting Officer. The Contractor shall also be responsible for maintaining and preserving all stakes and other marks established by the Contracting Officer until authorized to remove them. If such marks are destroyed by the Contractor or through its negligence before their removal is authorized, the Contracting Officer may replace them and deduct the expense of the replacement from any amounts due or to become due to the Contractor.

(End of clause)

52.236-21 SPECIFICATIONS AND DRAWINGS FOR CONSTRUCTION (FEB 1997)

(a) The Contractor shall keep on the work site a copy of the drawings and specifications and shall at all times give the Contracting Officer access thereto. Anything mentioned in the specifications and not shown on the drawings, or shown on the drawings and not mentioned in the specifications, shall be of like effect as if shown or mentioned in both. In case of difference between drawings and specifications, the specifications shall govern. In case of discrepancy in the figures, in the drawings, or in the specifications, the matter shall be promptly submitted to the Contracting Officer, who shall promptly make a determination in writing. Any adjustment by the Contractor without such a determination shall be at its own risk and expense. The Contracting Officer shall furnish from time to time such detailed drawings and other information as considered necessary, unless otherwise provided.

(b) Wherever in the specifications or upon the drawings the words "directed", "required", "ordered", "designated", "prescribed", or words of like import are used, it shall be understood that the "direction", "requirement", "order", "designation", or "prescription", of the Contracting Officer is intended and similarly the words "approved", "acceptable", "satisfactory", or words of like import shall mean "approved by," or "acceptable to", or "satisfactory to" the Contracting Officer, unless otherwise expressly stated.

(c) Where "as shown," as indicated", "as detailed", or words of similar import are used, it shall be understood that the reference is made to the drawings accompanying this contract unless stated otherwise. The word "provided" as used herein shall be understood to mean "provide complete in place," that is "furnished and installed".

(d) Shop drawings means drawings, submitted to the Government by the Contractor, subcontractor, or any lower tier subcontractor pursuant to a construction contract, showing in detail (1) the proposed fabrication and assembly of structural elements, and (2) the installation (i.e., fit, and attachment details) of materials or equipment. It includes drawings, diagrams, layouts, schematics, descriptive literature, illustrations, schedules, performance and test data, and similar materials furnished by the contractor to explain in detail specific portions of the work required by the contract. The Government may duplicate, use, and disclose in any manner and for any purpose shop drawings delivered under this contract.

(e) If this contract requires shop drawings, the Contractor shall coordinate all such drawings, and review them for accuracy, completeness, and compliance with contract requirements and shall indicate its approval thereon as evidence of such coordination and review. Shop drawings submitted to the Contracting Officer without evidence of the Contractor's approval may be returned for resubmission. The Contracting Officer will indicate an approval or disapproval of the shop drawings and if not approved as submitted shall indicate the Government's reasons therefor. Any work done before such approval shall be at the Contractor's risk. Approval by the Contracting Officer shall not relieve the Contractor from responsibility for any errors or omissions in such drawings, nor from responsibility for complying with the requirements of this contract, except with respect to variations described and approved in accordance with (f) below.

(f) If shop drawings show variations from the contract requirements, the Contractor shall describe such variations

in writing, separate from the drawings, at the time of submission. If the Contracting Officer approves any such variation, the Contracting Officer shall issue an appropriate contract modification, except that, if the variation is minor or does not involve a change in price or in time of performance, a modification need not be issued.

(g) The Contractor shall submit to the Contracting Officer for approval four copies (unless otherwise indicated) of all shop drawings as called for under the various headings of these specifications. Three sets (unless otherwise indicated) of all shop drawings, will be retained by the Contracting Officer and one set will be returned to the Contractor.

(End of clause)

52.236-26 PRECONSTRUCTION CONFERENCE (FEB 1995)

If the Contracting Officer decides to conduct a preconstruction conference, the successful offeror will be notified and will be required to attend. The Contracting Officer's notification will include specific details regarding the date, time, and location of the conference, any need for attendance by subcontractors, and information regarding the items to be discussed.

(End of clause)

52.242-13 BANKRUPTCY (JUL 1995)

In the event the Contractor enters into proceedings relating to bankruptcy, whether voluntary or involuntary, the Contractor agrees to furnish, by certified mail or electronic commerce method authorized by the contract, written notification of the bankruptcy to the Contracting Officer responsible for administering the contract. This notification shall be furnished within five days of the initiation of the proceedings relating to bankruptcy filing. This notification shall include the date on which the bankruptcy petition was filed, the identity of the court in which the bankruptcy petition was filed, and a listing of Government contract numbers and contracting offices for all Government contracts against which final payment has not been made. This obligation remains in effect until final payment under this contract.

(End of clause)

52.242-14 SUSPENSION OF WORK (APR 1984)

(a) The Contracting Officer may order the Contractor, in writing, to suspend, delay, or interrupt all or any part of the work of this contract for the period of time that the Contracting Officer determines appropriate for the convenience of the Government.

(b) If the performance of all or any part of the work is, for an unreasonable period of time, suspended, delayed, or interrupted (1) by an act of the Contracting Officer in the administration of this contract, or (2) by the Contracting Officer's failure to act within the time specified in this contract (or within a reasonable time if not specified), an adjustment shall be made for any increase in the cost of performance of this contract (excluding profit) necessarily caused by the unreasonable suspension, delay, or interruption, and the contract modified in writing accordingly. However, no adjustment shall be made under this clause for any suspension, delay, or interruption to the extent that performance would have been so suspended, delayed, or interrupted by any other cause, including the fault or negligence of the Contractor, or for which an equitable adjustment is provided for or excluded under any other term or condition of this contract. (c) A claim under this clause shall not be allowed (1) for any costs

incurred more than 20 days before the Contractor shall have notified the Contracting Officer in writing of the act or failure to act involved (but this requirement shall not apply as to a claim resulting from a suspension order), and (2) unless the claim, in an amount stated, is asserted in writing as soon as practicable after the termination of the suspension, delay, or interruption, but not later than the date of final payment under the contract.

(End of clause)

52.243-4 CHANGES (AUG 1987)

(a) The Contracting Officer may, at any time, without notice to the sureties, if any, by written order designated or indicated to be a change order, make changes in the work within the general scope of the contract, including changes--

(1) In the specifications (including drawings and designs);

(2) In the method or manner of performance of the work;

(3) In the Government-furnished facilities, equipment, materials, services, or site; or

(4) Directing acceleration in the performance of the work.

(b) Any other written or oral order (which, as used in this paragraph (b), includes direction, instruction, interpretation, or determination) from the Contracting Officer that causes a change shall be treated as a change order under this clause; provided, that the Contractor gives the Contracting Officer written notice stating

(1) the date, circumstances, and source of the order and

(2) that the Contractor regards the order as a change order.

(c) Except as provided in this clause, no order, statement, or conduct of the Contracting Officer shall be treated as a change under this clause or entitle the Contractor to an equitable adjustment.

(d) If any change under this clause causes an increase or decrease in the Contractor's cost of, or the time required for, the performance of any part of the work under this contract, whether or not changed by any such order, the Contracting Officer shall make an equitable adjustment and modify the contract in writing. However, except for an adjustment based on defective specifications, no adjustment for any change under paragraph (b) of this clause shall be made for any costs incurred more than 20 days before the Contractor gives written notice as required. In the case of defective specifications for which the Government is responsible, the equitable adjustment shall include any increased cost reasonably incurred by the Contractor in attempting to comply with the defective specifications.

(e) The Contractor must assert its right to an adjustment under this clause within 30 days after

(1) receipt of a written change order under paragraph (a) of this clause or (2) the furnishing of a written notice under paragraph (b) of this clause, by submitting to the Contracting Officer a written statement describing the general nature and amount of the proposal, unless this period is extended by the Government. The statement of proposal for adjustment may be included in the notice under paragraph (b) above.

(f) No proposal by the Contractor for an equitable adjustment shall be allowed if asserted after final payment under this contract.

(End of clause)

52.245-2 GOVERNMENT PROPERTY (FIXED-PRICE CONTRACTS) (DEC 1989)

(a) Government-furnished property. (1) The Government shall deliver to the Contractor, for use in connection with and under the terms of this contract, the Government-furnished property described in the Schedule or specifications together with any related data and information that the Contractor may request and is reasonably required for the intended use of the property (hereinafter referred to as "Government-furnished property").

(2) The delivery or performance dates for this contract are based upon the expectation that Government-furnished property suitable for use (except for property furnished "as is") will be delivered to the Contractor at the times stated in the Schedule or, if not so stated, in sufficient time to enable the Contractor to meet the contract's delivery or performance dates.

(3) If Government-furnished property is received by the Contractor in a condition not suitable for the intended use, the Contractor shall, upon receipt of it, notify the Contracting Officer, detailing the facts, and, as directed by the Contracting Officer and at Government expense, either repair, modify, return, or otherwise dispose of the property. After completing the directed action and upon written request of the Contractor, the Contracting Officer shall make an equitable adjustment as provided in paragraph (h) of this clause.

(4) If Government-furnished property is not delivered to the Contractor by the required time, the Contracting Officer shall, upon the Contractor's timely written request, make a determination of the delay, if any, caused the Contractor and shall make an equitable adjustment in accordance with paragraph (h) of this clause.

(b) Changes in Government-furnished property. (1) The Contracting Officer may, by written notice, (i) decrease the Government-furnished property provided or to be provided under this contract, or (ii) substitute other Government-furnished property for the property to be provided by the Government, or to be acquired by the Contractor for the Government, under this contract. The Contractor shall promptly take such action as the Contracting Officer may direct regarding the removal, shipment, or disposal of the property covered by such notice.

(2) Upon the Contractor's written request, the Contracting Officer shall make an equitable adjustment to the contract in accordance with paragraph (h) of this clause, if the Government has agreed in the Schedule to make the property available for performing this contract and there is any--

(i) Decrease or substitution in this property pursuant to subparagraph (b)(1) of this clause; or

(ii) Withdrawal of authority to use this property, if provided under any other contract or lease.

(c) Title in Government property. (1) The Government shall retain title to all Government-furnished property.

(2) All Government-furnished property and all property acquired by the Contractor, title to which vests in the Government under this paragraph (collectively referred to as "Government property"), are subject to the provisions of this clause. However, special tooling accountable to this contract is subject to the provisions of the Special Tooling clause and is not subject to the provisions of this clause. Title to Government property shall not be affected by its incorporation into or attachment to any property not owned by the Government, nor shall Government property become a fixture or lose its identity as personal property by being attached to any real property.

(3) Title to each item of facilities and special test equipment acquired by the Contractor for the Government under this contract shall pass to and vest in the Government when its use in performing this contract commences or when the Government has paid for it, whichever is earlier, whether or not title previously vested in the Government.

(4) If this contract contains a provision directing the Contractor to purchase material for which the Government will reimburse the Contractor as a direct item of cost under this contract--

(i) Title to material purchased from a vendor shall pass to and vest in the Government upon the vendor's delivery of such material; and

(ii) Title to all other material shall pass to and vest in the Government upon--

(A) Issuance of the material for use in contract performance;

(B) Commencement of processing of the material or its use in contract performance; or

(C) Reimbursement of the cost of the material by the Government, whichever occurs first.

(d) Use of Government property. The Government property shall be used only for performing this contract, unless otherwise provided in this contract or approved by the Contracting Officer.

(e) Property administration. (1) The Contractor shall be responsible and accountable for all Government property provided under this contract and shall comply with Federal Acquisition Regulation (FAR) Subpart 45.5, as in effect on the date of this contract.

(2) The Contractor shall establish and maintain a program for the use, maintenance, repair, protection, and preservation of Government property in accordance with sound industrial practice and the applicable provisions of Subpart 45.5 of the FAR.

(3) If damage occurs to Government property, the risk of which has been assumed by the Government under this contract, the Government shall replace the items or the Contractor shall make such repairs as the Government directs. However, if the Contractor cannot effect such repairs within the time required, the Contractor shall dispose of the property as directed by the Contracting Officer. When any property for which the Government is responsible is replaced or repaired, the Contracting Officer shall make an equitable adjustment in accordance with paragraph (h) of this clause.

(4) The Contractor represents that the contract price does not include any amount for repairs or replacement for which the Government is responsible. Repair or replacement of property for which the Contractor is responsible shall be accomplished by the Contractor at its own expense.

(f) Access. The Government and all its designees shall have access at all reasonable times to the premises in which any Government property is located for the purpose of inspecting the Government property.

(g) Risk of loss. Unless otherwise provided in this contract, the Contractor assumes the risk of, and shall be responsible for, any loss or destruction of, or damage to, Government property upon its delivery to the Contractor or upon passage of title to the Government under paragraph (c) of this clause. However, the Contractor is not responsible for reasonable wear and tear to Government property or for Government property properly consumed in performing this contract.

(h) Equitable adjustment. When this clause specifies an equitable adjustment, it shall be made to any affected contract provision in accordance with the procedures of the Changes clause. When appropriate, the Contracting Officer may initiate an equitable adjustment in favor of the Government. The right to an equitable adjustment shall be the Contractor's exclusive remedy. The Government shall not be liable to suit for breach of contract for--

(1) Any delay in delivery of Government-furnished property;

(2) Delivery of Government-furnished property in a condition not suitable for its intended use;

(3) A decrease in or substitution of Government-furnished property; or

(4) Failure to repair or replace Government property for which the Government is responsible.

(i) Final accounting and disposition of Government property. Upon completing this contract, or at such earlier dates as may be fixed by the Contracting Officer, the Contractor shall submit, in a form acceptable to the Contracting Officer, inventory schedules covering all items of Government property (including any resulting scrap) not consumed in performing this contract or delivered to the Government. The Contractor shall prepare for shipment, deliver f.o.b. origin, or dispose of the Government property as may be directed or authorized by the Contracting Officer. The net proceeds of any such disposal shall be credited to the contract price or shall be paid to the Government as the Contracting Officer directs.

(j) Abandonment and restoration of Contractor's premises. Unless otherwise provided herein, the Government--

(1) May abandon any Government property in place, at which time all obligations of the Government regarding such abandoned property shall cease; and

(2) Has no obligation to restore or rehabilitate the Contractor's premises under any circumstances (e.g., abandonment, disposition upon completion of need, or upon contract completion). However, if the Government-furnished property (listed in the Schedule or specifications) is withdrawn or is unsuitable for the intended use, or if other Government property is substituted, then the equitable adjustment under paragraph (h) of this clause may properly include restoration or rehabilitation costs.

(k) Communications. All communications under this clause shall be in writing.

(l) Overseas contracts. If this contract is to be performed outside of the United States of America, its territories, or possessions, the words "Government" and "Government-furnished" (wherever they appear in this clause) shall be construed as "United States Government" and "United States Government-furnished," respectively.

(End of clause)

52.246-12 INSPECTION OF CONSTRUCTION (AUG 1996)

(a) Definition. "Work" includes, but is not limited to, materials, workmanship, and manufacture and fabrication of components.

(b) The Contractor shall maintain an adequate inspection system and perform such inspections as will ensure that the work performed under the contract conforms to contract requirements. The Contractor shall maintain complete inspection records and make them available to the Government. All work shall be conducted under the general direction of the Contracting Officer and is subject to Government inspection and test at all places and at all reasonable times before acceptance to ensure strict compliance with the terms of the contract.

(c) Government inspections and tests are for the sole benefit of the Government and do not--

(1) Relieve the Contractor of responsibility for providing adequate quality control measures;

(2) Relieve the Contractor of responsibility for damage to or loss of the material before acceptance;

(3) Constitute or imply acceptance; or

(4) Affect the continuing rights of the Government after acceptance of the completed work under paragraph (i) of this section.

(d) The presence or absence of a Government inspector does not relieve the Contractor from any contract requirement, nor is the inspector authorized to change any term or condition of the specification without the Contracting Officer's written authorization.

(e) The Contractor shall promptly furnish, at no increase in contract price, all facilities, labor, and material reasonably needed for performing such safe and convenient inspections and tests as may be required by the Contracting Officer. The Government may charge to the Contractor any additional cost of inspection or test when work is not ready at the time specified by the Contractor for inspection or test, or when prior rejection makes reinspection or retest necessary. The Government shall perform all inspections and tests in a manner that will not unnecessarily delay the work. Special, full size, and performance tests shall be performed as described in the contract.

(f) The Contractor shall, without charge, replace or correct work found by the Government not to conform to contract requirements, unless in the public interest the Government consents to accept the work with an appropriate adjustment in contract price. The Contractor shall promptly segregate and remove rejected material from the premises.

(g) If the Contractor does not promptly replace or correct rejected work, the Government may (1) by contract or otherwise, replace or correct the work and charge the cost to the Contractor or (2) terminate for default the Contractor's right to proceed.

(h) If, before acceptance of the entire work, the Government decides to examine already completed work by removing it or tearing it out, the Contractor, on request, shall promptly furnish all necessary facilities, labor, and material. If the work is found to be defective or nonconforming in any material respect due to the fault of the Contractor or its subcontractors, the Contractor shall defray the expenses of the examination and of satisfactory reconstruction. However, if the work is found to meet contract requirements, the Contracting Officer shall make an equitable adjustment for the additional services involved in the examination and reconstruction, including, if completion of the work was thereby delayed, an extension of time.

(i) Unless otherwise specified in the contract, the Government shall accept, as promptly as practicable after completion and inspection, all work required by the contract or that portion of the work the Contracting Officer determines can be accepted separately. Acceptance shall be final and conclusive except for latent defects, fraud, gross mistakes amounting to fraud, or the Government's rights under any warranty or guarantee.

(End of clause)

52.246-21 WARRANTY OF CONSTRUCTION (MAR 1994)

(a) In addition to any other warranties in this contract, the Contractor warrants, except as provided in paragraph (i) of this clause, that work performed under this contract conforms to the contract requirements and is free of any defect in equipment, material, or design furnished, or workmanship performed by the Contractor or any subcontractor or supplier at any tier.

(b) This warranty shall continue for a period of 1 year from the date of final acceptance of the work. If the Government takes possession of any part of the work before final acceptance, this warranty shall continue for a period of 1 year from the date the Government takes possession.

(c) The Contractor shall remedy at the Contractor's expense any failure to conform, or any defect. In addition, the Contractor shall remedy at the Contractor's expense any damage to Government-owned or controlled real or personal property, when that damage is the result of--

(1) The Contractor's failure to conform to contract requirements; or

(2) Any defect of equipment, material, workmanship, or design furnished.

(d) The Contractor shall restore any work damaged in fulfilling the terms and conditions of this clause. The Contractor's warranty with respect to work repaired or replaced will run for 1 year from the date of repair or replacement.

(e) The Contracting Officer shall notify the Contractor, in writing, within a reasonable time after the discovery of any failure, defect, or damage.

(f) If the Contractor fails to remedy any failure, defect, or damage within a reasonable time after receipt of notice, the Government shall have the right to replace, repair, or otherwise remedy the failure, defect, or damage at the Contractor's expense.
(g) With respect to all warranties, express or implied, from subcontractors, manufacturers, or suppliers for work performed and materials furnished under this contract, the Contractor shall--

(1) Obtain all warranties that would be given in normal commercial practice;

(2) Require all warranties to be executed, in writing, for the benefit of the Government, if directed by the Contracting Officer; and

(3) Enforce all warranties for the benefit of the Government, if directed by the Contracting Officer.

(h) In the event the Contractor's warranty under paragraph (b) of this clause has expired, the Government may bring suit at its expense to enforce a subcontractor's, manufacturer's, or supplier's warranty.

(i) Unless a defect is caused by the negligence of the Contractor or subcontractor or supplier at any tier, the Contractor shall not be liable for the repair of any defects of material or design furnished by the Government nor for the repair of any damage that results from any defect in Government-furnished material or design.

(j) This warranty shall not limit the Government's rights under the Inspection and Acceptance clause of this contract with respect to latent defects, gross mistakes, or fraud.

(End of clause)

52.248-3 VALUE ENGINEERING--CONSTRUCTION (FEB 2000) - ALTERNATE I (APR 1984)

(a) General. The Contractor is encouraged to develop, prepare, and submit value engineering change proposals (VECP's) voluntarily. The Contractor shall share in any instant contract savings realized from accepted VECP's, in accordance with paragraph (f) below.

(b) Definitions. "Collateral costs," as used in this clause, means agency costs of operation, maintenance, logistic support, or Government-furnished property.

"Collateral savings," as used in this clause, means those measurable net reductions resulting from a VECP in the agency's overall projected collateral costs, exclusive of acquisition savings, whether or not the acquisition cost changes.

"Contractor's development and implementation costs," as used in this clause, means those costs the Contractor incurs on a VECP specifically in developing, testing, preparing, and submitting the VECP, as well as those costs the Contractor incurs to make the contractual changes required by Government acceptance of a VECP.

"Government costs," as used in this clause, means those agency costs that result directly from developing and implementing the VECP, such as any net increases in the cost of testing, operations, maintenance, and logistic support. The term does not include the normal administrative costs of processing the VECP.

"Instant contract savings," as used in this clause, means the estimated reduction in Contractor cost of performance resulting from acceptance of the VECP, minus allowable Contractor's development and implementation costs, including subcontractors' development and implementation costs (see paragraph (h) below).

"Value engineering change proposal (VECP)" means a proposal that--

(1) Requires a change to this, the instant contract, to implement; and

(2) Results in reducing the contract price or estimated cost without impairing essential functions or characteristics; provided, that it does not involve a change--

(i) In deliverable end item quantities only; or

(ii) To the contract type only.

(c) VECP preparation. As a minimum, the Contractor shall include in each VECP the information described in subparagraphs (1) through (7) below. If the proposed change is affected by contractually required configuration management or similar procedures, the instructions in those procedures relating to format, identification, and priority assignment shall govern VECP preparation. The VECP shall include the following:

(1) A description of the difference between the existing contract requirement and that proposed, the comparative advantages and disadvantages of each, a justification when an item's function or characteristics are being altered, and the effect of the change on the end item's performance.

(2) A list and analysis of the contract requirements that must be changed if the VECP is accepted, including any suggested specification revisions.

(3) A separate, detailed cost estimate for (i) the affected portions of the existing contract requirement and (ii) the VECP. The cost reduction associated with the VECP shall take into account the Contractor's allowable development and implementation costs, including any amount attributable to subcontracts under paragraph (h) below.

(4) A description and estimate of costs the Government may incur in implementing the VECP, such as test and evaluation and operating and support costs.

(5) A prediction of any effects the proposed change would have on collateral costs to the agency.

(6) A statement of the time by which a contract modification accepting the VECP must be issued in order to achieve the maximum cost reduction, noting any effect on the contract completion time or delivery schedule.

(7) Identification of any previous submissions of the VECP, including the dates submitted, the agencies and contract numbers involved, and previous Government actions, if known.

(d) Submission. The Contractor shall submit VECP's to the Resident Engineer at the worksite, with a copy to the Contracting Officer.

(e) Government action. (1) The Contracting Officer shall notify the Contractor of the status of the VECP within 45 calendar days after the contracting office receives it. If additional time is required, the Contracting Officer shall notify the Contractor within the 45-day period and provide the reason for the delay and the expected date of the decision. The Government will process VECP's expeditiously; however, it shall not be liable for any delay in acting upon a VECP.

(2) If the VECP is not accepted, the Contracting Officer shall notify the Contractor in writing, explaining the reasons for rejection. The Contractor may withdraw any VECP, in whole or in part, at any time before it is accepted by the Government. The Contracting Officer may require that the Contractor provide written notification before undertaking significant expenditures for VECP effort.

(3) Any VECP may be accepted, in whole or in part, by the Contracting Officer's award of a modification to this contract citing this clause. The Contracting Officer may accept the VECP, even though an agreement on price reduction has not been reached, by issuing the Contractor a notice to proceed with the change. Until a notice to proceed is issued or a contract modification applies a VECP to this contract, the Contractor shall perform in accordance with the existing contract. The decision to accept or reject all or part of any VECP is a unilateral decision made solely at the discretion of the Contracting Officer.

(f) Sharing.

(1) Rates. The Government's share of savings is determined by subtracting Government costs from instant contract savings and multiplying the result by (i) 45 percent for fixed-price contracts or (ii) 75 percent for cost-reimbursement contracts.

(2) Payment. Payment of any share due the Contractor for use of a VECP on this contract shall be authorized by a modification to this contract to--

(i) Accept the VECP;

(ii) Reduce the contract price or estimated cost by the amount of instant contract savings; and

(iii) Provide the Contractor's share of savings by adding the amount calculated to the contract price or fee.

(g) Subcontracts. The Contractor shall include an appropriate value engineering clause in any subcontract of $50,000 or more and may include one in subcontracts of lesser value. In computing any adjustment in this contract's price under paragraph (f) above, the Contractor's allowable development and implementation costs shall include any subcontractor's allowable development and implementation costs clearly resulting from a VECP accepted by the Government under this contract, but shall exclude any value engineering incentive payments to a subcontractor. The Contractor may choose any arrangement for subcontractor value engineering incentive payments; provided, that these payments shall not reduce the Government's share of the savings resulting from the VECP.

(h) Data. The Contractor may restrict the Government's right to use any part of a VECP or the supporting data by marking the following legend on the affected parts:

"These data, furnished under the Value Engineering--Construction clause of contract . . . . . , shall not be disclosed outside the Government or duplicated, used, or disclosed, in whole or in part, for any purpose other than

to evaluate a value engineering change proposal submitted under the clause. This restriction does not limit the Government's right to use information contained in these data if it has been obtained or is otherwise available from the Contractor or from another source without limitations."

If a VECP is accepted, the Contractor hereby grants the Government unlimited rights in the VECP and supporting data, except that, with respect to data qualifying and submitted as limited rights technical data, the Government shall have the rights specified in the contract modification implementing the VECP and shall appropriately mark the data. (The terms "unlimited rights" and "limited rights" are defined in Part 27 of the Federal Acquisition Regulation.)

(j) Collateral savings. If a VECP is accepted, the Contracting Officer will increase the instant contract amount by 20 percent of any projected collateral savings determined to be realized in a typical year of use after subtracting any Government costs not previously offset. However, the Contractor's share of collateral savings will not exceed the contract's firm-fixed-price or estimated cost, at the time the VECP is accepted, or $100,000, whichever is greater. The Contracting Officer will be the sole determiner of the amount of collateral savings.

(End of clause)

52.249-2 TERMINATION FOR CONVENIENCE OF THE GOVERNMENT (FIXED-PRICE) (SEP 1996) - ALTERNATE I (SEP 1996)

(a) The Government may terminate performance of work under this contract in whole or, from time to time, in part if the Contracting Officer determines that a termination is in the Government's interest. The Contracting Officer shall terminate by delivering to the Contractor a Notice of Termination specifying the extent of termination and the effective date.

(b) After receipt of a Notice of Termination, and except as directed by the Contracting Officer, the Contractor shall immediately proceed with the following obligations, regardless of any delay in determining or adjusting any amounts due under this clause:

(1) Stop work as specified in the notice.

(2) Place no further subcontracts or orders (referred to as subcontracts in this clause) for materials, services, or facilities, except as necessary to complete the continued portion of the contract.

(3) Terminate all subcontracts to the extent they relate to the work terminated.

(4) Assign to the Government, as directed by the Contracting Officer, all right, title, and interest of the Contractor under the subcontracts terminated, in which case the Government shall have the right to settle or to pay any termination settlement proposal arising out of those terminations.

(5) With approval or ratification to the extent required by the Contracting Officer, settle all outstanding liabilities and termination settlement proposals arising from the termination of subcontracts; the approval or ratification will be final for purposes of this clause.

(6) As directed by the Contracting Officer, transfer title and deliver to the Government (i) the fabricated or unfabricated parts, work in process, completed work, supplies, and other material produced or acquired for the work terminated, and (ii) the completed or partially completed plans, drawings, information, and other property that, if the contract had been completed, would be required to be furnished to the Government.

(7) Complete performance of the work not terminated.

(8) Take any action that may be necessary, or that the Contracting Officer may direct, for the protection and preservation of the property related to this contract that is in the possession of the Contractor and in which the Government has or may acquire an interest.

(9) Use its best efforts to sell, as directed or authorized by the Contracting Officer, any property of the types referred to in subparagraph (b)(6) of this clause; provided, however, that the Contractor (i) is not required to extend credit to any purchaser and (ii) may acquire the property under the conditions prescribed by, and at prices approved by, the Contracting Officer. The proceeds of any transfer or disposition will be applied to reduce any payments to be made by the Government under this contract, credited to the price or cost of the work, or paid in any other manner directed by the Contracting Officer.

(c) The Contractor shall submit complete termination inventory schedules no later than 120 days from the effective date of termination, unless extended in writing by the Contracting Officer upon written request of the Contractor within this 120-day period.

(d) After expiration of the plant clearance period as defined in Subpart 45.6 of the Federal Acquisition Regulation, the Contractor may submit to the Contracting Officer a list, certified as to quantity and quality, of termination inventory not previously disposed of, excluding items authorized for disposition by the Contracting Officer. The Contractor may request the Government to remove those items or enter into an agreement for their storage. Within 15 days, the Government will accept title to those items and remove them or enter into a storage agreement. The Contracting Officer may verify the list upon removal of the items, or if stored, within 45 days from submission of the list, and shall correct the list, as necessary, before final settlement.

(e) After termination, the Contractor shall submit a final termination settlement proposal to the Contracting Officer in the form and with the certification prescribed by the Contracting Officer. The Contractor shall submit the proposal promptly, but no later than 1 year from the effective date of termination, unless extended in writing by the Contracting Officer upon written request of the Contractor within this 1-year period. However, if the Contracting Officer determines that the facts justify it, a termination settlement proposal may be received and acted on after 1 year or any extension. If the Contractor fails to submit the proposal within the time allowed, the Contracting Officer may determine, on the basis of information available, the amount, if any, due the Contractor because of the termination and shall pay the amount determined.

(f) Subject to paragraph (e) of this clause, the Contractor and the Contracting Officer may agree upon the whole or any part of the amount to be paid or remaining to be paid because of the termination. The amount may include a reasonable allowance for profit on work done. However, the agreed amount, whether under this paragraph (g) or paragraph (g) of this clause, exclusive of costs shown in subparagraph (g)(3) of this clause, may not exceed the total contract price as reduced by (1) the amount of payments previously made and (2) the contract price of work not terminated. The contract shall be modified, and the Contractor paid the agreed amount. Paragraph (g) of this clause shall not limit, restrict, or affect the amount that may be agreed upon to be paid under this paragraph.

(g) If the Contractor and Contracting Officer fail to agree on the whole amount to be paid the Contractor because of the termination of work, the Contracting Officer shall pay the Contractor the amounts determined as follows, but without duplication of any amounts agreed upon under paragraph (f) of this clause:

(1) For contract work performed before the effective date of termination, the total (without duplication of any items) of--

(i) The cost of this work;

(ii) The cost of settling and paying termination settlement proposals under terminated subcontracts that are properly chargeable to the terminated portion of the contract if not included in subdivision (g)(1)(i) of this clause; and

(iii) A sum, as profit on subdivision (g)(1)(i) of this clause, determined by the Contracting Officer under 49.202 of the Federal Acquisition Regulation, in effect on the date of this contract, to be fair and reasonable; however, if it appears that the Contractor would have sustained a loss on the entire contract had it been completed, the Contracting Officer shall allow no profit under this subdivision (iii) and shall reduce the settlement to reflect the indicated rate of loss.

(2) The reasonable costs of settlement of the work terminated, including--

(i) Accounting, legal, clerical, and other expenses reasonably necessary for the preparation of termination settlement proposals and supporting data;

(ii) The termination and settlement of subcontracts (excluding the amounts of such settlements); and

(iii) Storage, transportation, and other costs incurred, reasonably necessary for the preservation, protection, or disposition of the termination inventory.

(h) Except for normal spoilage, and except to the extent that the Government expressly assumed the risk of loss, the Contracting Officer shall exclude from the amounts payable to the Contractor under paragraph (g) of this clause, the fair value, as determined by the Contracting Officer, of property that is destroyed, lost, stolen, or damaged so as to become undeliverable to the Government or to a buyer.

(i) The cost principles and procedures of Part 31 of the Federal Acquisition Regulation, in effect on the date of this contract, shall govern all costs claimed, agreed to, or determined under this clause.

(j) The Contractor shall have the right of appeal, under the Disputes clause, from any determination made by the Contracting Officer under paragraph (e), (g), or (l) of this clause, except that if the Contractor failed to submit the termination settlement proposal or request for equitable adjustment within the time provided in paragraph (e) or (l), respectively, and failed to request a time extension, there is no right of appeal.

(k) In arriving at the amount due the Contractor under this clause, there shall be deducted--

(1) All unliquidated advance or other payments to the Contractor under the terminated portion of this contract;

(2) Any claim which the Government has against the Contractor under this contract; and

(3) The agreed price for, or the proceeds of sale of, materials, supplies, or other things acquired by the Contractor or sold under the provisions of this clause and not recovered by or credited to the Government.

(l) If the termination is partial, the Contractor may file a proposal with the Contracting Officer for an equitable adjustment of the price(s) of the continued portion of the contract. The Contracting Officer shall make any equitable adjustment agreed upon. Any proposal by the Contractor for an equitable adjustment under this clause shall be requested within 90 days from the effective date of termination unless extended in writing by the Contracting Officer.

(m)(1) The Government may, under the terms and conditions it prescribes, make partial payments and payments against costs incurred by the Contractor for the terminated portion of the contract, if the Contracting Officer believes the total of these payments will not exceed the amount to which the Contractor will be entitled.

(2) If the total payments exceed the amount finally determined to be due, the Contractor shall repay the excess to the Government upon demand, together with interest computed at the rate established by the Secretary of the Treasury under 50 U.S.C. App. 1215(b)(2). Interest shall be computed for the period from the date the excess payment is received by the Contractor to the date the excess is repaid. Interest shall not be charged on any excess payment due to a reduction in the Contractor's termination settlement proposal because of retention or other

disposition of termination inventory until 10 days after the date of the retention or disposition, or a later date determined by the Contracting Officer because of the circumstances.

(n) Unless otherwise provided in this contract or by statute, the Contractor shall maintain all records and documents relating to the terminated portion of this contract for 3 years after final settlement. This includes all books and other evidence bearing on the Contractor's costs and expenses under this contract. The Contractor shall make these records and documents available to the Government, at the Contractor's office, at all reasonable times, without any direct charge. If approved by the Contracting Officer, photographs, microphotographs, or other authentic reproductions may be maintained instead of original records and documents.

(End of clause)

52.249-10 DEFAULT (FIXED-PRICE CONSTRUCTION) (APR 1984)

(a) If the Contractor refuses or fails to prosecute the work or any separable part, with the diligence that will insure its completion within the time specified in this contract including any extension, or fails to complete the work within this time, the Government may, by written notice to the Contractor, terminate the right to proceed with the work (or the separable part of the work) that has been delayed. In this event, the Government may take over the work and complete it by contract or otherwise, and may take possession of and use any materials, appliances, and plant on the work site necessary for completing the work. The Contractor and its sureties shall be liable for any damage to the Government resulting from the Contractor's refusal or failure to complete the work within the specified time, whether or not the Contractor's right to proceed with the work is terminated. This liability includes any increased costs incurred by the Government in completing the work.

(b) The Contractor's right to proceed shall not be terminated nor the Contractor charged with damages under this clause, if--

(1) The delay in completing the work arises from unforeseeable causes beyond the control and without the fault or negligence of the Contractor. Examples of such causes include

(i) acts of God or of the public enemy,

(ii) acts of the Government in either its sovereign or contractual capacity,

(iii) acts of another Contractor in the performance of a contract with the Government,

(iv) fires,

(v) floods,

(vi) epidemics,

(vii) quarantine restrictions,

(viii) strikes,

(ix) freight embargoes,

(x) unusually severe weather, or delays of subcontractors or suppliers at any tier arising from unforeseeable causes beyond the control and without the fault or negligence of both the Contractor and the subcontractors or suppliers; and

(2) The Contractor, within 10 days from the beginning of any delay (unless extended by the Contracting Officer), notifies the Contracting Officer in writing of the causes of delay. The Contracting Officer shall ascertain the facts and the extent of delay. If, in the judgment of the Contracting Officer, the findings of fact warrant such action, the time for completing the work shall be extended. The findings of the Contracting Officer shall be final and conclusive on the parties, but subject to appeal under the Disputes clause.

(c) If, after termination of the Contractor's right to proceed, it is determined that the Contractor was not in default, or that the delay was excusable, the rights and obligations of the parties will be the same as if the termination had been issued for the convenience of the Government.

The rights and remedies of the Government in this clause are in addition to any other rights and remedies provided by law or under this contract.

(End of clause)

52.253-1 COMPUTER GENERATED FORMS (JAN 1991)

(a) Any data required to be submitted on a Standard or Optional Form prescribed by the Federal Acquisition Regulation (FAR) may be submitted on a computer generated version of the form, provided there is no change to the name, content, or sequence of the data elements on the form, and provided the form carries the Standard or Optional Form number and edition date.

(b) Unless prohibited by agency regulations, any data required to be submitted on an agency unique form prescribed by an agency supplement to the FAR may be submitted on a computer generated version of the form provided there is no change to the name, content, or sequence of the data elements on the form and provided the form carries the agency form number and edition date.

(f) If the Contractor submits a computer generated version of a form that is different than the required form, then the rights and obligations of the parties will be determined based on the content of the required form.

(End of clause)

252.201-7000 CONTRACTING OFFICER'S REPRESENTATIVE (DEC 1991)

(a) "Definition. Contracting officer's representative" means an individual designated in accordance with subsection 201.602-2 of the Defense Federal Acquisition Regulation Supplement and authorized in writing by the contracting officer to perform specific technical or administrative functions.

(b) If the Contracting Officer designates a contracting officer's representative (COR), the Contractor will receive a copy of the written designation. It will specify the extent of the COR's authority to act on behalf of the contracting officer. The COR is not authorized to make any commitments or changes that will affect price, quality, quantity, delivery, or any other term or condition of the contract.

(End of clause)

252.203-7001 PROHIBITION ON PERSONS CONVICTED OF FRAUD OR OTHER DEFENSE-CONTRACT-RELATED FELONIES (MAR 1999)

(a) Definitions. As used in this clause—

(1) "Arising out of a contract with the DoD" means any act in connection with—

(i) Attempting to obtain;

(ii) Obtaining, or

(iii) Performing a contract or first-tier subcontract of any agency, department, or component of the Department of Defense (DoD).

(2) "Conviction of fraud or any other felony" means any conviction for fraud or a felony in violation of state or Federal criminal statutes, whether entered on a verdict or plea, including a plea of *nolo contendere*, for which sentence has been imposed.

(3) "Date of conviction" means the date judgment was entered against the individual.

(b) Any individual who is convicted after September 29, 1988, of fraud or any other felony arising out of a contract with the DoD is prohibited from serving--

(1) In a management or supervisory capacity on any DoD contract or first-tier subcontract;

(2) On the board of directors of any DoD contractor or first-tier subcontractor;

(3) As a consultant, agent, or representative for any DoD contractor or first-tier subcontractor; or

(4) In any other capacity with the authority to influence, advise, or control the decisions of any DoD contractor or subcontractor with regard to any DoD contract or first-tier subcontract.

(c) Unless waived, the prohibition in paragraph (b) of this clause applies for not less than 5 years from the date of conviction.

(d) 10 U.S.C. 2408 provides that a defense contractor or first-tier subcontractor shall be subject to a criminal penalty of not more than $500,000 if convicted of knowingly—

(1) Employing a person under a prohibition specified in paragraph (b) of this clause; or

(2) Allowing such a person to serve on the board of directors of the contractor or first-tier subcontractor.

(e) In addition to the criminal penalties contained in 10 U.S.C. 2408, the Government may consider other available remedies, such as—

(1) Suspension or debarment;

(2) Cancellation of the contract at no cost to the Government; or

(3) Termination of the contract for default.

(f) The Contractor may submit written requests for waiver of the prohibition in paragraph (b) of this clause to the Contracting Officer. Requests shall clearly identify—

(1) The person involved;

(2) The nature of the conviction and resultant sentence or punishment imposed;

(3) The reasons for the requested waiver; and

(4) An explanation of why a waiver is in the interest of national security.

(g) The Contractor agrees to include the substance of this clause, appropriately modified to reflect the identity and relationship of the parties, in all first-tier subcontracts exceeding the simplified acquisition threshold in Part 2 of the Federal Acquisition Regulation, except those for commercial items or components.

(h) Pursuant to 10 U.S.C. 2408(c), defense contractors and subcontractors may obtain information as to whether a particular person has been convicted of fraud or any other felony arising out of a contract with the DoD by contacting The Office of Justice Programs, The Denial of Federal Benefits Office, U.S. Department of Justice, telephone (202) 616-3507.

(End of clause)

252.203-7002 DISPLAY OF DOD HOTLINE POSTER (DEC 1991)

(a) The Contractor shall display prominently in common work areas within business segments performing work under Department of Defense (DoD) contracts, DoD Hotline Posters prepared by the DoD Office of the Inspector General.

(b) DoD Hotline Posters may be obtained from the DoD Inspector General, ATTN: Defense Hotline, 400 Army Navy Drive, Washington, DC 22202-2884.

(g) The Contractor need not comply with paragraph (a) of this clause if it has established a mechanism, such as a hotline, by which employees may report suspected instances of improper conduct, and instructions that encourage employees to make such reports.

(End of clause)

252.205-7000 PROVISION OF INFORMATION TO COOPERATIVE AGREEMENT HOLDERS (DEC 1991)

(a) Definition.

"Cooperative agreement holder" means a State or local government; a private, nonprofit organization; a tribal organization (as defined in section 4(c) of the Indian Self-Determination and Education Assistance Act (Pub. L. 93-268; 25 U.S.C. 450 (c))); or an economic enterprise (as defined in section 3(e) of the Indian Financing Act of 1974 (Pub. L. 93-362; 25 U.S.C. 1452(e))) whether such economic enterprise is organized for profit or nonprofit purposes; which has an agreement with the Defense Logistics Agency to furnish procurement technical assistance to business entities.

(b) The Contractor shall provide cooperative agreement holders, upon their request, with a list of those appropriate employees or offices responsible for entering into subcontracts under defense contracts. The list shall include the business address, telephone number, and area of responsibility of each employee or office.

(c) The Contractor need not provide the listing to a particular cooperative agreement holder more frequently than once a year.

(End of clause)

252.215-7000 PRICING ADJUSTMENTS (DEC 1991)

The term "pricing adjustment," as used in paragraph (a) of the clauses entitled "Price Reduction for Defective Cost or Pricing Data - Modifications," "Subcontractor Cost or Pricing Data," and "Subcontractor Cost or Pricing Data - Modifications," means the aggregate increases and/or decreases in cost plus applicable profits.

(End of clause)

252.219-7003 SMALL, SMALL DISADVANTAGED AND WOMEN-OWNED SMALL BUSINESS SUBCONTRACTING PLAN (DOD CONTRACTS) (APR. 1996)

This clause supplements the Federal Acquisition Regulation 52.219-9, Small, Small Disadvantaged and Women-Owned Small Business Subcontracting Plan, clause of this contract.

(a) *Definitions. Historically black colleges and universities,* as used in this clause, means institutions determined by the Secretary of Education to meet the requirements of 34 CFR 608.2. The term also means any nonprofit research institution that was an integral part of such a college or university before November 14, 1986.

Minority institutions, as used in this clause, means institutions meeting the requirements of section 1046(3) of the Higher Education Act of 1965 (20 U.S.C. 1135d-5(3)). The term also includes Hispanic-serving institutions as defined in section 316(b)(1) of such Act (20 U.S.C. 1059c(b)(1)).

(b) Except for company or division-wide commercial items subcontracting plans, the term *small disadvantaged business,* when used in the FAR 52.219-9 clause, includes historically black colleges and universities and minority institutions, in addition to small disadvantaged business concerns.

(c) Work under the contract or its subcontracts shall be credited toward meeting the small disadvantaged business concern goal required by paragraph (d) of the FAR 52.219-9 clause when:

(1) It is performed on Indian lands or in joint venture with an Indian tribe or a tribally-owned corporation, and

(2) It meets the requirements of 10 U.S.C. 2323a.

(d) Subcontracts awarded to workshops approved by the Committee for Purchase from People Who are Blind or Severely Disabled (41 U.S.C. 46-48), may be counted toward the Contractor's small business subcontracting goal.

(e) A mentor firm, under the Pilot Mentor-Protege Program established under Section 831 of Pub. L. 101-510, as amended, may count toward its small disadvantaged business goal, subcontracts awarded--

(f) The master plan approval referred to in paragraph (f) of the FAR 52.219-9 clause is approval by the Contractor's cognizant contract administration activity.

(g) In those subcontracting plans which specifically identify small, small disadvantaged, and women-owned small businesses, the Contractor shall notify the Administrative Contracting Officer of any substitutions of firms that are not small, small disadvantaged, or women-owned small businesses for the firms listed in the subcontracting plan. Notifications shall be in writing and shall occur within a reasonable period of time after award of the subcontract. Contractor-specified formats shall be acceptable.

(End of clause)

252.223-7001 HAZARD WARNING LABELS (DEC 1991)

(a) "Hazardous material," as used in this clause, is defined in the Hazardous Material Identification and Material Safety Data clause of this contract.

(b) The Contractor shall label the item package (unit container) of any hazardous material to be delivered under this contract in accordance with the Hazard Communication Standard (29 CFR 1910.1200 et seq). The Standard requires that the hazard warning label conform to the requirements of the standard unless the material is otherwise subject to the labeling requirements of one of the following statutes:

(1) Federal Insecticide, Fungicide and Rodenticide Act;

(2) Federal Food, Drug and Cosmetics Act;

(3) Consumer Product Safety Act;

(4) Federal Hazardous Substances Act; or

(5) Federal Alcohol Administration Act.

(c) The Offeror shall list which hazardous material listed in the Hazardous Material Identification and Material Safety Data clause of this contract will be labeled in accordance with one of the Acts in paragraphs (b)(1) through (5) of this clause instead of the Hazard Communication Standard. Any hazardous material not listed will be interpreted to mean that a label is required in accordance with the Hazard Communication Standard.

MATERIAL (If None, Insert "None.")	ACT
_____	_____
_____	_____

(d) The apparently successful Offeror agrees to submit, before award, a copy of the hazard warning label for all hazardous materials not listed in paragraph (c) of this clause. The Offeror shall submit the label with the Material Safety Data Sheet being furnished under the Hazardous Material Identification and Material Safety Data clause of this contract.

(e) The Contractor shall also comply with MIL-STD-129, Marking for Shipment and Storage (including revisions adopted during the term of this contract).

(End of clause)

252.223-7004 DRUG-FREE WORK FORCE (SEP 1988)

(a) Definitions.

(1) "Employee in a sensitive position," as used in this clause, means an employee who has been granted access to classified information; or employees in other positions that the Contractor determines involve national security; health or safety, or functions other than the foregoing requiring a high degree of trust and confidence.

(2) "Illegal drugs," as used in this clause, means controlled substances included in Schedules I and II, as defined by section 802(6) of title 21 of the United States Code, the possession of which is unlawful under chapter 13 of that Title. The term "illegal drugs" does not mean the use of a controlled substance pursuant to a valid prescription or other uses authorized by law.

(b) The Contractor agrees to institute and maintain a program for achieving the objective of a drug-free work force. While this clause defines criteria for such a program, contractors are encouraged to implement alternative approaches comparable to the criteria in paragraph (c) that are designed to achieve the objectives of this clause.

(c) Contractor programs shall include the following, or appropriate alternatives:

(1) Employee assistance programs emphasizing high level direction, education, counseling, rehabilitation, and coordination with available community resources;

(2) Supervisory training to assist in identifying and addressing illegal drug use by Contractor employees;

(3) Provision for self-referrals as well as supervisory referrals to treatment with maximum respect for individual confidentiality consistent with safety and security issues;

(4) Provision for identifying illegal drug users, including testing on a controlled and carefully monitored basis. Employee drug testing programs shall be established taking account of the following:

(i) The Contractor shall establish a program that provides for testing for the use of illegal drugs by employees in sensitive positions. The extent of and criteria for such testing shall be determined by the Contractor based on considerations that include the nature of the work being performed under the contract, the employee's duties, and efficient use of Contractor resources, and the risks to health, safety, or national security that could result from the failure of an employee adequately to discharge his or her position.

(ii) In addition, the Contractor may establish a program for employee drug testing--

(A) When there is a reasonable suspicion that an employee uses illegal drugs; or

(B) When an employees has been involved in an accident or unsafe practice;

(C) As part of or as a follow-up to counseling or rehabilitation for illegal drug use;

(D) As part of a voluntary employee drug testing program.

(iii) The Contractor may establish a program to test applicants for employment for illegal drug use.

(iv) For the purpose of administering this clause, testing for illegal drugs may be limited to those substances for which testing is prescribed by section 2..1 of subpart B of the "Mandatory Guidelines for Federal Workplace Drug Testing Programs" (53 FR 11980 (April 11, 1988), issued by the Department of Health and Human Services.

(d) Contractors shall adopt appropriate personnel procedures to deal with employees who are found to be using drugs illegally. Contractors shall not allow any employee to remain on duty or perform in a sensitive position who is found to use illegal drugs until such times as the Contractor, in accordance with procedures established by the Contractor, determines that the employee may perform in such a position.

(e) The provisions of this clause pertaining to drug testing program shall not apply to the extent that are inconsistent with state or local law, or with an existing collective bargaining agreement; provided that with respect

to the latter, the Contractor agrees those issues that are in conflict will be a subject of negotiation at the next collective bargaining session.

(End of clause)

252.223-7006 PROHIBITION ON STORAGE AND DISPOSAL OF TOXIC AND HAZARDOUS MATERIALS (APR 1993)

(a) "Definitions".

As used in this clause --

(1) "Storage" means a non-transitory, semi-permanent or permanent holding, placement, or leaving of material. It does not include a temporary accumulation of a limited quantity of a material used in or a waste generated or resulting from authorized activities, such as servicing, maintenance, or repair of Department of Defense (DoD) items, equipment, or facilities.

(2) "Toxic or hazardous materials" means:

(i) Materials referred to in section 101(14) of the Comprehensive Environmental Response, Compensation, and Liability Act (CERCLA) of 1980 (42 U.S.C. 9601(14)) and materials designated under section 102 of CERCLA (42 U.S.C. 9602) (40 CFR part 302);

(ii) Materials that are of an explosive, flammable, or pyrotechnic nature; or

(iii) Materials otherwise identified by the Secretary of Defense as specified in DoD regulations.

(b) In accordance with 10 U.S.C. 2692, the Contractor is prohibited from storing or disposing of non-DoD-owned toxic or hazardous materials on a DoD installation, except to the extent authorized by a statutory exception to 10 U.S.C. 2692 or as authorized by the Secretary of Defense or his designee.

(End of clause)

252.227-7033 RIGHTS IN SHOP DRAWINGS (APR 1966)

(a) Shop drawings for construction means drawings, submitted to the Government by the Construction Contractor, subcontractor or any lower-tier subcontractor pursuant to a construction contract, showing in detail (i) the proposed fabrication and assembly of structural elements and (ii) the installation (i.e., form, fit, and attachment details) of materials or equipment. The Government may duplicate, use, and disclose in any manner and for any purpose shop drawings delivered under this contract.

(b) This clause, including this paragraph (b), shall be included in all subcontracts hereunder at any tier.

252.236-7000 MODIFICATION PROPOSALS - PRICE BREAKDOWN. (DEC 1991)

(a) The Contractor shall furnish a price breakdown, itemized as required and within the time specified by the Contracting Officer, with any proposal for a contract modification.

(b) The price breakdown --

(1) Must include sufficient detail to permit an analysis of profit, and of all costs for --

(i) Material;

(ii) Labor;

(iii) Equipment;

(iv) Subcontracts; and

(v) Overhead; and

(2) Must cover all work involved in the modification, whether the work was deleted, added, or changed.

(c) The Contractor shall provide similar price breakdowns to support any amounts claimed for subcontracts.

(d) The Contractor's proposal shall include a justification for any time extension proposed.

252.236-7008 CONTRACT PRICES - BIDDING SCHEDULES. (DEC 1991)

(a) The Government's payment for the items listed in the Bidding Schedule shall constitute full compensation to the Contractor for --

(1) Furnishing all plant, labor, equipment, appliances, and materials; and

(2) Performing all operations required to complete the work in conformity with the drawings and specifications.

(b) The Contractor shall include in the prices for the items listed in the Bidding Schedule all costs for work in the specifications, whether or not specifically listed in the Bidding Schedule.

252.243-7001 PRICING OF CONTRACT MODIFICATIONS (DEC 1991)

When costs are a factor in any price adjustment under this contract, the contract cost principles and procedures in FAR part 31 and DFARS part 231, in effect on the date of this contract, apply.

252.243-7002 REQUESTS FOR EQUITABLE ADJUSTMENT (MAR 1998)

(a) The amount of any request for equitable adjustment to contract terms shall accurately reflect the contract adjustment for which the Contractor believes the Government is liable. The request shall include only costs for performing the change, and shall not include any costs that already have been reimbursed or that have been separately claimed. All indirect costs included in the request shall be properly allocable to the change in accordance with applicable acquisition regulations.

(b) In accordance with 10 U.S.C. 2410(a), any request for equitable adjustment to contract terms that exceeds the simplified acquisition threshold shall bear, at the time of submission, the following certificate executed by an individual authorized to certify the request on behalf of the Contractor:

I certify that the request is made in good faith, and that the supporting data are accurate and complete to the best of my knowledge and belief.

(Official's Name)

(Title)

(c) The certification in paragraph (b) of this clause requires full disclosure of all relevant facts, including--

(1) Cost or pricing data if required in accordance with subsection 15.403-4 of the Federal Acquisition Regulation (FAR); and

(2) Information other than cost or pricing data, in accordance with subsection 15.403-3 of the FAR, including actual cost data and data to support any estimated costs, even if cost or pricing data are not required.

(d) The certification requirement in paragraph (b) of this clause does not apply to----

(1) Requests for routine contract payments; for example, requests for payment for accepted supplies and services, routine vouchers under a cost-reimbursement type contract, or progress payment invoices; or

(2) Final adjustment under an incentive provision of the contract.

(h) TRANSPORTATION OF SUPPLIES BY SEA (MAY 2002) ALTERNATE III (MAY 2002)

(a) Definitions. As used in this clause --

(1) "Components" means articles, materials, and supplies incorporated directly into end products at any level of manufacture, fabrication, or assembly by the Contractor or any subcontractor.

(2) "Department of Defense" (DoD) means the Army, Navy, Air Force, Marine Corps, and defense agencies.

(3) "Foreign flag vessel" means any vessel that is not a U.S.-flag vessel.

(4) "Ocean transportation" means any transportation aboard a ship, vessel, boat, barge, or ferry through international waters.

(5) "Subcontractor" means a supplier, materialman, distributor, or vendor at any level below the prime contractor whose contractual obligation to perform results from, or is conditioned upon, award of the prime contract and who is performing any part of the work or other requirement of the prime contract.

(6) "Supplies" means all property, except land and interests in land, that is clearly identifiable for eventual use by or owned by the DoD at the time of transportation by sea.

(i) An item is clearly identifiable for eventual use by the DoD if, for example, the contract documentation contains a reference to a DoD contract number or a military destination.

(ii) "Supplies" includes (but is not limited to) public works; buildings and facilities; ships; floating equipment and vessels of every character, type, and description, with parts, subassemblies, accessories, and equipment; machine tools; material; equipment; stores of all kinds; end items; construction materials; and components of the foregoing.

(7) "U.S.-flag vessel" means a vessel of the United States or belonging to the United States, including any vessel registered or having national status under the laws of the United States.

(b)(1) The Contractor shall use U.S.-flag vessels when transporting any supplies by sea under this contract.

(2) A subcontractor transporting supplies by sea under this contract shall use U.S.-flag vessels if--

(i) This contract is a construction contract; or

(ii) The supplies being transported are--

(A) Noncommercial items; or

(B) Commercial items that--

(1) The Contractor is reselling or distributing to the Government without adding value (generally, the Contractor does not add value to items that it contracts for f.o.b. destination shipment);

(2) Are shipped in direct support of U.S. military contingency operations, exercises, or forces deployed in humanitarian or peacekeeping operations; or

(3) Are commissary or exchange cargoes transported outside of the Defense Transportation System in accordance with 10 U.S.C. 2643.

(c) The Contractor and its subcontractors may request that the Contracting Officer authorize shipment in foreign-flag vessels, or designate available U.S.-flag vessels, if the Contractor or a subcontractor believes that --

(1) U.S.-flag vessels are not available for timely shipment;

(2) The freight charges are inordinately excessive or unreasonable; or

(3) Freight charges are higher than charges to private persons for transportation of like goods.

(d) The Contractor must submit any request for use of other than U.S.-flag vessels in writing to the Contracting Officer at least 45 days prior to the sailing date necessary to meet its delivery schedules. The Contracting Officer will process requests submitted after such date(s) as expeditiously as possible, but the Contracting Officer's failure to grant approvals to meet the shipper's sailing date will not of itself constitute a compensable delay under this or any other clause of this contract. Requests shall contain at a minimum --

(1) Type, weight, and cube of cargo;

(2) Required shipping date;

(3) Special handling and discharge requirements;

(4) Loading and discharge points;

(5) Name of shipper and consignee;

(6) Prime contract number; and

(7) A documented description of efforts made to secure U.S.-flag vessels, including points of contact (with names

and telephone numbers) with at least two U.S.-flag carriers contacted. Copies of telephone notes, telegraphic and facsimile message or letters will be sufficient for this purpose.

(e) The Contractor shall, within 30 days after each shipment covered by this clause, provide the Contracting Officer and the Maritime Administration, Office of Cargo Preference, U.S. Department of Transportation, 400 Seventh Street SW., Washington, DC 20590, one copy of the rated on board vessel operating carrier's ocean bill of lading, which shall contain the following information:

(1) Prime contract number;

(2) Name of vessel;

(3) Vessel flag of registry;

(4) Date of loading;

(5) Port of loading;

(6) Port of final discharge;

(7) Description of commodity;

(8) Gross weight in pounds and cubic feet if available;

(9) Total ocean freight in U.S. dollars; and

(10) Name of the steamship company.

(f) The Contractor shall insert the substance of this clause, including this paragraph (f), in subcontracts that are for a type of supplies described in paragraph (b)(2) of this clause.

(End of clause)

Section 00800 - Special Contract Requirements

CLAUSES INCORPORATED BY FULL TEXT

52.211-10 COMMENCEMENT, PROSECUTION, AND COMPLETION OF WORK (APR 1984)

The Contractor shall be required to (a) commence work under this contract within 30 calendar days after the date the Contractor receives the notice to proceed, (b) prosecute the work diligently, and (c) complete the entire work ready for use not later than .300 calendar days from receipt of Notice to Proceed. The time stated for completion shall include final cleanup of the premises.
(End of clause)

52.211-12 LIQUIDATED DAMAGES--CONSTRUCTION (SEP 2000)

(a) If the Contractor fails to complete the work within the time specified in the contract, the Contractor shall pay liquidated damages to the Government in the amount of $2,462.00 for each calendar day of delay until the work is completed or accepted.

(b) If the Government terminates the Contractor's right to proceed, liquidated damages will continue to accrue until the work is completed. These liquidated damages are in addition to excess costs of repurchase under the Termination clause.

(End of clause)

E4LC11 DEPARTMENT OF LABOR WAGE DECISION (CONSTRUCTION)

Any contract awarded as a result of this solicitation will be subject to the U.S. Department of Labor Wage Decision(s) provided as follows (General Decision Number VA020035)

General Decision Number VA020035

General Decision Number VA020035

Superseded General Decision No. VA010035

State: **Virginia**
Construction Type:
BUILDING
County(ies):
HAMPTON*

*INDEPENDENT CITY OF HAMPTON (INCLUDING **LANGLEY** AIR FORCE BASE AND FORT MONROE)

BUILDING CONSTRUCTION PROJECTS (Does not include single family homes and apartments up to and including 4 stories)

Modification Number	Publication Date
0	03/01/2002
1	06/21/2002

COUNTY(ies):
HAMPTON*

ELEC1340A 12/01/2001

	Rates	Fringes
ELECTRICIANS	19.15	2.40+11.25%

ENGI0147D 05/01/2001

	Rates	Fringes
POWER EQUIPMENT OPERATORS:		
Cranes, Under 90 tons	18.88	5.93

---

* IRON0079A 05/01/2002

	Rates	Fringes
IRONWORKERS, RIGGING	19.43	5.06+11.9%

PLUM0540A 05/01/2000

	Rates	Fringes
PLUMBERS & PIPEFITTERS (Including HVAC Work)	20.25	6.37

SUVA1097A 06/11/1999

	Rates	Fringes
ACOUSTICAL CEILING MECHANICS	13.13	
BRICKLAYERS	16.61	
CARPENTERS:		
Form Work ONLY	12.13	2.15
All Other Work (Excluding Drywall Hanging and Acoustical Ceiling Work)	12.90	2.15
CEMENT FINISHERS	11.38	
DRYWALL FINISHERS	12.42	2.15
DRYWALL HANGERS (Including Metal Stud Framing)	13.07	.76
GLAZIERS	16.22	
IRONWORKERS, STRUCTURAL	16.80	4.40
LABORERS:		
Unskilled	7.72	
Mason Tenders, Brick	7.76	

LATHERS 12.00
PAINTERS, BRUSH AND ROLLER
(Excluding Drywall Finishing) 10.94
PLASTERERS 13.30
POWER EQUIPMENT OPERATORS:
Backhoes 11.58
Forklifts 8.33
ROOFERS 11.94
SHEET METAL PANEL INSTALLERS 10.76 .59

TRUCK DRIVERS, DUMP 8.46

WELDERS - Receive rate prescribed for craft performing operation
to which welding is incidental.
==========

Unlisted classifications needed for work not included within
the scope of the classifications listed may be added after
award only as provided in the labor standards contract clauses
(29 CFR 5.5(a)(1)(v)).

In the listing above, the "SU" designation means that rates
listed under that identifier do not reflect collectively
bargained wage and fringe benefit rates. Other designations
indicate unions whose rates have been determined to be
prevailing.

WAGE DETERMINATION APPEALS PROCESS

1.) Has there been an initial decision in the matter? This can
be:

* an existing published wage determination
* a survey underlying a wage determination
* a Wage and Hour Division letter setting forth a
position on a wage determination matter
* a conformance (additional classification and rate)
ruling

On survey related matters, initial contact, including requests
for summaries of surveys, should be with the Wage and Hour
Regional Office for the area in which the survey was conducted
because those Regional Offices have responsibility for the
Davis-Bacon survey program. If the response from this initial
contact is not satisfactory, then the process described in 2.)
and 3.) should be followed.

With regard to any other matter not yet ripe for the formal
process described here, initial contact should be with the Branch
of Construction Wage Determinations. Write to:

Branch of Construction Wage Determinations

Wage and Hour Division
U. S. Department of Labor
200 Constitution Avenue, N. W.
Washington, D. C. 20210

2.) If the answer to the question in 1.) is yes, then an interested party (those affected by the action) can request review and reconsideration from the Wage and Hour Administrator

(See 29 CFR Part 1.8 and 29 CFR Part 7). Write to:

Wage and Hour Administrator
U.S. Department of Labor
200 Constitution Avenue, N. W.
Washington, D. C. 20210

The request should be accompanied by a full statement of the interested party's position and by any information (wage payment data, project description, area practice material, etc.) that the requestor considers relevant to the issue.

3.) If the decision of the Administrator is not favorable, an interested party may appeal directly to the Administrative Review Board (formerly the Wage Appeals Board). Write to:

Administrative Review Board
U. S. Department of Labor
200 Constitution Avenue, N. W.
Washington, D. C. 20210

4.) All decisions by the Administrative Review Board are final.
END OF GENERAL DECISION

E4LC12 REQUIRED INSURANCE

The contractor shall procure and maintain during the entire period of performance under this contract, the following minimum insurance:

TYPE	AMOUNT
Workers Compensation	As required by State law
Employer's Liability	$100,000 per person
General Liability	$500,000 per occurrence
Motor Vehicle Liability (for each motor vehicle):	
Bodily injury or death	$200,000 per person
	$500,000 per occurrence
Property damage	$20,000 per occurrence

Prior to commencement of work hereunder, the contractor shall furnish to the Contracting Officer a certificate or written statement of the above required insurance. The policies evidencing required insurance shall contain an endorsement to the effect that cancellation or any material change in the policies adversely affecting the interests of the Government in such insurance shall not be effective for such period as may be prescribed by the laws of the State in which this contract is to be performed and in no event less than 30 days after written notice thereof to the Contracting Officer.

E4LC 14 PERFORMANCE EVALUATION OF CONTRACTOR

As a minimum, the Contractor's performance will be evaluated upon final acceptance of the work. However, interim evaluations may be prepared at any time during contract performance when determined to be in the best interest of the Government. The format for the evaluation will be DD Form 2626, and the Contractor will be rated either "Outstanding," "Satisfactory," or "Unsatisfactory" in the areas of Contractor Quality Control, Timely Performance, Effectiveness of Management, Compliance with Labor Standards, and Compliance with Safety Standards. The Contractor will be advised on any unsatisfactory rating, either in an individual element or in the overall rating, prior to completing the evaluation; all contractor comments will be made a part of the official record. In compliance with DOD FAR Supplement 236.201, Performance Evaluation Reports will be available to all DOD Contracting Offices for their future use in determining contractor responsibility.

E4LC15 LOCATION OF SITE ON A GOVERNMENT RESERVATION

The site of the work is on a government reservation and all rules and regulations issued by the Commanding Officer covering general safety, security, and sanitary requirements, etc., shall be observed by the contractor.

E4LC16 ACCIDENT PREVENTION PLAN

In accordance with the clause entitled "Accident Prevention," the contractor will not be allowed to commence work on the job site until an acceptable accident prevention plan has been submitted. The contractor will receive official notification of the acceptance of his accident prevention plan.

E4LC19 YEAR 2000 COMPLIANCE (CONSTRUCTION)

In accordance with FAR 39.106, the contractor shall ensure that with respect to any design, construction, goods, or services under this contract, as well as any subsequent task/delivery orders issued under this contract (if applicable), all information technology contained therein shall be Year 2000 (Y2K) compliant. Specifically, the contractor shall:

a. Perform, maintain, and provide an inventory of all major components to include structures, equipment, items, parts, and furnishings under this contract and each task/delivery order which may be affected by the Y2K acompliance requirement.

b. Indicate whether each component is currently Y2K compliant or requires an upgrade for compliance prior to government acceptance.

(End of clause)

E4LC22 PARTNERING

In order to most effectively accomplish this contract, the Government is willing to form a cohesive partnership with the Contractor and its subcontractors. This partnership would strive to draw on the strengths of each organization in an effort to achieve a quality project done right the first time, within budget, and on schedule. This partnership would be bilateral in make-up and participation will be totally voluntary. Any cost associated with affecting this partnership will be agreed to by both parties and will be shared equally with no change in contract price.

E4LC28 IDENTIFICATION OF CORRESPONDENCE

All correspondence and data submitted by the contractor under this contract shall reference the contract number.

E4LC29 AGENTS

Offers signed by an Agent must be made in the name of the Principal and must be accompanied by evidence of said Agent's authority to act on behalf of its Principal.

E4LC46 UNAUTHORIZED INSTRUCTIONS FROM GOVERNMENT OR OTHER PERSONNEL

The contractor shall not accept instructions issued by any person, employed by the U.S. Government or otherwise, other than the Contracting Officer or the Authorized Representative of the Contracting Officer acting within the limits of his/her authority as defined in the Designation of Authority letter. A copy of the Designation of Authority letter will be furnished to the contractor at time of contract award.

E4LC49 DESIGNATION OF AUTHORIZED REPRESENTATIVE OF THE CONTRACTOR

The Contractor shall assign a number or employee who will act as Project Manager during the course of this contract or during the course of a delivery order. This official shall be responsible for affording liaison between the contract forces and the contracting office(s). This designation shall be in writing with a copy furnished to the Contracting Officer.

E4LC57 OVERSIGHT BY DISTRICT COMMANDER

Although the U.S. Army Corps of Engineers has decided that effective 1 Oct 93 District and operation Major Subordinate Commanders will no longer be contracting officers, the Commanders will be expected to exercise oversight on [approve] critical decisions on this contract, including contract award (see FAR clause 52.204-1, Approval of Contract), settlement actions, and alternate dispute resolution (ADR).

E4LC59 PHYSICAL DATA (APR 1984)

Data and information furnished or referred to below is for the Contractor's information. The Government shall not be responsible for any interpretation of or conclusion drawn from the data or information by the Contractor.

(a) The indications of physical conditions on the drawings and in the specifications are the result of site investigations by the methods identified in Division 1 of the specification.

(b) Weather conditions: See Division 1 of the specification.

(c) Transportation facilities: See Division 1 of the specification.

(d) Other Physical Data: See Division 1 of the specification.

(End of clause)

Asbestos & Lead Testing Services

Demolition of Building 365
Langley Air Force Base
Hampton, VA
GER 130-2970

Prepared for

Waller Todd & Sadler
Virginia Beach, Virginia

Prepared by

GER

GeoEnvironmental Resources, Inc.
2712 Southern Boulevard, Suite 101
Virginia Beach, VA 23452
(757) 463-3200 Fax (757) 463-3080
E-mail: germail@geronline.com

Geotechnical, Environmental, Hazardous Materials, Groundwater & Industrial Engineering Consultants

GeoEnvironmental Resources, Inc.
Geotechnical, Environmental, Hazardous Materials, Groundwater, & Industrial Engineering Consultants

Wednesday, May 08, 2002

Waller Todd & Sadler
1909 Cypress Avenue
Virginia Beach, VA 23451

Attention: ***Mr. John K. Todd, AIA***

Subject: **Asbestos & Lead Testing Services**
Demolition of Building 365
Langley Air Force Base
Hampton, VA
GER 130-2970

GeoEnvironmental Resources, Inc. has completed our asbestos lead sampling for the subject project. This work was completed in accordance with the scope of work and fee outlined in **GER** proposal P02-130-2766, dated 23 April 2002 as accepted by John K. Todd on 23 April 2002. This report is relevant to the dates of our field work and should not be relied upon for later dates.

We appreciate the opportunity of completing this work for Waller Todd & Sadler. If there are any questions concerning this report, please contact us.

Sincerely,
GeoEnvironmental Resources, Inc.

Wendy G. Hill
Hazardous Material Manager

H. Nelson Adcock, Jr. P.E.
President

Southern Professional Center I 2712 Southern Boulevard, Suite 101 Virginia Beach, Virginia 23452
(757) 463-3200 Fax (757) 463-3080 E-mail germail@geronline.com

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REPORT

Project Description

It is our understanding that Building 365 on Langley Air Force Base in Hampton, VA is scheduled for demolition. See Drawing 1 for site location.

According to the Environmental Protection Agency's (EPA) National Emission Standards for Hazardous Air Pollutants (NESHAP) and Commonwealth of Virginia Asbestos Regulations, existing asbestos containing materials (ACM) must be identified and properly addressed prior to disturbance in order to protect workers and the environment.

Asbestos Bulk Sampling

In February of 2002, bulk samples were collected of suspect asbestos-containing materials (ACM) by **GER** in general accordance with federal and state regulations. Destructive activities such as breaking into walls, ceilings, or floors were not performed in order to obtain samples. Therefore, if during the renovation/demolition process suspect hazardous materials are uncovered, they must be properly addressed.

Samples of suspect materials were taken from readily accessible areas. Samples were analyzed using polarized light microscopy (PLM) and dispersion staining techniques. The analytical method was conducted in accordance with the EPA-600/M4-82-020. Analysis was performed by Analytics Corporation, a NVLAP participant, NVLAP number 1004. To reduce laboratory costs, sample analysis was performed to the first positive asbestos sample per homogeneous material.

As the sample results indicate, the following materials were determined to contain asbestos:

- *Pipe Insulations*
- *Cementitious Board behind brick veneer*
- *12" Floor Tile Mastic*

Asbestos Discussion

The EPA defines asbestos-containing materials (ACM) as any material that contains greater than or equal to 1% asbestos by weight. Under the National Emissions Standard for Hazardous Air Pollutants (NESHAP), all friable asbestos containing materials (ACM) such as pipe insulations must be removed by a license asbestos abatement contractor prior to demolition.

NESHAP classifies asbestos containing floor tile mastic as Category I non-friable ACM and cementitious board as Category II non-friable ACM. Removal of Category I non-friable ACM is not required, prior to demolition, if the material is in good condition and is not friable. Removal of Category II non-friable ACM in the form of interior cementitous board is not required, prior to demolition. It is required that the material be in good condition and non-friable. However, wet methods must be used during the demolition process and personal and area air monitoring must be performed. Additionally, all associated demolition debris must be considered asbestos containing and be taken to a landfill that accepts Category I non-friable ACM.

Lead Based Paint Discussion

There are two frequently used standards to define lead-based paint. One is the Consumer Product and Safety Commission's (CP&SC) ban on lead in paint, which limits the amount of lead in paint to 0.06% by weight. This limit went into effect July 1978. The other standard used to define existing paint as lead-based paint set by Housing and Urban Development (HUD) which is 0.5% percent by weight. The OSHA, *Lead in Construction Standard* (29 CFR 126.62), does not define lead-based paint. However, compliance with the OSHA standard 29 CFR 1926.62 (lead in construction) is required even for paint with less than 0.5% or 0.06% lead. *To comply with OSHA, until the EPA defines the maximum concentration of lead in paint, all painted surfaces with a lead concentration at or above the laboratory minimum detection limit should be considered lead containing.* Therefore, painted surfaces exceeding the MDL should not be disturbed without taking the appropriate precautions when performing certain high risk tasks. The following activities have been identified by OSHA as requiring special consideration:

Group 1: Manual demolition
manual scraping and sanding
heat-gun applications
Power tool cleaning with dust collection system
Spray painting with lead-based paint

Group 2: Lead burning
- Power tool cleaning without dust collection system
- Rivet blasting
- Cleanup activities where dry expendable abrasives are used
- Movement and removal of abrasive blasting enclosures

Group 3: Abrasive blasting
- Welding, cutting and burning on steel structures

The purpose of our sampling was to obtain representative data on the concentrations of lead in the existing painted surfaces scheduled for the renovation work. Our inspection services were not intended to meet the requirements of HUD sampling protocols for lead paint.

Paint samples were analyzed using inductively coupled plasma emission spectroscopy (ICP). The analytical method was conducted in accordance with the NIOSH 7082 Method by Analytics Corporation, a National Lead Laboratory Accreditation Program (NLLAP) approved participant and an American Industrial Hygiene Association (AIHA) accredited laboratory.

As the results indicate, all of the samples collected contain lead concentrations above the laboratory's MDL. We recommend that all existing paint scheduled for renovation/demolition be considered lead containing for the purposes of complying with 29 CFR 1926.62 in order to protect workers and the environment.

Attachments - Bulk Sample Results /
Site & Sample Location Plans

Bulk Sample Results

Asbestos Bulk Sample Results

NO.	SAMPLE LOCATION	SAMPLE MATERIAL	% & TYPE ASBESTOS
1	Dry Cleaners, front counter	2' x 4' Drop Ceiling Tile	None Detected
2	Dry Cleaners, clothes area	2' x 4' Drop Ceiling Tile	None Detected
3	Alterations, center of area	2' x 4' Drop Ceiling Tile	None Detected
4	Dry Cleaners, front counter	Wallboard & Joint Compound	None Detected
5	Mechanical Room	Wallboard & Joint Compound	None Detected
6	Alterations, wall adjacent to Store	Wallboard & Joint Compound	None Detected
7	***Dry Cleaners, clothes area***	***12" Aqua Floor Tile & Mastic***	***5% Chrysotile in mastic***
8	***Alterations, @ door to Store***	***12" Aqua Floor Tile & Mastic***	***Assume +, See # 7***
9	***Dry Cleaners, break room***	***12" Pale Aqua Floor Tile & Mastic***	***5% Chrysotile in mastic***
10	***Alterations, @ door to Store***	***12" Pale Aqua Floor Tile & Mastic***	***Assume +, See # 9***
11	Dry Cleaners, break room	4" Aqua Covebase & Mastic	None Detected
12	Alterations, wall adjacent to Store	4" Aqua Covebase & Mastic	None Detected
13	Clothing Store, Office	2' x 4' Drop Ceiling Tile	None Detected
14	Clothing Store, Sales Floor	2' x 4' Drop Ceiling Tile	None Detected
15	Clothing Store, Hall @ Men's Rm	Wallboard & Joint Compound	None Detected
16	Clothing Store, sales floor	Wallboard & Joint Compound	None Detected
17	Clothing Store, Break Room	12" Tan Floor Tile & Mastic	None Detected
18	***Clothing Store, Storage/Supply***	***12" Tan Floor Tile & Mastic***	***5% Chrysotile in mastic***
19	Clothing Store, Hall to Bathrooms	4" Grey Covebase & Mastic	None Detected
20	Clothing Store, Hall to Bathrooms	4" Grey Covebase & Mastic	None Detected
21	Clothing Store, sales floor	Carpet Mastic	None Detected
22	Clothing Store, sales floor	Carpet Mastic	None Detected
23	Clothing Store, Sales Floor, above drop ceiling tiles	Pipe Insulation Wrap	None Detected
24	Clothing Store, Sales Floor, above drop ceiling tiles	Pipe Insulation Wrap	None Detected
25	Clothing Store, Sales Floor, above drop ceiling tiles	Mudded Elbow	None Detected
26	Mechanical Room	Mudded Elbow	None Detected
27	Clothing Store, Storage/Supply	Caulk on Duct Insulation Wrap	None Detected
28	Mechanical Room	Caulk on Duct Insulation Wrap	Non Detected
29	***Boiler Room***	***Thermal System Insulation***	***60% Chrysotile***
30	***Exterior, Behind Brick Veneer***	***Transite Board***	***30% Chrysotile***
31	Exterior, Behind Brick Veneer	Tar Paper	None Detected
32	Exterior, Behind Brick Veneer	Tar Paper	None Detected
33	Mechanical Room	Cloth Pipe Insulation	None Detected
34	Mechanical Room	Cloth Pipe Insulation	None Detected

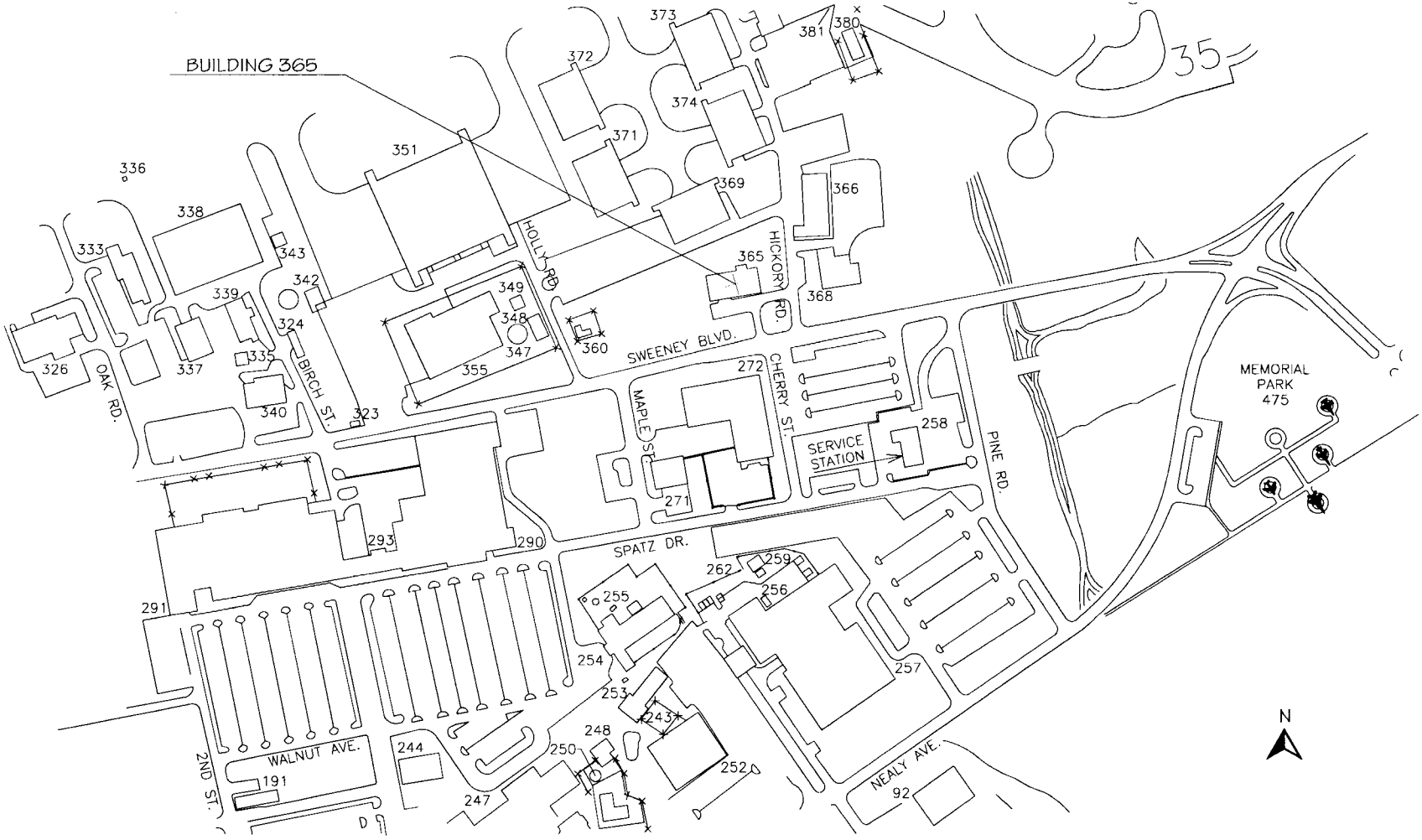
Asbestos Bulk Sample Results

NO.	SAMPLE LOCATION	SAMPLE MATERIAL	% & TYPE ASBESTOS
35	Dry Cleaners, clothes area	Plaster Skim Coat on Wallboard	None Detected
36	Dry Cleaners, clothes area	Plaster Skim Coat on Wallboard	None Detected
37	Exterior, Clothing Store	Window Caulk	None Detected
38	Exterior, Alterations	Window Caulk	None Detected
39	Exterior, Clothing Store	Window Glazing Compound	None Detected
40	Exterior, Alterations	Window Glazing Compound	None Detected
41	Exterior, Boiler Room	Door Caulk	None Detected
42	Exterior, Clothing Store	Door Caulk	None Detected
43	Exterior, Clothing Store	Caulk @ Brick Veneer	None Detected
44	Exterior, Clothing Store	Caulk @ Brick Veneer	None Detected
45	Roof	Roof Flashing	None Detected
46	Roof	Roof Flashing	None Detected
47	Roof	Roof Core	None Detected
48	Roof	Roof Core	None Detected
49	Roof	Roof Core	None Detected

Paint Chip Sample Results

NO.	SAMPLE LOCATION	COLOR	% LEAD	> HUD 0.5%	> CPSC 0.06%	> MDL
1L	Mechanical Room, wallboard	grey	0.024			X
2L	Mechanical Room, wood window sill	grey	0.117		X	X
3L	Boiler Room, wallboard	white	0.005			X
4L	Boiler Room, metal pipe	white	0.126		X	X
5L	Exterior, Mechanical Room, wood window sill	dark brown	0.554	X	X	X
6L	Exterior, Mechanical Room, wood window	dark brown	0.561	X	X	X

Site & Sample Location Maps



Site Location Plan

Project: Building 365
Langley Air Force Base
Hampton, Virginia

Date: May 7, 2002

Number: 130-2970

Scale: None

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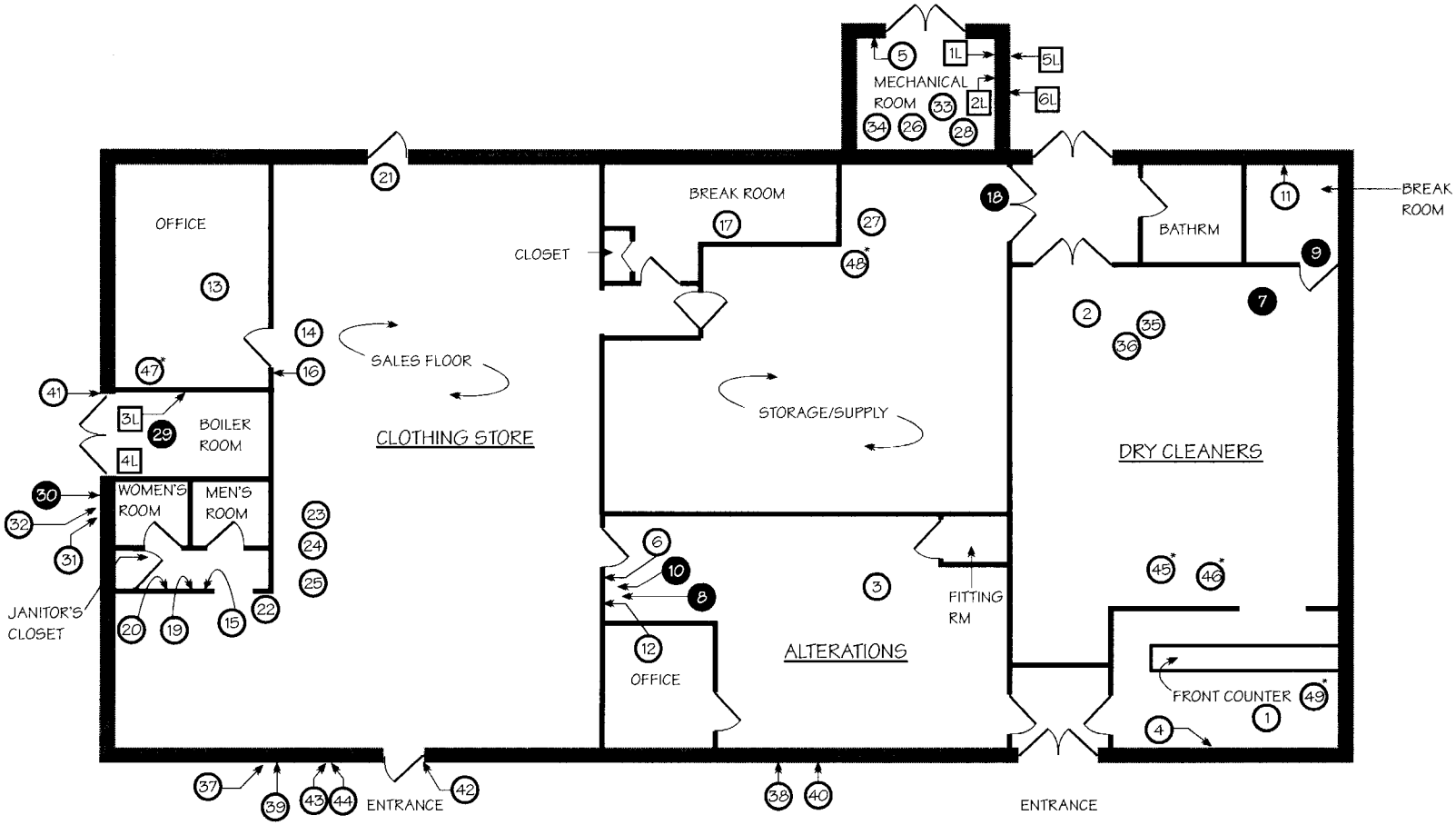
Drawing 1 of 2



LEGEND

- ● POSITIVE SAMPLE LOCATION FOR ASBESTOS
- ○ NEGATIVE SAMPLE LOCATION FOR ASBESTOS
- □ PAINT CHIP SAMPLE LOCATION
- * - INDICATES SAMPLE COLLECTED FROM ROOF

NOTE - THE LOCATION FROM WHICH THE SAMPLES WERE OBTAINED SHOULD NOT BE INTERPRETED AS THE ONLY LOCATION WHERE THE MATERIAL EXISTS.

Sample Location Plan

Project: Building 365
Langley Air Force Base
Hampton, Virginia

Date: May 7, 2002

Number: 130-2970

Scale: None

GeoEnvironmental Resources, Inc.
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Drawing 2 of 2

Langley Asbestos Asse Cost Report for Building 365

BUILDING	ROOM	SAMPLE MATERIAL	MATERIAL AMOUNT	UNITS	HAZARD PRIORITY RATING	RESPONSE CODE	FIELD NUMBER	SAMPLE CONCENTRATION	UNIT REMOVAL COST	TOTAL REMOVAL COST
365	01	FLOOR TILE A	924	SF	Indeterminate	E	365-02A	15-20 %	$15.50	$14322.00
	02	FLOOR TILE A	1060	SF	Indeterminate	E	365-02A	15-20 %	$14.52	$15391.00
	03	FLOOR TILE A	2282	SF	Indeterminate	E	365-02A	15-20 %	$10.05	$22934.00
	04	FLOOR TILE A	462	SF	Indeterminate	E	365-02A	15-20 %	$21.62	$9988.00
	05	FLOOR TILE A	228	SF	Indeterminate	E	365-02A	15-20 %	$30.35	$6920.00
	06	FLOOR TILE A	800	SF	Indeterminate	E	365-02A	15-20 %	$16.62	$13296.00
	07	FLOOR TILE A	200	SF	Indeterminate	E	365-02A	15-20 %	$32.32	$6464.00
	08	FLOOR TILE A	400	SF	Indeterminate	E	365-02A	15-20 %	$23.17	$9268.00
	09	FLOOR TILE A	400	SF	Indeterminate	E	365-02A	15-20 %	$23.17	$9268.00
	ABOVE CEILING	AIR CELL PIPE INSULATION	100	LF	Indeterminate	E	365-11	45-50 %	$35.00	$3500.00
	ABOVE CEILING	6" PIPE FITTING	15	EA	Indeterminate	D	365-12	45-50 %	$70.00	$1050.00
	CORRIDOR	FLOOR TILE A	2459	SF	Indeterminate	E	365-02A	15-20 %	$9.69	$23828.00
	EXTERIOR	TRANSITE SIDING	6480	SF	Indeterminate	F	365-25	25-30 %	$5.50	$35640.00
	F ENT HALL	FLOOR TILE A	200	SF	Indeterminate	E	365-02A	15-20 %	$32.32	$6464.00
	NE CLASS	FLOOR TILE A	2100	SF	Indeterminate	E	365-02A	15-20 %	$10.46	$21966.00
	NORTH OFFICE	FLOOR TILE A	528	SF	Indeterminate	E	365-02A	15-20 %	$20.28	$10708.00
	SUPPLY RM	FLOOR TILE A	200	SF	Indeterminate	E	365-05A	15-20 %	$32.32	$6464.00
	W. BOILER	DRYWALL-TAPING COMPOUND			Indeterminate	B	365-21	1-5 %		
	W. BOILER	PIPE STRAIGHT HAND PACT INSUL.	16	LF	Indeterminate	D	365-22	35-45 %	$35.00	$560.00
	W. BOILER	AIR CELL - PIPE INSULATION	30	LF	Indeterminate	E	365-23	45-50 %	$35.00	$1050.00
	W. BOILER	PIPE FITTING - HAND PACT INSL.	3	SF	Indeterminate	C	365-24	75-80 %	$70.00	$210.00
	W. LOBBY	FLOOR TILE A	760	SF	Indeterminate	E	365-02A	15-20 %	$17.00	$12920.00

TOTAL REMOVAL COST ESTIMATE FOR REPORT: $232211.00

Notes: Drywall joint compound are found throughout the building and cannot be accurately quantified.
Abatement costs should be estimated only after a complete scope of work for renovation activities can be finalized.

Geotechnical Engineering Investigation

F-22 Flight Simulator and Flight Kitchen Langley Air Force Base F-22 Beddown Program Hampton, Virginia

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EXECUTIVE SUMMARY

This report presents the results of a geotechnical investigation prepared in support of Burns & McDonnell's design efforts for the proposed construction of the FY-02 F-22 Beddown Program Project at the Langley Air Force Base in Hampton, Virginia. Specifically, this report presents the geotechnical conditions and engineering recommendations for the proposed F-22 Flight Simulator and the Flight Kitchen. These facilities are to be constructed at two separate locations on the base along the south side of the airfield. EEE Consulting, Inc. of Richmond, Virginia performed this investigation under contract to Burns & McDonnell of Kansas City, Missouri.

This investigation was performed to evaluate the geotechnical engineering conditions for the two proposed structures. The scope of this investigation did not include the evaluation of environmental concerns related to soil or groundwater contamination.

The findings of our investigation are based on the results of a field reconnaissance, three geotechnical exploratory borings (in the vicinity of the Flight Simulator and no borings in the vicinity of the Flight Kitchen), field and laboratory tests, review of regional geologic and soils maps, and our engineering analysis of the collected data.

The soils encountered during the subsurface exploration in the vicinity of the flight simulator generally consisted of firm to stiff sandy and silty clay (CL) and very loose to medium dense silty sand (SM). These materials generally extended to depths of 10.0 to 12.0 feet. These materials were underlain by bluish gray; very loose to medium dense silty, very fine-grained sand (SM) which extended to the maximum depth explored in this investigation of 40 feet. Varying amounts of shell fragments and small whole shells were encountered in this silty, fine-grained sand layer.

The two primary considerations for foundation design at this site are the high water table and the layers of very loose sand encountered near the elevation of the water table (depth of 5 to 6 feet). The water table was encountered in the two exploratory borings drilled in the vicinity of the Flight Simulator at a depth of about 5 feet below the existing ground surface. The overall depth to the water table below the existing ground surface across the beddown program area ranged from 5 to 9 feet. This water table (which is typical for this area of Virginia) will limit the depths of excavations that can be made without the installation of temporary dewatering. A layer of very loose sand was encountered in both of the borings at or near the groundwater elevation. This condition was generally the same in the borings drilled for other portions of the beddown program. These very loose sands extended from about 5 to 6 feet below the ground surface. This layer will be subject to settlement from loadings from the proposed structures. In addition, this layer will provide little support for foundation systems.

Therefore, design recommendations for both deep pile foundations and relatively shallow spread footings are presented. The selection of the most appropriate system for each of the structures should be based on the structural requirements of the individual buildings. In general, the deep foundation systems will be subject to limited settlements and will induce limited settlements to adjacent structures. Shallow foundations will be subject to some settlement but the cost of this type of foundation is significantly less than the deep foundation system.

We recommend that the F-22 Flight Simulator be supported on the pile foundations and that the Flight Kitchen be supported on spread footings.

The apparent groundwater table was encountered during the drilling at depths of about 5 to 6 feet below the existing ground surface. Because rotary wash drilling techniques were used to maintain the integrity of the boreholes, an accurate reading of the groundwater elevation at the completion of drilling was not obtained. However, based on our review of the laboratory test results, the standard penetration testing and our visual observations of the collected soil samples, we estimate that the stabilized groundwater surface is at a depth of about 5 feet below the existing ground surface in the vicinity of the flight simulator.

1.0 INTRODUCTION

This report presents the results of a geotechnical investigation prepared in support of Burns & McDonnell's design efforts for the proposed construction of a new F-22 Flight Simulator Building and a Flight Kitchen. These structures are a part of the overall F-22 Beddown Program. A geotechnical engineering report was previously prepared by EEE Consulting, Inc. for several other structures included in this program. Figure 1 presents the general facility layout and regional topography and Figure 2 presents the locations of the two structures addressed by this report. EEE Consulting, Inc. of Richmond, Virginia performed this investigation under contract to Burns & McDonnell of Kansas City, Missouri.

This investigation was performed to evaluate the geotechnical engineering conditions for the proposed structures. The scope of this investigation did not include the evaluation of environmental concerns related to soil or groundwater contamination.

This report is provided for the sole use of Burns & McDonnell and the U.S. Army Corps of Engineers and their designated representatives. Use of this report by any other parties is not authorized and will be at such party's own risk. EEE Consulting disclaims liability for use or reliance of this report by other parties.

1.1 SITE DESCRIPTION

The proposed Flight Simulator and Flight Kitchen are located along the south side of the Langley airfield. Figure 2 shows the approximate locations of the proposed facilities.

The airfield is located at an elevation of 11 feet mean sea level (msl). There is very little relief across the sites of the proposed construction. The ground surface elevations at the individual exploratory boring locations ranged from 4.18 to 8.55 feet msl. Elevations of the individual borings are presented on the boring logs presented in Appendix A.

1.2 PROPOSED CONSTRUCTION

This phase of the F-22 Beddown Program includes the design of the F-22 Flight Simulator Building and a new Flight Kitchen. It is our understanding that the Flight Simulator Building will be a two-story structure with a high bay area. The structure will have a steel frame with masonry exterior walls. Interior and perimeter column loads are anticipated to be 60 and 30 kips for dead plus live loads, respectively. The perimeter wall dead load is anticipated to be 1,700 pounds per linear foot. Wind loading is expected to produce axial loads of ± 25 kips and shear loads of 15 kips.

It is our understanding that the Flight Kitchen will be a one-story structure. The structure will have a steel frame with masonry exterior walls. Interior and perimeter column loads are anticipated to be 40 and 20 kips for dead plus live loads, respectively. The perimeter wall dead load is anticipated to

be 1,700 pounds per linear foot. Wind loading is expected to produce axial loads of ± 15 kips and shear loads of 10 kips.

1.3 OBJECTIVES AND SCOPE OF WORK

The objectives of this study were to evaluate the results of the previous subsurface investigation and to develop geotechnical engineering recommendations to guide design and construction of foundations and adjacent pavements. During the previous investigation, two exploratory borings were drilled within the footprint of the proposed Flight Simulator. No borings were drilled in the immediate area of the Flight Kitchen. However, a number of borings were drilled for the first phase of the beddown program in the areas of the new hangar and LO/CRF areas that have been used in this report to develop general subsurface conditions for the Flight Kitchen. These additional borings have been relied upon in this investigation to provide general regional subsurface conditions.

The two exploratory borings drilled in the immediate vicinity of the Flight Simulator footprint during the original subsurface investigation in support of the F-22 Beddown Program. These two borings were advanced to depths of 30 and 40 feet. A total of 24 additional borings were drilled as part of that previous geotechnical investigation. The depths of these previous borings ranged from 5 to 65 feet below the existing ground surface (BGS). The following tasks were performed during this investigation:

1. The results of the previous subsurface investigation were reviewed. The logs of the two borings drilled in the footprint of the proposed flight simulator are presented in Appendix A.

2. The results of the previous laboratory analysis were reviewed. The laboratory tests were performed to measure pertinent soil properties including soil strength and classification.

3. Engineering analysis of the field and laboratory data was made to develop recommendations for foundation design and construction.

It should be noted that specific pavement designs were not requested as part of this investigation. Laboratory testing was performed on near-surface soil samples to evaluate the California Bearing Ratios (CBR) of these materials. No samples were tested from the proposed Flight Simulator parking area. The results of the CBR tests can be used along with traffic information to develop appropriate pavement designs. Table 4 presents a summary of the CBR test results obtained from all the samples collected as part of the Beddown Program subsurface investigation.

The scope of this investigation included evaluation of the geotechnical engineering conditions for the proposed structures. This scope did not include the evaluation of environmental concerns related to soil or groundwater contamination.

2.0 METHODS OF INVESTIGATION

A total of 26 exploratory borings were drilled as part of the original F-22 Beddown Program. Two of these borings were drilled within what was anticipated to be the proposed footprint of the F-22 Flight Simulator. No borings were drilled in the immediate vicinity of the of the proposed Flight Kitchen. The borings drilled in the footprint of the proposed Flight Simulator were advanced to depths of 30 to 40 feet below the existing ground surface with a truck-mounted drill rig using rotary wash drilling techniques. The locations of the borings drilled at the Flight Simulator location are shown on Figure 2. The borings were drilled with a BK-41C truck-mounted drill rig. Detailed descriptions of the soils encountered are presented on the attached boring logs in Appendix A.

During the geotechnical investigation, subsurface soils encountered in the borings, were sampled and used to evaluate foundation conditions for structures. Samples were obtained continuously to a depth of 10 feet, and at approximately 5-foot intervals, thereafter. The soils were sampled by driving a 2-inch diameter split barrel sampler into the soil with a 140-pound hammer free falling 30 inches using standard penetration test (SPT) procedures. The SPT borings were completed in general accordance with guidelines established in ASTM D-1586. Driving resistances for the split-barrel sampler are recorded on the attached boring logs (Appendix A). In addition, two relatively undisturbed samples of silty sand encountered in the borings in the area of the proposed hangars were sampled with a thin-walled tube sampler (Shelby tube). Representative portions of the split spoon sample and Shelby tube samples were sealed and packaged in the field and delivered to a geotechnical engineering laboratory in Richmond, Virginia for classification and strength testing.

The laboratory testing program was directed primarily towards classification properties of the soils encountered in the borings. Prior to transport to the laboratory for testing, a geotechnical engineer visually classified the samples. Natural Moisture Content, Percentage Passing the No. 200 Sieve, and Atterberg limits tests were performed on selected jar samples obtained from borings within the building footprints for purposes of classification of the soil. In addition, a triaxial shear test was performed on an undisturbed Shelby tube sample to aid in the evaluation of the strength of the subsurface soils for deep foundation design. The following tests were performed as part of the overall laboratory program:

- Natural Moisture Content Test (ASTM D-2216),
- Percentage finer than the No. 200 sieve (ASTM D-1140),
- Atterberg limits test (ASTM D-4318),
- Triaxial shear test – CU (with pore pressure measurements) (ASTM D-2850)
- Standard Proctor compaction test (ASTM D-698), and
- California Bearing Ratio (CBR) test (ASTM D-1883).

The moisture content testing was performed on the near surface soils to assist with the evaluation of the depth to the water table and the suitability of excavated soils as structural fill. Moisture content determinations were also performed in several of the borings to the maximum depths explored. The purpose of this testing was evaluate how consistent these soils were with depth.

The results of the laboratory tests performed on samples obtained from the two borings drilled for the Flight Simulator Building are presented in Appendix B. The results of the laboratory tests performed for the overall Beddown Program and the associated boring logs can be found in the previous geotechnical engineering report.

3.0 SITE CONDITIONS

3.1 REGIONAL GEOLOGY AND MAPPED SOILS

The site is located within the Atlantic Coastal Plain physiographic province. The mapped surficial soils belong to the Lynnhaven Member (Figure 3). The Lynnhaven soils are described as pebbly and cobbly, fine to coarse gray sand grading upward into clayey silty fine sand and sandy silt. In the area of the Langley AFB, the total thickness of the Lynnhaven soils varies from about 5 to 15 feet. These surficial deposits are underlain by the soils of the Yorktown formation. The Yorktown formation is Miocene in age. The top of the Yorktown formation typically consists of a relatively thin layer of bluish gray to gray highly plastic clay. This layer typically acts as an aquaclude between the overlying soils and the underlying Yorktown soils. The underlying soils of the Yorktown formation typically consist of bluish gray to gray, fossiliferous, medium dense silty sands, and firm to very stiff sandy silts and silty clays. Shell beds are often abundant in this formation.

3.2 SUBSURFACE CONDITIONS

A total of twenty-six exploratory borings were drilled across the area of proposed development for the F-22 Beddown Program to investigate the subsurface conditions. Two borings, in which SPT testing was conducted were drilled in the immediate vicinity of the Flight Simulator building. The locations of the borings and probes were selected by Burns & McDonnell in consultation with EEE Consulting. Field personnel from EEE located the borings in the field by taping and pacing from known landmarks. The locations of the proposed Flight Simulator and the exploratory borings are shown on Figure 2.

The subsurface conditions encountered in the exploratory borings were relatively uniform across the entire study area. In the area of the Flight Simulator building the near surface soils consisted of loose to medium dense silty and clayey sand (SM/SC). These materials generally extended to depths of 9.5 to 12.0 feet. A thin layer of sandy clay (CL) was encountered at the surface of Boring FS-2. This clay layer extended to a depth of 2.5 feet. These surface soils were underlain by bluish gray, loose to medium dense silty, very fine grained sand (SM) which extended to the maximum depth explored in this area of 40 feet. Varying amounts of shell fragments and small whole shells were encountered in this layer.

3.3 GROUND WATER

Seventeen of the borings drilled as part of the overall F-22 Beddown Program were advanced to a sufficient depth to encounter the groundwater table. The apparent groundwater table was encountered during the drilling at depths ranging from 5 to 9 feet below the existing ground surface. In the immediate vicinity of the proposed Flight Simulator Building the apparent groundwater surface was encountered at a depth of approximately 5 to 6 feet. Because rotary wash drilling techniques were used to maintain the integrity of the boreholes, an accurate reading of the groundwater elevation at the completion of drilling was not obtained. The depth to groundwater has

been inferred from the results of the standard penetration tests and the moisture content determinations. Based on the review of laboratory soil moisture content data, the results of the standard penetration testing, and our visual observations of the collected soil samples, we estimate that the stabilized groundwater surface in the vicinity of the Flight Simulator is at a depth of about 5 feet below the existing ground surface. In this area the groundwater is likely influenced by the tides resulting in daily groundwater elevation fluctuations of 1 to 2 feet. The borings were backfilled with cement bentonite slurry immediately following the drilling operations. It should be noted that fluctuations in the ground-water level may also occur due to variations in rainfall, temperature and other factors not evident within the short duration of this subsurface investigation.

4.0 GEOTECHNICAL RECOMMENDATIONS

The following recommendations are based on a review of the attached boring logs and laboratory data, EEE's understanding of the proposed construction, and past experience with similar projects and subsurface conditions. Should the proposed development plans or structural conditions differ significantly from those on which our recommendations are based, EEE should be allowed the opportunity to review and evaluate the findings of this report so that the recommendations may be confirmed, extended, or modified as necessary. Should subsurface conditions be encountered during construction that are different from those encountered in this investigation, then those differences should be reported to EEE for review and evaluation.

The two primary considerations for foundation design at this site are the high water table and the layers of very loose sand encountered near the elevation of the water table (depth of 5 to 6 feet). The water table was encountered in the two exploratory borings drilled in the vicinity of the Flight Simulator at a depth of about 5 feet below the existing ground surface. The overall depth to the water table below the existing ground surface across the beddown program area ranged from 5 to 9 feet. This water table (which is typical for this area of Virginia) will limit the depths of excavations that can be made without the installation of temporary dewatering. A layer of very loose sand was encountered in both of the borings at or near the groundwater elevation. This condition was generally the same in the borings drilled for other portions of the beddown program. These very loose sands extended from about 5 to 6 feet below the ground surface. This layer will be subject to settlement from loadings from the proposed structures. In addition, this layer will provide little support for foundation systems.

Design recommendations for both deep and shallow foundations, are presented below. The selection of the most appropriate system for each of the structures should be based on the structural requirements of the individual buildings. In general, the deep foundation systems will be subject to limited settlements and will support greater loadings. Shallow foundations will be subject to some settlement but the cost of this type of foundation is significantly less than the deep foundation system.

We recommend that the Flight Simulator Building be supported on the driven pile foundations while the Flight Kitchen Building may be supported on spread footings provided the criteria for maximum foundation depth, presented in Section 4.2.2 can be met. If this criterion can not be met then deep foundations may be necessary.

4.1 EARTHWORK

4.1.1 Site Grading

Due to the relatively flat topography of the area, it is likely that the site grading to establish building pads will be minimal (probably less than 3 feet of structural fill). However, EEE Consulting, Inc. has not reviewed the proposed grading plans for the subject structures. Soils generated by excavations will be suitable for re-use as structural fill provided these materials are not contaminated or otherwise environmentally unsuitable. It is our understanding that separate environmental evaluations have been performed for areas within the F-22 Beddown Program limits of development.

Soils derived from on-site cutting or excavation operations (excluding topsoil) should be suitable as structural fill (except as noted above). However, due to the relatively high ground water table, cut soils may require drying prior to placement as structural fill. Details regarding the placement and compaction of structural fill are presented in Section 4.1.4 Structural Fill.

Site work should begin with the clearing of all vegetation and topsoil or the demolition and clearing of debris from existing structures, from those areas designated for construction of the new facilities. All vegetation, topsoil, and debris should be removed from the site. Holes resulting from the removal of existing foundation elements or other underground obstructions should be properly backfilled with compacted structural fill soil. Following stripping operations, areas at grade or designated to receive fill should be proofrolled with a partially-loaded dump truck or similar piece of rubber tired equipment to identify those areas requiring repair. Any area which ruts or pumps excessively in the opinion of the geotechnical engineer should be repaired in the field as directed by the geotechnical engineer prior to the beginning of fill operations. Based on our observation and SPT information, it does not appear that large quantities of undercut will be required except where saturated soils are encountered.

Other than organic topsoil, the need for undercutting is directly related to the moisture condition of natural soils at the time earthwork is initiated. The natural near-surface soils are moderately well drained but may become soft and difficult to compact during the typically wetter winter months of November through April or May. In addition, during these wetter months it is very difficult to dry soils that are above the optimum moisture content. To avoid delays during site grading operations, we recommend earthwork activities be scheduled after May and prior November, if possible, to facilitate site grading work.

4.1.2 Excavation Considerations

Based on our discussions with Burns & McDonnell it appears that some excavation work for column bases and pile caps (on the order of 4 to 6 feet) may be required for the proposed facilities. The primary considerations for site excavations are the relatively high ground water level and the possibility of caving of the sides of the excavations. As excavations get closer to the groundwater table (approximately 5 feet below the existing ground surface) soil moisture content will increase dramatically and the consistency of the soils will become looser (softer). Excavations that extend

below a depth of about 5 feet will likely encounter groundwater seeps and very soft excavation bases. During our subsurface investigation "running" sands were not encountered in the borings. However, in open cut situations some of the soils encountered may exhibit a tendency to run. In addition, some of the near surface soil layers encountered may tend to slough when exposed in vertical cuts. The need for and design of temporary shoring and dewatering should be the sole responsibility of the contractor. All excavations should conform to applicable OSHA guidelines for safety considerations.

4.1.3 Ground-Water Control

Based on ground-water observations during the field investigation, ground-water control should not be a significant issue provided the excavations are limited to depths of 5 feet below the existing ground surface. The loose, saturated, fine grained sands extending from a depth of about 5 feet to 12 feet bgs can produce significant quantities of water and the exposed soils may tend to "run" when exposed in open cuts. The contractor should be prepared to install temporary shoring and dewatering for any excavations that may encounter the water table. The ultimate determination of the need for temporary shoring and its design should be the sole responsibility of the contractor. In addition, the design of temporary dewatering systems should be the responsibility of the contractor.

If temporary or permanent excavations are planned that extend below an elevation equivalent to 5 feet below the existing ground surface, then water proofing and/or sump pumps should be anticipated.

4.1.4 Structural Fill

All saturated and/or organic laden topsoil materials and any petroleum contaminated soils should be considered as unsuitable for reuse as structural fill and should be removed from the building area and disposed of properly. Overall, the soils encountered at the site will be suitable for reuse as structural fill beneath foundations and pavements. Prior to placement of the fill the natural soils should be scarified to a minimum depth of 6 inches. This scarification will provide adequate meshing of placed fill materials at the fill interface which will minimize the potential of shear failure. All fill material placed on the site should be compacted to at least 95 percent of the modified Proctor maximum dry density (ASTM D 1557) except in the final 12-inches beneath pavements and floor slabs where this requirement should be increased to 98 percent of the modified Proctor maximum dry density. Fill material should be placed in thin lifts not to exceed 8 inches (loose measure) and compacted within 2 percent of the optimum moisture content. The project specifications should require testing of each lift of fill to confirm the required degree of compaction is achieved. A Nuclear Moisture Density Gauge (NMDG) will be suitable for compaction testing of on-site material if used as structural fill. Alternative methods of testing compaction (Sand Cone - ASTM D1556-90 or Drive Cylinder - ASTM D 2937-90) may be utilized periodically for verification of the accuracy of the NMDG test results during placement of structural fill. For earthwork volume considerations, a shrinkage factor of 10 to 15 percent is recommended when virgin soils are recompacted as engineered fill.

If off-site soils are used as structural fill, the materials best suited for this use are either a low plasticity clay (e.g., silty or sandy clay - CL) or relatively clean sands (SM, SC, SP, SW). Low plasticity clays should have plasticity indices and liquid limits less than about 25 and 45, respectively. Granular soils (sand) should have less than 40 to 50 percent passing the No. 200 sieve (percent fines). While soils can be used which have properties outside these limits, the higher the plasticity (plasticity index and liquid limit), and the more fines (percent passing the No. 200 sieve), the more moisture sensitive and the more difficult to compact. High plasticity clays and silts should not be used as structural fill.

4.1.5 Utility Installation

EEE recommends utility pipes be placed directly over at least 6 inches of open-graded crushed stone, such as No. 57 stone or clean sand to provide a leveling cushion and a stable base for the pipe. If very soft, unstable soil conditions are encountered at the invert elevation, the trenches should be overexcavated approximately12 inches and replaced with clean sands or open graded stone. Determination of the need to undercut unsuitable soils should be made during construction by the geotechnical engineer or experienced senior soil technician.

All backfill placed over the pipe should be compacted to at least 95 percent of the modified Proctor maximum dry density except in the final foot beneath pavements or building subgrades where the requirement should be increased to 98 percent of the modified Proctor maximum dry density. If the soil cannot be compacted beneath and adjacent to the pipe, stone should be used for backfill. The initial lift of soil backfill over the pipe should consist of material not containing large pieces of rock or weathered rock to serve as a cushion over the pipe for subsequent fill placement and compaction. Additionally, in-place density tests should be performed to confirm backfill compaction requirements are being met. Most soils removed from the excavation may be utilized as backfill providing they can be suitably compacted. Shallow excavations should hold a neat vertical line for temporary trench cuts; however, all excavations should be in accordance with applicable OSHA regulations for safety to workmen.

4.1.6 Seismic Potential

The proposed site lies within a band which extends up the east coast of the Mid-Atlantic states rated as Zone 1, as determined by the U.S. Coast and Geodetic Survey. This rating system ranges from 0 (no damage) to 3 (major damage) and estimates the seismic risk in the United States. Zone 1 is defined as being only a slight risk of minor damage due to a major earthquake. The probable frequency of occurrences of major earthquakes was not considered in assigning ratings to the various zones; however, the proposed site is not in a high-intensity-earthquake-prone area of the United States.

4.2 FOUNDATION ANALYSIS AND DESIGN

The primary geotechnical considerations for foundation design are the near surface very loose to loose sands and the high water table. Settlement calculations performed for both the Flight Simulator Building and the Flight Kitchen indicate maximum total settlements of 1.4 inches and 1.2 inches, and differential settlements of 1.2 inches and 0.80 inches for the two buildings, respectively. Typically, differential settlements greater than 1 inch are considered excessive for masonry type structures. Therefore, it is likely that the Flight Simulator will be supported on pile foundations and the Flight Kitchen will be supported on Shallow spread footing foundations. Presented below are recommendations for both shallow and deep foundation alternatives. These recommendations will give the project designers the necessary information to select the appropriate foundation system for each structure.

Our review of design information for structures in the immediate vicinity of the proposed F-22 Beddown Facilities indicates that both shallow spread footings and timber piles have historically been used. It is our understanding that the old Fire Station, which is the location of the proposed Base Operations Facility, was supported on shallow spread footings. The new Fire Station, which is located approximately 600 feet south of the proposed LO/CRF and about 1,000 southeast of the old Fire Station, is founded on timber pile foundations.

4.2.1 Driven Pile Foundations

Our review of design information for structures in the vicinity of the proposed F-22 Beddown Facility indicates that timber piles have historically been the deep foundation system of choice. However, it is our experience that pre-stressed concrete piles are being used more frequently and are becoming more affordable for these types of facilities. In addition, some of the design lateral loads may push the limits of the lateral capacity of timber piles.

Because both timber and pre-stressed concrete piles are a form of displacement pile they may be prone to premature refusal. Therefore, we recommend that piles to be used at this facility be relatively short.

The Soil Survey for the area indicates that the mapped soils in the vicinity of the site possess a moderate to high corrosion potential. Due to the mapping of high corrosion potential soils at the site EEE recommends that the piles be adequately corrosion protected prior to installation. Corrosion protection for concrete piles may include such measures as the use of Type II cement, air entrainment, or corrosion inhibitor additives. It is our conclusion that cathodic protection is not required. In addition, we recommend that timber piles be treated to resist decay with bitumen or an equivalent compound.

The subsurface investigation revealed a very loose to loose layer of fine grained, silty sand that generally extended from 5 to 7 feet below the existing ground surface. This soft layer appears to be directly related to the presence of the water table in this zone. Below a depth of 7 feet the soils generally became loose to medium dense, silty sands. From a depth of about 7 feet beneath the

existing ground surface combination friction and end bearing piles will develop the load carrying capacity.

The allowable load carrying capacity of the two pile types recommended are presented in Table 1. These calculations have been made assuming both end bearing and skin friction contribute to the pile capacity for compression. Ideally, piles should be spaced with a minimum of three (3) pile diameters (center to center) between adjacent piles. At this spacing the full capacity of the pile should be available. If piles are spaced closer than 3 pile diameters there is a greater likelihood that the driving operations will cause shifting of the adjacent, previously installed piles. In no case should piles be spaced closer than 2 pile diameters.

Table 1
Axial and Lateral Pile Capacities
F-22 Beddown Program
Langley Air Force Base

Pile Type	Pile Length (ft)	Axial Compression Capacity (FS=3)	Axial Compression Capacity (FS=2)	Axial Tension Capacity (FS=3)	Lateral Load Capacity (0.5 inch deflection) Brom's Method
Timber Pile (Minimum tip diameter 8-inches)	25	9 tons	13 tons	5 tons	0.7 tons single pile fixed head condition
Timber Pile (Minimum tip diameter 8-inches)	30	12 tons	18 tons	6 tons	0.7 tons single pile fixed head condition
Pre-stressed Concrete Pile (12x12 inch square)	25	17 tons	25 tons	7.5 tons	3.0 tons single pile fixed head condition
Pre-stressed Concrete Pile (12x12 inch square)	30	22 tons	32 tons	11 tons	3.0 tons single pile fixed head condition

With these loading conditions we estimate the settlement of the individual piles as less than 0.25 inches.

It has been our experience that the fine sand soils that underlie the site tend to set-up over short periods of time. Thus, retapping of the piles if required may be difficult.

The allowable lateral load carrying capacity of the individual piles has been calculated for both the fixed and free head conditions and is presented in Table 1. In the free head condition, the assumptions of no load eccentricity and an allowable lateral deflection of 0.5 inches at the ground surface were used.

Pile foundations should be driven with a hammer having adequate rated energy to overcome the driving resistance during installation. Once a hammer is selected, a wave equation analysis should be performed to evaluate the hammer properties. We recommend that at least one pile load test be performed prior to installation of all the piles for any given structure. The installation of the test pile should be performed with the equipment proposed for production installation. The installation of the test pile and as well as the pile load test should be performed under the observation of a geotechnical engineer. We recommend that load testing be performed no sooner than 10 days following the pile driving to allow for dissipation of excess pore pressures from the soil around the pile.

It is our understanding that Burns & McDonnell intend to require pile load testing. By requiring field load testing, a factor of safety of 2 may be applied to the measured ultimate pile capacity to arrive at the allowable pile capacity (UBC 1997). This methodology for determining the allowable pile capacity is acceptable and will provide a more accurate measurement of the true allowable pile capacity. For initial design purposes, the axial capacities presented in Table 1 using the Factor of Safety of 2 may be used.

In areas where existing structures are located near the proposed construction we recommend vibration monitoring of these existing structures during the pile driving. The vibrations produced by the driving operations may cause cracking in some of these older masonry structures. At a minimum, a crack survey of the adjacent structures should be performed before commencement of the pile driving. The purpose of this monitoring should be to assist in the assessment of the effects of the pile driving on the adjacent structures. It is our opinion, that a structural engineer should be consulted regarding the type and frequency of vibration monitoring. We anticipate that predrilling for the piles should reduce the possibility of producing vibrations that could cause damage to the structures.

To the extent possible, the installation of the piles should be a continuous operation without termination of driving until the point of acceptable resistance or embedment is achieved. The silty sands of the Yorktown formation tend to set following pile driving operations, thus making re-driving difficult. Pile driving within a given pile group, should begin at the center of the group and progress outward to reduce hard driving of interior piles due to soil densification (this is especially important for prestressed concrete piles). If piles experience heave or rise of more than ¼ inch after driving, they should be re-driven to seat the tip of the pile in the bearing stratum.

It is recommended that all piles be driven in the presence of a geotechnical engineer experienced in pile driving. If premature refusal of the piles is encountered, we recommend that a pile driving analyzer be used to evaluate hammer efficiency and energy prior to approving early cut off. During the pile installation, the following quality control observations should be performed by the geotechnical engineer:

- Observe the pile installation equipment and report non-conformance to the specifications
- Continuously observe the pile installation
- Have knowledge of the soil conditions at the site and the required penetration of each pile
- Record and report movement of previously installed adjacent piles
- Observe piles prior to installation for any obvious defects
- Count and record the blows per foot during the driving
- Recommend halting of driving operations when unanticipated difficulties or conditions are encountered

4.2.2 Shallow Foundations

EEE recommends that the Flight Kitchen be supported on a shallow footing system. It should be noted that mixing deep and shallow foundations for the same structure may result unsatisfactory differential settlement in the structure.

Conventional continuous and isolated spread footings bearing (on undisturbed native soils or) on compacted fill may be used at the designers discretion. All footings should be founded at least 18 inches below the nearest adjacent finished grade. In addition, footing excavations should not be extended to depths greater than 2.5 feet below the existing ground surface so as to not encounter the water table or the loose (soft) soils associated with the water table. If deeper excavations are required, shallow foundations should not be considered an appropriate foundation alternative. Footings located adjacent to other footings or utility trenches should have their bearing surfaces situated below an imaginary 1.5 horizontal to 1 vertical plane projected upward from the bottom of the adjacent footing or utility trench.

At the above depths, the footings may be designed for an allowable bearing pressure of 1,500 pounds per square foot due to dead loads, 1,875 pounds per square foot due to dead plus live loads and 2,250 pounds per square foot for all loads including wind or seismic. The allowable load capacity calculated for dead loads includes a factor of safety of 3.0. The allowable bearing pressures are net values; therefore, the weight of the footing can be neglected for design purposes. All footings should have a minimum width of 14 inches, and all continuous footings should be tied together with reinforcing steel. Footings should not have a minimum horizontal dimension less than 12 inches. Maximum anticipated settlements of shallow foundations are 1.2 inch with a maximum differential settlement of approximately 0.8 inches.

All continuous footings should be designed with adequate top and bottom reinforcement to provide structural continuity and to permit spanning of local irregularities. Any visible cracks in the bottoms of the footing excavations should be closed by wetting prior to construction of the foundations. To assure that footings are founded on appropriate material, we recommend that a geotechnical engineer

observe the footing excavations prior to placing steel or concrete.

Lateral load resistance may be developed in friction between the footing bottom and the supporting subgrade. A friction coefficient of 0.30 is considered applicable. As an alternative, a passive resistance equal to an equivalent fluid weighing 300 pounds per cubic foot acting against the foundations may be used. If the foundations are poured neat against the soil, friction and passive resistance may be used in combination.

4.2.3 Retaining Walls for Pit Excavations

In the case of retaining wall design for pits, EEE recommends the use of an at rest earth pressure (K_o) equal to 0.60. For the soil conditions present at the site, we recommend an active earth pressure (K_a) equal to 0.40. Active earth pressures should only be used in cases where the retaining walls are considered unrestrained. In the case of pits within structures, the retaining walls should be considered restrained.

If the structural engineer determines that there are surcharge loads on the walls, the walls should be designed to resist an additional uniform pressure equivalent to one-half or one-third of the maximum anticipated surcharge load applied to the surface behind restrained or unrestrained walls, respectively.

The above pressures assume that sufficient drainage will be provided behind the walls to prevent the build-up of hydrostatic pressures from surface and subsurface water infiltration. In cases where there is the possibility of the retaining wall extending below the water table or where perched water may accumulate behind the retaining wall, hydrostatic pressures should be added to the design soil pressures.

Walls constructed above the seasonal high water table may be designed with adequate drainage to avoid superimposing a hydrostatic load. Adequate drainage may be provided by an underdrain system consisting of a four-inch rigid perforated pipe bedded in 3/4-inch clean, open-graded rock. The entire rock/pipe unit should be wrapped in an approved non-woven, polyester geotextile. The rock and fabric placed behind the wall should be at least one foot in width and should extend to within one foot of finished grade. The upper one-foot of backfill should consist of on-site, compacted, impervious soils. Flexible, perforated pipe is not acceptable pipe for use in the underdrain system. The underdrain pipe should be connected to a system of closed pipes that daylight from behind the wall. As an alternative to the underdrain system a series of weep-holes constructed at the bottom of the wall may be used. The construction of weep-holes through the wall will eliminate the need for the underdrain pipe behind the wall.

4.2.4 Interior Floor Slabs-On-Grade

We recommend that interior floor slabs be supported on a minimum of 6 inches of granular fill soil. The slabs may be designed for an assumed subgrade modulus of 90 pci in cut areas. This subgrade modulus may also be used in fill areas provided the upper 12 inches of the fill soil is compacted to

a minimum of 95 percent of the modified Proctor maximum dry density. Prior to final construction of the slab, the subgrade surface should be proof-rolled to provide a smooth, firm surface for slab support. The slabs should be appropriately reinforced according to structural requirements; concentrated loads may require additional reinforcing.

In areas where floor wetness would be undesirable, 4 inches of free draining gravel should be placed beneath the floor slab to serve as a capillary barrier between the subgrade soil and the slab. In order to minimize vapor transmission, an impermeable membrane should be placed over the gravel.

We also recommend that the specifications for slab-on-grade floors require that moisture emission tests be performed on the slab prior to the installation of any flooring. No flooring should be installed until acceptable moisture emission levels are recorded for the type of flooring to be used.

4.2.5 Exterior Slabs-On-Grade

Exterior slabs-on-grade (pavement areas) should be supported by a minimum of 6 inches of compacted granular backfill. The slabs may be designed for an assumed subgrade modulus of 90 pci in cut areas. This subgrade modulus may also be used in fill areas provided the upper 12 inches of the subgrade is compacted to a minimum of 95 percent of the modified Proctor maximum dry density. Prior to final construction of the slab, the subgrade surface should be proof-rolled to provide a smooth, firm surface for slab support. Any areas that exhibit pumping or rutting during proofrolling should be repaired by undercutting the area and backfilling with either washed stone or properly compacted soil.

4.3 PAVEMENT DESIGN PARAMETERS

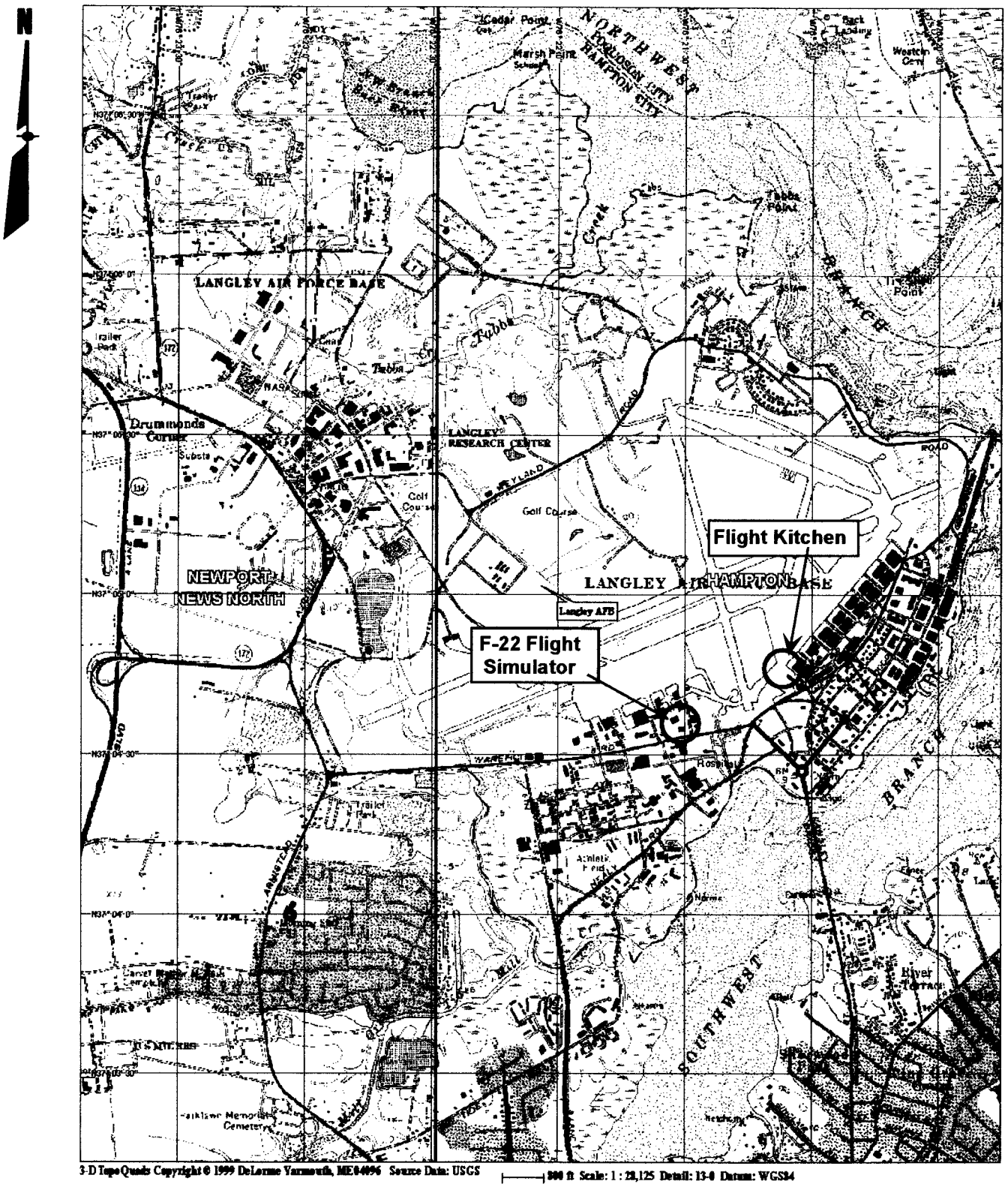
EEE has not been provided specific traffic loading information for this project. One sample of the near surface soils was obtained for California Bearing Ratio Testing (CBR) from the area near the proposed Flight Simulator building parking lot. The results of the CBR testing are discussed below with some general pavement design recommendations and presented in summary form on Table 2.

The CBR test produced a value of 3.9 at 0.1 inches of penetration and 3.4 at 0.2 inches of penetration. These values represent actual test results on existing materials and should be appropriately reduced or recalculated based on applicable pavement design method.

Pavement performance is directly related to subgrade support characteristics; therefore, the need for subgrade preparation immediately prior to base course placement is reemphasized as a necessary operation to provide a significant pavement service life.

Additionally, based on our experience with other projects in the area, we caution against operating heavy construction equipment on a partial pavement section. Numerous pavement failures and reduced pavement life have been observed at other facilities due to significant construction traffic operating on a reduced pavement section in which the final asphalt wearing course had not been placed. The omission of the final wearing course reduces the structural number of the pavement section such that the pavement section does not have suitable strength for supporting heavy loads.

If the contractor chooses to delay placement of the final wearing course of asphalt until after completion of the majority of construction, we recommend that an increased pavement section be utilized to provide adequate support for the construction traffic.



Approximate Scale 1" = 1000 '

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FIGURE 1
Overall Site Plan and Area Topography
Langley Air Force Base
Hampton, Virginia

00-062 May 2002

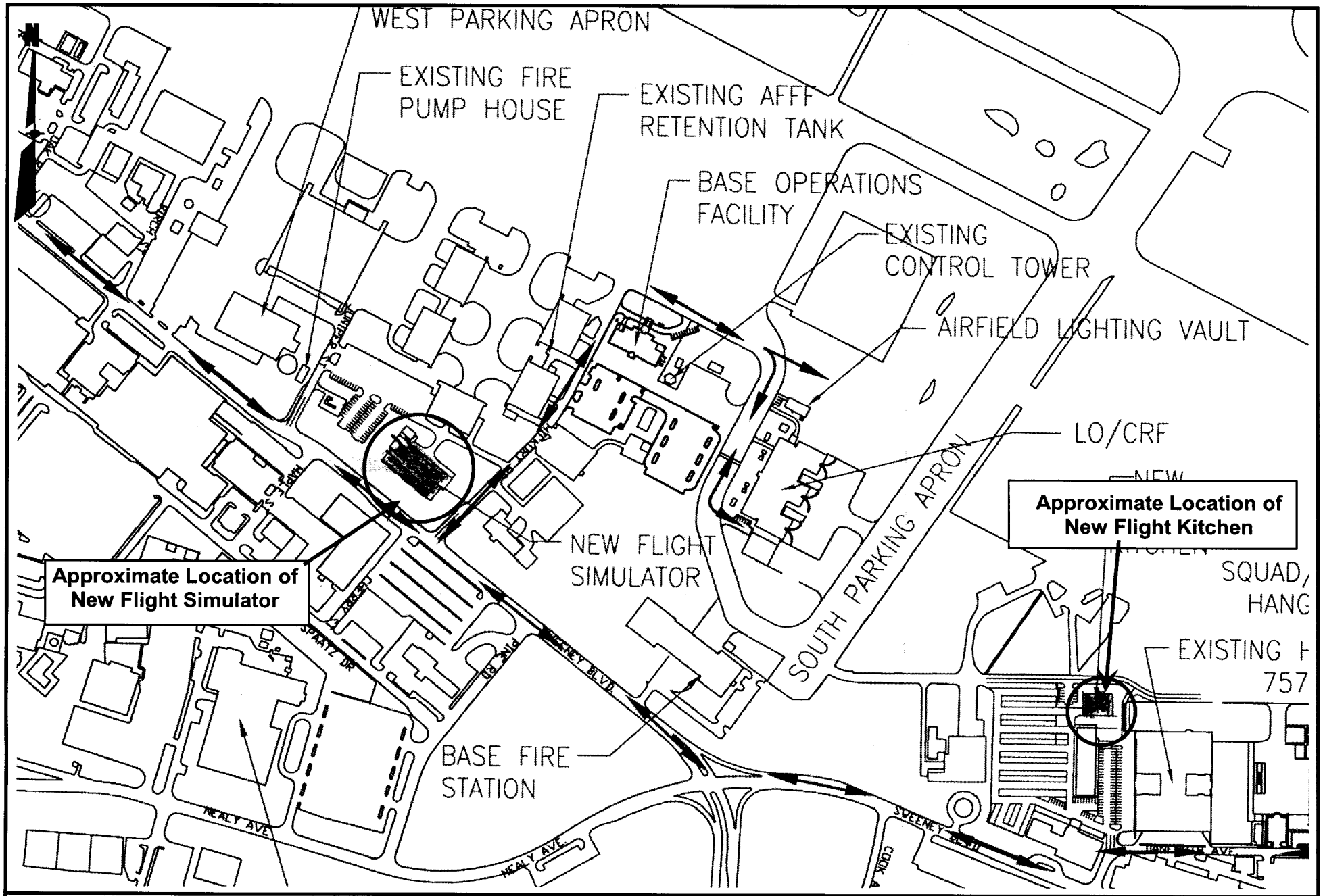

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FIGURE 2
Flight Simulator and Kitchen Location Map
Langley AFB F-22 Bed Down Facility
Hampton, Virginia

00-062

May 2002

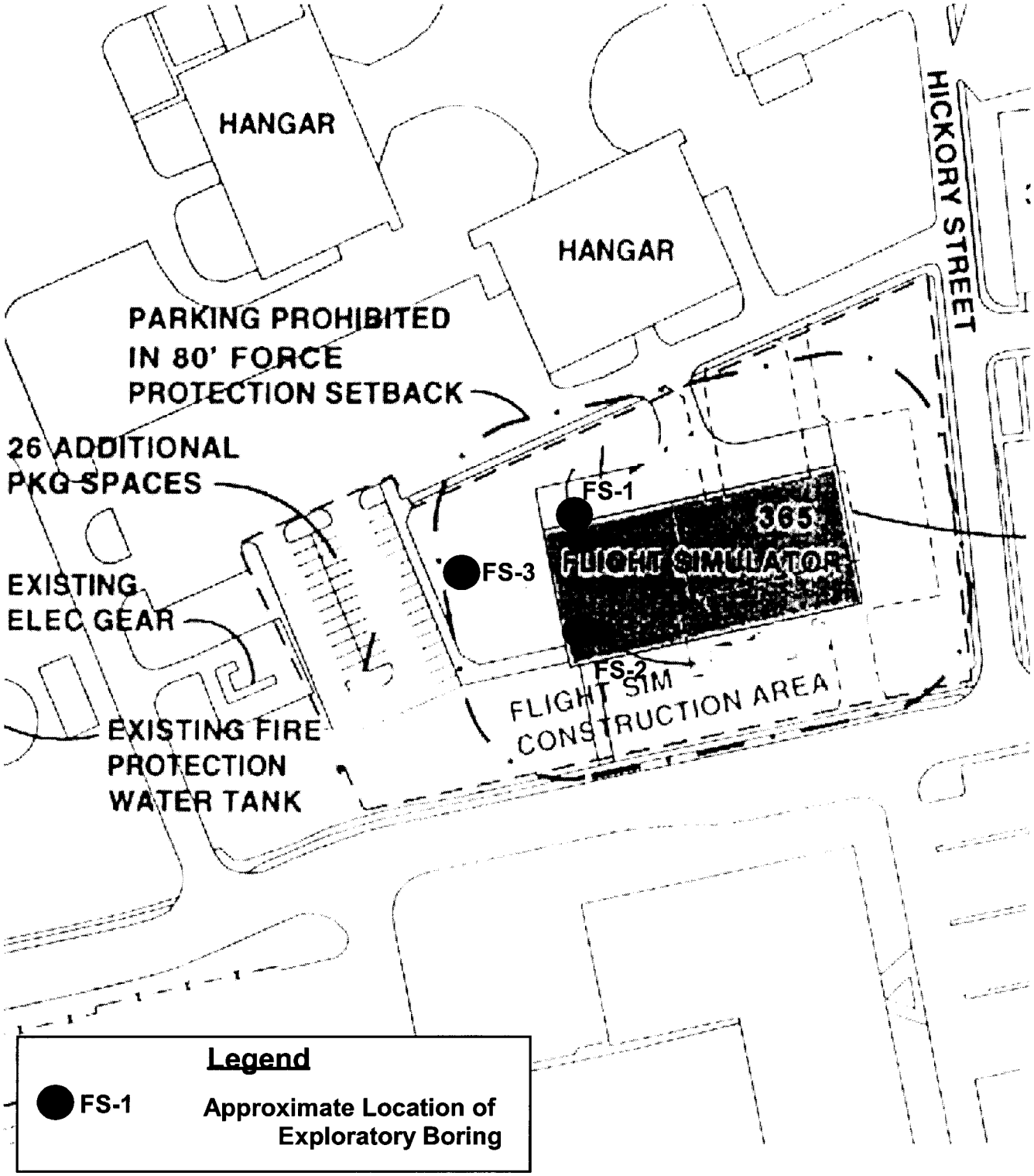

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FIGURE 3
Flight Simulator Boring Location Plan
Langley Air Force Base
Hampton, Virginia

00-062 May 2002

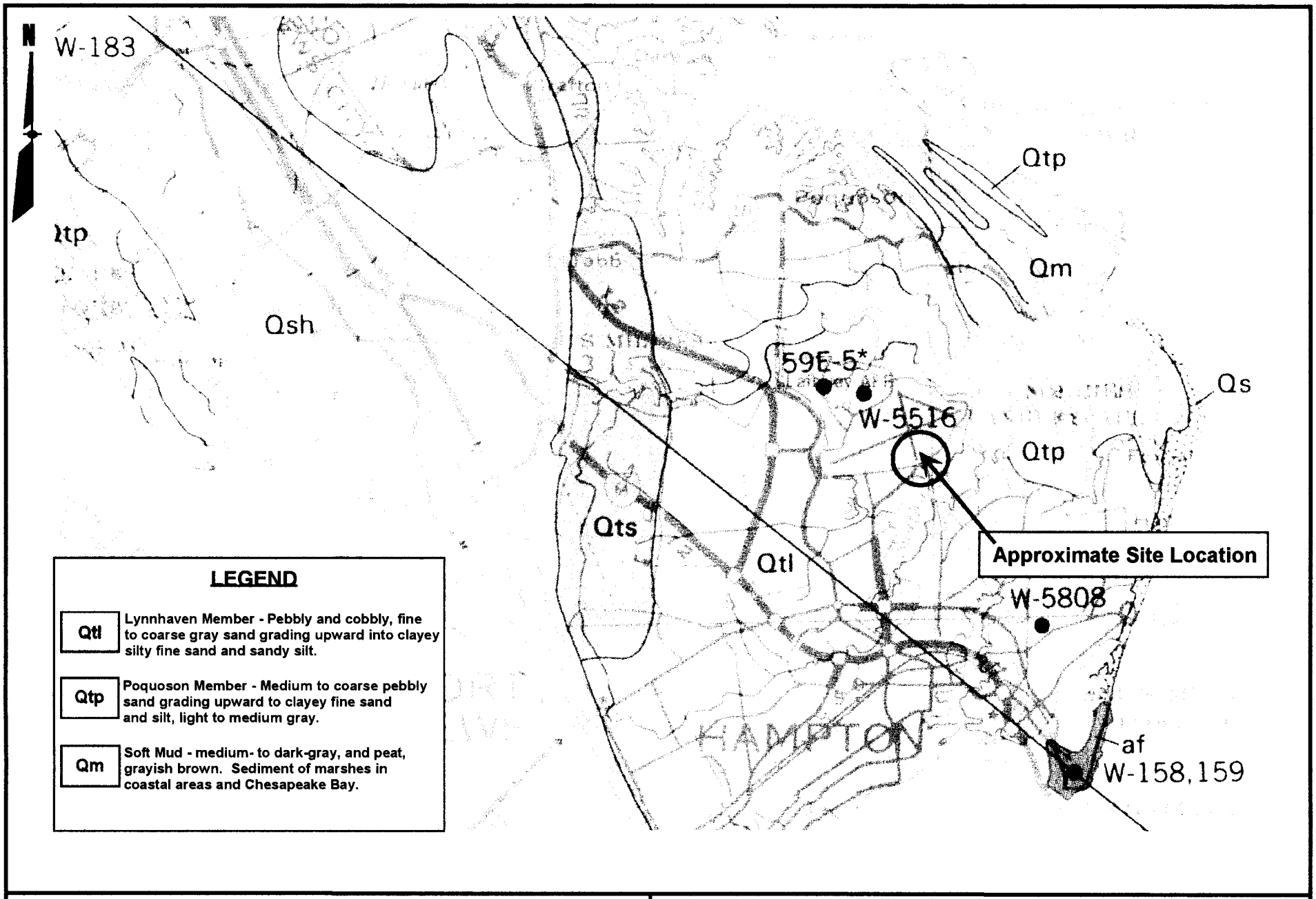

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FIGURE 4
Surficial Geologic Map
Langley AFB F-22 Bed Down Facility
Hampton, Virginia

00-062

May 2002

			Criteria for Assigning Group Symbols and Group Names Using Laboratory Tests[A]	Soil Classification: Group Symbol	Soil Classification: Group Name[B]
Coarse-Grained Soils More than 50% retained on No. 200 sieve	Gravels More than 50% coarse fraction retained on No. 4 sieve	Clean Gravels Less than 5% fines[C]	$Cu \geq 4$ and $1 \leq Cc \leq 3$[E]	GW	Well graded gravel[F]
			$Cu < 4$ and/or $1 > Cc > 3$[E]	GP	Poorly graded gravel[F]
		Gravels with Fines More than 12% fines[C]	Fines classify as ML or MH	GM	Silty gravel[F,G,H]
			Fines classify as CL or CH	GC	Clayey gravel[F,G,H]
	Sands 50% or more of coarse fraction passes No. 4 sieve	Clean Sands Less than 5% fines[D]	$Cu \geq 6$ and $1 \leq Cc \leq 3$[E]	SW	Well-graded sand[I]
			$Cu < 6$ and/or $1 > Cc > 3$[E]	SP	Poorly graded sand[I]
		Sands with Fines More than 12% fines[D]	Fines classify as ML or MH	SM	Silty sand[G,H,I]
			Fines classify as CL or CH	SC	Clayey sand[G,H,I]
Fine-Grained Soils 50% or more passes the No. 200 sieve	Silts and Clays Liquid limit less than 50	inorganic	PI > 7 and plots on or above "A" line[J]	CL	Lean clay[K,L,M]
			PI < 4 or plots below "A" line[J]	ML	Silt[K,L,M]
		organic	Liquid limit - oven dried / Liquid limit - not dried < 0.75	OL	Organic clay[K,L,M,N] Organic silt[K,L,M,O]
	Silts and Clays Liquid limit 50 or more	inorganic	PI plots on or above "A" line	CH	Fat clay[K,L,M]
			PI plots below "A" line	MH	Elastic silt[K,L,M]
		organic	Liquid limit - oven dried / Liquid limit - not dried < 0.75	OH	Organic clay[K,L,M,P] Organic silt[K,L,M,Q]
Highly organic soils			Primarily organic matter, dark in color, and organic odor	PT	Peat

Soil Strength

Relative Density

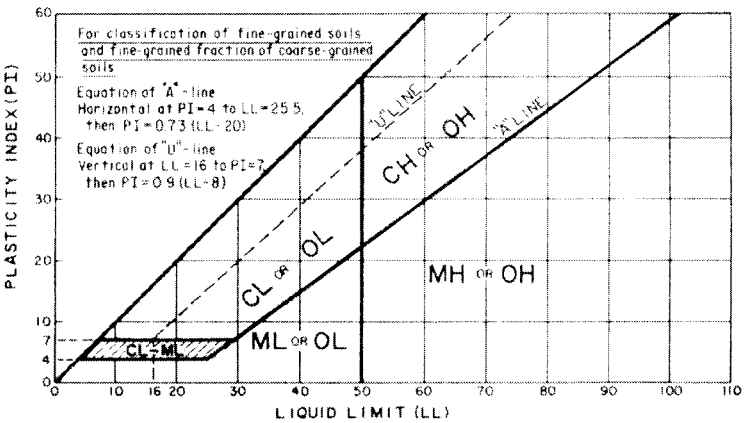
Coarse Grained Soil, SAND

N-Value	Relative Density
0-4	Very Loose
5-10	Loose
11-30	Medium Dense
31-50	Dense
>50	Very Dense

Consistency

Fine Grained Soil, SILT or CLAY

N-Value	Relative Density
0-1	Very Soft
2-4	Soft
5-8	Medium Stiff
9-15	Stiff
16-29	Very Stiff
>29	Hard



Moisture Content

Dry	No apparent moisture, dusty.
Damp	Apparent moisture, below the Plastic Limit
Moist	Significant moisture, at or above the Plastic Limit (can be rolled into a 1/8" thread).
Wet	Appears saturated, free water in voids and pores.

Further Descriptors

Mottled	Irregularly marked with patches of different colors, variegated.
Micaceous	Contains the mineral mica.
Relict Rock Structure	Distinct pattern of mineralization from parent rock.

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Key to Soil Classification
(Based on Unified Soil Classification System)

SOIL BOREHOLE LOG

SITE NAME AND LOCATION:
F-22 Beddown Facility
Langley Air Force Base
Hampton, Virginia

BORING LOCATION: Flight Simulator

PROJECT NUMBER: 00-062

DATUM: FT MSL **GROUND ELE.:**

DRILLING METHOD: mud rotary with tricone bit started drilling @ 8 feet, used about 1/4 bag of QuickGel

SAMPLING METHOD: Split Spoon Sampler with 2 turns of rope on the cathead

WATER LEVEL					
TIME					
DATE					
CASING DEPTH					

BORING NUMBER FS-1

page 1 of 2

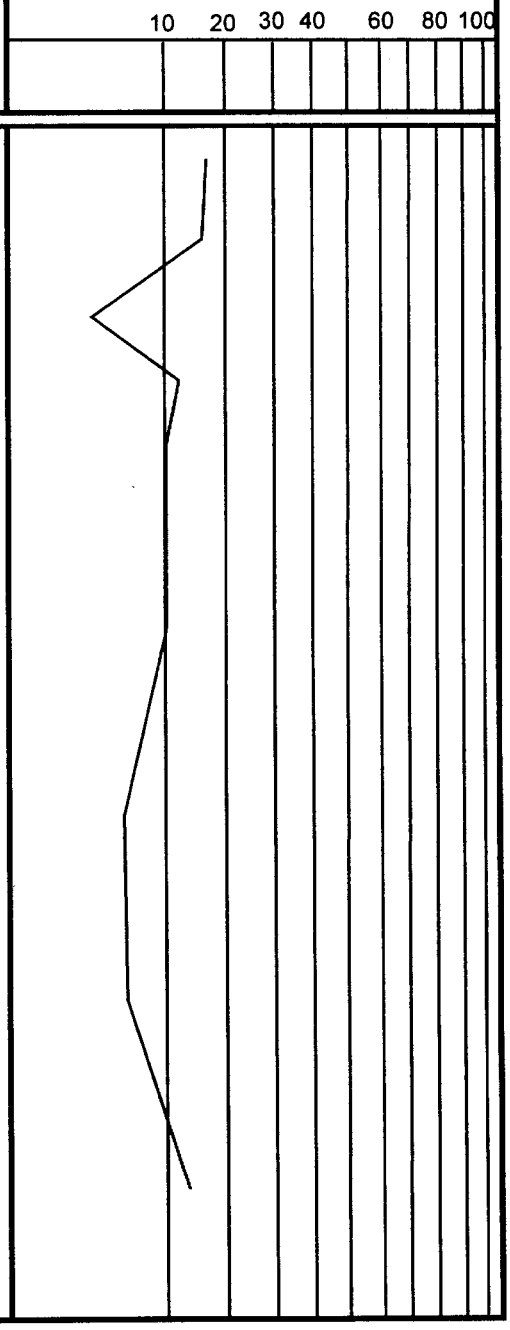
DRILLING	
START	FINISH
TIME 10:15	TIME 11:00
DATE 1/16/01	DATE 1/16/01

DRILL RIG: CME
DRILL ANGLE: 90°
SAMPLE HAMMER TYPE: 140# safety hammer

SURFACE CONDITIONS
DRILLING CONTRACTOR: Fishburne Drilling, Inc.
LOGGED BY: M. Thomas

DEPTH IN FEET	SAMPLER	LITHOLOGY	DESCRIPTION OF MATERIAL	BLOWS per FOOT (N)	TEST RESULTS: WATER CONTENT %	LIQUID LIMIT %	PLASTICITY INDEX
			SAND (SC), fine-grained with trace subrounded pebbles and fine roots, medium dense, brown	17	10		
			SAND, fine-grained, clayey with angular gravel to 1" Percent finer than No. 200 = 39.8%	15	23	34	17
5				5	29		
			SAND (SM/SC), very fine-grained, clayey, medium, dense, with angular gravel, yellow brown Percent finer than No. 200 = 21.0%	12	28		
				10	29		
10			SAND (SM), very fine-grained, silty with some shell fragments, loose to medium dense, bluish gray				
				10	32		
15							
				7	34		
20							
				7	34		
25							
			trace shell fragments from 28'	13	32		
30							

PENETRATION RESISTANCE



SOIL BOREHOLE LOG

SITE NAME AND LOCATION:
F-22 Beddown Facility
Langley Air Force Base
Hampton, Virginia

BORING LOCATION: Flight Simulator

PROJECT NUMBER: 00-062

DATUM: FT MSL **GROUND ELE.:**

DRILLING METHOD: mud rotary with tricone bit started drilling @ 8 feet, used about 1/3 bag of QuickGel

SAMPLING METHOD: Split Spoon Sampler with 2 turns of rope on the cathead

WATER LEVEL				
TIME				
DATE				
CASING DEPTH				

BORING NUMBER FS-1

page 2 of 2

DRILLING	
START	FINISH
TIME 10:15	TIME 11:00
DATE 1/16/01	DATE 1/16/01

DRILL RIG: CME
DRILL ANGLE: 90°
SAMPLE HAMMER TYPE: 140# safety hammer

SURFACE CONDITIONS
DRILLING CONTRACTOR: Fishburne Drilling, Inc.
LOGGED BY: M. Thomas

DEPTH IN FEET	SAMPLER	LITHOLOGY	DESCRIPTION OF MATERIAL	BLOWS per FOOT (N)	TEST RESULTS: WATER CONTENT %	TEST RESULTS: LIQUID LIMIT %	TEST RESULTS: PLASTICITY INDEX	PENETRATION RESISTANCE (10 20 30 40 60 80 100)
			(continued) SAND(SM), very fine grained, silty with some shell fragments, loose to medium dense, bluish gray	11	35			
35								
				14				
40			Bottom of Boring @ 40'					
45								
50								
55								
60								

SOIL BOREHOLE LOG

SITE NAME AND LOCATION:
F-22 Beddown Facility
Langley Air Force Base
Hampton, Virginia

BORING LOCATION:

PROJECT NUMBER: 00-062

DATUM: FT MSL **GROUND ELE.:**

DRILLING METHOD: mud rotary with tricone bit started drilling @ 8 feet, used about 1/4 bag of QuickGel

SAMPLING METHOD: Split Spoon Sampler with 2 turns of rope on the cathead

WATER LEVEL					
TIME					
DATE					
CASING DEPTH					

BORING NUMBER: FS-2

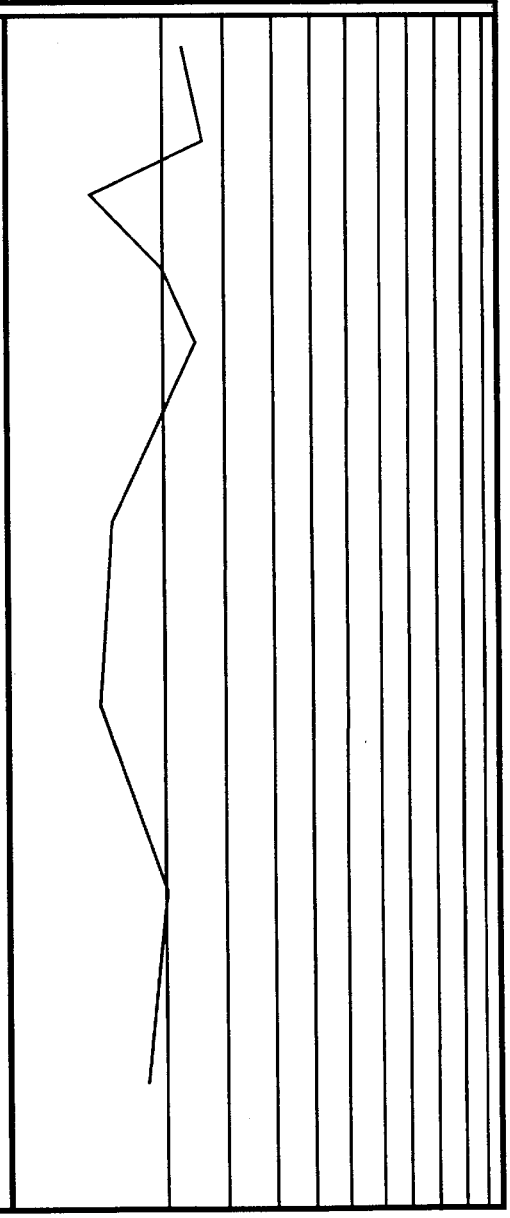
DRILLING	START	FINISH
TIME	11:05	11:40
DATE	1/16/01	1/16/01

DRILL RIG: CME
DRILL ANGLE: 90°
SAMPLE HAMMER TYPE: 140# safety hammer

SURFACE CONDITIONS: grass
DRILLING CONTRACTOR: Fishburne Drilling, Inc.
LOGGED BY: M. Thomas

DEPTH IN FEET	SAMPLER	LITHOLOGY	DESCRIPTION OF MATERIAL	BLOWS per FOOT (N)	TEST RESULTS: WATER CONTENT %	LIQUID LIMIT %	PLASTICITY INDEX
			CLAY (CL), sandy with trace subrounded pebbles to 1/2', stiff, dark yellow brown	13			
			SAND (SC), very fine-grained, clayey, loose to medium dense with gravel, yellow brown	16	13	47	26
5				5			
			Percent finer than No. 200 = 28.2%	10			
			some shell fragments	15			
10			thin clean sand seams				
			SAND (SM), very fine-grained, silty, loose, some shell fragments	7	35		
15			Percent finer than No. 200 = 16.6%				
				6			
20							
			trace shells from 23'	10			
25							
			thin shell seam 6" to 10" thick @ 28'	8			
30			Bottom of Boring @ 30'				

PENETRATION RESISTANCE



SOIL BOREHOLE LOG

SITE NAME AND LOCATION:
F-22 Beddown Facility
Langley Air Force Base
Hampton, Virginia

BORING LOCATION:

PROJECT NUMBER: 00-062

DATUM: FT MSL **GROUND ELE.:**

DRILLING METHOD: continuous flight auger

SAMPLING METHOD: Grab

BORING NUMBER: FS-3

					DRILLING START	DRILLING FINISH
WATER LEVEL	not encountered				TIME	TIME
TIME						
DATE					DATE	DATE
CASING DEPTH						

DRILL RIG: CME
DRILL ANGLE: 90°
SAMPLE HAMMER TYPE: 140# safety hammer

SURFACE CONDITIONS: grass
DRILLING CONTRACTOR: Fishburne Drilling, Inc.
LOGGED BY: M. Thomas

DEPTH IN FEET	SAMPLER	LITHOLOGY	DESCRIPTION OF MATERIAL	BLOWS per FOOT (N)	TEST RESULTS: WATER CONTENT %	LIQUID LIMIT %	PLASTICITY INDEX	PENETRATION RESISTANCE (10 20 30 40 60 80 100)
			surface grass Sand (SC) clayey, silty, brown and gray collected bulk sample from 2 to 4'					
5			Bottom of Boring @ 5'					
10			maximim dry density = 111.5 pcf optimum moisture content = 16.0% CBR @ 0.1" = 3.9 CBR @ 0.2" = 3.4					
15								
20								
25								
30								

Soil Classification Calculations

Langley AFB, F-22 Bed-down Facility
DAA # R01121-01
Prepared By: LTW

Draper Aden Associates
Blacksburg • Richmond, Virginia
Engineering • Surveying • Environmental Services

Sample ID FS-1
Sample Depth 0'-2'

Natural Moisture Content

Pan ID	24
Pan Wt	186.22 grams
Pan + Soil (wet)	329.51 grams
Pan + Soil (dry)	316.66 grams
Natural Moisture Content	*9.9%*

Soil Classification Calculations

Langley AFB, F-22 Bed-down Facility
DAA # R01121-01
Prepared By: LTW

Draper Aden Associat
Blacksburg • Richmond, Virginia
Engineering • Surveying • Environmental Services

Sample ID FS-1
Sample Depth 2'-4'
Visual Sample Description Brown Clayey SAND

Natural Moisture Content

Pan ID	1
Pan Wt	195.46 grams
Pan + Soil (wet)	304.22 grams
Pan + Soil (dry)	283.78 grams
Natural Moisture Content	*23.1%*

Coarse or Fine Grained

Pan + Soil retained on No. 200 sieve (dry)	248.62 grams
Percent Passing No. 200 Sieve	39.8%
Pan + Soil retained on No. 4 sieve (dry)	206.29 grams
Percent Passing No. 4 Sieve	87.7%
Soil Classifies as	*Coarse-Grained Soil*

Atterberg Limits

Liquid Limit

No of Blows	18	26	30
Pan ID	6	10	64
Pan Wt	11.19	11.26	11.01
Pan + Soil (wet)	20.27	18.02	24.45
Pan + Soil (dry)	17.86	16.30	21.23
Moisture Content	36%	34%	32%
Liquid Limit	35	34	32
Liquid Limit	*34*		

Plastic Limit

Pan ID	7	28
Pan Weight	2.40	2.41
Pan + Soil (wet)	7.80	6.16
Pan + Soil (dry)	7.06	5.61
Moisture Content	16%	17%
Plastic Limit	*17*	
Plastic Index	*17*	

USCS Classification

Group Symbol	SC
Group Name	Clayey SAND

Grain Size Distribution Calculations

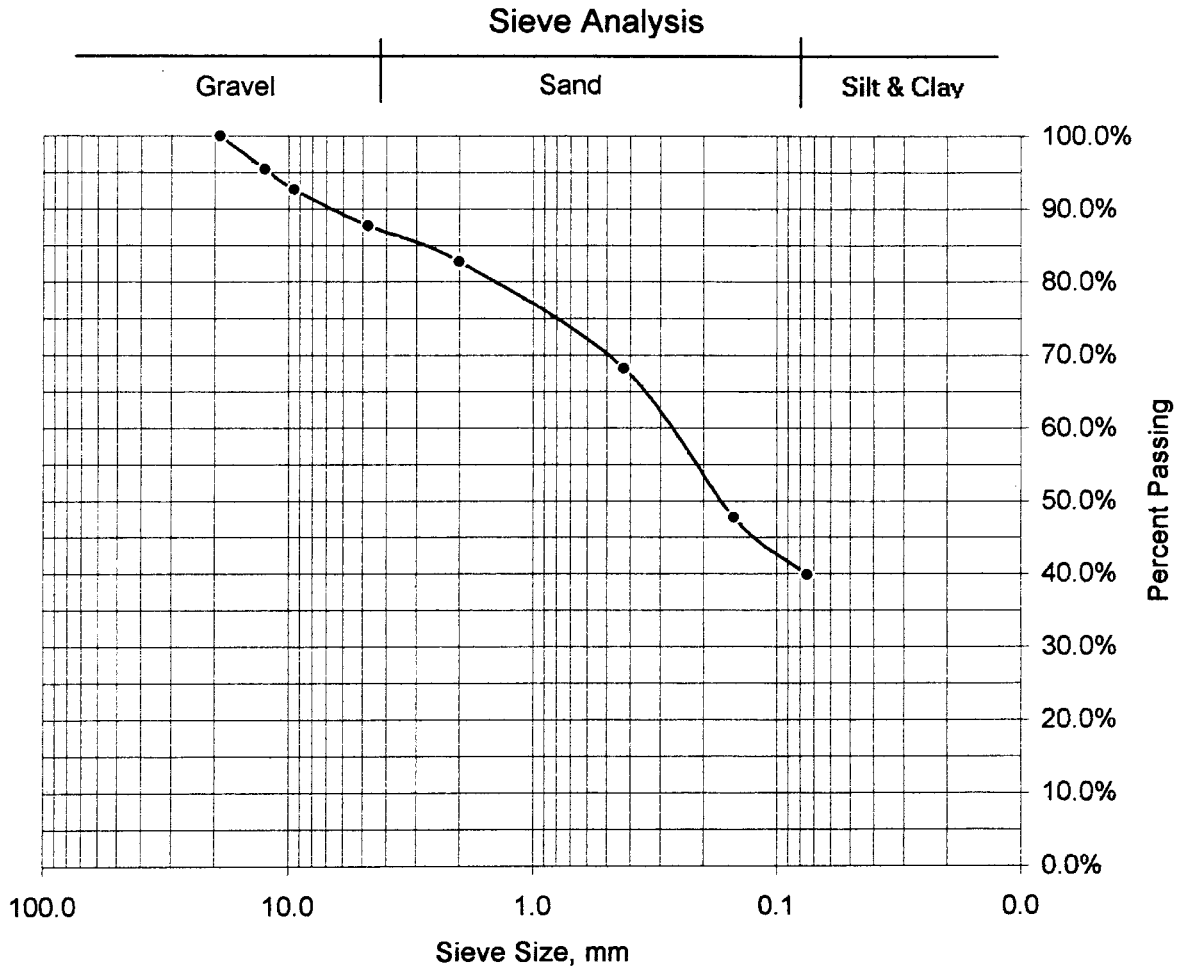
Langley AFB, F-22 Bed-down Facility
DAA # R01121-01
Prepared By: LTW

Draper Aden Associates
Blacksburg • Richmond, Virginia
Engineering • Surveying • Environmental Services

Sample ID FS-1
Sample Depth 2'-4'

Mechanical Sieve Analysis

Sieve Size	Weight Retained	Percent Retained	Sieve Size, mm	Percent Passing
3/4"	0.00	0.0%	19.0	100.0%
1/2"	4.00	4.5%	12.5	95.5%
3/8"	2.52	2.9%	9.5	92.6%
No. 4	4.31	4.9%	4.75	87.7%
No. 10	4.39	5.0%	2.0	82.8%
No. 40	12.92	14.6%	0.425	68.1%
No. 100	18.02	20.4%	0.15	47.7%
No. 200	6.95	7.9%	0.075	39.9%
Pan	0.14	0.2%		
Total	53.25	60.1%		



Soil Classification Calculations

Langley AFB, F-22 Bed-down Facility
DAA # R01121-01
Prepared By: LTW

Draper Aden Associates
Blacksburg • Richmond, Virginia
Engineering • Surveying • Environmental Services

Sample ID FS-1
Sample Depth 4'-6'

Natural Moisture Content

Pan ID	37
Pan Wt	192.66 grams
Pan + Soil (wet)	450.10 grams
Pan + Soil (dry)	392.20 grams
Natural Moisture Content	*29.0%*

Soil Classification Calculations

Langley AFB, F-22 Bed-down Facility
DAA # R01121-01
Prepared By: LTW

Draper Aden Associat
Blacksburg • Richmond, Virginia
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Sample ID	FS-1
Sample Depth	6'-8'
Visual Sample Description	Brown Clayey SAND

Natural Moisture Content

Pan ID	35
Pan Wt	193.14 grams
Pan + Soil (wet)	312.53 grams
Pan + Soil (dry)	286.16 grams
Natural Moisture Content	*28.3%*

Coarse or Fine Grained

Pan + Soil retained on No. 200 sieve (dry)	266.67 grams
Percent Passing No. 200 Sieve	21.0%

Soil Classification Calculations

Langley AFB, F-22 Bed-down Facility
DAA # R01121-01
Prepared By: LTW

Draper Aden Associates
Blacksburg • Richmond, Virginia
Engineering • Surveying • Environmental Services

Sample ID FS-1
Sample Depth 8'-10'

Natural Moisture Content

Pan ID	40
Pan Wt	192.70 grams
Pan + Soil (wet)	289.20 grams
Pan + Soil (dry)	267.47 grams
Natural Moisture Content	*29.1%*

Soil Classification Calculations

Langley AFB, F-22 Bed-down Facility
DAA # R01121-01
Prepared By: LTW

Draper Aden Associates
Blacksburg • Richmond, Virginia
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Sample ID FS-1
Sample Depth 13'-15'

Natural Moisture Content

Pan ID	22
Pan Wt	189.00 grams
Pan + Soil (wet)	360.00 grams
Pan + Soil (dry)	318.30 grams
Natural Moisture Content	32.3%

Soil Classification Calculations

Langley AFB, F-22 Bed-down Facility
DAA # R01121-01
Prepared By: LTW

Draper Aden Associates
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Sample ID FS-1
Sample Depth 18'-20'

Natural Moisture Content

Pan ID	10
Pan Wt	184.48 grams
Pan + Soil (wet)	314.02 grams
Pan + Soil (dry)	280.87 grams
Natural Moisture Content	*34.4%*

Soil Classification Calculations

Langley AFB, F-22 Bed-down Facility
DAA # R01121-01
Prepared By: LTW

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Sample ID FS-1
Sample Depth 23'-25'

Natural Moisture Content

Pan ID	12
Pan Wt	184.45 grams
Pan + Soil (wet)	327.45 grams
Pan + Soil (dry)	290.90 grams
Natural Moisture Content	*34.3%*

Soil Classification Calculations

Langley AFB, F-22 Bed-down Facility
DAA # R01121-01
Prepared By: LTW

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Sample ID FS-1
Sample Depth 28'-30'

Natural Moisture Content

Pan ID	38
Pan Wt	193.57 grams
Pan + Soil (wet)	352.56 grams
Pan + Soil (dry)	313.90 grams
Natural Moisture Content	*32.1%*

Soil Classification Calculations

Langley AFB, F-22 Bed-down Facility
DAA # R01121-01
Prepared By: LTW

Draper Aden Associates
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Sample ID FS-1
Sample Depth 33'-35'

Natural Moisture Content

Pan ID	25
Pan Wt	195.17 grams
Pan + Soil (wet)	354.20 grams
Pan + Soil (dry)	312.80 grams
Natural Moisture Content	*35.2%*

Soil Classification Calculations

Langley AFB, F-22 Bed-down Facility
DAA # R01121-01
Prepared By: LTW

Draper Aden Associat
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Sample ID FS-2
Sample Depth 2'-4'
Visual Sample Description Brown Clayey SAND

Natural Moisture Content

Pan ID	12
Pan Wt	184.52 grams
Pan + Soil (wet)	319.55 grams
Pan + Soil (dry)	304.47 grams
Natural Moisture Content	*12.6%*

Coarse or Fine Grained

Pan + Soil retained on No. 200 sieve (dry)	270.59 grams
Percent Passing No. 200 Sieve	28.2%
Pan + Soil retained on No. 4 sieve (dry)	207.05 grams
Percent Passing No. 4 Sieve	81.2%
Soil Classifies as	*Coarse-Grained Soil*

Atterberg Limits

Liquid Limit

No of Blows	20	26	33
Pan ID	12	10	22
Pan Wt	11.25	11.25	11.54
Pan + Soil (wet)	26.58	22.09	29.25
Pan + Soil (dry)	21.50	18.63	23.8
Moisture Content	50%	47%	44%
Liquid Limit	48	47	46
Liquid Limit	*47*		

Plastic Limit

Pan ID	7	28
Pan Weight	2.38	2.40
Pan + Soil (wet)	12.60	11.75
Pan + Soil (dry)	10.81	10.14
Moisture Content	21%	21%
Plastic Limit	*21*	
Plastic Index	*26*	

USCS Classification

Group Symbol	SC
Group Name	Clayey SAND with Gravel

Grain Size Distribution Calculations

Langley AFB, F-22 Bed-down Facility
DAA # R01121-01
Prepared By: LTW

Draper Aden Associates
Blacksburg • Richmond, Virginia
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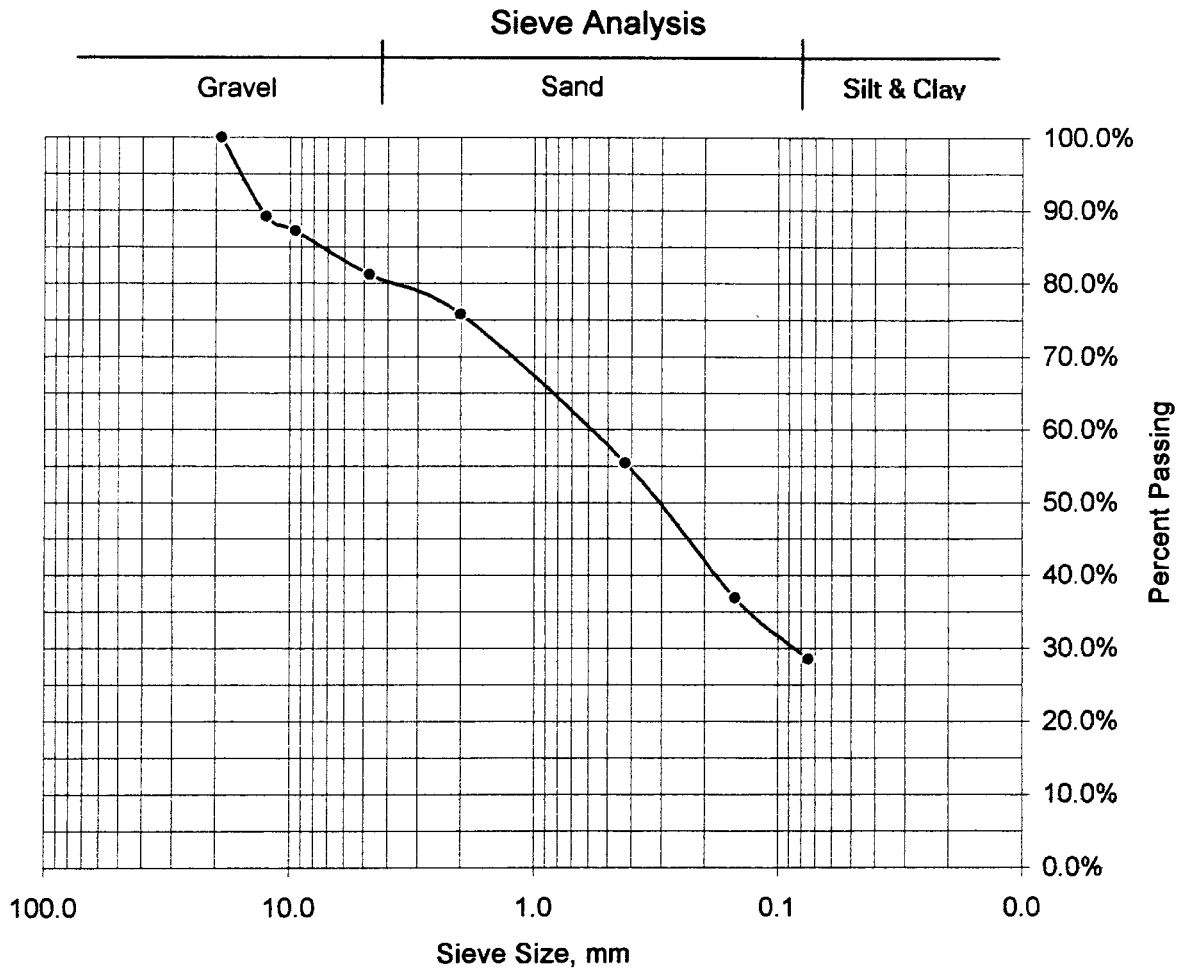
Sample ID FS-2
Sample Depth 2'-4'

Mechanical Sieve Analysis

Sieve Size	Weight Retained	Percent Retained	Sieve Size, mm	Percent Passing
3/4"	0.00	0.0%	19.0	100.0%
1/2"	13.00	10.8%	12.5	89.2%
3/8"	2.38	2.0%	9.5	87.2%
No. 4	7.15	6.0%	4.75	81.2%
No. 10	6.48	5.4%	2.0	75.8%
No. 40	24.48	20.4%	0.425	55.4%
No. 100	22.11	18.4%	0.15	37.0%
No. 200	10.08	8.4%	0.075	28.6%
Pan	0.30	0.3%		
Total	85.98	71.4%		



Soil Classification Calculations

Langley AFB, F-22 Bed-down Facility
DAA # R01121-01
Prepared By: LTW

Draper Aden Associat
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Sample ID	FS-2
Sample Depth	13'-15'
Visual Sample Description	Gray Silty SAND

Natural Moisture Content

Pan ID	33
Pan Wt	193.72 grams
Pan + Soil (wet)	317.52 grams
Pan + Soil (dry)	285.61 grams
Natural Moisture Content	*34.7%*

Coarse or Fine Grained

Pan + Soil retained on No. 200 sieve (dry)	270.36 grams
Percent Passing No. 200 Sieve	16.6%
Pan + Soil retained on No. 4 sieve (dry)	194.15 grams
Percent Passing No. 4 Sieve	99.5%
Soil Classifies as	*Coarse-Grained Soil*

Grain Size Distribution Calculations

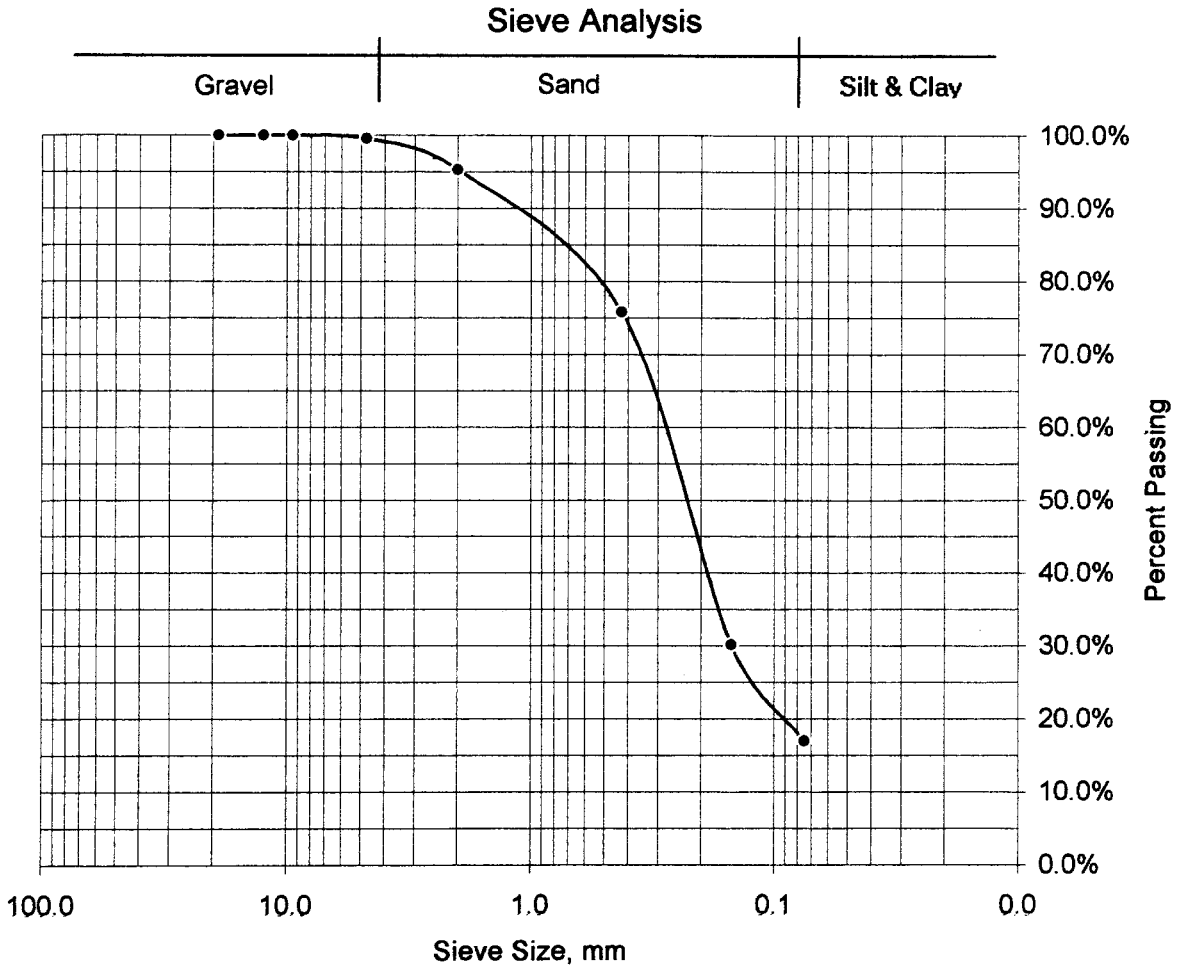
Langley AFB, F-22 Bed-down Facility
DAA # R01121-01
Prepared By: LTW

Draper Aden Associates
Blacksburg • Richmond, Virginia
Engineering • Surveying • Environmental Services

Sample ID FS-2
Sample Depth 13'-15'

Mechanical Sieve Analysis

Sieve Size	Weight Retained	Percent Retained	Sieve Size, mm	Percent Passing
3/4"	0.00	0.0%	19.0	100.0%
1/2"	0.00	0.0%	12.5	100.0%
3/8"	0.00	0.0%	9.5	100.0%
No. 4	0.43	0.5%	4.75	99.5%
No. 10	3.91	4.3%	2.0	95.3%
No. 40	17.89	19.5%	0.425	75.8%
No. 100	41.95	45.7%	0.15	30.2%
No. 200	12.09	13.2%	0.075	17.0%
Pan	0.42	0.5%		
Total	76.69	83.0%		



Proctor Test Report

Langley AFB, F-22 Bed-down Facility
DAA # R01121-01
Prepared by LTW

Draper Aden Associates
Blacksburg • Richmond, Virginia
Engineering • Surveying • Environmental Services

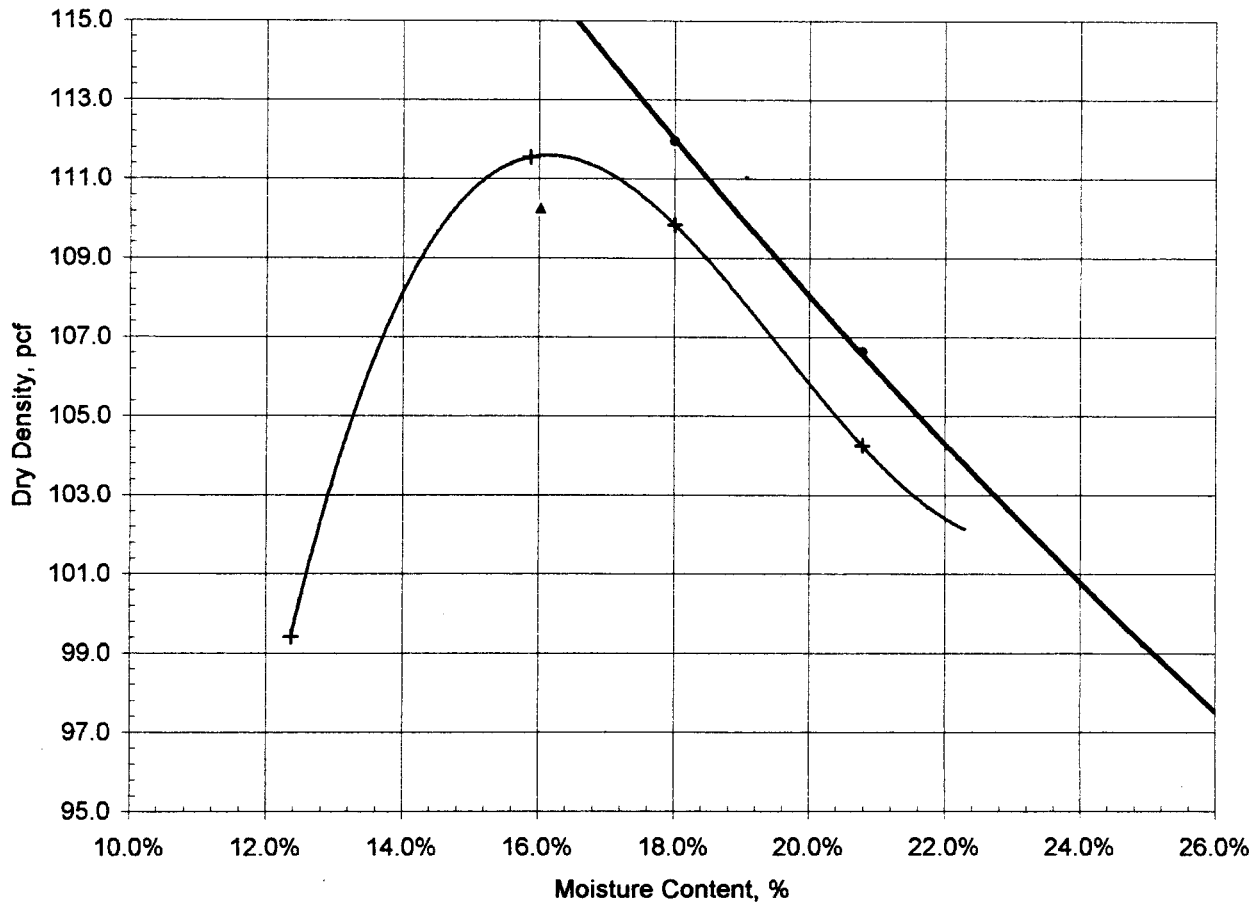
Soil and Test Method Data

Sample ID	FS-3
Sample Depth	2'-4'
Sample Classification	#DIV/0!
USCS Group Symbol	#DIV/0!
Test Method	ASTM D698, Method B, with mechanical hammer
Sample Preparation	Air dried and sieved through a 3/8" sieve.
Mold Size, in	4.0

Test Data

	#1	#2	#3	#4	#5
Moisture Content	12.4%	15.9%	18.0%	20.8%	
Dry Density, pcf	99.4	111.5	109.8	104.2	

Moisture-Density Curve



• Zero Air Voids + Proctor Points ▲ CBR Points

CBR Test Report

Langley AFB, F-22 Bed-down Facility
DAA # R01121-01
Prepared by LTW

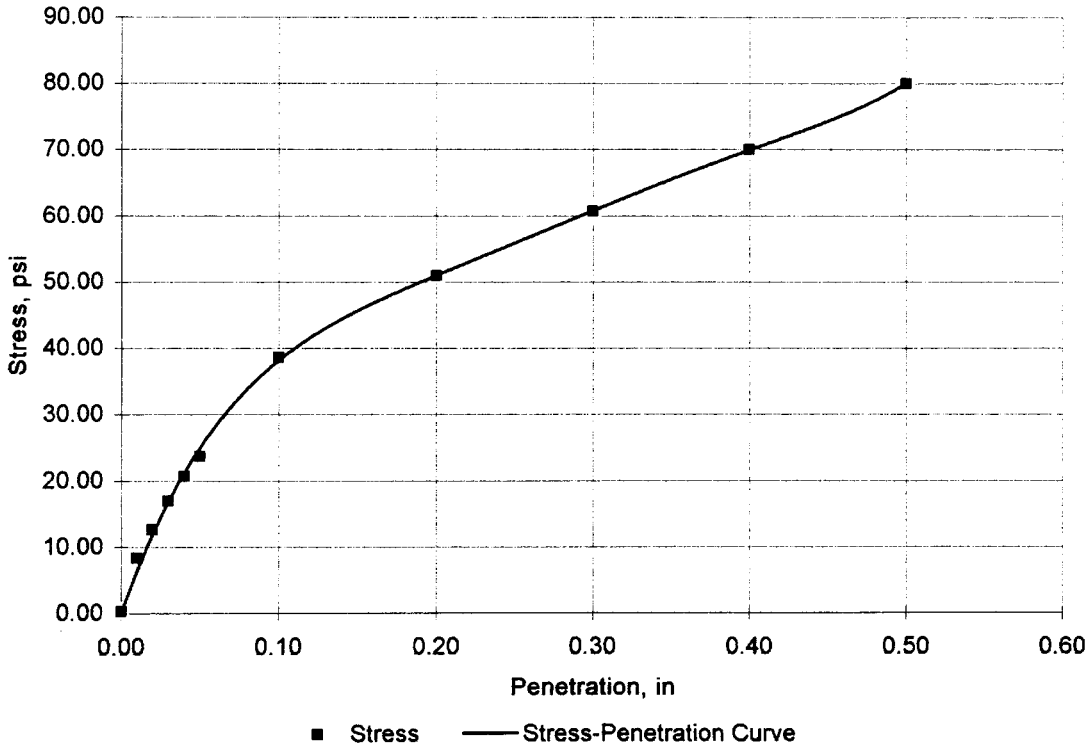
Draper Aden Associates
Blacksburg • Richmond, Virginia
Engineering • Surveying • Environmental Services

Soil and Test Method Data

Sample ID	FS-3
Sample Depth	2'-4'
Test Method	ASTM D1883, compacted with mechanical hammer
Sample Preparation	Air dried, sieved through a 3/8" sieve and moisture conditioned.
Soak	>96 hours

Test Data

Compacted Moisture Content	16.0%
Compacted Dry Density	110.3
Percent Compaction	99%
Percent Swell	1.1%
CBR @ 0.1"	3.9
CBR @ 0.2"	3.4



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15700 UNITARY HEATING AND COOLING EQUIPMENT
15895 AIR SUPPLY, DISTRIBUTION, VENTILATION, AND EXHAUST SYSTEM
15951 DIRECT DIGITAL CONTROL FOR HVAC
15990 TESTING, ADJUSTING, AND BALANCING OF HVAC SYSTEMS
15995 COMMISSIONING OF HVAC SYSTEMS

DIVISION 16 - ELECTRICAL

16050 BASIC ELECTRICAL MATERIALS AND METHODS
16070 SEISMIC PROTECTION FOR ELECTRICAL EQUIPMENT
16175 FIRE DETECTION AND ALARM SYSTEM, ADDRESSABLE
16261 VARIABLE FREQUENCY DRIVE SYSTEMS UNDER 600 VOLTS
16360 SECONDARY UNIT SUBSTATIONS
16375 ELECTRICAL DISTRIBUTION SYSTEM, UNDERGROUND
16415 ELECTRICAL WORK, INTERIOR
16442 SWITCHGEAR
16528 EXTERIOR LIGHTING
16710 PREMISES DISTRIBUTION SYSTEM
16770 RADIO AND PUBLIC ADDRESS SYSTEMS

-- End of Project Table of Contents --

SECTION 01005

PROJECT WORK REQUIREMENTS AND RESTRICTIONS
03/00

PART 1 GENERAL

1.1 SUPERVISION BY THE CONTRACTOR

The following requirements, in addition to those contained in the Contract Clause entitled: SUPERINTENDENCE BY CONTRACTOR, shall be met by the Contractor.

1.1.1 Authority of Contractor Representative

The Site representative appointed by the Contractor and approved by the Contracting Officer shall, as a minimum, have the following authority:

a. To negotiate and execute Supplemental Agreements having a value up to $100,000.

1.2 DEFINITIONS

a. Facility: The facility is Langley Air Force Base, Virginia.

b. CO: Contracting Officer or his authorized representative.

1.3 COOPERATION WITH USING AGENCY AND OTHER CONTRACTORS

During the period of this contract, other contracts may be in force for the construction of other features of work on or adjacent to the site of work being accomplished under this contract. It shall be the responsibility of the Contractor on this contract to be fully informed of the extent of the limits of work to be performed by other Contractors. Should there be any conflict between these limits, it shall be brought to the attention of the Contracting Officer and the CO's decision shall be final. Also, prior to completion of work under this contract, members of the Using Agency may be performing work or occupying facilities on or adjacent to the area. The Contractor shall arrange his plant and shall schedule and perform this work so as to effectively cooperate with all other Contractors and Government agencies.

1.4 PERSONNEL RESTRICTIONS

Personnel are limited to the immediate site areas and shall not enter buildings or facilities not involved in the work. All employees of the Contractor will be subject to all rules and regulations of the Facility which pertain to personnel. The Contractor shall erect fences and signs as specified and be responsible for the restrictions of all personnel. The Contractor's plans for restricting personnel access to the project site shall be submitted for approval as a part of the Safety Plan (Accident Prevention Plan).

1.5 TRANSPORTATION FACILITIES

The Facility is served by an all weather surfaced road network. Roads

within the Facility proposed to be used by the Contractor shall be subject to prior approval of the Facility authorities and such roads, if used, shall be maintained throughout construction and shall be restored to as good condition as existed prior to their use. The Contractor shall also construct, subject to approval, such temporary haul roads and bridges as may be necessary for conducting his work. Any such temporary construction shall be removed and the affected area restored to its original condition. All costs for the use of existing transportation facilities, for the construction of temporary facilities, and for maintenance, repair, removal and restoration shall be borne by the Contractor.

1.5.1 Use of Roads

The Contractor shall keep all roads clear of all obstructions and free of mud and other foreign materials resulting from operations. The Contractor's vehicles shall at no time follow a vehicle closer than 50 feet, and all vehicles shall pull off the road and come to a complete stop when meeting emergency vehicles and vehicles with flashing lights. Facility speed limits and traffic controls will be observed.

1.5.2 Road Restrictions

The movement of all vehicles within the Facility shall be confined to the roads designated and shall comply with traffic regulations within the Facility. Other roads may be used only with the approval of the CO.

1.5.2.1 Cleated Vehicles

Cleated vehicles shall not be moved over surfaced roads except at the immediate site of the area where they are to be used.

1.6 COORDINATION IN WORK AREAS

1.6.1 Unoccupied Work Area

The area where the Contractor is scheduled to perform the work will not be occupied during the work, however, the Contractors work activities may affect other areas adjacent to the work site that are occupied. All work shall be in accordance with the Contractor's work plan.

1.6.2 Maintenance of Utilities

Any active utilities, including but not limited to electricity, gas, water, sewer, heating, air conditioning, or any like service, that will require interruption or replacement in any occupied area affected as a result of the Contractors scheduled work activities, shall be temporarily provided by the Contractor at his own expense until the affected service is fully and permanently restored. All temporary methods of service replacement the Contractor proposes for use on this contract shall be approved by the Contracting Officer prior to commencing the work.

1.6.3 Hours of Work

The normal work hours for construction can be from 7:00 a.m. to 9:00 p.m., Monday through Friday of each week. Any request to change these hours shall be made in writing to the Contracting Officer at least two calendar days prior to the desired day on which the change is to go into effect. The changed hours shall not go into effect until written permission has been received from the Contracting Officer.

1.6.4 Digging Permits

Contractor is responsible for obtaining all digging permits, including associated locating and marking services, in accordance with installation and local requirements, at no additional cost to the Government.

1.7 INTERRUPTIONS OF UTILITIES

1.7.1 Approval

Utility services shall not be interrupted by the Contractor to relocate, make connections, or interrupt for any purpose, without written approval of the Contracting Officer.

1.7.2 Request

Request for permission to shut down services shall be submitted in writing to the Contracting Officer not less than 10 calendar days prior to date of proposed interruption. The request shall give the following information:

a. Nature of Utility (Gas, L.P. or H.P., Water, Elec.)

b. Size of line and location of shutoff.

c. Buildings and services affected.

d. Hours and date of shutoff.

e. Estimated length of time service will be interrupted.

1.7.3 Service Interruptions

Services shall not be shut off until receipt of approval of the proposed hours and date from the Contracting Officer.

1.7.4 Timely Disconnections

Shutoffs which will cause interruption of Government work operations as determined by the Contracting Officer shall be accomplished during regular non-work hours or non-work days of the Using Agency without any additional cost to the Government.

1.7.5 Utilities Operation

Operation of valves on water mains will be by Government personnel. Where shutoff of water lines interrupts service to fire hydrants or fire sprinkler systems, the Contracting Officer and the Base Fire Department shall be notified by the Contractor in writing 72 hours prior to the proposed interruption. The Contractor shall arrange his operations and have sufficient material and personnel available to complete the work without undue delay and shall restore service without delay in event of emergency.

1.7.6 Gas

Flow in gas mains which have been shut off shall not be restored until the Government inspector has determined that all items serviced by the gas line have been shut off.

1.8 PHYSICAL DATA

The physical conditions indicated on the drawings and in the specifications are the result of site visits, geophysical surveys, topographic surveys and geotechnical borings and explorations. See the applicable APPENDICES provided with these specifications for additional physical data.

1.9 TIME EXTENSIONS FOR UNUSUALLY SEVERE WEATHER

This provision specifies the procedure for the determination of time extensions for unusually severe weather in accordance with the Contract Clause entitled "Default: (Fixed Price Construction)". In order for the Contracting Officer to award a time extension under this clause, the following conditions must be satisfied:

a. The weather experienced at the project site during the contract period must be found to be unusually severe, that is, more severe than the adverse weather anticipated for the project location during any given month.

b. The unusually severe weather must actually cause a delay to the completion of the project. The delay must be beyond the control and without the fault or negligence of the contractor.

1.9.1 Schedule

The following schedule of monthly anticipated adverse weather delays is based on National Oceanic and Atmospheric Administration (NOAA) or similar data for the project location and will constitute the base line for monthly weather time evaluations. The contractor's progress schedule must reflect these anticipated adverse weather delays in all weather dependent activities.

MONTHLY ANTICIPATED ADVERSE WEATHER DAYS
WORK DAYS BASED ON (5) DAY WORK WEEK

	JAN	FEB	MAR	APR	MAY	JUN	JUL	AUG	SEP	OCT	NOV	DEC
Langley AFB	9	9	9	6	7	6	7	7	5	6	7	9

1.9.2 Records

Upon acknowledgement of the Notice to Proceed and continuing throughout the contract, the contractor will record on the daily CQC report, the occurrence of adverse weather and resultant impact to normally scheduled work. Actual adverse weather delay days must prevent work on critical activities for 50 percent or more of the contractor's scheduled work day.

1.9.3 Impacted Days

The number of actual adverse weather days shall include days impacted by actual adverse weather (even if adverse weather occurred in previous month), be calculated chronologically from the first to the last day in each month, and be recorded as full days. If the number of actual adverse weather delay days exceeds the number of days anticipated in the schedule of monthly anticipated adverse weather delays, above, the contracting

officer will convert any qualifying delays to calendar days, giving full consideration for equivalent fair weather work days, and issue a modification in accordance with the Contract Clauses entitled "Default (Fixed Price Construction)".

1.10 WORK IN QUARANTINED AREA

The work called for by this contract involves activities in counties quarantined by the Department of Agriculture to prevent the spread of certain plant pests which may be present in the soil. The Contractor agrees that all construction equipment and tools to be moved from such counties shall be thoroughly cleaned of all soil residues at the construction site with water under pressure and that hand tools shall be thoroughly cleaned by brushing or other means to remove all soil. In addition, if this contract involves the identification, shipping, storage, testing, or disposal of soils from such a quarantined area, the Contractor agrees to comply with the provisions of ER 1110-1-5 and attachments, a copy of which will be made available by the Contracting Officer upon request. The Contractor agrees to assure compliance with this obligation by all subcontractors.

1.11 HISTORICAL AND ARCHAEOLOGICAL FINDS

Federal legislation provides for the protection, preservation, and collection of scientific, prehistorical, historical, and archaeological data, including relics and specimens which might otherwise be lost due to alteration of the terrain or building features as a result of any Federal construction project. Should the Contractor, or any of the Contractor's employees, or parties operating or associated with the Contractor, in the performance of this contract discover evidence of possible scientific, prehistorical, historical, or archaeological data, the Contractor shall immediately cease work at that location and notify the Contracting Officer, giving the location and nature of the findings. The Contractor shall forward written confirmation to the Contracting Officer as directed. The Contractor shall exercise care so as not to disturb or damage artifacts or fossils uncovered during excavation operations, and shall provide such cooperation and assistance as may be necessary to preserve the findings for removal or other disposition. Any person who, without permission, injures, destroys, excavates, appropriates, or removes any historical or prehistorical artifact, object of antiquity, or archaeological resource on the public lands of the United States is subject to arrest and penalty of law. Where appropriate by reason of discovery, the Contracting Officer may order delays in the time of performance or changes in the work, or both. If such delays or changes are ordered, an equitable adjustment will be made in the contract in accordance with the applicable clauses of the contract.

1.12 EQUIPMENT-IN-PLACE LIST:

The Contractor shall maintain a list of equipment installed under the terms of the contract using the government provided RMS database. Forms to be used for this purpose shall be obtained from the Area Engineer's Office. The list shall include the following:

a. Contract number
b. Description of item
c. Model number
d. Serial number
e. Capacity
f. Name of manufacturer

g. Address of manufacturer
h. Condition of item
i. Replacement cost
j. Name of person who checked item

1.13 EQUIPMENT OWNERSHIP AND OPERATING EXPENSE SCHEDULE

1.13.1 Allowable Costs

Allowable cost for construction and marine plant and equipment in sound workable condition owned or controlled and furnished by a Contractor or subcontractor at any tier shall be based on actual cost data when the Government can determine both ownership and operating costs for each piece of equipment or equipment groups of similar serial and series from the Contractor's accounting records. When both ownership and operating costs cannot be determined from the Contractor's accounting records, equipment costs shall be based upon the applicable provisions of EP 1110-1-8, "Construction Equipment Ownership and Operating Expense Schedule," Region II. Working conditions shall be considered to be average for determining equipment rates using the schedule unless specified otherwise by the Contracting Officer. For equipment not included in the schedule, rates for comparable pieces of equipment may be used or a rate may be developed using the formula provided in the schedule. For forward pricing, the schedule in effect at the time of negotiations shall apply. For retrospective pricing, the schedule in effect at the time the work was performed shall apply.

1.13.2 Rental Costs

Equipment rental costs are allowable, subject to the applicable provisions of the Federal Acquisition Regulations, and shall be substantiated by certified copies of paid invoices. Rates for equipment rented from an organization under common control, lease-purchase or sale-leaseback arrangements will be determined using the schedule except that rental costs leased form an organization under common control that has an established practice of leasing the same or similar equipment to unaffiliated lessees are allowable. Costs for major repairs and overhaul are unallowable.

1.13.3 Equipment Costs

When actual equipment costs are proposed and the total amount of the pricing action is over $25,000, cost or pricing data shall be submitted on the Standard Form 1411, "Contract Pricing Proposal Cover Sheet". By submitting cost or pricing data, the Contractor grants to the Contracting Officer or an authorizing representative the right to examine those books, records, documents and other supporting data that will permit evaluation of the proposed equipment costs. After price agreement the Contractor shall certify that the equipment costs or pricing data submitted are accurate, complete and current.

1.14 SUBCONTRACTS AND WORK COORDINATION

Contract Clauses "SUBCONTRACTS", "PERMITS AND RESPONSIBILITIES", and "MATERIAL AND WORKMANSHIP" are supplemented as follows:

a. Divisions or sections of specifications are not intended to control the Contractor in dividing the work among subcontractors, or to limit work performed by any trade.

b. Contractor shall be responsible for coordination of the work

of the trades, subcontractors, and materials.

c. The Government or its representative will not undertake to settle any difference between the Contractor and Contractor's subcontractors, or between subcontractors.

d. The Government reserves the right to refuse to permit employment on the work or require dismissal from the work of any subcontractor who, by reason of previous unsatisfactory work on Corps of Engineers projects, or for any other reason is considered by the Contracting Officer to be incompetent or otherwise objectionable.

1.15 CONSTRUCTION MANPOWER AND EQUIPMENT REPORT

The Contractor shall enter the Construction Manpower and Equipment Report into the RMS database on a daily basis . The report shall include manpower and equipment for the general and subcontractors.

1.16 PROFIT

1.16.1 Weighted Guidelines

Weighted guidelines method of determining profit shall be used on any equitable adjustment change order or modification issued under this contract. The profit factors shall be as follows:

Factor	Rate	Weight	Value
Degree of Risk	20		
Relative difficulty of work	15		
Size of Job	15		
Period of performance	15		
Contractor's investment	05		
Assistance by Government	05		
Subcontracting	25		
	100		

1.16.2 Value

Based on the circumstances of each procurement action, each of the above factors shall be weighted from .03 to .12 as indicated below. The value shall be obtained by multiplying the rate by the weight. The value column when totalled indicates the fair and reasonable profit percentage under the circumstances of the particular procurement.

1.16.2.1 Degree of Risk

Where the work involves no risk or the degree of risk is very small, the weighting should be .03; as the degree of risk increases, the weighting should be increased up to a maximum of .12. Lump sum items will have, generally, a higher weighted value than the unit price items for which quantities are provided. Other things to consider: the portion of the work to be done by subcontractors, nature of work, where work is to be performed, reasonableness of negotiated costs, amount of labor included in costs, and whether the negotiation is before or after performance of work.

1.16.2.2 Relative Difficulty of Work

It the work is most difficult and complex, the weighting should be .12 and should be proportionately reduced to .03 on the simplest of jobs. This factor is tied in to some extent with the degree of risk. Some things to consider: the nature of the work, by whom it is to be done, where, and what is the time schedule.

1.16.2.3 Size of Job

All work not in excess of $100,000 shall be weighted at .12. Work estimated between $100,000 and $5,000,000 shall be proportionately weighted from .12 to .05.

1.16.2.4 Periods of Performance

Jobs in excess of 24 months are to be weighted at .12. Jobs of lesser duration are to be proportionately weighted to a minimum of .03 for jobs not to exceed 30 days. No weight where additional time not required.

1.16.2.5 Contractor's Investment

To be weighted from .03 to .12 on the basis of below average, average, and above average. Things to consider: amount of subcontracting, mobilization payment item, Government furnished property, equipment and facilities, and expediting assistance.

1.16.2.6 Assistance by Government

To be weighted from .12 to .03 on the basis of average to above average. Things to consider: use of Government owned property, equipment and facilities, and expediting assistance.

1.16.2.7 Subcontracting

To be weighted inversely proportional to the amount of subcontracting. Where 80 percent or more of the work is to be subcontracted, the weighting is to be .03 and such weighting proportionately increased to .12 where all the work is performed by the Contractor's own forces.

PART 2 PRODUCTS (THIS PART NOT USED)

PART 3 EXECUTION (THIS PART NOT USED)

-- End of Section --

SECTION 01111

SAFETY AND HEALTH REQUIREMENTS
03/98

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.

U.S. ARMY CORPS OF ENGINEERS (USACE)

EM 385-1-1	(1996) Safety and Health Requirements Manual

U.S. NATIONAL ARCHIVES AND RECORDS ADMINISTRATION (NARA)

29 CFR 1910	Occupational Safety and Health Standards, General Industry.
29 CFR 1926	Occupational Safety and Health Standards, Construction Industry.

1.2 SUBMITTALS

The following shall be submitted in accordance with Section 01330 SUBMITTAL PROCEDURES:

SD-01 Preconstruction Submittals

Accident Prevention Plan (APP); G

SD-07 Certificates

Designated first-aid and CPR trained attendants; G

1.3 SAFETY REQUIREMENTS AND ACCIDENT PREVENTION

1.3.1 Standards

The Contractor shall comply with Occupational Safety and Health Act (OSHA) Standards, the Corps of Engineers Manual EM 385-1-1, "Safety and Health Requirements Manual," NFPA 101, and all applicable state, local, and facility safety and occupational health requirements.

1.4 ACCIDENT AND PREVENTION PLAN (APP)

1.4.1 Preparation and Implementation

An Accident Prevention Plan (APP) shall be prepared covering onsite work to be performed by the Contractor and all subcontractors, and shall at a minimum address the requirements for an Accident Prevention Plan (APP), as

contained in Appendix A, EM 385-1-1. The Contractor shall designate in writing a Safety and Health Manager who shall be responsible for the development, implementation and continual oversight of the APP. The APP shall establish, in detail, the protocols necessary for the anticipation, recognition, evaluation, and control of hazards associated with each task to be performed. The APP shall address general safety and health requirements and procedures. The level of detail provided in the APP shall be tailored to the type of work, complexity of operations, and the anticipated hazards to be encountered. Details about some activities may not be available when the initial APP is prepared and submitted. Therefore, the APP shall address, in as much detail as possible, all anticipated tasks, their related hazards and the specific control measures to be instituted.

1.4.2 Acceptance and Modifications

Prior to submittal, the APP shall be signed and dated by the Contractor's designated Safety and Health Manager, Project Manager, and the Site Superintendent. The APP shall be submitted for review at least 10 days prior to the Pre-work Safety Conference. Deficiencies in the APP will be discussed at the Pre-work Safety Conference, and the APP shall be revised to correct the deficiencies and resubmitted for acceptance. Onsite work shall not begin until the plan has been accepted. A copy of the written APP shall be maintained onsite. Once accepted by the Contracting Officer, the Accident Prevention Plan, including Activity Hazard Analyses and all applicable plans, programs and procedures required by the Safety Manual (EM 385-1-1), will be enforced as if an addition to the contract. As work proceeds, the APP shall be adapted to new situations and new conditions. Changes and modifications to the accepted APP shall be made with the knowledge and concurrence of the Safety and Health Manager, the Site Superintendent, and the Contracting Officer. Should any unforeseen hazard become evident during the performance of the work, such hazards shall be brought to the attention of the Safety and Health Manager, the Site Superintendent, and the Contracting Officer, both verbally and in writing, for satisfactory resolution as soon as possible. In the interim, all necessary action shall be taken to re-establish and maintain safe working conditions in order to safeguard onsite personnel, visitors, the public, and the environment. Disregard for the provisions of this specification or the accepted APP shall be cause for stopping of work until the matter has been resolved and rectified to the satisfaction of the Contracting Officer.

1.4.3 Activity Hazard Analysis (AHA)

Activity Hazard Analyses (AHA) for each major phase of work shall be submitted and updated during the project. Each Activity Hazard Analysis shall be prepared and submitted in accordance the requirements and format provided for in EM 385-1-1 (Figure 1-1), and shall be accepted as an Appendix to the project APP. The AHA shall define the activities to be performed for each major phase of work, identify the sequence of work, the specific hazards anticipated, and the control measures to be implemented to eliminate or reduce each hazard to an acceptable level. Work shall not proceed on that phase until the AHA has been accepted and a preparatory meeting has been conducted by the Contractor to discuss its contents with everyone engaged in the activities, including the onsite Government representatives. The Activity Hazard Analyses shall be continuously reviewed and, when appropriate, modified to address changing site conditions or operations.

1.4.4 HAZARD COMMUNICATION PROGRAM

A hazard communication program shall be established and implemented in accordance with 29 CFR 1926, Section .59. Material safety data sheets (MSDSs) shall be provided for all hazardous materials brought onto the worksite. One copy shall be provided to the Contracting Officer and 1 copy shall be included in the Contractor's Hazard Communication Program.

1.4.5 Corps of Engineers Standards

Corps of Engineers Manual EM 385-1-1, referred to in "ACCIDENT PREVENTION" article of Contract Clauses, is hereby supplemented or revised as follows:

1.4.5.1 Conflicts

When a conflict exists between the Corps of Engineers Safety and Health Requirements Manual, other safety requirements, or the contract plans and/or specifications, the most stringent requirement shall prevail, as determined by the Contracting Officer.

1.4.5.2 Front End Loader - Backhoe Machines

a. Non-compliance Safety Check

All front end loader-backhoe machines and other machines, such as tractors that utilize a backhoe attachment, shall be checked for:

(1) Exposed backhoe boom swing foot pedals.

(2) Backhoe boom swing lever which can be reached by a man standing on the ground or on the outrigger support bracket.

b. Correction and Fabrication of Non-compliance Safety Items

Where these conditions exist, guards shall be fabricated to:

(1) Cover over exposed foot pedals to prevent someone from accidentally stepping on them.

(2) Enclose the swing lever so as to preclude operation from the ground or from the outrigger support bracket.

1.4.5.3 Attendance at Safety Meetings

In order to allow for maximum attendance at weekly tool box safety meetings and monthly supervisor safety meetings by Corps of Engineers personnel, the Contractor shall advise the CO's Office, a minimum of 48 hours before the start of each meeting, of the date, time and location of Safety Meetings.

1.4.5.4 Minutes of Safety Meetings

Minutes shall be prepared by the Contractor and forwarded to the Contracting Officer by close of business of the next working day.

1.4.5.5 Protective Footwear

Protective footwear shall be worn by all personnel working on site. Such protective footwear shall be approved by the American National Standards Institute (ANSI), and shall be constructed and tested in accordance with the requirements of ANSI Standard Z41. Footwear providing protection

against impact and compression hazards shall at least be rated as I75 and C75.

1.4.5.6 Head Protection

All construction areas are to be designated as hard hat areas, and shall be identified and appropriately posted as such. All protective headgear (hard hats) shall meet the requirements of ANSI Standard Z89.1. All personnel working in or visiting hard hat areas shall be provided with and required to wear Class A (low voltage electrical protection) or Class B (high voltage electrical protection) protective headgear.

1.4.5.7 Ground Fault Circuit Interrupters (GFCI)

GFCI's are required for work on this contract in accordance with EM 385-1-1. GFCI's are also required when using electric power extension cords.

1.4.5.8 Crawler-, Truck-, and Wheel-Mounted Cranes

Implementation of paragraph 16.D.05 shall include the following:

a. When a crane is performing duty cycle work (such as clamshell, dragline, grapple, or pile driving) it does not require anti-two block equipment. If the crane is required to make a non-duty cycle lift (for example, to lift a piece of equipment, a tool box, or supplies), it will be exempt from the anti-two block equipment requirements if the following procedures are implemented:

   (1) an international orange warning device (warning flag, warning tape, or warning ball) is properly secured to the hoist line at a distance of 8 to 10 feet above the hoist rigging;

   (2) the signal person (or an individual designated as the signal person) acts as a spotter to alert the crane operator with a "STOP" signal when the warning device approaches the boom tip and the crane operator ceases hoisting functions when alerted of this; and

   (3) while the non-duty cycle lift is underway, the signal person shall not stand under the load, shall have no duties other than signal person, and shall comply with the signaling requirements of EM 385-1-1;

b. Anti-two block devices are always required when hoisting personnel by crane or derrick.

1.4.6 Designated First-aid and CPR Trained Attendants

The Contractor shall designate at least 2 persons who are currently trained in first aid and CPR by the American Red Cross or other approved agency for each work shift, and these individuals shall be onsite at all times during site operations. They shall be trained in universal precautions and the use of PPE as described in the Bloodborne Pathogens Standard of 29 CFR 1910, Section .1030 and shall be included in the Contractor's Bloodborne Pathogen Program. These persons may perform other duties but shall be immediately available to render first aid when needed. A copy of each designated person's current valid First Aid and CPR certificate shall be provided.

PART 2 PRODUCTS

PART 3 EXECUTION

-- End of Section --

SECTION 01200

PROJECT MEETINGS
03/00

PART 1 GENERAL

1.1 SUBMITTALS (Not Applicable)

1.2 PRECONSTRUCTION CONFERENCE

1.2.1 Scheduling

After award of the construction contract and prior to the start of any construction work, the Contracting Officer (CO) will schedule and conduct a preconstruction conference. The Contractor's Project Manager, Superintendent and Quality Control System Manager shall attend this meeting. The Contractor is encouraged to have an officer of his company (Project Manager could be this person) and representation from each of his sub-contractors at the conference. This conference will be held at a location and time as specified by the CO.

1.2.2 Purpose

The purpose of this preconstruction conference is to enable the CO to outline the procedures that will be followed by the Government in its administration of this construction contract and to discuss the performance that will be expected from the Contractor. This conference will allow the Contractor an opportunity to ask questions about the Government's supervision and inspection of contract work, about security requirements, regulations, etc. The CO may invite Using Service personnel and any other Government personnel to attend this conference.

1.2.3 Discussion Items

The following is a list of items for discussion during the preconstruction conference. However, the Contracting Officer may include additional items for discussion as conditions and the work require.

a. Authority of the Area/Resident Engineer and organization of the Area/Resident office.

b. Contractor's Progress Schedule.

c. Correspondence Procedures.

d. Contractor Labor Standards Provisions.

e. Contract Modifications and Administrative Procedures.

f. Contractor's Administrative, Laydown and Storage Areas.

g. Procedures for Processing Submittals.

h. Payment Estimate Data and Procedures.

i. Contractor Utilities.

j. Security Requirements and Other Regulations, if applicable.

k. Government Furnished Equipment, if applicable.

l. Disposition of Salvage Property.

m. Contractor Insurance Requirements.

n. Value Engineering Program.

o. Contractor Performance Evaluation.

p. As-Built Drawings.

q. Warranty of Construction and Single Point of Contact.

r. Turnover of Completed Facilities.

1.3 RED-ZONE COMPLETION CONFERENCE

1.3.1 Scheduling

When construction reaches 80% completion, but not less than 60 days prior to the expected completion date, the CO will schedule and conduct a "Red-Zone" completion conference. The contractor's project manager, superintendent and quality control system manager shall attend this meeting. The contractor is encouraged to have an officer of his company (project manager could be this person) at this conference. The conference will be at a location and time as specified by the CO, and will be attended by representatives of this agency.

1.3.2 Purpose and Discussion Items

The purpose of this conference is to plan the completion and closeout of the contract. Topics of discussion will include the following. The CO may include additional items.

a. Completion of remaining construction
b. Remaining administrative items
c. Inspection and transfer procedures
d. Contractor training requirements
e. O&M manuals
f. Systems commissioning
g. Any remaining modifications
h. Warranty procedures
i. Final billing and final payment procedures
j. Any outstanding user issues and/or change requests
k. Any other issues or actions to be resolved prior to closeout

1.4 OTHER MEETINGS

Other meetings may be held after the Preconstruction Conference, and such meetings may include the following:

a. Accident Prevention Safety Plan (Section 01351)

b. Quality Control Plan (Section 01450)

c. Environmental Protection Plan (Section 01355)

d. Warranty Management Plan (Section 01780)

e. Pre-Warranty Conference (Section 01780)

1.5 FACILITY MEETINGS

The Facility may also schedule meetings with the Contractor through the CO during the progress of construction work.

1.6 MINUTES OF MEETINGS

The Government will prepare minutes of the meeting and will provide the Contractor with a signed original for review and concurrence. The minutes shall include all items discussed at the meeting and the Government will make all corrections provided by the Contractor and resubmit the corrected minutes to the Contractor within seven days.

PART 2 PRODUCTS

PART 3 EXECUTION

-- End of Section --

SECTION 01312

RESIDENT MANAGEMENT SYSTEM (RMS)
05/00

PART 1 GENERAL

1.1 GENERAL

The Government will use the Resident Management System to assist in its monitoring and administration of this contract. The Contractor shall use the Government-furnished Construction Contractor Module, referred to as RMS-QC (QC for Quality Control), to record, maintain, and submit various information throughout the contract period. This joint Government-Contractor use of RMS-W and RMS-QC will facilitate electronic exchange of information and overall management of the contract. RMS-QC provides the means for the Contractor to input, track, and electronically share information with the Government in the following areas:

Administration
Finances
Quality Control
Submittal Monitoring
Scheduling
Import/Export of Data

1.1.1 Correspondence and Electronic Communications

For ease and speed of communications, both Government and Contractor will, to the maximum extent feasible, exchange correspondence and other documents in electronic format. Correspondence, pay requests and other documents comprising the official contract record shall also be provided in paper format, with signatures and dates where necessary. Paper documents will govern, in the event of discrepancy with the electronic version.

1.1.2 Other Factors

Particular attention is directed to Contract Clause, "Schedules for Construction Contracts", Contract Clause, "Payments", Section 01320, "Project Schedule", Section 01330, SUBMITTAL PROCEDURES, and Section 01451, CONTRACTOR QUALITY CONTROL, which have a direct relationship to the reporting to be accomplished through RMS-QC. Also, there is no separate payment for establishing and maintaining the RMS-QC database; all costs associated therewith shall be included in the contract pricing for the work.

1.2 RMS-QC SOFTWARE

RMS-QC is a MSWindows-based program that can be run on a stand-alone personal computer or on a network. The Government will make available the RMS-QC software to the Contractor after award of the construction contract. Prior to the Pre-Construction Conference, the Contractor shall be responsible to download, install and use the latest version of the RMS-QC software from the Government's RMS Internet Website. Upon specific justification and request by the Contractor, the Government can provide

RMS-QC on 3-1/2" high-density diskettes or CD-ROM. Any program updates of RMS-QC will be made available to the Contractor via the Government RMS Website as they become available.

1.3 SYSTEM REQUIREMENTS

The following listed hardware and software is the minimum system configuration that the Contractor shall have to run RMS-QC:

Hardware

IBM-compatible PC with 200 MHz Pentium or higher processor

32+ MB RAM

4 GB hard drive disk space for sole use by the RMS-QC system

3 1/2 inch high-density floppy drive

Compact disk (CD) Reader

Color monitor

Laser printer compatible with HP LaserJet III or better, with minimum 4 MB installed memory.

Connection to the Internet, minimum 28 BPS

Software

Microsoft (MS) Access 97 or newer version database software

MS Windows 95 or newer version operating system (MS Windows NT 4.0 or newer is recommended)

Word Processing software compatible with MS Word 97 or newer

Internet browser

The Contractor's computer system shall be protected by virus protection software that is regularly upgraded with all issued manufacturer's updates throughout the life of the contract.

Electronic mail (E-mail) compatible with MS Outlook

1.4 RELATED INFORMATION

1.4.1 RMS-QC User Guide

After contract award, the Contractor shall download instructions for the installation and use of RMS-QC from the Government RMS Internet Website; the Contractor can obtain the current address from the Government. In case of justifiable difficulties, the Government will provide the Contractor with a CD-ROM containing these instructions.

1.5 CONTRACT DATABASE

Prior to the pre-construction conference, the Government shall provide the Contractor with basic contract award data to use for RMS-QC. The

Government will provide data updates to the Contractor as needed, generally by files attached to E-mail. These updates will generally consist of submittal reviews, correspondence status, QA comments, and other administrative and QA data.

1.6 DATABASE MAINTENANCE

The Contractor shall establish, maintain, and update data for the contract in the RMS-QC database throughout the duration of the contract. The Contractor shall establish and maintain the RMS-QC database at the Contractor's site office. Data updates to the Government shall be submitted by E-mail with file attachments, e.g., daily reports, schedule updates, payment requests. If permitted by the Contracting Officer, a data diskette or CD-ROM may be used instead of E-mail (see Paragraph DATA SUBMISSION VIA COMPUTER DISKETTE OR CD-ROM). The RMS-QC database typically shall include current data on the following items:

1.6.1 Administration

1.6.1.1 Contractor Information

The database shall contain the Contractor's name, address, telephone numbers, management staff, and other required items. Within 14 calendar days of receipt of RMS-QC software from the Government, the Contractor shall deliver Contractor administrative data in electronic format via E-mail.

1.6.1.2 Subcontractor Information

The database shall contain the name, trade, address, phone numbers, and other required information for all subcontractors. A subcontractor must be listed separately for each trade to be performed. Each subcontractor/trade shall be assigned a unique Responsibility Code, provided in RMS-QC. Within 14 calendar days of receipt of RMS-QC software from the Government, the Contractor shall deliver subcontractor administrative data in electronic format via E-mail.

1.6.1.3 Correspondence

All Contractor correspondence to the Government shall be identified with a serial number. Correspondence initiated by the Contractor's site office shall be prefixed with "S". Letters initiated by the Contractor's home (main) office shall be prefixed with "H". Letters shall be numbered starting from 0001. (e.g., H-0001 or S-0001). The Government's letters to the Contractor will be prefixed with "C".

1.6.1.4 Equipment

The Contractor's RMS-QC database shall contain a current list of equipment planned for use or being used on the jobsite, including the most recent and planned equipment inspection dates.

1.6.1.5 Management Reporting

RMS-QC includes a number of reports that Contractor management can use to track the status of the project. The value of these reports is reflective of the quality of the data input, and is maintained in the various sections of RMS-QC. Among these reports are: Progress Payment Request worksheet, QA/QC comments, Submittal Register Status, Three-Phase Inspection

checklists.

1.6.2 Finances

1.6.2.1 Pay Activity Data

The RMS-QC database shall include a list of pay activities that the Contractor shall develop in conjunction with the construction schedule. The sum of all pay activities shall be equal to the total contract amount, including modifications. Pay activities shall be grouped by Contract Line Item Number (CLIN), and the sum of the activities shall equal the amount of each CLIN. The total of all CLINs equals the Contract Amount.

1.6.2.2 Payment Requests

All progress payment requests shall be prepared using RMS-QC. The Contractor shall complete the payment request worksheet and include it with the payment request. The work completed under the contract, measured as percent or as specific quantities, shall be updated at least monthly. After the update, the Contractor shall generate a payment request report using RMS-QC. The Contractor shall submit the payment requests with supporting data by E-mail with file attachment(s). If permitted by the Contracting Officer, a data diskette may be used instead of E-mail. A signed paper copy of the approved payment request is also required, which shall govern in the event of discrepancy with the electronic version.

1.6.3 Quality Control (QC)

RMS-QC provides a means to track implementation of the 3-phase QC Control System, prepare daily reports, identify and track deficiencies, document progress of work, and support other contractor QC requirements. The Contractor shall maintain this data on a daily basis. Entered data will automatically output to the RMS-QC generated daily report. The Contractor shall provide the Government a Contractor Quality Control (CQC) Plan within the time required in Section 01451, CONTRACTOR QUALITY CONTROL. Within seven calendar days of Government acceptance, the Contractor shall submit a data diskette or CD-ROM reflecting the information contained in the accepted CQC Plan: schedule, pay activities, features of work, submittal register, QC requirements, and equipment list.

1.6.3.1 Daily Contractor Quality Control (CQC) Reports.

RMS-QC includes the means to produce the Daily CQC Report. The Contractor may use other formats to record basic QC data. However, the Daily CQC Report generated by RMS-QC shall be the Contractor's official report. Data from any supplemental reports by the Contractor shall be summarized and consolidated onto the RMS-QC-generated Daily CQC Report. Daily CQC Reports shall be submitted as required by Section 01451, CONTRACTOR QUALITY CONTROL. Reports shall be submitted electronically to the Government using E-mail or diskette within 24 hours after the date covered by the report. Use of either mode of submittal shall be coordinated with the government representative. The Contractor shall also provide the Government a signed, printed copy of the daily CQC report.

1.6.3.2 Deficiency Tracking.

The Contractor shall use RMS-QC to track deficiencies. Deficiencies identified by the Contractor will be numerically tracked using QC Comments. The contractor shall maintain a current log of its QC comments in the

RMS-QC database. The Government will log the deficiencies it has identified using its QA comments. The Government's QA comments will be included in its export file to the Contractor. The Contractor shall regularly update the correction status of both QC and QA comments.

1.6.3.3 Three-Phase Control Meetings

The Contractor shall maintain scheduled and actual dates and times of preparatory and initial control meetings in RMS-QC.

1.6.3.4 Accident/Safety Tracking.

The Government will issue safety comments, directions, or guidance whenever safety deficiencies are observed. The Government's safety comments will be included in its export file to the Contractor. The Contractor shall regularly update the correction status of the safety comments. In addition, the Contractor shall utilize RMS-QC to advise the Government of any accidents occurring on the jobsite. This brief supplemental entry is not to be considered as a substitute for completion of mandatory reports, e.g., ENG Form 3394 and OSHA Form 200.

1.6.3.5 Features of Work

The Contractor shall include a complete list of the features of work in the RMS-QC database. A feature of work may be associated with multiple pay activities. However, each pay activity (see subparagraph "Pay Activity Data" of paragraph "Finances") will only be linked to a single feature of work.

1.6.3.6 QC Requirements

The Contractor shall develop and maintain a complete list of QC testing, transferred and installed property, and user training requirements in RMS-QC. The Contractor shall update all data on these QC requirements as work progresses, and shall promptly provide this information to the Government via RMS-QC.

1.6.4 Submittal Management

The Government will provide the initial submittal register, ENG Form 4288, SUBMITTAL REGISTER, in electronic format. Thereafter, the Contractor shall maintain a complete list of all submittals, including completion of all data columns as described in Section 01330, SUBMITTAL PROCEDURES. Dates on which submittals are received and returned by the Government will be included in its export file to the Contractor. The Contractor shall use RMS-QC to track and transmit all submittals. ENG Form 4025, submittal transmittal form, and the submittal register update, ENG Form 4288, shall be produced using RMS-QC. RMS will be used to update, store and exchange submittal registers and transmittals, but will not be used for storage of actual submittals.

1.6.5 Schedule

The Contractor shall develop a construction schedule consisting of pay activities, in accordance with Contract Clause "Schedules for Construction Contracts", or Section 01320, PROJECT SCHEDULE, as applicable. This schedule shall be input and maintained in the RMS-QC database either manually or by using the Standard Data Exchange Format (SDEF), see Section 01320 PROJECT SCHEDULE. The updated schedule data shall be included with

each pay request submitted by the Contractor.

1.6.6 Import/Export of Data

RMS-QC includes the ability to export Contractor data to the Government and to import submittal register and other Government-provided data, and schedule data using SDEF.

1.7 IMPLEMENTATION

Contractor use of RMS-QC as described in the preceding paragraphs is mandatory. The Contractor shall ensure that sufficient resources are available to maintain its RMS-QC database, and to provide the Government with regular database updates. RMS-QC shall be an integral part of the Contractor's management of quality control.

1.8 DATA SUBMISSION VIA COMPUTER DISKETTE OR CD-ROM

The Government-preferred method for Contractor's submission of updates, payment requests, correspondence and other data is by E-mail with file attachment(s). For locations where this is not feasible, the Contracting Officer may permit use of computer diskettes or CD-ROM for data transfer. Data on the disks or CDs shall be exported using the RMS-QC built-in export function. If used, diskettes and CD-ROMs will be submitted in accordance with the following:

1.8.1 File Medium

The Contractor shall submit required data on 3-1/2" double-sided high-density diskettes formatted to hold 1.44 MB of data. Alternatively, CD-ROMs may be used. They shall conform to industry standards used in the United States. All data shall be provided in English.

1.8.2 Disk or CD-ROM Labels

The Contractor shall affix a permanent exterior label to each diskette and CD-ROM submitted. The label shall indicate in English, the RMS-QC file name, full contract number, project name, project location, data date, name and telephone number of person responsible for the data.

1.8.3 File Names

The Government will provide the file names to be used by the Contractor with the RMS-QC software.

1.9 MONTHLY COORDINATION MEETING

The Contractor shall update the RMS-QC database each workday. At least monthly, the Contractor shall generate and submit an export file to the Government with schedule update and progress payment request. As required in Contract Clause "Payments", at least one week prior to submittal, the contractor shall meet with the Government representative to review the planned progress payment data submission for errors and omissions. The contractor shall make all required corrections prior to Government acceptance of the export file and progress payment request. Payment requests accompanied by incomplete or incorrect data submittals will be returned. The Government will not process progress payments until an acceptable RMS-QC export file is received.

1.10 NOTIFICATION OF NONCOMPLIANCE

The Contracting Officer will notify the Contractor of any detected noncompliance with the requirements of this specification. The Contractor shall take immediate corrective action after receipt of such notice. Such notice, when delivered to the Contractor at the work site, shall be deemed sufficient for the purpose of notification.

PART 2 PRODUCTS

Not used.

PART 3 EXECUTION

Not used.

-- End of Section --

SECTION 01320

PROJECT SCHEDULE
03/2000

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of the specification to the extent referenced. The publications are referenced in the text by basic designation only.

U.S. ARMY CORPS OF ENGINEERS (USACE)

ER 1-1-11	(1995) Progress, Schedules, and Network Analysis Systems

1.2 SUBMITTALS

The following shall be submitted in accordance with Section 01300 SUBMITTAL PROCEDURES:

SD-01 Preconstruction Submittals

Initial Project Schedule; G. Preliminary Project Schedule; G. Periodic Schedule Updates; G.

Two copies of the schedules showing codes, values, categories, numbers, items, etc., as required.

SD-07 Certificates

Qualifications; G

Documentation showing qualifications of personnel preparing schedule reports.

SD-06 Test Reports

Narrative Report; Schedule Reports;

Three copies of the reports showing numbers, descriptions, dates, float, starts, finishes, durations, sequences, etc., as required.

1.3 QUALIFICATIONS

The Contractor shall designate an authorized representative who shall be responsible for the preparation of all required project schedule reports.

PART 2 PRODUCTS (Not Applicable)

PART 3 EXECUTION

3.1 GENERAL REQUIREMENTS

Pursuant to the Contract Clause, SCHEDULE FOR CONSTRUCTION CONTRACTS, a Project Schedule as described below shall be prepared. The scheduling of construction shall be the responsibility of the Contractor. Contractor management personnel shall actively participate in its development. Subcontractors and suppliers working on the project shall also contribute in developing and maintaining an accurate Project Schedule. The approved Project Schedule shall be used to measure the progress of the work, to aid in evaluating time extensions, and to provide the basis of all progress payments.

3.1.1 Standard data exchange format (SDEF)

In collaboration with scheduling software vendors, construction management consultants, professional associations, and other Federal agencies, the U.S. Army Corps of Engineers Construction Engineering Research Laboratories (CERL) has facilitated the development of a Standard Data Exchange Format (SDEF) for scheduling software. This standard uses a 132-character fixed field; an ASCII file to specify the position, length, and definition of all required project planning and control information. Since most scheduling software can already export ASCII data, software vendors can easily revise existing export routines to provide the data in the SDEF. Several software vendors already support SDEF. Project schedule electronic data shall be provided in SDEF as described later in this section. The document "Contractor's Guide to Standard Data Exchange Format" is a general guide to SDEF and is available from the Contracting Officer to the successful bidder.

3.1.2 Resident Management System (RMS)

Scheduling data shall be in SDEF. Scheduling software, capable of producing an SDEF file (standard data exchange format), shall electronically transfer activity data into the Resident Management System (RMS) Contractor Quality Control Module (RMS QC). RMS requirements are further described in Section 01312 "Resident Management System".

3.2 BASIS FOR PAYMENT

The schedule shall be the basis for measuring Contractor progress. Lack of an approved schedule or scheduling personnel will result in an inability of the Contracting Officer to evaluate Contractor's progress for the purposes of payment. Failure of the Contractor to provide all information, as specified below, shall result in the disapproval of the entire Project Schedule submission and the inability of the Contracting Officer to evaluate Contractor progress for payment purposes. In the case where Project Schedule revisions have been directed by the Contracting Officer and those revisions have not been included in the Project Schedule, the Contracting Officer may hold retainage up to the maximum allowed by contract, each payment period, until revisions to the Project Schedule have been made.

3.3 PROJECT SCHEDULE

The computer software system utilized by the Contractor to produce the Project Schedule shall be capable of providing all requirements of this specification. Failure of the Contractor to meet the requirements of this specification shall result in the disapproval of the schedule. Manual methods used to produce any required information shall require approval by

the Contracting Officer.

3.3.1 Use of the Critical Path Method

The Critical Path Method (CPM) of network calculation shall be used to generate the Project Schedule. The Contractor shall provide the Project Schedule in the Precedence Diagram Method (PDM).

3.3.2 Level of Detail Required

The Project Schedule shall include an appropriate level of detail. Failure to develop or update the Project Schedule or provide data to the Contracting Officer at the appropriate level of detail, as specified by the Contracting Officer, shall result in the disapproval of the schedule. The Contracting Officer will use, but is not limited to, the following conditions to determine the appropriate level of detail to be used in the Project Schedule:

3.3.2.1 Activity Durations

Contractor submissions shall follow the direction of the Contracting Officer regarding reasonable activity durations. Reasonable durations are those that allow the progress of activities to be accurately determined between payment periods (usually less than 2 percent of all non-procurement activities' Original Durations are greater than 20 days).

3.3.2.2 Procurement Activities

Tasks related to the procurement of long lead materials or equipment shall be included as separate activities in the project schedule. Long lead materials and equipment are those materials that have a procurement cycle of over 90 days. Examples of procurement process activities include, but are not limited to: submittals, approvals, procurement, fabrication, and delivery.

3.3.2.3 Government Activities

Government and other agency activities that could impact progress shall be shown. These activities include, but are not limited to: approvals, inspections, utility tie-in, Government Furnished Equipment (GFE) and Notice to Proceed (NTP) for phasing requirements.

3.3.2.4 Responsibility

All activities shall be identified in the project schedule by the party responsible to perform the work. Responsibility includes, but is not limited to, the subcontracting firm, contractor work force, or government agency performing a given task. Activities shall not belong to more than one responsible party. The responsible party for each activity shall be identified by the Responsibility Code. The responsibility codes used must be coordinated with those used in RMS.

3.3.2.5 Work Areas

For projects with separate work areas, all activities shall be identified in the project schedule by the work area in which the activity occurs. Activities shall not be allowed to cover more than one work area. The work area of each activity shall be identified by the Work Area Code.

3.3.2.6 Modification or Claim Number

Any activity that is added or changed by contract modification or used to justify claimed time shall be identified by a mod or claim code that changed the activity. Activities shall not belong to more than one modification or claim item. The modification or claim number of each activity shall be identified by the Mod or Claim Number. Whenever possible, changes shall be added to the schedule by adding new activities. Existing activities shall not normally be changed to reflect modifications.

3.3.2.7 Bid Item

All activities shall be identified in the project schedule by the Bid Item to which the activity belongs. An activity shall not contain work in more than one bid item. The bid item for each appropriate activity shall be identified by the Bid Item Code. The Bid Item Numbers used in the schedule must exactly match those in the RMS data disk provided by the Contracting Officer.

3.3.2.8 Phase of Work

For projects with separate phases of construction, all activities shall be identified in the project schedule by the phases of work in which the activity occurs. Activities shall not contain work in more than one phase of work. The project phase of each activity shall be by the unique Phase of Work Code.

3.3.2.9 Category of Work

All Activities shall be identified in the project schedule according to the category of work which best describes the activity. The category of work for each activity shall be identified by the Category of Work Code. The category of work codes must be coordinated with those used by RMS.

3.3.2.10 Feature of Work

All activities shall be identified in the project schedule according to the feature of work to which the activity belongs. Feature of work refers, but is not limited to, a work breakdown structure for the project. The feature of work for each activity shall be identified by the Feature of Work Code. Whenever possible, the feature of work title shall match those in RMS. Other features may be added if those in RMS do not adequately describe the work.

3.3.3 Scheduled Project Completion

The schedule interval shall extend from NTP to the contract completion date.

3.3.3.1 Project Start Date

The schedule shall start no earlier than the date on which the NTP was acknowledged. The Contractor shall include as the first activity in the project schedule an activity called "Start Project". The "Start Project" activity shall have an "ES" constraint date equal to the date that the NTP was acknowledged, and a zero day duration.

3.3.3.2 Constraint of Last Activity

Completion of the last activity in the schedule shall be constrained by the

contract completion date. Calculation on project updates shall be such that if the early finish of the last activity falls after the contract completion date, then the float calculation shall reflect a negative float on the critical path. The Contractor shall include as the last activity in the project schedule an activity called "End Project". The "End Project" activity shall have an "LF" constraint date equal to the completion date for the project, and a zero day duration.

3.3.3.3 Early Project Completion

In the event the project schedule shows completion of the project prior to the contract completion date, the Contractor shall identify those activities that have been accelerated and/or those activities that are scheduled in parallel to support the Contractor's "early" completion. Contractor shall specifically address each of the activities noted in the narrative report at every project schedule update period to assist the Contracting Officer in evaluating the Contractor's ability to actually complete prior to the contract period.

3.3.4 Interim Completion Dates

Contractually specified interim completion dates shall also be constrained to show negative float if the early finish date of the last activity in that phase falls after the interim completion date.

3.3.4.1 Start Phase

The Contractor shall include as the first activity for a project phase an activity called "Start Phase X" where "X" refers to the phase of work. The "Start Phase X" activity shall have an "ES" constraint date equal to the date on which the NTP was acknowledged, and a zero day duration.

3.3.4.2 End Phase

The Contractor shall include as the last activity in a project phase an activity called "End Phase X" where "X" refers to the phase of work. The "End Phase X" activity shall have an "LF" constraint date equal to the completion date for the project, and a zero day duration.

3.3.4.3 Phase X

The Contractor shall include a hammock type activity for each project phase called "Phase X" where "X" refers to the phase of work. The "Phase X" activity shall be logically tied to the earliest and latest activities in the phase.

3.3.5 Default Progress Data Disallowed

Actual Start and Finish dates shall not be automatically updated by default mechanisms that may be included in CPM scheduling software systems. Actual Start and Finish dates on the CPM schedule shall match those dates provided from those dates logged in RMS QC. Failure of the Contractor to document the Actual Start and Finish dates on the in RMS QC for every in-progress or completed activity, and failure to ensure that the data contained on the in RMS QC is the sole basis for schedule updating shall result in the disapproval of the Contractor's schedule and the inability of the Contracting Officer to evaluate Contractor progress for payment purposes. Updating of the percent complete and the remaining duration of any activity shall be independent functions. Program features which calculate one of

these parameters from the other shall be disabled.

3.3.6 Out-of-Sequence Progress

Activities that have posted progress without all preceding logic being satisfied (Out-of-Sequence Progress) will generally not be allowed Any work performed out-of-sequence shall be corrected with appropriate changes to the schedule logic.

3.3.7 Negative Lags

Lag durations contained in the project schedule shall not have a negative value.

3.4 PROJECT SCHEDULE SUBMISSIONS

The Contractor shall provide the submissions as described below. The data disk, reports, and network diagrams required for each submission are contained in paragraph SUBMISSION REQUIREMENTS.

3.4.1 Preliminary Project Schedule Submission

The Preliminary Project Schedule, defining the Contractor's planned operations for the first 90 calendar days shall be submitted for approval within 15 calendar days after the NTP is acknowledged. The approved preliminary schedule shall be used for payment purposes not to exceed 90 calendar days after NTP. The Preliminary Project Schedule shall be prepared in the contractor's NAS scheduling software system and include subcontractor codes, features of work, and pay activities for the contractor's planned operations during the first 90 calendar days.

3.4.2 Initial Project Schedule Submission

The Initial Project Schedule shall be submitted for approval within 45 calendar days after NTP. The schedule shall provide a reasonable sequence of activities which represent work through the entire project and shall be at a reasonable level of detail.

3.4.3 Periodic Schedule Updates

Based on the result of progress meetings, specified in "Periodic Progress Meetings," the Contractor shall submit periodic schedule updates on a monthly basis. In addition, schedule updates shall be made at the midway point between each monthly update indicating actual progress for the previous two (2) weeks and planned work for the next six (6) weeks. These submissions shall enable the Contracting Officer to assess Contractor's progress. If the Contractor fails or refuses to furnish the information and project schedule data, which in the judgement of the Contracting Officer or authorized representative is necessary for verifying the Contractor's progress, the Contractor shall be deemed not to have provided an estimate upon which progress payment may be made.

3.4.4 Standard Activity Coding Dictionary

The Contractor shall use the activity coding structure defined in the Standard Data Exchange Format (SDEF) in ER 1-1-11, Appendix A. This exact structure is mandatory, even if some fields are not used. All codes must be carefully coordinated with those used in RMS.

3.5 SUBMISSION REQUIREMENTS

The following items shall be submitted by the Contractor for the preliminary submission, initial submission, and every periodic project schedule update throughout the life of the project:

3.5.1 Data Disks

One data disk containing the project schedule shall be provided. Data on the disks shall adhere to the SDEF format specified in ER 1-1-11, Appendix A. Data disks required from RMS QC shall be provided in addition to this disk.

3.5.1.1 File Medium

Required data shall be submitted on 3.5 disks, formatted to hold 1.44 MB of data, or CDRom, unless otherwise approved by the Contracting Officer.

3.5.1.2 Disk Label

A permanent exterior label shall be affixed to each disk submitted. The label shall indicate the type of schedule (Preliminary, Initial, Update, or Change), full contract number, project name, project location, data date, name and telephone number or person responsible for the schedule, and the MS-DOS version used to format the disk.

3.5.1.3 File Name

Each file submitted shall have a name related to either the schedule data date, project name, or contract number. The Contractor shall develop a naming convention that will ensure that the names of the files submitted are unique. The Contractor shall submit the file naming convention to the Contracting Officer for approval.

3.5.2 Narrative Report

A Narrative Report shall be provided with the preliminary, initial, and each update of the project schedule. This report shall be provided as the basis of the Contractor's progress payment request. The Narrative Report shall include: a description of activities along the 2 most critical paths, a description of current and anticipated problem areas or delaying factors and their impact, and an explanation of corrective actions taken or required to be taken. The narrative report is expected to relay to the Government, the Contractor's thorough analysis of the schedule output and its plans to compensate for any problems, either current or potential, which are revealed through that analysis.

3.5.3 Approved Changes Verification

Only project schedule changes that have been previously approved by the Contracting Officer shall be included in the schedule submission. The Narrative Report shall specifically reference, on an activity by activity basis, all changes made since the previous period and relate each change to documented, approved schedule changes.

3.5.4 Schedule Reports

The format for each activity for the schedule reports listed below shall contain: Activity Numbers, Activity Description, Original Duration,

Remaining Duration, Early Start Date, Early Finish Date, Late Start Date, Late Finish Date, Total Float. Actual Start and Actual Finish Dates shall be printed for those activities in progress or completed.

3.5.4.1 Activity Report

A list of all activities sorted according to activity number.

3.5.4.2 Logic Report

A list of Preceding and Succeeding activities for every activity in ascending order by activity number. Preceeding and succeeding activities shall include all information listed above in paragraph Schedule Reports. A blank line shall be left between each activity grouping.

3.5.4.3 Total Float Report

A list of all incomplete activities sorted in ascending order of total float. Activities which have the same amount of total float shall be listed in ascending order of Early Start Dates. Completed activities shall not be shown on this report.

3.5.4.4 Earnings Report

A compilation of the Contractor's Total Earnings on the project from the NTP until the most recent Monthly Progress Meeting. This report shall reflect the Earnings of specific activities based on the agreements made in the field and approved between the Contractor and Contracting Officer at the most recent Monthly Progress Meeting. Provided that the Contractor has provided a complete schedule update, this report shall serve as the basis of determining Contractor Payment. Activities shall be grouped by bid item and sorted by activity numbers. This report shall: sum all activities in a bid item and provide a bid item percent; and complete and sum all bid items to provide a total project percent complete. The printed report shall contain, for each activity: the Activity Number, Activity Description, Original Budgeted Amount, Total Quantity, Quantity to Date, Percent Complete (based on cost), and Earnings to Date. Reports from RMS QC, containing the information described above, may be provided in lieu of this report.

3.5.5 Network Diagram

The network diagram shall be required on the initial schedule submission and on monthly schedule update submissions. The network diagram shall depict and display the order and interdependence of activities and the sequence in which the work is to be accomplished from the issuance of notice to proceed to final acceptance. This shall include any partially completed work and future work to be accomplished. The Contracting Officer will use, but is not limited to, the following conditions to review compliance with this paragraph:

3.5.5.1 Continuous Flow

Diagrams shall show a continuous flow from left to right with no arrows from right to left. The activity number, description, duration, and estimated earned value shall be shown on the diagram.

3.5.5.2 Project Milestone Dates

Dates shall be shown on the diagram for start of project, any contract required interim completion dates, and contract completion dates.

3.5.5.3 Critical Path

The critical path shall be clearly shown.

3.5.5.4 Banding

Activities shall be grouped to assist in the understanding of the activity sequence. Typically, this flow will group activities by category of work, work area and/or responsibility.

3.5.5.5 S-Curves

Earnings curves showing projected early and late earnings and earnings to date.

3.6 PERIODIC PROGRESS MEETINGS

Progress meetings to discuss the project schedule shall include a monthly onsite meeting or other regular more frequent intervals mutually agreed to at the preconstruction conference. During this meeting the Contractor shall describe, on an activity by activity basis, all proposed revisions and adjustments to the project schedule required to reflect the current status of the project. The Contracting Officer will approve activity progress, proposed revisions, and adjustments as appropriate.

3.6.1 Meeting Attendance

The Contractor's Project Manager and Scheduler shall attend the regular progress meeting.

3.6.2 Update Submission Following Progress Meeting

A complete update of the project schedule containing all approved progress, revisions, and adjustments, based on the regular progress meeting, shall be submitted not later than 4 working days after the monthly progress meeting.

3.6.3 Progress Meeting Contents

Update information, included below, shall be subject to the approval of the Contracting Officer. As a minimum, the Contractor shall address the following items on an activity by activity basis during each progress meeting.

3.6.3.1 Start and Finish Dates

The Actual Start and Actual Finish dates for each activity currently in-progress or completed.

3.6.3.2 Time Completion

The estimated Remaining Duration for each activity in-progress. Time-based progress calculations shall be based on Remaining Duration for each activity.

3.6.3.3 Cost Completion

The earnings for each activity started. Payment will be based on earnings for each in-progress or completed activity. Payment for individual activities will not be made for work that contains quality defects. A portion of the overall project amount may be retained based on delays of activities.

3.6.3.4 Logic Changes

All logic changes pertaining to NTP on change orders, change orders to be incorporated into the schedule, contractor proposed changes in work sequence, corrections to schedule logic for out-of-sequence progress, lag durations, and other changes that have been made pursuant to contract provisions shall be specifically identified and discussed.

3.6.3.5 Other Changes

Other changes required due to delays in completion of any activity or group of activities include: 1) delays beyond the Contractor's control, such as strikes and unusual weather. 2) delays encountered due to submittals, Government Activities, deliveries or work stoppages which make re-planning the work necessary. 3) Changes required to correct a schedule which does not represent the actual or planned prosecution and progress of the work.

3.7 REQUESTS FOR TIME EXTENSIONS

In the event the Contractor requests an extension of the contract completion date, or any interim milestone date, the Contractor shall furnish the following for a determination as to whether or not the Contractor is entitled to an extension of time under the provisions of the contract: justification, project schedule data, and supporting evidence as the Contracting Officer may deem necessary. Submission of proof of delay, based on revised activity logic, duration, and costs (updated to the specific date that the delay occurred) is obligatory to any approvals.

3.7.1 Justification of Delay

The project schedule shall clearly display that the Contractor has used, in full, all the float time available for the work involved with this request. The Contracting Officer's determination as to the number of allowable days of contract extension shall be based upon the project schedule updates in effect for the time period in question, and other factual information. Actual delays that are found to be caused by the Contractor's own actions, which result in the extension of the schedule, will not be a cause for a time extension to the contract completion date.

3.7.2 Submission Requirements

The Contractor shall submit a justification for each request for a change in the contract completion date of under 2 weeks based upon the most recent schedule update at the time of the NTP or constructive direction issued for the change. Such a request shall be in accordance with the requirements of other appropriate Contract Clauses and shall include, as a minimum:

a. A list of affected activities, with their associated project schedule activity number.

b. A brief explanation of the causes of the change.

c. An analysis of the overall impact of the changes proposed.

d. A sub-network of the affected area.

Activities impacted in each justification for change shall be identified by a unique activity code contained in the required data file.

3.7.3 Additional Submission Requirements

For any requested time extension of over 2 weeks, the Contracting Officer may request an interim update with revised activities for a specific change request. The Contractor shall provide this disk within 4 days of the Contracting Officer's request.

3.8 DIRECTED CHANGES

If the NTP is issued for changes prior to settlement of price and/or time, the Contractor shall submit proposed schedule revisions to the Contracting Officer within 2 weeks of the NTP being issued. The proposed revisions to the schedule will be approved by the Contracting Officer prior to inclusion of those changes within the project schedule. If the Contractor fails to submit the proposed revisions, the Contracting Officer may furnish the Contractor with suggested revisions to the project schedule. The Contractor shall include these revisions in the project schedule until revisions are submitted, and final changes and impacts have been negotiated. If the Contractor has any objections to the revisions furnished by the Contracting Officer, the Contractor shall advise the Contracting Officer within 2 weeks of receipt of the revisions. Regardless of the objections, the Contractor shall continue to update the schedule with the Contracting Officer's revisions until a mutual agreement in the revisions is reached. If the Contractor fails to submit alternative revisions within 2 weeks of receipt of the Contracting Officer's proposed revisions, the Contractor will be deemed to have concurred with the Contracting Officer's proposed revisions. The proposed revisions will then be the basis for an equitable adjustment for performance of the work.

3.9 OWNERSHIP OF FLOAT

Float available in the schedule, at any time, shall not be considered for the exclusive use of either the Government or the Contractor.

-- End of Section --

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		01111	SD-01 Preconstruction Submittals															
			Accident Prevention Plan (APP)	1.4.1	G													
			SD-07 Certificates															
			Designated first-aid and CPR	1.4.6	G													
			trained attendants															
		01320	SD-01 Preconstruction Submittals															
			Initial Project Schedule	3.4.2	G													
			Preliminary Project Schedule	3.4.1	G													
			Periodic Schedule Updates	3.4.3	G													
			SD-07 Certificates															
			Qualifications	1.3	G													
			SD-06 Test Reports															
			Narrative Report	3.5.2														
			Schedule Reports	3.5.4														
		01330	SD-01 Preconstruction Submittals															
			Submittal register	1.5.1	G													
		01351	SD-02 Shop Drawings															
			Work Zones	1.37.1														
			Decontamination Areas	1.38.1														
			SD-03 Product Data															
			Exposure Monitoring/Air Sampling	1.14														
			Program															
			Site Control Log	1.37.2														
			General Hazardous Waste	1.11.1														
			Operations Training															
		01355	SD-01 Preconstruction Submittals															

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		01355	Environmental Protection Plan	1.7	G													
		01356	SD-07 Certificates															
			Mill Certificate or Affidavit	2.1.3														
		01450	SD-03 Product Data															
			Sampling and Analysis Plan	3.3	G													
			SD-06 Test Reports															
			Quality Assurance Sample	1.5.2	G													
			Collection and Analysis															
			Chemistry Data Package	3.4	G													
			Chemical Data Final Report	3.7	G													
		01572	SD-01 Preconstruction Submittals															
			Waste Management Plan	1.4	G													
		01780	SD-11 Closeout Submittals															
			As-Built Drawings	1.2.1	G													
			As-Built Record of Equipment and	1.2.2	G													
			Materials															
			Final Approved Shop Drawings	1.2.3	G													
			Construction Contract	1.2.4	G													
			Specifications															
			Real Property Equipment	1.2.5	G													
			Warranty Management Plan	1.3.1	G													
			Warranty Tags	1.3.5														
			Final Clean-Up	1.6	G													
		01781	SD-11 Closeout Submittals															
			Final O&M Manuals	1.3	G													
		02111	SD-02 Shop Drawings															

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		02111	Surveys	1.4	G													
			SD-03 Product Data															
			Excavation and Handling Work	1.6	G													
			Plan															
			Closure Report	3.10	G													
			SD-06 Test Reports															
			Backfill	2.1	G													
			Surveys	1.4	G													
			Confirmation Sampling and	3.4	G													
			Analysis															
			Sampling of Stored Material	3.6.1	G													
			Sampling Liquid	3.6.2	G													
			Compaction	3.8.2	G													
		02115	SD-03 Product Data															
			Work Plan	1.5.2	G													
			Qualifications	1.3	G													
			Salvage Rights	3.12.4	G													
			SD-06 Test Reports															
			Backfill Material	2.1														
			Tank Contents Verification	3.2	G													
			Contaminated Water Disposal	3.5.2	G													
			Soil Examination, Testing, and	3.10	G													
			Analysis															
			Backfilling	3.11														
			Tank Closure Report	3.14	G													
		02120	SD-03 Product Data															

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		02120	On-site Hazardous Waste	3.1	G													
			Management															
			Notices of Non-Compliance and	1.5	G													
			Notices of Violation															
			SD-06 Test Reports															
			Recordkeeping	3.5	G													
			Spill Response	3.6	G													
			SD-07 Certificates															
			Qualifications	1.3	G													
			EPA Off-Site Policy	3.2.2	G													
			Management Plan	3.1.2	G													
			Shipping Documents and	3.2.3	G													
			Packagings Certification															
		02220	SD-03 Product Data															
			Work Plan	1.4	G													
		02230	SD-03 Product Data															
			Materials Other Than Salable	3.4.1	G													
			Timber															
		02300	SD-03 Product Data															
			Selection of Borrow Material	3.3	G													
			Utilization of Excavated Material	1.6	G													
			SD-06 Test Reports															
			Testing	3.12	G													
			SD-07 Certificates															
			Testing	3.12	G													
		02315	SD-06 Test Reports															

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		02315	Testing	3.14	G													
		02316	SD-06 Test Reports															
			Field Density Tests	3.4.3	G													
			Testing of Backfill Materials	3.4.2	G													
		02364	SD-03 Product Data															
			Termiticide Treatment	3.4	G													
			Termiticides	2.1	G													
			Foundation Exterior	3.2.3														
			Utilities and Vents	3.2.4														
			Crawl and Plenum Air Spaces	3.2.5														
			Verification of Measurement	3.5														
			Application Equipment	3.4.1														
			SD-04 Samples															
			Termiticides	2.1														
			SD-06 Test Reports															
			Equipment Calibration and Tank	3.4.1														
			Measurement															
			Soil Moisture	3.3.1														
			SD-07 Certificates															
			Qualifications	1.2	G													
		02458	SD-02 Shop Drawings															
			Installation	3.2	G													
			Pile Driving	3.2.2	G													
			SD-03 Product Data															
			Pile Driving Equipment	3.3	G													
			SD-06 Test Reports															

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		02458	Field Tests and Inspections	3.4	G													
		02510	SD-03 Product Data															
			Installation	3.1														
			Waste Water Disposal Method	3.2.5														
			SD-06 Test Reports															
			Bacteriological Disinfection	3.3	G													
			Bacteriological Disinfection	3.3.1	G													
			SD-07 Certificates															
			Installation	3.1														
			Meters	2.8.8														
		02531	SD-07 Certificates															
			Portland Cement	2.7.1														
			Joints	2.3														
		02630	SD-03 Product Data															
			Placing Pipe	3.3														
			SD-04 Samples															
			Pipe for Culverts and Storm	2.1														
			Drains															
			SD-07 Certificates															
			Resin Certification	2.1.2														
			Pipeline Testing	3.8														
			Hydrostatic Test on Watertight	2.7														
			Joints															
			Determination of Density	3.7.5														
			Frame and Cover for Gratings	2.3.4	G													
		02722	SD-03 Product Data															

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		02722	Plant, Equipment, and Tools	1.6														
			SD-06 Test Reports															
			Sampling and testing	1.4														
			Field Density Tests	1.4.2.4	G													
		02741	SD-03 Product Data															
			Mix Design	2.3	G													
			Contractor Quality Control	3.10	G													
			Material Acceptance	3.11	G													
			SD-04 Samples															
			Asphalt Cement Binder	2.2	G													
			Aggregates	2.1	G													
			SD-06 Test Reports															
			Aggregates	2.1	G													
			QC Monitoring	3.10.3.10	G													
			SD-07 Certificates															
			Asphalt Cement Binder	2.2	G													
			Testing Laboratory	3.6	G													
		02748	SD-06 Test Reports															
			Sampling and Testing	3.7														
		02754	SD-03 Product Data															
			Equipment	1.6														
			Paving	3.4	G													
			Mixture Proportions	2.11	G													
		02760	SD-03 Product Data															
			Manufacturer's Recommendations	3.3.3														
			Equipment	1.4														

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		02760	SD-04 Samples															
			Products	Part 2	G													
		02763	SD-03 Product Data															
			Equipment	1.4														
			Composition Requirements	2.2.1														
			SD-06 Test Reports															
			Sampling and Testing	2.5														
			SD-07 Certificates															
			Volatile Organic Compound	2.2.3														
			(VOC)															
		02770	SD-03 Product Data															
			Concrete	2.1														
			SD-06 Test Reports															
			Field Quality Control	3.8														
		02811	SD-02 Shop Drawings															
			Design Analysis, Calculations,	1.6.1	G													
			and Spare Parts															
			Construction Drawings	1.6.2	G													
			Record and As-built Drawings	1.6.3	G													
			SD-07 Certificates															
			Supplier's Statement	1.8	G													
			SD-10 Operation and Maintenance															
			Data															
			Maintenance Manuals	1.9	G													
		02821	SD-07 Certificates															
			Chain Link Fence	2.1.1														

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		02921	SD-03 Product Data															
			Surface Erosion Control Material	2.7														
			Chemical Treatment Material	1.4.3														
			Delivery	1.4.1														
			Finished Grade and Topsoil	3.2.1														
			Topsoil	2.2														
			Quantity Check	3.5														
			Seed Establishment Period	3.9														
			Maintenance Record	3.9.3.5														
			Application of Pesticide	3.6														
			SD-04 Samples															
			Delivered Topsoil	1.4.1.1														
			Soil Amendments	2.3														
			SD-06 Test Reports															
			Equipment Calibration	3.1.3														
			Soil Test	3.1.4														
			SD-07 Certificates															
			Seed	2.1														
			Topsoil	2.2														
			pH Adjuster	2.3.1														
			Fertilizer	2.3.2														
			Organic Material	2.3.4														
			Soil Conditioner	2.3.5														
			Asphalt Adhesive	2.4														
			Pesticide	2.6	G													
		02930	SD-02 Shop Drawings															

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		02930	Shop Drawings	3.3.1	G													
			Finished Grade, Topsoil and	3.2.1	G													
			Underground Utilities															
			SD-03 Product Data															
			Geotextile	2.5														
			Chemical Treatment Material	1.4.3.2														
			Equipment	3.7.2														
			Delivery	1.4.1														
			Plant Establishment Period	3.9														
			Maintenance Record	3.9.2.6														
			Application of Pesticide	3.7	G													
			SD-04 Samples															
			Delivered Topsoil	1.4.1.3														
			Soil Amendments	3.1.4.2														
			Mulch	2.4														
			Geotextile	2.5														
			SD-06 Test Reports															
			Soil Test	3.1.4.2														
			Percolation Test	3.1.4.1														
			SD-07 Certificates															
			Plant Material	2.1	G													
			Topsoil	2.2														
			pH Adjuster	2.3.1														
			Fertilizer	2.3.2														
			Organic Material	2.3.3														
			Soil Conditioner	2.3.4														

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		02930	Organic Mulch	2.4.1														
			Mycorrhizal Fungi Inoculum	2.12														
			Pesticide	2.14	G													
			SD-10 Operation and Maintenance															
			Data															
			Maintenance Instructions	3.9.5														
		03100	SD-02 Shop Drawings															
			Formwork	3.1.1														
			SD-03 Product Data															
			Design	1.3														
			Form Materials	2.1														
			Form Releasing Agents	2.1.5														
		03150	SD-02 Shop Drawings															
			Waterstops	2.4														
			SD-03 Product Data															
			Preformed Expansion Joint Filler	2.2														
			Sealant	2.3														
			Waterstops	2.4														
			SD-07 Certificates															
			Preformed Expansion Joint Filler	2.2														
			Sealant	2.3														
			Waterstops	2.4														
		03200	SD-02 Shop Drawings															
			Reinforcement	3.1	G													
			SD-07 Certificates															
			Reinforcing Steel	2.3	G													

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		03300	SD-03 Product Data															
			Mixture Proportions	1.7	G													
			SD-06 Test Reports															
			Testing and Inspection for	3.14	G													
			Contractor Quality Control															
			SD-07 Certificates															
			Qualifications	1.5														
		03413	SD-02 Shop Drawings															
			Architectural Concrete System	1.5.4	G													
			SD-03 Product Data															
			Calculations	1.5.5	G													
			Mix Design	2.1.1	G													
			Manufacturer's Qualifications	1.3	G													
			SD-04 Samples															
			Precast Concrete Units	2.2	G													
			SD-06 Test Reports															
			Materials	2.1	G													
		04200	SD-02 Shop Drawings															
			Masonry Work	3.1.1	G													
			SD-03 Product Data															
			Cold Weather Installation	3.1.2														
			SD-04 Samples															
			Concrete Masonry Units (CMU)	2.3														
			Anchors, Ties, and Bar	2.7														
			Positioners															
			Expansion-Joint Materials	2.11														

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		04200	Joint Reinforcement	2.8														
			SD-06 Test Reports															
			Efflorescence Test	3.17.3	G													
			Field Testing of Mortar	3.17.1	G													
			Field Testing of Grout	3.17.2	G													
			Prism tests	3.17.4	G													
			Masonry Cement	2.5														
			Fire-rated CMU	2.3.3														
			SD-07 Certificates															
			Concrete Masonry Units (CMU)	2.3														
			Control Joint Keys	2.10														
			Anchors, Ties, and Bar	2.7														
			Positioners															
			Joint Reinforcement	2.8														
			Reinforcing Steel Bars and Rods	2.9														
			Masonry Cement	2.5														
			Precast Concrete Items	3.11.2														
			Mortar Admixtures	2.5.1														
			Grout Admixtures	2.6.1														
		04220	SD-02 Shop Drawings															
			Detail Drawings	3.1	G													
			SD-04 Samples															
			Expansion Joint Materials	3.11														
			Clay or Shale Brick (Face Brick)	2.1.1	G													
			Sample Panel	1.3	G													
			Sample Panel	3.1	G													

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		04220	SD-06 Test Reports															
			Masonry Veneer/Steel Stud Wall	3.1	G													
			System															
			SD-07 Certificates															
			Clay or Shale Brick (Face Brick)	2.1.1														
			Joint Reinforcement	2.4														
			Expansion Joint Materials	3.11														
			Insulation	2.6														
			Exterior Sheathing	2.8														
			Moisture Barrier	2.9.1														
			Vapor Retarder	2.9.2														
			Veneer Anchors	2.10														
			Welding	2.11.2														
		04720	SD-02 Shop Drawings															
			Shop Drawings	3.2	G													
			SD-04 Samples															
			Samples	3.2	G													
		05090	SD-03 Product Data															
			Welding Procedure Qualifications	1.5	G													
			Welder, Welding Operator, and	1.6	G													
			Tacker Qualification															
			Inspector Qualification	1.7	G													
			Previous Qualifications	1.5.1														
			Prequalified Procedures	1.5.2														
			SD-06 Test Reports															
			Quality Control	3.2	G													

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		05120	SD-02 Shop Drawings															
			Structural Steel	2.1	G													
			Structural Connections	3.2.1	G													
			SD-03 Product Data															
			Erection	3.2	G													
			Welding	3.3	G													
			SD-07 Certificates															
			Mill Test Reports	1.4														
			Welder Qualifications	1.6	G													
			Welding Inspector	1.7	G													
			Fabrication	3.1	G													
		05210	SD-02 Shop Drawings															
			Steel Joists	1.3	G													
			SD-07 Certificates															
			Steel Joists	1.3	G													
		05300	SD-02 Shop Drawings															
			Deck Units	2.1	G													
			Accessories	2.5	G													
			Attachments	3.2	G													
			Holes and Openings	3.3	G													
			SD-03 Product Data															
			Deck Units	2.1	G													
			Attachments	3.2	G													
			SD-07 Certificates															
			Deck Units	2.1	G													
		05400	SD-02 Shop Drawings															

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		05400	Framing Components	2.1	G													
			SD-07 Certificates															
			Mill Certificates	2.2	G													
			Welds	3.2.1														
		05500	SD-02 Shop Drawings															
			Miscellaneous Metal Items	1.6	G													
		06100	SD-02 Shop Drawings															
			Blocking, Nailers and Nailing	3.3.1														
			Strips															
			SD-07 Certificates															
			Grading and Marking	2.1.1														
			Insulation	2.3														
		06410	SD-02 Shop Drawings															
			Shop Drawings	1.7	G													
			Installation	3.1	G													
			SD-03 Product Data															
			Wood Materials	2.1	G													
			Wood Finishes	2.6	G													
			Finish Schedule	2.8.8.3	G													
			SD-04 Samples															
			Plastic Laminates	2.2	G													
			Cabinet Hardware	2.3	G													
			SD-07 Certificates															
			Quality Assurance	1.4														
			Laminate Clad Casework	2.6														
			Laminate Clad Casework	3.1														

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		07412	SD-02 Shop Drawings															
			Metal Roofing	1.7.1	G													
			SD-04 Samples															
			Accessories	2.2	G													
			Roof Panels	2.1	G													
			Fasteners and Subpurlins		G													
			Gaskets and Insulating	2.10	G													
			Compounds															
			Sealant	2.9	G													
			SD-07 Certificates															
			Roof Panels	2.1	G													
			Installation	3.1	G													
			Accessories	2.2	G													
			Insulation	2.8	G													
			Installer	1.3.3	G													
			Warranties	1.7	G													
		07413	SD-02 Shop Drawings															
			Soffit panels	2.1	G													
			SD-04 Samples															
			Color Samples	2.2	G													
			Accessories	2.3	G													
			Soffit panels	2.1	G													
			Fasteners	2.4	G													
			SD-07 Certificates															
			Soffit panels	2.1	G													
			Installation	3.1														

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		07413	Accessories	2.3														
		07600	SD-02 Shop Drawings															
			Materials	2.1														
		07840	SD-02 Shop Drawings															
			Firestopping Materials	2.1														
			SD-07 Certificates															
			Firestopping Materials	2.1														
			Installer Qualifications	1.5														
			Inspection	3.3	G													
		07900	SD-03 Product Data															
			Backing	2.1	G													
			Bond-Breaker	2.2	G													
			Sealant	2.4	G													
			SD-07 Certificates															
			Sealant	2.4														
		08110	SD-02 Shop Drawings															
			Doors	2.1	G	G												
			Doors	2.1	G	G												
			Frames	2.6	G	G												
			Frames	2.6	G	G												
			Accessories	2.4														
			SD-03 Product Data															
			Doors	2.1	G													
			Frames	2.6	G													
			Sound Rated Steel Doors,	2.3	G													
			Frames, and Components															

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		08110	Accessories	2.4														
			SD-07 Certificates															
			Sound Rated Steel Doors,	2.3	G													
			Frames, and Components															
		08120	SD-02 Shop Drawings															
			Doors, storefronts, windows,	2.1	G	G												
			sidelights and frames															
			SD-08 Manufacturer’s Instructions															
			Doors, windows and frames	2.2.3														
		08330	SD-02 Shop Drawings															
			Overhead Rolling Door Unit	2.1	G													
			SD-03 Product Data															
			Overhead Rolling Door Unit	2.1	G													
		08710	SD-02 Shop Drawings															
			Hardware schedule	1.3	G													
			Keying system	2.3.7	G													
			SD-03 Product Data															
			Hardware items	2.3	G													
			SD-08 Manufacturer’s Instructions															
			Installation	3.1														
			SD-10 Operation and Maintenance															
			Data															
			Hardware Schedule	1.3	G													
			SD-11 Closeout Submittals															
			Key bitting	1.4	G													
		08810	SD-02 Shop Drawings															

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		08810	Installation	3.2														
			SD-03 Product Data															
			Insulating Glass	2.1														
			Glazing Accessories	2.4														
			SD-04 Samples															
			Glass Mirrors	2.3.1														
			Insulating Glass	2.1														
			Tempered Glass	2.2.1														
			SD-07 Certificates															
			Insulating Glass	2.1														
		09250	SD-02 Shop Drawings															
			Steel Framing	3.1														
			Control Joints	3.2.6														
			Fire-Resistant Assemblies	3.6														
			SD-07 Certificates															
			Gypsum Board	2.3														
			Water-Resistant Gypsum Board	2.3.3														
			Steel Framing	3.1														
			Fire-Rated Gypsum Board	2.3.2														
		09310	SD-03 Product Data															
			Tile	2.1														
			Setting-Bed	2.2														
			Mortar, Grout, and Adhesive	2.4														
			cleaning and protecting	3.7														
			SD-04 Samples															
			Tile	2.1	G													

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		09310	Marble Thresholds	2.5	G													
			SD-07 Certificates															
			Tile	2.1														
			Mortar, Grout, and Adhesive	2.4														
		09510	SD-02 Shop Drawings															
			Approved Detail Drawings	1.3														
			SD-03 Product Data															
			Acoustical Ceiling Systems	3.1														
			SD-04 Samples															
			Acoustical Units	2.1														
			SD-07 Certificates															
			Acoustical Units	2.1														
		09651	SD-03 Product Data															
			Resilient Base	3.4														
			SD-04 Samples															
			Resilient Base	3.4	G													
		09680	SD-02 Shop Drawings															
			Installation	3.4	G													
			Molding	2.3	G													
			SD-03 Product Data															
			Carpet	2.1														
			Surface Preparation	3.1														
			Installation	3.4														
			Regulatory Requirements	1.3														
			SD-04 Samples															
			Carpet	2.1	G													

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		09680	Molding	2.3	G													
			SD-06 Test Reports															
			Moisture and Alkalinity Tests	3.2														
			SD-07 Certificates															
			Carpet	2.1														
			Regulatory Requirements	1.3														
			SD-10 Operation and Maintenance															
			Data															
			Carpet	2.1														
			Cleaning and Protection	3.5														
		09720	SD-03 Product Data															
			Wallcoverings	2.1														
			Manufacturer's Instructions	3.3.1														
			Installation	3.3														
			Maintenance	1.6														
			Clean-Up	3.4														
			SD-04 Samples															
			Wallcoverings	2.1	G													
			SD-07 Certificates															
			Wallcoverings	2.1														
		09840	SD-02 Shop Drawings															
			Approved Detail Drawings	2.1	G													
			SD-03 Product Data															
			Installation	3.2														
			Acoustical Wall Panels	2.1														
			SD-04 Samples															

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		09840	Acoustical Wall Panels	2.1	G													
			SD-07 Certificates															
			Acoustical Wall Panels	2.1														
		09900	SD-02 Shop Drawings															
			Piping identification	3.8														
			stencil	3.8														
			SD-03 Product Data															
			Coating	2.1														
			Manufacturer's Technical Data	2.1														
			Sheets															
			SD-04 Samples															
			Color	1.9	G													
			SD-07 Certificates															
			Applicator's qualifications	1.3														
			Qualification Testing	1.10.4.1														
			SD-08 Manufacturer’s Instructions															
			Application instructions	3.5.1														
			Mixing	3.5.2														
			Manufacturer's Material Safety	1.7.2														
			Data Sheets															
			SD-10 Operation and Maintenance															
			Data															
			Coatings:	2.1	G													
		10160	SD-02 Shop Drawings															
			Approved Detail Drawings	1.3														
			SD-03 Product Data															

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		10160	Toilet Partition System	1.3														
			SD-04 Samples															
			Toilet Partition System	1.3	G													
		10200	SD-03 Product Data															
			Louvers and Frames	2.1	G													
		10270	SD-02 Shop Drawings															
			Raised Floor System	3.1	G													
			SD-03 Product Data															
			Raised Floor System	3.1	G													
			SD-04 Samples															
			Raised Floor System	3.1														
			SD-06 Test Reports															
			Tests	2.4														
			Testing of Electrical Resistance	2.1.2.1														
			SD-07 Certificates															
			Raised Floor System	3.1														
		10430	SD-02 Shop Drawings															
			Approved Detail Drawings	3.1	G													
			SD-03 Product Data															
			Individual Letter/Number Signs	2.1	G													
			Installation	3.1	G													
			SD-04 Samples															
			Individual Letter/Number Signs	2.1														
		10440	SD-02 Shop Drawings															
			Detail Drawings	3.1	G													
			SD-03 Product Data															

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		10440	Installation	3.1														
			SD-04 Samples															
			Interior Signage	1.2														
		10522	SD-02 Shop Drawings															
			Cabinets	2.1	G													
		10800	SD-03 Product Data															
			Finishes	2.1.2														
			Accessory Items	2.2														
			SD-04 Samples															
			Finishes	2.1.2														
			Accessory Items	2.2														
		12490	SD-02 Shop Drawings															
			Approved Detail Drawings	3.1														
			SD-03 Product Data															
			Window Treatments	3.1														
			Hardware	1.3														
			SD-04 Samples															
			Window Treatments	3.1														
		13080	SD-02 Shop Drawings															
			Bracing	3.1	G													
			SD-03 Product Data															
			Bracing	3.1	G													
		13100	SD-02 Shop Drawings															
			Drawings	3.5	G													
			SD-07 Certificates															
			Materials	2.1	G													

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		13110	SD-02 Shop Drawings															
			Drawings	1.3.9	G													
			Contractor's Modifications	1.3.2	G													
			SD-03 Product Data															
			Equipment	1.3.10	G													
			Spare Parts	3.9	G													
			SD-06 Test Reports															
			Tests and Measurements	3.5	G													
			Contractor's Modifications	1.3.2	G													
			SD-07 Certificates															
			Cathodic Protection System	1.3	G													
			Services of 'Corrosion Expert'	1.3.1	G													
			SD-10 Operation and Maintenance															
			Data															
			Cathodic Protection System	1.3	G													
			Training Course	3.6	G													
		13280	SD-03 Product Data															
			Respiratory Protection Program	1.12														
			Cleanup and Disposal	3.11														
			Detailed Drawings															
			Materials and Equipment															
			Qualifications	1.5														
			Training Program	1.11														
			Medical Requirements	1.10														
			Encapsulants	2.1														
			SD-06 Test Reports															

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		13280	Exposure Assessment and Air	3.9														
			Monitoring															
			Local Exhaust Ventilation	1.20														
			Licenses, Permits and	1.14														
			Notifications															
			SD-07 Certificates															
			Vacuum, Filtration and Ventilation															
			Equipment															
		13930	SD-02 Shop Drawings															
			Sprinkler System Shop Drawings	2.10	G													
			SD-03 Product Data															
			Load Calculations for Sizing Sway	2.10	G													
			Bracing															
			Components and Equipment Data	2.10	G													
			Hydraulic Calculations	1.7	G													
			Spare Parts	2.10	G													
			Preliminary Tests	3.9	G													
			Final Acceptance Test Procedures	2.10	G													
			Final Acceptance Test	2.10	G													
			Fire Protection Specialist	1.8	G													
			Sprinkler System Installer	1.9	G													
			Qualifications															
			SD-06 Test Reports															
			Final Acceptance Test Report	2.10	G													
			SD-07 Certificates															

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		13930	Fire Protection Specialist	3.3	G	G												
			Inspection															
		15070	SD-02 Shop Drawings															
			Bracing	3.1	G													
			Contractor Designed Bracing	1.2.3	G													
			SD-03 Product Data															
			Bracing	3.1	G													
			Contractor Designed Bracing	1.2.3	G													
		15080	SD-04 Samples															
			Pipe Insulation Materials	2.2														
			Duct Insulation Materials	2.3														
			Equipment Insulation Materials	2.4														
		15181	SD-03 Product Data															
			Piping System	2.4	G													
			Water Treatment Systems	2.13	G													
			Spare Parts	2.16														
			Qualifications	1.3														
			Field Tests	3.3														
			Chilled Water Quality	3.3.3	G													
			SD-07 Certificates															
			Service Organization	2.1	G													
		15182	SD-02 Shop Drawings															
			Refrigerant Piping System	2.3	G													
			SD-03 Product Data															
			Refrigerant Piping System	2.3	G													
			Spare Parts	2.9														

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		15182	Refrigerant Piping Tests	3.3	G													
			SD-06 Test Reports															
			Refrigerant Piping Tests	3.3	G													
		15190	SD-02 Shop Drawings															
			Gas Piping System	3.2	G													
			SD-03 Product Data															
			Qualifications	1.2.1	G													
			SD-06 Test Reports															
			Pressure Tests	3.15.1														
		15400	SD-02 Shop Drawings															
			Plumbing System	3.8.1	G													
			SD-03 Product Data															
			Welding	1.5.1	G													
			Plumbing Fixture Schedule	3.9	G													
			Vibration-Absorbing Features	3.4	G													
			Plumbing System	3.8.1	G													
			SD-06 Test Reports															
			Tests, Flushing and Disinfection	3.8	G													
			Backflow Prevention Assembly	3.8.1.1	G													
			Tests															
			SD-07 Certificates															
			Materials and Equipment	2.1														
			Bolts	2.1.1														
			SD-10 Operation and Maintenance															
			Data															

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		15400	OPERATION AND	3.12														
			MAINTENANCE DATA															
		15569	SD-02 Shop Drawings															
			Piping Installation	3.2	G													
			SD-03 Product Data															
			Manufacturer's Catalog Data	1.6	G													
			Spare Parts Data	1.6														
			Water Treatment System	2.13	G													
			Boiler Water Treatment	2.13	G													
			Heating System Tests	3.6	G													
			Welding	1.3.6	G													
			Qualification	1.5	G													
			Field Instructions	3.9														
			Tests	3.3	G													
			SD-06 Test Reports															
			Heating System Tests	3.6	G													
			Fuel System Tests	3.8	G													
			Water Treatment Tests	3.6.1	G													
			SD-07 Certificates															
			Bolts	2.9.6.3														
		15620	SD-02 Shop Drawings															
			Drawings	1.5.2														
			Drawings	2.9.1														
			Installation	3.1														
			SD-03 Product Data															
			Refrigeration System	3.1.1	G													

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		15620	Spare Parts	2.9.1														
			Posted Instructions	3.5	G													
			Verification of Dimensions	1.5.1	G													
			Manufacturer's Multi-Year	1.6														
			Compressor Warranty															
			Factory Tests	2.8	G													
			System Performance Tests	3.4	G													
			Demonstrations	3.5	G													
			SD-06 Test Reports															
			Factory Tests	2.8														
			System Performance Tests	3.4	G													
			SD-07 Certificates															
			Refrigeration System	3.1.1	G													
			Service Organization	2.1														
		15700	SD-02 Shop Drawings															
			Drawings	1.5.2	G													
			SD-03 Product Data															
			Unitary Equipment	2.6	G													
			Spare Parts Data	2.10														
			Verification of Dimensions	1.5.1														
			System Performance Tests	3.4	G													
			Demonstrations	3.5	G													
			SD-06 Test Reports															
			Refrigerant Tests, Charging, and	3.3	G													
			Start-Up															
			System Performance Tests	3.4	G													

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		15700	SD-07 Certificates															
			Unitary Equipment	2.6	G													
		15895	SD-02 Shop Drawings															
			Drawings	3.1.4	G													
			Installation	3.1	G													
			SD-03 Product Data															
			Components and Equipment	2.1	G													
			Test Procedures	3.5	G													
			Similar Services	3.5	G													
			Testing, Adjusting and Balancing	3.5	G													
			Field Training	3.7	G													
			SD-06 Test Reports															
			Performance Tests	3.6	G													
		15951	SD-02 Shop Drawings															
			HVAC Control System	3.1.1	G													
			SD-03 Product Data															
			Service Organizations	1.6	G													
			Equipment Compliance Booklet	1.6	G													
			Commissioning Procedures	3.4	G													
			Performance Verification Test	1.6	G													
			Procedures															
			Training	3.6	G													
			SD-06 Test Reports															
			Commissioning Report	3.6.2	G													
			Performance Verification Test	3.5.3	G													
		15990	SD-02 Shop Drawings															

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		15990	TAB Schematic Drawings and	3.3	G													
			Report Forms															
			SD-03 Product Data															
			TAB Related HVAC Submittals	3.2														
			TAB Procedures	3.5.1	G													
			Calibration	1.4	G													
			Systems Readiness Check	3.5.2	G													
			TAB Execution	3.5.1	G													
			TAB Verification	3.5.4	G													
			SD-06 Test Reports															
			Design Review Report	3.1	G													
			Systems Readiness Check	3.5.2	G													
			TAB Report	3.5.3	G													
			TAB Verification Report	3.5.4	G													
			SD-07 Certificates															
			Ductwork Leak Testing	3.4														
			TAB Firm	1.5.1														
			TAB Specialist	1.5.2														
		15995	SD-03 Product Data															
			Commissioning Team	3.1	G													
			Test Procedures	3.2	G													
			Test Schedule	3.2	G													
			SD-06 Test Reports															
			Test Reports	3.2	G													
		16070	SD-02 Shop Drawings															
			Lighting Fixtures in Buildings	3.2	G													

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		16070	Equipment Requirements	1.4	G													
			SD-03 Product Data															
			Lighting Fixtures in Buildings	3.2	G													
			Equipment Requirements	1.4	G													
			Contractor Designed Bracing	1.3.3	G													
		16175	SD-02 Shop Drawings															
			Shop Drawings	1.2	G													
			As-Built Drawings	3.1.1	G													
			SD-03 Product Data															
			Manufacturer's Catalog Data	1.3.2	G													
			Battery power calculations	2.2.2.1														
			Voltage Drop	2.2.1														
			Spare Parts	2.7														
			Technical Data and Computer	1.6	G													
			Software															
			Training	3.5	G													
			Testing	3.4	G													
			SD-06 Test Reports															
			Testing	3.4	G													
			Material and Equipment	1.3														
			Qualifications	1.4														
			SD-10 Operation and Maintenance															
			Data															
			Technical Data and Computer	1.6	G													
			Software															
		16261	SD-02 Shop Drawings															

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		16261	Schematic diagrams	1.5.1	G													
			Interconnecting diagrams	1.5.2	G													
			Installation drawings	1.5.3	G													
			SD-03 Product Data															
			Combination disconnect and solid	2.1	G													
			state variable frequency drives															
			Wires and cables	2.3	G													
			Equipment schedule	1.5.4	G	G												
			SD-06 Test Reports															
			VFD Test	3.2.1	G													
			Performance Verification Tests	3.2.2	G													
			Endurance Test	3.2.3	G													
			SD-08 Manufacturer’s Instructions															
			Installation instructions	1.5.5														
			SD-09 Manufacturer’s Field															
			Reports															
			VFD Factory Test Plan	2.5.1	G													
			Factory test results	1.5.6	G													
		16360	SD-02 Shop Drawings															
			Unit Substation Drawings	1.4.1.1	G													
			Transformer drawings	1.4.1.2	G													
			SD-03 Product Data															
			Fuse curves	1.4.1.1	G													
			Secondary unit substation	2.2	G													
			transformer (dry-type)	2.2.2	G													
			SD-06 Test Reports															

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		16360	Acceptance checks and tests	3.5.1	G													
			SD-07 Certificates															
			Paint coating system	1.4.2	G													
			Transformer losses	1.4.3	G													
			SD-09 Manufacturer's Field															
			Reports															
			Load Interrupter Switch design	2.5.2	G													
			and production tests															
			design tests (dry-type)	2.5.3														
			routine and other tests (dry-type)	2.5.4	G													
			SD-10 Operation and Maintenance															
			Data															
			Unit substations	2.2	G													
			SD-11 Closeout Submittals															
			Assembled Operation and	1.5.1	G													
			Maintenance Manuals															
			Equipment test schedule	2.5.1	G													
		16375	SD-02 Shop Drawings															
			Electrical Distribution System	3.11.3	G													
			As-Built Drawings	3.13	G													
			SD-03 Product Data															
			Fault Current Analysis	2.18.4	G													
			Protective Device	2.18	G													
			Coordination Study	2.18.5	G													
			Nameplates	2.2	G													
			Material and Equipment	2.1	G													

SUBMITTAL REGISTER

CONTRACT NO.

TITLE AND LOCATION
F-22 FLIGHT SIMULATOR, LAFB, VA

CONTRACTOR

ACTIVITY NO	TRANSMITTAL NO	SPEC SECT	DESCRIPTION ITEM SUBMITTED	PARAGRAPH #	CLASSIFICATION	GOVT OR A/E REVWR	CONTRACTOR: SCHEDULE DATES			CONTRACTOR ACTION			APPROVING AUTHORITY					
							SUBMIT	APPROVAL NEEDED BY	MATERIAL NEEDED BY	ACTION CODE	DATE OF ACTION	DATE FWD TO APPR AUTH/ DATE RCD FROM CONTR	DATE FWD TO OTHER REVIEWER	DATE RCD FROM OTH REVIEWER	ACTION CODE	DATE OF ACTION	MAILED TO CONTR/ DATE RCD FRM APPR AUTH	REMARKS
(a)	(b)	(c)	(d)	(e)	(f)		(g)	(h)	(i)	(j)	(k)	(l)	(m)	(n)	(o)	(p)	(q)	(r)
		16375	General Installation Requirements	3.1	G													
			SD-06 Test Reports															
			Factory Tests	2.16	G													
			Field Testing	3.11	G													
			Operating Tests	3.11.9	G													
			Cable Installation	3.2.1.4	G													
			SD-07 Certificates															
			Material and Equipment	2.1	G													
			Cable Joints	3.3	G													
			Cable Installer Qualifications	3.2.1.5	G													
			SD-10 Operation and Maintenance															
			Data															
			Electrical Distribution System	3.11.3	G													
		16415	SD-02 Shop Drawings															
			Interior Electrical Equipment	1.4	G													
			SD-03 Product Data															
			Fault Current and Protective		G													
			Device Coordination Study															
			Manufacturer's Catalog		G													
			Material, Equipment, and Fixture		G													
			Lists															
			Installation Procedures		G													
			As-Built Drawings	1.2.7	G													
			Onsite Tests	3.22.2	G													
			SD-06 Test Reports															
			Factory Test Reports		G													

SUBMITTAL REGISTER

CONTRACT NO.

TITLE AND LOCATION
F-22 FLIGHT SIMULATOR, LAFB, VA

CONTRACTOR

ACTIVITY NO	TRANSMITTAL NO	SPEC SECT	DESCRIPTION ITEM SUBMITTED	PARAGRAPH #	CLASSIFICATION	GOVT OR A/E REVWR	CONTRACTOR: SCHEDULE DATES			CONTRACTOR ACTION			APPROVING AUTHORITY					
							SUBMIT	APPROVAL NEEDED BY	MATERIAL NEEDED BY	ACTION CODE	DATE OF ACTION	DATE FWD TO APPR AUTH/ DATE RCD FROM CONTR	DATE FWD TO OTHER REVIEWER	DATE RCD FROM OTH REVIEWER	ACTION CODE	DATE OF ACTION	MAILED TO CONTR/ DATE RCD FRM APPR AUTH	REMARKS
(a)	(b)	(c)	(d)	(e)	(f)		(g)	(h)	(i)	(j)	(k)	(l)	(m)	(n)	(o)	(p)	(q)	(r)
		16415	Field Test Plan	3.20	G													
			Field Test Reports	3.20	G													
			SD-07 Certificates															
			Materials and Equipment	Part 2	G													
		16442	SD-02 Shop Drawings															
			Switchgear Drawings	1.4.2	G													
			SD-03 Product Data															
			Switchgear	2.2	G													
			SD-06 Test Reports															
			Switchgear design tests	2.5.2	G													
			Switchgear production tests	2.5.3	G													
			Acceptance checks and tests	3.5.1	G													
			SD-10 Operation and Maintenance															
			Data															
			Switchgear Operation and	1.5.1	G													
			Maintenance															
			SD-11 Closeout Submittals															
			Assembled Operation and	1.5.2	G													
			Maintenance Manuals															
			Equipment Test Schedule	2.5.1	G													
			Request for Settings	3.5	G													
		16528	SD-02 Shop Drawings															
			Lighting System	1.3.1	G													
			Detail Drawings	2.9.2	G													
			As-Built Drawings	3.13.2	G													
			SD-03 Product Data															

SUBMITTAL REGISTER

CONTRACT NO.

TITLE AND LOCATION
F-22 FLIGHT SIMULATOR, LAFB, VA

CONTRACTOR

ACTIVITY NO	TRANSMITTAL NO	SPEC SECT	DESCRIPTION ITEM SUBMITTED	PARAG # RAPH	CLASSIFICATION	GOVT OR A/E REVWR	CONTRACTOR: SCHEDULE DATES			CONTRACTOR ACTION			APPROVING AUTHORITY					
							SUBMIT	APPROVAL NEEDED BY	MATERIAL NEEDED BY	ACTION CODE	DATE OF ACTION	DATE FWD TO APPR AUTH/ DATE RCD FROM CONTR	DATE FWD TO OTHER REVIEWER	DATE RCD FROM OTH REVIEWER	ACTION CODE	DATE OF ACTION	MAILED TO CONTR/ DATE RCD FRM APPR AUTH	REMARKS
(a)	(b)	(c)	(d)	(e)	(f)		(g)	(h)	(i)	(j)	(k)	(l)	(m)	(n)	(o)	(p)	(q)	(r)
		16528	Equipment and Materials	1.4.2.2	G													
			Spare Parts	2.1														
			SD-06 Test Reports															
			Operating Test	3.13.1	G													
			Ground Resistance	3.13.2	G													
			Measurements															
			SD-10 Operation and Maintenance															
			Data															
			Lighting System	1.3.1	G													
		16710	SD-02 Shop Drawings															
			Premises Distribution System	1.7	G													
			Record Drawings	1.8.1	G													
			SD-03 Product Data															
			Record Keeping and	1.8	G													
			Documentation															
			Spare Parts	3.4														
			Manufacturer's Recommendations	3.1.2														
			Test Plan	3.6	G													
			Qualifications	1.4	G													
			SD-06 Test Reports															
			Test Reports	3.6	G													
			SD-07 Certificates															
			Premises Distribution System	1.7	G													
			Materials and Equipment	2.1	G													
			Installers	1.4.1	G													
		16770	SD-02 Shop Drawings															

SUBMITTAL REGISTER

CONTRACT NO.

TITLE AND LOCATION
F-22 FLIGHT SIMULATOR, LAFB, VA

CONTRACTOR

ACTIVITY NO	TRANSMITTAL NO	SPEC SECT	DESCRIPTION ITEM SUBMITTED	PARAGRAPH #	CLASSIFICATION	GOVT OR A/E REVWR	CONTRACTOR: SCHEDULE DATES			CONTRACTOR ACTION			APPROVING AUTHORITY					
							SUBMIT	APPROVAL NEEDED BY	MATERIAL NEEDED BY	ACTION CODE	DATE OF ACTION	DATE FWD TO APPR AUTH/ DATE RCD FROM CONTR	DATE FWD TO OTHER REVIEWER	DATE RCD FROM OTH REVIEWER	ACTION CODE	DATE OF ACTION	MAILED TO CONTR/ DATE RCD FRM APPR AUTH	REMARKS
(a)	(b)	(c)	(d)	(e)	(f)		(g)	(h)	(i)	(j)	(k)	(l)	(m)	(n)	(o)	(p)	(q)	(r)
		16770	Radio and Public Address System	1.3	G													
			Installation	3.1	G													
			SD-06 Test Reports															
			Approved Test Procedures	3.3	G													
			Acceptance Tests	3.3	G													
			SD-10 Operation and Maintenance															
			Data															
			Radio and Public Address System	1.3	G													

SECTION 01330

SUBMITTAL PROCEDURES
02/02

PART 1 GENERAL

1.1 SUMMARY

1.1.1 Government-Furnished Information

Submittal register database and submittal management program will be delivered to the contractor, by contracting officer with the RMS database. Register database will have the following fields completed, to the extent that will be required by the Government during subsequent usage.

Column (c): Lists specification section in which submittal is required.

Column (d): Lists each submittal description (SD No. and type, e.g. SD-04 Drawings) required in each specification section.

Column (e): Lists one principal paragraph in specification section where a material or product is specified. This listing is only to facilitate locating submitted requirements. Do not consider entries in column (e) as limiting project requirements.

Column (f): Indicate approving authority for each submittal. A "G" indicates approval by contracting officer; a blank indicates approval by QC manager.

The database and submittal management program will be extractable from the disk furnished to contractor, for operation on contractor's IBM compatible personal computer with 640kb RAM,a hard drive,and 3 1/2 inch high density floppy disk drive.

1.2 DEFINITIONS

1.2.1 Submittal

Shop drawings, product data, samples, operation and maintenance data,and administrative submittals presented for review and approval. Contract Clauses "FAR 52.236-5, Material and Workmanship," paragraph (b) and "FAR 52.236-21, Specifications and Drawings for Construction," paragraphs (d), (e), and (f) apply to all "submittals."

1.2.2 Types of Submittals

All submittals are classified as indicated in paragraph "Submittal Descriptions (SD)". Submittals also are grouped as follows:

a. Shop drawings: As used in this section, drawings, schedules, diagrams, and other data prepared specifically for this contract, by contractor or through contractor by way of subcontractor, manufacturer, supplier, distributor, or other lower tier contractor, to illustrate portion of work.

b. Product data: Preprinted material such as illustrations, standard schedules, performance charts, instructions, brochures, diagrams, manufacturer's descriptive literature, catalog data, and other data to illustrate portion of work, but not prepared exclusively for this contract.

c. Samples: Physical examples of products, materials, equipment, assemblies, or workmanship that are physically identical to portion of work, illustrating portion of work or establishing standards for evaluating appearance of finished work or both.

d. Operation and Maintenance (O&M) Data:
Data that is furnished by the manufacturer, or the system provider, to the equipment operating and maintenance personnel. This data is needed by operating and maintenance personnel for the safe and efficient operation, maintenance and repair of the item. The data is required when the item is delivered to the project site.

e. Administrative submittals: Data presented for reviews and approval to ensure that administrative requirements of project are adequately met but not to ensure directly that work is in accordance with design concept and in compliance with contract documents.

1.3 SUBMITTAL IDENTIFICATION (SD)

Submittals required are identified by SD numbers and titles as follows:

SD-01 Preconstruction Submittals

Certificates of insurance.
Surety bonds.
List of proposed subcontractors.
List of proposed products.
Construction Progress Schedule.
Submittal register.
Schedule of values.
Health and safety plan.
Work plan.
Quality control plan.
Environmental protection plan.

SD-02 Shop Drawings

Drawings, diagrams and schedules specifically prepared to illustrate some portion of the work.

Diagrams and instructions from a manufacturer or fabricator for use in producing the product and as aids to the Contractor for integrating the product or system into the project.

Drawings prepared by or for the Contractor to show how multiple systems and interdisciplinary work will be coordinated.

SD-03 Product Data

Catalog cuts, illustrations, schedules, diagrams, performance charts,

instructions and brochures illustrating size, physical appearance and other characteristics of materials or equipment for some portion of the work.

Samples of warranty language when the contract requires extended product warranties.

SD-04 Samples

Physical examples of materials, equipment or workmanship that illustrate functional and aesthetic characteristics of a material or product and establish standards by which the work can be judged.

Color samples from the manufacturer's standard line (or custom color samples if specified) to be used in selecting or approving colors for the project.

Field samples and mock-ups constructed on the project site establish standards by which the ensuring work can be judged. Includes assemblies or portions of assemblies which are to be incorporated into the project and those which will be removed at conclusion of the work.

SD-05 Design Data

Calculations, mix designs, analyses or other data pertaining to a part of work.

SD-06 Test Reports

Report signed by authorized official of testing laboratory that a material, product or system identical to the material, product or system to be provided has been tested in accord with specified requirements. (Testing must have been within three years of date of contract award for the project.)

Report which includes findings of a test required to be performed by the Contractor on an actual portion of the work or prototype prepared for the project before shipment to job site.

Report which includes finding of a test made at the job site or on sample taken from the job site, on portion of work during or after installation.

Investigation reports

Daily checklists

Final acceptance test and operational test procedure

SD-07 Certificates

Statements signed by responsible officials of manufacturer of product, system or material attesting that product, system or material meets specification requirements. Must be dated after award of project contract and clearly name the project.

Document required of Contractor, or of a supplier, installer or subcontractor through Contractor, the purpose of which is to further quality of orderly progression of a portion of the work by documenting

procedures, acceptability of methods or personnel qualifications.

Confined space entry permits.

SD-08 Manufacturer's Instructions

Preprinted material describing installation of a product, system or material, including special notices and Material Safety Data sheets concerning impedances, hazards and safety precautions.

SD-09 Manufacturer's Field Reports

Documentation of the testing and verification actions taken by manufacturer's representative to confirm compliance with manufacturer's standards or instructions.

Factory test reports.

SD-10 Operation and Maintenance Data

Data that is furnished by the manufacturer, or the system provider, to the equipment operating and maintenance personnel. This data is needed by operating and maintenance personnel for the safe and efficient operation, maintenance and repair of the item.

SD-11 Closeout Submittals

Documentation to record compliance with technical or administrative requirements or to establish an administrative mechanism.

1.3.1 Approving Authority

Person authorized to approve submittal.

1.3.2 Work

As used in this section, on- and off-site construction required by contract documents, including labor necessary to produce submittals, construction, materials, products, equipment, and systems incorporated or to be incorporated in such construction.

1.4 SUBMITTALS

Submit the following in accordance with the requirements of this section.

SD-01 Preconstruction Submittals

Submittal register; G

1.5 USE OF SUBMITTAL REGISTER DATABASE

Prepare and maintain submittal register, as the work progresses. Use electronic submittal register program furnished by the Government or any other format. Do not change data which is output in columns (c), (d), (e), and (f) as delivered by government; retain data which is output in columns (a), (g), (h), and (i) as approved.

1.5.1 Submittal Register

Submit submittal register as an electronic database, using submittals management program furnished to contractor. Submit with quality control plan and project schedule required by Section 01451, "Contractor Quality Control" and Section 01320, "Project Schedule." Do not change data in columns (c), (d), (e), and (f) as delivered by the government. Verify that all submittals required for project are listed and add missing submittals. Complete the following on the register database:

Column (a) Activity Number: Activity number from the project schedule.

Column (g) Contractor Submit Date: Scheduled date for approving authority to receive submittals.

Column (h) Contractor Approval Date: Date contractor needs approval of submittal.

Column (i) Contractor Material: Date that contractor needs material delivered to contractor control.

1.5.2 Contractor Use of Submittal Register

Update the following fields in the government-furnished submittal register program or equivalent fields in program utilized by contractor.

Column (b) Transmittal Number: Contractor assigned list of consecutive numbers.

Column (j) Action Code (k): Date of action used to record contractor's review when forwarding submittals to QC.

Column (l) List date of submittal transmission.

Column (q) List date approval received.

1.5.3 Approving Authority Use of Submittal Register

Update the following fields in the government-furnished submittal register program or equivalent fields in program utilized by contractor.

Column (b).

Column (l) List date of submittal receipt.

Column (m) through (p).

Column (q) List date returned to contractor.

1.5.4 Contractor Action Code and Action Code

Entries used will be as follows (others may be prescribed by Transmittal Form):

NR - Not Received

AN - Approved as noted

A - Approved

RR - Disapproved, Revise, and Resubmit

1.5.5 Copies Delivered to the Government

Deliver one copy of submitted register updated by contractor to government with each invoice request. Deliver in electronic format, unless a paper copy is requested by contracting officer.

1.6 PROCEDURES FOR SUBMITTALS

1.6.1 Reviewing, Certifying, Approving Authority

QC organization shall be responsible for reviewing and certifying that submittals are in compliance with contract requirements. Approving authority on submittals is QC manager unless otherwise specified for specific submittal. At each "Submittal" paragraph in individual specification sections, a notation "G," following a submittal item, indicates contracting officer is approving authority for that submittal item.

1.6.2 Constraints

a. Submittals listed or specified in this contract shall conform to provisions of this section, unless explicitly stated otherwise.

b. Submittals shall be complete for each definable feature of work; components of definable feature interrelated as a system shall be submitted at same time.

c. When acceptability of a submittal is dependent on conditions, items, or materials included in separate subsequent submittals, submittal will be returned without review.

d. Approval of a separate material, product, or component does not imply approval of assembly in which item functions.

1.6.3 Scheduling

a. Coordinate scheduling, sequencing, preparing and processing of submittals with performance of work so that work will not be delayed by submittal processing. Allow for potential requirements to resubmit.

b. Except as specified otherwise, allow review period, beginning with receipt by approving authority, that includes at least 15 working days for submittals for QC Manager approval and 30 working days for submittals for contracting officer approval. Period of review for submittals with contracting officer approval begins when Government receives submittal from QC organization. Period of review for each resubmittal is the same as for initial submittal.

c. For submittals requiring review by fire protection engineer, allow review period, beginning when government receives submittal from QC organization, of 30 working days for return of submittal to the contractor. Period of review for each resubmittal is the same as for initial submittal.

1.6.4 Variations

Variations from contract requirements require Government approval pursuant

to contract Clause entitled "FAR 52.236-21, Specifications and Drawings for Construction" and will be considered where advantageous to government.

1.6.4.1 Considering Variations

Discussion with contracting officer prior to submission, will help ensure functional and quality requirements are met and minimize rejections and resubmittals. When contemplating a variation which results in lower cost, consider submission of the variation as a Value Engineering Change Proposal (VECP).

1.6.4.2 Proposing Variations

When proposing variation, deliver written request to the contracting officer, with documentation of the nature and features of the variation and why the variation is desirable and beneficial to government. If lower cost is a benefit, also include an estimate of the cost saving. In addition to documentation required for variation, include the submittals required for the item. Clearly mark the proposed variation in all documentation.

1.6.4.3 Warranting That Variations Are Compatible

When delivering a variation for approval, contractor warrants that this contract has been reviewed to establish that the variation, if incorporated, will be compatible with other elements of work.

1.6.4.4 Review Schedule Is Modified

In addition to normal submittal review period, a period of 10 working days will be allowed for consideration by the Government of submittals with variations.

1.6.5 Contractor's Responsibilities

a. Determine and verify field measurements, materials, field construction criteria; review each submittal; and check and coordinate each submittal with requirements of the work and contract documents.

b. Transmit submittals to QC organization in accordance with schedule on approved Submittal Register, and to prevent delays in the work, delays to government, or delays to separate contractors.

c. Advise contracting officer of variation, as required by paragraph entitled "Variations."

d. Correct and resubmit submittal as directed by approving authority. When resubmitting disapproved transmittals or transmittals noted for resubmittal, the contractor shall provide copy of that previously submitted transmittal including all reviewer comments for use by approving authority. Direct specific attention in writing or on resubmitted submittal, to revisions not requested by approving authority on previous submissions.

e. Furnish additional copies of submittal when requested by contracting officer, to a limit of 20 copies per submittal.

f. Complete work which must be accomplished as basis of a submittal in time to allow submittal to occur as scheduled.

g. Ensure no work has begun until submittals for that work have been returned as "approved," or "approved as noted", except to the extent that a portion of work must be accomplished as basis of submittal.

1.6.6 QC Organization Responsibilities

a. Note date on which submittal was received from contractor on each submittal.

b. Review each submittal; and check and coordinate each submittal with requirements of work and contract documents.

c. Review submittals for conformance with project design concepts and compliance with contract documents.

d. Act on submittals, determining appropriate action based on QC organization's review of submittal.

(1) When QC manager is approving authority, take appropriate action on submittal from the possible actions defined in paragraph entitled, "Actions Possible."

(2) When contracting officer is approving authority or when variation has been proposed, forward submittal to Government with certifying statement or return submittal marked "not reviewed" or "revise and resubmit" as appropriate. The QC organization's review of submittal determines appropriate action.

e. Ensure that material is clearly legible.

f. Stamp each sheet of each submittal with QC certifying statement or approving statement, except that data submitted in bound volume or on one sheet printed on two sides may be stamped on the front of the first sheet only.

(1) When approving authority is contracting officer, QC organization will certify submittals forwarded to contracting officer with the following certifying statement:

"I hereby certify that the (equipment) (material) (article) shown and marked in this submittal is that proposed to be incorporated with contract Number _____, is in compliance with the contract drawings and specification, can be installed in the allocated spaces, and is submitted for Government approval.

Certified by Submittal Reviewer _____, Date _____
(Signature when applicable)

Certified by QC Manager _____, Date _____"
(Signature)

(2) When approving authority is QC Manager, QC Manager will use the following approval statement when returning submittals to contractor as "Approved" or "Approved as Noted."

"I hereby certify that the (material) (equipment) (article) shown and marked in this submittal and proposed to be incorporated with

contract Number _____, is in compliance with the contract drawings and specification, can be installed in the allocated spaces, and is _____ approved for use.

Certified by Submittal Reviewer _____, Date _____
(Signature when applicable)

Approved by QC Manager _____, Date _____"
(Signature)

g. Sign certifying statement or approval statement. The person signing certifying statements shall be QC organization member designated in the approved QC plan. The signatures shall be in original ink. Stamped signatures are not acceptable.

h. Update submittal register database as submittal actions occur and maintain the submittal register at project site until final acceptance of all work by contracting officer.

i. Retain a copy of approved submittals at project site, including contractor's copy of approved samples.

1.6.7 Government's Responsibilities

When approving authority is Contracting Officer, the Government will:

a. Note date on which submittal was received from QC manager, on each submittal for which the contracting officer is approving authority.

b. Review submittals for approval within scheduling period specified and only for conformance with project design concepts and compliance with contract documents.

c. Identify returned submittals with one of the actions defined in paragraph entitled "Actions Possible" and with markings appropriate for action indicated.

1.6.8 Actions Possible

Submittals will be returned with one of the following notations:

a. Submittals marked "not reviewed" will indicate submittal has been previously reviewed and approved, is not required , does not have evidence of being reviewed and approved by contractor, or is not complete. A submittal marked "not reviewed" will be returned with an explanation of the reason it is not reviewed. Resubmit submittals returned for lack of review by contractor or for being incomplete, with appropriate action, coordination, or change.

b. Submittals marked "approved" "approved as submitted" authorize contractor to proceed with work covered.

c. Submittals marked "approved as noted" or "approval except as noted; resubmission not required" authorize contractor to proceed with work as noted provided contractor takes no exception to the notations.

d. Submittals marked "revise and resubmit" or "disapproved" indicate submittal is incomplete or does not comply with design concept or

requirements of the contract documents and shall be resubmitted with appropriate changes. No work shall proceed for this item until resubmittal is approved.

1.7 FORMAT OF SUBMITTALS

1.7.1 Transmittal Form

Transmit each submittal, except sample installations and sample panels, to office of approving authority. Transmit submittals with transmittal form prescribed by Contracting Officer and standard for project. The transmittal form shall identify Contractor, indicate date of submittal, and include information prescribed by transmittal form and required in paragraph entitled "Identifying Submittals." Process transmittal forms to record actions regarding sample panels and sample installations.

1.7.2 Identifying Submittals

Identify submittals, except sample panel and sample installation, with the following information permanently adhered to or noted on each separate component of each submittal and noted on transmittal form. Mark each copy of each submittal identically, with the following:

a. Project title and location.

b. Construction contract number.

c. Section number of the specification section by which submittal is required.

d. Submittal description (SD) number of each component of submittal.

e. When a resubmission, add alphabetic suffix on submittal description, for example, SD-10A, to indicate resubmission.

f. Name, address, and telephone number of subcontractor, supplier, manufacturer and any other second tier contractor associated with submittal.

g. Product identification and location in project.

1.7.3 Format for Shop Drawings

a. Shop drawings shall not be less than 8 1/2 by 11 inches nor more than 30 by 42 inches.

b. Present 8 1/2 by 11 inches sized shop drawings as part of the bound volume for submittals required by section. Present larger drawings in sets.

c. Include on each drawing the drawing title, number, date, and revision numbers and dates, in addition to information required in paragraph entitled "Identifying Submittals."

d. Dimension drawings, except diagrams and schematic drawings; prepare drawings demonstrating interface with other trades to scale. Shop drawing dimensions shall be the same unit of measure as indicated on the contract drawings. Identify materials and products for work shown.

e. Reproduction and submission of contract drawings as shop drawings will be disapproved.

1.7.4 Format of Product Data

a. Present product data submittals for each section as a complete, bound volume. Include table of contents, listing page and catalog item numbers for product data.

b. Indicate, by prominent notation, each product which is being submitted; indicate specification section number and paragraph number to which it pertains.

c. Supplement product data with material prepared for project to satisfy submittal requirements for which product data does not exist. Identify this material as developed specifically for project.

1.7.5 Format of Samples

a. Furnish samples in sizes below, unless otherwise specified or unless the manufacturer has prepackaged samples of approximately same size as specified:

(1) Sample of Equipment or Device: Full size.

(2) Sample of Materials Less Than 2 by 3 inches: Built up to 8 1/2 by 11 inches.

(3) Sample of Materials Exceeding 8 1/2 by 11 inches: Cut down to 8 1/2 by 11 inches and adequate to indicate color, texture, and material variations.

(4) Sample of Linear Devices or Materials: 10 inch length or length to be supplied, if less than 10 inches. Examples of linear devices or materials are conduit and handrails.

(5) Sample of Non-Solid Materials: Pint. Examples of non-solid materials are sand and paint.

(6) Color Selection Samples: 2 by 4 inches.

(7) Sample Panel: 4 by 4 feet.

(8) Sample Installation: 100 square feet.

b. Samples Showing Range of Variation: Where variations are unavoidable due to nature of the materials, submit sets of samples of not less than three units showing extremes and middle of range.

c. Reusable Samples: Incorporate returned samples into work only if so specified or indicated. Incorporated samples shall be in undamaged condition at time of use.

d. Recording of Sample Installation: Note and preserve the notation of area constituting sample installation but remove notation at final clean up of project.

e. When color, texture or pattern is specified by naming a particular manufacturer and style, include one sample of that manufacturer and style, for comparison.

1.7.6 Format of Operation and Maintenance (O&M) Data

a. O&M Data format shall comply with the requirements specified in Section 01781, "Operation and Maintenance Data"

1.7.7 Format of Administrative Submittals

a. When submittal includes a document which is to be used in project or become part of project record, other than as a submittal, do not apply contractor's approval stamp to document, but to a separate sheet accompanying document.

1.8 QUANTITY OF SUBMITTALS

1.8.1 Number of Copies of Shop Drawings

a. Submit six copies of submittals of shop drawings requiring review and approval only by QC organization and seven copies of shop drawings requiring review and approval by Contracting Officer.

1.8.2 Number of Copies of Product Data

Submit product data in compliance with quantity requirements specified for shop drawings.

1.8.3 Number of Samples

a. Submit two samples, or two sets of samples showing range of variation, of each required item. One approved sample or set of samples will be retained by approving authority and one will be returned to contractor.

b. Submit one sample panel. Include components listed in technical section or as directed.

c. Submit one sample installation, where directed.

d. Submit one sample of non-solid materials.

1.8.4 Number of Copies of Operation and Maintenance Data

Submit Five copies of O&M Data to the Contracting Officer for review and approval. See Section 01781, "Operating and Maintenance Data" for further requirements.

1.8.5 Number of Copies of Administrative Submittals

a. Unless otherwise specified, submit administrative submittals compliance with quantity requirements specified for shop drawings.

1.9 FORWARDING SUBMITTALS

1.9.1 Submittals Required from the Contractor

As soon as practicable after notice to proceed, but not later than 63

calendar days after notice to proceed, the Contractor shall forward to the Contracting Officer all copies of all submittals designated for Government Approval (G). Submittals shall be as required in the technical sections of this specification, including shop drawings, product data, design data, certificates, and samples. In addition to submittals designated for G, any anticipated deviations requiring Government Approval shall be submitted within this 63 day period. Submittal types SD-06 (Test Reports), SD-09 (Manufacturer's Field Reports), SD-10 (Operations and Maintenance Data) and SD-11 (Closeout Submittals) need not be submitted within this 63 day limit; these submittal types shall be submitted by the dates/times established in the specification.

1.9.1.1 O&M Data

The Contracting Officer will review and approve O&M Data to verify the submittals comply with the contract requirements.

a. In the event the Contractor fails to deliver O&M Data within the time limits specified, the Contracting Officer may withhold from progress payments 50 percent of the price of the item with which such O&M Data are applicable.

1.10 SUBMITTAL CLASSIFICATION

Submittals are classified as follows:

1.10.1 Government Approved

Government approval is required for extensions of design, critical materials, deviations, equipment whose compatibility with the entire system must be checked, and other items as designated by the Contracting Officer. Within the terms of the Contract Clause entitled "Specifications and Drawings for Construction," they are considered to be "shop drawings."

1.10.2 Information Only

All submittals not requiring Government approval will be for information only. They are not considered to be "shop drawings" within the terms of the Contract Clause referred to above.

1.11 APPROVED SUBMITTALS

The Contracting Officer's approval of submittals shall not be construed as a complete check, but will indicate only that the general method of construction, materials, detailing and other information are satisfactory. Approval will not relieve the Contractor of the responsibility for any error which may exist, as the Contractor under the Contractor Quality Control (CQC) requirements of this contract is responsible for dimensions, the design of adequate connections and details, and the satisfactory construction of all work. After submittals have been approved by the Contracting Officer, no resubmittal for the purpose of substituting materials or equipment will be considered unless accompanied by an explanation of why a substitution is necessary.

1.12 DISAPPROVED SUBMITTALS

The Contractor shall make all corrections required by the Contracting Officer and promptly furnish a corrected submittal in the form and number of copies specified for the initial submittal. If the Contractor considers

any correction indicated on the submittals to constitute a change to the contract, a notice in accordance with the Contract Clause "Changes" shall be given promptly to the Contracting Officer.

1.13 WITHHOLDING OF PAYMENT

Payment for materials incorporated in the work will not be made if required approvals have not been obtained.

1.14 GENERAL

The Contractor shall make submittals as required by the specifications. The Contracting Officer may request submittals in addition to those specified when deemed necessary to adequately describe the work covered in the respective sections. Units of weights and measures used on all submittals shall be the same as those used in the contract drawings. Each submittal shall be complete and in sufficient detail to allow ready determination of compliance with contract requirements. Prior to submittal, all items shall be checked and approved by the Contractor's Quality Control (CQC) System Manager and each item shall be stamped, signed, and dated by the CQC System Manager indicating action taken. Proposed deviations from the contract requirements shall be clearly identified. Submittals shall include items such as: Contractor's, manufacturer's, or fabricator's drawings; descriptive literature including (but not limited to) catalog cuts, diagrams, operating charts or curves; test reports; test cylinders; samples; O&M manuals (including parts list); certifications; warranties; and other such required submittals. Submittals requiring Government approval shall be scheduled and made prior to the acquisition of the material or equipment covered thereby. Samples remaining upon completion of the work shall be picked up and disposed of in accordance with manufacturer's Material Safety Data Sheets (MSDS) and in compliance with existing laws and regulations.

1.15 SUBMITTAL REGISTER

At the end of this section is a submittal register showing items of equipment and materials for which submittals are required by the specifications; this list may not be all inclusive and additional submittals may be required. The Contractor shall maintain a submittal register for the project in accordance with Section 01451, Contractor Quality Control." The Government will provide the initial submittal register in electronic format. Thereafter, the Contractor shall maintain a complete list of all submittals, including completion of all data columns. Dates on which submittals are received and returned by the Government will be included in its export file to the Contractor. The Contractor shall track all submittals.

1.16 SCHEDULING

Submittals covering component items forming a system or items that are interrelated shall be scheduled to be coordinated and submitted concurrently. Certifications to be submitted with the pertinent drawings shall be so scheduled. As required by paragraph 1.9.1, all submittals designated for Government Approval (G) should be submitted within 63 calendar days of notice to proceed. No delay damages or time extensions will be allowed for time lost in late submittals.

1.17 TRANSMITTAL FORM (ENG FORM 4025)

The sample transmittal form (ENG Form 4025) attached to this section shall be used for submitting both Government approved and information only submittals in accordance with the instructions on the reverse side of the form. These forms are included in the RMS database that the Contractor is required to use for this contract. This form shall be properly completed by filling out all the heading blank spaces and identifying each item submitted. Special care shall be exercised to ensure proper listing of the specification paragraph and/or sheet number of the contract drawings pertinent to the data submitted for each item.

1.18 DEVIATIONS

For submittals which include proposed deviations requested by the Contractor, the column "variation" of ENG Form 4025 shall be checked. The Contractor shall set forth in writing the reason for any deviations and annotate such deviations on the submittal. The Government reserves the right to rescind inadvertent approval of submittals containing unnoted deviations.

1.19 CONTROL OF SUBMITTALS

The Contractor shall carefully control his procurement operations to ensure that each individual submittal is made on or before the Contractor scheduled submittal date shown on the approved "Submittal Register."

1.20 GOVERNMENT APPROVED SUBMITTALS

Upon completion of review of submittals requiring Government approval, the submittals will be identified as having received approval by being so stamped and dated. 2 copies of the submittal will be retained by the Contracting Officer and 4 copies of the submittal will be returned to the Contractor.

1.21 INFORMATION ONLY SUBMITTALS

Normally submittals for information only will not be returned. Approval of the Contracting Officer is not required on information only submittals. The Government reserves the right to require the Contractor to resubmit any item found not to comply with the contract. This does not relieve the Contractor from the obligation to furnish material conforming to the plans and specifications; will not prevent the Contracting Officer from requiring removal and replacement of nonconforming material incorporated in the work; and does not relieve the Contractor of the requirement to furnish samples for testing by the Government laboratory or for check testing by the Government in those instances where the technical specifications so prescribe.

1.22 STAMPS

Stamps used by the Contractor on the submittal data to certify that the submittal meets contract requirements shall be similar to the following:

CONTRACTOR

(Firm Name)

_____ Approved

_____ Approved with corrections as noted on submittal data and/or attached sheets(s).

SIGNATURE: _____

TITLE: _____

DATE: _____

PART 2 PRODUCTS

Not used.

PART 3 EXECUTION

Not used.

-- End of Section --

SECTION 01341

COLOR/FINISH SAMPLE BOARDS
7/02

PART 1 GENERAL

1.1 SUBMITTALS

a. Four (4) complete sets of coordinated color/finish sample boards shall be submitted to the Contracting Officer for approval within 63 calendar days after Notice to Proceed (NTP). Upon receipt of the submitted samples, a 14-day review period by the Government can be anticipated.

b. Interior color/finish boards shall have attached samples of all interior appearance related construction items the Contractor proposes to furnish, including, but not limited to such items as interior paints; wood finishes; ceramic tile; floor coverings; wall coverings; ceiling tiles; plastic laminates; solid surface materials; signage, etc. Exterior color/finish boards shall have attached samples of all exterior appearance related construction items the Contractor proposes to furnish, including but not limited to such items as brick; mortar; paints; window and door frames; roof; soffits; gutters and downspouts; pre-cast units, etc. Each sample shall indicate color, texture, and finish and shall be identified as to type of material and area of installation. Samples shall be arranged on the board relative to the spaces they represent (e.g. locker room, gym, offices). Technical submittals on finish materials and color boards shall be submitted simultaneously so that compliance with specification requirements is demonstrated at the time of color approval. Identification of each sample shall include the transmittal number under which certification of the material represented has been submitted in accordance with the requirements of Section, SUBMITTAL PROCEDURES. Submittals shall be complete; partial submittals will not be acceptable. The sample board backing material shall be of sufficient strength to maintain its original configuration after samples have been attached to it. The Contractor shall obtain approval of the total construction color board before start of any finish work involving any item included on the color board.

c. After receipt of final approval from the Government, the Contractor shall prepare and submit to the Contracting Officer one set of approved and corrected color/finish sample boards. Construction color boards must match those approved during design.

1.2 FORMAT

a. Binders: Provide submittals in 8-1/2" by 11" format. Use sturdy three-ring binders of appropriate diameter.

b. Card Stock Sheets: Sheets containing samples shall be heavy, medium gray illustration board (not white or colored) capable of supporting a four inch by eight inch quarry tile, without distorting binder release or causing sheet tear-out due to hole

failure.

c. Mounting: Loose and lost samples are a major concern. All samples must stay mounted for many months of handling. Adhesives must be appropriate for the sample. For instance, white glue is appropriate for paper or cloth and construction adhesive is good for masonry.

d. Content: A typical color board consists of all samples, a finish schedule, floor plan, and interior elevations with each clearly indicating the location of each finish/color. Items other than material sample boards may be folded to 8-1/2" by 11" (i.e., floor plans, finish schedules etc.).

e. Identification: Identify each sample by use, location, and manufacturer's name. Group according to the location where each used.

PART 2 PRODUCTS (Not Applicable)

PART 3 EXECUTION (Not Applicable)

-- End of Section --

SECTION 01351

SAFETY, HEALTH, AND EMERGENCY RESPONSE (HTRW/UST)
01/01

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.

AMERICAN CONFERENCE OF GOVERNMENTAL INDUSTRIAL HYGIENISTS (ACGIH)

ACGIH Limit Values	(2001) Threshold Limit Values for Chemical Substances and Physical Agents Biological Exposure Indices

AMERICAN NATIONAL STANDARDS INSTITUTE (ANSI)

ANSI Z358.1	(1998) Emergency Eyewash and Shower Equipment

AMERICAN PETROLEUM INSTITUTE (API)

API Pub 2219	(1999) Safe Operation of Vacuum Trucks in Petroleum Service, 2nd Edition
API RP 1604	(1996) Closure of Underground Petroleum Storage Tanks
API Std 2015	(1994) Safe Entry and Cleaning of Petroleum Storage Tanks

U.S. NATIONAL ARCHIVES AND RECORDS ADMINISTRATION (NARA)

29 CFR 1904	Recording and Reporting Occupational Injuries and Illnesses
29 CFR 1910	Occupational Safety and Health Standards
29 CFR 1926	Safety and Health Regulations for Construction
49 CFR 171	General Information, Regulations, and Definitions
49 CFR 172	Hazardous Materials Table, Special Provisions, Hazardous Materials Communications, Emergency Response Information, and Training Requirements

U.S. ARMY CORPS OF ENGINEERS (USACE)

EM 385-1-1	(1996) U.S. Army Corps of Engineers Safety

	and Health Requirements Manual
ER 385-1-92	(2000) Safety and Occupational Document Requirements for Hazardous, Toxic, and Radioactive Waste (HTRW) Activities

NATIONAL INSTITUTE FOR OCCUPATIONAL SAFETY AND HEALTH (NIOSH)

NIOSH Pub No. 85-115	(1985) Occupational Safety and Health Guidance Manual for Hazardous Waste Site Activities

1.2 DESCRIPTION OF WORK

This section requires contractors to implement practices and procedures for working safely and in compliance with OSHA and USACE regulation while performing activities on or around regulated hazardous material and wastes due to excavation and underground storage tank removal.

1.3 SUBMITTALS

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are for information only. When used, a designation following the "G" designation identifies the office that will review the submittal for the Government. The following shall be submitted in accordance with Section 01330 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Work Zones

Drawings including initial work zone boundaries: Exclusion Zone (EZ), including restricted and regulated areas; Contamination Reduction Zone (CRZ); and Support Zone (SZ).

Decontamination Areas

Drawings showing the layout of the personnel and equipment decontamination areas.

SD-03 Product Data

Exposure Monitoring/Air Sampling Program

Personnel exposure monitoring/sampling results.

Site Control Log

Record of each entry and exit into the site, as specified.

General Hazardous Waste Operations Training

A certificate for each worker performing cleanup operations with potential for unacceptable occupational exposure signed by the safety and health manager and the occupational physician indicating the workers meet the training and medical surveillance requirements of this contract.

1.4 REGULATORY REQUIREMENTS

Work performed under this contract shall comply with EM 385-1-1, OSHA requirements in 29 CFR 1910 and 29 CFR 1926, especially OSHA's Hazardous Waste Operations and Emergency Response Standard 29 CFR 1926.65/29 CFR 1910.120 and state specific OSHA requirements where applicable. Matters of interpretation of standards shall be submitted to the appropriate administrative agency for resolution before starting work. Where the requirements of this specification, applicable laws, criteria, ordinances, regulations, and referenced documents vary, the most stringent requirements shall apply.

1.5 PRECONSTRUCTION SAFETY CONFERENCE

Contractor shall organize a meeting including all subcontractors, etc., with the Contracting Officer, Base Safety Department, and local safety personnel to discuss and outline the plan for removal of the USTs.

1.6 SAFETY AND HEALTH PROGRAM

The Contractor shall develop and implement a Safety and Health Program (SHP) which incorporates requirements in OSHA standards 29 CFR 1910, Section .120 (b) and 29 CFR 1926, Section .65 (b) and section 01.A.07 of EM 385-1-1. The Safety and Health Program shall address the items in paragraph (b) of 29 CFR 1910.120/29 CFR 1926.65 and Appendix A of EM 385-1-1 in corporate specific detail. These items are: Signature Sheet; Background Information; Statement of Safety and Health Policy; Responsibilities and Lines of Authority; Subcontractors and Suppliers; Training; Safety and Health Inspections; Safety and Health Expectations, Incentives programs and Compliance; Accident Reporting; Medical Surveillance/Medical Support; Personal Protective Equipment; Standard Operating Procedures and Corporate Plans supporting occupational safety and health.

1.7 SITE SAFETY AND HEALTH PLAN

The Contractor shall develop and implement a Site Safety and Health Plan (SSHP) meeting the requirements of section 01.A.10 of EM 385-1-1 and 29 CFR 1910.120/29 CFR 1926.65 (b)(4) and be coordinated with the requirements of Section 01111. At a minimum, the SSHP shall address each element in Appendix C of ER 385-1-92 and shall incorporate an Activity Hazard Analysis meeting the requirements of 01.A.10 and Figure 1-1 of EM 385-1-1, and paragraph 1.9.3 of Section 01111.

a. The SSHP shall be considered a living document and shall be updated as occupational safety and health conditions change during project execution and improved as occupational safety and health lessons are learned during the course of the project.

b. SSHP elements in Appendix C of ER 385-1-92 are: 1. Site Description and Contamination Characterization; 2. Activity Hazard Analysis; 3. Health and Safety Staff Organization, Qualifications and Responsibilities for the project; 4. Health and Safety Training requirements for the project; 5. Personal Protective Equipment; 6. Medical Surveillance requirements for the project; 7. Radiation Dosimetry, if applicable; 8. Exposure Monitoring/Air Sampling; 9. Heat Stress/Cold Stress Prevention; 10. Applicable elements of the Safety and Health Program edited to meet site specific conditions and site specific standard operating safety procedures, engineering controls and work practices used to reduce exposure to contaminants and prevent accidents; 11. Site Control Measures; 12.

Personal Hygiene and Decontamination; 13. Equipment Decontamination; 14. Emergency Equipment and First Aid Requirements; 15. Emergency Response and Contingency Procedures. 16. Accident Prevention; 17. Logs, Reports and Recordkeeping.

1.7.1 Acceptance and Modifications

Prior to submittal, the SSHP shall be signed and dated by the Safety and Health Manager and the Site Superintendent. The SSHP shall be submitted for review 20 days prior to the Preconstruction Safety Conference. Deficiencies in the SSHP will be discussed at the preconstruction safety conference, and the SSHP shall be revised to correct the deficiencies and resubmitted for acceptance. Onsite work shall not begin until the plan has been accepted. A copy of the written SSHP shall be maintained onsite. Changes and modifications to the accepted SSHP shall be made with the knowledge and concurrence of the Safety and Health Manager, the Site Superintendent, and the Contracting Officer. Should any unforeseen hazard become evident during the performance of the work, the Site Safety and Health Officer (SSHO) shall bring such hazard to the attention of the Safety and Health Manager, the Site Superintendent, and the Contracting Officer, both verbally and in writing, for resolution as soon as possible. In the interim, necessary action shall be taken to re-establish and maintain safe working conditions in order to safeguard onsite personnel, visitors, the public, and the environment. Disregard for the provisions of this specification or the accepted SSHP shall be cause for stopping of work until the matter has been rectified.

1.7.2 Availability

The SSHP shall be made available in accordance with 29 CFR 1910, Section .120 (b)(1)(v) and 29 CFR 1926, Section .65 (b)(1)(v).

1.8 SITE DESCRIPTION AND CONTAMINATION CHARACTERIZATION

1.8.1 Project/Site Conditions

The existing building being demolished contains ACM and lead based paint. See specification 13280 Asbestos Abatement. The existing UST residual sludge is considered to be the area on site where "hazardous" waste and "special" waste may potentially be encountered.

The Contractor shall refer to the reports and information obtainable from the Base Environmental Office for the site description and contamination characterization.

1.9 TASK SPECIFIC HAZARDS, INITIAL PPE, HAZWOPER MEDICAL SURVEILLANCE AND TRAINING APPLICABILITY

Task specific occupational hazards, task specific HAZWOPER medical surveillance and training applicability and task specific initial PPE requirements for the project shall be determined by the Contractor and listed on the **Task Hazard and Control Sheets** submitted as part of the SSHP. An example sheet is included at the end of this section. It is the Contractor's responsibility to reevaluate occupational safety and health hazards as the work progresses and to adjust the PPE and onsite operations, if necessary, so that the work is performed safely.

1.10 STAFF ORGANZATION, QUALIFICATION AND RESPONSIBILITIES

1.10.1 Safety and Health Manager

Safety and Health Manager shall be an Industrial Hygienist certified by the American Board of Industrial Hygiene.

1). The Safety and Health Manager shall have the following additional qualifications:

a. A minimum of 3 years experience in developing and implementing safety and health programs in the hazardous material and waste disposal industry and at underground storage tank removal projects.

b. Documented experience in supervising professional and technician level personnel.

c. Documented experience in developing worker exposure assessment programs and air monitoring programs and techniques.

d. Documented experience in the development of personal protective equipment programs, including programs for working in and around potentially toxic, flammable and combustible atmospheres and confined spaces.

e. Working knowledge of state and Federal occupational safety and health regulations.

2). The Safety and Health Manager shall:

a. Be responsible for the development, implementation, oversight, and enforcement of the SSHP.

b. Sign and date the SSHP prior to submittal.

c. Conduct initial site-specific training.

d. Be present onsite during the first 5 days of remedial activities and at the startup of each new major phase.

e. Visit the site as needed and at least once per week for the duration of activities, to audit the effectiveness of the SSHP.

f. Be available for emergencies.

g. Provide onsite consultation as needed to ensure the SSHP is fully implemented.

h. Coordinate any modifications to the SSHP with the Site Superintendent, the SSHO, and the Contracting Officer.

i. Provide continued support for upgrading/downgrading of the level of personal protection.

j. Be responsible for evaluating air monitoring data and recommending changes to engineering controls, work practices, and PPE.

k. Review accident reports and results of daily inspections.

l. Serve as a member of the Contractor's quality control staff.

1.10.2 Site Safety and Health Officer

An individual and one alternate shall be designated the Site Safety and Health Officer (SSHO). The name, qualifications (education and training summary and documentation), and work experience of the Site Safety and Health Officer and alternate shall be included in the SSHP.

1). The SSHO shall have the following qualifications:

a. A minimum of 2 years experience in implementing safety and health programs in the hazardous material and waste disposal industry at underground storage tank removal projects where personal protective equipment was required.

b. Documented experience in construction techniques and construction safety procedures.

c. Working knowledge of Federal and state occupational safety and health regulations.

d. Specific training in personal and respiratory protective equipment program implementation, confined space program oversight, and in the proper use of air monitoring instruments, and air sampling methods including monitoring for ionizing radiation.

2). The Site Safety and Health Officer shall:

a. Assist and represent the Safety and Health Manager in onsite training and the day to day onsite implementation and enforcement of the accepted SSHP.

b. Be assigned to the site on a full time basis for the duration of field activities. The SSHO shall have no duties other than Safety and Health related duties. If operations are performed during more than 1 work shift per day, a site Safety and Health Officer shall be present for each shift.

c. Have authority to ensure site compliance with specified safety and health requirements, Federal, state and OSHA regulations and all aspects of the SSHP including, but not limited to, activity hazard analyses, air monitoring, monitoring for ionizing radiation, use of PPE, decontamination, site control, standard operating procedures used to minimize hazards, safe use of engineering controls, the emergency response plan, confined space entry procedures, spill containment program, and preparation of records by performing a daily safety and health inspection and documenting results on the Daily Safety Inspection Log in accordance with 29 CFR 1904.

d. Have authority to stop work if unacceptable health or safety conditions exist, and take necessary action to re-establish and maintain safe working conditions.

e. Consult with and coordinate any modifications to the SSHP with the Safety and Health Manager, the Site Superintendent, and the Contracting Officer.

f. Serve as a member of the Contractor's quality control staff on matters relating to safety and health.

g. Conduct accident investigations and prepare accident reports.

h. Review results of daily quality control inspections and document safety and health findings into the Daily Safety Inspection Log.

i. In coordination with site management and the Safety and Health Manager, recommend corrective actions for identified deficiencies and oversee the corrective actions.

1.10.3 Occupational Physician

The services of a licensed physician, who is certified in occupational medicine by the American Board of Preventative Medicine, or who, by necessary training and experience is Board eligible, shall be utilized. The physician shall be familiar with this site's hazards and the scope of this project. The medical consultant's name, qualifications, and knowledge of the site's conditions and proposed activities shall be included in the SSHP. The physician shall be responsible for the determination of medical surveillance protocols and for review of examination/test results performed in compliance with 29 CFR 1910, Section .120 (f) and 29 CFR 1926, Section .65 (f) and paragraph MEDICAL SURVEILLANCE.

1.10.4 Persons Certified in First Aid and CPR

At least two persons who are currently certified in first aid and CPR by the American Red Cross or other approved agency shall be onsite at all times during site operations. They shall be trained in universal precautions and the use of PPE as described in the Bloodborne Pathogens Standard of 29 CFR 1910, Section .1030. These persons may perform other duties but shall be immediately available to render first aid when needed.

1.10.5 Safety and Health Technicians

For each work crew in the exclusion zone, one person, designated as a Safety and Health technician, shall perform activities such as air monitoring, decontamination, and safety oversight on behalf of the SSHO. They shall have appropriate training equivalent to the SSHO in each specific area for which they have responsibility and shall report to and be under the supervision of the SSHO.

1.11 TRAINING

The Contractor's training program for workers performing cleanup operations and who will be exposed to contaminants shall meet the following requirements.

1.11.1 General Hazardous Waste Operations Training

All Personnel performing duties with potential for exposure to on-site hazardous contaminants, potential areas include UST removal and stormwater drainage system, shall meet and maintain the following 29 CFR 1910.120/29 CFR 1926.65 (e) training requirements:

a. 40 hours of off site hazardous waste instruction.

b. 3 days actual field experience under the direct supervision of a trained, experienced supervisor.

c. 8 hours refresher training annually.

Onsite supervisors shall have an additional 8 hours management and supervisor training specified in 29 CFR 1910.120/29 CFR 1926.65 (e) (4).

1.11.2 Initial Session (Pre-entry Briefing)

Prior to commencement of onsite field activities, all site employees, including those assigned only to the Support Zone, shall attend a site-specific safety and health training session of at least 4 hours duration. This session shall be conducted by the Safety and Health Manager and the Site Safety and Health Officer to ensure that all personnel are familiar with requirements and responsibilities for maintaining a safe and healthful work environment. Procedures and contents of the accepted SSHP and Sections 01.B.02 and 28.D.03 of EM 385-1-1 shall be thoroughly discussed. The Contracting Officer shall be notified at least 5 days prior to the initial site-specific training session so government personnel involved in the project may attend.

1.11.3 Periodic Sessions

Periodic onsite training shall be conducted by the SSHO or Safety and Health Manager at least weekly for personnel assigned to work at the site during the following week. The training shall address safety and health procedures, work practices, any changes in the SSHP, activity hazard analyses, work tasks, or schedule; results of previous week's air monitoring, review of safety discrepancies and accidents. Should an operational change affecting onsite field work be made, a meeting prior to implementation of the change shall be convened to explain safety and health procedures. Site-specific training sessions for new personnel, visitors, and suppliers shall be conducted by the SSHO using the training curriculum outlines developed by the Safety and Health Manager.

1.12 PERSONAL PROTECTIVE EQUIPMENT

1.12.1 Site Specific PPE Program

Onsite personnel exposed to contaminants shall be provided with appropriate personal protective equipment. Components of levels of protection (B, C, D and modifications) must be relevant to site-specific conditions, including heat and cold stress potential and safety hazards. Only respirators approved by NIOSH shall be used. Protective equipment and clothing shall be kept clean and well maintained. The PPE section of the SSHP shall include site-specific procedures to determine PPE program effectiveness and for onsite fit-testing of respirators, cleaning, maintenance, inspection, and storage of PPE.

1.12.2 Levels of Protection

The Safety and Health Manager shall establish and evaluate as the work progresses the levels of protection for each work activity. The Safety and Health Manager shall also establish action levels for upgrade or downgrade in levels of PPE. Protocols and the communication network for changing the level of protection shall be described in the SSHP. The PPE evaluation protocol shall address air monitoring results, potential for exposure, changes in site conditions, work phases, job tasks, weather, temperature extremes, individual medical considerations, etc.

1.12.2.1 Initial PPE Components

The following items constitute minimum protective clothing and equipment

ensembles to be utilized during this project: consider use of cotton or cotton/polyester blend coveralls for level D and level C PPE ensembles.

Level D. Work uniform, disposable inner nitrile gloves, steel-toed work boots, safety glasses, and, if needed, hard hat and hearing protection.

Modified Level D. Same as Level D plus disposable, chemical resistant coveralls.

Level C.

a. Full-face, or half-face air purifying respirator (NIOSH approved).
b. Overalls and long-sleeved jacket or coveralls; hooded one or two-piece chemical slash suit (when applicable - disposable coveralls).
c. Gloves - outer (chemical resistant).
d. Gloves - inner (tight fitting and chemical resistant type).
e. Hard hat (optional).
f. Boot covers - outer (chemical protective, heavy rubber, disposable) (optional).
g. Boots covers - chemical protective, steel toe.

Level B.

a. Positive Pressure (MSHA/NIOSH approved) operated in the positive pressure mode.
b. Hooded, encapsulating chemical resistant suit.
c. Gloves-outer, chemical resistant.
d. Gloves-inner (tight fitting and chemical resistant).
e. Escape mask
f. Boot covers - outer (chemical protective, heavy rubber, disposable) (optional)
g. 2-way radio communication
h. Hard hat (optional)
i. Face shield

1.12.3 PPE for Government Personnel

Three clean sets of personal protective equipment and clothing (excluding air-purifying negative-pressure respirators and safety shoes, which will be provided by individual visitors), as required for entry into the Exclusion Zone and/or Contamination Reduction Zone, shall be available for use by the Contracting Officer or official visitors. The items shall be cleaned and maintained by the Contractor and clearly marked: "FOR USE BY GOVERNMENT ONLY." The Contractor shall provide basic training in the use and limitations of the PPE provided.

1.13 MEDICAL SURVEILLANCE PROGRAM

The Contractor's medical surveillance program for workers performing cleanup operations and who will be exposed to contaminants shall meet 29 CFR 1910.120/1926.65 (f) and the following requirements. The Contractor shall assure the Occupational Physician or the physician's designee performs the physical examinations and reviews examination results. Participation in the medical surveillance program shall be without cost to the employee, without loss of pay and at a reasonable time and place.

1.13.1 Frequency of Examinations

Medical surveillance program participants shall receive medical examinations and consultations on the following schedule:

a. Every 12 months

b. If and when the participant develops signs and symptoms indicating a possible overexposure.

c. Upon termination or reassignment to a job where medical surveillance program participation is not required, unless his/her previous annual examination/consultation was less than 6 months prior to reassignment or termination.

d. On a schedule specified by the occupational physician.

1.13.2 Content of Examinations

The physical examination/consultation shall verify the following information about medical surveillance program participants:

a. Baseline health conditions and exposure history.

b. Allergies/sensitivity/susceptiblity to hazardous substances exposure.

c. Ability to wear personal protective equipment inclusive of NIOSH certified respirators under extreme temperature conditions.

d. Fitness to perform assigned duties.

The Contractor shall provide the occupational physician with the following information for each medical surveillance program participant:

a. Information on the employee's anticipated or measured exposure.

b. A description of any PPE used or to be used.

c. A description of the employee's duties as they relate to the employee's exposures (including physical demands on the employee and heat/cold stress).

d. A copy of 29 CFR 1910 Section .120, or 29 CFR 1926 Section .65.

e. Information from previous examinations not readily available to the examining physician.

f. A copy of Section 5.0 of NIOSH Pub No. 85-115.

g. Information required by 29 CFR 1910 Section .134.

1.13.3 Physician's Written Opinion

Before work begins a copy of the physician's written opinion for each employee shall be obtained and furnished to the Safety and Health Manager; and the employee. The opinion shall address the employee's ability to perform hazardous waste site remediation work and shall contain the following:

a. The physician's recommended limitations upon the employee's

assigned work and/or PPE usage.

b. The physician's opinion about increased risk to the employee's health resulting from work; and

c. A statement that the employee has been informed and advised about the results of the examination.

1.13.4 Medical Records

Documentation of medical exams shall be provided as part of the Certificate of Worker or Visitor Acknowledgment. Medical records shall be maintained in accordance with 29 CFR 1910 Section .120, and 29 CFR 1926Section .65.

1.14 EXPOSURE MONITORING/AIR SAMPLING PROGRAM

The Safety and Health Manager shall prepare and implement an exposure monitoring/air sampling program to identify and quantify safety and health hazards and airborne levels of hazardous substances in order to assure proper selection of engineering controls, work practices and personal protective equipment for affected site personnel. The Contractor shall monitor for the following gasses and vapors; VOCs, combustible gases/vapors and oxygen with the following instruments: organic vapor monitor, combustible gas indicator and oxygen meter. The Contractor shall have backup monitoring instruments for each gasses and vapors and/or aerosolized contaminants.

1.15 HEAT STRESS MANAGEMENT

The Contractor shall establish a heat stress management program and implement it when the ambient temperature exceeds 70 Degrees F. The heat stress management program shall consist of the following procedures and practices.

1.15.1 Physiological Monitoring

The Contractor shall train or otherwise assure workers heart rates and body core temperatures are monitored and assure that threshold levels in Table 4 of ACGIH Limit Values are not exceeded.

1.15.2 ACGIH General Controls for Heat Stress

The Contractor shall implement general heat stress control procedures in Table 5 of ACGIH Limit Values as part of his heat stress management program.

1.15.3 ACGIH Job Specific Controls for Heat Stress

The Contractor shall implement job specific heat stress controls in Table 5 of ACGIH Limit Values when site specific conditions warrant.

1.16 SPILL AND DISCHARGE CONTROL

Written spill and discharge containment/control procedures shall be developed and implemented. These procedures shall address appropriate procedures for tank and vault entry as well as drum and container handling, opening, sampling, shipping and transport. These procedures shall describe prevention measures, such as building berms or dikes; spill control measures and material to be used (e.g. booms, vermiculite); location of the spill control material; personal protective equipment required to cleanup

spills; disposal of contaminated material; and who is responsible to report the spill. Storage of contaminated material or hazardous materials shall be appropriately bermed, diked and/or contained to prevent any spillage of material on uncontaminated soil. If the spill or discharge is reportable, and/or human health or the environment are threatened, the National Response Center, the state, and the Contracting Officer shall be notified as soon as possible. Reporting requirements shall be in accordance with Section 02115 UNDERGROUND STORAGE TANK REMOVAL.

1.17 MATERIALS TRANSFER SAFETY

Liquids and residues shall be removed from the tanks using explosion-proof or air-driven pumps. Pump motors and suction hoses shall be bonded to the tank and grounded to prevent electrostatic ignition hazards. Use of a hand pump will be permitted to remove the last of the liquid from the bottom of the tanks. If a vacuum truck is used for removal of liquids or residues, the area of operation for the vacuum truck shall be vapor free. The truck shall be located upwind from the tank and outside the path of probable vapor travel. The vacuum pump exhaust gases shall be discharged through a hose of adequate size and length downwind of the truck and tank area. Vacuum truck operating and safety practices shall conform to API Pub 2219. Tank residues shall be collected in tank trucks labeled according to 49 CFR 171 and 49 CFR 172 and disposed of as specified. After the materials have been transferred and the tanks have been exposed, fittings and lines leading to the tanks shall be disconnected and drained of their contents. The contents of the lines shall not spill to the environment during cutting or disconnecting of tank fittings. Materials drained shall be transferred into DOT-approved drums for storage and/or transportation. Only non-sparking or non-heat producing tools shall be used to disconnect and drain or to cut through tank fittings. Electrical equipment (e.g., pumps, portable hand tools, etc.) used for tank preparation shall be explosion-proof. Following cutting or disconnecting of the fittings, openings leading to the tanks shall be plugged.

1.18 CONFINED SPACE ENTRY PROCEDURES

Any confined space entry shall meet OSHA 29 CFR 1910.146.

1.19 HOT WORK

Hot work will not be permitted on or within the tanks except as outlined herein. Prior to conducting hot work, a hot work permit shall be prepared and submitted. An example format for a hot work permit shall be included in the SSHP. The permit shall describe compliance with the following procedures. After tank interiors have been decontaminated, hot work may be conducted only when the tank is inerted, and to the extent necessary to begin dismantling the tanks. After decontamination of tank interiors, hot work shall not be performed unless monitoring indicates atmospheres within and immediately surrounding the tanks are less than 8% oxygen inside the tank and less than 10% of the LFL outside the tank; continuous monitoring shall continue until the hot work is completed. The hot work prohibition includes welding, cutting, grinding, sawing, or other similar operations which could be expected to potentially generate combustion-producing temperatures or sparks, or which could produce potentially hazardous fumes or vapors. An individual at each hot work site shall be designated as a fire watch. This person's sole responsibility shall be to monitor the hot work and have immediate access to the fire extinguisher located at each hot work site. A new permit shall be obtained at the start of each work shift during which hot work will be conducted.

1.20 FIRE PROTECTION AND PREVENTION

A fire protection program will be prepared by Contractor which follows OSHA 29 CFR 1926 150.

1.21 ELECTRICAL SAFETY

All electrical work shall be in compliance with OSHA 29 CFR 1926 400 requirements and be in compliance with the latest edition of the National Electrical code. Ground Fault Circuit interruptions or an assured equipment grounding conductor Program will be used to protect workers..

1.22 EXCAVATION AND TRENCH SAFETY

Follow Sections 02111, 02315, and 02316 for excavation procedures. All excavations will meet OSHA 29 CFR 1926.650 standards. Utility clearance shall be performed and an excavation permit shall be prepared and submitted prior to all excavation activities..

1.23 GUARDING OF MACHINERY AND EQUIPMENT

All machines and equipment will be appropriately guarded to protect personal injury.

1.24 LOCKOUT/TAGOUT

Follow OSHA 29 CFR 1910.147.

1.25 FALL PROTECTION

OSHA regulations, 29 CFR 1926.500 will be followed to protect against falls.

1.26 HAZARD COMMUNICATION

Contractors will submit a copy of Material Safety Data Sheets for any chemical brought on site. Follow OSHA 29 CFR 1926.59 to develop a Hazard Communication program.

1.27 ILLUMINATION

Follow OSHA 29 CFR 1926.56.

1.28 SANITATION

Follow OSHA 29 CFR 1926.51.

1.29 SIGNS AND LABELS

Label all chemical containers and post warning signs in hazard areas according to OSHA 29 CFR 1926.200.

1.30 WASTE DISPOSAL

For waste disposal of Hazardous Materials see Section 02120. For Demolition Waste Management see Section 01572.

1.31 TANK PURGING FOR PERMIT-REQUIRED CONFINED SPACE ENTRIES

Tanks shall be purged for confined space entry. The flammable vapors shall be reduced to less than 10% of the LFL and the oxygen content shall be between 19.5% and 23.5%. Confined space entry into the tanks shall not be attempted unless absolutely necessary, as for example, to remove sludge from the tank. Flammable vapors may be exhausted from the tank by any of the methods from API RP 1604 listed below, or any method approved by the Contracting Officer. The SSHP shall specify the purging method to be used.

a. Ventilation by Eductor-Type Air Movers: The eductor-type air mover shall be properly bonded and grounded to prevent the generation and discharge of static electricity. When using this method, the fill (drop) tube shall remain in place to ensure ventilation at the bottom of the tank. Tanks equipped with fill (drop) tubes that are not removable shall be purged by this method. An eductor extension shall be used to discharge vapors a minimum of 12 feet above grade or 3 feet above adjacent roof lines, whichever is greater. If this is not possible, alternative methods shall be proposed and approved prior to purging. Noise levels generated by these devices as a result of high airflow may exceed OSHA PELs. Noise levels shall be evaluated and appropriate hearing protection shall be provided.

b. Ventilation by Diffused Air Blowers: When using this purging method, the air-diffusing pipe is properly bonded and grounded to prevent the discharge of a spark. Fill (drop) tubes shall be removed to allow proper diffusion of the air in the tank. Air supply shall be from a compressor that has been checked to ensure that Grade D breathing air is being supplied. Air pressure in the tank shall not exceed 5 psi gauge to avoid tank failure.

c. Commercial Emulsifiers and Volatile Fuel Encapsulators: These products are completely miscible in water, aid in the elimination of flammable vapors, and are biodegradable. Regulatory requirements for treatment and disposal of the water shall be determined prior to using this method. Standing outside the tank, the operator shall rinse the tank with a 3-to-6 percent solution of the product using a pressure sprayer through a tank opening. Explosive concentrations shall be measured at several levels (top, middle, and bottom) within the tank. If readings are greater than 10% of the LFL, the tank shall be rinsed again. When LFL readings are acceptable, the water in the tank shall be pumped out for disposal.

1.32 TANK INERTING (NO ENTRY)

Following the removal of tank contents but prior to excavation of the tanks and tank preparation activities, the tanks shall be inerted only by introducing an inert gas, carbon dioxide (CO_2) or liquid nitrogen (N_2), to remove flammable vapors. Before inerting, Contractor shall disconnect all piping (except those needed to purge or inert tank) and all openings in the tanks shall be plugged with threaded or expansion type plugs except the vent tube and the opening to be used for introducing the inert gas. Within 30 minutes prior to initiating any activities (e.g., excavating, preparation, removal, opening, demolition, transportation, or other similar activities) involving a tank which has been inerted, the inerted nature of the tank (oxygen levels less than 8%) shall be verified.

a. CO_2 fire extinguishers shall not be used for inerting the tank interiors. If a compressed gas (e.g., CO_2 or N_2) is introduced into the tank the following requirements shall be met to prevent the buildup of static electricity:

(1) The UST and the compressed gas supply tank shall be bonded together and grounded.

(2) The compressed gas shall be supplied only at low flows.

(3) The liquid or gas shall be released at the tank bottom so that static electricity is not generated by liquid falling to the bottom of the tank. The tank shall be slowly filled from the bottom up.

b. Dry ice, which evolves CO2 gas as it evaporates, if used, shall be introduced in the amount of at least 3 lbs per 100 gallons of tank capacity. Skin contact with dry ice shall be prevented by wearing heavy cloth gloves.

c. Sufficient quantities of inert gas (CO2 or N2) shall be introduced into the tanks to lower the oxygen content to less than 8%. Pressure inside the tank shall not exceed 5 psi. Prior to proceeding with additional activities on the tank (e.g., excavating), the oxygen content of the tanks shall be monitored to confirm that it is less than 8%. Additional oxygen level monitoring shall be conducted at least hourly while activities involving the tanks are underway but prior to decontamination of tank interiors; at least daily during periods in which the tanks are not being disturbed but prior to decontamination of their interiors; or as directed by the Contracting Officer. If monitoring of tank interiors indicates that oxygen levels are not remaining below 8%, additional inert gas shall be introduced and more frequent oxygen monitoring shall be initiated.

d. During inerting procedures, an extension vent tube a minimum of 12 feet above grade or 3 feet above any adjacent (within 75 feet) roof lines, whichever is greater shall be used to discharge tank vapors. If this is not possible, alternative methods shall be proposed and approved prior to inerting. Continuous combustible gas/oxygen monitoring shall be conducted at the vent and inert gas introduction holes.

1.33 TANK ATMOSPHERE TESTING

The air within the storage tanks shall be monitored to ensure the space is either adequately purged and safe for personnel entry, or to ensure the tank has been adequately inerted and the oxygen content is less than 8%. In both instances, monitoring shall be performed at the top, bottom, and middle areas of the tanks to ensure stratification has not occurred. Monitoring results shall be reported to project personnel to ensure safe operations. Data shall be recorded as specified in paragraph EXPOSURE MONITORING/AIR SAMPLING PROGRAM.

1.33.1 Monitoring to Ensure Purging

When monitoring to ensure purging, both oxygen content and LFL readings are required. Prior to obtaining LFL readings, the Contractor shall monitor the oxygen content of the space and verify that the combustible gas indicators are operating within the oxygen limits identified by the CGI manufacturer. Personnel shall not be permitted to enter spaces with oxygen levels less than 19.5%, except in emergencies, and then only when equipped with the proper PPE and when following permit-required confined space entry procedures. Toxic air contaminants shall be monitored as specified in paragraph EXPOSURE MONITORING/AIR SAMPLING PROGRAM.

1.33.2 Monitoring to Ensure Inerting

Inerted tanks shall be monitored to ensure oxygen readings remain below a maximum allowable percentage of 8% by volume.

1.34 TANK LIFTING

Tanks shall be lifted using equipment with a rated capacity greater than the load to be lifted. Tanks shall be lifted by lifting eyes or by straps under the ends of the tanks. Tanks shall not be lifted by the manhole flange or by removing the bungs. Personnel shall be directed to remain away from the ends of the tanks and tanks shall be positioned, whenever possible, with the ends oriented away from occupied or traveled areas, due to potential for rupture. During transportation, the tanks shall be secured to prevent movement.

1.35 TANK DEMOLITION

The tanks excavated as part of this project shall be demolished before being removed from the site unless they are transported directly to a state certified tank destruction facility. Demolition will not be permitted until a decontamination of the interiors and exteriors is complete. Demolition shall involve opening the tanks sufficiently to permanently prohibit further use as containers of liquids. Tanks shall be inerted and tested before they are opened. Plans and procedures, including a list of materials and supplies, for safely and effectively demolishing the tanks shall be submitted in the SSHP.

1.36 TANK CLEANING

Safety practices and procedures for the cleaning of the storage tanks shall conform to API Std 2015. Opening of the tanks to permit decontamination shall be conducted utilizing only methods approved in the SSHP. The interior and exterior of the tank shall be decontaminated prior to removing it from the work site unless the tank is being transported directly to a state certified tank destruction facility. Plans and procedures, including materials and supplies, for safely and effectively opening the tanks, cleaning surfaces of the interior and exterior of the tanks, and disposing of the decontamination fluids shall be submitted in the SSHP. Volatile organic solvents shall not be permitted to be utilized for decontamination procedures. Personnel shall not enter any of the storage tanks as a part of this project, except when following permit-required confined space entry procedures. Decontamination fluids shall be collected and disposed. Upon completion of this project, written certification shall be made that the tank was properly decontaminated prior to being removed from the site.

1.37 SITE CONTROL MEASURES

1.37.1 Work Zones

The existing building being demolished has asbestos containing materials and lead based paint present, see Specification Section 13280 Asbestos Abatement.

The existing and U.S.T. residual sludge is considered to be the area on site where "hazardous" waste and "special" may potentially be encountered.

Work zone boundaries shall be identified by the Contractor, if required by state, local, or federal laws. Utilizing this guidance, work zone boundaries (exclusion zone, including restricted and regulated areas;

contamination reduction zone; and support zone) and access points shall be established and the boundary delineations shall be identified by the Contractor. Delineation of work zone boundaries shall be based on the contamination characterization data and the hazard/risk analysis to be performed as described in paragraph: HAZARD/RISK ANALYSIS. As work progresses and field conditions are monitored, work zone boundaries may be modified with approval of the Contracting Officer. Work zones shall be clearly identified and marked in the field (using fences, tape, signs, etc.). A site map, showing work zone boundaries and locations of decontamination facilities, shall be posted in the onsite office. Work zones shall consist of the following:

a. Exclusion Zone (EZ): The exclusion zone is the area where hazardous contamination is either known or expected to occur and the greatest potential for exposure exists. Entry into this area shall be controlled and exit may only be made through the CRZ.

b. Contamination Reduction Zone (CRZ): The CRZ is the transition area between the Exclusion Zone and the Support Zone. The personnel and equipment decontamination areas shall be separate and unique areas located in the CRZ.

c. Support Zone (SZ): The Support Zone is defined as areas of the site, other than exclusion zones and contamination reduction zones, where workers do not have the potential to be exposed to hazardous substances or dangerous conditions resulting from hazardous waste operations. The Support Zone shall be secured against active or passive contamination. Site offices, parking areas, and other support facilities shall be located in the Support Zone.

1.37.2 Site Control Log

A log of personnel visiting, entering, or working on the site shall be maintained. The log shall include the following: date, name, agency or company, time entering and exiting site, time entering and exiting the exclusion zone (if applicable), and personal protective equipment utilized. Before visitors are allowed to enter the Contamination Reduction Zone or Exclusion Zone, they shall show proof of current training, medical surveillance and respirator fit testing (if respirators are required for the tasks to be performed) and shall fill out the Certificate of Worker or Visitor Acknowledgment. This visitor information, including date, shall be recorded in the log.

1.37.3 Communication

An employee alarm system that has adequate means of on and off site communication shall be provided and installed in accordance with 29 CFR 1910 Section .165. The means of communication shall be able to be perceived above ambient noise or light levels by employees in the affected portions of the workplace. The signals shall be distinctive and recognizable as messages to evacuate or to perform critical operations. This includes air horns or two-way radios.

1.37.4 Site Security

The following site security shall be provided: Access to the Site areas shall be barricaded during nonworking hours. Any open trenches or excavations will be marked by caution tape installed 6-10 feet from all open edges. Signs shall be printed in bold large letters on contrasting

backgrounds in English and/or where appropriate, in the predominant language of workers unable to read English. Signs shall be visible from all points where entry might occur and at such distances from the restricted area that employees may read the signs and take necessary protective steps before entering.

1.38 PERSONAL HYGIENE AND DECONTAMINATION

Personnel entering the Exclusion or Contamination Reduction Zones or otherwise exposed or subject to exposure to hazardous chemical vapors, liquids, or contaminated solids shall adhere to the following personal hygiene and decontamination provisions. Decontamination shall be performed in the CRZ prior to entering the Support Zone from the Exclusion Zone. Chapter 10.0 of NIOSH Pub No. 85-115 shall be consulted when preparing decontamination procedures. A detailed discussion of personal hygiene and decontamination facilities and procedures to be followed by site workers shall be submitted as part of the SSHP. Employees shall be trained in the procedures and the procedures shall be enforced throughout site operations. Persons disregarding these provisions of the SSHP shall be barred from the site.

1.38.1 Decontamination Areas

The Contractor shall initially set up a decontamination line in the CRZ. Employees shall exit the exclusion zone through the CRZ and shall implement the following decontamination procedures and techniques: Scrub and rinse water proof outer garments, remove all outer garments hand and face wash. Showers if needed, must comply with 29 CFR 1910, Section.141 and EM 385-1-1, 02 C, Washing Facilities. It is the site safety and health officer's responsibility to recommend techniques to improve personnel decontamination techniques and procedures, if necessary. Initial personnel decontamination equipment includes the following: Wash tubs containing detergent solution and soft-bristle brushes, potable water in spray cans for final rinse.

1.38.2 Equipment Decontamination

Vehicles and equipment used in the EZ shall be decontaminated in the CRZ prior to leaving the site.

1.38.2.1 Decontamination Facilities

An equipment decontamination station shall be provided within the CRZ for decontaminating vehicles and equipment leaving the EZ. High pressure, low volume, water wash area for equipment and vehicles.

1.38.2.2 Procedures

Procedures for equipment decontamination shall be developed and utilized to prevent the spread of contamination into the SZ and offsite areas. These procedures shall address disposal of contaminated products and spent materials used on the site, including containers, fluids, oils, etc. Any item taken into the EZ shall be assumed to be contaminated and shall be inspected and/or decontaminated before the item leaves the area. Vehicles, equipment, and materials shall be cleaned and decontaminated prior to leaving the site. Construction material shall be handled in such a way as to minimize the potential for contaminants being spread and/or carried offsite. Prior to exiting the site, vehicles and equipment shall be monitored to ensure the adequacy of decontamination.

1.39 EMERGENCY EQUIPMENT AND FIRST AID REQUIREMENTS

The following items, as a minimum, shall be maintained onsite and available for immediate use:

a. First aid equipment and supplies approved by the consulting physician.

b. Emergency eyewashes and showers which comply with ANSI Z358.1.

c. Emergency-use respirators. For rescue purposes, 2 positive pressure self-contained breathing apparatus (SCBA) shall be supplied. These shall be dedicated for emergency use only and maintained onsite in the Contamination Reduction Zone.

d. Fire extinguishers with a minimum rating of 20-A:120-B:C shall be provided at site facilities and in all vehicles and at any other site locations where flammable or combustible materials present a fire risk.

1.40 EMERGENCY RESPONSE AND CONTINGENCY PROCEDURES

An Emergency Response Plan, that meets the requirements of 29 CFR 1910 Section .120 (l) and 29 CFR 1926 Section .65 (l), shall be developed and implemented as a section of the SSHP. In the event of any emergency associated with remedial action, the Contractor shall, without delay, alert all onsite employees that there is an emergency situation; take action to remove or otherwise minimize the cause of the emergency; alert the Contracting Officer; and institute measures necessary to prevent repetition of the conditions or actions leading to, or resulting in, the emergency. Employees that are required to respond to hazardous emergency situations shall be trained in how to respond to such expected emergencies. The plan shall be rehearsed regularly as part of the overall training program for site operations. The plan shall be reviewed periodically and revised as necessary to reflect new or changing site conditions or information. Copies of the accepted SSHP and revisions shall be provided to the affected local emergency response agencies. The following elements, as a minimum, shall be addressed in the plan:

a. Pre-emergency planning. Contact the local emergency response planner during preparation of the Emergency Response Plan. The Contractor shall arrange to have fire, rescue, medical and police security services provided by local emergency responders. The Contractor shall ensure the Emergency Response Plan for the site is compatible and integrated with the local fire, rescue, medical and police security services available from local emergency response planning agencies.

b. Personnel roles, lines of authority, communications for emergencies.

c. Emergency recognition and prevention.

d. Site topography, layout, and prevailing weather conditions.

e. Criteria and procedures for site evacuation (emergency alerting procedures, employee alarm system, emergency PPE and equipment, safe distances, places of refuge, evacuation routes, site security and control).

f. Specific procedures for decontamination and medical treatment of injured personnel.

g. Route maps to nearest prenotified medical facility. Site-support vehicles shall be equipped with maps. At the beginning of project operations, drivers of the support vehicles shall become familiar with the emergency route and the travel time required.

h. Emergency alerting and response procedures including posted instructions and a list of names and telephone numbers of emergency contacts (physician, nearby medical facility, fire and police departments, ambulance service, Federal, state, and local environmental agencies; as well as Safety and Health Manager, the Site Superintendent, the Contracting Officer and/or their alternates).

i. Criteria for initiating community alert program, contacts, and responsibilities.

j. Procedures for reporting incidents to appropriate government agencies. In the event that an incident such as an explosion or fire, or a spill or release of toxic materials occurs during the course of the project, the appropriate government agencies shall be immediately notified. In addition, the Contracting Officer shall be verbally notified immediately and receive a written notification within 24 hours. The report shall include the following items:

(1) Name, organization, telephone number, and location of the Contractor.

(2) Name and title of the person(s) reporting.

(3) Date and time of the incident.

(4) Location of the incident, i.e., site location, facility name.

(5) Brief summary of the incident giving pertinent details including type of operation ongoing at the time of the incident.

(6) Cause of the incident, if known.

(7) Casualties (fatalities, disabling injuries).

(8) Details of any existing chemical hazard or contamination.

(9) Estimated property damage, if applicable.

(10) Nature of damage, effect on contract schedule.

(11) Action taken to ensure safety and security.

(12) Other damage or injuries sustained, public or private.

k. Procedures for critique of emergency responses and follow-up.

1.41 CERTIFICATE OF WORKER/VISITOR ACKNOWLEDGEMENT

A copy of a Contractor-generated certificate of worker/visitor acknowledgement shall be completed and submitted for each visitor allowed to enter contamination reduction or exclusion zones, and for each employee, following the example certificate at the end of this section.

1.42 INSPECTIONS

The SSHO's Daily Inspection Logs shall be attached to and submitted with the Daily Quality Control reports. Each entry shall include the following: date, work area checked, employees present in work area, PPE and work equipment being used in each area, special safety and health issues and notes, and signature of preparer. In the event of an accident, the Contracting Officer shall be notified according to EM 385-1-1. Within 24 hours of any reportable accident, an Accident Report shall be completed on ENG Form 3394 and submitted.

1.43 SAFETY AND HEALTH PHASE-OUT REPORT

A Safety and Health Phase-Out Report shall be submitted within 10 working days following completion of the work, prior to final acceptance of the work. The following minimum information shall be included:

a. Summary of the overall performance of safety and health (accidents or incidents including near misses, unusual events, lessons learned, etc.).

b. Final decontamination documentation including procedures and techniques used to decontaminate equipment, vehicles, and on site facilities.

c. Summary of exposure monitoring and air sampling accomplished during the project.

d. Signatures of Safety and Health Manager and SSHO.

Task Hazard and Control Requirements Sheet.

Task _____

Initial Anticipated Hazards_____

Initial PPE_____

Initial Controls_____

Initial Exposure Monitoring _____

HAZWOPER Medical Surveillance Required yes no

HAZWOPER Training Required yes no

PART 2 PRODUCTS (Not Applicable)

PART 3 EXECUTION (Not Applicable)

-- End of Section --

SECTION 01355

ENVIRONMENTAL PROTECTION
10/00

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.

U.S. AIR FORCE (USAF)

AFI 32-1053	Pest Management Program

U.S. NATIONAL ARCHIVES AND RECORDS ADMINISTRATION (NARA)

33 CFR 328	Definitions
40 CFR 68	Chemical Accident Prevention Provisions
40 CFR 152 - 186	Pesticide Programs
40 CFR 260	Hazardous Waste Management System: General
40 CFR 261	Identification and Listing of Hazardous Waste
40 CFR 262	Standards Applicable to Generators of Hazardous Waste
40 CFR 279	Standards for the Management of Used Oil
40 CFR 302	Designation, Reportable Quantities, and Notification
40 CFR 355	Emergency Planning and Notification
49 CFR 171 - 178	Hazardous Materials Regulations

U.S. ARMY CORPS OF ENGINEERS (USACE)

EM 385-1-1	(1996) U.S. Army Corps on Engineers Safety and Health Requirements Manual
WETLAND MANUAL	Corps of Engineers Wetlands Delineation Manual Technical Report Y-87-1

1.2 DEFINITIONS

1.2.1 Environmental Pollution and Damage

Environmental pollution and damage is the presence of chemical, physical, or biological elements or agents which adversely affect human health or welfare; unfavorably alter ecological balances of importance to human life; affect other species of importance to humankind; or degrade the environment aesthetically, culturally and/or historically.

1.2.2 Environmental Protection

Environmental protection is the prevention/control of pollution and habitat disruption that may occur to the environment during construction. The control of environmental pollution and damage requires consideration of land, water, and air; biological and cultural resources; and includes management of visual aesthetics; noise; solid, chemical, gaseous, and liquid waste; radiant energy and radioactive material as well as other pollutants.

1.2.3 Contractor Generated Hazardous Waste

Contractor generated hazardous waste means materials that, if abandoned or disposed of, may meet the definition of a hazardous waste. These waste streams would typically consist of material brought on site by the Contractor to execute work, but are not fully consumed during the course of construction. Examples include, but are not limited to, excess paint thinners (i.e. methyl ethyl ketone, toluene etc.), waste thinners,excess paints, excess solvents, waste solvents, and excess pesticides, and contaminated pesticide equipment rinse water.

1.2.4 Installation Pest Management Coordinator

Installation Pest Management Coordinator (IPMC) is the individual officially designated by the Installation Commander to oversee the Installation Pest Management Program and the Installation Pest Management Plan.

1.2.4 Project Pesticide Coordinator

The Project Pesticide Coordinator (PPC) is an individual that resides at a Civil Works Project office and that is responsible for oversight of pesticide application on Project grounds.

1.2.5 Land Application for Discharge Water

The term "Land Application" for discharge water implies that the Contractor shall discharge water at a rate which allows the water to percolate into the soil. No sheeting action, soil erosion, discharge into storm sewers, discharge into defined drainage areas, or discharge into the "waters of the United States" shall occur. Land Application shall be in compliance with all applicable Federal, State, and local laws and regulations.

1.2.6 Pesticide

Pesticide is defined as any substance or mixture of substances intended for preventing, destroying, repelling, or mitigating any pest, or intended for use as a plant regulator, defoliant or desiccant.

1.2.7 Pests

The term "pests" means arthropods, birds, rodents, nematodes, fungi, bacteria, viruses, algae, snails, marine borers, snakes, weeds and other

organisms (except for human or animal disease-causing organisms) that adversely affect readiness, military operations, or the well-being of personnel and animals; attack or damage real property, supplies, equipment, or vegetation; or are otherwise undesirable.

1.2.8 Surface Discharge

The term "Surface Discharge" implies that the water is discharged with possible sheeting action and subsequent soil erosion may occur. Waters that are surface discharged may terminate in drainage ditches, storm sewers,creeks, and/or "waters of the United States" and would require a permit to discharge water from the governing agency.

1.2.9 Waters of the United States

All waters which are under the jurisdiction of the Clean Water Act, as defined in 33 CFR 328.

1.2.10 Wetlands

Wetlands means those areas that are inundated or saturated by surface or ground water at a frequency and duration sufficient to support, and that under normal circumstances do support, a prevalence of vegetation typically adapted for life in saturated soil conditions. Wetlands generally include swamps, marshes, and bogs. Official determination of whether or not an area is classified as a wetland must be done in accordance with WETLAND MANUAL.

1.3 GENERAL REQUIREMENTS

The Contractor shall minimize environmental pollution and damage that may occur as the result of construction operations. The environmental resources within the project boundaries and those affected outside the limits of permanent work shall be protected during the entire duration of this contract. The Contractor shall comply with all applicable environmental Federal, State, and local laws and regulations. The Contractor shall be responsible for any delays resulting from failure to comply with environmental laws and regulations.

1.4 SUBCONTRACTORS

The Contractor shall ensure compliance with this section by subcontractors.

1.5 PAYMENT

No separate payment will be made for work covered under this section. The Contractor shall be responsible for payment of fees associated with environmental permits, application, and/or notices obtained by the Contractor. All costs associated with this section shall be included in the contract price. The Contractor shall be responsible for payment of all fines/fees for violation or non-compliance with Federal, State, Regional and local laws and regulations.

1.6 SUBMITTALS

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are for information only. When used, a designation following the "G" designation identifies the office that will review the submittal for the Government. The following shall be

submitted in accordance with Section 01330 SUBMITTAL PROCEDURES:

SD-01 Preconstruction Submittals

Environmental Protection Plan; G

The environmental protection plan.

1.7 ENVIRONMENTAL PROTECTION PLAN

Prior to commencing construction activities or delivery of materials to the site, the Contractor shall submit an Environmental Protection Plan for review and approval by the Contracting Officer. The purpose of the Environmental Protection Plan is to present a comprehensive overview of known or potential environmental issues which the Contractor must address during construction. Issues of concern shall be defined within the Environmental Protection Plan as outlined in this section. The Contractor shall address each topic at a level of detail commensurate with the environmental issue and required construction task(s). Topics or issues which are not identified in this section, but which the Contractor considers necessary, shall be identified and discussed after those items formally identified in this section. Prior to submittal of the Environmental Protection Plan, the Contractor shall meet with the Contracting Officer for the purpose of discussing the implementation of the initial Environmental Protection Plan; possible subsequent additions and revisions to the plan including any reporting requirements; and methods for administration of the Contractor's Environmental Plans. The Environmental Protection Plan shall be current and maintained onsite by the Contractor.

1.7.1 Compliance

No requirement in this Section shall be construed as relieving the Contractor of any applicable Federal, State, and local environmental protection laws and regulations. During Construction, the Contractor shall be responsible for identifying, implementing, and submitting for approval any additional requirements to be included in the Environmental Protection Plan.

1.7.2 Contents

The environmental protection plan shall include, but shall not be limited to, the following:

a. Name(s) of person(s) within the Contractor's organization who is(are) responsible for ensuring adherence to the Environmental Protection Plan.

b. Name(s) and qualifications of person(s) responsible for manifesting hazardous waste to be removed from the site, if applicable.

c. Name(s) and qualifications of person(s) responsible for training the Contractor's environmental protection personnel.

d. Description of the Contractor's environmental protection personnel training program.

e. An erosion and sediment control plan which identifies the type and location of the erosion and sediment controls to be provided. The plan shall include monitoring and reporting requirements to assure that the

control measures are in compliance with the erosion and sediment control plan, Federal, State, and local laws and regulations. A Storm Water Pollution Prevention Plan (SWPPP) may be substituted for this plan.

f. Drawings showing locations of proposed temporary excavations or embankments for haul roads, stream crossings, material storage areas, structures, sanitary facilities, and stockpiles of excess or spoil materials including methods to control runoff and to contain materials on the site.

g. Traffic control plans including measures to reduce erosion of temporary roadbeds by construction traffic, especially during wet weather. Plan shall include measures to minimize the amount of mud transported onto paved public roads by vehicles or runoff.

h. Work area plan showing the proposed activity in each portion of the area and identifying the areas of limited use or nonuse. Plan should include measures for marking the limits of use areas including methods for protection of features to be preserved within authorized work areas.

i. Drawing showing the location of borrow areas.

j. The Spill Control plan shall include the procedures, instructions, and reports to be used in the event of an unforeseen spill of a substance regulated by 40 CFR 68, 40 CFR 302, 40 CFR 355, and/or regulated under State or Local laws and regulations. The Spill Control Plan supplements the requirements of EM 385-1-1. This plan shall include as a minimum:

1. The name of the individual who will report any spills or hazardous substance releases and who will follow up with complete documentation. This individual shall immediately notify the Contracting Officer and Facility Environmental Office in addition to the legally required Federal, State, and local reporting channels (including the National Response Center 1-800-424-8802) if a reportable quantity is released to the environment. The plan shall contain a list of the required reporting channels and telephone numbers.

2. The name and qualifications of the individual who will be responsible for implementing and supervising the containment and cleanup.

3. Training requirements for Contractor's personnel and methods of accomplishing the training.

4. A list of materials and equipment to be immediately available at the job site, tailored to cleanup work of the potential hazard(s) identified.

5. The names and locations of suppliers of containment materials and locations of additional fuel oil recovery, cleanup, restoration, and material-placement equipment available in case of an unforeseen spill emergency.

6. The methods and procedures to be used for expeditious contaminant cleanup.

k. A non-hazardous solid waste disposal plan identifying methods and locations for solid waste disposal including clearing debris. The plan shall include schedules for disposal. The Contractor shall identify any subcontractors responsible for the transportation and disposal of solid waste. Licenses or permits shall be submitted for solid waste disposal sites that are not a commercial operating facility. Evidence of the disposal facility's acceptance of the solid waste shall be attached to this plan during the construction. The Contractor shall attach a copy of each of the Non-hazardous Solid Waste Diversion Reports to the disposal plan. The report shall be submitted on the first working day after the first quarter that non-hazardous solid waste has been disposed and/or diverted and shall be for the previous quarter (e.g. the first working day of January, April, July, and October). The report shall indicate the total amount of waste generated and total amount of waste diverted in cubic yards or tons along with the percent that was diverted.

l. A recycling and solid waste minimization plan with a list of measures to reduce consumption of energy and natural resources. The plan shall detail the Contractor's actions to comply with and to participate in Federal, State, Regional, and local government sponsored recycling programs to reduce the volume of solid waste at the source.

m. An air pollution control plan detailing provisions to assure that dust, debris, materials, trash, etc., do not become air borne and travel off the project site.

n. A contaminant prevention plan that: identifies potentially hazardous substances to be used on the job site; identifies the intended actions to prevent introduction of such materials into the air, water, or ground; and details provisions for compliance with Federal, State, and local laws and regulations for storage and handling of these materials. In accordance with EM 385-1-1, a copy of the Material Safety Data Sheets (MSDS) and the maximum quantity of each hazardous material to be on site at any given time shall be included in the contaminant prevention plan. As new hazardous materials are brought on site or removed from the site, the plan shall be updated.

o. A waste water management plan that identifies the methods and procedures for management and/or discharge of waste waters which are directly derived from construction activities, such as concrete curing water, clean-up water, dewatering of ground water, disinfection water, hydrostatic test water, and water used in flushing of lines. If a settling/retention pond is required, the plan shall include the design of the pond including drawings, removal plan, and testing requirements for possible pollutants. If land application will be the method of disposal for the waste water, the plan shall include a sketch showing the location for land application along with a description of the pretreatment methods to be implemented. If surface discharge will be the method of disposal, a copy of the permit and associated documents shall be included as an attachment prior to discharging the waste water. If disposal is to a sanitary sewer, the plan shall include documentation that the Waste Water Treatment Plant Operator has approved the flow rate, volume, and type of discharge.

p. A historical, archaeological, cultural resources biological resources and wetlands plan that defines procedures for identifying and protecting historical, archaeological, cultural resources, biological resources and wetlands known to be on the project site: and/or

identifies procedures to be followed if historical archaeological, cultural resources, biological resources and wetlands not previously known to be onsite or in the area are discovered during construction. The plan shall include methods to assure the protection of known or discovered resources and shall identify lines of communication between Contractor personnel and the Contracting Officer.

q. A pesticide treatment plan shall be included and updated, as information becomes available. The plan shall include: sequence of treatment, dates, times, locations, pesticide trade name, EPA registration numbers, authorized uses, chemical composition, formulation, original and applied concentration, application rates of active ingredient (i.e. pounds of active ingredient applied), equipment used for application and calibration of equipment. The Contractor is responsible for Federal, State, Regional and Local pest management record keeping and reporting requirements as well as any additional Installation Project Office specific requirements. The Contractor shall follow AFI 32-1053 Sections 3.4.13 and 3.4.14 for data required to be reported to the Installation.

1.7.3 Appendix

Copies of all environmental permits, permit application packages, approvals to construct, notifications, certifications, reports, and termination documents shall be attached, as an appendix, to the Environmental Protection Plan.

1.8 PROTECTION FEATURES

This paragraph supplements the Contract Clause PROTECTION OF EXISTING VEGETATION, STRUCTURES, EQUIPMENT, UTILITIES, AND IMPROVEMENTS. Prior to start of any onsite construction activities, the Contractor and the Contracting Officer shall make a joint condition survey. Immediately following the survey, the Contractor shall prepare a brief report including a plan describing the features requiring protection under the provisions of the Contract Clauses, which are not specifically identified on the drawings as environmental features requiring protection along with the condition of trees, shrubs and grassed areas immediately adjacent to the site of work and adjacent to the Contractor's assigned storage area and access route(s), as applicable. This survey report shall be signed by both the Contractor and the Contracting Officer upon mutual agreement as to its accuracy and completeness. The Contractor shall protect those environmental features included in the survey report and any indicated on the drawings, regardless of interference which their preservation may cause to the Contractor's work under the contract.

1.9 SPECIAL ENVIRONMENTAL REQUIREMENTS

The Contractor shall comply with the special environmental requirements listed here and included at the end of this section.

1.10 ENVIRONMENTAL ASSESSMENT OF CONTRACT DEVIATIONS

Any deviations, requested by the Contractor, from the drawings,plans and specifications which may have an environmental impact will be subject to approval by the Contracting Officer and may require an extended review, processing, and approval time. The Contracting Officer reserves the right to disapprove alternate methods, even if they are more cost effective, if the Contracting Officer determines that the proposed alternate method will

have an adverse environmental impact.

1.11 NOTIFICATION

The Contracting Officer will notify the Contractor in writing of any observed noncompliance with Federal, State or local environmental laws or regulations, permits, and other elements of the Contractor's Environmental Protection plan. The Contractor shall, after receipt of such notice, inform the Contracting Officer of the proposed corrective action and take such action when approved by the Contracting Officer. The Contracting Officer may issue an order stopping all or part of the work until satisfactory corrective action has been taken. No time extensions shall be granted or equitable adjustments allowed to the Contractor for any such suspensions. This is in addition to any other actions the Contracting Officer may take under the contract, or in accordance with the Federal Acquisition Regulation or Federal Law.

1.12 HTRW PERIMETER AIR MONITORING

For the protection of public health, the Contractor shall monitor and control contaminant emissions to the air from HTRW remedial action area sources to minimize short term risks that might be posed to the community during implementation of the remedial alternative in accordance with Section 01450 CHEMICAL DATA QUALITY CONTROL.

PART 2 PRODUCTS (NOT USED)

PART 3 EXECUTION

3.1 ENVIRONMENTAL PERMITS AND COMMITMENTS

This paragraph supplements the Contractor's responsibility under the contract clause "PERMITS AND RESPONSIBILITIES" to the extent that the Government has obtained the permits noted on the attached table. The Contractor shall comply with the terms and conditions of the attached list of permits at the end of this section.

The Contractor shall be responsible for obtaining and complying with all environmental permits and commitments required by Federal, State, Regional, and local environmental laws and regulations except those noted above as being obtained by the government.

3.2 LAND RESOURCES

The Contractor shall confine all activities to areas defined by the drawings and specifications. Prior to the beginning of any construction, the Contractor shall identify any land resources to be preserved within the work area. Except in areas indicated on the drawings or specified to be cleared, the Contractor shall not remove, cut, deface, injure, or destroy land resources including trees, shrubs, vines, grasses, topsoil, and land forms without approval. No ropes, cables, or guys shall be fastened to or attached to any trees for anchorage unless specifically authorized. The Contractor shall provide effective protection for land and vegetation resources at all times as defined in the following subparagraphs. Stone, soil, or other materials displaced into uncleared areas shall be removed by the Contractor.

3.2.1 Work Area Limits

Prior to commencing construction activities, the Contractor shall mark the areas that need not be disturbed under this contract. Isolated areas within the general work area which are not to be disturbed shall be marked or fenced. Monuments and markers shall be protected before construction operations commence. Where construction operations are to be conducted during darkness, any markers shall be visible in the dark. The Contractor's personnel shall be knowledgeable of the purpose for marking and/or protecting particular objects.

3.2.2 Landscape

Trees, shrubs, vines, grasses, land forms and other landscape features indicated and defined on the drawings to be preserved shall be clearly identified by marking, fencing, or wrapping with boards, or any other approved techniques. The Contractor shall restore landscape features damaged or destroyed during construction operations outside the limits of the approved work area.

3.2.3 Erosion and Sediment Controls

The Contractor shall be responsible for providing erosion and sediment control measures in accordance with Federal, State, and local laws and regulations. The erosion and sediment controls selected and maintained by the Contractor shall be such that water quality standards are not violated as a result of the Contractor's construction activities. The area of bare soil exposed at any one time by construction operations should be kept to a minimum. The Contractor shall construct or install temporary and permanent erosion and sediment control best management practices (BMPs) as indicated on the drawings or as specified in Section 01356 STORM WATER POLLUTION PREVENTION MEASURES. BMPs may include, but not be limited to, vegetation cover, stream bank stabilization, slope stabilization, silt fences, construction of terraces, interceptor channels, sediment traps, inlet and outfall protection, diversion channels, and sedimentation basins. The Contractor's best management practices shall also be in accordance with the National Pollutant Discharge Elimination System (NPDES) Storm Water Pollution Prevention Plan (SWPPP) which may be reviewed at the Base Civil Engineering Environmental Office. Any temporary measures shall be removed after the area has been stabilized.

3.2.4 Contractor Facilities and Work Areas

The Contractor's field offices, staging areas, stockpile storage, and temporary buildings shall be placed in areas designated on the drawings or as directed by the Contracting Officer. Temporary movement or relocation of Contractor facilities shall be made only when approved. Erosion and sediment controls shall be provided for on-site borrow and spoil areas to prevent sediment from entering nearby waters. Temporary excavation and embankments for plant and/or work areas shall be controlled to protect adjacent areas.

3.3 WATER RESOURCES

The Contractor shall monitor construction activities to prevent pollution of surface and ground waters. Toxic or hazardous chemicals shall not be applied to soil or vegetation unless otherwise indicated. All water areas affected by construction activities shall be monitored by the Contractor. For construction activities immediately adjacent to impaired surface waters, the Contractor shall be capable of quantifying sediment or pollutant loading to that surface water when required by State or Federally

issued Clean Water Act permits.

3.3.1 Cofferdams, Diversions, and Dewatering Operations

Construction operations for dewatering, shall be controlled at all times to maintain compliance with existing State water quality standards and designated uses of the surface water body. The Contractor shall comply with the State of Virginia water quality standards and anti-degradation provisions and the Clean Water Act Section 404.

3.3.2 Wetlands

The Contractor shall not enter, disturb, destroy, or allow discharge of contaminants into any wetlands except as authorized herein. The Contractor shall be responsible for the protection of wetlands shown on the drawings in accordance with paragraph ENVIRONMENTAL PERMITS, REVIEWS, AND APPROVALS. Authorization to enter specific wetlands identified shall not relieve the Contractor from any obligation to protect other wetlands within, adjacent to, or in the vicinity of the construction site and associated boundaries.

3.4 AIR RESOURCES

Equipment operation, activities, or processes performed by the Contractor shall be in accordance with all Federal and State air emission and performance laws and standards.

3.4.1 Particulates

Dust particles; aerosols and gaseous by-products from construction activities; and processing and preparation of materials, such as from asphaltic batch plants; shall be controlled at all times, including weekends, holidays and hours when work is not in progress. The Contractor shall maintain excavations, stockpiles, haul roads, permanent and temporary access roads, plant sites, spoil areas, borrow areas, and other work areas within or outside the project boundaries free from particulates which would cause the Federal, State, and local air pollution standards to be exceeded or which would cause a hazard or a nuisance. Sprinkling, chemical treatment of an approved type, baghouse, scrubbers, electrostatic precipitators or other methods will be permitted to control particulates in the work area. Sprinkling, to be efficient, must be repeated to keep the disturbed area damp at all times. The Contractor must have sufficient, competent equipment available to accomplish these tasks. Particulate control shall be performed as the work proceeds and whenever a particulate nuisance or hazard occurs. The Contractor shall comply with all State and local visibility regulations.

3.4.2 Odors

Odors from construction activities shall be controlled at all times. The odors shall not cause a health hazard and shall be in compliance with State regulations and/or local ordinances.

3.4.3 Sound Intrusions

The Contractor shall keep construction activities under surveillance and control to minimize environment damage by noise. The Contractor shall comply with the provisions of the State of Virginia rules.

3.4.4 Burning

Burning shall be prohibited on the Government premises.

3.5 HTRW AIR EMISSION CONTROL

The Contractor shall implement the control(s) to meet or exceed performance levels identified in Langley AFB Air Monitoring as well as all Federal, State, and Local laws and regulations.

3.6 CHEMICAL MATERIALS MANAGEMENT AND WASTE DISPOSAL

Disposal of wastes shall be as directed below, unless otherwise specified in other sections and/or shown on the drawings.

3.6.1 Solid Wastes

Solid wastes (excluding clearing debris) shall be placed in containers which are emptied on a regular schedule. Handling, storage, and disposal shall be conducted to prevent contamination. Segregation measures shall be employed so that no hazardous or toxic waste will become co-mingled with solid waste. The Contractor shall transport solid waste off Government property and dispose of it in compliance with Federal, State, and local requirements for solid waste disposal. A Subtitle D RCRA permitted landfill shall be the minimum acceptable off-site solid waste disposal option. The Contractor shall verify that the selected transporters and disposal facilities have the necessary permits and licenses to operate. The Contractor shall comply with Federal, State, and local laws and regulations pertaining to the use of landfill areas.

3.6.2 Chemicals and Chemical Wastes

Chemicals shall be dispensed ensuring no spillage to the ground or water. Periodic inspections of dispensing areas to identify leakage and initiate corrective action shall be performed and documented. This documentation will be periodically reviewed by the Government. Chemical waste shall be collected in corrosion resistant, compatible containers. Collection drums shall be monitored and removed to a staging or storage area when contents are within 6 inches of the top. Wastes shall be classified, managed, stored, and disposed of in accordance with Federal, State, and local laws and regulations.

3.6.3 Contractor Generated Hazardous Wastes/Excess Hazardous Materials

Hazardous wastes are defined in 40 CFR 261, or are as defined by applicable State and local regulations. Hazardous materials are defined in 49 CFR 171 - 178. The Contractor shall, at a minimum, manage and store hazardous waste in compliance with 40 CFR 262 and shall manage and store hazardous waste in accordance with the hazardous waste management plan. The Contractor shall take sufficient measures to prevent spillage of hazardous and toxic materials during dispensing. The Contractor shall segregate hazardous waste from other materials and wastes, shall protect it from the weather by placing it in a safe covered location, and shall take precautionary measures such as berming or other appropriate measures against accidental spillage. The Contractor shall be responsible for storage, describing, packaging, labeling, marking, and placarding of hazardous waste and hazardous material in accordance with 49 CFR 171 - 178, State, and local laws and regulations. The Contractor shall transport Contractor generated hazardous waste off Government property within 90 days in accordance with the Environmental Protection Agency and the Department

of Transportation laws and regulations. The Contractor shall dispose of hazardous waste in compliance with Federal, State and local laws and regulations. Spills of hazardous or toxic materials shall be immediately reported to the Contracting Officer and the Facility Environmental Office. Cleanup and cleanup costs due to spills shall be the Contractor's responsibility. The disposition of Contractor generated hazardous waste and excess hazardous materials are the Contractor's responsibility. The Contractor shall coordinate the disposition of hazardous waste with the Project Office's Hazardous Waste Manager and the Contracting Officer.

3.6.4 Fuel and Lubricants

Storage, fueling and lubrication of equipment and motor vehicles shall be conducted in a manner that affords the maximum protection against spill and evaporation. Fuel, lubricants and oil shall be managed and stored in accordance with all Federal, State, Regional, and local laws and regulations. Used lubricants and used oil to be discarded shall be stored in marked corrosion-resistant containers and recycled or disposed in accordance with 40 CFR 279, State, and local laws and regulations. Storage of fuel on the project site shall be accordance with all Federal, State, and local laws and regulations.

3.6.5 Waste Water

Disposal of waste water shall be as specified below.

a. Waste water from construction activities, such as onsite material processing, concrete curing, foundation and concrete clean-up, water used in concrete trucks, forms, etc. shall not be allowed to enter water ways or to be discharged prior to being treated to remove pollutants. The Contractor shall dispose of the construction related waste water off-Government property in accordance with all Federal, State, Regional and Local laws and regulations.

b. For discharge of ground water, the Contractor shall obtain a State or Federal permit specific for pumping and discharging ground water prior to surface discharging.

c. Water generated from the flushing of lines after disinfection or disinfection in conjunction with hydrostatic testing discharged into the sanitary sewer with prior approval and/or notification to the Waste Water Treatment Plant's Operator.

3.7 RECYCLING AND WASTE MINIMIZATION

The Contractor shall participate in State and local government sponsored recycling programs. The Contractor is further encouraged to minimize solid waste generation throughout the duration of the project.

3.8 NON-HAZARDOUS SOLID WASTE DIVERSION REPORT

The Contractor shall maintain an inventory of non-hazardous solid waste diversion and disposal of construction and demolition debris. The Contractor shall submit a report to 1 CES/CEVC through the Contracting Officer on the first working day after each fiscal year quarter, starting the first quarter that non-hazardous solid waste has been generated. The following shall be included in the report:

a. Construction and Demolition (C&D) Debris Disposed = in cubic yards or tons, as appropriate.

b. Construction and Demolition (C&D) Debris Recycled = in cubic yards or tons, as appropriate.

c. Total C&D Debris Generated = in cubic yards or tons, as appropriate.

d. Waste Sent to Waste-To-Energy Incineration Plant (This amount should not be included in the recycled amount) = in cubic yards or tons, as appropriate.

3.9 HISTORICAL, ARCHAEOLOGICAL, AND CULTURAL RESOURCES

Existing historical, resources within the Contractor's work area are shown on the drawings. The Contractor shall protect these resources and shall be responsible for their preservation during the life of the Contract. If during excavation or other construction activities any previously unidentified or unanticipated historical, archaeological, and cultural resources are discovered or found, all activities that may damage or alter such resources shall be temporarily suspended. Resources covered by this paragraph include but are not limited to: any human skeletal remains or burials; artifacts; shell, midden, bone, charcoal, or other deposits; rock or coral alignments, pavings, wall, or other constructed features; and any indication of agricultural or other human activities. Upon such discovery or find, the Contractor shall immediately notify the Contracting Officer so that the appropriate authorities may be notified and a determination made as to their significance and what, if any, special disposition of the finds should be made. The Contractor shall cease all activities that may result in impact to or the destruction of these resources. The Contractor shall secure the area and prevent employees or other persons from trespassing on, removing, or otherwise disturbing such resources.

3.10 BIOLOGICAL RESOURCES

The Contractor shall minimize interference with, disturbance to, and damage to fish, wildlife, and plants including their habitat. The Contractor shall be responsible for the protection of threatened and endangered animal and plant species including their habitat in accordance with Federal, State, Regional, and local laws and regulations.

3.11 INTEGRATED PEST MANAGEMENT

In order to minimize impacts to existing fauna and flora, the Contractor, through the Contracting Officer, shall coordinate with the Installation Pest Management Coordinator (IPMC) at the earliest possible time prior to pesticide application. The Contractor shall discuss integrated pest management strategies with the IPMC and receive concurrence from the IPMC through the COR prior to the application of any pesticide associated with these specifications. Installation Project Office Pest Management personnel shall be given the opportunity to be present at all meetings concerning treatment measures for pest or disease control and during application of the pesticide. The use and management of pesticides are regulated under 40 CFR 152 - 186.

3.11.1 Pesticide Delivery and Storage

Pesticides shall be delivered to the site in the original, unopened

containers bearing legible labels indicating the EPA registration number and the manufacturer's registered uses. Pesticides shall be stored according to manufacturer's instructions and under lock and key when unattended.

3.11.2 Qualifications

For the application of pesticides, the Contractor shall use the services of a subcontractor whose principal business is pest control. The subcontractor shall be licensed and certified in the state where the work is to be performed.

3.11.3 Pesticide Handling Requirements

The Contractor shall formulate, treat with, and dispose of pesticides and associated containers in accordance with label directions and shall use the clothing and personal protective equipment specified on the labeling for use during all phases of the application. Material Safety Data Sheets (MSDS)shall be available for all pesticide products.

3.11.4 Application

Pesticides shall be applied by a State Certified Pesticide Applicator in accordance with EPA label restrictions and recommendation. The Certified Applicator shall wear clothing and personal protective equipment as specified on the pesticide label. Water used for formulating shall only come from locations designated by the Contracting Officer. The Contractor shall not allow the equipment to overflow. Prior to application of pesticide, all equipment shall be inspected for leaks, clogging, wear, or damage and shall be repaired prior to being used.

3.12 PREVIOUSLY USED EQUIPMENT

The Contractor shall clean all previously used construction equipment prior to bringing it onto the project site. The Contractor shall ensure that the equipment is free from soil residuals, egg deposits from plant pests, noxious weeds, and plant seeds. The Contractor shall consult with the USDA jurisdictional office for additional cleaning requirements.

3.13 MAINTENANCE OF POLLUTION FACILITIES

The Contractor shall maintain permanent and temporary pollution control facilities and devices for the duration of the contract or for that length of time construction activities create the particular pollutant.

3.14 MILITARY MUNITIONS

In the event the Contractor discovers or uncovers military munitions as defined in 40 CFR 260, the Contractor shall immediately stop work in that area and immediately inform the Contracting Officer.

3.15 TRAINING OF CONTRACTOR PERSONNEL

The Contractor's personnel shall be trained in all phases of environmental protection and pollution control. The Contractor shall conduct environmental protection/pollution control meetings for all Contractor personnel prior to commencing construction activities. Additional meetings shall be conducted for new personnel and when site conditions change. The training and meeting agenda shall include: methods of detecting and

avoiding pollution; familiarization with statutory and contractual pollution standards; installation and care of devices, vegetative covers, and instruments required for monitoring purposes to ensure adequate and continuous environmental protection/pollution control; anticipated hazardous or toxic chemicals or wastes, and other regulated contaminants; recognition and protection of archaeological sites, artifacts, wetlands, and endangered species and their habitat that are known to be in the area.

3.16 CONTAMINATED MEDIA MANAGEMENT

Contaminated environmental media consisting of, but not limited to, ground water, soils, and sediments shall be managed in accordance with Specifications and all federal, state, and local laws and regulations.

3.17 POST CONSTRUCTION CLEANUP

The Contractor shall clean up all areas used for construction in accordance with Contract Clause: "Cleaning Up". The Contractor shall, unless otherwise instructed in writing by the Contracting Officer, obliterate all signs of temporary construction facilities such as haul roads, work area, structures, foundations of temporary structures, stockpiles of excess or waste materials, and other vestiges of construction prior to final acceptance of the work. The disturbed area shall be graded, filled and the entire area seeded unless otherwise indicated.

-- End of Section --

SECTION 01356

STORM WATER POLLUTION PREVENTION MEASURES
08/96

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.

AMERICAN SOCIETY FOR TESTING AND MATERIALS (ASTM)

ASTM D 4439	(1997) Standard Terminology for Geosynthetics
ASTM D 4491	(1996) Water Permeability of Geotextiles by Permittivity
ASTM D 4533	(1991; R 1996) Trapezoid Tearing Strength of Geotextiles
ASTM D 4632	(1991; R 1996)) Grab Breaking Load and Elongation of Geotextiles
ASTM D 4751	(1995) Determining Apparent Opening Size of a Geotextile
ASTM D 4873	(1995) Identification, Storage, and Handling of Geosynthetic Rolls

1.2 GENERAL

The Contractor shall implement the storm water pollution prevention measures specified in this section in a manner which will meet the requirements of Section 01355 ENVIRONMENTAL PROTECTION, and the requirements of the National Pollution Discharge Elimination System (NPDES) Stormwater Pollution Prevention Plan (SWPPP) which may be viewed at the Base Civil Engineer's Environmental Office.

1.3 SUBMITTALS

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are for information only. When used, a designation following the "G" designation identifies the office that will review the submittal for the Government. The following shall be submitted in accordance with Section 01330 SUBMITTAL PROCEDURES:

SD-07 Certificates

Mill Certificate or Affidavit

Certificate attesting that the Contractor has met all specified requirements.

1.4 EROSION AND SEDIMENT CONTROLS

The controls and measures required by the Contractor are described below.

1.4.1 Stabilization Practices

The stabilization practices to be implemented shall include hydroseeding, temporary seeding, mulching, geotextiles, sod stabilization, erosion control matts, protection of trees. On his daily CQC Report, the Contractor shall record the dates when the major grading activities occur, (e.g., clearing and grubbing, excavation, embankment, and grading); when construction activities temporarily or permanently cease on a portion of the site; and when stabilization practices are initiated. Except as provided in paragraphs UNSUITABLE CONDITIONS and NO ACTIVITY FOR LESS THAN 21 DAYS, stabilization practices shall be initiated as soon as practicable, but no more than 14 days, in any portion of the site where construction activities have temporarily or permanently ceased.

1.4.1.1 Unsuitable Conditions

Where the initiation of stabilization measures by the fourteenth day after construction activity temporarily or permanently ceases is precluded by unsuitable conditions caused by the weather, stabilization practices shall be initiated as soon as practicable after conditions become suitable.

1.4.1.2 No Activity for Less Than 21 Days

Where construction activity will resume on a portion of the site within 21 days from when activities ceased (e.g., the total time period that construction activity is temporarily ceased is less than 21 days), then stabilization practices do not have to be initiated on that portion of the site by the fourteenth day after construction activity temporarily ceased.

1.4.2 Structural Practices

Structural practices shall be implemented to divert flows from exposed soils, temporarily store flows, or otherwise limit runoff and the discharge of pollutants from exposed areas of the site. Structural practices shall be implemented in a timely manner during the construction process to minimize erosion and sediment runoff. Structural practices shall include the following devices. Location and details of installation and construction are shown on the drawings.

1.4.2.1 Silt Fences

The Contractor shall provide silt fences as a temporary structural practice to minimize erosion and sediment runoff. Silt fences shall be properly installed to effectively retain sediment immediately after completing each phase of work where erosion would occur in the form of sheet and rill erosion (e.g. clearing and grubbing, excavation, embankment, and grading). Final removal of silt fence barriers shall be upon approval by the Contracting Officer. Silt fence barriers shall be located as follows or as indicated on the drawings:

a. Along the downhill perimeter edge of all areas disturbed.

b. Along the top of the slope or top bank of drainage ditches, channels, swales, etc. that traverse disturbed areas.

c. Along the toe of all cut slopes and fill slopes of the construction areas.

d. Perpendicular to the flow in the bottom of existing drainage ditches, channels, swales, etc. that traverse disturbed areas or carry runoff from disturbed areas. Rows shall be spaced a maximum of 30 feet apart.

e. Perpendicular to the flow in the bottom of new drainage ditches, channels, and swales. Rows shall be spaced a maximum of 30 feet apart.

f. At the entrance to culverts that receive runoff from disturbed areas.

PART 2 PRODUCTS

2.1 COMPONENTS FOR SILT FENCES

2.1.1 Filter Fabric

The geotextile shall comply with the requirements of ASTM D 4439, and shall consist of polymeric filaments which are formed into a stable network such that filaments retain their relative positions. The filament shall consist of a long-chain synthetic polymer composed of at least 85 percent by weight of ester, propylene, or amide, and shall contain stabilizers and/or inhibitors added to the base plastic to make the filaments resistance to deterioration due to ultraviolet and heat exposure. Synthetic filter fabric shall contain ultraviolet ray inhibitors and stabilizers to provide a minimum of six months of expected usable construction life at a temperature range of 0 to 120 degrees F. The filter fabric shall meet the following requirements:

FILTER FABRIC FOR SILT SCREEN FENCE

PHYSICAL PROPERTY	TEST PROCEDURE	STRENGTH REQUIREMENT
Grab Tensile	ASTM D 4632	100 lbs. min.
Elongation (%)		30 % max.
Trapezoid Tear	ASTM D 4533	55 lbs. min.
Permittivity	ASTM D 4491	0.2 sec-1
AOS (U.S. Std Sieve)	ASTM D 4751	20-100

2.1.2 Silt Fence Stakes and Posts

The Contractor may use either wooden stakes or steel posts for fence construction. Wooden stakes utilized for silt fence construction, shall have a minimum cross section of 2 inches by 2 inches when oak is used and 4 inches by 4 inches when pine is used, and shall have a minimum length of 5 feet. Steel posts (standard "U" or "T" section) utilized for silt fence construction, shall have a minimum weight of 1.33 pounds per linear foot and a minimum length of 5 feet.

2.1.3 Mill Certificate or Affidavit

A mill certificate or affidavit shall be provided attesting that the fabric and factory seams meet chemical, physical, and manufacturing requirements

specified above. The mill certificate or affidavit shall specify the actual Minimum Average Roll Values and shall identify the fabric supplied by roll identification numbers. The Contractor shall submit a mill certificate or affidavit signed by a legally authorized official from the company manufacturing the filter fabric.

2.1.4 Identification Storage and Handling

Filter fabric shall be identified, stored and handled in accordance with ASTM D 4873.

PART 3 EXECUTION

3.1 INSTALLATION OF SILT FENCES

Silt fences shall extend a minimum of 16 inches above the ground surface and shall not exceed 34 inches above the ground surface. Filter fabric shall be from a continuous roll cut to the length of the barrier to avoid the use of joints. When joints are unavoidable, filter fabric shall be spliced together at a support post, with a minimum 6 inch overlap, and securely sealed. A trench shall be excavated approximately 4 inches wide and 4 inches deep on the upslope side of the location of the silt fence. The 4-inch by 4-inch trench shall be backfilled and the soil compacted over the filter fabric. Silt fences shall be removed upon approval by the Contracting Officer.

3.2 MAINTENANCE

The Contractor shall maintain the temporary and permanent vegetation, erosion and sediment control measures, and other protective measures in good and effective operating condition by performing routine inspections to determine condition and effectiveness, by restoration of destroyed vegetative cover, and by repair of erosion and sediment control measures and other protective measures. The following procedures shall be followed to maintain the protective measures.

3.2.1 Silt Fence Maintenance

Silt fences shall be inspected in accordance with paragraph INSPECTIONS. Any required repairs shall be made promptly. Close attention shall be paid to the repair of damaged silt fence resulting from end runs and undercutting. Should the fabric on a silt fence decompose or become ineffective, and the barrier is still necessary, the fabric shall be replaced promptly. Sediment deposits shall be removed when deposits reach one-third of the height of the barrier. When a silt fence is no longer required, it shall be removed. The immediate area occupied by the fence and any sediment deposits shall be shaped to an acceptable grade. The areas disturbed by this shaping shall be seeded in accordance with Section 02921 SEEDING.

3.3 INSPECTIONS

3.3.1 General

The Contractor shall inspect disturbed areas of the construction site, areas used for storage of materials that are exposed to precipitation that have not been finally stabilized, stabilization practices, structural practices, other controls, and area where vehicles exit the site at least once every seven (7) calendar days and within 24 hours of the end of any

storm that produces 0.5 inches or more rainfall at the site. Where sites have been finally stabilized, such inspection shall be conducted at least once every month.

3.3.2 Inspections Details

Disturbed areas and areas used for material storage that are exposed to precipitation shall be inspected for evidence of, or the potential for, pollutants entering the drainage system. Erosion and sediment control measures identified in the Storm Water Pollution Prevention Plan shall be observed to ensure that they are operating correctly. Discharge locations or points shall be inspected to ascertain whether erosion control measures are effective in preventing significant impacts to receiving waters. Locations where vehicles exit the site shall be inspected for evidence of offsite sediment tracking.

3.3.3 Inspection Reports

For each inspection conducted, the Contractor shall prepare a report summarizing the scope of the inspection, name(s) and qualifications of personnel making the inspection, the date(s) of the inspection, major observations relating to the implementation of the Storm Water Pollution Prevention Plan, maintenance performed, and actions taken. The report shall be furnished to the Contracting Officer within 24 hours of the inspection as a part of the Contractor's daily CQC REPORT. A copy of the inspection report shall be maintained on the job site.

-- End of Section --

SECTION 01420

SOURCES FOR REFERENCE PUBLICATIONS
02/02

PART 1 GENERAL

1.1 REFERENCES

Various publications are referenced in other sections of the specifications to establish requirements for the work. These references are identified in each section by document number, date and title. The document number used in the citation is the number assigned by the standards producing organization, (e.g. ASTM B 564 Nickel Alloy Forgings). However, when the standards producing organization has not assigned a number to a document, an identifying number has been assigned for reference purposes.

1.2 ORDERING INFORMATION

The addresses of the standards publishing organizations whose documents are referenced in other sections of these specifications are listed below, and if the source of the publications is different from the address of the sponsoring organization, that information is also provided. Documents listed in the specifications with numbers which were not assigned by the standards producing organization should be ordered from the source by title rather than by number. The designations "AOK" and "LOK" are for administrative purposes and should not be used when ordering publications.

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Fax: 514-634-9736
Internet: http://www.pfi-institute.org
e-mail: pfi@pfi-institute.org
AOK 5/01
LOK 6/00

PLASTIC PIPE AND FITTINGS ASSOCIATION (PPFA)
800 Roosevelt Rd., Bldg C, Suite 20
Glen Ellyn, IL 60137
Ph: 630-858-6540
Fax: 630-790-3095
Internet: http://www.ppfahome.org
AOK 5/01
LOK 6/00

PLASTICS PIPE INSTITUTE (PPI)
1825 Connecticut Ave. NW
Washington, D. C. 20009
Ph: 202-462-9607
Fax: 202-462-9779
Internet: http://www.plasticpipe.org
AOK 5/01
LOK 6/00

PLUMBING AND DRAINAGE INSTITUTE (PDI)
45 Bristol Dr.

South Easton, MA 02375
Ph: 508-230-3516 or 800-589-8956
Fax: 508-230-3529
Internet: http://www.pdionline.org
E-Mail: info@pdionline.org
AOK 5/01
LOK 6/00

PLUMBING AND PIPING INDUSTRY COUNCIL (PPIC)
9450 SW Commerce Circle, Suite 310
Wilsonville, OR 97070-9626
Ph: 503-682-7919
Fax: 503-682-6241
Internet: http://www.pmcaoregon.com/
AOK 11/01
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PLUMBING-HEATING-COOLING CONTRACTORS NATIONAL ASSOCIATION (NAPHCC)
180 S. Washington Street
P.O. Box 6808
Falls Church, VA 22040
Ph: 800-533-7694
Fax: 703-237-7442
Internet: http://www.phccweb.org
AOK 5/01
LOK 6/00

PORCELAIN ENAMEL INSTITUTE (PEI)
5696 Peachtree Parkway, PO Box 920220
Norcross, GA 30092
Ph: 770-242-2632
Fax: 770-446-1452
Internet: http://www.porcelainenamel.com
e-mail: penamel@aol.com
AOK 5/01
LOK 6/00

POST-TENSIONING INSTITUTE (PTI)
1717 West Northern Avenue, Suite 114
Phoenix, AZ 85021
Ph: 602-870-7540
Fax: 602-870-7541
Internet: http://www.post-tensioning.org/
AOK 1/02
LOK 1/02

PRECAST/PRESTRESSED CONCRETE INSTITUTE (PCI)
209 West Jackson Blvd.
Chicago, IL 60606-6938
Ph: 312-786-0300
Fax: 312-786-0353
Internet: http://www.pci.org
e-mail: info@pci.org
AOK 5/01
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REDWOOD INSPECTION SERVICE (RIS)

405 Efrente Drive, Suite 200

Novato, CA 94949
Ph: 415-382-0662
Fax: 415-382-8531
Internet: http://www.calredwood.org
E-Mail: cjjourdain@worldnet.att.net
AOK 8/01
LOK 0/00

RUBBER MANUFACTURERS ASSOCIATION (RMA)

1400 K St., NW, Suite 900
Washington, DC 20005
Ph: 202-682-4800
Fax: 202-682-4854
Internet: http://www.rma.org
Order Publications from:
The Mail Room
P. O. Box 3147
Medina, OH 44258
Ph: 800-325-5095 EXT 242 or 330-723-2978
Fax: 330-725-0576
AOK 5/01
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SCIENTIFIC CERTIFICATION SYSTEMS (SCS)

1939 Harrison Street, Suite 400
Oakland, CA 94612
Ph: 510-832-1415
FAX: 510-832-0359
Internet: http://www.scs1.org
AOK 11/01
LOK

SCREEN MANUFACTURERS ASSOCIATION (SMA)
2850 South Ocean Boulevard, Suite 311
Palm Beach, FL 33480-5535
Ph: 561-533-0991
Fax: 561-533-7466
e-mail: fitzgeraldfscott@aol.com
Internet: http://www.screenmfgassociation.org
AOK 5/01
LOK 6/00

SEMICONDUCTOR EQUIPMENT AND MATERIALS INTERNATIONAL (SEMI)

3081 Zanker Road
San Jose, CA 95134
Phone: 1.408.943.6900
Fax: 1.408.428.9600
Internet: http://www.semi.org
E-mail: semihq@semi.org
AOK 6/01
LOK 0/00

SHEET METAL & AIR CONDITIONING CONTRACTORS' NATIONAL ASSOCIATION (SMACNA)
4201 Lafayette Center Dr.,
Chantilly, VA 20151-1209

Ph: 703-803-2980
Fax: 703-803-3732
Internet: http://www.smacna.org
e-mail: info@smacna.org
AOK 5/01
LOK 6/00

SINGLE PLY ROOFING INSTITUTE (SPRI)
200 Reservoir St., Suite 309A
Needham, MA 02494
Ph: 781-444-0242
Fax: 781-444-6111
Internet: http://www.spri.org
e-mail: spri@spri.org
AOK 5/01
LOK 6/00

NOTE --- Name is now just SPRI.

SOCIETY OF AUTOMOTIVE ENGINEERS INTERNATIONAL (SAE)
400 Commonwealth Dr.
Warrendale, PA 15096-0001
Ph: 724-776-4841
Fax: 724-776-5760
Internet: http://www.sae.org
e-mail: custsvc@sae.org
AOK 5/01
LOK 6/00

SOCIETY FOR MOTION PICTURE & TELEVISION ENGINEERS (SMPTE)

595 West Hartsdale Avenue
WhitePlains, New York 10607
PH: 914-761-1100
FAX: 914-761-3115
Internet: http://www.smpte.org
AOK 6/01
LOK 0/00

NOTE --- Organization name is now Society of Motion Picture & Television Engineers.

SOCIETY OF THE PLASTICS INDUSTRY (SPI)

1801 K Street, NW, Suite 600K
Washington, DC 20006
PH: 202-974-5200
FX: 202-296-7005
Internet: http://www.socplas.org
AOK 11/01
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SOLAR RATING AND CERTIFICATION CORPORATION (SRCC)

c/o FSEC, 1679 Clearlake Road
Cocoa, FL 32922-5703
PH: 321-638-1537
FAX: 321-638-1010
Internet: http://www.solar-rating.org
AOK 6/01
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SOUTHERN CYPRESS MANUFACTURERS ASSOCIATION (SCMA)
400 Penn Center Boulevard, Suite 530
Pittsburgh, PA 15235
Ph: 412-829-0770
Fax: 412-829-0844
Internet: http://www.cypressinfo.org
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SOUTHERN PINE INSPECTION BUREAU (SPIB)
4709 Scenic Highway
Pensacola, FL 32504-9094
Ph: 850-434-2611
Fax: 850-433-5594
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Internet: http://www.spib.org
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STATE OF CALIFORNIA DEPARTMENT OF TRANSPORTATION (CDT)
Publication Distribution Unit
1900 Royal Oaks Dr.
Sacramento, CA 95815
Ph: 916-445-3520 or 916-227-7000 (CA Transportation Lab)
Fax: 916-324-8997
Internet: http://www.dot.ca.gov
AOK 5/01
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STATE OF MARYLAND CODE OF MARYLAND REGULATIONS (COMAR)
1700 Margaret Avenue
Annapolis, MD 21401
phone: 410-974-2486
fax: 410-974-2546
Internet:
http://www.sos.state.md.us/sos/dsd/comar/html/comar.html
AOK 8/01
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STATE OF NORTH CAROLINA ADMINISTRATIVE CODE

Internet: http://www.doa.state.nc.us/PandC/admcode.htm
AOK 6/01
LOK 0/00

STATE OF VIRGINIA ADMINISTRATIVE CODE (VAC)
Virginia Code Commission
General Assembly Building, 2nd Floor
910 Capitol Street
Richmond, Virginia 23219
Phone: 804-786-3591
Fax: 804-692-0625
Internet: http://www.legis.state.va.us/codecomm/codehome.htm
AOK 8/01
LOK 0/00

STATE OF [CALIFORNIA] [WASHINGTON] DEPARTMENT OF AGRICULTURE

AOK 0/00
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STEEL DECK INSTITUTE (SDI)
P.O. Box 25
Fox River Grove, IL 60021-0025
Ph: 847-462-1930
Fax: 847-462-1940
Internet: http://www.sdi.org
e-mail: Steve@sdi.org
AOK 5/01
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STEEL DOOR INSTITUTE (SDOI)
30200 Detroit Rd.
Cleveland, OH 44145-1967
Ph: 440-899-0010
Fax: 440-892-1404
Internet: http://www.steeldoor.org
AOK 5/01
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STEEL JOIST INSTITUTE (SJI)
3127 Tenth Ave., North Ext.
Myrtle Beach, SC 29577-6760
Ph: 843-626-1995
Fax: 843-626-5565
Internet: http://www.steeljoist.org
AOK 5/01
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STEEL TANK INSTITUTE (STI)
570 Oakwood Rd.
Lake Zurich, IL 60047
Ph: 847-438-8265
Fax: 847-438-8766
Internet: http://www.steeltank.com
AOK 5/01
LOK 6/00

STEEL WINDOW INSTITUTE (SWI)
1300 Sumner Ave.
Cleveland, OH 44115-2851
Ph: 216-241-7333
Fax: 216-241-0105
Internet: http://www.steelwindows.com
AOK 5/01
LOK 6/00

TECHNICAL ASSOCIATION OF THE PULP AND PAPER INDUSTRY (TAPPI)

P.O. Box 105113
Atlanta, GA 30348-5113
PH: 800-322-8686
Internet: http://www.tappi.org
AOK 6/01
LOK 0/00

THE ASSOCIATION OF THE WALL AND CEILING INDUSTRIES - INTERNATIONAL

(AWCI)

803 West Broad Street
Falls Church, VA 22046
PH: 703-534-8300
FAX: 703-534-8307
Internet: http://www.awci.org
AOK 6/01
LOK 0/00

NOTE --- Correct organization name does not include "The".

THE INSULATING GLASS MANUFACTURERS ALLIANCE (IGMA)

27 ave Goulburn Avenue
Ottawa, Ontario. CANADA
K1N 8C7
Phone: 613-233-1510
Fax: 613-233-1929
e-mail: info@igmaonline.org
Internet: http://www.igmaonline.org
AOK 9/01
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NOTE --- Correct organization name does not include "The".

THE SOCIETY FOR PROTECTIVE COATINGS (SSPC)
40 24th Street, 6th Floor
Pittsburgh, PA 15222-4656
Ph: 412-281-2331
Fax: 412-281-9992
Internet: http://www.sspc.org
AOK 5/01
LOK 6/00

TILE COUNCIL OF AMERICA (TCA)
100 Clemson Research Blvd
Anderson, SC 29625
Ph: 864-646-8453
FAX: 864-646-2821
Internet: http://www.tileusa.com
e-mail: literature@tileusa.com
AOK 5/01
LOK 6/00

TRUSS PLATE INSTITUTE (TPI)
583 D'Onofrio Dr., Suite 200
Madison, WI 53719
Ph: 608-833-5900
Fax: 608-833-4360
Internet: None
AOK 5/01
LOK 6/00

TUBULAR EXCHANGER MANUFACTURERS ASSOCIATION (TEMA)
25 N. Broadway
Tarrytown, NY 10591
Ph: 914-332-0040
Fax: 914-332-1541
Internet: http://www.tema.org
AOK 5/01

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TURFGRASS PRODUCERS INTERNATIONAL (TPI)
1855-A Hicks Road
Rolling Meadows, IL 60008
PH: 800-405-8873
FAX: 847-705-8347
Internet: http://www.turfgrasssod.org
AOK 6/01
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UNDERWRITERS LABORATORIES (UL)
333 Pfingsten Rd.
Northbrook, IL 60062-2096
Ph: 847-272-8800
Fax: 847-272-8129
Internet: http://www.ul.com/
e-mail: northbrook@us.ul.com
AOK 5/01
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UNI-BELL PVC PIPE ASSOCIATION (UBPPA)
2655 Villa Creek Dr., Suite 155
Dallas, TX 75234
Ph: 214-243-3902
Fax: 214-243-3907
Internet: http://www.uni-bell.org
e-mail: info@uni-bell.org
AOK 5/01
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UNIVERSITY OF CALIFORNIA DIVISION OF AGRICULTURE AND NATURAL RESOURCES (UCDANR)
FRANKLIN BUILDING
1111 Franklin St., 6th floor
Oakland, CA 94607-5200
Internet: http://www.danr.ucop.edu
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U.S. AIR FORCE (USAF)
Air Force Publishing Distribution Center
Ph: 410-687-3330
E-mail: afpdc-service@pentagon.af.mil
Internet: http://www.afpubs.hq.af.mil
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U.S. ARMY (DA)

U.S. Army Publications Agency
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U.S. ARMY CORPS OF ENGINEERS (USACE)

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U. S. ARMY EDGEWOOD RESEARCH, DEVELOPMENT, AND ENGINEERING CENTER (EA)

Aberdeen Proving Ground, MD
Internet: Unknown
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U.S. ARMY ENVIRONMENTAL CENTER (AEC)

5179 Hoadley Road
Aberdeen Proving Ground, MD 21010-5401
Internet: http://aec.army.mil
AOK 11/01
LOK 0/00

U. S. ARMY ENVIRONMENTAL HYGIENE AGENCY (USAEHA)

Telephone:
FAX:
Internet: None found
AOK 11/01
LOK

U.S. BUREAU OF RECLAMATION (BOR)

Denver Federal Center
P.O. Box 25007
Denver, CO 80225
Ph: 303-445-2080
Internet: http://www.usbr.gov
Order from:
National Technical Information
Services (NTIS)
5285 Port Royal Rd.
Springfield, VA 22161
Ph: 703-605-6000
Fax: 703-605-6900
Internet: http://www.ntis.gov

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U.S. DEFENSE COMMUNICATIONS AGENCY (DCA)

Washington, D.C. 20305-2000
Telephone:
FAX:
Internet: Not found
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U.S. DEFENSE INTELLIGENCE AGENCY (DIA)

Defense Intelligence Analysis Center (DIAC)
MacDill Boulevard and Luke Avenue
Bolling AFB, MD
Internet: http://www.dia.mil
AOK 8/01

U.S. DEFENSE LOGISTICS AGENCY (DLA)

Andrew T. McNamara Building
8725 John J. Kingman Road
Fort Belvoir, VA 22060
Internet: http://www.dla.mil
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U.S. DEPARTMENT OF AGRICULTURE (USDA)

Order AMS Publications from:
AGRICULTURAL MARKETING SERVICE (AMS)
Seed Regulatory and Testing Branch
USDA, AMS, LS Div.
Room 209, Bldg. 306, BARC-East
Beltsville, MD 20705-2325
Ph: 301-504-9430
Fax: 301-504-8098
Internet: http://www.ams.usda.gov/nop/
e-mail: jeri.irwin@usda.gov

Order Other Publications from:
U.S. Department of Agriculture
14th and Independence Ave., SW, Room 4028-S
Washington, DC 20250
Ph: 202-720-2791
Fax: 202-720-2166
Internet: http://www.usda.gov
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Fax: 703-605-6900
Internet: http://www.ntis.gov
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U.S. DEPARTMENT OF DEFENSE (DOD)

Order DOD Documents from:
National Technical Information Service
5285 Port Royal Road
Springfield, VA 22161
Ph: 703-605-6000
FAX: 703-605-6900
Internet: http://www.ntis.gov

Order Military Specifications, Standards and Related Publications from:
Department of Defense Single Stock Point for (DODSSP)
Defense Automation and Production Service (DAPS)
Bldg 4D
700 Robbins AV
Philadelphia, PA 19111-5094
Ph: 215-697-2179
Fax: 215-697-1462
Internet: http://www.dodssp.daps.mil
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U.S. DEPARTMENT OF HOUSING AND URBAN DEVELOPMENT (HUD)
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Rockville, MD 20849
Ph: 800-245-2691
Fax: 301-519-5767
Internet: http://www.huduser.org
e-mail: Huduser@aspensys.com
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U.S. DEPARTMENT OF STATE (SD)

ATTN: DS/PSP/SEP
SA-6, Room 804
Washington, DC 20522-0602
Ph: 703-875-6537
Internet: http://www.state.gov
AOK 5/01
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U.S. DEPARTMENT OF TRANSPORTATION (DOT)
400 7th Street, SW
Washington, DC 20590
Internet: http://www.dot.gov
AOK 8/01
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U.S. ENVIRONMENTAL PROTECTION AGENCY (EPA)

Ariel Rios Building
1200 Pennsylvania Avenue, N.W.
Washington, DC 20460
Ph: 202-260-2090
FAX: 202-260-6257
Internet: http://www.epa.gov

NOTE --- Some documents are available only from:
National Technical Information Services (NTIS)
5285 Port Royal Rd.
Springfield, VA 22161
Ph: 703-605-6000
Fax: 703-605-6900
Internet: http://www.ntis.gov
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U.S. FEDERAL AVIATION ADMINISTRATION (FAA)
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U. S. Government Printing Office
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Fax: 202-512-1262
Internet: http://www.gpo.gov
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Dept. of Transportation
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Washington, DC 20590-0001
Ph: 202-366-4000
Internet: http://www.dot.gov
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U.S. FEDERAL COMMUNICATIONS COMMISSION (FCC)
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Washington, DC 20554
Phone: 888-CALL-FCC
Fax: 202-418-0232
Internet: http://www.fcc.gov
E-mail: fccinfo@fcc.gov
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U.S. FEDERAL EMERGENCY MANAGEMENT AGENCY (FEMA)
500 C Street, SW
Washington, D.C. 20472
Phone: 202-646-4600
Internet: http://www.fema.gov
AOK 8/01
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U.S. FEDERAL HIGHWAY ADMINISTRATION (FHWA)
Office of Highway Safety (HHS-31)

400 Seventh St., SW
Washington, DC 20590-0001
Ph: 202-366-0411
Fax: 202-366-2249
Internet: http://www.fhwa.dot.gov
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Superintendant of Documents
U. S. Government Printing Office
732 North Capitol Street, NW
Mailstop: SDE
Washington, DC 20401
Ph: 202-512-1530
Fax: 202-512-1262
Internet: http://www.gpo.gov
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U.S. GENERAL SERVICES ADMINISTRATION (GSA)

Order from:
General Services Administration
Federal Supply Service Bureau
470 E L'Enfant Plaza, S.W., Suite 8100
Washington, DC 20407
Ph: 202-619-8925
Fx: 202-619-8978
Internet: http://www.fss.gsa.gov/pub/fed-specs.cfm
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U.S. NATIONAL AERONAUTICS AND SPACE ADMINISTRATION (NASA)
Internet: http://www.nasa.gov
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U.S. NATIONAL ARCHIVES AND RECORDS ADMINISTRATION (NARA)
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Fax: 202-512-1262
Internet: http://www.gpo.gov
E-mail: gpoaccess@gpo.gov
AOK 5/01

U.S. NAVAL FACILITIES ENGINEERING COMMAND (NAVFAC)
1510 Gilbert St.
Norfolk, VA 23511-2699
Ph: 757-322-4200
Fax: 757-322-4416

Internet: http://www.efdlant.navfac.navy.mil/LANTOPS_15
AOK 5/01
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U.S. NAVAL FACILITIES ENGINEERING SERVICE CENTER (NFESC)
1100 23rd Avenue
Port Hueneme, CA 93043-4370
Ph: 805-982-4980
Internet: http://www.nfesc.navy.mil
AOK 5/01
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WATER ENVIRONMENT FEDERATION (WEF)
601 Wythe St.
Alexandria, VA 22314-1994
Ph: 703-684-2452
Fax: 703-684-2492
Internet: http://www.wef.org
AOK 5/01
LOK 6/00

WATER QUALITY ASSOCIATION (WQA)
4151 Naperville Rd.
Lisle, IL 60532
Ph: 630-505-0160
Fax: 630-505-9637
Internet: http://www.wqa.org
e-mail: info@mail.wqa.org
AOK 5/01
LOK 6/00

WEST COAST LUMBER INSPECTION BUREAU (WCLIB)
P.O. Box 23145
Portland, OR 97281
Ph: 503-639-0651
Fax: 503-684-8928
Internet: http://www.wclib.org
e-mail: info@wclib.org
AOK 5/01
LOK 6/00

WESTERN WOOD PRESERVERS INSTITUTE (WWPI)
7017 N.E. Highway 99 # 108
Vancover, WA 98665
Ph: 360-693-9958
Fax: 360-693-9967
Internet: http://www.wwpinstitute.org
e-mail: wwpi@teleport.com
AOK 5/01
LOK 6/00

WESTERN WOOD PRODUCTS ASSOCIATION (WWPA)
Yeon Bldg.
522 SW 5th Ave.
Suite 500
Portland, OR 97204-2122
Ph: 503-224-3930
Fax: 503-224-3934
Internet: http://www.wwpa.org

e-mail: info@wwpa.org
AOK 5/01
LOK 6/00

WINDOW AND DOOR MANUFACTURERS ASSOCIATION (WDMA)
1400 East Touhy Ave., Suite 470
Des Plaines, IL 60018
Ph: 847-299-5200 or 800-223-2301
Fax: 708-299-1286
Internet: http://www.wdma.com
e-mail: admin@wdma.com
AOK 5/01
LOK 6/00

WOOD MOULDING AND MILLWORK PRODUCERS ASSOCIATION (WMMPA)
507 First Street
Woodland, CA 95695
Ph: 916-661-9591
Fax: 916-661-9586
Internet: http://www.wmmpa.com
AOK 5/01
LOK 6/00

-- End of Section --

SECTION 01450

CHEMICAL DATA QUALITY CONTROL
10/97

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.

U.S. NATIONAL ARCHIVES AND RECORDS ADMINISTRATION (NARA)

40 CFR 261	Identification and Listing of Hazardous Waste
40 CFR 262	Standards Applicable to Generators of Hazardous Waste
40 CFR 268	Land Disposal Restrictions
49 CFR 172	Hazardous Materials Table, Special Provisions, Hazardous Materials Communications, Emergency Response Information, and Training Requirements
49 CFR 178	Specifications for Packagings

U.S. ARMY CORPS OF ENGINEERS (USACE)

EM 200-1-1	(1994) Validation of Analytical Chemistry Laboratories
EM 200-1-3	(1994) Requirements for the Preparation of Sampling and Analysis Plans Ch 1
EM 200-1-6	(1997) Chemical Quality Assurance
ER 1110-1-263	(1996) Data Quality Management for Hazardous, Toxic, Radioactive Waste Remedial Activities

U.S. ENVIRONMENTAL PROTECTION AGENCY (EPA)

EPA 540/R 94-012	(1994) Contract Laboratory Program National Functional Guidelines for Inorganic Data Review
EPA 540/R 94-013	(1994) Contract Laboratory Program National Functional Guidelines for Organic Data Review
EPA SW-846	(Rev O; updates I, II, IIA, IIB, and III) Test Methods for Evaluating Solid Waste

(Vol IA, IB, IC, and II)

U.S. ARMY ENVIRONMENTAL HYGIENE AGENCY (USAEHA)

USAEHA Protocol	(1993) Sampling Protocol Building Demolition Debris and Buildings Painted with Lead-Based Paint

1.2 ACRONYMS

The definition of acronyms used by the Contractor that pertain to chemical data quality control shall be clearly defined for all contract related products and communications.

1.3 MEASUREMENT AND PAYMENT

Separate payment will not be made for providing and maintaining the chemical data quality requirements including the chemical data quality management, chemical data validation, minimum chemical data reporting requirements, and chemical data quality submittal requirements; these costs shall be included in the applicable unit prices or lump sum prices contained in the bidding schedule.

1.4 CHEMISTRY REQUIREMENTS

Chemical Data Quality Control (CDQC) shall be as defined in ER 1110-1-263; this ER, which integrates USACE guidance on the subject, shall be supplemented by EM 200-1-6 for detail technical guidance on CDQC. Tables and charts defining Design Analysis (DA), ROD, and remedial technology specific chemistry shall be according to or consistent with EM 200-1-3.

1.4.1 Site History

1.4.2 Data Quality Objectives (DQO)

Sample acquisition, chemical analysis and chemical parameter measurements shall be performed so that the resulting data meet and support data use requirements. The chemical data shall be acquired, documented, verified and reported to ensure that the specified precision, accuracy, representativeness, comparability, completeness and sensitivity requirements are achieved.

1.4.3 Sampling, Analysis and Measurement

1.4.3.1 Soil/Sediment and Ground/Surface Water Samples

Soil and groundwater samples shall be collected and analyzed and/or shipped to a primary laboratory for analyses according to the following procedures.

1.4.3.2 Soil and Groundwater Samples

If Contractor observes evidence of contamination in the underground storage tank (UST) excavation, such as free product, groundwater with a sheen, stained soil, etc., samples will not be collected. Contractor shall contact the Contracting Officer, Base Environmental Office, and VDEQ Regional Office and report the release immediately of discovery.

If no evidence of a release is present, soil samples must be collected from the following locations:

a. One (1) soil sample sample from the bottom of the UST excavation

b. One (1) soil sample from beneath pipelines.

c. One (1) soil sample from beneath each pump dispenser.

d. One (1) soil sample each from any other area of suspected contamination.

If groundwater is encountered in the excavation, a soil sample must be collected from the side wall just above the soil-groundwater interface. If groundwater is encountered, one (1) groundwater sample must also be collected for analysis.

Contractor will collect samples from discrete locations (composite sample are unacceptable). Samples must be analyzed by a Virginia certified laboratory for total petroleum hydrocarbons (TPH) diesel range organics (DRO) using United States Environmental Protection Agency (USEPA) Method 8015B.

1.4.3.3 Borrow or Fill Material Samples

Supplier of borrower fill material will document that it is clean, thus sampling of such material will not be required.

TABLE 1.4.3-1

Analytical Methods, Preservatives, Method Detection Limits, Holding Times, and Sample Containers for Soil, Ground water, and Investigation Derived Waste Analyses.

Matrix	Parameter	Analystical Method	Detection Limit	Sample Containers	Sample Preserve.	Holding Times
Soil	TPH-DRO	USEPA 8015B	4.0 mg/kg	1X16 oz. glass jar	Cool to 4 degrees C	14 days
Ground-water	TPH-DRO	USEPA 8015B	0.1 mg/L	2X liter amber glass	Cool to 4 degrees C	14 days
Invest. Derived Waste	TPH-DRO	USEPA 8015B	4.0 mg/kg	1X 16 oz. glass jar	Cool to 4 degrees C	14 days
Soil	GW BTEX	USEPA 8021B	1.0 mg/L (microgram per liter)	3 - 40 ml glass vials	HCL and Cool to 40 C.	14 days
Soil	BTEX	USEPA 8021B	0.5 mg/kg plus 125mL per liter)	3 X 5 Encore Amber glass	HCL and Cool to 4 C.	14 days
Liquid	TPH-DRO	USEPA 8015B	0.1 mg/L	2X Liter Amber glass		14 days

1.4.3.4 Investigation Derived Waste Samples

Investigation derived waste (IDW) samples shall be collected and analyzed according to Table: 1.4.3-1. Analyses other than those listed in Table 1.4.3-1 may be necessary to characterize the waste in accordance with requirements of the chosen disposal facility.

1.4.3.5 Manifesting Samples

Material shipping manifesting shall be in accordance with 40 CFR 261, 40 CFR 262, 40 CFR 268, 49 CFR 172, and 49 CFR 178. NA.

1.4.3.6 Perimeter Air Monitoring Samples

The breathing zone around the perimeter of the UST excavation will be monitored per the Exposure Monitoring/Air Sampling Program. Monitoring shall be conducted according to Table 1.4.3-2..

TABLE 1.4.3-2

Action Levels for Personal Protection Equipment

Monitoring Equipment	Hazard	Action Level Above Background	Action
PID/FID	Organic gas/vapor	<5 ppm	Level D. Use detector tubes(s) Benzene for and reference Table 4-3
		<5 to 50 ppm	Level C (Benzene and Tetraethyl lead). Use detector tube(s) for Benzene and reference Table 4-3 below.
		<50 ppm	Immediate Withdrawal. Contact the PM and PHSM for further instructions to proceed.
CGI	Explosive Atmosphere	<10% LEL	Level D
		10% to 20% LEL	Level D. Continue to monitor using extreme caution, Notify the SHSS and/or FSM.

1.4.3.7 Compatibility Field Testing for Bulking Operations

The Contractor shall use appropriate compatibility field tests before any bulking operations. The compatibility testing system shall include procedures for: 1) tests conducted prior to drum opening; 2) tests conducted at the drum head; 3) sample acquisition; 4) compatibility tests on collected samples; 5) sample compositing; 6) bulking; and 7) limitations.

1.4.3.8 Demolition Samples

Sampling and analysis for demolition shall be according to USAEHA Protocol.

1.4.3.11 Field Screening

Field screening shall include photoionization detector (PID) and a combustible gas indicator (CGI).

1.5 QUALITY ASSURANCE ELEMENTS

The Contractor shall be responsible for the following QA elements necessary to monitor and ensure the quality of chemical data produced.

1.5.1 Laboratory Validation Requirements

The Contractor shall propose the minimum number of laboratories that can attain or have attained U.S. Army Corps of Engineers (USACE) validation in

accordance with EM 200-1-1 and consistent with contract required chemical data quality. The Contractor may propose laboratories that shall subsequently be validated by the USACE, or select currently validated USACE laboratories. The Contractor shall identify all proposed project laboratories in the sampling and analysis plan (SAP). If a proposed analytical laboratory cannot meet specified analytical requirements or achieve the required validation, the Contractor shall select another laboratory. If not currently validated, the USACE laboratory validation process requires a nominal 120 day process.

1.5.2 Quality Assurance Sample Collection and Analysis

The Contractor shall be responsible for collection and transportation of QA samples to the QA laboratory. Samples for all analyses (except volatiles) shall be taken as splits of homogenized samples. Samples for volatiles shall be collected as discrete duplicates/triplicates. Samples shall be collected at a rate of 10 percent per matrix per analysis per sampling event.

a. The Contractor shall submit the QA Laboratory Advance Notification (QALAN) to the QA laboratory. The QALAN shall include a list of laboratory-related DQO. The DQO shall include, but shall not be limited to, identification of extraction and analysis method numbers, a list of analytes with required limits, estimated number of tests, approximate sampling dates, and requested completion date for QA testing. The Contractor shall notify the Contracting Officer (CO) and the QA laboratory immediately of any changes.

b. The Contractor shall provide all labor and field supplies, including sample containers and shipping coolers, for collecting and shipping samples for QA testing. The Contractor shall, in the presence of the CO, properly collect, label, and package the QA samples, fill out all chain-of-custody forms, and ship the samples by one-day delivery service to the designated QA laboratory for analysis. The Contractor shall notify the laboratory when all sampling is completed and shall clearly mark the chain-of-custody form accompanying the final shipment "FINAL" in 1 inch high lettering.

c. The Contractor shall allow 60 calendar days for laboratory analysis of QA samples, data review, and submission of the Government chemical quality assurance report. The elapsed time shall begin when the Contractor's last sample arrives at the QA laboratory, provided that the Contractor's completed chemistry data package is received within 30 calendar days thereafter. Otherwise, the Contractor shall allow 30 calendar days from the date the completed chemistry data package is received at the laboratory. The Contractor may, as an option, continue activities based on initial sampling and QC results, before receipt of QA test results. Where QA results are unacceptable due to Contractor negligence (e.g. improper sample collection and/or handling by the Contractor), or where QA sample results conflict with the Contractor's primary sample results, further sampling and testing shall be performed as directed by the CO. All costs for such additional sampling and testing due to Contractor negligence, including both QC and QA testing and analysis, and for any required remedial actions in the work, shall be borne by the Contractor. USACE acceptance of final disposition of any excavated soil shall not occur until the Contractor's sampling and

QC results have been confirmed by QA results. This includes all final stockpiling, wasting, backfilling, and related construction. No payment will be made for laboratory sampling and testing before receipt and acceptance by the Government of the QA samples and the completed Chemical Data Final Report (CDFR), properly formulated according to these specifications.

1.5.3 Single or Double Blind Performance Evaluation Samples

The Contractor shall submit certified soil and water Performance Evaluation (PE) samples. The PE samples shall contain the site specific contaminants of concern. The analytes shall be contained in the PE samples at the site specific action levels for each target analyte. Throughout the duration of the project 1 sample per analysis type shall be submitted for analysis. At least 1 sample shall be submitted during the first week of analysis so that the Contractor can assess the quality of the laboratory data. If the laboratory does not meet the certified PE sample acceptance limits, project sample analysis shall be terminated until corrective actions have been implemented. The Contractor shall supply the PE sample results and the vendor's acceptance limit documentation to the CO within 24 hours following reporting of the results by the laboratory.

1.5.4 Review of Primary Laboratory Data

The Contractor shall be responsible for the independent data review of the entire primary data set.

1.5.5 Validation of Data

The Contractor shall be responsible for validating 100 percent of the data in accordance with EPA 540/R 94-012 and EPA 540/R 94-013. The data validation strategy shall be established at the beginning of the project to be consistent with project DQO.

1.6 SUBMITTALS

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are for information only. When used, a designation following the "G" designation identifies the office that will review the submittal for the Government. The following shall be submitted in accordance with Section 01330 SUBMITTAL PROCEDURES:

SD-03 Product Data

Sampling and Analysis Plan; G.

The SAP including the Field Sampling Plan (FSP) and the Quality Assurance Project Plan (QAPP), no later than 30 days after receipt of notice to proceed.

SD-06 Test Reports

Quality Assurance Sample Collection and Analysis; G

The QA Laboratory Advance Notification (QALAN) shall be provided to the QA laboratory at least 10 business days before the initial shipment of samples.

Chemistry Data Package; G

The chemistry data package shall be provided to the QA lab as an attachment to the CDFR every 4 weeks of the project within 2 weeks of last receipt of data.

Chemical Data Final Report; G.

The CDFR, within 10 days of completing work at the site, before final payment. Each report shall be labeled with the contract number, project name and location.

1.7 QUALIFICATIONS

1.7.1 Environmental Sampler

As a minimum, the Contractor's Environmental Sampler shall have: a BS degree in Chemistry, Environmental Science, Engineering, Geology, Hydrology, or a related field; 1 year of experience in the development and preparation of SAP and work plans; 1 year of experience in and knowledge of EPA methods for collecting environmental and hazardous waste samples; 1 year of experience in operation of field screening equipment (e.g. PID, FID, infrared spectrometer, immunoassay, etc.); and 1 field season of experience with the particular field screening techniques for use on this project. The Environmental Sampler shall collect all onsite samples and perform all field screening tests. The Environmental Sampler shall review the sampling results, and provide recommendations for the Contractor's sampling program. The Environmental Sampler shall be onsite during excavation and stockpiling operations involving contaminated soil or soil to be checked for contamination at the U.S.T. removal site.

1.8 COORDINATION MEETING

After the preconstruction conference, before any sampling or testing, the Contractor and the Contracting Officer will meet at the construction site to discuss the CQC Plan and the SAP. The coordination meeting will be simultaneous to any CQC coordination meeting required in Section 01451 CONTRACTOR QUALITY CONTROL unless otherwise indicated or directed. A list of definable features that involve chemical measurements shall be agreed upon. At a minimum, each matrix (soil, water, air, containerized wastes, radioactive wastes, instrumental chemical parameter measurement, etc.) shall be a definable work feature. Management of the chemical data quality system including project DQO, project submittals, chemical data documentation, chemical data assessment, required sampling and analysis protocols, and minimum data reporting requirements shall be agreed upon. The meeting will serve to establish an interrelationship between the Contractor's chemical data quality management and Government chemical quality assurance requirements. Minutes of the meeting will be documented by the Government and shall be signed by both the Contractor and the Contracting Officer. The minutes will include any or all unresolved chemical issues along with the conditions for resolution and will become a part of the contract file.

PART 2 PRODUCTS (NOT APPLICABLE)

PART 3 EXECUTION

3.1 GENERAL REQUIREMENTS

The Contractor shall be responsible for chemical sample acquisition, sample

analysis, instrumental measurements of chemical parameters and for chemical data quality control. An effective chemical data quality control system shall be established that meets the requirements for the chemical measurement DQO applicable to the project. The system shall cover chemical measurements pertaining to and required for Contractor and subcontractor produced chemical data. The Contractor shall control field screening, sampling, and testing in conjunction with remedial activities to meet all DQO; minimize the amount of excavated material requiring temporary storage; prevent dilution of contaminated soils with clean soils; and ensure completion of work within the required time.

3.2 QUALITY CONTROL PLAN

3.2.1 Additional Requirements

In addition to the quality control requirements specified in Section 01451 CONTRACTOR QUALITY CONTROL, the CQC Plan shall incorporate the qualifications, authority and responsibilities of all chemical quality management and support personnel. Chemical measurements including sampling and/or chemical parameter measurement will not be permitted to begin until after production and acceptance of the CQC Plan, and Government approval of the SAP.

3.2.2 Chemistry Elements of the CQC Plan

To cover contract related chemical measurements by the Contractor and all subcontractors, the CQC Plan shall include the following as a minimum.

3.2.2.1 Qualifications

Names, education, experience qualifications, authorities, and decision-making responsibilities of all chemical quality management and support personnel. The CQC Plan shall contain a copy of a letter from the project QC manager designating and authorizing a Chemical Quality Control Officer and chemical quality control organization staff.

3.2.2.2 Authority and Responsibility

A diagram, flow chart, or figure clearly depicting the chemical data quality management and support staff and the authority and responsibility of each for chemical sampling and analysis, procedures for corrective actions, deliverables and submittals, deviations and changes, chemical quality documentation, data validation, minimum data reporting requirements, and DQO for chemical parameter measurement by the Contractor and subcontractors. The contents of this section of the CQC Plan shall be included in the applicable "Project Organization" elements of the FSP and the QAPP.

3.3 SAMPLING AND ANALYSIS PLAN

The SAP shall be prepared in accordance with CDQC requirements and EM 200-1-3. The SAP shall be a single document that contains two distinct elements: FSP and QAPP. Sections of the FSP and QAPP shall be cross referenced. The SAP shall confirm the Contractor's understanding of the contract requirements for chemical data quality control, and shall describe procedures for field sampling and sample submittal for analysis, field chemical parameter measurement, data documentation, data assessment and data reporting requirements. The SAP shall delineate the methods the Contractor intends to use to accomplish the chemical quality control items

to assure accurate, precise, representative, complete, legally defensible and comparable data. The SAP shall describe all chemical parameter measurements for all matrices for all phases of the remediation contract. As a single interrelated document, the SAP shall be provided to field and laboratory personnel. The Contractor may propose original/innovative approaches to chemical parameter measurements for cost reduction and remediation efficiency by abbreviated sampling, contingency sampling and/or contingency analysis, indicator or tracer analysis, onsite analytical services, equivalency or screening methods. The SAP shall clearly identify the Contractor obtained laboratories. The Contractor shall furnish copies of the Government approved SAP to all laboratories and the Contractor's field sampling crew. The SAP shall address all levels of the investigation with enough detail to become a document which may be used as an audit guide for field and laboratory work.

3.3.1 Field Sampling Plan

The FSP shall contain necessary technical detail and direction for the field personnel to understand sampling and field measurement requirements. The FSP shall provide a comprehensive description and full detail for personnel to perform all onsite activities required to attain project DQO, including: locations of samples, sampling procedures for onsite and offsite chemical analysis, summaries of analyses to be performed on samples, shipment of samples for offsite analyses, performance of onsite and offsite instrumental parameter measurements, data documentation and reporting requirements.

3.3.2 Quality Assurance Project Plan

The QAPP shall contain necessary technical detail and direction for field and laboratory personnel to understand project sample analysis, quality control and data reporting requirements, analytical methods, required detection limits, QC requirements, and data validation and reporting requirements.

3.4 CHEMISTRY DATA PACKAGE

The chemistry data package shall be produced and provided through USACE CO to the USACE QA lab. The chemistry data package shall contain information to demonstrate that the project's DQO have been fulfilled. The QA function will compare QA sample results to corresponding primary sample results, will assess the Contractor's compliance with the SAP, and will recommend corrective action as necessary.

3.5 CONTROL OF CHEMICAL DATA QUALITY

Contractor chemical data quality control shall ensure that a quality control program is in place that assures sampling and analytical activities and the resulting chemical parameter measurement data comply with the DQO and the requirements of the SAP. The Contractor shall utilize the three-phase control system that includes a preparatory, initial and follow-up phase for each definable feature of work. The Contractor's three-phase chemical data control process shall ensure that data reporting requirements are achieved and shall be implemented according to Section 01451 CONTRACTOR QUALITY CONTROL. The three-phase chemical data control process shall be combined with that under Section 01451 CONTRACTOR QUALITY CONTROL.

3.6 ANALYTICAL TESTING LABORATORIES

The Contractor shall propose the analytical laboratories to be used for the primary samples analyses. Laboratory validation requirements shall be in accordance with paragraph Laboratory Validation Requirements. The Contractor may utilize its own laboratory or utilize subcontract laboratories to achieve the primary required sample analyses.

3.6.1 Laboratory Analytical Requirements

The Contractor shall provide the specified chemical analyses by the Contractor's laboratory. The Contractor shall provide chemical analyses to achieve the project DQO for all parameters specified by the methods. To give the USACE programs the greatest flexibility in the execution of its projects, the EPA SW-846 methods are generally the methods employed for the analytical testing of environmental samples. These methods are flexible and shall be adapted to individual project-specific requirements.

3.6.2 Laboratory Performance

The Contractor shall provide continued acceptable analytical performance and shall establish a procedure to address data deficiencies noted by review and/or quality assurance sample results. The Contractor shall provide and implement a mechanism for providing analytical labs with the SAP or QAPP portion of the SAP, for monitoring the lab's performance and for performing corrective action procedures. The Contractor shall acquire analytical services with additional State of Virginia validated laboratories in the event a project lab loses its validation status during the project.

3.7 CHEMICAL DATA FINAL REPORT

The CDFR shall be produced including a summary of quality control practices employed and all chemical parameter measurement activities after project completion. As a minimum, the CDFR shall contain the following:

a. Summary of project scope and description.

b. Summary of any deviations from the design chemical parameter measurement specifications.

c. Summary of chemical parameter measurements performed as contingent measurements.

d. Summary discussion of resulting data including achieving data reporting requirements.

e. Summary of achieving project specific DQO.

f. Presentation and evaluation of the data to include an overall assessment on the quality of the data for each method and matrix.

g. Internal QC data generated during the project, including tabular summaries correlating sample identifiers with all blank, matrix spikes, surrogates, duplicates, laboratory control samples, and batch identifiers.

h. A list of the affected sample results for each analyte (indexed by method and matrix) including the appropriate data qualifier flag (J, B, R, etc.), where sample results are negatively impacted by

adverse quality control criteria.

i. Summary of field and laboratory oversight activities, providing a discussion of the reliability of the data, QC problems encountered, and a summary of the evaluation of data quality for each analysis and matrix as indicated by the laboratory QC data and any other relevant findings.

j. Conclusions and recommendations.

k. Appendices containing: (1) Chemistry data package, and (2) Results of the Chemical Quality Assurance Report (CQAR). The CQAR is a Government produced document achieved through the inspection and analysis of QA samples and corresponding project sample data. The CQAR will include review of all QC parameters such as holding times, detection limits, method blanks, surrogate recoveries, matrix spikes and duplicates, and inter-laboratory and intra-laboratory data comparisons.

3.8 DOCUMENTATION

Documentation records shall be provided as factual evidence that required chemical data has been produced and chemical data quality has been achieved. The documentation shall comply with the requirements specified in paragraphs SAMPLING AND ANALYSIS PLAN, CHEMISTRY DATA PACKAGE, and CHEMICAL DATA FINAL REPORT.

3.9 NOTIFICATION OF NON-COMPLIANCE

The Contracting Officer will notify the Contractor of any detected noncompliance with the foregoing requirements. The Contractor shall take immediate corrective action after receipt of such notice.

-- End of Section --

SECTION 01451

CONTRACTOR QUALITY CONTROL
03/00

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.

AMERICAN SOCIETY FOR TESTING AND MATERIALS (ASTM)

ASTM D 3740	(1996) Minimum Requirements for Agencies Engaged in the Testing and/or Inspection of Soil and Rock as Used in Engineering Design and Construction
ASTM E 329	(1995b) Agencies Engaged in the Testing and/or Inspection of Materials Used in Construction

1.2 PAYMENT

Separate payment will not be made for providing and maintaining an effective Quality Control program, and all costs associated therewith shall be included in the applicable lump-sum price contained in the Bidding Schedule.

PART 2 PRODUCTS (Not Applicable)

PART 3 EXECUTION

3.1 GENERAL REQUIREMENTS

The Contractor is responsible for quality control and shall establish and maintain an effective quality control system in compliance with the Contract Clause titled "Inspection of Construction." The quality control system shall consist of plans, procedures, and organization necessary to produce an end product that complies with the contract requirements. The system shall cover all construction operations, both onsite and offsite, and shall be keyed to the proposed construction sequence.

3.2 QUALITY CONTROL PLAN

The Contractor shall furnish for review by the Government, not later than 30 days after receipt of notice to proceed, the Contractor Quality Control (CQC) Plan proposed to implement the requirements of the Contract Clause titled "Inspection of Construction." The plan shall identify personnel, procedures, control, instructions, tests, records, and forms to be used. The Government will consider an interim plan for the first 60 days of operation. Construction will be permitted to begin only after acceptance of the CQC Plan or acceptance of an interim plan applicable to the particular features of work to be started. Work outside of the features of

work included in an accepted interim plan will not be permitted to begin until acceptance of a CQC Plan or another interim plan containing the additional features of work to be started.

3.2.1 Content of the CQC Plan

The CQC Plan shall include, as a minimum, the following, in this order, to cover all construction operations, both onsite and offsite, including work by subcontractors, fabricators, suppliers, and purchasing agents:

a. A description of the quality control organization, including a chart showing lines of authority and acknowledgment that the CQC staff shall implement the three phase control system for all aspects of the work specified. The staff shall include a CQC System Manager who shall report to an authorized official of the firm.

b. The name, qualifications (in resume format), duties, responsibilities, and authorities of each person assigned a CQC function.

c. A copy of the letter to the CQC System Manager signed by an authorized official of the firm which describes the responsibilities and delegates sufficient authorities to adequately perform the functions of the CQC System Manager, including authority to stop work which is not in compliance with the contract. The CQC System Manager shall issue letters of direction to all other various quality control representatives outlining duties, authorities, and responsibilities. Copies of these letters shall also be furnished to the Government.

d. Procedures for scheduling, reviewing, certifying, and managing submittals, including those of subcontractors, offsite fabricators, suppliers, and purchasing agents. These procedures shall be in accordance with Section 01330 SUBMITTAL PROCEDURES.

e. Control, verification, and acceptance testing procedures for each specific test to include the test name, specification paragraph requiring test, feature of work to be tested, test frequency, and person responsible for each test. (Laboratory facilities will be approved by the Contracting Officer.)

f. Procedures for tracking preparatory, initial, and follow-up control phases and control, verification, and acceptance tests including documentation.

g. Procedures for tracking construction deficiencies from identification through acceptable corrective action. These procedures shall establish verification that identified deficiencies have been corrected.

h. Reporting procedures, including proposed reporting formats.

i. A list of the definable features of work. A definable feature of work is a task that is separate and distinct from other tasks, has separate control requirements, and may be identified by different trades or disciplines, or it may be work by the same trade in a different environment. Although each section of the specifications may generally be considered as a definable feature

of work, there are frequently more than one definable features under a particular section. This list will be agreed upon during the coordination meeting.

The QC Plan items above shall include RMS QC requirements.

3.2.2 Acceptance of Plan

Acceptance of the Contractor's plan is required prior to the start of construction. Acceptance is conditional and will be predicated on satisfactory performance during the construction. The Government reserves the right to require the Contractor to make changes in his CQC Plan and operations including removal of personnel, as necessary, to obtain the quality specified.

3.2.3 Notification of Changes

After acceptance of the CQC Plan, the Contractor shall notify the Contracting Officer in writing of any proposed change. Proposed changes are subject to acceptance by the Contracting Officer.

3.3 COORDINATION MEETING

After the Preconstruction Conference, before start of construction, and prior to acceptance by the Government of the CQC Plan, the Contractor shall meet with the Contracting Officer or Authorized Representative and discuss the Contractor's quality control system. The CQC Plan shall be submitted for review a minimum of 14 calendar days prior to the Coordination Meeting. During the meeting, a mutual understanding of the system details shall be developed, including the forms for recording the CQC operations, control activities, testing, administration of the system for both onsite and offsite work, and the interrelationship of Contractor's Management and control with the Government's Quality Assurance. Minutes of the meeting shall be prepared by the Government and signed by both the Contractor and the Contracting Officer. The minutes shall become a part of the contract file. There may be occasions when subsequent conferences will be called by either party to reconfirm mutual understandings and/or address deficiencies in the CQC system or procedures which may require corrective action by the Contractor.

3.4 QUALITY CONTROL ORGANIZATION

3.4.1 Personnel Requirements

The Contractor shall have a resident CQC Systems Manager and Project Superintendent at the project site. The Resident CQC Systems Manager will be backed-up by additional CQC personnel as required to assure quality of construction for all crafts for work in place.

This staff shall be at the site at all times during progress of the work and with complete authority to take any action necessary to ensure compliance with the contract. Support CQC staff can be employed directly by the prime contractor or the appropriate subcontractor. All CQC staff members shall be subject to interview and acceptance by the Contracting Officer or his designated representative.

3.4.2 CQC System Manager

The Contractor shall identify as CQC System Manager an individual within the onsite work organizations who shall be responsible for overall management of CQC and have the authority to act in all CQC matters for the Contractor. The CQC System Manager will be held responsible for the quality of work at the job site and subject to removal by the Contracting Officer for non-compliance with quality requirements specified in the contract. The CQC System Manager shall be:

a. A graduate engineer, graduate architect, or a graduate of construction management, with a minimum of 5 years construction experience on construction similar to this contract

or

b. A person with a minimum of 10 years experience as a superintendent, inspector, QC manager, project manager, or construction manager in related construction work.

The CQC System Manager shall be on site at all times during construction and shall be employed by the prime Contractor. The CQC System Manager shall be assigned no other duties. An alternate for the CQC System Manager shall be identified in the plan to serve in the event of the System Manager's absence. The requirements for the alternate shall be the same as for the designated CQC System Manager.

3.4.3 CQC Personnel

In addition to CQC personnel specified elsewhere in the contract, the Contractor shall provide as part of the CQC organization specialized personnel to assist the CQC System Manager in the areas of electrical, mechanical, structural engineer and civil engineering. These individuals shall be directly employed by the prime Contractor or the appropriate subcontractor; be responsible to the CQC System Manager; be physically present at the construction site during performance of the specialized item(s) of work; and have the necessary education and/or experience to perform his/her assigned duties. These individuals shall primarily be assigned quality control responsibilities, but may perform other duties at the approval of the Contacting Officer.

3.4.4 Additional Requirement

In addition to the above experience and education requirements, the CQC System Manager shall have completed the course entitled "Construction Quality Management For Contractors" no later than 60 days after the Contractor's receipt of the Notice To Proceed. This course is offered periodically by the Corps of Engineers. Specific times and locations are available from the Contracting Officer.

3.4.5 Organizational Changes

When it is necessary to make changes to the CQC staff, the Contractor shall revise the CQC Plan to reflect the changes and submit the changes to the Contracting Officer for acceptance.

3.5 SUBMITTALS AND DELIVERABLES

Submittals, if needed, shall be made as specified in Section 01330 SUBMITTAL PROCEDURES. The CQC organization shall be responsible for certifying that all submittals and deliverables are in compliance with the

contract requirements.

3.6 CONTROL

Contractor Quality Control is the means by which the Contractor ensures that the construction, to include that of subcontractors and suppliers, complies with the requirements of the contract. At least three phases of control shall be conducted by the CQC System Manager for each definable feature of work as follows:

3.6.1 Preparatory Phase

This phase shall be performed prior to beginning work on each definable feature of work, after all required plans/documents/materials are approved/accepted, and after copies are at the work site. This phase shall include:

a. A review of the paragraphs of applicable specifications, reference codes, and standards. A copy of those sections of referenced codes and standards applicable to that portion of the work to be accomplished in the field shall be made available by the Contractor at the preparatory inspection. These copies shall be maintained in the field and available for use by Government personnel until final acceptance of the work.

b. A review of the contract drawings.

c. A check to assure that all materials and/or equipment have been tested, submitted, and approved.

d. Review of provisions that have been made to provide required control inspection and testing.

e. Examination of the work area to assure that all required preliminary work has been completed and is in compliance with the contract.

f. A physical examination of required materials, equipment, and sample work to assure that they are on hand, conform to approved shop drawings or submitted data, and are properly stored.

g. A review of the appropriate activity hazard analysis to assure safety requirements are met.

h. Discussion of procedures for controlling quality of the work including repetitive deficiencies. Document construction tolerances and workmanship standards for that feature of work.

i. A check to ensure that the portion of the plan for the work to be performed has been accepted by the Contracting Officer.

j. Discussion of the initial control phase.

k. The Government shall be notified at least 48 hours, excluding non-workdays, in advance of beginning the preparatory control phase. This phase shall include a meeting conducted by the CQC System Manager and attended by the superintendent, other CQC personnel (as applicable), and the foreman responsible for the definable feature. The results of the preparatory phase actions

shall be documented by separate minutes prepared by the CQC System Manager and attached to the daily CQC report. The time and date of the preparatory phase meeting shall be logged in RMS QC. The Contractor shall instruct applicable workers as to the acceptable level of workmanship required in order to meet contract specifications.

3.6.2 Initial Phase

This phase shall be accomplished at the beginning of each definable feature of work. The following shall be accomplished:

a. A check of work to ensure that it is in full compliance with contract requirements. Review minutes of the preparatory meeting.

b. Verify adequacy of controls to ensure full contract compliance. Verify required control inspection and testing.

c. Establish level of workmanship and verify that it meets minimum acceptable workmanship standards. Compare with required sample panels as appropriate.

d. Resolve all differences.

e. Check safety to include compliance with and upgrading of the safety plan and activity hazard analysis. Review the activity analysis with each worker.

f. The Government shall be notified at least 24 hours, excluding non-workdays, in advance of beginning the initial phase. Separate minutes of this phase shall be prepared by the CQC System Manager and attached to the daily CQC report. Exact location of initial phase shall be indicated for future reference and comparison with follow-up phases.

g. The initial phase should be repeated for each new crew to work onsite, or any time acceptable specified quality standards are not being met.

3.6.3 Follow-up Phase

Daily checks shall be performed to assure control activities, including control testing, are providing continued compliance with contract requirements, until completion of the particular feature of work. The checks shall be made a matter of record in the CQC documentation. Final follow-up checks shall be conducted and all deficiencies corrected prior to the start of additional features of work which may be affected by the deficient work. The Contractor shall not build upon nor conceal non-conforming work.

3.6.4 Additional Preparatory and Initial Phases

Additional preparatory and initial phases shall be conducted on the same definable features of work if: the quality of on-going work is unacceptable; if there are changes in the applicable CQC staff, onsite production supervision or work crew; if work on a definable feature is resumed after a substantial period of inactivity; or if other problems develop.

3.7 TESTS

3.7.1 Testing Procedure

The Contractor shall perform specified or required tests to verify that control measures are adequate to provide a product which conforms to contract requirements. Upon request, the Contractor shall furnish to the Government duplicate samples of test specimens for possible testing by the Government. Testing includes operation and/or acceptance tests when specified. The Contractor shall procure the services of a Corps of Engineers approved testing laboratory or establish an approved testing laboratory at the project site. The Contractor shall perform the following activities and record and provide the following data:

a. Verify that testing procedures comply with contract requirements.

b. Verify that facilities and testing equipment are available and comply with testing standards.

c. Check test instrument calibration data against certified standards.

d. Verify that recording forms and test identification control number system, including all of the test documentation requirements, have been prepared.

e. Results of all tests taken, both passing and failing tests, shall be recorded on the CQC report for the date taken. Specification paragraph reference, location where tests were taken, and the sequential control number identifying the test shall be given or logged into RMS. If approved by the Contracting Officer, actual test reports may be submitted later with a reference to the test number and date taken. An information copy of tests performed by an offsite or commercial test facility shall be provided directly to the Contracting Officer. Failure to submit timely test reports as stated may result in nonpayment for related work performed and disapproval of the test facility for this contract.

3.7.2 Testing Laboratories

3.7.2.1 Capability Check

The Government reserves the right to check laboratory equipment in the proposed laboratory for compliance with the standards set forth in the contract specifications and to check the laboratory technician's testing procedures and techniques. Laboratories utilized for testing soils, concrete, asphalt, and steel shall meet criteria detailed in ASTM D 3740 and ASTM E 329.

3.7.2.2 Capability Recheck

If the selected laboratory fails the capability check, the Contractor will be assessed a charge to reimburse the Government for each succeeding recheck of the laboratory or the checking of a subsequently selected laboratory. Such costs will be deducted from the contract amount due the Contractor.

3.7.3 Onsite Laboratory

The Government reserves the right to utilize the Contractor's control

testing laboratory and equipment to make assurance tests, and to check the Contractor's testing procedures, techniques, and test results at no additional cost to the Government.

3.8 COMPLETION INSPECTION

3.8.1 Punch-Out Inspection

Near the end of the work, or any increment of the work established by a time stated in the Special Clause, "Commencement, Prosecution, and Completion of Work", or by the specifications, the CQC Manager shall conduct an inspection of the work. A punch list of items that do not conform to the approved drawings and specifications shall be prepared and included in the CQC documentation, as required by paragraph DOCUMENTATION. The list of deficiencies shall include the estimated date by which the deficiencies will be corrected. The CQC System Manager or staff shall make a second inspection to ascertain that all deficiencies have been corrected. Once this is accomplished, the Contractor shall notify the Government that the facility is ready for the Government Pre-Final inspection.

3.8.2 Pre-Final Inspection

The Government will perform the pre-final inspection to verify that the facility is complete and ready to be occupied. A Government Pre-Final Punch List may be developed as a result of this inspection. The Contractor's CQC System Manager shall ensure that all items on this list have been corrected before notifying the Government, so that a Final inspection with the customer can be scheduled. Any items noted on the Pre-Final inspection shall be corrected in a timely manner. These inspections and any deficiency corrections required by this paragraph shall be accomplished within the time slated for completion of the entire work or any particular increment of the work if the project is divided into increments by separate completion dates.

3.8.3 Final Acceptance Inspection

The Contractor's Quality Control Inspection personnel, plus the superintendent or other primary management person, and the Contracting Officer's Representative shall be in attendance at the final acceptance inspection. Additional Government personnel including, but not limited to, those from Base/Post Civil Facility Engineer, user groups, and major commands may also be in attendance. The final acceptance inspection will be formally scheduled by the Contracting Officer based upon results of the Pre-Final inspection. Notice shall be given to the Contracting Officer at least 14 days prior to the final acceptance inspection and shall include the Contractor's assurance that all specific items previously identified to the Contractor as being unacceptable, along with all remaining work performed under the contract, will be complete and acceptable by the date scheduled for the final acceptance inspection. Failure of the Contractor to have all contract work acceptably complete for this inspection will be cause for the Contracting Officer to bill the Contractor for the Government's additional inspection cost in accordance with the contract clause titled "Inspection of Construction".

3.9 DOCUMENTATION

The Contractor shall maintain current records providing factual evidence that required quality control activities and/or tests have been performed. These records shall include the work of subcontractors and suppliers and

shall be on an acceptable form that includes, as a minimum, the following information:

a. Contractor/subcontractor and their area of responsibility.

b. Operating plant/equipment with hours worked, idle, or down for repair.

c. Work performed each day, giving location, description, and by whom. When Network Analysis (NAS) is used, identify each phase of work performed each day by NAS activity number.

d. Test and/or control activities performed with results and references to specifications/drawings requirements. The control phase shall be identified (Preparatory, Initial, Follow-up). List of deficiencies noted, along with corrective action.

e. Quantity of materials received at the site with statement as to acceptability, storage, and reference to specifications/drawings requirements.

f. Offsite surveillance activities, including actions taken.

g. Job safety evaluations stating what was checked, results, and instructions or corrective actions.

h. Instructions given/received and conflicts in plans and/or specifications.

i. Contractor's verification statement.

These records shall indicate a description of trades working on the project; the number of personnel working; weather conditions encountered; and any delays encountered. These records shall cover both conforming and deficient features and shall include a statement that equipment and materials incorporated in the work and workmanship comply with the contract. The original and one copy of these records in report form shall be furnished to the Government daily within 24 hours after the date covered by the report. All calendar days shall be accounted for throughout the life of the contract. The first report following a day of no work shall be for that day only. Reports shall be signed and dated by the CQC System Manager. The report from the CQC System Manager shall include copies of test reports and copies of reports prepared by all subordinate quality control personnel.

3.10 SAMPLE FORMS

Sample forms are enclosed as attachments at the end of this section.

3.11 NOTIFICATION OF NONCOMPLIANCE

The Contracting Officer will notify the Contractor of any detected noncompliance with the foregoing requirements. The Contractor shall take immediate corrective action after receipt of such notice. Such notice, when delivered to the Contractor at the work site, shall be deemed sufficient for the purpose of notification. If the Contractor fails or refuses to comply promptly, the Contracting Officer may issue an order stopping all or part of the work until satisfactory corrective action has been taken. No part of the time lost due to such stop orders shall be made

the subject of claim for extension of time or for excess costs or damages by the Contractor.

SECTION 01451 ATTACHMENT NO.1
GUIDE FOR LISTING DEFINABLE FEATURES OF CONSTRUCTION WORK

****** Contractor shall modify this guide to accommodate the project *****

DIVISION 1 - GENERAL REQUIREMENTS

(a) Special Project procedures to include coordination of work, Project meetings, Submittals and Quality Control
(b) Administrative Requirements
(c) Environmental Protection
(d) Historic Preservation
(e) Job Conditions

DIVISION 2 - SITE WORK

(a) Demolition
(b) Removal and Disposal of Asbestos Materials
(c) Excavation, Trenching and Backfilling for Utilities Systems to include sewer gravity drainage and water lines
(d) Clearing and Grubbing, Backfilling for Buildings
(e) Grading
(f) Fence, Chain-Link
(g) Concrete for sidewalks and Curbs
(h) Drilled Pile Foundation
(i) Bituminous Paving
(j) Underground Sprinkler Systems

DIVISION 3 - CONCRETE

(a) Concrete Materials, Concrete Procedures, Concrete Formwork, Forms, Form Ties and Accessories, Concrete Reinforcement, Concrete Accessories to Include Cast-in-Place Concrete, Specially Placed Concrete, Concrete Finishing, Concrete Curing and Grouting
(b) Concrete Restoration and Cleaning
(c) Precast Concrete
(d) Electrical and Mechanical Inserts
(e) Testing
(f) Approval of Samples

DIVISION 4 - MASONRY

(a) Masonry Procedures, Mortar, Mortar Accessories, Unit Masonry, Cavity Wall Construction to Include Bringing Inner and Outer Wythes Up Simultaneously, Reinforcement, Wall Ties, Flashing, Masonry Restoration and Cleaning
(b) Acceptance of Sample Panel for Cavity Wall Construction
(c) Composite Wall Construction
(d) Acceptance of Sample Panel for Composite Wall Construction
(e) CMU Partition Wall Construction to Include Prepared Openings for Ducts, Fire Dampers, Door Frames, Lintels and Bond Beams
(f) Acceptance of CMU Partition Wall Sample Panel
(g) Insulation and Waterproofing
(h) Testing

DIVISION 5 - METALS

(a) Structural Steel Framing To Include Metal Materials and Methods, Metal Fastening, Metal Joints, Welding, Expansion Control and Miscellaneous Metals
(b) Steel Roof Decking
(c) High Strength Bolts

DIVISION 6 - WOODS AND PLASTICS

(a) Rough Carpentry To Include Framing, Prefabricated Structural Wood, Fasteners and Supports, Roof Sheeting, Siding and Sub-Flooring, Insulation and Flashing (b) Finish Carpentry To Include Wood Treatment, Finish Flooring, Cabinets and Closets

DIVISION 7 - THERMAL AND MOISTURE PROTECTION

(a) Damproofing and Waterproofing
(b) Fireproofing
(c) Insulation, Flashing and Sheet Metal, Roof Accessories, Sealants, Shingles, Roof Tiles and Membrane Roofing (Built-Up and EPDM)

DIVISION 8 - DOORS AND WINDOWS

(a) Metal Doors and Frames, Wood and Plastic Doors, Special Doors, Door Opening Assemblies, Metal Windows, Wood and Plastic Windows, Special Windows, Glazing and Miscellaneous Hardware, Caulking

DIVISION 9 - FINISHES

(a) Ceramic Tile
(b) Gypsum Wallboard To Include Special Framing, Shaft Wall Framing System, Ceiling and Wall Opening
(c) Acoustical Treatment to include Metal Suspension System for Acoustical Tile and Lay-In-Panel Ceiling
(d) Wall Covering
(e) Carpeting
(f) Resilient Flooring
(g) Painting
(h) Furring (Metal)
(i) Plastering

DIVISION 10 - SPECIALTIES

(a) Metal Toilet Partitions
(b) Raised Floor System
(c) Movable Partitions
(d) Wardrobe
(e) Fire Extinguisher Cabinets
(f) Toilet Accessories

DIVISION 11 - EQUIPMENT

(a) Fueling System for Motor Vehicles
(b) Adjustable Loading Ramps
(c) Incinerator, Packaged Controlled Air
(d) Incinerator, Medical Waste, General Purpose, Field Erected
(e) Food Service Equipment
(f) Government Furnished Equipment

DIVISION 12 - FURNISHINGS

(a) Theater Chairs
(b) Blinds
(c) Drapes
(d) Lockers
(e) Training Equipment
(f) Furniture and Accessories
(g) Rugs and Mats
(h) Fabrics

DIVISION 13 - SPECIAL CONSTRUCTION

(a) RF Shielding
(b) Sky Lights
(c) Swimming Pool
(d) Energy Monitoring and Control System (EMCS)
(e) Pre-Engineered Structures
(f) Liquid and Gas Storage Tanks
(g) Vaults

DIVISION 14 - CONVEYING SYSTEMS

(a) Shaft Construction To Include Guides and Guide Rails
(b) Car Assembly
(c) Machine Room Layout
(d) Entrances
(e) Operating and Signal Devices
(f) Fire/Emergency Power Operations
(g) Lighting, Power and Wiring
(h) Elevator Power Unit
(i) Acceptance Testing To Include Communications, Safety, Weights, Emergency and Fire Operations, Dispatch System

DIVISION 15 - MECHANICAL

(a) Insulation to Include:
(1) Pipes
(2) Ducts
(3) Equipment
(4) High Density Inserts, Insulation Protective Shields, Clips or U Bolt Supports for Multiple Pipe Hanger Supports
(5) Perimeter Insulation
(b) Plumbing Systems
(1) Waste/Vent Piping To Include: Underground Soil Piping, Above Ground Soil Piping
(2) Interior Piping Rough-In To Include: Galvanized Black Iron and Copper Including Drains, Fittings, Valves and Piping Supports
(3) Plumbing Fixtures To Include Flush Valves, Faucets and Accessories
(4) Cleaning, Balancing and Operational Testing
(c) Heating systems
(1) Equipment and System Accessories
(2) Hot Water/Steam Piping Supports
(3) Fuel Oil/Gas Piping and Supports
(4) System Testing and Balancing
(d) Air Distribution Systems
(1) Equipment and Accessories

(2) Duct Work To Include Galvanized, Aluminum, Flexible and Fiberglass, Supports, Dampers, Louvers, Diffusers, Duct Line Supports and Fire-Dampers

(e) Refrigeration Systems
(1) Equipment and Accessories
(2) Chilled Water/Condenser Water Piping and Supports
(3) Refrigerant Piping and Supports
(4) System Testing

(f) Automatic Temperature Control Systems
(1) Equipment and Materials
(2) Installation of Materials and Equipment
(3) System Testing

(g) Underground Heat Distribution Systems
(1) Manholes
(2) Piping and Supports
(3) Cathodic Protection

(h) Sprinkler Systems
(1) Equipment
(2) Piping and Supports
(3) Accessories

(i) Water Treatment Systems

(j) Welding - Piping Systems

DIVISION 16 - ELECTRICAL

(a) Exterior Electrical Distribution, Aerial
(1) Pole Setting
(2) Placement of Crossarms, Pins, Insulators, Pole Line Hardware and Conductors
(3) Placement of Fuse Cutouts, Surge Arresters, Reclosers, Potheads, Pole Mounted Transformers to Include Grounding Conductors, Testing and Cable Terminations

(b) Exterior Electrical Distribution, Underground
(1) Duct Line Excavation, Placement of Ducts and Misc. Materials
(2) Placement of In Ground Junction or Pull Boxes and Manholes
(3) Placement of Duct Bank Concrete Encasement
(4) Transformer Pad Placement
(5) Mounting of Pad Mounted Transformers
(6) Cable Placement to Include Splicing, Fire-Proofing and Cable Terminations
(7) Grounding Conductors and Testing

(c) Electrical Distribution, Interior
(1) Wiring Methods to Include Conduit Rough-in, Raceway Boxes, Outlet Boxes, Panelboard Cabinets, Placement of Conductors and Conduit Placement Below the Slab for Slab-On-Grade Construction
(2) Wiring Devices, Panelboards, Switch-Boards and Lighting Fixtures
(3) Motors and Transformers
(4) Testing

(d) Fire Detection and Alarm System
(1) Wiring Methods to Include Conduit, Ground Rods, Detectors, Control Panels, Power Supply, Door Holders, Audible Fire Alarm and Annunciator Panel
(2) Testing

---End of Attachment No.1---

SECTION 01451 ATTACHMENT NO.2
PREPARATORY PHASE CHECKLIST

CONTRACTOR'S NAME (Address)

Contract No.:_____ Date Preparatory Held:_____

Title: _____ Spec Section:_____

_____ Drawing No(s):_____

Definable Feature of Work:_____

_____

A. PERSONNEL PRESENT:

Name	Position	Company
1.		
2.		
3.		
4.		
5.		
6.		
7.		
8.		

(List additional personnel on reverse side)

B. DRAWINGS AND SPECS:

I. Has each spec paragraph, contract drawing, and shop drawing been studied? YES _____ NO _____

II. Do all parties have up-to-date drawings and specifications? YES _____ NO_____

C. SHOP DRAWINGS INVOLVED:

Transmittal/Item	Code	Contractor or Gov't Approval
1.		
2.		
3.		
4.		

ATTACHMENT NO.2 (continued)

D. MATERIALS:

I. Are all materials on hand? YES _____ NO _____

II. Have all materials been checked for contract compliance against approved shop drawings? YES _____ NO _____

III. Items not on hand or not in accordance with transmittals (if not on hand, check during initial phase):

1. _____

2. _____

3. _____

4. _____

E. TESTS required in accordance with contract requirements:

Test/Paragraph	Frequency
1. _____	_____
2. _____	_____
3. _____	_____
4. _____	_____
5. _____	_____
6. _____	_____

F. ACCIDENT PREVENTION: Has Hazard Analysis been completed?
YES _____ NO _____
If yes, attach a copy, if no, explain:

_____

_____

_____

_____

_____

ATTACHMENT NO.2 (continued)

G. EQUIPMENT Requiring Operational Check:

1._____

2._____

3._____

4._____

H. WORKMANSHIP: Have procedures for accomplishing work been reviewed with appropriate people? YES _____ NO _____

I. PREVIOUS WORK: Has all preliminary work been accomplished in accordance with contract requirements and is this feature of work ready to start? YES _____ NO _____

Explain any problems: _____

_____

_____

_____

J. HI-LIGHTING SPECIFIC ITEMS: Hi-light specific items noted during the Preparatory Phase inspection. ie, (Med. Voltage cable shall be hi-pot tested).

K. OTHER COMMENTS: _____

_____

_____

_____

_____
Quality Control Representative
Signature

SECTION 01451 ATTACHMENT NO.3
INITIAL PHASE CHECKLIST

CONTRACTOR'S NAME (Address)

Contract No.:_____ Date Initial Held: _____

Title:_____ Spec Section:_____

Drawing No(s).:_____

Definable Feature of Work:_____

_____

_____

A. PERSONNEL PRESENT:

Name Position Company

1._____

2._____

3._____

4._____

5._____

6._____

B. MATERIALS being used are in strict accordance with the contract plans and specifications? YES _____ NO _____

If not, explain:_____

_____

_____

_____

ATTACHMENT NO.3 (continued)

C. WORKMANSHIP:

I. Procedures and/or work methods witnessed are in strict compliance with the requirement of the contract specifications? YES _____ NO _____

If not, explain: _____

_____

_____

II. Workmanship is acceptable? YES _____ NO _____

State area where improvement is needed: _____

_____

_____

D. SAFETY violations and corrective action taken:_____

_____

_____

E. COMMENTS: _____

_____

_____

_____

_____

_____
Quality Control Representative
Signature

_____

SECTION 01451 ATTACHMENT NO.4
DAILY CONSTRUCTION QUALITY CONTROL REPORT (RMS QC)

CONTRACTORS QUALITY CONTROL REPORT (QCR)
DAILY OG OF CONSTRUCTION - MILITARY
REPORT NUMBER
1 PAGE 1 DATE
29 Feb 00 - Tuesday PROJECT

Sample Project ND RMS, Langley AFB, Virginia
CONTRACT NUMBER

DACA65-99-C-XXXX CONTRACTOR

WEATHER

No Weather Reported
QC NARRATIVES(S)

Activities in Progress:
Include comments here.
Did anything develop that may lead to a Change Order/Claim?
No
Safety Inspection / Safety Meeting:
Include meetings here.

Safety: Inspections made, Deficiencies noted):
Include safety inspections and safety deficiencies here.

Safety: Correction Action taken:
Corrective Action

Verbal Instructions given by Government:
Include instructions here.

Were there any Delays in Work Progress today?
None.
PREP/INITIAL DATES (Preparatory and initial dates held and advance notice)

No preparatory or initial inspections were held today.
ACTIVITY START/FINISH

No activities were started or finished today.
QC REQUIREMENTS

No QC requirements were completed today.

CONTRACTORS QUALITY CONTROL REPORT (QCR)
DAILY OG OF CONSTRUCTION - MILITARY
REPORT NUMBER
1 PAGE 2 DATE
29 Feb 00 - Tuesday PROJECT

Sample Project ND RMS, Langley AFB, Virginia
CONTRACT NUMBER

DACA65-99-C-XXXX QA/QC COMMENTS (Describe QC comments issued, report QA and QC comments corrected)

No QC comments were issued today.CONTRACTORS ON SITE(Report contractor's first and/or last date on site)

No contractors were reported on site today. LABOR HOURS

No labor hours were reported today. EQUIPMENT HOURS

No equipment hours were reported today.
EQUIPMENT CHECKS

No equipment inspections were conducted today.
SAFETY CORRECTIONS (Report corrective actions for safety violations)

No outstanding safety violations.

CONTRACTOR CERTIFICATION: On behalf of the contractor, I certify that this report is complete and correct and all equipment and material used and work performed during this reporting period are in compliance with the contract plans and specifications, to the best of my knowledge, except as noted above.
QC REPRESENTATIVE'S SIGNATURE DATE

SUPERINTENDENT'S
INITIALS DATE

SECTION 01451 ATTACHMENT NO.5
TEST REPORT

CONTRACTOR'S NAME (Address)

STRUCTURE OR BUILDING_____
CONTRACT NO._____

DESCRIPTION OF ITEM, SYSTEM OR PART OF SYSTEM TESTED:_____
_____
_____
_____
_____

DESCRIPTION OF TEST:_____
_____
_____
_____
_____

NAME AND TITLE OF PERSON IN CHARGE OF PERFORMING TESTS FOR CONTRACTOR:

NAME_____

TITLE_____

SIGNATURE_____

I HEREBY CERTIFY THAT THE ABOVE DESCRIBED ITEM, SYSTEM OR PART OF SYSTEM HAS BEEN TESTED AS INDICATED ABOVE AND FOUND TO BE ENTIRELY SATISFACTORY AS REQUIRED IN THE CONTRACT SPECIFICATIONS.

SIGNATURE OF CONTRACTOR QUALITY CONTROL INSPECTOR

_____

DATE_____

REMARKS:_____

-- End of Section --

SECTION 01500
TEMPORARY CONSTRUCTION FACILITIES

03/00

PART 1 GENERAL

1.1 GENERAL REQUIREMENTS

1.1.1 Site Plan

The Contractor shall prepare a site plan indicating the proposed location and dimensions of any area to be fenced and used by the Contractor, the number of trailers to be used, entrance(s), utilities, and details of the fence installation. Any areas which may have to be graveled to prevent the tracking of mud shall also be identified. The Contractor shall also indicate any supplemental or other staging area.

1.1.2 Identification of Employees

The Contractor shall be responsible for furnishing to each employee and for requiring each employee engaged on the work to display identification as approved and directed by the Contracting Officer. Prescribed identification shall immediately be delivered to the Contracting Officer for cancellation upon release of any employee. When required, the Contractor shall obtain and provide fingerprints of persons employed on the project. Contractor and subcontractor personnel shall wear identifying markings on hard hats clearly identifying the company for whom the employee works.

1.1.3 Employee Parking

Contractor employees shall park privately owned vehicles in an area designated by the Contracting Officer. This area will be within reasonable walking distance of the construction site. Contractor employee parking shall not interfere with existing and established parking requirements of the facility.

1.2 AVAILABILITY AND USE OF UTILITY SERVICES

1.2.1 Payment for Utility Services

The Government will make all reasonably required utilities available to the Contractor from existing outlets and supplies, as specified in the contract.

1.2.2 Temporary Connections

The Contractor, at its expense and in a workmanlike manner satisfactory to the Contracting Officer, shall provide, install, and maintain all necessary temporary connections and distribution lines. The Contractor shall notify the Contracting Officer, in writing, 5 working days before making final electrical connections.

1.2.3 Sanitation

The Contractor shall provide and maintain within the construction area minimum field-type sanitary facilities approved by the Contracting Officer. Government toilet facilities will not be available to Contractor's

personnel.

1.3 BULLETIN BOARD

1.3.1 Bulletin Board

Within fifteen days after receipt of the Notice To Proceed, the Contractor shall provide a weatherproof bulletin board not less than 36 by 48 inches in size for displaying the Equal Employment Opportunity poster, a copy of the wage decision contained in the contract documents, Wage Rate Information poster, and other information required or approved by the Contracting Officer. The bulletin board shall be located at the project site in a conspicuous place, outside of the contractor's temporary office, easily accessible to all employees, as approved by the Contracting Officer. Legible copies of the aforementioned data shall be displayed until work under this contract is completed. Upon completion of work the bulletin board shall be removed by and remain the property of the Contractor.

1.4 PROTECTION AND MAINTENANCE OF TRAFFIC

During construction the Contractor shall provide access and temporary relocated roads as necessary to maintain traffic. The Contractor shall maintain and protect traffic on all affected roads during the construction period except as otherwise specifically directed by the Contracting Officer. Measures for the protection and diversion of traffic, including the provision of watchmen and flag men, erection of barricades, placing of lights around and in front of equipment and the work, and the erection and maintenance of adequate warning, danger, and direction signs, shall be as required by the State and local authorities having jurisdiction. The traveling public shall be protected from damage to person and property. The Contractor's traffic on roads selected for hauling material to and from the site shall interfere as little as possible with public traffic. The Contractor shall investigate the adequacy of existing roads and the allowable load limit on these roads. The Contractor shall be responsible for the repair of any damage to roads caused by construction operations.

1.4.1 Haul Roads

The Contractor shall, at its own expense, construct access and haul roads necessary for proper prosecution of the work under this contract. Haul roads shall be constructed with suitable grades and widths; sharp curves, blind corners, and dangerous cross traffic shall be avoided. The Contractor shall provide necessary lighting, signs, barricades, and distinctive markings for the safe movement of traffic. The method of dust control shall be adequate to ensure safe operation at all times. Location, grade, width, and alignment of construction and hauling roads shall be subject to approval by the Contracting Officer. Lighting shall be adequate to assure full and clear visibility for full width of haul road and work areas during any night work operations. Upon completion of the work, haul roads designated by the Contracting Officer shall be removed.

1.4.2 Barricades

The Contractor shall erect and maintain temporary barricades to limit public access to hazardous areas. Such barricades shall be required whenever safe public access to paved areas such as roads, parking areas or sidewalks is prevented by construction activities or as otherwise necessary to ensure the safety of both pedestrian and vehicular traffic. Barricades shall be securely placed, clearly visible with adequate illumination to

provide sufficient visual warning of the hazard during both day and night. Barricades and other physical protection shall be in accordance with EM 385-1-1.

1.5 CONTRACTOR'S TEMPORARY FACILITIES

1.5.1 Administrative Field Offices and Storage Areas

The Contracting Officer will designate an area within which the Contractor shall be permitted to place administrative or storage trailers for equipment and limited construction materials other than in trailers. The Contractor shall provide and maintain administrative field office facilities within the construction area at the designated site. Government office and warehouse facilities will not be available to the Contractor's personnel.

1.5.1.1 Storage Area(s)

The Contractor shall construct a temporary 6-foot high chain link fence around all trailers and materials. The fence shall include "tennis court" type mesh as indicated on the drawings, such that visibility through the fence is obstructed. Fence posts may be driven in lieu of concrete bases where soil conditions permit. No trailers, materials, or equipment shall be placed or stored outside the fenced area unless such trailers, materials or equipment are assigned a separate and distinct storage area by the CO away from the vicinity of the construction site but within the boundaries of the Post. At no time shall trailers, equipment or materials be open to public view with the exception of those items which are in support of ongoing work on any given day. Materials shall not be stockpiled outside the fence in preparation for the next day's work. At the end of each work day, mobile equipment such as tractors, wheeled lifting equipment, cranes, trucks and like equipment shall be parked within the fenced area.

1.5.1.2 Supplemental Storage Area(s)

Upon request of the Contractor, the CO will designate another or supplemental area for the Contractor's use and storage of trailers, equipment and materials. This area may not be in close proximity to the construction site, but shall be within the boundaries of the Post. Fencing of materials or equipment will not be required at this site; however, the Contractor shall be responsible for cleanliness and orderliness of the storage area used. The Contractor shall be responsible for the security of any materials or equipment stored in this area. No utilities will be provided to this area by the Government.

1.5.1.3 Appearance of Trailers

Trailers utilized by the Contractor, whether for the purpose of administrative use or materials storage, shall present a clean and neat exterior appearance and be in a state of good repair. Trailers which, in the opinion of the CO, are not in good repair shall not be allowed on the Post.

1.5.1.4 Equipment

Any item of construction equipment, with the exception of hand tools, which becomes inoperable shall be repaired within five (5) working days or removed from the construction site.

1.5.1.5 Maintenance of Storage Area(s)

It shall be the responsibility of the Contractor to keep all fencing in a state of good repair and proper alignment. Should the Contractor elect to traverse grassed or other areas without paving that are not established roadways, with construction equipment or other vehicles, such grassed or other areas shall be covered with a layer of gravel as necessary to prevent rutting and to prevent the tracking of mud onto paved or established roadways. Gradation of the gravel shall be at the discretion of the Contractor. The Contractor shall be responsible for the cutting of grass located within the boundaries of the construction site for the duration of the project. Grass and vegetation along fences, buildings, under trailers and in areas not accessible to mowers shall be edged or trimmed neatly.

1.6 Telephone

The Contractor shall be responsible for making all arrangements and paying all cost for telephone facilities he may require.

1.6.1 Security Provisions

Adequate outside security lighting shall be provided at the Contractor's temporary facilities. The Contractor shall be responsible for the security of its own equipment.

1.7 CLEANUP

Construction debris, waste materials, packaging material and the like shall be removed from the work site daily. Any dirt or mud which is tracked onto paved or surfaced roadways shall be immediately cleaned away. Materials resulting from demolition activities which are salvageable shall be stored within the fenced area described above or at the supplemental storage area. Stored material not in trailers, whether new or salvaged, shall be neatly stacked when stored.

1.8 RESTORATION OF STORAGE AREA

Upon completion of the project and after removal of trailers, materials, and equipment from within the fenced area, the fence shall be removed and will become the property of the Contractor. Areas used by the Contractor for the storage of equipment or material, or other use, shall be restored to the original or better condition. Gravel used to traverse grassed areas shall be removed and the area restored to its original condition, including top soil and seeding as necessary.

1.9 BULLETIN BOARD, PROJECT SIGN, AND PROJECT SAFETY SIGN

1.9.1 Bulletin Board

Within fifteen days after receipt of the Notice to Proceed, the Contractor shall provide a weatherproof bulletin board not less than 36 by 48 inches in size for displaying the Equal Employment Opportunity poster, a copy of the wage decision contained in the contract documents, Wage Rate information poster, and other information required or approved by the Contracting Officer. The bulletin board shall be located at the project site in a conspicuous place, outside of the Contractor's temporary office, easily accessible to all employees, as approved by the Contracting Officer. Legible copies of the aforementioned data shall be displayed until work under this contract is completed. Upon completion of work the bulletin

board shall be removed by and remain the property of the Contractor.

1.9.2 Project and Safety Signs

The requirements for the signs, their content, and location shall be provided at a location designated by the Contracting Officer. The signs shall be erected within 15 days after receipt of the Notice to Proceed. The data required by the safety sign shall be corrected daily, with light colored metallic or non-metallic numerals. Upon completion of the project, the signs shall be removed and disposed of by the Contractor

1.9.2.1 Project Sign

The project sign shall conform to the requirements as indicated on Attachment No. 2, U.S. Air Force ACC MCP Project Sign Details attached hereto.

1.9.2.2 Safety Sign

The safety sign shall conform to the requirements as indicated on Attachment Nos. 1A and 1B, attached hereto. The data required by the sign shall be corrected daily, with light colored metallic or non-metallic numerals. Numerals, including mounting hardware, shall be subject to the approval of the CO.

1.9.2.3 Payment

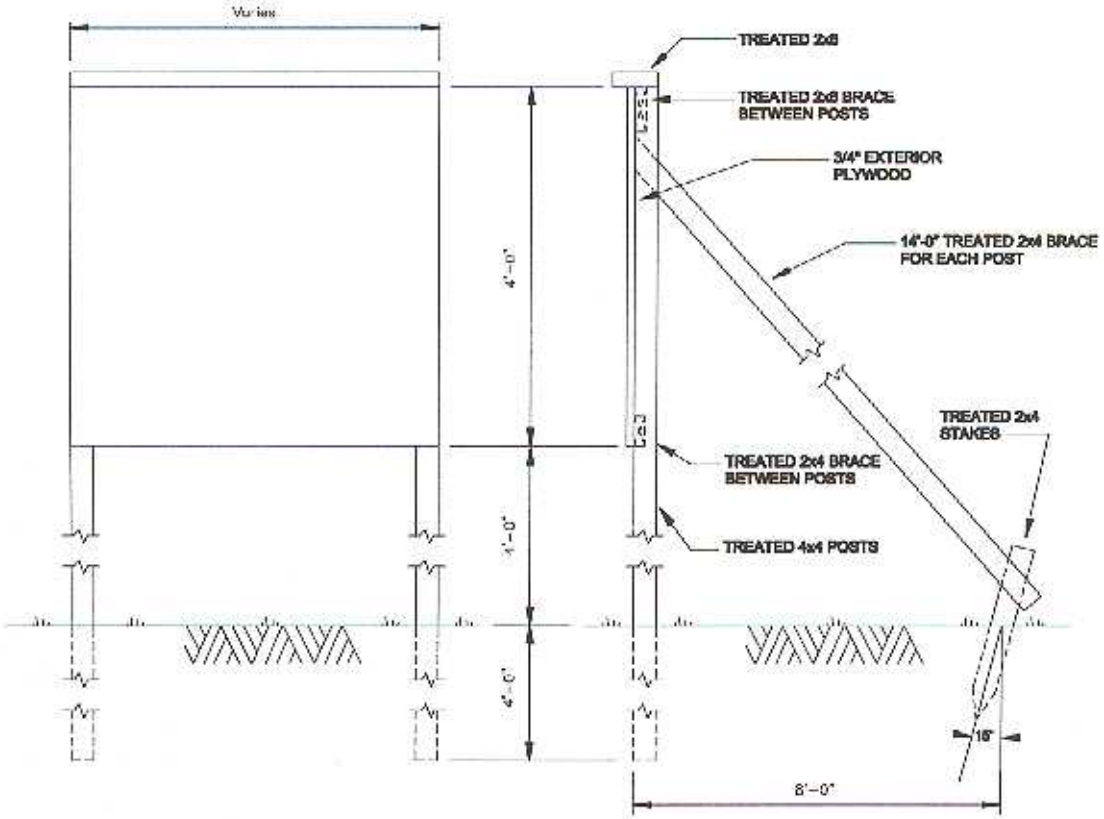
No separate payment will be made for the sign work covered under this section of the specifications and all costs in connection therewith will be considered as a subsidiary obligation of the Contractor, covered by the contract prices in this contract.

PART 2 PRODUCTS (Not Applicable)

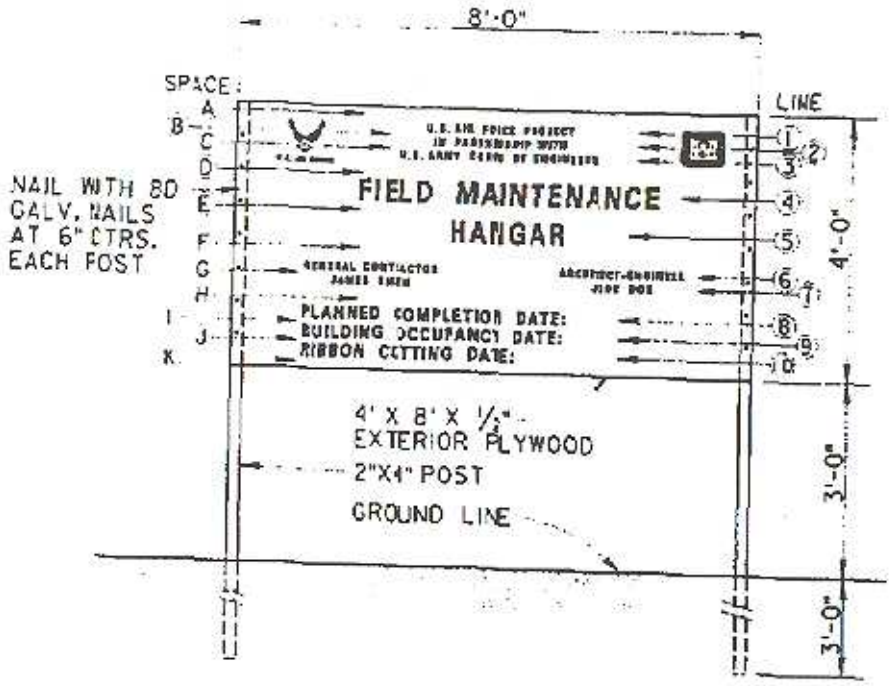
PART 3 EXECUTION

-- End of Section --

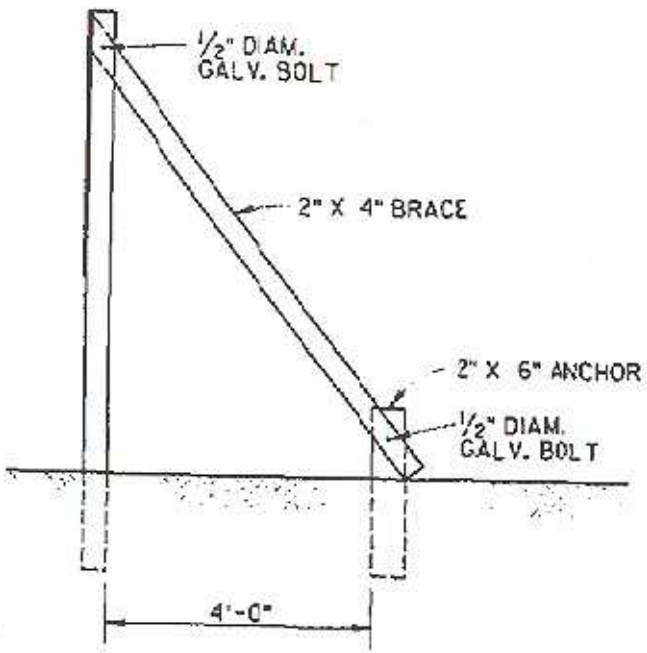
SIGN ERECTION DETAILS



Attachment 1B



FRONT VIEW



END VIEW

U.S. AIR FORCE ACC MCP PROJECT SIGN DETAILS

NOTES:

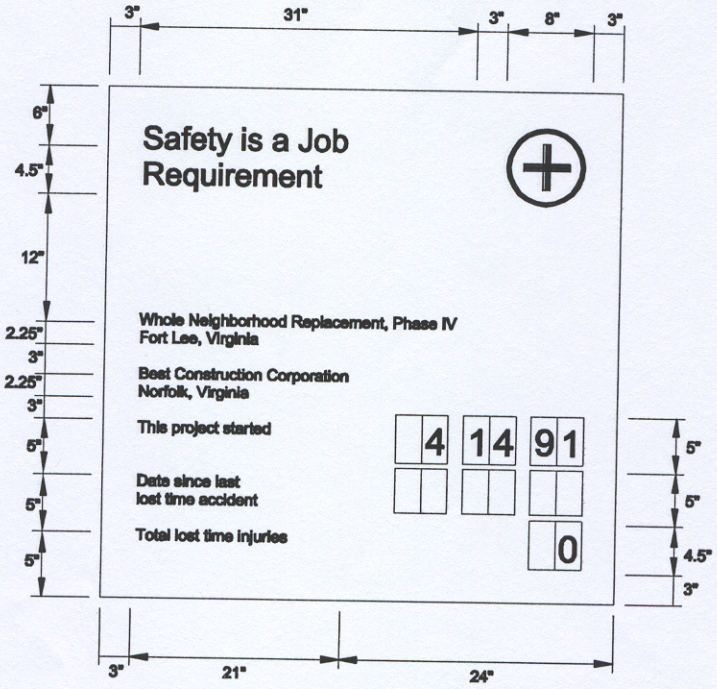
1. POSTS SHALL BE S4S.
2. PLYWOOD SHALL BE EXTERIOR TYPE, A-C GRADE.
3. BEFORE PAINTING, SURFACE SHALL BE CLEAN, DRY, FREE OF GREASE AND SANDED.
4. PAINT WITH ONE EXTERIOR OIL PRIME COAT AND EXTERIOR TYPE ALKYD, CONFORMING TO MASTER PAINTERS INSTITUTE MPI-9, MPI GLOSS LEVEL 6. COLOR SHALL MATCH SHERWIN WILLIAMS SW 2175.
5. ALL LETTERING SHALL BE EXTERIOR TYPE ALKYD. COLOR SHALL MATCH SHERVIN WILLIAMS SW 1900.
6. DECALOMANIA FOR CORPS OF ENGINEERS INSIGNIA AND U.S. AIR FORCE EMBLEM WILL BE FURNISHED BY THE CONTRACTING OFFICER FOR INSTALLATION BY THE CONTRACTOR.
7. ALL EXPOSED WOOD (POSTS, SUPPORTS, BACK, ETC.) SHALL BE PAINTED THE SAME BACKGROUND COLOR AS THE SIGN.
8. LETTERING STYLE SHALL BE EITHER HELIOS EXTRA BOLD CONDENSED, HELIOS BOLD II, HELVETICA BLACK ROMAN, OR HELVETICA BOLD ROMAN.

SCHEDULE

SPACE	HEIGHT	LINE	DESCRIPTION	LETTER HEIGHT	STROKE
A	3"	1	U.S. AIR FORCE PROJECT	1.5"	3/16"
B	1"	2	IN PARTNERSHIP WITH	1.5"	3/16"
C	1"	3	U.S. ARMY CORPS OF ENGINEERS	1.5"	3/16"
D	4"	4	PROJECT NAME	4"	1/2"
E	3"	5	PROJECT NAME CONT'D (IF REQ'D)	4"	1/2"
F	4"	6	GENERAL CONTRACTOR/A-E	1.5"	3/16"
G	1"	7	GENERAL CONTRACTOR/A-E	1.5"	3/16"
H	4"	8	PLANNED COMPLETION DATE	2.5"	1/4"
I	1"	9	BUILDING OCCUPANCY DATE	2.5"	1/4"
J	1"	10	RIBBON CUTTING DATE	2.5"	1/4"
K	2"				

Atch 2

SAFETY SIGN



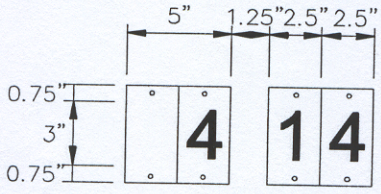
All typography is flush left and rag right, upper and lower case with initial capitals only as shown. Letter and word spacing to follow Corps Standards (EP 310-1-6a and 6b).

Legend Group 1: Standard two-line title "Safety is a Job Requirement" with (8" od.) Safety Green First Aid logo. Typeface: 3" Helvetiva Bold; Color: Black.

Legend Group 2: One to two-line project title legend describes the work being done under this contract and name of host project. Typeface: 1.5" Helvetica Regular; Color: Black; Maximum line length: 42".

Legend Group 3: One to two-line identification: name of prime contractor and city, state address. Typeface: 1.5" Helvetica Regular; Color: Black; Maximum line length: 42".

Legend Group 4: Standard safety record captions as shown. Typeface 1.25" Helvetica Regular; Color: Black.



Replaceable numbers are to be mounted on white 0.060 aluminum plates and screw-mounted to backdrop. Typeface: 3" Helvetica Regular; Color: Black; Plate size: 2.5"x 4.5".

Attachment 1A

SECTION 01572

CONSTRUCTION AND DEMOLITION WASTE MANAGEMENT
9/01

PART 1 GENERAL

1.1 GOVERNMENT POLICY

Government policy is to apply sound environmental principles in the design, construction and use of facilities. As part of the implementation of that policy the Contractor shall: (1) practice efficient waste management when sizing, cutting, and installing products and materials and (2) use all reasonable means to divert construction and demolition waste from landfills and incinerators and to facilitate their recycling or reuse.

1.2 SUBMITTALS

SD-01 Preconstruction Submittals

Waste Management Plan; G

Contractor shall submit a waste management plan in writing within 15 days of contract award.

SD-11 Closeout Submittals

Contractor shall submit records of all waste generated to Contracting Officer upon completion of the construction.

1.3 MANAGEMENT

The Contractor shall take a pro-active, responsible role in the management of construction and demolition waste and require all subcontractors, vendors, and suppliers to participate in the effort. Construction and demolition waste includes products of demolition or removal, excess or unusable construction materials, packaging materials for construction products, and other materials generated during the construction process but not incorporated into the work. In the management of waste consideration shall be given to the availability of viable markets, the condition of the material, the ability to provide the material in suitable condition and in a quantity acceptable to available markets, and time constraints imposed by internal project completion mandates. The Contractor shall be responsible for implementation of any special programs involving rebates or similar incentives related to recycling of waste. Revenues or other savings obtained for salvage, or recycling shall accrue to the Contractor. Firms and facilities used for recycling, reuse, and disposal shall be appropriately permitted for the intended use to the extent required by federal, state, and local regulations.

Ensure the weight (in tons) of all demolition debris and construction debris is reported to the Contracting Officer to forward to 1 CES/CEVP.

In compliance with AFI 32-7086 para 2.6.9.2, the Contractor will list in the contract all hazardous materials (by product or chemical name) and estimated amounts in pounds or gallons that he plans on using on a project in the contract. The Contracting Officer will in-turn get this list of

items to CEVP as soon as he/she gets it. CEVP needs to be completely aware of all hazardous materials used on the installation.

In addition, ensure that at the end of the projects/construction, the Contractors take their hazardous materials with them. Contracting Officer is responsible for ensuring the Contractor takes his paints, solvents, and other hazardous materials with him when the project is complete, and forwards this information to 1 CES/CEVP.

1.4 WASTE MANAGEMENT PLAN

A waste management plan shall be submitted within 15 days after contract award and prior to initiating any site preparation work. The plan shall include the following:

a. Name of individuals on the Contractor's staff responsible for waste prevention and management.

b. Actions that will be taken to reduce solid waste generation.

c. Description of the specific approaches to be used in recycling/reuse of the various materials generated, including the areas and equipment to be used for processing, sorting, and temporary storage of wastes.

d. Characterization, including estimated types and quantities, of the waste to be generated.

e. Name of landfill and/or incinerator to be used and the estimated costs for use, assuming that there would be no salvage or recycling on the project.

f. Identification of local and regional reuse programs, including non-profit organizations such as schools, local housing agencies, and organizations that accept used materials such as materials exchange networks and Habitat for Humanity.

g. List of specific waste materials that will be salvaged for resale, salvaged and reused, or recycled. Recycling facilities that will be used shall be identified.

h. Identification of materials that cannot be recycled/reused with an explanation or justification.

i. Anticipated net cost savings determined by subtracting Contractor program management costs and the cost of disposal from the revenue generated by sale of the materials and the incineration and/or landfill cost avoidance.

1.5 RECORDS

Records shall be maintained to document the quantity of waste generated; the quantity of waste diverted through sale, reuse, or recycling; and the quantity of waste disposed by landfill or incineration. The records shall be made available to the Contracting Officer during construction, and a copy of the records shall be delivered to the Contracting Officer upon completion of the construction.

1.6 COLLECTION

See notes on drawings and in demolition specification for additional requirements.

The necessary containers, bins and storage areas to facilitate effective waste management shall be provided and shall be clearly and appropriately identified. Recyclable materials shall be handled to prevent contamination of materials from incompatible products and materials and separated by one of the following methods:

1.6.1 Source Separated Method.

Waste products and materials that are recyclable shall be separated from trash and sorted into appropriately marked separate containers and then transported to the respective recycling facility for further processing.

1.6.2 Co-Mingled Method.

Waste products and recyclable materials shall be placed into a single container and then transported to a recycling facility where the recyclable materials are sorted and processed.

1.6.3 Other Methods.

Other methods proposed by the Contractor may be used when approved by the Contracting Officer.

1.7 DISPOSAL

Except as otherwise specified in other sections of the specifications, disposal shall be in accordance with the following:

1.7.1 Reuse

First consideration shall be given to salvage for reuse since little or no re-processing is necessary for this method, and less pollution is created when items are reused in their original form. Sale or donation of waste suitable for reuse shall be considered. Salvaged materials, other than those specified in other sections to be salvaged and reinstalled, shall not be used in this project.

1.7.2 Recycle

Waste materials not suitable for reuse, but having value as being recyclable, shall be made available for recycling whenever economically feasible.

1.7.3 Waste

Materials with no practical use or economic benefit shall be disposed at a landfill or incinerator.

-- End of Section --

SECTION 01670

RECYCLED / RECOVERED MATERIALS

9/01

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.

U.S. NATIONAL ARCHIVES AND RECORDS ADMINISTRATION (NARA)

40 CFR 247	Comprehensive Procurement Guideline for Products Containing Recovered Material

1.2 OBJECTIVES

Government procurement policy is to acquire, in a cost effective manner, items containing the highest percentage of recycled and recovered materials practicable consistent with maintaining a satisfactory level of competition without adversely affecting performance requirements or exposing suppliers' employees to undue hazards from the recovered materials. The Environmental Protection Agency (EPA) has designated certain items which must contain a specified percent range of recovered or recycled materials. EPA designated products specified in this contract comply with the stated policy and with the EPA guidelines. The Contractor shall make all reasonable efforts to use recycled and recovered materials in providing the EPA designated products and in otherwise utilizing recycled and recovered materials in the execution of the work.

1.3 EPA DESIGNATED ITEMS INCORPORATED IN THE WORK

Various sections of the specifications contain requirements for materials that have been designated by EPA as being products which are or can be made with recovered or recycled materials. These items, when incorporated into the work under this contract, shall contain at least the specified percentage of recycled or recovered materials unless adequate justification (non-availability) for non-use is provided. When a designated item is specified as an option to a non-designated item, the designated item requirements apply only if the designated item is used in the work.

1.4 EPA PROPOSED ITEMS INCORPORATED IN THE WORK

Products other than those designated by EPA are still being researched and are being considered for future Comprehensive Procurement Guideline (CPG) designation. It is recommended that these items, when incorporated in the work under this contract, contain the highest practicable percentage of recycled or recovered materials, provided specified requirements are also met.

EPA ITEMS CONSIDERED FOR CPG III DESIGNATION

Carpet Runners
Flooring Materials
Hardboard
Medium Density Fiberboard
Nylon Carpet
Particleboard
Interior Trim and Window Frames
Roofing Materials
Rubberized Asphalt
Building Blocks
Decking Material
Plastic Pipe
Aggregates
Concrete Containing Silica Fume
BUILDING INSULATION
Fiberglass
Cellulose Loose-Fill and Spray-on
Plastic Rigid Foam
Polyurethane:
Rigid Foam
Foam-in-Place
Phenolic Rigid Foam
FIBERBOARD/PAPERBOARD
Structural Fiberboard
Paminated paperboard
HYDRAULIC MULCH
Paper based hydr. mulch
Wood based hydr. mulch
LAWN & GARDEN EDGING
Lawn and garden edging

1.5 EPA LISTED ITEMS USED IN CONDUCT OF THE WORK BUT NOT INCORPORATED IN THE WORK

There are many products listed in 40 CFR 247 which have been designated or proposed by EPA to include recycled or recovered materials that may be used by the Contractor in performing the work but will not be incorporated into the work. These products include office products, temporary traffic control products, and pallets. It is recommended that these non-construction products, when used in the conduct of the work, contain the highest practicable percentage of recycled or recovered materials and that these products be recycled when no longer needed.

-- End of Section --

SECTION 01780

CLOSEOUT SUBMITTALS
05/00

PART 1 GENERAL

1.1 SUBMITTALS

The following shall be submitted in accordance with Section 01330 SUBMITTAL PROCEDURES.

SD-11 Closeout Submittals

As-Built Drawings; G

Drawings showing final as-built conditions of the project. The final CADD as-built drawings shall consist of one set of electronic CADD drawing files in the specified format, one set of mylar drawings, 2 sets of blue-line prints of the mylars, and one set of the approved working as-built drawings.

As-Built Record of Equipment and Materials; G

Two copies of the record listing the as-built materials and equipment incorporated into the construction of the project.

Final Approved Shop Drawings; G

Two copies of the final approved as-built shop drawings as described below.

Construction Contract Specifications; G

Two copies of the as-built specifications as described below.

Real Property Equipment; G

Three copies of the draft and three copies of the final "Equipment in Place List" as described below.

Warranty Management Plan; G.

Three sets of the warranty management plan containing information relevant to the warranty of materials and equipment incorporated into the construction project, including the starting date of warranty of construction. The Contractor shall furnish with each warranty the name, address, and telephone number of each of the guarantor's representatives nearest to the project location.

Warranty Tags;

Two record copies of the warranty tags showing the layout and design.

Final Clean-Up; G

Two copies of the listing of completed final clean-up items.

1.2 PROJECT RECORD DOCUMENTS

1.2.1 As-Built Drawings

This paragraph covers as-built drawings complete, as a requirement of the contract. The terms "drawings," "contract drawings," "drawing files," "working as-built drawings" and "final as-built drawings" refer to contract drawings which are revised to be used for final as-built drawings.

1.2.1.1 Government Furnished Materials

One set of electronic CADD files in the specified software and format revised to reflect all bid amendments will be provided by the Government at the preconstruction conference for projects requiring CADD file as-built drawings.

1.2.1.2 Working As-Built and Final As-Built Drawings

The Contractor shall revise 2 sets of paper drawings by red-line process to show the as-built conditions during the prosecution of the project. These working as-built marked drawings shall be kept current on a weekly basis and at least one set shall be available on the jobsite at all times. Changes from the contract plans which are made in the work or additional information which might be uncovered in the course of construction shall be accurately and neatly recorded as they occur by means of details and notes. Final as-built drawings shall be prepared after the completion of each definable feature of work as listed in the Contractor Quality Control Plan (Foundations, Utilities, Structural Steel, etc., as appropriate for the project). The working as-built marked prints and final as-built drawings will be jointly reviewed for accuracy and completeness by the Contracting Officer and the Contractor prior to submission of each monthly pay estimate. If the Contractor fails to maintain the working and final as-built drawings as specified herein, the Contracting Officer will deduct from the monthly progress payment an amount representing the estimated cost of maintaining the as-built drawings. This monthly deduction will continue until an agreement can be reached between the Contracting Officer and the Contractor regarding the accuracy and completeness of updated drawings. The working and final as-built drawings shall show, but shall not be limited to, the following information:

a. The actual location, kinds and sizes of all sub-surface utility lines. In order that the location of these lines and appurtenances may be determined in the event the surface openings or indicators become covered over or obscured, the as-built drawings shall show, by offset dimensions to two permanently fixed surface features, the end of each run including each change in direction. Valves, splice boxes and similar appurtenances shall be located by dimensioning along the utility run from a reference point. The average depth below the surface of each run shall also be recorded.

b. The location and dimensions of any changes within the building structure.

c. Correct grade, elevations, cross section, or alignment of roads, earthwork, structures or utilities if any changes were made from contract plans.

d. Changes in details of design or additional information obtained from working drawings specified to be prepared and/or furnished by the Contractor; including but not limited to fabrication, erection, installation plans and placing details, pipe sizes, insulation material,

dimensions of equipment foundations, etc.

e. The topography, invert elevations and grades of drainage installed or affected as part of the project construction.

f. Changes or modifications which result from the final inspection.

g. Where contract drawings or specifications present options, only the option selected for construction shall be shown on the final as-built prints.

h. If borrow material for this project is from sources on Government property, or if Government property is used as a spoil area, the Contractor shall furnish a contour map of the final borrow pit/spoil area elevations.

i. Systems designed or enhanced by the Contractor, such as HVAC controls, fire alarm, fire sprinkler, and irrigation systems.

j. Modifications (change order price shall include the Contractor's cost to change working and final as-built drawings to reflect modifications) and compliance with the following procedures.

(1) Directions in the modification for posting descriptive changes shall be as follows.

(2) A Modification Circle shall be placed at the location of each deletion. Modification Circle is a circle with the identification of the modification number in the center.

(3) For new details or sections which are added to a drawing, a Modification Circle shall be placed by the detail or section title.

(4) For minor changes, a Modification Circle shall be placed by each area changed on the drawing (each location).

(5) For major changes to a drawing, a Modification Circle shall be placed by the title of the affected plan, section, or detail at each location.

(6) For changes to schedules or drawings, a Modification Circle shall be placed either by the schedule heading or by the change in the schedule.

(7) The Modification Circle size shall be 1/2 inch diameter unless the area where the circle is to be placed is crowded. Smaller size circle shall be used for crowded areas.

k. Final As-Built Drawings. When the as-built drawings are completed, and prior to submission to the Government, the contractor shall indicate on each drawing, in the lower right hand corner, in bold letters at least 1/4" high, "AS-BUILT DRAWING".

1.2.1.3 Drawing Preparation

The as-built drawings shall be modified as may be necessary to correctly show the features of the project as it has been constructed by bringing the contract set into agreement with approved working as-built prints, and adding such additional drawings as may be necessary. These working as-built marked prints shall be neat, legible and accurate. These drawings

are part of the permanent records of this project and shall be returned to the Contracting Officer after approval by the Government. Any drawings damaged or lost by the Contractor shall be satisfactorily replaced by the Contractor at no expense to the Government.

1.2.1.4 Computer Aided Design and Drafting (CADD) Drawings

Only personnel proficient in the preparation of CADD drawings shall be employed to modify the contract drawings or prepare additional new drawings. Additions and corrections to the contract drawings shall be equal in quality and detail to that of the originals. Line colors, line weights, lettering, layering conventions, and symbols shall be the same as the original line colors, line weights, lettering, layering conventions, and symbols. If additional drawings are required, they shall be prepared using the specified electronic file format applying the same graphic standards specified for original drawings. The title block and drawing border to be used for any new final as-built drawings shall be identical to that used on the contract drawings. Additions and corrections to the contract drawings shall be accomplished using CADD files. The Contractor will be furnished electronic copies of Contract Drawings in AutoCad Release 2000 software format. The electronic files will be supplied on compact disc, read-only memory (CD-ROM). The Contractor shall be responsible for providing all program files and hardware necessary to prepare final as-built drawings. The Contracting Officer will review final as-built drawings for accuracy and the Contractor shall make required corrections, changes, additions, and deletions.

a. CADD colors shall follow the color scheme of the original drawing. Layer code for changes shall be as follows:

(1) Deleted Items - Deleted graphic items (lines) shall be colored red with red lettering in notes and leaders and moved to a layer named "DELETED ITEMS" and that layer shall be "frozen" from plotting.

(2) Added Items - Added items shall be drawn in colors to match the original drawing but shall be placed on a layer called "ITEMS ADDED BY CHANGE ORDER".

(3) Special Items - Items requiring special information, coordination, or special detailing or detailing notes shall follow the drawing color scheme and be placed on a layer called "SPECIAL REQUIREMENTS".

b. The Contract Drawing files shall be renamed in a manner related to the contract number (i.e., 98-C-10.dwg) as instructed in the Pre-Construction conference. Marked-up changes shall be made only to those renamed files. All changes shall be made on the layer/level as the original item. There shall be no deletions of existing lines; existing lines shall be changed to red and moved to the "DELETED ITEMS" layer.

c. When final revisions have been completed, the cover sheet drawing shall show the wording "RECORD DRAWING AS-BUILT" followed by the name of the Contractor in letters at least 1/4 inch high. All other contract drawings shall be marked either "As-Built" drawing denoting no revisions on the sheet or "Revised As-Built" denoting one or more revisions. Original contract drawings shall be dated in the revision block.

d. Within 20 days after Government approval of all of the working

as-built drawings for a phase of work, the Contractor shall prepare the final CADD as-built drawings for that phase of work and submit two sets of blue-lined prints of these drawings for Government review and approval. The Government will promptly return one set of prints annotated with any necessary corrections. Within 10 days the Contractor shall revise the CADD files accordingly at no additional cost and submit one set of final prints for the completed phase of work to the Government. Within 20 days of substantial completion of all phases of work, the Contractor shall submit the final as-built drawing package for the entire project. The submittal shall consist of one set of electronic files on compact disc, read-only memory (CD-ROM), one set of mylars, two sets of blue-line prints and one set of the approved working as-built drawings. They shall be complete in all details and identical in form and function to the contract drawing files supplied by the Government. Any transactions or adjustments necessary to accomplish this is the responsibility of the Contractor. The Government reserves the right to reject any drawing files it deems incompatible with the customer's CADD system. Paper prints, drawing files and storage media submitted will become the property of the Government upon final approval. Failure to submit final as-built drawing files and marked prints as specified shall be cause for withholding any payment due the Contractor under this contract. Approval and acceptance of final as-built drawings shall be accomplished before final payment is made to the Contractor.

1.2.1.5 Payment

Payment will be made under separate line item for as-built drawings required under this contract as indicated in the Bid Schedule. No progress payments will be made on this line item. The full amount of the line item for As-Built Drawings will be paid for upon satisfactory completion and acceptance of as-built drawings.

1.2.2 As-Built Record of Equipment and Materials

The Contractor shall furnish 2 copies of preliminary record of equipment and materials used on the project 20 days prior to final inspection. This preliminary submittal will be reviewed and returned 2 days after final inspection with Government comments. Two sets of final record of equipment and materials shall be submitted 10 days after final inspection. The designations shall be keyed to the related area depicted on the contract drawings. The record shall list the following data:

RECORD OF DESIGNATED EQUIPMENT AND MATERIALS DATA

Description	Specification Section	Manufacturer and Catalog, Model, and Serial Number, Company Telephone Number	Composition and Size	Where Used

1.2.3 Final Approved Shop Drawings

The Contractor shall furnish final approved project shop drawings 30 days after transfer of the completed facility.

1.2.4 Construction Contract Specifications

The Contractor shall furnish final as-built construction contract

specifications, including modifications thereto, 30 days after transfer of the completed facility.

1.2.5 Real Property Equipment

The Contractor shall furnish a list of installed equipment furnished under this contract. The list shall include all information usually listed on manufacturer's name plate. The "EQUIPMENT-IN-PLACE LIST" shall include, as applicable, the following for each piece of equipment installed: description of item, location (by room number), model number, serial number, capacity, name and address of manufacturer, name and address of equipment supplier, condition, spare parts list, manufacturer's catalog, and warranty. A draft list shall be furnished at time of transfer. The final list shall be furnished 30 days after transfer of the completed facility.

1.2.6 Recording Construction Data

a. During the progress of the work, the Contractor shall keep a careful record at the job site of all changes, corrections, and deviations from the layouts and details shown on the drawings to include all contract modifications. The Contractor shall enter such changes on project drawings promptly, but not later than on a weekly basis.

b. Where underground utilities are installed, note the elevation of the utility installed every 30 feet. Where new utilities cross existing utilities, note the elevation of the new and existing utility and the vertical and/or horizontal separation. Where new utilities run parallel to new and existing utilities, note the elevation at which installed and the horizontal and/or vertical separation between utilities.

(1) GIS Data: The Contractor shall use conventional surveying and other methods, such as a total station or Global Positioning Systems (GPS) for collection of as-built information at an accuracy level in accordance with "Geospatial Positioning Accuracy Standards, Part 3: National Standard for Spatial Data Accuracy," published by the Federal Geographic Data Committee (FGDC), dated July 1998. This document can be found at http://www.fgdc.gov/standards/status/sub1_3.html. All Survey data collected shall be provided to the Government in a digital format with an attached Survey Report identifying survey method, equipment list, calibration documentation, survey layout, description of control points, control diagrams, and field survey data. A Survey Control Database (consisting of a survey marker database and a survey traverse database) will be produced for all survey control points established under this contract, and delivered in a .dbf or ASCII comma-delimited format. If GPS is used, the contractor shall use survey grade GPS, at an accuracy level of +/- 2cm., when appropriate, to collect data to be overlaid onto the installation's orthophotograph and/or base map.

(2) All locational feature data (points, lines, polygons) collected shall be delivered in Arc/Info format along with the original source files. The Geospatial files shall have an external spatial reference file (.prj) attached specifying the parameters of the coordinate system used (as provided by the government). All topologically correct geospatial data shall

overlay on the installations latest orthorectified imagery provided by the government. All accuracy errors shall be reported to the contract project manager.

(3) Feature Attributes: The contractor shall identify the classification, type, size, location, ID number, and any other necessary attributes (specified by the Government) for all surveyed, mapped, designed, or proposed features. All symbol libraries, font libraries, text sizes, text formats, and text placements should be prepared in accordance with the SDS where practical. The contractor shall not develop new libraries without prior written approval from the Government.

(4) All graphic and non-graphic data will be collected in the format defined by the CADD/GIS Technology Center's Spatial Data Standards (SDS) release 2.0 (or the most current version available), except where modified by the Government. This document can be found at http://tsc.wes.army.mil/products/tssds-tsfms/tssds/projects/sds/.

(5) The Contractor shall provide metadata files for all locational data produced under this contract. The metadata file shall conform to the Federal Geographic Data Committee's "Content Standard for Digital Geospatial Metadata, Version 2.0" (or latest version) found at http://www.fgdc.gov/metadata/contstan.html. The output from metadata generator software shall be the standard format for all metadata files created under this contract. In addition, the metadata data shall be provided in ASCII text format. The digital metadata files shall be provided to the Government along with each product deliverable, unless otherwise approved in writing by the Government.

(6) The Government will provide the contractor with data and information concerning all necessary and pertinent functions and principal features of the identified project. These items will include:

(a) The installation's latest georeferenced digital planimetric data and/or base map in ESRI Arc/Info format, or best format available, with associated data files.

(b) The installation's latest orthorectified imagery and specified geospatial parameters (coordinate system, datum, projection, distance units).

(c) Any pertinent and necessary prototype or seed files.

(d) A copy of CADD/GIS Technology Center's Spatial Data Standards (SDS) release 1.95 (or latest version) on CD-ROM.

(e) A copy of "Geospatial Positioning Accuracy Standards, Part 3: National Standard for Spatial Data Accuracy," published by the Federal Geographic Data Committee (FGDC) in Adobe Acrobat Reader (.pdf) format.

(f) Frequency settings for the Real-Time Kinematic (RTK) GPS Base Station and the preferred GPS receiver specifications.

(g) Any other data or schematics deemed necessary for project completion, pending approval from the Government.

c. At the time of beneficial occupancy, the Contractor shall submit as-built data to the Contracting Officer, or his/her designated representative incorporating the aforementioned information into the project drawings. The Contractor shall also ensure a copy of all as-built data is delivered to the Base GeoBase office. The

as-built deliverable (plans, shop drawings, surveys, studies, imagery, designs, manuals, spare parts lists, etc.) shall be in a digital (electronic information) format and shall be delivered on standard compact disks (minimum 650 megabytes) in a format that is directly compatible with the CADD/GIS Technology Center's Spatial Data Standards version 2.0 (or latest version available). No "red-line" or marked-up drawings will be accepted.

1.3 WARRANTY MANAGEMENT

1.3.1 Warranty Management Plan

The Contractor shall develop a warranty management plan which shall contain information relevant to the clause Warranty of Construction in Section 00700. At least 30 days before the planned pre-warranty conference, the Contractor shall submit the warranty management plan for Government approval. The warranty management plan shall include all required actions and documents to assure that the Government receives all warranties to which it is entitled. The plan shall be in narrative form and contain sufficient detail to render it suitable for use by future maintenance and repair personnel, whether tradesmen, or of engineering background, not necessarily familiar with this contract. The term "status" as indicated below shall include due date and whether item has been submitted or was accomplished. Warranty information made available during the construction phase shall be submitted to the Contracting Officer for approval prior to each monthly pay estimate. Approved information shall be assembled in a binder and shall be turned over to the Government upon acceptance of the work. The construction warranty period shall begin on the date of project acceptance and shall continue for the full product warranty period. A joint 4 month and 9 month warranty inspection shall be conducted, measured from time of acceptance, by the Contractor, Contracting Officer and the Customer Representative. Information contained in the warranty management plan shall include, but shall not be limited to, the following:

a. Roles and responsibilities of all personnel associated with the warranty process, including points of contact and telephone numbers within the organizations of the Contractors, subcontractors, manufacturers or suppliers involved.

b. Listing and status of delivery of all Certificates of Warranty for extended warranty items, to include roofs, HVAC balancing, pumps, motors, transformers, and for all commissioned systems such as fire protection and alarm systems, sprinkler systems, lightning protection systems, etc.

c. A list for each warranted equipment, item, feature of construction or system indicating:

1. Name of item.
2. Model and serial numbers.
3. Location where installed.
4. Name and phone numbers of manufacturers or suppliers.
5. Names, addresses and telephone numbers of sources of spare parts.
6. Warranties and terms of warranty. This shall include one-year overall warranty of construction. Items which have extended warranties shall be indicated with separate warranty expiration dates.
7. Cross-reference to warranty certificates as applicable.
8. Starting point and duration of warranty period.

9. Summary of maintenance procedures required to continue the warranty in force.
10. Cross-reference to specific pertinent Operation and Maintenance manuals.
11. Organization, names and phone numbers of persons to call for warranty service.
12. Typical response time and repair time expected for various warranted equipment.

d. The Contractor's plans for attendance at the 4 and 9 month post-construction warranty inspections conducted by the Government.

e. Procedure and status of tagging of all equipment covered by extended warranties.

f. Copies of instructions to be posted near selected pieces of equipment where operation is critical for warranty and/or safety reasons.

1.3.2 Performance Bond

The Contractor's Performance Bond shall remain effective throughout the construction period.

a. In the event the Contractor fails to commence and diligently pursue any construction warranty work required, the Contracting Officer will have the work performed by others, and after completion of the work, will charge the remaining construction warranty funds of expenses incurred by the Government while performing the work, including, but not limited to administrative expenses.

b. In the event sufficient funds are not available to cover the construction warranty work performed by the Government at the Contractor's expense, the Contracting Officer will have the right to recoup expenses from the bonding company.

c. Following oral or written notification of required construction warranty repair work, the Contractor shall respond in a timely manner. Written verification will follow oral instructions. Failure of the Contractor to respond will be cause for the Contracting Officer to proceed against the Contractor.

1.3.3 Pre-Warranty Conference

Prior to contract completion, and at a time designated by the Contracting Officer, the Contractor shall meet with the Contracting Officer to develop a mutual understanding with respect to the requirements of this section. Communication procedures for Contractor notification of construction warranty defects, priorities with respect to the type of defect, reasonable time required for Contractor response, and other details deemed necessary by the Contracting Officer for the execution of the construction warranty shall be established/reviewed at this meeting. In connection with these requirements and at the time of the Contractor's quality control completion inspection, the Contractor shall furnish the name, telephone number and address of a licensed and bonded company which is authorized to initiate and pursue construction warranty work action on behalf of the Contractor. This point of contact will be located within the local service area of the warranted construction, shall be continuously available, and shall be responsive to Government inquiry on warranty work action and status. This requirement does

not relieve the Contractor of any of its responsibilities in connection with other portions of this provision.

1.3.4 Contractor's Response to Construction Warranty Service Requirements

Following oral or written notification by the Contracting Officer, the Contractor shall respond to construction warranty service requirements in accordance with the "Construction Warranty Service Priority List" and the three categories of priorities listed below. The Contractor shall submit a report on any warranty item that has been repaired during the warranty period. The report shall include the cause of the problem, date reported, corrective action taken, and when the repair was completed. If the Contractor does not perform the construction warranty within the timeframes specified, the Government will perform the work and backcharge the construction warranty payment item established.

a. First Priority Code 1. Perform onsite inspection to evaluate situation, and determine course of action within 4 hours, initiate work within 6 hours and work continuously to completion or relief.

b. Second Priority Code 2. Perform onsite inspection to evaluate situation, and determine course of action within 8 hours, initiate work within 24 hours and work continuously to completion or relief.

c. Third Priority Code 3. All other work to be initiated within 3 work days and work continuously to completion or relief.

d. The "Construction Warranty Service Priority List" is as follows:

Code 1-Air Conditioning Systems

(1) Air conditioning leak in part of building, if causing damage.
(2) Air conditioning system not cooling properly.
(3) Faulty controls or other equipment

Code 1-Doors
(1) Interior, exterior personnel doors or hardware, not functioning properly, causing a security, fire, or safety problem.

Code 3-Doors
(1) Interior/exterior personnel doors or hardware not functioning properly.

Code 1-Electrical
(1) Power failure (entire area or any building operational after 1600 hours).
(2) Security lights
(3) Smoke detectors

Code 2-Electrical
(1) Power failure (no power to a room or part of building).
(2) Receptacle and lights (in a room or part of building).

Code 3-Electrical
Street lights.

Code 1-Gas
(1) Leaks and breaks.
(2) No gas to family housing unit or cantonment area.

Code 1-Heat
(1) Area power failure affecting heat.
(2) Heating system partial or total failure.

Code 1-Plumbing
(1) Hot water heater failure.
(2) Leaking water supply pipes.

Code 2-Plumbing
(1) Flush valves not operating properly.
(2) Fixture drain, supply line to commode, or any water pipe leaking.
(3) Commode leaking at base.

Code 3-Plumbing
Leaky faucets.

Code 3-Interior
(1) Floors damaged.
(2) Paint chipping or peeling.
(3) Casework.

Code 1-Roof Leaks
Temporary repairs will be made where major damage to property is occurring.

Code 2-Roof Leaks
Where major damage to property is not occurring, check for location of leak during rain and complete repairs on a Code 2 basis.

Code 2-Water (Exterior)
No water to facility.

Code 2-Water (Hot)
No hot water in portion of building listed.

Code 3-All other work not listed above.

1.3.5 Warranty Tags

At the time of installation, each warranted item shall be tagged with a durable, oil and water resistant tag approved by the Contracting Officer. Each tag shall be attached with a copper wire and shall be sprayed with a silicone waterproof coating. The date of acceptance and the QC signature shall remain blank until project is accepted for beneficial occupancy. The tag shall show the following information.

a. Type of product/material_____.

b. Model number_____.

c. Serial number_____.

d. Contract number_____.

e. Warranty period_____from_____to_____.

f. Inspector's signature_____.

g. Construction Contractor_____.

Address_____.

Telephone number_____.

h. Warranty contact_____.

Address_____.

Telephone number_____.

i. Warranty response time priority code_____.

j. WARNING - PROJECT PERSONNEL TO PERFORM ONLY OPERATIONAL MAINTENANCE DURING THE WARRANTY PERIOD.

1.4 MECHANICAL TESTING, ADJUSTING, BALANCING, AND COMMISSIONING

Prior to final inspection and transfer of the completed facility; all reports, statements, certificates, and completed checklists for testing, adjusting, balancing, and commissioning of mechanical systems shall be submitted to and approved by the Contracting Officer as specified in applicable technical specification sections.

1.5 OPERATION AND MAINTENANCE MANUALS

Operation manuals and maintenance manuals shall be submitted as specified. Operation manuals and maintenance manuals provided in a common volume shall be clearly differentiated and shall be separately indexed.

1.6 FINAL CLEAN-UP

The premises shall be left broom clean. Stains, foreign substances, and temporary labels shall be removed from surfaces. Carpet and soft surfaces shall be vacuumed. Equipment and fixtures shall be cleaned to a sanitary condition. Filters of operating equipment shall be replaced. Debris shall be removed from roofs, drainage systems, gutters, and downspouts. Paved areas shall be swept and landscaped areas shall be raked clean. The site shall have waste, surplus materials, and rubbish removed. The project area shall have temporary structures, barricades, project signs, and construction facilities removed. A list of completed clean-up items shall be submitted on the day of final inspection.

PART 2 PRODUCTS (NOT USED)

PART 3 EXECUTION (NOT USED)

-- End of Section --

SECTION 01781

OPERATION AND MAINTENANCE DATA
03/98

PART 1 GENERAL

1.1 SUMMARY

This section includes requirements for developing Operation and Maintenance (O&M) Manuals for the facility being constructed under the contract. The purpose of these manuals is to provide operating and maintenance personnel with organized, factual and concise facility information that describes the operation, maintenance and repair of critical facility systems and that organizes other equipment operations and maintenance data in a manner that is convenient for daily operations and maintenance.

1.2 SUBMITTALS

The following shall be submitted in accordance with Section 01330 SUBMITTAL PROCEDURES unless otherwise specified below

SD-11 Closeout Submittals

Final O&M Manuals; G

Submit five (5) copies of final O&M prior to performing required training.

1.3 O&M MANUALS

Final O&M Manuals will be developed under this contract. Each manual will be subdivided into two parts, Part I - Systems Operations and Maintenance Manuals and Part 2 - Operations and Maintenance Data.

1.3.1 Part I - Systems Operations and Maintenance Manuals

Prepare the information required for Part I using a systems approach. This approach requires that consideration be given to an entire system (i.e., interfaces of equipment, connections and material flow within the system) to provide comprehensive detail on system components operation, preventive maintenance, repair and manufacturer's data for each required system. Provide Part I - Systems Operations and Maintenance Manuals for the facility HVAC systems, condenser and chilled water system, hot water system, fire protection sprinkler system, UPS system and fire detection and alarm system.

Organize the Part I - Systems Operations and Maintenance Manuals to include the primary sections listed below.

1.3.1.1 Operation

a. System Description: Provide a detailed discussion of the system composition and operation. Include technical details that are essential for an understanding of the system.

b. Operator Prestart: Include procedures required to set up and prepare each system for use.

c. Start-Up and Shutdown Procedures: Provide step-by-step instructions to bring systems from static to operational configurations and from operating to shutdown status. Include a control sequence for each.

d. Normal Operating Instructions: Provide a discussion of the normal operation and control of the system. Address operating norms (e.g., temperatures, pressures, and flow rates) expected at each zone or phase of the system. Supplement the discussion with control and wiring diagrams and data.

e. Emergency Operating Instructions: Provide emergency operating procedures in the event of equipment malfunctions. Provide shutdown instructions for fires, explosions, spills, or other contingencies.

f. System Flow Diagrams: Provide a flow diagram indicating system liquid, air (do not include ductwork) or gas flow during normal operations. Integrate all system components into the diagram. A compilation of non-integrated, flow diagrams for the individual system components are not acceptable.

g. Diagrammatic Plans: Provide floor plans indicating the location of equipment and configuration of the system installation. Include the configuration of associated piping or wiring. Subordinate structural features to utility features.

h. Environmental Considerations: Provide a listing of the equipment that requires special operation, reporting, testing, analysis or inspection to comply with federal, state or local environmental laws. Examples of possible list items include backflow preventer inspections, underground storage tank testing, hazardous material or waste usage and storage documentation, and air pollution control devices. Each item in the list shall include requirements for environmental operation, reporting, testing, analysis and inspection as well as references to respective implementing regulations, statutes, or policies.

i. Operator Servicing Requirements: Provide instructions for services to be performed by the operator such as lubrication, adjustments, and inspection.

j. Safety Instructions: Provide a list of all personnel hazards and equipment safety precautions including recommended safeguards.

k. Valve List: Provide a list of all valves associated with the system. Show valve type, identification number, function, location and normal operating position.

l. Operating Log: Provide forms, samples, and instructions for keeping necessary operating records.

1.3.1.2 Preventive Maintenance

a. Preventive Maintenance Plan and Schedule: Provide a Preventive Maintenance (PM) plan using manufacturer's recommendations and sound engineering practice. Include all major pieces of equipment. Provide a check sheet that details maintenance tasks and associated frequencies. Also provide an annual schedule

indicating when maintenance tasks should be performed such that work is spread as evenly as possible throughout the year.

b. Preventive Maintenance Procedures: Provide a Task Card for each individual maintenance task identified on the PM Plan and Schedule. Include detailed PM procedures, safety instructions and precautions including Lock Out/Tag Out precautions, required skill level, number of personnel needed, frequency, special tools needed, parts needed, and estimated time required to complete the task.

c. Lubrication Schedule: Provide a lubrication schedule indicating types, grades, and capabilities of lubricants for specific temperature ranges and applications.

d. Preventive Maintenance Log: Provide a tabular form for recording the accomplishment of PM. Log shall record date PM was performed, findings, action taken, parts used, time required to complete the work, and other data necessary to provide a good historical record of PM activities.

1.3.1.3 Repair

a. Troubleshooting Guides and Diagnostic Techniques: Provide step-by-step procedures for isolating the cause of system malfunctions. The procedures shall clearly state indications or symptoms of trouble; the sequential instructions, including checks and tests to be performed and conditions to be sought, to determine the cause; and remedial measures to bring the equipment and system to operating condition. Identify special test equipment required to perform the procedures. Start the troubleshooting guide at the system level and proceed to a level where detailed manufacturer's troubleshooting procedures for equipment and components can be referenced.

b. Repair Procedures: Provide repair instructions required to restore equipment to proper operating standards. References shall be specific as to location within the manuals.

c. Removal and Replacement Instructions: Provide or refer to the manufacturer's data for the instructions on the removal and replacement of equipment components. References shall be specific as to location within the manuals.

1.3.1.4 Manufacturer's Data

a. Operation and Maintenance Data: Include the O&M Data Package information (SD-10 submittals) required for the equipment and systems specified in the technical sections. Incorporate this information into each system discussion under the Operation, Preventive Maintenance and Repair sections of Part I.

b. Manufacturer's Equipment Information: Provide drawings, illustrations and technical data furnished by the manufacturer for the equipment and system components. Organize and index the information for easy reference.

1.3.2 Part II - Operations and Maintenance Data

1.3.2.1 Record of Material and Equipment

Provide a record of materials and equipment used in the facility construction. In general, this will include operations and maintenance data for the facility not otherwise provided in Part I. Include Product Data required in the project specifications. Examples of Product Data include manufacturer's catalog data, instructions, test reports and warranties. Include shop drawings relevant to the operation and maintenance of the facility or system except those used in Part I - System Operation and Maintenance Manuals. Do not include extraneous data (e.g., transmittal sheets, certifications, welder qualifications, contractor qualifications and certificates of compliance). Highlight or note submittals that contain information for several parts or model numbers to identify installed material.

1.3.2.2 Written Warranties

Provide copies of extended equipment warranties.

1.4 FORMAT

Bind the facilities Operations and Maintenance Data in D-ring binders that can be locked. Binders must be capable of holding 8-1/2" x 11" and 11" x 17" sheets and shall have clear pockets located on the front and on the spine to hold printed sheets. Identify each binder on both the cover insert sheet and the spine insert sheet with the following information:

a. O&M System or Data Manual Volume Number.

b. Facility Name.

c. Activity and Location.

d. Construction Contract Number.

Volumes shall be consecutively numbered. Use high quality paper and dividers made of heavy-duty paper with plastic reinforced holes and integrated tabs. Use white tabs to identify Parts I and II and their individual section and subsections. Insert oversized sheets into the binders as single fold-out sheets or place in clear plastic pockets with title exposed.

PART 2 PRODUCTS

Not used.

PART 3 EXECUTION

Not used.

-- End of Section --

SECTION 02111

EXCAVATION AND HANDLING OF CONTAMINATED MATERIAL
09/01

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by the basic designation only.

AMERICAN SOCIETY FOR TESTING AND MATERIALS (ASTM)

ASTM D 1556	(2000) Density and Unit Weight of Soil in Place by the Sand-Cone Method
ASTM D 1557	(2000) Laboratory Compaction Characteristics of Soil Using Modified Effort (56,000 ft-lbf/cu. ft. (2,700 kN-m/cu. m.))
ASTM D 2167	(1994) Density and Unit Weight of Soil in Place by the Rubber Balloon Method
ASTM D 2922	(1996el) Density of Soil and Soil-Aggregate in Place by Nuclear Methods (Shallow Depth)
ASTM D 5434	(1997) Standard Guide for Field Logging of Subsurface Explorations of Soil and Rock

U.S. NATIONAL ARCHIVES AND RECORDS ADMINISTRATION (NARA)

40 CFR 302	Designation, Reportable Quantities, and Notification

U.S. ARMY CORPS OF ENGINEERS (USACE)

EP 1110-1-21	Air Pathway Analysis for the Design of Hazardous, Toxic and Radioactive Waste (HTRW) Remedial Action Projects

1.2 MEASUREMENT AND PAYMENT

1.2.1 Measurement

Measurement for excavation shall be based on the actual number of cubic yards of contaminated material removed from the excavation and disposed of in accordance with all federal, state and local laws. Determination of the volume of contaminated material excavated shall be based on cross-sectional volume determination reflecting the differential between the original

elevations of the top of the contaminated material and the final elevations after removal of the contaminated material.

1.2.2 Payment

1.2.2.1 Excavation and Transportation

Compensation for excavation and transportation of contaminated material will be paid as a unit cost. This unit cost shall include any other items incidental to excavation and handling not defined as having a specific unit cost.

1.2.2.2 Backfilling

Compensation for backfill soil, backfilling, and geotechnical testing to verify soil type and compaction will be paid as a single unit cost of excavation and disposal.

1.2.2.3 Stockpiling

Compensation for construction of stockpile areas will be paid for as a unit cost of excavation and disposal. This cost shall include grading required to construct the stockpile, cover materials, liner materials, construction of berms, and any other items incidental to construction of stockpiles.

1.3 SUBMITTALS

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are for information only. When used, a designation following the "G" designation identifies the office that will review the submittal for the Government. The following shall be submitted in accordance with Section 01330 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Surveys; G

Cross-sections and areas of excavation.

SD-03 Product Data

Excavation and Handling Work Plan; G

Work Plan within 30 calendar days after notice to proceed. No work at the site, with the exception of site inspections and surveys, shall be performed until the Work Plan is approved. The Contractor shall allow 30 calendar days in the schedule for the Government's review. No adjustment for time or money will be made if resubmittals of the Work Plan are required due to deficiencies in the plan. At a minimum, the Work Plan shall include:

a. Schedule of activities.

b. Method of excavation and equipment to be used.

c. Shoring or side-wall slopes proposed.

d. Dewatering plan.

e. Storage methods and locations for liquid and solid contaminated material.

f. Borrow sources and haul routes.

g. Decontamination procedures.

h. Spill contingency plan.

Closure Report; G

Six Copies of the Closure Report within 14 calender days of work completion at the site.

SD-06 Test Reports

Backfill; G
Surveys; G
Confirmation Sampling and Analysis; G
Sampling of Stored Material; G
Sampling Liquid; G
Compaction; G

Test results.

1.4 SURVEYS

Surveys shall be performed immediately prior to and after excavation of contaminated material to determine the volume of contaminated material removed. The Contractor shall provide cross-sections on 10 foot intervals and at obvious break points for all excavated areas. Locations of confirmation samples shall also be surveyed.

1.5 REGULATORY REQUIREMENTS

1.5.1 Permits and Licenses

The Contractor shall obtain required federal, state, and local permits for excavation and storage of contaminated material. Permits shall be obtained at no additional cost to the Government.

1.5.2 Air Emissions

Air emissions shall be monitored and controlled in accordance with EP 1110-1-21.

1.6 DESCRIPTION OF WORK

The work per excavation and handling work plan shall consist of excavation and temporary storage of contaminated material. Approximate locations of contaminated material are shown on the drawings, as indicated by site boundaries. Chemical analysis of contaminated material has not been performed. Subsurface conditions, environmental monitoring well, and recovery well data is available from the Base Civil Engineering Environmental Office and the Geotechnical Report is included with the specifications. The Contractor shall perform an independent evaluation of the site characterization data. The Contracting Officer shall be notified within 48 hours, and before excavation, if contaminated material is discovered that has not been previously identified or if other

discrepancies between data provided and actual field conditions are discovered. Backfill material is not available onsite. Ground water is approximately 5 to 9 feet below pre-excavation ground surface and is expected to be encountered during excavation activities.

1.7 CHEMICAL TESTING

Required sampling and chemical analysis shall be conducted in accordance with Section 01450 CHEMICAL DATA QUALITY CONTROL.

1.8 SCHEDULING

The Contractor shall notify the Contracting Officer 10 calender days prior to the start of excavation of contaminated material. The Contractor shall be responsible for contacting regulatory agencies in accordance with the applicable reporting requirements.

PART 2 PRODUCTS

2.1 BACKFILL

Refer to specification section 02315, EXCAVATION, FILL AND BACKFILL FOR BUILDINGS for requirements of backfill material.

2.2 SPILL RESPONSE MATERIALS

The Contractor shall provide spill response materials including, but not limited to the following: containers, adsorbents, shovels, and personal protective equipment. Spill response materials shall be available at all times when noncontaminated, special, or hazardous materials/wastes are being handled or transported. Spill response materials shall be compatible with the type of materials and contaminants being handled.

PART 3 EXECUTION

3.1 EXISTING STRUCTURES AND UTILITIES

No excavation shall be performed until site utilities have been field located. The Contractor shall take the necessary precautions to ensure no damage occurs to existing structures and utilities. Damage to existing structures and utilities resulting from the Contractor's operations shall be repaired at no additional cost to the Government. Utilities encountered that were not previously shown or otherwise located shall not be disturbed without approval from the Contracting Officer.

3.2 CLEARING AND GRUBBING

Clearing and grubbing shall be performed to the limits shown on the drawings in accordance with Section 02230 CLEARING AND GRUBBING.

3.3 CONTAMINATED MATERIAL REMOVAL

3.3.1 Stripping

The upper 1 foot of soil in the area of contamination shall be considered clean and shall be stripped and stockpiled separately from contaminated material. The upper 6 inches of stripped soil shall be defined as topsoil and shall be stockpiled separately from the remainder of the stripped soil. No liner system will be required beneath stripped material.

3.3.2 Excavation

Areas of contamination shall be excavated as directed by the Contracting Officer. Excavation shall be performed in a manner that will limit the potential for contaminated material to be mixed with uncontaminated material. The Contractor shall maintain an excavation of sufficient size to allow workers ample room to complete the work. A log of the materials and any visible signs of contamination encountered during excavation shall be maintained for each area of excavation. Excavation logs shall be prepared in accordance with ASTM D 5434.

3.3.3 Shoring

Sheeting, bracing, or shoring shall be installed in the absence of adequate side slopes if there is a need for workers to enter the excavated area.

3.3.4 Dewatering

Surface water shall be diverted to prevent entry into the excavation. Dewatering shall be limited to that necessary to assure adequate access, a safe excavation, and to ensure that compaction requirements can be met. Depending on climatological effects and the time of year, LAFB has a high groundwater table and dewatering of utility trenches and other excavations may be required. Monitoring well data is included in the appendix to the specifications.

3.4 CONFIRMATION SAMPLING AND ANALYSIS

The Contracting Officer shall be present to inspect the removal of contaminated material from each site. After all material suspected of being contaminated has been removed, the excavation shall be examined for evidence of contamination. If the excavation appears to be free of contamination, field analysis shall be used to determine the presence of volatile and/or semi-volatile contamination using a real time vapor monitoring instrument or immunoassay field kits. Excavation of additional material shall be as directed by the Contracting Officer. After all suspected contaminated material is removed, confirmation samples shall be collected and analyzed for the following contaminants:

Chemical Parameter	Action Level
TPH-DRO	Soil - 100 mg/kg Groundwater - 1 mg/L

Samples shall be collected at a frequency of one per 50 square yards from the bottom and each of the side walls or as directed by the Contracting Officer. A minimum of one sample shall be collected from the bottom and each side wall of the excavation. Based on test results, the Contractor shall propose any additional excavation which may be required to remove material which is contaminated above action levels. Additional excavation shall be subject to approval by the Contracting Officer. Locations of samples shall be marked in the field and documented on the as-built drawings.

3.5 CONTAMINATED MATERIAL STORAGE

Material shall be placed in temporary storage immediately after excavation. The following paragraphs describe acceptable methods of material storage.

Storage units shall be in good condition and constructed of materials that are compatible with the material or liquid to be stored. If multiple storage units are required, each unit shall be clearly labeled with an identification number and a written log shall be kept to track the source of contaminated material in each temporary storage unit.

3.5.1 Stockpiles

Stockpiles shall be constructed to isolate stored contaminated material from the environment. The maximum stockpile size shall be 500 cubic yards. Stockpiles shall be constructed to include:

a. A chemically resistant geomembrane liner free of holes and other damage. Non-reinforced geomembrane liners shall have a minimum thickness of 20 mils. Scrim reinforced geomembrane liners shall have a minimum weight of 40 lbs. per 1000 square feet. The ground surface on which the geomembrane is to be placed shall be free of rocks greater than 0.5 inches in diameter and any other object which could damage the membrane.

b. Geomembrane cover free of holes or other damage to prevent precipitation from entering the stockpile. Non-reinforced geomembrane covers shall have a minimum thickness of 10 mils. Scrim reinforced geomembrane covers shall have a minimum weight of 26 lbs. per 1000 square feet. The cover material shall be extended over the berms and anchored or ballasted to prevent it from being removed or damaged by wind.

c. Berms surrounding the stockpile, a minimum of 12 inches in height. Vehicle access points shall also be bermed.

d. Storage and removal of liquid which collects in the stockpile, in accordance with paragraph Liquid Storage.

3.5.2 Liquid Storage

Liquid collected from contaminated excavations and stockpiles shall be tested by the Contractor's laboratory and hauled off site immediately by a licensed, permitted, and approved material handling truck, if the level of contamination is sufficient per federal, state, or local regulations to be disposed of this way. Liquid storage containers shall be water-tight.

3.6 SAMPLING

3.6.1 Sampling of Stored Material

Samples of stored material shall be collected at a frequency of once per 50 cubic yards. Samples shall be tested for the following:

Chemical Parameter	Action Level
TPH-DRO	<100 mg/kg Saturation Level is >11,000 mg/kg

Soils are returned to the excavation if within federal standards. VDEQ will later determine if soils need to be removed based on stockpile composite samples.

Stored material with contaminant levels that exceed the action levels shall

be treated offsite. Analyses for contaminated material to be taken to an offsite treatment facility shall conform to local, state, and federal criteria as well as to the requirements of the treatment facility. Documentation of all analyses performed shall be furnished to the Contracting Officer. Additional sampling and analyses to the extent required by the approved offsite treatment, storage or disposal (TSD) facility shall be the responsibility of the Contractor and shall be performed at no additional cost to the Government.

3.6.2 Sampling Liquid

Liquid collected from excavations shall be sampled at a frequency of once for every 500 gallons of liquid collected. Samples shall be tested for the following:

Chemical Parameter	Action Level
TPH-DRO	Groundwater - 1 mg/kg

Liquid with contaminant levels that exceed action levels shall be treated offsite. Analyses for contaminated liquid to be taken to an offsite treatment facility shall conform to local, state, and federal criteria as well as to the requirements of the treatment facility. Documentation of all analyses performed shall be furnished to the Contracting Officer. Additional sampling and analysis to the extent required by the approved offsite treatment, storage or disposal (TSD) facility receiving the material shall be the responsibility of the Contractor and shall be performed at no additional cost to the Government.

3.6.3 Sampling Beneath Storage Units

Samples from beneath and 3 feet outside each storage unit shall be collected prior to construction of and after removal of the storage unit. Samples shall be collected at a frequency of one per each 50 square yards from a depth interval of 0 to 0.5 feet and shall be tested for the following:

Chemical Parameter	Action Level
TPH-DRO	Soil - 100 mg/kg

Based on test results, soil which has become contaminated above action levels shall be removed at no additional cost to the Government. Contaminated material which is removed from beneath the storage unit shall be handled in accordance with paragraph Sampling of Stored Material. As directed by the Contracting Officer and at no additional cost to the Government, additional sampling and testing shall be performed to verify areas of contamination found beneath stockpiles have been cleaned up to below action levels.

3.7 SPILLS

In the event of a spill or release of a hazardous substance (as designated in 40 CFR 302), pollutant, contaminant, or oil (as governed by the Oil Pollution Act (OPA), 33 U.S.C. 2701 et seq.), the Contractor shall notify the Contracting Officer immediately. If the spill exceeds the reporting threshold, the Contractor shall follow the pre-established procedures as described in the RCRA Contingency Plan and Base Wide Contingency Plan for immediate reporting and containment. Immediate containment actions shall

be taken to minimize the effect of any spill or leak. Cleanup shall be in accordance with applicable federal, state, and local regulations. As directed by the Contracting Officer, additional sampling and testing shall be performed to verify spills have been cleaned up. Spill cleanup and testing shall be done at no additional cost to the Government.

3.8 BACKFILLING

3.8.1 Confirmation Test Results

Excavations shall be backfilled immediately after all contaminated materials have been removed and confirmation test results have been approved. After completion of backfilling, a 6-inch layer of topsoil shall be placed in a single lift to the lines and grades shown on the drawings.

3.8.2 Compaction

Approved backfill shall be placed in lifts with a maximum loose thickness of 8 inches. Soil shall be compacted to 90 percent of ASTM D 1557 maximum dry density for cohesive soils and 95 percent of ASTM D 1557 maximum dry density for cohesionless soils. Density tests shall be performed at a frequency of once per 5,000 square feet per lift. A minimum of one density test shall be performed on each lift of backfill placed. Field in-place dry density shall be determined in accordance with ASTM D 1556, ASTM D 2167, or ASTM D 2922. If ASTM D 2922 is used, a minimum of one in ten tests shall be checked using ASTM D 1556 or ASTM D 2167. Test results from ASTM D 1556 or ASTM D 2167 shall govern if there is a discrepancy with the ASTM D 2922 test results.

3.9 DISPOSAL REQUIREMENTS

Offsite disposal of contaminated material shall be in accordance with Section 02120 TRANSPORTATION AND DISPOSAL OF HAZARDOUS MATERIALS.

3.10 CLOSURE REPORT

Six copies of a Closure Report shall be prepared and submitted within 21 calendar days of completing work at the site. The report shall be labeled with the contract number, project name, location, date, name of general contractor, and the Corps of Engineers District contracting for the work. The Closure Report shall include the following information as a minimum:

a. A cover letter signed by a Professional Engineer registered in the State of Virginia who is a responsible company official certifying that all services involved have been performed in accordance with the terms and conditions of the contract documents and regulatory requirements.

b. A narrative report including, but not limited to, the following:

(1) site conditions, ground water elevation, and cleanup criteria;

(2) excavation logs;

(3) field screening readings;

(4) quantity of materials removed from each area of

contamination;

(5) quantity of water/product removed during dewatering;

(6) sampling locations and sampling methods;

(7) sample collection data such as time of collection and method of preservation;

(8) sample chain-of-custody forms; and

(9) source of backfill.

c. Copies of all chemical and physical test results.

d. Copies of all manifests and land disposal restriction notifications.

e. Copies of all certifications of final disposal signed by the responsible disposal facility official.

f. Waste profile sheets.

g. Scale drawings showing limits of each excavation, limits of contamination, known underground utilities within 50 feet of excavation, sample locations, and sample identification numbers.

h. Progress Photographs. Color photographs shall be used to document progress of the work. A minimum of four views of the site showing the location of the area of contamination, entrance/exit road, and any other notable site conditions shall be taken before work begins. After work has been started, activities at each work location shall be photographically recorded weekly. Photographs shall be a minimum of 3 x 5 inches and shall include:

(1) Soil removal and sampling.

(2) Unanticipated events such as discovery of additional contaminated material.

(3) Contaminated material storage.

(4) Site or task-specific employee respiratory and personal protection.

(5) Fill placement and grading.

(6) Post-construction photographs. After completion of work at each site, the Contractor shall take a minimum of four views of each excavation site.

A digital version of all photos shown in the report shall be included with the Closure Report. Photographs shall be a minimum of 3 inches by 5 inches and shall be mounted back-to-back in double face plastic sleeves punched to fit standard three ring binders. Each print shall have an information box attached. The box shall be typewritten and arranged as follows:

Project Name:	Direction of View:
Location:	Date/Time:

Photograph No.: Description of View:

-- End of Section --

SECTION 02115

UNDERGROUND STORAGE TANK REMOVAL
12/97

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this section to the extent referenced. The publications are referenced in the text by basic designation only.

AMERICAN PETROLEUM INSTITUTE (API)

API Pub 2217A	(1997) Guidelines for Work in Inert Confined Spaces in the Petroleum Industry
API Pub 2219	(1999) Safe Operation of Vacuum Trucks in Petroleum Service, 2nd Edition
API RP 1604	(1996) Closure of Underground Petroleum Storage Tanks
API RP 2003	(1998) Protection Against Ignitions Arising out of Static, Lightning, and Stray Currents
API Std 2015	(1994) Safe Entry and Cleaning of Petroleum Storage Tanks

AMERICAN SOCIETY FOR TESTING AND MATERIALS (ASTM)

ASTM D 1556	(1990; R 1996el) Density and Unit Weight of Soil in Place by the Sand-Cone Method
ASTM D 1557	(1998) Laboratory Compaction Characteristics of Soil Using Modified Effort (56,000 ft-lbf/cu. ft. (2,700 kN-m/cu. m.))
ASTM D 2167	(1994) Density and Unit Weight of Soil in Place by the Rubber Balloon Method
ASTM D 2922	(1996el) Density of Soil and Soil-Aggregate in Place by Nuclear Methods (Shallow Depth)
ASTM D 3017	(1988; R 1996el) Water Content of Soil and Rock in Place by Nuclear Methods (Shallow Depth)

U.S. NATIONAL ARCHIVES AND RECORDS ADMINISTRATION (NARA)

40 CFR 261	Identification and Listing of Hazardous Waste

40 CFR 262	Standards Applicable to Generators of Hazardous Waste
40 CFR 264	Standards for Owners and Operators of Hazardous Waste Treatment, Storage, and Disposal Facilities
40 CFR 265	Interim Status Standards for Owners and Operators of Hazardous Waste Treatment, Storage, and Disposal Facilities
40 CFR 266	Standards for the Management of Specific Hazardous Wastes and Specific Types of Hazardous Waste Management Facilities
40 CFR 268	Land Disposal Restrictions
40 CFR 279	Standards for the Management of Used Oil
40 CFR 280	Technical Standards and Corrective Action Requirements for Owners and Operators of Underground Storage Tanks (UST)

1.2 SUBMITTALS

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are for information only. When used, a designation following the "G" designation identifies the office that will review the submittal for the Government. The following shall be submitted in accordance with Section 01330 SUBMITTAL PROCEDURES:

SD-03 Product Data

Work Plan; G..

The Work Plan within 30 days after notice to proceed. The Contractor shall allow 30 days in the schedule for the Government's review and approval. No adjustment for time or money will be made for resubmittals required as a result of noncompliance.

Qualifications; G

A document indicating that the Contractor meets the specified requirements.

Salvage Rights; G

A record of the disposition of salvaged materials at the end of the contract.

SD-06 Test Reports

Backfill Material
Tank Contents Verification; G
Contaminated Water Disposal; G
Soil Examination, Testing, and Analysis; G

Reports including the chain-of-custody records.

Backfilling

Copies of all laboratory and field test reports.

Tank Closure Report; G

Six copies of the report for each UST site opened, prepared in a standard 3-ring binder, within 14 days of completing work at each site. Each binder shall be labeled with contract number, project name, location and tank number; each binder shall be indexed. A copy of the report shall be furnished to the Installation Environmental Coordinator.

1.3 QUALIFICATIONS

The Contractor shall have a minimum of 2 years of tank removal experience and shall be certified by the State of Virginia for tank removal work.

1.3.1 Laboratory Services

For laboratory services the Contractor shall be validated in accordance with state certification requirements and Section 01450 CHEMICAL DATA QUALITY CONTROL.

1.3.2 Support Staff

The Contractor shall identify all staff involved for the various components, including personnel collecting and shipping samples. The qualifications of these staff members shall be detailed by the Contractor.

1.4 REGULATORY REQUIREMENTS

1.4.1 Permits and Licenses

The Contractor, as required or as directed by the Contracting Officer, shall obtain local, state, or federal permits and licenses that directly impact the Contractor's ability to perform the work prior to commencing removal operations.

1.4.2 Statutes and Regulations

Tank closures shall be carried out in accordance with 40 CFR 280, 40 CFR 262, 40 CFR 264, and 40 CFR 265 as well as the applicable local and State of Virginia regulations. Hazardous material and waste shall be transported in accordance with Section 02120 TRANSPORTATION AND DISPOSAL OF HAZARDOUS MATERIALS.

1.5 PROJECT/SITE CONDITIONS

The work shall consist of removal, decontamination and disposal of one, 1000 gallon underground storage tank. The tank is constructed of steel and is at the location shown on the drawings. The 1000 gallon tank is used for storing diesel fuel. Residue remaining in the tank is considered a hazardous waste. Subsurface conditions are represented in the Geotechnical Report included in the specifications. Monitoring well and recovery well data is available from the Base Environmental Office. Existing native soils are predominantly silty sand/clay. Backfill material is available

offsite. Groundwater has been encountered within 5-9 feet of the surface. The Contractor shall verify the actual conditions prior to submitting a bid. The site shall be treated as a hazardous waste site and shall be given special consideration due to the nature of the materials and hazards present until closure activities are complete.

1.5.1 Sequencing and Scheduling

The Contractor shall notify the Installation Environmental Coordinator and the Contracting Officer 30 days prior to tank removal. The Contractor shall be responsible for contacting the Implementation Agency (IA) in accordance with the applicable reporting requirements.

1.5.2 Work Plan

The Contractor shall develop, implement, maintain, and supervise as part of the work, a comprehensive plan for tank removal and related operations. As a minimum the plan shall include, but not be limited to, excavation, removal, and ultimate disposal of the tank, its contents, and any contaminated materials. The Work Plan shall be based on work experience, on the requirements of this specification, and on the following references:

a. API RP 1604.

b. API Std 2015.

c. API RP 2003.

d. API Pub 2217A.

e. API Pub 2219.

No work at the site, with the exception of site inspections and mobilization, shall be performed until the Work Plan is approved. At a minimum, the Work Plan shall include:

a. Discussion of the removal approach, tank cleaning, and tank cutting procedures.

b. A Sampling and Analysis Plan prepared in accordance with Section: 01450 CHEMICAL DATA QUALITY CONTROL.

c. Methods to be employed for product, sludge, vapor, and pumpable liquid removal; purging and inerting; and storage methods proposed for control of surface water.

d. Treatment options.

e. Identification of waste, tank and contaminated soil transporters and means of transportation.

f. Treatment, disposal, and alternate facilities, and means of treatment, disposal or remediation.

g. Borrow source.

h. Spill prevention plan.

i. Spill contingency plan.

j. Decontamination procedures, shoring plan in accordance with Section 02111 EXCAVATION AND HANDLING OF CONTAMINATED MATERIAL,, and safety measures in accordance with Section 01351 SAFETY, HEALTH, AND EMERGENCY RESPONSE (HTRW/UST).

PART 2 PRODUCTS

2.1 BACKFILL MATERIAL

Refer to specification Section 02315 EXCAVATION, FILL AND BACKFILL FOR BUILDINGS for requirements of backfill material.

PART 3 EXECUTION

3.1 GENERAL REQUIREMENTS

3.1.1 Safety Guidelines

Personnel shall abide by the safety guidelines specified in Section 01351 SAFETY, HEALTH, AND EMERGENCY RESPONSE (HTRW/UST).

3.1.2 Burning and Explosives

Use of explosives or burning debris will not be allowed.

3.1.3 Protection of Existing Structures and Utilities

The Contractor shall take all necessary precautions to avoid damage to existing structures, their appurtenances, monitoring wells, or utilities that may be affected by work activities. Any damage to utilities or monitoring wells resulting from the Contractor's operations shall be repaired at no expense to the Government. The Contractor shall coordinate with the installation to locate underground utilities prior to beginning construction. Utilities encountered which were not previously shown or otherwise located shall not be disturbed without approval from the Contracting Officer.

3.1.4 Shoring

Shoring requirements shall be provided in accordance with Section 02111 EXCAVATING AND HANDLING OF CONTAMINATED MATERIAL.

3.2 TANK CONTENTS VERIFICATION

Sampling and analysis shall be conducted in accordance with the approved Sampling and Analysis Plan and Section 01450 CHEMICAL DATA QUALITY CONTROL.

3.2.1 Sampling

Tank product, pumpable liquids, tank coatings and sludge shall be sampled by the Contractor. If the data is not adequate, additional sampling and analysis to the extent required by the approved off-site facility receiving the material shall be the responsibility of the Contractor. Meeting all regulatory requirements, including the preparation of hazardous materials and waste for transportation shall be the responsibility of the Contractor.

3.2.2 Analysis

Tank contents shall be tested by the Contractor for the parameters listed herein. Analyses shall include total petroleum hydrocarbons (TPH) and benzene, ethylbenzene, toluene and xylene (BETX).

3.2.3 Characterization

Prior to removing any of the tank contents, the contents shall be characterized to determine if the tank contents must be disposed as a hazardous waste based on local, state, and Federal disposal regulations. Tank product, pumpable liquids, and sludge shall be characterized in accordance with 40 CFR 261 and 40 CFR 279. The waste contents determination and accompanying test results for each phase present in the tank shall be submitted to the Contracting Officer. The Contractor shall be responsible for any additional requirements identified by the disposal facility. The tank contents shall not be removed until approval is given by the Contracting Officer.

3.3 CLEARING, GRUBBING AND REMOVALS

Clearing and grubbing shall be in accordance with Section 02230 CLEARING AND GRUBBING.

3.4 TOPSOIL

Topsoil shall meet the requirements in Section 02300 EARTHWORK.

3.5 PREPARATIONS FOR EXCAVATION

Before excavating, the Contractor shall drain product piping back to the tank, remove residual liquids trapped in the product lines and remove all product from the tank; and the tank shall be purged and vented in accordance with API RP 1604, and as specified herein.

3.5.1 Removal of Product, Pumpable Liquids, and Sludge

Tank product, pumpable liquids, and sludge shall be contained, and stored onsite, prior to disposal. Contaminated water shall be treated as specified. Tank product, pumpable liquids, and sludge shall be analyzed and segregated to recover reusable products by the Contractor prior to being transported to the treatment, storage and disposal (TSD) facility. Tank product, pumpable liquids, and sludge shall be removed and disposed of by the Contractor. No Government facilities shall be used for permanent storage or disposal of the wastes. Temporary storage on Government facilities will be allowed only until testing is complete, manifests (if necessary) are complete, and transportation is arranged. The Contractor shall be responsible for obtaining all required permits. Usable product shall be the property of the Government. The Contractor shall provide approved containers, vehicles, equipment, labor, signs, labels, placards and manifests and associated land disposal restriction notices and notifications, necessary for accomplishment of the work, including materials necessary for cleaning up spills that could occur from tank removal operations.

3.5.2 Contaminated Water Disposal

3.5.2.1 Sampling, Analysis, and Containment

Contaminated water shall be sampled and analyzed both prior to and after treatment. Contaminated water produced from excavation operations and tank

pumping treated onsite, shall be analyzed for pH; benzene, ethylbenzene, toluene, and xylene (BETX); total lead; oil and grease; and total petroleum hydrocarbons (TPH). Sampling and analysis shall be performed prior to disposal for every 50,000 gallons of contaminated water treated. Analysis for contaminated water to be taken to an off-site treatment facility shall conform to the requirements of the treatment facility with documentation of all analyses performed furnished to the Contracting Officer in accordance with paragraph RECORDS. Contaminated water shall be contained, stored onsite, and analyzed prior to being transported to the approved treatment, storage and disposal facility and disposed of by the Contractor in accordance with applicable Federal and state disposal regulations. The Contractor shall provide approved containers, vehicles, equipment, labor, signs, labels, placards and manifests and associated land disposal notices and notifications, necessary for accomplishment of the work. Sampling and analyses of contaminated water and treated water and the Contractor and laboratory quality assurance program shall be in accordance with Section 01450CHEMICAL QUALITY CONTROL.

3.5.2.2 Treatment

Contaminated water shall be treated off-site by oil water separation filtering or other means as approved by the Contracting Officer. Temporary storage and treatment equipment shall be installed in the general vicinity of the tanks at a location approved by the Contracting Officer. Treated effluent shall be sampled and analyzed and the results approved by the Contracting Officer before discharge. Effluent shall be treated and discharged in accordance with the discharge permit.

3.6 PURGING AND INERTING

Refer to Section 01351 SAFETY, HEALTH AND EMERGENCY RESPONSE (HTRW/UST) for purging, inerting, and air monitoring requirements.

3.7 EXCAVATION

Excavation areas, as well as work near roadways, shall be marked in accordance with Section 01351 SAFETY, HEALTH, AND EMERGENCY RESPONSE (HTRW/UST).

3.7.1 Exploratory Trenches

Exploratory trenches shall be excavated as necessary to determine the tank location, limits and the location of ancillary equipment.

3.7.2 Tank Excavation

Excavation around the perimeter of the tank shall be performed limiting the amount of potentially petroleum contaminated soil that could be mixed with previously uncontaminated soil. Petroleum contaminated soil shall be segregated in separate stockpiles. The Contractor shall maintain around the tank an excavation of sufficient size to allow workers ample room to complete the work, but also protect the workers from sliding or cave-ins. Sheeting, bracing, or shoring shall be installed in the absence of adequate side slopes if there is a need for workers to enter the excavated area. Surface water shall be diverted to prevent direct entry into the excavation. Dewatering of the excavation may require a discharge permit by the State and shall be limited to allow adequate access to the tank and piping, to assure a safe excavation, and to ensure that compaction and moisture requirements are met during backfilling. Dewatering may result in

the production of petroleum contaminated water and/or free product. Free product shall be recovered from the groundwater only as part of necessary dewatering.

3.7.3 Piping Excavation

Excavation shall be performed as necessary to remove tank piping and ancillary equipment in accordance with paragraphs: Shoring, Tank Excavation, and Open Excavations.

3.7.4 Open Excavations

Open excavations and stockpile areas shall be secured while awaiting confirmation test results from the soil beneath the tank. The excavation shall be backfilled as soon as possible after tank and contaminated soil removals have been completed and confirmation samples have been taken. The Contractor shall divert surface water around excavations to prevent water from directly entering into the excavation.

3.7.5 Stockpiles

Uncontaminated excavated soil and petroleum contaminated soil that is not a state-regulated hazardous waste shall be stockpiled and used for backfill in the tank excavation prior to using borrow material. Excavated material that is regulated by the state as a hazardous waste for which real time vapor monitoring instrument readings exceed 20 for volatile and possibly semi-volatile hydrocarbons depending on the performance criteria for the field screening method and as required by the State of Virginia shall be considered contaminated and shall be stockpiled if the site is a RCRA-designated CAMU or placed in containers such as drums, roll-offs or dumpsters for sampling in accordance with paragraph Stockpiled Material Sampling. Uncontaminated soil shall be stockpiled separately from the contaminated soil, a safe distance away from, but adjacent to, the excavation. Allowable stockpiles of contaminated soil shall be placed on an impermeable geomembrane a minimum of 3 layers, each 30 mils thick, and covered with a 10 mils sheet of geomembrane as specified. The geomembrane shall be placed to prevent the stockpiled soil from coming into contact with surface water run-off. The geomembrane or container cover shall prevent rain or surface water from coming into contact with the contaminated soil, as well as limit the escape of the volatile constituents in the container or stockpile.

3.8 REMOVAL OF PIPING, ANCILLARY EQUIPMENT, AND TANK

3.8.1 Piping and Ancillary Equipment

All piping and ancillary equipment shall be disconnected from the tank. The piping shall be removed completely (interior and exterior of the tank) as directed by the Contracting Officer. All tank ancillary equipment and piping connections shall be capped, except those connections necessary to inert the tank within the excavation zone. The piping exterior and ancillary equipment shall be cleaned to remove all soil and inspected for signs of corrosion and leakage. The Contractor shall ensure no spillage of the piping contents occurs, as specified in the Work Plan, and as required in paragraph SPILLS. If the soil under and around the tank pad is contaminated, the tank pad shall be removed and disposed of off-site at an approved hazardous waste facility.

3.8.2 Tank

The tank shall be removed from the excavation and the exterior cleaned to remove all soil and inspected for signs of corrosion, structural damage, or leakage. All materials coming into contact with the tank, or in the vicinity of the excavation such as shovels, slings and tools shall be of the non-sparking type. After removal from the excavation, the tank shall be placed on a level surface adjacent to the tank excavation or at an approved location and secured with wood blocks to prevent movement.

3.8.3 Contaminated Soil, Tank and Piping Excavation Examination

After the tank has been removed from the ground, the adjacent and underlying soil shall be examined for any evidence of leakage. The soil shall be visually inspected for staining after removal of all obviously contaminated soil, then screened for the presence of volatile and/or semi-volatile contamination using a real time vapor monitoring instrument. Uncontaminated soil or petroleum contaminated soil not regulated by the state as hazardous waste shall be stockpiled onsite per paragraph Stockpiles. Contaminated soil or suspected contaminated soil shall be containerized, or, if the site is a RCRA-designated CAMU, stockpiled until further disposition. The Contracting Officer and Contractor CQC Team inspector shall determine the extent of the contaminated soil to be removed from each site based on laboratory and field data. The Contractor shall report any evidence indicating that the amount of contaminated soil may exceed the individual site limit specified, to the Installation's Environmental Coordinator and Contracting Officer the same day it is discovered. If minimal additional excavation is required, the Contracting Officer may allow the Contractor to proceed. If extensive contamination is encountered, the excavation shall be sampled and backfilled in accordance with paragraph BACKFILLING. After the known contaminated soil is removed, the excavation shall be sampled and analyzed in accordance with Section 01450 CHEMICAL DATA QUALITY CONTROL.

3.9 TANK CLEANING

Refer to Section 01351 SAFETY, HEALTH, AND EMERGENCY RESPONSE for safety practices related to tank cleaning.

3.9.1 Exterior

Soil shall be removed from the exterior of the tank, piping, and associated equipment to eliminate soil deposition on roadways during transportation to a temporary storage area, ensure markings will adhere to the surfaces, and simplify tank cutting. Soil shall be removed using non-sparking tools. Removed uncontaminated soil and soil not regulated by the state as a hazardous waste shall be recovered and used as backfill in the former tank excavation. Refer to Section 02111 EXCAVATING AND HANDLING OF HAZARDOUS MATERIAL for acceptable methods for handling contaminated soil.

3.9.2 Temporary Storage

If the tank is stored after the tank exterior is cleaned and ancillary equipment is removed, and prior to being cut into sections, the tank shall be labeled as directed in API RP 1604, placed on blocks, and temporarily stored on a flat area adjacent to the excavation or as directed by the Contracting Officer. Prior to cleaning the tank interior the tank atmosphere shall be monitored for combustible vapors and purged or inerted if combustible vapors are detected.

3.9.3 Interior

The tank interior shall be cleaned using a high pressure (greater than 500 psi), low volume (less than 2 gpm) water spray or steam cleaned until all loose scale and sludge is removed, and contamination, in the form of a sheen, is no longer visible in the effluent stream. The interior surfaces of piping shall also be cleaned, to the extent possible, using the same method used for cleaning the tank. Contaminated water generated from interior cleaning operations (of both piping and tank) shall not exceed the following quantities for each UST cleaned:

UST VOLUME (GALLONS)	PERCENT OF UST VOLUME
1,000 or less	5
10,000 or less	5 or 100 gal., whichever is less
20,000 or less	1 or 150 gal., whichever is less
greater than 20,000	1 or 250 gal., whichever is less

All contaminated water resulting from cleaning operations shall be handled in accordance with paragraph Contaminated Water Disposal. Cleaning shall be accomplished eliminating, to the greatest extent possible, the need for personnel to enter the tank. Cleaning shall be done using specially designed tank cleaning equipment which allows the tank to be cleaned prior to cutting into sections without requiring personnel to enter the tank or, if less specialized equipment is used, the tank shall be partially dissected to overcome confined space entry hazards. This work shall be accomplished in accordance with Section 01351 SAFETY, HEALTH, AND EMERGENCY RESPONSE (HTRW/UST).

3.10 SOIL EXAMINATION, TESTING, AND ANALYSIS

3.10.1 Tank Excavation Sampling Procedures

After soil known to be contaminated has been removed or after soil excavation is complete, the excavation shall be sampled with procedures, number, location, and methodology in accordance with state regulations and Section 01450 CHEMICAL DATA QUALITY CONTROL. Samples shall be obtained from the pits using a backhoe with a Shelby tube attached to the bucket. Sample preservation and analytical procedures shall conform to Section 01450 CHEMICAL DATA QUALITY CONTROL.

3.10.2 Stockpiled Material Sampling

Stockpiled contaminated soil shall be sampled and preserved in accordance with the approved Sampling and Analysis Plan, and Section 01450CHEMICAL DATA QUALITY CONTROL. Sampling locations, number and specific procedures shall be as required by the State of Virginia, implementing agency, and the disposal facility.

3.10.3 Analysis

Soil samples from the excavation and stockpiled material shall be tested in accordance with the approved Sampling and Analysis Plan, and Section 01450 CHEMICAL DATA QUALITY CONTROL for the following parameters: total petroleum hydrocarbon (TPH), benzene, ethylbenzene, toluene, xylene (BETX). Copies of all test results shall be provided to the Contracting Officer.

3.11 BACKFILLING

The tank area and any other excavations shall be backfilled only after the soil test results have been approved. Contaminated soil removal shall be complete after the bottom of the tank excavation is determined to have soil contamination levels below the state standards as approval by the Contracting Officer. The excavation shall be dewatered if necessary. Stockpiled material subjected to chemical confirmation testing shall be used as backfill if it is found to conform to the requirements of clean fill per appropriate state and local regulations. Backfill consisting of clean fill shall be placed in layers with a maximum loose thickness of 8 inches, and compacted to 90 percent maximum density for cohesive soils and 95 percent maximum density for cohesionless soils. Density tests shall be performed by an approved commercial testing laboratory or by facilities furnished by the Contractor. Test results shall be attached to contractor's Quality Control Report. A minimum of 1 density test shall be performed on each lift. Laboratory tests for moisture density relations shall be determined in accordance with ASTM D 1557, Method B, C, or D, or ASTM D 3017. A mechanical tamper may be used provided that the results are correlated with those obtained by the hand tamper. Field in-place density shall be determined in accordance with ASTM D 1556, ASTM D 2922, or ASTM D 2167.

3.12 DISPOSAL REQUIREMENTS

3.12.1 Treatment, Disposal, and Recycling

Disposal of hazardous or special wastes shall be in accordance with all local, State, and Federal solid and hazardous waste laws and regulations; the RCRA; Section 02120 TRANSPORTATION AND DISPOSAL OF HAZARDOUS MATERIALS; and conditions specified herein. This work shall include all necessary personnel, labor, transportation, packaging, detailed analyses (if required for disposal, manifesting or completing waste profile sheets), equipment, and reports. Product and pumpable liquids removed from the tank shall be recycled to the greatest extent practicable. The tanks removed shall be disposed of at a state approved facility. Each tank disposed of in this manner shall be manifested as required by the State of Virginia to document delivery and acceptance at the disposal facility.

3.12.2 Tank and Ancillary Equipment Disposal

After the tank, piping, and ancillary equipment have been removed from the excavation and the tank cleaned, the tank shall be cut into sections with no dimension greater than 5 feet. Tank and piping sections shall be recycled or disposed of in a State approved off-site disposal facility. The tank shall be cut into sections prior to being taken off Government property. The Contractor shall not sell the tank intact. Ancillary equipment shall be recycled or disposed of at an approved off-site disposal facility. Piping shall be disconnected from the tank and removed, grouted full of a portland cement and water slurry consisting of 6 gallons of clean water per 94 pound sack of portland cement, thoroughly mixed and free of lumps unless otherwise indicated.

3.12.3 Transportation of Wastes

Transportation shall be provided in accordance with Department of Transportation (DOT) Hazardous Material Regulations and State and local requirements, including obtaining all necessary permits, licenses, and approvals. Evidence that a State licensed hazardous waste transporter is being used shall be included in the SUBMITTALS. Refer to Section 02120 TRANSPORTATION OF REGULATED HAZARDOUS MATERIALS AND HAZARDOUS WASTE for

specific transportation requirements.

3.12.4 Salvage Rights

The Contractor shall retain the rights to salvage value of recycled or reclaimed product and metal not turned in to the DRMO or otherwise identified, so long as the requirements of 40 CFR 266 and 40 CFR 279, or the applicable State requirements are met. At the end of the contract, the Contractor shall provide documentation on the disposition of salvaged materials.

3.12.5 Records

Records shall be maintained of all waste determinations, including appropriate results of analyses performed, substances and sample location, the time of collection, and other pertinent data as required by 40 CFR 280, Section 74 and 40 CFR 262 Subpart D, and Section 01450CHEMICAL DATA QUALITY CONTROL. Transportation, treatment, disposal methods and dates, the quantities of waste, the names and addresses of each transporter and the disposal or reclamation facility, shall also be recorded and available for inspection, as well as copies of the following documents:

a. Manifests.

b. Waste analyses or waste profile sheets.

c. Certifications of final treatment/disposal signed by the responsible disposal facility official.

d. Land disposal notification records required under 40 CFR 268 for hazardous wastes.

Records shall be provided in accordance with Section 02120 TRANSPORTATION AND DISPOSAL OF HAZARDOUS MATERIALS. Following contract close out, the records shall become the property of the Government.

3.12.6 Hazardous/Special Waste Manifests

Manifesting shall conform to the requirements specified in Section 02120 TRANSPORTATION AND DISPOSAL OF HAZARDOUS MATERIALS.

3.12.7 Documentation of Treatment or Disposal

The wastes, other than recyclable or reclaimable product or metal, shall be taken to a treatment, storage, or disposal facility which has EPA or appropriate state permits and hazardous or special waste identification numbers and complies with the provisions of the disposal regulations. The original return copy of the hazardous waste manifest, signed by the owner or operator of a facility legally permitted to treat or dispose of those materials shall be furnished to the Contracting Officer not later than 5 working days following the delivery of those materials to the facility; and a copy shall be included in the Tank Closure Report. A statement of agreement from the proposed treatment, storage or disposal facility and certified transporters to accept hazardous or special wastes shall be furnished to the Contracting Officer not less than 14 days before transporting any wastes. If the Contractor selects a different facility than is identified in the contract, documentation shall be provided for approval to certify that the facility is authorized and meets the standards specified in 40 CFR 264.

3.13 SPILLS

Immediate containment actions shall be taken as necessary to minimize effect of any spill or leak. Cleanup shall be in accordance with applicable Federal, State, local laws and regulations, and district policy at no additional cost to the Government. Refer to Section 02120 TRANSPORTATION AND DISPOSAL OF HAZARDOUS MATERIALS for spill response and reporting requirements.

3.14 TANK CLOSURE REPORT

Tank Closure Reports shall include the following information as a minimum:

a. A cover letter signed by a Professional Engineer registered in the State of Virginia certifying that all services involved have been performed in accordance with the terms and conditions of this specification.

b. A narrative report describing what was encountered at each site, including:

(1) condition of the UST.

(2) any visible evidence of leaks or stained soils.

(3) results of vapor monitoring readings.

(4) actions taken including quantities of materials treated or removed.

(5) reasons for selecting sample locations.

(6) sample locations.

(7) collection data such as time of collection and method of preservation.

(8) reasons for backfilling site.

(9) whether or not groundwater was encountered.

c. Copies of all analyses performed for disposal.

d. Copies of all waste analyses or waste profile sheets.

e. Copies of all certifications of final disposal signed by the responsible disposal installation official.

f. Information on who sampled, analyzed, transported, and accepted all wastes encountered, including copies of manifests, waste profile sheets, land disposal restriction, notification and certification forms, certificates of disposal, and other pertinent documentation.

g. Copies of all analyses performed for confirmation that underlying soil is not contaminated, with copies of chain-of-custody for each sample. Analyses shall give the identification number of the sample used. Sample identification numbers shall correspond to

those provided on the one-line drawings.

h. Scaled one-line drawings showing tank locations, limits of excavation, limits of contamination, underground utilities within 50 feet, sample locations, and sample identification numbers.

i. Progress Photographs. The Contractor shall take a minimum of 4 views of the site showing such things as the location of each tank, entrance/exit road, and any other notable site condition before work begins. After work has been started at the site, the Contractor shall photographically record activities at each work location daily. Photographs shall be 3 x 5 inches and shall include:

(1) Soil removal, handling, and sampling.

(2) Unanticipated events such as discovery of additional contaminated areas.

(3) Soil stockpile area.

(4) Tank.

(5) Site or task-specific employee respiratory and personal protection.

(6) Fill placement and grading.

(7) Post-construction photographs. After completion of work at each site, the Contractor shall take a minimum of four (4) views of the site. Prints shall illustrate the condition and location of work and the state of progress. The photographs shall be mounted and enclosed back-to-back in a double face plastic sleeve punched to fit standard three ring binders. Each color print shall show an information box, 1-1/2 x 3-1/2 inches. The information box for the 3 x 5 inch photographs shall be scaled down accordingly, or taped to the bottom of the photo. The box shall be typewritten and arranged as follows:

Project No. Contract No.

Location
Contractor/Photographer

Photograph No. Date/Time:

Description

Direction of View

-- End of Section --

SECTION 02120

TRANSPORTATION AND DISPOSAL OF HAZARDOUS MATERIALS
10/96

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.

U.S. NATIONAL ARCHIVES AND RECORDS ADMINISTRATION (NARA)

40 CFR 61	National Emission Standards for Hazardous Air Pollutants
40 CFR 261	Identification and Listing of Hazardous Waste
40 CFR 262	Standards Applicable to Generators of Hazardous Waste
40 CFR 263	Standards Applicable to Transporters of Hazardous Waste
40 CFR 264	Standards for Owners and Operators of Hazardous Waste Treatment, Storage, and Disposal Facilities
40 CFR 265	Interim Status Standards for Owners and Operators of Hazardous Waste Treatment, Storage, and Disposal Facilities
40 CFR 266	Standards for the Management of Specific Hazardous Wastes and Specific Types of Hazardous Waste Management Facilities
40 CFR 268	Land Disposal Restrictions
40 CFR 270	EPA Administered Permit Programs: The Hazardous Waste Permit Program
40 CFR 279	Standards for the Management of Used Oil
40 CFR 300	National Oil and Hazardous Substances Pollution Contingency Plan
40 CFR 302	Designation, Reportable Quantities, and Notification
40 CFR 761	Polychlorinated Biphenyls (PCBs) Manufacturing, Processing, Distribution in Commerce, and Use Prohibitions

49 CFR 107	Hazardous Materials Program Procedures
49 CFR 172	Hazardous Materials Table, Special Provisions, Hazardous Materials Communications, Emergency Response Information, and Training Requirements
49 CFR 173	Shippers - General Requirements for Shipments and Packagings
49 CFR 178	Specifications for Packagings

1.2 SUBMITTALS

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are for information only. When used, a designation following the "G" designation identifies the office that will review the submittal for the Government. The following shall be submitted in accordance with Section 01330 SUBMITTAL PROCEDURES:

SD-03 Product Data

On-site Hazardous Waste Management; G

Prior to start of work, a plan detailing the manner in which hazardous wastes shall be managed.

Notices of Non-Compliance and Notices of Violation; G

SD-06 Test Reports

Recordkeeping; G

Information necessary to file state annual or EPA biennial reports for all hazardous waste transported, treated, stored, or disposed of under this contract. The Contractor shall not forward these data directly to the regulatory agency but to the Contracting Officer at the specified time. The submittal shall contain all the information necessary for filing of the formal reports in the form and format required by the governing Federal or state regulatory agency. A cover letter shall accompany the data to include the contract number, Contractor name, and project location.

Spill Response; G

In the event of a spill or release of a hazardous substance (as designated in 40 CFR 302), or pollutant or contaminant, or oil (as governed by the Oil Pollution Act (OPA), 33 U.S.C. 2701 et seq.), the Contractor shall notify the Contracting Officer immediately. If the spill exceeds a reporting threshold, the Contractor shall follow the pre-established procedures for immediate reporting to the Contracting Officer.

SD-07 Certificates

Qualifications; G

Copies of the current certificates of registration issued to the

Contractor and/or subcontractors or written statements certifying exemption from these requirements.

EPA Off-Site Policy; G

A letter certifying that EPA considers the facilities to be used for all off-site disposal to be acceptable in accordance with the Off-Site policy in 40 CFR 300, Section .440. This certification shall be provided for wastes from Resource Conservation and Recovery Act (RCRA), 42 U.S.C. 6901 et seq., sites as well as from Comprehensive Environmental Response Compensation and Liability Act (CERCLA), 42 U.S.C. 9601 et seq., responses. See Attachment A, sample certification, at the end of this section.

Management Plan; G

Shipping Documents and Packagings Certification; G

All transportation related shipping documents to the Contracting Officer, including draft hazardous waste manifests, draft land disposal restriction notifications, draft asbestos waste shipment records, draft manifests for PCBs, draft bill of ladings for hazardous materials, lists of corresponding proposed labels, packages, marks, and placards to be used for shipment, waste profiles, supporting waste analysis documents, for review a minimum of 14 days prior to anticipated pickup. Packaging assurances shall be furnished prior to transporting hazardous material; "generator copies" of hazardous waste manifests, land disposal restriction notifications, asbestos waste shipment records, "generator copies" of manifests used for initiating shipments of PCBs, used oil invoices/shipment records, bill of ladings, supporting waste analysis documents shall be furnished when shipments are originated; and "receipt copies" of asbestos waste shipment records at the designated disposal facility shall be furnished not later than 35 days after acceptance of the shipment.

1.3 QUALIFICATIONS

1.3.1 Transportation and Disposal Coordinator

The Contractor shall designate, by position and title, one person to act as the Transportation and Disposal Coordinator (TDC) for this contract. The TDC shall serve as the single point of contact for all environmental regulatory matters and shall have overall responsibility for total environmental compliance at the site including, but not limited to, accurate identification and classification of hazardous waste and hazardous materials; determination of proper shipping names; identification of marking, labeling, packaging and placarding requirements; completion of waste profiles, hazardous waste manifests, asbestos waste shipment records, PCB manifests, bill of ladings, exception and discrepancy reports; and all other environmental documentation. The TDC shall have, at a minimum, one year of specialized experience in the management and transportation of hazardous waste.

1.3.2 Training

The Contractor's hazardous materials employees shall be trained, tested, and certified to safely and effectively carry out their assigned duties in

accordance with Section 01351 SAFETY, HEALTH, AND EMERGENCY RESPONSE (HTRW/UST). The Contractor's employees transporting hazardous materials or preparing hazardous materials for transportation shall be trained, tested, and certified in accordance with 49 CFR 172.

1.3.3 Certification

The Contractor and/or subcontractors transporting hazardous materials shall possess a current certificate of registration issued by the Research and Special Programs Administration (RSPA), U.S. Department of Transportation, when required by 49 CFR 107, Subpart G.

1.4 LAWS AND REGULATIONS REQUIREMENTS

Work shall meet or exceed the minimum requirements established by Federal, state, and local laws and regulations which are applicable. These requirements are amended frequently and the Contractor shall be responsible for complying with amendments as they become effective. In the event that compliance exceeds the scope of work or conflicts with specific requirements of the contract, the Contractor shall notify the Contracting Officer immediately.

1.5 NOTICES OF NON-COMPLIANCE AND NOTICES OF VIOLATION

Notices of non-compliance or notices of violation by a Federal, State, or Local regulatory agency issued to the Contractor in relation to any work performed under this contract. The Contractor shall immediately provide copies of such notices to the Contracting Officer. The Contractor shall also furnish all relevant documents regarding the incident and any information requested by the Contracting Officer, and shall coordinate its response to the notice with the Contracting Officer or his designated representative prior to submission to the notifying authority. The Contractor shall also furnish a copy to the Contracting Officer of all documents submitted to the regulatory authority, including the final reply to the notice, and all other materials, until the matter is resolved.

1.6 DEFINITIONS

a. Hazardous Material. A substance or material which has been determined by the Secretary of Transportation to be capable of posing an unreasonable risk to health, safety, and property when transported in commerce, and which has been so designated pursuant to the Hazardous Materials Transportation Act, 49 U.S.C. Appendix Section 1801 et seq. The term includes materials designated as hazardous materials under the provisions of 49 CFR 172, Sections .101 and .102 and materials which meet the defining criteria for hazard classes and divisions in 49 CFR 173. EPA designated hazardous wastes are also hazardous materials.

b. Hazardous Waste. A waste which meets criteria established in RCRA or specified by the EPA in 40 CFR 261 or which has been designated as hazardous by a RCRA authorized state program.

PART 2 PRODUCTS

2.1 MATERIALS

The Contractor shall provide all of the materials required for the

packaging, labeling, marking, placarding and transportation of hazardous wastes and hazardous materials in conformance with Department of Transportation standards. Details in this specification shall not be construed as establishing the limits of the Contractor's responsibility.

2.1.1 Packagings

The Contractor shall provide bulk and non-bulk containers for packaging hazardous materials/wastes consistent with the authorizations referenced in the Hazardous Materials Table in 49 CFR 172, Section .101, Column 8. Bulk and non-bulk packaging shall meet the corresponding specifications in 49 CFR 173 referenced in the Hazardous Materials Table, 49 CFR 172, Section .101. Each packaging shall conform to the general packaging requirements of Subpart B of 49 CFR 173, to the requirements of 49 CFR 178 at the specified packing group performance level, to the requirements of special provisions of column 7 of the Hazardous Materials Table in 49 CFR 172, Section .101, and shall be compatible with the material to be packaged as required by 40 CFR 262. The Contractor shall also provide other packaging related materials such as materials used to cushion or fill voids in overpacked containers, etc. Sorbent materials shall not be capable of reacting dangerously with, being decomposed by, or being ignited by the hazardous materials being packaged. Additionally, sorbents used to treat free liquids to be disposed of in landfills shall be non-biodegradable as specified in 40 CFR 264, Section .314.

2.1.2 Markings

The Contractor shall provide markings for each hazardous material/waste package, freight container, and transport vehicle consistent with the requirements of 49 CFR 172, Subpart D and 40 CFR 262, Section .32 (for hazardous waste) 40 CFR 761, Section .45 (for PCBs), and 40 CFR 61, Section .149(d) (for asbestos). Markings shall be capable of withstanding, without deterioration or substantial color change, a 180 day exposure to conditions reasonably expected to be encountered during container storage and transportation.

2.1.3 Labeling

The Contractor shall provide primary and subsidiary labels for hazardous materials/wastes consistent with the requirements in the Hazardous Materials Table in 49 CFR 172, Section .101, Column 6. Labels shall meet design specifications required by 49 CFR 172, Subpart E including size, shape, color, printing, and symbol requirements. Labels shall be durable and weather resistant and capable of withstanding, without deterioration or substantial color change, a 180 day exposure to conditions reasonably expected to be encountered during container storage and transportation.

2.1.4 Placards

For each off-site shipment of hazardous material/waste, the Contractor shall provide primary and subsidiary placards consistent with the requirements of 49 CFR 172, Subpart F. Placards shall be provided for each side and each end of bulk packaging, freight containers, transport vehicles, and rail cars requiring such placarding. Placards may be plastic, metal, or other material capable of withstanding, without deterioration, a 30 day exposure to open weather conditions and shall meet design requirements specified in 49 CFR 172, Subpart F.

2.1.5 Spill Response Materials

The Contractor shall provide spill response materials including, but not limited to, containers, adsorbent, shovels, and personal protective equipment. Spill response materials shall be available at all times in which hazardous materials/wastes are being handled or transported. Spill response materials shall be compatible with the type of material being handled.

2.2 EQUIPMENT AND TOOLS

The Contractor shall provide miscellaneous equipment and tools necessary to handle hazardous materials and hazardous wastes in a safe and environmentally sound manner.

PART 3 EXECUTION

3.1 ON-SITE HAZARDOUS WASTE MANAGEMENT

These paragraphs apply to Government owned waste only. Contractors are prohibited by 10 U.S.C. 2692 from storing contractor owned waste on site for any length of time. The Contractor shall be responsible for ensuring compliance with all Federal, state, and local hazardous waste laws and regulations and shall verify those requirements when preparing reports, waste shipment records, hazardous waste manifests, or other documents. The Contractor shall identify hazardous wastes using criteria set forth in 40 CFR 261 or all applicable state and local laws, regulations, and ordinances. When accumulating hazardous waste on-site, the Contractor shall comply with generator requirements in 40 CFR 262 and any applicable state or local law or regulations. The Contractor prior to start-up must coordinate with CEV, BIO, and the fire department to establish a collection point suitable for waste collection. Once the container is full, the Contractor must place a start date on the container and move the containers to the less than 90-day storage site. The container can then be stored at this location for less than 90 days. At no time should the container remain at this location longer. 1 CES/CEVC can provide a weekly inspection check list for use at the collection point. Specific hazardous waste management practices shall be coordinated with 1 CES/CEVC.

3.1.1 Hazardous Waste Classification

The Contractor, in consultation with the Contracting Officer shall identify all waste codes applicable to each hazardous waste stream based on requirements in 40 CFR 261 or any applicable state or local law or regulation. The Contractor shall also identify all applicable treatment standards in 40 CFR 268 and state land disposal restrictions and shall make a determination as to whether or not the waste meets or exceeds the standards. Waste profiles, analyses, classification and treatment standards information shall be submitted to Contracting Officer to distribute to 1 CES/CEVC for review and approval. Contractor shall submit all MSDS data to Contracting Officer and Base Environmental Group.

3.1.2 Management Plan

The Contractor shall prepare a plan detailing the manner in which hazardous wastes will be managed and describing the types and volumes of hazardous wastes anticipated to be managed as well as the management practices to be utilized. The plan shall identify the method to be used to ensure accurate piece counts and/or weights of shipments; shall identify waste minimization methods; shall propose facilities to be utilized for treatment, storage,

and/or disposal; shall identify areas on-site where hazardous wastes are to be handled; shall identify whether transfer facilities are to be utilized; and if so, how the wastes will be tracked to ultimate disposal.

3.2 OFF-SITE HAZARDOUS WASTE MANAGEMENT

The Contractor shall use RCRA Subtitle C permitted facilities which meet the requirements of 40 CFR 264 or facilities operating under interim status which meet the requirements of 40 CFR 265. Off-site treatment, storage, and/or disposal facilities with significant RCRA violations or compliance problems (such as facilities known to be releasing hazardous constituents into ground water, surface water, soil, or air) shall not be used.

3.2.1 Description of TSD Facility and Transporter

The Contractor shall provide the Contracting Officer with EPA ID numbers, names, locations, and telephone numbers of TSD facilities and transporters. This information shall be contained in the Hazardous Waste Management Plan for approval prior to waste disposal.

3.2.2 Status of the Facility

Facilities receiving hazardous waste must be permitted in accordance with 40 CFR 270 or operating under interim status in accordance with 40 CFR 265 requirements, or must be permitted by an authorized state program. Additionally, prior to using a TSD Facility, the Contractor shall contact the EPA Regional Off-site Coordinator specified in 40 CFR 300, Section .440, to determine the facility's status, and document all information necessary to satisfy the requirements of the EPA Off-Site policy and furnish this information to the Contracting Officer.

3.2.3 Shipping Documents and Packagings Certification

Prior to shipment of any hazardous material off-site, the Contractor's TDC shall provide written certification to the Contracting Officer to submit through contracting to 1 CES/CEVC for review that hazardous materials have been properly packaged, labeled, and marked in accordance with Department of Transportation and EPA requirements.

3.2.4 Transportation

The Contractor shall use manifests for transporting hazardous wastes as required by 40 CFR 263 or any applicable state or local law or regulation. Transportation shall comply with all requirements in the Department of Transportation referenced regulations in the 49 CFR series. The Contractor shall acquire manifests in accordance with the hierarchy established in 40 CFR 262, Section .21. The Contractor shall prepare hazardous waste manifests for each shipment of hazardous waste shipped off-site. Manifests shall be completed using instructions in 40 CFR 262, Subpart B and any applicable state or local law or regulation. Manifests and waste profiles shall be submitted to Contracting to 1 CES/CEVC for review and approval. The Contractor shall prepare land disposal restriction notifications as required by 40 CFR 268 or any applicable state or local law or regulation for each shipment of hazardous waste. Notifications shall be submitted with the manifest to the Contracting to 1 CES/CEVC for review and approval.

3.2.5 Treatment and Disposal of Hazardous Wastes

The hazardous waste shall be transported to an approved hazardous waste

treatment, storage, or disposal facility within 90 days of the accumulation start date on each container. The Contractor shall ship hazardous wastes only to facilities which are properly permitted to accept the hazardous waste or operating under interim status. The Contractor shall ensure wastes are treated to meet land disposal treatment standards in 40 CFR 268 prior to land disposal. The Contractor shall propose TSD facilities via submission of the Hazardous Waste Management Plan, subject to the approval of the 1 CES/CEVC. Contractor shall request a certificate of disposal from the TSDF for all hazardous waste disposal. The Contractor shall propose TSD facilities via submission of the Hazardous Waste Management Plan, subject to the approval of 1 CES/CEVC.

3.3 HAZARDOUS MATERIALS MANAGEMENT

The Contractor, in consultation with the Contracting Officer, shall evaluate, prior to shipment of any material off-site, whether the material is regulated as a hazardous waste in addition to being regulated as a hazardous material; this shall be done for the purpose of determining proper shipping descriptions, marking requirements, etc., as described below.

3.3.1 Identification of Proper Shipping Names

The Contractor shall use 49 CFR 172, Section .101 to identify proper shipping names for each hazardous material (including hazardous wastes) to be shipped off-site. Proper shipping names shall be submitted to the Contracting to 1 CES/CEVC for review and approval.

3.3.2 Packaging, Labeling, and Marking

The Contractor shall package, label, and mark hazardous materials/wastes using the specified materials and in accordance with the referenced authorizations. A properly filled out hazardous waste label must be affixed. The Contractor shall mark each container of hazardous waste of 104 gallons or less with the following:

"HAZARDOUS WASTE - Federal Law Prohibits Improper Disposal.
If found, contact the nearest police or public safety authority or the U.S. Environmental Protection Agency.
Generator's name _____
Manifest Document Number _____".

3.3.3 Shipping Documents

The Contractor shall ensure that each shipment of hazardous material sent off-site is accompanied by properly completed shipping documents.

3.3.3.1 PCB Waste Shipment Documents

The Contractor shall prepare hazardous waste manifests for each shipment of PCB waste shipped off-site. Manifests shall be completed using instructions in 40 CFR 761, Sections .207 and .208 and all other applicable requirements. Documents shall be submitted to Contracting Officer and reviewed and approved by 1 CES/CEVC.

3.3.3.2 Asbestos Waste Shipment Documents

The Contractor shall prepare waste shipment records as required by 40 CFR 61 for shipments of asbestos. Waste shipment records shall be submitted to

the Contracting to 1 CES/CEVC for review and signature.

3.3.3.3 Other Hazardous Material Shipment Documents

The Contractor shall prepare a bill of lading for each shipment of hazardous material which is not accompanied by a hazardous waste manifest or asbestos waste shipment record which fulfills the shipping paper requirements. The bill of lading shall satisfy the requirements of 49 CFR 172, Subpart C, and 40 CFR 279 if shipping used oil and any applicable state or local law or regulation, and shall be submitted to the Contracting Officer for review and approval. For laboratory samples and treatability study samples, the Contractor shall prepare bills of lading and other documentation as necessary to satisfy conditions of the sample exclusions in 40 CFR 261, Section .4(d) and (e) and any applicable state or local law or regulation. Bill of ladings requiring shipper's certifications shall be signed by the Contractor.

3.4 WASTE MINIMIZATION

The Contractor shall minimize the generation of hazardous waste to the maximum extent practicable. The Contractor shall take all necessary precautions to avoid mixing clean and contaminated wastes. The Contractor shall identify and evaluate recycling and reclamation options as alternatives to land disposal. Requirements of 40 CFR 266 shall apply to: hazardous wastes recycled in a manner constituting disposal; hazardous waste burned for energy recovery; lead-acid battery recycling; and hazardous wastes with economically recoverable precious metals.

3.5 RECORDKEEPING

The Contractor shall be responsible for maintaining adequate records to support information provided to the Contracting Officer regarding exception reports, annual reports, and biennial reports. The Contractor shall be responsible for maintaining asbestos waste shipment records for a minimum of 3 years from the date of shipment or any longer period required by any applicable law or regulation or any other provision of this contract. 1 CES/CEVC shall retain all the shipping documentation.

3.6 SPILL RESPONSE

The Contractor shall respond to any spill of hazardous material or hazardous waste which are in the custody or care of the Contractor, pursuant to this contract. Contractor shall control spill and contact 1 CES/CEVC. Any direction from the Contracting Officer concerning a spill or release shall not be considered a change under the contract. The Contractor shall comply with all applicable requirements of Federal, State, or Local laws or regulations regarding any spill incident.

3.7 EMERGENCY CONTACTS

The Contractor shall be responsible for complying with the emergency contact provisions in 49 CFR 172, Section .604. Whenever the Contractor ships hazardous materials, the Contractor shall provide a 24 hr emergency response contact and phone number of a person knowledgeable about the hazardous materials being shipped and who has comprehensive emergency response and incident mitigation information for that material, or has immediate access to a person who possesses such knowledge and information. The phone must be monitored on a 24 hour basis at all times when the hazardous materials are in transportation, including during storage

incidental to transportation. The Contractor shall ensure that information regarding this emergency contact and phone number are placed on all hazardous material shipping documents. The Contractor shall designate an emergency coordinator and post the following information at areas in which hazardous wastes are managed:

a. The name of the emergency coordinator.

b. Phone number through which the emergency coordinator can be contacted on a 24 hour basis.

c. The telephone number of the local fire department.

d. The location of fire extinguishers and spill control materials.

Attachment A
SAMPLE OFF-SITE POLICY CERTIFICATION MEMO

Project/Contract #:_____
Waste Stream:_____
Primary TSD Facility, EPA ID # and Location: _____
Alter. TSD Facility, EPA ID # and Location:_____

EPA Region	Primary Contact	Secondary Contact
I	(617) 565-9446	(617) 573-1754
II	(212) 637-4139	(212) 264-2638
III	(814) 566-3450	(215) 597-8338
IV	(404) 562-8589	(404) 347-7603
V	(312) 886-3587	(312) 886-4445
VI	(214) 665-2282	(214) 655-2281
VII	(913) 551-7883	(913) 551-7667
VIII	(303) 312-6419	(303) 293-1506
IX	(415) 744-2091	(415) 744-2114
X	(206) 553-1061	(206) 553-1061

EPA representative contacted: _____
EPA representative phone number: _____
Date contacted: _____

Comment: _____
The above EPA representative was contacted on _____. As of that date the above sites were considered acceptable in accordance with the Off-Site Policy in 40 CFR 300.440.

Signature: _____ Date: _____
Phone number: _____

-- End of Section --

SECTION 02220

DEMOLITION
05/01

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.

AMERICAN NATIONAL STANDARDS INSTITUTE (ANSI)

ANSI A10.6	(1990) Demolition Operations

U.S. NATIONAL ARCHIVES AND RECORDS ADMINISTRATION (NARA)

40 CFR 61 - Subpart M	National Emission Standard for Asbestos

U.S. ARMY CORPS OF ENGINEERS (USACE)

EM 385-1-1	(1996) U.S. Army Corps of Engineers Safety and Health Requirements Manual

1.2 GENERAL REQUIREMENTS

The work includes demolition, salvage of identified items and materials, and removal of resulting rubbish and debris. Rubbish and debris shall be removed from Government property daily, unless otherwise directed, to avoid accumulation at the demolition site. Materials that cannot be removed daily shall be stored in areas specified by the Contracting Officer. In the interest of occupational safety and health, the work shall be performed in accordance with EM 385-1-1, Section 23, Demolition, and other applicable Sections. In the interest of conservation, salvage shall be pursued to the maximum extent possible (in accordance with Section 01572 CONSTRUCTION AND DEMOLITION WASTE MANAGEMENT, if applicable); salvaged items and materials shall be disposed of as specified.

1.3 SUBMITTALS

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are for information only. When used, a designation following the "G" designation identifies the office that will review the submittal for the Government. The following shall be submitted in accordance with Section 01330 SUBMITTAL PROCEDURES:

SD-03 Product Data

Work Plan; G

The procedures proposed for the accomplishment of the work. The procedures shall provide for safe conduct of the work, including procedures and methods to provide necessary supports, lateral bracing and shoring when required, careful removal and disposition

of materials specified to be salvaged, protection of property which is to remain undisturbed, coordination with other work in progress, and timely disconnection of utility services. The procedures shall include a detailed description of the methods and equipment to be used for each operation, and the sequence of operations in accordance with EM 385-1-1.

1.4 REGULATORY AND SAFETY REQUIREMENTS

The work plan shall comply with Federal, State and Local hauling and disposal regulations. In addition to the requirements of the "Contract Clauses," safety requirements shall conform with ANSI A10.6.

1.4.1 Notifications

Furnish timely notification of demolition projects to Federal, State, Regional and Local authorities in accordance with 40 CFR 61 - Subpart M. Notify the Contracting Officer Representative in writing 10 days prior to the commencement of work in accordance with 40 CFR 61 - Subpart M.

1.5 DUST CONTROL

The amount of dust resulting from demolition shall be controlled to prevent the spread of dust to occupied portions of the construction site and to avoid creation of a nuisance in the surrounding area. Use of water will not be permitted when it will result in, or create, hazardous or objectionable conditions such as ice, flooding and pollution.

1.6 PROTECTION

1.6.1 Protection of Personnel

During the demolition work the Contractor shall continuously evaluate the condition of the structure being demolished and take immediate action to protect all personnel working in and around the demolition site. No area, section, or component of floors, roofs, walls, columns, pilasters, or other structural element will be allowed to be left standing without sufficient bracing, shoring, or lateral support to prevent collapse or failure while workmen remove debris or perform other work in the immediate area.

1.6.2 Protection of Structures

Floors, roofs, walls, columns, pilasters, and other structural components that are designed and constructed to stand without lateral support or shoring, and are determined to be in stable condition, shall remain standing without additional bracing, shoring, of lateral support until demolished, unless directed otherwise by the Contracting Officer. The Contractor shall ensure that no elements determined to be unstable are left unsupported and shall be responsible for placing and securing bracing, shoring, or lateral supports as may be required as a result of any cutting, removal, or demolition work performed under this contract.

1.6.3 Protection of Existing Property

Before beginning any demolition work, the Contractor shall survey the site and examine the drawings and specifications to determine the extent of the work. The Contractor shall take necessary precautions to avoid damage to existing items to remain in place, to be reused, or to remain the property of the Government; any damaged items shall be repaired or replaced as

approved by the Contracting Officer. The Contractor shall coordinate the work of this section with all other work and shall construct and maintain shoring, bracing, and supports as required. The Contractor shall ensure that structural elements are not overloaded and shall be responsible for increasing structural supports or adding new supports as may be required as a result of any cutting, removal, or demolition work performed under this contract.

1.6.4 Protection From the Weather

The interior of buildings to remain; salvageable materials and equipment shall be protected from the weather at all times.

1.6.5 Protection of Trees

Trees within the project site which might be damaged during demolition, and which are indicated to be left in place, shall be protected by a 6 foot high fence. The fence shall be securely erected a minimum of 5 feet from the trunk of individual trees or follow the outer perimeter of branches or clumps of trees. Any tree designated to remain that is damaged during the work under this contract shall be replaced in kind or as approved by the Contracting Officer.

1.6.6 Environmental Protection

The work shall comply with the requirements of Section 01355 ENVIRONMENTAL PROTECTION.

1.7 BURNING

The use of burning at the project site for the disposal of refuse and debris will not be permitted.

1.8 USE OF EXPLOSIVES

Use of explosives will not be permitted.

1.9 AVAILABILITY OF WORK AREAS

The entire work area will be available for contractors.

1.10 FOREIGN OBJECT DAMAGE (FOD)

Aircraft and aircraft engines are subject to FOD from debris and waste material lying on airfield pavements. Remove all such materials that may appear on operational aircraft pavements due to the Contractor's operations. The Contracting Officer Representative will require the Contractor to install a temporary fence at the Contractor's expense to control the spread of FOD potential debris. The FOD fence shall be in accordance with Section 02821 and shall be located as shown on the plans or at the direction of the Contracting Officer Representative. Remove fence when no longer required.

1.11 RELOCATIONS

Perform the removal and reinstallation of relocated items as indicated with workmen skilled in the trades involved. Repair items to be relocated which are damaged or replace damaged items with new undamaged items as approved by the Contracting Officer Representative.

PART 2 PRODUCTS (Not Applicable)

PART 3 EXECUTION

3.1 EXISTING STRUCTURES

Existing structures indicated shall be removed completely, or as indicated on the drawings. Basement slabs, sidewalks, curbs, gutters, manholes, drainage inlets, and street light bases shall be removed completely, or as indicated.

3.2 UTILITIES

Disconnection of utility services, with related meters and equipment, are to conform to the nationally recognized code covering the specific utility and approved by the Contracting Officer. Existing utility lines indicated to be abandoned in place shall be disconnected at nearest tee or joint connection and have watertight caps provided. Existing utilities shall be removed as indicated. When utility lines are encountered that are not indicated on the drawings, the Contracting Officer shall be notified prior to further work in that area.

Utility lines indicated to be removed that continue under existing roads or pavements that are not being removed shall be abandoned in place and have water tight caps provided on both ends at a minimum of 5.00' from the curb or nearest manhole.

Existing manholes on abandoned utility lines not noted for removal shall have frame and cover removed and be filled with sand prior to backfilling over structure. Existing manholes noted for removal shall be removed completely including base. Existing manholes noted to be extended to grade shall have risers installed as needed to meet new grade. New frame and cover shall be installed. Structures shall be modified as needed to meet traffic loading requirements for HS-20 traffic. Structures to be modified shall be reviewed and verified for loading by a licensed professional engineer in the State of Virginia.

3.3 FILLING

Holes, open basements and other hazardous openings shall be filled as directed with satisfactory compacted material.

3.4 DISPOSITION OF MATERIAL

Title to material and equipment to be demolished, except Government salvage, is vested in the Contractor upon receipt of notice to proceed. The Government will not be responsible for the condition, loss or damage to such property after notice to proceed.

3.4.1 Salvageable Items and Material

Contractor shall salvage items and material to the maximum extent possible.

3.4.1.1 Material Salvaged for the Contractor

Material salvaged for the Contractor shall be stored as approved by the Contracting Officer and shall be removed from Government property before completion of the contract. Material salvaged for the Contractor shall not

be sold on the site.

3.4.2 Unsalvageable Material

Concrete, masonry, and other noncombustible material, except concrete permitted to remain in place, shall be disposed of in the disposal area located outside the limits of government-controlled lands at the contractor's responsibility. Combustible material shall be disposed of as directed by the Contracting Officer.

3.4.3 Scrap Metal Recycling

The weight of all scrap metal recycled off base shall be reported to the Contracting Officer to be forwarded to CEVP.

3.5 CLEAN UP

Debris and rubbish shall be removed from basement and similar excavations. Debris shall be removed and transported in a manner that prevents spillage on streets or adjacent areas. Clean up spillage from pavements, streets, and adjacent areas to prevent FOD potential. Local regulations regarding hauling and disposal shall apply.

3.6 PAVEMENTS

Existing pavements designated for removal shall be saw cut and removed in accordance with the details shown on the drawings and to the limits. Provide full depth saw cuts at limits of pavement removal as indicated. All pavement removal includes pavement, aggregate base, and aggregate subbase.

-- End of Section --

SECTION 02230

CLEARING AND GRUBBING
06/97

PART 1 GENERAL

1.1 DEFINITIONS

1.1.1 Clearing

Clearing shall consist of the felling, trimming, and cutting of trees into sections and the satisfactory disposal of the trees and other vegetation designated for removal, including down timber, snags, brush, and rubbish occurring in the areas to be cleared.

1.1.2 Grubbing

Grubbing shall consist of the removal and disposal of stumps, roots larger than 3 inches in diameter, and matted roots from the designated grubbing areas.

1.2 SUBMITTALS

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are for information only. When used, a designation following the "G" designation identifies the office that will review the submittal for the Government. The following shall be submitted in accordance with Section 01330 SUBMITTAL PROCEDURES:

SD-03 Product Data

Materials Other Than Salable Timber; G

Written permission to dispose of such products on private property shall be filed with the Contracting Officer.

PART 2 PRODUCTS (Not Applicable)

PART 3 EXECUTION

3.1 CLEARING

Trees, stumps, roots, brush, and other vegetation in areas to be cleared shall be cut off flush with or below the original ground surface, except such trees and vegetation as may be indicated or directed to be left standing. Trees designated to be left standing within the cleared areas shall be trimmed of dead branches 1-1/2 inches or more in diameter and shall be trimmed of all branches the heights indicated or directed. Limbs and branches to be trimmed shall be neatly cut close to the bole of the tree or main branches. Cuts more than 1-1/2 inches in diameter shall be painted with an approved tree-wound paint. Trees and vegetation to be left standing shall be protected from damage incident to clearing, grubbing, and construction operations by the erection of barriers or by such other means as the circumstances require. Clearing shall also include the removal and disposal of structures that obtrude, encroach upon, or otherwise obstruct

the work.

3.2 GRUBBING

Material to be grubbed, together with logs and other organic or metallic debris not suitable for foundation purposes, shall be removed to a depth of not less than 18 inches below the original surface level of the ground in areas indicated to be grubbed and in areas indicated as construction areas under this contract, such as areas for buildings, and areas to be paved. Depressions made by grubbing shall be filled with suitable material and compacted to make the surface conform with the original adjacent surface of the ground.

3.3 TREE REMOVAL

Where indicated or directed, trees and stumps that are designated as trees shall be removed from areas outside those areas designated for clearing and grubbing. This work shall include the felling of such trees and the removal of their stumps and roots as specified in paragraph GRUBBING. Trees shall be disposed of as specified in paragraph DISPOSAL OF MATERIALS.

3.4 DISPOSAL OF MATERIALS

3.4.1 Materials Other Than Salable Timber

Logs, stumps, roots, brush, rotten wood, and other refuse from the clearing and grubbing operations, except for salable timber, shall be disposed of outside the limits of Government-controlled land at the Contractor's responsibility, except when otherwise directed in writing. Such directive will state the conditions covering the disposal of such products and will also state the areas in which they may be placed.

-- End of Section --

SECTION 02300

EARTHWORK
12/97

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.

AMERICAN SOCIETY FOR TESTING AND MATERIALS (ASTM)

ASTM C 136	(1996a) Sieve Analysis of Fine and Coarse Aggregates
ASTM D 422	(1963; R 1998) Particle-Size Analysis of Soils
ASTM D 1140	(1997) Amount of Material in Soils Finer than the No. 200 (75-micrometer) Sieve
ASTM D 1556	(1990; R 1996el) Density and Unit Weight of Soil in Place by the Sand-Cone Method
ASTM D 1557	(1991; R 1998) Laboratory Compaction Characteristics of Soil Using Modified Effort (56,000 ft-lbf/cu. ft. (2,700 kN-m/cu. m.))
ASTM D 2487	(1998) Classification of Soils for Engineering Purposes (Unified Soil Classification System)
ASTM D 2922	(1996el) Density of Soil and Soil-Aggregate in Place by Nuclear Methods (Shallow Depth)
ASTM D 2937	(1994) Density of Soil in Place by the Drive-Cylinder Method
ASTM D 3017	(1988; R 1996el) Water Content of Soil and Rock in Place by Nuclear Methods (Shallow Depth)
ASTM D 4318	(1998) Liquid Limit, Plastic Limit, and Plasticity Index of Soils

1.2 DEFINITIONS

1.2.1 Satisfactory Materials

Satisfactory materials shall comprise any materials classified by ASTM D 2487 as GW, GP, GM, GP-GM, GW-GM, GC, GP-GC, GM-GC, SW, SP, SM, SW-SM, SC,

SW-SC, SP-SM, SP-SC, CL. Satisfactory materials for grading shall be comprised of stones less than 8 inches, except for fill material for pavements and railroads which shall be comprised of stones less than 3 inches in any dimension.

1.2.2 Unsatisfactory Materials

Materials which do not comply with the requirements for satisfactory materials are unsatisfactory. Unsatisfactory materials also include man-made fills; trash; refuse; backfills from previous construction; and material classified as satisfactory which contains root and other organic matter or frozen material. The Contracting Officer shall be notified of any contaminated materials.

1.2.3 Cohesionless and Cohesive Materials

Cohesionless materials include materials classified in ASTM D 2487 as GW, GP, SW, and SP. Cohesive materials include materials classified as GC, SC, ML, CL, MH, and CH. Materials classified as GM and SM will be identified as cohesionless only when the fines are nonplastic. Testing required for classifying materials shall be in accordance with ASTM D 4318, ASTM C 136, ASTM D 422, and ASTM D 1140.

1.2.4 Degree of Compaction

Degree of compaction required is expressed as a percentage of the maximum density obtained by the test procedure presented in ASTM D 1557 abbreviated as a percent of laboratory maximum density.

1.2.5 Topsoil

Material suitable for topsoils shall be obtained from offsite areas or excavations, minimum of 6" thick over the areas to be seeded, sodded, or landscaped.

1.3 SUBMITTALS

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are for information only. When used, a designation following the "G" designation identifies the office that will review the submittal for the Government. The following shall be submitted in accordance with Section 01330 SUBMITTAL PROCEDURES:

SD-03 Product Data

Selection of Borrow Material; G.

Utilization of Excavated Material; G.

Procedure and location for disposal of unused satisfactory material. Proposed source of borrow material.

Advance notice on the opening of excavation or borrow areas.

SD-06 Test Reports

Testing; G.

Within 24 hours of conclusion of physical tests, 6 copies of test results,

including calibration curves and results of calibration tests.

SD-07 Certificates

Testing; G.

Qualifications of the commercial testing laboratory or Contractor's testing facilities.

1.4 SUBSURFACE DATA

Subsurface soil boring logs for adjacent projects is appended to the special contract requirements. These data represent the best subsurface information available; however, variations may exist in the subsurface between boring locations.

1.5 BLASTING

Blasting will not be permitted.

1.6 UTILIZATION OF EXCAVATED MATERIAL

Unsatisfactory materials removed from excavations shall be disposed of in designated waste disposal or spoil areas off government controlled property. Satisfactory material removed from excavations shall be used, insofar as practicable, in the construction of fills, embankments, subgrades, shoulders, bedding (as backfill), and for similar purposes. No satisfactory excavated material shall be wasted without specific written authorization. Satisfactory material authorized to be wasted shall be disposed of in designated areas approved for surplus material storage or designated waste areas as directed. Coarse rock from excavations shall be stockpiled and used for constructing slopes or embankments adjacent to streams, or sides and bottoms of channels and for protecting against erosion. No excavated material shall be disposed of to obstruct the flow of any stream, endanger a partly finished structure, impair the efficiency or appearance of any structure, or be detrimental to the completed work in any way.

PART 2 PRODUCTS (Not Applicable)

PART 3 EXECUTION

3.1 STRIPPING OF TOPSOIL

Where indicated or directed, topsoil shall be stripped to a depth of 6 inches. Topsoil shall be spread on areas already graded and prepared for topsoil, or transported and deposited in stockpiles convenient to areas that are to receive application of the topsoil later, or at locations indicated or specified. Topsoil shall be kept separate from other excavated materials, brush, litter, objectionable weeds, roots, stones larger than 2 inches in diameter, and other materials that would interfere with planting and maintenance operations. Any surplus of topsoil from excavations and grading shall be stockpiled in locations indicated by the contracting officer.

3.2 GENERAL EXCAVATION

The Contractor shall perform excavation of every type of material encountered within the limits of the project to the lines, grades, and

elevations indicated and as specified. Grading shall be in conformity with the typical sections shown and the tolerances specified in paragraph FINISHING. Satisfactory excavated materials shall be transported to and placed in fill or embankment within the limits of the work. Unsatisfactory materials encountered within the limits of the work shall be excavated below grade and replaced with satisfactory materials as directed. Such excavated material and the satisfactory material ordered as replacement shall be included in excavation. Surplus satisfactory excavated material not required for fill or embankment shall be disposed of in areas approved for surplus material storage or designated waste areas. Unsatisfactory excavated material shall be disposed of in designated waste or spoil areas. During construction, excavation and fill shall be performed in a manner and sequence that will provide proper drainage at all times. Material required for fill or embankment in excess of that produced by excavation within the grading limits shall be excavated from the borrow areas indicated or from other approved areas selected by the Contractor as specified.

3.2.1 Ditches, Gutters, and Channel Changes

Excavation of ditches, gutters, and channel changes shall be accomplished by cutting accurately to the cross sections, grades, and elevations shown. Ditches and gutters shall not be excavated below grades shown. Excessive open ditch or gutter excavation shall be backfilled with satisfactory, thoroughly compacted, material or with suitable stone or cobble to grades shown. Material excavated shall be disposed of as shown or as directed, except that in no case shall material be deposited less than 4 feet from the edge of a ditch. The Contractor shall maintain excavations free from detrimental quantities of leaves, brush, sticks, trash, and other debris until final acceptance of the work.

3.2.2 Drainage Structures

Excavations shall be made to the lines, grades, and elevations shown, or as directed. Trenches and foundation pits shall be of sufficient size to permit the placement and removal of forms for the full length and width of structure footings and foundations as shown. Rock or other hard foundation material shall be cleaned of loose debris and cut to a firm, level, stepped, or serrated surface. Loose disintegrated rock and thin strata shall be removed. When concrete or masonry is to be placed in an excavated area, the bottom of the excavation shall not be disturbed. Excavation to the final grade level shall not be made until just before the concrete or masonry is to be placed.

3.3 SELECTION OF BORROW MATERIAL

Borrow material shall be selected to meet the requirements and conditions of the particular fill or embankment for which it is to be used. Borrow material shall be obtained from the borrow areas from approved private sources. Unless otherwise provided in the contract, the Contractor shall obtain from the owners the right to procure material, pay royalties and other charges involved, and bear the expense of developing the sources, including rights-of-way for hauling. Unless specifically provided, no borrow shall be obtained within the limits of the project site without prior written approval. Necessary clearing, grubbing, and satisfactory drainage of borrow pits and the disposal of debris thereon shall be considered related operations to the borrow excavation.

3.4 OPENING AND DRAINAGE OF EXCAVATION AND BORROW PITS

Except as otherwise permitted, borrow pits and other excavation areas shall be excavated providing adequate drainage. Overburden and other spoil material shall be transported to designated spoil areas or otherwise disposed of as directed. Borrow pits shall be neatly trimmed and drained after the excavation is completed. The Contractor shall ensure that excavation of any area, operation of borrow pits, or dumping of spoil material results in minimum detrimental effects on natural environmental conditions.

3.5 GRADING AREAS

Where indicated, work will be divided into grading areas within which satisfactory excavated material shall be placed in embankments, fills, and required backfills. The Contractor shall not haul satisfactory material excavated in one grading area to another grading area except when so directed in writing.

3.6 BACKFILL

Backfill adjacent to any and all types of structures shall be placed and compacted to at least 95 percent laboratory maximum density except in the final 12 inches beneath pavements and floor slabs where this requirement will be increased to 98 percent laboratory maximum dry density. Fill material shall be placed in lifts not to exceed 8 inches loose thickness. It shall be compacted within 2 percent of optimum moisture content. Ground surface on which backfill is to be placed shall be prepared as specified in paragraph PREPARATION OF GROUND SURFACE FOR EMBANKMENTS. Compaction requirements for backfill materials shall also conform to the applicable portions of paragraphs PREPARATION OF GROUND SURFACE FOR EMBANKMENTS, EMBANKMENTS, and SUBGRADE PREPARATION, and Section 02630 STORM-DRAINAGE SYSTEM; and Section 02316 EXCAVATION, TRENCHING, AND BACKFILLING FOR UTILITIES SYSTEMS. Compaction shall be accomplished by sheepsfoot rollers, pneumatic-tired rollers, steel-wheeled rollers, vibratory compactors, or other approved equipment.

3.7 PREPARATION OF GROUND SURFACE FOR EMBANKMENTS

3.7.1 General Requirements

Ground surface on which fill is to be placed shall be stripped of live, dead, or decayed vegetation, rubbish, debris, and other unsatisfactory material; plowed, disked, or otherwise broken up to a depth of 6 inches; pulverized; moistened or aerated as necessary; thoroughly mixed; and compacted to at least 95 percent laboratory maximum except in the final 12 inches beneath pavements and floor slabs where this requirement will be increased to 98 percent laboratory maximum dry density. Fill material shall be placed in lifts not to exceed 8 inches loose thickness. It shall be compacted within 2 percent of optimum moisture content. Compaction shall be accomplished by sheepsfoot rollers, pneumatic-tired rollers, steel-wheeled rollers, vibratory compactors, or other approved equipment. The prepared ground surface shall be scarified and moistened or aerated as required just prior to placement of embankment materials to assure adequate bond between embankment material and the prepared ground surface.

3.7.2 Frozen Material

Embankment shall not be placed on a foundation which contains frozen material, or which has been subjected to freeze-thaw action. This

prohibition encompasses all foundation types, including the natural ground, all prepared subgrades (whether in an excavation or on an embankment) and all layers of previously placed and compacted earth fill which become the foundations for successive layers of earth fill. All material that freezes or has been subjected to freeze-thaw action during the construction work, or during periods of temporary shutdowns, such as, but not limited to, nights, holidays, weekends, winter shutdowns, or earthwork operations, shall be removed to a depth that is acceptable to the Contracting Officer and replaced with new material. Alternatively, the material will be thawed, dried, reworked, and recompacted to the specified criteria before additional material is placed. The Contracting Officer will determine when placement of fill shall cease due to cold weather. The Contracting Officer may elect to use average daily air temperatures, and/or physical observation of the soils for his determination. Embankment material shall not contain frozen clumps of soil, snow, or ice.

3.8 EMBANKMENTS

3.8.1 Earth Embankments

Earth embankments shall be constructed from satisfactory materials free of organic or frozen material and rocks with any dimension greater than 3 inches. The material shall be placed in successive horizontal layers of loose material not more than 8 inches in depth. Each layer shall be spread uniformly on a soil surface that has been moistened or aerated as necessary, and scarified or otherwise broken up so that the fill will bond with the surface on which it is placed. After spreading, each layer shall be plowed, disked, or otherwise broken up; moistened or aerated as necessary; thoroughly mixed; and compacted to at least 95 percent laboratory maximum density except in the final 12 inches beneath pavements and floor slabs where this requirement will be increased to 98 percent laboratory maximum dry density. Fill material shall be placed in lifts not to exceed 8 inches loose thickness. It shall be compacted within 2 percent of optimum moisture content. Compaction requirements for the upper portion of earth embankments forming subgrade for pavements shall be identical with those requirements specified in paragraph SUBGRADE PREPARATION. Compaction shall be accomplished by sheepsfoot rollers, pneumatic-tired rollers, steel-wheeled rollers, vibratory compactors, or other approved equipment.

3.9 SUBGRADE PREPARATION

3.9.1 Construction

Subgrade shall be shaped to line, grade, and cross section, and compacted as specified. This operation shall include plowing, disking, and any moistening or aerating required to obtain specified compaction. Soft or otherwise unsatisfactory material shall be removed and replaced with satisfactory excavated material or other approved material as directed. Rock encountered in the cut section shall be excavated to a depth of 6 inches below finished grade for the subgrade. Low areas resulting from removal of unsatisfactory material or excavation of rock shall be brought up to required grade with satisfactory materials, and the entire subgrade shall be shaped to line, grade, and cross section and compacted as specified. After rolling, the surface of the subgrade for roadways shall not show deviations greater than 1/2 inch when tested with a 10 foot straightedge applied both parallel and at right angles to the centerline of the area. The elevation of the finish subgrade shall not vary more than 0.05 foot from the established grade and cross section.

3.9.2 Compaction

Compaction shall be accomplished by sheepsfoot rollers, pneumatic-tired rollers, steel-wheeled rollers, vibratory compactors, or other approved equipment. Except for paved areas, each layer of the embankment shall be compacted to at least 95 percent of laboratory maximum density except in the final 12 inches beneath pavements and floor slabs where this requirement will be increased to 98 percent laboratory maximum dry density. Fill material shall be placed in lifts not to exceed 8 inches loose thickness. It shall be compacted within 2 percent of optimum moisture content.

3.9.2.1 Subgrade for Pavements

Subgrade for pavements shall be compacted to at least 95 percentage laboratory maximum density except for the final 12 inches which will be increased to 98 percent laboratory maximum dry density. When more than one soil classification is present in the subgrade, the top 12 inches of subgrade shall be scarified, windrowed, thoroughly blended, reshaped, and compacted.

3.10 FINISHING

The surface of excavations, embankments, and subgrades shall be finished to a smooth and compact surface in accordance with the lines, grades, and cross sections or elevations shown. The degree of finish for graded areas shall be within 0.1 foot of the grades and elevations indicated except that the degree of finish for subgrades shall be specified in paragraph SUBGRADE PREPARATION. Gutters and ditches shall be finished in a manner that will result in effective drainage. The surface of areas to be turfed shall be finished to a smoothness suitable for the application of turfing materials.

3.11 PLACING TOPSOIL

On areas to receive topsoil, the compacted subgrade soil shall be scarified to a 2 inch depth for bonding of topsoil with subsoil. Topsoil then shall be spread evenly to a thickness of 6 inches and graded to the elevations and slopes shown. Topsoil shall not be spread when frozen or excessively wet or dry. Material required for topsoil in excess of that produced by excavation within the grading limits shall be obtained from offsite areas.

3.12 TESTING

Testing shall be performed by an approved commercial testing laboratory or by the Contractor subject to approval. If the Contractor elects to establish testing facilities, no work requiring testing will be permitted until the Contractor's facilities have been inspected and approved by the Contracting Officer. Field in-place density shall be determined in accordance with ASTM D 1556, ASTM D 2937 or ASTM D 2922. When ASTM D 2922 is used, the calibration curves shall be checked and adjusted using only the sand cone method as described in ASTM D 1556. ASTM D 2922 results in a wet unit weight of soil and when using this method ASTM D 3017 shall be used to determine the moisture content of the soil. The calibration curves furnished with the moisture gauges shall also be checked along with density calibration checks as described in ASTM D 3017; the calibration checks of both the density and moisture gauges shall be made at the beginning of a job on each different type of material encountered and at intervals as directed by the Contracting Officer. ASTM D 2937, Drive Cylinder Method

shall be used only for soft, fine-grained, cohesive soils. When test results indicate, as determined by the Contracting Officer, that compaction is not as specified, the material shall be removed, replaced and recompacted to meet specification requirements. Tests on recompacted areas shall be performed to determine conformance with specification requirements. Inspections and test results shall be certified by a registered professional civil engineer. These certifications shall state that the tests and observations were performed by or under the direct supervision of the engineer and that the results are representative of the materials or conditions being certified by the tests. The following number of tests, if performed at the appropriate time, will be the minimum acceptable for each type operation.

3.12.1 Fill and Backfill Material Gradation

One test per 100 cubic yards stockpiled or in-place source material. Gradation of fill and backfill material shall be determined in accordance with ASTM C 136.

3.12.2 In-Place Densities

a. One test per 100 square yards, or fraction thereof, of each lift of fill or backfill areas compacted by other than hand-operated machines.

b. One test per 100 square yards, or fraction thereof, of each lift of embankment or backfill for roads.

3.12.3 Check Tests on In-Place Densities

If ASTM D 2922 is used, in-place densities shall be checked by ASTM D 1556 as follows:

a. One check test per lift for each 500 square yards, or fraction thereof, of each lift of fill or backfill compacted by other than hand-operated machines.

b. One check test per lift for each 500 square feet, of fill or backfill areas compacted by hand-operated machines.

c. One check test per lift for each 500 square yards, or fraction thereof, of embankment or backfill for roads.

3.12.4 Moisture Contents

In the stockpile, excavation, or borrow areas, a minimum of two tests per day per type of material or source of material being placed during stable weather conditions shall be performed. During unstable weather, tests shall be made as dictated by local conditions and approved by the Contracting Officer.

3.12.5 Optimum Moisture and Laboratory Maximum Density

Tests shall be made for each type material or source of material including borrow material to determine the optimum moisture and laboratory maximum density values. One representative test per 1000 cubic yards of fill and backfill, or when any change in material occurs which may affect the optimum moisture content or laboratory maximum density.

3.12.6 Tolerance Tests for Subgrades

Continuous checks on the degree of finish specified in paragraph SUBGRADE PREPARATION shall be made during construction of the subgrades.

3.13 SUBGRADE AND EMBANKMENT PROTECTION

During construction, embankments and excavations shall be kept shaped and drained. Ditches and drains along subgrade shall be maintained to drain effectively at all times. The finished subgrade shall not be disturbed by traffic or other operation and shall be protected and maintained by the Contractor in a satisfactory condition until ballast, subbase, base, or pavement is placed. The storage or stockpiling of materials on the finished subgrade will not be permitted. No subbase, base course, ballast, or pavement shall be laid until the subgrade has been checked and approved, and in no case shall subbase, base, surfacing, pavement, or ballast be placed on a muddy, spongy, or frozen subgrade.

-- End of Section --

SECTION 02315

EXCAVATION, FILLING AND BACKFILLING FOR BUILDINGS
08/98

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.

AMERICAN SOCIETY FOR TESTING AND MATERIALS (ASTM)

ASTM D 1556	(1990; R 1996el) Density and Unit Weight of Soil in Place by the Sand-Cone Method
ASTM D 1557	(1991; R 1998) Laboratory Compaction Characteristics of Soil Using Modified Effort (56,000 ft-lbf/cu. ft. (2,700 kN-m/cu.m.))
ASTM D 2167	(1994) Density and Unit Weight of Soil in Place by the Rubber Balloon Method
ASTM D 2216	(1998) Laboratory Determination of Water (Moisture) Content of Soil and Rock
ASTM D 2487	(1998) Classification of Soils for Engineering Purposes (Unified Soil Classification System)
ASTM D 2922	(1996el) Density of Soil and Soil-Aggregate in Place by Nuclear Methods (Shallow Depth)
ASTM D 2937	(1994) Density of Soil in Place by the Drive-Cylinder Method
ASTM D 3017	(1988; R 1996el) Water Content of Soil and Rock in Place by Nuclear Methods (Shallow Depth)
ASTM D 4318	(1998) Liquid Limit, Plastic Limit, and Plasticity Index of Soils

1.2 DEGREE OF COMPACTION

Degree of compaction is expressed as a percentage of the maximum density obtained by the test procedure presented in ASTM D 1557, abbreviated as percent laboratory maximum density.

1.3 SUBMITTALS

Government approval is required for submittals with a "G" designation;

submittals not having a "G" designation are for information only. When used, a designation following the "G" designation identifies the office that will review the submittal for the Government. The following shall be submitted in accordance with Section 01330 SUBMITTAL PROCEDURES:

SD-06 Test Reports

Testing; G

Copies of all laboratory and field test reports within 24 hours of the completion of the test.

PART 2 PRODUCTS

2.1 MATERIALS

2.1.1 Satisfactory Materials

Satisfactory materials shall comprise any materials classified by ASTM D 2487 as GW, GP, GM, GP-GM, GW-GM, GC, GP-GC, GM-GC, SW, SP, SM, SW-SM, SC, SW-SC, SP-SM, SP-SC, CL.

2.1.2 Unsatisfactory Materials

Materials which do not comply with the requirements for satisfactory materials are unsatisfactory. Unsatisfactory materials also include man-made fills, trash, refuse, or backfills from previous construction. Unsatisfactory material also includes material classified as satisfactory which contains root and other organic matter, frozen material, and stones larger than 3 inches in any dimension. The Contracting Officer shall be notified of any contaminated materials.

2.1.3 Cohesionless and Cohesive Materials

Cohesionless materials include materials classified in ASTM D 2487 as GW, GP, SW, and SP. Cohesive materials include materials classified as GC, SC, ML, CL, MH, and CH. Materials classified as GM, GP-GM, GW-GM, SW-SM, SP-SM, and SM shall be identified as cohesionless only when the fines are nonplastic.

2.1.4 Expansive Soils

Expansive soils are defined as soils that have a plasticity index equal to or greater than 25 when tested in accordance with ASTM D 4318.

2.1.5 Nonfrost Susceptible (NFS) Material

Nonfrost susceptible material shall be a uniformly graded washed sand with a maximum particle size of 1/4 inch and less than 5 percent passing the No. 200 size sieve, and with not more than 3 percent by weight finer than 0.02 mm grain size.

2.2 CAPILLARY WATER BARRIER

Capillary Water Barrier shall consist of clean, crushed, nonporous rock, crushed gravel, or uncrushed gravel. The maximum particle size shall be 1-1/2 inches and no more than 2 percent by weight shall pass the No. 4 size sieve.

PART 3 EXECUTION

3.1 CLEARING AND GRUBBING

Clearing and grubbing is specified in Section 02230 CLEARING AND GRUBBING.

3.2 TOPSOIL

Topsoil shall be stripped to a depth of 6 inches below existing grade within the designated excavations and grading lines and deposited in storage piles for later use. Excess topsoil shall be disposed as specified for excess excavated material.

3.3 EXCAVATION

Excavation shall conform to the dimensions and elevations indicated for each building, structure, and footing except as specified, and shall include trenching for utility and foundation drainage systems to a point 5 feet beyond the building line of each building and structure, excavation for outside grease interceptors and all work incidental thereof. Excavation shall extend a sufficient distance from walls and footings to allow for placing and removal of forms. Excavations below indicated depths will not be permitted except to remove unsatisfactory material. Unsatisfactory material encountered below the grades shown shall be removed as directed and replaced with satisfactory material; and payment will be made in conformance with the CHANGES clause of the CONTRACT CLAUSES. Satisfactory material removed below the depths indicated, without specific direction of the Contracting Officer, shall be replaced, at no additional cost to the Government, with satisfactory materials to the indicated excavation grade; except that concrete footings shall be increased in thickness to the bottom of the overdepth excavations and over-break in rock excavation. Satisfactory material shall be placed and compacted as specified in paragraph FILLING AND BACKFILLING. Determination of elevations and measurements of approved overdepth excavation of unsatisfactory material below grades indicated shall be done under the direction of the Contracting Officer.

3.4 DRAINAGE AND DEWATERING

3.4.1 Drainage

Surface water shall be directed away from excavation and construction sites to prevent erosion and undermining of foundations. Diversion ditches, dikes and grading shall be provided and maintained as necessary during construction. Excavated slopes and backfill surfaces shall be protected to prevent erosion and sloughing. Excavation shall be performed so that the site, the area immediately surrounding the site, and the area affecting operations at the site shall be continually and effectively drained.

3.4.2 Dewatering

Groundwater flowing toward or into excavations shall be controlled to prevent sloughing of excavation slopes and walls, boils, uplift and heave in the excavation and to eliminate interference with orderly progress of construction. French drains, sumps, ditches or trenches will not be permitted within 3 feet of the foundation of any structure, except with specific written approval, and after specific contractual provisions for restoration of the foundation area have been made. Control measures shall be taken by the time the excavation reaches the water level in order to

maintain the integrity of the in situ material. While the excavation is open, the water level shall be maintained continuously, at least 2 feet below the working level. Depending on climatological effects and the time of year LAFB has a high ground water table and dewatering of utility trenches and other excavations may be required. Geotechnical data is included in the appendix to the specifications. Contractor shall anticipate significant dewatering at the site.

3.5 SHORING

Shoring, including sheet piling, shall be furnished and installed as necessary to protect workmen, banks, adjacent paving, structures, and utilities. Shoring, bracing, and sheeting shall be removed as excavations are backfilled, in a manner to prevent caving.

3.6 CLASSIFICATION OF EXCAVATION

Excavation will be unclassified regardless of the nature of material encountered.

3.7 BLASTING

Blasting will not be permitted.

3.8 UTILITY AND DRAIN TRENCHES

Trenches for underground utilities systems and drain lines shall be excavated to the required alignments and depths. The bottoms of trenches shall be graded to secure the required slope and shall be tamped if necessary to provide a firm pipe bed. Recesses shall be excavated to accommodate bells and joints so that pipe will be uniformly supported for the entire length.

3.9 BORROW

Where satisfactory materials are not available in sufficient quantity from required excavations, approved materials shall be obtained as specified in Section 02300 EARTHWORK.

3.10 EXCAVATED MATERIALS

Satisfactory excavated material required for fill or backfill shall be placed in the proper section of the permanent work required under this section or shall be separately stockpiled if it cannot be readily placed. Satisfactory material in excess of that required for the permanent work and all unsatisfactory material shall be disposed of as specified in Section 02300 EARTHWORK.

3.11 FINAL GRADE OF SURFACES TO SUPPORT CONCRETE

Excavation to final grade shall not be made until just before concrete is to be placed. For pile foundations, the excavation shall be stopped at an elevation of from 6 to 12 inches above the bottom of the footing before driving piles. After pile driving has been completed, the remainder of the excavation shall be completed to the elevations shown. Only excavation methods that will leave the foundation rock in a solid and unshattered condition shall be used. Approximately level surfaces shall be roughened, and sloped surfaces shall be cut as indicated into rough steps or benches to provide a satisfactory bond. Shales shall be protected from slaking and

all surfaces shall be protected from erosion resulting from ponding or flow of water.

3.12 SUBGRADE PREPARATION

Unsatisfactory material in surfaces to receive fill or in excavated areas shall be removed and replaced with satisfactory materials as directed by the Contracting Officer. The surface shall be scarified to a depth of 6 inches before the fill is started. Sloped surfaces steeper than 1 vertical to 4 horizontal shall be plowed, stepped, benched, or broken up so that the fill material will bond with the existing material. When subgrades are less than the specified density, the ground surface shall be broken up to a minimum depth of 6 inches, pulverized, and compacted to the specified density. When the subgrade is part fill and part excavation or natural ground, the excavated or natural ground portion shall be scarified to a depth of 12 inches and compacted as specified for the adjacent fill. Material shall not be placed on surfaces that are muddy, frozen, or contain frost. Compaction shall be accomplished by sheepsfoot rollers, pneumatic-tired rollers, steel-wheeled rollers, or other approved equipment well suited to the soil being compacted. Material shall be moistened or aerated as necessary to provide the moisture content that will readily facilitate obtaining the specified compaction with the equipment used. Minimum subgrade density shall be as specified in paragraph FILLING AND BACKFILLING.

3.13 FILLING AND BACKFILLING

Satisfactory materials shall be used in bringing fills and backfills to the lines and grades indicated and for replacing unsatisfactory materials. Satisfactory materials shall be placed in horizontal layers not exceeding 8 inches in loose thickness, or 6 inches when hand-operated compactors are used. After placing, each layer shall be plowed, disked, or otherwise broken up, moistened or aerated as necessary, thoroughly mixed and compacted as specified. Backfilling shall not begin until construction below finish grade has been approved, underground utilities systems have been inspected, tested and approved, forms removed, and the excavation cleaned of trash and debris. Backfill shall be brought to indicated finish grade and shall include backfill for outside grease interceptors and underground fuel tanks. Backfill shall not be placed in wet or frozen areas. Where pipe is coated or wrapped for protection against corrosion, the backfill material up to an elevation 2 feet above sewer lines and 1 foot above other utility lines shall be free from stones larger than 1 inch in any dimension. Heavy equipment for spreading and compacting backfill shall not be operated closer to foundation or retaining walls than a distance equal to the height of backfill above the top of footing; the area remaining shall be compacted in layers not more than 4 inches in compacted thickness with power-driven hand tampers suitable for the material being compacted. Backfill shall be placed carefully around pipes or tanks to avoid damage to coatings, wrappings, or tanks. Backfill shall not be placed against foundation walls prior to 7 days after completion of the walls. As far as practicable, backfill shall be brought up evenly on each side of the wall and sloped to drain away from the wall. Each layer of fill and backfill shall be compacted to not less than the percentage of maximum density specified below:

	Percent Laboratory maximum density	
	Cohesive material	Cohesionless material
Fill, embankment, and backfill		
Under structures, building slabs, steps, paved areas, around footings, and in trenches	90	95
Under sidewalks and grassed areas	85	90
Nonfrost susceptible materials		95
Subgrade		
Under building slabs, steps, and paved areas, top 12 inches	95	98
Under sidewalks, top 6 inches	90	95

Approved compacted subgrades that are disturbed by the Contractor's operations or adverse weather shall be scarified and compacted as specified herein before to the required density prior to further construction thereon. Recompaction over underground utilities and heating lines shall be by hand tamping.

3.14 TESTING

Testing shall be the responsibility of the Contractor and shall be performed at no additional cost to the Government. Testing shall be performed by an approved commercial testing laboratory or may be performed by the Contractor subject to approval. Field in-place density shall be determined in accordance with ASTM D 1556, ASTM D 2167, or ASTM D 2922. When ASTM D 2922 is used, the calibration curves shall be checked and adjusted if necessary by the procedure described in ASTM D 2922, paragraph ADJUSTING CALIBRATION CURVE. ASTM D 2922 results in a wet unit weight of soil and when using this method ASTM D 3017 shall be used to determine the moisture content of the soil. The calibration curves furnished with the moisture gauges shall also be checked along with density calibration checks as described in ASTM D 3017. The calibration checks of both the density and moisture gauges shall be made at the beginning of a job on each different type of material encountered and at intervals as directed by the Contracting Officer. ASTM D 2937 shall be used only for soft, fine-grained, cohesive soils. The following number of tests, if performed at the appropriate time, shall be the minimum acceptable for each type operation.

3.14.1 In-Place Densities

In-place density and moisture content test results shall be included with the Contractor's daily construction quality control reports.

3.14.1.1 In-Place Density of Subgrades

One test per 100 square yards or fraction thereof.

3.14.1.2 In-Place Density of Fills and Backfills

One test per 100 square yards or fraction thereof of each lift for fill or backfill areas compacted by other than hand or hand-operated machines. The density for each lift of fill or backfill materials for trenches, pits, building perimeters or other structures or areas less than 40 feet in width, which are compacted with hand or hand-operated machines shall be tested as follows: One test per each area less than 100 square yards, or one test for each 65 linear foot of long narrow fills 200 feet or more in length. If ASTM D 2922 is used, in-place densities shall be checked by ASTM D 1556 as follows: One check per lift for each 100 linear feet of long narrow fills, and a minimum of 10 checks per lift for other fill and backfill areas.

3.14.2 Moisture Content

In the stockpile, excavation or borrow areas, a minimum of two tests per day per type of material or source of materials being placed is required during stable weather conditions. During unstable weather, tests shall be made as dictated by local conditions and approved moisture content shall be tested in accordance with ASTM D 2216.

3.14.3 Optimum Moisture and Laboratory Maximum Density

Tests shall be made for each type material or source of material, including borrow material to determine the optimum moisture and laboratory maximum density values. One representative test per 1500 cubic yards of fill and backfill, or when any change in material occurs which may affect the optimum moisture content or laboratory maximum density will be made.

3.15 CAPILLARY WATER BARRIER

Capillary water barrier under concrete floor and area-way slabs on grade shall be placed directly on the subgrade and shall be compacted with a minimum of two passes of a hand-operated plate-type vibratory compactor.

3.16 GRADING

Areas within 5 feet outside of each building and structure line shall be constructed true-to-grade, shaped to drain, and shall be maintained free of trash and debris until final inspection has been completed and the work has been accepted.

3.17 SPREADING TOPSOIL

Areas outside the building lines from which topsoil has been removed shall be topsoiled. The surface shall be free of materials that would hinder planting or maintenance operations. The subgrade shall be pulverized to a depth of 2 inches by disking or plowing for the bonding of topsoil with the subsoil. Topsoil shall then be uniformly spread, graded, and compacted to the thickness, elevations, slopes shown, and left free of surface irregularities. Topsoil shall be compacted by one pass of a cultipacker, roller, or other approved equipment weighing 100 to 160 pounds per linear foot of roller. Topsoil shall not be placed when the subgrade is frozen,

excessively wet, extremely dry, or in a condition otherwise detrimental to seeding, planting, or proper grading.

3.18 PROTECTION

Settlement or washing that occurs in graded, topsoiled, or backfilled areas prior to acceptance of the work, shall be repaired and grades reestablished to the required elevations and slopes.

-- End of Section --

SECTION 02316

EXCAVATION, TRENCHING, AND BACKFILLING FOR UTILITIES SYSTEMS
11/97

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.

AMERICAN SOCIETY FOR TESTING AND MATERIALS (ASTM)

ASTM D 1556	(1990; R 1996) Density and Unit Weight of Soil in Place by the Sand-Cone Method
ASTM D 1557	(1998) Laboratory Compaction Characteristics of Soil Using Modified Effort (56,000 ft-lbf/cu. ft. (2,700 kN-m/cu. m.))
ASTM D 2487	(1998) Classification of Soils for Engineering Purposes (Unified Soil Classification System)
ASTM D 2922	(1996) Density of Soil and Soil-Aggregate in Place by Nuclear Methods (Shallow Depth)
ASTM D 2937	(2000) Standard Test Method for Density of Soil in Place by the Drive-Cylinder Method
ASTM D 3017	(1988; R1996el) Water Content of Soil and Rock in Place by Nuclear Methods (Shallow Depth)

U.S ARMY CORPS OF ENGINEERS (USACE)

EM 385-1-1	(1996) Safety and Health Requirements

1.2 DEGREE OF COMPACTION

Degree of compaction shall be expressed as a percentage of the maximum density obtained by the test procedure presented in ASTM D 1557.

1.3 SUBMITTALS

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are for information only. When used, a designation following the "G" designation identifies the office that will review the submittal for the Government. The following shall be submitted in accordance with Section 01330 SUBMITTAL PROCEDURES:

SD-06 Test Reports

Field Density Tests; G
Testing of Backfill Materials; G

Copies of all laboratory and field test reports within 24 hours of the completion of the test.

PART 2 PRODUCTS

2.1 MATERIALS

2.1.1 Satisfactory Materials

Satisfactory materials shall comprise any materials classified by ASTM D 2487 as GW, GP, GM, GP-GM, GW-GM, GC, GP-GC, GM-GC, SW, SP, SM, SW-SM, SC, SW-SC, SP-SM, SP-SC, CL.

2.1.2 Unsatisfactory Materials

Materials which do not comply with the requirements for satisfactory materials are unsatisfactory. Unsatisfactory materials also include man-made fills, trash, refuse, or backfills from previous construction. Unsatisfactory material also includes material classified as satisfactory which contains root and other organic matter, frozen material, and stones larger than 3 inches in any dimension. The Contracting Officer shall be notified of any contaminated materials.

2.1.3 Cohesionless and Cohesive Materials

Cohesionless materials shall include materials classified in ASTM D 2487 as GW, GP, SW, and SP. Cohesive materials shall include materials classified as GC, SC, ML, CL, MH, and CH. Materials classified as GM and SM shall be identified as cohesionless only when the fines are nonplastic.

2.1.4 Rock

Rock shall consist of boulders measuring 1/2 cubic yard or more and materials that cannot be removed without systematic drilling and blasting such as rock material in ledges, bedded deposits, unstratified masses and conglomerate deposits, and below ground concrete or masonry structures, exceeding 1/2 cubic yard in volume, except that pavements shall not be considered as rock.

2.1.5 Unyielding Material

Unyielding material shall consist of rock and gravelly soils with stones greater than 3 inches in any dimension or as defined by the pipe manufacturer, whichever is smaller.

2.1.6 Unstable Material

Unstable material shall consist of materials too wet to properly support the utility pipe, conduit, or appurtenant structure.

2.1.7 Select Granular Material

Select granular material shall consist of well-graded sand, gravel, crushed gravel, crushed stone or crushed slag composed of hard, tough and durable particles, and shall contain not more than 10 percent by weight of material

passing a No. 200 mesh sieve and no less than 95 percent by weight passing the l inch sieve. The maximum allowable aggregate size shall be 3 inches, or the maximum size recommended by the pipe manufacturer, whichever is smaller.

2.1.8 Initial Backfill Material

Initial backfill shall consist of select granular material.

2.2 PLASTIC MARKING TAPE

Plastic marking tape shall be acid and alkali-resistant polyethylene film, 6 inches wide with minimum thickness of 0.004 inch. Tape shall have a minimum strength of 1750 psi lengthwise and 1500 psi crosswise. The tape shall be manufactured with integral wires, foil backing or other means to enable detection by a metal detector when the tape is buried up to 3 feet deep. The tape shall be of a type specifically manufactured for marking and locating underground utilities. The metallic core of the tape shall be encased in a protective jacket or provided with other means to protect it from corrosion. Tape color shall be as specified in TABLE 1 and shall bear a continuous printed inscription describing the specific utility.

TABLE 1. Tape Color

Red:	Electric
Yellow:	Gas, Oil, Dangerous Materials
Orange:	Telephone, Telegraph, Television, Police, and Fire Communications
Blue:	Water Systems
Green:	Sewer Systems

PART 3 EXECUTION

3.1 EXCAVATION

Utility installation across Juniper Avenue or Hickory Road may be open cut, jacked or bored. If open cut, the road may not be closed for more than 5 working days consecutively. Coordinate road closure with Contracting Officer and Base Civil Engineering Office. Contractor is required to submit a traffic safety and signage plan at least seven days prior to a planned closure. Plan must include procedures for fire/emergency vehicle access.

Excavation shall be performed to the lines and grades indicated. Earth excavation shall include removal and disposal of all material. During excavation, material satisfactory for backfilling shall be stockpiled in an orderly manner at a distance from the banks of the trench equal to 1/2 the depth of the excavation, but in no instance closer than 2 feet. Excavated material not required or not satisfactory for backfill shall be removed from the site. Grading shall be done as may be necessary to prevent surface water from flowing into the excavation, and any water accumulating shall be removed to maintain the stability of the bottom and sides of the excavation. Unauthorized overexcavation shall be backfilled in accordance with paragraph BACKFILLING AND COMPACTION at no additional cost to the Government.

3.1.1 Dewatering

Groundwater flowing toward or into excavations shall be controlled to

prevent sloughing of excavation slopes and walls, boils, uplift and heave in the excavation and to eliminate interference with orderly progress of construction. French drains, sumps, ditches or trenches will not be permitted within 36 inches of the foundation of any structure, except with specific written approval, and after specific contractual provisions for restoration of the foundation area have been made. Control measures shall be taken by the time the excavation reaches the water level in order to maintain the integrity of the in situ material. While the excavation is open, the water level shall be maintained continuously, at least 2 feet below the working level. Contractor to refer to Appendix of the specifications for soil boring logs. Contractor shall anticipate significant dewatering at the site. Due to climatological effects and the time of year LAFB has a high groundwater table and dewatering of utility trenches and other excavations may be required.

3.1.2 Trench Excavation Requirements

The trench shall be excavated in accordance with the safety criteria of EM 385-1-1 and as recommended by the manufacturer of the pipe to be installed. Trench walls below the top of the pipe shall be sloped, or made vertical, and of such width as recommended in the manufacturer's installation manual. No more than 500 feet of trench shall be open at any given time. Where no manufacturer's installation manual is available, trench walls shall be made vertical. Trench walls more than 3 feet high shall be shored, cut back to a stable slope, or provided with equivalent means of protection for employees who may be exposed to moving ground or cave in. Vertical trench walls more than 3 feet high shall be shored. Trench walls which are cut back shall be excavated to at least the angle of repose of the soil. Special attention shall be given to slopes which may be adversely affected by weather or moisture content. The trench width below the top of pipe shall not exceed 24 inches plus pipe outside diameter (O.D.) for pipes of less than 24 inches inside diameter and shall not exceed 36 inches plus pipe outside diameter for sizes larger than 24 inches inside diameter. Where recommended trench widths are exceeded, redesign, stronger pipe, or special installation procedures shall be utilized by the Contractor. The cost of redesign, stronger pipe, or special installation procedures shall be borne by the Contractor without any additional cost to the Government.

3.1.2.1 Bottom Preparation

The bottoms of trenches shall be accurately graded to provide uniform bearing and support for the bottom quadrant of each section of the pipe. Bell holes shall be excavated to the necessary size at each joint or coupling to eliminate point bearing. Stones of 3 inches or greater in any dimension, or as recommended by the pipe manufacturer, whichever is smaller, shall be removed to avoid point bearing.

3.1.2.2 Removal of Unyielding Material

Where unyielding material is encountered in the bottom of the trench, such material shall be removed 4 inches below the required grade and replaced with suitable materials as provided in paragraph BACKFILLING AND COMPACTION.

3.1.2.3 Removal of Unstable Material

Where unstable material is encountered in the bottom of the trench, such material shall be removed to the depth directed and replaced to the proper grade with select granular material as provided in paragraph BACKFILLING AND COMPACTION. When removal of unstable material is required due to the

Contractor's fault or neglect in performing the work, the resulting material shall be excavated and replaced by the Contractor without additional cost to the Government.

3.1.2.4 Excavation for Appurtenances

Excavation for manholes, catch-basins, inlets, or similar structures shall be of sufficient size to permit the placement and removal of forms for the full length and width of structure footings and foundations as shown. Rock shall be cleaned of loose debris and cut to a firm surface either level, stepped, or serrated, as shown or as directed. Loose disintegrated rock and thin strata shall be removed. Removal of unstable material shall be as specified above. When concrete or masonry is to be placed in an excavated area, special care shall be taken not to disturb the bottom of the excavation. Excavation to the final grade level shall not be made until just before the concrete or masonry is to be placed.

3.1.2.5 Jacking, Boring, and Tunneling

Unless otherwise indicated, excavation shall be by open cut except that sections of a trench may be jacked, bored, or tunneled if, in the opinion of the Contracting Officer, the pipe, cable, or duct can be safely and properly installed and backfill can be properly compacted in such sections.

Utility installation across Juniper Avenue or Hickory Road may be open cut, jacked or bored. If open cut, Juniper Avenue may not be closed for more than 5 working days consecutively. Hickory Road may be open cut one lane at a time only due to emergency/fire vehicle access to the flight line. Coordinate road closure with Contracting Officer and Base Civil Engineering Office. Contractor is required to submit a traffic safety and signage plan at least seven days prior to a planned closure. Plan must include procedures for fire/emergency vehicle access.

3.1.3 Stockpiles

Stockpiles of satisfactory and unsatisfactory material shall be placed and graded as specified. Stockpiles shall be kept in a neat and well drained condition, giving due consideration to drainage at all times. The ground surface at stockpile locations shall be cleared, grubbed, and sealed by rubber-tired equipment, excavated satisfactory and unsatisfactory materials shall be separately stockpiled. Stockpiles of satisfactory materials shall be protected from contamination which may destroy the quality and fitness of the stockpiled material. If the Contractor fails to protect the stockpiles, and any material becomes unsatisfactory, such material shall be removed and replaced with satisfactory material from approved sources at no additional cost to the Government. Locations of stockpiles of satisfactory materials shall be subject to prior approval of the Contracting Officer.

3.2 BACKFILLING AND COMPACTION

Backfill material shall consist of satisfactory material, select granular material, or initial backfill material as required. Backfill shall be placed in layers not exceeding 6 inches loose thickness for compaction by hand operated machine compactors, and 8 inches loose thickness for other than hand operated machines, unless otherwise specified. Each layer shall be compacted to at least 95 percent maximum density for cohesionless soils and 90 percent maximum density for cohesive soils, except in the final 12 inches beneath pavements and floor slabs where this requirement will be increased to 98 percent laboratory maximum dry density for all soils. It

shall be compacted within 2 percent of the optimum moisture content.

3.2.1 Trench Backfill

Trenches shall be backfilled to the grade shown. The trench shall not be backfilled until all specified tests are performed.

3.2.1.1 Replacement of Unyielding Material

Unyielding material removed from the bottom of the trench shall be replaced with select granular material or initial backfill material.

3.2.1.2 Replacement of Unstable Material

Unstable material removed from the bottom of the trench or excavation shall be replaced with select granular material placed in layers not exceeding 6 inches loose thickness.

3.2.1.3 Bedding and Initial Backfill

Initial backfill material shall be placed and compacted with approved tampers to a height of at least one foot above the utility pipe or conduit. The backfill shall be brought up evenly on both sides of the pipe for the full length of the pipe. Care shall be taken to ensure thorough compaction of the fill under the haunches of the pipe.

3.2.1.4 Cut-Off Walls

To control the flow of potentially contaminated groundwater within the utility trenches the Contractor shall construct cut-off walls as indicated on the drawings and details. Cut-off walls shall be constructed of clay compacted to 95% of maximum dry density at optimum moisture content as determined by ASTM D 1557.

3.2.1.5 Final Backfill

The remainder of the trench, except for special materials for roadways, shall be filled with satisfactory material. Backfill material shall be placed and compacted as follows:

a. Roadways: Backfill shall be placed up to the elevation at which the requirements in Section 02300 EARTHWORK control. Water flooding or jetting methods of compaction will not be permitted.

b. Sidewalks, Turfed or Seeded Areas and Miscellaneous Areas: Backfill shall be deposited in layers of a maximum of 12 inch loose thickness, and compacted to 85 percent maximum density for cohesive soils and 90 percent maximum density for cohesionless soils. Compaction by water flooding or jetting will not be permitted. This requirement shall also apply to all other areas not specifically designated above.

3.2.2 Backfill for Appurtenances

After the manhole, catch basin, inlet, or similar structure has been constructed, backfill shall be placed in such a manner that the structure will not be damaged by the shock of falling earth. The backfill material shall be deposited and compacted as specified for final backfill, and shall be brought up evenly on all sides of the structure to prevent eccentric

loading and excessive stress.

3.3 SPECIAL REQUIREMENTS

Special requirements for both excavation and backfill relating to the specific utilities are as follows:

3.3.1 Gas Distribution

All gas line installation, removal, etc., up to and including the building meter shall be completed by Virginia Natural Gas. Contractor to pay all fees and connection charges in regard to new gas service, including meter, connection, and other associated fees for gas service. Coordinate with Virginia Natural Gas and Contracting Officer.

3.3.2 Water Lines

Trenches shall be of a depth to provide a minimum cover of 3.0 feet from the existing ground surface, or from the indicated finished grade, whichever is lower, to the top of the pipe. For fire protection yard mains or piping, an additional 6 inches of cover is required. Water lines shall be separated by a minimum of 18 inches vertically and 10 feet horizontally from sewer mains.

3.3.3 Heat Distribution System

Initial backfill material shall be free of stones larger than 1/4 inch in any dimension.

3.3.4 Electrical Distribution System

Direct burial cable and conduit or duct line shall have a minimum cover of 24 inches from the finished grade, unless otherwise indicated. Special trenching requirements for direct-burial electrical cables and conduits are specified in Section 16375 ELECTRICAL DISTRIBUTION SYSTEM, UNDERGROUND.

3.3.5 Plastic Marking Tape

Warning tapes shall be installed directly above the pipe, at a depth of 18 inches below finished grade unless otherwise shown.

3.4 TESTING

Testing shall be the responsibility of the Contractor and shall be performed at no additional cost to the Government.

3.4.1 Testing Facilities

Tests shall be performed by an approved commercial testing laboratory or may be tested by facilities furnished by the Contractor. No work requiring testing will be permitted until the facilities have been inspected and approved by the Contracting Officer.

3.4.2 Testing of Backfill Materials

Classification of backfill materials shall be determined in accordance with ASTM D 2487 and the moisture-density relations of soils shall be determined in accordance with ASTM D 1557. A minimum of one soil classification and one moisture-density relation test shall be performed on each different

type of material used for bedding and backfill.

3.4.3 Field Density Tests

Tests shall be performed in sufficient numbers to ensure that the specified density is being obtained. A minimum of one field density test per lift of backfill for every 100 feet of installation shall be performed. One moisture density relationship shall be determined for every 1500 cubic yards of material used. Field in-place density shall be determined in accordance with ASTM D 1556, ASTM D 2937, or ASTM D 2922. When ASTM D 2922 is used, the calibration curves shall be checked and adjusted using the sand cone method as described in paragraph Calibration of the ASTM publication. ASTM D 2922 results in a wet unit weight of soil and when using this method, ASTM D 3017 shall be used to determine the moisture content of the soil. The calibration curves furnished with the moisture gauges shall be checked along with density calibration checks as described in ASTM D 3017. The calibration checks of both the density and moisture gauges shall be made at the beginning of a job, on each different type of material encountered, at intervals as directed by the Contracting Officer. Copies of calibration curves, results of calibration tests, and field and laboratory density tests shall be furnished to the Contracting Officer. Trenches improperly compacted shall be reopened to the depth directed, then refilled and compacted to the density specified at no additional cost to the Government.

3.4.4 Displacement of Sewers

After other required tests have been performed and the trench backfill compacted to the finished grade surface, the pipe shall be inspected to determine whether significant displacement has occurred. This inspection shall be conducted in the presence of the Contracting Officer. Pipe sizes larger than 36 inches shall be entered and examined, while smaller diameter pipe shall be inspected by shining a light or laser between manholes or manhole locations, or by the use of television cameras passed through the pipe. If, in the judgement of the Contracting Officer, the interior of the pipe shows poor alignment or any other defects that would cause improper functioning of the system, the defects shall be remedied as directed at no additional cost to the Government.

-- End of Section --

SECTION 02364

TERMITICIDE TREATMENT MEASURES FOR SUBTERRANEAN TERMITE CONTROL
06/98

PART 1 GENERAL

1.1 SUBMITTALS

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are for information only. When used, a designation following the "G" designation identifies the office that will review the submittal for the Government. The following shall be submitted in accordance with Section 01330 SUBMITTAL PROCEDURES:

SD-03 Product Data

Termiticide Treatment; G

Termiticide application plan with proposed sequence of treatment work with dates and times. The termiticide trade name, EPA registration number, chemical composition, formulation, concentration of original and diluted material, application rate of active ingredients, method of application, area/volume treated, amount applied; and the name and state license number of the state certified applicator shall be included.

Termiticides; G

Manufacturer's label and Material Safety Data Sheet (MSDS) for termiticides proposed for use.

Foundation Exterior

Written verification that other site work will not disturb the treatment.

Utilities and Vents

Written verification that utilities, vents have been located.

Crawl and Plenum Air Spaces

Written verification that crawl spaces and plenum air spaces have been located.

Verification of Measurement

Written verification that the volume of termiticide used meets the application rate.

Application Equipment

A listing of equipment to be used.

SD-04 Samples

Termiticides

Termiticide samples obtained during application, upon request.

SD-06 Test Reports

Equipment Calibration and Tank Measurement

Certification of calibration tests conducted on the equipment used in the termiticide application.

Soil Moisture

Soil moisture test result.

SD-07 Certificates

Qualifications; G

Qualifications and state license number of the termiticide applicator.

1.2 QUALIFICATIONS

The Contractor's principal business shall be pest control. The Contractor shall be licensed and the termiticide applicators certified in the state where the work is to be performed. Termiticide applicators shall also be certified in the U.S. Environmental Protection Agency (EPA) pesticide applicator category which includes structural pest control.

1.3 SAFETY REQUIREMENTS

The Contractor shall formulate, treat, and dispose of termiticides and their containers in accordance with label directions. Use the clothing and personal protective equipment specified on the labeling for use during all phases of the application.

1.4 DELIVERY, STORAGE, AND HANDLING

1.4.1 Delivery

Termiticide material shall be delivered to the site in the original unopened containers bearing legible labels indicating the EPA registration number and manufacturer's registered uses. All other materials to be used on site for the purpose of termite control shall be delivered in new or otherwise good condition as supplied by the manufacturer or formulator.

1.4.2 Storage

Materials shall be stored in designated areas and in accordance with manufacturer's labels. Termiticides and related materials shall be kept under lock and key when unattended.

1.4.3 Handling

Termiticides shall be handled in accordance with manufacturer's labels. Manufacturer's warnings and precautions shall be observed. Materials shall be handled preventing contamination by dirt, water, and organic material.

Protect termiticides from sunlight as recommended by the manufacturer.

1.5 INSPECTION

Termiticides shall be inspected upon arrival at the job site for conformity to type and quality in accordance with paragraph TERMITICIDE. Each label shall bear evidence of registration under the Federal Insecticide, Fungicide, and Rodenticide Act (FIFRA), as amended. Other materials shall be inspected for conformance with specified requirements. Unacceptable materials shall be removed from the job site.

1.6 WARRANTY

The Contractor shall provide a 5-year written warranty against infestations or reinfestations by subterranean termites of the buildings or building additions constructed under this contract. Warranty shall include annual inspections of the buildings or building additions.

PART 2 PRODUCTS

2.1 TERMITICIDES

Termiticides shall be currently registered by the EPA. Termiticide shall be selected for maximum effectiveness and duration after application. The selected termiticide shall be suitable for the soil and climatic conditions at the project site.

PART 3 EXECUTION

3.1 TECHNICAL REPRESENTATIVE

The certified installation pest management coordinator shall be the technical representative, and shall be present at all meetings concerning treatment measures for subterranean termites. They may be present during treatment application.

3.2 SITE PREPARATION

Site preparation shall be in accordance with Sections 02230 CLEARING AND GRUBBING, 02300 EARTHWORK, 02315 EXCAVATION, FILLING AND BACKFILLING FOR BUILDINGS, 02921 SEEDING, and 02930 EXTERIOR PLANTING. Work related to final grades, landscape plantings, foundations, or any other alterations to finished construction which might alter the condition of treated soils, shall be coordinated with this specification.

3.2.1 Ground Preparation

Food sources shall be eliminated by removing debris from clearing and grubbing and post construction wood scraps such as ground stakes, form boards, and scrap lumber from the site, before termiticide application begins.

3.2.2 Verification

Before work starts, the Contractor shall verify that final grades are as indicated and smooth grading has been completed in accordance with Section 02300 EARTHWORK. Soil particles shall be finely graded with particles no larger than 1 inch and compacted to eliminate soil movement to the greatest degree.

3.2.3 Foundation Exterior

The Contractor shall provide written verification that final grading and landscape planting operations will not disturb treatment of the soil on the exterior sides of foundation walls, grade beams, and similar structures.

3.2.4 Utilities and Vents

The Contractor shall provide written verification that the location and identity of HVAC ducts and vents, water and sewer lines, and plumbing have been accomplished prior to the termiticide application.

3.2.5 Crawl and Plenum Air Spaces

The Contractor shall provide written verification that the location and identity of crawl and plenum air spaces have been accomplished prior to the termiticide application.

3.3 SITE CONDITIONS

The following conditions shall determine the time of application.

3.3.1 Soil Moisture

Soils to be treated shall be tested immediately before application. Soil moisture content shall be tested to a minimum depth of 3 inches. The soil moisture shall be as recommended by the termiticide manufacturer. The termiticide will not be applied when soil moisture exceeds manufacturer's recommendations because termiticides do not adhere to the soil particles in saturated soils.

3.3.2 Runoff and Wind Drift

Termiticide shall not be applied during or immediately following heavy rains. Applications shall not be performed when conditions may cause runoff or create an environmental hazard. Applications shall not be performed when average wind speed exceeds 10 miles per hour. The termiticide shall not be allowed to enter water systems, aquifers, or endanger humans or animals.

3.3.2.1 Vapor Barriers and Waterproof Membranes

Termiticide shall be applied prior to placement of a vapor barrier or waterproof membrane.

3.3.2.2 Utilities and Vents

Prior to application, HVAC ducts and vents located in treatment area shall be turned off and blocked to protect people and animals from termiticide.

3.3.3 Placement of Concrete

Concrete covering treated soils shall be placed as soon as the termiticide has reached maximum penetration into the soil. Time for maximum penetration shall be as recommended by the manufacturer.

3.4 TERMITICIDE TREATMENT

3.4.1 Equipment Calibration and Tank Measurement

Immediately prior to commencement of termiticide application, calibration tests shall be conducted on the application equipment to be used and the application tank shall be measured to determine the volume and contents. These tests shall confirm that the application equipment is operating within the manufacturer's specifications and will meet the specified requirements. The Contractor shall provide written certification of the equipment calibration test results within 1 week of testing.

3.4.2 Mixing and Application

Formulating, mixing, and application shall be performed in the presence of the Contracting Officer or the technical representative. A closed system is recommended as it prevents the termiticide from coming into contact with the applicator or other persons. Water for formulating shall only come from designated locations. Filling hoses shall be fitted with a backflow preventer meeting local plumbing codes or standards. Overflow shall be prevented during the filling operation. Prior to each day of use, the equipment used for applying termiticides shall be inspected for leaks, clogging, wear, or damage. Any repairs are to be performed immediately.

3.4.3 Treatment Method

For areas to be treated, the Contractor shall establish complete and unbroken vertical and/or horizontal soil poison barriers between the soil and all portions of the intended structure which may allow termite access to wood and wood related products. Application shall not be made to areas which serve as crawl spaces or for use as a plenum air space.

3.4.3.1 Surface Application

Surface application shall be used for establishing horizontal barriers. Surface applicants shall be applied as a coarse spray and provide uniform distribution over the soil surface. Termiticide shall penetrate a minimum of 1 inch into the soil, or as recommended by the manufacturer.

3.4.3.2 Rodding and Trenching

Rodding and trenching shall be used for establishing vertical soil barriers. Trenching shall be to the depth of the foundation footing. Width of trench shall be as recommended by the manufacturer, or as indicated. Rodding or other approved method may be implemented for saturating the base of the trench with termiticide. Immediately after termiticide has reached maximum penetration as recommended by the manufacturer, backfilling of the trench shall commence. Backfilling shall be in 6 inch rises or layers. Each rise shall be treated with termiticide.

3.4.4 Sampling

The Contracting Officer may draw from stocks at the job site, at any time and without prior notice, samples of the termiticides used to determine if the amount of active ingredient specified on the label is being applied.

3.5 VERIFICATION OF MEASUREMENT

Once termiticide application has been completed, tank contents shall be measured to determine the remaining volume. The total volume measurement of used contents for the application shall equal the established

application rate for the project site conditions. The Contractor shall provide written verification of the measurements.

3.6 CLEAN UP, DISPOSAL, AND PROTECTION

Once application has been completed, the Contractor shall proceed with clean up and protection of the site without delay.

3.6.1 Clean Up

The site shall be cleaned of all material associated with the treatment measures, according to label instructions, and as indicated. Excess and waste material shall be removed and disposed off site.

3.6.2 Disposal of Termiticide

The Contractor shall dispose of residual termiticides and containers off Government property, and in accordance with label instructions and EPA criteria.

3.6.3 Protection of Treated Area

Immediately after the application, the area shall be protected from other use by erecting barricades and providing signage as required or directed. Signage shall be in accordance with Section 10430 EXTERIOR SIGNAGE. Signage shall be placed inside the entrances to crawl spaces and shall identify the space as treated with termiticide and not safe for children and animals.

3.7 CONDITIONS FOR SATISFACTORY TREATMENT

3.7.1 Equipment Calibrations and Measurements

Where results from the equipment calibration and tank measurements tests are unsatisfactory, re-treatment will be required.

3.7.2 Testing

Should an analysis, performed by a third party, indicate that the samples of the applied termiticide contain less than the amount of active ingredient specified on the label, and/or if soils are treated to a depth less than specified or approved, re-treatment will be required.

3.7.3 Disturbance of Treated Soils

Soil and fill material disturbed after treatment shall be re-treated before placement of slabs or other covering structures.

3.7.4 Termites Found Within the Warranty Period

If live subterranean termite infestation or termite damage is discovered during the warranty period, the Contractor shall re-treat the site.

3.8 RE-TREATMENT

Where re-treatment is required, the Contractor shall:

a. Re-treat the soil and/or perform other treatment as necessary for prevention or elimination of subterranean termite infestation.

b. Repair damage caused by termite infestation.

-- End of Section --

SECTION 02458

PRESTRESSED CONCRETE PILING
02/98

PART 1 GENERAL

1.1 SUMMARY

Work under this Section consists of furnishing all labor, equipment, and materials necessary to install all foundation piling for the structures as indicated.

Pile capacity shall be as follows:

a. The design compression capacity of each pile shall not be less than 25.5 tons, with a corresponding ultimate compression capacity not less than 51.0 tons.

b. The design uplift capacity of each pile shall not be less than 10.0 tons, with a corresponding ultimate uplift capacity not less than 20.0 tons.

c. The design lateral capacity of each pile shall not be less than 3.5 tons.

Contractor and/or Subcontractor shall visit the site prior to bidding to observe and review specific site conditions and requirements for equipment, methods and costs to install piling.

Contractor shall verify the location of all underground conduits, piping, ductbanks and utilities prior to pile driving.

1.2 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.

ACI INTERNATIONAL (ACI)

ACI 214	(1977; R 1997) Evaluation of Strength Test Results of Concrete
ACI 304R	(1989) Guide for Measuring, Mixing, Transporting, and Placing Concrete
ACI 318/318R	(1995) Building Code Requirements for Reinforced Concrete
ACI SP-66	(1994) ACI Detailing Manual

AMERICAN SOCIETY FOR TESTING AND MATERIALS (ASTM)

ASTM A 82	(1997a) Steel Wire, Plain, for Concrete Reinforcement

ASTM A 416/A 416M	(1998) Steel Strand, Uncoated Seven-Wire for Prestressed Concrete
ASTM A 421	(1998) Uncoated Stress-Relieved Steel Wire for Prestressed Concrete
ASTM A 615/A 615M	(1996a) Deformed and Plain Billet-Steel Bars for Concrete Reinforcement
ASTM C 31/C 31M	(1998) Making and Curing Concrete Test Specimens in the Field
ASTM C 33	(1999) Concrete Aggregates
ASTM C 39	(1996) Compressive Strength of Cylindrical Concrete Specimens
ASTM C 70	(1994) Surface Moisture in Fine Aggregate
ASTM C 136	(1996a) Sieve Analysis of Fine and Coarse Aggregates
ASTM C 143	(1998) Slump of Hydraulic Cement Concrete
ASTM C 150	(1998)) Portland Cement
ASTM C 172	(1997) Sampling Freshly Mixed Concrete
ASTM C 260	(1998) Air-Entraining Admixtures for Concrete
ASTM C 494	(1998a) Chemical Admixtures for Concrete
ASTM C 566	(1997) Total Moisture Content of Aggregate by Drying
ASTM C 666	(1997) Resistance of Concrete to Rapid Freezing and Thawing
ASTM D 1143	(1981; R 1994e1) Piles under Static Axial Compressive Load
ASTM D 3689	(1990) Standard Test Method for Individual Piles Under Static Axial Tensile Load

PRECAST/PRESTRESSED CONCRETE INSTITUTE (PCI)

PCI Jr 119	(1972) Recommended Practice for Grouting of Post-Tensioned Prestressed Concrete
PCI Mnl-116S	(1985) Manual for Quality Control for Plants and Production of Precast and Prestressed Concrete Products

1.3 BASIS FOR BIDS AND PAYMENT

1.3.1 Basis of Payment

Unit Price: The Contracting Officer reserves the right to increase or decrease the length of piles to be furnished and installed by changing the foundation pile locations or elevations, requiring the installation of additional piles, or requiring omission of piles from the requirements shown and specified on Drawings SS-100, SS-101 and SS-102. Whether or not such changes are made, the Contractor will be paid at the contract unit price per linear foot (including control test piles), multiplied by the total length of acceptable piles actually installed.

Full Compensation: Payment in accordance with the above paragraph, Unit Price, shall constitute full compensation for furnishing, delivering, handling, and/or installing (as applicable) all material, labor and equipment necessary to meet contract requirements applicable to the foundation piles. The Contractor will not be allowed payment for withdrawn, broken, or rejected piles or (except for control test piles) for any portion of a pile remaining above the cut-off point.

Substitute Pile: In the event the Contracting Officer directs the Contractor to install foundation piles of a size different from that specified, the difference in the supplier's market price as of the date of bid opening, between that originally specified and that specified in the change order shall be multiplied by the total number of linear feet of the substitute pile actually installed and accepted. Payment to the Contractor, in accordance with the preceding paragraph, will be adjusted upward or downward, as the case may be, by the foregoing amount.

Load Tests: The contract price for piling shall also include the installation of a total of four test piles at the Flight Simulator Facility. The contract price for piling shall include high-strain dynamic testing (PDA) of all indicator piles during initial driving and also during indicator pile restrikes following completion of the static pile load testing on all four indicator piles (for a total of eight data sets). The contract price shall include a total of four CAPWAP runs on PDA data from the indicator piles (one from the end-of-initial-driving operations, and three from the beginning-of-restrike driving operations). The contract price for piling shall also include a total of one compressive and one tensile pile load test at the Flight Simulator Facility. The compressive load test pile will be subjected to an axial compressive load of 51.0-ton in accordance with ASTM D 1143. The tensile load test pile will be subjected to an axial tensile load of 20.0-ton in accordance with ASTM D 3689. The Contracting Officer reserves the right to increase or decrease the number of load tests. Adjustments in the bid price will be made for such increase or decrease in the amount of bid for "Additional Pile Load Test" or "Omitted Pile Load Test."

1.4 SUBMITTALS

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are for information only. When used, a designation following the "G" designation identifies the office that will review the submittal for the Government. The following shall be submitted in accordance with Section 01330 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Installation; G

Drawings including shop and erection details and details of collars, shoes, splices, build-ups and embedded or attached

lifting devices, prior to commencing the work or ordering materials. Drawings shall indicate pick-up and support points for piles. Reinforcing steel details shall conform to ACI SP-66.

Pile Driving; G

A complete and accurate record of all driven piles shall be prepared by Contractor's geotechnical engineer. The record shall include the pile number or identification, location, size, length, elevation of tip and top of pile, and the number of blows required for each foot of penetration throughout the entire length of the pile, and the number of blows per inch for the last 18 inches of penetration. The record shall include the type and size of the hammer, the rate of operation, the type and dimensions of driving helmet, and the cap-block and pile cushion used. Any unusual occurrence during driving of the pile shall be recorded and immediately reported to the Contracting Officer. The Contractor shall notify the Contracting Officer 10 days prior to driving of both test and production piles.

SD-03 Product Data

Pile Driving Equipment; G

Descriptions of all pile driving equipment to be employed in the work, submit 2 weeks prior to commencement of pile installations for wave equation analysis to establish the driving criteria. The submittal shall include details of the pile hammer, power plant, lead, cushion material, cap block, and helmet.

Submit details of proposed load test arrangements to Contracting Officer for approval two weeks prior to performing load tests. Submit load cell, jack and strain dial indicator information, including calibration information, to Contracting Officer for approval two weeks prior to performing the load tests. Load test equipment shall be calibrated within 60 days and shall not have been used since calibration, prior to use on this project.

SD-06 Test Reports

Field Tests and Inspections; G

Load Test Reports: Contractor's geotechnical engineer shall submit a complete report on the load test(s), including, but not limited to, a description of the pile driving equipment, driving records for both test piles and reaction piles, complete test data, analysis of test data, and recommended allowable design loads based on the load test results, within 7 days of completion of load test(s). The report shall be prepared by or under the direct supervision of a registered professional engineer experienced in pile load testing and load test analysis.

Material Test Reports: Copies of material test reports and mix proportioning studies, within 24 hours after completion of tests.

1.5 QUALIFICATIONS

The work shall be performed by a firm specializing in the specified foundation system and having experience in constructing and installing the

specified foundation system under similar subsurface conditions.

1.6 SUBSURFACE DATA

The subsurface information document is available for examination at the office of the Contracting Officer.

PART 2 PRODUCTS

2.1 MATERIALS

2.1.1 Admixtures

Admixtures, if used in the concrete mixtures, shall be used at no additional cost to the Government. Chemical admixtures shall conform to ASTM C 494. Air-entraining admixture shall conform to ASTM C 260. Admixtures containing chlorides shall not be used.

2.1.2 Aggregates

2.1.2.1 General Requirements

Aggregates shall conform to ASTM C 33, except as specified otherwise herein. Aggregates shall be free from any substance which may be deleteriously reactive with the alkalies in the cement in an amount sufficient to cause excessive expansion of the concrete.

2.1.2.2 Fine Aggregates

Fine aggregates from different sources of supply shall not be mixed or stored in the same stock pile, or used alternately in the same concrete mix or the same structure without approval. The fineness MODULUS of fine aggregate shall be not less than 2.40 or greater than 3.0. For piles that will be exposed to freezing and thawing, fine and coarse aggregate subjected to five cycles of the sodium sulfate soundness test shall show a loss not greater than 10 percent. If the selected aggregates fail the soundness test, the Contractor may use the aggregate source, provided concrete specimens made with the aggregates to be used for the piles shall have a durability factor of not less than 80 based on 300 cycles of freezing and thawing when tested in accordance with ASTM C 666.

2.1.3 Anchorage

Anchorage and end fittings for post-tension assemblies shall conform to ACI 318/318R.

2.1.4 Cement

Cement shall conform to ASTM C 150. Type II cement shall be used for all prestressed concrete piling. Cement shall contain less than 8.0 percent tricalcium aluminate (C3A).

2.1.5 Grout

Grout materials used in prestressed piles shall conform to the requirements specified herein for concrete mixes. Grout for post-tensioned ducts and bonds shall conform to PCI Jr 119. Admixtures, when required for grout, shall have no injurious effects on steel or concrete. Calcium chloride shall not be used.

2.1.6 Prestressing Steel

Prestressing steel shall be seven-wire stress-relieved strand conforming to ASTM A 416/A 416M or stress-relieved wire conforming to ASTM A 421, Type WA. The minimum ultimate strength shall be 270,000 psi. Prestressing steel shall be free from grease, oil, wax, paint, soil, dirt, loose rust, kinks, bends, or other defects.

2.1.7 Reinforcing Steel

Non-prestressed reinforcing steel shall conform to ASTM A 615/A 615M, Grade 60. Welding of reinforcing steel is not permitted.

2.1.8 Ties and Spirals

Steel for ties and spirals shall conform to ASTM A 82.

2.1.9 Water

Water for mixing concrete shall be clean and free from injurious amounts of oils, acids, alkalies, salts, organic materials, or other substances that may be deleterious to concrete or steel. Mortar cubes made with nonpotable mixing water shall have 7-day and 28-day strengths equal to at least 90 percent of the strengths of similar specimens made with potable water.

2.2 MANUFACTURED UNITS - GENERAL REQUIREMENTS

Concrete piles shall be designed and fabricated by a precast concrete manufacturer certified under the PCI Plant Certification Program.

2.2.1 Pretensioned Piles

Pretensioned piles may be solid or hollow and shall be cast as monolithic units of homogenous high-strength concrete from head to tip and stressed with high-tensile cold-drawn stress-relieved steel strands.

2.2.2 Seawater Exposure

The concrete mix design and the concrete materials shall be selected, placed, and cured in a manner that ensures production of extremely dense concrete free of shrinkage cracks and honeycomb with a minimum degree of permeability. The maximum permissible water-cement ratio (by weight) shall be 0.40 or 4.5 gallons of water per sack of cement. The cement shall be air entrained with a minimum of 4.5 percent and a maximum of 6 percent air entrainment, accomplished by use of an additive at the mixer and approved by the Contracting Officer.

2.2.3 Conveying

Concrete shall be conveyed from the mixer to the forms as rapidly as practicable by methods that will not cause segregation or loss of ingredients in accordance with ACI 304R. It shall be deposited as nearly as practicable in its final position in the forms. At any point in conveying, the free vertical drop of the concrete shall not exceed 3 feet. Chuting will be permitted only where the concrete is deposited into a hopper before it is placed in the forms. Conveying equipment shall be cleaned thoroughly before each run. Concrete shall be deposited as soon as practicable after the forms and the reinforcement have been inspected.

Concrete that has segregated in conveying shall be removed.

2.3 FABRICATION OF PRETENSIONED PILES

2.3.1 Workmanship

Workmanship shall conform to PCI Mnl-116S. Pile pick-up points as indicated on drawing GS-009 shall be the responsibility of the Contractor. Unless special lifting devices are attached for pick-up, pick-up points shall be plainly marked on all piles after removal of the forms, and all lifting shall be done at these points. Piles shall be lifted by a suitable bridge or sling attached to the pick-up points. Piling shall not be driven until the concrete attains a compressive strength of not less than 5000 psi as indicated by breaking test cylinders.

2.3.2 Forms

Forms shall be of metal, shall be well braced and stiffened against deformation, and shall be accurately constructed and watertight. Forms shall permit movement of the pile without damage during release of the prestressing force. Bottom of the form shall be within 1/4 inch of a true plane in a length of 50 feet. Inside forms or void tubes may be of treated fiberboard, plywood, or other material and/or method approved by the Contracting Officer. Void forms shall be anchored firmly so they will not move, float, or collapse during the placing of concrete. If a moving mandrel is used for forming the inner void, special precautions shall be taken to prevent fallout of inner surfaces, tensile cracks, and separation of concrete from strands.

2.3.3 Reinforcement and Embedments

Reinforcing steel, prestressing steel, and embedded items shall be accurately positioned in the forms and secured to prevent movement during concrete placement. All steel shall have a minimum concrete cover of 2 inches.

2.3.4 Concrete Work

The concrete mix shall have an ultimate compressive strength of 5000 psi at 28 days and a slump of 2 to 4 inches. Concrete piles exposed to conditions of freezing and thawing shall contain from 4 to 6 percent entrained air provided by the use of an air-entraining admixture conforming to ASTM C 260. Concrete shall not be deposited in the forms until the placement of reinforcement and anchorages has been inspected and approved by the Contracting Officer. Each pile shall be produced of dense concrete with smooth surfaces. Concrete shall be placed promptly after mixing is completed and shall be deposited close to its final position in the form. Vibrator heads shall be smaller than the minimum distance between steel for pretensioning. Dimensional tolerances shall conform to PCI Mnl-116S. The ends of all piles and the corners of square piles shall be chamfered. Side forms shall not be removed until concrete has attained 3500 psi compressive strength.

2.3.5 Pretensioning

Anchorages for tensioning the prestressing steel shall be a type approved by the Contracting Officer. The tension to which the steel is to be pretensioned shall be measured by the elongation of the steel and verified by the jack pressure reading on a gauge. The gauge shall have been

recalibrated by a calibration laboratory approved by the Contracting Officer within 12 months of commencing work and every 6 months thereafter during the term of the contract. Means shall be provided for measuring the elongation of the steel to at least 1/8 inch. When the difference between the results of measurement and gauge reading is more than 5 percent, the cause of the discrepancy shall be corrected. The tensioning steel shall be given a uniform prestress prior to being brought to design prestress. The same initial prestress shall be induced in each unit when several units of prestressing steel in a pile are stretched simultaneously.

2.3.6 Detensioning

Releasing of prestressing force in pretensioned piles shall be performed in a manner that minimizes eccentricity of prestress. Tension in the strands shall be released from the anchorage gradually. In no case shall the stress be released after casting without approval by the Contracting Officer. The transfer of prestressing force shall be done when the concrete has reached a compressive strength of not less than 3500 psi.

2.3.7 Curing of Piles

Prior to the start of curing operations, the methods and details of curing shall be submitted for record and shall be approved by the Contracting Officers. All piles shall be cured in accordance with Section 4 of PCI Mnl-116S.

2.3.8 Build-Ups

If, in driving pretensioned piles, the Contracting Officer determines that the pile length is insufficient so that the final elevation of the pile head is below the indicated cut-off elevation, the pile section may be extended to the required elevation by means of a cast-in-place reinforced concrete build-up in accordance with procedures for build-up without driving as detailed on drawing GS-009. Details of means for protecting the joints by a suitable mortar or epoxy shall be approved by the Contracting Officer. Build-ups to be driven shall conform to the details of "Build-up with Driving" shown in the standard drawings referenced above. Where build-ups are exposed to water, the Contractor shall protect the cast-in-place section from the water during the curing period. Concrete in build-up shall have a minimum ultimate compressive strength of 5000 psi. Build-ups will not be permitted on more than 10.0 percent of the total number of piles. If this percent figure is exceeded or if in the judgment of the Contracting Officer the clustered location of the build-ups is undesirable, piles of insufficient length shall be withdrawn and replaced with longer piles. Payment for such withdrawal and replacement will be made in accordance with the CONTRACT CLAUSES.

2.3.9 Splices

Splicing of piles will not be permitted.

2.4 MANUFACTURING CONTROLS

2.4.1 Initial Sampling and Testing

Testing shall be performed by an approved commercial testing laboratory or by an approved laboratory maintained by the manufacturer of the material.

2.4.1.1 Aggregates

Fine and coarse aggregates shall be tested for conformance with ASTM C 33.

2.4.1.2 Cement Test

Cement shall be tested at the mill or at the mixing plant for conformance with ASTM C 150.

2.4.1.3 Mix Proportions

Prior to commencing pile fabrication, the Contractor shall furnish a statement giving the maximum nominal coarse aggregate size and the proportions of all ingredients that will be used in the manufacture of each strength of concrete and lightweight concrete, proposed for use. Aggregate weights shall be based on the saturated surface dry condition. The statement shall be accompanied by test results from an independent commercial testing laboratory, attesting that the proportions selected will produce concrete of the qualities indicated. No substitutions shall be made in the materials used in the work without additional tests to show that the quality of the concrete is satisfactory. The statement shall also be accompanied by test results demonstrating compliance of aggregate and cement, as specified herein.

2.4.2 Sampling and Testing During Fabrication

2.4.2.1 Aggregate

Twice during each shift when the concrete plant is operating, the gradation of each size of aggregate shall be tested in accordance with ASTM C 136. At least one test of moisture content of coarse aggregate, in accordance with ASTM C 566, and at least two tests of moisture content of fine aggregate, in accordance with ASTM C 70 or ASTM C 566, shall be made per shift.

2.4.2.2 Slump and Strength of Concrete

Two slump tests in accordance with ASTM C 143 shall be made for each 50 cubic yards of concrete produced per shift. Samples of fresh concrete shall be taken in accordance with ASTM C 172. Cylinders shall be molded and cured in accordance with ASTM C 31/C 31M, and tested in accordance with ASTM C 39. Samples for each class of concrete shall be taken not less than once a day nor less than once for each 50 cubic yards of concrete placed. Each strength test result shall be the average of two cylinders from the same sample tested at 28 days. Additional specimens shall be molded as needed by the Contractor or pile manufacturer. The Contractor or pile manufacturer shall mold, ship, cure, and test the cylinders. The cylinders shall be cured in the same manner as the piles and shall be placed at the point where the poorest curing conditions are offered. Evaluation of the compressive test results tested at 28 days shall be in accordance with ACI 214. The Contractor or pile manufacturer shall certify that the sampling and test methods conform to the requirements of ASTM C 31/C 31M and ASTM C 39 and that sufficient samples were taken to evaluate the concrete as follows: The average of three consecutive strength tests shall equal or exceed the specified strength and no individual strength test result shall have less than the specified strength by more than 500 psi. All test results shall be submitted to the Contracting Officer.

2.4.3 Changes in Proportions

If the test results of the laboratory cured cylinders at 28 days fall below the specified compressive strength, adjustments in the proportions, the water content, or both shall be made as necessary; if the test results of the field-cured specimens fall below the specified strength, changes in the casting, handling, or storage method and the moisture and curing procedures of such specimens shall be made as necessary to secure the specified strength. All changes shall be submitted in writing to the Contracting Officer. The slump shall be as specified.

PART 3 EXECUTION

3.1 INITIAL CRACK SURVEY

a. At least 30 days before initiation of pile driving operations, the Contractor's Surveyor shall notify, in writing, base personnel and associated structures located within 600 feet of the pile driving area of the intent to conduct an Initial Crack Survey.

b. Contractor's Surveyor shall promptly conduct an Initial Crack Survey of the structures and promptly prepare a written report of the survey. An updated survey of any additions, modifications, or renovations shall be performed by Contractor's Surveyor if requested by the Contracting Officer.

c. Contractor's Surveyor shall determine the condition of the structure and shall document any existing damage and other physical factors that could reasonably be affected by the pile driving. Contractor's Surveyor shall examine the interior as well as the exterior structure and shall document any damage by means of photographic or video cassette methods. Structures such as pipelines, cables, transmission lines, cisterns, wells, and other water systems warrant special attention; however, the assessment of these structures may be limited to surface conditions and other readily available data.

d. The written report of the survey shall be signed by the person who conducted the survey. Copies of the report shall be promptly provided to the Contracting Officer and Engineer. All surveys shall be completed by Contractor's Surveyor before the initiation of pile driving. All surveys shall be conducted by a disinterested third party, regularly engaged in performing crack surveys.

e. Contractor shall submit with the bid, a detailed Initial Crack Survey method to be reviewed by the Contracting Officer. The Initial Crack Survey shall not commence until the survey method has been reviewed by the Contracting Officer for completeness.

3.2 INSTALLATION

3.2.1 Handling and Driving

Piles or pile sections shall not be handled or moved in any manner that would result in cracking or permanent damage to the concrete or to the grout surrounding the prestressing cables. Piles shall not be driven until the concrete has attained a minimum strength of 5000 psi. Piles may be driven without pile guides or leads providing a hammer guide frame is used to keep the pile and hammer in alignment.

3.2.2 Pile Driving

Piles shall be driven continuously and without interruption to or below the "calculated" tip elevation to reach a driving resistance in accordance with the schedule which the Contracting Officer will prepare from evaluation of the Wave Equation Analysis and from the PDA and load test results. The pile hammer used for driving shall be the same type, operated at the same rate and in the same manner, as that used for driving the test piles. Diesel-powered hammers shall be operated at the rate recommended by the manufacturer throughout the entire driving period. Sufficient pressure shall be maintained at the steam hammer so that:

a. For a double-acting hammer, the number of blows per minute during and at the completion of driving of the pile is equal approximately to that at which the hammer is rated.

b. For a single-acting hammer, there is a full upward stroke of the ram.

c. For a differential type hammer, there is a slight rise of the hammer base during each upward stroke.

Pile driving within a given pile group or cluster, shall begin at the center of the group or cluster and progress outward to reduce hard driving of interior piles due to soil densification.

If a pile fails to reach "calculated" tip elevation or if a pile reaches the "calculated" tip elevation without reaching the required driving resistance, the Contractor shall notify the Contracting Officer and perform corrective measures as directed by the Contracting Officer.

If premature refusal of a pile is encountered, Contractor shall restrike the pile in conjunction with monitoring with a dynamic pile driving analyzer (PDA) to evaluate hammer efficiency and energy prior to approval by Contracting Officer of early pile cut-off.

3.2.3 Vibration Monitoring

A separate, certified firm shall be provided by Contractor to:

a. Determine locations to set up seismographs, or where to position during various stages of pile driving activities.

b. Measure background vibration response and air response noise prior to commencing driving.

c. Perform background monitoring during construction at times corresponding to those times of proposed driving operations.

d. Monitor driving operations at necessary locations throughout all driving operations.

e. Provide a permanent record from each seismograph, referencing location of seismographs and distance away from driving operation.

f. Utilize a minimum of two seismographs capable of detecting peak particle velocities in three mutually perpendicular components, otherwise known as the x, y, and z axis.

g. Utilize a minimum of two seismographs capable of recording amplitude (peak particle velocity), and frequency (hertz). Displacement shall be developed, if needed for frequencies as required, from empirical computer relationships.

h. Peak particle velocities and/or displacements at adjacent structures, equipment, exposed or buried, pipelines and conduits shall not exceed the level of criteria as determined by United States Department of Interior, Bureau of Mines in their Figure B-1 from Report of Investigations 8507 by D. E. Siskind, et. al., in Appendix.

3.2.4 Penetration and Driving Resistance

Drive piles to the minimum specified penetration length and then to the specified and minimum driving resistance as determined by Engineer. The minimum and maximum driving resistance will be determined utilizing the U. S. Department of Transportation, Federal Highway Administration's Wave Equation Analysis of Pile Driving (GRLWEAP) for the pile hammer and associated capblock-cushion materials and properties, as to be submitted and utilized for pile driving by the Contractor and according to pile load test results.

The Contractor shall familiarize himself with conditions present at the site prior to bidding; specifically should there be limited access dimensions, headroom clearances, or other conditions which restrict the use of particular driving equipment and thereby affect the associated minimum driving resistance.

3.2.5 Predrilling of Piles

When necessary to assist in attaining the indicated penetration length without exceeding the maximum driving resistance, damaging piles, and driving induced vibrations, predrilling will be permitted upon prior written approval by the Contracting Officer of the Contractor's proposed method.

If predrilling is required to place piles, pile points shall be well seated with moderate soil resistance at the point before full driving energy is applied.

Use continuous flight augers for predrilling with a maximum diameter not larger than 8-inches and a depth of drilling not below a depth of 15 feet.

3.2.6 Jetting of Piles

Jetting of piles will not be permitted.

3.2.7 Cutting of Piles

When necessary and approved by the Contracting Officer, cutting of piles shall be with pneumatic tools, sawing, or other approved methods. The use of explosives for cutting will not be permitted.

3.2.8 Protection of Piles

Care shall be taken to avoid damage to the piles in handling piles, in placing the pile in the leads, and during the pile driving operations. Where pile or projecting reinforcement orientation is essential, special

care shall be taken to maintain the orientation during driving. Special care shall be taken in supporting battered piles to prevent excessive bending stresses in the pile. The top of the pile shall be squared to the longitudinal axis of the pile. If the Contractor elects to use a pile head with projecting strands or mild steel reinforcing, a special driving head shall be used to prevent damage to the reinforcement and prevent direct impact forces from being transmitted through the reinforcement.

3.2.9 Tolerances in Driving

All piles shall be driven with a variation of not more than 0.25 inch per foot of pile length from the vertical for plumb piles or more than 0.50 inch per foot of pile length from the required angle for batter piles. Top of pile shall be within 3.0 inches of the location indicated. Manipulation of piles to force them into position will not be permitted.

3.2.10 Heaving

Check heaving on a selected reference pile within each pile group or cluster. Check the reference pile by comparison of elevations before and after driving of all adjacent piles within a group or cluster. Heaving shall be considered as occurring to all piles within a group or cluster when the reference pile head elevation changes in excess of 0.25-inch. Redrive piles within a group or cluster when the reference pile heaves in excess of 0.25-inch.

3.2.11 Build-Ups

If any pile does not attain sufficient resistance or penetration when the pile head is at the established cut-off elevation, driving shall continue until the required resistance or penetration is reached. The pile shall be built-up to the specified cut-off elevation by a cast-in-place extension of the pile, see drawing GS-009. If pile tops are damaged during driving, the damaged portion shall be removed and the pile built-up as necessary.

3.3 PILE DRIVING EQUIPMENT

3.3.1 Pile Hammers

The hammer used shall have a delivered energy suitable for the total weight of the pile, the character or subsurface material to be encountered, and the pile capacity to be developed. For piles weighing less than 400 pounds per foot the driving energy of the hammer shall be not less than 1 foot-pound of energy per foot of pile but not less than 15,000 foot-pounds. The hammer for heavier piles, except hollow concrete piles, shall deliver not less than 30,000 foot-pounds of energy. For hollow concrete piles, hammers shall deliver not less than 40,000 foot-pounds of energy for piles having an outside diameter of 36 to 53 inches, inclusive, and 48,000 foot-pounds of energy for larger piles.

3.3.2 Driving Helmets and Pile Cushions

A driving helmet or cap including a pile cushion shall be used between the top of the pile and the ram to prevent impact damage to the pile. The driving helmet or cap and pile cushion combination shall be capable of protecting the head of the pile, minimize energy absorption and dissipation, and transmit hammer energy uniformly over the top of the pile. The driving helmet or cap shall fit loosely around the top of the pile so that the pile is not restrained by the driving cap if the pile tends to

rotate during driving. The pile cushion may be of solid wood or of laminated construction, shall completely cover the top surface of the pile, and shall be retained by the driving helmet. The minimum thickness of the pile cushion shall be 3 inches and the thickness shall be increased so as to be suitable for the size and length of pile, character of subsurface material to be encountered, hammer characteristics, and the required driving resistance. The pile cushion shall be replaced if it has been highly compressed, charred, or burned or has become deteriorated in any manner during driving.

3.3.3 Capblocks

The capblock used between the driving cap and the hammer ram may be of solid hardwood block with grain parallel to the pile axis and enclosed in a close fitting steel housing or may consist of aluminum and approved industrial type plastic laminate discs stacked alternately in a steel housing. Steel plates shall be used at the top and the bottom of the capblock. Where the block is other than that specified above, the Contractor shall submit to the Contracting Officer at least 2 weeks before the start of test pile driving operations, detailed drawings of the capblock the Contractor proposes to use accompanied by records of the successful use. The capblock shall be replaced if it has been damaged, highly compressed, charred, or burned or has become spongy or deteriorated in any manner. If a wood capblock is used, it shall not be replaced during the final driving of any pile. Under no circumstances will the use of small wood blocks, wood chips, rope, or other material permitting excessive loss of hammer energy be permitted.

3.4 FIELD TESTS AND INSPECTIONS

3.4.1 Test Piles

Test piles shall be of the type and shall be driven in the manner specified elsewhere in this section for all piling. The Contracting Officer will use test pile and load test data as well as test reports on soil samples to determine "calculated" pile tip elevations and the necessary driving resistance. Test piles that are located within the tolerances indicated for all piles that provide a safe design capacity as determined by the results of a satisfactory load test may be used in the finished work. Four (4) test piles shall be driven at the locations indicated. Test piles shall be driven to the tip elevation specified or indicated for bidding lengths.

3.4.2 Dynamic Pile Testing

Dynamic monitoring with a Pile Driving Analyzer (PDA) shall be performed in accordance with ASTM D 4945, Standard Test Method for High-Strain Dynamic Testing of Piles. Dynamic monitoring shall be performed during the end-of-initial-driving and at the beginning-of-restrike driving operations. Restrike driving shall occur following the completion of the static pile load testing program (a minimum of 10 days after initial driving operations). Contractor shall obtain the services of a qualified Dynamic Testing Consultant to perform dynamic pile testing. Dynamic Testing Consultant shall be a registered professional engineer. The analysis of the PDA data and performance of CAPWAP analysis shall be performed by Contractor's Dynamic Testing Consultant.

The dynamic testing will be performed to monitor hammer and drive system performance, assess pile installation stresses and integrity, and to determine the final driving resistance. Dynamic testing involves attaching

two strain transducers and two accelerometers to the pile approximately 1.5 to 3.0 pile widths below the pile head, or for restrike at a convenient location above ground. A cable connects the gauges near the pile head with the Pile Driving Analyzer (PDA) located at ground level.

An experienced and qualified Dynamic Testing Consultant shall be secured by Contractor to perform dynamic testing. Dynamic testing will be performed on all indicator piles during the entire driving length in accordance with ASTM D4945, and as directed by Engineer or Contracting Officer. Dynamic testing data will be recorded on every blow throughout the entire driving length for all indicator piles installed at the site. In addition, perform a restrike of all indicator piles and conduct analysis on the next working day to obtain correction factors to adjust driving resistance criteria for any relaxation or freeze observed at the site. Engineer or Contracting Officer may request additional PDA testing if the hammer and/or driving system is replaced or modified, the pile capacity requirements are modified, unusual blow counts or penetrations are observed, or any other piling behavior different from what Engineer or Contracting Officer determines as normal installation.

The dynamic monitoring shall be performed using an approved PDA. All equipment necessary for the dynamic monitoring shall be furnished by the Dynamic Testing Consultant. Equipment shall conform to the requirements of ASTM D4945. An experienced civil/structural/geotechnical engineer provided by the Dynamic Testing Consultant shall operate the PDA in the field.

Prior to lifting the pile to be dynamically tested, Contractor shall provide a minimum of 3 feet of clear access to 180 degrees opposite faces of the pile for pile preparation. Dynamic Testing Consultant personnel shall then drill and prepare holes for gage attachment, and attach gages to the pile. Driving shall proceed using proposed pile installation procedures and equipment until the PDA indicates that the required pile capacity has been achieved and as approved by Engineer or Contracting Officer. Dynamic Testing Consultant shall also take measures to ensure that the location of strain gage placement does not impact the accuracy of the ultimate compression capacity of the piling per PDA and CAPWAP analysis (check proportionality values).

Dynamic Testing Consultant shall prepare a written report of the indicator pile program, which shall include a discussion of the testing program, the pile capacity and penetration resistance obtained from the testing, driving system performance, driving stress levels, and pile integrity. The report data shall be provided to Engineer and Contracting Officer for review immediately upon completion of each dynamic pile testing operation, and prior to installation of production piling. Dynamic Testing Consultant shall provide Engineer with electronic copies of the XO1 data files generated during the dynamic testing immediately upon completion of each dynamic pile testing operation. A final report of results on all dynamic pile testing and CAPWAP analysis shall be provided to Engineer and Contracting Officer at completion of all pile driving activities.

3.4.3 Static Axial Compressive Load Tests

Static axial compressive load tests shall be in accordance with ASTM D 1143, Standard Loading Procedure (5.1). A total of one (1) static axial compressive load test shall be performed by the Contractor. Contractor shall commence load testing a minimum of 10 days after test pile installation to allow for adequate pile set-up time after initial driving. The load test at location shown or directed shall be made on test pile

placed to the tip elevation used for establishing lengths of piles for bidding, except as otherwise directed by the Contracting Officer. Loading, testing, and recording of data shall be under the direct supervision of a registered professional engineer. Reaction piles shall not be used in the finished work.

The analysis of the load test data shall be performed by a registered professional engineer. The registered professional engineer shall be provided and paid by the Contractor. The installation of contract piles shall not proceed in a new area with substantially different subsoil conditions until a satisfactory load test has been performed in that area.

Test pile shall be loaded to twice the anticipated compressive working load (51.0 tons) unless failure occurs first. The safe design compressive capacity of a test pile as determined from the results of load tests shall be the less of the two values computed according to the following:

a. One-half the compressive load which causes a net settlement after rebound of not more than 0.01-inch per ton of the total test load.

b. One-half of the compressive load which causes a gross settlement of not more than 1 inch provided the load settlement curve shows no sign of failure.

3.4.4 Static Axial Tensile Load Tests

Static axial tensile load test shall be in accordance with ASTM D 3689, Standard Loading Procedure (7.2). A total of one (1) static axial tensile load test shall be performed by the Contractor. Contractor shall commence load testing a minimum of 10 days after test pile installation to allow for adequate pile set-up time after initial driving. The load test at locations shown or directed shall be made on test pile placed to the tip elevation used for establishing lengths of piles for bidding, except as otherwise directed by the Contracting Officer. Loading, testing, and recording of data shall be under the direct supervision of a registered professional engineer.

The analysis of the load test data shall be performed by a registered professional engineer. The registered professional engineer shall be provided and paid by the Contractor. The installation of contract piles shall not proceed in a new area with substantially different subsoil conditions until a satisfactory load test has been performed in that area.

Test pile shall be loaded to twice the anticipated tensile working load (20.0 tons) unless failure occurs first. The safe design tensile capacity of a test pile as determined from the results of load test shall be one-half the load which produces an upward movement of the pile head equal to the gross elastic extension of the pile plus 0.1-inch.

Load test piles to be used in the finished work shall be redriven after load testing to the criteria determined by the Engineer, and as outlined in Paragraphs 3.1.2 and 3.1.4. The Contractor's registered professional engineer shall inspect the load test piles prior to redriving and recommend to the Contracting Officer whether the load test piles are suitable for use in the finished work. Damaged or otherwise unsuitable load test piles shall not be used in the finished work. The Contracting Officer will approve or deny the use of load test piles in the finished work.

3.4.5 Survey of As-Driven Pile Locations

Contractor shall provide a survey of the as-driven locations of all piles that documents the deviation of the as-drawn pile location to the design location for submission to the Contracting Officer for review and approval prior to the placement of the concrete pile caps.

3.5 DAMAGE INSPECTION SURVEY

a. Contractor shall subcontract with the same Surveyor performing the Initial Crack Survey.

b. Perform Damage Inspection Survey of the same facilities and structures evaluated during the Initial Crack Survey to detect any effects resulting from the pile driving operations.

c. Perform Damage Inspection Survey upon only those facilities and structures in which the individuals occupying the structures provide complaints or register a concern to potential damage resulting from the pile driving operations. Contractor shall notify all occupants of structures within the Initial Crack Survey boundary within five calendar days following completion of pile driving operations, and indicate to the occupants the limited written response period of 30 calendar days to register complaints or notify Contractor of potential damage.

d. Conduct Damage Inspection Survey commencing 45 calendar days after completion of pile driving activities.

e. Submit similar report, photographs, and other finalized data to Contracting Officer and Engineer, including copy of notification document, notifications list of structure occupants, and copies of occupants' written responses.

-- End of Section --

SECTION 02510

WATER DISTRIBUTION SYSTEM
04/98

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.

AMERICAN SOCIETY FOR TESTING AND MATERIALS (ASTM)

ASTM B 88	(1996) Seamless Copper Water Tube
ASTM D 1784	(1999a) Rigid Poly(Vinyl Chloride) (PVC) Compounds and Chlorinated Poly(Vinyl Chloride) (CPVC) Compounds
ASTM D 1785	(1999) Poly(Vinyl Chloride) (PVC) Plastic Pipe, Schedules 40, 80, and 120
ASTM D 2241	(1996b) Poly(Vinyl Chloride) (PVC) Pressure-Rated Pipe (SDR Series)
ASTM D 2464	(1999) Threaded Poly(Vinyl Chloride) (PVC) Plastic Pipe Fittings, Schedule 80
ASTM D 2466	(1999) Poly(Vinyl Chloride) (PVC) Plastic Pipe Fittings, Schedule 40
ASTM D 2467	(1999) Poly(Vinyl Chloride) (PVC) Plastic Pipe Fittings, Schedule 80
ASTM D 2564	(1996a) Solvent Cements for Poly(Vinyl Chloride) (PVC) Plastic Piping Systems
ASTM D 2855	(1996) Making Solvent-Cemented Joints with Poly(Vinyl Chloride) (PVC) Pipe and Fittings
ASTM F 477	(1999) Elastomeric Seals (Gaskets) for Joining Plastic Pipe

ASME INTERNATIONAL (ASME)

ASME B1.20.1	(1983; R 1992) Pipe Threads, General Purpose (Inch)
ASME B16.1	(1998) Cast Iron Pipe Flanges and Flanged Fittings
ASME B16.26	(1988) Cast Copper Alloy Fittings for Flared Copper Tubes

AMERICAN WATER WORKS ASSOCIATION (AWWA)

AWWA B300	(1992) Hypochlorites
AWWA B301	(1992) Liquid Chlorine
AWWA C104	(1995) Cement-Mortar Lining for Ductile-Iron Pipe and Fittings for Water
AWWA C105	(1993) Polyethylene Encasement for Ductile-Iron Pipe Systems
AWWA C110	(1993) Ductile-Iron and Gray-Iron Fittings, 3 In. Through 48 In. (75 mm through 1200 mm), for Water and Other Liquids
AWWA C111	(1995) Rubber-Gasket Joints for Ductile-Iron Pressure Pipe and Fittings
AWWA C115	(1996) Flanged Ductile-Iron Pipe With Ductile-Iron or Gray-Iron Threaded Flanges
AWWA C151	(1996) Ductile-Iron Pipe, Centrifugally Cast, for Water or Other Liquids
AWWA C153	(1994; Errata Nov 1996) Ductile-Iron Compact Fittings, 3 In. Through 24 In. (76 mm through 610 mm) and 54 In. through 64 In. (1,400 mm through 1,600 mm) for Water Service
AWWA C500	(1993; C500a) Metal-Sealed Gate Valves for Water Supply Service
AWWA C502	(1994; C502a) Dry-Barrel Fire Hydrants
AWWA C509	(1994; Addendum 1995) Resilient-Seated Gate Valves for Water Supply Service
AWWA C600	(1993) Installation of Ductile-Iron Water Mains and Their Appurtenances
AWWA C606	(1997) Grooved and Shouldered Joints
AWWA C651	(1992) Disinfecting Water Mains
AWWA C700	(1995) Cold-Water Meters - Displacement Type, Bronze Main Case
AWWA C701	(1988) Cold-Water Meters - Turbine Type, for Customer Service
AWWA C702	(1992) Cold-Water Meters - Compound Type
AWWA C706	(1996) Direct-Reading, Remote-Registration Systems for Cold-Water Meters

AWWA C707	(1982; R 1992) Encoder-Type Remote-Registration Systems for Cold-Water Meters
AWWA C800	(1989) Underground Service Line Valves and Fittings
AWWA C900	(1997; C900a) Polyvinyl Chloride (PVC) Pressure Pipe, 4 In. Through 12 In., for Water Distribution
AWWA M23	(1980) Manual: PVC Pipe - Design and Installation

ASBESTOS CEMENT PIPE PRODUCERS ASSOCIATION (ACPPA)

ACPPA Work Practices	(1988) Recommended Work Practices for A/C Pipe

DUCTILE IRON PIPE RESEARCH ASSOCIATION (DIPRA)

DIPRA-Restraint Design	(1997) Thrust Restraint Design for Ductile Iron Pipe

MANUFACTURERS STANDARDIZATION SOCIETY OF THE VALVE AND FITTINGS INDUSTRY (MSS)

MSS SP-80	(1997) Bronze Gate, Globe, Angle and Check Valves

NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)

NFPA 24	(1995) Installation of Private Fire Service Mains and Their Appurtenances
NFPA 49	(1994) Hazardous Chemicals Data
NFPA 325-1	(1994) Fire Hazard Properties of Flammable Liquids, Gases, and Volatile Solids
NFPA 704	(1996) Identification of the Fire Hazards of Materials for Emergency Response

NSF INTERNATIONAL (NSF)

NSF 14	(1998) Plastics Piping Components and Related Materials
NSF 61	(1999) Drinking Water System Components - Health Effects (Sections 1-9)

THE SOCIETY FOR PROTECTIVE COATINGS (SSPC)

SSPC Paint 21	(1991) White or Colored Silicone Alkyd Paint
SSPC Paint 25	(1991) Red Iron Oxide, Zinc Oxide, Raw Linseed Oil and Alkyd Primer (Without Lead and Chromate Pigments)

1.2 PIPING

This section covers water distribution lines and service lines, and connections to building service at a point approximately 5 feet outside buildings and structures to which service is required. The Contractor shall have a copy of the manufacturer's recommendations for each material or procedure to be utilized available at the construction site at all times.

1.2.1 Service Lines

Piping for water service lines less than 2-1/2 inches in diameter shall be polyvinyl chloride (PVC) plastic, or copper tubing, unless otherwise shown or specified. Piping for water service lines 3 inches and larger shall be ductile iron or polyvinyl chloride (PVC) plastic, unless otherwise shown or specified.

1.2.2 Distribution Lines 3 Inches or Larger

Piping for water distribution lines 3 inches or larger shall be ductile iron or polyvinyl chloride (PVC) through 12 inch nominal diameter plastic.

1.2.3 Supply Lines 3 Inches or Larger

Piping for water supply lines 3 inches or larger shall be ductile iron or polyvinyl chloride (PVC) plastic, through 12 inch nominal diameter, unless otherwise shown or specified.

1.2.4 Potable Water Lines

Piping and components of potable water systems which come in contact with the potable water shall conform to NSF 61.

1.2.5 Plastic Piping System

Plastic piping system components (PVC) intended for transportation of potable water shall comply with NSF 14 and be legibly marked with their symbol.

1.2.6 Sprinkler Supply Lines

Piping for water lines supplying sprinkler systems for building fire protection shall conform to NFPA 24 from the point of connection with the water distribution system to the building 5 foot line.

1.2.7 Excavation, Trenching, and Backfilling

Excavation, trenching, and backfilling shall be in accordance with the applicable provisions of Section 02316 EXCAVATION, TRENCHING, AND BACKFILLING FOR UTILITIES SYSTEMS, except as modified herein.

1.3 SUBMITTALS

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are for information only. When used, a designation following the "G" designation identifies the office that will review the submittal for the Government. The following shall be submitted in accordance with Section 01330 SUBMITTAL PROCEDURES:

SD-03 Product Data

Installation

The manufacturer's recommendations for each material or procedure to be utilized.

A statement signed by the principal officer of the contracting firm stating that the installation is satisfactory and in accordance with the contract drawings and specifications, and the manufacturer's prescribed procedures and techniques, upon completion of the project and before final acceptance.

Waste Water Disposal Method

The method proposed for disposal of waste water from hydrostatic tests and disinfection, prior to performing hydrostatic tests.

SD-06 Test Reports

Bacteriological Disinfection; G

Test results from commercial laboratory verifying disinfection.

SD-07 Certificates

Installation

A statement signed by the manufacturer's field representative certifying that the Contractor's personnel are capable of properly installing the pipe on the project.

Meters

Manufacturer's certificate stating that each meter furnished has been tested for accuracy of registration and compliance with the accuracy and capacity requirements of the appropriate AWWA standard.

1.4 HANDLING

Pipe and accessories shall be handled to ensure delivery to the trench in sound, undamaged condition, including no injury to the pipe coating or lining. If the coating or lining of any pipe or fitting is damaged, the repair shall be made by the Contractor in a satisfactory manner, at no additional cost to the Government. No other pipe or material shall be placed inside a pipe or fitting after the coating has been applied. Pipe shall be carried into position and not dragged. Use of pinch bars and tongs for aligning or turning pipe will be permitted only on the bare ends of the pipe. The interior of pipe and accessories shall be thoroughly cleaned of foreign matter before being lowered into the trench and shall be kept clean during laying operations by plugging or other approved method. Before installation, the pipe shall be inspected for defects. Material found to be defective before or after laying shall be replaced with sound material without additional expense to the Government. Rubber gaskets that are not to be installed immediately shall be stored in a cool and dark place.

1.4.1 Miscellaneous Plastic Pipe and Fittings

Polyvinyl Chloride (PVC), pipe and fittings shall be handled and stored in accordance with the manufacturer's recommendations. Storage facilities shall be classified and marked in accordance with NFPA 704, with classification as indicated in NFPA 49 and NFPA 325-1.

PART 2 PRODUCTS

2.1 PIPE

Pipe shall conform to the respective specifications and other requirements specified below.

2.1.1 Plastic Pipe

2.1.1.1 PVC Plastic Pipe

Pipe, couplings and fittings shall be manufactured of material conforming to ASTM D 1784, Class 12454B.

a. Pipe Less Than 4 inch Diameter:

(1) Screw-Joint: Pipe shall conform to dimensional requirements of ASTM D 1785 Schedule 80, with joints meeting requirements of 150 psi working pressure, 200 psi hydrostatic test pressure, unless otherwise shown or specified. Pipe couplings when used, shall be tested as required by ASTM D 2464. Fire water lines shall meet 175 psi working pressure and 230 psi hydrostatic test pressure.

(2) Elastomeric-Gasket Joint: Pipe shall conform to dimensional requirements of ASTM D 1785 Schedule 40, with joints meeting the requirements of 150 psi working pressure, 200 psi hydrostatic test pressure, unless otherwise shown or specified, or it may be pipe conforming to requirements of ASTM D 2241, elastomeric joint, with the following applications:

SDR	Maximum Working Pressure psi	Minimum Hydrostatic Pressure psi
26	100	133
21	120	160
17	150	200
13.5	200	266

(3) Solvent Cement Joint: Pipe shall conform to dimensional requirements of ASTM D 1785 or ASTM D 2241 with joints meeting the requirements of 150 psi working pressure and 200 psi hydrostatic test pressure.

b. Pipe 4 through 12 inch Diameter: Pipe, couplings and fittings shall conform to AWWA C900, Class 150, CIOD pipe dimensions, elastomeric-gasket joint, unless otherwise shown or specified.

2.1.2 Ductile-Iron Pipe

Ductile-iron pipe shall conform to AWWA C151, working pressure not less

than 150 psi, unless otherwise shown or specified. Pipe shall be cement-mortar lined in accordance with AWWA C104. Fire water lines shall meet 175 psi working pressure and 230 psi hydrostatic test pressure. Linings shall be standard. When installed underground, pipe shall be encased with 6 mil thick polyethylene in accordance with AWWA C105. Flanged ductile iron pipe with threaded flanges shall be in accordance with AWWA C115.

2.1.3 Copper Tubing

Copper tubing shall conform to ASTM B 88, Type K, annealed.

2.2 FITTINGS AND SPECIALS

2.2.1 PVC Pipe System

a. For pipe less than 4 inch diameter, fittings for threaded pipe shall conform to requirements of ASTM D 2464, threaded to conform to the requirements of ASME B1.20.1 for use with Schedule 80 pipe and fittings; fittings for solvent cement jointing shall conform to ASTM D 2466 or ASTM D 2467; and fittings for elastomeric-gasket joint pipe shall be iron conforming to AWWA C110 or AWWA C111. Iron fittings and specials shall be cement-mortar lined (standard thickness) in accordance with AWWA C104.

b. For pipe 4 inch diameter and larger, fittings and specials shall be iron, bell end in accordance with AWWA C110, 150 psi pressure rating unless otherwise shown or specified, except that profile of bell may have special dimensions as required by the pipe manufacturer; or fittings and specials may be of the same material as the pipe with elastomeric gaskets, all in conformance with AWWA C900. Iron fittings and specials shall be cement-mortar lined (standard thickness) in accordance with AWWA C104. Fittings shall be bell and spigot or plain end pipe, or as applicable. Ductile iron compact fittings shall be in accordance with AWWA C153.

2.2.2 Ductile-Iron Pipe System

Fittings and specials shall be suitable for 150 psi pressure rating, unless otherwise specified. Fittings and specials for mechanical joint pipe shall conform to AWWA C110. Fittings and specials for use with push-on joint pipe shall conform to AWWA C110 and AWWA C111. Fittings and specials for grooved and shouldered end pipe shall conform to AWWA C606. Fittings and specials shall be cement-mortar lined (standard thickness) in accordance with AWWA C104. Ductile iron compact fittings shall conform to AWWA C153.

2.2.3 Copper Tubing System

Fittings and specials shall be flared and conform to ASME B16.26.

2.3 JOINTS

2.3.1 Plastic Pipe Jointing

2.3.1.1 PVC Pipe

Joints, fittings, and couplings shall be as specified for PVC pipe. Joints connecting pipe of differing materials shall be made in accordance with the manufacturer's recommendations, and as approved by the Contracting Officer.

2.3.2 Ductile-Iron Pipe Jointing

a. Mechanical joints shall be of the stuffing box type and shall conform to AWWA C111.

b. Push-on joints shall conform to AWWA C111.

c. Rubber gaskets and lubricants shall conform to the applicable requirements of AWWA C111.

2.3.3 Isolation Joints

Isolation joints shall be installed between nonthreaded ferrous and nonferrous metallic pipe, fittings and valves. Isolation joints shall consist of a sandwich-type flange isolation gasket of the dielectric type, isolation washers, and isolation sleeves for flange bolts. Isolation gaskets shall be full faced with outside diameter equal to the flange outside diameter. Bolt isolation sleeves shall be full length. Units shall be of a shape to prevent metal-to-metal contact of dissimilar metallic piping elements.

a. Sleeve-type couplings shall be used for joining plain end pipe sections. The two couplings shall consist of one steel middle ring, two steel followers, two gaskets, and the necessary steel bolts and nuts to compress the gaskets.

b. Split-sleeve type couplings may be used in aboveground installations when approved in special situations and shall consist of gaskets and a housing in two or more sections with the necessary bolts and nuts.

2.3.4 Copper Tubing Jointing

Joints shall be compression-pattern flared and shall be made with the specified fittings.

2.4 VALVES

2.4.1 Check Valves

Check valves shall be designed for a minimum working pressure of 150 psi or as indicated. Valves shall have a clear waterway equal to the full nominal diameter of the valve. Valves shall open to permit flow when inlet pressure is greater than the discharge pressure, and shall close tightly to prevent return flow when discharge pressure exceeds inlet pressure. The size of the valve, working pressure, manufacturer's name, initials, or trademark shall be cast on the body of each valve. Valves 2 inches and larger shall be outside lever and spring type.

a. Valves 2 inches and smaller shall be all bronze designed for screwed fittings, and shall conform to MSS SP-80, Class 150, Types 3 and 4 as suitable for the application.

b. Valves larger than 2 inches shall be iron body, bronze mounted, shall have flanged ends, and shall be the non-slam type. Flanges shall be the Class 125 type conforming to ASME B16.1.

2.4.2 Gate Valves

Gate valves shall be designed for a working pressure of not less than 150 psi for domestic water and 175 psi for fire water. Valve connections shall be as required for the piping in which they are installed. Valves shall have a clear waterway equal to the full nominal diameter of the valve, and shall be opened by turning counterclockwise. The operating nut or wheel shall have an arrow, cast in the metal, indicating the direction of opening.

a. Valves smaller than 3 inches shall be all bronze and shall conform to MSS SP-80, Type 1, Class 150.

b. Valves 3 inches and larger shall be iron body, bronze mounted, and shall conform to AWWA C500. Flanges shall not be buried. An approved pit shall be provided for all flanged connections.

c. Resilient-Seated Gate Valves: For valves 3 to 12 inches in size, resilient-seated gate valves shall conform to AWWA C509.

2.4.3 Indicator Post for Valves

Each valve shown on the drawings with the designation "P.I.V." shall be equipped with indicator post conforming to the requirements of NFPA 24. Operation shall be by a wrench which shall be attached to each post.

2.4.4 Vacuum and Air Relief Valves

Vacuum and air relief valves shall be of the size shown and shall be of a type that will release air and prevent the formation of a vacuum. The valves shall automatically release air when the lines are being filled with water and shall admit air into the line when water is being withdrawn in excess of the inflow. Valves shall be iron body with bronze trim and stainless steel float.

2.5 VALVE BOXES

Valve boxes shall be cast iron or concrete, except that concrete boxes may be installed only in locations not subjected to vehicular traffic. Cast-iron boxes shall be extension type with slide-type adjustment and with flared base. The minimum thickness of metal shall be 3/16 inch. Concrete boxes shall be the standard product of a manufacturer of precast concrete equipment. The word "WATER" shall be cast in the cover. The box length shall adapt, without full extension, to the depth of cover required over the pipe at the valve location.

2.6 VALVE PITS

Valve pits shall be constructed at locations indicated or as required above and in accordance with the details shown. Concrete shall have compressive strength of 3000 psi in accordance with Section 03300 CAST-IN-PLACE STRUCTURAL CONCRETE.

2.7 FIRE HYDRANTS

Hydrants shall be dry-barrel type conforming to AWWA C502 with valve opening at least 5 inches in diameter and designed so that the flange at the main valve seat can be removed with the main valve seat apparatus remaining intact, closed and reasonably tight against leakage and with a breakable valve rod coupling and breakable flange connections located no more than 8 inches above the ground grade. Hydrants shall have a 6 inch

bell connection, two 2-1/2 inch hose connections and one 4-1/2 inch pumper connection. Outlets shall have American National Standard fire-hose coupling threads. Working parts shall be bronze. Design, material, and workmanship shall be equal to the latest stock pattern ordinarily produced by the manufacturer. Hydrants shall be painted with 1 coat of red iron oxide, zinc oxide primer conforming to SSPC Paint 25 and 2 finish coats of silicone alkyd paint conforming to SSPC Paint 21, of the installation's standard colors or as directed by the Contracting Officer. Suitable bronze adapter for each outlet, with caps, shall be furnished.

2.8 MISCELLANEOUS ITEMS

2.8.1 Service Clamps

Service clamps shall have a pressure rating not less than that of the pipe to be connected and shall be either the single or double flattened strap type. Clamps shall have a galvanized malleable-iron body with cadmium plated straps and nuts. Clamps shall have a rubber gasket cemented to the body.

2.8.2 Corporation Stops

Corporation stops shall have standard corporation stop thread conforming to AWWA C800 on the inlet end, with flanged joints, compression pattern flared tube couplings, or wiped joints for connections to goosenecks.

2.8.3 Goosenecks

Copper tubing for gooseneck connections shall conform to the applicable requirements of ASTM B 88, Type K, annealed. Length of cable requirement connections shall be in accordance with standard practice.

2.8.4 Service Stops

Service stops shall be water-works inverted-ground-key type, oval or round flow way, tee handle, without drain. Pipe connections shall be suitable for the type of service pipe used. All parts shall be of bronze with female iron-pipe-size connections or compression-pattern flared tube couplings, and shall be designed for a hydrostatic test pressure not less than 200 psi.

2.8.5 Tapping Sleeves

Tapping sleeves of the sizes indicated for connection to existing main shall be the cast gray, ductile, or malleable iron, split-sleeve type with flanged or grooved outlet, and with bolts, follower rings and gaskets on each end of the sleeve. Construction shall be suitable for a maximum working pressure of 230 psi. Bolts shall have square heads and hexagonal nuts. Longitudinal gaskets and mechanical joints with gaskets shall be as recommended by the manufacturer of the sleeve. When using grooved mechanical tee, it shall consist of an upper housing with full locating collar for rigid positioning which engages a machine-cut hole in pipe, encasing an elastomeric gasket which conforms to the pipe outside diameter around the hole and a lower housing with positioning lugs, secured together during assembly by nuts and bolts as specified, pretorqued to 50 foot-pound.

2.8.6 Service Boxes

Service boxes shall be cast iron or concrete and shall be extension service

boxes of the length required for the depth of the line, with either screw or slide-type adjustment. The boxes shall have housings of sufficient size to completely cover the service stop or valve and shall be complete with identifying covers.

2.8.7 Disinfection

Chlorinating materials shall conform to the following:

Chlorine, Liquid: AWWA B301.

Hypochlorite, Calcium and Sodium: AWWA B300.

2.8.8 Meters

Meters shall be the type and size shown on the drawings or specified. Meters of each of the various types furnished and installed shall be supplied by one manufacturer.

2.8.8.1 Displacement Type

Displacement type meters shall conform to AWWA C700. Registers shall be straight-reading and shall read in U.S. gallons. Meters in sizes 1/2 through 1 inch shall be frost-protection design. Connections shall be suitable to the type of pipe and conditions encountered. Register type shall be a direct reading remote register designed in accordance with AWWA C706 or an encoder type remote register designed in accordance with AWWA C707. Meters shall comply with the accuracy and capacity requirements of AWWA C700.

2.8.8.2 Turbine Type

Turbine type meters shall conform to AWWA C701 Class I. The main casing shall be bronze with stainless steel external fasteners. Registers shall be straight-reading type, shall be permanently sealed and shall read in U.S. gallons. Connections shall be suitable to the type of pipe and conditions encountered. Register type shall be a direct reading remote register designed in accordance with AWWA C706. Meters shall comply with the accuracy and capacity requirements of AWWA C701.

2.8.8.3 Compound Type

Compound type meters shall conform to AWWA C702 and shall be furnished with strainers. The main casing shall be bronze protected by corrosion resistant coating with stainless steel external fasteners. The main casing shall be tapped for field testing purposes. Registers shall be straight-reading type, shall be permanently sealed and shall read in U.S. gallons. The meter shall not be equipped with a coordinating register. Connections shall be suitable to the type of pipe and conditions encountered. Register type shall be a direct reading remote register designed in accordance with AWWA C706 or an encoder type remote register designed in accordance with AWWA C707. Meters shall comply with the accuracy and capacity requirements of AWWA C702.

2.8.9 Meter Boxes

Meter boxes shall be of cast iron, concrete, or plastic. The boxes shall be of sufficient size to completely enclose the meter and shutoff valve or service stop. Meter boxes set in paved areas subject to vehicular traffic

shall be cast iron, or concrete with cast iron lid and cast iron meter reader lid. Boxes set in sidewalks, not subject to vehicular traffic, shall be concrete with cast iron lid and cast iron meter reader lid. Plastic boxes and lids shall not be used in unpaved areas or grass areas not subject to vehicular traffic. Box height shall extend from invert of the meter to final grade at the meter location. The lid shall have the word "WATER" cast in it.

PART 3 EXECUTION

3.1 INSTALLATION

3.1.1 Cutting of Pipe

Cutting of pipe shall be done in a neat and workmanlike manner without damage to the pipe. Unless otherwise recommended by the manufacturer and authorized by the Contracting Officer, cutting shall be done with an approved type mechanical cutter. Wheel cutter shall be used when practicable. Copper tubing shall be cut square and all burrs shall be removed. Squeeze type mechanical cutters shall not be used for ductile iron.

3.1.2 Adjacent Facilities

3.1.2.1 Sewer Lines

Where the location of the water pipe is not clearly defined in dimensions on the drawings, the water pipe shall not be laid closer horizontally than 10 feet from a sewer except where the bottom of the water pipe will be at least 12 inches above the top of the sewer pipe, in which case the water pipe shall not be laid closer horizontally than 6 feet from the sewer. Where water lines cross under gravity-flow sewer lines, the sewer pipe, for a distance of at least 10 feet each side of the crossing, shall be fully encased in concrete or shall be made of pressure pipe with no joint located within 3 feet horizontally of the crossing. Water lines shall in all cases cross above sewage force mains or inverted siphons and shall be not less than 2 feet above the sewer main. Joints in the sewer main, closer horizontally than 3 feet to the crossing, shall be encased in concrete.

3.1.2.2 Water Lines

Water lines shall not be laid in the same trench with sewer lines, gas lines, fuel lines, or electric wiring.

3.1.2.3 Copper Tubing Lines

Copper tubing shall not be installed in the same trench with ferrous piping materials.

3.1.2.4 Structures

Where water pipe is required to be installed within 3 feet of existing structures, the water pipe shall be sleeved as required in Paragraph "Casing Pipe". The Contractor shall install the water pipe and sleeve ensuring that there will be no damage to the structures and no settlement or movement of foundations or footings.

3.1.3 Joint Deflection

3.1.3.1 Offset for Flexible Plastic Pipe

Maximum offset in alignment between adjacent pipe joints shall be as recommended by the manufacturer and approved by the Contracting Officer, but shall not exceed 5 degrees.

3.1.3.2 Allowable for Ductile-Iron Pipe

The maximum allowable deflection shall be as given in AWWA C600. If the alignment requires deflection in excess of the above limitations, special bends or a sufficient number of shorter lengths of pipe shall be furnished to provide angular deflections within the limit set forth.

3.1.4 Placing and Laying

Pipe and accessories shall be carefully lowered into the trench by means of derrick, ropes, belt slings, or other authorized equipment. Water-line materials shall not be dropped or dumped into the trench. Abrasion of the pipe coating shall be avoided. Except where necessary in making connections with other lines or as authorized by the Contracting Officer, pipe shall be laid with the bells facing in the direction of laying. The full length of each section of pipe shall rest solidly upon the pipe bed, with recesses excavated to accommodate bells, couplings, and joints. Pipe that has the grade or joint disturbed after laying shall be taken up and relaid. Pipe shall not be laid in water or when trench conditions are unsuitable for the work. Water shall be kept out of the trench until joints are complete. When work is not in progress, open ends of pipe, fittings, and valves shall be securely closed so that no trench water, earth, or other substance will enter the pipes or fittings. Where any part of the coating or lining is damaged, the repair shall be made by and at the Contractor's expense in a satisfactory manner. Pipe ends left for future connections shall be valved, plugged, or capped, and anchored, as shown.

3.1.4.1 Plastic Pipe Installation

PVC pipe shall be installed in accordance with AWWA M23.

3.1.4.2 Piping Connections

Where connections are made between new work and existing mains, the connections shall be made by using specials and fittings to suit the actual conditions. When made under pressure, these connections shall be installed using standard methods as approved by the Contracting Officer. Connections to existing asbestos-cement pipe shall be made in accordance with ACPPA Work Practices.

3.1.4.3 Penetrations

Pipe passing through walls of valve pits and structures shall be provided with ductile-iron or Schedule 40 steel wall sleeves. Annular space between walls and sleeves shall be filled with rich cement mortar. Annular space between pipe and sleeves shall be filled with mastic.

3.1.4.4 Flanged Pipe

Flanged pipe shall only be installed above ground or with the flanges in valve pits.

3.1.5 Jointing

3.1.5.1 PVC Plastic Pipe Requirements

a. Pipe less than 4 inch diameter: Threaded joints shall be made by wrapping the male threads with approved thread tape or applying an approved lubricant, then threading the joining members together. The joint shall be tightened using strap wrenches to prevent damage to the pipe and/or fitting. To avoid excessive torque, joints shall be tightened no more than one thread past hand-tight. Preformed rubber-ring gaskets for elastomeric-gasket joints shall be made in accordance with ASTM F 477 and as specified. Pipe ends for push-on joints shall be beveled to facilitate assembly and marked to indicate when the pipe is fully seated. The gasket shall be prelubricated to prevent displacement. The gasket and ring groove in the bell or coupling shall match. The manufacturer of the pipe or fitting shall supply the elastomeric gasket. Couplings shall be provided with stops or centering rings to assure that the coupling is centered on the joint. Solvent cement joints shall use sockets conforming to ASTM D 2467. The solvent cement used shall meet the requirements of ASTM D 2564; the joint assembly shall be made in accordance with ASTM D 2855 and the manufacturer's specific recommendations.

b. Pipe 4 through 12 inch diameter: Joints shall be elastomeric gasket as specified in AWWA C900. Jointing procedure shall be as specified for pipe less than 4 inch diameter with configuration using elastomeric ring gasket.

c. Pipe 14 through 36 inch diameter: Joints shall be elastomeric gasket push-on joints made in accordance with AWWA M23.

3.1.5.2 Ductile-Iron Pipe Requirements

Mechanical and push-on type joints shall be installed in accordance with AWWA C600 for buried lines or AWWA C606 for grooved and shouldered pipe above ground or in pits.

3.1.5.3 Copper Tubing Requirements

Joints shall be made with flared fittings. The flared end tube shall be pulled tightly against the tapered part of the fitting by a nut which is part of the fitting, so there is metal-to-metal contact.

3.1.5.4 Bonded Joints Requirements

Bonded joints shall be installed in accordance with details specified for joints in paragraph JOINTS.

3.1.5.5 Isolation Joints and Dielectric Fittings

Isolation joints and dielectric fittings shall be installed in accordance with details specified in paragraph JOINTS. Dielectric unions shall be encapsulated in a field-poured coal-tar covering, with at least 1/8 inch thickness of coal tar over all fitting surfaces.

3.1.5.6 Transition Fittings

Connections between different types of pipe and accessories shall be made with transition fittings approved by the Contracting Officer.

3.1.6 Installation of Service Lines

Service lines shall include the pipeline connecting building piping to water distribution lines to the connections with the building service at a point approximately 5 feet outside the building where such building service exists. Where building services are not installed, the Contractor shall terminate the service lines approximately 5 feet from the site of the proposed building at a point designated by the Contracting Officer. Such service lines shall be closed with plugs or caps. All service stops and valves shall be provided with service boxes. Service lines shall be constructed in accordance with the following requirements:

3.1.6.1 Service Lines 2 Inches and Smaller

Service lines 2 inches and smaller shall be connected to the main by a directly-tapped corporation stop or by a service clamp. A corporation stop and a copper gooseneck shall be provided with either type of connection. Maximum sizes for directly-tapped corporation stops and for outlets with service clamps shall be as in TABLE I. Where 2 or more gooseneck connections to the main are required for an individual service, such connections shall be made with standard branch connections. The total clear area of the branches shall be at least equal to the clear area of the service which they are to supply.

TABLE I. SIZE OF CORPORATION STOPS AND OUTLET

Pipe Size Inches	Corporation Stops, Inches For Ductile-Iron Pipe	Outlets w/Service Clamps, Inches Single & Double Strap
3	--	1
4	1	1
6	1-1/4	1-1/2
8	1-1/2	2
10	1-1/2	2
12 & larger	2	2

NOTE:

a. Service lines 1-1/2 inches and smaller shall have a service stop.

b. Service lines 2 inches in size shall have a gate valve.

3.1.6.2 Service Lines Larger than 2 Inches

Service lines larger than 2 inches shall be connected to the main by a tapped saddle, tapping sleeve and valve, service clamp or reducing tee, depending on the main diameter and the service line diameter, and shall have a gate valve. Lines 3 inches and larger may use rubber-seated butterfly valves as specified above, or gate valves.

3.1.7 Setting of Fire Hydrants, Meters, Valves and Valve Boxes

3.1.7.1 Location of Fire Hydrants

Fire hydrants shall be located and installed as shown. Each hydrant shall be connected to the main with a 6 inch branch line having at least as much cover as the distribution main. Hydrants shall be set plumb with pumper nozzle facing the roadway, with the center of the lowest outlet not less than 18 inches above the finished surrounding grade, and the operating nut not more than 48 inches above the finished surrounding grade. Fire hydrants designated on the drawings as low profile shall have the lowest outlet not less than 18 inches above the finished surrounding grade, the top of the hydrant not more than 24 inches above the finished surrounding grade. Except where approved otherwise, the backfill around hydrants shall be thoroughly compacted to the finished grade immediately after installation to obtain beneficial use of the hydrant as soon as practicable. The hydrant shall be set upon a slab of concrete not less than 4 inches thick and 15 inchessquare. Not less than 7 cubic feet of free-draining broken stone or gravel shall be placed around and beneath the waste opening of dry barrel hydrants to ensure drainage.

3.1.7.2 Location of Meters

Meters and meter boxes shall be installed at the locations shown on the drawings. The meters shall be centered in the boxes to allow for reading and ease of removal or maintenance.

3.1.7.3 Location of Valves

After delivery, valves, including those in hydrants, shall be drained to prevent freezing and shall have the interiors cleaned of all foreign matter before installation. Stuffing boxes shall be tightened and hydrants and valves shall be fully opened and fully closed to ensure that all parts are in working condition. Check, pressure reducing, vacuum, and air relief valves shall be installed in valve pits. Valves and valve boxes shall be installed where shown or specified, and shall be set plumb. Valve boxes shall be centered on the valves. Boxes shall be installed over each outside gate valve unless otherwise shown. Where feasible, valves shall be located outside the area of roads and streets. Earth fill shall be tamped around each valve box or pit to a distance of 4 feet on all sides of the box, or the undisturbed trench face if less than 4 feet.

3.1.7.4 Location of Service Boxes

Where water lines are located below paved streets having curbs, the boxes shall be installed directly back of the curbs. Where no curbing exists, service boxes shall be installed in accessible locations, beyond the limits of street surfacing, walks and driveways.

3.1.8 Tapped Tees and Crosses

Tapped tees and crosses for future connections shall be installed where shown.

3.1.9 Thrust Restraint

Plugs, caps, tees and bends deflecting 11.25 degrees or more, either vertically or horizontally, on waterlines 4 inches in diameter or larger, and fire hydrants shall be provided with thrust restraints. Valves shall be securely anchored or shall be provided with thrust restraints to prevent

movement. Thrust restraints shall be either thrust blocks or, for ductile-iron pipes, restrained joints.

3.1.9.1 Thrust Blocks

Thrust blocking shall be concrete of a mix not leaner than: 1 cement, 2-1/2 sand, 5 gravel; and having a compressive strength of not less than 2,000 psi after 28 days. Blocking shall be placed between solid ground and the hydrant or fitting to be anchored. Unless otherwise indicated or directed, the base and thrust bearing sides of thrust blocks shall be poured directly against undisturbed earth. The sides of thrust blocks not subject to thrust may be poured against forms. The area of bearing shall be as shown or as directed. Blocking shall be placed so that the fitting joints will be accessible for repair. Steel rods and clamps, protected by galvanizing or by coating with bituminous paint, shall be used to anchor vertical down bends into gravity thrust blocks.

3.1.9.2 Restrained Joints

For ductile-iron pipe, restrained joints shall be designed by the Contractor or the pipe manufacturer in accordance with DIPRA-Restraint Design.

3.2 HYDROSTATIC TESTS

Where any section of a water line is provided with concrete thrust blocking for fittings or hydrants, the hydrostatic tests shall not be made until at least 5 days after installation of the concrete thrust blocking, unless otherwise approved.

3.2.1 Pressure Test

After the pipe is laid, the joints completed, fire hydrants permanently installed, and the trench partially backfilled leaving the joints exposed for examination, the newly laid piping or any valved section of piping shall, unless otherwise specified, be subjected for 1 hour to a hydrostatic pressure test of 200 psi. Water supply lines designated on the drawings shall be subjected for 1 hour to a hydrostatic pressure test of 200 psi. Each valve shall be opened and closed several times during the test. Exposed pipe, joints, fittings, hydrants, and valves shall be carefully examined during the partially open trench test. Joints showing visible leakage shall be replaced or remade as necessary. Cracked or defective pipe, joints, fittings, hydrants and valves discovered in consequence of this pressure test shall be removed and replaced with sound material, and the test shall be repeated until the test results are satisfactory. The requirement for the joints to remain exposed for the hydrostatic tests may be waived by the Contracting Officer when one or more of the following conditions is encountered:

a. Wet or unstable soil conditions in the trench.

b. Compliance would require maintaining barricades and walkways around and across an open trench in a heavily used area that would require continuous surveillance to assure safe conditions.

c. Maintaining the trench in an open condition would delay completion of the project.

The Contractor may request a waiver, setting forth in writing the reasons

for the request and stating the alternative procedure proposed to comply with the required hydrostatic tests. Backfill placed prior to the tests shall be placed in accordance with the requirements of Section 02316 EXCAVATION, TRENCHING, AND BACKFILLING FOR UTILITIES SYSTEMS.

3.2.2 Leakage Test

Leakage test shall be conducted after the pressure tests have been satisfactorily completed. The duration of each leakage test shall be at least 2 hours, and during the test the water line shall be subjected to not less than 200 psi pressure. Fire water supply lines designated on the drawings shall be subjected to a pressure equal to 230 psi. Leakage is defined as the quantity of water to be supplied into the newly laid pipe, or any valved or approved section, necessary to maintain pressure within 5 psi of the specified leakage test pressure after the pipe has been filled with water and the air expelled. Piping installation will not be accepted if leakage exceeds the allowable leakage which is determined by the following formula:

L = 0.0001351ND(P raised to 0.5 power)

L = Allowable leakage in gallons per hour
N = Number of joints in the length of pipeline tested
D = Nominal diameter of the pipe in inches
P = Average test pressure during the leakage test, in psi gauge

Should any test of pipe disclose leakage greater than that calculated by the above formula, the defective joints shall be located and repaired until the leakage is within the specified allowance, without additional cost to the Government.

3.2.3 Time for Making Test

Except for joint material setting or where concrete thrust blocks necessitate a 5-day delay, pipelines jointed with rubber gaskets, mechanical or push-on joints, or couplings may be subjected to hydrostatic pressure, inspected, and tested for leakage at any time after partial completion of backfill. Cement-mortar lined pipe may be filled with water as recommended by the manufacturer before being subjected to the pressure test and subsequent leakage test.

3.2.4 Concurrent Hydrostatic Tests

The Contractor may elect to conduct the hydrostatic tests using either or both of the following procedures. Regardless of the sequence of tests employed, the results of pressure tests, leakage tests, and disinfection shall be as specified. Replacement, repair or retesting required shall be accomplished by the Contractor at no additional cost to the Government.

a. Pressure test and leakage test may be conducted concurrently.

b. Hydrostatic tests and disinfection may be conducted concurrently, using the water treated for disinfection to accomplish the hydrostatic tests. If water is lost when treated for disinfection and air is admitted to the unit being tested, or if any repair procedure results in contamination of the unit, disinfection shall be reaccomplished.

3.2.5 Waste Water Disposal Method

All wastewater from performing testing shall be disposed of in accordance with all Federal, State, and Local laws.

3.3 BACTERIOLOGICAL DISINFECTION

3.3.1 Bacteriological Disinfection

Before acceptance of potable water operation, each unit of completed waterline shall be disinfected as prescribed by AWWA C651. From several points in the unit, personnel from the Contractor's commercial laboratory shall take at least 3 water samples from different points, approved by the Contracting Officer, in proper sterilized containers and perform a bacterial examination in accordance with state approved methods. The commercial laboratory shall be certified by the state's approving authority for examination of potable water. The disinfection shall be repeated until tests indicate the absence of pollution for at least 2 full days. The unit will not be accepted until satisfactory bacteriological results have been obtained.

3.4 CLEANUP

Upon completion of the installation of water lines, and appurtenances, all debris and surplus materials resulting from the work shall be removed.

-- End of Section --

SECTION 02531

SANITARY SEWERS
04/01

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.

AMERICAN SOCIETY FOR TESTING AND MATERIALS (ASTM)

ASTM A 123/A 123M	(2000) Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products
ASTM C 33	(1999ael) Concrete Aggregates
ASTM C 94/C 94M	(2000) Ready-Mixed Concrete
ASTM C 150	(1999a) Portland Cement
ASTM C 270	(2000) Mortar for Unit Masonry
ASTM C 443	(1998) Joints for Circular Concrete Sewer and Culvert Pipe, Using Rubber Gaskets
ASTM C 478	(1997) Precast Reinforced Concrete Manhole Sections
ASTM C 478M	(1997) Precast Reinforced Concrete Manhole Sections (Metric)
ASTM C 828	(1998) Low-Pressure Air Test of Vitrified Clay Pipe Lines
ASTM C 924	(1998) Concrete Pipe Sewer Lines by Low-Pressure Air Test Method
ASTM C 972	(2000) Compression-Recovery of Tape Sealant
ASTM D 412	(1998a) Vulcanized Rubber and Thermoplastic Rubbers and Thermoplastic Elastomers - Tension
ASTM D 624	(2000) Tear Strength of Conventional Vulcanized Rubber and Thermoplastic Elastomers
ASTM D 1784	(1999a) Rigid Poly(Vinyl Chloride) (PVC) Compounds and Chlorinated Poly(Vinyl Chloride) (CPVC) Compounds
ASTM D 2680	(1995a)Acrylonitrile-Butadiene-Styrene

	(ABS) and Poly(Vinyl Chloride) (PVC) Composite Sewer Piping
ASTM D 3034	(1998) Type PSM Poly(Vinyl Chloride) (PVC) Sewer Pipe and Fittings
ASTM D 3212	(1996a) Joints for Drain and Sewer Plastic Pipes Using Flexible Elastomeric Seals
ASTM D 3350	(1999) Polyethylene Plastics Pipe and Fittings Materials
ASTM F 402	(1993; R 1999) Safe Handling of Solvent Cements, Primers, and Cleaners Used for Joining Thermoplastic Pipe and Fittings
ASTM F 714	(2000) Polyethylene (PE) Plastic pipe (SDR-PR) Based on Outside Diameter
ASTM F 894	(1998a) Polyethylene (PE) Large Diameter Profile Wall Sewer and Drain Pipe

AMERICAN WATER WORKS ASSOCIATION (AWWA)

AWWA C110	(1998) Ductile-Iron and Gray-Iron Fittings, 3 In. Through 48 In. (75 mm through 1200 mm), for Water and Other Liquids
AWWA C111	(2000) Rubber-Gasket Joints for Ductile-Iron Pressure Pipe and Fittings
AWWA C115	(1999) Flanged Ductile-Iron Pipe with Ductile-Iron or Gray-Iron Threaded Flanges
AWWA C151	(1996) Ductile-Iron Pipe, Centrifugally Cast, for Water or Other Liquids

NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)

NFPA 49	(1994) Hazardous Chemicals Data
NFPA 325-1	(1994) Fire Hazard Properties of Flammable Liquids, Gases, and Volatile Solids
NFPA 704	(1996) Identification of the Fire Hazards of Materials for Emergency Response

UNI-BELL PVC PIPE ASSOCIATION (UBPPA)

UBPPA UNI-B-6	(1990) Recommended Practice for the Low-Pressure Air Testing of Installed Sewer Pipe

1.2 GENERAL REQUIREMENTS

The construction required herein shall include appurtenant structures and building sewers to points of connection with the building drains 5 feet outside the building to which the sewer system is to be connected. The

Contractor shall replace damaged material and redo unacceptable work at no additional cost to the Government. Excavation and backfilling is specified in Section 02316 EXCAVATION, TRENCHING, AND BACKFILLING FOR UTILITIES SYSTEMS. Backfilling shall be accomplished after inspection by the Contracting Officer. Before, during, and after installation, plastic pipe and fittings shall be protected from any environment that would result in damage or deterioration to the material. The Contractor shall have a copy of the manufacturer's instructions available at the construction site at all times and shall follow these instructions unless directed otherwise by the Contracting Officer. Solvents, solvent compounds, lubricants, elastomeric gaskets, and any similar materials required to install the plastic pipe shall be stored in accordance with the manufacturer's recommendation and shall be discarded if the storage period exceeds the recommended shelf life. Solvents in use shall be discarded when the recommended pot life is exceeded.

1.3 SUBMITTALS

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are for information only. When used, a designation following the "G" designation identifies the office that will review the submittal for the Government. The following shall be submitted in accordance with Section 01330 SUBMITTAL PROCEDURES:

SD-07 Certificates

Portland Cement

Certificates of compliance stating the type of cement used in manufacture of concrete pipe, fittings and precast manholes.

Joints

Certificates of compliance stating that the fittings or gaskets used for waste drains or lines designated on the plans as IW are oil resistant.

PART 2 PRODUCTS

2.1 PIPE

Pipe shall conform to the respective specifications and other requirements specified below.

2.1.1 Plastic Pipe

Polyvinyl chloride (PVC) composite sewer piping shall conform to ASTM D 2680. Size 6 inch through 15 inch diameter.

2.1.1.1 PVC Pipe

ASTM D 3034, Type PSM with a maximum SDR of 35, Size 15 inches or less in diameter. PVC shall be certified by the compounder as meeting the requirements of ASTM D 1784, cell Class 12454B. The pipe stiffness shall be greater than or equal to 735/D for cohesionless material pipe trench backfills.

2.1.1.2 High Density Polyethylene Pipe

ASTM F 894, Class 63, size 18 inch through 120 inch. ASTM F 714, size 4 inch through 48 inch. The polyethylene shall be certified by the resin producer as meeting the requirements of ASTM D 3350, cell Class 334433C. The pipe stiffness shall be greater than or equal to 1170/D for cohesionless material pipe trench backfills.

2.1.2 Ductile Iron Pipe

Pipe shall conform to AWWA C151 unless otherwise shown or specified.

2.2 REQUIREMENTS FOR FITTINGS

Fittings shall be compatible with the pipe supplied and shall have a strength not less than that of the pipe. Fittings shall conform to the respective specifications and other requirements specified below.

2.2.1 Fittings for Plastic Pipe

2.2.1.1 Fittings for PVC Pipe

ASTM D 3034 for type PSM pipe.

2.2.1.2 Fittings for High Density Polyethylene Pipe

ASTM F 894.

2.2.2 Fittings for Ductile Iron Pipe

Mechanical fittings shall conform to AWWA C110, rated for 150 psi. Push-on fittings shall conform to AWWA C110 and AWWA C111, rated for 150 psi.

2.3 JOINTS

Joints installation shall comply with the manufacturer's instructions. Fittings and gaskets utilized for waste drains or industrial waste lines shall be certified by the manufacturer as oil resistant.

2.3.1 Plastic Pipe Jointing

Flexible plastic pipe (PVC or high density polyethylene pipe) gasketed joints shall conform to ASTM D 3212.

2.3.1.1 High Density Polyethylene Pipe Jointing

Rubber gasket joints shall conform to ASTM C 443.

2.3.2 Ductile Iron Pipe Jointing

Push-on joints shall conform to AWWA C111. Mechanical joints shall conform to AWWA C111 as modified by AWWA C151. Flanged joints shall conform to AWWA C115.

2.4 BRANCH CONNECTIONS

Branch connections shall be made by use of regular fittings or solvent cemented saddles as approved. Saddles for PVC composite pipe shall conform to Figure 2 of ASTM D 2680 and saddles for PVC pipe shall conform to Table 4 of ASTM D 3034.

2.5 FRAMES AND COVERS

Frames and covers shall be cast iron, ductile iron or reinforced concrete. Cast iron frames and covers shall be as indicated or shall be of type suitable for the application, circular, without vent holes. The frames and covers shall have a combined weight of not less than 400 pounds. Reinforced concrete frames and covers shall be as indicated or shall conform to ASTM C 478 or ASTM C 478M. The word "Sewer" shall be stamped or cast into covers so that it is plainly visible.

2.6 STEEL LADDER

A steel ladder shall be provided where the depth of a manhole exceeds 8 feet. The ladder shall not be less than 16 inches in width, with 3/4 inch diameter rungs spaced 12 inches apart. The two stringers shall be a minimum 3/8 inch thick and 2 inches wide. Ladders and inserts shall be galvanized after fabrication in conformance with ASTM A 123/A 123M.

2.7 CEMENT MORTAR

Cement mortar shall conform to ASTM C 270, Type M with Type II cement.

2.7.1 Portland Cement

Portland cement shall conform to ASTM C 150, Type II for concrete used in concrete pipe, concrete pipe fittings, and manholes and type optional with the Contractor for cement used in concrete cradle, concrete encasement, and thrust blocking. Where aggregates are alkali reactive, as determined by Appendix XI of ASTM C 33, a cement containing less than 0.60 percent alkalies shall be used.

2.7.2 Portland Cement Concrete

Portland cement concrete shall conform to ASTM C 94/C 94M, compressive strength of 4000 psi at 28 days, except for concrete cradle and encasement or concrete blocks for manholes. Concrete used for cradle and encasement shall have a compressive strength of 2500 psi minimum at 28 days. Concrete in place shall be protected from freezing and moisture loss for 7 days.

2.8 STRUCTURES

2.8.1 Precast Reinforced Concrete Manhole Sections

Precast reinforced concrete manhole sections shall conform to ASTM C 478, except that portland cement shall be as specified herein. Joints shall be cement mortar, an approved mastic, rubber gaskets, a combination of these types; or the use of external preformed rubber joint seals and extruded rolls of rubber with mastic adhesive on one side.

PART 3 EXECUTION

3.1 INSTALLATION

3.1.1 Adjacent Facilities

3.1.1.1 Water Lines

Where the location of the sewer is not clearly defined by dimensions on the drawings, the sewer shall not be closer horizontally than 10 feet to a

water-supply main or service line, except that where the bottom of the water pipe will be at least 18 inches above the top of the sewer pipe, the horizontal spacing may be a minimum of 10 feet. Where gravity-flow sewers cross above water lines, the sewer pipe for a distance of 10 feet on each side of the crossing shall be fully encased in concrete or shall be acceptable pressure pipe with no joint closer horizontally than 3 feet to the crossing. The thickness of the concrete encasement including that at the pipe joints shall be not less than 4 inches.

3.1.1.2 Structural Foundations

Where sewer pipe is to be installed within 3 feet of an existing or proposed building or structural foundation such as a retaining wall, control tower footing, water tank footing, or any similar structure, the sewer pipe shall be sleeved as specified above. Contractor shall ensure there is no damage to these structures, and no settlement or movement of foundations or footing.

3.1.2 Pipe Laying

a. Pipe shall be protected during handling against impact shocks and free fall; the pipe interior shall be free of extraneous material.

b. Pipe laying shall proceed upgrade with the spigot ends of bell-and-spigot pipe and tongue ends of tongue-and-groove pipe pointing in the direction of the flow. Each pipe shall be laid accurately to the line and grade shown on the drawings. Pipe shall be laid and centered so that the sewer has a uniform invert. As the work progresses, the interior of the sewer shall be cleared of all superfluous materials.

c. Before making pipe joints, all surfaces of the portions of the pipe to be joined shall be clean and dry. Lubricants, primers, and adhesives shall be used as recommended by the pipe manufacturer. The joints shall then be placed, fitted, joined, and adjusted to obtain the degree of water tightness required.

d. Installations of solvent weld joint pipe, using ABS or PVC pipe and fittings shall be in accordance with ASTM F 402. The Contractor shall ensure adequate trench ventilation and protection for workers installing the pipe.

3.1.2.1 Caulked Joints

The packing material shall be well packed into the annular space to prevent the entrance of lead into the pipe. The remainder of the space shall be filled with molten lead that is hot enough to show a rapid change in color when stirred. Scum shall be removed before pouring. The lead shall be caulked to form a tight joint without overstraining the bell and shall have a minimum depth of 1 inch after caulking.

3.1.2.2 Trenches

Trenches shall be kept free of water and as dry as possible during bedding, laying, and jointing and for as long a period as required. When work is not in progress, open ends of pipe and fittings shall be satisfactorily closed so that no trench water or other material will enter the pipe or fittings.

3.1.2.3 Backfill

As soon as possible after the joint is made, sufficient backfill material shall be placed along the pipe to prevent pipe movement off line or grade. Plastic pipe shall be completely covered to prevent damage from ultraviolet light.

3.1.2.4 Width of Trench

If the maximum width of the trench at the top of the pipe, as specified in Section 02316 EXCAVATION, TRENCHING, AND BACKFILLING FOR UTILITIES SYSTEMS, is exceeded for any reason other than by direction, the Contractor shall install, at no additional cost to the Government, concrete cradling, pipe encasement, or other bedding required to support the added load of the backfill.

3.1.2.5 Jointing

Joints between different pipe materials shall be made as specified, using approved jointing materials.

3.1.2.6 Handling and Storage

Pipe, fittings and joint material shall be handled and stored in accordance with the manufacturer's recommendations. Storage facilities for plastic pipe, fittings, joint materials and solvents shall be classified and marked in accordance with NFPA 704, with classification as indicated in NFPA 49 and NFPA 325-1.

3.1.3 Leakage Tests

Lines shall be tested for leakage by low pressure air testing, infiltration tests or exfiltration tests, as appropriate. Low pressure air testing for vitrified clay pipes shall be as prescribed in ASTM C 828. Low pressure air testing for concrete pipes shall be as prescribed in ASTM C 828. Low pressure air testing for PVC pipe shall be as prescribed in UBPPA UNI-B-6. Low pressure air testing procedures for other pipe materials shall use the pressures and testing times prescribed in ASTM C 828 and ASTM C 924, after consultation with the pipe manufacturer. Prior to infiltration or exfiltration tests, the trench shall be backfilled up to at least the lower half of the pipe. If required, sufficient additional backfill shall be placed to prevent pipe movement during testing, leaving the joints uncovered to permit inspection. Visible leaks encountered shall be corrected regardless of leakage test results. When the water table is 2 feet or more above the top of the pipe at the upper end of the pipeline section to be tested, infiltration shall be measured using a suitable weir or other device acceptable to the Contracting Officer. When the Contracting Officer determines that infiltration cannot be properly tested, an exfiltration test shall be made by filling the line to be tested with water so that a head of at least 2 feet is provided above both the water table and the top of the pipe at the upper end of the pipeline to be tested. The filled line shall be allowed to stand until the pipe has reached its maximum absorption, but not less than 4 hours. After absorption, the head shall be re-established. The amount of water required to maintain this water level during a 2-hour test period shall be measured. Leakage as measured by either the infiltration test or exfiltration test shall not exceed 25 gal per inch diameter per mile of pipeline per day. When leakage exceeds the maximum amount specified, satisfactory correction shall be made and retesting accomplished. Testing, correction, and

retesting shall be made at no additional cost to the Government.

3.1.4 Test for Deflection

When flexible pipe is used, a deflection test shall be made on the entire length of the installed pipeline not less than 30 days after the completion of all work including the leakage test, backfill, and placement of any fill, grading, paving, concrete, or superimposed loads. Deflection shall be determined by use of a deflection device or by use of a spherical, spheroidal, or elliptical ball, a cylinder, or circular sections fused to a common shaft. The ball, cylinder, or circular sections shall have a diameter, or minor diameter as applicable, of 92.5 percent of the inside diameter of the pipe, but 95 percent for RPMP and RTRP. A tolerance of plus 0.5 percent will be permitted. The ball, cylinder, or circular sections shall be of a homogeneous material throughout, shall have a density greater than 1.0 as related to water at 39.2 degrees F, and shall have a surface brinell hardness of not less than 150. The device shall be center bored and through bolted with a 1/4 inch minimum diameter steel shaft having a yield strength of 70,000 psi or more, with eyes at each end for attaching pulling cables. The eye shall be suitably backed with flange or heavy washer; a pull exerted on the opposite end of the shaft shall produce compression throughout the remote end of the ball, cylinder or circular section. Circular sections shall be spaced so that the distance from the external faces of the front and back sections shall equal or exceed the diameter of the circular section. Failure of the ball, cylinder, or circular section to pass freely through a pipe run, either by being pulled through or by being flushed through with water, shall be cause for rejection of that run. When a deflection device is used for the test in lieu of the ball, cylinder, or circular sections described, such device shall be approved prior to use. The device shall be sensitive to 1.0 percent of the diameter of the pipe being measured and shall be accurate to 1.0 percent of the indicated dimension. Installed pipe showing deflections greater than 7.5 percent of the normal diameter of the pipe, or 5 percent for RTRP and RPMP, shall be retested by a run from the opposite direction. If the retest also fails, the suspect pipe shall be replaced at no cost to the Government.

3.2 CONCRETE CRADLE AND ENCASEMENT

The pipe shall be supported on a concrete cradle, or encased in concrete where indicated or directed.

3.3 INSTALLATION OF WYE BRANCHES

Wye branches shall be installed where sewer connections are indicated or where directed. Cutting into piping for connections shall not be done except in special approved cases. When the connecting pipe cannot be adequately supported on undisturbed earth or tamped backfill, the pipe shall be encased in concrete backfill or supported on a concrete cradle as directed. Concrete required because of conditions resulting from faulty construction methods or negligence by the Contractor shall be installed at no additional cost to the Government. The installation of wye branches in an existing sewer shall be made by a method which does not damage the integrity of the existing sewer. One acceptable method consists of removing one pipe section, breaking off the upper half of the bell of the next lower section and half of the running bell of wye section. After placing the new section, it shall be rotated so that the broken half of the bell will be at the bottom. The two joints shall then be made with joint packing and cement mortar.

3.4 MANHOLE DETAILS

3.4.1 General Requirements

Manholes shall be constructed of cast-in-place concrete or precast concrete manhole sections. The invert channels shall be smooth and semicircular in shape conforming to the inside of the adjacent sewer section. Changes in direction of flow shall be made with a smooth curve of as large a radius as the size of the manhole will permit. Changes in size and grade of the channels shall be made gradually and evenly. The invert channels shall be formed directly in the concrete of the manhole base, or shall be built up with brick and mortar, or shall be half tile laid in concrete, or shall be constructed by laying full section sewer pipe through the manhole and breaking out the top half after the surrounding concrete has hardened. Pipe connections shall be made to manhole using water stops, standard O-ring joints, special manhole coupling, or shall be made in accordance with the manufacturer's recommendation. The Contractor's proposed method of connection, list of materials selected, and specials required, shall be approved prior to installation. The floor of the manhole outside the channels shall be smooth and shall slope toward the channels not less than 1 inch per foot nor more than 2 inches per foot. Free drop inside the manholes shall not exceed 18 inches, measured from the invert of the inlet pipe to the top of the floor of the manhole outside the channels; drop manholes shall be constructed whenever the free drop would otherwise be greater than 1 foot 6 inches.

3.4.2 Steel Ladder Anchorage

Ladder shall be adequately anchored to the wall by means of steel inserts spaced not more than 6 feet apart vertically, and shall be installed to provide at least 6 inches of space between the wall and the rungs. The wall along the line of the ladder shall be vertical for its entire length.

3.4.3 Jointing, Plastering and Sealing

Mortar joints shall be completely filled and shall be smooth and free from surplus mortar on the inside of the manhole. Mortar and mastic joints between precast rings shall be full-bedded in jointing compound and shall be smoothed to a uniform surface on both the interior and exterior of the manhole. Installation of rubber gasket joints between precast rings shall be in accordance with the recommendations of the manufacturer. Precast rings may also be sealed by the use of extruded rolls of rubber with mastic adhesive on one side.

3.4.4 Setting of Frames and Covers

Unless otherwise indicated, tops of frames and covers shall be set flush with finished grade in paved areas or 2 inches higher than finished grade in unpaved areas. Frame and cover assemblies shall be sealed to manhole sections using external preformed rubber joint seals that meet the requirements of ASTM D 412 and ASTM D 624, or other methods specified in paragraph Jointing, Plastering and Sealing, unless otherwise specified.

3.4.5 External Preformed Rubber Joint Seals

External preformed rubber joint seals and extruded rolls of rubber with mastic adhesive shall meet the requirements of ASTM D 412 and ASTM C 972 to ensure conformance with paragraph Leakage Tests. The seal shall be

multi-section with neoprene rubber top section and all lower sections made of Ethylene Propylene Di Monomer (EPDM) rubber with a minimum thickness of 60 mils. Each unit shall consist of a top and a bottom section and shall have mastic on the bottom of the bottom section and mastic on the top and bottom of the top section. The mastic shall be non-hardening butyl rubber sealant and shall seal to the cone/top slab of the manhole/catch basin and over the lip of the casting. One unit shall seal a casting and up to six, 2 inch adjusting rings. The bottom section shall be 12 inches in height. A 6 inch high top section will cover up to two, 2 inch adjusting rings. A 12 inch high bottom section will cover up to six, 2 inch adjusting rings. Extension sections shall cover up to two more adjusting rings. Each extension shall overlap the bottom section by 2 inches and shall be overlapped by the top section by 2 inches.

3.5 CONNECTING TO EXISTING MANHOLES

Pipe connections to existing manholes shall be made so that finish work will conform as nearly as practicable to the applicable requirements specified for new manholes, including all necessary concrete work, cutting, and shaping. The connection shall be centered on the manhole. Holes for the new pipe shall be of sufficient diameter to allow packing cement mortar around the entire periphery of the pipe but no larger than 1.5 times the diameter of the pipe. Cutting the manhole shall be done in a manner that will cause the least damage to the walls.

3.6 BUILDING CONNECTIONS

Building connections shall include the lines to and connection with the building waste drainage piping at a point approximately 5 feet outside the building, unless otherwise indicated. Where building drain piping is not installed, the Contractor shall terminate the building connections approximately 5 feet from the site of the building at a point and in a manner designated.

3.7 CLEANOUTS AND OTHER APPURTENANCES

Cleanouts and other appurtenances shall be installed where shown on the drawings or as directed by the Contracting Officer, and shall conform to the detail of the drawings.

-- End of Section --

SECTION 02630

STORM-DRAINAGE SYSTEM
03/00

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.

AMERICAN ASSOCIATION OF STATE HIGHWAY AND TRANSPORTATION OFFICIALS (AASHTO)

AASHTO M 198	(1998) Joints for Circular Concrete Sewer and Culvert Pipe Using Flexible Watertight Gaskets

AMERICAN RAILWAY ENGINEERING & MAINTENANCE-OF-WAY ASSOCIATION (AREMA)

AREMA Manual	(1999) Manual for Railway Engineering (4 Vol.)

AMERICAN SOCIETY FOR TESTING AND MATERIALS (ASTM)

ASTM A 48	(1994a) Gray Iron Castings
ASTM A 123/A 123M	(1997ael) Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products
ASTM A 536	(1999el) Ductile Iron Castings
ASTM A 929/A 929M	(1997) Steel Sheet, Metallic-Coated by the Hot-Dip Process for Corrugated Steel Pipe
ASTM B 26/B 26M	(1998) Aluminum-Alloy Sand Castings
ASTM C 76	(1999) Reinforced Concrete Culvert, Storm Drain, and Sewer Pipe
ASTM C 231	(1997el) Air Content of Freshly Mixed Concrete by the Pressure Method
ASTM C 270	(1997) Mortar for Unit Masonry
ASTM C 425	(1998b) Compression Joints for Vitrified Clay Pipe and Fittings
ASTM C 443	(1998) Joints for Circular Concrete Sewer and Culvert Pipe, Using Rubber Gaskets
ASTM C 478	(1997) Precast Reinforced Concrete Manhole Sections

ASTM C 789	(1998) Precast Reinforced Concrete Box Sections for Culverts, Storm Drains, and Sewers
ASTM C 850	(1998) Precast Reinforced Concrete Box Sections for Culverts, Storm Drains, and Sewers with Less Than 2 Ft. of Cover Subjected to Highway Loadings
ASTM C 877	(1994) External Sealing Bands for Noncircular Concrete Sewer, Storm Drain, and Culvert Pipe
ASTM C 923	(1998) Resilient Connectors Between Reinforced Concrete Manhole Structures, Pipes and Materials
ASTM C 924	(1998) Concrete Pipe Sewer Lines by Low-Pressure Air Test Method
ASTM C 1103	(1994) Joint Acceptance Testing of Installed Precast Concrete Pipe Sewer Lines
ASTM D 1056	(1998) Flexible Cellular Materials - Sponge or Expanded Rubber
ASTM D 1171	(1994) Rubber Deterioration - Surface Ozone Cracking Outdoors or Chamber (Triangular Specimens)
ASTM D 1557	(1998) Laboratory Compaction Characteristics of Soil Using Modified Effort (56,000 ft-lbf/cu. ft. (2,700 kN-m/cu.m.))
ASTM D 1751	(1999) Preformed Expansion Joint Filler for Concrete Paving and Structural Construction (Nonextruding and Resilient Bituminous Types)
ASTM D 1752	(1984; R 1996el) Preformed Sponge Rubber and Cork Expansion Joint Fillers for Concrete Paving and Structural Construction
ASTM D 2167	(1994) Density and Unit Weight of Soil in Place by the Rubber Balloon Method
ASTM D 2321	(1989; R 1995) Underground Installation of Thermoplastic Pipe for Sewers and Other Gravity-Flow Applications
ASTM D 2922	(1996el) Density of Soil and Soil-Aggregate in Place by Nuclear Methods (Shallow Depth)
ASTM D 3017	(1988; R 1996el) Water Content of Soil and Rock in Place by Nuclear Methods (Shallow Depth)

ASTM D 3212	(1996a) Joints for Drain and Sewer Plastic Pipes Using Flexible Elastomeric Seals
ASTM D 3350	(1998a) Polyethylene Plastics Pipe and Fittings Materials
ASTM F 894	(1998a) Polyethylene (PE) Large Diameter Profile Wall Sewer and Drain Pipe
ASTM F 1417	(1992; R 1998) Installation Acceptance of Plastic Gravity Sewer Lines Using Low-Pressure Air

1.2 SUBMITTALS

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are for information only. When used, a designation following the "G" designation identifies the office that will review the submittal for the Government. The following shall be submitted in accordance with Section 01330 SUBMITTAL PROCEDURES:

SD-03 Product Data

Placing Pipe

Printed copies of the manufacturer's recommendations for installation procedures of the material being placed, prior to installation.

SD-04 Samples

Pipe for Culverts and Storm Drains

Printed copies of the manufacturer's recommendations for installation procedures of the material being placed, prior to installation.

SD-07 Certificates

Resin Certification
Pipeline Testing
Hydrostatic Test on Watertight Joints
Determination of Density
Frame and Cover for Gratings; G

Certified copies of test reports demonstrating conformance to applicable pipe specifications, before pipe is installed. Certification on the ability of frame and cover or gratings to carry the imposed live load.

1.3 DELIVERY, STORAGE, AND HANDLING

1.3.1 Delivery and Storage

Materials delivered to site shall be inspected for damage, unloaded, and stored with a minimum of handling. Materials shall not be stored directly on the ground. The inside of pipes and fittings shall be kept free of dirt and debris. Before, during, and after installation, plastic pipe and

fittings shall be protected from any environment that would result in damage or deterioration to the material. The Contractor shall have a copy of the manufacturer's instructions available at the construction site at all times and shall follow these instructions unless directed otherwise by the Contracting Officer. Solvents, solvent compounds, lubricants, elastomeric gaskets, and any similar materials required to install plastic pipe shall be stored in accordance with the manufacturer's recommendations and shall be discarded if the storage period exceeds the recommended shelf life. Solvents in use shall be discarded when the recommended pot life is exceeded.

1.3.2 Handling

Materials shall be handled in a manner that ensures delivery to the trench in sound, undamaged condition. Pipe shall be carried to the trench, not dragged.

PART 2 PRODUCTS

2.1 PIPE FOR CULVERTS AND STORM DRAINS

Pipe for culverts and storm drains shall be of the sizes indicated and shall conform to the requirements specified.

2.1.1 Concrete Pipe

ASTM C 76, Class III, or unless rated otherwise on the drawings as Class V.

2.1.2 PE Pipe

The pipe manufacturer's resin certification indicating the cell classification of PE used to manufacture the pipe shall be submitted prior to installation of the pipe. The minimum cell classification for polyethylene plastic shall apply to each of the seven primary properties of the cell classification limits in accordance with ASTM D 3350.

2.1.2.1 High Density PE Pipe (HDPE)

ASTM F 894, Class 63, produced from PE certified by the resin producer as meeting the requirements of ASTM D 3350, minimum cell class 334433C. Pipe walls shall have the following properties:

		Minimum Moment Of Inertia of Wall Section (in to the 4th/in)	
Nominal Size (in.)	Minimum Wall Area (square in/ft)	Cell Class 334433C	Cell Class 335434C
18	2.96	0.052	0.038
21	4.15	0.070	0.051
24	4.66	0.081	0.059
27	5.91	0.125	0.091
30	5.91	0.125	0.091
33	6.99	0.161	0.132

Nominal Size (in.)	Minimum Wall Area (square in/ft)	Minimum Moment Of Inertia of Wall Section (in to the 4th/in) Cell Class 334433C	Cell Class 335434C
36	8.08	0.202	0.165
42	7.81	0.277	0.227
48	8.82	0.338	0.277

2.2 DRAINAGE STRUCTURES

2.2.1 Flared End Sections

Sections shall be of a standard design fabricated from zinc coated steel sheets meeting requirements of ASTM A 929/A 929M.

2.2.2 Precast Reinforced Concrete Box

For highway loadings with 2 feet of cover or more or subjected to dead load only, ASTM C 789; for less than 2 feet of cover subjected to highway loading, ASTM C 850.

2.3 MISCELLANEOUS MATERIALS

2.3.1 Concrete

Unless otherwise specified, concrete and reinforced concrete shall conform to the requirements for concrete under Section 03300 CAST-IN-PLACE STRUCTURAL CONCRETE. The concrete mixture shall have air content by volume of concrete, based on measurements made immediately after discharge from the mixer, of 5 to 7 percent when maximum size of coarse aggregate exceeds 1-1/2 inches. Air content shall be determined in accordance with ASTM C 231. The concrete covering over steel reinforcing shall not be less than 1 inch thick for covers and not less than 1-1/2 inches thick for walls and flooring. Concrete covering deposited directly against the ground shall have a thickness of at least 3 inches between steel and ground. Expansion-joint filler material shall conform to ASTM D 1751, or ASTM D 1752, or shall be resin-impregnated fiberboard conforming to the physical requirements of ASTM D 1752.

2.3.2 Mortar

Mortar for pipe joints, connections to other drainage structures, and brick or block construction shall conform to ASTM C 270, Type M, except that the maximum placement time shall be 1 hour. The quantity of water in the mixture shall be sufficient to produce a stiff workable mortar. Water shall be clean and free of harmful acids, alkalies, and organic impurities. The mortar shall be used within 30 minutes after the ingredients are mixed with water. The inside of the joint shall be wiped clean and finished smooth. The mortar head on the outside shall be protected from air and sun with a proper covering until satisfactorily cured.

2.3.3 Precast Reinforced Concrete Manholes

Precast reinforced concrete manholes shall conform to ASTM C 478. Joints between precast concrete risers and tops shall be full-bedded in cement mortar and shall be smoothed to a uniform surface on both interior and exterior of the structure or made with flexible water tight, rubber type gaskets meeting the requirements of paragraph JOINTS.

2.3.4 Frame and Cover for Gratings

Frame and cover for gratings shall be cast gray iron, ASTM A 48, Class 35B; cast ductile iron, ASTM A 536, Grade 65-45-12; or cast aluminum, ASTM B 26/B 26M, Alloy 356.OT6. Weight, shape, size, and waterway openings for grates and curb inlets shall be as indicated on the plans.

2.3.5 Joints

2.3.5.1 Flexible Watertight Joints

a. Materials: Flexible watertight joints shall be made with plastic or rubber-type gaskets for concrete pipe and with factory-fabricated resilient materials for clay pipe. The design of joints and the physical requirements for plastic gaskets shall conform to AASHTO M 198, and rubber-type gaskets shall conform to ASTM C 443. Factory-fabricated resilient joint materials shall conform to ASTM C 425. Gaskets shall have not more than one factory-fabricated splice, except that two factory-fabricated splices of the rubber-type gasket are permitted if the nominal diameter of the pipe being gasketed exceeds 54 inches.

b. Test Requirements: Watertight joints shall be tested and shall meet test requirements of paragraph HYDROSTATIC TEST ON WATERTIGHT JOINTS. Rubber gaskets shall comply with the oil resistant gasket requirements of ASTM C 443. Certified copies of test results shall be delivered to the Contracting Officer before gaskets or jointing materials are installed. Alternate types of watertight joint may be furnished, if specifically approved.

2.3.5.2 External Sealing Bands

Requirements for external sealing bands shall conform to ASTM C 877.

2.3.5.3 Flexible Watertight, Gasketed Joints

a. Gaskets: When infiltration or exfiltration is a concern for pipe lines, the couplings may be required to have gaskets. The closed-cell expanded rubber gaskets shall be a continuous band approximately 7 inches wide and approximately 3/8 inch thick, meeting the requirements of ASTM D 1056, Type 2 A1, and shall have a quality retention rating of not less than 70 percent when tested for weather resistance by ozone chamber exposure, Method B of ASTM D 1171. Rubber O-ring gaskets shall be 13/16 inch in diameter for pipe diameters of 36 inches or smaller and 7/8 inch in diameter for larger pipe having 1/2 inch deep end corrugation. Rubber O-ring gaskets shall be 1-3/8 inches in diameter for pipe having 1 inch deep end corrugations. O-rings shall meet the requirements of AASHTO M 198 or ASTM C 443. Flexible plastic gaskets shall conform to requirements of AASHTO M 198, Type B.

b. Connecting Bands: Connecting bands shall be of the type, size and

sheet thickness of band, and the size of angles, bolts, rods and lugs as indicated or where not indicated as specified in the applicable standards or specifications for the pipe. Exterior rivet heads in the longitudinal seam under the connecting band shall be countersunk or the rivets shall be omitted and the seam welded. Watertight joints shall be tested and shall meet the test requirements of paragraph HYDROSTATIC TEST ON WATERTIGHT JOINTS.

2.3.5.4 High Density PE Plastic Pipe

Joints shall be gasketed or thermal weld type with integral bell in accordance with ASTM F 894.

2.4 STEEL LADDER

Steel ladder shall be provided where the depth of the manhole exceeds 8 feet. These ladders shall be not less than 16 inches in width, with 3/4 inch diameter rungs spaced 12 inches apart. The two stringers shall be a minimum 3/8 inch thick and 2-1/2 inches wide. Ladders and inserts shall be galvanized after fabrication in conformance with ASTM A 123/A 123M.

2.5 DOWNSPOUT BOOTS

Boots used to connect exterior downspouts to the storm-drainage system shall be of gray cast iron conforming to ASTM A 48, Class 30B or 35B. Shape and size shall be as indicated.

2.6 RESILIENT CONNECTORS

Flexible, watertight connectors used for connecting pipe to manholes and inlets shall conform to ASTM C 923.

2.7 HYDROSTATIC TEST ON WATERTIGHT JOINTS

2.7.1 Concrete and Plastic Pipe

A hydrostatic test shall be made on the watertight joint types as proposed. Only one sample joint of each type needs testing; however, if the sample joint fails because of faulty design or workmanship, an additional sample joint may be tested. During the test period, gaskets or other jointing material shall be protected from extreme temperatures which might adversely affect the performance of such materials. Performance requirements for joints in reinforced and nonreinforced concrete pipe shall conform to AASHTO M 198 or ASTM C 443. Test requirements for joints in clay pipe shall conform to ASTM C 425. Test requirements for joints in PVC and PE plastic pipe shall conform to ASTM D 3212.

PART 3 EXECUTION

3.1 EXCAVATION FOR PIPE CULVERTS, STORM DRAINS, AND DRAINAGE STRUCTURES

Excavation of trenches, and for appurtenances and backfilling for culverts and storm drains, shall be in accordance with the applicable portions of Section 02316 "Excavation, Trenching, and Backfilling for Utilities Systems", Section 02300 "Earthwork" and the requirements specified below.

3.1.1 Trenching

The width of trenches at any point below the top of the pipe shall be not

greater than the outside diameter of the pipe plus 24 inches to permit satisfactory jointing and thorough tamping of the bedding material under and around the pipe. Sheeting and bracing, where required, shall be placed within the trench width as specified. Contractor shall not overexcavate. Where trench widths are exceeded, redesign with a resultant increase in cost of stronger pipe or special installation procedures will be necessary. Cost of this redesign and increased cost of pipe or installation shall be borne by the Contractor without additional cost to the Government.

3.1.2 Removal of Unstable Material

Where wet or otherwise unstable soil incapable of properly supporting the pipe, as determined by the Contracting Officer, is unexpectedly encountered in the bottom of a trench, such material shall be removed to the depth required and replaced to the proper grade with select granular material, compacted as provided in paragraph BACKFILLING. When removal of unstable material is due to the fault or neglect of the Contractor in his performance of shoring and sheeting, water removal, or other specified requirements, such removal and replacement shall be performed at no additional cost to the government.

3.2 BEDDING

The bedding surface for the pipe shall provide a firm foundation of uniform density throughout the entire length of the pipe, bedding Class B unless noted otherwise.

3.2.1 Concrete Pipe Requirements

When no bedding class is specified or detailed on the drawings, concrete pipe shall be bedded in a soil foundation accurately shaped and rounded to conform to the lowest one-fourth of the outside portion of circular pipe or to the lower curved portion of pipe arch for the entire length of the pipe or pipe arch. When necessary, the bedding shall be tamped. Bell holes and depressions for joints shall be not more than the length, depth, and width required for properly making the particular type of joint.

3.2.2 Plastic Pipe

Bedding for PVC and PE pipe shall meet the requirements of ASTM D 2321. Bedding, haunching, and initial backfill shall be either Class IB or II material.

3.3 PLACING PIPE

Each pipe shall be thoroughly examined before being laid; defective or damaged pipe shall not be used. Plastic pipe shall be protected from exposure to direct sunlight prior to laying, if necessary to maintain adequate pipe stiffness and meet installation deflection requirements. Pipelines shall be laid to the grades and alignment indicated. Proper facilities shall be provided for lowering sections of pipe into trenches. Lifting lugs in vertically elongated metal pipe shall be placed in the same vertical plane as the major axis of the pipe. Pipe shall not be laid in water, and pipe shall not be laid when trench conditions or weather are unsuitable for such work. Diversion of drainage or dewatering of trenches during construction shall be provided as necessary. Deflection of installed flexible pipe shall not exceed the following limits:

TYPE OF PIPE	MAXIMUM ALLOWABLE DEFLECTION (%)
Plastic	7.5

Not less than 30 days after the completion of backfilling, the Government may perform a deflection test on the entire length of installed flexible pipe using a mandrel or other suitable device. Installed flexible pipe showing deflections greater than those indicated above shall be retested by a run from the opposite direction. If the retest also fails, the suspect pipe shall be replaced at no cost to the Government.

3.3.1 Concrete and Plastic Pipe

Laying shall proceed upgrade with spigot ends of bell-and-spigot pipe and tongue ends of tongue-and-groove pipe pointing in the direction of the flow.

3.3.2 Multiple Culverts

Where multiple lines of pipe are installed, adjacent sides of pipe shall be at least half the nominal pipe diameter or 3 feet apart, whichever is less.

3.3.3 Jacking Pipe Through Fills

Methods of operation and installation for jacking pipe through fills shall conform to requirements specified in Volume 1, Chapter 1, Part 4 of AREMA Manual.

3.4 JOINTING

3.4.1 Concrete Pipe

3.4.1.1 Cement-Mortar Tongue-and-Groove Joint

The first pipe shall be bedded carefully to the established gradeline with the groove upstream. A shallow excavation shall be made underneath the pipe at the joint and filled with mortar to provide a bed for the pipe. The grooved end of the first pipe shall be thoroughly cleaned with a wet brush, and a layer of soft mortar applied to the lower half of the groove. The tongue of the second pipe shall be cleaned with a wet brush; while in horizontal position, a layer of soft mortar shall be applied to the upper half of the tongue. The tongue end of the second pipe shall be inserted in the grooved end of the first pipe until mortar is squeezed out on interior and exterior surfaces. Sufficient mortar shall be used to fill the joint completely and to form a bead on the outside.

3.4.1.2 Flexible Watertight Joints

Gaskets and jointing materials shall be as recommended by the particular manufacturer in regard to use of lubricants, cements, adhesives, and other special installation requirements. Surfaces to receive lubricants, cements, or adhesives shall be clean and dry. Gaskets and jointing materials shall be affixed to the pipe not more than 24 hours prior to the installation of the pipe, and shall be protected from the sun, blowing dust, and other deleterious agents at all times. Gaskets and jointing materials shall be inspected before installing the pipe; any loose or improperly affixed gaskets and jointing materials shall be removed and replaced. The pipe shall be aligned with the previously installed pipe,

and the joint pushed home. If, while the joint is being made the gasket becomes visibly dislocated the pipe shall be removed and the joint remade.

3.4.1.3 External Sealing Band Joint for Noncircular Pipe

Surfaces to receive sealing bands shall be dry and clean. Bands shall be installed in accordance with manufacturer's recommendations.

3.5 DRAINAGE STRUCTURES

3.5.1 Manholes and Inlets

Construction shall be of reinforced concrete, plain concrete, brick, precast reinforced concrete, precast concrete segmental blocks, prefabricated corrugated metal, or bituminous coated corrugated metal; complete with frames and covers or gratings; and with fixed galvanized steel ladders where indicated. Pipe studs and junction chambers of prefabricated corrugated metal manholes shall be fully bituminous-coated and paved when the connecting branch lines are so treated. Pipe connections to concrete manholes and inlets shall be made with flexible, watertight connectors where elevations allow for installations. Drainage inlets shall have weep holes covered with geotextile fabric and aggregate to drain paved areas until base course and pavement are installed.

3.5.2 Walls and Headwalls

Construction shall be as indicated.

3.6 STEEL LADDER INSTALLATION

Ladder shall be adequately anchored to the wall by means of steel inserts spaced not more than 6 feet vertically, and shall be installed to provide at least 6 inches of space between the wall and the rungs. The wall along the line of the ladder shall be vertical for its entire length.

3.7 BACKFILLING

3.7.1 Backfilling Pipe in Trenches

After the pipe has been properly bedded, selected material from excavation or borrow, at a moisture content that will facilitate compaction, shall be placed along both sides of pipe in layers not exceeding 6 inches in compacted depth. The backfill shall be brought up evenly on both sides of pipe for the full length of pipe. The fill shall be thoroughly compacted under the haunches of the pipe. Each layer shall be thoroughly compacted with mechanical tampers or rammers. This method of filling and compacting shall continue until the fill has reached an elevation of at least 12 inches above the top of the pipe. The remainder of the trench shall be backfilled and compacted by spreading and rolling or compacted by mechanical rammers or tampers in layers not exceeding 8 inches. Tests for density shall be made as necessary to ensure conformance to the compaction requirements specified below. Where it is necessary, in the opinion of the Contracting Officer, that sheeting or portions of bracing used be left in place, the contract will be adjusted accordingly. Untreated sheeting shall not be left in place beneath structures or pavements.

3.7.2 Backfilling Pipe in Fill Sections

For pipe placed in fill sections, backfill material and the placement and

compaction procedures shall be as specified below. The fill material shall be uniformly spread in layers longitudinally on both sides of the pipe, not exceeding 6 inches in compacted depth, and shall be compacted by rolling parallel with pipe or by mechanical tamping or ramming. Prior to commencing normal filling operations, the crown width of the fill at a height of 12 inches above the top of the pipe shall extend a distance of not less than twice the outside pipe diameter on each side of the pipe or 12 feet, whichever is less. After the backfill has reached at least 12 inches above the top of the pipe, the remainder of the fill shall be placed and thoroughly compacted in layers not exceeding 8 inches.

3.7.3 Movement of Construction Machinery

When compacting by rolling or operating heavy equipment parallel with the pipe, displacement of or injury to the pipe shall be avoided. Movement of construction machinery over a culvert or storm drain at any stage of construction shall be at the Contractor's risk. Any damaged pipe shall be repaired or replaced.

3.7.4 Compaction

3.7.4.1 General Requirements

Cohesionless materials include gravels, gravel-sand mixtures, sands, and gravelly sands. Cohesive materials include clayey and silty gravels, gravel-silt mixtures, clayey and silty sands, sand-clay mixtures, clays, silts, and very fine sands. When results of compaction tests for moisture-density relations are recorded on graphs, cohesionless soils will show straight lines or reverse-shaped moisture-density curves, and cohesive soils will show normal moisture-density curves.

3.7.4.2 Minimum Density

Backfill over and around the pipe and backfill around and adjacent to drainage structures shall be compacted at the approved moisture content to the following applicable minimum density, which will be determined as specified below.

a. Under airfield and heliport pavements, paved roads, streets, parking areas, and similar-use pavements including adjacent shoulder areas, the density shall be not less than 90 percent of maximum density for cohesive material and 95 percent of maximum density for cohesionless material, up to the elevation where requirements for pavement subgrade materials and compaction shall control.

b. Under unpaved or turfed traffic areas, density shall not be less than 85 percent of maximum density for cohesive material and 90 percent of maximum density for cohesionless material.

c. Under nontraffic areas, density shall be not less than that of the surrounding material.

3.7.5 Determination of Density

Testing shall be the responsibility of the Contractor and performed at no additional cost to the Government. Testing shall be performed by an approved commercial testing laboratory or by the Contractor subject to approval. Tests shall be performed in sufficient number to ensure that

specified density is being obtained. Laboratory tests for moisture-density relations shall be made in accordance with ASTM D 1557 except that mechanical tampers may be used provided the results are correlated with those obtained with the specified hand tamper. Field density tests shall be determined in accordance with ASTM D 2167 or ASTM D 2922. When ASTM D 2922 is used, the calibration curves shall be checked and adjusted, if necessary, using the sand cone method as described in paragraph Calibration of the referenced publications. ASTM D 2922 results in a wet unit weight of soil and when using this method ASTM D 3017 shall be used to determine the moisture content of the soil. The calibration curves furnished with the moisture gauges shall be checked along with density calibration checks as described in ASTM D 3017 or ASTM D 2922. Test results shall be furnished the Contracting Officer. The calibration checks of both the density and moisture gauges shall be made at the beginning of a job on each different type of material encountered and at intervals as directed.

3.8 PIPELINE TESTING

Lines shall be tested for leakage by low pressure air or water testing or exfiltration tests, as appropriate. Low pressure air testing for concrete pipes shall conform to ASTM C 924. Low pressure air testing for plastic pipe shall conform to ASTM F 1417. Testing of individual joints for leakage by low pressure air or water shall conform to ASTM C 1103. Prior to exfiltration tests, the trench shall be backfilled up to at least the lower half of the pipe. If required, sufficient additional backfill shall be placed to prevent pipe movement during testing, leaving the joints uncovered to permit inspection. Visible leaks encountered shall be corrected regardless of leakage test results. When the water table is 2 feet or more above the top of the pipe at the upper end of the pipeline section to be tested, infiltration shall be measured using a suitable weir or other device acceptable to the Contracting Officer. An exfiltration test shall be made by filling the line to be tested with water so that a head of at least 2 feet is provided above both the water table and the top of the pipe at the upper end of the pipeline to be tested. The filled line shall be allowed to stand until the pipe has reached its maximum absorption, but not less than 4 hours. After absorption, the head shall be reestablished. The amount of water required to maintain this water level during a 2-hour test period shall be measured. Leakage as measured by the exfiltration test shall not exceed 250 gallons per inch in diameter per mile of pipeline per day. When leakage exceeds the maximum amount specified, satisfactory correction shall be made and retesting accomplished. Testing, correcting, and retesting shall be made at no additional cost to the Government.

-- End of Section --

SECTION 02722

AGGREGATE BASE COURSE
05/01

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.

AMERICAN ASSOCIATION OF STATE HIGHWAY AND TRANSPORTATION OFFICIALS (AASHTO)

AASHTO T 180	(1997) Moisture-Density Relations of Soils Using a 4.54-kg (10-lb) Rammer and an 457 mm (18-in) Drop
AASHTO T 224	(1996) Correction for Coarse Particles in the Soil Compaction Test

AMERICAN SOCIETY FOR TESTING AND MATERIALS (ASTM)

ASTM C 29/C 29M	(1997) Bulk Density ("Unit Weight") and Voids in Aggregates
ASTM C 117	(1995) Materials Finer Than 75 micrometer (No. 200) Sieve in Mineral Aggregates by Washing
ASTM C 127	(1988; R 1993el) Specific Gravity and Absorption of Course Aggregate
ASTM C 128	(1997) Specific Gravity and Absorption of Fine Aggregate
ASTM C 131	(1996) Resistance to Degradation of Small-Size Coarse Aggregate by Abrasion and Impact in the Los Angeles Machine
ASTM D 75	(1987; R 1997) Sampling Aggregates
ASTM D 422	(1963; R 1998) Particle-Size Analysis of Soils
ASTM D 1556	(2000) Density and Unit Weight of Soil in Place by the Sand-Cone Method
ASTM D 1557	(1991; R 1998) Laboratory Compaction Characteristics of Soil Using Modified Effort (56,000 ft-lbf/cu. ft. (2,700 kN-m/cu.m.))
ASTM D 2487	(2000) Classification of Soils for

	Engineering Purposes (Unified Soil Classification System)
ASTM D 2922	(1996el) Density of Soil and Soil-Aggregate in Place by Nuclear Methods (Shallow Depth)
ASTM D 3017	(1988; R 1996el) Water Content of Soil and Rock in Place by Nuclear Methods (Shallow Depth)
ASTM D 4318	(2000) Liquid Limit, Plastic Limit, and Plasticity Index of Soils
ASTM E 11	(1995) Wire-Cloth Sieves for Testing Purposes

1.2 DEFINITIONS

For the purposes of this specification, the following definitions apply.

1.2.1 Aggregate Base Course

Aggregate base course (ABC) is well graded, durable aggregate uniformly moistened and mechanically stabilized by compaction.

1.2.2 Degree of Compaction

Degree of compaction shall be expressed as a percentage of the maximum density obtained by the test procedure presented in ASTM D 1557.

1.3 SUBMITTALS

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are for information only. When used, a designation following the "G" designation identifies the office that will review the submittal for the Government. The following shall be submitted in accordance with Section 01330 SUBMITTAL PROCEDURES:

SD-03 Product Data

Plant, Equipment, and Tools

List of proposed equipment to be used in performance of construction work, including descriptive data.

SD-06 Test Reports

Sampling and testing
Field Density Tests; G

Calibration curves and related test results prior to using the device or equipment being calibrated. Copies of field test results within 24 hours after the tests are performed. Certified copies of test results for approval not less than 30 days before material is required for the work.

1.4 SAMPLING AND TESTING

Sampling and testing shall be the responsibility of the Contractor. Sampling and testing shall be performed by a testing laboratory approved in accordance with Section 01451 CONTRACTOR QUALITY CONTROL. Work requiring testing will not be permitted until the testing laboratory has been inspected and approved. The materials shall be tested to establish compliance with the specified requirements; testing shall be performed at the specified frequency. The Contracting Officer may specify the time and location of the tests. Copies of test results shall be furnished to the Contracting Officer within 24 hours of completion of the tests.

1.4.1 Sampling

Samples for laboratory testing shall be taken in conformance with ASTM D 75. When deemed necessary, the sampling will be observed by the Contracting Officer.

1.4.2 Tests

The following tests shall be performed in conformance with the applicable standards listed.

1.4.2.1 Sieve Analysis

Sieve analysis shall be made in conformance with ASTM C 117 and ASTM D 422. Sieves shall conform to ASTM E 11.

1.4.2.2 Liquid Limit and Plasticity Index

Liquid limit and plasticity index shall be determined in accordance with ASTM D 4318.

1.4.2.3 Moisture-Density Determinations

The maximum density and optimum moisture content shall be determined in accordance with ASTM D 1557 or AASHTO T 180, Method D and corrected with AASHTO T 224. To maintain the same percentage of coarse material, the "remove and replace" procedure as described in the NOTE 8 in Paragraph 7.2 of AASHTO T 180 shall be used.

1.4.2.4 Field Density Tests

Density shall be field measured in accordance with ASTM D 1556 or ASTM D 2922. For the method presented in ASTM D 1556 the base plate as shown in the drawing shall be used. For the method presented in ASTM D 2922 the calibration curves shall be checked and adjusted if necessary using only the sand cone method as described in paragraph Calibration, of the ASTM publication. Tests performed in accordance with ASTM D 2922 result in a wet unit weight of soil and when using this method, ASTM D 3017 shall be used to determine the moisture content of the soil. The calibration curves furnished with the moisture gauges shall also be checked along with density calibration checks as described in ASTM D 3017. The calibration checks of both the density and moisture gauges shall be made by the prepared containers of material method, as described in paragraph Calibration of ASTM D 2922, on each different type of material being tested at the beginning of a job and at intervals as directed.

1.4.2.5 Wear Test

Wear tests shall be made on ABC course material in conformance with ASTM C

131.

1.4.3 Testing Frequency

1.4.3.1 Initial Tests

One of each of the following tests shall be performed on the proposed material prior to commencing construction to demonstrate that the proposed material meets all specified requirements when furnished. If materials from more than one source are going to be utilized, this testing shall be completed for each source.

a. Sieve Analysis including No. 635 size material.

b. Liquid limit and plasticity index.

c. Moisture-density relationship.

d. Wear.

e. Soundness.

1.4.3.2 In Place Tests

Each of the following tests shall be performed on samples taken from the placed and compacted ABC. Samples shall be taken and tested at the rates indicated.

a. Density tests shall be performed on every lift of material placed and at a frequency of one set of tests for every 100 square yards, or portion thereof, of completed area.

b. Sieve Analysis including No. 635 size material shall be performed for every 100 tons, or portion thereof, of material placed.

c. Liquid limit and plasticity index tests shall be performed at the same frequency as the sieve analysis.

1.4.4 Approval of Material

The source of the material shall be selected 30 days prior to the time the material will be required in the work. Tentative approval of material will be based on initial test results. Final approval of the materials will be based on sieve analysis, liquid limit, and plasticity index tests performed on samples taken from the completed and fully compacted ABC.

1.5 WEATHER LIMITATIONS

Construction shall be done when the atmospheric temperature is above 35 degrees F. When the temperature falls below 35 degrees F, the Contractor shall protect all completed areas by approved methods against detrimental effects of freezing. Completed areas damaged by freezing, rainfall, or other weather conditions shall be corrected to meet specified requirements.

1.6 PLANT, EQUIPMENT, AND TOOLS

All plant, equipment, and tools used in the performance of the work will be subject to approval before the work is started and shall be maintained in satisfactory working condition at all times. The equipment shall be

adequate and shall have the capability of producing the required compaction, meeting grade controls, thickness control, and smoothness requirements as set forth herein.

PART 2 PRODUCTS

2.1 AGGREGATES

The ABC shall consist of clean, sound, durable particles of crushed stone, crushed slag, crushed gravel, crushed recycled concrete, angular sand, or other approved material. ABC shall be free of lumps of clay, organic matter, and other objectionable materials or coatings. The portion retained on the No. 4 sieve shall be known as coarse aggregate; that portion passing the No. 4 sieve shall be known as fine aggregate.

2.1.1 Coarse Aggregate

Coarse aggregates shall be angular particles of uniform density. When the coarse aggregate is supplied from more than one source, aggregate from each source shall meet the specified requirements and shall be stockpiled separately.

a. Crushed Gravel: Crushed gravel shall be manufactured by crushing gravels, and shall meet all the requirements specified below.

b. Crushed Stone: Crushed stone shall consist of freshly mined quarry rock, and shall meet all the requirements specified below.

c. Crushed Recycled Concrete: Crushed recycled concrete shall consist of previously hardened portland cement concrete or other concrete containing pozzolanic binder material. The recycled material shall be free of all reinforcing steel, bituminous concrete surfacing, and any other foreign material and shall be crushed and processed to meet the required gradations for coarse aggregate. Crushed recycled concrete shall meet all other applicable requirements specified below. Only recycled concrete brought from off site will be allowed for use as coarse aggregate. Recycled concrete may have aggregates that are prone to alkali aggregate reaction. Source, location, and test reports of recycled concrete shall be submitted to Contracting Officer 30 days before material is required for the work. Contracting Officer must approve in writing of using recycled concrete as coarse aggregate.

d. Crushed Slag: Crushed slag shall be an air-cooled blast-furnace product having an air dry unit weight of not less than 65 pcf as determined by ASTM C 29/C 29M, and shall meet all the requirements specified below.

2.1.1.1 Aggregate Base Course

ABC coarse aggregate shall not show more than 50 percent loss when subjected to the Los Angeles abrasion test in accordance with ASTM C 131. The amount of flat and elongated particles shall not exceed 30 percent. A flat particle is one having a ratio of width to thickness greater than 3; an elongated particle is one having a ratio of length to width greater than 3. In the portion retained on each sieve specified, the crushed aggregates shall contain at least 50 percent by weight of crushed pieces having two or more freshly fractured faces with the area of each face being at least equal to 75 percent of the smallest midsectional area of the piece. When two fractures are contiguous, the angle between planes of the fractures must be at least 30 degrees in order to count as two fractured faces.

Crushed gravel shall be manufactured from gravel particles 50 percent of which, by weight, are retained on the maximum size sieve listed in TABLE 1.

2.1.2 Fine Aggregate

Fine aggregates shall be angular particles of uniform density. When the fine aggregate is supplied from more than one source, aggregate from each source shall meet the specified requirements.

2.1.2.1 Aggregate Base Course

ABC fine aggregate shall consist of screenings, angular sand, crushed recycled concrete fines, or other finely divided mineral matter processed or naturally combined with the coarse aggregate.

2.1.3 Gradation Requirements

The specified gradation requirements shall apply to the completed base course. The aggregates shall have a maximum size of 1-1/2 inches and shall be continuously well graded within the limits specified in TABLE 1. Sieves shall conform to ASTM E 11.

TABLE I. GRADATION OF AGGREGATES

Percentage by Weight Passing Square-Mesh Sieve

Sieve Designation	No. 2
2 inch	----
1-1/2 inch	100
1 inch	60-100
1/2 inch	30-65
No. 4	20-50
No. 10	15-40
No. 40	5-25
No. 200	0-8

NOTE 1: Particles having diameters less than 0.0008 inch shall not be in excess of 3 percent by weight of the total sample tested.

NOTE 2: The values are based on aggregates of uniform specific gravity. If materials from different sources are used for the coarse and fine aggregates, they shall be tested in accordance with ASTM C 127 and ASTM C 128 to determine their specific gravities. If the specific gravities vary by more than 10 percent, the percentages passing the various sieves shall be corrected as directed by the Contracting Officer.

2.1.4 Liquid Limit and Plasticity Index

Liquid limit and plasticity index requirements shall apply to the completed course and shall also apply to any component that is blended to meet the required gradation. The portion of any component or of the completed course passing the No. 40 sieve shall be either nonplastic or have a liquid limit not greater than 25 and a plasticity index not greater than 5.

PART 3 EXECUTION

3.1 GENERAL REQUIREMENTS

When the ABC is constructed in more than one layer, the previously constructed layer shall be cleaned of loose and foreign matter by sweeping with power sweepers or power brooms, except that hand brooms may be used in areas where power cleaning is not practicable. Adequate drainage shall be provided during the entire period of construction to prevent water from collecting or standing on the working area. Line and grade stakes shall be provided as necessary for control. Grade stakes shall be in lines parallel to the centerline of the area under construction and suitably spaced for string lining.

3.2 OPERATION OF AGGREGATE SOURCES

Aggregates shall be obtained from offsite sources.

3.3 STOCKPILING MATERIAL

Prior to stockpiling of material, storage sites shall be cleared and leveled by the Contractor. All materials, including approved material available from excavation and grading, shall be stockpiled in the manner and at the locations designated. Aggregates shall be stockpiled on the cleared and leveled areas designated by the Contracting Officer to prevent segregation. Materials obtained from different sources shall be stockpiled separately.

3.4 PREPARATION OF UNDERLYING COURSE

Prior to constructing the ABC, the underlying course or subgrade shall be cleaned of all foreign substances. At the time of construction of the ABC, the underlying course shall contain no frozen material. The surface of the underlying course or subgrade shall meet specified compaction and surface tolerances. The underlying course shall conform to Section 02300 EARTHWORK. Ruts or soft yielding spots in the underlying courses, areas having inadequate compaction, and deviations of the surface from the requirements set forth herein shall be corrected by loosening and removing soft or unsatisfactory material and by adding approved material, reshaping to line and grade, and recompacting to specified density requirements. For cohesionless underlying courses containing sands or gravels, as defined in ASTM D 2487, the surface shall be stabilized prior to placement of the ABC. Stabilization shall be accomplished by mixing ABC into the underlying course and compacting by approved methods. The stabilized material shall be considered as part of the underlying course and shall meet all requirements of the underlying course. The finished underlying course shall not be disturbed by traffic or other operations and shall be maintained by the Contractor in a satisfactory condition until the ABC is placed.

3.5 INSTALLATION

3.5.1 Mixing the Materials

The coarse and fine aggregates shall be mixed in a stationary plant, or in a traveling plant or bucket loader on an approved paved working area. The Contractor shall make adjustments in mixing procedures or in equipment as directed to obtain true grades, to minimize segregation or degradation, to obtain the required water content, and to insure a satisfactory ABC meeting

all requirements of this specification.

3.5.2 Placing

The mixed material shall be placed on the prepared subgrade or subbase in layers of uniform thickness with an approved spreader. When a compacted layer 6 inches or less in thickness is required, the material shall be placed in a single layer. When a compacted layer in excess of 6 inches is required, the material shall be placed in layers of equal thickness. No layer shall exceed 6 inches or less than 3 inches when compacted. The layers shall be so placed that when compacted they will be true to the grades or levels required with the least possible surface disturbance. Where the ABC is placed in more than one layer, the previously constructed layers shall be cleaned of loose and foreign matter by sweeping with power sweepers, power brooms, or hand brooms, as directed. Such adjustments in placing procedures or equipment shall be made as may be directed to obtain true grades, to minimize segregation and degradation, to adjust the water content, and to insure an acceptable ABC.

3.5.3 Grade Control

The finished and completed ABC shall conform to the lines, grades, and cross sections shown. Underlying material(s) shall be excavated and prepared at sufficient depth for the required ABC thickness so that the finished ABC with the subsequent surface course will meet the designated grades.

3.5.4 Edges of Base Course

The ABC shall be placed so that the completed section will be a minimum of 5 feet wider, on all sides, than the next layer that will be placed above it. Additionally, approved fill material shall be placed along the outer edges of ABC in sufficient quantities to compact to the thickness of the course being constructed, or to the thickness of each layer in a multiple layer course, allowing in each operation at least a 2 foot width of this material to be rolled and compacted simultaneously with rolling and compacting of each layer of ABCA. If this base course material is to be placed adjacent to another pavement section, then the layers for both of these sections shall be placed and compacted along this edge at the same time.

3.5.5 Compaction

Each layer of the ABC shall be compacted as specified with approved compaction equipment. Water content shall be maintained during the compaction procedure to within plus or minus 2 percent of the optimum water content determined from laboratory tests as specified in paragraph SAMPLING AND TESTING. Rolling shall begin at the outside edge of the surface and proceed to the center, overlapping on successive trips at least one-half the width of the roller. Alternate trips of the roller shall be slightly different lengths. Speed of the roller shall be such that displacement of the aggregate does not occur. In all places not accessible to the rollers, the mixture shall be compacted with hand-operated power tampers. Compaction shall continue until each layer has a degree of compaction that is at least 100 percent of laboratory maximum density through the full depth of the layer. The Contractor shall make such adjustments in compacting or finishing procedures as may be directed to obtain true grades, to minimize segregation and degradation, to reduce or increase water content, and to ensure a satisfactory ABC. Any materials that are

found to be unsatisfactory shall be removed and replaced with satisfactory material or reworked, as directed, to meet the requirements of this specification.

3.5.6 Thickness

Compacted thickness of the aggregate course shall be as indicated. No individual layer shall exceed 6 inches nor be less than 3 inches in compacted thickness. The total compacted thickness of the ABC course shall be within 1/2 inch of the thickness indicated. Where the measured thickness is more than 1/2 inch deficient, such areas shall be corrected by scarifying, adding new material of proper gradation, reblading, and recompacting as directed. Where the measured thickness is more than 1/2 inch thicker than indicated, the course shall be considered as conforming to the specified thickness requirements. Average job thickness shall be the average of all thickness measurements taken for the job, but shall be within 1/4 inch of the thickness indicated. The total thickness of the ABC course shall be measured at intervals in such a manner as to ensure one measurement for each 100 square yards of base course. Measurements shall be made in 3 inch diameter test holes penetrating the base course.

3.5.7 Smoothness

The surface of the top layer shall show no deviations in excess of 3/8 inch when tested with a 12 foot straightedge. Measurements shall be taken in successive positions parallel to the centerline of the area to be paved. Measurements shall also be taken perpendicular to the centerline at 50 foot intervals. Deviations exceeding this amount shall be corrected by removing material and replacing with new material, or by reworking existing material and compacting it to meet these specifications.

3.6 TRAFFIC

Traffic shall not be allowed on the completed ABC course.

3.7 MAINTENANCE

The ABC shall be maintained in a satisfactory condition until the full pavement section is completed and accepted. Maintenance shall include immediate repairs to any defects and shall be repeated as often as necessary to keep the area intact. Any ABC that is not paved over prior to the onset of winter, shall be retested to verify that it still complies with the requirements of this specification. Any area of ABC that is damaged shall be reworked or replaced as necessary to comply with this specification.

3.8 DISPOSAL OF UNSATISFACTORY MATERIALS

Any unsuitable materials that must be removed shall be disposed of as directed. No additional payments will be made for materials that must be replaced.

-- End of Section --

SECTION 02741

HOT-MIX ASPHALT (HMA) FOR ROADS
09/99

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.

AMERICAN ASSOCIATION OF STATE HIGHWAY AND TRANSPORTATION OFFICIALS (AASHTO)

AASHTO MP 2	(1998; Interim 1999) Superpave Volumetric Mix Design
AASHTO TP53	(1998; Interim 1999) Determining Asphalt Content of Hot Mix Asphalt by the Ignition Method

AMERICAN SOCIETY FOR TESTING AND MATERIALS (ASTM)

ASTM C 29/C 29M	(1997) Bulk Density ("Unit Weight") and Voids in Aggregates
ASTM C 88	(1999a) Soundness of Aggregates by Use of Sodium Sulfate or Magnesium Sulfate
ASTM C 117	(1995) Materials Finer than 75 micrometer (No. 200) Sieve in Mineral Aggregates by Washing
ASTM C 131	(1996) Resistance to Degradation of Small-Size Coarse Aggregate by Abrasion and Impact in the Los Angeles Machine
ASTM C 136	(1996a) Sieve Analysis of Fine and Coarse Aggregates
ASTM C 566	(1997) Evaporable Total Moisture Content of Aggregate by Drying
ASTM C 1252	(1998) Uncompacted Void Content of Fine Aggregate (as Influenced by Particle Shape, Surface Texture, and Grading)
ASTM D 140	(1998) Sampling Bituminous Materials
ASTM D 242	(1995) Mineral Filler for Bituminous Paving Mixtures
ASTM D 946	(1999) Penetration-Graded Asphalt Cement

	for Use in Pavement Construction
ASTM D 995	(1995b) Mixing Plants for Hot-Mixed, Hot-Laid Bituminous Paving Mixtures
ASTM D 1461	(1985)) Moisture or Volatile Distillates in Bituminous Paving Mixtures
ASTM D 1559	(1989) Resistance to Plastic Flow of Bituminous Mixtures Using Marshall Apparatus
ASTM D 2041	(1995) Theoretical Maximum Specific Gravity and Density of Bituminous Paving Mixtures
ASTM D 2172	(1995) Quantitative Extraction of Bitumen from Bituminous Paving Mixtures
ASTM D 2419	(1995) Sand Equivalent Value of Soils and Fine Aggregate
ASTM D 2489	(1984; R 1994el) Degree of Particle Coating of Bituminous-Aggregate Mixtures
ASTM D 2726	(1996el) Bulk Specific Gravity and Density of Non-Absorptive Compacted Bituminous Mixture
ASTM D 2950	(1997) Density of Bituminous Concrete in Place by Nuclear Method
ASTM D 3665	(1999) Random Sampling of Construction Materials
ASTM D 3666	(1998) Minimum Requirements for Agencies Testing and Inspecting Bituminous Paving Materials
ASTM D 4125	(1994el)Asphalt Content of Bituminous Mixtures by the Nuclear Method
ASTM D 4791	(1999) Flat Particles, Elongated Particles, or Flat and Elongated Particles in Coarse Aggregate
ASTM D 4867/D 4867M	(1996) Effect of Moisture on Asphalt Concrete Paving Mixtures
ASTM D 5444	(1998) Mechanical Size Analysis of Extracted Aggregate
ASTM D 6307	(1998) Asphalt Content of Hot Mix Asphalt by Ignition Method

ASPHALT INSTITUTE (AI)

AI MS-2	(1997) Mix Design Methods for Asphalt Concrete and Other Hot-Mix Types

AI MS-22 (1998; 2nd Edition) Construction of Hot-Mix Asphalt Pavements

U.S. ARMY CORPS OF ENGINEERS (USACE)

COE CRD-C 171 (1995) Test Method for Determining Percentage of Crushed Particles in Aggregate

1.2 DESCRIPTION OF WORK

The work shall consist of pavement courses composed of mineral aggregate and asphalt material heated and mixed in a central mixing plant and placed on a prepared course. HMA designed and constructed in accordance with this section shall conform to the lines, grades, thicknesses, and typical cross sections shown on the drawings. Each course shall be constructed to the depth, section, or elevation required by the drawings and shall be rolled, finished, and approved before the placement of the next course.

At the option of the Contractor, a currently used Virginia D.O.T. superpave hot mix may be used in lieu of developing a new hot mix design study as described herein. The superpave volumetric mix shall be designed in accordance with AASHTO MP 2. The material shall follow VDOT Road and Bridge specifications Section 210 and 211. The pavement installation shall be in accordance with VDOT Road and Bridge specifications Section 315. Acceptance of the material shall be based on Paragraph 3.11 of this specification.

1.3 SUBMITTALS

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are for information only. When used, a designation following the "G" designation identifies the office that will review the submittal for the Government. The following shall be submitted in accordance with Section 01330 SUBMITTAL PROCEDURES:

SD-03 Product Data

Mix Design; G.

Proposed JMF.

Contractor Quality Control; G.

Quality control plan.

Material Acceptance; G.

Acceptance test results.

SD-04 Samples

Asphalt Cement Binder; G.

5 gallon sample for mix design verification.

Aggregates; G.

Sufficient materials to produce 200 lb of blended mixture for mix design verification.

SD-06 Test Reports

Aggregates; G.
QC Monitoring; G.

Aggregate and QC test results.

SD-07 Certificates

Asphalt Cement Binder; G.

Copies of certified test data.

Testing Laboratory; G.

Certification of compliance.

Plant Scale Calibration Certification

1.4 ASPHALT MIXING PLANT

Plants used for the preparation of hot-mix asphalt shall conform to the requirements of ASTM D 995 with the following changes:

a. Truck Scales. The asphalt mixture shall be weighed on approved certified scales at the Contractor's expense. Scales shall be inspected and sealed at least annually by an approved calibration laboratory.

b. Testing Facilities. The Contractor shall provide laboratory facilities at the plant for the use of the Government's acceptance testing and the Contractor's quality control testing.

c. Inspection of Plant. The Contracting Officer shall have access at all times, to all areas of the plant for checking adequacy of equipment; inspecting operation of the plant; verifying weights, proportions, and material properties; checking the temperatures maintained in the preparation of the mixtures and for taking samples. The Contractor shall provide assistance as requested, for the Government to procure any desired samples.

d. Storage Bins. Use of storage bins for temporary storage of hot-mix asphalt will be permitted as follows:

(1) The asphalt mixture may be stored in non-insulated storage bins for a period of time not exceeding 3 hours.

(2) The asphalt mixture may be stored in insulated storage bins for a period of time not exceeding 8 hours. The mix drawn from bins shall meet the same requirements as mix loaded directly into trucks.

1.5 HAULING EQUIPMENT

Trucks used for hauling hot-mix asphalt shall have tight, clean, and smooth metal beds. To prevent the mixture from adhering to them, the truck beds shall be lightly coated with a minimum amount of paraffin oil, lime solution, or other approved material. Petroleum based products shall not

be used as a release agent. Each truck shall have a suitable cover to protect the mixture from adverse weather. When necessary to ensure that the mixture will be delivered to the site at the specified temperature, truck beds shall be insulated or heated and covers (tarps) shall be securely fastened.

1.6 ASPHALT PAVERS

Asphalt pavers shall be self-propelled, with an activated screed, heated as necessary, and shall be capable of spreading and finishing courses of hot-mix asphalt which will meet the specified thickness, smoothness, and grade. The paver shall have sufficient power to propel itself and the hauling equipment without adversely affecting the finished surface.

1.6.1 Receiving Hopper

The paver shall have a receiving hopper of sufficient capacity to permit a uniform spreading operation. The hopper shall be equipped with a distribution system to place the mixture uniformly in front of the screed without segregation. The screed shall effectively produce a finished surface of the required evenness and texture without tearing, shoving, or gouging the mixture.

1.6.2 Automatic Grade Controls

If an automatic grade control device is used, the paver shall be equipped with a control system capable of automatically maintaining the specified screed elevation. The control system shall be automatically actuated from either a reference line and/or through a system of mechanical sensors or sensor-directed mechanisms or devices which will maintain the paver screed at a predetermined transverse slope and at the proper elevation to obtain the required surface. The transverse slope controller shall be capable of maintaining the screed at the desired slope within plus or minus 0.1 percent. A transverse slope controller shall not be used to control grade. The controls shall be capable of working in conjunction with any of the following attachments:

a. Ski-type device of not less than 30 feet in length.

b. Taut stringline set to grade.

c. Short ski or shoe for joint matching.

d. Laser control.

1.7 ROLLERS

Rollers shall be in good condition and shall be operated at slow speeds to avoid displacement of the asphalt mixture. The number, type, and weight of rollers shall be sufficient to compact the mixture to the required density while it is still in a workable condition. Equipment which causes excessive crushing of the aggregate shall not be used.

1.8 WEATHER LIMITATIONS

The hot-mix asphalt shall not be placed upon a wet surface or when the surface temperature of the underlying course is less than specified in Table 1. The temperature requirements may be waived by the Contracting Officer, if requested; however, all other requirements, including

compaction, shall be met.

Table 1. Surface Temperature Limitations of Underlying Course

Mat Thickness, inches	Degrees F
3 or greater	40
Less than 3	45

PART 2 PRODUCTS

2.1 AGGREGATES

Aggregates shall consist of crushed stone, crushed gravel, crushed slag, screenings, natural sand and mineral filler, as required. The portion of material retained on the No. 4 sieve is coarse aggregate. The portion of material passing the No. 4 sieve and retained on the No. 200 sieve is fine aggregate. The portion passing the No. 200 sieve is defined as mineral filler. All aggregate test results and samples shall be submitted to the Contracting Officer at least 14 days prior to start of construction.

2.1.1 Coarse Aggregate

Coarse aggregate shall consist of sound, tough, durable particles, free from films of material that would prevent thorough coating and bonding with the asphalt material and free from organic matter and other deleterious substances. All individual coarse aggregate sources shall meet the following requirements:

a. The percentage of loss shall not be greater than 40 percent after 500 revolutions when tested in accordance with ASTM C 131.

b. The percentage of loss shall not be greater than 18 percent after five cycles when tested in accordance with ASTM C 88 using magnesium sulfate or 12 percent when using sodium sulfate.

c. At least 75 percent by weight of coarse aggregate shall have at least two or more fractured faces when tested in accordance with COE CRD-C 171. Fractured faces shall be produced by crushing.

d. The particle shape shall be essentially cubical and the aggregate shall not contain more than 20% percent, by weight, of flat and elongated particles (3:1 ratio of maximum to minimum) when tested in accordance with ASTM D 4791.

e. Slag shall be air-cooled, blast furnace slag, and shall have a compacted weight of not less than 75 lb/cu ft when tested in accordance with ASTM C 29/C 29M.

2.1.2 Fine Aggregate

Fine aggregate shall consist of clean, sound, tough, durable particles. The aggregate particles shall be free from coatings of clay, silt, or any objectionable material and shall contain no clay balls. All individual fine aggregate sources shall have a sand equivalent value not less than 45 when tested in accordance with ASTM D 2419.

The fine aggregate portion of the blended aggregate shall have an uncompacted void content not less than 43.0 percent when tested in accordance with ASTM C 1252 Method A.

2.1.3 Mineral Filler

Mineral filler shall be nonplastic material meeting the requirements of ASTM D 242.

2.1.4 Aggregate Gradation

The combined aggregate gradation shall conform to gradations specified in Table 2, when tested in accordance with ASTM C 136 and ASTM C 117, and shall not vary from the low limit on one sieve to the high limit on the adjacent sieve or vice versa, but grade uniformly from coarse to fine.

Table 2. Aggregate Gradations

Sieve Size, inch	Intermediate Course (IM-1A) Percent Passing by Mass	Surface Course (SM-2A) Percent Passing by Mass
1	100	---
3/4	97-100	100
1/2	72-86	97-100
3/8	---	82-94
No. 4	40-58	48-62
No. 30	14-24	18-24
No. 200	3-6	4-7

2.2 ASPHALT CEMENT BINDER

Asphalt cement binder shall conform to ASTM D 946 penetration grade 60-70. Test data indicating grade certification shall be provided by the supplier at the time of delivery of each load to the mix plant. Copies of these certifications shall be submitted to the Contracting Officer. The supplier is defined as the last source of any modification to the binder. The Contracting Officer may sample and test the binder at the mix plant at any time before or during mix production. Samples for this verification testing shall be obtained by the Contractor in accordance with ASTM D 140 and in the presence of the Contracting Officer. These samples shall be furnished to the Contracting Officer for the verification testing, which shall be at no cost to the Contractor. Samples of the asphalt cement specified shall be submitted for approval not less than 14 days before start of the test section.

2.3 MIX DESIGN

The Contractor shall develop the mix design or substitute a currently used VDOT superpave hot mix in accordance with VDOT Road and Bridge specifications for material, mix design, and placement. The asphalt mix shall be composed of a mixture of well-graded aggregate, mineral filler if required, and asphalt material. The aggregate fractions shall be sized, handled in separate size groups, and combined in such proportions that the resulting mixture meets the grading requirements of the job mix formula (JMF). No hot-mix asphalt for payment shall be produced until a JMF has been approved. The hot-mix asphalt shall be designed using procedures contained in AI MS-2 and the criteria shown in Table 3. If the Tensile

Strength Ratio (TSR) of the composite mixture, as determined by ASTM D 4867/D 4867M is less than 75, the aggregates shall be rejected or the asphalt mixture treated with an approved anti-stripping agent. The amount of anti-stripping agent added shall be sufficient to produce a TSR of not less than 75. If an antistrip agent is required, it shall be provided by the Contractor at no additional cost. Sufficient materials to produce 200 pounds of blended mixture shall be provided to the Contracting Officer for verification of mix design at least 14 days prior to construction of test section.

At the option of the contractor, a currently used DOT superpave hot mix may be used in lieu of developing a new hot mix design study as described herein. The superpave volumetric mix shall be designed in accordance with AASHTO MP 2.

2.3.1 JMF Requirements

The job mix formula shall be submitted in writing by the Contractor for approval at least 14 days prior to the start of the test section and shall include as a minimum:

a. Percent passing each sieve size.

b. Percent of asphalt cement.

c. Percent of each aggregate and mineral filler to be used.

d. Asphalt viscosity grade, penetration grade, or performance grade.

e. Number of blows of hammer per side of molded specimen.

f. Laboratory mixing temperature.

g. Lab compaction temperature.

h. Temperature-viscosity relationship of the asphalt cement.

i. Plot of the combined gradation on the 0.45 power gradation chart, stating the nominal maximum size.

j. Graphical plots of stability, flow, air voids, voids in the mineral aggregate, and unit weight versus asphalt content as shown in AI MS-2.

k. Specific gravity and absorption of each aggregate.

l. Percent natural sand.

m. Percent particles with 2 or more fractured faces (in coarse aggregate).

n. Fine aggregate angularity.

o. Percent flat or elongated particles (in coarse aggregate).

p. Tensile Strength Ratio(TSR).

q. Antistrip agent (if required) and amount.

r. List of all modifiers and amount.

s. Percentage and properties (asphalt content, binder properties, and aggregate properties) of reclaimed asphalt pavement (RAP) in accordance with paragraph RECYCLED HOT-MIX ASPHALT, if RAP is used.

Table 3. Marshall Design Criteria

Test Property	50 Blow Mix
Stability, pounds minimum	*1800
Flow, 0.01 inch	8-16
Air voids, percent	3-6
Percent Voids in mineral aggregate VMA, (min)	15
Voids filled with asphalt, pavement	65-80
TSR, minimum percent	75

* This is a minimum requirement. The average during construction shall be significantly higher than this number to ensure compliance with the specifications.
** Calculate VMA in accordance with AI MS-2, based on ASTM D 2726 bulk specific gravity for the aggregate.

2.3.2 Adjustments to Field JMF

The Laboratory JMF for each mixture shall be in effect until a new formula is approved in writing by the Contracting Officer. Should a change in sources of any materials be made, a new laboratory JMF design shall be performed and a new JMF approved before the new material is used. The Contractor will be allowed to adjust the Laboratory JMF within the limits specified below to optimize mix volumetric properties with the approval of the Contracting Officer. Adjustments to the Laboratory JMF shall be applied to the field (plant) established JMF and limited to those values as shown. Adjustments shall be targeted to produce or nearly produce 4 percent voids total mix (VTM).

TABLE 4. Field (Plant) Established JMF Tolerances

Sieves	Adjustments (plus or minus), percent
No. 4	3
No. 8	3
No. 200	1
Binder Content	0.30

If adjustments are needed that exceed these limits, a new mix design shall be developed. Tolerances given above may permit the aggregate grading to be outside the limits shown in Table 2; while not desirable, this is acceptable.

2.4 RECYCLED HOT MIX ASPHALT

Recycled HMA shall consist of reclaimed asphalt pavement (RAP), coarse aggregate, fine aggregate, mineral filler, and asphalt cement. The RAP shall be of a consistent gradation and asphalt content and properties. When RAP is fed into the plant, the maximum RAP chunk size shall not exceed 2 inches. The recycled HMA mix shall be designed using procedures contained in AI MS-2 and AI MS-22. The job mix shall meet the requirements of paragraph MIX DESIGN. The amount of RAP shall not exceed 30 percent.

2.4.1 RAP Aggregates and Asphalt Cement

The blend of aggregates used in the recycled mix shall meet the requirements of paragraph AGGREGATES. The percentage of asphalt in the RAP shall be established for the mixture design according to ASTM D 2172 using the appropriate dust correction procedure.

2.4.2 RAP Mix

The blend of new asphalt cement and the RAP asphalt binder shall meet the penetration requirements in paragraph ASPHALT CEMENT BINDER. The virgin asphalt cement shall not be more than two standard asphalt material grades different than that specified in paragraph ASPHALT CEMENT BINDER.

PART 3 EXECUTION

3.1 PREPARATION OF ASPHALT BINDER MATERIAL

The asphalt cement material shall be heated avoiding local overheating and providing a continuous supply of the asphalt material to the mixer at a uniform temperature. The temperature of unmodified asphalts shall be no more than 325 degrees F when added to the aggregates. Modified asphalts shall be no more than 350 degrees F when added to the aggregates.

3.2 PREPARATION OF MINERAL AGGREGATE

The aggregate for the mixture shall be heated and dried prior to mixing. No damage shall occur to the aggregates due to the maximum temperature and rate of heating used. The temperature of the aggregate and mineral filler shall not exceed 350 degrees F when the asphalt cement is added. The temperature shall not be lower than is required to obtain complete coating and uniform distribution on the aggregate particles and to provide a mixture of satisfactory workability.

3.3 PREPARATION OF HOT-MIX ASPHALT MIXTURE

The aggregates and the asphalt cement shall be weighed or metered and introduced into the mixer in the amount specified by the JMF. The combined materials shall be mixed until the aggregate obtains a uniform coating of asphalt binder and is thoroughly distributed throughout the mixture. Wet mixing time shall be the shortest time that will produce a satisfactory mixture, but no less than 25 seconds for batch plants. The wet mixing time for all plants shall be established by the Contractor, based on the procedure for determining the percentage of coated particles described in ASTM D 2489, for each individual plant and for each type of aggregate used. The wet mixing time will be set to at least achieve 95 percent of coated particles. The moisture content of all hot-mix asphalt upon discharge from the plant shall not exceed 0.5 percent by total weight of mixture as measured by ASTM D 1461.

3.4 PREPARATION OF THE UNDERLYING SURFACE

Immediately before placing the hot mix asphalt, the underlying course shall be cleaned of dust and debris. A prime coat and/or tack coat shall be applied in accordance with the contract specifications.

3.5 TEST SECTION

Prior to full production, the Contractor shall place a test section for each JMF used or produce documentation and location of previously constructed section of this JMF by the same paving contractor for review and approval. The contractor shall construct a test section 100 feet long and two paver passes wide placed for two lanes, with a longitudinal cold joint. The test section shall be of the same depth as the course which it represents. The underlying grade or pavement structure upon which the test section is to be constructed shall be the same as the remainder of the course represented by the test section. The equipment and personnel used in construction of the test section shall be the same equipment to be used on the remainder of the course represented by the test section. The test section shall be placed as part of the project pavement as approved by the Contracting Officer.

3.5.1 Sampling and Testing for Test Section

One random sample shall be taken at the plant, triplicate specimens compacted, and tested for stability, flow, and laboratory air voids. A portion of the same sample shall be tested for aggregate gradation and asphalt content. Four randomly selected cores shall be taken from the finished pavement mat, and four from the longitudinal joint, and tested for density. Random sampling shall be in accordance with procedures contained in ASTM D 3665. The test results shall be within the tolerances shown in Table 5 for work to continue. If all test results meet the specified requirements, the test section shall remain as part of the project pavement. If test results exceed the tolerances shown, the test section shall be removed and replaced at no cost to the Government and another test section shall be constructed. The test section shall be paid for with the first lot of paving

Table 5. Test Section Requirements for Material and Mixture Properties

Property	Specification Limit
Aggregate Gradation-Percent Passing (Individual Test Result)	
No. 4 and larger	JMF plus or minus 8
No. 8, No. 16, No. 30, and No. 50	JMF plus or minus 6
No. 100 and No. 200	JMF plus or minus 2.0
Asphalt Content, Percent (Individual Test Result)	JMF plus or minus 0.6
Laboratory Air Voids, Percent (Average of 3 specimens)	JMF plus or minus 1.0
VMA, Percent (Average of 3 specimens)	13 for intermediate 15 for surface course; minimum

Table 5. Test Section Requirements for Material and Mixture Properties

Property	Specification Limit
Stability, pounds (Average of 3 specimens)	1200 minimum
Flow, 0.01 inches (Average of 3 specimens)	8 - 16
Mat Density, Percent of Marshall (Average of 4 Random Cores)	97.4 - 100.3
Joint Density, Percent of Marshall (Average of 4 Random Cores)	95.9 - 100.3

3.5.2 Additional Test Sections

If the initial test section should prove to be unacceptable, the necessary adjustments to the JMF, plant operation, placing procedures, and/or rolling procedures shall be made. A second test section shall then be placed. Additional test sections, as required, shall be constructed and evaluated for conformance to the specifications. Full production shall not begin until an acceptable section has been constructed and accepted.

3.6 TESTING LABORATORY

The laboratory used to develop the JMF shall meet the requirements of ASTM D 3666. A certification signed by the manager of the laboratory stating that it meets these requirements or clearly listing all deficiencies shall be submitted to the Contracting Officer prior to the start of construction. The certification shall contain as a minimum:

a. Qualifications of personnel; laboratory manager, supervising technician, and testing technicians.

b. A listing of equipment to be used in developing the job mix.

c. A copy of the laboratory's quality control system.

d. Evidence of participation in the AASHTO Materials Reference Laboratory (AMRL) program.

3.7 TRANSPORTING AND PLACING

3.7.1 Transporting

The hot-mix asphalt shall be transported from the mixing plant to the site in clean, tight vehicles. Deliveries shall be scheduled so that placing and compacting of mixture is uniform with minimum stopping and starting of the paver. Adequate artificial lighting shall be provided for night placements. Hauling over freshly placed material will not be permitted until the material has been compacted as specified, and allowed to cool to 140 degrees F.

3.7.2 Placing

The mix shall be placed and compacted at a temperature suitable for obtaining density, surface smoothness, and other specified requirements. Upon arrival, the mixture shall be placed to the full width by an asphalt

paver; it shall be struck off in a uniform layer of such depth that, when the work is completed, it shall have the required thickness and conform to the grade and contour indicated. The speed of the paver shall be regulated to eliminate pulling and tearing of the asphalt mat. Unless otherwise permitted, placement of the mixture shall begin along the centerline of a crowned section or on the high side of areas with a one-way slope. The mixture shall be placed in consecutive adjacent strips having a minimum width of 10 feet. The longitudinal joint in one course shall offset the longitudinal joint in the course immediately below by at least 1 foot; however, the joint in the surface course shall be at the centerline of the pavement. Transverse joints in one course shall be offset by at least 10 feet from transverse joints in the previous course. Transverse joints in adjacent lanes shall be offset a minimum of 10 feet. On isolated areas where irregularities or unavoidable obstacles make the use of mechanical spreading and finishing equipment impractical, the mixture may be spread and luted by hand tools.

3.8 COMPACTION OF MIXTURE

After placing, the mixture shall be thoroughly and uniformly compacted by rolling. The surface shall be compacted as soon as possible without causing displacement, cracking or shoving. The sequence of rolling operations and the type of rollers used shall be at the discretion of the Contractor. The speed of the roller shall, at all times, be sufficiently slow to avoid displacement of the hot mixture and be effective in compaction. Any displacement occurring as a result of reversing the direction of the roller, or from any other cause, shall be corrected at once. Sufficient rollers shall be furnished to handle the output of the plant. Rolling shall continue until the surface is of uniform texture, true to grade and cross section, and the required field density is obtained. To prevent adhesion of the mixture to the roller, the wheels shall be kept properly moistened but excessive water will not be permitted. In areas not accessible to the roller, the mixture shall be thoroughly compacted with hand tampers. Any mixture that becomes loose and broken, mixed with dirt, contains check-cracking, or is in any way defective shall be removed full depth, replaced with fresh hot mixture and immediately compacted to conform to the surrounding area. This work shall be done at the Contractor's expense. Skin patching will not be allowed.

3.9 JOINTS

The formation of joints shall be made ensuring a continuous bond between the courses and to obtain the required density. All joints shall have the same texture as other sections of the course and meet the requirements for smoothness and grade.

3.9.1 Transverse Joints

The roller shall not pass over the unprotected end of the freshly laid mixture, except when necessary to form a transverse joint. When necessary to form a transverse joint, it shall be made by means of placing a bulkhead or by tapering the course. The tapered edge shall be cut back to its full depth and width on a straight line to expose a vertical face prior to placing material at the joint. The cutback material shall be removed from the project. In both methods, all contact surfaces shall be given a light tack coat of asphalt material before placing any fresh mixture against the joint.

3.9.2 Longitudinal Joints

Longitudinal joints which are irregular, damaged, uncompacted, cold (less than 175 degrees F at the time of placing adjacent lanes), or otherwise defective, shall be cut back a minimum of 2 inches from the edge with a cutting wheel to expose a clean, sound vertical surface for the full depth of the course. All cutback material shall be removed from the project. All contact surfaces shall be given a light tack coat of asphalt material prior to placing any fresh mixture against the joint. The Contractor will be allowed to use an alternate method if it can be demonstrated that density, smoothness, and texture can be met.

3.10 CONTRACTOR QUALITY CONTROL

3.10.1 General Quality Control Requirements

The Contractor shall develop an approved Quality Control Plan. Hot-mix asphalt for payment shall not be produced until the quality control plan has been approved. The plan shall address all elements which affect the quality of the pavement including, but not limited to:

a. Mix Design

b. Aggregate Grading

c. Quality of Materials

d. Stockpile Management

e. Proportioning

f. Mixing and Transportation

g. Mixture Volumetrics

h. Moisture Content of Mixtures

i. Placing and Finishing

j. Joints

k. Compaction

l. Surface Smoothness

3.10.2 Testing Laboratory

The Contractor shall provide a fully equipped asphalt laboratory located at the plant or job site. The laboratory shall meet the requirements as required in ASTM D 3666. The effective working area of the laboratory shall be a minimum of 150 square feet with a ceiling height of not less than 7.5 feet. Lighting shall be adequate to illuminate all working areas. It shall be equipped with heating and air conditioning units to maintain a temperature of 75 degrees F plus or minus 5 degrees F. Laboratory facilities shall be kept clean and all equipment shall be maintained in proper working condition. The Contracting Officer shall be permitted unrestricted access to inspect the Contractor's laboratory facility, to witness quality control activities, and to perform any check testing desired. The Contracting Officer will advise the Contractor in writing of any noted deficiencies concerning the laboratory facility,

equipment, supplies, or testing personnel and procedures. When the deficiencies are serious enough to adversely affect test results, the incorporation of the materials into the work shall be suspended immediately and will not be permitted to resume until the deficiencies are corrected.

3.10.3 Quality Control Testing

The Contractor shall perform all quality control tests applicable to these specifications and as set forth in the Quality Control Program. The testing program shall include, but shall not be limited to, tests for the control of asphalt content, aggregate gradation, temperatures, aggregate moisture, moisture in the asphalt mixture, laboratory air voids, stability, flow, in-place density, grade and smoothness. A Quality Control Testing Plan shall be developed as part of the Quality Control Program.

3.10.3.1 Asphalt Content

A minimum of two tests to determine asphalt content will be performed per lot (a lot is defined in paragraph MATERIAL ACCEPTANCE) by one of the following methods: the extraction method in accordance with ASTM D 2172, Method A or B, the ignition method in accordance with the AASHTO TP53 or ASTM D 6307, or the nuclear method in accordance with ASTM D 4125, provided the nuclear gauge is calibrated for the specific mix being used. For the extraction method, the weight of ash, as described in ASTM D 2172, shall be determined as part of the first extraction test performed at the beginning of plant production; and as part of every tenth extraction test performed thereafter, for the duration of plant production. The last weight of ash value obtained shall be used in the calculation of the asphalt content for the mixture.

3.10.3.2 Gradation

Aggregate gradations shall be determined a minimum of twice per lot from mechanical analysis of recovered aggregate in accordance with ASTM D 5444. When asphalt content is determined by the nuclear method, aggregate gradation shall be determined from hot bin samples on batch plants, or from the cold feed on drum mix plants. For batch plants, aggregates shall be tested in accordance with ASTM C 136 using actual batch weights to determine the combined aggregate gradation of the mixture.

3.10.3.3 Temperatures

Temperatures shall be checked at least four times per lot, at necessary locations, to determine the temperature at the dryer, the asphalt cement in the storage tank, the asphalt mixture at the plant, and the asphalt mixture at the job site.

3.10.3.4 Aggregate Moisture

The moisture content of aggregate used for production shall be determined a minimum of once per lot in accordance with ASTM C 566.

3.10.3.5 Moisture Content of Mixture

The moisture content of the mixture shall be determined at least once per lot in accordance with ASTM D 1461 or an approved alternate procedure.

3.10.3.6 Laboratory Air Voids, Marshall Stability and Flow

Mixture samples shall be taken at least two times per lot and compacted into specimens, using 50 blows per side with the Marshall hammer as described in ASTM D 1559. After compaction, the laboratory air voids of each specimen shall be determined, as well as the Marshall stability and flow.

3.10.3.7 In-Place Density

The Contractor shall conduct any necessary testing to ensure the specified density is achieved. A nuclear gauge may be used to monitor pavement density in accordance with ASTM D 2950.

3.10.3.8 Grade and Smoothness

The Contractor shall conduct the necessary checks to ensure the grade and smoothness requirements are met in accordance with paragraph MATERIAL ACCEPTANCE.

3.10.3.9 Additional Testing

Any additional testing, which the Contractor deems necessary to control the process, may be performed at the Contractor's option.

3.10.3.10 QC Monitoring

The Contractor shall submit all QC test results to the Contracting Officer on a daily basis as the tests are performed. The Contracting Officer reserves the right to monitor any of the Contractor's quality control testing and to perform duplicate testing as a check to the Contractor's quality control testing.

3.10.4 Sampling

When directed by the Contracting Officer, the Contractor shall sample and test any material which appears inconsistent with similar material being produced, unless such material is voluntarily removed and replaced or deficiencies corrected by the Contractor. All sampling shall be in accordance with standard procedures specified.

3.10.5 Control Charts

For process control, the Contractor shall establish and maintain linear control charts on both individual samples and the running average of last four samples for the parameters listed in Table 6, as a minimum. These control charts shall be posted as directed by the Contracting Officer and shall be kept current at all times. The control charts shall identify the project number, the test parameter being plotted, the individual sample numbers, the Action and Suspension Limits listed in Table 6 applicable to the test parameter being plotted, and the Contractor's test results. Target values from the JMF shall also be shown on the control charts as indicators of central tendency for the cumulative percent passing, asphalt content, and laboratory air voids parameters. When the test results exceed either applicable Action Limit, the Contractor shall take immediate steps to bring the process back in control. When the test results exceed either applicable Suspension Limit, the Contractor shall halt production until the problem is solved. The Contractor shall use the control charts as part of the process control system for identifying trends so that potential problems can be corrected before they occur. Decisions concerning mix modifications shall be made based on analysis of the results provided in

the control charts. The Quality Control Plan shall indicate the appropriate action which shall be taken to bring the process into control when certain parameters exceed their Action Limits.

Table 6. Action and Suspension Limits for the Parameters to be Plotted on Individual and Running Average Control Charts

	Running Average of Individual Samples		Last Four Samples	
Parameter to be Plotted	Action Limit	Suspension Limit	Action Limit	Suspension Limit
No. 4 sieve, Cumulative % Passing, deviation from JMF target; plus or minus values	6	8	4	5
No. 30 sieve, Cumulative % Passing, deviation from JMF target; plus or minus values	4	6	3	4
No. 200 sieve, Cumulative % Passing, deviation from JMF target; plus or minus values	1.4	2.0	1.1	1.5
Stability, pounds (minimum) 50 Blow JMF	1200	1100	1300	1200
Flow, 0.01 inches 50 Blow	8 min. 16 max.	7 min. 17 max.	9 min. 15 max.	8 min. 16 max.
Asphalt content, % deviation from JMF target; plus or minus value	0.4	0.5	0.2	0.3
Laboratory Air Voids, % deviation from JMF target value	Above 6.0 Below 3.0			
In-place Mat Density, % of Marshall density	Above 100.5 Below 97.0			
In-place Joint Density, % of Marshall density	Above 100.5 Below 95.5			

3.11 MATERIAL ACCEPTANCE

Testing for acceptability of work will be performed by an independent laboratory hired by the Contractor. Test results shall be forwarded daily to the Contracting Officer. Acceptance of the plant produced mix and in-place requirements will be on a lot to lot basis. A standard lot for all requirements will be equal to 1000 tons or one day's production. Grade and surface smoothness determinations will be made on the lot as a whole. Exceptions or adjustments to this will be made in situations where the mix within one lot is placed as part of both the intermediate and surface courses, thus grade and smoothness measurements for the entire lot cannot be made. In order to evaluate laboratory air voids and in-place (field) density, each lot will be divided into two equal sublots.

3.11.1 Acceptance

When a lot of material fails to meet the specification as outlined in the following paragraphs, that lot shall be removed and replaced.

3.11.2 Sublot Sampling

One random mixture sample for determining laboratory air voids, theoretical maximum density, and for any additional testing the Contracting Officer desires, will be taken from a loaded truck delivering mixture to each sublot, or other appropriate location for each sublot. All samples will be selected randomly, using commonly recognized methods of assuring randomness conforming to ASTM D 3665 and employing tables of random numbers or computer programs. Laboratory air voids will be determined from three laboratory compacted specimens of each sublot sample in accordance with ASTM D 1559. The specimens will be compacted within 2 hours of the time the mixture was loaded into trucks at the asphalt plant. Samples will not be reheated prior to compaction and insulated containers will be used as necessary to maintain the temperature.

3.11.3 Additional Sampling and Testing

The Contracting Officer reserves the right to direct additional samples and tests for any area which appears to deviate from the specification requirements. The cost of any additional testing will be paid for by the Government. Testing in these areas will be in addition to the lot testing, and the requirements for these areas will be the same as those for a lot.

3.11.4 Laboratory Air Voids

Laboratory air voids will be calculated by determining the Marshall density of each lab compacted specimen using ASTM D 2726 and determining the theoretical maximum density of every other sublot sample using ASTM D 2041. Laboratory air void calculations for each sublot will use the latest theoretical maximum density values obtained, either for that sublot or the previous sublot. The mean absolute deviation of the two laboratory air void contents (one from each sublot) from the JMF air void content will be evaluated and acceptance determined from Table 7. All laboratory air void tests will be completed and reported within 24 hours after completion of construction of each lot.

3.11.5 Mean Absolute Deviation

An example of the computation of mean absolute deviation for laboratory air voids is as follows: Assume that the laboratory air voids are determined from 4 random samples of a lot (where 3 specimens were compacted from each sample). The average laboratory air voids for each sublot sample are determined to be 3.5, 3.0, 4.0, and 3.7. Assume that the target air voids from the JMF is 4.0. The mean absolute deviation is then:

Mean Absolute Deviation = (|3.5 - 4.0| + |3.0 - 4.0| + |4.0 - 4.0| + |3.7 - 4.0|/4

= (0.5 + 1.0 + 0.0 + 0.3)/4 = (1.8)/4 = 0.45

The mean absolute deviation for laboratory air voids is determined to be 0.45. It can be seen from Table 7 what the lot's acceptance based on laboratory air voids would be.

Table 7. Acceptance Based on Laboratory Air Voids

Mean Absolute Deviation of Lab Air Voids from JMF	
0.70 or less	Accept
Above 0.71	Rejected

3.11.6 In-place Density

3.11.6.1 General Density Requirements

For determining in-place density, one random core will be taken by the Government from the mat (interior of the lane) of each sublot, and one random core will be taken from the joint (immediately over joint) of each sublot. Each random core will be full thickness of the layer being placed. When the random core is less than 1 inch thick, it will not be included in the analysis. In this case, another random core will be taken. After air drying to a constant weight, cores obtained from the mat and from the joints will be used for in-place density determination.

3.11.6.2 Mat and Joint Densities

The average in-place mat and joint densities are expressed as a percentage of the average Marshall density for the lot. The Marshall density for each lot will be determined as the average Marshall density of the two random samples (3 specimens compacted per sample). The average in-place mat density and joint density for a lot are determined and compared with Table 8 to calculate acceptance per lot based on in-place density, as described below. Acceptance for both mat density and joint density are determined from Table 8. The area associated with the joint is then determined and will be considered to be 10 feet wide times the length of completed longitudinal construction joint in the lot. This area will not exceed the total lot size. The length of joint to be considered will be that length where a new lane has been placed against an adjacent lane of hot-mix asphalt pavement, either an adjacent freshly paved lane or one paved at any time previously. The area associated with the joint is expressed as a percentage of the total lot area. Acceptance for the joint is determined based on this percentage (see example below). The acceptance for mat density and for joint density is compared and the lowest selected. When the Marshall density on both sides of a longitudinal joint is different, the average of these two densities will be used as the Marshall density needed to calculate the percent joint density. All density results for a lot will be completed and reported within 24 hours after the construction of that lot.

Table 8. Acceptance Based on In-place Density

Average Mat Density (2 Cores)		Average Joint Density (2 Cores)
Above 97.4 or below 100.3	Accept	96.0 or above
below 97.4 or above 100.3	Reject	below 95.9

3.11.6.3 Acceptance Based on In-place Density

An example of the computation of acceptance (in I-P units only) based on in-place density, is as follows: Assume the following test results for field density made on the lot: (1) Average mat density = 97.6 percent (of

lab density). (2) Average joint density = 95.9 percent (of lab density). (3) Total area of lot = 30,000 square feet. (4) Length of completed longitudinal construction joint = 2000 feet.

Determine acceptance based on mat density and on joint density, using Table 8:

Mat density of 97.6 percent = Accepted.

Joint density of 95.9 percent = Accepted.

3.11.7 Grade

The surface course of pavement shall conform to the elevations and cross sections shown and shall vary not more than 0.05 foot from the plan grade established and approved at site of work. Finished surfaces at juncture with other pavements shall coincide with finished surfaces of abutting pavements. Deviation from the plan elevation will not be permitted in areas of pavements where closer conformance with planned elevation is required for the proper functioning of drainage and other appurtenant structures involved. The surface course of the pavement will be tested for conformance with specified plan grade requirements. The grade will be determined by running lines of levels at intervals of 25 feet, or less, longitudinally and transversely, to determine the elevation of the completed pavement surface. Within 5 working days, after the completion of a particular lot incorporating the surface course, the Contracting Officer will inform the Contractor in writing, of the results of the grade-conformance tests. In areas where the grade exceeds the tolerance by more than 50 percent, the Contractor shall remove the surface lift full depth; the Contractor shall then replace the lift with hot-mix asphalt to meet specification requirements, at no additional cost to the Government. Diamond grinding may be used to remove high spots to meet grade requirements. Skin patching for correcting low areas or planing or milling for correcting high areas will not be permitted.

3.11.8 Surface Smoothness

The Contractor shall use the following methods to test and evaluate surface smoothness of the pavement. All testing shall be performed in the presence of the Contracting Officer. Detailed notes of the results of the testing shall be kept and a copy furnished to the Government immediately after each day's testing. Where drawings show required deviations from a plane surface (crowns, drainage inlets, etc.), the surface shall be finished to meet the approval of the Contracting Officer.

3.11.8.1 Smoothness Requirements

a. Straightedge Testing: The finished surfaces of the pavements shall have no abrupt change of 1/4 inch or more, and all pavements shall be within the tolerances specified in Table 9 when checked with an approved 12 foot straightedge.

Table 9. Straightedge Surface Smoothness--Pavements

Pavement Category	Direction of Testing	Tolerance, inches
All paved areas	Longitudinal	1/4
	Transverse	1/4

3.11.8.2 Testing Method

After the final rolling, but not later than 24 hours after placement, the surface of the pavement in each entire lot shall be tested by the Contractor in such a manner as to reveal all surface irregularities exceeding the tolerances specified above. Separate testing of individual sublots is not required. If any pavement areas are ground, these areas shall be retested immediately after grinding. The entire area of the pavement shall be tested in both a longitudinal and a transverse direction on parallel lines. The transverse lines shall be 25 feet or less apart, as directed. The longitudinal lines shall be at the centerline of each paving lane for lines less than 20 feet and at the third points for lanes 20 feet or greater. Other areas having obvious deviations shall also be tested. Longitudinal testing lines shall be continuous across all joints.

a. Straightedge Testing. The straightedge shall be held in contact with the surface and moved ahead one-half the length of the straightedge for each successive measurement. The amount of surface irregularity shall be determined by placing the freestanding (unleveled) straightedge on the pavement surface and allowing it to rest upon the two highest spots covered by its length, and measuring the maximum gap between the straightedge and the pavement surface in the area between these two high points.

3.11.8.3 Acceptance for Smoothness

a. Straightedge Testing. Location and deviation from straightedge for all measurements shall be recorded. When between 5.0 and 10.0 percent of all measurements made within a lot exceed the tolerance specified in paragraph Smoothness Requirements above, after any reduction of high spots or removal and replacement, the lot will be accepted for surface smoothness. When more than 10.0 percent of all measurements exceed the tolerance, lot shall be removed and replaced at no additional cost to the Government. Regardless of the above, any small individual area with surface deviation which exceeds the tolerance given above by more than 50 percent, shall be corrected by diamond grinding to meet the specification requirements above or shall be removed and replaced at no additional cost to the Government.

-- End of Section --

SECTION 02748

BITUMINOUS TACK AND PRIME COATS
01/98

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.

AMERICAN ASSOCIATION OF STATE HIGHWAY AND TRANSPORTATION OFFICIALS (AASHTO)

AASHTO T 40	(1978; R 1996) Sampling Bituminous Materials

AMERICAN SOCIETY FOR TESTING AND MATERIALS (ASTM)

ASTM D 140	(200) Sampling Bituminous Materials
ASTM D 2397	(1998) Cationic Emulsified Asphalt
ASTM D 2995	(1999) Determining Application Rate of Bituminous Distributors

1.2 SUBMITTALS

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are for information only. When used, a designation following the "G" designation identifies the office that will review the submittal for the Government. The following shall be submitted in accordance with Section 01330 SUBMITTAL PROCEDURES:

SD-06 Test Reports

Sampling and Testing

Copies of all test results for bituminous materials, within 24 hours of completion of tests. Certified copies of the manufacturer's test reports indicating compliance with applicable specified requirements, not less than 30 days before the material is required in the work.

1.3 PLANT, EQUIPMENT, MACHINES AND TOOLS

1.3.1 General Requirements

Plant, equipment, machines and tools used in the work shall be subject to approval and shall be maintained in a satisfactory working condition at all times.

1.3.2 Bituminous Distributor

The distributor shall have pneumatic tires of such size and number to prevent rutting, shoving or otherwise damaging the base surface or other layers in the pavement structure. The distributor shall be designed and equipped to spray the bituminous material in a uniform coverage at the specified temperature, at readily determined and controlled rates with an allowable variation from the specified rate of not more than plus or minus 5 percent, and at variable widths. Distributor equipment shall include a separate power unit for the bitumen pump, full-circulation spray bars, tachometer, pressure gauges, volume-measuring devices, adequate heaters for heating of materials to the proper application temperature, a thermometer for reading the temperature of tank contents, and a hand hose attachment suitable for applying bituminous material manually to areas inaccessible to the distributor. The distributor shall be equipped to circulate and agitate the bituminous material during the heating process.

1.3.3 Power Brooms and Power Blowers

Power brooms and power blowers shall be suitable for cleaning the surfaces to which the bituminous coat is to be applied.

1.4 WEATHER LIMITATIONS

Bituminous coat shall be applied only when the surface to receive the bituminous coat is dry. Bituminous coat shall be applied only when the atmospheric temperature in the shade is 50 degrees F or above and when the temperature has not been below 35 degrees F for the 12 hours prior to application.

PART 2 PRODUCTS

2.1 TACK COAT

Emulsified asphalt shall conform to ASTM D 2397.

2.2 PRIME COAT

Emulsified asphalt shall conform to ASTM D 2397.

PART 3 EXECUTION

3.1 PREPARATION OF SURFACE

Immediately before applying the bituminous coat, all loose material, dirt, clay, or other objectionable material shall be removed from the surface to be treated. The surface shall be dry and clean at the time of treatment.

3.2 APPLICATION RATE

The exact quantities within the range specified, which may be varied to suit field conditions, will be determined by the Contracting Officer.

3.2.1 Tack Coat

Bituminous material for the tack coat shall be applied in quantities of not less than 0.05 gallon nor more than 0.15 gallon per square yard of pavement surface.

3.2.2 Prime Coat

Bituminous material for the prime coat shall be applied in quantities of not less than 0.15 gallon nor more than 0.40 gallon per square yard of pavement surface.

3.3 APPLICATION TEMPERATURE

3.3.1 Viscosity Relationship

Asphalt application temperature shall provide an application viscosity between 10 and 60 seconds, Saybolt Furol, or between 20 and 120 centistokes, kinematic. The temperature viscosity relation shall be furnished to the Contracting Officer.

3.3.2 Temperature Ranges

The viscosity requirements shall determine the application temperature to be used. The following is a normal range of application temperatures:

Emulsions	
CRS-1	125-185 degrees F
CSS-1	70-160 degrees F
CSS-1h	70-160 degrees F

*These temperature ranges exceed the flash point of the material and care should be taken in their heating.

3.4 APPLICATION

3.4.1 General

Following preparation and subsequent inspection of the surface, the bituminous coat shall be applied at the specified rate with uniform distribution over the surface to be treated. All areas and spots missed by the distributor shall be properly treated with the hand spray. Until the succeeding layer of pavement is placed, the surface shall be maintained by protecting the surface against damage and by repairing deficient areas at no additional cost to the Government. If required, clean dry sand shall be spread to effectively blot up any excess bituminous material. No smoking, fires, or flames other than those from the heaters that are a part of the equipment shall be permitted within 25 feet of heating, distributing, and transferring operations of bituminous material other than bituminous emulsions. All traffic, except for paving equipment used in constructing the surfacing, shall be prevented from using the underlying material, whether primed or not, until the surfacing is completed. The bituminous coat shall conform to all requirements as described herein.

3.4.2 Prime Coat

The prime coat will be required if it will be at least seven days before a the surfacing (Asphalt cement hot mix concrete)layer is constructed on the underlying (base course, etc)compacted material. The type of liquid asphalt and application rate will be as specified herein. The Contractor shall protect the underlying from any damage (water, traffic, etc.) until the surfacing is placed. If the Contractor places the surfacing within seven days, the choice of protection measures or actions to be taken is at the Contractor's option. Damage to the underlying material caused by lack of, or inadequate, protection shall be repaired (recompacted or replaced) by approved methods at no additional cost to the Government. If the

Contractor options to use the prime coat, it shall be applied as soon as possible after consolidation of the underlying material. To obtain uniform application of the prime coat on the surface treated at the junction of previous and subsequent applications, building paper shall be spread on the surface for a sufficient distance back from the ends of each application to start and stop the prime coat on the paper. Immediately after application, the building paper shall be removed and destroyed.

3.4.3 Tack Coat

Tack coat shall be applied at the locations shown on the drawings.

3.5 CURING PERIOD

Following application of the bituminous material and prior to application of the succeeding layer of pavement, the bituminous coat shall be allowed to cure and to obtain evaporation of any volatiles or moisture. Prime coat shall be allowed to cure without being disturbed for a period of at least 48 hours or longer, as may be necessary to attain penetration into the treated course.

3.6 FIELD QUALITY CONTROL

Samples of the bituminous material used shall be obtained by the Contractor as directed, under the supervision of the Contracting Officer. The sample may be retained and tested by the Government at no cost to the Contractor.

3.7 SAMPLING AND TESTING

Sampling and testing shall be performed by an approved commercial testing laboratory or by facilities furnished by the Contractor. No work requiring testing will be permitted until the facilities have been inspected and approved.

3.7.1 Sampling

The samples of bituminous material, unless otherwise specified, shall be in accordance with ASTM D 140 or AASHTO T 40. Sources from which bituminous materials are to be obtained shall be selected and notification furnished the Contracting Officer within 15 days after the award of the contract.

3.7.2 Calibration Test

The Contractor shall furnish all equipment, materials, and labor necessary to calibrate the bituminous distributor. Calibration shall be made with the approved job material and prior to applying the bituminous coat material to the prepared surface. Calibration of the bituminous distributor shall be in accordance with ASTM D 2995.

3.7.3 Trial Applications

Before providing the complete bituminous coat, three lengths of at least 100 feet for the full width of the distributor bar shall be applied to evaluate the amount of bituminous material that can be satisfactorily applied.

3.7.3.1 Tack Coat Trial Application Rate

Unless otherwise authorized, the trial application rate of bituminous tack

coat materials shall be applied in the amount of 0.05 gallons per square yard. Other trial applications shall be made using various amounts of material as may be deemed necessary.

3.7.3.2 Prime Coat Trial Application Rate

Unless otherwise authorized, the trial application rate of bituminous materials shall be applied in the amount of 0.25 gallon per square yard. Other trial applications shall be made using various amounts of material as may be deemed necessary.

3.7.4 Sampling and Testing During Construction

Quality control sampling and testing shall be performed as required in paragraph FIELD QUALITY CONTROL.

-- End of Section --&

SECTION 02754

CONCRETE PAVEMENTS FOR SMALL PROJECTS
07/01

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.

ACI INTERNATIONAL (ACI)

ACI 211.1	(1991) Standard Practice for Selecting Proportions for Normal, Heavyweight, and Mass Concrete
ACI 301	(1999) Standard Specifications for Structural Concrete
ACI 305R	(1999) Hot Weather Concreting

AMERICAN SOCIETY FOR TESTING AND MATERIALS (ASTM)

ASTM A 184/A 184M	(1996) Fabricated Deformed Steel Bar Mats for Concrete Reinforcement
ASTM A 615/A 615M	(2000) Deformed and Plain Billet-Steel Bars for Concrete Reinforcement
ASTM C 31/C 31M	(2000) Making and Curing Concrete Test Specimens in the Field
ASTM C 33	(1999ael) Concrete Aggregates
ASTM C 39/C 39M	(1999) Compressive Strength of Cylindrical Concrete Specimens
ASTM C 94/C 94M	(2000) Ready-Mixed Concrete
ASTM C 123	(1998) Lightweight Particles in Aggregate
ASTM C 143/C 143M	(2000) Slump of Hydraulic Cement Concrete
ASTM C 150	(1999a) Portland Cement
ASTM C 192/C 192M	(2000) Making and Curing Concrete Test Specimens in the Laboratory
ASTM C 231	(1997el) Air Content of Freshly Mixed Concrete by the Pressure Method
ASTM C 260	(2000) Air-Entraining Admixtures for Concrete

ASTM C 309	(1997) Liquid Membrane-Forming Compounds for Curing Concrete
ASTM C 494/C 494M	(1999a) Chemical Admixtures for Concrete
ASTM C 618	(2000) Coal Fly Ash and Raw or Calcined Natural Pozzolan for Use as a Mineral Admixture in Concrete
ASTM C 666	(1997) Resistance of Concrete to Rapid Freezing and Thawing
ASTM C 881	(1999) Epoxy-Resin-Base Bonding Systems for Concrete
ASTM C 1077	(1998) Laboratories Testing Concrete and Concrete Aggregates for Use in Construction and Criteria for Laboratory Evaluation
ASTM C 1240	(2001) Standard Specifications for Use of Silica Fume for Use as a Minimal Admixture in Hydraulic-Cement Concrete, Mortar, and Grout
ASTM D 1751	(1999) Preformed Expansion Joint Filler for Concrete Paving and Structural Construction (Nonextruding and Resilient Bituminous Types)
ASTM D 1752	(1984; R 1996el) Preformed Sponge Rubber and Cork Expansion Joint Fillers for Concrete Paving and Structural Construction

U.S. ARMY CORPS OF ENGINEERS (USACE)

COE CRD-C 130	(1989) Scratch Hardness of Coarse Aggregate Particles
COE CRD-C 540	(1971; R 1981) Standard Specification for Nonbituminous Inserts for Contraction Joints in Portland Cement Concrete Airfield Pavements, Sawable Type
COE CRD-C 572	(1974) Corps of Engineers Specifications for Polyvinylchloride Waterstop

NATIONAL READY-MIXED CONCRETE ASSOCIATION (NRMCA)

NRMCA CPMB 100	(1996) Concrete Plant Standards

1.2 SYSTEM DESCRIPTION

This section is intended to stand alone for construction of concrete (rigid) pavement for roads, parking, exterior vehicle pavements. However, where the construction covered herein interfaces with other sections, the construction at each interface shall conform to the requirements of both this section and the other section, including tolerances for both.

1.3 ACCEPTABILITY OF WORK

The pavement will be accepted on the basis of tests made by the Government and by the Contractor or its suppliers, as specified herein. The Government may, at its discretion, make check tests to validate the results of the Contractor's testing. Concrete samples shall be taken by the Contractor at the placement to determine the slump, air content, and strength of the concrete. Test cylinders shall be made for determining conformance with the strength requirements of these specifications and, when required, for determining the time at which pavements may be placed into service. All air content measurements shall be determined in accordance with ASTM C 231. All slump tests shall be made in accordance with ASTM C 143/C 143M. All test cylinders shall be 6 by 12 inch cylinders and shall be fabricated in accordance with ASTM C 192/C 192M, using only steel molds, cured in accordance with ASTM C 31/C 31M, and tested in accordance with ASTM C 39/C 39M. A strength test shall be the average of the strengths of two cylinders made from the same sample of concrete and tested at 28 days. The Contractor shall furnish all materials, labor, and facilities required for molding, curing, testing, and protecting test specimens at the site and in the laboratory.

1.3.1 Evaluation Sampling

Sampling, testing, and mixture proportioning shall be performed by a commercial Testing Laboratory, conforming with ASTM C 1077. The individuals who sample and test concrete and concrete constituents shall be certified as American Concrete Institute (ACI) Concrete Field Testing Technicians, Grade I. The individuals who perform the inspection of concrete shall be certified as ACI Concrete Construction Inspector, Level II. All mix design, weekly quality control reports, smoothness reports, and project certification reports shall be signed by a Registered Engineer.

1.3.2 Surface Testing

Surface testing for surface smoothness and plan grade shall be performed as indicated below by the Testing Laboratory. The measurements shall be properly referenced in accordance with paving lane identification and stationing, and a report given to the Government within 24 hours after measurement is made. A final report of surface testing, signed by a Registered Engineer, containing all surface measurements and a description of all actions taken to correct deficiencies, shall be provided to the Government upon conclusion of surface testing.

1.3.2.1 Surface Smoothness Requirements

The finished surfaces of the pavements shall have no abrupt change of 1/8 inch or more, and all pavements shall be within the tolerances specified in Table 1 when checked with the straightedge.

TABLE 1
STRAIGHTEDGE SURFACE SMOOTHNESS--PAVEMENTS

Pavement Category	Direction of Testing	Tolerances inches
Parking Areas,	Longitudinal	1/4
Dumpster Pad Areas	Transverse	1/4

TABLE 1
STRAIGHTEDGE SURFACE SMOOTHNESS--PAVEMENTS

Pavement Category	Direction of Testing	Tolerances inches

1.3.2.2 Surface Smoothness Testing Method

The surface of the pavement shall be tested with the straightedge to identify all surface irregularities exceeding the tolerances specified above. The entire area of the pavement shall be tested in both a longitudinal and a transverse direction on parallel lines approximately 15 feet apart. The straightedge shall be held in contact with the surface and moved ahead one-half the length of the straightedge for each successive measurement. The amount of surface irregularity shall be determined by placing the straightedge on the pavement surface and allowing it to rest upon the two highest spots covered by its length and measuring the maximum gap between the straightedge and the pavement surface, in the area between these two high points.

1.3.3 Plan Grade Testing and Conformance

The finished surface of the pavements shall conform, within the tolerances shown in Table 1, to the lines, grades, and cross sections shown. The finished surface of new abutting pavements shall coincide at their juncture. The surfaces of other pavements shall vary not more than 0.06 foot above or below the plan grade line or elevation indicated. Each pavement category shall be checked by the Contractor for conformance with plan grade requirements by running lines of levels at intervals to determine the elevation at each joint intersection.

1.4 PRECONSTRUCTION TESTING OF MATERIALS

The Contractor shall not be entitled to any additional payment or extension of time because of delays caused by sampling and testing additional sources, or samples, necessitated by failure of any samples. Aggregates shall be sampled and tested by the Test Laboratory and shall be representative of the materials to be used for the project. Test results, signed by a Registered Engineer, shall be submitted 60 days before commencing paving. No aggregate shall be used unless test results show that it meets all requirements of these specifications, including compliance with ASTM C 33 and deleterious materials limitations.

1.5 SUBMITTALS

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are for information only. When used, a designation following the "G" designation identifies the office that will review the submittal for the Government. The following shall be submitted in accordance with Section 01330 SUBMITTAL PROCEDURES:

SD-03 Product Data

Equipment

Manufacturer's literature on the concrete plant; mixing equipment; hauling equipment; placing and finishing, and curing

equipment; at least 7 days prior to start of paving.

Paving; G

Paving Schedules at least 7 days prior to start of paving.

Mixture Proportions; G

The report of the Contractor's mixture proportioning studies showing the proportions of all ingredients and supporting information on aggregate and other materials that will be used in the manufacture of concrete, at least 14 days prior to commencing concrete placing operations.

1.6 EQUIPMENT

1.6.1 Batching and Mixing

The batching plant shall conform to NRMCA CPMB 100, the equipment requirements in ASTM C 94/C 94M, and as specified. Water shall not be weighed or measured cumulatively with another ingredient. All concrete materials batching shall meet ASTM C 94/C 94M requirements. Mixers shall be truck mixers. Batching, mixers, mixing time, permitted reduction of mixing time, and concrete uniformity shall meet the requirements of ASTM C 94/C 94M, and shall be documented in the initial weekly QC Report.

1.6.2 Transporting Equipment

Transporting equipment shall be in conformance with ASTM C 94/C 94M and as specified herein. Concrete shall be transported to the paving site in rear-dump trucks, in truck mixers designed with extra large blading and rear opening specifically for low slump concrete, or in agitators. Bottom-dump trucks shall not be used for delivery of concrete.

1.6.3 Delivery Equipment

When concrete transport equipment cannot operate on the paving lane, side-delivery transport equipment consisting of self-propelled moving conveyors shall be used to deliver concrete from the transport equipment and discharge it in front of the paver. Front-end loaders, dozers, or similar equipment shall not be used to distribute the concrete.

1.6.4 Nonrotating Pipe Float

A pipe float, if used, shall be a nonrotating pipe 6 to 10 inches in diameter and sufficiently long to span the full paving width when oriented at an angle of approximately 60 degrees with the centerline. The pipe float shall be mounted on a self-propelled frame that spans the paving lane. No means of applying water to the surface shall be incorporated in the pipe float.

1.6.5 Other Types of Finishing Equipment

Bridge deck finishers shall be used for pavements 10 inches or less in thickness, where longitudinal and transverse surface smoothness tolerances are 1/4 inch or greater. Clary screeds or other rotating tube floats may be allowed on the project for small slabs and odd shaped slabs around structures.

1.6.6 Curing Equipment

Equipment for curing is specified in paragraph CURING.

1.6.7 Texturing Equipment

Texturing equipment shall be as specified below.

1.6.7.1 Fabric Drag

A fabric drag shall consist of a piece of fabric material as wide as the lane width securely attached to a separate wheel mounted frame spanning the paving lane or to one of the other similar pieces of equipment. The material shall be wide enough to provide 12 to 18 inches dragging flat on the pavement surface. The fabric material shall be clean, reasonably new burlap, kept clean and saturated during use.

1.6.7.2 Deep Texturing Equipment

Texturing equipment shall consist of a stiff bristled broom or a comb with spring wire tines forming a drag at least 4 feet long. This drag shall be mounted in a wheeled frame spanning the paving lane and constructed to mechanically pull the drag in a straight line across the paving lane perpendicular to the centerline.

1.6.8 Sawing Equipment

Equipment for sawing joints and for other similar sawing of concrete shall be standard diamond-tip-bladed concrete saws mounted on a wheeled chassis.

1.6.9 Straightedge

The Contractor shall furnish and maintain at the job site one 12 foot straightedge for testing concrete surface smoothness. The straightedge shall be constructed of aluminum or magnesium alloy and shall have blades of box or box-girder cross section with flat bottom, adequately reinforced to insure rigidity and accuracy. Straightedges shall have handles for operation on the pavement.

PART 2 PRODUCTS

2.1 CEMENTITIOUS MATERIALS

Cementitious materials shall be portland cement in combination with pozzolan and shall conform to appropriate specifications listed below.

2.1.1 Portland Cement

Portland cement shall conform to ASTM C 150 Type I or II, low-alkali.

2.1.2 Pozzolan (Fly Ash and Silica Fume)

Fly ash shall conform to ASTM C 618 Class F, including all the supplementary optional physical requirements. Fly ash shall conform to EPA requirements in accordance with Section 01670 RECYCLED / RECOVERED MATERIALS.

2.1.2.1 Silica Fume

Silica fume shall conform to ASTM C 1240; available alkalies shall conform to the optimal limit given in Table 2. Silica fume may be furnished as a dry, densified material or as a slurry. The Contractor shall provide at his expense the services of a manufacturer's technical representative, experienced in mixing, proportioning, placement procedures, and curing of concrete containing silica fume. This representative shall be present on the project prior to and during at least the first 4 days of concreting using silica fume.

2.2 AGGREGATES

Aggregates shall consist of clean, hard, uncoated particles meeting the requirements of ASTM C 33, including deleterious materials, abrasion loss and soundness requirements of ASTM C 33, and other requirements specified herein. Aggregate not having a satisfactory demonstrable service record shall have a durability factor of 50 or more when subjected to freezing and thawing in concrete in accordance with ASTM C 666.

In addition to the grading requirements specified for coarse aggregate and for fine aggregate, the combined aggregate grading shall meet the following requirements.

a. If necessary, a blending aggregate shall be used to meet the required combined grading. This blending aggregate shall be batched separately. The combined grading of all aggregates used, in the proportions selected, shall be computed on the basis of cumulative percent retained on each sieve specified for fine and coarse aggregate.

b. The materials selected and the proportions used shall be such that when the Coarseness Factor (CF) and the Workability Factor (W) are plotted on a diagram as described in d. below, the point thus determined shall fall within the parallelogram described therein.

c. The Coarseness Factor (CF) shall be determined from the the following equation:

CF = (cumulative percent retained on the 3/8 in. sieve)(100)/(cumulative percent retained on the No. 8 sieve)

The Workability Factor (W) is defined as the cumulative percent passing the No. 8 sieve. However, W shall be adjusted, upwards only, by 2.5 percentage points for each 94 pounds of cementitious material per cubic yard greater than 564 pounds per cubic yard.

d. A diagram shall be plotted using a rectangular scale with W on the Y-axis with units from 20 (bottom) to 45 (top), and with CF on the X-axis with units from 80 (left side) to 30 (right side). On this diagram a parallelogram shall be plotted with corners at the following coordinates (CF-75, W-28), (CF-75, W-40), (CF-45, W-32.5), and (CF-45, W-41). If the point determined by the intersection of the computed CF and W does not fall within the above parallelogram, the grading of each size of aggregate used and the proportions selected shall be changed as necessary.

e. In addition, the individual percent retained on each sieve shall be plotted for the combined aggregate grading, on either rectangular or semi-log graph paper. The graph shall show a relative smooth transition between coarse and fine aggregate and

shall have no major valleys or peaks in the area smaller than the No. 8 sieve. If this plot does not meet the above criteria, the grading of each size aggregate used and the proportions selected shall be changed as necessary.

2.2.1 Coarse Aggregate

Coarse aggregate shall consist of crushed gravel, crushed stone, or a combination thereof. The nominal maximum size of the coarse aggregate shall be 3/4 inches. When the nominal maximum size is greater than 1 inch, the aggregates shall be furnished in two ASTM C 33 size groups, No. 67 and No. 4. The amount of deleterious material in each size of coarse aggregate shall not exceed the limits shown in ASTM C 33 Class 1N, 4M or 4S, depending on the weathering region, and the following limits:

a. Lightweight particles 1.0 max. percent by mass (ASTM C 123).

b. Other soft particles 2.0 max. percent by mass (COE CRD-C 130).

c. Total of all deleterious 5.0 max. percent by mass (substances listed in ASTM C 33 and above, exclusive of material finer than No. 200 sieve).

d. The separation medium for lightweight particles shall have a density of Sp. Gr. of 2.0.

2.2.2 Fine Aggregate

Fine aggregate shall consist of natural sand, manufactured sand, or a combination of the two, and shall be composed of clean, hard, durable particles. All fine aggregate shall be composed of clean, hard, durable particles meeting the requirements of ASTM C 33 and the requirements herein. The amount of deleterious material in the fine aggregate shall not exceed the limits in ASTM C 33 and shall not exceed the following limits:

a. Lightweight particles (ASTM C 123) 1.0 percent max. by mass using a medium with a density of Sp. Gr. of 2.0.

b. The total of all deleterious material types, listed in ASTM C 33 and above, shall not exceed 3.0 percent of the mass of the fine aggregate.

2.3 CHEMICAL ADMIXTURES

Air-entraining admixture shall conform to ASTM C 260. An accelerator shall be used only when specified in paragraph SPECIFIED CONCRETE STRENGTH AND OTHER PROPERTIES and shall not be used to reduce the amount of cementitious material used. Accelerator shall conform to ASTM C 494/C 494M Type C. Calcium chloride and admixtures containing calcium chloride shall not be used. A water-reducing or retarding admixture shall meet the requirements of ASTM C 494/C 494M. Type G or H admixtures are not allowed.

2.4 CURING MATERIALS

Membrane forming curing compound shall be a white pigmented compound conforming to ASTM C 309, Type 2. Burlap shall be new or shall be clean material never used for anything other than curing concrete.

2.5 WATER

Water for mixing and curing shall be clean, potable, and free of injurious amounts of oil, acid, salt, or alkali.

2.6 JOINT MATERIALS

2.6.1 Expansion Joint Material

Expansion joint filler shall be a preformed material conforming to ASTM D 1751. Expansion joint filler shall be 3/4 inch thick.

2.6.2 Slip Joint Material

Slip joint material shall be 1/4 inch thick expansion joint filler conforming to ASTM D 1751 or ASTM D 1752.

2.6.3 Contraction Joint Inserts

Sawable contraction joint inserts shall conform to COE CRD-C 540. Nonsawable contraction joint inserts shall have sufficient stiffness to permit placement in plastic concrete without deviation from a straight line and shall conform to the physical requirements of COE CRD-C 540, with the exception of resistance to sawing. Material for polyvinyl chloride inserts shall conform to COE CRD-C 572. No metal inserts of any kind shall be used.

2.7 REINFORCING

2.7.1 General

Reinforcing bars shall conform to ASTM A 615/A 615M billet steel Grade 60. Bar mats shall conform to ASTM A 184/A 184M. Reinforcement shall be free from loose, flaky rust, loose scale, oil, grease, mud, or other coatings that might reduce the bond with concrete.

2.7.2 Steel Fiber Reinforcing

Minimum ultimate tensile strength of the fibers shall be 50000 psi. The maximum aspect ratio (length divided by diameter) shall not exceed 100. Fibers longer than 2-1/2 inches shall not be used. The fibers shall be deformed and shall be furnished in small bundles adhered with water soluble glue.

2.8 DOWELS AND TIE BARS

2.8.1 Dowels

Dowels shall be single piece, plain (non-deformed) steel bars conforming to ASTM A 615/A 615M Grade 60 or higher. Dowels shall be free of loose, flaky rust and loose scale and shall be clean and straight.

2.8.2 Tie Bars

Tie bars shall be deformed steel bars conforming to ASTM A 615/A 615M Grade 60. Grade 60 or higher shall not be used for bars that are bent and straightened during construction.

2.9 EPOXY RESIN

All epoxy-resin materials shall be two-component materials conforming to

ASTM C 881, Class as appropriate for each application temperature to be encountered; except, that in addition, the materials shall meet the following requirements:

a. Material for use for embedding dowels and anchor bolts shall be Type IV, Grade 3.

b. Material for use as patching for complete filling of spalls, wide cracks, and other voids and for use in preparing epoxy resin mortar shall be Type III, Grade as approved.

c. Material for injecting cracks shall be Type IV, Grade 1.

d. Material for bonding freshly mixed portland cement concrete, mortar, or freshly mixed epoxy resin concrete to hardened concrete shall be Type V, Grade as approved.

2.10 SPECIFIED CONCRETE STRENGTH AND OTHER PROPERTIES

Specified compressive strength, f'c, for concrete is 4000 psi at 28 days. Maximum allowable water-cementitious material ratio is 0.45. The water-cementitious material ratio is based on absolute volume equivalency, where the ratio is determined using the weight of cement for a cement only mix, or using the total volume of cement plus pozzolan converted to an equivalent weight of cement by the absolute volume equivalency method described in ACI 211.1. The concrete shall be air-entrained with a total air content of 5 plus or minus 1 percent. The maximum allowable slump of the concrete shall be 3 inches for pavement constructed with fixed forms. The strength of the concrete will be considered satisfactory so long as the average of all sets of three consecutive test results equals or exceeds the specified compressive strength f'c and no individual test result falls below the specified strength f'c by more than 500 psi. Additional analysis or testing, including taking cores and/or load tests may be required at the Contractor's expense when the strength of the concrete in the structure is considered potentially deficient.

2.11 MIXTURE PROPORTIONS

2.11.1 Composition Concrete

Composition concrete shall be composed of cementitious material, water, fine and coarse aggregates, and admixtures. Pozzolan, if used, shall consist of not less than 15 percent by mass of the total cementitious material. The total cementitious material content shall be at least 517 lb/cu yd. Admixtures shall consist of air entraining admixture and may also include accelerator, retarder, water-reducing admixture. High range water-reducing admixtures and admixtures to produce flowable concrete shall not be used. No substitutions shall be made in the materials used in the mixture proportions without additional tests to show that the quality of the concrete is satisfactory.

2.11.2 Concrete Mixture Proportioning Studies

Trial design batches, mixture proportioning studies, and testing shall be the responsibility of the Contractor, and shall be performed by the Test Laboratory and signed by a Registered Engineer. No concrete pavement shall be placed until the Contracting Officer has approved the Contractor's mixture proportions. All materials used in mixture proportioning studies shall be representative of those proposed for use on the project. If there

is a change in materials, additional mixture design studies shall be made using the new materials. Trial mixtures having proportions, slumps, and air content suitable for the work shall be based on methodology described in ACI 211.1. At least three different water-cementitious ratios, which will produce a range of strength encompassing that required on the project, shall be used. Laboratory trial mixtures shall be proportioned for maximum permitted slump and air content. Maximum sand content shall be 40 percent of the total aggregate SSD weight. Aggregate quantities shall be based on the mass in a saturated surface dry condition.

2.11.3 Mixture Proportioning Procedure

The Contractor shall perform the following:

a. Fabricate, cure and test 6 test cylinders per age for each mixture at 7 and 28 days.

b. Using the average strength for each w/(c+p), plot the results from each of the three mixtures on separate graphs for w/(c+p) versus 28-day strength.

c. From the graphs select a w/(c+p) which will produce a mixture giving a 28-day strength equal to the required strength determined in accordance with the following paragraph.

2.11.4 Average Strength Required for Mixtures

In order to ensure meeting, during production, the strength requirements specified, the mixture proportions selected shall produce a required average strength, f'cr, exceeding the specified strength, f'c, in accordance with procedures in Chapter 3 of ACI 301, "Proportioning."

PART 3 EXECUTION

3.1 CONDITIONING OF UNDERLYING MATERIAL

Underlying material, base course, upon which concrete is to be placed shall be clean, damp, and free from debris, waste concrete or cement, frost, ice, and standing or running water. After the underlying material has been prepared for concrete placement, no equipment shall be permitted thereon.

3.2 WEATHER LIMITATIONS

3.2.1 Hot Weather Paving

The temperature of concrete shall not exceed 90 degrees F. Steel forms, dowels and reinforcing shall be cooled prior to concrete placement when steel temperatures are greater than 120 degrees F.

3.2.2 Cold Weather Paving

The ambient temperature of the air at the placing site and the temperature of surfaces to receive concrete shall be not less 40 degrees F. The temperature of the concrete when placed shall be not less than 50 degrees F. Materials entering the mixer shall be free from ice, snow, or frozen lumps. Salt, chemicals or other materials shall not be incorporated in the concrete to prevent freezing. Calcium chloride shall not be used at any time. Covering and other means shall be provided for maintaining the concrete at a temperature of at least 50 degrees F for not less than 72

hours after placing, and at a temperature above freezing for the remainder of the curing period. Pavement damaged by freezing shall be completely removed and replaced at the Contractor's expense as specified in paragraph, REPAIR, REMOVAL, AND REPLACEMENT OF SLABS.

3.3 CONCRETE PRODUCTION

3.3.1 General Requirements

Concrete shall be deposited in front of the paver within 45 minutes from the time cement has been charged into the mixing drum, except that if the ambient temperature is above 90 degrees F, the time shall be reduced to 30 minutes. Every load of concrete delivered to the paving site shall be accompanied by a batch ticket from the operator of the batching plant. Tickets shall show at least the mass, or volume, of all ingredients in each batch delivered, the water meter and revolution meter reading on truck mixers and the time of day. Tickets shall be delivered to the placing foreman who shall keep them on file and deliver them to the Government daily.

3.3.2 Transporting and Transfer-Spreading Operations

Non-agitating equipment shall be used only on smooth roads and for haul time less than 15 minutes. No equipment shall be allowed to operate on the prepared and compacted underlying material in front of the paver-finisher. Equipment shall be allowed to operate on the underlying material only if no damage is done to the underlying material and its degree of compaction. Any disturbance to the underlying material that does occur shall be corrected before the paver-finisher reaches the location of the disturbance and the equipment shall be replaced or procedures changed to prevent any future damage. Additional water may be added to truck mixers to bring the slump within the specified range provided the mixture water-cement ratio is not exceeded.

3.4 PAVING

Pavement shall be constructed with paving and finishing equipment utilizing fixed forms.

3.4.1 Consolidation

The paver vibrators shall be inserted into the concrete not closer to the underlying material than 2 inches. The vibrators or any tamping units in front of the paver shall be automatically controlled so that they shall be stopped immediately as forward motion ceases. Excessive vibration shall not be permitted. Concrete in small, odd-shaped slabs or in locations inaccessible to the paver mounted vibration equipment shall be vibrated with a hand-operated immersion vibrator. Vibrators shall not be used to transport or spread the concrete.

3.4.2 Operation

When the paver is operated between or adjacent to previously constructed pavement (fill-in lanes), provisions shall be made to prevent damage to the previously constructed pavement, including keeping the existing pavement surface free of any debris, and placing rubber mats beneath the paver tracks. Transversely oscillating screeds and extrusion plates shall overlap the existing pavement the minimum possible, but in no case more than 8 inches.

3.4.3 Required Results

The paver-finisher shall be operated to produce a thoroughly consolidated slab throughout, true to line and grade within specified tolerances. The paver-finishing operation shall produce a surface finish free of irregularities, tears, voids of any kind, and any other discontinuities. It shall produce only a very minimum of paste at the surface. Multiple passes of the paver-finisher shall not be permitted. The equipment and its operation shall produce a finished surface requiring no hand finishing, other than the use of cutting straightedges, except in very infrequent instances. No water, other than true fog sprays (mist), shall be applied to the concrete surface during paving and finishing.

3.4.4 Fixed Form Paving

Forms shall be steel, except that wood forms may be used for curves having a radius of 150 feet or less, and for fillets. Forms may be built up with metal or wood, added only to the base, to provide an increase in depth of not more than 25 percent. The base width of the form shall be not less than eight-tenths of the vertical height of the form, except that forms 8 inches or less in vertical height shall have a base width not less than the vertical height of the form. Wood forms for curves and fillets shall be adequate in strength and rigidly braced. Forms shall be set on firm material cut true to grade so that each form section when placed will be firmly in contact with the underlying layer for its entire base. Forms shall not be set on blocks or on built-up spots of underlying material. Forms shall remain in place at least 12 hours after the concrete has been placed. Forms shall be removed without injuring the concrete.

3.4.5 Placing Reinforcing Steel

Reinforcement shall be positioned on suitable chairs securely fastened to the subgrade prior to concrete placement, or may be placed on an initial layer of consolidated concrete, with the subsequent layer placed within 30 minutes of the first layer placement.

3.4.6 Placing Dowels and Tie Bars

Dowels shall be installed with alignment not greater than 1/8 inch per ft. Except as otherwise specified below, location of dowels shall be within a horizontal tolerance of plus or minus 5/8 inch and a vertical tolerance of plus or minus 3/16 inch. The portion of each dowel intended to move within the concrete or expansion cap shall be painted with one coat of rust inhibiting primer paint, and then oiled just prior to placement. Dowels and tie bars in joints shall be omitted when the center of the dowel or tie bar is located within a horizontal distance from an intersecting joint equal to or less than one-fourth of the slab thickness.

3.4.6.1 Contraction Joints

Dowels and tie bars in longitudinal and transverse contraction joints within the paving lane shall be held securely in place by means of rigid metal basket assemblies. The dowels and tie bars shall be welded to the assembly or held firmly by mechanical locking arrangements that will prevent them from becoming distorted during paving operations. The basket assemblies shall be held securely in the proper location by means of suitable anchors.

3.4.6.2 Construction Joints-Fixed Form Paving

Installation of dowels and tie bars shall be by the bonded-in-place method, supported by means of devices fastened to the forms. Installation by removing and replacing in preformed holes will not be permitted.

3.4.6.3 Dowels Installed in Hardened Concrete

Installation shall be by bonding the dowels into holes drilled into the hardened concrete. Holes approximately 1/8 inch greater in diameter than the dowels shall be drilled into the hardened concrete. Dowels shall be bonded in the drilled holes using epoxy resin injected at the back of the hole before installing the dowel and extruded to the collar during insertion of the dowel so as to completely fill the void around the dowel. Application by buttering the dowel shall not be permitted. The dowels shall be held in alignment at the collar of the hole, after insertion and before the grout hardens, by means of a suitable metal or plastic collar fitted around the dowel. The vertical alignment of the dowels shall be checked by placing the straightedge on the surface of the pavement over the top of the dowel and measuring the vertical distance between the straightedge and the beginning and ending point of the exposed part of the dowel. Where tie bars are required in longitudinal construction joints of slipform pavement, bent tie bars shall be installed at the paver, in front of the transverse screed or extrusion plate. If tie bars are required, a standard keyway shall be constructed, and the bent tie bars shall be inserted into the plastic concrete through a 26 gauge thick metal keyway liner. Tie bars shall not be installed in preformed holes. The keyway liner shall be protected and shall remain in place and become part of the joint. Before placement of the adjoining paving lane, the tie bars shall be straightened, without spalling the concrete around the bar.

3.4.6.4 Expansion Joints

Dowels in expansion joints shall be installed by the bonded-in-place method or by bonding into holes drilled in hardened concrete, using procedures specified above.

3.5 FINISHING

Clary screeds or "bridge deck" finishers equipment may be permitted. The sequence of machine operations shall be transverse finishing, longitudinal machine floating if used, straightedge finishing, texturing, and then edging of joints. Hand finishing shall be used only infrequently and only on isolated areas of odd slab shapes and in the event of a breakdown of the mechanical finishing equipment. Supplemental hand finishing for machine finished pavement shall be kept to an absolute minimum. Equipment to be used for supplemental hand finishing shall primarily be 10 to 12 feet cutting straightedges; only very sparing use of bull floats shall be allowed. At no time shall water be added to the surface of the slab in any way, except for fog (mist) sprays to prevent plastic shrinkage cracking.

3.5.1 Machine Finishing With Fixed Forms

The machine shall be designed to ride the forms. Machines that cause displacement of the forms shall be replaced. The machine shall make only one pass over each area of pavement. If the equipment and procedures do not produce a surface of uniform texture, true to grade, in one pass, the operation shall be immediately stopped and the equipment, mixture, and procedures adjusted as necessary.

3.5.2 Surface Correction

While the concrete is still plastic, irregularities and marks in the pavement surface shall be eliminated by means of cutting straightedges, 10 to 12 feet in length. Depressions shall be filled with freshly mixed concrete, struck off, consolidated, and refinished. Projections above the required elevation shall also be struck off and refinished. Long-handled, flat "bull floats" shall be used sparingly and only as necessary to correct minor, scattered surface defects. Finishing with hand floats and trowels shall be held to the absolute minimum necessary. Joints and edges shall not be overfinished.

3.5.3 Hand Finishing

Hand finishing operations shall be used only for those unusual slabs as specified previously. Grate tampers (jitterbugs) shall not be used. As soon as placed and vibrated, the concrete shall be struck off and screeded. The surface shall be tamped with a strike-off and tamping screed, or vibratory screed. Immediately following the final tamping of the surface, the pavement shall be floated longitudinally. Long-handled, flat bull floats shall be used sparingly and only as necessary to correct surface defects. Finishing with hand floats and trowels shall be held to the absolute minimum necessary. Joints and edges shall not be overfinished. No water shall be added to the pavement during finishing operations.

3.5.4 Texturing

Before the surface sheen has disappeared and before the concrete hardens, the surface of the pavement shall be given a texture as described herein. Following initial texturing on the first day of placement, the Placing Foreman, Contracting Officer representative, and a representative of the Using Agency shall inspect the texturing for compliance with design requirements. After curing is complete, all textured surfaces shall be thoroughly power broomed to remove all debris. Any type of transverse texturing shall produce grooves in straight lines across each lane within a tolerance of plus or minus 1/2 inch of a true line.

3.5.4.1 Fabric-Drag Surface Finish

Surface texture shall be applied by dragging the surface of the pavement, in the direction of the concrete placement, with a moist fabric drag. The dragging shall produce a uniform finished surface having a fine sandy texture without disfiguring marks.

3.5.4.2 Broom Texturing

Surface texture shall be applied using a mechanical stiff bristle broom drag of a type that will uniformly score the surface transverse to the pavement center line. The broom shall be capable of traversing the full width of the pavement in a single pass at a uniform speed and with a uniform pressure. Successive passes of the broom shall be overlapped the minimum necessary to obtain a uniformly textured surface. The scores should be uniform in appearance and approximately 1/16 inch in depth but not more than 1/8 inch in depth. Hand brooming will be permitted only on isolated odd shaped slabs or slabs where hand finishing is permitted.

3.5.5 Edging

After texturing has been completed, the edge of the slabs along the forms shall be carefully finished with an edging tool to form a smooth rounded surface of 1/8 inch radius. No water shall be added to the surface during edging.

3.6 CURING

Concrete shall be continuously protected against loss of moisture and rapid temperature changes for at least 7 days from the completion of finishing operations. Unhardened concrete shall be protected from rain and flowing water. During hot weather with low humidity and/or wind, the Contractor shall institute measures to prevent plastic shrinkage cracks from developing. ACI 305R contains means of predicting plastic shrinkage cracking and preventative measures. Plastic shrinkage cracks that occur shall be filled by injection of epoxy resin after the concrete hardens. Plastic shrinkage cracks shall never be troweled over or filled with slurry. Curing shall be accomplished by one of the following methods.

3.6.1 Membrane Curing

A uniform coating of white-pigmented membrane-forming curing compound shall be applied to the entire exposed surface of the concrete including pavement edges as soon as the free water has disappeared from the surface after finishing. If evaporation is high and no moisture is present on the surface even though bleeding has not stopped, fog sprays shall be used to keep the surface moist until setting of the cement occurs. Curing compound shall then be immediately applied. Curing compound shall be applied to the finished surfaces by means of a self-propelled automatic spraying machine, equipped with multiple spraying nozzles with wind shields, spaning the newly paved lane. The curing compound shall be applied at a maximum application rate of 200 square feet per gallon. The application of curing compound by hand-operated, mechanical powered pressure sprayers will be permitted only on odd widths or shapes of slabs where indicated and on concrete surfaces exposed by the removal of forms. The compound shall form a uniform, continuous, cohesive film that will not check, crack, or peel and that will be free from pinholes and other discontinuities. Areas where the curing compound develops the above defects or is damaged by heavy rainfall, sawing or other construction operations within the curing period, shall be immediately resprayed.

3.6.2 Moist Curing

Concrete to be moist-cured shall be maintained continuously wet for the entire curing period, commencing immediately after finishing. Surfaces shall be cured by ponding, by continuous sprinkling, by continuously saturated burlap or cotton mats, or by continuously saturated plastic coated burlap. Impervious sheet curing shall not be used.

3.7 JOINTS

No deviation from the jointing pattern shown on the drawings shall be made without written approval of the Norfolk District C.O.E. Pavement Engineer, Geotechnical Engineer, or Contracting Officer. All joints shall be straight, perpendicular to the finished grade of the pavement, and continuous from edge to edge or end to end of the pavement with no abrupt offset and no gradual deviation greater than 1/2 inch.

3.7.1 Longitudinal Construction Joints

Dowels shall be installed in the longitudinal construction joints, or the edges shall be thickened as indicated.

3.7.2 Transverse Construction Joints

Transverse construction joints shall be installed at a planned transverse joint, at the end of each day's placing operations and when concrete placement is interrupted. Transverse construction joints shall be constructed either by utilizing headers and hand placement and finishing techniques, or by placing concrete beyond the transverse construction joint location and then saw cutting full depth and removing concrete back to the transverse construction joint location. For the latter case, dowels shall be installed using methods for dowels installed in hardened concrete described above. All transverse construction joints shall be dowelled.

3.7.3 Expansion Joints

Expansion joints shall be formed where indicated, and about any structures and features that project through or into the pavement, using preformed joint filler of the type, thickness, and width indicated, and shall extend the full slab depth. Edges of the concrete at the joint face shall be edged. The joint filler strips shall be installed to form a recess at the pavement surface to be filled with joint sealant. Expansion joints shall be constructed with thickened edges for load transfer.

3.7.4 Slip Joints

Slip joints shall be installed the full depth of the slab using expansion joint preformed joint filler material attached to the face of the original concrete placement. A reservoir for joint sealant shall be constructed at the top of the joint. Edges of the joint face shall be edged.

3.7.5 Contraction Joints

Transverse and longitudinal contraction joints shall be of the weakened-plane or dummy type. Longitudinal contraction joints shall be constructed by sawing a groove in the hardened concrete with a power-driven saw. Transverse contraction joints shall be constructed in conformance with requirements for sawed joints.

3.7.5.1 Sawed Joints

Sawed contraction joints shall be constructed by sawing a groove in the concrete with a 1/8 inch blade to the indicated depth. The time of initial sawing shall vary depending on existing and anticipated weather conditions and shall be such as to prevent uncontrolled cracking of the pavement. Sawing of the joints shall commence as soon as the concrete has hardened sufficiently to permit cutting the concrete without chipping, spalling, or tearing. The joints shall be sawed at the required spacing consecutively in the sequence of the concrete placement. Sawing at a given joint location shall be discontinued when a crack develops ahead of the saw cut. Immediately after the joint is sawed, the saw cut and adjacent concrete surface shall be thoroughly flushed with water until all waste from sawing is removed from the joint. The surface shall be resprayed with curing compound as soon as free water disappears. The top of the joint opening and the joint groove at exposed edges shall be tightly sealed with cord or backer rod before the concrete in the region of the joint is resprayed with curing compound.

3.7.6 Thickened Edge Joints

Underlying material in the transition area shall meet the requirements for smoothness and compaction specified for all other areas of the underlying material.

3.8 REPAIR, REMOVAL, AND REPLACEMENT OF SLABS

New pavement slabs that contain full-depth cracks shall be removed and replaced, as specified herein at no cost to the Government. Removal and replacement shall be full depth, shall be full width of the paving lane, and the limit of removal shall be from each original transverse joint . The Contracting Officer will determine whether cracks extend full depth of the pavement and may require minimum 6 inch diameter cores to be drilled on the crack to determine depth of cracking. Cores shall be drilled and the hole later filled by the Contractor with a well consolidated concrete mixture bonded to the walls of the hole with epoxy resin. Drilling of cores and refilling holes shall be at no expense to the Government. Cracks that do not extend full depth of slab shall be cleaned and then pressure injected with epoxy resin, Type IV, Grade 1. The Contractor shall ensure that the crack is not widened during epoxy resin injection. Where a full depth crack intersects the original transverse joint, the slab(s) containing the crack shall be removed and replaced, with dowels installed, as required below. Spalls along joints shall be repaired as specified.

3.8.1 Removal and Replacement of Full Slabs

Unless there are keys or dowels present, all edges of the slab shall be sawcut full depth. If keys, dowels, or tie bars are present along any edges, these edges shall be sawed full depth 6 inches from the edge if only keys are present, or just beyond the end of dowels or tie bars if they are present. These joints shall then be carefully sawed on the joint line to within 1 inch of the depth of the dowel or key. The main slab shall be further divided by sawing full depth, at appropriate locations, and each piece lifted out and removed. The narrow strips along keyed or doweled edges shall be carefully broken up and removed. Care shall be taken to prevent damage to the dowels, tie bars, or keys or to concrete to remain in place. Protruding portions of dowels shall be painted and lightly oiled. The joint face below keys or dowels shall be suitably trimmed so that there is no abrupt offset. If underbreak occurs at any point along any edge, the area shall be hand-filled with concrete, producing an even joint face from top to bottom, before replacing the removed slab. If underbreak over 4 inches deep occurs, the entire slab containing the underbreak shall be removed and replaced. Where there are no dowels, tie bars, or keys on an edge, or where they have been damaged, dowels of the size and spacing as specified for other joints in similar pavement shall be installed by epoxy grouting them into holes drilled into the existing concrete. Original damaged dowels or tie bars shall be cut off flush with the joint face. All four edges of the new slab shall thus contain dowels or original keys or original tie bars. Prior to placement of new concrete, the underlying material shall be graded and recompacted, and the surfaces of all four joint faces shall be cleaned of all loose material and contaminants, and coated with a double application of membrane forming curing compound as bond breaker. Placement of concrete shall be as specified for original construction. The resulting joints around the new slab shall be prepared and sealed as specified.

3.8.2 Repairing Spalls Along Joints

Spalls along joints and cracks shall be repaired by first making a vertical saw cut at least 1 inch outside the spalled area and to a depth of at least 2 inches. Saw cuts shall be straight lines forming rectangular areas. The concrete between the saw cut and the joint, or crack, shall be chipped out to remove all unsound concrete. The cavity shall be thoroughly cleaned with high pressure water jets supplemented with compressed air to remove all loose material. Immediately before filling the cavity, a prime coat shall be applied to the dry cleaned surface of all sides and bottom of the cavity, except any joint face. The prime coat shall be applied in a thin coating and scrubbed into the surface with a stiff-bristle brush. Prime coat for portland cement repairs shall be a neat cement grout and for epoxy resin repairs shall be epoxy resin, Type III, Grade 1. The cavity shall be filled with low slump portland cement concrete or mortar, or with epoxy resin concrete or mortar. Portland cement concrete shall be used for larger spalls, those more than 1/3 cu. ft. in size after removal operations; portland cement mortar shall be used for spalls between 0.03 and 1/3 cu. ft; and epoxy resin mortar or Type III, Grade 3 epoxy resin for those spalls less than 0.03 cu. ft. in size after removal operations. Portland cement concretes and mortars shall be very low slump mixtures, proportioned, mixed, placed, tamped, and cured. Epoxy resin mortars shall be made with Type III, Grade 1, epoxy resin, using proportions, mixing, placing, tamping and curing procedures as recommended by the manufacturer. Any repair material on the surrounding surfaces of the existing concrete shall be removed before it hardens. Where the spalled area abuts a joint, an insert or other bond-breaking medium shall be used to prevent bond at the joint face. A reservoir for the joint sealant shall be sawed to the dimensions required for other joints.

3.8.3 Areas Defective in Plan Grade or Smoothness

In areas not meeting the specified limits for surface smoothness and plan grade, high areas shall be reduced to attain the required smoothness and grade, except as depth is limited below. High areas shall be reduced by grinding the hardened concrete with a surface grinding machine after the concrete is 14 days or more old. The depth of grinding shall not exceed 1/4 inch. All pavement areas requiring plan grade or surface smoothness corrections in excess of the specified limits, shall be removed and replaced. In pavement areas given a wire comb or tined texture, areas exceeding 25 square feet that have been corrected by rubbing or grinding shall be retextured by grooving machine sawn grooves meeting the requirements for the wire comb or tined texture. All areas in which grinding has been performed will be subject to the thickness tolerances specified in paragraph Thickness. Any grinding performed on individual slabs with excessive deficiencies shall be performed at the Contractor's own decision without entitlement to additional compensation if eventual removal of the slab is required.

3.9 EXISTING CONCRETE PAVEMENT REMOVAL AND REPAIR

Existing concrete pavement shall be removed as indicated and as specified in Section 02220 DEMOLITION modified, and expanded as specified herein. Removal, repair and replacement shall be made as indicated and as specified in paragraph REPAIR, REMOVAL, AND REPLACEMENT OR SLABS.

3.10 PAVEMENT PROTECTION

The Contractor shall protect the pavement against all damage prior to final acceptance of the work. Traffic shall be excluded from the new pavement. As a construction expedient in paving intermediate lanes between newly

paved pilot lanes, operation of the hauling equipment will be permitted on the new pavement after the pavement has been cured for 7 days and the joints have been sealed or otherwise protected. All new and existing pavement carrying construction traffic or equipment shall be continuously kept completely clean. Special cleaning and care shall be used where Contractor's traffic uses or crosses active airfield pavement.

3.11 TESTING AND INSPECTION FOR CONTRACTOR QUALITY CONTROL (CQC)

Paragraph ACCEPTABILITY OF WORK contains additional CQC requirements. The Contractor shall perform the inspection and tests described below and, based upon the results of these inspections and tests, shall take the action required and submit reports as specified. When, in the opinion of the Contracting Officer, the paving operation is out of control, concrete placement shall cease.

3.11.1 Batch Plant Control

A daily report shall be prepared indicating checks made for scale accuracy with test weights, checks of batching accuracy, and corrective action taken prior to and during placement for weighing or batching, type and source of cement used, type and source of pozzolan or slag used, amount and source of admixtures used, aggregate source, the required aggregate and water masses per cubic yd, amount of water as free moisture in each size of aggregate, and the batch aggregate and water masses per cubic yd. for each class of concrete batched during each day's plant operation.

3.11.2 Concrete Mixture

a. Air Content Testing. Air content tests shall be made when test specimens are fabricated. In addition, at least two other tests for air content shall be made on randomly selected batches of each separate concrete mixture produced during each 8-hour period of paving. Whenever air content reaches specified limits, an immediate confirmatory test shall be made. If the second test also shows air content at or exceeding specified limits, an adjustment shall immediately be made in the amount of air-entraining admixture batched to bring air content within specified limits. If the next adjusted batch of concrete is not within specified limits, concrete placement shall be halted until concrete air content is within specified limits.

b. Slump Testing. Slump tests shall be made when test specimens are fabricated. Additional tests shall be made when excessive variation in workability is reported by the placing foreman or Government inspector. Whenever slump approaches the maximum limit, an adjustment shall immediately be made in the batch masses of water and fine aggregate, without exceeding the maximum w/(c+p). When a slump result exceeds the specification limit, no further concrete shall be delivered to the paving site until adjustments have been made and slump is again within the limit.

c. Temperature. The temperature of the concrete shall be measured when strength specimens are fabricated.

d. Concrete Strength Testing. Four (4) cylinders from the same batch shall be fabricated, cured and tested for compressive strength, testing two cylinders at 7-day and two cylinders at 28-day age. A minimum of one set of four (4) cylinders shall be fabricated,

cured and tested for each shift of concrete placement. Control charts for strength, showing the 7-day and 28-day CQC compressive strengths, and the 28-day required compressive strength, shall be maintained and submitted with weekly CQC Reports.

3.11.3 Inspection Before Placing

Underlying materials, joint locations and types, construction joint faces, forms, reinforcing, dowels, and embedded items shall be inspected by a Registered Engineer in sufficient time prior to each paving operation in order to certify to the Contracting Officer that they are ready to receive concrete. The results of each inspection shall be reported in writing, and the certification signed by the Registered Engineer, prior to each days' paving.

3.11.4 Paving Operations

The placing foreman shall supervise all placing and paving operations, shall determine that the correct quality of concrete is placed in each location as shown, shall insure that the concrete is consolidated full depth and that finishing is performed as specified. The placing foreman shall be responsible for measuring and recording concrete temperatures and ambient temperature hourly during placing operations, weather conditions, time of placement, volume of concrete placed, and method of paving and any problems encountered.

3.11.5 Curing Inspection

a. Moist Curing Inspections. Each day on both work and non-work days, an inspection shall be made of all areas subject to moist curing. The surface moisture condition shall be noted and recorded. When any inspection finds an area of inadequate curing, immediate corrective action shall be taken, and the required curing period for the area shall be extended by 1 day.

b. Membrane Curing Inspection. At the end of each day's placement, the CQC Representative shall determine the quantity of compound used by measurement of the container; shall determine the area of concrete surface covered; shall then compute the rate of coverage in square feet per gallon and shall also note whether or not coverage is uniform. When the coverage rate of the curing compound is less than that specified or when the coverage is not uniform, the entire surface shall be sprayed again.

3.11.6 Cold-Weather Protection

At least once per day, an inspection shall be made of all areas subject to cold-weather protection. Any deficiencies shall be noted, corrected, and reported.

3.11.7 Reports

All results of tests or inspections conducted shall be reported informally as they are completed and in writing daily. A weekly report, signed by a registered engineer, shall be prepared for the updating of control charts and test data, and all CQC inspections and actions covering the entire period from the start of the construction through the current week. Reports of failures and the action taken shall be confirmed in writing in the routine reports. The Contracting Officer has the right to examine all

CQC records. A copy of weekly reports shall be faxed to the Norfolk District C.O.E. Pavement Engineer, Geotechnical Engineer, or Contracting Officer. At the completion of concrete placement, a certification report shall be prepared containing mix designs, all updated control charts and concrete test data, quality control reports, smoothness reports, and other pertinent data on the concrete, with a certification by a registered engineer that the concrete placed meets all specification requirements. A copy of the certification report shall be mailed to the Design District pavement or Geotechnical Engineer.

-- End of Section --

SECTION 02760

FIELD MOLDED SEALANTS FOR SEALING JOINTS IN RIGID PAVEMENTS
03/97

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in this text by the basic designation only.

AMERICAN SOCIETY FOR TESTING AND MATERIALS (ASTM)

ASTM C 509	(1994) Elastomeric Cellular Preformed Gasket and Sealing Material
ASTM D 789	(1998) Determination of Relative Viscosity and Moisture Content of Polyamide (PA)
ASTM D 5893	(1996) Cold Applied, Single Component Chemically Curing Silicon Joint Sealant for Portland Cement Concrete Pavement

1.2 SUBMITTALS

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are for information only. When used, a designation following the "G" designation identifies the office that will review the submittal for the Government. The following shall be submitted in accordance with Section 01330 SUBMITTAL PROCEDURES:

SD-03 Product Data

Manufacturer's Recommendations

Where installation procedures, or any part thereof, are required to be in accordance with the manufacturer's recommendations, printed copies of these recommendations, 30 days prior to use on the project. Installation of the material will not be allowed until the recommendations are received. Failure to furnish these recommendations can be cause for rejection of the material.

Equipment

List of proposed equipment to be used in performance of construction work including descriptive data, 30 days prior to use on the project.

SD-04 Samples

Products; G

Samples of the materials (sealant, primer if required, and backup material), in sufficient quantity for testing and approval

60 days prior to the beginning of work. No material will be allowed to be used until it has been approved.

1.3 TEST REQUIREMENTS

The joint sealant and backup or separating material shall be tested for conformance with the referenced applicable material specification. Testing of the materials shall be performed in an approved independent laboratory and certified copies of the test reports shall be submitted and approved 30 days prior to the use of the materials at the job site. Samples will be retained by the Government for possible future testing should the materials appear defective during or after application. Conformance with the requirements of the laboratory tests specified will not constitute final acceptance of the materials. Final acceptance will be based on the performance of the in-place materials.

1.4 EQUIPMENT

Machines, tools, and equipment used in the performance of the work required by this section shall be approved before the work is started and shall be maintained in satisfactory condition at all times.

1.4.1 Joint Cleaning Equipment

1.4.1.1 Tractor-Mounted Routing Tool

The routing tool used for removing old sealant from the joints shall be of such shape and dimensions and so mounted on the tractor that it will not damage the sides of the joints. The tool shall be designed so that it can be adjusted to remove the old material to varying depths as required. The use of V-shaped tools or rotary impact routing devices will not be permitted. Hand-operated spindle routing devices may be used to clean and enlarge random cracks.

1.4.1.2 Concrete Saw

A self-propelled power saw with water-cooled diamond or abrasive saw blades will be provided for cutting joints to the depths and widths specified or for refacing joints or cleaning sawed joints where sandblasting does not provide a clean joint.

1.4.1.3 Sandblasting Equipment

Sandblasting equipment shall include an air compressor, hose, and long-wearing venturi-type nozzle of proper size, shape and opening. The maximum nozzle opening should not exceed 1/4 inch. The air compressor shall be portable and shall be capable of furnishing not less than 150 cubic feet per minute and maintaining a line pressure of not less than 90 psi at the nozzle while in use. Compressor capability under job conditions must be demonstrated before approval. The compressor shall be equipped with traps that will maintain the compressed air free of oil and water. The nozzle shall have an adjustable guide that will hold the nozzle aligned with the joint approximately 1 inch above the pavement surface. The height, angle of inclination and the size of the nozzle shall be adjusted as necessary to secure satisfactory results.

1.4.1.4 Waterblasting Equipment

Waterblasting equipment shall include a trailer-mounted water tank, pumps,

high-pressure hose, wand with safety release cutoff control, nozzle, and auxiliary water resupply equipment. The water tank and auxiliary resupply equipment shall be of sufficient capacity to permit continuous operations. The nozzle shall have an adjustable guide that will hold the nozzle aligned with the joint approximately 1 inch above the pavement surface. The height, angle of inclination and the size of the nozzle shall be adjustable as necessary to obtain satisfactory results. A pressure gauge mounted at the pump shall show at all times the pressure in pounds per square inch at which the equipment is operating.

1.4.1.5 Hand Tools

Hand tools may be used, when approved, for removing defective sealant from a crack and repairing or cleaning the crack faces.

1.4.2 Sealing Equipment

1.4.2.1 Cold-Applied, Single-Component Sealing Equipment

The equipment for installing ASTM D 5893 single component joint sealants shall consist of an extrusion pump, air compressor, following plate, hoses, and nozzle for transferring the sealant from the storage container into the joint opening. The dimension of the nozzle shall be such that the tip of the nozzle will extend into the joint to allow sealing from the bottom of the joint to the top. The initially approved equipment shall be maintained in good working condition, serviced in accordance with the supplier's instructions, and shall not be altered in any way without obtaining prior approval. Small hand-held air-powered equipment (i.e., caulking guns) may be used for small applications.

1.5 TRIAL JOINT SEALANT INSTALLATION

Prior to the cleaning and sealing of the joints for the entire project, a test section of at least 200 feet long shall be prepared using the specified materials and approved equipment, so as to demonstrate the proposed joint preparation and sealing of all types of joints in the project. Following the completion of the test section and before any other joint is sealed, the test section shall be inspected to determine that the materials and installation meet the requirements specified. If it is determined that the materials or installation do not meet the requirements, the materials shall be removed, and the joints shall be recleaned and resealed at no cost to the Government. When the test section meets the requirements, it may be incorporated into the permanent work and paid for at the contract unit price per linear foot for sealing items scheduled. All other joints shall be prepared and sealed in the manner approved for sealing the test section.

1.6 DELIVERY AND STORAGE

Materials delivered to the job site shall be inspected for defects, unloaded, and stored with a minimum of handling to avoid damage. Storage facilities shall be provided by the Contractor at the job site for maintaining materials at the temperatures and conditions recommended by the manufacturer.

1.7 ENVIRONMENTAL CONDITIONS

The ambient air temperature and the pavement temperature within the joint wall shall be a minimum of 50 degrees F and rising at the time of

application of the materials. Sealant shall not be applied if moisture is observed in the joint.

PART 2 PRODUCTS

2.1 SEALANTS

Materials for sealing cracks in the various paved areas indicated on the drawings shall be as follows:

Area	Sealing Material
Project site (Trash Dumpster Pad)	ASTM D 5893

2.2 PRIMERS

Primers, when their use is recommended by the manufacturer of the sealant, shall be as recommended by the manufacturer of the sealant.

2.3 BACKUP MATERIALS

The backup material shall be a compressible, nonshrinking, nonstaining, nonabsorbing material and shall be nonreactive with the joint sealant. The material shall have a melting point at least 5 degrees F greater than the pouring temperature of the sealant being used when tested in accordance with ASTM D 789. The material shall have a water absorption of not more than 5 percent of the sample weight when tested in accordance with ASTM C 509. The backup material shall be 25 plus or minus 5 percent larger in diameter than the nominal width of the crack.

2.4 BOND BREAKING TAPES

The bond breaking tape or separating material shall be a flexible, nonshrinkable, nonabsorbing, nonstaining, and nonreacting adhesive-backed tape. The material shall have a melting point at least 5 degrees F greater than the pouring temperature of the sealant being used when tested in accordance with ASTM D 789. The bond breaker tape shall be approximately 1/8 inch wider than the nominal width of the joint and shall not bond to the joint sealant.

PART 3 EXECUTION

3.1 PREPARATION OF JOINTS

Immediately before the installation of the sealant, the joints shall be thoroughly cleaned to remove all laitance, curing compound, filler, protrusions of hardened concrete, and old sealant from the sides and upper edges of the joint space to be sealed.

3.1.1 Existing Sealant Removal

The in-place sealant shall be cut loose from both joint faces and to the depth shown on the drawings, using the tractor-mounted routing equipment, concrete saw, waterblaster as specified in paragraph EQUIPMENT. Depth shall be sufficient to accommodate any separating or backup material that is required to maintain the depth of new sealant to be installed. Prior to further cleaning operations, all loose old sealant remaining in the joint opening shall be removed by blowing with compressed air. Hand tools may be

required to remove sealant from random cracks. Chipping, spalling, or otherwise damaging the concrete will not be allowed.

3.1.2 Sawing

3.1.2.1 Refacing of Joints

Refacing or facing of joints shall be accomplished using a concrete saw as specified in paragraph EQUIPMENT to remove all residual old sealant and a minimum of concrete from the joint face to provide exposure of newly cleaned concrete, and, if required, to enlarge the joint opening to the width and depth shown on the drawings. The blade shall be stiffened with a sufficient number of suitable dummy (used) blades or washers. Immediately following the sawing operation, the joint opening shall be thoroughly cleaned using a water jet to remove all saw cuttings and debris.

3.1.3 Sandblasting

The newly exposed concrete joint faces and the pavement surfaces extending a minimum of 1/2 inch from the joint edges shall be sandblasted clean. A multiple-pass technique shall be used until the surfaces are free of dust, dirt, curing compound, filler, old sealant residue, or any foreign debris that might prevent the bonding of the sealant to the concrete. After final cleaning and immediately prior to sealing, the joints shall be blown out with compressed air and left completely free of debris and water.

3.1.4 Back-Up Material

When the joint opening is of a greater depth than indicated for the sealant depth, the lower portion of the joint opening shall be plugged or sealed off using a back-up material to prevent the entrance of the sealant below the specified depth. Care shall be taken to ensure that the backup material is placed at the specified depth and is not stretched or twisted during installation.

3.1.5 Bond Breaking Tape

Where inserts or filler materials contain bitumen, or the depth of the joint opening does not allow for the use of a backup material, a bond breaker separating tape will be inserted to prevent incompatibility with the filler materials and three-sided adhesion of the sealant. The tape shall be securely bonded to the bottom of the joint opening so it will not float up into the new sealant.

3.1.6 Rate of Progress of Joint Preparation

The stages of joint preparation which include sandblasting, air pressure cleaning and placing of the back-up material shall be limited to only that lineal footage that can be sealed during the same day.

3.2 PREPARATION OF SEALANT

3.2.1 Single-Component, Cold-Applied Sealants

The ASTM D 5893 sealant and containers shall be inspected prior to use. Any materials that contain water, hard caking of any separated constituents, nonreversible jell, or materials that are otherwise unsatisfactory shall be rejected. Settlement of constituents in a soft mass that can be readily and uniformly remixed in the field with simple

tools will not be cause for rejection.

3.3 INSTALLATION OF SEALANT

3.3.1 Time of Application

Joints shall be sealed immediately following final cleaning of the joint walls and following the placement of the separating or backup material. Open joints that cannot be sealed under the conditions specified, or when rain interrupts sealing operations shall be recleaned and allowed to dry prior to installing the sealant.

3.3.2 Sealing Joints

Immediately preceding, but not more than 50 feet ahead of the joint sealing operations, a final cleaning with compressed air shall be performed. The joints shall be filled from the bottom up to 1/8 inch plus or minus 1/16 inch below the pavement surface. Excess or spilled sealant shall be removed from the pavement by approved methods and shall be discarded. The sealant shall be installed in such a manner as to prevent the formation of voids and entrapped air. In no case shall gravity methods or pouring pots be used to install the sealant material. Traffic shall not be permitted over newly sealed pavement until authorized by the Contracting Officer. When a primer is recommended by the manufacturer, it shall be applied evenly to the joint faces in accordance with the manufacturer's instructions. Joints shall be checked frequently to ensure that the newly installed sealant is cured to a tack-free condition within the time specified.

3.3.3 Manufacturer's Recommendations

Contractor shall provide printed copies of manufacturers recommendations where installation procedures are required to be in accordance with the manufacturers recommendations.

3.4 INSPECTION

3.4.1 Joint Cleaning

Joints shall be inspected during the cleaning process to correct improper equipment and cleaning techniques that damage the concrete pavement in any manner. Cleaned joints shall be approved prior to installation of the separating or back-up material and joint sealant.

3.4.2 Joint Sealant Application Equipment

The application equipment shall be inspected to ensure conformance to temperature requirements, proper proportioning and mixing (if two-component sealant) and proper installation. Evidences of bubbling, improper installation, failure to cure or set shall be cause to suspend operations until causes of the deficiencies are determined and corrected.

3.4.3 Joint Sealant

The joint sealant shall be inspected for proper rate of cure and set, bonding to the joint walls, cohesive separation within the sealant, reversion to liquid, entrapped air and voids. Sealants exhibiting any of these deficiencies at any time prior to the final acceptance of the project shall be removed from the joint, wasted, and replaced as specified herein

at no additional cost to the Government.

3.5 CLEAN-UP

Upon completion of the project, all unused materials shall be removed from the site and the pavement shall be left in a clean condition.

-- End of Section --

SECTION 02763

PAVEMENT MARKINGS
04/01

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.

AMERICAN ASSOCIATION OF STATE HIGHWAY AND TRANSPORTATION OFFICIALS (AASHTO)

AASHTO M 247	(1981; R 1996) Glass Beads Used in Traffic Paint

AMERICAN SOCIETY FOR TESTING AND MATERIALS (ASTM)

ASTM D 792	(1998) Density and Specific Gravity (Relative Density) of Plastics by Displacement
ASTM D 4505	(1996) Preformed Plastic Pavement Marking Tape for Extended Service Life
ASTM E 28	(1999) Softening Point of Resins by Ring and Ball Apparatus

U.S. GENERAL SERVICES ADMINISTRATION (GSA)

FS TT-B-1325	(Rev C; Notice 1; Canc. Notice 2) Beads (Glass Spheres) Retro-Reflective (Metric)
FS TT-P-1952	(Rev D; Canc. Notice 1) Paint, Traffic and Airfield Marking, Waterborne (Metric)

1.2 SUBMITTALS

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are for information only. When used, a designation following the "G" designation identifies the office that will review the submittal for the Government. The following shall be submitted in accordance with Section 01330 SUBMITTAL PROCEDURES:

SD-03 Product Data

Equipment

Lists of proposed equipment, including descriptive data, and notifications of proposed Contractor actions as specified in this section. List of removal equipment shall include descriptive data indicating area of coverage per pass, pressure adjustment range, tank and flow capacities, and safety precautions required for the

equipment operation.

Composition Requirements

Manufacturer's current printed product description and Material Safety Data Sheets (MSDS) for each type paint/color proposed for use.

SD-06 Test Reports

Sampling and Testing

Certified copies of the test reports, prior to the use of the materials at the jobsite. Testing shall be performed in an approved independent laboratory.

SD-07 Certificates

Volatile Organic Compound (VOC)

Certificate stating that the proposed pavement marking paint meets the VOC regulations of the local Air Pollution Control District having jurisdiction over the geographical area in which the project is located.

1.3 DELIVERY AND STORAGE

All materials shall be delivered and stored in sealed containers that plainly show the designated name, formula or specification number, batch number, color, date of manufacture, manufacturer's name, and directions, all of which shall be plainly legible at time of use.

1.4 EQUIPMENT

All machines, tools and equipment used in the performance of the work shall be approved and maintained in satisfactory operating condition. Equipment operating on roads shall display low speed traffic markings and traffic warning lights.

1.4.1 Paint Application Equipment

The equipment to apply paint to pavements shall be a self-propelled or mobile-drawn pneumatic spraying machine with suitable arrangements of atomizing nozzles and controls to obtain the specified results. The machine shall have a speed during application not less than 5 mph, and shall be capable of applying the stripe widths indicated, at the paint coverage rate specified in paragraph APPLICATION, and of even uniform thickness with clear-cut edges. Equipment used for marking streets shall be capable of placing the prescribed number of lines at a single pass as solid lines, intermittent lines or a combination of solid and intermittent lines using a maximum of two different colors of paint as specified. The paint applicator shall have paint reservoirs or tanks of sufficient capacity and suitable gauges to apply paint in accordance with requirements specified. Tanks shall be equipped with suitable air-driven mechanical agitators. The spray mechanism shall be equipped with quick-action valves conveniently located, and shall include necessary pressure regulators and gauges in full view and reach of the operator. Paint strainers shall be installed in paint supply lines to ensure freedom from residue and foreign matter that may cause malfunction of the spray guns. The paint applicator

shall be readily adaptable for attachment of an air-actuated dispenser for the reflective media approved for use. Pneumatic spray guns shall be provided for hand application of paint in areas where the mobile paint applicator cannot be used.

1.4.2 Thermoplastic Application Equipment

1.4.2.1 Thermoplastic Material

Thermoplastic material shall be applied to the primed pavement surface by spray techniques or by the extrusion method, wherein one side of the shaping die is the pavement and the other three sides are contained by, or are part of, suitable equipment for heating and controlling the flow of material. By either method, the markings shall be applied with equipment that is capable of providing continuous uniformity in the dimensions of the stripe.

1.4.2.2 Application Equipment

a. Application equipment shall provide continuous mixing and agitation of the material. Conveying parts of the equipment between the main material reservoir and the extrusion shoe or spray gun shall prevent accumulation and clogging. All parts of the equipment which come into contact with the material shall be easily accessible and exposable for cleaning and maintenance. All mixing and conveying parts up to and including the extrusion shoes and spray guns shall maintain the material at the required temperature with heat-transfer oil or electrical-element-controlled heat.

b. The application equipment shall be constructed to ensure continuous uniformity in the dimensions of the stripe. The applicator shall provide a means for cleanly cutting off stripe ends squarely and shall provide a method of applying "skiplines". The equipment shall be capable of applying varying widths of traffic markings.

c. The applicator shall be equipped with a drop-on type bead dispenser capable of uniformly dispensing reflective glass spheres at controlled rates of flow. The bead dispenser shall be automatically operated and shall begin flow prior to the flow of composition to assure that the strip is fully reflectorized.

1.4.2.3 Mobile and Maneuverable

Application equipment shall be mobile and maneuverable to the extent that straight lines can be followed and normal curves can be made in a true arc. The equipment used for the placement of thermoplastic pavement markings shall be of two general types: mobile applicator and portable applicator.

a. Mobile Application Equipment: The mobile applicator shall be defined as a truck-mounted, self-contained pavement marking machine that is capable of hot applying thermoplastic by either the extrusion or spray method. The unit shall be equipped to apply the thermoplastic marking material at temperatures exceeding 375 degrees F, at widths varying from 3 to 12 inches and in thicknesses varying from 0.020 to 0.190 inch and shall have an automatic drop-on bead system. The mobile unit shall be capable of operating continuously and of installing a minimum of 20,000 lineal feet of longitudinal markings in an 8-hour day.

(1) The mobile unit shall be equipped with a melting kettle which

holds a minimum of 6000 pounds of molten thermoplastic material. The kettle shall be capable of heating the thermoplastic composition to temperatures of 375 to 425 degrees F. A thermostatically controlled heat transfer liquid shall be used. Heating of the composition by direct flame will not be allowed. Oil and material temperature gauges shall be visible at both ends of the kettle. The mobile unit shall be equipped with a spray gun system. The spray system shall consist of a minimum of four spray guns, located two on each side of the truck, and shall be capable of marking simultaneous edgeline and centerline stripes. The spray system shall be surrounded (jacketed) with heating oil to maintain the molten thermoplastic at a temperature of 375 to 425 degrees F; and shall be capable of spraying a stripe of 3 to 12 inches in width, and in thicknesses varying from 0.055 inch to 0.095 inch, and of generally uniform cross section.

(2) The mobile unit shall be equipped with an electronic programmable line pattern control system. The control system shall be capable of applying skip or solid lines in any sequence, through any and all of the extrusion shoes, or the spray guns, and in programmable cycle lengths. In addition, the mobile unit shall be equipped with an automatic counting mechanism capable of recording the number of lineal feet of thermoplastic markings applied to the pavement surface with an accuracy of 0.5 percent.

b. Portable Application Equipment: The portable applicator shall be defined as hand-operated equipment, specifically designed for placing special markings such as crosswalks, stopbars, legends, arrows, and short lengths of lane, edge and centerlines. The portable applicator shall be capable of applying thermoplastic pavement markings by the extrusion method. The portable applicator shall be loaded with hot thermoplastic composition from the melting kettles on the mobile applicator. The portable applicator shall be equipped with all the necessary components, including a materials storage reservoir, bead dispenser, extrusion shoe, and heating accessories, so as to be capable of holding the molten thermoplastic at a temperature of 375 to 425 degrees F, of extruding a line of 3 to 12 inches in width, and in thicknesses of not less than 0.125 inch nor more than 0.190 inch and of generally uniform cross section.

1.4.3 Reflective Media Dispenser

The dispenser for applying the reflective media shall be attached to the paint dispenser and shall operate automatically and simultaneously with the applicator through the same control mechanism. The dispenser shall be capable of adjustment and designed to provide uniform flow of reflective media over the full length and width of the stripe at the rate of coverage specified in paragraph APPLICATION, at all operating speeds of the applicator to which it is attached.

1.4.4 Preformed Tape Application Equipment

Mechanical application equipment shall be used for the placement of preformed marking tape. Mechanical application equipment shall be defined as a mobile pavement marking machine specifically designed for use in applying precoated, pressure-sensitive pavement marking tape of varying widths, up to 12 inches. The applicator shall be equipped with rollers, or other suitable compactive device, to provide initial adhesion of the preformed, pressure-sensitive marking tape with the pavement surface. Additional hand-operated rollers shall be used as required to properly seat the thermoplastic tape.

1.4.5 Surface Preparation Equipment

1.4.5.1 Sandblasting Equipment

Sandblasting equipment shall include an air compressor, hoses, and nozzles of proper size and capacity as required for cleaning surfaces to be painted. The compressor shall be capable of furnishing not less than 150 cfm of air at a pressure of not less than 90 psi at each nozzle used, and shall be equipped with traps that will maintain the compressed air free of oil and water.

1.4.5.2 Waterblast Equipment

The water pressure shall be specified at 2600 psi at 140 degrees F in order to adequately clean the surfaces to be marked.

1.4.6 Marking Removal Equipment

Equipment shall be mounted on rubber tires and shall be capable of removing markings from the pavement without damaging the pavement surface or joint sealant. Waterblasting equipment shall be capable of producing an adjustable, pressurized stream of water. Sandblasting equipment shall include an air compressor, hoses, and nozzles. The compressor shall be equipped with traps to maintain the air free of oil and water.

1.4.6.1 Chemical Equipment

Chemical equipment shall be capable of application and removal of chemicals from the pavement surface, and shall leave only non-toxic biodegradeable residue.

1.4.7 Traffic Controls

Suitable warning signs shall be placed near the beginning of the worksite and well ahead of the worksite for alerting approaching traffic from both directions. Small markers shall be placed along newly painted lines or freshly placed raised markers to control traffic and prevent damage to newly painted surfaces or displacement of raised pavement markers. Painting equipment shall be marked with large warning signs indicating slow-moving painting equipment in operation.

1.5 HAND-OPERATED, PUSH-TYPE MACHINES

All machines, tools, and equipment used in performance of the work shall be approved and maintained in satisfactory operating condition. Hand-operated push-type machines of a type commonly used for application of paint to pavement surfaces will be acceptable for marking small streets and parking areas. Applicator machine shall be equipped with the necessary paint tanks and spraying nozzles, and shall be capable of applying paint uniformly at coverage specified. Sandblasting equipment shall be provided as required for cleaning surfaces to be painted. Hand-operated spray guns shall be provided for use in areas where push-type machines cannot be used.

1.6 MAINTENANCE OF TRAFFIC

1.6.1 Roads, Streets, and Parking Areas

When traffic must be rerouted or controlled to accomplish the work, the

necessary warning signs, flagpersons, and related equipment for the safe passage of vehicles shall be provided.

1.7 WEATHER LIMITATIONS FOR REMOVAL

Pavement surface shall be free of snow, ice, or slush. Surface temperature shall be at least 40 degrees F and rising at the beginning of operations, except those involving shot or sand blasting. Operation shall cease during thunderstorms. Operation shall cease during rainfall, except for waterblasting and removal of previously applied chemicals. Waterblasting shall cease where surface water accumulation alters the effectiveness of material removal.

PART 2 PRODUCTS

2.1 PAINT

The paint shall be homogeneous, easily stirred to smooth consistency, and shall show no hard settlement or other objectionable characteristics during a storage period of 6 months. Paints for airfields, roads, and streets shall conform to FS TT-P-1952, color as indicated. Pavement marking paints shall comply with applicable state and local laws enacted to ensure compliance with Federal Clean Air Standards. Paint materials shall conform to the restrictions of the local Air Pollution Control District.

2.2 THERMOPLASTIC COMPOUNDS

The thermoplastic reflectorized pavement marking compound shall be extruded or sprayed in a molten state onto a primed pavement surface. Following a surface application of glass beads and upon cooling to normal pavement temperatures, the marking shall be an adherent reflectorized strip of the specified thickness and width that is capable of resisting deformation by traffic.

2.2.1 Composition Requirements

The binder component shall be formulated as a hydrocarbon resin. The pigment, beads and filler shall be uniformly dispersed in the binder resin. The thermoplastic composition shall be free from all skins, dirt, and foreign objects and shall comply with the following requirements:

	Percent by Weight	
Component	White	Yellow
Binder	17 min.	17 min.
Titanium dioxide	10 min.	-
Glass beads,	20 min.	20 min.
Calcium carbonate & inert fillers	49 max.	*
Yellow pigments	-	*

*Amount and type of yellow pigment, calcium carbonate and inert fillers

shall be at the option of the manufacturer, providing the other composition requirements of this specification are met.

2.2.2 Physical Properties

2.2.2.1 Color

The color shall be as indicated.

2.2.2.2 Drying Time

When installed at 70 degrees F and in thicknesses between 1/8 and 3/16 inch, the composition shall be completely solid and shall show no damaging effect from traffic after curing 15 minutes.

2.2.2.3 Softening Point

The composition shall have a softening point of not less than 194 degrees F when tested in accordance with ASTM E 28.

2.2.2.4 Specific Gravity

The specific gravity of the composition shall be between 1.9 and 2.2 as determined in accordance with ASTM D 792.

2.2.3 Asphalt Concrete Primer

The primer for asphalt concrete pavements shall be a thermosetting adhesive with a solids content of pigment reinforced synthetic rubber and synthetic plastic resin dissolved and/or dispersed in a volatile organic compound (VOC). Solids content shall not be less than 10 percent by weight at 70 degrees F and 60 percent relative humidity. A wet film thickness of 0.005 inch plus or minus 0.001 inch, shall dry to a tack-free condition in less than 5 minutes.

2.2.4 Portland Cement Concrete Primer

The primer for Portland cement concrete pavements shall be an epoxy resin primer. The primer shall be of the type recommended by the manufacturer of the thermoplastic composition. Epoxy primers recommended by the manufacturer shall be approved by the Contracting Officer prior to use. Requests for approval shall be accompanied with technical data, instructions for use, and a 1 quart sample of the primer material.

2.3 PREFORMED TAPE

The preformed tape shall be an adherent reflectorized strip in accordance with ASTM D 4505 Type I or IV, Class optional.

2.4 REFLECTIVE MEDIA

Reflective media for airfields shall conform to FS TT-B-1325, Type I, Gradation A. Reflective media for roads and streets shall conform to FS TT-B-1325, Type I, Gradation A or AASHTO M 247, Type I.

2.5 SAMPLING AND TESTING

Materials proposed for use shall be stored on the project site in sealed and labeled containers, or segregated at source of supply, sufficiently in

advance of needs to allow 60 days for testing. Upon notification by the Contractor that the material is at the site or source of supply, a sample shall be taken by random selection from sealed containers by the Contractor in the presence of a representative of the Contracting Officer. Samples shall be clearly identified by designated name, specification number, batch number, manufacturer's formulation number, project contract number, intended use, and quantity involved. Testing shall be performed in an approved independent laboratory. If materials are approved based on reports furnished by the Contractor, samples will be retained by the Government for possible future testing should the material appear defective during or after application.

PART 3 EXECUTION

3.1 SURFACE PREPARATION

Surfaces to be marked shall be thoroughly cleaned before application of the pavement marking material. Dust, dirt, and other granular surface deposits shall be removed by sweeping, blowing with compressed air, rinsing with water or a combination of these methods as required. Rubber deposits, surface laitance, existing paint markings, and other coatings adhering to the pavement shall be completely removed with scrapers, wire brushes, sandblasting, approved chemicals, or mechanical abrasion as directed. Areas of old pavement affected with oil or grease shall be scrubbed with several applications of trisodium phosphate solution or other approved detergent or degreaser, and rinsed thoroughly after each application. After cleaning, oil-soaked areas shall be sealed with cut shellac to prevent bleeding through the new paint. Pavement surfaces shall be allowed to dry, when water is used for cleaning, prior to striping or marking. Surfaces shall be recleaned, when work has been stopped due to rain.

3.1.1 Pretreatment for Early Painting

Where early painting is required on rigid pavements, a pretreatment with an aqueous solution containing 3 percent phosphoric acid and 2 percent zinc chloride shall be applied to prepared pavement areas prior to painting.

3.1.2 Cleaning Existing Pavement Markings

In general, markings shall not be placed over existing pavement marking patterns. Existing pavement markings, which are in good condition but interfere or conflict with the newly applied marking patterns, shall be removed. Deteriorated or obscured markings that are not misleading or confusing or interfere with the adhesion of the new marking material do not require removal. New preformed and thermoplastic pavement markings shall not be applied over existing preformed or thermoplastic markings. Whenever grinding, scraping, sandblasting or other operations are performed the work must be conducted in such a manner that the finished pavement surface is not damaged or left in a pattern that is misleading or confusing. When these operations are completed the pavement surface shall be blown off with compressed air to remove residue and debris resulting from the cleaning work.

3.1.3 Cleaning Concrete Curing Compounds

On new Portland cement concrete pavements, cleaning operations shall not begin until a minimum of 30 days after the placement of concrete. All new concrete pavements shall be cleaned by either sandblasting or water blasting. When water blasting is performed, thermoplastic and preformed

markings shall be applied no sooner than 24 hours after the blasting has been completed. The extent of the blasting work shall be to clean and prepare the concrete surface as follows:

a. There is no visible evidence of curing compound on the peaks of the textured concrete surface.

b. There are no heavy puddled deposits of curing compound in the valleys of the textured concrete surface.

c. All remaining curing compound is intact; all loose and flaking material is removed.

d. The peaks of the textured pavement surface are rounded in profile and free of sharp edges and irregularities.

e. The surface to be marked is dry.

3.2 APPLICATION

All pavement markings and patterns shall be placed as shown on the plans.

3.2.1 Paint

Paint shall be applied to clean, dry surfaces, and only when air and pavement temperatures are above 40 degrees F and less than 95 degrees F. Paint temperature shall be maintained within these same limits. New asphalt pavement surfaces and new Portland concrete cement shall be allowed to cure for a period of not less than 30 days before applications of paint. Paint shall be applied pneumatically with approved equipment at rate of coverage specified . The Contractor shall provide guide lines and templates as necessary to control paint application. Special precautions shall be taken in marking numbers, letters, and symbols. Edges of markings shall be sharply outlined.

3.2.1.1 Rate of Application

a. Reflective Markings: Pigmented binder shall be applied evenly to the pavement area to be coated at a rate of 105 plus or minus 5 square feet per gallon. Glass spheres shall be applied uniformly to the wet paint on road and street pavement at a rate of 6 plus or minus 0.5 pounds of glass spheres per gallon of paint.

b. Nonreflective Markings: Paint shall be applied evenly to the pavement surface to be coated at a rate of 105 plus or minus 5 square feet per gallon.

3.2.1.2 Drying

The maximum drying time requirements of the paint specifications will be strictly enforced to prevent undue softening of bitumen, and pickup, displacement, or discoloration by tires of traffic. If there is a delay in drying of the markings, painting operations shall be discontinued until cause of the slow drying is determined and corrected.

3.2.2 Thermoplastic Compounds

Thermoplastic pavement markings shall be placed upon dry pavement; surface dry only will not be considered an acceptable condition. At the time of

installation, the pavement surface temperature shall be a minimum of 40 degrees F and rising. Thermoplastics, as placed, shall be free from dirt or tint.

3.2.2.1 Longitudinal Markings

All centerline, skipline, edgeline, and other longitudinal type markings shall be applied with a mobile applicator. All special markings, crosswalks, stop bars, legends, arrows, and similar patterns shall be placed with a portable applicator, using the extrusion method.

3.2.2.2 Primer

After surface preparation has been completed the asphalt and/or concrete pavement surface shall be primed. The primer shall be applied with spray equipment. Primer materials shall be allowed to "set-up" prior to applying the thermoplastic composition. The asphalt concrete primer shall be allowed to dry to a tack-free condition, usually occurring in less than 10 minutes. The Portland cement concrete primer shall be allowed to dry in accordance with the thermoplastic manufacturer's recommendations. To shorten the curing time of the epoxy resins an infrared heating device may be used on the concrete primer.

a. Asphalt Concrete Primer: Primer shall be applied to all asphalt concrete pavements at a wet film thickness of 0.005 inch, plus or minus 0.001 inch (265-400 square feet per gallon).

b. Portland Cement Concrete Primer: Primer shall be applied to all concrete pavements (including concrete bridge decks) at a wet film thickness of between 0.04 to 0.05 inch (320-400 square feet per gallon).

3.2.2.3 Markings

After the primer has "set-up", the thermoplastic shall be applied at temperatures no lower than 375 degrees F nor higher than 425 degrees F at the point of deposition. Immediately after installation of the marking, drop-on glass spheres shall be mechanically applied so that the spheres are held by and imbedded in the surface of the molten material.

a. Extruded Markings: All extruded thermoplastic markings shall be applied at the specified width and at a thickness of not less than 0.125 inch nor more than 0.190 inch.

b. Sprayed Markings: All sprayed thermoplastic markings shall be applied at the specified width and the thicknesses designated in the contract plans. If the plans do not specify a thickness, centerline markings shall be applied at a wet thickness of 0.090 inch, plus or minus 0.005 inch, and edgeline markings at a wet thickness of 0.060 inch, plus or minus 0.005 inch.

c. Reflective Glass Spheres: Immediately following application, reflective glass spheres shall be dropped onto the molten thermoplastic marking at the rate of 1 pound per 20 square feet of compound.

3.2.3 Preformed Tape

The pavement surface temperature shall be a minimum of 60 degrees F and the ambient temperature shall be a minimum of 60 degrees F and rising. The preformed markings shall be placed in accordance with the manufacturer's

written instructions.

3.2.4 Reflective Media

Application of reflective media shall immediately follow application of pigmented binder. Drop-on application of glass spheres shall be accomplished to insure that reflective media is evenly distributed at the specified rate of coverage. Should there be malfunction of either paint applicator or reflective media dispenser, operations shall be discontinued immediately until deficiency is corrected.

3.3 MARKING REMOVAL

Pavement marking, including plastic tape, shall be removed in the areas shown on the drawings. Removal of marking shall be as complete as possible without damage to the surface. Aggregate shall not be exposed by the removal process. After the markings are removed, the cleaned pavement surfaces shall exhibit adequate texture for remarking as specified in paragraph SURFACE PREPARATION. Contractor shall demonstrate removal of pavement marking in an area designated by the Contracting Officer. The demonstration area will become the standard for the remainder of the work.

3.3.1 Equipment Operation

Equipment shall be controlled and operated to remove markings from the pavement surface, prevent dilution or removal of binder from underlying pavement, and prevent emission of blue smoke from asphalt or tar surfaces.

3.3.2 Cleanup and Waste Disposal

The worksite shall be kept clean of debris and waste from the removal operations. Cleanup shall immediately follow removal operations in areas subject to air traffic. Debris shall be disposed of at approved sites.

-- End of Section --

SECTION 02770

CONCRETE SIDEWALKS AND CURBS AND GUTTERS
03/98

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.

AMERICAN ASSOCIATION OF STATE HIGHWAY AND TRANSPORTATION OFFICIALS (AASHTO)

AASHTO M 182	(1991) Burlap Cloth Made from Jute or Kenaf

AMERICAN SOCIETY FOR TESTING AND MATERIALS (ASTM)

ASTM A 185	(1997) Steel Welded Wire Fabric, Plain, for Concrete Reinforcement
ASTM A 615/A 615M	(1996a) Deformed and Plain Billet-Steel Bars for Concrete Reinforcement
ASTM A 616/A 616M	(1996a) Rail-Steel Deformed and Plain Bars for Concrete Reinforcement
ASTM A 617/A 617M	(1996a) Axle-Steel Deformed and Plain Bars for Concrete Reinforcement
ASTM C 31/C 31M	(1996) Making and Curing Concrete Test Specimens in the Field
ASTM C 143	(1990a) Slump of Hydraulic Cement Concrete
ASTM C 171	(1997) Sheet Materials for Curing Concrete
ASTM C 172	(1997) Sampling Freshly Mixed Concrete
ASTM C 173	(1996) Air Content of Freshly Mixed Concrete by the Volumetric Method
ASTM C 231	(1997) Air Content of Freshly Mixed Concrete by the Pressure Method
ASTM C 309	(1997) Liquid Membrane-Forming Compounds for Curing Concrete
ASTM C 920	(1995) Elastomeric Joint Sealants
ASTM D 1751	(1983; R 1991) Preformed Expansion Joint Filler for Concrete Paving and Structural Construction (Nonextruding and Resilient Bituminous Types)

ASTM D 1752	(1984; R 1996) Preformed Sponge Rubber and Cork Expansion Joint Fillers for Concrete Paving and Structural Construction
ASTM D 3405	(1996) Joint Sealants, Hot-Applied, for Concrete and Asphalt Pavements

1.2 SUBMITTALS

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are for information only. When used, a designation following the "G" designation identifies the office that will review the submittal for the Government. The following shall be submitted in accordance with Section 01330 SUBMITTAL PROCEDURES:

SD-03 Product Data

Concrete

Copies of certified delivery tickets for all concrete used in the construction.

SD-06 Test Reports

Field Quality Control

Copies of all test reports within 24 hours of completion of the test.

1.3 WEATHER LIMITATIONS

1.3.1 Placing During Cold Weather

Concrete placement shall not take place when the air temperature reaches 40 degrees F and is falling, or is already below that point. Placement may begin when the air temperature reaches 35 degrees F and is rising, or is already above 40 degrees F. Provisions shall be made to protect the concrete from freezing during the specified curing period. If necessary to place concrete when the temperature of the air, aggregates, or water is below 35 degrees F, placement and protection shall be approved in writing. Approval will be contingent upon full conformance with the following provisions. The underlying material shall be prepared and protected so that it is entirely free of frost when the concrete is deposited. Mixing water and aggregates shall be heated as necessary to result in the temperature of the in-place concrete being between 50 and 85 degrees F. Methods and equipment for heating shall be approved. The aggregates shall be free of ice, snow, and frozen lumps before entering the mixer. Covering and other means shall be provided for maintaining the concrete at a temperature of at least 50 degrees F for not less than 72 hours after placing, and at a temperature above freezing for the remainder of the curing period.

1.3.2 Placing During Warm Weather

The temperature of the concrete as placed shall not exceed 85 degrees F except where an approved retarder is used. The mixing water and/or aggregates shall be cooled, if necessary, to maintain a satisfactory placing temperature. The placing temperature shall not exceed 95 degrees F at any time.

1.4 PLANT, EQUIPMENT, MACHINES, AND TOOLS

1.4.1 General Requirements

Plant, equipment, machines, and tools used in the work shall be subject to approval and shall be maintained in a satisfactory working condition at all times. The equipment shall have the capability of producing the required product, meeting grade controls, thickness control and smoothness requirements as specified. Use of the equipment shall be discontinued if it produces unsatisfactory results. The Contracting Officer shall have access at all times to the plant and equipment to ensure proper operation and compliance with specifications.

1.4.2 Slip Form Equipment

Slip form paver or curb forming machine, will be approved based on trial use on the job and shall be self-propelled, automatically controlled, crawler mounted, and capable of spreading, consolidating, and shaping the plastic concrete to the desired cross section in 1 pass.

PART 2 PRODUCTS

2.1 CONCRETE

Concrete shall conform to the applicable requirements of Section 02754 CONCRETE PAVEMENTS FOR SMALL PROJECT except as otherwise specified. Concrete shall have a minimum compressive strength of 4000 psi at 28 days. Maximum size of aggregate shall be 1-1/2 inches.

2.1.1 Air Content

Mixtures shall have air content by volume of concrete of 4 to 6 percent, based on measurements made immediately after discharge from the mixer.

2.1.2 Slump

The concrete slump shall be 3 inches plus or minus 1 inch where determined in accordance with ASTM C 143.

2.1.3 Reinforcement Steel

Reinforcement bars shall conform to ASTM A 615/A 615M, ASTM A 616/A 616M, or ASTM A 617/A 617M. Wire mesh reinforcement shall conform to ASTM A 185.

2.2 CONCRETE CURING MATERIALS

2.2.1 Impervious Sheet Materials

Impervious sheet materials shall conform to ASTM C 171, type optional, except that polyethylene film, if used, shall be white opaque.

2.2.2 Burlap

Burlap shall conform to AASHTO M 182.

2.2.3 White Pigmented Membrane-Forming Curing Compound

White pigmented membrane-forming curing compound shall conform to ASTM C 309,

Type 2.

2.3 CONCRETE PROTECTION MATERIALS

Concrete protection materials shall be a linseed oil mixture of equal parts, by volume, of linseed oil and either mineral spirits, naphtha, or turpentine. At the option of the contractor, commercially prepared linseed oil mixtures, formulated specifically for application to concrete to provide protection against the action of deicing chemicals may be used, except that emulsified mixtures are not acceptable.

2.4 JOINT FILLER STRIPS

2.4.1 Contraction Joint Filler for Curb and Gutter

Contraction joint filler for curb and gutter shall consist of hard-pressed fiberboard.

2.4.2 Expansion Joint Filler, Premolded

Expansion joint filler, premolded, shall conform to ASTM D 1751 or ASTM D 1752, 3/8 inch thick, unless otherwise indicated.

2.5 JOINT SEALANTS

2.5.1 Joint Sealant, Cold-Applied

Joint sealant, cold-applied shall conform to ASTM C 920.

2.5.2 Joint Sealant, Hot-Poured

Joint sealant, hot-poured shall conform to ASTM D 3405.

2.6 FORM WORK

Form work shall be designed and constructed to ensure that the finished concrete will conform accurately to the indicated dimensions, lines, and elevations, and within the tolerances specified. Forms shall be of wood or steel, straight, of sufficient strength to resist springing during depositing and consolidating concrete. Wood forms shall be surfaced plank, 2 inches nominal thickness, straight and free from warp, twist, loose knots, splits or other defects. Wood forms shall have a nominal length of 10 feet. Radius bends may be formed with 3/4 inch boards, laminated to the required thickness. Steel forms shall be channel-formed sections with a flat top surface and with welded braces at each end and at not less than two intermediate points. Ends of steel forms shall be interlocking and self-aligning. Steel forms shall include flexible forms for radius forming, corner forms, form spreaders, and fillers. Steel forms shall have a nominal length of 10 feet with a minimum of 3 welded stake pockets per form. Stake pins shall be solid steel rods with chamfered heads and pointed tips designed for use with steel forms.

2.6.1 Sidewalk Forms

Sidewalk forms shall be of a height equal to the full depth of the finished sidewalk.

2.6.2 Curb and Gutter Forms

Curb and gutter outside forms shall have a height equal to the full depth of the curb or gutter. The inside form of curb shall have batter as indicated and shall be securely fastened to and supported by the outside form. Rigid forms shall be provided for curb returns, except that benders or thin plank forms may be used for curb or curb returns with a radius of 10 feet or more, where grade changes occur in the return, or where the central angle is such that a rigid form with a central angle of 90 degrees cannot be used. Back forms for curb returns may be made of 1-1/2 inch benders, for the full height of the curb, cleated together. In lieu of inside forms for curbs, a curb "mule" may be used for forming and finishing this surface, provided the results are approved.

PART 3 EXECUTION

3.1 SUBGRADE PREPARATION

The subgrade shall be constructed to the specified grade and cross section prior to concrete placement. Subgrade shall be placed and compacted in conformance with Section 02316 and 02300.

3.1.1 Sidewalk Subgrade

The subgrade shall be tested for grade and cross section with a template extending the full width of the sidewalk and supported between side forms.

3.1.2 Curb and Gutter Subgrade

The subgrade shall be tested for grade and cross section by means of a template extending the full width of the curb and gutter. The subgrade shall be of materials equal in bearing quality to the subgrade under the adjacent pavement.

3.1.3 Maintenance of Subgrade

The subgrade shall be maintained in a smooth, compacted condition in conformity with the required section and established grade until the concrete is placed. The subgrade shall be in a moist condition when concrete is placed. The subgrade shall be prepared and protected to produce a subgrade free from frost when the concrete is deposited.

3.2 FORM SETTING

Forms shall be set to the indicated alignment, grade and dimensions. Forms shall be held rigidly in place by a minimum of 3 stakes per form placed at intervals not to exceed 4 feet. Corners, deep sections, and radius bends shall have additional stakes and braces, as required. Clamps, spreaders, and braces shall be used where required to ensure rigidity in the forms. Forms shall be removed without injuring the concrete. Bars or heavy tools shall not be used against the concrete in removing the forms. Any concrete found defective after form removal shall be promptly and satisfactorily repaired. Forms shall be cleaned and coated with form oil each time before concrete is placed. Wood forms may, instead, be thoroughly wetted with water before concrete is placed, except that with probable freezing temperatures, oiling is mandatory.

3.2.1 Sidewalks

Forms for sidewalks shall be set with the upper edge true to line and grade with an allowable tolerance of 1/8 inch in any 10 foot long section.

After forms are set, grade and alignment shall be checked with a 10 foot straightedge. Forms shall have a transverse slope as indicated with the low side adjacent to the roadway. Side forms shall not be removed for 12 hours after finishing has been completed.

3.2.2 Curbs and Gutters

The forms of the front of the curb shall be removed not less than 2 hours nor more than 6 hours after the concrete has been placed. Forms back of curb shall remain in place until the face and top of the curb have been finished, as specified for concrete finishing. Gutter forms shall not be removed while the concrete is sufficiently plastic to slump in any direction.

3.3 SIDEWALK CONCRETE PLACEMENT AND FINISHING

3.3.1 Formed Sidewalks

Concrete shall be placed in the forms in one layer. When consolidated and finished, the sidewalks shall be of the thickness indicated. After concrete has been placed in the forms, a strike-off guided by side forms shall be used to bring the surface to proper section to be compacted. The concrete shall be consolidated with an approved vibrator, and the surface shall be finished to grade with a strike off.

3.3.2 Concrete Finishing

After straightedging, when most of the water sheen has disappeared, and just before the concrete hardens, the surface shall be finished with a wood float or darby to a smooth and uniformly fine granular or sandy texture free of waves, irregularities, or tool marks. A scored surface shall be produced by brooming with a fiber-bristle brush in a direction transverse to that of the traffic, followed by edging.

3.3.3 Edge and Joint Finishing

All slab edges, including those at formed joints, shall be finished with an edger having a radius of 1/8 inch. Transverse joint shall be edged before brooming, and the brooming shall eliminate the flat surface left by the surface face of the edger. Corners and edges which have crumbled and areas which lack sufficient mortar for proper finishing shall be cleaned and filled solidly with a properly proportioned mortar mixture and then finished.

3.3.4 Surface and Thickness Tolerances

Finished surfaces shall not vary more than 5/16 inch from the testing edge of a 10-foot straightedge. Permissible deficiency in section thickness will be up to 1/4 inch.

3.4 CURB AND GUTTER CONCRETE PLACEMENT AND FINISHING

3.4.1 Formed Curb and Gutter

Concrete shall be placed to the section required in a single lift. Consolidation shall be achieved by using approved mechanical vibrators. Curve shaped gutters shall be finished with a standard curb "mule".

3.4.2 Curb and Gutter Finishing

Approved slipformed curb and gutter machines may be used in lieu of hand placement.

3.4.3 Concrete Finishing

Exposed surfaces shall be floated and finished with a smooth wood float until true to grade and section and uniform in texture. Floated surfaces shall then be brushed with a fine-hair brush with longitudinal strokes. The edges of the gutter and top of the curb shall be rounded with an edging tool to a radius of 1/2 inch. Immediately after removing the front curb form, the face of the curb shall be rubbed with a wood or concrete rubbing block and water until blemishes, form marks, and tool marks have been removed. The front curb surface, while still wet, shall be brushed in the same manner as the gutter and curb top. The top surface of gutter and entrance shall be finished to grade with a wood float.

A sample panel, minimum 5' x 5', of concrete sidewalk shall be placed for the Contractor to demonstrate all finishing of the concrete surface. This panel shall set the acceptance criteria for all field applied broom finishing, joint finishing, tooling, and edging.

3.4.4 Joint Finishing

Curb edges at formed joints shall be finished as indicated.

3.4.5 Surface and Thickness Tolerances

Finished surfaces shall not vary more than 1/4 inch from the testing edge of a 10-foot straightedge. Permissible deficiency in section thickness will be up to 1/4 inch.

3.5 SIDEWALK JOINTS

Sidewalk joints shall be constructed to divide the surface into rectangular areas. Transverse contraction joints shall be spaced at a distance equal to the sidewalk width or 5 feet on centers, whichever is less, and shall be continuous across the slab. Longitudinal contraction joints shall be constructed along the centerline of all sidewalks 10 feet or more in width. Transverse expansion joints shall be installed at sidewalk returns and opposite expansion joints in adjoining curbs. Where the sidewalk is not in contact with the curb, transverse expansion joints shall be installed as indicated. Expansion joints shall be formed about structures and features which project through or into the sidewalk pavement, using joint filler of the type, thickness, and width indicated.

3.5.1 Sidewalk Contraction Joints

The contraction joints shall be formed in the fresh concrete by cutting a groove in the top portion of the slab to a depth of at least one-fourth of the sidewalk slab thickness, using a jointer to cut the groove, or by sawing a groove in the hardened concrete with a power-driven saw, unless otherwise approved. Sawed joints shall be constructed by sawing a groove in the concrete with a 1/8 inch blade to the depth indicated. An ample supply of saw blades shall be available on the job before concrete placement is started, and at least one standby sawing unit in good working order shall be available at the jobsite at all times during the sawing operations.

3.5.2 Sidewalk Expansion Joints

Expansion joints shall be formed with 1/2 inch joint filler strips. Joint filler shall be placed with top edge 1/4 inch below the surface and shall be held in place with steel pins or other devices to prevent warping of the filler during floating and finishing. Immediately after finishing operations are completed, joint edges shall be rounded with an edging tool having a radius of 1/8 inch, and concrete over the joint filler shall be removed. At the end of the curing period, expansion joints shall be cleaned and filled with joint sealant. Joints shall be sealed as specified in Section 02760 FIELD MOLDED SEALANTS FOR SEALING JOINTS IN RIGID PAVEMENTS. The joint opening shall be thoroughly cleaned before the sealing material is placed. Sealing material shall not be spilled on exposed surfaces of the concrete. Concrete at the joint shall be surface dry and atmospheric and concrete temperatures shall be above 50 degrees F at the time of application of joint sealing material. Excess material on exposed surfaces of the concrete shall be removed immediately and concrete surfaces cleaned.

3.5.3 Reinforcement Steel Placement

Reinforcement steel shall be accurately and securely fastened in place with suitable supports and ties before the concrete is placed.

3.6 CURB AND GUTTER JOINTS

Curb and gutter joints shall be constructed at right angles to the line of curb and gutter.

3.6.1 Contraction Joints

Contraction joints shall be constructed directly opposite contraction joints in abutting portland cement concrete pavements and spaced so that monolithic sections between curb returns will not be less than 5 feet nor greater than 15 feet in length. Contraction joints shall be constructed by means of 1/8 inch thick separators and of a section conforming to the cross section of the curb and gutter. Separators shall be removed as soon as practicable after concrete has set sufficiently to preserve the width and shape of the joint and prior to finishing.

3.6.2 Expansion Joints

Expansion joints shall be formed by means of preformed expansion joint filler material cut and shaped to the cross section of curb and gutter. Expansion joints shall be provided in curb and gutter directly opposite expansion joints of abutting portland cement concrete pavement, and shall be of the same type and thickness as joints in the pavement. Where curb and gutter do not abut portland cement concrete pavement, expansion joints at least 1/2 inch in width shall be provided at intervals not exceeding 100 feet. Expansion joints shall be provided in nonreinforced concrete gutter at locations indicated. Expansion joints shall be sealed immediately following curing of the concrete or as soon thereafter as weather conditions permit. Joints shall be sealed as specified in Section 02760 FIELD MOLDED SEALANTS FOR SEALING JOINTS IN RIGID PAVEMENTS. Expansion joints and the top 1 inch depth of curb and gutter contraction-joints shall be sealed with joint sealant. The joint opening shall be thoroughly cleaned before the sealing material is placed. Sealing material shall not be spilled on exposed surfaces of the concrete. Concrete at the joint shall be surface dry and atmospheric and concrete temperatures shall be

above 50 degrees F at the time of application of joint sealing material. Excess material on exposed surfaces of the concrete shall be removed immediately and concrete surfaces cleaned.

3.7 CURING AND PROTECTION

3.7.1 General Requirements

Concrete shall be protected against loss of moisture and rapid temperature changes for at least 7 days from the beginning of the curing operation. Unhardened concrete shall be protected from rain and flowing water. All equipment needed for adequate curing and protection of the concrete shall be on hand and ready for use before actual concrete placement begins. Protection shall be provided as necessary to prevent cracking of the pavement due to temperature changes during the curing period.

3.7.1.1 Mat Method

The entire exposed surface shall be covered with 2 or more layers of burlap. Mats shall overlap each other at least 6 inches.The mat shall be thoroughly wetted with water prior to placing on concrete surface and shall be kept continuously in a saturated condition and in intimate contact with concrete for not less than 7 days.

3.7.1.2 Impervious Sheeting Method

The entire exposed surface shall be wetted with a fine spray of water and then covered with impervious sheeting material. Sheets shall be laid directly on the concrete surface with the light-colored side up and overlapped 12 inches when a continuous sheet is not used. The curing medium shall not be less than 18-inches wider than the concrete surface to be cured, and shall be securely weighted down by heavy wood planks, or a bank of moist earth placed along edges and laps in the sheets. Sheets shall be satisfactorily repaired or replaced if torn or otherwise damaged during curing. The curing medium shall remain on the concrete surface to be cured for not less than 7 days.

3.7.1.3 Membrane Curing Method

A uniform coating of white-pigmented membrane-curing compound shall be applied to the entire exposed surface of the concrete as soon after finishing as the free water has disappeared from the finished surface. Formed surfaces shall be coated immediately after the forms are removed and in no case longer than 1 hour after the removal of forms. Concrete shall not be allowed to dry before the application of the membrane. If any drying has occurred, the surface of the concrete shall be moistened with a fine spray of water and the curing compound applied as soon as the free water disappears. Curing compound shall be applied in two coats by hand-operated pressure sprayers at a coverage of approximately 200 square feet per gallon for the total of both coats. The second coat shall be applied in a direction approximately at right angles to the direction of application of the first coat. The compound shall form a uniform, continuous, coherent film that will not check, crack, or peel and shall be free from pinholes or other imperfections. If pinholes, abrasion, or other discontinuities exist, an additional coat shall be applied to the affected areas within 30 minutes. Concrete surfaces that are subjected to heavy rainfall within 3 hours after the curing compound has been applied shall be resprayed by the method and at the coverage specified above. Areas where the curing compound is damaged by subsequent construction operations within

the curing period shall be resprayed. Necessary precautions shall be taken to insure that the concrete is properly cured at sawed joints, and that no curing compound enters the joints. The top of the joint opening and the joint groove at exposed edges shall be tightly sealed before the concrete in the region of the joint is resprayed with curing compound. The method used for sealing the joint groove shall prevent loss of moisture from the joint during the entire specified curing period. Approved standby facilities for curing concrete pavement shall be provided at a location accessible to the jobsite for use in the event of mechanical failure of the spraying equipment or other conditions that might prevent correct application of the membrane-curing compound at the proper time. Concrete surfaces to which membrane-curing compounds have been applied shall be adequately protected during the entire curing period from pedestrian and vehicular traffic, except as required for joint-sawing operations and surface tests, and from any other possible damage to the continuity of the membrane.

3.7.2 Backfilling

After curing, debris shall be removed and the area adjoining the concrete shall be backfilled, graded, and compacted to conform to the surrounding area in accordance with lines and grades indicated.

3.7.3 Protection

Completed concrete shall be protected from damage until accepted. The Contractor shall repair damaged concrete and clean concrete discolored during construction. Concrete that is damaged shall be removed and reconstructed for the entire length between regularly scheduled joints. Refinishing the damaged portion will not be acceptable. Removed damaged portions shall be disposed of as directed.

3.7.4 Protective Coating

Protective coating of linseed oil mixture shall be applied to the exposed-to-view concrete surface.

3.7.4.1 Application

Curing and backfilling operation shall be completed prior to applying two coats of protective coating. Concrete shall be surface dry and clean before each application. Coverage shall be by spray application at not more than 50 square yards per gallon for first application and not more than 70 square yards per gallon for second application, except that the number of applications and coverage for each application for commercially prepared mixture shall be in accordance with the manufacturer's instructions. Coated surfaces shall be protected from vehicular and pedestrian traffic until dry.

3.7.4.2 Precautions

Protective coating shall not be heated by direct application of flame or electrical heaters and shall be protected from exposure to open flame, sparks, and fire adjacent to open containers or applicators. Material shall not be applied at ambient or material temperatures lower than 50 degrees F.

3.8 FIELD QUALITY CONTROL

3.8.1 General Requirements

The Contractor shall perform the inspection and tests described and meet the specified requirements for inspection details and frequency of testing. Based upon the results of these inspections and tests, the Contractor shall take the action and submit reports as required below, and any additional tests to insure that the requirements of these specifications are met.

3.8.2 Concrete Testing

3.8.2.1 Strength Testing

The Contractor shall provide molded concrete specimens for strength tests. Samples of concrete placed each day shall be taken not less than once a day nor less than once for every 250 cubic yards of concrete. The samples for strength tests shall be taken in accordance with ASTM C 172. Cylinders for acceptance shall be molded in conformance with ASTM C 31/C 31M by an approved testing laboratory. Each strength test result shall be the average of 2 test cylinders from the same concrete sample tested at 28 days, unless otherwise specified or approved. Concrete specified on the basis of compressive strength will be considered satisfactory if the averages of all sets of three consecutive strength test results equal or exceed the specified strength, and no individual strength test result falls below the specified strength by more than 500 psi.

3.8.2.2 Air Content

Air content shall be determined in accordance with ASTM C 173 or ASTM C 231. ASTM C 231 shall be used with concretes and mortars made with relatively dense natural aggregates. Two tests for air content shall be made on randomly selected batches of each class of concrete placed during each shift. Additional tests shall be made when excessive variation in concrete workability is reported by the placing foreman or the Government inspector. If results are out of tolerance, the placing foreman shall be notified and he shall take appropriate action to have the air content corrected at the plant. Additional tests for air content will be performed on each truckload of material until such time as the air content is within the tolerance specified.

3.8.2.3 Slump Test

Two slump tests shall be made on randomly selected batches of each class of concrete for every 100 cubic yards, or fraction thereof, of concrete placed during each shift. Additional tests shall be performed when excessive variation in the workability of the concrete is noted or when excessive crumbling or slumping is noted along the edges of slip-formed concrete.

3.8.3 Thickness Evaluation

The anticipated thickness of the concrete shall be determined prior to placement by passing a template through the formed section or by measuring the depth of opening of the extrusion template of the curb forming machine. If a slip form paver is used for sidewalk placement, the subgrade shall be true to grade prior to concrete placement and the thickness will be determined by measuring each edge of the completed slab.

3.8.4 Surface Evaluation

The finished surface of each category of the completed work shall be uniform in color and free of blemishes and form or tool marks.

3.9 SURFACE DEFICIENCIES AND CORRECTIONS

3.9.1 Thickness Deficiency

When measurements indicate that the completed concrete section is deficient in thickness by more than 1/4 inch the deficient section will be removed, between regularly scheduled joints, and replaced.

3.9.2 High Areas

In areas not meeting surface smoothness and plan grade requirements, high areas shall be reduced either by rubbing the freshly finished concrete with carborundum brick and water when the concrete is less than 36 hours old or by grinding the hardened concrete with an approved surface grinding machine after the concrete is 36 hours old or more. The area corrected by grinding the surface of the hardened concrete shall not exceed 5 percent of the area of any integral slab, and the depth of grinding shall not exceed 1/4 inch. Pavement areas requiring grade or surface smoothness corrections in excess of the limits specified above shall be removed and replaced.

3.9.3 Appearance

Exposed surfaces of the finished work will be inspected by the Government and any deficiencies in appearance will be identified. Areas which exhibit excessive cracking, discoloration, form marks, or tool marks or which are otherwise inconsistent with the overall appearances of the work shall be removed and replaced.

-- End of Section --

SECTION 02811

IRRIGATION SYSTEM
07/02

PART 1 GENERAL

1.1 REFERENCES

The following publications of the issues listed below, but referred to thereafter by basic designation only, form a part of this specification to the extent indicated by the references.

AMERICAN SOCIETY FOR TESTING AND MATERIALS (ASTM)

ASTM D 1557	(1998) Laboratory Compaction Characteristics of Soil Using Modified Effort (56,000 ft-lbf/cu.ft.)
ASTM D 1784	(1999a) Rigid Poly(Vinyl Chloride) (PVC) Compounds and Chlorinated Poly(Vinyl Chloride) (CPVC) Compounds
ASTM D 2241	(2000)Poly(Vinyl Chloride) (PVC) Pressure Rated (SDR-Series)
ASTM D 2466	(1999) Poly(Vinyl Chloride) (PVC) Plastic Pipe Fittings, Schedule 40
ASTM D 2564	(1996a) Solvent Cements for Poly(Vinyl Chloride) (PVC) Plastic Piping Systems
ASTM D 2774	(1994) Underground Installation of Thermoplastic Pressure Piping
ASTM D 2855	(1996) Making Solvent-Cemented Joints with Poly(Vinyl Chloride) (PVC) Pipe and Fittings

AMERICAN SOCIETY OF SANITARY ENGINEERING (ASSE)

ASSE 1012	(1995) Backflow Preventers with Intermediate Atmospheric Vent
ASSE 1013	(1999) Reduced Pressure Principle Backflow Preventers
ASSE 1020	(1998) Pressure Vacuum Breaker Assembly (Recommended for Outdoor Usage)

U.S. GENERAL SERVICES ADMINISTRATION (GSA)

FS WW-V-54	Valve, Gate Bronze (125, 150, and 200 and Int. AM-1 Pound, Threaded Ends, Flanged Ends, Solder End and Brazed Ends, for Land Use)

AMERICAN WATER WORKS ASSOCIATION (AWWA)

AWWA C509	(1994; Addendum 1995) Resilient-Seated Gate Valves for Water Supply Service

NATIONAL ELECTRICAL MANUFACTURERS ASSOCIATION (NEMA)

NEMA ICS 2	(1993) Industrial Controls and Systems Controllers, Contactors, and Overload Relays Rated Not More Than 2,000 Volts AC or 750 Volts DC
NEMA ICS 6	(1993) Industrial Control and Systems, Enclosures

1.2 WORK SPECIFIED HEREIN

a. This section describes the labor, materials and installation requirements necessary to design and install an automatic irrigation system adequate to irrigate all plant materials, if any, in this project

b. Excavation, trenching and backfilling for irrigation systems is covered in Section 02316.

c. Electrical work shall conform to the National Electric Code, latest edition.

1.3 PERFORMANCE REQUIREMENTS

System shall operate with a minimum water pressure of 58-60 pounds per square inch (psi) at connection to backflow prevention device and 25 psi at the last head in each zone.

1.4 GUARANTEE/WARRANTY AND REPLACEMENT

The purpose of this guarantee/warranty is to insure that the AF receives irrigation materials of prime quality installed and maintained in a through and careful manner.

a. For a period of one year from the date of final completion and commencement of the formal maintenance period, guarantee/warranty irrigation materials, equipment, and workmanship against defects. Fill and repair depressions. Restore landscape or structural features damaged by the settlement of irrigation trenches or excavations. Repair damage to the premises caused by a defective item. Make repairs immediately upon notification from the AF Representative. AF Winterization & Spring startup to be included in the 1 year warranty period.

b. Contract documents govern replacements the same as new work. Make replacements at no cost in contract price.

c. Guarantee/warranty applies to originally installed materials and equipment and replacements made during the guarantee/warranty period.

1.5 SUBMITTALS

The following shall be submitted:

SD-02 Shop Drawings

Design Analysis, Calculations, and Spare Parts; G

Construction Drawings; G

Record and As-built Drawings; G

SD-07 Certificates

Supplier's Statement; G

Statements signed by responsible officials of manufacturer of product, system or material attesting that product, system or material meets specification requirements. Must be dated after award of project contract and clearly name the project.

SD-10 Operation and Maintenance Data

Maintenance Manuals; G

Six copies of operation and six copies of maintenance manuals for the equipment furnished. One complete set prior to performance testing and the remainder upon acceptance. Operation manuals shall detail the step-by-step procedures required for system startup, operation, and shutdown. Operation manuals shall include the manufacturer's name, model number, parts list, and brief description of all equipment and their basic operating features. Maintenance manuals shall list routine maintenance procedures, possible breakdowns and repairs, and troubleshooting guides. Maintenance manuals shall include piping and equipment layout and simplified wiring and control diagrams of the system as installed. Manuals shall be approved prior to the field training course.

1.6 IRRIGATION SYSTEM DESIGN AND LAYOUT

1.6.1 Design Analysis, Calculations, and Spare Parts

Design analyses and pressure calculations verifying that system will provide the irrigation requirements. Spare parts data for each different item of material and equipment specified, after approval of the related submittals and not later than the start of the field-tests. The data shall include a complete list of parts and supplies, with current until prices and source of supply, with current unit prices and source of supply.

1.6.2 Construction Drawings

The irrigation systems on LAFB must be industrial/ commercial systems. Toro, Rainbird or approved equal must be accepted by the 1st CES Water Shop and Contracting officer. Detail drawings for valves, sprinkler heads, backflow preventers, automatic controllers, emitter heads, and water hammer arresters. Drawing shall include of a complete list of equipment and materials, and manufacturer's descriptive and technical literature, performance charts and curves, catalog cuts, and installation instructions. Drawings shall also contain complete wiring and schematic diagrams and any other details required to demonstrate that the system has been coordinated

and will function as a unit. Drawings shall show proposed system layout, type and number of heads and emitters, zone valves, drain pockets, backflow devices, controllers, and mounting details of controllers. As-built Drawings which provide current factual information showing locations of mains, heads valves, and controllers including deviations from amendments to the drawings and changes in the work shall be included.

1.6.3 Record and As-Built Drawings

The Contractor shall provide and keep up to date a complete "as-built" record set of prints which shall be corrected daily and show every change from the original drawings and specifications and the exact "as-built" locations, sizes, and kinds of equipment. Prints for this purpose may be obtained from the Contracting Officer at no cost. This set of drawings shall be kept on the site and shall be used only as a record set.

These drawings shall also serve as work progress sheets. The Contractor shall make neat and legible annotations thereon daily as the work proceeds, showing the work as actually installed. These drawings shall be available at all times for inspection and shall be kept in a location designated by the Contracting Officer.

Before the date of final inspection, the Contractor shall transfer all information from the "as-built" prints to the final "as-built" in the host project air force base preferred computerized drawings format. The drawing shall be provided to the Contracting Officer an acceptable electronic media.

The Contractor shall dimension from two permanent points of reference, building corners, sidewalk, road intersections, road station points, etc., the location of the following items (if applicable):

a. Connection to existing water lines.

b. Connection to existing electrical power.

c. All valves and backflow devices.

d. Routing of all irrigation (dimension max. 200 feet along routing).

e. Irrigation controllers.

f. Routing of control wiring.

g. Quick coupling valves.

h. Drip system riser assemblies.

i. Other related equipment as directed by the Contracting Officer.

j. All lettering on drawings shall be minimum 1/8 inch in size.

On or before the date of final inspection, the Contractor shall deliver the corrected and approved drawings to the Contracting Officer. Delivery of the drawings will not relieve the Contractor of the responsibility of furnishing required information that may be omitted.

1.7 SAFETY

Detailed procedures defining the Contractor's provisions for accident prevention, health protection, and safety precautions for the work to be done.

a. Work and materials shall be in accordance with the latest edition of the National Electric Code, the Uniform Plumbing Code as published by the Western Plumbing Officials Association, and applicable laws and regulations of the governing authorities.

b. When the contract documents call for materials or construction of a better quality or large size than require by the above-mentioned rules and regulations, provide the quality and size required by the contract documents.

c. All irrigation work will be coordinated through the Langley 1 CES Watershop @ 764-2213.

d. Verify all underground utilities.

1.8 SUPPLIER'S STATEMENT

The material supplier's or equipment manufacturer's statement that the supplied material or equipment meets specified requirements. Each certificate shall be signed by an official authorized to certify in behalf of material supplier or product manufacture and shall identify quantity and date or dates of shipment or delivery to which the certificates apply.

1.9 MAINTENANCE MANUALS

Six copies of operation and six copies of maintenance manuals for the equipment furnished. One complete set prior to field-testing and the remainder upon acceptance. Manuals shall be approved prior to the field-training course. Operating manuals shall detail the step-by-step procedures required for system startup, operation and shutdown. Operating manuals shall include the manufacturer's name, model number, parts list, and brief description of all equipment and their basic operating features. Maintenance manuals shall list routine maintenance procedures, possible breakdowns and repairs, and troubleshooting guides. Maintenance manuals shall include piping and equipment layout, simplified wiring and control diagrams of the system as installed, and system programming schedule.

1.10 SUBSTITUTIONS

a. Substitutions are not encouraged and as a general rule will not be allowed.

b. Submit requests for substitutions within 15 days after date of Contract Award. Subsequent requests for substitutions will be considered only when a product becomes unavailable.

c. Submit complete data showing compliance with the Contract Documents.

d. In making a request for substitution, the Contractor represents that he:

(1) Has investigated the proposed substitution and found that it is of the same or better quality, level, capacity, function, or

appearance than the specified product.

(2) Will coordinate installation and make modification to the work, which may be required for complete installation.

(3) Will bear all costs resulting from necessary changes caused by the substitution.

e. The AF Representative will determine acceptability of proposed substitution and will notify Contractor of acceptance or rejection.

f. Pipe sizes referenced in the construction documents are minimum sizes, and may be increased at the option of the Contractor.

1.11 DELIVERY AND STORAGE

All equipment delivered and placed in storage shall be protected from the weather; excessive humidity and temperature variation; direct sunlight (in case of plastic or rubber materials); and dirt, dust, or other contaminants.

1.12 FIELD MEASUREMENTS

The Contractor shall verify all dimensions in the field and shall advise the Contracting Officer, or his/her designated representative of any discrepancy before performing the work.

1.13 REVIEWS

a. Pre-maintenance review will occur at substantial completion of irrigation system record (as-built) drawings, and controller charts. Construction maintenance period will begin at time of substantial completion.

b. Final inspection will be performed at the end of the construction maintenance period

PART 2 PRODUCTS

2.1 GENERAL MATERIALS AND EQUIPMENT REQUIREMENTS

2.1.1 Standard Products

Materials and equipment shall be the standard products of a manufacturer who has produced similar systems which have performed well for a minimum period of 2 years prior to bid opening. Equipment shall be supported by a service organization that is, in the opinion of the Contracting Officer, or his/her designated representative reasonably convenient to the site.

Each item of equipment shall have the manufacturer's name, address, type or style, model or serial number, and catalog number on a plate secured to the item of equipment.

2.1.1.1 Extra Stock

The following extra stock shall be provided: Two sprinkler heads of each size and type, two valve keys for operating manual valves, two wrenches for removing and installing each type of head, two quick coupler keys and hose swivels, and four irrigation controller housing keys.

2.2 PIPING MATERIALS

2.2.1 Quality

Materials used in the system shall be new and without flaws or defects of any type, and shall be the best of their class and kind.

2.2.1.1 Mainline Pipe and Fittings

a. Use rigid, unplasticized polyvinyl chloride (PVC) 1120, 1220 National Sanitation Foundation (NSF) approved pipe, extruded from material meeting the requirements of Cell Classification 12454-A or 12454-B, ASTM D 1784, with an integral belled end.

b. Use Class 200, SDR-21, rated at 200 psi, conforming to the dimensions and tolerances established by ASTM D 2241.

c. Use Schedule 40. Type 1, PVC solvent weld fittings conforming to ASTM D 2466 and ASTM D 1784. Use primer approved by the pipe manufacturer. Solvent cement to conform to ASTM D 2564.

c. Provide metallic tracer tape or wire (capable of being detected with a metal detector) adjacent to all PVC pipe at time of installation (as specified on drawings).

2.2.1.2 Lateral Pipe and Fittings

a. Use rigid, unplasticized polyvinyl chloride (PVC) 1120, 1220 extruded from material meeting the requirements of Cell Classification 12454-A or 12454-B, ASTM D 1784, with and integral belled end suitable for solvent welding.

b. Use Class 200 SDR-26, rated at 200 psi, conforming to the dimensions and tolerances established by ASTM Standards. Fittings for PVC pipe shall be scheduled 40, Type I, PVC 41 Solvent weld fittings- ASTM D 2466 and ASTM D 1784.

c. Use primer approved by the pipe manufacturer. Solvent cement to conform to ASTM D 2564, of a type approved by the pipe manufacturer.

d. Provide metallic tracer tape or wire (capable of being detected with a metal detector) adjacent to all PVC pipe at time of installation (as shown on drawings).

2.2.2 Sleeving

a. Install separate sleeve beneath paved areas to route each run of irrigation pipe or wiring bundle.

b. Sleeving material beneath pedestrian pavements shall be be PVC Class 200 pipe with solvent welded joints.

c. Sleeving beneath drives and streets shall be scheduled 40 PVC pipe with solvent welded joints.

d. Sleeving diameter; equal to twice that of the pipe or wiring bundle.

2.2.3 Solvent Cement

Solvent cement shall conform to the requirements of ASTM D 2564.

2.3 SPRINKLER AND EMITTER HEADS

2.3.1 Pop-up Spray Heads

Pop-up spray heads lay flush with housing, then pop up when water pressure 20 psi is activated in system. The rising member supporting the nozzle shall be identical on full, half, third or quarter pattern sprinklers so that nozzles will be interchangeable. The sprinkler head shall be designed to be adjustable for coverage and flow. The nozzle shall be removable so head does not have to be removed for flushing or cleaning. The body shall be constructed with a 1/2-inch female thread for installation in a fixed underground pipe system.

Pop-up spray heads shall conform to the requirements of FS W W-H0012200, Type II, Adjustable Class. Nozzle rises a minimum of 4 inches above body.

2.3.2 Shrubbery Sprinkler Heads

Sprinkler heads shall be conical spray with adjustable coverage and designed as pop-ups at a height compatible with plant materials.

2.4 GATE VALVES

a. Gate valves shall be brass and shall be designed for a working pressure of not less than 150 psi. Valve connections shall be as required for the piping in which they are installed. Valves shall have a clear waterway equal to the full nominal diameter of the valve, and shall be opened by turning counterclockwise. The operating nut or wheel shall have an arrow, cast in the metal, indicating the direction of opening.

b. Valves smaller than 3 inches shall be all bronze and shall conform to Federal Specification FS WW-V-54, Type 1.

c. Valves 3 inches or larger shall be iron body, bronze mounted, and shall conform to AWWA C509.

2.5 QUICK COUPLING VALVES

Quick coupling valves shall have brass parts and shall be two-piece unit consisting of a coupler water seal valve assembly and a removable upper body to allow spring and key track to be serviced without shutdown of main. Lids shall be lockable vinyl with spring for positive closure on key removal.

2.6 CONTROL VALVES, ELECTRICAL

Remote control valves shall be solenoid actuated globe valves of 3/4 - to (19.1 mm to 76.2 mm)-inch size, suitable for 24 VAC volts, 60 cycle, and designed to provide for shut-off in event of power failure. Valve shall be cast bronze or brass or plastic housing suitable for service at 150 psi operating pressure with external flow control adjustment for shut-off capability, external plug at diaphragm chamber to enable manual operation, filter in control chamber to prevent valve body clogging with debris, durable diaphragm, and accessibility to internal parts without removing.

Automatic valves shall be plastic, spring loaded ball drip type, 150 pounds and threaded ends, designed to close at 6-foot pressure head with positive seal at 3 psi pressure or greater and be open to drain at less than 3 psi pressure.

Manual control valves shall be angle-pattern, globe type with integral union on the discharge (horizontal) end, with a cross on the valve stem for key operation.

2.7 BACKFLOW PREVENTERS

Reduced pressure principle assemblies, and pressure type vacuum breakers shall be tested, approved, and listed in accordance with ASSE 1020. Backflow preventers with intermediate atmospheric vent shall be in accordance with ASSE 1012. Reduced pressure principle backflow preventers shall be in accordance with ASSE 1013.

2.8 REDUCED PRESSURE TYPE BACKFLOW PREVENTERS

Backflow preventers hall be 150-pound flanged, brass mounted gate valve and strainer, 304 stainless steel or bronze, integral parts. Total pressure drop through complete assembly shall be a maximum of 10 psi at rated flow. Piping shall be red brass pipe and fittings. Strainers shall be bronze or brass construction with gasket caps. Units shall have 200-mesh stainless steel screen elements.

2.9 ACCESSORIES AND APPURTENANCES

a. Valve Keys for Manually Operated Valves: Valve keys shall be 1/2 (12.7 mm)- inch diameter by 3 (914 mm) feet long, tee handles and keyed to fit valves.

b. Valve Boxes and Covers.

c. Valve Boxes: Valve boxes shall be cast iron, plastic lockable, or precast concrete for each gate valve, manual control valve and remote control valve. Box sizes shall be adjustable for valve used. Shaft diameter of box shall be minimum 5 1/4 (133.4 mm) inches. Cast iron box shall have bituminous coating.

2.10 AUTOMATIC CONTROLLERS, ELECTRICAL

a. Control timing and quantity of water to sprinkler heads. Use 3 to 60 minutes for sprinkler heads and 0 to 3 hours for emitter heads.

b. Controller shall conform to the requirements of NEMA ICS 2 with 120 volt single phase service, operating with indicated stations, and grounded chassis. Enclosure shall conform to NEMA ICS 6 Type 3R, with locking hinged cover, wall mounted. Controller shall be programmed for various schedule by setting switches and dials equipped with the following features: A dial, allowing each station to be scheduled individually as to days of watering; a minute switch for each station with positive increment minute to minute 0.99 minutes, set time within one percent; a switch allowing selected schedules to be repeated after each completion of initial watering schedule and allowing each operation to be scheduled throughout a 24-hour day; a circuit breaker for surge protection; and circuit for a 9-volt rechargeable NiCad battery.

c. Controllers the product of a manufacturer regularly engaged in the production of turf sprinkler systems and shall be specifically designed for use on irrigation projects and shall be compatible with existing systems on the installation. Controller shall be suitable for operation on the available electrical supply and shall be capable of complete automatic and manual operation of stations, as specified on drawings. Control circuit voltage shall be less than 120 volts and be capable of operating up to two 24-volt AC electric remote control valves per station. Each controller shall have a master switch to disconnect controller from electric supply lines.

d. Housing: Each controller shall be enclosed in a tamperoof lockable metal housing. Exterior wall-mounted and pedestal-mounted controllers shall be weatherproof. Where more than one controller is installed in an irrigation system, a single-key shall open all cabinets. Two keys for each system shall be furnished.

e. Programming: Timing for each station shall be viable up to 99 minutes. The programming cycle shall be not less than 14 calendar days. Each station shall be independently times, scheduled, or omitted. Programming shall be changeable without special tools and without dissembling controller.

f. Charts: A chart showing clearly the areas serviced by each remote control valve shall be provided at each controller.

2.10.1 Control Wire

a. Electric wire from the controller unit to each remote control valve shall be American Wire Gauge (AWG) No. 14 solid copper, Type UF cable, UL approved for dire underground burial.

b. Color: Wire color shall be continuous over its entire length. Use white for common ground wire. Use easily distinguished colors for other control wires. Spare control wires shall be of a color different from that of the active control wire.

c. Splices: Use wire connector with waterproof sealant. Wire connector to be of plastic construction consisting of two (2) pieces, one piece which snap locks into the other. A copper crimp sleeve to be provided with connector.

2.11 ELECTRICAL WORK

Wiring and rigid conduit for electrical power shall be in accordance with NFPA 70.

2.12 MISCELLANEOUS ITEMS

a. Service clamps, if any, shall have a pressure rating not less than that of the pipe to be connected and shall be either the single or double flattened strap type. Clamps shall have a galvanized malleable iron body with cadmium plated straps and nuts. Clamps shall have rubber gasket cemented to the body.

b. Tapping sleeve(s), if any, of the size(s) indicated for connection

to existing main shall be the cast-iron, split-sleeve type with flange on the outlet, and with bolts, follower rings and gaskets on each end of the sleeve. Construction shall be suitable for a maximum working pressure of 150 psi. Bolts shall have square heads and hexagonal nuts. Longitudinal gaskets, and mechanical joints with gaskets shall be as recommended by the manufacturer of the sleeve.

2.13 PRESSURE REDUCTION RISER

a. The pressure reduction riser shall consist of the pressure reducing valve, ball valve, wye strainer, check valve, valve box, and all appurtenances, or as specified on drawings.

b. The pressure reducing valve shall be a self-contained, single-seat, direct-acting, spring-loaded, diaphragm-actuated type. Valve shall be of all plastic construction, stainless steel body seat, composition seat discs, BUNA "N" diaphragm with nylon insert and stainless steel springs. The valve shall have a maximum working pressure rating of 150 psi and shall be capable of regulating outlet pressure from 5 to 20 psi and have and adjustment screw for setting the pressure. The downstream pressure variance shall not exceed a rate of 0.44 psi for every 10 psi variance (increase or decrease) in upstream or source pressure. The valve shall have an integral "Sharader" pressure test valve.

c. The valve shall have 1/2-inch MPT inlet and 3/4-inch MHT female outlet.

d. The threaded in-line spring check valve, if any, shall have a body constructed of type 1 PVC. The valve stem shall be 18-8 stainless steel with BUNA-N poppet seal. The 1/2-pound spring shall be 18-8 stainless steel. The valve shall have male x female threads, 3/4-inch NPT.

e. The ball valve, if any, shall be construction of Type I PVC (body and handle). The stem seal shall be BUNA "N" with teflon ball seal. The valve shall be rated for a maximum working pressure of 150 micron mesh. The filter shall have an effective filter area of 10 square inches with a gross filter area of 20 square inches. The cartridge housing shall have an integral 3/4-inch ball valve for flushing of the filter without removal of the cartridge.

f. The wye strainer shall have a filter housing constructed of glass reinforced polypropylene plastic and the removable filter cylinder shall be manufactured of stainless steel and shall be 150 micron mesh. The filter shall have an effective filter area of 10 square inches with a gross filter area of 20 square inches. The cartridge housing shall have an integral 3/4-inch ball valve for flushing of the filter without removal of the cartridge.

2.14 FILTERS

The filter housing shall be constructed of glass reinforced polypropylene and the removable filter cylinder shall be manufactured of 150 mesh stainless steel effective filter area of 24 square inches. The cartridge housing shall have an integral 3/4-inch ball valve for flushing, not the filter without removal of the cartridge. Threads shall be 1 inch MPT.

PART 3 EXECUTION

3.1 INSTALLATION

Sprinkler system shall be installed after site grading has been completed. Excavation, trenching, and backfilling for sprinkler system shall be in accordance with the applicable provisions of Site Work for the project. All disturbed areas will be repaired and display positive drainage

3.2 TRENCHING

Trench width shall be 4 inches minimum or 1-1/2 time diameter of pipe, whichever is wider. Backfill shall be hand tamped over excavation. When rock in encountered, trench shall be excavated 4 inches deeper and backfilled with silty sand (SM) or well-graded sand (SW) to pipe grade. Trenches shall not be bored at a depth conforming to bottom of adjacent trenches. Pipe sleeves for bored pipe shall be two pipe diameter larger than sprinkler pipe.

PVC lateral pipes may be pulled into the soil utilizing a vibratory plow device specifically manufactured for pipe pulling. Minimum burial depths equals minimum cover listed above.

Backfill only after lines have been reviewed and tested.

Excavated material is generally satisfactory for backfill. Backfill shall be free from rubbish, vegetable matter, frozen materials, and stones larger than two inches maximum dimension. Remove material not suitable for backfill. Backfill placed next to pipe shall be free of sharp objects which may damage the pipe.

Backfill unsleeved pipe in either of the following manners:

a. Backfill and puddle the lower half of the trench. Allow to dry 24 hours. Backfill the remainder of the trench in 6-inch layers. Compact to density of surrounding soil.

b. Backfill the trench by depositing the backfill material equally on both sides of the pipe in 6-inch layers and compacting to the density of surrounding soil.

Enclose pipe and wiring beneath roadways, walks, curbs, etc, in sleeves. Minimum compaction of backfill for sleeves shall be 95% according to ASTM D 1557. Use of water for compaction around sleeves, "puddling," will not be permitted.

Dress backfilled areas to original grade. Incorporate excess backfill into existing site grades for positive drainage.

Where utilities interfere with irrigation trenching and pipe work, contact the AF Representative for trench depth adjustments.

3.3 PIPING SYSTEM

3.3.1 Cover

Underground piping shall be installed as to meet the minimum depth of backfill cover specified below:

Minimum cover (distance from top of pipe or control wire to finish grade):

a. 14-inch over mainline pipe and over electrical conduit.

b. 16-inch over control wire.

c. 10-inch over lateral pipe to sprinklers and bubblers.

3.3.2 Clearances

Minimum horizontal clearances between lines shall be 4 (101.6 mm) inches for pipe 2 (50.8mm) inches and less; 12 (304.8 mm) inches for 2-1/2 (63.5 mm) inches and larger. Minimum vertical clearances between lines shall be 1 (25.4 mm) inch.

3.3.2.1 Minimum Slope

Minimum slope shall be 6 (152.4 mm) inches per 100 (30.480 M) feet in direction of drain valves.

3.4 SLEEVING AND BORING

Install sleeving at a depth which permits the encased pipe or wiring to remain at the specified burial depth.

Extend sleeve ends six inches beyond the edge of the paved surface. Cover pipe ends and mark with stakes. Mark concrete with a chiseled "X" at sleeve end locations.

Bore for sleeves under obstructions which cannot be removed. Employ equipment and methods designed for horizontal boring.

3.5 PIPING INSTALLATION

3.5.1 Polyvinyl Chloride (PVC) Pipe

a. Solvent-cemented joints shall conform to the requirements of ASTM D 2855.

b. Threaded joints shall be full cut with a maximum of three threads remaining exposed on pipe and nipples. Threaded joints shall be made tight without recourse to wicks or fillers, other than polyetrafluoroethylene thread tape.

c. Piping shall be joined to conform with requirements of ASTM D 2774 or ASTM D 2855, and pipe manufacturer's instructions. Pipe shall be installed in a serpentine (snaked) manner to allow for expansion and contraction in trench before backfilling. Pipes shall be installed at temperatures over 40 degrees F.

3.6 ASSEMBLING PIPE AND FITTINGS

3.6.1 General

a. Keep pipe free from dirt and pipe scale. Cut pipe ends square and debur. Clean pipe ends.

b. Keep ends of assembled pipe capped. Remove caps only when

necessary to continue assembly.

3.6.2 Mainline Pipe and Fittings

a. Use only strap-type friction wrenches for threaded plastic pipe.

b. PVC Solvent Weld Pipe:

(1) Use primer and solvent cement. Join pipe in a manner recommended by the manufacturer and in accordance with accepted industry practices.

(2) Cure for 30 minutes before handling and 24 hours before allowing water in pipe.

(3) Snake pipe from side to side within the trench.

3.6.3 Lateral Pipe and Fittings

a. Use only strap-type friction wrenches for threaded plastic pipe.

b. PVC Solvent Weld Pipe:

(1) Use primer and solvent cement. Join pipe in the manner recommended by manufacturer and in accordance with accepted industry practices.

(2) Cure for 30 minutes before handling and 24 hours before allowing water in pipe.

(3) Snake pipe from side to side within the trench.

3.6.4 Sprinkler Assembly

a. Flush lateral pipe before installing sprinkler assembly.

b. Install per the installation details at locations shown on the drawings.

c. Locate rotary sprinklers 12 inches from center of sprinkler to adjacent walls, fences, or edges of paved areas.

d. Locate spray sprinklers 3 inches from center of sprinkler to adjacent walls, fences, or edges of paved areas.

e. Set sprinklers perpendicular to the finish grade.

f. Supply appropriate nozzle or adjust are of coverage of each sprinkler for best performance.

g. Adjust the radius of throw of each sprinkler for best performance.

3.7 VALVES

3.7.1 Manual Valves

Valves shall be installed in a valve box extending from grade to below valve body, with a minimum of 4 (101.6 mm) inches cover measured from finish grade to top of valve stem.

3.7.2 Automatic Valves

Valve shall be set plumb in a valve box extending from grade to below valve body, with a minimum of 4 (101.6 mm) inch cover measured form grade to top of valve. Install automatic valves beside sprinkler heads with a valve box.

a. Flush mainline before installation of valve assembly.

b. Install where indicated on the drawings. Wire connectors and waterproof sealant shall be used to connect control wires to remote control valve wires. Install connectors and sealant per the manufacturer's recommendations.

c. Install only one RCV to a valve box. Locate valve box at least 6 inches from and align with nearby walls or edges of paved areas. Group RCV assemblies together where practical. Arrange grouped valve boxes in rectangular patterns.

d. Adjust RCV to regulate the downstream operating pressure.

3.7.3 Drain Valves

Entire system shall be manually or automatically drainable. Low points of system shall be equipped with drain valve draining into an excavation containing 1 cubic foot gravel. Gravel shall be covered with building paper then backfilled with excavated material and 6 (152,4 mm) inches of topsoil.

3.8 BACKFLOW PREVENTERS

a. Backflow preventer shall be installed in new connection to existing water distribution system, between connection and control valves.

b. Backflow Prevention Assembly: Install where indicated on the drawings. Install assembly so that its elevation, orientation, access, and drainage conform to the manufacturer's recommendations and applicable health codes.

(1) Reduced Pressure Type

Reduced pressure type shall be installed as follows: Flush pipe lines prior to installing device and protect device by a strainer located upstream. Device shall not be installed in pits or where any part of device could become submerged in standing water.

3.9 CONTROL WIRES

a. Bundle control wires where two or more are in the same trench. Bundle with pipe wrapping tape spaced at 10-foot intervals.

b. Control wiring may be pulled into the soil utilizing a vibratory plow device specifically manufactured for pipe pulling. Minimum burial depth equals minimum cover previously listed.

c. Provide a 24-inch excess length of wire in an 8-inch diameter loop at each 90 change of direction, at both ends of sleeves, and at 100-foot intervals along continuous runs of wiring. Do not tie

wiring loop. Coil 24-inch length of wire within each remote control valve box.

d. Install common ground wire and one control wire for each remote control valve. Multiple valves on a single control wire are not permitted. Install two spare control wires along the entire length of the mainline. Provide a 24-inch length of wire from each end of the spare control wires coiled in the enclosure, and provide a 24-inch length of coiled wire for each spare control wire in a 6-inch round valve box at each distal end of the mainline pipe.

e. If a control wire must be spliced, make splice with wire connectors and waterproof sealant, installed per the manufacturer's instructions. Locate splice in a valve box which contains an irrigation valve assembly, or in a separate 6-inch round valve box.

Use same procedure for connection to valves as for in-line splices.

f. Unless noted on plans, install wire parallel with and under PVC mainline pipe.

g. Protect wire not installed with PVC mainline pipe with a continuous run of warning tape placed in the backfill six inches above the wiring.

3.10 IRRIGATION CONTROLLER UNIT

a. The location of the controller unit as depicted on the drawings is approximate; the AF Representative will determine the exact site location during sprinkler layout review.

b. Lightning protection: Drive an 8-foot copper-clad grounding rod into the soil. If rock prevents driving, bury at least four feet deep. Use one rod for each controller. Connect controller to grounding rod with AWG No. 10 solid conductor copper wire. Secure wire to grounding rod with brass or bronze clamp. Locate the connection in a separate valve box.

c. Attach wire markers to the ends of control wires inside the controller unit housing. Label wires with the identification number (see drawings) of the remote control valve to which the control wire is connected.

d. Connect control wires to the corresponding controller terminal.

3.11 BACKFILL

3.11.1 Minimum Cover

Depth of cover shall be 12 (304.8 mm) inches for 1-1/4 (31.8 mm) inch pipe or smaller; and 12 (304.8 mm) inches for low-voltage wires. Remainder of trench or pipe cover shall be filled to within 3 (76.2 mm) inches of top-with excavated soil, and compact soil with plate hand-held compactors to same density as undisturbed adjacent soil.

3.12 IRRIGATION SYSTEM TO BE INSTALLED PRIOR TO PLANTING MATERIALS (UNLESS OTHERWISE DIRECTED)

3.12.1 Adjustment

After grading, seeding and rolling of planted areas, sprinkler heads shall be adjusted flush with finished grade. Adjustments shall be made by providing new nipples of proper length or by use of heads having an approved device, integral with head, which will permit adjustment in height of head without changing piping.

3.12.2 Cleaning of Piping

Prior to the hydrostatic and operation tests, the interior of the pipe shall be flushed with clean water until pipe is free of all foreign materials. Flushing and cleaning out of system pipe, valves, and components shall not be considered completed until witnessed and accepted by Contracting Officer.

3.12.3 Field Tests

All instruments, equipment, facilities, and labor required to conduct the tests shall be provided by Contractor.

3.12.3.1 Hydrostatic Pressure Test

a. Notify the AF Representative three days in advance of testing.

b. Pipelines jointed with rubber gaskets or threaded connections may be subjected to a pressure test at any time after partial completion of backfill. Pipelines jointed with solvent-welded PVC joints shall be allowed to cure at least 24 hours before testing.

c. Subsections of mainline pipe may be tested independently, subject to the review of the AF Representative.

d. Furnish clean, clear water, pumps, labor, fittings, and equipment necessary to conduct tests or retest.

e. Subject mainline pipe to a hydrostatic pressure equal to 60 psi for two hours. Leakage will be detected by visual inspection. Replace defective pipe, fitting, joint, valve, or appurtenance. Repeat the test until the pipe passes test.

3.12.3.2 Coverage Test

a. Activate each remote control valve in sequence. The AF Representative will visually observe water application patterns.

b. Adjust or move system components to correct coverage deficiencies. Repeat the test until the system passes test.

c. Cement or caulking to seal leaks is prohibited.

3.12.3.3 Operation Test

At conclusion of pressure test, sprinkler heads or emitter heads, quick coupling assemblies, and hose valves shall be installed and entire system tested for operation under normal operating pressure. Operation test consists of the system operating through at least one complete programmed cycle for all areas to be sprinkled.

3.13 POSTING FRAMED INSTRUCTIONS

Framed instructions containing wiring and control diagrams under glass or in laminated plastic shall be posted where directed. Condensed operating instructions, prepared in typed form, shall be framed as specified above and posted beside the diagrams. The framed instructions shall be posted before acceptance testing of the system. After as-built drawings are approved by CE engineer, controller charts and programming schedule shall be prepared. One chart for each controller shall be supplied. Chart shall be reduced drawing of actual as-built system that will fit the maximum dimensions inside controller housing. Black line print for chart and a different pastel or transparent color shall indicate each station area of coverage. After chart is completed and approved for final acceptance, chart shall be sealed between two 20-mil pieces of clear plastic.

3.14 FIELD TRAINING

A field training course shall be provided for designed operating and maintenance staff members. Training shall be provided for a total period of 1 hour to normal working time and shall start after the system is functionally complete prior to final acceptance tests. Field training shall cover all of the items contained in the operating and maintenance manuals.

3.15 CLEANUP

Due to the high visibility of the project site, daily cleanup of all debris and surplus materials resulting form the work shall be removed off-site.

-- End of Section --

SECTION 02821

FENCING
07/01

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.

AMERICAN SOCIETY FOR TESTING AND MATERIALS (ASTM)

ASTM A 153/A 153M	(2000) Zinc-Coating (Hot Dip) on Iron and Steel Hardware
ASTM A 392	(1996) Zinc-Coated Steel Chain-Link Fence Fabric
ASTM A 491	(1996) Aluminum-Coated Steel Chain-Link Fence Fabric
ASTM A 780	(2000) Repair of Damaged and Uncoated Areas of Hot-Dipped Galvanized Coatings
ASTM A 824	(1995) Metallic-Coated Steel Marcelled Tension Wire for Use With Chain Link Fence
ASTM C 94/C 94M	(2000) Ready-Mixed Concrete
ASTM F 626	(1996a) Fence Fittings
ASTM F 883	(1997) Padlocks
ASTM F 900	(1994) Industrial and Commercial Swing Gates
ASTM F 1043	(2000) Strength and Protective Coatings on Metal Industrial Chain-Link Fence Framework
ASTM F 1083	(1997) Specification for Pipe, Steel, Hot-Dipped Zinc-Coated (Galvanized) Welded, for Fence Structures
ASTM F 1184	(1994) Industrial and Commercial Horizontal Slide Gates

1.2 SUBMITTALS

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are for information only. When used, a designation following the "G" designation identifies the office that will review the submittal for the Government. The following shall be submitted in accordance with Section 01330 SUBMITTAL PROCEDURES:

SD-07 Certificates

Chain Link Fence

Statement, signed by an official authorized to certify on behalf of the manufacturer, attesting that the chain link fence and component materials meet the specified requirements.

1.3 APPROVAL OF POLYVINYL CHLORIDE-COATED FENCE MATERIALS

Polyvinyl chloride-coated fence materials shall be thoroughly inspected for cracking, peeling, and conformance with the specifications by the Contracting Officer's Representative prior to installation. Any fence materials rejected by the Contracting Officer's Representative shall be replaced by the contractor with approved materials at no additional cost to the Government.

PART 2 PRODUCTS

2.1 FENCE FABRIC

Fence fabric shall conform to the following:

2.1.1 Chain Link Fence Fabric

ASTM A 392, Class 2, zinc-coated steel wire with minimum coating weight of 2.0 ounces of zinc per square foot of coated surface, or ASTM A 491, Type I, aluminum-coated steel wire. Fabric shall be fabricated of 9 gauge wire woven in 2 inch mesh. Fabric height shall be 6 feet. Fabric shall be twisted and barbed on the top selvage and knuckled on the bottom selvage.

2.1.2 Force Protection Horizontal Cover

Provide and install woven wire fencing horizontal to the ground plane with required accessible connections, posts and structural elements to support the woven wire fence. The cover shall be self-supporting and located within 1-3/4 inch from all the vertical plane of the mechanical and electrical equipment. Do not attach cover to the mechanical or electrical equipment. Screen wall gates shall be self-supporting and attach to the horizontal cover structure and posts where a 1-3/4 inch sphere cannot pass through any openings. Height of the cover above the slab shall be a minimum 7 feet 0 inches. Contractor can attach to masonry screen walls.

All fencing, posts and structural elements shall be removable for outdoor mechanical and electrical equipment replacement.

Before installation, coordinate with Contract Officer for location of support posts to avoid interference of servicing of equipment. Height of the cover shall be 8 inches below screen wall.

2.2 GATES

ASTM F 900 and/or ASTM F 1184. Gate shall be the type and swing shown. Gate frames shall conform to strength and coating requirements of ASTM F 1083 for Group IA, steel pipe, with external coating Type A, nominal pipe size (NPS) 1-1/2. Gate frames shall conform to strength and coating requirements of ASTM F 1043, for Group IC, steel pipe with external coating Type A or Type B, nominal pipe size (NPS) 1-1/2. Gate fabric shall be as

specified for chain link fabric. Gate leaves more than 8 feet wide shall have either intermediate members and diagonal truss rods or shall have tubular members as necessary to provide rigid construction, free from sag or twist. Gate leaves less than 8 feet wide shall have truss rods or intermediate braces. Intermediate braces shall be provided on all gate frames with an electro-mechanical lock. Gate fabric shall be attached to the gate frame by method standard with the manufacturer except that welding will not be permitted. Latches, hinges, stops, keepers, rollers, and other hardware items shall be furnished as required for the operation of the gate. Latches shall be arranged for padlocking so that the padlock will be accessible from both sides of the gate. Stops shall be provided for holding the gates in the open position. For high security applications, each end member of gate frames shall be extended sufficiently above the top member to carry three strands of barbed wire in horizontal alignment with barbed wire strands on the fence.

2.3 POSTS

2.3.1 Metal Posts for Chain Link Fence

ASTM F 1083, zinc-coated. Group IA, with external coating Type A steel pipe. Group IC steel pipe, zinc-coated with external coating Type A or Type B and Group II , roll-formed steel sections, shall meet the strength and coating requirements of ASTM F 1043. Group III, ASTM F 1043 steel H-section may be used for line posts in lieu of line post shapes specified for the other classes. Sizes shall be as shown on the drawings. Line posts and terminal (corner, gate, and pull) posts selected shall be of the same designation throughout the fence. Gate post shall be for the gate type specified subject to the limitation specified in ASTM F 900 and/or ASTM F 1184.

2.4 BRACES AND RAILS

ASTM F 1083, zinc-coated, Group IA, steel pipe, size NPS 1-1/4. Group IC steel pipe, zinc-coated, shall meet the strength and coating requirements of ASTM F 1043. Group II, formed steel sections, size 1-21/32 inch, conforming to ASTM F 1043, may be used as braces and rails if Group II line posts are furnished.

2.5 WIRE

2.5.1 Tension Wire

Tension wire shall be Type I or Type II, Class 2 coating, in accordance with ASTM A 824.

2.6 ACCESSORIES

ASTM F 626. Ferrous accessories shall be zinc or aluminum coated. Truss rods shall be furnished for each terminal post. Truss rods shall be provided with turnbuckles or other equivalent provisions for adjustment. Tie wire for attaching fabric to rails, braces, and posts shall be 9 gauge steel wire and match the coating of the fence fabric. Miscellaneous hardware coatings shall conform to ASTM A 153/A 153M unless modified.

2.7 CONCRETE

ASTM C 94/C 94M, using 3/4 inch maximum size aggregate, and having minimum compressive strength of 3000 psi at 28 days. Grout shall consist of one

part portland cement to three parts clean, well-graded sand and the minimum amount of water to produce a workable mix.

2.8 PADLOCKS

Padlocks shall conform to ASTM F 883, Type PO1, Options B and G, Grade 6, Size 1-3/4 inch. All padlocks shall be keyed alike and all padlocks shall be keyed into master key system as specified in Section 08710 DOOR HARDWARE.

2.9 FOD FENCE

Enclose the project work area and contractor lay-down area with a 6 feet high chain link fence and gates with brown, UV light resistant, plastic fabric mesh netting, (similar to tennis court or other screening). Remove the fence upon completion and acceptance of the work. Intent is to contain FOD on the construction site. Fence and fabric shall be secured to withstand jet blast from on going activities on the apron. FOD fence and fabric shall meet the following criteria:

a. Chain-link: Zinc-coated steel, 9-gage, 2 inch mesh. Height of fabric shall be same as fence.

b. FOD fabric woven high tension polyester fabric having 15% open area, with grommets spaced 18 inches apart along the top and bottom edges. Fabric shall be brown in color.

c. Posts and braces: Line posts: Class 1, steel pipe, grade B. End, corner, and pull posts: Class 1, steel pipe, grade B. Braces: Class 1, steel pipe, grade B, 2 inch minimum size.

d. Fencing accessories: Provide mounting clips and wire ties constructed of the same material as the fencing fabric.

e. Concrete: Per Section 03300 CAST IN PLACE CONCRETE, using 3/4 inch maximum-size aggregate, and having minimum compressive strength of 3000 psi at 28 days.

f. Grout: Provide grout of proportions one part portland cement to three parts clean, well-graded sand and a minimum amount of water to produce a workable mix.

g. Site preparation: Clearing and grading, clear fence line of trees, brush, and other obstacles to install fencing. Establish a graded, compacted fence line prior to fencing installation. Compact fill used to establish fence line. Dispose of waste material on station, as directed.

h. Fence installation: Install fence on prepared surfaces to line and grade and as indicated on drawings. Secure fastening and hinge hardware in place to fence framework by peening or welding. Allow for proper operation of components. Coast peened or welded areas with a repair coating matching original coating. Install fence in accordance with fence manufacturer's written installation instructions except as modified herein.

1. Post spacing provide line posts spaced equidistantly apart, not exceeding 10 feet on center (OC). Provide gate posts spaced as necessary for size of gate openings. Do not exceed 500 feet on straight runs between braced posts. Provide corner or pull posts,

with bracing in both directions, for changes in direction of 15 feet or more, or for abrupt changes in grade. Provide drawings showing location of corner, end, and pull posts.

2. Post settings: Set posts plumb. Posts shall be anchored as indicated on drawings. brace corner, end, and pull posts to nearest post with a horizontal brace used as a compression member, placed at least 12 inches below top of fence, and a diagonal truss rod and truss tightener used as a tension member.

3. Top and bottom tension wires: Install top and bottom tension wires before installing chain-link fabric, and pull wires taut. Place top and bottom tension wires within 8 inches of respective fabric line.

4. Fabric: Pull fabric taut and secure fabric to top wire and bottom wire, close to both sides of each post and at maximum intervals of 24 inches OC. Secure fabric to posts using stretcher bars, ties or clips spaced 15 inches OC, or by integrally weaving to integral fastening loops of end, corner, and pull posts for full length of each post. Install fabric on opposite side of posts from area being secured. Install fabric so that bottom of fabric is 2 inches above ground level. Install fence fabric to provide approximately 2 inches deflection at center of fabric span between two posts. When a force of approximately 30 pounds is applied perpendicular to fabric, fabric should return to its original position when force is removed.

5. Post caps: Install post caps as recommended by the manufacturer.

6. Removal: Remove fence at completion of project.

PART 3 EXECUTION

3.1 INSTALLATION

Fence shall be installed to the lines and grades indicated. The area on either side of the fence line shall be cleared to the extent indicated. Line posts shall be spaced equidistant at intervals not exceeding 10 feet. Terminal (corner, gate, and pull) posts shall be set at abrupt changes in vertical and horizontal alignment. Fabric shall be continuous between terminal posts; however, runs between terminal posts shall not exceed 500 feet. Any damage to galvanized surfaces, including welding, shall be repaired with paint containing zinc dust in accordance with ASTM A 780.

3.2 EXCAVATION

Post holes shall be cleared of loose material. Waste material shall be spread where directed. The ground surface irregularities along the fence line shall be eliminated to the extent necessary to maintain a 2 inch clearance between the bottom of the fabric and finish grade.

3.3 POST INSTALLATION

3.3.1 Posts for Chain Link Fence

Posts shall be set plumb and in alignment. Except where solid rock is encountered, posts shall be set in concrete to the depth indicated on the

drawings. Where solid rock is encountered with no overburden, posts shall be set to a minimum depth of 18 inches in rock. Where solid rock is covered with an overburden of soil or loose rock, posts shall be set to the minimum depth indicated on the drawing unless a penetration of 18 inches in solid rock is achieved before reaching the indicated depth, in which case depth of penetration shall terminate. All portions of posts set in rock shall be grouted. Portions of posts not set in rock shall be set in concrete from the rock to ground level. Posts set in concrete shall be set in holes not less than the diameter shown on the drawings. Diameters of holes in solid rock shall be at least 1 inch greater than the largest cross section of the post. Concrete and grout shall be thoroughly consolidated around each post, shall be free of voids and finished to form a dome. Concrete and grout shall be allowed to cure for 72 hours prior to attachment of any item to the posts. Group II line posts may be mechanically driven, for temporary fence construction only, if rock is not encountered. Driven posts shall be set to a minimum depth of 3 feet and shall be protected with drive caps when being set. For high security fences, fence post rigidity shall be tested by applying a 50 pound force on the post, perpendicular to the fabric, at 5 feet above ground; post movement measured at the point where the force is applied shall be less than or equal to 3/4 inch from the relaxed position; every tenth post shall be tested for rigidity; when a post fails this test, further tests on the next four posts on either side of the failed post shall be made; all failed posts shall be removed, replaced, and retested at the Contractor's expense.

3.4 RAILS

3.4.1 Top Rail

Top rail shall be supported at each post to form a continuous brace between terminal posts. Where required, sections of top rail shall be joined using sleeves or couplings that will allow expansion or contraction of the rail. Top rail, if required for high security fence, shall be installed as indicated on the drawings.

3.4.2 Bottom Rail

The bottom rail shall be bolted to double rail ends and double rail ends shall be securely fastened to the posts. Bolts shall be peened to prevent easy removal. Bottom rail shall be installed before chain link fabric.

3.5 BRACES AND TRUSS RODS

Braces and truss rods shall be installed as indicated and in conformance with the standard practice for the fence furnished. Horizontal (compression) braces and diagonal truss (tension) rods shall be installed on fences over 6 feet in height. A center brace or 2 diagonal truss rods shall be installed on 12 foot fences. Braces and truss rods shall extend from terminal posts to line posts. Diagonal braces shall form an angle of approximately 40 to 50 degrees with the horizontal. No bracing is required on fences 6 feet high or less if a top rail is installed.

3.6 TENSION WIRES

Tension wires shall be installed along the top and bottom of the fence line and attached to the terminal posts of each stretch of the fence. Top tension wires shall be installed within the top 4 inches of the installed fabric. Bottom tension wire shall be installed within the bottom 6 inches of the installed fabric. Tension wire shall be pulled taut and shall be

free of sag.

3.7 CHAIN LINK FABRIC

Chain link fabric shall be installed on the side of the post indicated. Fabric shall be attached to terminal posts with stretcher bars and tension bands. Bands shall be spaced at approximately 15 inch intervals. The fabric shall be installed and pulled taut to provide a smooth and uniform appearance free from sag, without permanently distorting the fabric diamond or reducing the fabric height. Fabric shall be fastened to line posts at approximately 15 inch intervals and fastened to all rails and tension wires at approximately 12 inch intervals. Fabric shall be cut by untwisting and removing pickets. Splicing shall be accomplished by weaving a single picket into the ends of the rolls to be joined. The bottom of the installed fabric shall be 2 plus or minus 1/2 inch above the ground. For high security fence, after the fabric installation is complete, the fabric shall be exercised by applying a 50 pound push-pull force at the center of the fabric between posts; the use of a 30 pound pull at the center of the panel shall cause fabric deflection of not more than 2-1/2 inches when pulling fabric from the post side of the fence; every second fence panel shall meet this requirement; all failed panels shall be resecured and retested at the Contractor's expense.

3.8 GATE INSTALLATION

Gates shall be installed at the locations shown. Hinged gates shall be mounted to swing as indicated. Latches, stops, and keepers shall be installed as required. Padlocks shall be attached to gates or gate posts with chains. Hinge pins, and hardware shall be welded or otherwise secured to prevent removal.

3.9 GROUNDING

Fences crossed by overhead powerlines in excess of 600 volts shall be grounded as specified in Section 13100 LIGHTNING PROTECTION SYSTEM.

-- End of Section --

SECTION 02921

SEEDING
05/01

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.

U.S. DEPARTMENT OF AGRICULTURE (USDA)

AMS Seed Act	(1995) Federal Seed Act Regulations Part 201

AMERICAN SOCIETY FOR TESTING AND MATERIALS (ASTM)

ASTM C 602	(1995a) Agricultural Liming Materials
ASTM D 977	(1998) Emulsified Asphalt
ASTM D 2028	(1976; R 1997) Cutback Asphalt (Rapid-Curing Type)
ASTM D 4972	(1995a) pH of Soils
ASTM D 5268	(1992; R 1996) Topsoil Used for Landscaping Purposes
ASTM D 5883	(1996el) Use of Rotary Kiln Produced Expanded Shale, Clay or Slate (ESCS) as a Mineral Amendment in Topsoil Used for Landscaping and Related Purposes

1.2 SUBMITTALS

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are for information only. When used, a designation following the "G" designation identifies the office that will review the submittal for the Government. The following shall be submitted in accordance with Section 01330 SUBMITTAL PROCEDURES:

SD-03 Product Data

Surface Erosion Control Material
Chemical Treatment Material

Manufacturer's literature including physical characteristics, application and installation instructions for equipment, surface erosion control material and chemical treatment material.

A listing of equipment to be used for the seeding operation.

Delivery

Delivery schedule.

Finished Grade and Topsoil

Finished grade status.

Topsoil

Availability of topsoil from the stripping and stock piling operation.

Quantity Check

Bag count or bulk weight measurements of material used compared with area covered to determine the application rate and quantity installed.

Seed Establishment Period

Calendar time period for the seed establishment period. When there is more than one seed establishment period, the boundaries of the seeded area covered for each period shall be described.

Maintenance Record

Maintenance work performed, area repaired or reinstalled, diagnosis for unsatisfactory stand of grass plants.

Application of Pesticide

Pesticide treatment plan with sequence of treatment work with dates and times. The pesticide trade name, EPA registration number, chemical composition, formulation, concentration of original and diluted material, application rate of active ingredients, method of application, area treated, amount applied; and the name and state license number of the state certified applicator shall be included.

SD-04 Samples

Delivered Topsoil

Samples taken from several locations at the source.

Soil Amendments

A 10 pound sample.

SD-06 Test Reports

Equipment Calibration

Certification of calibration tests conducted on the equipment used in the seeding operation.

Soil Test

Certified reports of inspections and laboratory tests, prepared by an independent testing agency, including analysis and interpretation of test results. Each report shall be properly identified. Test methods used and compliance with recognized test standards shall be described.

SD-07 Certificates

Seed
Topsoil
pH Adjuster
Fertilizer
Organic Material
Soil Conditioner
Asphalt Adhesive
Pesticide; G

Prior to the delivery of materials, certificates of compliance attesting that materials meet the specified requirements. Certified copies of the material certificates shall include the following:

a. Seed. Classification, botanical name, common name, percent pure live seed, minimum percent germination and hard seed, maximum percent weed seed content, and date tested.

b. Topsoil. Particle size, pH, organic matter content, textural class, soluble salts, chemical and mechanical analyses.

c. pH Adjuster. Calcium carbonate equivalent and sieve analysis.

d. Fertilizer. Chemical analysis and composition percent.

e. Organic Material: Composition and source.

f. Soil Conditioner: Composition and source.

g. Asphalt Adhesive: Composition.

h. Pesticide. EPA registration number and registered uses.

1.3 SOURCE INSPECTION

The source of delivered topsoil shall be subject to inspection.

1.4 DELIVERY, INSPECTION, STORAGE, AND HANDLING

1.4.1 Delivery

A delivery schedule shall be provided at least 10 calendar days prior to the first day of delivery.

1.4.1.1 Delivered Topsoil

Prior to the delivery of any topsoil, its availability shall be verified in paragraph TOPSOIL. A soil test shall be provided for topsoil delivered to the site.

1.4.1.2 Soil Amendments

Soil amendments shall be delivered to the site in the original, unopened containers bearing the manufacturer's chemical analysis. In lieu of containers, soil amendments may be furnished in bulk. A chemical analysis shall be provided for bulk deliveries.

1.4.1.3 Pesticides

Pesticide material shall be delivered to the site in the original, unopened containers bearing legible labels indicating the EPA registration number and the manufacturer's registered uses.

1.4.2 Inspection

Seed shall be inspected upon arrival at the job site for conformity to species and quality. Seed that is wet, moldy, or bears a test date five months or older, shall be rejected. Other materials shall be inspected for compliance with specified requirements. The following shall be rejected: open soil amendment containers or wet soil amendments; topsoil that contains slag, cinders, stones, lumps of soil, sticks, roots, trash or other material over a minimum 1-1/2 inch diameter; and topsoil that contains viable plants and plant parts. Unacceptable materials shall be removed from the job site.

1.4.3 Storage

Materials shall be stored in designated areas. Seed, lime, and fertilizer shall be stored in cool, dry locations away from contaminants. Chemical treatment material shall be stored according to manufacturer's instructions and not with seeding operation materials.

1.4.4 Handling

Except for bulk deliveries, materials shall not be dropped or dumped from vehicles.

1.4.5 Time Limitation

Hydroseeding time limitation for holding seed in the slurry shall be a maximum 24 hours.

PART 2 PRODUCTS

2.1 SEED

2.1.1 Seed Classification

State-certified seed of the latest season's crop shall be provided in original sealed packages bearing the producer's guaranteed analysis for percentages of mixture, purity, germination, hard seed, weed seed content, and inert material. Labels shall be in conformance with AMS Seed Act and applicable state seed laws.

2.1.2 Permanent Seed Species and Mixtures

Permanent seed species shall be common Bermuda mixture.

Botanical Name	Common Name	Minimum Seed Purity	Minimum Seed Germination
Cynodon Dactylon	Common Bermuda Grass	98%	85%

2.1.3 Quality

Weed seed shall be a maximum 1 percent by weight of the total mixture.

2.1.4 Seed Mixing

The mixing of seed may be done by the seed supplier prior to delivery, or on site as directed.

2.1.5 Substitutions

Substitutions will not be allowed without written request and approval from the Contracting Officer.

2.2 TOPSOIL

Topsoil shall be as defined in ASTM D 5268. When available, the topsoil shall be the existing surface soil stripped and stockpiled onsite in accordance with Section 02300 EARTHWORK. When additional topsoil is required beyond the available topsoil from the stripping operation, topsoil shall be delivered and amended as recommended by the soil test for the seed specified. Topsoil shall be free from slag, cinders, stones, lumps of soil, sticks, roots, trash or other material over a minimum 1-1/2 inch diameter. Topsoil shall be free from viable plants and plant parts.

2.3 SOIL AMENDMENTS

Soil amendments shall consist of pH adjuster, fertilizer, organic material and soil conditioners meeting the following requirements. Vermiculite shall not be used.

2.3.1 pH Adjuster

The pH adjuster shall be an agricultural liming material in accordance with ASTM C 602. These materials may be burnt lime, hydrated lime, ground limestone, sulfur, or shells. The pH adjuster shall be used to create a favorable soil pH for the plant material specified.

2.3.1.1 Limestone

Limestone material shall contain a minimum calcium carbonate equivalent of 80 percent. Gradation: A minimum 95 percent shall pass through a No. 8 sieve and a minimum 55 percent shall pass through a No. 60 sieve. To raise soil pH, ground limestone shall be used.

2.3.1.2 Hydrated Lime

Hydrated lime shall contain a minimum calcium carbonate equivalent of 110 percent. Gradation: A minimum 100 percent shall pass through a No. 8 sieve and a minimum 97 percent shall pass through a No. 60 sieve.

2.3.1.3 Burnt Lime

Burnt lime shall contain a minimum calcium carbonate equivalent of 140 percent. Gradation: A minimum 95 percent shall pass through a No. 8 sieve and a minimum 35 percent shall pass through a No. 60 sieve.

2.3.2 Fertilizer

It shall be as recommended by the soil test. Fertilizer shall be controlled release commercial grade, free flowing, uniform in composition, and consist of a nitrogen-phosphorus-potassium ratio. The fertilizer shall be derived from sulphur coated urea, urea formaldehyde, plastic or polymer coated pills, or isobutylenediurea (IBDU). Fertilizer shall be balanced with the inclusion of trace minerals and micro-nutrients.

2.3.3 Nitrogen Carrier Fertilizer

It shall be as recommended by the soil test. Nitrogen carrier fertilizer shall be commercial grade, free flowing, and uniform in composition. The fertilizer may be a liquid nitrogen solution.

2.3.4 Organic Material

Organic material shall consist of either bonemeal, rotted manure, decomposed wood derivatives, recycled compost, or worm castings.

2.3.4.1 Bonemeal

Bonemeal shall be finely ground, steamed bone product containing from 2 to 4 percent nitrogen and 16 to 40 percent phosphoric acid.

2.3.4.2 Rotted Manure

Rotted manure shall be unleached horse, chicken or cattle manure containing a maximum 25 percent by volume of straw, sawdust, or other bedding materials. It shall contain no chemicals or ingredients harmful to plants. The manure shall be heat treated to kill weed seeds and be free of stones, sticks, and soil.

2.3.4.3 Decomposed Wood Derivatives

Decomposed wood derivatives shall be ground bark, sawdust, yard trimmings, or other wood waste material that is free of stones, sticks, soil, and toxic substances harmful to plants, and is fully composted or stabilized with nitrogen.

2.3.4.4 Recycled Compost

Compost shall be a well decomposed, stable, weed free organic matter source. Compost shall be derived from food; agricultural or industrial residuals; biosolids (treated sewage sludge); yard trimmings; or source-separated or mixed solid waste. The compost shall possess no objectionable odors and shall not resemble the raw material from which it was derived. The material shall not contain substances toxic to plants. Gradation: The compost material shall pass through a 3/8 inch screen, possess a pH of 5.5 to 8.0, and have a moisture content between 35-55 percent by weight. The material shall not contain more than 1 percent by weight of man-made foreign matter. Compost shall be cleaned of plastic materials larger than 2 inches in length. Compost shall conform to EPA

requirements in accordance with Section 01670 RECYCLED / RECOVERED MATERIALS.

2.3.4.5 Worm Castings

Worm castings shall be screened from worms and food source, and shall be commercially packaged.

2.3.5 Soil Conditioner

Soil conditioner shall be sand, super absorbent polymers, calcined clay, or gypsum for use singly or in combination to meet the requirements of the soil test.

2.3.5.1 Sand

Sand shall be clean and free of toxic materials. Gradation: A minimum 95 percent by weight shall pass a No. 10 sieve and a minimum 10 percent by weight shall pass a No. 16 sieve. Greensand shall be balanced with the inclusion of trace minerals and nutrients.

2.3.5.2 Super Absorbent Polymers

To improve water retention in soils, super absorbent polymers shall be sized and applied according to the manufacturer's recommendations. Polymers shall be added as a soil amendment and be cross-linked polyacrylamide, with an absorption capacity of 250-400 times its weight. Polymers shall also be added to the seed and be a starch grafted polyacrylonitrite, with graphite added as a tacky sticker. It shall have an absorption capacity of 100 plus times its weight.

2.3.5.3 Calcined Clay

Calcined clay shall be granular particles produced from montmorillonite clay calcined to a minimum temperature of 1200 degrees F. Gradation: A minimum 90 percent shall pass a No. 8 sieve; a minimum 99 percent shall be retained on a No. 60 sieve; and a maximum 2 percent shall pass a No. 100 sieve. Bulk density: A maximum 40 pounds per cubic foot.

2.3.5.4 Gypsum

Gypsum shall be commercially packaged, free flowing, and a minimum 95 percent calcium sulfate by volume.

2.3.5.5 Expanded Shale, Clay, or Slate (ESCS)

Rotary kiln produced ESCS material shall be in conformance with ASTM D 5883.

2.4 ASPHALT ADHESIVE

Asphalt adhesive shall conform to the following: Emulsified asphalt, conforming to ASTM D 977, Grade SS-1; and cutback asphalt, conforming to ASTM D 2028, Designation RC-70.

2.5 WATER

Water shall be the responsibility of the Contractor, unless otherwise noted. Water shall not contain elements toxic to plant life.

2.6 PESTICIDE

Pesticide shall be insecticide, herbicide, fungicide, nematocide, rodenticide or miticide. For the purpose of this specification, a soil fumigant shall have the same requirements as a pesticide. The pesticide material shall be EPA registered and approved.

2.7 SURFACE EROSION CONTROL MATERIAL

Surface erosion control material shall conform to the following:

2.7.1 Surface Erosion Control Net

Net shall be heavy, twisted jute mesh, weighing approximately 1.22 pounds per linear yard and 4 feet wide with mesh openings of approximately 1 inch square.

2.7.2 Erosion Control Material Anchors

Erosion control anchors shall be as recommended by the manufacturer.

PART 3 EXECUTION

3.1 INSTALLING SEED TIME AND CONDITIONS

3.1.1 Seeding Time

Seed shall be installed from March 1 to April 30 for spring establishment; and from September 1 to October 30 for fall establishment.

3.1.2 Seeding Conditions

Seeding operations shall be performed only during periods when beneficial results can be obtained. When drought, excessive moisture, or other unsatisfactory conditions prevail, the work shall be stopped when directed. When special conditions warrant a variance to the seeding operations, proposed alternate times shall be submitted for approval.

3.1.3 Equipment Calibration

Immediately prior to the commencement of seeding operations, calibration tests shall be conducted on the equipment to be used. These tests shall confirm that the equipment is operating within the manufacturer's specifications and will meet the specified criteria. The equipment shall be calibrated a minimum of once every day during the operation. The calibration test results shall be provided within 1 week of testing.

3.1.4 Soil Test

Delivered topsoil, existing soil in smooth graded areas, and stockpiled topsoil shall be tested in accordance with ASTM D 5268 and ASTM D 4972 for determining the particle size, pH, organic matter content, textural class, chemical analysis, soluble salts analysis, and mechanical analysis. Sample collection on site shall be random over the entire site. Sample collection for stockpiled topsoil shall be at different levels in the stockpile. The soil shall be free from debris, noxious weeds, toxic substances, or other materials harmful to plant growth. The test shall determine the quantities and type of soil amendments required to meet local growing conditions for the seed species specified.

3.2 SITE PREPARATION

3.2.1 Finished Grade and Topsoil

The Contractor shall verify that finished grades are as indicated on drawings, and the placing of topsoil, smooth grading, and compaction requirements have been completed in accordance with Section 02300 EARTHWORK, prior to the commencement of the seeding operation.

3.2.2 Application of Soil Amendments

3.2.2.1 Applying pH Adjuster

The pH adjuster shall be applied as recommended by the soil test. The pH adjuster shall be incorporated into the soil to a maximum 4 inch depth or may be incorporated as part of the tillage operation.

3.2.2.2 Applying Fertilizer

The fertilizer shall be applied as recommended by the soil test. Fertilizer shall be incorporated into the soil to a maximum 4 inch depth or may be incorporated as part of the tillage or hydroseeding operation.

3.2.2.3 Applying Soil Conditioner

The soil conditioner shall be as recommended by the soil test. The soil conditioner shall be spread uniformly over the soil a minimum 1 inch depth and thoroughly incorporated by tillage into the soil to a maximum 4 inch depth.

3.2.2.4 Applying Super Absorbent Polymers

Polymers shall be spread uniformly over the soil as recommended by the manufacturer and thoroughly incorporated by tillage into the soil to a maximum 4 inch depth.

3.2.3 Tillage

Soil on slopes up to a maximum 3-horizontal-to-1-vertical shall be tilled to a minimum 4 inch depth. On slopes between 3-horizontal-to-1-vertical and 1-horizontal-to-1 vertical, the soil shall be tilled to a minimum 2 inch depth by scarifying with heavy rakes, or other method. Rototillers shall be used where soil conditions and length of slope permit. On slopes 1-horizontal-to-1 vertical and steeper, no tillage is required. Drainage patterns shall be maintained as indicated on drawings. Areas compacted by construction operations shall be completely pulverized by tillage. Soil used for repair of surface erosion or grade deficiencies shall conform to topsoil requirements. The pH adjuster, fertilizer, and soil conditioner may be applied during this procedure.

3.2.4 Prepared Surface

3.2.4.1 Preparation

The prepared surface shall be a maximum 1 inch below the adjoining grade of any surfaced area. New surfaces shall be blended to existing areas. The prepared surface shall be completed with a light raking to remove debris.

3.2.4.2 Lawn Area Debris

Debris and stones over a minimum 5/8 inch in any dimension shall be removed from the surface.

3.2.4.3 Protection

Areas with the prepared surface shall be protected from compaction or damage by vehicular or pedestrian traffic and surface erosion.

3.3 INSTALLATION

Prior to installing seed, any previously prepared surface compacted or damaged shall be reworked to meet the requirements of paragraph SITE PREPARATION. Seeding operations shall not take place when the wind velocity will prevent uniform seed distribution.

3.3.1 Installing Seed

Seeding method shall be Hydroseeding. Seeding procedure shall ensure even coverage. Gravity feed applicators, which drop seed directly from a hopper onto the prepared soil, shall not be used because of the difficulty in achieving even coverage, unless otherwise approved. Absorbent polymer powder shall be mixed with the dry seed at the rate recommended by the manufacturer.

3.3.2 Hydroseeding

Seed shall be mixed to ensure broadcast at the rate of 6 pounds per 1000 square feet. Seed and fertilizer shall be added to water and thoroughly mixed to meet the rates specified. The time period for the seed to be held in the slurry shall be a maximum 24 hours. Wood cellulose fiber mulch and tackifier shall be added at the rates recommended by the manufacturer after the seed, fertilizer, and water have been thoroughly mixed to produce a homogeneous slurry. Slurry shall be uniformly applied under pressure over the entire area. The hydroseeded area shall not be rolled.

3.3.3 Watering Seed

Watering shall be started immediately after completing the seeding of an area. Water shall be applied to supplement rainfall at a rate sufficient to ensure moist soil conditions to a minimum 1 inch depth. Run-off and puddling shall be prevented. Watering trucks shall not be driven over turf areas, unless otherwise directed. Watering of other adjacent areas or plant material shall be prevented.

3.4 SURFACE EROSION CONTROL

3.4.1 Surface Erosion Control Material

Where indicated or as directed, surface erosion control material shall be installed in accordance with manufacturer's instructions. Placement of the material shall be accomplished without damage to installed material or without deviation to finished grade.

3.4.2 Temporary Seeding

The application rate shall be 10 pounds per 1000 square yards. When

directed during contract delays affecting the seeding operation or when a quick cover is required to prevent surface erosion, the areas designated shall be seeded in accordance with temporary seed species listed under Paragraph SEED.

3.5 QUANTITY CHECK

For materials provided in bags, the empty bags shall be retained for recording the amount used. For materials provided in bulk, the weight certificates shall be retained as a record of the amount used. The amount of material used shall be compared with the total area covered to determine the rate of application used. Differences between the quantity applied and the quantity specified shall be adjusted as directed.

3.6 APPLICATION OF PESTICIDE

When application of a pesticide becomes necessary to remove a pest or disease, a pesticide treatment plan shall be submitted and coordinated with the installation pest management program.

3.6.1 Technical Representative

The certified installation pest management coordinator shall be the technical representative, and shall be present at all meetings concerning treatment measures for pest or disease control. They may be present during treatment application.

3.6.2 Application

A state certified applicator shall apply required pesticides in accordance with EPA label restrictions and recommendations. Clothing and personal protective equipment shall be used as specified on the pesticide label. A closed system is recommended as it prevents the pesticide from coming into contact with the applicator or other persons. Water for formulating shall only come from designated locations. Filling hoses shall be fitted with a backflow preventer meeting local plumbing codes or standards. Overflow shall be prevented during the filling operation. Prior to each day of use, the equipment used for applying pesticide shall be inspected for leaks, clogging, wear, or damage. Any repairs are to be performed immediately. A pesticide plan shall be submitted.

3.7 RESTORATION AND CLEAN UP

3.7.1 Restoration

Existing turf areas, pavements, and facilities that have been damaged from the seeding operation shall be restored to original condition at Contractor's expense.

3.7.2 Clean Up

Excess and waste material shall be removed from the seeded areas and shall be disposed offsite. Adjacent paved areas shall be cleaned.

3.8 PROTECTION OF INSTALLED AREAS

Immediately upon completion of the seeding operation in an area, the area shall be protected against traffic or other use by erecting barricades and providing signage as required, or as directed.

3.9 SEED ESTABLISHMENT PERIOD

3.9.1 Commencement

The seed establishment period to obtain a healthy stand of grass plants shall begin on the first day of work under this contract and shall end 3 months after the last day of the seeding operation. Written calendar time period shall be furnished for the seed establishment period. When there is more than 1 seed establishment period, the boundaries of the seeded area covered for each period shall be described. The seed establishment period shall be coordinated with 02930 EXTERIOR PLANTING. The seed establishment period shall be modified for inclement weather, shut down periods, or for separate completion dates of areas.

3.9.2 Satisfactory Stand of Grass Plants

Grass plants shall be evaluated for species and health when the grass plants are a minimum 1 inch high.

3.9.2.1 Lawn Area

A satisfactory stand of grass plants from the seeding operation for a lawn area shall be a minimum 50 grass plants per square foot. Bare spots shall be a maximum 6 inches square. The total bare spots shall be a maximum 2 percent of the total seeded area.

3.9.3 Maintenance During Establishment Period

Maintenance of the seeded areas shall include eradicating weeds, insects and diseases; protecting embankments and ditches from surface erosion; maintaining erosion control materials; protecting installed areas from traffic; mowing; watering; and post-fertilization.

3.9.3.1 Mowing

Lawn areas shall be mowed to a minimum 3 inch height when the turf is a maximum 4 inches high. Clippings shall be removed when the amount cut prevents sunlight from reaching the ground surface.

3.9.3.2 Post-Fertilization

The fertilizer shall be applied as recommended by the soil test. A maximum 1/2 pound per 1000 square feet of actual available nitrogen shall be provided to the grass plants. The application shall be timed prior to the advent of winter dormancy and shall be made without burning the installed grass plants.

3.9.3.3 Pesticide Treatment

Treatment for disease or pest shall be in accordance with paragraph APPLICATION OF PESTICIDE.

3.9.3.4 Repair or Reinstall

Unsatisfactory stand of grass plants and mulch shall be repaired or reinstalled, and eroded areas shall be repaired in accordance with paragraph SITE PREPARATION.

3.9.3.5 Maintenance Record

A record of each site visit shall be furnished, describing the maintenance work performed; areas repaired or reinstalled; and diagnosis for unsatisfactory stand of grass plants.

-- End of Section --

SECTION 02930

EXTERIOR PLANTING
08/01

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.

AMERICAN NURSERY AND LANDSCAPE ASSOCIATION (ANLA)

ANLA Z60.1	(1996) Nursery Stock

AMERICAN NATIONAL STANDARDS INSTITUTE (ANSI)

ANSI A300	(1995) Tree Care Operations - Trees, Shrubs and other Woody Plant Maintenance

AMERICAN SOCIETY FOR TESTING AND MATERIALS (ASTM)

ASTM C 602	(1995a) Agricultural Liming Materials
ASTM D 4972	(1995a) pH of Soils
ASTM D 5034	(1995) Breaking Strength and Elongation of Textile Fabrics (Grab Test)
ASTM D 5035	(1995) Breaking Force and Elongation of Textile Fabrics (Strip Method)
ASTM D 5268	(1992; R 1996) Topsoil Used for Landscaping Purposes
ASTM D 5883	(1996el) Use of Rotary Kiln Produced Expanded Shale, Clay or Slate (ESCS) as a Mineral Amendment in Topsoil Used for Landscaping and Related Purposes

1.2 SUBMITTALS

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are for information only. When used, a designation following the "G" designation identifies the office that will review the submittal for the Government. The following shall be submitted in accordance with Section 01330 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Shop Drawings; G

Scale drawings defining areas to receive plant materials.

Finished Grade, Topsoil and Underground Utilities; G

Finished grade status; location of underground utilities and facilities; and availability of topsoil from the stripping and stock piling operation.

SD-03 Product Data

Geotextile
Chemical Treatment Material

Manufacturer's literature including physical characteristics, application and installation instructions for geotextile and chemical treatment material.

Equipment

A listing of equipment to be used for the planting operation.

Delivery

Delivery schedule.

Plant Establishment Period

Calendar time period for the plant establishment period. When there is more than one establishment period, the boundaries of the planted areas covered for each period shall be described.

Maintenance Record

Maintenance work performed, quantity of plant losses, and replacements; and diagnosis of unhealthy plant material.

Application of Pesticide; G

Pesticide treatment plan with sequence of treatment work with dates and times. The pesticide trade name, EPA registration number, chemical composition, formulation, concentration of original and diluted material, application rate of active ingredients, method of application, area treated, amount applied; and the name and state license number of the state certified applicator shall be included.

SD-04 Samples

Delivered Topsoil

Samples taken from several locations at the source.

Soil Amendments

A 10 pound sample.

Mulch

A 10 pound sample.

Geotextile

A 6 inch square sample.

SD-06 Test Reports

Soil Test
Percolation Test

Certified reports of inspections and laboratory tests, prepared by an independent testing agency, including analysis and interpretation of test results. Each report shall be properly identified. Test methods used and compliance with recognized test standards shall be described.

SD-07 Certificates

Plant Material; G
Topsoil
pH Adjuster
Fertilizer
Organic Material
Soil Conditioner
Organic Mulch
Mycorrhizal Fungi Inoculum
Pesticide; G

Prior to delivery of materials, certificates of compliance attesting that materials meet the specified requirements. Certified copies of the material certificates shall include the following.

a. Plant Material: Classification, botanical name, common name, size, quantity by species, and location where grown.

b. Topsoil: Particle size, pH, organic matter content, textural class, soluble salts, chemical and mechanical analyses.

c. pH Adjuster: Sieve analysis and calcium carbonate equivalent.

d. Fertilizer: Chemical analysis and composition percent.

e. Organic Material: Composition and source.

f. Soil Conditioner: Composition and source.

g. Organic Mulch: Composition, source, and treatment against fungi growth.

h. Mycorrhizal Fungi Inoculum: Plant material treated.

i. Pesticide. EPA registration number and registered uses.

SD-10 Operation and Maintenance Data

Maintenance Instructions

Instruction for year-round care of installed plant material.

1.3 SOURCE INSPECTIONS

The nursery or source of plant material and the source of delivered topsoil shall be subject to inspection.

1.4 DELIVERY, INSPECTION, STORAGE, AND HANDLING

1.4.1 Delivery

A delivery schedule shall be provided at least 10 calendar days prior to the first day of delivery.

1.4.1.1 Plant Material Identification

Plant material shall be identified with attached, durable, waterproof labels and weather-resistant ink, stating the correct botanical plant name and size.

1.4.1.2 Protection During Delivery

Plant material shall be protected during delivery to prevent desiccation and damage to the branches, trunk, root system, or earth ball. Branches shall be protected by tying-in. Exposed branches shall be covered during transport.

1.4.1.3 Delivered Topsoil

Prior to the delivery of any topsoil, the availability of topsoil shall be verified in paragraph TOPSOIL. A soil test shall be provided for delivered topsoil.

1.4.1.4 Soil Amendments

Soil amendments shall be delivered to the site in the original, unopened containers bearing the manufacturer's chemical analysis. In lieu of containers, soil amendments may be furnished in bulk. A chemical analysis shall be provided for bulk deliveries.

1.4.1.5 Pesticide Material

Pesticide material shall be delivered to the site in the original, unopened containers bearing legible labels indicating the Environmental Protection Agency (EPA) registration number and the manufacturer's registered uses.

1.4.2 Inspection

Plant material shall be well shaped, vigorous and healthy with a healthy, well branched root system, free from disease, harmful insects and insect eggs, sun-scald injury, disfigurement or abrasion. Plant material shall be checked for unauthorized substitution and to establish nursery grown status. Plant material showing desiccation, abrasion, sun-scald injury, disfigurement, or unauthorized substitution shall be rejected. The plant material shall exhibit typical form of branch to height ratio; and meet the caliper and height measurements specified. Plant material that measures less than specified, or has been poled, topped off or headed back, shall be rejected. Container-grown plant material shall show new fibrous roots and the root mass shall contain its shape when removed from the container. Plant material with broken or cracked balls; or broken containers shall be rejected. Bare-root plant material that is not dormant or is showing roots were pulled from the ground shall be rejected. Other materials shall be

inspected for compliance with paragraph PRODUCTS. Open soil amendment containers or wet soil amendments shall be rejected. Topsoil that contains slag, cinders, stones, lumps of soil, sticks, roots, trash or other material larger than 1-1/2 inch diameter shall be rejected. Topsoil that contains viable plant material and plant parts shall be rejected. Unacceptable material shall be removed from the job site.

1.4.3 Storage

1.4.3.1 Plant Material Storage

Plant material not installed on the day of arrival at the site shall be stored and protected in designated areas. Plant material shall not be stored longer than 30 days. Plant material shall be protected from direct exposure to wind and sun. Bare-root plant material shall be heeled-in. All plant material shall be kept in a moist condition by watering with a fine mist spray until installed.

1.4.3.2 Other Material Storage

Storage of other material shall be in designated areas. Soil amendments shall be stored in dry locations and away from contaminants. Chemical treatment material shall be stored according to manufacturer's instructions and not with planting operation material.

1.4.4 Handling

Plant material shall not be injured in handling. Cracking or breaking the earth ball of balled and burlapped plant material shall be avoided. Plant material shall not be handled by the trunk or stems. Materials shall not be dropped from vehicles.

1.4.5 Time Limitation

Except for container-grown plant material, the time limitation from digging to installing plant material shall be a maximum 90 days. The time limitation between installing the plant material and placing the mulch shall be a maximum 24 hours.

1.5 WARRANTY

Furnished plant material shall have a warranty for plant growth to be in a vigorous growing condition for a minimum 12 month period. A minimum 12 month calendar time period for the warranty of plant growth shall be provided regardless of the contract time period. When plant material is determined to be unhealthy in accordance with paragraph PLANT ESTABLISHMENT PERIOD, it shall be replaced once under this warranty.

PART 2 PRODUCTS

2.1 PLANT MATERIAL

2.1.1 Plant Material Classification

The plant material shall be nursery grown stock conforming to ANLA Z60.1 and shall be the species specified.

2.1.2 Plant Schedule

The plant schedule shall provide botanical names as included in one or more of the publications listed under "Nomenclature" in ANLA Z60.1.

2.1.3 Substitutions

Substitutions will not be permitted without written request and approval from the Contracting Officer.

2.1.4 Quality

Well shaped, well grown, vigorous plant material having healthy and well branched root systems in accordance with ANLA Z60.1 shall be provided. Plant material shall be provided free from disease, harmful insects and insect eggs, sun-scald injury, disfigurement and abrasion. Plant material shall be free of shock or damage to branches, trunk, or root systems, which may occur from the digging and preparation for shipment, method of shipment, or shipment. Plant quality is determined by the growing conditions; method of shipment to maintain health of the root system; and growth of the trunk and crown as follows.

2.1.5 Growing Conditions

Plant material shall be native to or well-suited to the growing conditions of the project site. Plant material shall be grown under climatic conditions similar to those at the project site.

2.1.6 Method of Shipment to Maintain Health of Root System

2.1.6.1 Balled and Burlapped (BB) Plant Material

Ball size and ratio shall be in accordance with ANLA Z60.1. The ball shall be of a diameter and depth to encompass enough fibrous and feeding root system necessary for the full recovery of the plant. The plant stem or trunk shall be centered in the ball. All roots shall be clean cut at the ball surface. Roots shall not be pulled from the ground. Before shipment the root ball shall be dipped in gels containing mycorrhizal fungi inoculum. The root ball shall be completely wrapped with burlap or other suitable material and securely laced with biodegradable twine.

2.1.6.2 Balled and Potted (Pot) Plant Material

Ball size and ratio shall be in accordance with ANLA Z60.1. The ball shall be of a diameter and depth to encompass enough fibrous and feeding root system necessary for the full recovery of the plant. Removal shall be done by hand digging or mechanical devices. The plant stem or trunk shall be centered in the ball. All roots shall be clean cut at the ball surface. Roots shall not be pulled from the ground. Before shipment the root ball shall be dipped in gels containing mycorrhizal fungi inoculum. Container shall be used to retain the ball unbroken. Container shall be rigid to hold ball shape and protect root mass during shipping.

2.1.6.3 Balled and Platform (BP) Plant Material

Ball size and ratio shall be in accordance with ANLA Z60.1. Plants shall be prepared as balled and burlapped plant material and securely fastened to wood platform for shipping.

2.1.6.4 Bare-Root (BR) Plant Material

Minimum root spread shall be in accordance with ANLA Z60.1. A well branched root system characteristic of the species specified shall be provided. Roots shall not be pulled from the ground. Bare-root plant material shall be inoculated with mycorrhizal fungi during germination in the nursery. Before shipment the root system shall be dipped in gels containing mycorrhizal fungi inoculum. Bare-root plant material shall be dormant. The root system shall be protected from drying out.

2.1.6.5 Container-Grown (C) Plant Material

Container size shall be in accordance with ANLA Z60.1. Plant material shall be grown in a container over a duration of time for new fibrous roots to have developed and for the root mass to retain its shape and hold together when removed from the container. Container-grown plant material shall be inoculated with mycorrhizal fungi during germination in the nursery. Before shipment the root system shall be dipped in gels containing mycorrhizal fungi inoculum. The container shall be sufficiently rigid to hold ball shape and protect root mass during shipping.

2.1.7 Growth of Trunk and Crown

2.1.7.1 Deciduous Trees

A height to caliper relationship shall be provided in accordance with ANLA Z60.1. Height of branching shall bear a relationship to the size and species of tree specified and with the crown in good balance with the trunk. The trees shall not be "poled" or the leader removed.

a. Single stem: The trunk shall be reasonably straight and symmetrical with crown and have a persistent main leader.

b. Multi-stem: All countable stems, in aggregate, shall average the size specified. To be considered a stem, there shall be no division of the trunk which branches more than 6 inches from ground level.

c. Specimen: The tree provided shall be well branched and pruned naturally according to the species. The form of growth desired, which may not be in accordance with natural growth habit, shall be as indicated.

2.1.7.2 Deciduous Shrubs

Deciduous shrubs shall have the height and number of primary stems recommended by ANLA Z60.1. Acceptable plant material shall be well shaped, with sufficient well-spaced side branches, and recognized by the trade as typical for the species grown in the region of the project.

2.1.7.3 Coniferous Evergreen Plant Material

Coniferous Evergreen plant material shall have the height-to-spread ratio recommended by ANLA Z60.1. The coniferous evergreen trees shall not be "poled" or the leader removed. Acceptable plant material shall be exceptionally heavy, well shaped and trimmed to form a symmetrical and tightly knit plant. The form of growth desired shall be as indicated.

2.1.7.4 Broadleaf Evergreen Plant Material

Broadleaf evergreen plant material shall have the height-to-spread ratio

recommended by ANLA Z60.1. Acceptable plant material shall be well shaped and recognized by the trade as typical for the variety grown in the region of the project.

2.1.7.5 Ground Cover and Vine Plant Material

Ground cover and vine plant material shall have the minimum number of runners and length of runner recommended by ANLA Z60.1. Plant material shall have heavy, well developed and balanced crown with vigorous, well developed root system and shall be furnished in containers.

2.1.8 Plant Material Size

Plant material shall be furnished in sizes indicated. Plant material larger in size than specified may be provided at no additional cost to the Government.

2.1.9 Plant Material Measurement

Plant material measurements shall be in accordance with ANLA Z60.1.

2.2 TOPSOIL

Topsoil shall be as defined in ASTM D 5268. When available, the topsoil shall be the existing surface soil stripped and stockpiled onsite in accordance with Section 02300 EARTHWORK. When additional topsoil is required beyond the available topsoil from the stripping operation, topsoil shall be delivered and amended as recommended by the soil test for the plant material specified. Topsoil shall be free from slag, cinders, stones, lumps of soil, sticks, roots, trash or other material over a minimum 1-1/2 inch diameter. Topsoil shall be free from viable plants and plant parts.

2.3 SOIL AMENDMENTS

Soil amendments shall consist of pH adjuster, fertilizer, organic material and soil conditioners meeting the following requirements. Vermiculite is not recommended.

2.3.1 pH Adjuster

The pH adjuster shall be an agricultural liming material in accordance with ASTM C 602. These materials may be burnt lime, hydrated lime, ground limestone, or shells. The pH adjuster shall be used to create a favorable soil pH for the plant material specified.

2.3.1.1 Limestone

Limestone material shall contain a minimum calcium carbonate equivalent of 80 percent. Gradation: A minimum 95 percent shall pass through a No. 8 sieve and a minimum 55 percent shall pass through a No. 60 sieve. To raise soil pH, ground limestone shall be used.

2.3.1.2 Hydrated Lime

Hydrated lime shall contain a minimum calcium carbonate equivalent of 110 percent. Gradation: A minimum 100 percent shall pass through a No. 8 sieve and a minimum 97 percent shall pass through a No. 60 sieve.

2.3.1.3 Burnt Lime

Burnt lime shall contain a minimum calcium carbonate equivalent of 140 percent. Gradation: A minimum 95 percent shall pass through a No. 8 sieve and a minimum 35 percent shall pass through a No. 60 sieve.

2.3.2 Fertilizer

It shall be as recommended by the soil test. Fertilizer shall be controlled release commercial grade; free flowing, pellet or tablet form; uniform in composition; and consist of a nitrogen-phosphorus-potassium ratio. The fertilizer shall be derived from sulphur coated urea, urea formaldehyde, plastic or polymer coated pills, or isobutylenediurea (IBDU). Fertilizer shall be balanced with the inclusion of trace minerals and micro-nutrients.

2.3.3 Organic Material

Organic material shall consist of either bonemeal, peat, rotted manure, decomposed wood derivatives, recycled compost, or worm castings.

2.3.3.1 Bonemeal

Bonemeal shall be a finely ground, steamed bone product containing from 2 to 4 percent nitrogen and 16 to 40 percent phosphoric acid.

2.3.3.2 Rotted Manure

Rotted manure shall be unleached horse, chicken, or cattle manure containing a maximum 25 percent by volume of straw, sawdust, or other bedding materials. Manure shall contain no chemicals or ingredients harmful to plants. The manure shall be heat treated to kill weed seeds and shall be free of stones, sticks, and soil.

2.3.3.3 Decomposed Wood Derivatives

Decomposed wood derivatives shall be ground bark, sawdust, or other wood waste material free of stones, sticks, and toxic substances harmful to plants, and stabilized with nitrogen.

2.3.3.4 Recycled Compost

Compost shall be a well decomposed, stable, weed free organic matter source. It shall be derived from food, agricultural, or industrial residuals; biosolids (treated sewage sludge); yard trimmings; or source-separated or mixed solid waste. The compost shall possess no objectionable odors and shall not resemble the raw material from which it was derived. The material shall not contain substances toxic to plants. Gradation: The compost material shall pass through a 3/8 inch screen, possess a pH of 5.5 to 8.0, and have a moisture content between 35-55 percent by weight. The material shall not contain more than 1 percent or less by weight of man-made foreign matter. Compost shall be cleaned of plastic materials larger than 2 inches in length. Compost shall conform to EPA requirements in accordance with Section 01670 RECYCLED / RECOVERED MATERIALS.

2.3.3.5 Worm Castings

Worm castings shall be screened from worms and food source and shall be

commercially packaged.

2.3.4 Soil Conditioner

Soil conditioner shall be sand, super absorbent polymers, calcined clay, or gypsum for single use or in combination to meet topsoil requirements for the plant material specified.

2.3.4.1 Sand

Sand shall be clean and free of toxic materials. Gradation: A minimum 95 percent by weight shall pass a No. 10 sieve and a minimum 10 percent by weight shall pass a No. 16 sieve. Greensand shall be balanced with the inclusion of trace minerals and nutrients.

2.3.4.2 Super Absorbent Polymers

To improve water retention in soils, super absorbent polymers shall be sized according to manufacturer's recommendations. Polymers shall be added as a soil amendment and be cross-linked polyacrylamide with an absorption capacity of 250-400 times its weight.

2.3.4.3 Calcined Clay

Granular particles shall be produced from montmorillonite clay calcined to minimum temperature of 1200 degrees F. Gradation: A minimum 90 percent passing No. 8 sieve; a minimum 99 percent shall be retained on No. 60 sieve; and a maximum 2 percent shall pass a No. 100 sieve. Bulk density: A maximum 40 pounds per cubic foot.

2.3.4.4 Gypsum

Gypsum shall be commercially packaged, free flowing, and a minimum 95 percent calcium sulfate by volume.

2.3.4.5 Expanded Shale, Clay, or Slate (ESCS)

Rotary kiln produced ESCS material shall be in conformance with ASTM D 5883.

2.4 MULCH

Mulch shall be free from weeds, mold, and other deleterious materials. Mulch materials shall be native to the region. Rotted manure is not recommended to be used as a mulch because it would encourage surface rooting of the plant material and weeds.

2.4.1 Organic Mulch

Organic mulch materials shall be native to the project site and consist of recycled mulch, shredded bark, wood chips, or ground bark.

2.4.1.1 Recycled Mulch

Recycled mulch may include compost, tree trimmings, or pine needles with a gradation that passes through a 2-1/2 x 2-1/2 inch screen. It shall be cleaned of all sticks a minimum 1 inch in diameter and plastic materials a minimum 3 inch length. The material shall be treated to retard the growth of mold and fungi. Other recycled mulch may include peanut shells, pecan shells or coco bean shells.

2.4.1.2 Shredded Bark

Locally shredded material shall be treated to retard the growth of mold and fungi.

2.4.1.3 Wood Chips and Ground Bark

Locally chipped or ground material shall be treated to retard the growth of mold and fungi. Gradation: A maximum 2 inch wide by 4 inch long.

2.5 GEOTEXTILE

Geotextile shall be woven or nonwoven; polypropylene, polyester, or fiberglass, mat in accordance with ASTM D 5034 or ASTM D 5035. It shall be made specifically for use as a fabric around plant material. Nominal weight shall be a minimum 4 ounces per square yard. Permeability rate shall be a minimum 0.04 inch per second.

2.6 WOOD STAKING MATERIAL

Wood stakes shall be hardwood or fir; rough sawn; free from knots, rot, cross grain, or other defects that would impair their strength.

2.6.1 Bracing Stake

Wood bracing stakes shall be a minimum 2 x 2 inch square and a minimum 8 feet long with a point at one end. Stake shall be set without damaging rootball.

2.6.2 Wood Ground Stakes

Wood ground stakes shall be a minimum of 2 x 2 inch square and a minimum 3 feet long with a point at one end.

2.6.3 Deadmen

Wood deadmen shall be a minimum 4 x 4 x 36 inches long.

2.7 METAL STAKING AND GUYING MATERIAL

Metal shall be aluminum or steel consisting of recycled content made for holding plant material in place.

2.7.1 Bracing Stakes

Metal bracing stakes shall be a minimum 1 inch diameter and a minimum 8 feet long. Stake shall be set without damaging rootball.

2.7.2 Metal Ground Stakes

Metal ground stakes shall be a minimum 1/2 inch diameter and a minimum 3 feet long.

2.7.3 Earth Anchor

Metal earth anchors shall be a minimum 1/2 inch diameter and a minimum 2 feet long.

2.7.4 Guying Material

Metal guying material shall be a minimum 12 gauge wire. Multi-strand cable shall be woven wire. Guying material tensile strength shall conform to the size of tree to be held firmly in place.

2.7.5 Turnbuckle

Metal turnbuckles shall be galvanized or cadmium-plated steel, and shall be a minimum 3 inches long with closed screw eyes on each end. Screw thread tensile strength shall conform to the size of tree to be held firmly in place.

2.8 PLASTIC STAKING AND GUYING MATERIAL

Plastic shall consist of recycled plastic product made for holding plant material firmly in place. Plastic shall not be used for deadmen.

2.8.1 Plastic Bracing Stake

Plastic bracing stakes shall be a minimum 2 inch diameter and a minimum 8 feet long. Stake shall be set without damaging rootball.

2.8.2 Plastic Ground Stakes

Plastic ground stakes shall be a minimum 1 inch diameter and a minimum 3 feet long.

2.8.3 Plastic Guying Material

Plastic guying material shall be designed specifically for the purpose of firmly holding plant material in high wind velocities.

2.8.4 Chafing Guard

Plastic chafing guards shall be used to protect tree trunks and branches when metal is used as guying material. The material shall be the same color throughout the project site. Length shall be a minimum 1.5 times the circumference of the plant trunk at its base.

2.9 RUBBER GUYING MATERIAL

Rubber chafing guards, consisting of recycled material, shall be used to protect tree trunks and branches when metal guying material is applied. The material shall be the same color throughout the project. Length shall be a minimum 1.5 times the circumference of the plant trunk at its base.

2.10 FLAG

Plastic flag material shall be used on guying material. It shall be a minimum 6 inches long. Tape color shall be consistent and visually complimentary to the entire project area. The tape color shall meet pedestrian visual safety requirements for day and night.

2.11 TREE ROOT BARRIERS

Tree root barriers shall be metal or plastic consisting of recycled content. Barriers shall utilize vertical stabilizing members to encourage downward tree root growth. Barriers shall limit, by a minimum 90 percent,

the occurrence of surface roots. Tree root barriers which are designed to be used as plant pit liners will be rejected.

2.12 MYCORRHIZAL FUNGI INOCULUM

Mycorrhizal fungi inoculum shall be composed of multiple-fungus inoculum as recommended by the manufacturer for the plant material specified.

2.13 WATER

Unless otherwise directed, water shall be the responsibility of the Contractor. Water shall not contain elements toxic to plant life.

2.14 PESTICIDE

Pesticide shall be insecticide, herbicide, fungicide, nematocide, rodenticide or miticide. For the purpose of this specification a soil fumigant shall have the same requirements as a pesticide. The pesticide material shall be EPA registered and approved.

PART 3 EXECUTION

3.1 INSTALLING PLANT MATERIAL TIME AND CONDITIONS

3.1.1 Deciduous Plant Material Time

Deciduous plant material shall be installed from Sept 1 to May 30.

3.1.2 Evergreen Plant Material Time

Evergreen plant material shall be installed from Sept 1 to May 30.

3.1.3 Plant Material Conditions

Planting operations shall be performed only during periods when beneficial results can be obtained. When drought, excessive moisture, frozen ground or other unsatisfactory conditions prevail, the work shall be stopped when directed. When special conditions warrant a variance to the planting operations, proposed planting times shall be submitted for approval.

3.1.4 Tests

3.1.4.1 Percolation Test

Test for percolation shall be done to determine positive drainage of plant pits and beds. A positive percolation shall consist of a minimum 1 inch per 3 hours; when a negative percolation test occurs, a shop drawing shall be submitted indicating the corrective measures.

3.1.4.2 Soil Test

Delivered topsoil, excavated plant pit soil, and stockpiled topsoil shall be tested in accordance with ASTM D 5268 and ASTM D 4972 for determining the particle size, pH, organic matter content, textural class, chemical analysis, soluble salts analysis, and mechanical analysis. Sample collection onsite shall be random over the entire site. Sample collection for stockpiled topsoil shall be at different levels in the stockpile. The soil shall be free from debris, noxious weeds, toxic substances, or other materials harmful to plant growth. The test shall determine the quantities

and type of soil amendments required to meet local growing conditions for the plant material specified.

3.2 SITE PREPARATION

3.2.1 Finished Grade, Topsoil and Underground Utilities

The Contractor shall verify that finished grades are as indicated on drawings, and that the placing of topsoil, the smooth grading, and the compaction requirements have been completed in accordance with Section 02300 EARTHWORK, prior to the commencement of the planting operation. The location of underground utilities and facilities in the area of the planting operation shall be verified. Damage to underground utilities and facilities shall be repaired at the Contractor's expense.

3.2.2 Layout

Plant material locations and bed outlines shall be staked on the project site before any excavation is made. Plant material locations may be adjusted to meet field conditions.

3.2.3 Protecting Existing Vegetation

When there are established lawns in the planting area, the turf shall be covered and/or protected during planting operations. Existing trees, shrubs, and plant beds that are to be preserved shall be barricaded along the dripline to protect them during planting operations.

3.3 EXCAVATION

3.3.1 Obstructions Below Ground

When obstructions below ground affect the work, shop drawings showing proposed adjustments to plant material location, type of plant and planting method shall be submitted for approval.

3.3.2 Turf Removal

Where the planting operation occurs in an existing lawn area, the turf shall be removed from the excavation area to a depth that will ensure the removal of the entire root system.

3.3.3 Plant Pits

Plant pits for ball and burlapped or container plant material shall be dug to a depth equal to the height of the root ball as measured from the base of the ball to the base of the plant trunk. Plant pits for bare-root plant material shall be dug to a depth equal to the height of the root system. Plant pits shall be dug a minimum 50 percent wider than the ball or root system to allow for root expansion. The pit shall be constructed with sides sloping towards the base as a cone, to encourage well aerated soil to be available to the root system for favorable root growth. Cylindrical pits with vertical sides shall not be used.

3.4 INSTALLATION

3.4.1 Setting Plant Material

Plant material shall be set plumb and held in position until sufficient

soil has been firmly placed around root system or ball. In relation to the surrounding grade, the plant material shall be set even with the grade at which it was grown.

3.4.1.1 Bare-Root Plant Material

Bare-root plant material shall be placed in water a minimum 30 minutes prior to setting.

3.4.2 Tree Root Barrier

Tree root barriers shall be installed as recommended by the manufacturer. Tree root barriers shall be used for trees located up to a maximum 6 feet from paved surfaces or structures.

3.4.3 Backfill Soil Mixture

The backfill soil mixture may be a mix of topsoil and soil amendments suitable for the plant material specified. When practical, the excavated soil from the plant pit that is not amended provides the best backfill and shall be used.

3.4.4 Adding Mycorrhizal Fungi Inoculum

Mycorrhizal fungi inoculum shall be added as recommended by the manufacturer for the plant material specified.

3.4.5 Backfill Procedure

Prior to backfilling, all metal, wood, synthetic products, or treated burlap devices shall be removed from the ball or root system avoiding damage to the root system. The backfill procedure shall remove air pockets from around the root system. Additional requirements are as follows.

3.4.5.1 Balled and Burlapped, and Balled and Platformed Plant Material

Biodegradable burlap and tying material shall be carefully opened and folded back from the top a minimum 1/3 depth from the top of the root ball. Backfill mixture shall be added to the plant pit in 6 inch layers with each layer tamped.

3.4.5.2 Bare-Root Plant Material

The root system shall be spread out and arranged in its natural position. Damaged roots shall be removed with a clean cut. The backfill soil mixture shall be carefully worked in amongst the roots and watered to form a soupy mixture. Air pockets shall be removed from around the root system, and root to soil contact shall be provided.

3.4.5.3 Container-Grown and Balled and Potted Plant Material

The plant material shall be carefully removed from containers that are not biodegradeable. Prior to setting the plant in the pit, a maximum 1/4 depth of the root mass, measured from the bottom, shall be spread apart to promote new root growth. For plant material in biodegradable containers the container shall be split prior to setting the plant with container. Backfill mixture shall be added to the plant pit in 6 inch layers with each layer tamped.

3.4.5.4 Earth Berm

An earth berm, consisting of backfill soil mixture, shall be formed with a minimum 4 inch height around the edge of the plant pit to aid in water retention and to provide soil for settling adjustments.

3.4.6 Plant Bed

Plant material shall be set in plant beds according to the drawings. Backfill soil mixture shall be placed on previously scarified subsoil to completely surround the root balls, and shall be brought to a smooth and even surface, blending to existing areas. Earth berms shall be provided. Polymers shall be spread uniformly over the plant bed and in the planting pit as recommended by the manufacturer and thoroughly incorporated into the soil to a maximum 4 inch depth.

3.4.7 Watering

Plant pits and plant beds shall be watered immediately after backfilling, until completely saturated.

3.4.8 Staking and Guying

Staking will be required when trees are unstable or will not remain set due to their size, shape, or exposure to high wind velocity.

3.4.8.1 One Bracing Stake

Trees 4 to 6 feet high shall be firmly anchored in place with one bracing stake. The bracing stake shall be placed on the side of the tree facing the prevailing wind. The bracing stake shall be driven vertically into firm ground and shall not injure the ball or root system. The tree shall be held firmly to the stake with a double strand of guying material. The guying material shall be firmly anchored at a minimum 1/2 tree height and shall prevent girdling. A chafing guard shall be used when metal is the guying material.

3.4.8.2 Two Bracing Stakes

Trees from 6 to 8 feet height shall be firmly anchored in place with 2 bracing stakes placed on opposite sides. Bracing stakes shall be driven vertically into firm ground and shall not injure the ball or root system. The tree shall be held firmly between the stakes with a double strand of guying material. The guying material shall be firmly anchored at a minimum 1/2 tree height and shall prevent girdling. Chafing guards shall be used when metal is the guying material.

3.4.9 Flags

A flag shall be securely fastened to each guy line equidistant between the tree and the stake, deadmen, or earth anchor. The flag shall be visible to pedestrians.

3.5 FINISHING

3.5.1 Plant Material

Prior to placing mulch, the installed area shall be uniformly edged to

provide a clear division line between the planted area and the adjacent turf area, shaped as indicated. The installed area shall be raked and smoothed while maintaining the earth berms.

3.5.2 Placing Geotextile

Prior to placing mulch, geotextile shall be placed as indicated in accordance with the manufacturer's recommendations.

3.5.3 Placing Mulch

The placement of mulch shall occur a maximum 48 hours after planting. Mulch, used to reduce soil water loss, regulate soil temperature and prevent weed growth, shall be spread to cover the installed area with a minimum 4 inch uniform thickness. Mulch shall be kept out of the crowns of shrubs, ground cover, and vines and shall be kept off buildings, sidewalks and other facilities.

3.5.4 Pruning

Pruning shall be accomplished by trained and experienced personnel. The pruning of trees and palms shall be in accordance with ANSI A300. Only dead or broken material shall be pruned from installed plants. The typical growth habit of individual plant material shall be retained. Clean cuts shall be made flush with the parent trunk. Improper cuts, stubs, dead and broken branches shall be removed. "Headback" cuts at right angles to the line of growth will not be permitted. Trees shall not be poled or the leader removed, nor shall the leader be pruned or "topped off".

3.6 MAINTENANCE DURING PLANTING OPERATION

Installed plant material shall be maintained in a healthy growing condition. Maintenance operations shall begin immediately after each plant is installed to prevent desiccation and shall continue until the plant establishment period commences. Installed areas shall be kept free of weeds, grass, and other undesired vegetation. The maintenance includes maintaining the mulch, watering, and adjusting settling.

3.7 APPLICATION OF PESTICIDE

When application of a pesticide becomes necessary to remove a pest or disease, a pesticide treatment plan shall be submitted and coordinated with the installation pest management program.

3.7.1 Technical Representative

The certified installation pest management coordinator shall be the technical representative, and shall be present at all meetings concerning treatment measures for pest or disease control. They may be present during treatment application.

3.7.2 Application

A state certified applicator shall apply required pesticides in accordance with EPA label restrictions and recommendations. Clothing and personal protective equipment shall be used as specified on the pesticide label. A closed system is recommended as it prevents the pesticide from coming into contact with the applicator or other persons. Water for formulating shall only come from designated locations. Filling hoses shall be fitted with a

backflow preventer meeting local plumbing codes or standards. Overflow shall be prevented during the filling operation. Prior to each day of use, the equipment used for applying pesticide shall be inspected for leaks, clogging, wear, or damage. Any repairs are to be performed immediately.

3.8 RESTORATION AND CLEAN UP

3.8.1 Restoration

Turf areas, pavements and facilities that have been damaged from the planting operation shall be restored to original condition at the Contractor's expense.

3.8.2 Clean Up

Excess and waste material shall be removed from the installed area and shall be disposed offsite. Adjacent paved areas shall be cleared.

3.9 PLANT ESTABLISHMENT PERIOD

3.9.1 Commencement

Upon completion of the last day of the planting operation, the plant establishment period for maintaining installed plant material in a healthy growing condition shall commence and shall be in effect for a minimum of 90 days or the remaining contract time period, whichever is longer, not to exceed 12 months. Written calendar time period shall be furnished for the plant establishment period. When there is more than one plant establishment period, the boundaries of the planted area covered for each period shall be described. The plant establishment period shall be coordinated with Section 02921 SEEDING. The plant establishment period shall be modified for inclement weather shut down periods, or for separate completion dates for areas.

3.9.2 Maintenance During Establishment Period

Maintenance of plant material shall include straightening plant material, straightening stakes; tightening guying material; correcting girdling; supplementing mulch; pruning dead or broken branch tips; maintaining plant material labels; watering; eradicating weeds, insects and disease; post-fertilization; and removing and replacing unhealthy plants.

3.9.2.1 Watering Plant Material

The plant material shall be watered as necessary to prevent desiccation and to maintain an adequate supply of moisture within the root zone. An adequate supply of moisture is estimated to be the equivalent of 1 inch absorbed water per week, delivered in the form of rain or augmented by watering. Run-off, puddling and wilting shall be prevented. Unless otherwise directed, watering trucks shall not be driven over turf areas. Watering of other adjacent areas or existing plant material shall be prevented.

3.9.2.2 Weeding

Grass and weeds in the installed areas shall not be allowed to reach a maximum 3 inches height before being completely removed, including the root system.

3.9.2.3 Pesticide Treatment

Treatment for disease or pest shall be in accordance with paragraph APPLICATION OF PESTICIDE.

3.9.2.4 Post-Fertilization

The plant material shall be topdressed at least once during the period of establishment with controlled release fertilizer, reference paragraph SOIL AMENDMENTS. Apply at the rate of 2 pounds per 100 square feet of plant pit or bed area. Dry fertilizer adhering to plants shall be flushed off. The application shall be timed prior to the advent of winter dormancy.

3.9.2.5 Plant Pit Settling

When settling occurs to the backfill soil mixture, additional backfill soil shall be added to the plant pit or plant bed until the backfill level is equal to the surrounding grade. Serious settling that affects the setting of the plant in relation to the maximum depth at which it was grown requires replanting in accordance with paragraph INSTALLATION. The earth berm shall be maintained.

3.9.2.6 Maintenance Record

A record shall be furnished describing the maintenance work performed, the quantity of plant losses, diagnosis of the plant loss, and the quantity of replacements made on each site visit.

3.9.3 Unhealthy Plant Material

A tree shall be considered unhealthy or dead when the main leader has died back, or up to a maximum 25 percent of the crown has died. A shrub shall be considered unhealthy or dead when up to a maximum 25 percent of the plant has died. This condition shall be determined by scraping on a branch an area 1/16 inch square, maximum, to determine if there is a green cambium layer below the bark. The Contractor shall determine the cause for unhealthy plant material and shall provide recommendations for replacement. Unhealthy or dead plant material shall be removed immediately and shall be replaced as soon as seasonal conditions permit.

3.9.4 Replacement Plant Material

Unless otherwise directed, plant material shall be provided for replacement in accordance with paragraph PLANT MATERIAL. Replacement plant material shall be installed in accordance with paragraph INSTALLATION, and recommendations in paragraph PLANT ESTABLISHMENT PERIOD. Plant material shall be replaced in accordance with paragraph WARRANTY. An extended plant establishment period shall not be required for replacement plant material.

3.9.5 Maintenance Instructions

Written instructions shall be furnished containing drawings and other necessary information for year-round care of the installed plant material; including, when and where maintenance should occur, and the procedures for plant material replacement,.

-- End of Section --

SECTION 03100

STRUCTURAL CONCRETE FORMWORK
05/98

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.

ACI INTERNATIONAL (ACI)

ACI 347R	(1994) Guide to Formwork for Concrete

AMERICAN HARDBOARD ASSOCIATION (AHA)

AHA A135.4	(1995) Basic Hardboard

U.S. DEPARTMENT OF COMMERCE (DOC)

DOC PS 1	(1996) Voluntary Product Standard - Construction and Industrial Plywood

1.2 SUBMITTALS

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are for information only. When used, a designation following the "G" designation identifies the office that will review the submittal for the Government. The following shall be submitted in accordance with Section 01330 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Formwork

Drawings showing details of formwork, including dimensions of fiber voids, joints, supports, studding and shoring, and sequence of form and shoring removal.

SD-03 Product Data

Design

Design analysis and calculations for form design and methodology used in the design.

Form Materials

Manufacturer's data including literature describing form materials, accessories, and form releasing agents.

Form Releasing Agents;

Manufacturer's recommendation on method and rate of application of form releasing agents.

1.3 DESIGN

Formwork shall be designed in accordance with methodology of ACI 347R for anticipated loads, lateral pressures, and stresses. Forms shall be capable of producing a surface which meets the requirements of the class of finish specified in Section 03300 CAST-IN-PLACE STRUCTURAL CONCRETE. Forms shall be capable of withstanding the pressures resulting from placement and vibration of concrete.

Contractor shall be responsible for structural adequacy, design, engineering and construction of formwork.

PART 2 PRODUCTS

2.1 FORM MATERIALS

2.1.1 Forms For Class A and Class B Finish

Forms for Class A and Class B finished surfaces shall be plywood panels conforming to DOC PS 1, Grade B-B concrete form panels, Class I or II. Other form materials or liners may be used provided the smoothness and appearance of concrete produced will be equivalent to that produced by the plywood concrete form panels. Forms for round columns shall be the prefabricated steel type.

2.1.2 Forms For Class C Finish

Forms for Class C finished surfaces shall be shiplap lumber; plywood conforming to DOC PS 1, Grade B-B concrete form panels, Class I or II; tempered concrete form hardboard conforming to AHA A135.4; other approved concrete form material; or steel, except that steel lining on wood sheathing shall not be used.

2.1.3 Forms For Class D Finish

Forms for Class D finished surfaces, except where concrete is placed against earth, shall be wood or steel or other approved concrete form material.

2.1.4 Form Ties

Form ties shall be factory-fabricated metal ties, shall be of the removable or internal disconnecting or snap-off type, and shall be of a design that will not permit form deflection and will not spall concrete upon removal. Solid backing shall be provided for each tie. Except where removable tie rods are used, ties shall not leave holes in the concrete surface less than 1/4 inch nor more than 1 inch deep and not more than 1 inchin diameter. Removable tie rods shall be not more than 1-1/2 inches in diameter.

2.1.5 Form Releasing Agents

Form releasing agents shall be commercial formulations that will not bond with, stain or adversely affect concrete surfaces. Agents shall not impair subsequent treatment of concrete surfaces depending upon bond or adhesion

nor impede the wetting of surfaces to be cured with water or curing compounds.

PART 3 EXECUTION

3.1 INSTALLATION

3.1.1 Formwork

Forms shall be mortar tight, properly aligned and adequately supported to produce concrete surfaces meeting the surface requirements specified in Section 03300 CAST-IN-PLACE STRUCTURAL CONCRETE and conforming to construction tolerance given in TABLE 1. Where concrete surfaces are to have a Class A or Class B finish, joints in form panels shall be arranged as approved. Where forms for continuous surfaces are placed in successive units, the forms shall fit over the completed surface to obtain accurate alignment of the surface and to prevent leakage of mortar. Forms shall not be reused if there is any evidence of surface wear and tear or defects which would impair the quality of the surface. Surfaces of forms to be reused shall be cleaned of mortar from previous concreting and of all other foreign material before reuse. Form ties that are to be completely withdrawn shall be coated with a nonstaining bond breaker.

3.2 CHAMFERING

Except as otherwise shown, external corners that will be exposed shall be chamfered, beveled, or rounded by moldings placed in the forms.

3.3 COATING

Forms for Class A and Class B finished surfaces shall be coated with a form releasing agent before the form or reinforcement is placed in final position. The coating shall be used as recommended in the manufacturer's printed or written instructions. Forms for Class C and D finished surfaces may be wet with water in lieu of coating immediately before placing concrete, except that in cold weather with probable freezing temperatures, coating shall be mandatory. Surplus coating on form surfaces and coating on reinforcing steel and construction joints shall be removed before placing concrete.

3.4 REMOVAL OF FORMS

Forms shall be removed preventing injury to the concrete and ensuring the complete safety of the structure. Formwork for columns, walls, side of beams and other parts not supporting the weight of concrete may be removed when the concrete has attained sufficient strength to resist damage from the removal operation but not before at least 24 hours has elapsed since concrete placement. Supporting forms and shores shall not be removed from beams, floors and walls until the structural units are strong enough to carry their own weight and any other construction or natural loads. Supporting forms or shores shall not be removed before the concrete strength has reached 70 percent of design strength, as determined by field cured cylinders or other approved methods. This strength shall be demonstrated by job-cured test specimens, and by a structural analysis considering the proposed loads in relation to these test strengths and the strength of forming and shoring system. The job-cured test specimens for form removal purposes shall be provided in numbers as directed and shall be in addition to those required for concrete quality control. The specimens shall be removed from molds at the age of 24 hours and shall receive,

insofar as possible, the same curing and protection as the structures they represent.

TABLE 1

TOLERANCES FOR FORMED SURFACES

1.	Variations from the plumb:	In any 10 feet of length ---------- 1/4 inch
	a. In the lines and surfaces of columns, piers, walls and in arises	Maximum for entire length ---------- 1 inch
	b. For exposed corner columns,control-joint grooves, and other conspicuous lines	In any 20 feet of length ---------- ---- 1/4 inch Maximum for entire length---------- 1/2 inch
2.	Variation from the level or from the grades indicated on the drawings:	In any 10 feet of length ----------1/4 inch In any bay or in any 20 feet of length---------- 3/8 inch
	a. In slab soffits, ceilings, beam soffits, and in arises, measured before removal of supporting shores	Maximum for entire length ---------- 3/4 inch
	b. In exposed lintels, sills, parapets, horizontal grooves, and other conspicuous lines	In any bay or in any 20 feet of length ---------- ----- 1/4 inch Maximum for entire length---------- 1/2 inch
3.	Variation of the linear building lines from established position in plan	In any 20 feet --------- 1/2 inch Maximum ----------1 inch
4.	Variation of distance between walls, columns, partitions	1/4 inch per 10 feet of distance, but not more than 1/2 inch in any one bay,and not more than 1 inch total variation
5.	Variation in the sizes and locations of sleeves, floor openings, and wall opening	Minus ---------- 1/4 inch Plus ---------- 1/2 inch
6.	Variation in cross-sectional dimensions of columns and beams and in the thickness of slabs and walls	Minus ---------- 1/4 inch Plus ---------- 1/2 inch

TABLE 1

TOLERANCES FOR FORMED SURFACES

7. Footings:		
a.	Variation of dimensions in plan	Minus ---------- 1/2 inch Plus ---------- 2 inches when formed or plus 3 inches when placed against unformed excavation
b.	Misplacement of eccentricity	2 percent of the footing width in the direction of misplacement but not more than 2 inches
c.	Reduction in thickness of specified thickness	Minus ---------- 5 percent
8.	Variation in steps:	Riser ---------- 1/8 inch
a.	In a flight of stairs	Tread ---------- 1/4 inch
b.	In consecutive steps	Riser ---------- 1/16 inch Tread ---------- 1/8 inch

-- End of Section --

SECTION 03150

EXPANSION JOINTS, CONTRACTION JOINTS, AND WATERSTOPS
05/98

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.

AMERICAN SOCIETY FOR TESTING AND MATERIALS (ASTM)

ASTM C 919	(1984; R 1998) Use of Sealants in Acoustical Applications
ASTM D 412	(1998a) Vulcanized Rubber and Thermoplastic Rubbers and Thermoplastic Elastomers - Tension
ASTM D 1190	(1997) Concrete Joint Sealer, Hot-Applied Elastic Type
ASTM D 1191	(1984; R 1994el) Concrete Joint Sealers
ASTM D 1751	(1999) Preformed Expansion Joint Filler for Concrete Paving and Structural Construction (Nonextruding and Resilient Bituminous Types)
ASTM D 5249	(1995) Backer Material for Use With Cold and Hot-Applied Joint Sealants in Portland-Cement Concrete and Asphalt Joints

U.S. ARMY CORPS OF ENGINEERS (USACE)

USACE CRD-C 572	(1974) Corps of Engineers Specifications for Polyvinylchloride Waterstop

1.2 SUBMITTALS

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are for information only. When used, a designation following the "G" designation identifies the office that will review the submittal for the Government. The following shall be submitted in accordance with Section 01330 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Waterstops

Shop drawings and fabrication drawings provided by the manufacturer or prepared by the Contractor.

SD-03 Product Data

Preformed Expansion Joint Filler
Sealant
Waterstops

Manufacturer's literature, including safety data sheets, for preformed fillers and the lubricants used in their installation; field-molded sealants and primers (when required by sealant manufacturer); preformed compression seals; and waterstops.

Manufacturer's recommended instructions for installing preformed fillers, field-molded sealants; preformed compression seals; and waterstops; and for splicing non-metallic waterstops.

SD-07 Certificates

Preformed Expansion Joint Filler
Sealant
Waterstops

Certificates of compliance stating that the joint filler and sealant materials and waterstops conform to the requirements specified.

1.3 DELIVERY AND STORAGE

Material delivered and placed in storage shall be stored off the ground and protected from moisture, dirt, and other contaminants. Sealants shall be delivered in the manufacturer's original unopened containers. Sealants whose shelf life has expired shall be removed from the site.

PART 2 PRODUCTS

2.1 CONTRACTION JOINT STRIPS

Contraction joints shall be sawed.

2.2 PREFORMED EXPANSION JOINT FILLER

Expansion joint filler shall be preformed material conforming to ASTM D 1751. Unless otherwise indicated, filler material shall be 3/8 inch thick and of a width applicable for the joint formed. Backer material, when required, shall conform to ASTM D 5249.

2.3 SEALANT

Joint sealant shall conform to the following:

2.3.1 Hot-Poured Type

ASTM D 1190 tested in accordance with ASTM D 1191.

2.4 WATERSTOPS

Intersection and change of direction waterstops shall be shop fabricated.

2.4.1 Non-Metallic Materials`

Non-metallic waterstops shall be manufactured from a prime virgin resin; reclaimed material is not acceptable. The compound shall contain plasticizers, stabilizers, and other additives to meet specified requirements. Polyvinylchloride waterstops shall conform to USACE CRD-C 572.

2.4.2 Non-Metallic Hydrophilic

Swellable strip type compound of polymer modified chloroprene rubber that swells upon contact with water shall conform to ASTM D 412 as follows: Tensile strength 420 psi minimum; ultimate elongation 600 percent minimum. Hardness shall be 50 minimum on the type A durometer and the volumetric expansion ratio in distilled water at 70 degrees F shall be 3 to 1 minimum.

PART 3 EXECUTION

3.1 JOINTS

Joints shall be installed at locations indicated and as authorized.

3.1.1 Contraction Joints

Contraction joints shall be constructed by cutting the concrete with a saw after concrete has set. Joints shall be approximately 1/8 inch wide and shall extend into the slab one-fourth the slab thickness, minimum, but not less than 1 inch.

3.1.1.1 Sawed Joints

Joint sawing shall be early enough to prevent uncontrolled cracking in the slab, but late enough that this can be accomplished without appreciable spalling. Concrete sawing machines shall be adequate in number and power, and with sufficient replacement blades to complete the sawing at the required rate. Joints shall be cut to true alignment and shall be cut in sequence of concrete placement. Sludge and cutting debris shall be removed.

3.1.2 Expansion Joints

Preformed expansion joint filler shall be used in expansion and isolation joints in slabs around columns and between slabs on grade and vertical surfaces where indicated. The filler shall extend the full slab depth, unless otherwise indicated. The edges of the joint shall be neatly finished with an edging tool of 1/8 inch radius, except where a resilient floor surface will be applied. Where the joint is to receive a sealant, the filler strips shall be installed at the proper level below the finished floor with a slightly tapered, dressed and oiled wood strip temporarily secured to the top to form a recess to the size shown on the drawings. The wood strip shall be removed after the concrete has set. Contractor may opt to use a removable expansion filler cap designed and fabricated for this purpose in lieu of the wood strip. The groove shall be thoroughly cleaned of laitance, curing compound, foreign materials, protrusions of hardened concrete, and any dust which shall be blown out of the groove with oil-free compressed air.

3.1.3 Joint Sealant

Sawed contraction joints and expansion joints in slabs shall be filled with joint sealant, unless otherwise shown. Joint surfaces shall be clean, dry, and free of oil or other foreign material which would adversely affect the

bond between sealant and concrete. Joint sealant shall be applied as recommended by the manufacturer of the sealant.

3.1.3.1 Joints With Field-Molded Sealant

Joints shall not be sealed when the sealant material, ambient air, or concrete temperature is less than 40 degrees F. When the sealants are meant to reduce the sound transmission characteristics of interior walls, ceilings, and floors the guidance provided in ASTM C 919 shall be followed. Joints requiring a bond breaker shall be coated with curing compound or with bituminous paint. Bond breaker and back-up material shall be installed where required. Joints shall be primed and filled flush with joint sealant in accordance with the manufacturer's recommendations.

3.2 WATERSTOPS, INSTALLATION AND SPLICES

Waterstops shall be installed at the locations shown to form a continuous water-tight diaphragm. Adequate provision shall be made to support and completely protect the waterstops during the progress of the work. Any waterstop punctured or damaged shall be repaired or replaced. Exposed waterstops shall be protected during application of form release agents to avoid being coated. Suitable guards shall be provided to protect exposed projecting edges and ends of partially embedded waterstops from damage when concrete placement has been discontinued. Splices shall be made by certified trained personnel using approved equipment and procedures.

3.2.1 Non-Metallic

Fittings shall be shop made using a machine specifically designed to mechanically weld the waterstop. A miter guide, proper fixturing (profile dependant), and portable power saw shall be used to miter cut the ends to be joined to ensure good alignment and contact between joined surfaces. The splicing of straight lengths shall be done by squaring the ends to be joined. Continuity of the characteristic features of the cross section of the waterstop (ribs, tabular center axis, protrusions, etc.) shall be maintained across the splice.

3.2.1.1 Polyvinyl Chloride Waterstop

Splices shall be made by heat sealing the adjacent waterstop edges together using a thermoplastic splicing iron utilizing a non-stick surface specifically designed for waterstop welding. The correct temperature shall be used to sufficiently melt without charring the plastic. The spliced area, when cooled, shall show no signs of separation, holes, or other imperfections when bent by hand in as sharp an angle as possible.

3.2.1.2 Quality Assurance

Edge welding will not be permitted. Centerbulbs shall be compressed or closed when welding to non-centerbulb type. Waterstop splicing defects which are unacceptable include, but are not limited to the following: 1) Tensile strength less than 80 percent of parent section. 2) Free lap joints. 3) Misalignment of centerbulb, ribs, and end bulbs greater than 1/16 inch. 4) Misalignment which reduces waterstop cross section more than 15 percent. 5) Bond failure at joint deeper than 1/16 inch or 15 percent of material thickness. 6) Misalignment of waterstop splice resulting in misalignment of waterstop in excess of 1/2 inch in 10 feet. 7) Visible porosity in the weld area, including pin holes. 8) Charred or burnt material. 9) Bubbles or inadequate bonding. 10) Visible signs of splice

separation when cooled splice is bent by hand at a sharp angle.

3.3 CONSTRUCTION JOINTS

Construction joints are specified in Section 03300 CAST-IN-PLACE STRUCTURAL CONCRETE except that construction joints coinciding with expansion and contraction joints shall be treated as expansion or contraction joints as applicable.

-- End of Section --

SECTION 03200

CONCRETE REINFORCEMENT
09/97

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.

ACI INTERNATIONAL (ACI)

ACI 318/318R	(1995) Building Code Requirements for Structural Concrete and Commentary

AMERICAN SOCIETY FOR TESTING AND MATERIALS (ASTM)

ASTM A 82	(1997a) Steel Wire, Plain, for Concrete Reinforcement
ASTM A 184/A 184M	(1996) Fabricated Deformed Steel Bar Mats for Concrete Reinforcement
ASTM A 185	(1997) Steel Welded Wire Fabric, Plain, for Concrete Reinforcement
ASTM A 496	(1997) Steel Wire, Deformed, for Concrete Reinforcement
ASTM A 497	(1997) Steel Welded Wire Fabric, Deformed, for Concrete Reinforcement
ASTM A 615/A 615M	(1996a) Deformed and Plain Billet-Steel Bars for Concrete Reinforcement

CONCRETE REINFORCING STEEL INSTITUTE (CRSI)

CRSI MSP-1	(1996) Manual of Standard Practice

1.2 SUBMITTALS

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are for information only. When used, a designation following the "G" designation identifies the office that will review the submittal for the Government. The following shall be submitted in accordance with Section 01330 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Reinforcement; G

Detail drawings showing reinforcing steel placement, schedules, sizes, grades, and splicing and bending details. Drawings shall

show support details including types, sizes and spacing.

SD-07 Certificates

Reinforcing Steel; G

Certified copies of mill reports attesting that the reinforcing steel furnished contains no less than 25 percent recycled scrap steel and meets the requirements specified herein, prior to the installation of reinforcing steel.

1.3 DELIVERY AND STORAGE

Reinforcement and accessories shall be stored off the ground on platforms, skids, or other supports.

PART 2 PRODUCTS

2.1 DOWELS

Dowels shall conform to ASTM A 615/A 615M, Grade 60. Bars shall be cut, not sheared. Bars shall be free of burrs or other deformations restricting slippage in concrete.

2.2 FABRICATED BAR MATS

Fabricated bar mats shall conform to ASTM A 184/A 184M.

2.3 REINFORCING STEEL

Reinforcing steel shall be deformed bars conforming to ASTM A 615/A 615M, grades and sizes as indicated. Cold drawn wire used for spiral reinforcement shall conform to ASTM A 82.

2.4 WELDED WIRE FABRIC

Welded wire fabric shall conform to ASTM A 185, ASTM A 496, ASTM A 497, and shall be furnished in flat sheets only.

2.5 WIRE TIES

Wire ties shall be 16 gauge or heavier black annealed steel wire.

2.6 SUPPORTS

Bar supports for formed surfaces shall be designed and fabricated in accordance with CRSI MSP-1 and shall be steel or precast concrete blocks. Precast concrete blocks shall have wire ties and shall be not less than 4 inches square when supporting reinforcement on ground. Precast concrete block shall have compressive strength equal to that of the surrounding concrete. Where concrete formed surfaces will be exposed to weather or where surfaces are to be painted, steel supports within 1/2 inch of concrete surface shall be galvanized, plastic protected or of stainless steel. Precast concrete blocks shall not be used for structural framed slab systems. Concrete supports used in concrete exposed to view shall have the same color and texture as the finish surface. For slabs on grade, supports shall be precast concrete blocks, plastic coated steel fabricated with bearing plates, or specifically designed wire-fabric supports fabricated of plastic.

PART 3 EXECUTION

3.1 REINFORCEMENT

Reinforcement shall be fabricated to shapes and dimensions shown and shall conform to the requirements of ACI 318/318R. Reinforcement shall be cold bent unless otherwise authorized. Bending may be accomplished in the field or at the mill. Bars shall not be bent after embedment in concrete. Safety caps shall be placed on all exposed ends of vertical concrete reinforcement bars that pose a danger to life safety. Wire tie ends shall face away from the forms.

3.1.1 Placement

Reinforcement shall be free from loose rust and scale, dirt, oil, or other deleterious coating that could reduce bond with the concrete. Reinforcement shall be placed in accordance with ACI 318/318R at locations shown plus or minus one bar diameter. Reinforcement shall not be continuous through expansion joints and shall be as indicated through construction or contraction joints. Concrete coverage shall be as indicated or as required by ACI 318/318R. If bars are moved more than one bar diameter to avoid interference with other reinforcement, conduits or embedded items, the resulting arrangement of bars, including additional bars required to meet structural requirements, shall be approved before concrete is placed.

3.1.2 Splicing

Splices of reinforcement shall conform to ACI 318/318R and shall be made only as required or indicated. Splicing shall be by lapping. Lapped bars shall be placed in contact and securely tied or spaced transversely apart to permit the embedment of the entire surface of each bar in concrete. Lapped bars shall not be spaced farther apart than one-fifth the required length of lap or 2 inches.

3.2 WELDED-WIRE FABRIC PLACEMENT

Welded-wire fabric shall be placed in slabs as indicated. Fabric placed in slabs on grade shall be continuous between expansion, construction, and contraction joints. Fabric placement at joints shall be as indicated. Lap splices shall be made in such a way that the overlapped area equals the distance between the outermost crosswires plus 2 inches. Laps shall be staggered to avoid continuous laps in either direction. Fabric shall be wired or clipped together at laps at intervals not to exceed 4 feet. Fabric shall be positioned by the use of supports.

3.3 DOWEL INSTALLATION

Dowels shall be installed in slabs on grade at locations indicated and at right angles to joint being doweled. Dowels shall be accurately positioned and aligned parallel to the finished concrete surface before concrete placement. Dowels shall be rigidly supported during concrete placement. One end of dowels shall be coated with a bond breaker.

-- End of Section --

SECTION 03300

CAST-IN-PLACE STRUCTURAL CONCRETE
11/01

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.

ACI INTERNATIONAL (ACI)

ACI 117/117R	(1990; Errata) Standard Tolerances for Concrete Construction and Materials
ACI 211.1	(1991) Standard Practice for Selecting Proportions for Normal, Heavyweight, and Mass Concrete
ACI 214.3R	(1988; R 1997) Simplified Version of the Recommended Practice for Evaluation of Strength Test Results of Concrete
ACI 303R	(1991) Guide to Cast-In-Place Architectural Concrete Practice
ACI 305R	(1999) Hot Weather Concreting
ACI 318/318R	(1999) Building Code Requirements for Structural Concrete and Commentary

AMERICAN ASSOCIATION OF STATE HIGHWAY AND TRANSPORTATION OFFICIALS (AASHTO)

AASHTO M 182	(1991; R 1996) Burlap Cloth Made from Jute or Kenaf

AMERICAN SOCIETY FOR TESTING AND MATERIALS (ASTM)

ASTM C 1017/C 1017M	(1998) Chemical Admixtures for Use in Producing Flowing Concrete
ASTM C 1059	(1999) Latex Agents for Bonding Fresh to Hardened Concrete
ASTM C 1064/C 1064M	(1999) Temperature of Freshly Mixed Portland Cement Concrete
ASTM C 1077	(1998) Laboratories Testing Concrete and Concrete Aggregates for Use in Construction and Criteria for Laboratory Evaluation
ASTM C 1107	(1999) Packaged Dry, Hydraulic-Cement

	Grout(Nonshrink)
ASTM C 136	(1996a) Sieve Analysis of Fine and Coarse Aggregates
ASTM C 143/C 143M	(2000) Slump of Hydraulic Cement Concrete
ASTM C 150	(1999a) Portland Cement
ASTM C 172	(1999) Sampling Freshly Mixed Concrete
ASTM C 173	(1994ael) Air Content of Freshly Mixed Concrete by the Volumetric Method
ASTM C 192/C 192M	(2000) Making and Curing Concrete Test Specimens in the Laboratory
ASTM C 231	(1997el) Air Content of Freshly Mixed Concrete by the Pressure Method
ASTM C 260	(2000) Air-Entraining Admixtures for Concrete
ASTM C 309	(1998a) Liquid Membrane-Forming Compounds for Curing Concrete
ASTM C 31/C 31M	(2000e1) Making and Curing Concrete Test Specimens in the Field
ASTM C 33	(1999ae1) Concrete Aggregates
ASTM C 39/C 39M	(2001) Compressive Strength of Cylindrical Concrete Specimens
ASTM C 42/C 42M	(1999) Obtaining and Testing Drilled Cores and Sawed Beams of Concrete
ASTM C 494/C 494M	(1999ae1) Chemical Admixtures for Concrete
ASTM C 595	(2000a) Blended Hydraulic Cements
ASTM C 618	(2000) Coal Fly Ash and Raw or Calcined Natural Pozzolan for Use as a Mineral Admixture in Concrete
ASTM C 78	(1994) Flexural Strength of Concrete (Using Simple Beam With Third-Point Loading)
ASTM C 881	(1999) Epoxy-Resin-Base Bonding Systems for Concrete
ASTM C 94/C 94M	(2000e2) Ready-Mixed Concrete
ASTM C 989	(1999) Ground Granulated Blast-Furnace Slag for Use in Concrete and Mortars
ASTM D 1751	(1999) Preformed Expansion Joint Filler for Concrete Paving and Structural

	Construction (Nonextruding and Resilient Bituminous Types)
ASTM D 75	(1987; R 1997) Sampling Aggregates
ASTM E 96	(2000) Water Vapor Transmission of Materials

NATIONAL INSTITUTE OF STANDARDS AND TECHNOLOGY (NIST)

NIST HB 44	(1997) NIST Handbook 44: Specifications, Tolerances, and other Technical Requirements for Weighing and Measuring Devices

NATIONAL READY-MIXED CONCRETE ASSOCIATION (NRMCA)

NRMCA CPMB 100	(1996) Concrete Plant Standards \n/c\X
NRMCA QC 3	(1984) Quality Control Manual: Section 3, Plant Certifications Checklist: Certification of Ready Mixed Concrete Production Facilities
NRMCA TMMB 100	(1994) Truck Mixer Agitator and Front Discharge Concrete Carrier Standards

U.S. ARMY CORPS OF ENGINEERS (USACE)

COE CRD-C 104	(1980) Method of Calculation of the Fineness Modulus of Aggregate
COE CRD-C 400	(1963) Requirements for Water for Use in Mixing or Curing Concrete
COE CRD-C 521	(1981) Standard Test Method for Frequency and Amplitude of Vibrators for Concrete

1.2 UNIT PRICE CONTRACT

1.3 LUMP SUM CONTRACT

Under this type of contract concrete items will be paid for by lump sum and will not be measured. The work covered by these items consists of furnishing all concrete materials, reinforcement, miscellaneous embedded materials, and equipment, and performing all labor for the forming, manufacture, transporting, placing, finishing, curing, and protection of concrete in these structures.

1.4 SUBMITTALS

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are for information only. When used, a designation following the "G" designation identifies the office that will review the submittal for the Government. The following shall be submitted in accordance with Section 01330 SUBMITTAL PROCEDURES:

SD-03 Product Data

Mixture Proportions; G

The results of trial mixture design studies along with a statement giving the maximum nominal coarse aggregate size and the proportions of ingredients that will be used in the manufacture of each strength or class of concrete, at least 14 days prior to commencing concrete placing operations. Aggregate weights shall be based on the saturated surface dry condition. The statement shall be accompanied by test results from an approved independent commercial testing laboratory, showing that mixture design studies have been made with materials proposed for the project and that the proportions selected will produce concrete of the qualities indicated. No substitutions shall be made in the materials used in the mixture design studies without additional tests to show that the quality of the concrete is satisfactory.

SD-06 Test Reports

Testing and Inspection for Contractor Quality Control; G

Certified copies of laboratory test reports, including mill tests and all other test data, for portland cement, blended cement, pozzolan, ground granulated blast furnace slag, aggregate, admixtures, and curing compound proposed for use on this project. All concrete test reports shall be sent directly to the Contracting Officer within 24 hours of its completion.

SD-07 Certificates

Qualifications

Written documentation for Contractor Quality Control personnel.

1.5 QUALIFICATIONS

Contractor Quality Control personnel assigned to concrete construction shall be American Concrete Institute (ACI) Certified Workmen in one of the following grades or shall have written evidence of having completed similar qualification programs:

Concrete Field Testing Technician, Grade I
Concrete Laboratory Testing Technician, Grade I or II
Concrete Construction Inspector, Level II

Concrete Transportation Construction Inspector or
Reinforced Concrete Special Inspector, Jointly certified by American Concrete Institute (ACI), Building Official and Code Administrators International (BOCA), International Conference of Building Officials (ICBO), and Southern Building Code Congress International (SBCCI).

The foreman or lead journeyman of the flatwork finishing crew shall have similar qualification for ACI Concrete Flatwork Technician/Finisher or equal, with written documentation.

1.6 GENERAL REQUIREMENTS

1.6.1 Tolerances

Except as otherwise specified herein, tolerances for concrete batching, mixture properties, and construction as well as definition of terms and application practices shall be in accordance with ACI 117/117R. Level and grade tolerance measurements of slabs shall be made as soon as possible after finishing; when forms or shoring are used, the measurements shall be made prior to removal.

1.6.1.1 Floors

For the purpose of this Section the following terminology correlation between ACI 117/117R and this Section shall apply:

Floor Profile Quality Classification From ACI 117/117R	This Section
Conventional Bullfloated	Same
Conventional Straightedged	Same
Flat	Float Finish or Trowel Finish
Very Flat	Same. Use only with F-system

Levelness tolerance shall not apply where design requires floors to be sloped to drains or sloped for other reasons.

1.6.1.2 Floors by the Straightedge System

The flatness of the floors shall be carefully controlled and the tolerances shall be measured by the straightedge system as specified in paragraph 4.5.7 of ACI 117/117R, using a 10 foot straightedge, within 72 hours after floor slab installation and before shores and/or forms are removed. The listed tolerances shall be met at any and every location at which the straightedge can be placed.

Bullfloated	3/8-inch in 10 feet
Straightedged	3/8-inch in 10 feet
Float Finish	1/4-inch in 10 feet
Trowel Finish	1/4-inch in 10 feet

1.6.2 Strength Requirements and w/c Ratio

1.6.2.1 Strength Requirements

Specified compressive strength (f'c) shall be as follows:

COMPRESSIVE STRENGTH	STRUCTURE OR PORTION OF STRUCTURE
4000 psi at 28 days	

Concrete made with high-early strength cement shall have a 7-day strength equal to the specified 28-day strength for concrete made with Type I or II portland cement. Compressive strength shall be determined in accordance with ASTM C 39/C 39M.

a. Evaluation of Concrete Compressive Strength. Compressive strength specimens (6 by 12 inch cylinders) shall be fabricated by the Contractor and laboratory cured in accordance with ASTM C 31/C 31M and tested in accordance with ASTM C 39/C 39M. The strength of the concrete will be considered satisfactory so long as the

average of all sets of three consecutive test results equals or exceeds the specified compressive strength f'c and no individual test result falls below the specified strength f'c by more than 500 psi. A "test" is defined as the average of two companion cylinders, or if only one cylinder is tested, the results of the single cylinder test. Additional analysis or testing, including taking cores and/or load tests may be required at the Contractor's expense when the strength of the concrete in the structure is considered potentially deficient.

b. Investigation of Low-Strength Compressive Test Results. When any strength test of standard-cured test cylinders falls below the specified strength requirement by more than 500 psi or if tests of field-cured cylinders indicate deficiencies in protection and curing, steps shall be taken to assure that the load-carrying capacity of the structure is not jeopardized. When the strength of concrete in place is considered potentially deficient, cores shall be obtained and tested in accordance with ASTM C 42/C 42M. At least three representative cores shall be taken from each member or area of concrete in place that is considered potentially deficient. The location of cores will be determined by the Contracting Officer to least impair the strength of the structure. Concrete in the area represented by the core testing will be considered adequate if the average strength of the cores is equal to at least 85 percent of the specified strength requirement and if no single core is less than 75 percent of the specified strength requirement. Non-destructive tests (tests other than test cylinders or cores) shall not be used as a basis for acceptance or rejection. The Contractor shall perform the coring and repair the holes. Cores will be tested by the Government.

c. Load Tests. If the core tests are inconclusive or impractical to obtain or if structural analysis does not confirm the safety of the structure, load tests may be directed by the Contracting Officer in accordance with the requirements of ACI 318/318R. Concrete work evaluated by structural analysis or by results of a load test as being understrength shall be corrected in a manner satisfactory to the Contracting Officer. All investigations, testing, load tests, and correction of deficiencies shall be performed by and at the expense of the Contractor and must be approved by the Contracting Officer, except that if all concrete is found to be in compliance with the drawings and specifications, the cost of investigations, testing, and load tests will be at the expense of the Government.

1.6.2.2 Water-Cement Ratio

Maximum water-cement ratio (w/c) for normal weight concrete shall be as follows:

WATER-CEMENT RATIO, BY WEIGHT
0.45

These w/c's may cause higher strengths than that required above for compressive or flexural strength. The maximum w/c required will be the equivalent w/c as determined by conversion from the weight ratio of water to cement plus pozzolan, and ground granulated blast furnace slag (GGBF slag) by the weight equivalency method as described in ACI 211.1. In the

case where GGBF slag is used, the weight of the GGBF slag shall be included in the equations of ACI 211.1 for the term P which is used to denote the weight of pozzolan.

1.6.3 Air Entrainment

Except as otherwise specified for lightweight concrete, all normal weight concrete shall be air entrained to contain between 4 and 7 percent total air, except that when the nominal maximum size coarse aggregate is 3/4 inch or smaller it shall be between 4.5 and 7.5 percent. Concrete for interior building slabs at grade shall not be air entrained. Concrete with specified strength over 5000 psi may have 1.0 percent less air than specified above. Specified air content shall be attained at point of placement into the forms. Air content for normal weight concrete shall be determined in accordance with ASTM C 231.

1.6.4 Slump

Slump of the concrete, as delivered to the point of placement into the forms, shall be within the following limits. Slump shall be determined in accordance with ASTM C 143/C 143M.

Structural Element	Slump Minimum	Slump Maximum
Walls, columns and beams	2 in.	4 in.
Foundation walls, substructure walls, footings, slabs	1 in.	3 in.
Any structural concrete approved for placement by pumping:		
At pump	2 in.	6 in.
At discharge of line	1 in.	4 in.

When use of a plasticizing admixture conforming to ASTM C 1017/C 1017M or when a Type F or G high range water reducing admixture conforming to ASTM C 494/C 494M is permitted to increase the slump of concrete, concrete shall have a slump of 2 to 4 inches before the admixture is added and a maximum slump of 8 inches at the point of delivery after the admixture is added.

1.6.5 Concrete Temperature

The temperature of the concrete as delivered shall not exceed 90 degrees F. When the ambient temperature during placing is 40 degrees F or less, or is expected to be at any time within 6 hours after placing, the temperature of the concrete as delivered shall be between 55 and 75 degrees F.

1.6.6 Size of Coarse Aggregate

The largest feasible nominal maximum size aggregate (NMSA) specified in paragraph AGGREGATES shall be used in each placement. However, nominal maximum size of aggregate shall not exceed any of the following: three-fourths of the minimum cover for reinforcing bars, three-fourths of the minimum clear spacing between reinforcing bars, one-fifth of the narrowest dimension between sides of forms, or one-third of the thickness of slabs or toppings.

1.6.7 Special Properties and Products

Concrete may contain admixtures other than air entraining agents, such as water reducers, superplasticizers, or set retarding agents to provide special properties to the concrete, if specified or approved. Any of these materials to be used on the project shall be used in the mix design studies.

1.7 MIXTURE PROPORTIONS

Concrete shall be composed of portland cement, other cementitious and pozzolanic materials as specified, aggregates, water and admixtures as specified.

1.7.1 Proportioning Studies for Normal Weight Concrete

Trial design batches, mixture proportioning studies, and testing requirements for various classes and types of concrete specified shall be the responsibility of the Contractor. Mixture proportions shall be based on compressive strength as determined by test specimens fabricated in accordance with ASTM C 192/C 192M and tested in accordance with ASTM C 39/C 39M. Samples of all materials used in mixture proportioning studies shall be representative of those proposed for use in the project and shall be accompanied by the manufacturer's or producer's test reports indicating compliance with these specifications. Trial mixtures having proportions, consistencies, and air content suitable for the work shall be made based on methodology described in ACI 211.1, using at least three different water-cement ratios for each type of mixture, which will produce a range of strength encompassing those required for each class and type of concrete required on the project. The maximum water-cement ratios required in subparagraph Water-Cement Ratio will be the equivalent water-cement ratio as determined by conversion from the weight ratio of water to cement plus pozzolan, and ground granulated blast furnace slag (GGBF slag) by the weight equivalency method as described in ACI 211.1. In the case where GGBF slag is used, the weight of the GGBF slag shall be included in the equations in ACI 211.1 for the term P, which is used to denote the weight of pozzolan. If pozzolan is used in the concrete mixture, the minimum pozzolan content shall be 15 percent by weight of the total cementitious material, and the maximum shall be 35 percent. Laboratory trial mixtures shall be designed for maximum permitted slump and air content. Separate sets of trial mixture studies shall be made for each combination of cementitious materials and each combination of admixtures proposed for use. No combination of either shall be used until proven by such studies, except that, if approved in writing and otherwise permitted by these specifications, an accelerator or a retarder may be used without separate trial mixture study. Separate trial mixture studies shall also be made for concrete for any conveying or placing method proposed which requires special properties and for concrete to be placed in unusually difficult placing locations. The temperature of concrete in each trial batch shall be reported. For each water-cement ratio, at least three test cylinders for each test age shall be made and cured in accordance withASTM C 192/C 192M. They shall be tested at 7 and 28 days in accordance with ASTM C 39/C 39M. From these test results, a curve shall be plotted showing the relationship between water-cement ratio and strength for each set of trial mix studies. In addition, a curve shall be plotted showing the relationship between 7 day and 28 day strengths. Each mixture shall be designed to promote easy and suitable concrete placement, consolidation and finishing, and to prevent segregation and excessive bleeding.

1.7.2 Average Compressive Strength Required for Mixtures

The mixture proportions selected during mixture design studies shall produce a required average compressive strength (f'cr) exceeding the specified compressive strength (f'c) by the amount indicated below. This required average compressive strength, f'cr, will not be a required acceptance criteria during concrete production. However, whenever the daily average compressive strength at 28 days drops below f'cr during concrete production, or daily average 7-day strength drops below a strength correlated with the 28-day f'cr, the mixture shall be adjusted, as approved, to bring the daily average back up to f'cr. During production, the required f'cr shall be adjusted, as appropriate, based on the standard deviation being attained on the job.

1.7.2.1 Computations from Test Records

Where a concrete production facility has test records, a standard deviation shall be established in accordance with the applicable provisions of ACI 214.3R. Test records from which a standard deviation is calculated shall represent materials, quality control procedures, and conditions similar to those expected; shall represent concrete produced to meet a specified strength or strengths (f'c) within 1,000 psi of that specified for proposed work; and shall consist of at least 30 consecutive tests. A strength test shall be the average of the strengths of two cylinders made from the same sample of concrete and tested at 28 days. Required average compressive strength f'cr used as the basis for selection of concrete proportions shall be the larger of the equations that follow using the standard deviation as determined above:

f'cr = f'c + 1.34S where units are in psi

f'cr = f'c + 2.33S - 500 where units are in psi

Where S = standard deviation

Where a concrete production facility does not have test records meeting the requirements above but does have a record based on 15 to 29 consecutive tests, a standard deviation shall be established as the product of the calculated standard deviation and a modification factor from the following table:

NUMBER OF TESTS	MODIFICATION FACTOR FOR STANDARD DEVIATION
15	1.16
20	1.08
25	1.03
30 or more	1.00

1.7.2.2 Computations without Previous Test Records

When a concrete production facility does not have sufficient field strength test records for calculation of the standard deviation, the required average strength f'cr shall be determined as follows:

a. If the specified compressive strength f'c is less than 3,000 psi,

f'cr = f'c + 1000 psi

b. If the specified compressive strength f'c is 3,000 to 5,000 psi,

f'cr = f'c + 1,200 psi

c. If the specified compressive strength f'c is over 5,000 psi,

f'cr = f'c + 1,400 psi

1.8 STORAGE OF MATERIALS

Cement and other cementitious materials shall be stored in weathertight buildings, bins, or silos which will exclude moisture and contaminants and keep each material completely separated. Aggregate stockpiles shall be arranged and used in a manner to avoid excessive segregation and to prevent contamination with other materials or with other sizes of aggregates. Aggregate shall not be stored directly on ground unless a sacrificial layer is left undisturbed. Reinforcing bars and accessories shall be stored above the ground on platforms, skids or other supports. Other materials shall be stored in such a manner as to avoid contamination and deterioration. Admixtures which have been in storage at the project site for longer than 6 months or which have been subjected to freezing shall not be used unless retested and proven to meet the specified requirements. Materials shall be capable of being accurately identified after bundles or containers are opened.

1.9 GOVERNMENT ASSURANCE INSPECTION AND TESTING

Day-to day inspection and testing shall be the responsibility of the Contractor Quality Control (CQC) staff. However, representatives of the Contracting Officer can and will inspect construction as considered appropriate and will monitor operations of the Contractor's CQC staff. Government inspection or testing will not relieve the Contractor of any of his CQC responsibilities.

1.9.1 Materials

The Government will sample and test aggregates, cementitious materials, other materials, and concrete to determine compliance with the specifications as considered appropriate. The Contractor shall provide facilities and labor as may be necessary for procurement of representative test samples. Samples of aggregates will be obtained at the point of batching in accordance with ASTM D 75. Other materials will be sampled from storage at the jobsite or from other locations as considered appropriate. Samples may be placed in storage for later testing when appropriate.

1.9.2 Fresh Concrete

Fresh concrete will be sampled as delivered in accordance with ASTM C 172 and tested in accordance with these specifications, as considered necessary.

1.9.3 Hardened Concrete

Tests on hardened concrete will be performed by the Government when such tests are considered necessary.

1.9.4 Inspection

Concrete operations may be tested and inspected by the Government as the project progresses. Failure to detect defective work or material will not

prevent rejection later when a defect is discovered nor will it obligate the Government for final acceptance.

PART 2 PRODUCTS

2.1 CEMENTITIOUS MATERIALS

Cementitious Materials shall be portland cement, portland-pozzolan cement, portland blast-furnace slag cement, or portland cement in combination with pozzolan or ground granulated blast furnace slag and shall conform to appropriate specifications listed below. Use of cementitious materials in concrete which will have surfaces exposed in the completed structure shall be restricted so there is no change in color, source, or type of cementitious material.

2.1.1 Portland Cement

ASTM C 150, Type II low alkali including false set requirements.

2.1.2 High-Early-Strength Portland Cement

ASTM C 150, Type III with tricalcium aluminate limited to 5 percent, low alkali. Type III cement shall be used only in isolated instances and only when approved in writing.

2.1.3 Blended Cements

ASTM C 595, Type IP (MS), IS (MS).

2.1.4 Pozzolan (Fly Ash)

ASTM C 618, Class C F with the optional requirements for multiple factor, drying shrinkage, and uniformity from Table 2A of ASTM C 618. Requirement for maximum alkalies from Table 1A of ASTM C 618 shall apply. If pozzolan is used, it shall never be less than 15 percent nor more than 25 percent by weight of the total cementitious material. The Contractor shall comply with EPA requirements in accordance with Section 01670 RECYCLED / RECOVERED MATERIALS.

2.1.5 Ground Granulated Blast-Furnace (GGBF) Slag

ASTM C 989, Grade 120.

2.2 AGGREGATES

Aggregates shall conform to the following.

2.2.1 Fine Aggregate

Fine aggregate shall conform to the quality and gradation requirements of ASTM C 33.

2.2.2 Coarse Aggregate

Coarse aggregate shall conform to ASTM C 33, Class 5S, size designation 57.

2.3 CHEMICAL ADMIXTURES

Chemical admixtures, when required or permitted, shall conform to the

appropriate specification listed. Admixtures shall be furnished in liquid form and of suitable concentration for easy, accurate control of dispensing.

2.3.1 Air-Entraining Admixture

ASTM C 260 and shall consistently entrain the air content in the specified ranges under field conditions.

2.3.2 Accelerating Admixture

ASTM C 494/C 494M, Type C or E, except that calcium chloride or admixtures containing calcium chloride shall not be used.

2.3.3 Water-Reducing or Retarding Admixture

ASTM C 494/C 494M, Type A, B, or D, except that the 6-month and 1-year compressive and flexural strength tests are waived.

2.3.4 High-Range Water Reducer

ASTM C 494/C 494M, Type F or G, except that the 6-month and 1-year strength requirements are waived. The admixture shall be used only when approved in writing, such approval being contingent upon particular mixture control as described in the Contractor's Quality Control Plan and upon performance of separate mixture design studies.

2.3.5 Other Chemical Admixtures

Chemical admixtures for use in producing flowing concrete shall comply with ASTM C 1017/C 1017M, Type I or II. These admixtures shall be used only when approved in writing, such approval being contingent upon particular mixture control as described in the Contractor's Quality Control Plan and upon performance of separate mixture design studies.

2.4 CURING MATERIALS

2.4.1 Membrane-Forming Compound

Membrane-Forming curing compound shall conform to ASTM C 309, Type 1-D or 2, except that only a styrene acrylate or chlorinated rubber compound meeting Class B requirements shall be used for surfaces that are to be painted or are to receive bituminous roofing, or waterproofing, or floors that are to receive adhesive applications of resilient flooring. The curing compound selected shall be compatible with any subsequent paint, roofing, waterproofing, or flooring specified. Nonpigmented compound shall contain a fugitive dye, and shall have the reflective requirements in ASTM C 309 waived.

2.4.2 Burlap and Cotton Mat

Burlap and cotton mat used for curing shall conform to AASHTO M 182.

2.5 WATER

Water for mixing and curing shall be fresh, clean, potable, and free of injurious amounts of oil, acid, salt, or alkali, except that non-potable water may be used if it meets the requirements of COE CRD-C 400.

2.6 NONSHRINK GROUT

Nonshrink grout shall conform to ASTM C 1107, Grade A B C, and shall be a commercial formulation suitable for the proposed application.

2.7 NONSLIP SURFACING MATERIAL

See Section 09900.

2.8 LATEX BONDING AGENT

Latex agents for bonding fresh to hardened concrete shall conform to ASTM C 1059.

2.9 EPOXY RESIN

Epoxy resins for use in repairs shall conform to ASTM C 881, Type V, Grade 2. Class as appropriate to the existing ambient and surface temperatures.

2.10 EMBEDDED ITEMS

Embedded items shall be of the size and type indicated or as needed for the application.

2.11 FLOOR HARDENER

Floor hardener shall be a colorless aqueous solution containing zinc silicofluoride, magnesium silicofluoride, or sodium silicofluoride. These silicofluorides can be used individually or in combination. Proprietary hardeners may be used if approved in writing by the Contracting Officer.

2.12 VAPOR BARRIER

Vapor barrier shall be polyethylene sheeting with a minimum thickness of 6 mils or other equivalent material having a vapor permeance rating not exceeding 0.5 perms as determined in accordance with ASTM E 96.

2.13 JOINT MATERIALS

2.13.1 Joint Fillers, Sealers, and Waterstops

Expansion joint fillers shall be preformed materials conforming to ASTM D 1751. Materials for waterstops shall be in accordance with Section 03150 EXPANSION JOINTS, CONTRACTION JOINTS, AND WATERSTOPS. Materials for and sealing of joints shall conform to the requirements of Section 07900 JOINT SEALING.

2.13.2 Contraction Joints in Slabs

Contraction joints shall be sawed.

PART 3 EXECUTION

3.1 PREPARATION FOR PLACING

Before commencing concrete placement, the following shall be performed. Surfaces to receive concrete shall be clean and free from frost, ice, mud, and water. Forms shall be in place, cleaned, coated, and adequately supported, in accordance with Section 03100 STRUCTURAL CONCRETE FORMWORK. Reinforcing steel shall be in place, cleaned, tied, and adequately

supported, in accordance with Section 03200 CONCRETE REINFORCEMENT. Transporting and conveying equipment shall be in-place, ready for use, clean, and free of hardened concrete and foreign material. Equipment for consolidating concrete shall be at the placing site and in proper working order. Equipment and material for curing and for protecting concrete from weather or mechanical damage shall be at the placing site, in proper working condition and in sufficient amount for the entire placement. When hot, windy conditions during concreting appear probable, equipment and material shall be at the placing site to provide windbreaks, shading, fogging, or other action to prevent plastic shrinkage cracking or other damaging drying of the concrete.

3.1.1 Foundations

3.1.1.1 Concrete on Earth Foundations

Earth (subgrade, base, or subbase courses) surfaces upon which concrete is to be placed shall be clean, damp, and free from debris, frost, ice, and standing or running water. Prior to placement of concrete, the foundation shall be well drained and shall be satisfactorily graded and uniformly compacted.

3.1.1.2 Excavated Surfaces in Lieu of Forms

Concrete for footings may be placed directly against the soil provided the earth or rock has been carefully trimmed, is uniform and stable, and meets the compaction requirements of Section 02315EXCAVATION, FILLING, AND BACKFILLING FOR BUILDINGS. The concrete shall be placed without becoming contaminated by loose material, and the outline of the concrete shall be within the specified tolerances.

3.1.2 Previously Placed Concrete

3.1.2.1 Preparation of Previously Placed Concrete

Concrete surfaces to which other concrete is to be bonded shall be abraded in an approved manner that will expose sound aggregate uniformly without damaging the concrete. Laitance and loose particles shall be removed. Surfaces shall be thoroughly washed and shall be moist but without free water when concrete is placed.

3.1.3 Vapor Barrier

Vapor barrier shall be provided beneath the interior on-grade concrete floor slabs. The greatest widths and lengths practicable shall be used to eliminate joints wherever possible. Joints shall be lapped a minimum of 12 inches. Torn, punctured, or damaged vapor barrier material shall be removed and new vapor barrier shall be provided prior to placing concrete. For minor repairs, patches may be made using laps of at least 12 inches. Lapped joints shall be sealed and edges patched with pressure-sensitive adhesive or tape not less than 2 inches wide and compatible with the membrane. Vapor barrier shall be placed directly on underlying subgrade, base course, or capillary water barrier, unless it consists of crushed material or large granular material which could puncture the vapor barrier. In this case, the surface shall be choked with a light layer of sand, as approved, before placing the vapor barrier. Concrete placement shall be controlled so as to prevent damage to the vapor barrier.

3.1.4 Embedded Items

Before placement of concrete, care shall be taken to determine that all embedded items are firmly and securely fastened in place as indicated on the drawings, or required. Conduit and other embedded items shall be clean and free of oil and other foreign matter such as loose coatings or rust, paint, and scale. The embedding of wood in concrete will be permitted only when specifically authorized or directed. Voids in sleeves, inserts, and anchor slots shall be filled temporarily with readily removable materials to prevent the entry of concrete into voids. Welding shall not be performed on embedded metals within 1 feet of the surface of the concrete. Tack welding shall not be performed on or to embedded items.

3.2 CONCRETE PRODUCTION

3.2.1 Batching, Mixing, and Transporting Concrete

Concrete shall be furnished from a ready-mixed concrete plant. Ready-mixed concrete shall be batched, mixed, and transported in accordance with ASTM C 94/C 94M, except as otherwise specified. Truck mixers, agitators, and nonagitating transporting units shall comply with NRMCA TMMB 100. Ready-mix plant equipment and facilities shall be certified in accordance with NRMCA QC 3. Approved batch tickets shall be furnished for each load of ready-mixed concrete.

3.2.1.1 General

The batching plant shall be located off site close to the project. The batching plant shall conform to the requirements of NRMCA CPMB 100 and as specified; however, rating plates attached to batch plant equipment are not required.

3.2.1.2 Batching Equipment

The batching controls shall be semiautomatic or automatic, as defined in NRMCA CPMB 100. A semiautomatic batching system shall be provided with interlocks such that the discharge device cannot be actuated until the indicated material is within the applicable tolerance. The batching system shall be equipped with accurate recorder or recorders that meet the requirements of NRMCA CPMB 100. The weight of water and admixtures shall be recorded if batched by weight. Separate bins or compartments shall be provided for each size group of aggregate and type of cementitious material, to prevent intermingling at any time. Aggregates shall be weighed either in separate weigh batchers with individual scales or, provided the smallest size is batched first, cumulatively in one weigh batcher on one scale. Aggregate shall not be weighed in the same batcher with cementitious material. If both portland cement and other cementitious material are used, they may be batched cumulatively, provided that the portland cement is batched first. Water may be measured by weight or volume. Water shall not be weighed or measured cumulatively with another ingredient. Filling and discharging valves for the water metering or batching system shall be so interlocked that the discharge valve cannot be opened before the filling valve is fully closed. Piping for water and for admixtures shall be free from leaks and shall be properly valved to prevent backflow or siphoning. Admixtures shall be furnished as a liquid of suitable concentration for easy control of dispensing. An adjustable, accurate, mechanical device for measuring and dispensing each admixture shall be provided. Each admixture dispenser shall be interlocked with the batching and discharging operation of the water so that each admixture is separately batched and individually discharged automatically in a manner to

obtain uniform distribution throughout the water as it is added to the batch in the specified mixing period. Different admixtures shall not be combined prior to introduction in water and shall not be allowed to intermingle until in contact with the cement. Admixture dispensers shall have suitable devices to detect and indicate flow during dispensing or have a means for visual observation. The plant shall be arranged so as to facilitate the inspection of all operations at all times. Suitable facilities shall be provided for obtaining representative samples of aggregates from each bin or compartment, and for sampling and calibrating the dispensing of cementitious material, water, and admixtures. Filling ports for cementitious materials bins or silos shall be clearly marked with a permanent sign stating the contents.

3.2.1.3 Scales

The weighing equipment shall conform to the applicable requirements of CPMB Concrete Plant Standard, and of NIST HB 44, except that the accuracy shall be plus or minus 0.2 percent of scale capacity. The Contractor shall provide standard test weights and any other auxiliary equipment required for checking the operating performance of each scale or other measuring devices. The tests shall be made at the specified frequency in the presence of a Government inspector. The weighing equipment shall be arranged so that the plant operator can conveniently observe all dials or indicators.

3.2.1.4 Batching Tolerances

(A) Tolerances with Weighing Equipment

MATERIAL	PERCENT OF REQUIRED WEIGHT
Cementitious materials	0 to plus 2
Aggregate	plus or minus 2
Water	plus or minus 1
Chemical admixture	0 to plus 6

(B) Tolerances with Volumetric Equipment

For volumetric batching equipment used for water and admixtures, the following tolerances shall apply to the required volume of material being batched:

MATERIAL	PERCENT OF REQUIRED MATERIAL
Water:	plus or minus 1 percent
Chemical admixtures:	0 to plus 6 percent

3.2.1.5 Moisture Control

The plant shall be capable of ready adjustment to compensate for the varying moisture content of the aggregates and to change the weights of the materials being batched.

3.2.1.6 Concrete Mixers

Mixers shall be stationary mixers. Mixers shall be capable of combining the materials into a uniform mixture and of discharging this mixture

without segregation. The mixers shall not be charged in excess of the capacity recommended by the manufacturer. The mixers shall be operated at the drum or mixing blade speed designated by the manufacturer. The mixers shall be maintained in satisfactory operating condition, and the mixer drums shall be kept free of hardened concrete. Should any mixer at any time produce unsatisfactory results, its use shall be promptly discontinued until it is repaired.

3.2.1.7 Stationary Mixers

Concrete plant mixers shall be drum-type mixers of tilting, nontilting, horizontal-shaft, or vertical-shaft type, or shall be pug mill type and shall be provided with an acceptable device to lock the discharge mechanism until the required mixing time has elapsed. The mixing time and uniformity shall conform to all the requirements in ASTM C 94/C 94M applicable to central-mixed concrete.

3.3 TRANSPORTING CONCRETE TO PROJECT SITE

Concrete shall be transported to the placing site in truck mixers, agitators, or by approved pumping equipment.

3.4 CONVEYING CONCRETE ON SITE

Concrete shall be conveyed from mixer or transporting unit to forms as rapidly as possible and within the time interval specified by methods which will prevent segregation or loss of ingredients using following equipment. Conveying equipment shall be cleaned before each placement. All concrete test specimens conveyed by concrete pumps shall be taken at the discharge end of the hose.

3.4.1 Buckets

The interior hopper slope shall be not less than 58 degrees from the horizontal, the minimum dimension of the clear gate opening shall be at least 5 times the nominal maximum-size aggregate, and the area of the gate opening shall not be less than 2 square feet.The maximum dimension of the gate opening shall not be greater than twice the minimum dimension. The bucket gates shall be essentially grout tight when closed and may be manually, pneumatically, or hydraulically operated except that buckets larger than 2 cubic yardsshall not be manually operated. The design of the bucket shall provide means for positive regulation of the amount and rate of deposit of concrete in each dumping position.

3.4.2 Transfer Hoppers

Concrete may be charged into nonagitating hoppers for transfer to other conveying devices. Transfer hoppers shall be capable of receiving concrete directly from delivery vehicles and shall have conical-shaped discharge features. The transfer hopper shall be equipped with a hydraulically operated gate and with a means of external vibration to effect complete discharge. Concrete shall not be held in nonagitating transfer hoppers more than 30 minutes.

3.4.3 Trucks

Truck mixers operating at agitating speed or truck agitators used for transporting plant-mixed concrete shall conform to the requirements of ASTM C 94/C 94M. Nonagitating equipment shall be used only for transporting

plant-mixed concrete over a smooth road and when the hauling time is less than 15 minutes. Bodies of nonagitating equipment shall be smooth, watertight, metal containers specifically designed to transport concrete, shaped with rounded corners to minimize segregation, and equipped with gates that will permit positive control of the discharge of the concrete.

3.4.4 Chutes

When concrete can be placed directly from a truck mixer, agitator, or nonagitating equipment, the chutes normally attached to this equipment by the manufacturer may be used. A discharge deflector shall be used when required by the Contracting Officer. Separate chutes and other similar equipment will not be permitted for conveying concrete.

3.4.5 Concrete Pumps

Concrete may be conveyed by positive displacement pump when approved. The pumping equipment shall be piston or squeeze pressure type; pneumatic placing equipment shall not be used. The pipeline shall be rigid steel pipe or heavy-duty flexible hose. The inside diameter of the pipe shall be at least 3 times the nominal maximum-size coarse aggregate in the concrete mixture to be pumped but not less than 4 inches. Aluminum pipe shall not be used.

3.5 PLACING CONCRETE

Mixed concrete shall be discharged within 1-1/2 hours or before the mixer drum has revolved 300 revolutions, whichever comes first after the introduction of the mixing water to the cement and aggregates. When the concrete temperature exceeds 85 degrees F, the time shall be reduced to 45 minutes. Concrete shall be placed within 15 minutes after it has been discharged from the transporting unit. Concrete shall be handled from mixer or transporting unit to forms in a continuous manner until the approved unit of operation is completed. Adequate scaffolding, ramps and walkways shall be provided so that personnel and equipment are not supported by in-place reinforcement. Placing will not be permitted when the sun, heat, wind, or limitations of facilities furnished by the Contractor prevent proper consolidation, finishing and curing. Sufficient placing capacity shall be provided so that concrete can be kept free of cold joints.

3.5.1 Depositing Concrete

Concrete shall be deposited as close as possible to its final position in the forms, and there shall be no vertical drop greater than 5 feet except where suitable equipment is provided to prevent segregation and where specifically authorized. Depositing of the concrete shall be so regulated that it will be effectively consolidated in horizontal layers not more than 12 inches thick, except that all slabs shall be placed in a single layer. Concrete to receive other construction shall be screeded to the proper level. Concrete shall be deposited continuously in one layer or in layers so that fresh concrete is deposited on in-place concrete that is still plastic. Fresh concrete shall not be deposited on concrete that has hardened sufficiently to cause formation of seams or planes of weakness within the section. Concrete that has surface dried, partially hardened, or contains foreign material shall not be used. When temporary spreaders are used in the forms, the spreaders shall be removed as their service becomes unnecessary. Concrete shall not be placed in slabs over columns and walls until concrete in columns and walls has been in-place at least

two hours or until the concrete begins to lose its plasticity. Concrete for beams, girders, brackets, column capitals, haunches, and drop panels shall be placed at the same time as concrete for adjoining slabs.

3.5.2 Consolidation

Immediately after placing, each layer of concrete shall be consolidated by internal vibrators, except for slabs 4 inches thick or less. The vibrators shall at all times be adequate in effectiveness and number to properly consolidate the concrete; a spare vibrator shall be kept at the jobsite during all concrete placing operations. The vibrators shall have a frequency of not less than 10,000 vibrations per minute, an amplitude of at least 0.025 inch, and the head diameter shall be appropriate for the structural member and the concrete mixture being placed. Vibrators shall be inserted vertically at uniform spacing over the area of placement. The distance between insertions shall be approximately 1-1/2 times the radius of action of the vibrator so that the area being vibrated will overlap the adjacent just-vibrated area by a reasonable amount. The vibrator shall penetrate rapidly to the bottom of the layer and at least 6 inches into the preceding layer if there is such. Vibrator shall be held stationary until the concrete is consolidated and then vertically withdrawn slowly while operating. Form vibrators shall not be used unless specifically approved and unless forms are constructed to withstand their use. Vibrators shall not be used to move concrete within the forms. Slabs 4 inches and less in thickness shall be consolidated by properly designed vibrating screeds or other approved technique. Excessive vibration of lightweight concrete resulting in segration or flotation of coarse aggregate shall be prevented. Frequency and amplitude of vibrators shall be determined in accordance with COE CRD-C 521. Grate tampers ("jitterbugs") shall not be used.

3.5.3 Cold Weather Requirements

Special protection measures, approved by the Contracting Officer, shall be used if freezing temperatures are anticipated before the expiration of the specified curing period. The ambient temperature of the air where concrete is to be placed and the temperature of surfaces to receive concrete shall be not less than 40 degrees F. The temperature of the concrete when placed shall be not less than 50 degrees F nor more than 75 degrees F. Heating of the mixing water or aggregates will be required to regulate the concrete placing temperature. Materials entering the mixer shall be free from ice, snow, or frozen lumps. Salt, chemicals or other materials shall not be incorporated in the concrete to prevent freezing. Upon written approval, an accelerating admixture conforming to ASTM C 494/C 494M, Type C or E may be used, provided it contains no calcium chloride. Calcium chloride shall not be used.

3.5.4 Hot Weather Requirements

When the ambient temperature during concrete placing is expected to exceed 85 degrees F, the concrete shall be placed and finished with procedures previously submitted and as specified herein. The concrete temperature at time of delivery to the forms shall not exceed the temperature shown in the table below when measured in accordance with ASTM C 1064/C 1064M. Cooling of the mixing water or aggregates or placing concrete in the cooler part of the day may be required to obtain an adequate placing temperature. A retarder may be used, as approved, to facilitate placing and finishing. Steel forms and reinforcements shall be cooled as approved prior to concrete placement when steel temperatures are greater than 120 degrees F. Conveying and placing equipment shall be cooled if necessary to maintain

proper concrete-placing temperature.

Maximum Allowable Concrete Placing Temperature

Relative Humidity, Percent, During Time of Concrete Placement	Maximum Allowable Concrete Temperature Degrees
Greater than 60	90 F
40-60	85 F
Less than 40	80 F

3.5.5 Prevention of Plastic Shrinkage Cracking

During hot weather with low humidity, and particularly with appreciable wind, as well as interior placements when space heaters produce low humidity, the Contractor shall be alert to the tendency for plastic shrinkage cracks to develop and shall institute measures to prevent this. Particular care shall be taken if plastic shrinkage cracking is potentially imminent and especially if it has developed during a previous placement. Periods of high potential for plastic shrinkage cracking can be anticipated by use of Fig. 2.1.5 of ACI 305R. In addition the concrete placement shall be further protected by erecting shades and windbreaks and by applying fog sprays of water, sprinkling, ponding or wet covering. Plastic shrinkage cracks that occur shall be filled by injection of epoxy resin as directed, after the concrete hardens. Plastic shrinkage cracks shall never be troweled over or filled with slurry.

3.5.6 Placing Concrete in Congested Areas

Special care shall be used to ensure complete filling of the forms, elimination of all voids, and complete consolidation of the concrete when placing concrete in areas congested with reinforcing bars, embedded items, waterstops and other tight spacing. An appropriate concrete mixture shall be used, and the nominal maximum size of aggregate (NMSA) shall meet the specified criteria when evaluated for the congested area. Vibrators with heads of a size appropriate for the clearances available shall be used, and the consolidation operation shall be closely supervised to ensure complete and thorough consolidation at all points. Where necessary, splices of reinforcing bars shall be alternated to reduce congestion. Where two mats of closely spaced reinforcing are required, the bars in each mat shall be placed in matching alignment to reduce congestion. Reinforcing bars may be temporarily crowded to one side during concrete placement provided they are returned to exact required location before concrete placement and consolidation are completed.

3.5.7 Placing Flowable Concrete

If a plasticizing admixture conforming to ASTM C 1017/C 1017M is used or if a Type F or G high range water reducing admixture is permitted to increase the slump, the concrete shall meet all requirements of paragraph GENERAL REQUIREMENTS in PART 1. Extreme care shall be used in conveying and placing the concrete to avoid segregation. Consolidation and finishing shall meet all requirements of paragraphs Placing Concrete, Finishing Formed Surfaces, and Finishing Unformed Surfaces. No relaxation of requirements to accommodate flowable concrete will be permitted.

3.6 JOINTS

Joints shall be located and constructed as indicated or approved. Joints not indicated on the drawings shall be located and constructed to minimize the impact on the strength of the structure. Joints shall be perpendicular to the main reinforcement. All reinforcement shall be continued across joints; except that reinforcement or other fixed metal items shall not be continuous through expansion joints, or through construction or contraction joints in slabs on grade. The perimeters of the slabs shall be free of fins, rough edges, spalling, or other unsightly appearance. Reservoir for sealant for construction and contraction joints in slabs shall be formed by sawing to widen the top portion of sawed joints. Joints to be sealed shall be cleaned and sealed as indicated and in accordance with Section 07900 JOINT SEALING.

3.6.1 Construction Joints

For concrete other than slabs on grade, construction joints shall be located so that the unit of operation does not exceed 60 feet. Concrete shall be placed continuously so that each unit is monolithic in construction. Fresh concrete shall not be placed against adjacent hardened concrete until it is at least 24 hours old. Construction joints shall be located as indicated or approved. Where concrete work is interrupted by weather, end of work shift or other similar type of delay, location and type of construction joint shall be subject to approval of the Contracting Officer. Unless otherwise indicated and except for slabs on grade, reinforcing steel shall extend through construction joints. Construction joints in slabs on grade shall be keyed or doweled as shown. Concrete columns, walls, or piers shall be in place at least 2 hours, or until the concrete begins to lose its plasticity, before placing concrete for beams, girders, or slabs thereon. In walls having door or window openings, lifts shall terminate at the top and bottom of the opening. Other lifts shall terminate at such levels as to conform to structural requirements or architectural details. Where horizontal construction joints in walls or columns are required, a strip of 1 inchsquare-edge lumber, bevelled and oiled to facilitate removal, shall be tacked to the inside of the forms at the construction joint. Concrete shall be placed to a point 1 inch above the underside of the strip. The strip shall be removed 1 hour after the concrete has been placed, and any irregularities in the joint line shall be leveled off with a wood float, and all laitance shall be removed. Prior to placing additional concrete, horizontal construction joints shall be prepared as specified in paragraph Previously Placed Concrete.

3.6.2 Contraction Joints in Slabs on Grade

Contraction joints shall be located and detailed as shown on the drawings. Contraction Joints shall be produced by forming a weakened plane in the concrete slab by sawing a continuous slot with a concrete saw. Regardless of method used to produce the weakened plane, it shall be 1/4 the depth of the slab thickness and between 1/8 and 1/4 inch wide. For saw-cut joints, cutting shall be timed properly with the set of the concrete. Cutting shall be started as soon as the concrete has hardened sufficiently to prevent ravelling of the edges of the saw cut. Cutting shall be completed before shrinkage stresses become sufficient to produce cracking. Reservoir for joint sealant shall be formed as previously specified.

3.6.3 Expansion Joints

Installation of expansion joints and sealing of these joints shall conform

to the requirements of Section 03150 EXPANSION JOINTS, CONTRACTION JOINTS, AND WATERSTOPS and Section 07900 JOINT SEALING.

3.6.4 Waterstops

Waterstops shall be installed in conformance with the locations and details shown on the drawings using materials and procedures specified in Section 03150 EXPANSION JOINTS, CONTRACTION JOINTS, AND WATERSTOPS.

3.6.5 Dowels and Tie Bars

Dowels and tie bars shall be installed at the locations shown on the drawings and to the details shown, using materials and procedures specified in Section 03200 CONCRETE REINFORCEMENT and herein. Conventional smooth "paving" dowels shall be installed in slabs using approved methods to hold the dowel in place during concreting within a maximum alignment tolerance of 1/8 inch in 12 inches. "Structural" type deformed bar dowels, or tie bars, shall be installed to meet the specified tolerances. Care shall be taken during placing adjacent to and around dowels and tie bars to ensure there is no displacement of the dowel or tie bar and that the concrete completely embeds the dowel or tie bar and is thoroughly consolidated.

3.7 FINISHING FORMED SURFACES

Forms, form materials, and form construction are specified in Section 03100 STRUCTURAL CONCRETE FORMWORK. Finishing of formed surfaces shall be as specified herein. Unless another type of architectural or special finish is specified, surfaces shall be left with the texture imparted by the forms except that defective surfaces shall be repaired. Unless painting of surfaces is required, uniform color of the concrete shall be maintained by use of only one mixture without changes in materials or proportions for any structure or portion of structure that requires a Class A or B finish. Except for major defects, as defined hereinafter, surface defects shall be repaired as specified herein within 24 hours after forms are removed. Repairs of the so-called "plaster-type" will not be permitted in any location. Tolerances of formed surfaces shall conform to the requirements of ACI 117/117R. These tolerances apply to the finished concrete surface, not to the forms themselves; forms shall be set true to line and grade. Form tie holes requiring repair and other defects whose depth is at least as great as their surface diameter shall be repaired as specified in paragraph Damp-Pack Mortar Repair. Defects whose surface diameter is greater than their depth shall be repaired as specified in paragraph Repair of Major Defects. Repairs shall be finished flush with adjacent surfaces and with the same surface texture. The cement used for all repairs shall be a blend of job cement with white cement proportioned so that the final color after curing and aging will be the same as the adjacent concrete. Concrete with excessive honeycomb, or other defects which affect the strength of the member, will be rejected. Repairs shall be demonstrated to be acceptable and free from cracks or loose or drummy areas at the completion of the contract and, for Class A and B Finishes, shall be inconspicuous. Repairs not meeting these requirements will be rejected and shall be replaced.

3.7.1 Class A Finish and Class B Finish

Class A finish is required at all exposed areas and where indicated on the drawings. Class B finish is required where indicated on the drawings. Fins, ravelings, and loose material shall be removed, all surface defects over 1/2 inch in diameter or more than 1/2 inch deep, shall be repaired

and, except as otherwise indicated or as specified in Section 03100 STRUCTURAL CONCRETE FORMWORK, holes left by removal of form ties shall be reamed and filled. Defects more than 1/2 inch in diameter shall be cut back to sound concrete, but in all cases at least 1 inch deep. The Contractor shall prepare a sample panel for approval (as specified in PART 1) before commencing repair, showing that the surface texture and color match will be attained. Metal tools shall not be used to finish repairs in Class A surfaces.

3.7.2 Class C and Class D Finish

Class C finish is required for concealed areas not exposed to view and where indicated on the drawings. Class D finish is required for foundation surfaces against which backfill will be placed. Fins, ravelings, and loose material shall be removed, and, except as otherwise indicated or as specified in Section 03100 STRUCTURAL CONCRETE FORMWORK, holes left by removal of form ties shall be reamed and filled. Honeycomb and other defects more than 1/2 inch deep or more than 2 inches in diameter shall be repaired. Defects more than 2 inches in diameter shall be cut back to sound concrete, but in all cases at least 1 inch deep.

3.7.3 Architectural and Special Finishes

Special finishes shall conform to the requirements specified herein.

3.7.3.1 Sandblast Finish

The concrete surface shall be blasted at an approved age with approved wet sandblasting procedures to obtain a light-medium finish which will match the descriptive photographs in ACI 303R. The finish shall be approved by the Contracting Officer.

3.8 REPAIRS

3.8.1 Damp-Pack Mortar Repair

Form tie holes requiring repair and other defects whose depth is at least as great as their surface diameter but not over 4 inchesshall be repaired by the damp-pack mortar method. Form tie holes shall be reamed and other similar defects shall be cut out to sound concrete. The void shall then be thoroughly cleaned, thoroughly wetted, brush-coated with a thin coat of neat cement grout and filled with mortar. Mortar shall be a stiff mix of 1 part portland cement to 2 parts fine aggregate passing the No. 16 mesh sieve, and minimum amount of water. Only sufficient water shall be used to produce a mortar which, when used, will stick together on being molded into a ball by a slight pressure of the hands and will not exude water but will leave the hands damp. Mortar shall be mixed and allowed to stand for 30 to 45 minutes before use with remixing performed immediately prior to use. Mortar shall be thoroughly tamped in place in thin layers using a hammer and hardwood block. Holes passing entirely through walls shall be completely filled from the inside face by forcing mortar through to the outside face. All holes shall be packed full. Damp-pack repairs shall be moist cured for at least 48 hours.

3.8.2 Repair of Major Defects

Major defects will be considered to be those more than 1/2 inch deep or, for Class A and B finishes, more than 1/2 inch in diameter and, for Class C and D finishes, more than 2 inches in diameter. Also included are any

defects of any kind whose depth is over 4 inches or whose surface diameter is greater than their depth. Major defects shall be repaired as specified below.

3.8.2.1 Surface Application of Mortar Repair

Defective concrete shall be removed, and removal shall extend into completely sound concrete. Approved equipment and procedures which will not cause cracking or microcracking of the sound concrete shall be used. If reinforcement is encountered, concrete shall be removed so as to expose the reinforcement for at least 2 inches on all sides. All such defective areas greater than 12 square inchesshall be outlined by saw cuts at least 1 inch deep. Defective areas less than 12 square inches shall be outlined by a 1 inch deep cut with a core drill in lieu of sawing. All saw cuts shall be straight lines in a rectangular pattern in line with the formwork panels. After concrete removal, the surface shall be thoroughly cleaned by high pressure washing to remove all loose material. Surfaces shall be kept continually saturated for the first 12 of the 24 hours immediately before placing mortar and shall be damp but not wet at the time of commencing mortar placement. The Contractor, at his option, may use either hand-placed mortar or mortar placed with a mortar gun. If hand-placed mortar is used, the edges of the cut shall be perpendicular to the surface of the concrete. The prepared area shall be brush-coated with a thin coat of neat cement grout. The repair shall then be made using a stiff mortar, preshrunk by allowing the mixed mortar to stand for 30 to 45 minutes and then remixed, thoroughly tamped into place in thin layers. If hand-placed mortar is used, the Contractor shall test each repair area for drumminess by firm tapping with a hammer and shall inspect for cracks, both in the presence of the Contracting Officer's representative, immediately before completion of the contract, and shall replace any showing drumminess or cracking. If mortar placed with a mortar gun is used, the gun shall be a small compressed air-operated gun to which the mortar is slowly hand fed and which applies the mortar to the surface as a high-pressure stream, as approved. Repairs made using shotcrete equipment will not be accepted. The mortar used shall be the same mortar as specified for damp-pack mortar repair. If gun-placed mortar is used, the edges of the cut shall be beveled toward the center at a slope of 1:1. All surface applied mortar repairs shall be continuously moist cured for at least 7 days. Moist curing shall consist of several layers of saturated burlap applied to the surface immediately after placement is complete and covered with polyethylene sheeting, all held closely in place by a sheet of plywood or similar material rigidly braced against it. Burlap shall be kept continually wet.

3.9 FINISHING UNFORMED SURFACES

The finish of all unformed surfaces shall meet the requirements of paragraph Tolerances in PART 1, when tested as specified herein.

3.9.1 General

The ambient temperature of spaces adjacent to unformed surfaces being finished and of the base on which concrete will be placed shall be not less than 50 degrees F. In hot weather all requirements of paragraphs Hot Weather Requirements and Prevention of Plastic Shrinkage Cracking shall be met. Unformed surfaces that are not to be covered by additional concrete or backfill shall have a float finish, with additional finishing as specified below, and shall be true to the elevation shown on the drawings. Surfaces to receive additional concrete or backfill shall be brought to the

elevation shown on the drawings, properly consolidated, and left true and regular. Unless otherwise shown on the drawings, exterior surfaces shall be sloped for drainage, as directed. Where drains are provided, interior floors shall be evenly sloped to the drains. Joints shall be carefully made with a jointing or edging tool. The finished surfaces shall be protected from stains or abrasions. Grate tampers or "jitterbugs" shall not be used for any surfaces. The dusting of surfaces with dry cement or other materials or the addition of any water during finishing shall not be permitted. If bleedwater is present prior to finishing, the excess water shall be carefully dragged off or removed by absorption with porous materials such as burlap. During finishing operations, extreme care shall be taken to prevent over finishing or working water into the surface; this can cause "crazing" (surface shrinkage cracks which appear after hardening) of the surface. Any slabs with surfaces which exhibit significant crazing shall be removed and replaced. During finishing operations, surfaces shall be checked with a 10 foot straightedge, applied in both directions at regular intervals while the concrete is still plastic, to detect high or low areas.

3.9.2 Rough Slab Finish

As a first finishing operation for unformed surfaces and as final finish for slabs to receive mortar setting beds, the surface shall receive a rough slab finish prepared as follows. The concrete shall be uniformly placed across the slab area, consolidated as previously specified, and then screeded with straightedge strikeoffs immediately after consolidation to bring the surface to the required finish level with no coarse aggregate visible. Side forms and screed rails shall be provided, rigidly supported, and set to exact line and grade. Allowable tolerances for finished surfaces apply only to the hardened concrete, not to forms or screed rails. Forms and screed rails shall be set true to line and grade. "Wet screeds" shall not be used.

3.9.3 Floated Finish

Slabs to receive more than a rough slab finish shall next be given a wood float finish. Areas covered by equipment pads shall be given only a float finish. The screeding shall be followed immediately by darbying or bull floating before bleeding water is present, to bring the surface to a true, even plane. Then, after the concrete has stiffened so that it will withstand a man's weight without imprint of more than 1/4 inch and the water sheen has disappeared, it shall be floated to a true and even plane free of ridges. Floating shall be performed by use of suitable hand floats or power driven equipment. Sufficient pressure shall be used on the floats to bring a film of moisture to the surface. Hand floats shall be made of wood, magnesium, or aluminum. Lightweight concrete or concrete that exhibits stickiness shall be floated with a magnesium float. Care shall be taken to prevent over-finishing or incorporating water into the surface.

3.9.4 Troweled Finish

All building slabs shall be given a trowel finish. After floating is complete and after the surface moisture has disappeared, unformed surfaces shall be steel-troweled to a smooth, even, dense finish, free from blemishes including trowel marks. In lieu of hand finishing, an approved power finishing machine may be used in accordance with the directions of the machine manufacturer. Additional trowelings shall be performed, either by hand or machine until the surface has been troweled 3 times, with waiting period between each. Care shall be taken to prevent blistering and

if such occurs, troweling shall immediately be stopped and operations and surfaces corrected. A final hard steel troweling shall be done by hand, with the trowel tipped, and using hard pressure, when the surface is at a point that the trowel will produce a ringing sound. The finished surface shall be thoroughly consolidated and shall be essentially free of trowel marks and be uniform in texture and appearance. The concrete mixture used for troweled finished areas shall be adjusted, if necessary, in order to provide sufficient fines (cementitious material and fine sand) to finish properly.

3.9.5 Non-Slip Finish

Non-slip floors shall be constructed in accordance with the following subparagraphs.

3.9.5.1 Broomed

Exterior exposed foundations and slabs shall be given a broomed finish. After floating, the surface shall be lightly steel troweled, and then carefully scored by pulling a coarse fiber push-type broom across the surface. Brooming shall be transverse to traffic or at right angles to the slope of the slab. After the end of the curing period, the surface shall be vigorously broomed with a coarse fiber broom to remove all loose or semi-detached particles. A sample panel of the broom finish shall be prepared for the approval of the Contracting Officer.

3.10 FLOOR HARDENER

Areas as indicated on the drawings shall be treated with floor hardener. Floor hardener shall be applied after the concrete has been cured and then air dried for 28 days or as recommended by the manufacturer. Three coats shall be applied, each the day after the preceding coat was applied. For the first application, one pound of the silocofluoride shall be dissolved in one gallon of water. For subsequent applications, the solution shall be two pounds of silicofluoride to each gallon of water. Floor should be mopped with clear water shortly after the preceding application has dried to remove encrusted salts. Proprietary hardeners shall be applied in accordance with the manufacturer's instructions. During application, area should be well ventilated. Precautions shall be taken when applying silicofluorides due to the toxicity of the salts. Any compound that contacts glass or aluminum should be immediately removed with clear water.

3.11 EXTERIOR SLAB AND RELATED ITEMS

3.11.1 Pavements

See Section 02754.

3.11.2 Sidewalks

See Section 02770.

3.11.3 Curbs and Gutters

See Section 02770.

3.11.4 Pits and Trenches

Pits and trenches shall be constructed as indicated on the drawings.

Bottoms and walls shall be placed monolithically or waterstops and keys, shall be provided as approved.

3.12 CURING AND PROTECTION

3.12.1 General

Concrete shall be cured by an approved method for the period of time given below:

Concrete with Type III cement	3 days
All other concrete	7 days

Immediately after placement, concrete shall be protected from premature drying, extremes in temperatures, rapid temperature change, mechanical injury and damage from rain and flowing water for the duration of the curing period. Air and forms in contact with concrete shall be maintained at a temperature above 50 degrees F for the first 3 days and at a temperature above 32 degrees F for the remainder of the specified curing period. Exhaust fumes from combustion heating units shall be vented to the outside of the enclosure, and heaters and ducts shall be placed and directed so as not to cause areas of overheating and drying of concrete surfaces or to create fire hazards. Materials and equipment needed for adequate curing and protection shall be available and at the site prior to placing concrete. No fire or excessive heat, including welding, shall be permitted near or in direct contact with the concrete at any time. Except as otherwise permitted by paragraph Membrane Forming Curing Compounds, moist curing shall be provided for any areas to receive floor hardener, any paint or other applied coating, or to which other concrete is to be bonded. Concrete containing silica fume shall be initially cured by fog misting during finishing, followed immediately by continuous moist curing. Except for plastic coated burlap, impervious sheeting alone shall not be used for curing.

3.12.2 Moist Curing

Concrete to be moist-cured shall be maintained continuously wet for the entire curing period, commencing immediately after finishing. If water or curing materials used stain or discolor concrete surfaces which are to be permanently exposed, the concrete surfaces shall be cleaned as approved. When wooden forms are left in place during curing, they shall be kept wet at all times. If steel forms are used in hot weather, nonsupporting vertical forms shall be broken loose from the concrete soon after the concrete hardens and curing water continually applied in this void. If the forms are removed before the end of the curing period, curing shall be carried out as on unformed surfaces, using suitable materials. Surfaces shall be cured by ponding, by continuous sprinkling, by continuously saturated burlap or cotton mats, or by continuously saturated plastic coated burlap. Burlap and mats shall be clean and free from any contamination and shall be completely saturated before being placed on the concrete. The Contractor shall have an approved work system to ensure that moist curing is continuous 24 hours per day.

3.12.3 Membrane Forming Curing Compounds

Membrane forming curing compounds may be used. Membrane curing shall not be used on surfaces that are to receive any subsequent treatment depending on adhesion or bonding to the concrete, including surfaces to which a smooth finish is to be applied or other concrete to be bonded. However, a

styrene acrylate or chlorinated rubber compound meeting ASTM C 309, Class B requirements, may be used for surfaces which are to be painted or are to receive bituminous roofing or waterproofing, or floors that are to receive adhesive applications of resilient flooring. The curing compound selected shall be compatible with any subsequent paint, roofing, waterproofing or flooring specified. Membrane curing compound shall not be used on surfaces that are maintained at curing temperatures with free steam. Curing compound shall be applied to formed surfaces immediately after the forms are removed and prior to any patching or other surface treatment except the cleaning of loose sand, mortar, and debris from the surface. All surfaces shall be thoroughly moistened with water. Curing compound shall be applied to slab surfaces as soon as the bleeding water has disappeared, with the tops of joints being temporarily sealed to prevent entry of the compound and to prevent moisture loss during the curing period. The curing compound shall be applied in a two-coat continuous operation by approved motorized power-spraying equipment operating at a minimum pressure of 75 psi, at a uniform coverage of not more than 400 square feet per gallon for each coat, and the second coat shall be applied perpendicular to the first coat. Concrete surfaces which have been subjected to rainfall within 3 hours after curing compound has been applied shall be resprayed by the method and at the coverage specified. Surfaces on which clear compound is used shall be shaded from direct rays of the sun for the first 3 days. Surfaces coated with curing compound shall be kept free of foot and vehicular traffic, and from other sources of abrasion and contamination during the curing period.

3.12.4 Ponding or Immersion

Concrete shall be continually immersed throughout the curing period. Water shall not be more than 20 degrees F less than the temperature of the concrete.

3.12.5 Cold Weather Curing and Protection

When the daily ambient low temperature is less than 32 degrees F the temperature of the concrete shall be maintained above 40 degrees F for the first seven days after placing. During the period of protection removal, the air temperature adjacent to the concrete surfaces shall be controlled so that concrete near the surface will not be subjected to a temperature differential of more than 25 degrees F as determined by suitable temperature measuring devices furnished by the Contractor, as required, and installed adjacent to the concrete surface and 2 inches inside the surface of the concrete. The installation of the thermometers shall be made by the Contractor as directed.

3.13 SETTING BASE PLATES AND BEARING PLATES

After being properly positioned, column base plates, bearing plates for beams and similar structural members, and machinery and equipment base plates shall be set to the proper line and elevation with damp-pack bedding mortar, except where nonshrink grout is indicated. The thickness of the mortar or grout shall be approximately 1/24 the width of the plate, but not less than 3/4 inch. Concrete and metal surfaces in contact with grout shall be clean and free of oil and grease, and concrete surfaces in contact with grout shall be damp and free of laitance when grout is placed. Nonshrink grout shall be used as indicated.

3.13.1 Damp-Pack Bedding Mortar

Damp-pack bedding mortar shall consist of 1 part cement and 2-1/2 parts fine aggregate having water content such that a mass of mortar tightly squeezed in the hand will retain its shape but will crumble when disturbed. The space between the top of the concrete and bottom of the bearing plate or base shall be packed with the bedding mortar by tamping or ramming with a bar or rod until it is completely filled.

3.13.2 Nonshrink Grout

Nonshrink grout shall be a ready-mixed material requiring only the addition of water. Water content shall be the minimum that will provide a flowable mixture and completely fill the space to be grouted without segregation, bleeding, or reduction of strength.

3.13.2.1 Mixing and Placing of Nonshrink Grout

Mixing and placing shall be in conformance with the material manufacturer's instructions and as specified therein. Ingredients shall be thoroughly dry-mixed before adding water. After adding water, the batch shall be mixed for 3 minutes. Batches shall be of size to allow continuous placement of freshly mixed grout. Grout not used within 30 minutes after mixing shall be discarded. The space between the top of the concrete or machinery-bearing surface and the plate shall be filled solid with the grout. Forms shall be of wood or other equally suitable material for completely retaining the grout on all sides and on top and shall be removed after the grout has set. The placed grout shall be carefully worked by rodding or other means to eliminate voids; however, overworking and breakdown of the initial set shall be avoided. Grout shall not be retempered or subjected to vibration from any source. Where clearances are unusually small, placement shall be under pressure with a grout pump. Temperature of the grout, and of surfaces receiving the grout, shall be maintained at 65 to 85 degrees F until after setting.

3.13.2.2 Treatment of Exposed Surfaces

For metal-oxidizing nonshrink grout, exposed surfaces shall be cut back 1 inch and immediately covered with a parge coat of mortar consisting of 1 part portland cement and 2-1/2 parts fine aggregate by weight, with sufficient water to make a plastic mixture. The parge coat shall have a smooth finish. For other mortars or grouts, exposed surfaces shall have a smooth-dense finish and be left untreated. Curing shall comply with paragraph CURING AND PROTECTION.

3.14 TESTING AND INSPECTION FOR CONTRACTOR QUALITY CONTROL

The Contractor shall perform the inspection and tests described below and, based upon the results of these inspections and tests, shall take the action required and shall submit specified reports. When, in the opinion of the Contracting Officer, the concreting operation is out of control, concrete placement shall cease and the operation shall be corrected. The laboratory performing the tests shall be onsite and shall conform with ASTM C 1077. Materials may be subjected to check testing by the Government from samples obtained at the manufacturer, at transfer points, or at the project site. The Government will inspect the laboratory, equipment, and test procedures prior to start of concreting operations and at least once per month thereafter for conformance with ASTM C 1077.

3.14.1 Grading and Corrective Action

3.14.1.1 Fine Aggregate

At least once during each shift when the concrete plant is operating, there shall be one sieve analysis and fineness modulus determination in accordance with ASTM C 136 and COE CRD-C 104 for the fine aggregate or for each fine aggregate if it is batched in more than one size or classification. The location at which samples are taken may be selected by the Contractor as the most advantageous for control. However, the Contractor is responsible for delivering fine aggregate to the mixer within specification limits. When the amount passing on any sieve is outside the specification limits, the fine aggregate shall be immediately resampled and retested. If there is another failure on any sieve, the fact shall immediately reported to the Contracting Officer, concreting shall be stopped, and immediate steps taken to correct the grading.

3.14.1.2 Coarse Aggregate

At least once during each shift in which the concrete plant is operating, there shall be a sieve analysis in accordance with ASTM C 136 for each size of coarse aggregate. The location at which samples are taken may be selected by the Contractor as the most advantageous for production control. However, the Contractor shall be responsible for delivering the aggregate to the mixer within specification limits. A test record of samples of aggregate taken at the same locations shall show the results of the current test as well as the average results of the five most recent tests including the current test. The Contractor may adopt limits for control coarser than the specification limits for samples taken other than as delivered to the mixer to allow for degradation during handling. When the amount passing any sieve is outside the specification limits, the coarse aggregate shall be immediately resampled and retested. If the second sample fails on any sieve, that fact shall be reported to the Contracting Officer. Where two consecutive averages of 5 tests are outside specification limits, the operation shall be considered out of control and shall be reported to the Contracting Officer. Concreting shall be stopped and immediate steps shall be taken to correct the grading.

3.14.2 Quality of Aggregates

Thirty days prior to the start of concrete placement, the Contractor shall perform all tests for aggregate quality required by ASTM C 33. In addition, after the start of concrete placement, the Contractor shall perform tests for aggregate quality at least every three months, and when the source of aggregate or aggregate quality changes. Samples tested after the start of concrete placement shall be taken immediately prior to entering the concrete mixer.

3.14.3 Scales, Batching and Recording

The accuracy of the scales shall be checked by test weights prior to start of concrete operations and at least once every three months. Such tests shall also be made as directed whenever there are variations in properties of the fresh concrete that could result from batching errors. Once a week the accuracy of each batching and recording device shall be checked during a weighing operation by noting and recording the required weight, recorded weight, and the actual weight batched. At the same time, the Contractor shall test and ensure that the devices for dispensing admixtures are operating properly and accurately. When either the weighing accuracy or batching accuracy does not comply with specification requirements, the plant shall not be operated until necessary adjustments or repairs have

been made. Discrepancies in recording accuracies shall be corrected immediately.

3.14.4 Batch-Plant Control

The measurement of concrete materials including cementitious materials, each size of aggregate, water, and admixtures shall be continuously controlled. The aggregate weights and amount of added water shall be adjusted as necessary to compensate for free moisture in the aggregates. The amount of air-entraining agent shall be adjusted to control air content within specified limits. A report shall be prepared indicating type and source of cement used, type and source of pozzolan or slag used, amount and source of admixtures used, aggregate source, the required aggregate and water weights per cubic yard, amount of water as free moisture in each size of aggregate, and the batch aggregate and water weights per cubic yard for each class of concrete batched during each day's plant operation.

3.14.5 Concrete Mixture

a. Air Content Testing. Air content tests shall be made when test specimens are fabricated. In addition, at least two tests for air content shall be made on randomly selected batches of each separate concrete mixture produced during each 8-hour period of concrete production. Additional tests shall be made when excessive variation in workability is reported by the placing foreman or Government inspector. Tests shall be made in accordance with ASTM C 231 for normal weight concrete and ASTM C 173 for lightweight concrete. Test results shall be plotted on control charts which shall at all times be readily available to the Government and shall be submitted weekly. Copies of the current control charts shall be kept in the field by testing crews and results plotted as tests are made. When a single test result reaches either the upper or lower action limit, a second test shall immediately be made. The results of the two tests shall be averaged and this average used as the air content of the batch to plot on both the air content and the control chart for range, and for determining need for any remedial action. The result of each test, or average as noted in the previous sentence, shall be plotted on a separate control chart for each mixture on which an "average line" is set at the midpoint of the specified air content range from paragraph Air Entrainment. An upper warning limit and a lower warning limit line shall be set 1.0 percentage point above and below the average line, respectively. An upper action limit and a lower action limit line shall be set 1.5 percentage points above and below the average line, respectively. The range between each two consecutive tests shall be plotted on a secondary control chart for range where an upper warning limit is set at 2.0 percentage points and an upper action limit is set at 3.0 percentage points. Samples for air content may be taken at the mixer, however, the Contractor is responsible for delivering the concrete to the placement site at the stipulated air content. If the Contractor's materials or transportation methods cause air content loss between the mixer and the placement, correlation samples shall be taken at the placement site as required by the Contracting Officer, and the air content at the mixer controlled as directed.

b. Air Content Corrective Action. Whenever points on the control chart for percent air reach either warning limit, an adjustment

shall immediately be made in the amount of air-entraining admixture batched. As soon as practical after each adjustment, another test shall be made to verify the result of the adjustment. Whenever a point on the secondary control chart for range reaches the warning limit, the admixture dispenser shall be recalibrated to ensure that it is operating accurately and with good reproducibility. Whenever a point on either control chart reaches an action limit line, the air content shall be considered out of control and the concreting operation shall immediately be halted until the air content is under control. Additional air content tests shall be made when concreting is restarted.

c. Slump Testing. In addition to slump tests which shall be made when test specimens are fabricated, at least four slump tests shall be made on randomly selected batches in accordance with ASTM C 143/C 143M for each separate concrete mixture produced during each 8-hour or less period of concrete production each day. Also, additional tests shall be made when excessive variation in workability is reported by the placing foreman or Government inspector. Test results shall be plotted on control charts which shall at all times be readily available to the Government and shall be submitted weekly. Copies of the current control charts shall be kept in the field by testing crews and results plotted as tests are made. When a single slump test reaches or goes beyond either the upper or lower action limit, a second test shall immediately be made. The results of the two tests shall be averaged and this average used as the slump of the batch to plot on both the control charts for slump and the chart for range, and for determining need for any remedial action. Limits shall be set on separate control charts for slump for each type of mixture. The upper warning limit shall be set at 1/2 inch below the maximum allowable slump specified in paragraph Slump in PART 1 for each type of concrete and an upper action limit line and lower action limit line shall be set at the maximum and minimum allowable slumps, respectively, as specified in the same paragraph. The range between each consecutive slump test for each type of mixture shall be plotted on a single control chart for range on which an upper action limit is set at 2 inches. Samples for slump shall be taken at the mixer. However, the Contractor is responsible for delivering the concrete to the placement site at the stipulated slump. If the Contractor's materials or transportation methods cause slump loss between the mixer and the placement, correlation samples shall be taken at the placement site as required by the Contracting Officer, and the slump at the mixer controlled as directed.

d. Slump Corrective Action. Whenever points on the control charts for slump reach the upper warning limit, an adjustment shall immediately be made in the batch weights of water and fine aggregate. The adjustments are to be made so that the total water content does not exceed that amount allowed by the maximum w/c ratio specified, based on aggregates which are in a saturated surface dry condition. When a single slump reaches the upper or lower action limit, no further concrete shall be delivered to the placing site until proper adjustments have been made. Immediately after each adjustment, another test shall be made to verify the correctness of the adjustment. Whenever two consecutive individual slump tests, made during a period when there was no adjustment of batch weights, produce a point on the control chart

for range at or above the upper action limit, the concreting operation shall immediately be halted, and the Contractor shall take appropriate steps to bring the slump under control. Additional slump tests shall be made as directed.

e. Temperature. The temperature of the concrete shall be measured when compressive strength specimens are fabricated. Measurement shall be in accordance with ASTM C 1064/C 1064M. The temperature shall be reported along with the compressive strength data.

f. Strength Specimens. At least one set of test specimens shall be made, for compressive or flexural strength as appropriate, on each different concrete mixture placed during the day for each 100 cubic yards or portion thereof of that concrete mixture placed each day. Additional sets of test specimens shall be made, as directed by the Contracting Officer, when the mixture proportions are changed or when low strengths have been detected. A truly random (not haphazard) sampling plan shall be developed by the Contractor and approved by the Contracting Officer prior to the start of construction. The plan shall assure that sampling is done in a completely random and unbiased manner. A set of test specimens for concrete with a 28-day specified strength per paragraph Strength Requirements in PART 1 shall consist of four specimens, two to be tested at 7 days and two at 28 days. Test specimens shall be molded and cured in accordance with ASTM C 31/C 31M and tested in accordance with ASTM C 39/C 39M for test cylinders and ASTM C 78 for test beams. Results of all strength tests shall be reported immediately to the Contracting Officer. Quality control charts shall be kept for individual strength "tests", ("test" as defined in paragraph Strength Requirements in PART 1) moving average of last 3 "tests" for strength, and moving average for range for the last 3 "tests" for each mixture. The charts shall be similar to those found in ACI 214.3R.

3.14.6 Inspection Before Placing

Foundations, construction joints, forms, and embedded items shall be inspected by the Contractor in sufficient time prior to each concrete placement in order to certify to the Contracting Officer that they are ready to receive concrete. The results of each inspection shall be reported in writing.

3.14.7 Placing

The placing foreman shall supervise placing operations, shall determine that the correct quality of concrete or grout is placed in each location as specified and as directed by the Contracting Officer, and shall be responsible for measuring and recording concrete temperatures and ambient temperature hourly during placing operations, weather conditions, time of placement, volume placed, and method of placement. The placing foreman shall not permit batching and placing to begin until it has been verified that an adequate number of vibrators in working order and with competent operators are available. Placing shall not be continued if any pile of concrete is inadequately consolidated. If any batch of concrete fails to meet the temperature requirements, immediate steps shall be taken to improve temperature controls.

3.14.8 Vibrators

The frequency and amplitude of each vibrator shall be determined in accordance with COE CRD-C 521 prior to initial use and at least once a month when concrete is being placed. Additional tests shall be made as directed when a vibrator does not appear to be adequately consolidating the concrete. The frequency shall be determined while the vibrator is operating in concrete with the tachometer being held against the upper end of the vibrator head while almost submerged and just before the vibrator is withdrawn from the concrete. The amplitude shall be determined with the head vibrating in air. Two measurements shall be taken, one near the tip and another near the upper end of the vibrator head, and these results averaged. The make, model, type, and size of the vibrator and frequency and amplitude results shall be reported in writing. Any vibrator not meeting the requirements of paragraph Consolidation, shall be immediately removed from service and repaired or replaced.

3.14.9 Curing Inspection

a. Moist Curing Inspections. At least once each shift, and not less than twice per day on both work and non-work days, an inspection shall be made of all areas subject to moist curing. The surface moisture condition shall be noted and recorded.

b. Moist Curing Corrective Action. When a daily inspection report lists an area of inadequate curing, immediate corrective action shall be taken, and the required curing period for those areas shall be extended by 1 day.

c. Membrane Curing Inspection. No curing compound shall be applied until the Contractor has verified that the compound is properly mixed and ready for spraying. At the end of each operation, the Contractor shall estimate the quantity of compound used by measurement of the container and the area of concrete surface covered, shall compute the rate of coverage in square feet per gallon, and shall note whether or not coverage is uniform.

d. Membrane Curing Corrective Action. When the coverage rate of the curing compound is less than that specified or when the coverage is not uniform, the entire surface shall be sprayed again.

3.14.10 Cold-Weather Protection

At least once each shift and once per day on non-work days, an inspection shall be made of all areas subject to cold-weather protection. Any deficiencies shall be noted, corrected, and reported.

3.14.11 Mixer Uniformity

a. Stationary Mixers. Prior to the start of concrete placing and once every 6 months when concrete is being placed, or once for every 75,000 cubic yards of concrete placed, whichever results in the shortest time interval, uniformity of concrete mixing shall be determined in accordance with ASTM C 94/C 94M.

b. Truck Mixers. Prior to the start of concrete placing and at least once every 6 months when concrete is being placed, uniformity of concrete mixing shall be determined in accordance with ASTM C 94/C 94M. The truck mixers shall be selected randomly for testing. When satisfactory performance is found in one truck mixer, the performance of mixers of substantially the same design and

condition of the blades may be regarded as satisfactory.

c. Mixer Uniformity Corrective Action. When a mixer fails to meet mixer uniformity requirements, either the mixing time shall be increased, batching sequence changed, batch size reduced, or adjustments shall be made to the mixer until compliance is achieved.

3.14.12 Reports

All results of tests or inspections conducted shall be reported informally as they are completed and in writing daily. A weekly report shall be prepared for the updating of control charts covering the entire period from the start of the construction season through the current week. During periods of cold-weather protection, reports of pertinent temperatures shall be made daily. These requirements do not relieve the Contractor of the obligation to report certain failures immediately as required in preceding paragraphs. Such reports of failures and the action taken shall be confirmed in writing in the routine reports. The Contracting Officer has the right to examine all contractor quality control records.

-- End of Section --

SECTION 03413

PRECAST ARCHITECTURAL CONCRETE
05/98

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.

ACI INTERNATIONAL (ACI)

ACI 211.1	(1991) Standard Practice for Selecting Proportions for Normal, Heavyweight, and Mass Concrete
ACI Detailing Mnl	(1994) ACI Detailing Manual: Section Details and Detailing of Concrete Reinforcement
ACI 318/318R	(1995) Building Code Requirements for Structural Concrete and Commentary

AMERICAN SOCIETY FOR TESTING AND MATERIALS (ASTM)

ASTM C 494	(1998) Chemical Admixtures for Concrete
ASTM C 1017	(1997) Chemical Admixtures for Use in Producing Flowing Concrete

AMERICAN WELDING SOCIETY (AWS)

AWS D1.1	(1998) Structured Welding Code - Steel

PRECAST/PRESTRESSED CONCRETE INSTITUTE (PCI)

PCI Mnl-116S	(1985) Manual for Quality Control for Plants and Production of Precast and Prestressed Concrete Products
PCI Mnl-117	(1996) Manual for Quality Control for Plants and Production of Architectural Precast Concrete Products
PCI Mnl-122	(1989) Architectural Precast Concrete

1.2 CONTRACTOR'S OPTION

Contractor has the option to provide and install precast concrete shapes for the cast stone components specified in Section 04720 and shown on the drawings.

1.3 MANUFACTURER'S QUALIFICATIONS

Precast concrete units shall be designed and fabricated by an experienced and acceptable precast concrete manufacturer certified under the PCI Plant Certification Program. The manufacturer shall have been regularly and continuously engaged in the manufacture of precast concrete work similar to that indicated on the drawings for at least 3 years. Precast work shall be coordinated with the work of other trades.

1.4 SUBMITTALS

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are for information only. When used, a designation following the "G" designation identifies the office that will review the submittal for the Government. The following shall be submitted in accordance with Section 01330 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Architectural Concrete System; G

Detail drawings showing details in accordance with ACI Detailing Mnl and ACI 318/318R, including installation details. Detail drawings shall indicate separate identification marks for each different precast unit, location of units in the work, elevations, embed plans, fabrication details, welding details, reinforcement, connections, dimensions, interface with adjacent members, penetrations 6-inch diameter or greater in size blockouts for other trades, cast in items,6-inch in diameter or greater penetrations or blockouts for other trades, blocking points for units stored at the precast concrete plant or at the jobsite, lifting points and special handling instructions in sufficient detail to cover manufacture, handling, and erection.

All design calculations and drawings shall be signed and sealed by a professional engineer (registered in the state of Virginia) experienced in the design of precast architectural concrete.

SD-03 Product Data

Calculations; G

Design calculations, prior to the manufacture of any precast architectural concrete units for the project.

Mix Design; G

A statement giving the maximum nominal coarse aggregate size, the proportions of all ingredients and the type and amount of any admixtures that will be used in the manufacture of each strength and type of concrete, prior to commencing operations. The statement shall be accompanied by test results from an approved testing laboratory, certifying that the proportions selected will produce concrete of the properties required. No substitutions shall be made without additional tests to verify that the concrete properties are satisfactory.

Manufacturer's Qualifications; G

A statement giving the qualifications of the precast concrete

manufacturer and of the installers, prior to commencing operations.

SD-04 Samples

Precast Concrete Units; G

Three 6 by 6 by 2 inch samples of each type of precast unit color and texture range for the project. Samples shall show matrix color, surface color, surface texture, and panel back finish. Reference Section 04200 and 04220 for sample masonry panels requiring one full-size sample panels for each required masonry sample panel; Also, a full-size mock-up, maintained at the precast concrete manufacturer's plant until approval by the Contracting Officer for removal or incorporating in the project. The mock-up shall be used to establish quality and acceptance of precast units to be used on the project, and shall consist of three or more units, showing the exterior finish (matrix color, surface color, surface texture), panel back finish, edge treatment, joint treatment, reinforcement, anchorage insert, lifting inserts, and other accessories. Mockup shall also include items specified in Section 04720, typical joints, including exterior corner joints and joints between units.

SD-06 Test Reports

Materials; G

Certified copies of test reports including all test data and all test results. Tests for compressive strength of concrete shall be performed by an approved independent commercial testing laboratory.

1.5 DESIGN

1.5.1 Standards and Loads

Precast unit design shall conform to ACI 318/318R and PCI Mnl-122. Design loads for precast concrete shall be as indicated on the drawings. A differential temperature of 160 degrees F, between interior and exterior faces of the units, shall be considered in the design. Stresses due to restrained volume change caused by shrinkage and temperature differential, handling, transportation and erection shall be accounted for in the design.

1.5.2 Connections

Connection of units to other members, or to other units shall be of the type and configuration indicated. The design and sizing of connections for all design loads shall be by the precast supplier.

1.5.3 Concrete Strength

Precast concrete units shall have a minimum 28-day compressive strength of 5000 psi.

1.5.4 Concrete Proportion

Selection of proportions for concrete and architectural concrete system shall be based on the methodology presented in ACI 211.1 for normal weight concrete. The concrete proportion shall be developed using the same type and brand of cement, the same type and gradation of aggregates, and the

same type and brand of admixture that will be used in the manufacture of precast concrete units for the project. Calcium chloride shall not be used in precast concrete and admixtures containing chloride ions, nitrates, or other substances that are corrosive shall not be used.

1.5.5 Calculations

Calculations for design of members and connections not shown shall be made by a professional engineer experienced in the design of precast architectural concrete, reference SD-02 and Drawings. Calculation shall include the analysis of member for lifting stresses and the sizing of the lifting inserts.

1.6 STORAGE AND INSPECTION AT MANUFACTURER'S PLANT

Precast units temporarily stored at the manufacturer's plant shall be protected from damage in accordance with PCI Mnl-117 and PCI Mnl-122. Immediately prior to shipment to the jobsite, all precast concrete units shall be inspected for quality to insure all precast units conform to the requirements specified. Inspection for quality shall include, but shall not necessarily be limited to, the following elements: color, texture, dimensional tolerances, chipping, cracking, staining, warping and honeycombing. All defective precast concrete units shall be replaced or repaired as approved.

1.7 HANDLING AND STORAGE

Precast units shall be delivered to the site in accordance with delivery schedule to avoid excessive build-up of units in storage at the site or delays in the project schedule. Upon delivery to the jobsite all precast units shall be inspected for quality as specified above. If the precast units cannot be unloaded and placed directly into the work, they shall be stored onsite, off the ground and protected from weather, marring, or overload. Precast units shall be handled in accordance with manufacturer's instructions.

PART 2 PRODUCTS

2.1 MATERIALS

Except as otherwise specified, material shall conform to Section 03300 CAST-IN-PLACE STRUCTURAL CONCRETE and Section 03200 CONCRETE REINFORCEMENT.

2.1.1 Mix Design or Approved Equal

Mix design or approved equal to finish, texture and color matching similar buildings on base.

Company: P&D Precast, Inc.
P.O. Box 477
323 E. Railroad Street
LaGrange, NC 28551
(T) 252-566-9811
(F) 252-566-9163

Color: Buff/Best Mortar w/67; acid-etched finish

Mix Design: - One Cubic Yard Based on SSD Condition
- Class of Concrete: 5000 psi

- Air Content: 6%
- Size of Coarse Aggregate: #67 Stone

Material	Source	Material Producer/Location
Cement Type 1	658 lbs. Blue Circle Cement Co.	Blue Circle Cement/ Atlanta, GA
Fine Aggregate + M	798 lbs. Best Quarry	Best Sand & Gravel, Goldsboro, NC
Coarse Aggregate + M	2008 lbs. Princeton, NC Quarry	Benchmark Carolina Agg./Atlanta, GA
Total Water/cu. yd.	37.4 gals. City Water	Town of LaGrange, NC
Admixture (Retarder	2.5 ozs. Kel-Crete	Kel-Crete Industries/ Tulsa, OK

2.1.2 Aggregates

Aggregates shall be as noted in Section 03300 CAST-IN-PLACE STRUCTURAL CONCRETE.

2.1.3 Reinforcing Steel

Reinforcing steel shall be galvanized if clearance to an exterior face is 1 inch or less.

2.1.4 Tie Wire

Tie wire shall be soft monel or 18-8 stainless steel.

2.1.5 Inserts

Inserts shall be manufacturer's standard, suited for the application.

2.1.6 Plates, Angles, Anchors and Embedments

Material shall be as specified in PCI Mnl-117. Steel items, that will receive field welds, shall be hot-dip galvanized. Other steel items, including items embedded in concrete, shall be either stainless steel or hot dip galvanized steel.

2.1.7 Form Release Agent

Release agent shall be manufacturer's standard nonstaining type.

2.1.8 Admixtures

Admixtures shall conform to ASTM C 494. Plasticizing admixture, if used, shall conform to ASTM C 1017.

2.2 PRECAST CONCRETE UNITS

Precast concrete units shall be manufactured and cured in accordance with the applicable provisions of PCI Mnl-116S and PCI Mnl-117. Units shall be manufactured within the allowable tolerances given in PCI Mnl-116S, PCI Mnl-117 and PCI Mnl-122.

2.2.1 Formwork/Molds

Forms/molds shall be constructed of adequate thickness, braced, stiffened, anchored and aligned to produce precast architectural concrete units within required dimensional tolerances. Forms shall be sufficiently rigid to provide dimensional stability during handling and concrete placement and consolidation. Fiberglass-reinforced plastic, plastic coated wood, elastomeric or other nonabsorptive material shall be used for making tight joints and rustication pieces.

2.2.2 Reinforcement

Fabrication and placement of reinforcement shall conform to the details shown on the approved detail drawings and PCI Mnl-116S and PCI Mnl-117. All reinforcing steel shall be epoxy coated.

2.2.3 Embedded Accessories

Anchors, inserts, lifting devices, and other accessories which are to be embedded in the precast units shall be furnished and installed in accordance with the approved detail drawings. Embedded items shall be accurately positioned in their designed location, and shall have sufficient anchorage and embedment to satisfy design requirements.

2.2.4 Stripping

Precast concrete units shall not be removed from forms until units develop sufficient strength to safely strip the formwork and to remove the precast concrete units from the forms to prevent damage to the units from overstress or chipping.

2.2.5 Identification

Each precast concrete unit shall be marked to correspond to the identification marks for each different precast unit shown on the detail drawings.

2.2.6 Finishes

Reference paragraph 2.1.1 for texture (finish).

2.2.6.1 Other Surfaces

Surfaces of precast units not exposed to view or not otherwise indicated to be finished shall be finished in accordance with Section 03300 CAST-IN-PLACE STRUCTURAL CONCRETE.

PART 3 EXECUTION

3.1 ERECTION

Precast units shall be erected in accordance with the detail drawings and without damage to other units or to adjacent members. After through wall flashing has been set units shall be set true to alignment and level, with joints properly spaced and aligned both vertically and horizontally. Erection tolerances shall be in accordance with the requirements of PCI Mnl-117 and PCI Mnl-122. As units are being erected, shims and wedges shall be placed as required to maintain correct alignment. After final alignment, precast units shall be connected as shown and temporary wedges and sleeves shall be removed. After erection, welds and abraded surfaces of steel shall be cleaned and touched-up with a zinc-rich paint. Welds

shall be made by a certified welder in accordance with the manufacturer's erection drawings. Pickup points, boxouts, inserts, and similar items shall be finished to match adjacent areas after erection. Erection of precast units shall be supervised and performed by workmen skilled in this type of work. Welding and the qualifications of welders shall be in accordance with AWS D1.1.

3.2 JOINT SEALING

Joint sealing shall be as specified in Section 07900 JOINT SEALING.

3.3 CLEANING

Not sooner than 72 hours after joints are sealed, faces and other exposed surfaces of precast concrete discolored during erection shall be cleaned to remove dirt and stains by dry scrubbing with a stiff fiber brush, wetting the surface and vigorous scrubbing of the finish with a stiff fiber brush followed by additional washing, or by chemical cleaning compounds such as detergents or other commercial cleaners. Commercial cleaners shall be used in accordance with the manufacturer's recommendations. Cleaning procedure shall be performed on a designated test area and shall be approved prior to proceeding with cleaning work. Discolorations which cannot be removed by these procedures, will be considered defective work and removed and replaced. Cleaning work shall be done when temperature and humidity permit surfaces to dry rapidly. Adjacent surfaces shall not be damaged during cleaning operations.

3.4 PROTECTION OF WORK

Precast units shall be protected against damage from subsequent operations.

3.5 DEFECTIVE WORK

Precast concrete units damaged during erection shall be repaired as soon after occurrence as possible or replaced, as directed, using approved procedures. All repairs to precast concrete units shall match the adjacent surfaces in color and texture and shall be as approved. Unless otherwise approved, repair procedures shall conform to PCI Mnl-116S and PCI Mnl-117.

-- End of Section --

SECTION 04200

MASONRY
10/01

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.

ACI INTERNATIONAL (ACI)

ACI SP-66	(1994) ACI Detailing Manual

AMERICAN SOCIETY FOR TESTING AND MATERIALS (ASTM)

ASTM A 82	(1997a) Steel Wire, Plain, for Concrete Reinforcement
ASTM A 153/A 153M	(2000) Zinc Coating (Hot-Dip) on Iron and Steel Hardware
ASTM A 615/A 615M	(2000) Deformed and Plain Billet-Steel Bars for Concrete Reinforcement
ASTM C 67	(2000) Sampling and Testing Brick and Structural Clay Tile
ASTM C 90	(2000) Loadbearing Concrete Masonry Units
ASTM C 140	(1999b) Sampling and Testing Concrete Masonry Units
ASTM C 270	(2000) Mortar for Unit Masonry
ASTM C 476	(1999) Grout for Masonry
ASTM C 494/C 494M	(1999a) Chemical Admixtures for Concrete
ASTM C 641	(1982; R 1998el) Staining Materials in Lightweight Concrete Aggregates
ASTM C 780	(2000) Preconstruction and Construction Evaluation of Mortars for Plain and Reinforced Unit Masonry
ASTM C 1019	(2000) Sampling and Testing Grout
ASTM C 1072	(2000) Measurement of Masonry Flexural Bond Strength
ASTM D 2000	(1999) Rubber Products in Automotive Applications

ASTM D 2240	(2000) Rubber Property - Durometer Hardness
ASTM D 2287	(1996a) Nonrigid Vinyl Chloride Polymer and Copolymer Molding and Extrusion Compounds
ASTM E 447	(1997) Compressive Strength of Masonry Prisms

1.2 SUBMITTALS

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are for information only. When used, a designation following the "G" designation identifies the office that will review the submittal for the Government. The following shall be submitted in accordance with Section 01330 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Masonry Work; G

Drawings including plans, elevations, and details of wall reinforcement; details of reinforcing bars at corners and wall intersections; offsets; tops, bottoms, and ends of walls; control and expansion joints; and wall openings. Bar splice locations shall be shown. Drawings shall be provided showing the location and layout of glass block units. Bent bars shall be identified on a bending diagram and shall be referenced and located on the drawings. Wall dimensions, bar clearances, and wall openings greater than one masonry unit in area shall be shown. No approval will be given to the shop drawings until the Contractor certifies that all openings, including those for mechanical and electrical service, are shown. If, during construction, additional masonry openings are required, the approved shop drawings shall be resubmitted with the additional openings shown along with the proposed changes. Location of these additional openings shall be clearly highlighted. The minimum scale for wall elevations shall be 1/4 inch per foot. Reinforcement bending details shall conform to the requirements of ACI SP-66.

SD-03 Product Data

Cold Weather Installation

Cold weather construction procedures.

SD-04 Samples

Concrete Masonry Units (CMU)

Color samples of three stretcher units and one unit for each type of special shape. Units shall show the full range of color and texture.

Anchors, Ties, and Bar Positioners

Two of each type used.

Expansion-Joint Materials

One piece of each type used.

Joint Reinforcement

One piece of each type used, including corner and wall intersection pieces, showing at least two cross wires.

SD-06 Test Reports

Efflorescence Test; G
Field Testing of Mortar; G
Field Testing of Grout; G
Prism tests; G
Masonry Cement
Fire-rated CMU

Test reports from an approved independent laboratory. Test reports on a previously tested material shall be certified as the same as that proposed for use in this project.

SD-07 Certificates

Concrete Masonry Units (CMU)
Control Joint Keys
Anchors, Ties, and Bar Positioners
Joint Reinforcement
Reinforcing Steel Bars and Rods
Masonry Cement
Precast Concrete Items
Mortar Admixtures
Grout Admixtures

Certificates of compliance stating that the materials meet the specified requirements.

1.3 DELIVERY, HANDLING, AND STORAGE

Materials shall be delivered, handled, stored, and protected to avoid chipping, breakage, and contact with soil or contaminating material.

1.3.1 Masonry Units

Concrete masonry units shall be covered or protected from inclement weather. Prefabricated lintels shall be marked on top sides to show either the lintel schedule number or the number and size of top and bottom bars.

1.3.2 Reinforcement, Anchors, and Ties

Steel reinforcing bars, coated anchors, ties, and joint reinforcement shall be stored above the ground. Steel reinforcing bars and uncoated ties shall be free of loose mill scale and rust.

1.3.3 Cementitious Materials, Sand and Aggregates

Cementitious and other packaged materials shall be delivered in unopened containers, plainly marked and labeled with manufacturers' names and brands. Cementitious material shall be stored in dry, weathertight enclosures or be completely covered. Cement shall be handled in a manner

that will prevent the inclusion of foreign materials and damage by water or dampness. Sand and aggregates shall be stored in a manner to prevent contamination or segregation.

PART 2 PRODUCTS

2.1 GENERAL REQUIREMENTS

The source of materials which will affect the appearance of the finished work shall not be changed after the work has started except with Contracting Officer's approval.

2.2 CLAY OR SHALE BRICK (FACE BRICK)

Reference Section 04220A, Non-Bearing Masonry Veneer/Steel Stud Walls for Face Brick.

2.3 CONCRETE MASONRY UNITS (CMU)

Hollow and solid concrete masonry units shall conform to ASTM C 90. Cement shall have a low alkali content and be of one brand.

2.3.1 Aggregates

Lightweight aggregates and blends of lightweight and heavier aggregates in proportions used in producing the units, shall comply with the following requirements when tested for stain-producing iron compounds in accordance with ASTM C 641: by visual classification method, the iron stain deposited on the filter paper shall not exceed the "light stain" classification.

2.3.2 Kinds and Shapes

Units shall be modular in size and shall include closer, jamb, header, lintel, and bond beam units and special shapes and sizes to complete the work as indicated.

2.3.3 Fire-Rated CMU

Concrete masonry units used in fire-rated construction shown on the drawings shall be of minimum equivalent thickness for the fire rating indicated and the corresponding type of aggregates indicated in TABLE I. Units containing more than one of the aggregates listed in TABLE I will be rated on the aggregate requiring the greater minimum equivalent thickness to produce the required fire rating.

TABLE I

FIRE-RATED CONCRETE MASONRY UNITS

See note (a) below

Aggregate Type	Minimum equivalent thickness inches for fire rating of: 4 hours	3 hours	2 hours
Pumice	4.7	4.0	3.0
Expanded slag	5.0	4.2	3.3
Expanded clay, shale, or slate	5.7	4.8	3.7
Limestone, scoria, cinders or unexpanded slag	5.9	5.0	4.0
Calcareous gravel	6.2	5.3	4.2
Siliceous gravel	6.7	5.7	4.5

(a) Minimum equivalent thickness shall equal net volume as determined in conformance with ASTM C 140 divided by the product of the actual length and height of the face shell of the unit in inches. Where walls are to be faced with brick, or otherwise form an assembly; the thickness of brick or other material in the assembly will be included in determining the equivalent thickness.

2.3.4 Horizontal Joint Reinforcement

Joint reinforcement shall be factory fabricated from steel wire, and shall conform to ASTM A 82. Wire shall be zinc coated after fabrication by the hot-dip process conforming to ASTM A 153/A 153M, Class B-2. All reinforcement shall consist of two or more parallel longitudinal wires not lighter than 9 gauge weld connected with cross wires not lighter than 14 gauge at not greater than 8 inches on center. Out-to-out dimension of the longitudinal wires shall be 1-1/2 inches less than the actual width of the block. Joint reinforcement in flat sections not less than 8 feet long shall be provided, except that corner reinforcements and other special shapes may be shorter.

2.3.5 Wire-Type Anchor

Steel wire shall be not less than 9 gauge of approved design suitable for use with the panel stiffener provided and galvanized after fabrication.

2.3.6 Packing (Backer Rods)

Polyethylene foam, neoprene, or filler shall be as recommended by the sealant manufacturer.

2.4 CAST STONE

Reference Section 04720 , "CAST STONE" for Exterior Masonry Ornamental Units, Screen Wall Caps and Window Sills/Lintels.

2.4.1 Lintels

Precast lintels, unless otherwise shown, shall be of a thickness equal to the wall and reinforced with two No. 4 bars for the full length. Top of lintels shall be labeled "TOP" or otherwise identified and each lintel shall be clearly marked to show location in the structure.

2.5 MORTAR

Mortar shall be Type S in accordance with the proportion specification of ASTM C 270 except Type S cement-lime mortar proportions shall be 1 part cement, 1/2 part lime and 4-1/2 parts aggregate; Verification of masonry cement performance shall be based on ASTM C 780 and ASTM C 1072. Mortar for prefaced concrete masonry unit wainscots shall contain aggregates with 100 percent passing the No. 8 sieve and 95 percent passing the No. 16 sieve. Cement shall have a low alkali content and be of one brand. Aggregates shall be from one source.

2.5.1 Mortar Admixtures

In cold weather, a non-chloride based accelerating admixture may be used subject to approval. Accelerating admixture shall be non-corrosive, shall contain less than 0.2 percent chlorides, and shall conform to ASTM C 494/C 494M, Type C.

2.5.2 Coloring

Reference Section 04220A, Nonbearing Masonry Veneer/Steel Study Walls for Mortar Coloring.

2.6 GROUT

Grout shall conform to ASTM C 476. Cement used in grout shall have a low alkali content. Grout slump shall be between 8 and 10 inches. Grout shall be used subject to the limitations of Table III. Proportions shall not be changed and materials with different physical or chemical characteristics shall not be used in grout for the work unless additional evidence is furnished that the grout meets the specified requirements.

2.6.1 Grout Admixtures

In cold weather, a non-chloride based accelerating admixture may be used subject to approval. Accelerating admixture shall be non-corrosive, shall contain less than 0.2 percent chlorides, and shall conform to ASTM C 494/C 494M, Type C.

2.6.2 Grout Barriers

Grout barriers for vertical cores shall consist of fine mesh wire, fiberglass, or expanded metal.

2.7 ANCHORS, TIES, AND BAR POSITIONERS

Anchors and ties shall be fabricated without drips or crimps and shall be zinc-coated in accordance with ASTM A 153/A 153M, Class B-2. Steel wire used for anchors and ties shall be fabricated from steel wire conforming to

ASTM A 82. Anchors and ties shall be sized to provide a minimum of 5/8 inch mortar cover from either face.

2.7.1 Adjustable Anchors

Adjustable anchors shall be 3/16 inch diameter steel wire, triangular-shaped. Anchors attached to steel shall be 5/16 inch diameter steel bars placed to provide 1/16 inch play between flexible anchors and structural steel members. Spacers shall be welded to rods and columns. Equivalent welded-on steel anchor rods or shapes standard with the flexible-anchor manufacturer may be furnished when approved. Welds shall be cleaned and given one coat of zinc-rich touch up paint.

2.7.2 Bar Positioners

Bar positioners, used to prevent displacement of reinforcing bars during the course of construction, shall be factory fabricated from 9 gauge steel wire or equivalent, and coated with a hot-dip galvanized finish. Not more than one wire shall cross the cell.

2.8 JOINT REINFORCEMENT

Joint reinforcement shall be factory fabricated from steel wire conforming to ASTM A 82, welded construction. Tack welding will not be acceptable in reinforcement used for wall ties. Wire shall have zinc coating conforming to ASTM A 153/A 153M, Class B-2. All wires shall be a minimum of 9 gauge. Reinforcement shall be ladder type design, having one longitudinal wire in the mortar bed of each face shell for hollow units and one wire for solid units. Joint reinforcement shall be placed a minimum of 5/8 inch cover from either face. The distance between crosswires shall not exceed 16 inches. Joint reinforcement for straight runs shall be furnished in flat sections not less than 10 feet long. Joint reinforcement shall be provided with factory formed corners and intersections. If approved for use, joint reinforcement may be furnished with adjustable wall tie features.

2.9 REINFORCING STEEL BARS AND RODS

Reinforcing steel bars and rods shall conform to ASTM A 615/A 615M, Grade 60.

2.10 CONTROL JOINT KEYS

Control joint keys shall be a factory fabricated solid section of natural or synthetic rubber (or combination thereof) conforming to ASTM D 2000or polyvinyl chloride conforming to ASTM D 2287. The material shall be resistant to oils and solvents. The control joint key shall be provided with a solid shear section not less than 5/8 inchthick and 3/8 inch thick flanges, with a tolerance of plus or minus 1/16 inch. The control joint key shall fit neatly, but without forcing, in masonry unit jamb sash grooves. The control joint key shall be flexible at a temperature of minus 30 degrees F after five hours exposure, and shall have a durometer hardness of not less than 70 when tested in accordance with ASTM D 2240.

2.11 EXPANSION-JOINT MATERIALS

Backer rod and sealant shall be adequate to accommodate joint compression equal to 50 percent of the width of the joint. The backer rod shall be compressible rod stock of polyethylene foam, polyurethane foam, butyl rubber foam, or other flexible, nonabsorptive material as recommended by

the sealant manufacturer. Sealant shall conform to Section 07900 JOINT SEALING.

2.12 FLASHING

Flashing shall be as specified in Section 07600 SHEET METALWORK, GENERAL.

2.13 WEEP HOLE VENTILATORS

Weephole ventilators shall be prefabricated aluminum grill type vents designed to prevent insect entry with maximum air entry. Ventilators shall be sized to match modular construction with a standard 3/8 inch mortar joint.

PART 3 EXECUTION

3.1 ENVIRONMENTAL REQUIREMENTS

3.1.1 Hot Weather Installation

The following precautions shall be taken if masonry is erected when the ambient air temperature is more than 99 degrees F in the shade and the relative humidity is less than 50 percent. All Masonry Work and materials shall be shaded from direct sunlight; mortar beds shall be spread no more than 4 feet ahead of masonry; masonry units shall be set within one minute of spreading mortar; and after erection, masonry shall be protected from direct exposure to wind and sun for 48 hours.

3.1.2 Cold Weather Installation

Before erecting masonry when ambient temperature or mean daily air temperature falls below 40 degrees F, a written statement of proposed cold weather construction procedures shall be submitted for approval. The following precautions shall be taken during all cold weather erection.

3.1.2.1 Preparation

Ice or snow formed on the masonry bed shall be thawed by the application of heat. Heat shall be applied carefully until the top surface of the masonry is dry to the touch. Sections of masonry deemed frozen and damaged shall be removed before continuing construction of those sections.

a. Air Temperature 40 to 32 Degrees F. Sand or mixing water shall be heated to produce mortar temperatures between 40 and 120 degrees F.

b. Air Temperature 32 to 25 Degrees F. Sand and mixing water shall be heated to produce mortar temperatures between 40 and 120 degrees F. Temperature of mortar on boards shall be maintained above freezing.

c. Air Temperature 25 to 20 Degrees F. Sand and mixing water shall be heated to provide mortar temperatures between 40 and 120 degrees F. Temperature of mortar on boards shall be maintained above freezing. Sources of heat shall be used on both sides of walls under construction. Windbreaks shall be employed when wind is in excess of 15 mph.

d. Air Temperature 20 Degrees F and below. Sand and mixing water shall be heated to provide mortar temperatures between 40 and 120

degrees F. Enclosure and auxiliary heat shall be provided to maintain air temperature above 32 degrees F. Temperature of units when laid shall not be less than 20 degrees F.

3.1.2.2 Completed Masonry and Masonry Not Being Worked On

a. Mean daily air temperature 40 to 32 degrees F. Masonry shall be protected from rain or snow for 24 hours by covering with weather-resistive membrane.

b. Mean daily air temperature 32 to 25 degrees F. Masonry shall be completely covered with weather-resistant membrane for 24 hours.

c. Mean Daily Air Temperature 25 to 20 degrees F. Masonry shall be completely covered with insulating blankets or equally protected for 24 hours.

d. Mean Daily Temperature 20 degrees F and Below. Masonry temperature shall be maintained above 32 degrees F for 24 hours by enclosure and supplementary heat, by electric heating blankets, infrared heat lamps, or other approved methods.

3.2 LAYING MASONRY UNITS

Unless shown otherwise, masonry units shall be laid in running bond pattern. Facing courses shall be level with back-up courses, unless the use of adjustable ties has been approved in which case the tolerances shall be plus or minus 1/2 inch. Each unit shall be adjusted to its final position while mortar is still soft and plastic. Units that have been disturbed after the mortar has stiffened shall be removed, cleaned, and relaid with fresh mortar. Air spaces, cavities, chases, expansion joints, and spaces to be grouted shall be kept free from mortar and other debris. Units used in exposed masonry surfaces shall be selected from those having the least amount of chipped edges or other imperfections detracting from the appearance of the finished work. Vertical joints shall be kept plumb. Units being laid and surfaces to receive units shall be free of water film and frost. Solid units shall be laid in a nonfurrowed full bed of mortar. Mortar for veneer wythes shall be beveled and sloped toward the center of the wythe from the cavity side. Units shall be shoved into place so that the vertical joints are tight. Vertical joints of brick and the vertical face shells of concrete masonry units, except where indicated at control, expansion, and isolation joints, shall be completely filled with mortar. Mortar will be permitted to protrude up to 1/2 inch into the space or cells to be grouted. Means shall be provided to prevent mortar from dropping into the space below. In double wythe construction, the inner wythe may be brought up not more than 16 inches ahead of the outer wythe. Collar joints shall be filled with mortar or grout during the laying of the facing wythe, and filling shall not lag the laying of the facing wythe by more than 8 inches.

3.2.1 Surface Preparation

Surfaces upon which masonry is placed shall be cleaned of laitance, dust, dirt, oil, organic matter, or other foreign materials and shall be slightly roughened to provide a surface texture with a depth of at least 1/8 inch. Sandblasting shall be used, if necessary, to remove laitance from pores and to expose the aggregate.

3.2.2 Forms and Shores

Forms and shores shall be sufficiently rigid to prevent deflections which may result in cracking or other damage to supported masonry and sufficiently tight to prevent leakage of mortar and grout. Supporting forms and shores shall not be removed in less than 10 days.

3.2.3 Concrete Masonry Units

Units in piers, solid foundation walls, lintels, and beams, and where cells are to be filled with grout shall be full bedded in mortar under both face shells and webs. Other units shall be full bedded under both face shells. Head joints shall be filled solidly with mortar for a distance in from the face of the unit not less than the thickness of the face shell. Foundation walls below grade shall be grouted solid. Jamb units shall be of the shapes and sizes to conform with wall units. Solid units may be incorporated in the masonry work where necessary to fill out at corners, gable slopes, and elsewhere as approved. Double walls shall be stiffened at wall-mounted plumbing fixtures by use of strap anchors, two above each fixture and two below each fixture, located to avoid pipe runs, and extending from center to center of the double wall. Walls and partitions shall be adequately reinforced for support of wall-hung plumbing fixtures when chair carriers are not specified.

3.2.4 Clay or Shale Brick Units

Brick facing shall be laid with the better face exposed. Brick shall be laid in running bond with each course bonded at corners, unless otherwise indicated.

3.2.4.1 Wetting of Units

Wetting of clay, shale brick, or hollow brick units having an initial rate of absorption of more than 1 gram per minute per square inch of bed surface shall be in conformance with ASTM C 67. The method of wetting shall ensure that each unit is nearly saturated but surface dry when laid.

3.2.4.2 Solid Units

Bed, head, and collar joints shall be completely filled with mortar.

3.2.4.3 Hollow Units

Hollow units shall be laid as specified for concrete masonry units.

3.2.5 Tolerances

Masonry shall be laid plumb, true to line, with courses level. Bond pattern shall be kept plumb throughout. Corners shall be square unless noted otherwise. Except for walls constructed of prefaced concrete masonry units, masonry shall be laid within the following tolerances (plus or minus unless otherwise noted):

TABLE II

TOLERANCES

Variation from the plumb in the lines
and surfaces of columns, walls and arises

TOLERANCES

In adjacent masonry units	1/8 inch
In 10 feet	1/4 inch
In 20 feet	3/8 inch
In 40 feet or more	1/2 inch

Variations from the plumb for external corners, expansion joints, and other conspicuous lines

In 20 feet	1/4 inch
In 40 feet or more	1/2 inch

Variations from the level for exposed lintels, sills, parapets, horizontal grooves, and other conspicuous lines

In 20 feet	1/4 inch
In 40 feet or more	1/2 inch

Variation from level for bed joints and top surfaces of bearing walls

In 10 feet	1/4 inch
In 40 feet or more	1/2 inch

Variations from horizontal lines

In 10 feet	1/4 inch
In 20 feet	3/8 inch
In 40 feet or more	1/2 inch

Variations in cross sectional dimensions of columns and in thickness of walls

Minus	1/4 inch
Plus	1/2 inch

3.2.6 Cutting and Fitting

Full units of the proper size shall be used wherever possible, in lieu of cut units. Cutting and fitting, including that required to accommodate the work of others, shall be done by masonry mechanics using power masonry saws. Concrete masonry units may be wet or dry cut. Wet cut units, before being placed in the work, shall be dried to the same surface-dry appearance as uncut units being laid in the wall. Cut edges shall be clean, true and sharp. Openings in the masonry shall be made carefully so that wall plates, cover plates or escutcheons required by the installation will completely conceal the openings and will have bottoms parallel with the masonry bed joints. Reinforced masonry lintels shall be provided above openings over 12 inches wide for pipes, ducts, cable trays, and other wall penetrations, unless steel sleeves are used.

3.2.7 Jointing

Joints shall be tooled when the mortar is thumbprint hard. Horizontal joints shall be tooled last. Joints shall be brushed to remove all loose and excess mortar.

3.2.7.1 Flush Joints

Joints in concealed masonry surfaces and joints at electrical outlet boxes in wet areas shall be flush cut. Flush cut joints shall be made by cutting off the mortar flush with the face of the wall.

3.2.7.2 Tooled Joints

Joints in exposed exterior and interior masonry surfaces shall be tooled slightly concave. Joints shall be tooled with a jointer slightly larger than the joint width so that complete contact is made along the edges of the unit. Tooling shall be performed so that the mortar is compressed and the joint surface is sealed. Jointer of sufficient length shall be used to obtain a straight and true mortar joint.

3.2.7.3 Door and Window Frame Joints

On the exposed interior side of exterior frames, joints between frames and abutting masonry walls shall be raked to a depth of 3/8 inch. On the exterior side of exterior frames, joints between frames and abutting masonry walls shall be raked to a depth of 3/8 inch.

3.2.8 Joint Widths

Joint widths shall be as follows:

3.2.8.1 Concrete Masonry Units

Concrete masonry units shall have 3/8 inch joints, except for prefaced concrete masonry units.

3.2.8.2 Brick

Brick joint widths shall be the difference between the actual and nominal dimensions of the brick in either height or length. Brick expansion joint widths shall be as shown.

3.2.9 Embedded Items

Spaces around built-in items shall be filled with mortar. Openings around flush-mount electrical outlet boxes in wet locations shall be pointed with mortar. Anchors, ties, wall plugs, accessories, flashing, pipe sleeves and other items required to be built-in shall be embedded as the masonry work progresses. Anchors, ties and joint reinforcement shall be fully embedded in the mortar. Cells receiving anchor bolts and cells of the first course below bearing plates shall be filled with grout.

3.2.10 Unfinished Work

Unfinished work shall be stepped back for joining with new work. Toothing may be resorted to only when specifically approved. Loose mortar shall be removed and the exposed joints shall be thoroughly cleaned before laying new work.

3.2.11 Masonry Wall Intersections

Each course shall be masonry bonded at corners and elsewhere as shown. Masonry walls shall be anchored or tied together at corners and intersections with bond beam reinforcement and prefabricated corner or tee pieces of joint reinforcement as shown.

3.2.12 Partitions

Partitions shall be continuous from floor to underside of roof deck where shown. Openings in firewalls around joists or other structural members shall be filled as indicated or approved. An isolation joint shall be placed in the intersection between partitions and structural or exterior walls as shown. Cells within vertical plane of ties shall be filled solid with grout for full height of partition or solid masonry units may be used. Interior partitions having masonry walls over 4 inches thick shall be tied together with joint reinforcement. Partitions containing joint reinforcement shall be provided with prefabricated pieces at corners and intersections or partitions.

3.3 WEEP HOLES

Weep holes shall be provided not more than 24 inches on centers in mortar joints of the exterior wythe above wall flashing, over foundations, bond beams, and any other horizontal interruptions of the cavity. Weep holes shall be constructed using weep hole ventilators. Other approved methods may be used for providing weep holes. Weep holes shall be kept free of mortar and other obstructions.

3.4 MORTAR

Mortar shall be mixed in a mechanically operated mortar mixer for at least 3 minutes, but not more than 5 minutes. Measurement of ingredients for mortar shall be by volume. Ingredients not in containers, such as sand, shall be accurately measured by the use of measuring boxes. Water shall be mixed with the dry ingredients in sufficient amount to provide a workable mixture which will adhere to the vertical surfaces of masonry units. Mortar that has stiffened because of loss of water through evaporation shall be retempered by adding water to restore the proper consistency and workability. Mortar that has reached its initial set or that has not been used within 2-1/2 hours after mixing shall be discarded.

3.5 REINFORCING STEEL

Reinforcement shall be cleaned of loose, flaky rust, scale, grease, mortar, grout, or other coating which might destroy or reduce its bond prior to placing grout. Bars with kinks or bends not shown on the drawings shall not be used. Reinforcement shall be placed prior to grouting. Unless otherwise indicated, vertical wall reinforcement shall extend to within 2 inches of tops of walls.

3.5.1 Positioning Bars

Vertical bars shall be accurately placed within the cells at the positions indicated on the drawings. A minimum clearance of 1/2 inch shall be maintained between the bars and masonry units. Minimum clearance between parallel bars shall be one diameter of the reinforcement. Vertical reinforcing may be held in place using bar positioners located near the

ends of each bar and at intermediate intervals of not more than 192 diameters of the reinforcement. Column and pilaster ties shall be wired in position around the vertical steel. Ties shall be in contact with the vertical reinforcement and shall not be placed in horizontal bed joints. Coordinate placement of electrical conduits where they do not occur in masonry cells that contain reinforcing bars.

3.5.2 Splices

Bars shall be lapped a minimum of 48 diameters of the reinforcement. Welded or mechanical connections shall develop at least 125 percent of the specified yield strength of the reinforcement.

3.6 JOINT REINFORCEMENT

Joint reinforcement shall be installed at 16 inches on center or as indicated. Reinforcement shall be lapped not less than 6 inches. Prefabricated sections shall be installed at corners and wall intersections. The longitudinal wires of joint reinforcement shall be placed to provide not less than 5/8 inch cover to either face of the unit.

3.7 PLACING GROUT

Cells containing reinforcing bars shall be filled with grout. Hollow masonry units in walls or partitions supporting plumbing, heating, or other mechanical fixtures, voids at door and window jambs, and other indicated spaces shall be filled solid with grout. Cells under lintel bearings on each side of openings shall be filled solid with grout for full height of openings. Walls below grade, lintels, and bond beams shall be filled solid with grout. Units other than open end units may require grouting each course to preclude voids in the units. Grout not in place within 1-1/2 hours after water is first added to the batch shall be discarded. Sufficient time shall be allowed between grout lifts to preclude displacement or cracking of face shells of masonry units. If blowouts, flowouts, misalignment, or cracking of face shells should occur during construction, the wall shall be torn down and rebuilt.

3.7.1 Vertical Grout Barriers for Fully Grouted Walls

Grout barriers shall be provided not more than 30 feet apart, or as required, to limit the horizontal flow of grout for each pour.

3.7.2 Horizontal Grout Barriers

Grout barriers shall be embedded in mortar below cells of hollow units receiving grout.

3.7.3 Grout Holes and Cleanouts

3.7.3.1 Grout Holes

Grouting holes shall be provided in slabs, spandrel beams, and other in-place overhead construction. Holes shall be located over vertical reinforcing bars or as required to facilitate grout fill in bond beams. Additional openings spaced not more than 16 inches on centers shall be provided where grouting of all hollow unit masonry is indicated. Openings shall not be less than 4 inches in diameter or 3 by 4 inches in horizontal dimensions. Upon completion of grouting operations, grouting holes shall be plugged and finished to match surrounding surfaces.

3.7.3.2 Cleanouts for Hollow Unit Masonry Construction

Cleanout holes shall be provided at the bottom of every pour in cores containing vertical reinforcement when the height of the grout pour exceeds 5 feet. Where all cells are to be grouted, cleanout courses shall be constructed using bond beam units in an inverted position to permit cleaning of all cells. Cleanout holes shall be provided at a maximum spacing of 32 inches where all cells are to be filled with grout. A new series of cleanouts shall be established if grouting operations are stopped for more than 4 hours. Cleanouts shall not be less than 3 by 4 inch openings cut from one face shell. Manufacturer's standard cutout units may be used at the Contractor's option. Cleanout holes shall not be closed until masonry work, reinforcement, and final cleaning of the grout spaces have been completed and inspected. For walls which will be exposed to view, cleanout holes shall be closed in an approved manner to match surrounding masonry.

3.7.3.3 Cleanouts for Solid Unit Masonry Construction

Cleanouts for construction of walls consisting of a grout filled cavity between solid masonry wythes shall be provided at the bottom of every pour by omitting every other masonry unit from one wythe. A new series of cleanouts shall be established if grouting operations are stopped for more than 4 hours. Cleanout holes shall not be plugged until masonry work, reinforcement, and final cleaning of the grout spaces have been completed and inspected. For walls which will be exposed to view, cleanout holes shall be closed in an approved manner to match surrounding masonry.

3.7.4 Grouting Equipment

3.7.4.1 Grout Pumps

Pumping through aluminum tubes will not be permitted. Pumps shall be operated to produce a continuous stream of grout without air pockets, segregation, or contamination. Upon completion of each day's pumping, waste materials and debris shall be removed from the equipment, and disposed of outside the masonry.

3.7.4.2 Vibrators

Internal vibrators shall maintain a speed of not less than 5,000 impulses per minute when submerged in the grout. At least one spare vibrator shall be maintained at the site at all times. Vibrators shall be applied at uniformly spaced points not further apart than the visible effectiveness of the machine. Duration of vibration shall be limited to time necessary to produce satisfactory consolidation without causing segregation.

3.7.5 Grout Placement

Masonry shall be laid to the top of a pour before placing grout. Grout shall not be placed in two-wythe solid unit masonry cavity until mortar joints have set for at least 3 days during hot weather and 5 days during cold damp weather. Grout shall not be placed in hollow unit masonry until mortar joints have set for at least 24 hours. Grout shall be placed using a hand bucket, concrete hopper, or grout pump to completely fill the grout spaces without segregation of the aggregates. Vibrators shall not be inserted into lower pours that are in a semi-solidified state. The height of grout pours and type of grout used shall be limited by the dimensions of

grout spaces as indicated in Table III. Low-lift grout methods may be used on pours up to and including 5 feet in height. High-lift grout methods shall be used on pours exceeding 5 feet in height.

3.7.5.1 Low-Lift Method

Grout shall be placed at a rate that will not cause displacement of the masonry due to hydrostatic pressure of the grout. Mortar protruding more than 1/2 inch into the grout space shall be removed before beginning the grouting operation. Grout pours 12 inches or less in height shall be consolidated by mechanical vibration or by puddling. Grout pours over 12 inches in height shall be consolidated by mechanical vibration and reconsolidated by mechanical vibration after initial water loss and settlement has occurred. Vibrators shall not be inserted into lower pours that are in a semi-solidified state. Low-lift grout shall be used subject to the limitations of Table III.

3.7.5.2 High-Lift Method

Mortar droppings shall be cleaned from the bottom of the grout space and from reinforcing steel. Mortar protruding more than 1/4 inch into the grout space shall be removed by dislodging the projections with a rod or stick as the work progresses. Reinforcing, bolts, and embedded connections shall be rigidly held in position before grouting is started. CMU units shall not be pre-wetted. Grout, from the mixer to the point of deposit in the grout space shall be placed as rapidly as practical by pumping and placing methods which will prevent segregation of the mix and cause a minimum of grout splatter on reinforcing and masonry surfaces not being immediately encased in the grout lift. The individual lifts of grout shall be limited to 4 feet in height. The first lift of grout shall be placed to a uniform height within the pour section and vibrated thoroughly to fill all voids. This first vibration shall follow immediately behind the pouring of the grout using an approved mechanical vibrator. After a waiting period sufficient to permit the grout to become plastic, but before it has taken any set, the succeeding lift shall be poured and vibrated 12 to 18 inches into the preceding lift. If the placing of the succeeding lift is going to be delayed beyond the period of workability of the preceding, each lift shall be reconsolidated by reworking with a second vibrator as soon as the grout has taken its settlement shrinkage. The waiting, pouring, and reconsolidation steps shall be repeated until the top of the pour is reached. The top lift shall be reconsolidated after the required waiting period. The high-lift grouting of any section of wall between vertical grout barriers shall be completed to the top of a pour in one working day unless a new series of cleanout holes is established and the resulting horizontal construction joint cleaned. High-lift grout shall be used subject to the limitations in Table III.

TABLE III

POUR HEIGHT AND TYPE OF GROUT FOR VARIOUS GROUT SPACE DIMENSIONS

Maximum Grout Pour Height (feet) (4)	Grout Type	Grouting Procedure	Minimum Dimensions of the Total Clear Areas Within Grout Spaces and Cells (in.) (1,2) Multiwythe Masonry (3)	Hollow-unit Masonry
1	Fine	Low Lift	3/4	1-1/2 x 2
5	Fine	Low Lift	2	2 x 3
8	Fine	High Lift	2	2 x 3
12	Fine	High Lift	2-1/2	2-1/2 x 3
24	Fine	High Lift	3	3 x 3
1	Coarse	Low Lift	1-1/2	1-1/2 x 3
5	Coarse	Low Lift	2	2-1/2 x 3
8	Coarse	High Lift	2	3 x 3
12	Coarse	High Lift	2-1/2	3 x 3
24	Coarse	High Lift	3	3 x 4

Notes:

(1) The actual grout space or cell dimension must be larger than the sum of the following items:
a) The required minimum dimensions of total clear areas given in the table above;
b) The width of any mortar projections within the space;
c) The horizontal projections of the diameters of the horizontal reinforcing bars within a cross section of the grout space or cell.

(2) The minimum dimensions of the total clear areas shall be made up of one or more open areas, with at least one area being 3/4 inch or greater in width.

(3) For grouting spaces between masonry wythes.

(4) Where only cells of hollow masonry units containing reinforcement are grouted, the maximum height of the pour shall not exceed the distance between horizontal bond beams.

3.8 BOND BEAMS

Bond beams shall be filled with grout and reinforced as indicated on the drawings. Grout barriers shall be installed under bond beam units to retain the grout as required. Reinforcement shall be continuous, including around corners, except through control joints or expansion joints, unless otherwise indicated on the drawings. Where splices are required for continuity, reinforcement shall be lapped 48 bar diameters. A minimum clearance of 1/2 inch shall be maintained between reinforcement and interior faces of units.

3.9 CONTROL JOINTS

Control joints shall be provided as indicated and shall be constructed in accordance with the details shown on the drawings. Sash jamb units shall have a 3/4 by 3/4 inch groove near the center at end of each unit. The

vertical mortar joint at control joint locations shall be continuous, including through all bond beams. This shall be accomplished by utilizing half blocks in alternating courses on each side of the joint. The control joint key shall be interrupted in courses containing continuous bond beam steel. In single wythe exterior masonry walls, the exterior control joints shall be raked to a depth of 3/4 inch; backer rod and sealant shall be installed in accordance with Section 07900 JOINT SEALING. Exposed interior control joints shall be raked to a depth of 1/4 inch. Concealed control joints shall be flush cut.

3.10 SHELF ANGLES

Shelf angles shall be adjusted as required to keep the masonry level and at the proper elevation. Shelf angles shall be galvanized. Shelf angles shall be provided in sections not longer than 10 feet and installed with a 1/4 inch gap between sections. Shelf angles shall be mitered and welded at building corners with each angle not shorter than 4 feet, unless limited by wall configuration.

3.11 LINTELS

3.11.1 Masonry Lintels

Masonry lintels shall be constructed with lintel units filled solid with grout in all courses and reinforced with a minimum of two No. 4 bars in the bottom course unless otherwise indicated on the drawings. Lintel reinforcement shall extend beyond each side of masonry opening 40 bar diameters or 24 inches, whichever is greater. Reinforcing bars shall be supported in place prior to grouting and shall be located 1/2 inch above the bottom inside surface of the lintel unit.

3.11.2 Precast Concrete Items and Steel Lintels

Precast concrete and steel lintels shall be as shown on the drawings. Lintels shall be set in a full bed of mortar with faces plumb and true. Steel and precast lintels shall have a minimum bearing length of 8 inches unless otherwise indicated on the drawings.

3.12 SILLS AND COPINGS

Sills and copings shall be set in a full bed of mortar with faces plumb and true.

3.13 ANCHORAGE TO CONCRETE AND STRUCTURAL STEEL

3.13.1 Anchorage to Concrete

Anchorage of masonry to the face of concrete columns, beams, or walls shall be with dovetail anchors spaced not over 16 inches on centers vertically and 24 inches on center horizontally.

3.13.2 Anchorage to Structural Steel

Masonry shall be anchored to vertical structural steel framing with adjustable steel wire anchors spaced not over 16 inches on centers vertically, and if applicable, not over 24 inches on centers horizontally.

3.14 POINTING AND CLEANING

After mortar joints have attained their initial set, but prior to hardening, mortar and grout daubs or splashings shall be completely removed from masonry-unit surfaces that will be exposed or painted. Before completion of the work, defects in joints of masonry to be exposed or painted shall be raked out as necessary, filled with mortar, and tooled to match existing joints. Immediately after grout work is completed, scum and stains which have percolated through the masonry work shall be removed using a high pressure stream of water and a stiff bristled brush. Masonry surfaces shall not be cleaned, other than removing excess surface mortar, until mortar in joints has hardened. Masonry surfaces shall be left clean, free of mortar daubs, dirt, stain, and discoloration, including scum from cleaning operations, and with tight mortar joints throughout. Metal tools and metal brushes shall not be used for cleaning.

3.14.1 Concrete Masonry Unit and Concrete Brick Surfaces

Exposed concrete masonry unit and concrete brick surfaces shall be dry-brushed at the end of each day's work and after any required pointing, using stiff-fiber bristled brushes.

3.14.2 Clay or Shale Brick Surfaces

Exposed clay or shale brick masonry surfaces shall be cleaned as necessary to obtain surfaces free of stain, dirt, mortar and grout daubs, efflorescence, and discoloration or scum from cleaning operations. After cleaning, the sample panel of similar material shall be examined for discoloration or stain as a result of cleaning. If the sample panel is discolored or stained, the method of cleaning shall be changed to assure that the masonry surfaces in the structure will not be adversely affected. The exposed masonry surfaces shall be water-soaked and then cleaned with a solution proportioned 1/2 cup trisodium phosphate and 1/2 cup laundry detergent to one gallon of water or cleaned with a proprietary masonry cleaning agent specifically recommended for the color and texture by the clay products manufacturer. The solution shall be applied with stiff fiber brushes, followed immediately by thorough rinsing with clean water. Proprietary cleaning agents shall be used in conformance with the cleaning product manufacturer's printed recommendations. Efflorescence shall be removed in conformance with the brick manufacturer's recommendations.

3.15 BEARING PLATES

Bearing plates for beams, joists, joist girders and similar structural members shall be set to the proper line and elevation with damp-pack bedding mortar, except where non-shrink grout is indicated. Bedding mortar and non-shrink grout shall be as specified in Section 03300 CAST-IN-PLACE STRUCTURAL CONCRETE.

3.16 PROTECTION

Facing materials shall be protected against staining. Top of walls shall be covered with nonstaining waterproof covering or membrane when work is not in progress. Covering of the top of the unfinished walls shall continue until the wall is waterproofed with a complete roof or parapet system. Covering shall extend a minimum of 2 feet down on each side of the wall and shall be held securely in place. Before starting or resuming, top surface of masonry in place shall be cleaned of loose mortar and foreign material.

3.17 TEST REPORTS

3.17.1 Field Testing of Mortar

At least three specimens of mortar shall be taken each day. A layer of mortar 1/2 to 5/8 inch thick shall be spread on the masonry units and allowed to stand for one minute. The specimens shall then be prepared and tested for compressive strength in accordance with ASTM C 780.

3.17.2 Field Testing of Grout

Field sampling and testing of grout shall be in accordance with the applicable provisions of ASTM C 1019. A minimum of three specimens of grout per day shall be sampled and tested. Each specimen shall have a minimum ultimate compressive strength of 2000 psi at 28 days.

3.17.3 Efflorescence Test

Brick which will be exposed to weathering shall be tested for efflorescence. Tests shall be scheduled far enough in advance of starting masonry work to permit retesting if necessary. Sampling and testing shall conform to the applicable provisions of ASTM C 67. Units meeting the definition of "effloresced" will be subject to rejection.

3.17.4 Prism Tests

At least one prism test sample shall be made for each 5,000 square feet of wall but not less than three such samples shall be made for any building. Three prisms shall be used in each sample. Prisms shall be tested in accordance with ASTM E 447. Seven-day tests may be used provided the relationship between the 7- and 28-day strengths of the masonry is established by the tests of the materials used. Compressive strength shall not be less than 1500 psi at 28 days. If the compressive strength of any prism falls below the specified value by more than 500 psi, steps shall be taken to assure that the load-carrying capacity of the structure is not jeopardized. If the likelihood of low-strength masonry is confirmed and computations indicate that the load-carrying capacity may have been significantly reduced, tests of cores drilled, or prisms sawed, from the area in question may be required. In such case, three specimens shall be taken for each prism test more than 500 psi below the specified value. Masonry in the area in question shall be considered structurally adequate if the average compressive strength of three specimens is equal to at least 85 percent of the specified value, and if the compressive strength of no single specimen is less than 75 percent of the specified value. Additional testing of specimens extracted from locations represented by erratic core or prism strength test results shall be permitted.

-- End of Section --

SECTION 04220

NONBEARING MASONRY VENEER/STEEL STUD WALLS
05/01

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by the basic designation only.

AMERICAN INSTITUTE OF STEEL CONSTRUCTION (AISC)

AISC ASD Manual	(1989) Manual of Steel Construction Allowable Stress Design

AMERICAN IRON AND STEEL INSTITUTE (AISI)

AISI Cold-Formed Mnl	(1996) Cold-Formed Steel Design Manual

AMERICAN SOCIETY FOR TESTING AND MATERIALS (ASTM)

ASTM A 36/A 36M	(2000) Carbon Structural Steel
ASTM A 82	(1997a) Steel Wire, Plain, for Concrete Reinforcement
ASTM A 123/A 123M	(2000) Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products
ASTM A 153/A 153M	(2000) Zinc Coating (Hot-Dip) on Iron and Steel Hardware
ASTM A 653/A 653M	(2000) Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process
ASTM C 67	(2000) Sampling and Testing Brick and Structural Clay Tile
ASTM C 79/C 79M	(2000) Treated Core and Nontreated Core Gypsum Sheathing Board
ASTM C 91	(1999) Masonry Cement
ASTM C 216	(2000) Facing Brick (Solid Masonry Units Made from Clay or Shale)
ASTM C 270	(2000) Mortar for Unit Masonry
ASTM C 494/C 494M	(1999a) Chemical Admixtures for Concrete
ASTM C 665	(1998) Mineral-Fiber Blanket Thermal Insulation for Light Frame Construction and Manufactured Housing

ASTM C 780	(2000) Preconstruction and Construction Evaluation of Mortars for Plain and Reinforced Unit Masonry
ASTM C 955	(2000a) Load-Bearing (Transverse and Axial) Steel Studs, Runners (Tracks), and Bracing or Bridging for Screw Application of Gypsum Panel Products and Metal Plaster Bases
ASTM C 1002	(2000) Steel Drill Screws for the Application of Gypsum Panel Products or Metal Plaster Bases
ASTM C 1072	(2000) Measurement of Masonry Flexural Bond Strength
ASTM C 1177/C 1177M	(1999) Glass Mat Gypsum Substrate for Use as Sheathing
ASTM D 226	(1997a) Asphalt-Saturated Organic Felt Used in Roofing and Waterproofing
ASTM D 1330	(1985; R 1995el) Rubber Sheet Gaskets
ASTM D 2103	(1997) Polyethylene Film and Sheeting
ASTM E 84	Standard Test Method for Surface Burning Characteristics of Building Materials

AMERICAN SOCIETY OF HEATING, REFRIGERATING AND AIR-CONDITIONING ENGINEERS (ASHRAE)

ASHRAE Hdbk-IP	(1997) Handbook, Fundamentals I-P Edition

AMERICAN WELDING SOCIETY (AWS)

AWS D1.3	(1998) Structural Welding Code - Sheet Steel

1.2 SUBMITTALS

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are for information only. When used, a designation following the "G" designation identifies the office that will review the submittal for the Government. The following shall be submitted in accordance with Section 01330 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Detail Drawings; G

Details of cold-formed steel framing and support around openings, including framing connections, steel lintels, steel shelf angles, attachment to other building elements and bridging. Drawings shall indicate thickness, material, dimensions, protective coatings, and section properties of all steel lintels and shelf angles used in exterior wall framing. Drawings shall

also indicate size and type of all fasteners including size and type of all welds.

SD-04 Samples

Expansion Joint Materials
Clay or Shale Brick (Face Brick); G
Sample Panel; G

A portable panel, approximately 2 by 2 feet, containing approximately 24 brick facings to establish the range of color and texture. One of each type of masonry veneer anchor used.

SD-06 Test Reports

Masonry Veneer/Steel Stud Wall System; G

Calculations demonstrating the structural adequacy of steel lintels and shelf angles for the calculated gravity loads being supported; this analysis shall be in accordance with AISC ASD Manual. Test results demonstrating that the veneer anchors are structurally adequate to resist the specified loadings shall be submitted for approval. Calculations demonstrating the insulation shown on the drawings provides the specified U-value for heat transmission of the completed exterior wall construction; this analysis shall be in accordance with ASHRAE Hdbk-IP. Manufacturer's descriptive data and installation instructions for the insulation, the vapor barrier and the moisture barrier.

SD-07 Certificates

Clay or Shale Brick (Face Brick)
Joint Reinforcement
Expansion Joint Materials
Insulation
Exterior Sheathing
Moisture Barrier
Vapor Retarder
Veneer Anchors
Welding

Certificates stating that the materials and welders meet the requirements specified. Each certificate shall be signed by an authorized certification official and shall include their organization and position and shall identify the products covered under their certifying signature.

1.3 SAMPLE PANEL

After the material samples are approved and prior to starting masonry work, a sample masonry panel shall be built on the project site where directed. The sample panel shall be not less than 6 feet long by 4 feet high excluding the precast concrete plinth. The panel shall be of typical wall thickness for the construction represented. The panel shall show color range, texture, bond pattern, expansion joints, and cleaning of the masonry as required in the work. The panel shall also show cold-formed steel framing, insulation, gypsum wallboard, gypsum sheathing, moisture barrier, vapor barrier, veneer anchors, joint reinforcement, steel shelf angles, flashing and weep holes. The approved sample panel shall be used as a

standard of workmanship required in the actual installation. The sample panel shall be protected from weather and construction operations and shall not be removed until the masonry veneer/steel stud wall work has been completed and accepted. The panel shall be constructed with a precast concrete plinth as specified in Section 03413.

1.4 DELIVERY, HANDLING AND STORAGE

Materials shall be delivered and handled avoiding chipping, breakage, bending or other damage, and contact with soil or other contaminating materials. The masonry products shall be stored off the ground and protected from inclement weather. Cementitious materials shall be delivered in unopened containers plainly marked and labeled with manufacturer's names and brands. Cementitious materials shall be stored in dry, weather-tight enclosures or covers. Sand and other aggregates shall be stored preventing contamination or segregation and under a weather-tight covering permitting good air circulation. Finish of the framing members shall be maintained at all times, using an approved high zinc dust content galvanizing repair paint whenever necessary to prevent the formation of rust. Insulation, moisture barrier, and gypsum sheathing shall be stored in dry, well ventilated, weather-tight areas protected from sunlight and excessive heat. Air infiltration type vapor barrier shall be stored in accordance with the manufacturer's recommendations.

1.5 EFFLORESCENCE TESTS

Efflorescence tests shall be performed by an approved commercial testing laboratory. Sampling for the tests shall be the responsibility of the Contractor. Brick shall be sampled and tested for efflorescence in accordance with ASTM C 67 and the rating shall be: "not effloresced".

PART 2 PRODUCTS

2.1 VENEER WYTHE

The source of masonry materials which will affect the appearance of the finished work shall not be changed after the work has started except with the Contracting Officer's approval.

2.1.1 Clay or Shale Brick (Face Brick)

Clay or shale brick veneer shall be masonry units conforming to ASTM C 216, the type/design as manufactured by (or equal to similar masonry buildings color, size and texture on base):

Lawrence Brick
Brick and Tile Corporation of Lawrenceville
P.O. Box 45
Lawrenceville, Virginia 23868
1-800-848-3151

2.1.2 Face Brick Style

a. Flight Simulator Facility
   (1) Smooth Face
   (2) Type FBS
   (3) Modular Standard
   (4) Stock Number: 1-111A

2.2 CAST STONE

Reference Section 04720, "Cast Stone" for exterior masonry wall ornamental units, screen wall caps and window sills/lintels.

2.3 MORTAR

Mortar shall conform to ASTM C 270, Type S. Mortar mix shall be based on proportion specifications. Laboratory testing of mortar shall be in accordance with the preconstruction evaluation of mortar section of ASTM C 780. Cement shall have a low alkali content and be of one brand. Aggregates shall be from one source.

2.3.1 Mortar Coloring

Mortar coloring shall be added to the mortar used for exposed masonry surfaces to produce a uniform color for all face brick shall match Lehigh 00024 by Batchelder and Collins and made with Chickamoniny sand (or approved equal). Mortar coloring shall not exceed 3 percent of the weight of cement for carbon black and ten percent of the weight of cement for all other pigments. Mortar coloring shall be chemically inert, of finely ground limeproof pigment, and furnished in accurately pre-measured and packaged units that can be added to a measured amount of cement.

2.3.2 Masonry Cement

Masonry cement in conformance with ASTM C 91 may be used in the mortar. When using a masonry cement a comparative test shall be performed between a Portland cement-lime mortar and the masonry cement mortar proposed for the project to evaluate the ASTM C 1072 bond and the ASTM C 780 compressive strength of the two mixes. The test shall be conducted with the proposed masonry units for the project. The masonry cement mortar will be acceptable if the bond and compressive strength values are equal to or higher than the portland cement-lime mix. The air-content of the masonry cement shall be limited to 12 percent maximum.

2.3.3 Admixtures

In cold weather, a non-chloride based accelerating admixture may be used subject to approval. Accelerating admixtures shall be non-corrosive, contain less than 0.2 percent chlorides, and conform to ASTM C 494/C 494M, Type C.

2.4 JOINT REINFORCEMENT

Joint reinforcement shall be of steel wire conforming to ASTM A 82. Fabrication shall be by welding. Tack welding will not be permitted. Reinforcement shall be zinc-coated after fabrication in accordance with ASTM A 153/A 153M, Class B-2. Joint reinforcement shall consist of at least 1 continuous longitudinal wire in the veneer wythe. Minimum wire cross section shall be 0.017 square inches.

2.5 COLD-FORMED STEEL FRAMING

Cold-formed framing shall consist of steel studs, top and bottom tracks, runners, horizontal bridging, and other cold-formed members and other accessories. All members and components made of sheet steel shall be hot-dip galvanized in accordance with ASTM A 653/A 653M with a minimum coating thickness of G 60. Framing covered herein shall be used only in

framing the exterior masonry veneer steel stud wall system as indicated on the detail drawings. Metal framing for interior partitions are specified in Section 09250 GYPSUM WALLBOARD.

2.5.1 Steel Studs

Studs shall be furnished as shown in the contract drawings.

2.5.2 Runners, Tracks, Bridging and Accessories

Cold-formed steel sheet framing members, components, and accessories, other than the steel studs, shall conform to ASTM C 955 and be of steel conforming to ASTM A 653/A 653M, Grade 33, having a minimum yield strength of 33,000 psi, except that members with minimum base metal thickness of 0.054 inch or greater shall be of steel conforming to ASTM A 653/A 653M, Grade 50, having a minimum yield strength of 50,000 psi.

2.6 INSULATION

Recyclable materials shall conform to EPA requirements in accordance with Section 01670 RECYCLED / RECOVERED MATERIALS.

2.6.1 Blanket Insulation

Insulation placed between the steel studs shall be glass fiber batts, Type II kraft faced insulation, Class A conforming toASTM C 665. Insulation shall have a UL rating of 25 and a smoke developed rating of 150 or less when tested in accordance with ASTM E 84.

2.7 GYPSUM WALLBOARD

Gypsum wallboard that is installed on the interior side of the cold-formed steel framing system shall be as specified in Section 09250 GYPSUM WALLBOARD.

2.8 EXTERIOR SHEATHING

Gypsum sheathing that is installed on the exterior side of the cold-formed steel framing system shall have a minimum thickness of 5/8 inch and shall be 4 feet wide. Glass mat gypsum sheathing shall conform to ASTM C 79/C 79M and ASTM C 1177/C 1177M. Glass mat gypsum sheathing shall have a water-resistant core with a water-resistant glass mat embedded onto core and shall have a zero flame, zero smoke developed, and shall have mold and mildew resistant surface.

2.9 MOISTURE PROTECTION

2.9.1 Moisture Barrier

The moisture barrier shall be 15-lb asphalt-saturated felt conforming to ASTM D 226 Type I (No. 15).

2.9.2 Vapor Retarder

The vapor retarder shall be polyethylene film conforming to ASTM D 2103, 6 mil minimum thickness.

2.9.3 Staples

Staples for attaching the moisture barrier to the exterior sheathing shall be the type and size best suited to provide a secure connection. Staples shall be made from either galvanized steel or stainless steel wire.

2.9.4 Joint Tape

Tape for sealing the joints in the vapor retarder shall be laminated tape with pressure sensitive adhesive as recommended by the manufacturer of the polyethylene film.

2.10 VENEER ANCHORS

Anchor assemblies for the attachment of the masonry veneer to the cold-formed steel framing, structural steel beam, tubes, and column members, and concrete floor slabs as shown. Anchors shall transfer the design loadings from the masonry veneer to the cold-formed steel framing system or other support without exceeding the allowable stresses and deflections in the anchors. Length of anchor wires shall be such that the outermost wires lie between 1-1/4 inch from each face of the masonry veneer. Anchors wires shall not have drips. Wires for veneer anchors shall be rectangular or triangular hoops formed from 3/16 inch diameter steel wire conforming to ASTM A 82. Anchor assemblies including wires and anchor plates shall be hot-dip galvanized conforming to ASTM A 153/A 153M, Class B-2. The veneer anchor shall have a minimum capacity of 200 pounds. The load-displacement capacity of each veneer anchor, both in direct pull-out for tension and compression, shall be not less than 2000 pounds per inch (or a deflection of 0.05 inches per 100 pounds of load in tension or compression). In the direction perpendicular to the masonry veneer, the anchor assembly shall have a maximum play of 1/16 inch.

2.10.1 Adjustable Pintle-Eye Type Wire Anchors

Adjustable pintle-eye type wall anchors shall be two pieces rectangular type double pintle anchors.

2.11 CONNECTIONS

Screws, bolts and anchors shall be hot-dip galvanized in accordance with ASTM A 123/A 123M or ASTM A 153/A 153M as appropriate.

2.11.1 Framing Screws, Bolts and Anchors

Screws, bolts and anchors used in the assembly of the cold-formed steel framing system shall be as required by design of the framing system for the specified loading. Screw, bolt and anchor sizes shall be shown on the detail drawings.

2.11.2 Welding

Welded connections shall be designed and all welding shall be performed in accordance with AWS D1.3, as modified by AISI Cold-Formed Mnl. Welders shall be qualified in accordance with AWS D1.3. All welds shall be cleaned and touched-up with zinc-rich paint.

2.11.3 Veneer Anchor Screws

Screws for attachment of the veneer anchors to the cold-formed steel framing members shall be as required by design to provide the needed pullout load capacity but not less than No. 12. Screws shall be shown on

the detail drawings. The length of screws shall be such that the screws penetrate the holding member by not less than 5/8 inch.

2.11.4 Gypsum Sheathing Screws

Screws for attachment of gypsum sheathing to cold-formed steel framing shall conform to ASTM C 1002, Type S.

2.12 SYNTHETIC RUBBER WASHERS

Synthetic rubber washers for placement between veneer anchors and the moisture barrier on the outside face of the exterior sheathing shall conform to ASTM D 1330, Grade I.

2.13 FLASHING

Copper or stainless steel flashing shall conform to the requirements in Section 07600 SHEET METALWORK, GENERAL. Flashing shall be supplied in a continuous sheet extending from the exterior sheathing across the cavity and through the masonry veneer as shown.

2.14 STEEL LINTELS AND SHELF ANGLES

Steel shapes used for lintels and shelf angles shall conform to ASTM A 36/A 36M. Lintels and shelf angles shall be provided as shown. These steel members shall be hot-dip galvanized in accordance with ASTM A 123/A 123M.

2.15 CAULKING AND SEALANTS

Caulking and sealants shall be as specified in Section 07900 JOINT SEALING.

2.16 WEEP HOLE VENTILATORS

Weephole ventilators shall be prefabricated aluminum grill type vents designed to prevent insect entry with maximum air entry. Ventilators shall be sized to match modular construction with a standard 3/8-inch mortar joint.

PART 3 EXECUTION

3.1 GENERAL INSTALLATION REQUIREMENTS

Masonry Veneer/Steel Stud Wall System, wall sections, types of construction and dimensions shall be as shown and by the approved masonry Sample Panel and Detail Drawings. Metal door and window frames and other special framing shall be built and anchored into the wall system as indicated.

3.2 STEEL STUD WALL FRAMING

The top track of the stud wall system shall be slip jointed to accommodate vertical deflections of the supporting members as shown on the drawings. Bottom tracks shall be anchored by one anchor at each stud location as shown on the drawings. Both flanges of all steel studs shall be securely fastened with screws to the flanges of the top and bottom tracks as shown on the drawings. All details for affixing steel studs to runners and all other sheet steel framing members along with all details necessary for anchorage of the steel stud wall system to the building structural systems shall be as shown on the drawings. Horizontal bridging shall be provided as necessary. Studs shall be spaced 16 inches on center unless as

indicated otherwise on the drawings. Coordinate stud spacing with sheathing and anchor requirements. At wall openings for doors, windows and other similar features, the framing system shall provide for the installation and anchorage of the required subframes or finish frames. Steel frames shall be securely attached through built-in anchors to the nearest stud on each side of the opening with self-drilling screws. Double studs shall be provided at both jambs of all door openings. Door frames and other built-in items shall be grouted solid.

3.3 STEEL SHELF ANGLES

Unless otherwise shown, steel shelf angles shall be provided in segments that do not exceed 10 feet in length. At building corners, shelf angle segments shall be mitered and securely attached together by welding with legs no less than 4 feet where possible. Shelf angle segments shall not be connected together but instead shall be installed with 1/4 inch wide gaps between the segments. Fabrication and erection tolerances shall be in accordance with the AISC Code of Standard Practice, as indicated in AISC ASD Manual.

3.4 INSULATION

The actual installed thickness of insulation shall provide a minimum thermal R of 19 for the completed exterior wall construction as determined in accordance with ASHRAE Hdbk-IP. Insulation thickness shall be as shown on the approved drawings. Installation, except as otherwise specified or shown, shall be in accordance with the manufacturer's instructions which shall be approved by the Contracting Officer. Insulation shall be installed between wall framing members. Rigid insulation shall be installed in accordance with the manufacturer's instructions with proper connections through the insulation to prevent the insulation from carrying loads directly. Insulation with facings shall be secured to the sides of the framing members to provide a continuous seal so that the entire weight of the insulation is carried by the framing members. Where electrical outlets, ducts, pipes, vents or other utility items occur, insulation shall be placed on the dry side of the item away from excessive humidity.

3.5 GYPSUM WALLBOARD

Gypsum wallboard shall be installed on the interior face of the cold-formed steel framing system. Installation shall be as specified in Section 09250 GYPSUM WALLBOARD except at vertical slip joints, the gypsum wallboard shall be connected to the vertical studs to prevent movement at the slip joint.

3.6 EXTERIOR SHEATHING

Sheathing shall be installed on the exterior face of the cold-formed steel framing system with self-drilling screws. Screws shall be located a minimum of 3/8 inch from the ends and edges of sheathing panels and shall be spaced not more than 8 inches on each supporting member except at vertical slip joints, the sheathing shall be connected to the vertical studs to prevent movement of the slip joint. Edges and ends of gypsum sheathing panels shall be butted snugly with vertical joints staggered to provide full and even support for the moisture barrier. Holes and gaps resulting from abandoned screw installations, from damage to panels, and from cutting and fitting of panels at junctures with doors, windows, foundation walls, floor slabs, precast panel - metal stud wall - gypsum sheathing penetrations, and other similar locations shall be filled with exterior rubber-base caulk.

3.7 MOISTURE PROTECTION

3.7.1 Moisture Barrier

The asphalt-saturated felt or other approved moisture barrier shall be installed on the outer face of the exterior sheathing. The moisture barrier shall be installed horizontally and shingled with each sheet lapped not less than 6 inches over the sheet below. Vertical end joints shall be lapped not less than 6 inches and shall be staggered. Attachment of the moisture barrier shall be with staples spaced not greater than 16 inches on center or as required by the manufacturer.

3.7.2 Vapor Retarder

A vapor retarder shall be installed between the steel studs and the gypsum wall board. The vapor retarder shall be installed in accordance with the manufacturer's recommendations to form a complete retarder to vapor infiltration. The joints shall be lapped and sealed with tape.

3.8 VENEER ANCHORS

Veneer anchors shall be attached with screws through the sheathing and rigid insulation to the steel studs or other support members at the locations shown. When rigid insulation is used, the method of connecting the veneer anchor through the insulation shall be approved by the Contracting Officer. Veneer anchors shall be installed with the outermost wires lying between 5/8 inch from each face of the masonry veneer. Synthetic rubber washers shall be used between the anchor connector plates and the moisture barrier. A clutch torque slip screw gun shall be used on screws attaching veneer anchors to cold-formed steel members. Veneer anchors with corrugated sheet metal or wire mesh members extending across the wall cavity shall not be used. There shall be one veneer anchor for each 1.8 square feet of wall and shall be attached to steel studs and other supports with a maximum spacing of 16 inches on center. For pintle-eye anchors the vertical distance between the pintle section horizontal wires and the eye section horizontal wires shall not exceed 1/2 inch.

3.9 FLASHING

Continuous flashing shall be provided at the bottom of the wall cavity just above grade. Flashing shall also be provided above and below openings at lintels and sills, at shelf angles, and as indicated on the drawings. Flashing shall be as detailed and as specified in Section 07600 SHEET METALWORK, GENERAL. Flashing shall be lapped a minimum of 6 inches at joints and shall be sealed with a mastic as recommended by the flashing manufacturer. Ends over doors, windows and openings shall be turned up and secured. Flashing shall be lapped under the moisture barrier a minimum of 6 inches and securely attached to the gypsum sheathing. Flashing shall extend through the exterior face of the masonry veneer and shall be turned down to form a drip.

3.10 MASONRY VENEER

Exterior masonry wythes shall be constructed to the thickness indicated on the drawings. Masonry veneer shall not be installed until the exterior sheathing, moisture barrier, veneer anchors and flashing have been installed on the cold-formed steel framing system. Extreme care shall be taken to avoid damage to the moisture barrier and flashing during

construction of the masonry veneer. Any portion of the moisture barrier and flashing that is damaged shall be repaired or replaced prior to completion of the veneer. Masonry shall be placed in running bond pattern except for the soldier course pattern as indicated on the drawings. Longitudinal reinforcement consisting of at least one continuous galvanized steel wire shall be placed in the veneer wythe. The minimum wire size shall be 9 gauge. Vertical joints on alternating courses shall be aligned and kept vertically plumb. Solid masonry units shall be laid in a non-furrowed full bed of mortar, beveled and sloped toward the center of the wythe on which the mortar is placed. Units shall be shoved into place so that the vertical mortar joints are completely full and tight. Units that have been disturbed after the mortar has stiffened shall be removed, cleaned and relaid. Mortar which protrudes more than 1/2 inch into the cavity space shall be removed. Means shall be provided to ensure that the cavity space is kept clean of mortar droppings and other loose debris. Chases and raked-out joints shall be kept free from mortar and debris. Faces of units used in finished exposed areas shall be free from chipped edges, material texture or color defects or other imperfections distracting from the appearance of the finished work.

3.10.1 Surface Preparation

Surfaces on which masonry is to be laid shall be cleaned of laitance or other foreign material. No units having a film of water shall be laid.

3.10.2 Hot Weather Construction

Temperatures of masonry units and mortar shall not be greater than 120 degrees F when laid. Masonry erected when the ambient air temperature is more than 99 degrees F in the shade and when the relative humidity is less than 50 percent shall be given protection from the direct exposure to wind and sun for 48 hours after the installation.

3.10.3 Cold Weather Construction

Temperatures of masonry units and mortar shall not be less than 40 degrees F when laid. When the ambient air temperature is 32 degrees F or less, masonry veneer under construction shall be protected and maintained at a temperature greater than 32 degrees F for a period of 48 hours after installation. The proposed method of maintaining the temperature within the specified range shall be submitted for approval prior to implementation. No units shall be laid on a surface having a film of frost or water.

3.10.4 Tolerances

Masonry shall be laid plumb, level and true to line within the tolerances specified in TABLE 1. All masonry corners shall be square unless otherwise indicated on the drawings.

TABLE 1

Variation From Plumb	
In adjacent units	1/8 inch
In 10 feet	1/4 inch
In 20 feet	3/8 inch
In 40 feet or more	1/2 inch

Variation From Level Or Grades	
In 10 feet	1/8 inch
In 20 feet	1/4 inch
In 40 feet or more	1/2 inch

Variation From Linear Building Lines	
In 20 feet	1/2 inch
In 40 feet or more	3/4 inch

Variation From Cross Sectional Dimensions Of Walls	
Plus	1/2 inch
Minus	1/4 inch

3.10.5 Mixing of Mortar

Mortar shall be mixed in a mechanically operated mortar mixer for at least 3 minutes but not more than 5 minutes. Measurement of ingredients for mortar shall be by volume. Measurement of sand shall be accomplished by the use of a container of known capacity or shovel count based on a container of known capacity. Water shall be mixed with the dry ingredients in sufficient amount to provide a workable mixture which will adhere to the vertical surfaces of the masonry units. Mortar that has stiffened because of loss of water through evaporation shall be retempered by adding water to restore the proper consistency and workability. Mortar that has reached its initial set or that has not been used within 2-1/2 hours shall be discarded.

3.10.6 Cutting and Fitting

Wherever possible, full units shall be used in lieu of cut units. Where cut units are required to accommodate the design, cutting shall be done by masonry mechanics using power masonry saws. Wet-cut units shall be dried to the same surface-dry appearances of uncut units before being placed in the work. Cut edges shall be clean, true and sharp. Openings to accommodate pipes, conduits, and other accessories shall be neatly formed so that framing or escutcheons required will completely conceal the cut edges. Insofar as practicable, all cutting and fitting shall be accomplished while masonry work is being erected.

3.10.7 Masonry Units

When being laid, masonry units shall have suction sufficient to hold the mortar and to absorb water from the mortar, but shall be damp enough to allow the mortar to remain in a plastic state to permit the unit to be leveled and plumbed immediately after being laid without destroying bond. Masonry units with frogging shall be laid with the frog side down and better or face side exposed to view. Masonry units that are cored, recessed or otherwise deformed may be used in sills or in other areas except where deformations will be exposed to view.

3.10.8 Mortar Joints

Mortar joint widths shall be uniform and such that the specified widths are maintained throughout. Joints shall be of thickness equal to the difference between the actual and nominal dimensions of the masonry units in either height or length but in no case shall the joints be less than 1/4 inch nor more than 1/2 inch wide. Joints shall be tooled slightly concave. Tooling shall be accomplished when mortar is thumbprint hard and in a manner that will compress and seal the mortar joint and produce joints of straight and true lines free of tool marks.

3.10.9 Joint Reinforcement

Unless otherwise shown, joint reinforcement shall be spaced at 16 inches on center vertically. Joint reinforcement shall not be placed in the same masonry course as veneer anchors unless the anchors are designed to accommodate the wire. Joint reinforcement shall be placed so that longitudinal wires are centered in the veneer wythe for solid units. Longitudinal wires shall be fully embedded in mortar for their entire length. Splices in joint reinforcement shall be lapped a minimum of 6 inches. Joint reinforcement must be discontinuous at all veneer joints. The minimum cover for joint reinforcement is 5/8 inches.

3.10.10 Veneer Joints

Brick expansion joints shall be provided at the locations shown on the drawings. Details of joints shall be as indicated on the drawings. Joints shall be clean and free of mortar and shall contain only backer rod and sealant, installed in accordance with Section 07900 JOINT SEALING. Horizontal reinforcement shall not extend through the joints.

3.10.11 Weep Holes

Weep holes shall be provided at all flashing locations at intervals of 24 inches. Weep holes shall be placed in head joints just above the flashing. Weep holes shall be formed by leaving head joints open or head joint vents may be used. Weep holes shall be kept free of mortar and other obstructions.

3.10.12 Head Joint Vents

Head joint vents shall be provided near the top of the veneer wythe at the same spacing as the weep holes.

3.10.13 Discontinuous Work

When necessary to temporarily discontinue the work, masonry shall be stepped back for joining when work resumes. Toothing may be used only when specifically approved. Before resuming work, loose mortar shall be removed and the exposed joint shall be thoroughly cleaned. Top of walls subjected to rain or snow shall be covered with nonstaining waterproof covering or membrane when work is not in process. Covering shall extend a minimum of 2 feet down on each side of the wall and shall be held securely in place.

3.10.14 Cleaning

Mortar daubs or splashings shall be completely removed from finished exposed masonry surfaces before they harden or set up. Before completion of the work, defects in mortar joints shall be raked out as necessary, filled with mortar, and tooled to match the adjacent existing mortar in the

joints. The proposed cleaning method shall be done on the sample wall panel and the sample panel shall be examined for discoloration or stain. If the sample panel is discolored or stained, the method of cleaning shall be changed to ensure that the masonry surfaces in the structure will not be adversely affected. Masonry surfaces shall not be cleaned, other than removing excess surface mortar, until mortar in joints has hardened. Cleaning shall be accomplished with the use of stiff bristle fiber brushes, wooden paddles, wooden scrapers, or other suitable nonmetallic tools. The exposed brick surfaces shall be saturated with water and cleaned with a proprietary brick cleaning agent recommended by the clay products manufacturer. The cleaning agent shall not adversely affect the brick masonry surfaces. Proprietary cleaning agents shall be used in conformance with the cleaning product manufacturer's printed recommendations. Efflorescence or other stains shall be removed in conformance with the recommendations of the masonry unit manufacturer. After construction and cleaning, masonry surfaces shall be left clean, free of mortar daubs, stain, and discolorations, including scum from cleaning operations, and will have tight mortar joints throughout. Metallic tools and brushes shall not be used for cleaning.

3.11 BUILDING EXPANSION JOINTS

Expansion Joint Materials as specified in Section 04000 shall be located where indicated and shall be of the size and details shown.

-- End of Section --

SECTION 04720

CAST STONE
09/99

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by the basic designation only.

AMERICAN SOCIETY FOR TESTING AND MATERIALS (ASTM)

ACI 318	Building Code Requirements for Reinforced Concrete
ASTM A 185	(1991) Steel Welded Wire Fabric, Plain, for Concrete Reinforcement
ASTM A 615/A 615M	(1996)Deformed and Plain Billet-Steel Bars for Concrete Reinforcement
ASTM C 33	(1997) Concrete Aggregates
ASTM C 150	(1997) Portland Cement
ASTM C 270	(1997) Mortar for Unit Masonry
ASTM C 494	(1992) Chemical Admixtures for Concrete
ASTM C 642	Test Method for Specific Gravity, Absorption, and Voids in Hardened Concrete
ASTM C 979	Standard Specification for Pigments for Integrally Colored Concrete
ASTM C 1194	Test Method for Compressive Strength of Architectural Cast Stone
ASTM C 1195	Test Method for Absorption of Architectural Cast Stone
ASTM C 1364	Specification for Architectural Cast Stone
ASTM D 2244	Test Method for Calculation of Color Differences From Instrumentally Measured Color Coordinates

1.2 CONTRACTOR'S OPTION

Contractor has the option to provide and install precast concrete shapes for the cast stone components specified and shown on the drawings. Precast components shall match precast plinth texture, finish and color.

1.3 SYSTEM DESCRIPTION

Cast Stone is a highly refined architectural concrete stone product manufactured to simulate fine grain texture of natural stone. The casting method shall be Vibrant Dry Tamp (VDT), vibratory ramming of damp, zero-slump concrete against rigid form work until it is densely compacted and ready for immediate removal from form. Reference Section 04200, Masonry and Section 07900, Joint Sealing for related sections.

1.4 SUBMITTALS

Submit the following in accordance with Section 01330, "Submittal Procedures."

SD-03 Product Data

Test results of cast stone components made previously by manufacturer.

SD-02 Shop Drawings

Shop Drawings; G

Include profiles, cross sections, reinforcement, exposed faces, arrangement of joints, anchoring methods, anchors, annotation of components, and their locations in project.

SD-04 Samples

Samples; G

Provide three different pieces of actual cast stone components, 12 inches square, illustrating the range of color matching the split block units furnished for each project. The units shall have a smooth texture similar to cut stone. Upon approval color and texture, provide sample to be installed in sample masonry walls that shall not remain as part of the completed work.

1.5 QUALITY ASSURANCE

Manufacturer shall be a current producer member of Cast Stone Institute, with a minimum of 5 years of experience in producing cast stone of types required for project.

1.6 DELIVERY, STORAGE, AND HANDLING

a. Deliver cast stone components secured to shipping pallets and protected from damage and discoloration, protect corners from damage and number each piece individually to match shop drawings and schedules.

b. Store cast stone components and installation materials in accordance with manufacturer's instructions on pallets with non-staining, waterproof covers, ventilate under covers to prevent condensation and prevent contact with dirt.

c. During handling, protect cast stone components during handling and installation to prevent chipping, cracking, or other damage.

PART 2 PRODUCTS

2.1 GENERAL REQUIREMENTS

Provide cast stone units complying with ASTM C 1364. Casting Method shall be (or equal), Vibrant Dry Tamp. Units shall have a Compressive Strength per ASTM C 1194 of 6,500 psi minimum at 28 days and absorption per ASTM C 642 or ASTM C 1195 of 6 percent maximum at 28 days.

The units shall have a fine-grained texture, similar to natural stone with no bug holes, air voids, or other surface blemishes. Maximum color variation per ASTM D 2244 of 2 percent hue; 6 percent lightness, chroma, and hue combined.

2.1.1 CAST STONE MATERIALS

a. Portland Cement: ASTM C 150, Type I, white or gray as required to match sample.

b. Coarse Aggregate: ASTM C 33, except for gradation; granite, quartz, or limestone.

c. Fine Aggregate: ASTM C 33, except for gradation; natural or manufactured sands.

d. Pigments: ASTM C 979, inorganic iron oxides.

e. Admixtures: ASTM C 494.

f. Water: Potable.

2.1.2 Reinforcing

All reinforcing bars and mesh in cast stone components are either galvanized or epoxy coated.

a. Bars: ASTM A 615/A 615M, galvanized or epoxy coated.

b. Mesh: ASTM A 185, galvanized or epoxy coated.

2.1.3 MORTAR MATERIALS

a. Mortar: ASTM C 270, Type N.

2.1.4 ACCESSORIES

a. Anchors: Non-corrosive type, sized for conditions, Type 304 stainless steel.

b. Sealant: As specified in Section 07900.

c. Cleaner:

(1) Manufacturer's standard-strength, general-purpose cleaner designed for removing mortar and grout stains, efflorescence, and other construction stains from new masonry surfaces without discoloring or damaging masonry surfaces.

(2) Expressly approved for intended use by cast stone manufacturer and expressly approved by cleaner manufacturer for use on cast stone and adjacent masonry materials.

2.2 FABRICATION

a. Shapes: Unless otherwise indicated on drawings, provide:

(1) Suitable wash on exterior sills, copings, projecting courses, and components with exposed top surfaces.

(2) Drips on projecting components, wherever possible.

(3) 3/8" weep holes @24" o.c. for flush units.

b. Reinforcement: Provide reinforcement as required to withstand handling and structural stresses.

(1) Comply with ACI 318.

(2) Provide reinforcement of a minimum of 0.25 percent of cross-section area.

c Curing:

(1) Cure cast stone components with a direct fired steam generator at a minimum temperature of 105 degrees F for a minimum of 6 hours, within 12 hours of fabrication.

(2) Cure cast stone components in presence of carbon monoxide and carbon dioxide to promote carbonation at surface, to minimize efflorescence.

d. Finishing: Remove cement film from exposed surfaces before packaging for shipment.

e. Color: Cast stone components shall match color of the precast architectural concrete plinth specified in Section 03413.

f. Tolerances: Fabricate cast stone components within specified tolerances.

(1) All Dimensions: Plus or minus 1/8 inch.

(2) Maximum Bow, Camber, or Twist: Length/360.

PART 3 EXECUTION

3.1 EXAMINATION

Examine construction to receive cast stone components. Notify contract officer if construction is not acceptable. Do not begin installation until unacceptable conditions have been corrected.

3.2 INSTALLATION

General: Upon approval of Shop Drawings and Samples, install cast stone components in conjunction with masonry, complying with requirements of Section 04200.

a. Setting:

(1) Drench cast stone components with clear, running water

immediately before installation.

(2) Do not use pry bars or other equipment in a manner that could damage cast stone components.

(3) Fill dowel holes and anchor slots completely with mortar or non-shrink grout.

(4) Set cast stone components in a full bed of mortar, unless otherwise detailed.

(5) Fill vertical joints with mortar.

(6) Make all joints 3/8 inch, except as otherwise detailed.

(7) Leave head joints in copings and similar components open for sealant.

(8) Rake mortar joints 3/4 inch for pointing. Sponge face of each stone to remove excess mortar.

(9) Tuck point joints to a slight concave profile.

b. Sealant Joints:

(1) Comply with requirements of Section 07900.

(2) Prime ends of cast stone components, insert properly sized foam backing rod, and install sealant using sealant gun.

(3) Provide sealant joints at following locations and as otherwise detailed:

a. Cast stone components with exposed tops.
b. Joints at relieving angles.
c. At control and expansion joints.

3.3 TOLERANCES

Installation Tolerances: Comply with requirements of Cast Stone Institute Technical Manual for installation tolerances, unless otherwise specified.

a. Variation from Plumb: Do not exceed 1/8 inch in 10 feet or 1/4 inch in 20 feet or more

b. Variation from Level: Do not exceed 1/8 inch in 10 feet, 1/4 inch in 20 feet, or 3/8 inch maximum.

c. Variation in Joint Width: Do not vary joint thickness more than 1/8 inch in 36 inches or 1/4 of nominal joint width, whichever is less.

d. Variation in Plane Between Adjacent Surfaces (Lipping): Do not exceed 1/16-inch difference between planes of adjacent units or adjacent surfaces indicated to be flush with units.

3.4 ADJUSTING

Surface Repair:

a. Repair chipping and other surface damage noticeable when viewed in direct daylight at 10 feet.

b. Repair with matching touchup material provided by manufacturer and in accordance with manufacturer's instructions.

c. Repair methods and results to be approved by contracting officer.

3.5 CLEANING

a. In-Progress Cleaning:

(1) Clean cast stone components as work progresses.

(2) Remove mortar fins and smears before tooling joints.

b. Final Cleaning:

(1) Clean exposed cast stone, after mortar is thoroughly set and cured.

(2) Cleaner:

a. Wet surfaces with water before applying cleaner.

b. Apply cleaner to cast stone in accordance with manufacturer's instructions.

c. Remove cleaner promptly by rinsing thoroughly with clear water.

3.6 PROTECTION

a. Protect cast stone components from splashing and other damage.

-- End of Section --

SECTION 05090

WELDING, STRUCTURAL
09/98

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.

AMERICAN INSTITUTE OF STEEL CONSTRUCTION (AISC)

AISC ASD Spec	(1989) Specification for Structural Steel Buildings - Allowable Stress Design, Plastic Design

AMERICAN SOCIETY FOR NONDESTRUCTIVE TESTING (ASNT)

ASNT RP SNT-TC-1A	(1996) Recommended Practice SNT-TC-1A

AMERICAN WELDING SOCIETY (AWS)

AWS A2.4	(1998) Standard Symbols for Welding, Brazing and Nondestructive Examination
AWS A3.0	(1994) Standard Welding Terms and Definitions
AWS D1.1	(1998) Structural Welding Code - Steel
AWS Z49.1	(1999) Safety in Welding and Cutting and Allied Processes

1.2 DEFINITIONS

Definitions of welding terms shall be in accordance with AWS A3.0.

1.3 GENERAL REQUIREMENTS

The design of welded connections shall conform to AISC ASD Spec unless otherwise indicated or specified. Material with welds will not be accepted unless the welding is specified or indicated on the drawings or otherwise approved. Welding shall be as specified in this section, except where additional requirements are shown on the drawings or are specified in other sections. Welding shall not be started until welding procedures, inspectors, nondestructive testing personnel, welders, welding operators, and tackers have been qualified and the submittals approved by the Contracting Officer. Qualification testing shall be performed at or near the work site. Each Contractor performing welding shall maintain records of the test results obtained in welding procedure, welder, welding operator, and tacker performance qualifications.

1.4 SUBMITTALS

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are for information only. When used, a designation following the "G" designation identifies the office that will review the submittal for the Government. The following shall be submitted in accordance with Section 01330 SUBMITTAL PROCEDURES:

SD-03 Product Data

Welding Procedure Qualifications; G
Welder, Welding Operator, and Tacker Qualification; G
Inspector Qualification; G
Previous Qualifications;
Prequalified Procedures;

Copies of the welding procedure specifications; the procedure qualification test records; and the welder, welding operator, or tacker qualification test records.

SD-06 Test Reports

Quality Control; G

A quality assurance plan and records of tests and inspections.

1.5 WELDING PROCEDURE QUALIFICATIONS

Except for prequalified (per AWS D1.1) and previously qualified procedures, each Contractor performing welding shall record in detail and shall qualify the welding procedure specification for any welding procedure followed in the fabrication of weldments. Qualification of welding procedures shall conform to AWS D1.1 and to the specifications in this section. Copies of the welding procedure specification and the results of the procedure qualification test for each type of welding which requires procedure qualification shall be submitted for approval. Approval of any procedure, however, will not relieve the Contractor of the sole responsibility for producing a finished structure meeting all the requirements of these specifications. This information shall be submitted on the forms in Appendix E of AWS D1.1. Welding procedure specifications shall be individually identified and shall be referenced on the detail drawings and erection drawings, or shall be suitably keyed to the contract drawings. In case of conflict between this specification and AWS D1.1, this specification governs.

1.5.1 Previous Qualifications

Welding procedures previously qualified by test may be accepted for this contract without requalification if the following conditions are met:

a. Testing was performed by an approved testing laboratory, technical consultant, or the Contractor's approved quality control organization.

b. The qualified welding procedure conforms to the requirements of this specification and is applicable to welding conditions encountered under this contract.

c. The welder, welding operator, and tacker qualification tests conform to the requirements of this specification and are applicable to welding conditions encountered under this contract.

1.5.2 Prequalified Procedures

Welding procedures which are considered prequalified as specified in AWS D1.1 will be accepted without further qualification. The Contractor shall submit for approval a listing or an annotated drawing to indicate the joints not prequalified. Procedure qualification shall be required for these joints.

1.5.3 Retests

If welding procedure fails to meet the requirements of AWS D1.1, the procedure specification shall be revised and requalified, or at the Contractor's option, welding procedure may be retested in accordance with AWS D1.1. If the welding procedure is qualified through retesting, all test results, including those of test welds that failed to meet the requirements, shall be submitted with the welding procedure.

1.6 WELDER, WELDING OPERATOR, AND TACKER QUALIFICATION

Each welder, welding operator, and tacker assigned to work on this contract shall be qualified in accordance with the applicable requirements of AWS D1.1 and as specified in this section. Welders, welding operators, and tackers who make acceptable procedure qualification test welds will be considered qualified for the welding procedure used.

1.6.1 Previous Personnel Qualifications

At the discretion of the Contracting Officer, welders, welding operators, and tackers qualified by test within the previous 6 months may be accepted for this contract without requalification if all the following conditions are met:

a. Copies of the welding procedure specifications, the procedure qualification test records, and the welder, welding operator, and tacker qualification test records are submitted and approved in accordance with the specified requirements for detail drawings.

b. Testing was performed by an approved testing laboratory, technical consultant, or the Contractor's approved quality control organization.

c. The previously qualified welding procedure conforms to the requirements of this specification and is applicable to welding conditions encountered under this contract.

d. The welder, welding operator, and tacker qualification tests conform to the requirements of this specification and are applicable to welding conditions encountered under this contract.

1.6.2 Certificates

Before assigning any welder, welding operator, or tacker to work under this contract, the Contractor shall submit the names of the welders, welding operators, and tackers to be employed, and certification that each individual is qualified as specified. The certification shall state the type of welding and positions for which the welder, welding operator, or tacker is qualified, the code and procedure under which the individual is qualified, the date qualified, and the name of the firm and person certifying the qualification tests. The certification shall be kept on

file, and 3 copies shall be furnished. The certification shall be kept current for the duration of the contract.

1.6.3 Renewal of Qualification

Requalification of a welder or welding operator shall be required under any of the following conditions:

a. It has been more than 6 months since the welder or welding operator has used the specific welding process for which he is qualified.

b. There is specific reason to question the welder or welding operator's ability to make welds that meet the requirements of these specifications.

c. The welder or welding operator was qualified by an employer other than those firms performing work under this contract, and a qualification test has not been taken within the past 12 months. Records showing periods of employment, name of employer where welder, or welding operator, was last employed, and the process for which qualified shall be submitted as evidence of conformance.

d. A tacker who passes the qualification test shall be considered eligible to perform tack welding indefinitely in the positions and with the processes for which he is qualified, unless there is some specific reason to question the tacker's ability. In such a case, the tacker shall be required to pass the prescribed tack welding test.

1.7 INSPECTOR QUALIFICATION

Inspector qualifications shall be in accordance with AWS D1.1. Nondestructive testing personnel shall be qualified in accordance with the requirements of ASNT RP SNT-TC-1A for Levels I or II in the applicable nondestructive testing method. The inspector may be supported by assistant welding inspectors who are not qualified to ASNT RP SNT-TC-1A, and assistant inspectors may perform specific inspection functions under the supervision of the qualified inspector.

1.8 SYMBOLS

Symbols shall be in accordance with AWS A2.4, unless otherwise indicated.

1.9 SAFETY

Safety precautions during welding shall conform to AWS Z49.1.

PART 2 PRODUCTS

2.1 WELDING EQUIPMENT AND MATERIALS

All welding equipment, electrodes, welding wire, and fluxes shall be capable of producing satisfactory welds when used by a qualified welder or welding operator performing qualified welding procedures. All welding equipment and materials shall comply with the applicable requirements of AWS D1.1.

PART 3 EXECUTION

3.1 WELDING OPERATIONS

3.1.1 Requirements

Workmanship and techniques for welded construction shall conform to the requirements of AWS D1.1 and AISC ASD Spec. When AWS D1.1 and the AISC ASD Spec specification conflict, the requirements of AWS D1.1 shall govern.

3.1.2 Identification

Welds shall be identified in one of the following ways:

a. Written records shall be submitted to indicate the location of welds made by each welder, welding operator, or tacker.

b. Each welder, welding operator, or tacker shall be assigned a number, letter, or symbol to identify welds made by that individual. The Contracting Officer may require welders, welding operators, and tackers to apply their symbol next to the weld by means of rubber stamp, felt-tipped marker with waterproof ink, or other methods that do not cause an indentation in the metal. For seam welds, the identification mark shall be adjacent to the weld at 3 foot intervals. Identification with die stamps or electric etchers shall not be allowed.

3.2 QUALITY CONTROL

Testing shall be done by an approved inspection or testing laboratory or technical consultant; or if approved, the Contractor's inspection and testing personnel may be used instead of the commercial inspection or testing laboratory or technical consultant. The Contractor shall perform visual inspection to determine conformance with paragraph STANDARDS OF ACCEPTANCE. Procedures and techniques for inspection shall be in accordance with applicable requirements of AWS D1.1, except that in radiographic inspection only film types designated as "fine grain," or "extra fine," shall be employed.

3.3 STANDARDS OF ACCEPTANCE

Dimensional tolerances for welded construction, details of welds, and quality of welds shall be in accordance with the applicable requirements of AWS D1.1 and the contract drawings. Nondestructive testing shall be by visual inspection methods. The minimum extent of nondestructive testing shall be 100 percent of welds or joints.

3.3.1 Nondestructive Examination

The welding shall be subject to inspection and tests in the mill, shop, and field. Inspection and tests in the mill or shop will not relieve the Contractor of the responsibility to furnish weldments of satisfactory quality. When materials or workmanship do not conform to the specification requirements, the Government reserves the right to reject material or workmanship or both at any time before final acceptance of the structure containing the weldment.

3.3.2 Destructive Tests

When metallographic specimens are removed from any part of a structure, the Contractor shall make repairs. The Contractor shall employ qualified welders or welding operators, and shall use the proper joints and welding procedures, including peening or heat treatment if required, to develop the

full strength of the members and joints cut and to relieve residual stress.

3.4 GOVERNMENT INSPECTION AND TESTING

In addition to the inspection and tests performed by the Contractor for quality control, the Government will perform inspection and testing for acceptance to the extent determined by the Contracting Officer. The costs of such inspection and testing will be borne by the Contractor if unsatisfactory welds are discovered, or by the Government if the welds are satisfactory. The work may be performed by the Government's own forces or under a separate contract for inspection and testing. The Government reserves the right to perform supplemental nondestructive and destructive tests to determine compliance with paragraph STANDARDS OF ACCEPTANCE.

3.5 CORRECTIONS AND REPAIRS

When inspection or testing indicates defects in the weld joints, the welds shall be repaired using a qualified welder or welding operator as applicable. Corrections shall be in accordance with the requirements of AWS D1.1 and the specifications. Defects shall be repaired in accordance with the approved procedures. Defects discovered between passes shall be repaired before additional weld material is deposited. Wherever a defect is removed and repair by welding is not required, the affected area shall be blended into the surrounding surface to eliminate sharp notches, crevices, or corners. After a defect is thought to have been removed, and before rewelding, the area shall be examined by suitable methods to ensure that the defect has been eliminated. Repair welds shall meet the inspection requirements for the original welds. Any indication of a defect shall be regarded as a defect, unless reevaluation by nondestructive methods or by surface conditioning shows that no unacceptable defect is present.

-- End of Section --

SECTION 05120

STRUCTURAL STEEL
01/02

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.

AMERICAN INSTITUTE OF STEEL CONSTRUCTION (AISC)

AISC ASD Manual	(1989) Manual of Steel Construction Allowable Stress Design
AISC ASD/LRFD Vol II	(1992) Manual of Steel Construction Vol II: Connections
AISC Design Guide No. 10	(1989) Erection Bracing of Low-Rise Structural Steel Frames
AISC FCD	(1995a) Quality Certification Program
AISC LRFD Vol II	(1995) Manual of Steel Construction Load & Resistance Factor Design, Vol II: Structural Members, Specifications & Codes
AISC S303	(2000) Code of Standard Practice for Steel Buildings and Bridges

AMERICAN SOCIETY FOR TESTING AND MATERIALS (ASTM)

ASTM A 307	(2000) Carbon Steel Bolts and Studs, 60 000 PSI Tensile Strength
ASTM A 325	(2000) Structural Bolts, Steel, Heat Treated, 120/105 ksi Minimum Tensile Strength
ASTM A 36/A 36M	(2000a) Carbon Structural Steel
ASTM A 490	(2000) Heat-Treated Steel Structural Bolts, 150 ksi Minimum Tensile Strength
ASTM A 500	(1999) Cold-Formed Welded and Seamless Carbon Steel Structural Tubing in Rounds and Shapes
ASTM A 53/A 53M	(2001) Pipe, Steel, Black and Hot-Dipped, Zinc-Coated, Welded and Seamless
ASTM A 563	(2000) Carbon and Alloy Steel Nuts
ASTM A 572/A 572M	(2000a) High-Strength Low-Alloy

	Columbium-Vanadium Structural Steel
ASTM A 6/A 6M	(2001) General Requirements for Rolled Structural Steel Bars, Plates, Shapes, and Sheet Piling
ASTM A 992/A 992M	(2000) Steel for Structural Shapes For Use in Building Framing
ASTM F 436	(2000) Hardened Steel Washers
ASTM F 844	(2000) Washers, Steel, Plain (Flat), Unhardened for General Use

AMERICAN WELDING SOCIETY (AWS)

AWS A2.4	(1998) Standard Symbols for Welding, Brazing and Nondestructive Examination
AWS D1.1	(2000) Structural Welding Code - Steel

ASME INTERNATIONAL (ASME)

ASME B46.1	(1995) Surface Texture (Surface Roughness, Waviness, and Lay)

MASTER PAINTERS INSTITUTE (MPI)

MPI 79	(2001) Marine Alkyd Metal Primer

1.2 GENERAL REQUIREMENTS

Structural steel fabrication and erection shall be performed by an organization experienced in structural steel work of equivalent magnitude. The Contractor shall be responsible for correctness of detailing, fabrication, and for the correct fitting of structural members. Connections, for any part of the structure not shown on the contract drawings, shall be considered simple shear connections and shall be designed and detailed in accordance with pertinent provisions of AISC ASD Manual and AISC LRFD Vol II. Substitution of sections or modification of connection details will not be accepted unless approved by the Contracting Officer. AISC ASD Manual and AISC ASD/LRFD Vol II shall govern the work. Welding shall be in accordance with AWS D1.1; except that welding for critical applications shall be in accordance with Section 05090 WELDING, STRUCTURAL or paragraph WELDING. High-strength bolting shall be in accordance with AISC ASD Manual.

1.3 SUBMITTALS

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are for information only. When used, a designation following the "G" designation identifies the office that will review the submittal for the Government. The following shall be submitted in accordance with Section 01330 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Structural Steel; G
Structural Connections; G

Shop and erection details including members (with their connections) not shown on the contract drawings. Welds shall be indicated by standard welding symbols in accordance with AWS A2.4.

SD-03 Product Data

Erection; G

Prior to erection, erection plan of the structural steel framing describing all necessary temporary supports, including the sequence of installation and removal.

Welding; G

WPS not prequalified.

WPS prequalified.

SD-07 Certificates

Mill Test Reports

Certified copies of mill test reports for structural steel, structural bolts, nuts, washers and other related structural steel items.

Welder Qualifications; G

Certified copies of welder qualifications test records showing qualification in accordance with AWS D1.1.

Welding Inspector; G

Welding Inspector qualifications.

Fabrication; G

A copy of the AISC certificate indicating that the fabrication plant meets the specified structural steelwork category.

1.4 MILL TEST REPORTS

Reports shall attest that the structural steel furnished contains no less than 25 percent recycled scrap steel and meets the requirements specified, prior to the installation.

1.5 STORAGE

Material shall be stored out of contact with the ground in such manner and location as will minimize deterioration.

1.6 WELDER QUALIFICATIONS

See Section 05090.

1.7 WELDING INSPECTOR

Welding Inspector qualifications shall be in accordance with AWS D1.1

PART 2 PRODUCTS

2.1 STRUCTURAL STEEL

2.1.1 Carbon Grade Steel

Carbon grade steel shall conform to ASTM A 36/A 36M.

2.1.2 High-Strength Low-Alloy Steel

High-strength low-alloy steel shall conform to ASTM A 572/A 572M, Grade 50.

2.1.3 Structural Shapes for Use in Building Framing

Wide flange shapes in accordance with ASTM A 992/A 992M shall be used where indicated on the drawings.

2.2 STRUCTURAL TUBING

Structural tubing shall conform to ASTM A 500, Grade B.

2.3 STEEL PIPE

Steel pipe shall conform to ASTM A 53/A 53M, Type E, Grade B.

2.4 HIGH STRENGTH BOLTS AND NUTS

High strength bolts shall conform to ASTM A 325, Type 1 with carbon steel nuts conforming to ASTM A 563, Grade C, DH.

2.5 CARBON STEEL BOLTS AND NUTS

Carbon steel bolts shall conform to ASTM A 307, Grade A with carbon steel nuts conforming to ASTM A 563, Grade A.

2.6 NUTS DIMENSIONAL STYLE

Carbon steel nuts shall be Heavy Hex style when used with ASTM A 307 bolts or Heavy Hex style when used with ASTM A 325 or ASTM A 490 bolts.

2.7 WASHERS

Plain washers shall conform to ASTM F 844. Other types, when required, shall conform to ASTM F 436.

2.8 PAINT

Paint shall conform to MPI 79 Section 09900.

PART 3 EXECUTION

3.1 FABRICATION

Fabrication shall be in accordance with the applicable provisions of AISC ASD Manual. Fabrication and assembly shall be done in the shop to the greatest extent possible. The fabricating plant shall be certified under the AISC FCD for Category SBD (Conventional Steel Building Structures) structural steelwork. Compression joints depending on contact bearing

shall have a surface roughness not in excess of 500 micro inches as determined by ASME B46.1, and ends shall be square within the tolerances for milled ends specified in ASTM A 6/A 6M. Structural steelwork, except surfaces of steel to be encased in concrete, surfaces to be field welded, surfaces to be fireproofed, and contact surfaces of friction-type high-strength bolted connections shall be prepared for painting in accordance with endorsement "P" of AISC FCD and primed with the specified paint.

3.2 ERECTION

a: Erection of structural steel, except as indicated in item b. below, shall be in accordance with the applicable provisions of AISC ASD Manual. Erection plan shall be reviewed, stamped and sealed by a structural engineer licensed by the state in which the project is located.

b. For low-rise structural steel buildings (60 feet tall or less and a maximum of 2 stories), the erection plan shall conform to AISC S303 and the structure shall be erected in accordance withAISC Design Guide No. 10.

3.2.1 Structural Connections

Anchor bolts and other connections between the structural steel and foundations shall be provided and shall be properly located and built into connecting work. Field welded structural connections shall be completed before load is applied. Tighten high-strength bolts to correct bolt tension in accordance with AISC Manual, Part 5, "Allowable Stress Design Specifications for Structural Joints using ASTM A 325 or ASTM A 490 bolts.

3.2.2 Base Plates and Bearing Plates

Column base plates for columns and bearing plates for beams, girders, and similar members shall be provided. Base plates and bearing plates shall be provided with full bearing after the supported members have been plumbed and properly positioned, but prior to placing superimposed loads. Separate setting plates under column base plates will not be permitted. The area under the plate shall be damp-packed solidly with bedding mortar, except where nonshrink grout is indicated on the drawings. Bedding mortar and grout shall be as specified in Section 03300 CAST-IN-PLACE STRUCTURAL CONCRETE.

3.2.3 Field Priming

After erection, the field bolt heads and nuts, field welds, and any abrasions in the shop coat shall be cleaned and primed with paint of the same quality as that used for the shop coat.

3.3 WELDING

The contractor shall develop and submit the Welding Procedure Specifications (WPS) for all welding, including welding done using prequalified procedures. Prequalified procedures may be submitted for information only; however, procedures that are not prequalified shall be submitted for approval.

-- End of Section --

SECTION 05210

STEEL JOISTS
01/02

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.

STEEL JOIST INSTITUTE (SJI)

SJI Specs & Tables	(1994) Standard Specifications Load Tables and Weight Tables for Steel Joists and Joist Girders

1.2 SUBMITTALS

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are for information only. When used, a designation following the "G" designation identifies the office that will review the submittal for the Government. The following shall be submitted in accordance with Section 01330 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Steel Joists; G

Detail drawings shall include fabrication and erection details, specifications for shop painting, and identification markings of joists.

SD-07 Certificates

Steel Joists; G

Certificates stating that the steel joists have been designed and manufactured in accordance with SJI Specs & Tables. Certificates shall be stamped by a registered professional engineer and shall list the design loads and combinations used. Complete engineering design computations stamped by a registered professional engineer may be submitted in lieu of the certification.

1.3 GENERAL REQUIREMENTS

Steel joists are designated on the drawings in accordance with the standard designations of the Steel Joist Institute. Joists of other standard designations or joists with properties other than those shown may be substituted for the joists designated provided the structural properties are equal to or greater than those of the joists shown and provided all other specified requirements are met.

1.4 DELIVERY AND STORAGE

Materials shall be delivered to the site in undamaged condition and stored off the ground in a well drained location, protected from damage, and easily accessible for inspection and handling.

PART 2 PRODUCTS

2.1 OPEN WEB STEEL JOISTS

Open web steel joists shall conform to SJI Specs & Tables, K-Series. Joists shall be designed to support the loads given in the standard load tables of SJI Specs & Tables and the loads indicated on the drawings.

2.2 ACCESSORIES AND FITTINGS

Accessories and fittings, including end supports and bridging, shall be in accordance with the standard specifications under which the members were designed.

2.3 SHOP PAINTING

Joists and accessories shall be shop painted with a rust-inhibiting primer paint. For joists which will be finish painted under Section 09900 PAINTING, GENERAL, the primer paint shall be limited to a primer which is compatible with the specified finish paint.

PART 3 EXECUTION

3.1 ERECTION

Installation of joists shall be in accordance with the standard specification under which the member was produced. Joists hall be handled in a manner to avoid damage. Damaged joists shall be removed from the site, except when field repair is approved and such repairs are satisfactorily made in accordance with the manufacturer's recommendations. Joists shall be accurately set, and end anchorage shall be in accordance with the standard specification under which the joists were produced. For spans over 40 ft through 60 ft one row of bridging nearest midspan shall be bolted diagonal bridging; for spans over 60 ft bolted diagonal bridging shall be used instead of welded horizontal bridging. Joist bridging and anchoring shall be secured in place prior to the application of any construction loads. Any temporary loads shall be distributed so that the carrying capacity of any joist is not exceeded. Loads shall not be applied to bridging during construction or in the completed work. Abraded, corroded, and field welded areas shall be cleaned and touched up with the same type of paint used in the shop painting.

-- End of Section --

SECTION 05300

STEEL DECKING
01/02

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.

AMERICAN IRON AND STEEL INSTITUTE (AISI)

AISI Cold-Formed Mnl	(1996) Cold-Formed Steel Design Manual

AMERICAN SOCIETY FOR TESTING AND MATERIALS (ASTM)

ASTM A 611	(1997) Structural Steel (SS), Sheet, Carbon, Cold-Rolled
ASTM A 653/A 653M	(2000) Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process
ASTM A 780	(2000) Repair of Damaged and Uncoated Areas of Hot-Dipped Galvanized Coatings

AMERICAN WELDING SOCIETY (AWS)

AWS D1.3	(1998) Structural Welding Code - Sheet Steel

STEEL DECK INSTITUTE (SDI)

SDI Diaphragm Mnl	(1991) Diaphragm Design Manual
SDI Pub No. 29	(1995) Design Manual for Composite Decks, Form Decks, Roof Decks, and Cellular Metal Floor Deck with Electrical Distribution

THE SOCIETY FOR PROTECTIVE COATINGS (SSPC)

SSPC Paint 20	(1991) Zinc-Rich Primers (Type I - "Inorganic" and Type II - "Organic")

1.2 SUBMITTALS

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are for information only. When used, a designation following the "G" designation identifies the office that will review the submittal for the Government. The following shall be submitted in accordance with Section 01330 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Deck Units; G
Accessories; G
Attachments; G
Holes and Openings; G

Drawings shall include type, configuration, structural properties, location, and necessary details of deck units, accessories, and supporting members; size and location of holes to be cut and reinforcement to be provided; location and sequence of welded or fastener connections; and the manufacturer's erection instructions.

SD-03 Product Data

Deck Units; G

Design computations for the structural properties of the deck units or SDI certification that the units are designed in accordance with SDI specifications.

Attachments; G

Prior to welding operations, copies of qualified procedures and lists of names and identification symbols of qualified welders and welding operators.

SD-07 Certificates

Deck Units; G

Manufacturer's certificates attesting that the decking material meets the specified requirements.

1.3 DELIVERY, STORAGE, AND HANDLING

Deck units shall be delivered to the site in a dry and undamaged condition, stored off the ground with one end elevated, and stored under a weathertight covering permitting good air circulation. Finish of deck units shall be maintained at all times by using touch-up paint whenever necessary to prevent the formation of rust.

PART 2 PRODUCTS

2.1 DECK UNITS

Deck units shall conform to SDI Pub No. 29. Panels of maximum possible lengths shall be used to minimize end laps. Deck units shall be fabricated in lengths to span 3 or more supports with flush, telescoped, or nested 2 inchlaps at ends, and interlocking, or nested side laps, unless otherwise indicated. Deck with cross-sectional configuration differing from the units indicated may be used, provided that the properties of the proposed units, determined in accordance with AISI Cold-Formed Mnl, are equal to or greater than the properties of the units indicated and that the material will fit the space provided without requiring revisions to adjacent materials or systems.

2.1.1 Roof Deck

Steel deck used in conjunction with insulation and built-up roofing shall conform to ASTM A 611. Roof deck units shall be fabricated of the steel design thickness required by the design drawings and shall be zinc-coated in conformance with ASTM A 653/A 653M, G90 coating class.

2.1.2 Sump Pans

Sump pans shall be provided for roof drains as indicated and shall be minimum 0.075 inch thick steel, recessed type. Sump pans shall be shaped to meet roof slope by the supplier or by a sheet metal specialist. Bearing flanges of sump pans shall overlap steel deck a minimum of 3 inches. Opening in bottom of pan shall be shaped, sized, and reinforced to receive roof drain.

2.2 TOUCH-UP PAINT

Touch-up paint for zinc-coated units shall be an approved galvanizing repair paint with a high-zinc dust content. Welds shall be touched-up with paint conforming to SSPC Paint 20 in accordance with ASTM A 780. Finish of deck units and accessories shall be maintained by using touch-up paint whenever necessary to prevent the formation of rust.

2.3 ADJUSTING PLATES

Adjusting plates or segments of deck units shall be provided in locations too narrow to accommodate full-size units. As far as practical, the plates shall be the same thickness and configuration as the deck units.

2.4 CLOSURE PLATES

2.4.1 Closure Plates for Roof Deck

Voids above interior walls shall be closed with sheet metal where shown. Open deck cells at parapets, end walls, eaves, and openings through roofs shall be closed with sheet metal. Sheet metal shall be same thickness as deck units.

2.4.1.1 Sheet Metal

Where deck is cut for passage of pipes, ducts, columns, etc., and deck is to remain exposed, provide a neatly cut sheet metal collar to cover edges of deck. Do not cut deck until after installation of supplemental supports.

2.5 ACCESSORIES

The manufacturer's standard accessories shall be furnished as necessary to complete the deck installation. Metal accessories shall be of the same material as the deck and have minimum design thickness as follows: saddles, 0.0474 inch; welding washers, 0.0598 inch; cant strip, 0.0295 inch; other metal accessories, 0.0358 inch; unless otherwise indicated. Accessories shall include but not be limited to saddles, welding washers, cant strips, butt cover plates, underlapping sleeves, and ridge and valley plates.

PART 3 EXECUTION

3.1 ERECTION

Erection of deck and accessories shall be in accordance with SDI Diaphragm Mnl and the approved detail drawings. Damaged deck and accessories

including material which is permanently stained or contaminated, with burned holes or deformed shall not be installed. The deck units shall be placed on secure supports, properly adjusted, and aligned at right angles to supports before being permanently secured in place. The deck shall not be used for storage or as a working platform until the units have been secured in position. Loads shall be distributed by appropriate means to prevent damage during construction and to the completed assembly. The maximum uniform distributed storage load shall not exceed the design live load. There shall be no loads suspended directly from the steel deck.

3.2 ATTACHMENTS

All fasteners shall be installed in accordance with the manufacturer's recommended procedure, except as otherwise specified. The deck units shall be welded with nominal 5/8 inch diameter puddle welds or fastened with screws to supports as indicated on the design drawings and in accordance with requirements of SDI Pub No. 29. All welding of steel deck shall be in accordance with AWS D1.3 using methods and electrodes as recommended by the manufacturer of the steel deck being used. Welds shall be made only by operators previously qualified by tests prescribed in AWS D1.3 to perform the type of work required. Welding washers shall not be used at the connections of the deck to supports. Holes and similar defects will not be acceptable. Deck ends shall be lapped 2 inches. All partial or segments of deck units shall be attached to structural supports in accordance with Section 2.5 of SDI Diaphragm Mnl. All metal deck units damaged by welding "blowholes" shall be repaired or replaced in accordance with the recommendation of the deck manufacturer as directed by the Contracting Officer.

3.3 HOLES AND OPENINGS

All holes and openings required shall be coordinated with the drawings, specifications, and other trades. Holes and openings shall be drilled or cut, reinforced and framed as indicated on the drawings or described in the specifications and as required for rigidity and load capacity. Holes and openings less than 6 inches across require no reinforcement. Holes and openings 6 to 12 inches across shall be reinforced by 0.0474 inch thick steel sheet at least 12 inches wider and longer than the opening and be fastened to the steel deck at each corner of the sheet and at a maximum of 6 inches on center. Holes and openings larger than 12 inches shall be reinforced by steel angles installed perpendicular to the steel joists and supported by the adjacent steel joists. See framing detail shown on SS-603. Steel angles shall be installed perpendicular to the deck ribs and shall be fastened to the angles perpendicular to the steel joists. Openings must not interfere with seismic members such as chords and drag struts.

3.4 PREPARATION OF FIRE-PROOFED SURFACES

Deck surfaces, both composite and noncomposite, which are to receive sprayed-on fireproofing, shall be galvanized and shall be free of all grease, mill oil, paraffin, dirt, salt, and other contaminants which impair adhesion of the fireproofing. Any required cleaning shall be done prior to steel deck installation using a cleaning method that is compatible with the sprayed-on fireproofing.

-- End of Section --

SECTION 05400

COLD-FORMED STEEL FRAMING
03/99

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by the basic designation only.

AMERICAN IRON AND STEEL INSTITUTE (AISI)

AISI Cold-Formed Spec	(1996) Specification & Commentary for the Design of Cold-Formed Steel Structural Members (Part V of the Cold-Formed Steel Design Manual)

AMERICAN SOCIETY FOR TESTING AND MATERIALS (ASTM)

ASTM A 123/A 123M	(1997ae1) Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products
ASTM A 153/A 153M	(1998) Zinc Coating (Hot-Dip) on Iron and Steel Hardware
ASTM A 370	(1997a) Mechanical Testing of Steel Products
ASTM A 653/A 653M	(1999) Steel Sheet, Zinc Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process
ASTM B 633	(1985; R 1998) Electrodeposited Coatings of Zinc on Iron and Steel
ASTM C 955	(1998) Load-Bearing (Transverse and Axial) Steel Studs, Runners (Tracks), and Bracing or Bridging for Screw Application of Gypsum Panel Products and Metal Plaster Bases
ASTM E 329	(1998) Agencies Engaged in the Testing and/or Inspection of Materials Used in Construction

AMERICAN WELDING SOCIETY (AWS)

AWS D1.3	(1998) Structural Welding Code - Sheet Steel

SOCIETY OF AUTOMOTIVE ENGINEERS INTERNATIONAL (SAE)

SAE J 78	(1998) Steel Self Drilling Tapping Screws

1.2 SUBMITTALS

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are for information only. When used, a designation following the "G" designation identifies the office that will review the submittal for the Government. The following shall be submitted in accordance with Section 01330 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Framing Components; G

a. Cross sections, plans, and/or elevations showing component types and locations for each framing application; including shop coatings and material thicknesses for each framing component.

b. Connection details showing fastener type, quantity, location, and other information to assure proper installation.

c. Drawings depicting panel configuration, dimensions, components, locations, and construction sequence if the Contractor elects to install prefabricated/prefinished frames.

SD-07 Certificates

Mill Certificates; G

Mill certificates or test reports from independent testing agency, qualified in accordance with ASTM E 329, showing that the steel sheet used in the manufacture of each cold-formed component complies with the minimum yield strengths and uncoated steel thickness specified. Test reports shall be based on the results of three coupon tests in accordance with ASTM A 370.

Welds

Certified copies of welder qualifications test records showing qualification in accordance with AWS D1.3.

1.3 DELIVERY, HANDLING AND STORAGE

Materials shall be delivered and handled preventing bending or other damage, and avoiding contact with soil or other contaminating materials. Finish of the framing members shall be maintained at all times, using an approved high zinc dust content, galvanizing repair paint whenever necessary to prevent the formation of rust.

PART 2 PRODUCTS

2.1 STEEL STUDS, TRACKS, BRACING, BRIDGING, AND ACCESSORIES

Framing components shall comply with ASTM C 955 and the following:

a. Unless otherwise shown, material shall be corrosion-resistant steel complying with ASTM A 653/A 653M, Grade 33 or higher, having a minimum yield of 33,000 psi and a G 60 minimum zinc coating.

b. Minimum uncoated steel thickness (design thickness times 0.95):

(1). Unless otherwise shown, studs and tracks: 0.0329 inch (Tracks shall not to be less than stud thickness/gauge).

(2). Bracing and bridging: Thickness as shown on the drawings.

(3). Accessories: Standard thickness as provided by the manufacturer.

c. Unless otherwise shown, stud and track web depth: 3-5/8 inches.

d. Unless otherwise shown, stud flange width: 1-3/8 inches.

e. Minimum stud effective section properties:

(1) Sx = 0.215 in^3.

(2) Ix = 0.435 in^4.

(3) Mx = 4240 in-lb.

2.2 MARKINGS

Studs and track shall have product markings on the web of the section. The markings shall be repeated throughout the length of the member at a maximum spacing of 4 feet on center and shall be legible and easily read. The product marking shall include the following:

a. Manufacturer's identification and Mill Certificates.

b. Minimum delivered uncoated steel thickness.

c. Protective coating designator.

d. Minimum yield strength.

2.3 CONNECTIONS

Unless otherwise shown, screws for steel-to-steel connections shall be self-drilling tapping in compliance with SAE J 78 of the type, size, and location as shown on the drawings. Electroplated screws shall have a Type II coating in accordance with ASTM B 633. Screws, bolts, and anchors shall be hot-dipped galvanized in accordance with ASTM A 123/A 123M or ASTM A 153/A 153M as appropriate. Screws bolts, and anchors shall be hot dipped galvanized in accordance with ASTM A 123/A 123M or ASTM A 153/A 153M as appropriate.

PART 3 EXECUTION

3.1 Delivery, Handling and Storage

a. Materials shall be delivered and handled in a manner to avoid bending or other damage and to avoid contact with the soil or other contaminating materials.

b. Finish of the framing members shall be maintained at all times, using an approved high zinc dust content galvanizing repair paint whenever necessary to prevent the formation of rust.

3.2 CONNECTIONS

3.2.1 Welds

All welding shall be performed in accordance with AWS D1.3, as modified by AISI Cold-Formed Spec. All welders, welding operations, and welding procedures shall be qualified according to AWS D1.3. All welds shall be cleaned and coated with rust inhibitive galvanizing paint.

3.2.2 Screws

Unless otherwise shown, screws shall be of the self-drilling self-tapping type, size, and location shown on the drawings. Screw penetration through joined materials shall not be less than three exposed threads. Minimum spacings and edge distances for screws shall be as specified in AISI Cold-Formed Spec. Screws covered by sheathing materials shall have low profile heads.

3.2.3 Anchors

Anchors shall be of the type, size, and location shown on the drawings.

3.3 INSTALLATION

3.3.1 General Requirements

a. Prefabricated frames shall be square, with components attached to prevent racking during fabrication, transportation, and lifting. Design and construction of frames shall include provisions for lifting.

b. Cutting of steel framing shall be by saw, shear, or plasma cutting equipment. Oxyacetylene torch cutting is not permitted.

c. Temporary bracing shall be provided and remain in place until work is permanently stabilized.

d. Abutting lengths of track shall be butt-welded, spliced, or each length securely anchored to a common structural element. Track shall be securely anchored to the supporting structure as shown on the drawings.

e. Splicing of framing components, other than track and tension members, is not permitted.

f. Wire tying of framing members is not permitted.

3.3.2 Non-Load Bearing Walls (Curtain walls)

a. Unless otherwise shown, studs shall be spaced 16 inches on center.

b. Studs shall be plumbed, aligned, and secured to the continuous runner tracks at each end, unless the stud end terminates at a deflection track.

c. Tracks shall be securely anchored to the supporting structure as shown on the drawings.

d. Unless otherwise shown, bridging spaced 48 inches shall be installed prior to the installation of facing materials.

e. Framed wall openings shall include headers and supporting components as shown on the drawings. Headers shall be installed in all openings that are larger than the stud spacing in a wall.

f. At wall openings for doors, windows and other similar features, the framing system shall provide for the installation and anchorage of the required subframes or finish frames. Steel frames shall be securely attached through built-in anchors to the nearest stud on each side of the opening with self-drilling screws. Double studs shall be provided at both jambs of all door openings.

g. Installation of sheathing, wallboards, or any other collateral material shall be performed in accordance with the product manufacturer's specifications.

h. Components (Deflection Track and/or Slide Clips) shall be provided at locations shown on the drawings to accommodate potential movements of Primary Frames. Construction shall accommodate a vertical movement of 1 inch.

3.4 TOLERANCES

Vertical alignment (plumbness) of studs shall be within 1/960th of the span. Horizontal alignment (levelness) of walls shall be within 1/960th of their respective lengths. Spacing of studs shall not be more than plus 1/8 inch from the designed spacing providing the the cumulative error does not exceed the requirements of the finishing material.

-- End of Section --

SECTION 05500

MISCELLANEOUS METAL
04/01

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.

AMERICAN SOCIETY FOR TESTING AND MATERIALS (ASTM)

ASTM A 36/A 36M	(2000) Carbon Structural Steel
ASTM A 53/A 53M	(1999b) Pipe, Steel, Black and Hot-Dipped, Zinc-Coated, Welded and Seamless
ASTM A 123/A 123M	(2000) Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products
ASTM A 283/A 283M	(2000) Low and Intermediate Tensile Strength Carbon Steel Plates
ASTM A 475	(1998) Zinc-Coated Steel Wire Strand
ASTM A 653/A 653M	(2000) Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process
ASTM A 924/A 924M	(1999) General Requirements for Steel Sheet, Metallic-Coated by the Hot-Dip Process
ASTM D 2047	(1999) Static Coefficient of Friction of Polish-Coated Floor Surfaces as Measured by the James Machine

AMERICAN WELDING SOCIETY (AWS)

AWS D1.1	(2000) Structural Welding Code - Steel

1.2 SUBMITTALS

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are for information only. When used, a designation following the "G" designation identifies the office that will review the submittal for the Government. The following shall be submitted in accordance with Section 01330 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Miscellaneous Metal Items; G

Provide detail drawings indicating material thickness, type, grade, and class; dimensions; and construction details for all items noted under PART 2 - PRODUCTS. Drawings shall include catalog cuts, erection details, manufacturer's descriptive data and installation instructions, and templates.

1.3 GENERAL REQUIREMENTS

The Contractor shall verify all measurements and shall take all field measurements necessary before fabrication. Welding to or on structural steel shall be in accordance with AWS D1.1. Items specified to be galvanized, when practicable and not indicated otherwise, shall be hot-dip galvanized after fabrication. Galvanizing shall be in accordance with ASTM A 123/A 123M, ASTM A 653/A 653M, or ASTM A 924/A 924M, as applicable. Exposed fastenings shall be compatible materials, shall generally match in color and finish, and shall harmonize with the material to which fastenings are applied. Materials and parts necessary to complete each item, even though such work is not definitely shown or specified, shall be included. Poor matching of holes for fasteners shall be cause for rejection. Fastenings shall be concealed where practicable. Thickness of metal and details of assembly and supports shall provide strength and stiffness. Joints exposed to the weather shall be formed to exclude water.

1.4 DISSIMILAR MATERIALS

Where dissimilar metals are in contact, or where aluminum is in contact with concrete, mortar, masonry, wet or pressure-treated wood, or absorptive materials subject to wetting, the surfaces shall be protected with a coat of bituminous paint or asphalt varnish.

1.5 WORKMANSHIP

Miscellaneous metalwork shall be well formed to shape and size, with sharp lines and angles and true curves. Drilling and punching shall produce clean true lines and surfaces. Welding shall be continuous along the entire area of contact except where tack welding is permitted. Exposed connections of work in place shall not be tack welded. Exposed welds shall be ground smooth. Exposed surfaces of work in place shall have a smooth finish, and unless otherwise approved, exposed riveting shall be flush. Where tight fits are required, joints shall be milled. Corner joints shall be coped or mitered, well formed, and in true alignment. Work shall be accurately set to established lines and elevations and securely fastened in place. Installation shall be in accordance with manufacturer's installation instructions and approved drawings, cuts, and details.

1.6 ANCHORAGE

Anchorage shall be provided where necessary for fastening miscellaneous metal items securely in place. Anchorage not otherwise specified or indicated shall include slotted inserts made to engage with the anchors, expansion shields, and power-driven fasteners when approved for concrete; toggle bolts and through bolts for masonry; machine and carriage bolts for steel; and lag bolts and screws for wood.

1.7 SHOP PAINTING

Surfaces of ferrous metal except galvanized surfaces, shall be cleaned and shop coated with the manufacturer's standard protective coating unless otherwise specified. Surfaces of items to be embedded in concrete shall

not be painted. Items to be finish painted shall be prepared according to manufacturer's recommendations or as specified.

PART 2 PRODUCTS

2.1 ACCESS DOORS AND PANELS

Doors and panels shall be flush type unless otherwise indicated. Frames for access doors shall be fabricated of not lighter than 16 gauge steel with welded joints and finished with anchorage for securing into construction. Access doors shall be a minimum of 14 by 20 inches and of not lighter than 14 gauge steel, with stiffened edges, complete with attachments. Access doors shall be hinged to frame and provided with a flush face, screw driver operated latch. Exposed metal surfaces shall have a shop applied prime coat.

2.2 CLEANOUT DOORS

Cleanout doors shall be galvanized, shall be provided with frames, and unless otherwise indicated, shall be sized to match flues. The frames shall have a continuous flange and anchors for securing into masonry. The doors shall be smokeproof, hinged, and shall have fastening devices to hold the door closed.

2.3 PIPE GUARDS

Pipe guards shall be heavy duty steel pipe conforming to ASTM A 53/A 53M, Type E or S, weight STD, black finish.

2.4 DOWNSPOUT BOOTS

Downspout boots shall be cast iron with receiving bells sized to fit downspouts.

2.5 FLOOR GRATINGS AND FRAMES

Carbon steel grating shall be provided as indicated. Edges shall be banded with bars 1/4 inch less in height than bearing bars for grating sizes above 3/4 inch. Banding bars shall be flush with the top of bearing grating. Frames shall be of welded steel construction finished to match the grating. Floor gratings and frames shall be galvanized after fabrication and field painted.

2.6 FLOOR PLATES

Floor plates shall be slip-resistant, carbon steel conforming to ASTM A 283/A 283M having a minimum static coefficient of friction of 0.50 when tested in accordance with ASTM D 2047. Wearing surface shall be aluminum oxide or silicon carbide. Frames and anchors shall all be welded steel construction designed to match cover. Covers shall have (2) 3/4-inch lift holes at each end and shall be raised-tread. Provide 8-inch diameter (verify size) hole for supply duct (reference mechanical drawings). Reference drawings for size and thickness.

2.7 GUY CABLES (BOILER FLUE)

Guy cables shall be prestretched, galvanized wire rope of the sizes indicated. Wire rope shall conform to ASTM A 475, high strength grade with Class A coating. Guys shall have a factory attached clevis top-end

fitting; guys shall have a factory attached open-bridge strand socket bottom-end fitting; guys shall be complete with oval eye, threaded anchor rods. Fittings and accessories shall be hot-dip galvanized. Reference Section 15569, WATER AND STEAM HEATING; GAS; up to 20 MBTUH for the boiler flue.

2.8 MIRROR FRAMES

Frames for plate glass mirrors larger than 18 by 30 inches shall be fabricated from corrosion-resisting steel with satin finish. Frames shall be provided with concealed fittings and tamperproof mountings.

2.9 MISCELLANEOUS

Miscellaneous plates and shapes for items that do not form a part of the structural steel framework, such as lintels, sill angles, miscellaneous mountings, and frames, shall be provided to complete the work.

Steel shapes used for lintels and shelf angles, precast embeds and attachments shall conform to ASTM A 36/A 36M. These steel members shall be hot-dip galvanized in accordance with ASTM A 123/A 123M.

PART 3 EXECUTION

3.1 GENERAL INSTALLATION REQUIREMENTS

All items shall be installed at the locations shown and according to the manufacturer's recommendations. Items listed below require additional procedures as specified.

3.2 REMOVABLE ACCESS PANELS

A removable access panel not less than 12 by 12 inches shall be installed directly below each valve, flow indicator, damper, or air splitter that is located above the ceiling, other than an acoustical ceiling, and that would otherwise not be accessible.

3.3 INSTALLATION OF PIPE GUARDS

Pipe guards shall be set vertically in concrete piers. Piers shall be constructed of, and the hollow cores of the pipe filled with, concrete having a compressive strength of 3000 psi.

3.4 INSTALLATION OF DOWNSPOUT BOOTS

Downspouts shall be secured to building through integral lips with appropriate fasteners.

3.5 ERECTION OF GUY CABLES

Guy cables shall be erected as indicated. Anchor rods shall be cast in concrete located and reinforced as shown.

-- End of Section --

SECTION 06100

ROUGH CARPENTRY
10/01

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.

AMERICAN FOREST & PAPER ASSOCIATION (AF&PA)

AF&PA T01	(1991; Supple 1993; Addenda Apr 1997; Supple T02) National Design Specification for Wood Construction
AF&PA T11	(1988) Manual for Wood Frame Construction

AMERICAN INSTITUTE OF TIMBER CONSTRUCTION (AITC)

AITC 111	(1979) Recommended Practice for Protection of Structural Glued Laminated Timber During Transit, Storage and Erection

AMERICAN SOCIETY FOR TESTING AND MATERIALS (ASTM)

ASTM A 307	(2000) Carbon Steel Bolts and Studs, 60 000 PSI Tensile Strength
ASTM C 518	(1998) Steady-State Heat Flux Measurements and Thermal Transmission Properties By Means of the Heat Flow Meter Apparatus
ASTM C 578	(1995) Rigid, Cellular Polystyrene Thermal Insulation
ASTM D 2898	(1994; R 1999) Accelerated Weathering of Fire-Retardant-Treated Wood for Fire Testing

AMERICAN WOOD-PRESERVERS' ASSOCIATION (AWPA)

AWPA C20	(1999) Structural Lumber Fire-Retardant Pressure Treatment
AWPA C27	(1999) Plywood - Fire-Retardant Pressure Treatment
AWPA M4	(1999) Standard for the Care of Preservative-Treated Wood Products

APA - THE ENGINEERED WOOD ASSOCIATION (APA)

APA EWS R540C	(1996) Builder Tips Proper Storage and

	Handling of Glulam Beams
APA PRP-108	(1980; Rev Jan 1996) Performance Standards and Policies for Structural-Use Panels

CALIFORNIA REDWOOD ASSOCIATION (CRA)

CRA RIS-01-SS	(1997) Standard Specifications for Grades of California Redwood Lumber

U.S. DEPARTMENT OF COMMERCE (DOC)

DOC PS 1	(1996) Voluntary Product Standard - Construction and Industrial Plywood
DOC PS 2	(1992) Performance Standards for Wood-Based Structural-Use Panels

NATIONAL HARDWOOD LUMBER ASSOCIATION (NHLA)

NHLA Rules	(1994) Rules for the Measurement & Inspection of Hardwood & Cypress

NORTHEASTERN LUMBER MANUFACTURERS ASSOCIATION (NELMA)

NELMA Grading Rules	(1997) Standard Grading Rules for Northeastern Lumber

SOUTHERN CYPRESS MANUFACTURERS ASSOCIATION (SCMA)

SCMA Specs	(1986; Supple No. 1, Aug 1993) Standard Specifications for Grades of Southern Cypress

SOUTHERN PINE INSPECTION BUREAU (SPIB)

SPIB Rules	(1994; Supple 8 thru 11) Standard Grading Rules for Southern Pine Lumber

WEST COAST LUMBER INSPECTION BUREAU (WCLIB)

WCLIB Std 17	(1996; Supples VII(A-E), VIII(A-C)) Grading Rules for West Coast Lumber

WESTERN WOOD PRODUCTS ASSOCIATION (WWPA)

WWPA Grading Rules	(1999) Western Lumber Grading Rules 95

1.2 SUBMITTALS

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are for information only. When used, a designation following the "G" designation identifies the office that will review the submittal for the Government. The following shall be submitted in accordance with Section 01330 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

. Blocking, Nailers and Nailing Strips

Drawings of field erection details, including materials and methods of fastening nailers in conformance with Factory Mutual wind uplift rated systems specified in other Sections of these specifications.

SD-07 Certificates

Grading and Marking

Manufacturer's certificates (approved by an American Lumber Standards approved agency) attesting that lumber and material not normally grade marked meet the specified requirements. Certificate of Inspection for grade marked material by an American Lumber Standards Committee (ALSC) recognized inspection agency prior to shipment.

Insulation

Certificate attesting that the glass, polystyrene and polyurethane furnished for the project contains recovered material, and showing an estimated percent of such recovered material.

1.3 DELIVERY AND STORAGE

Materials shall be delivered to the site in undamaged condition, stored off ground in fully covered, well ventilated areas, and protected from extreme changes in temperature and humidity. Laminated timber shall be handled and stored in accordance with AITC 111 or APA EWS R540C.

PART 2 PRODUCTS

2.1 LUMBER AND SHEATHING

2.1.1 Grading and Marking

2.1.1.1 Lumber Products

Solid sawn and finger-jointed lumber shall bear an authorized gradestamp or grademark recognized by ALSC, or an ALSC recognized certification stamp, mark, or hammerbrand. Surfaces that are to be exposed to view shall not bear grademarks, stamps, or any type of identifying mark. Hammer marking will be permitted on timbers when all surfaces will be exposed to view.

2.1.1.2 Plywood and Other Sheathing Products

Materials shall bear the grademark or other identifying marks indicating grades of material and rules or standards under which produced, including requirements for qualifications and authority of the inspection organization. Except for plywood, bundle marking will be permitted in lieu of marking each individual piece. Surfaces that are to be exposed to view shall not bear grademarks or other types of identifying marks.

2.1.2 Sizes

Lumber and material sizes shall conform to requirements of the rules or standards under which produced. Unless otherwise specified, lumber shall be surfaced on four sides. Unless otherwise specified, sizes indicated are

nominal sizes, and actual sizes shall be within manufacturing tolerances allowed by the standard under which the product is produced.

2.1.3 Treatment

Exposed areas of treated wood that are cut or drilled after treatment shall receive a field treatment in accordance with AWPA M4. Items of all-heart material of cedar, cypress, or redwood will not require preservative treatment, except when in direct contact with soil. Except as specified for all-heart material of the previously mentioned species, the following items shall be treated:

a. Wood members in contact with or within 18 inches of soil.

b. Wood members in contact with water.

c. Wood members exposed to the weather including those used in builtup roofing systems or as nailing strips.

d. Wood members in contact with concrete that is in contact with soil or water or that is exposed to weather.

2.1.4 Moisture Content

At the time lumber and other materials are delivered and when installed in the work their moisture content shall be as follows:

a. Treated and Untreated Lumber Except Roof Planking: 4 inches or less, nominal thickness, 19 percent maximum. 5 inches or more, nominal thickness, 23 percent maximum in a 3 inch perimeter of the timber cross-section.

b. Materials Other Than Lumber: In accordance with standard under which product is produced.

2.1.5 Fire-Retardant Treatment

Fire-retardant treated wood shall be pressure treated in accordance with AWPA C20 for lumber and AWPA C27 for plywood. Material use shall be defined in AWPA C20 and AWPA C27 for Exterior Type. Treatment and performance inspection shall be by an independent and qualified testing agency that establishes performance ratings. Each piece or bundle of treated material shall bear identification of the testing agency to indicate performance in accordance with such rating. Treated materials to be exposed to rain wetting shall be subjected to an accelerated weathering technique in accordance with ASTM D 2898 prior to being tested for compliance with AWPA C20 or AWPA C27. All plywood shall be treated.

2.1.6 Sheathing

2.1.6.1 Plywood

Plywood shall conform to DOC PS 1, APA PRP-108 or DOC PS 2, Grade C-D or sheathing grade with exterior glue. All plywood shall be fire retardant. Sheathing for roof fascia without corner bracing of framing shall have a span rating of 24/0 or greater for supports 24 inches on center.

2.1.6.2 Wood Structural Panels

Panels shall meet the qualification requirements of APA PRP-108 or DOC PS 2 for rated sheathing, Exposure 1 or Structural I rated sheathing, Exposure 1. Sheathing for roofs or walls without corner bracing of framing shall have a span rating of 16/0 or greater for supports 16 inches on center.

2.1.6.3 Wood

Species and grade shall be in accordance with TABLE I at the end of this section. Wall sheathing shall be 1 inch thick for supports 16 or 24 inches on center without corner bracing of framing provided sheathing is applied diagonally.

2.1.7 Miscellaneous Wood Members

2.1.7.1 Blocking

Blocking shall be standard or number 2 grade.

2.2 ACCESSORIES AND NAILS

Markings shall identify both the strength grade and the manufacturer. Accessories and nails shall conform to the following:

2.2.1 Anchor Bolts

ASTM A 307, size as indicated, complete with nuts and washers.

2.2.2 Bolts: Lag, Toggle, and Miscellaneous Bolts and Screws

Type, size, and finish best suited for intended use. Finish options include zinc compounds, cadmium, and aluminum paint impregnated finishes.

2.2.3 Clip Angles

Steel, 3/16 inch thick, size best suited for intended use; or zinc-coated steel or iron commercial clips designed for connecting wood members.

2.3 INSULATION

Thermal resistance of insulation shall be not less than the R-values shown. R-values shall be determined at 75 degrees F in accordance with ASTM C 518. Contractor shall comply with EPA requirements in conformance with Section 01670 RECYCLED/RECOVERED MATERIALS. Insulation shall be the standard product of a manufacturer and factory marked or identified with manufacturer's name or trademark and R-value. Identification shall be on individual pieces or individual packages. Materials containing more than one percent asbestos will not be allowed.

2.3.1 Batt or Blanket

2.3.1.1 Glass Fiber Batts and Rolls

Glass fiber batts and rolls as specified in Section 04220, NONBEARING MASONRY VENEER/STEEL STUD WALLS and sound attenutation blankets specified in Section 09250, GYPSUM WALLBOARD and where indicated on drawings.

2.3.2 Foundation Rigid Insulation

2.3.2.1 Extruded Polystyrene Board

Polystyrene board shall be extruded and conform to ASTM C 578, Type IV.

2.3.2.2 Foam Insulation

Insulation at all structural steel tubes at exterior wall and where indicated on drawings.

PART 3 EXECUTION

3.1 INSTALLATION OF FRAMING

3.1.1 General

General framing shall be in accordance with AF&PA T11. Members shall be closely fitted, accurately set to required lines and levels, and rigidly secured in place. Members shall be framed for passage of ducts. Members shall be cut, notched, or bored in accordance with applicable requirements of AF&PA T01 for the passage of pipes, wires, or conduits.

3.2 INSTALLATION OF SHEATHING

3.2.1 Plywood and Wood Structural Panels

Sheathing shall be applied with edges 1/8 inch apart at side and end joints, and fastened at supported edges at 6 inches on center and at intermediate supports 12 inches on center unless otherwise shown. Fascia sheathing shall be applied horizontally.

3.3 INSTALLATION OF MISCELLANEOUS WOOD MEMBERS

3.3.1 Blocking, Nailers and Nailing Strips

Blocking shall be provided as necessary where indicated on the drawings and as necessary for the attachment of finish materials. Blocking/nailers used in conjunction with roof deck installation shall be installed flush with the roof deck system. Stacked blocking shall be assembled with fasteners, spikes or nails spaced not more than 18 inches on center and staggered. Beginning and ending nails shall not be more than 6 inches for nailer end. Ends of stacked nailers shall be offset approximately 12 inches in long runs and alternated at corners. Anchors shall extend through the entire thickness of the nailer. Strips shall be run in lengths as long as practicable, butt jointed, cut into wood framing members when necessary, and rigidly secured in place. Nailers and nailer installation for Factory Mutual wind uplift rated roof systems specified in other Sections of these specifications

3.4 INSTALLATION OF TIMBER CONNECTORS

Installation of timber connectors shall conform to applicable requirements of AF&PA T01.

3.5 INSTALLATION OF INSULATION

Insulation shall be installed after construction has advanced to a point that the installed insulation will not be damaged by remaining work. For thermal insulation the actual installed thickness shall provide the R-values shown. Insulation shall be installed on the weather side of such items as electrical boxes and water lines. Unless otherwise specified,

installation shall be in accordance with the manufacturer's recommendation.

3.6 TABLES

TABLE I. SPECIES AND GRADE

Fascia Sheathing, Furring

Grading Rules	Species	Const Standard	No. 2 Comm	No. 2 Board Comm	No. 3 Comm
NHLA Rules					
	Cypress			X	
NELMA Grading Rules					
	Northern White Cedar				X
	Eastern White Pine	X			
	Northern Pine	X			
	Balsam Fir				X
	Eastern Hemlock-Tamarack				X
CRA RIS-01-SS					
	Redwood		X		
SCMA Specs					
	Cypress			X	
SPIB Rules					
	Southern Pine		X		
WCLIB Std 17					
	Douglas Fir-Larch	X			
	Hem-Fir	X			
	Sitka Spruce	X			
	Mountain Hemlock	X			
	Western Cedar	X			
WWPA Grading Rules					
	Douglas Fir-Larch	X			
	Hem-Fir	X			
	Idaho White Pine	X			
	Lodgepole Pine			X	
	Ponderosa Pine			X	
	Sugar Pine			X	
	Englemann Spruce			X	
	Douglas Fir South			X	
	Mountain Hemlock			X	
	Subalpine Fir			X	
	Western Cedar			X	

TABLE II. SPECIES AND GRADE

Wood Bumpers

Grading Rules	Species	No. 1	No. 2
NHLA Rules			
	Red Oak	X	
NELMA Grading Rules			
	Northern Pine		X
	Eastern Hemlock-Tamarack		X
SPIB Rules			
	Southern Pine	X	
WCLIB Std 17			
	Douglas Fir-Larch		X
	Hem-Fir		X
WWPA Grading Rules			
	Douglas Fir-Larch		X
	Hem-Fir		X
	Douglas Fir-South		X

-- End of Section --

SECTION 06410

LAMINATE CLAD ARCHITECTURAL CASEWORK
07/01

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.

ARCHITECTURAL WOODWORK INSTITUTE (AWI)

AWI Qual Stds	(1999) Architectural Woodwork Quality Standards.

NATIONAL ELECTRICAL MANUFACTURERS ASSOCIATION (NEMA)

NEMA LD 3	(1995) High Pressure Decorative Laminates
NEMA LD 3.1	(1995) Performance, Application, Fabrication, and Installation of High Pressure Decorative Laminates

AMERICAN NATIONAL STANDARD INSTITUTE (ANSI)

ANSI A161.2	(1998) Decorative Laminate Countertops, Performance Standards for Fabricated High Pressure

AMERICAN SOCIETY FOR TESTING AND MATERIALS (ASTM)

ASTM F 547	(1977; R 1995) Definition of Terms Relating to Nails for Use with Wood and Wood-Based Materials.

BUILDERS HARDWARE MANUFACTURERS ASSOCIATION (BHMA)

BHMA A156.9	(1994) Cabinet Hardware

NATIONAL WOOD WINDOW & DOOR ASSOCIATION (NWWDA)

NWWDA I.S. 1-A	(1997) Architectural Wood Flush Doors

1.2 GENERAL DESCRIPTION

Work in this section includes laminate clad custom casework cabinets and countertops as shown on the drawings and as described in this specification. This Section includes high-pressure laminate surfacing and cabinet hardware. All exposed and semi-exposed surfaces, whose finish is not otherwise noted on the drawings or finish schedule, shall be sanded smooth and shall receive a clear finish of polyurethane. Wood finish may be shop finished or field applied in accordance with Section 09900 PAINTING, GENERAL.

1.3 SUBMITTALS

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are for information only. When used, a designation following the "G" designation identifies the office that will review the submittal for the Government. All items designated with a "G", including product literature, calculations, component data, certificates, diagrams, drawings, and samples shall be submitted concurrently in one complete system submittal. Omission of any required submittal item from the package shall be sufficient cause for disapproval of the entire submittal. Unless otherwise indicated in the submittal review commentary, disapproval of any item within the package shall require a re-submittal of the entire system package, in which all deficiencies shall be corrected. The following shall be submitted in accordance with Section 01330 SUBMITTAL PROCEDURES.

SD-02 Shop Drawings

Shop Drawings; G
Installation; G

Shop drawings showing all fabricated casework items in plan view, elevations and cross-sections to accurately indicate materials used, details of construction, dimensions, methods of fastening and erection, and installation methods proposed. Shop drawing casework items shall be clearly cross-referenced to casework items located on the project drawings. Shop drawings shall include a color schedule of all casework items to include all countertop, exposed, and semi-exposed cabinet finishes to include finish material manufacturer, pattern, and color.

SD-03 Product Data

Wood Materials; G
Wood Finishes; G
Finish Schedule; G

Descriptive data which provides narrative written verification of all types of construction materials and finishes, methods of construction, etc. not clearly illustrated on the submitted shop drawings. Data shall provide written verification of conformance with AWI Qual Stds for the quality indicated to include materials, tolerances, and types of construction. Both the manufacturer of materials and the fabricator shall submit available literature which describes re-cycled product content, operations and processes in place that support efficient use of natural resources, energy efficiency, emissions of ozone depleting chemicals, management of water and operational waste, indoor environmental quality, and other production techniques supporting sustainable design and products.

SD-04 Samples

Plastic Laminates; G

Two samples of each plastic laminate pattern and color. Samples shall be a minimum of 5 by 7 inches in size.

Cabinet Hardware; G

One sample of each cabinet hardware item specified to include hinges, pulls, and drawer glides.

SD-07 Certificates

Quality Assurance
Laminate Clad Casework

A quality control statement which illustrates compliance with and understanding of AWI Qual Stds requirements, in general, and the specific AWI Qual Stds requirements provided in this specification. The quality control statement shall also certify a minimum of ten years contractor's experience in laminate clad casework fabrication and construction. The quality control statement shall provide a list of a minimum of five successfully completed projects of a similar scope, size, and complexity.

1.4 QUALITY ASSURANCE

Unless otherwise noted on the drawings, all materials, construction methods, and fabrication shall conform to and comply with the premium grade quality standards as outlined in AWI Qual Stds, Section 400G and Section 400B for laminate clad cabinets. These standards shall apply in lieu of omissions or specific requirements in this specification. Contractors and their personnel engaged in the work shall be able to demonstrate successful experience with work of comparable extent, complexity and quality to that shown and specified. Contractor must demonstrate knowledge and understanding of AWI Qual Stds requirements for the quality grade indicated.

1.5 DELIVERY AND STORAGE

Casework may be delivered knockdown or fully assembled. All units shall be delivered to the site in undamaged condition, stored off the ground in fully enclosed areas, and protected from damage. The storage area shall be well ventilated and not subject to extreme changes in temperature or humidity.

1.6 SEQUENCING AND SCHEDULING

Work shall be coordinated with other trades. Units shall not be installed in any room or space until painting, and ceiling installation are complete within the room where the units are located. Floor cabinets shall be installed before finished flooring materials are installed.

1.7 PROJECT/SITE CONDITIONS

Field measurements shall be verified as indicated in the shop drawings before fabrication.

PART 2 PRODUCTS

2.1 WOOD MATERIALS

2.1.1 Lumber

All framing lumber shall be kiln-dried Grade III to dimensions as shown on the drawings. Frame front, where indicated on the drawings, shall be nominal 3/4 inch hardwood.

2.1.1.1 Standing and Running Trim

Standing or running trim casework components which are specified to receive a transparent finish shall be red oak hardwood species, plain sawn. AWI grade shall be premium. Location, shape, and dimensions shall be as indicated on the drawings.

2.1.2 Panel Products

2.1.2.1 Plywood

All plywood panels used for framing purposes shall be veneer core hardwood plywood, AWI Qual Stds Grade AA. Nominal thickness of plywood panels shall be as indicated in this specification and on the drawings.

2.2 HIGH PRESSURE DECORATIVE LAMINATE (HPDL)

All plastic laminates shall meet the requirements of NEMA LD 3 and ANSI A161.2 for high-pressure decorative laminates. Design, colors, surface finish and texture, and locations shall be as indicated on the drawings. Plastic laminate types and nominal minimum thicknesses for casework components shall be as indicated in the following paragraphs.

2.2.1 Horizontal General Purpose Standard (HGS) Grade

Horizontal general purpose standard grade plastic laminate shall be 0.048 inches (plus or minus 0.005 inches) in thickness. This laminate grade is intended for horizontal surfaces and exposed drawer and door edges where postforming is not required.

2.2.2 Vertical General Purpose Standard (VGS) Grade

Vertical general purpose standard grade plastic laminate shall be 0.028 inches (plus or minus 0.004 inches) in thickness. This laminate grade is intended for exposed exterior vertical surfaces of casework components where postforming is not required.

2.2.3 Cabinet Liner Standard (CLS) Grade

Cabinet liner standard grade plastic laminate shall be 0.020 inches in thickness. This laminate grade is intended for light duty semi-exposed interior surfaces of casework components.

2.2.4 Backing Sheet (BK) Grade

Undecorated backing sheet grade laminate is formulated specifically to be used on the backside of plastic laminated panel substrates to enhance dimensional stability of the substrate. Backing sheet thickness shall be 0.020 inches. Backing sheets shall be provided for all laminated casework components where plastic laminate finish is applied to only one surface of the component substrate.

2.3 CABINET HARDWARE

All hardware shall conform to BHMA A156.9, unless otherwise noted, and shall consist of the following components:

a. Door Hinges: Self-closing, 165 degree type, BHMA No. B01603.

b. Cabinet Pulls: Wire type, BHMA No. B02011.

c. Drawer Slide: Side mounted type, BHMA No. B05051 with full extension and a minimum 75 pound load capacity. Slides shall include an integral stop to avoid accidental drawer removal.

d. Adjustable Shelf Support System: Recessed (mortised) metal standards, BHMA No. B04071. Support clips for the standards shall be open type, BHMA No. B04091.

2.4 FASTENERS

Nails, screws, and other suitable fasteners shall be the size and type best suited for the purpose and shall conform to ASTM F 547 where applicable.

2.5 ADHESIVES, CAULKS, AND SEALANTS

2.5.1 Adhesives

Adhesives shall be of a formula and type recommended by AWI. Adhesives shall be selected for their ability to provide a durable, permanent bond and shall take into consideration such factors as materials to be bonded, expansion and contraction, bond strength, fire rating, and moisture resistance. Adhesives shall meet local regulations regarding VOC emissions and off-gassing.

2.5.1.1 Wood Joinery

Adhesives used to bond wood members shall be a Type II for interior use. Adhesives shall withstand a bond test as described in NWWDA I.S. 1-A.

2.5.1.2 Laminate Adhesive

Adhesive used to join high-pressure decorative laminate to wood shall be a water-based contact adhesive and consistant with AWI and laminate manufacturer's recommendations.

2.5.2 Caulk

Caulk used to fill voids and joints between laminated components and between laminated components and adjacent surfaces shall be clear, 100 percent silicone.

2.5.3 Sealant

Sealant shall be of a type and composition recommended by the substrate manufacturer to provide a moisture barrier at sink cutouts and all other locations where unfinished substrate edges may be subjected to moisture.

2.6 WOOD FINISHES

Paint, stain, varnish and their applications required for laminate clad casework components shall be clear.

2.7 ACCESSORIES

2.7.1 Grommets

Grommets shall be plastic material for cutouts with a diameter of 1-3/4 inches. Locations shall be as indicated on the drawings.

2.8 FABRICATION

Fabrication and assembly of components shall be accomplished at the shop site to the maximum extent possible. Construction and fabrication of cabinets and their components shall meet or exceed the requirements for AWI premium grade unless otherwise indicated in this specification. Cabinet style, in accordance with AWI Qual Stds, Section 400-G descriptions, shall be flush overlay.

2.8.1 Base and Wall Cabinet Case Body

Frame members shall be glued-together, kiln-dried hardwood lumber. Top corners, bottom corners, and cabinet bottoms shall be braced with either hardwood blocks or water-resistant glue and nailed in place metal or plastic corner braces. Cabinet components shall be constructed from the following materials and thicknesses:

a. Body Members (Ends, Divisions, Bottoms, and Tops): 3/4 inch veneer core plywood panel product.

b. Face Frames and Rails: 3/4 inch hardwood lumber.

c. Shelving: 3/4 inch veneer core plywood panel product.

d. Cabinet Backs: 1/4 inch veneer core plywood panel product.

e. Drawer Sides, Backs, and Subfronts: 1/2 inch hardwood lumber.

f. Drawer Bottoms: 1/4 inch veneer core plywood panel product.

g. Door and Drawer Fronts: 3/4-inch veneer core plywood panel product.

2.8.1.1 Joinery Method for Case Body Members

a. Tops, Exposed Ends, and Bottoms.

1) Spline or biscuit, glued under pressure.

b. Exposed End Corner and Face Frame Attachment.

1) For mitered joint: lock miter or spline or biscuit, glued under pressure (no visible fasteners).

2) For non-mitered joint (90 degree): butt joint glued under pressure (no visible fasteners).

c. Cabinet Backs (Wall Hung Cabinets): Wall hung cabinet backs must not be relied upon to support the full weight of the cabinet and its anticipated load for hanging/mounting purposes. Method of back joinery and hanging/mounting mechanisms should transfer the load to case body members. Fabrication method shall be:

1) Full bound, captured in grooves on cabinet sides, top, and bottom. Cabinet backs for floor standing cabinets shall be side bound, captured in grooves; glued and fastened to top and bottom.

d. Cabinet Backs (Floor Standing Cabinets).

1) Side bound, captured in grooves; glued and fastened to top and bottom.

e. Wall Anchor Strips shall be required for all cabinets with backs less than 1/2 inch thick. Strips shall consist of minimum 1/2 inch thick lumber, minimum 2-1/2 inches width; securely attached to wall side of cabinet back - top and bottom for wall hung cabinets, top only for floor standing cabinets.

2.8.2 Cabinet Floor Base

Floor cabinets shall be mounted on a base constructed of nominal 2 inch thick lumber. Base assembly components shall be treated lumber. Finished height for each cabinet base shall be as indicated on the drawings. Bottom edge of the cabinet door or drawer face shall be flush with top of base.

2.8.3 Cabinet Door and Drawer Fronts

Door and drawer fronts shall be fabricated from 3/4 inch veneer core plywood. All door and drawer front edges shall be surfaced with high pressure plastic laminate, color and pattern to match exterior face laminate as indicated on the drawings.

2.8.4 Drawer Assembly

Drawer components shall consist of a removable drawer front, sides, backs, and bottom. Drawer components shall be constructed of the following materials and thicknesses:

a. Drawer Sides and Backs For Transparent Finish: 1/2 inch thick solid hardwood lumber.

2.8.4.1 Drawer Assembly Joinery Method

a. Multiple dovetail (all corners) or French dovetail front/dadoed back, glued under pressure.

2.8.5 Shelving

Shelving shall be fabricated from 3/4 inch veneer core plywood. All shelving top and bottom surfaces shall be finished with HPDL plastic laminate. Shelf edges shall be finished in a HPDL plastic laminate.

2.8.5.1 Shelf Support System

The shelf support system shall be:

a. Recessed (mortised) metal shelf standards. Standards shall be mortised flush with the finishes surface of the cabinet interior side walls, two per side. Standards shall be positioned and spaced on the side walls to provide a stable shelf surface that eliminates tipping when shelf front is weighted. Standards shall be installed and adjusted vertically to provide a level, stable shelf surface when clips are in place.

2.8.6 Laminate Clad Countertops and Window Sills

Laminate countertop and window sills substrate shall be constructed of 3/4 inch veneer core plywood. The substrate shall be moisture-resistant where countertops receive sinks, lavatories, or are subjected to liquids. All substrates shall have sink cutout edges sealed with appropriate sealant against moisture. No joints shall occur at any cutouts. A balanced backer sheet is required.

2.8.6.1 Edge Style

Front and exposed side countertop edges shall be in shapes and to dimensions as shown on the drawings. The countertop edge material shall be:

a. Plastic laminate Self Edge. Flat, 90 degree "self" edge. Edge must be applied before top. Laminate edge shall overlap countertop laminate and shall be eased to eliminate sharp corners.

2.8.6.2 Laminate Clad Splashes

Countertop splash substrate shall be 3/4 inch veneer core plywood. Laminate clad backsplash shall be loose, to be installed at the time of countertop installation. Side splashes shall be straight profile and provided loose, to be installed at the time of countertop installation. Back and side splash laminate pattern and color shall match the adjacent countertop laminate.

2.8.7 Laminate Application

Laminate application to substrates shall follow the recommended procedures and instructions of the laminate manufacturer and NEMA LD 3.1, using tools and devices specifically designed for laminate fabrication and application. Provide a balanced backer sheet (Grade BK) wherever only one surface of the component substrate requires a plastic laminate finish. Apply required grade of laminate in full uninterrupted sheets consistent with manufactured sizes using one piece for full length only, using adhesives specified herein or as recommended by the manufacturer. Fit corners and joints hairline. All laminate edges shall be machined flush, filed, sanded, or buffed to remove machine marks and eased (sharp corners removed). Clean up at easing shall be such that no overlap of the member eased is visible. Fabrication shall conform to NEMA LD 3.1 and ANSI A161.2. Laminate types and grades for component surfaces shall be as follows unless otherwise indicated on the drawings:

a. Base/Wall Cabinet Case Body.

1) Exterior (exposed) surfaces to include exposed and semi-exposed face frame surfaces: HPDL Grade VGS.

2) Interior (semi-exposed) surfaces to include interior back wall, bottom, and side walls: HPDL Grade CLS.

b. Adjustable Shelving.

1) Top and bottom surfaces: HPDL Grade HGS.

2) All edges: HPDL Grade VGS.

c. Fixed Shelving.

1) Top and bottom surfaces: HPDL Grade HGS.

2) Exposed edges: HPDL Grade VGS.

d. Door, Drawer Fronts, Access Panels.

1) Exterior (exposed) and interior (semi-exposed) faces: HPDL Grade VGS.

2) Edges: HPDL Grade VGS.

e. Drawer Assembly.

All interior and exterior surfaces: HPDL Grade CLS.

f. Countertops, Countertop Supports and Splashes.

1) All exposed and semi-exposed surfaces: HPDL Grade HGS.

2.8.7.1 Tolerances

Flushness, flatness, and joint tolerances of laminated surfaces shall meet the AWI Qual Stds premium grade requirements.

2.8.8 Finishing

2.8.8.1 Filling

No fasteners shall be exposed on laminated surfaces. All nails, screws, and other fasteners in non-laminated cabinet components shall be countersunk and the holes filled with wood filler consistent in color with the wood species.

2.8.8.2 Sanding

All surfaces requiring coatings shall be prepared by sanding with a grit and in a manner that scratches will not show in the final system.

2.8.8.3 Coatings

Types, method of application and location of casework finishes shall be in accordance with the finish schedule, drawings and Section 09900 PAINTING, GENERAL. All cabinet reveals shall be painted.

PART 3 EXECUTION

3.1 INSTALLATION

Installation shall comply with applicable requirements for AWI Qual Stds premium quality standards. Countertops and fabricated assemblies shall be installed level, plumb, and true to line, in locations shown on the drawings. Cabinets and other laminate clad casework assemblies shall be attached and anchored securely to the floor and walls with mechanical fasteners that are appropriate for the wall and floor construction.

3.1.1 Anchoring Systems

3.1.1.1 Floor

Cabinet assemblies shall be attached to anchored bases without visible

fasteners. Where assembly abutts a wall surface, anchoring shall include a minimum 1/2 inch thick lumber or panel product hanging strip, 2-1/2 inch width; securely attached to the top of the wall side of the cabinet back.

3.1.1.2 Wall

Cabinet to be wall mounted shall utilize minimum 1/2 inch thick lumber or panel product hanging strips, minimum 2-1/2 inch width; securely attached to the wall side of the cabinet back, both top and bottom.

3.1.2 Countertops, Window Sills

Countertops shall be installed in locations as indicated on the drawings. Countertops shall be fastened to supporting casework structure with mechanical fasteners, hidden from view. All joints formed by the countertop or countertop splash and adjacent wall surfaces shall be filled with a clear silicone caulk.

3.1.2.1 Loose Splashes

Loose back and side splashes shall be adhered to both the countertop surface perimeter and the adjacent wall surface with adhesives appropriate for the type of materials to be adhered. Joints between the countertop surface and splash shall be filled with clear silicone caulk in a smooth consistent concave bead. Bead size shall be the minimum necessary to fill the joint and any surrounding voids or cracks.

3.1.3 Hardware

Casework hardware shall be installed in types and locations as indicated on the drawings. Where fully concealed European-style hinges are specified to be used with plywood doors, the use of plastic or synthetic insertion dowels shall be used to receive 3/16 inch "Euroscrews". The use of wood screws without insertion dowels is prohibited.

3.1.4 Doors, Drawers and Removable Panels

The fitting of doors, drawers and removable panels shall be accomplished within target fitting tolerances for gaps and flushness in accordance with AWI Qual Stds premium grade requirements.

3.1.5 Plumbing Fixtures

Sinks, sink hardware, and other plumbing fixtures shall be installed in locations as indicated on the drawings and in accordance with Section 15400 PLUMBING, GENERAL PURPOSE.

-- End of Section --

SECTION 06700

ANCHORS AND FASTENERS
09/01

PART 1 GENERAL

1.1 DESCRIPTION

This Section includes anchors and fasteners for general use in securing materials in place. Fasteners and anchors indicated or specified in other Sections or on the drawings have precedence over those specified in this Section. It includes screws, bolts, nails, expansion anchors (stud anchors, sleeve anchors).

1.2 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

ASME INTERNATIONAL (ASME)

ASME B18.1.2	Fasteners in Customary Units - Large Rivets

AMERICAN SOCIETY FOR TESTING AND MATERIALS (ASTM)

ASTM F 468	Nonferrous Bolts, Hex Cap Screws, and Studs for General Use
ASTM F 1667	Driven Fasteners: Nails, Spikes, and Staples

DEPARTMENT OF DEFENSE (DOD)

DOD A-A-1922	Shield Expansion (Caulking Anchors, Single Lead)
DOD A-A-1923	Shield Expansion (Lag, Machine, and Externally Threaded Wedge Bolt Anchors)
DOD A-A-1924	Shield Expansion (Self-Drilling Tubular Expansion Shell Bolt Anchors)
DOD A-A-1925	Shield Expansion (Nail Anchors)
DOD A-A-55614	Shield Expansion (Nondrilling Expansion Anchors)
DOD A-A-55615	Shield, Expansion (Wood Screw and Lag Bolt Self-Threading Anchors)

1.3 SUBMITTALS

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are for information only or as otherwise designated. When used, a designation following the "G"

designation identifies the office that will review the submittal for the Government. The following shall be submitted in accordance with Section 01330 SUBMITTAL PROCEDURES:

SD-03 Product Data

Manufacturer's data indicating strength capabilities of anchors and fasteners to be used.

1.4 DELIVERY, STORAGE, AND HANDLING

Deliver and store anchors and fasteners in manufacturer's original packaging, with labels intact and legible. Store and handle to prevent corrosion or damage prior to installation.

PART 2 PRODUCTS

2.1 ACCEPTABLE MANUFACTURERS

Acceptable manufacturers include, but not limited to:

2.1.1 Expansion Anchors

a. ITW Ramset/Red Head.

b. Hilti, Inc.

c. Powers Fasteners, Inc.

d. Wej-It Fastening Systems.

2.1.2 Self-Drilling Fasteners

a. Buildex, Division of Illinois Tool Works, Inc.

2.2 GENERAL REQUIREMENTS

2.2.1 Expansion Anchors

Expansion anchors shall conform to DOD A-A-1922, DOD A-A-1923, DOD A-A-1924, DOD A-A-1925, DOD A-A-55614, and DOD A-A-55615.

a. Stud Anchors: Group II, Type 4, Class 1, zinc-plated steel.

b. Sleeve Anchors: Group II, Type 3, Class 3.

2.2.2 Self-drilling fasteners shall be one of the following materials:

a. Carbon steel that is case-hardened and cadmium- or zinc-plated.

b. 410 stainless steel that is case-hardened and cadmium- or zinc-plated.

c. Plastic-headed on a carbon steel or 410 stainless screw.

d. 302 stainless steel Scots cap on a carbon steel or 410 stainless steel screw.

2.2.3 Wood screws

Wood screws shall conform to DOD A-A-55615.

2.2.4 Nails

Nails shall conform to ASTM F 1667.

2.2.5 Bolts

Bolts shall conform to ASTM F 468.

2.2.6 Lag Screws

Lag screws shall conform to ASME B18.1.2.

2.2.7 Washers

Washers shall be of material compatible with or same material as fastener.

2.3 ANCHORS AND FASTENERS

Based upon material to be fastened, select appropriate fasteners.

2.3.1 Framing and Miscellaneous Lumber (including nailers, blocking, sleepers, and furring)

a. To Concrete Masonry Units, Brick, and Concrete:
   1. Multiset or wedge anchors for attachment to concrete.
   2. Sleeve anchors for attachment to masonry and tile.
   3. Cast-in-place bolts.
   4. Self-Drilling Fasteners: Hex or Flat head, No. 1/4 x 2-3/4", spaced 16 inches oc.

b. To Metal Deck:
   1. Oval head, Type S point self-drilling screw (18-gage maximum drilling capacity) with Hi-Lo threads. No. 11-16 x 2-1/4-", spaced 12 inches oc, two fasteners per width.

c. To Steel Angles, Plates:
   1. Bolts: 3/8-inch-diameter minimum, two per width, spaced 16 inches oc, countersink head, two washers per bolt.
   2. Self-Drilling Screws: Header Teks/4, reamer wings, phillips flat head, No. 12-24 x 2-1/2", spaced 12 inches oc.

d. To Lumber:
   1. Common Nails: Size as required to penetrate substrate 1-1/4-inch minimum.
   2. Bolts: Hexagon head, 3/8-inch-diameter minimum, two per width, spaced 16 inches oc, two washers per bolt.
   3. Lag Bolts: 3/8-inch-diameter minimum x length required to penetrate substrate 1-1/2-inch minimum. One washer per bolt, two bolts per width, spaced 16 inches oc.

e. Plywood (except prefinished paneling)
   1. Wood Screws: Flat head, slotted, size as required to penetrate substrate 1-inch minimum.

f. To Steel:
   1. Structural Steel: Plymetal Teks/3 self-drilling fasteners;

reamer wings, pilot point, (wafer head, No. 10-24 x 1-7/16", for steel to 0.175-inch thickness) (flat head No. 2 12-24 x 2-1/2" for steel to 0.250 inch), spaced 12 inches oc.
2. Light-Gauge Steel Studs: Self-drilling fasteners; pilot point, trumpet head.
3. Bolts: 5/16-inch-diameter minimum.

g. To Concrete Masonry Units or Brick:
1. Sleeve Expansion Anchors: Hex nut, 3/8-inch-diameter minimum, spaced 16 inches oc.
2. Cast-in-Place Bolts: As indicated.
3. Tapcon Concrete Anchors: Hex or Flat head, No. 1/4 x 1-3/4".

h. To Concrete:
1. Stud Expansion Anchors: Size and thickness as required by thickness and size of plywood, but not less than 3/8-inch diameter.
i. Steel Angles or Plate:
1. To Concrete Masonry Units, Brick, or Concrete:
a. Stud Expansion Anchors: Size and thickness as required by thickness and size of steel.
b. Cast-in-Place Bolts: 1/2-inch-diameter minimum, threaded one end, length as indicated.

c. Tapcon Concrete Anchors: Hex or Flat head, No. 1/4 x (1-1/4") (1-3/4").

j. To Steel:
1. Bolts and Welding: Specified in SECTION 05120.
2. Teks/5 Self-Drilling Fasteners: Hex head (1/2-inch steel-drilling capability), No. 12-24 x 1-1/2".

k. Sheet Metal:
1. To Wood:
a. Self-Drilling Fasteners: Slotted, hex or pan head.
b. Wood Screws: Round head.
2. To Steel up to 0.175 inch:
a. Teks/2 Self-Drilling Sheet Metal Screws: Hex head, 10-16 x 3/4" hex washer head, spaced 6 inches oc.
3. To Steel up to 0.25 inch:
a. Teks/4 Self-Drilling Sheet Metal Screws: Hex head, 12-24 x 7/8" hex washer head, spaced 6 inches oc.
4. To Concrete Masonry Units, Brick, or Concrete:
a. Tapcon Concrete Anchors: Slotted hex head.
5. To Sheet Metal:
a. Teks/2 Self-Drilling Sheet Metal Screws: Hex head 10-16 x 1/2", spaced 6 inches oc.

l. Miscellaneous Equipment:
1. Includes mounting clips for conduit and pipe; hanger straps; junction, control and switch boxes; metal furring channels, hanger tie wires.
2. To Concrete Masonry Units, Brick, or Concrete:
a. Tapcon Concrete Anchors: Slotted hex head.
3. To Steel:
a. Self-drilling Fasteners with Wings, Pilot Point, Slotted Hex Head:
1. 12-14 x 3/4" Teks/3 (drilling capacity up to 0.210 inch).

2. 12-24 x 7/8" Teks/4 (drilling capacity up to 0.250 inch).
3. 12-24 x 1-1/4" Teks/5 (drilling capacity up to 0.500 inch).

PART 3 EXECUTION

3.1 PREPARATION

Inspect areas to receive anchors or fasteners for defects that would affect proper installation and strength capacities. Correct all defects.

3.2 INSTALLATION

Install fasteners conforming to manufacturer's recommended procedures. Space fasteners as indicated and specified. If not indicated, space as required to adequately support loads to be imposed. Space expansion anchors in accordance with EAMI standards. Place washers under all bolt heads and nuts. Tighten fasteners to proper tension.

-- End of Section --

SECTION 07412

NON-STRUCTURAL METAL ROOFING
10/01

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.

AMERICAN SOCIETY FOR TESTING AND MATERIALS (ASTM)

ASTM A 463/A 463M	(2000) Steel Sheet, Aluminum-Coated, by the Hot-Dip Process
ASTM A 653/A 653M	(2000) Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process
ASTM A 792/A 792M	(1999) Steel Sheet, 55% Aluminum-Zinc Alloy-Coated by the Hot-Dip Process
ASTM C 518	(1998) Steady-State Heat Flux Measurements and Thermal Transmission Properties by Means of the Heat Flow Meter Apparatus
ASTM C 1289	(1998) Faced Rigid Cellular Polyisocyanurate Thermal Insulation Board
ASTM D 522	(1993a) Mandrel Bend Test of Attached Organic Coatings
ASTM D 523	(1989; R 1999) Specular Gloss
ASTM D 610	(1995) Evaluating Degree of Rusting on Painted Steel Surfaces
ASTM D 714	(1987; R 1994el) Evaluating Degree of Blistering of Paints
ASTM D 968	(1993) Abrasion Resistance of Organic Coatings by Falling Abrasive
ASTM D 1308	(1987; R 1998) Effect of Household Chemicals on Clear and Pigmented Organic Finishes
ASTM D 1654	(1992) Evaluation of Painted or Coated Specimens Subjected to Corrosive Environments
ASTM D 2244	(1995) Calculation of Color Differences from Instrumentally Measured Color Coordinates

ASTM D 2247	(1999) Testing Water Resistance of Coatings in 100% Relative Humidity
ASTM D 2794	(1993; R 1999el) Resistance of Organic Coatings to the Effects of Rapid Deformation (Impact)
ASTM D 3359	(1997) Measuring Adhesion by Tape Test
ASTM D 4214	(1998) Evaluating Degree of Chalking of Exterior Paint Films
ASTM D 4397	(1996) Polyethylene Sheeting for Construction, Industrial, and Agricultural Applications
ASTM D 5894	(1996) Standard Practice for Cyclic Salt Fog/UV Exposure of Painted Metal, (Alternating Exposures in a Fog/Dry Cabinet and a UV/Condensation Cabinet)
ASTM E 84	(2000a) Surface Burning Characteristics of Building Materials

UNDERWRITERS LABORATORIES (UL)

UL 580	(1994; Rev thru Feb 1998) Tests for Uplift Resistance of Roof Assemblies

1.2 SUBMITTALS

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are for information only. When used, a designation following the "G" designation identifies the office that will review the submittal for the Government. The following shall be submitted in accordance with Section 01330 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Metal Roofing; G,

a. Drawings consisting of catalog cuts, flashing details, erection drawings, shop coating and finishing specifications, and other data as necessary to clearly describe materials, sizes, layouts, construction details, fasteners, and erection. Drawings shall be provided by the metal roofing manufacturer.

b. Drawings showing the UL 580, Class 90 tested roof system assembly.

SD-04 Samples

Accessories; G

One sample of each type of flashing, trim, fascia, closure, cap and similar items. Size shall be sufficient to show construction

and configuration.

Roof Panels; G

One piece of each type and finish to be used, 9 inches long, full width.

Fasteners and Subpurlins; G

Two samples of each type to be used with statement regarding intended use. If so requested, random samples of screws, bolts, nuts, and washers as delivered to the jobsite shall be taken in the presence of the Contracting Officer and provided to the Contracting Officer for testing to establish compliance with specified requirements.

Gaskets and Insulating Compounds; G

Two samples of each type to be used and descriptive data.

Sealant; G

One sample, approximately 1 pound, and descriptive data.

SD-07 Certificates

Roof Panels; G
Installation; G
Accessories; G

Certificates attesting that the panels and accessories conform to the specified requirements. Certificate for the roof assembly shall certify that the assembly complies with the material and fabrication requirements specified and is suitable for the installation at the indicated design slope. Certified laboratory test reports showing that the sheets to be furnished are produced under a continuing quality control program and that at least 3 representative samples of similar material to that which will be provided on this project have been previously tested and have met the quality standards specified for factory color finish.

Insulation; G

Certificate attesting that the polyisocyanurate insulation furnished for the project contains recovered material, and showing an estimated percent of such recovered material.

Installer; G

Certification of installer.

Warranties; G

At the completion of the project, signed copies of the 5-year Warranty for Non-Structural Metal Roofing System, a sample copy of which is attached to this section, and the 20-year Manufacturer's Material and Weathertightness Warranties.

1.3 GENERAL REQUIREMENTS

The Contractor shall furnish a commercially available roofing system which satisfies the specified design and additional requirements contained herein. The roofing system shall be provided by the Contractor as a complete system, as tested and approved in accordance with UL 580. Roof panels, components, transitions, accessories, and assemblies shall be supplied by the same roofing system manufacturer.

1.3.1 Non-Structural Metal Roof System

The Non-Structural Metal Roof System covered under this specification shall include the entire roofing system; the metal roof panels, subpurlins, fasteners, connectors, roof securement components, and assemblies tested and approved in accordance with UL 580. The system shall be installed on a substrate specified in Section 05300. In addition, the system shall consist of panel finishes, slip sheet, insulation, vapor retarder, all accessories, components, and trim and all connections with roof panels. This includes roof penetration items such as vents, curbs, skylights; interior or exterior gutters and downspouts, eaves, ridge, hip, valley, rake, gable, wall, or other roof system flashings installed and any other components specified within this contract to provide a weathertight roof system; and items specified in other sections of the specifications that are part of the system.

1.3.2 Manufacturer

The non-structural metal roofing system shall be the product of a manufacturer who has been in the practice of manufacturing metal roofs for a period of not less than 3 years and has been involved in at least five projects similar in size and complexity to this project.

1.3.3 Installer

The installer shall be certified by the metal roof manufacturer to have experience in installing at least three projects that are of comparable size, scope and complexity as this project for the particular roof system furnished. The installer may be either employed by the manufacturer or be an independent installer.

1.4 DESIGN LOADS

Non-structural Metal Roof System assemblies shall be tested as defined in UL 580 and shall be capable of resisting the wind uplift pressures shown on the contract drawings or, as a minimum, shall be approved to resist wind uplift pressures of UL 580, Class 90.

1.5 PERFORMANCE REQUIREMENTS

The metal roofing system supplied shall conform to the roof slope, the underlayment, and uplift pressures shown on the contract drawings. The Contractor shall furnish a commercially available roofing system which satisfies all the specified requirements.

1.6 DELIVERY AND STORAGE

Materials shall be delivered to the site in a dry and undamaged condition and stored out of contact with the ground. Materials shall be covered with weather tight coverings and kept dry. Material shall not be covered with plastic where such covering will allow sweating and condensation. Plastic

may be used as tenting with air circulation allowed. Storage conditions shall provide good air circulation and protection from surface staining.

1.7 WARRANTIES

The Non-Structural Metal Roofing System shall be warranted as outlined below. Any emergency temporary repairs conducted by the owner shall not negate the warranties.

1.7.1 Contractor's Weathertightness Warranty

The Non-Structural Metal Roofing System shall be warranted by the Contractor on a no penal sum basis for a period of five years against material and workmanship deficiencies; system deterioration caused by exposure to the elements and/or inadequate resistance to specified service design loads, water leaks, and wind uplift damage. The roofing covered under this warranty shall include the entire roofing system, including but not limited to, the roof panels,subpurlins, fasteners, connectors, roof securement components, and assemblies tested and approved in accordance with UL 580. In addition, the system shall consist of panel finishes, slip sheet, insulation, vapor retarder, all accessories, components, and trim and all connections with roof panels. This includes roof penetration items such as vents, curbs, skylights; interior or exterior gutters and downspouts; eaves, ridge, hip, valley, rake, gable, wall, or other roof system flashings installed and any other components specified within this contract to provide a weathertight roof system; and items specified in other sections of the specifications that are part of the roof system. All material and workmanship deficiencies, system deterioration caused by exposure to the elements and/or inadequate resistance to service design loads, water leaks and wind uplift damage shall be repaired as approved by the Contracting Officer. See the attached Contractor's required warranty for issue resolution of warrantable defects. This warranty shall warrant and cover the entire cost of repair or replacement, including all material, labor, and related markups. The Contractor shall supplement this warranty with written warranties from the installer and system manufacturer, which shall be submitted along with Contractor's warranty; however, the Contractor shall be ultimately responsible for this warranty. The Contractor's written warranty shall be as outlined in attached WARRANTY FOR NON-STRUCTURAL METAL ROOF SYSTEM, and shall start upon final acceptance of the facility. It is required that the Contractor provide a separate bond in an amount equal to the installed total roofing system cost in favor of the owner (Government) covering the Contractor's warranty responsibilities effective throughout the 5 year Contractor's warranty period for the entire roofing system as outlined above.

1.7.2 Manufacturer's Material Warranties

The Contractor shall furnish, in writing, the following manufacturer's material warranties which cover all Non-Structural Metal Roofing System components such as roof panels, flashing, accessories, and trim, fabricated from coil material:

a. A manufacturer's 20 year material warranty warranting that the aluminum, zinc-coated steel, aluminum-zinc alloy coated steel or aluminum-coated steel as specified herein will not rupture, fail structurally, or perforate under normal atmospheric conditions at the site. Liability under this warranty shall be limited exclusively to the cost of either repairing or replacing nonconforming, ruptured, perforated, or structurally failed coil material.

b. A manufacturer's 20 year exterior material finish warranty warranting that the factory color finish, under normal atmospheric conditions at the site, will not crack, peel, or delaminate; chalk in excess of a numerical rating of 8 when measured in accordance with ASTM D 4214; or fade or change colors in excess of 5 NBS units as measured in accordance with ASTM D 2244. Liability under this warranty is exclusively limited to refinishing or replacing the defective coated coil material.

c. A roofing system manufacturer's 20 year system weathertightness warranty.

1.8 COORDINATION MEETING

A coordination meeting shall be held within 45 days after contract award for mutual understanding of the metal roofing system contract requirements. This meeting shall take place at the building site and shall include representatives from the Contractor, the roofing system manufacturer, the roofing supplier, the erector, the designer, and the Contracting Officer. All items required by paragraph SUBMITTALS shall be discussed, including applicable standard manufacturer shop drawings, and the approval process. The Contractor shall coordinate time and arrangements for the meeting.

PART 2 PRODUCTS

2.1 ROOF PANELS

Panels shall be aluminum-zinc coated steel and shall have a factory color finish. Length of sheets shall be sufficient to cover the entire length of any unbroken roof slope for slope lengths that do not exceed 30 feet. Sheets longer than 30 feet may be furnished if approved by the Contracting Officer. Width of sheets shall provide nominal 18 inches of coverage in place. Height of standing seams shall be not less than 2 inches. Seams of panels shall be so configurated that when adjacent sheets are installed the seams shall be sealed utilizing mechanical seamers. The profile of the standing seams shall be Maxima 216 bead pencil rib as manufactured by McElroy Metals, Inc. or approved equal (of similar profile). Design provisions shall be made for thermal expansion and contraction consistent with the type of system to be used. All sheets shall be either square-cut or miter-cut. The ridge cap shall be installed as recommended by the metal roofing manufacturer.

2.1.1 Steel Panels

Zinc-coated steel conforming to ASTM A 653/A 653M; aluminum-zinc alloy coated steel conforming to ASTM A 792/A 792M, AZ 55 coating; or aluminum-coated steel (GALVALUME)conforming to ASTM A 463/A 463M, Type 2, coating designation T2 65. Uncoated roof panels shall be 22 gauge thick minimum. Panels shall be within 95 percent of the nominal thickness. Prior to shipment, mill finish panels shall be treated with a passivating chemical and oiled to inhibit the formation of oxide corrosion products. Panels that have become wet during shipment and have started to oxidize shall be rejected. The hem end of seams shall be closed. Field formed panels will not be acceptable.

2.2 ACCESSORIES

Accessories shall be compatible with the roofing furnished. Flashing, trim, metal closure strips, caps, gutters and downspouts as specified in

Section 07600 GENERAL SHEET METAL WORK, and similar metal accessories shall be not less than the minimum thicknesses specified for roof panels. Exposed metal accessories shall be finished to match the panels furnished. Molded closure strips shall be bituminous-saturated fiber, closed-cell or solid-cell synthetic rubber or neoprene, or polyvinyl chloride premolded to match configuration of the panels and shall not absorb or retain water.

2.3 CONCEALED ANCHOR CLIPS

Concealed anchor clips shall be the same as the tested roofing system. Clip bases shall have factory punched or drilled holes for attachment. Clips shall be made from multiple pieces with the allowance for the total thermal movement required to take place within the clip.

2.4 FASTENERS

Fasteners for roof panels shall be zinc-coated steel, aluminum, or nylon capped steel, type and size as recommended by the manufacturer to meet the performance requirements. Fasteners for accessories shall be the manufacturer's standard. Exposed roof fasteners limited to accessories and shall be gasketed or have gasketed washers on the exterior side of the roofing to waterproof the fastener penetration. Washer material shall be compatible with the panels; and gasketed portion of fasteners or washers shall be neoprene or other equally durable elastomeric material approximately 1/8 inch thick.

2.4.1 Screws

Screws for attaching anchor devices shall be not less than No. 14. Actual screw pull out test results shall be performed for the actual material gage and yield strength of the structural purlins or subpurlins to which the clip is to be anchored/attached. Other screws shall be as recommended by the manufacturer to meet the strength design requirements of the panels.

2.4.2 Bolts

Bolts shall be not less than 1/4 inch diameter, shouldered or plain shank as required, with locking washers and nuts.

2.4.3 Structural Blind Fasteners

Blind screw-type expandable fasteners shall be not less than 6 mm diameter. Blind (pop) rivets shall be not less than 7 mm diameter.

2.5 SUBPURLINS

Cold formed supporting structural members/subpurlins shall have a minimum thickness of .0625 inch and a minimum tensile yield strength of 50 ksi. Hot rolled structural members shall have a minimum thickness of 1/4 inch and a minimum tensile yield strength of 36 ksi. Subpurlins shall be galvanized. Subpurlins shall fit in the bottom flute of the steel roof deck except at roof deck transitions where approved by Contracting Officer. Depth or height of subpurlin shall be determined by roof insulation thickness.

At entrance canopy, roof system shall be designed where no subpurlins are required. Concealed clips and fasteners shall be attached to structural steel provided. No exposed fasteners are allowed.

2.6 FACTORY COLOR FINISH

Panels shall have a factory applied polyvinylidene fluoride finish (Kynar) on the exposed side. The exterior finish shall consist of a baked-on topcoat with an appropriate prime coat. Color shall match the color indicated on the drawings for each building. The exterior coating shall be a nominal 1 mil thickness consisting of a topcoat of not less than 0.8 mil dry film thickness and the paint manufacturer's recommended primer of not less than 0.2 mil thickness. The exterior color finish shall meet the test requirements specified below. Reference drawing and SD-04 for color samples.

2.6.1 Cyclic Salt Fog/UV Test

A sample of the sheets shall withstand a cyclic corrosion test for a minimum of 2016 hours in accordance with ASTM D 5894, including the scribe requirement in the test. Immediately upon removal of the panel from the test, the coating shall receive a rating of not less than 10, no blistering, as determined by ASTM D 714; 10, no rusting, as determined by ASTM D 610; and a rating of 6, over 1/16 to 1/8 inch failure at scribe, as determined by ASTM D 1654.

2.6.2 Formability Test

When subjected to testing in accordance with ASTM D 522 Method B, 1/8 inch diameter mandrel, the coating film shall show no evidence of fracturing to the naked eye.

2.6.3 Accelerated Weathering, Chalking Resistance and Color Change

A sample of the sheets shall be tested in accordance with ASTM D 4587, test condition for 1000 total hours. The coating shall withstand the weathering test without cracking, peeling, blistering, loss of adhesion of the protective coating, or corrosion of the base metal. Protective coating that can be readily removed from the base metal with tape in accordance with ASTM D 3359, Test Method B, shall be considered as an area indicating loss of adhesion. Following the accelerated weathering test, the coating shall have a chalk rating not less than No. 8 in accordance with ASTM D 4214 test procedures, and the color change shall not exceed 5 CIE or Hunter Lab color difference (delta E) units in accordance with ASTM D 2244. For sheets required to have a low gloss finish, the chalk rating shall be not less than No. 6 and the color difference shall be not greater than 7 units.

2.6.4 Humidity Test

When subjected to a humidity cabinet test in accordance with ASTM D 2247 for 1000 hours, a scored panel shall show no signs of blistering, cracking, creepage or corrosion.

2.6.5 Impact Resistance

Factory-painted sheet shall withstand direct and reverse impact in accordance with ASTM D 2794 0.500 inch diameter hemispherical head indenter, 1.5 times the metal thickness in mils, expressed in inch-pounds, with no cracking.

2.6.6 Abrasion Resistance Test

When subjected to the falling sand test in accordance with ASTM D 968, Method A, the coating system shall withstand a minimum of 80 liters of sand

before the appearance of the base metal. The term "appearance of base metal" refers to the metallic coating on steel or the aluminum base metal.

2.6.7 Specular Gloss

Finished roof surfaces shall have a specular gloss value of 10 or less at an angle of 85 degrees when measured in accordance with ASTM D 523.

2.6.8 Pollution Resistance

Coating shall show no visual effects when covered spot tested in a 10 percent hydrochloric acid solution for 24 hours in accordance with ASTM D 1308.

2.7 UNDERLAYMENTS

2.7.1 Rubberized Underlayment

Rubberized underlayment shall be equal to "Ice and Water Shield" as manufactured by Grace Construction Products, "Winterguard" as manufactured by CertainTeed Corporation, or "Weather Watch Ice and Water Barrier" as manufactured by GAF Building Materials Corporation.

2.8 INSULATION

Thermal resistance of insulation shall be not less than the R-values shown on the contract drawings. Minimum insulation thickness shall be 4 inches. R-values shall be determined at a mean temperature of 75 degrees F in accordance with ASTM C 518. Insulation shall be a standard product with the insulation manufacturer, factory marked or identified with insulation manufacturer's name or trademark and R-value. Identification shall be on individual pieces or individual packages. Insulation, including facings, shall have a flame spread not in excess of 25 and a smoke developed rating not in excess of 450 when tested in accordance with ASTM E 84. The stated R-value of the insulation shall be certified by an independent Registered Professional Engineer if tests are conducted in the insulation manufacturer's laboratory. Recyclable materials shall conform to EPA requirements in accordance with Section 01670 RECYCLED/RECOVERED MATERIALS.

2.8.1 Rigid Board Insulation for Use Above a Roof Deck

2.8.1.1 Polyisocyanurate

Polyisocyanurate insulation shall conform to ASTM C 1289, Type I, Class 2 (having a minimum recovered material content of 9 percent by weight of core material in the polyisocyanurate portion). For impermeable faced polyisocyanurate (Ex: aluminum foil) the maximum design R-value per 1 inch of insulation used shall be 7.

2.9 SEALANT

Sealant shall be an elastomeric type containing no oil or asphalt. Exposed sealant shall be colored to match the applicable building color and shall cure to a rubberlike consistency. Sealant placed in the roof panel standing seam ribs shall be provided in accordance with the manufacturer's recommendations.

2.10 GASKETS AND INSULATING COMPOUNDS

Gaskets and insulating compounds shall be nonabsorptive and suitable for insulating contact points of incompatible materials. Insulating compounds shall be nonrunning after drying.

2.11 VAPOR RETARDER

2.11.1 Vapor Retarders Separate from Insulation

Vapor retarder material shall be polyethylene sheeting conforming to ASTM D 4397. A single ply of 10 mil polyethylene sheet; or, at the Contractor's option, a double ply of 6 mil polyethylene sheet shall be used. A fully compatible polyethylene tape which has equal or better water vapor control characteristics than the vapor retarder material shall be provided. A cloth industrial duct tape in a utility grade shall also be provided to use as needed to protect the vapor retarder from puncturing.

PART 3 EXECUTION

3.1 INSTALLATION

Installation shall be in accordance with the manufacturer's erection instructions and drawings. Dissimilar materials which are not compatible when contacting each other shall be insulated by means of gaskets or insulating compounds. Improper or mislocated drill holes shall be plugged with an oversize screw fastener and gasketed washer; however, sheets with an excess of such holes or with such holes in critical locations shall not be used. Exposed surfaces and edges shall be kept clean and free from sealant, metal cuttings, hazardous burrs, and other foreign material. Stained, discolored, or damaged sheets shall be removed from the site.

3.1.1 Subpurlins

Coordinate size of subpurlins with the bottom flute of the steel roof deck width. All subpurlns shall be located in the bottom flute of steel roof deck, anchored through steel roof deck to structural framing members (steel joist and beams) with bolts or screws. Direct attachment of subpurlins or roof panel fasteners to the steel roof deck is not permitted. The subpurlin spacing shall be as required to resist the wind uplift pressures shown on the contract drawings.

3.1.2 Roofing

Side laps shall be laid away from the prevailing winds. Side and end lap distances, joint sealing, and fastening and spacing of fasteners shall be in accordance with manufacturer's standard practice. Spacing of exposed fasteners shall present an orderly appearance. Side laps and end laps of roof panels and joints at accessories shall be sealed. Fasteners shall be driven normal to the surface. Method of applying joint sealant shall conform to the manufacturer's recommendation to achieve a complete weathertight installation. Accessories shall be fastened into substrate, except as otherwise approved. Closure strips shall be provided as indicated and where necessary to provide weathertight construction.

3.1.3 Field Forming of Roof Panels for Unique Areas

When roofing panels are formed from factory-color-finished steel coils at the project site, the same care and quality control measures that are taken in shop forming of roofing panels shall be observed. Rollformer (machine seamed) shall be operated by the metal roofing manufacturer's approved

installer. In cold weather conditions, preheating of the steel coils to be field formed shall be performed as necessary just prior to the rolling operations.

3.1.4 Moisture Barrier/Slip Sheet Panel Underlayment

Underlayment shall be installed under the roof panel accordance with the manufacturer's written instructions. The underlayments shall ensure that any water that penetrates below the metal roofing panels will drain outside of the building envelope.

3.1.5 Concealed Anchor Clips

Concealed anchor clips shall be fastened directly to the framing members. The maximum distance, parallel to the seams, between clips shall be 30 inches on center at the corner, edge, and ridge zones, and 60 inches maximum on centers for the remainder of the roof.

3.2 INSULATION INSTALLATION

Insulation shall be installed as indicated and in accordance with manufacturer's instructions. Insulation shall be continuous over entire roof surface. Where expansion joints, terminations, and other connections are made, the cavity shall be filled with batt insulation and vapor retarder providing equivalent R-Value and perm rating as remaining insulation.

3.3 VAPOR RETARDER INSTALLATION

3.3.1 Polyethylene Vapor Retarder

The polyethylene vapor retarder membrane shall be installed over the entire roof deck surface as recommended by roofing manufacturer. A fully compatible polyethylene tape shall be used to seal the edges of the sheets to provide a vapor tight membrane. Sheet edges shall be lapped not less than 6 inches. Sufficient material shall be provided to avoid inducing stresses in the sheets due to stretching or binding. All tears or punctures that are visible in the finished surface at any time during the construction process shall be sealed with polyethylene tape.

3.4 CLEAN-UP AND TOUCH-UP

Exposed roof system shall be cleaned at completion of installation. Debris that could cause discoloration and harm to the panels, flashings, closures, and other accessories shall be removed. Grease and oil films, excess sealants, and handling marks shall be removed and the work shall be scrubbed clean. Exposed metal surfaces shall be free of dents, creases, waves, scratch marks, and solder or weld marks. Immediately upon detection, abraded or corroded spots on shop-painted surfaces shall be wire brushed and touched up with the same material used for the shop coat. Factory color finished surfaces shall be touched up with the manufacturer's recommended touch up paint.

3.5 CONTRACTOR INSPECTION

The Contractor shall obtain and utilize the services of an independent, registered roofing consultant certified by the National Roofing Association for experience in inspecting roofs of this type and to ensure that the system is installed in accordance with the manufacturer's recommendations,

the contract plans and specifications, and the approved shop drawings. The use of such a consultant is dependent upon approval of his/her qualifications by the Contracting Officer's Representative. The Contractor shall submit the consultant's qualifications for approval a minimum of 30 calendar days prior to the start of roof construction.

The Contractor shall obtain a daily written report from the consultant each day that he/she is on site. The consultant shall sign the report, and the original shall be presented to the Contracting Officer's Representative within one calendar day of the completion of each day's work. The report shall state whether or not the condition and quality of the materials used and the installation of the system were in accordance with the manufacturer's recommendations, the contract plans and specifications, and the approved shop drawings. If anything connected with the materials used or the installation is unsatisfactory, the report shall state what corrective action has been taken or shall contain the consultant's recommendations for corrective action.

Upon completion of the roof construction work and before its final acceptance, the Contractor shall deliver to the Contracting Officer's Representative a notarized statement signed by a principal officer of the roofing system manufacturer's firm and by a principal officer of the roofing system manufacturer's firm and by a principal officer of the Contractor's own firm, stating that the materials used and the installation are satisfactory and in accordance with the manufacturer's recommendations, the contract plans and specifications, and the approved shop drawings.

3.6 CONTRACTOR WARRANTY

The contractor shall present to the Contracting Officer's Representative the following documents to include the CONTRACTOR'S FIVE (5) YEAR NO PENAL SUM WARRANTY FOR ARCHITECTURAL STANDING SEAM METAL ROOF SYSTEM with the construction company President's signature along with the warranty information described throughout Section 1.8 WARRANTIES.

CONTRACTOR'S FIVE (5) YEAR NO PENAL SUM WARRANTY
FOR
NON-STRUCTURAL METAL ROOF SYSTEM

FACILITY DESCRIPTION_____

BUILDING NUMBER:_____

CORPS OF ENGINEERS CONTRACT NUMBER:_____

CONTRACTOR

CONTRACTOR:_____

ADDRESS:_____

POINT OF CONTACT:_____

TELEPHONE NUMBER:_____

OWNER

OWNER:_____

ADDRESS:_____

POINT OF CONTACT:_____

TELEPHONE NUMBER:_____

CONSTRUCTION AGENT

CONSTRUCTION AGENT:_____

ADDRESS:_____

POINT OF CONTACT:_____

TELEPHONE NUMBER:_____

CONTRACTOR'S FIVE (5) YEAR NO PENAL SUM WARRANTY
FOR
NON-STRUCTURAL METAL ROOF SYSTEM
(continued)

THE NON-STRUCTURAL METAL ROOF SYSTEM INSTALLED ON THE ABOVE NAMED BUILDING IS WARRANTED BY _____ FOR A PERIOD OF FIVE (5) YEARS AGAINST WORKMANSHIP AND MATERIAL DEFICIENCES, WIND DAMAGE, STRUCTURAL FAILURE, AND LEAKAGE. THE NON-STRUCTURAL METAL ROOFING SYSTEM COVERED UNDER THIS WARRANTY SHALL INCLUDE, BUT SHALL NOT BE LIMITED TO, THE FOLLOWING: THE ENTIRE ROOFING SYSTEM, MANUFACTURER SUPPLIED FRAMING AND STRUCTURAL MEMBERS, METAL ROOF PANELS, FASTENERS, CONNECTORS, ROOF SECUREMENT COMPONENTS, AND ASSEMBLIES TESTED AND APPROVED IN ACCORDANCE WITH UL 580. IN ADDITION, THE SYSTEM PANEL FINISHES, SLIP SHEET, INSULATION, VAPOR RETARDER, ALL ACCESSORIES, COMPONENTS, AND TRIM AND ALL CONNECTIONS ARE INCLUDED. THIS INCLUDES ROOF PENETRATION ITEMS SUCH AS VENTS, CURBS, SKYLIGHTS; INTERIOR OR EXTERIOR GUTTERS AND DOWNSPOUTS; EAVES, RIDGE, HIP, VALLEY, RAKE, GABLE, WALL, OR OTHER ROOF SYSTEM FLASHINGS INSTALLED AND ANY OTHER COMPONENTS SPECIFIED WITHIN THIS CONTRACT TO PROVIDE A WEATHERTIGHT ROOF SYSTEM; AND ITEMS SPECIFIED IN OTHER SECTIONS OF THE SPECIFICATIONS THAT ARE PART OF THE NON-STRUCTURAL METAL ROOFING SYSTEM.

ALL MATERIAL DEFICIENCIES, WIND DAMAGE, STRUCTURAL FAILURE, AND LEAKAGE ASSOCIATED WITH THE NON-STRUCTURAL METAL ROOF SYSTEM COVERED UNDER THIS WARRANTY SHALL BE REPAIRED AS APPROVED BY THE CONTRACTING OFFICER. THIS WARRANTY SHALL COVER THE ENTIRE COST OF REPAIR OR REPLACEMENT, INCLUDING ALL MATERIAL, LABOR, AND RELATED MARKUPS. THE ABOVE REFERENCED WARRANTY COMMENCED ON THE DATE OF FINAL ACCEPTANCE ON _____ AND WILL REMAIN IN EFFECT FOR STATED DURATION FROM THIS DATE.

SIGNED, DATED, AND NOTARIZED (BY COMPANY PRESIDENT)

_____

(Company President) (Date)

CONTRACTOR'S FIVE (5) YEAR NO PENAL SUM WARRANTY
FOR
NON-STRUCTURAL METAL ROOFING SYSTEM
(continued)

THE CONTRACTOR SHALL SUPPLEMENT THIS WARRANTY WITH WRITTEN WARRANTIES FROM THE MANUFACTURER AND/OR INSTALLER OF THE NON-STRUCTURAL METAL ROOFING SYSTEM, WHICH SHALL BE SUBMITTED ALONG WITH THE CONTRACTOR'S WARRANTY. HOWEVER, THE CONTRACTOR WILL BE ULTIMATELY RESPONSIBLE FOR THIS WARRANTY AS OUTLINED IN THE SPECIFICATIONS AND AS INDICATED IN THIS WARRANTY EXAMPLE.

EXCLUSIONS FROM COVERAGE

1. NATURAL DISASTERS, ACTS OF GOD (LIGHTNING, FIRE, EXPLOSIONS, SUSTAINED WIND FORCES IN EXCESS OF THE DESIGN CRITERIA, EARTHQUAKES, AND HAIL).

2. ACTS OF NEGLIGENCE OR ABUSE OR MISUSE BY GOVERNMENT OR OTHER PERSONNEL, INCLUDING ACCIDENTS, VANDALISM, CIVIL DISOBEDIENCE, WAR, OR DAMAGE CAUSED BY FALLING OBJECTS.

3. DAMAGE BY STRUCTURAL FAILURE, SETTLEMENT, MOVEMENT, DISTORTION, WARPAGE, OR DISPLACEMENT OF THE BUILDING STRUCTURE OR ALTERATIONS MADE TO THE BUILDING.

4. CORROSION CAUSED BY EXPOSURE TO CORROSIVE CHEMICALS, ASH OR FUMES GENERATED OR RELEASED INSIDE OR OUTSIDE THE BUILDING FROM CHEMICAL PLANTS, FOUNDRIES, PLATING WORKS, KILNS, FERTILIZER FACTORIES, PAPER PLANTS, AND THE LIKE.

5. FAILURE OF ANY PART OF THE NON-STRUCTURAL METAL ROOF DUE TO ACTIONS BY THE OWNER TO INHIBIT FREE DRAINAGE OF WATER FROM THE ROOF AND GUTTERS AND DOWNSPOUTS OR ALLOW PONDING WATER TO COLLECT ON THE ROOF SURFACE. CONTRACTOR'S DESIGN SHALL INSURE FREE DRAINAGE FROM THE ROOF AND NOT ALLOW PONDING WATER.

6. THIS WARRANTY APPLIES TO THE NON-STRUCTURAL METAL ROOFING SYSTEM. IT DOES NOT INCLUDE ANY CONSEQUENTIAL DAMAGE TO THE BUILDING INTERIOR OR CONTENTS WHICH IS COVERED BY THE WARRANTY OF CONSTRUCTION CLAUSE INCLUDED IN THIS CONTRACT.

7. THIS WARRANTY CANNOT BE TRANSFERRED TO ANOTHER OWNER WITHOUT WRITTEN CONSENT OF THE CONTRACTOR; AND THIS WARRANTY AND THE CONTRACT PROVISIONS WILL TAKE PRECEDENCE OVER ANY CONFLICTS WITH STATE STATUTES.

**

CONTRACTOR'S FIVE (5) YEAR NO PENAL SUM WARRANTY
FOR
NON-STRUCTURAL METAL ROOF SYSTEM
(continued)

**REPORTS OF LEAKS AND ROOF SYSTEM DEFICIENCIES SHALL BE RESPONDED TO WITHIN 48 HOURS OF RECEIPT OF NOTICE, BY TELEPHONE OR IN WRITING, FROM EITHER THE OWNER OR CONTRACTING OFFICER. EMERGENCY REPAIRS TO PREVENT FURTHER ROOF LEAKS SHALL BE INITIATED IMMEDIATELY; A WRITTEN PLAN SHALL BE SUBMITTED FOR APPROVAL TO REPAIR OR REPLACE THIS ROOF SYSTEM WITHIN SEVEN (7) CALENDAR DAYS. ACTUAL WORK FOR PERMANENT REPAIRS OR REPLACEMENT SHALL BE STARTED WITHIN 30 DAYS AFTER RECEIPT OF NOTICE, AND COMPLETED WITHIN A REASONABLE TIME FRAME. IF THE CONTRACTOR FAILS TO ADEQUATELY RESPOND TO THE WARRANTY PROVISIONS, AS STATED IN THE CONTRACT AND AS CONTAINED HEREIN, THE CONTRACTING OFFICER MAY HAVE THE NON-STRUCTURAL METAL ROOF SYSTEM REPAIRED OR REPLACED BY OTHERS AND CHARGE THE COST TO THE CONTRACTOR.

IN THE EVENT THE CONTRACTOR DISPUTES THE EXISTENCE OF A WARRANTABLE DEFECT, THE CONTRACTOR MAY CHALLENGE THE OWNER'S DEMAND FOR REPAIRS AND/OR REPLACEMENT DIRECTED BY THE OWNER OR CONTRACTING OFFICER EITHER BY REQUESTING A CONTRACTING OFFICER'S DECISION UNDER THE CONTRACT DISPUTES ACT, OR BY REQUESTING THAT AN ARBITRATOR RESOLVE THE ISSUE. THE REQUEST FOR AN ARBITRATOR MUST BE MADE WITHIN 48 HOURS OF BEING NOTIFIED OF THE DISPUTED DEFECTS. UPON BEING INVOKED, THE PARTIES SHALL, WITHIN TEN (10) DAYS, JOINTLY REQUEST A LIST OF FIVE (5) ARBITRATORS FROM THE FEDERAL MEDIATION AND CONCILIATION SERVICE. THE PARTIES SHALL CONFER WITHIN TEN (10) DAYS AFTER RECEIPT OF THE LIST TO SEEK AGREEMENT ON AN ARBITRATOR. IF THE PARTIES CANNOT AGREE ON AN ARBITRATOR, THE CONTRACTING OFFICER AND THE PRESIDENT OF THE CONTRACTOR'S COMPANY WILL STRIKE ONE (1) NAME FROM THE LIST ALTERNATIVELY UNTIL ONE (1) NAME REMAINS. THE REMAINING PERSON SHALL BE THE DULY SELECTED ARBITRATOR. THE COSTS OF THE ARBITRATION, INCLUDING THE ARBITRATOR'S FEE AND EXPENSES, COURT REPORTER, COURTROOM OR SITE SELECTED, ETC., SHALL BE BORNE EQUALLY BETWEEN THE PARTIES. EITHER PARTY DESIRING A COPY OF THE TRANSCRIPT SHALL PAY FOR THE TRANSCRIPT. A HEARING WILL BE HELD AS SOON AS THE PARTIES CAN MUTUALLY AGREE. A WRITTEN ARBITRATOR'S DECISION WILL BE REQUESTED NOT LATER THAN 30 DAYS FOLLOWING THE HEARING. THE DECISION OF THE ARBITRATOR WILL NOT BE BINDING; HOWEVER, IT WILL BE ADMISSIBLE IN ANY SUBSEQUENT APPEAL UNDER THE CONTRACT DISPUTES ACT.

A FRAMED COPY OF THIS WARRANTY SHALL BE POSTED IN THE MECHANICAL ROOM OR OTHER APPROVED LOCATION DURING THE ENTIRE WARRANTY PERIOD.

-- End of Section --

SECTION 07413

METAL SOFFIT PANELS
04/01

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.

ALUMINUM ASSOCIATION (AA)

AA Design Manual	(2000) Aluminum Design Manual: Specifications & Guidelines for Aluminum Structures

AMERICAN IRON AND STEEL INSTITUTE (AISI)

AISI Cold-Formed Mnl	(1996) Cold-Formed Steel Design Manual

AMERICAN SOCIETY FOR TESTING AND MATERIALS (ASTM)

ASTM B 209	(1996) Aluminum and Aluminum-Alloy Sheet and Plate
ASTM D 522	(1993a) Mandrel Bend Test of Attached Organic Coatings
ASTM D 610	(1995) Evaluating Degree of Rusting on Painted Steel Surfaces
ASTM D 714	(1987; R 1994el) Evaluating Degree of Blistering of Paints
ASTM D 968	(1993) Abrasion Resistance of Organic Coatings by Falling Abrasive
ASTM D 1654	(1992) Evaluation of Painted or Coated Specimens Subjected to Corrosive Environments
ASTM D 2244	(1995) Calculation of Color Differences from Instrumentally Measured Color Coordinates
ASTM D 2247	(1999) Testing Water Resistance of Coatings in 100% Relative Humidity
ASTM D 2794	(1993; R 1999el) Resistance of Organic Coatings to the Effects of Rapid Deformation (Impact)
ASTM D 3359	(1997) Measuring Adhesion by Tape Test

ASTM D 4214	(1998) Evaluating Degree of Chalking of Exterior Paint Films
ASTM D 4587	(1991) Conducting Tests on Paint and Related Coatings and Materials Using a Fluorescent UV-Condensation Light- and Water-Exposure Apparatus
ASTM D 5894	(1996) Standard Practice for Cyclic Salt Fog/UV Exposure of Painted Metal, (Alternating Exposures in a Fog/Dry Cabinet and a UV Condensation Cabinet)

UNIFORM BUILDING CODE (UBC)

UBC-97	Uniform Building Code

1.2 GENERAL REQUIREMENTS

1.2.1 Design

Criteria, loading combinations, and definitions shall be in accordance with UBC-97. Maximum calculated fiber stress shall not exceed the allowable value in the AISI or AA manuals; a one third overstress for wind is allowed. Midspan deflection under maximum design loads shall be limited to L/180. Contract drawings (structural - GS series drawings) show the design wind loads and the extent and general assembly details of the metal siding. Members and connections not shown on the drawings shall be designed by the Contractor. Siding panels and accessories shall be the products of the same manufacturer. Steel siding design shall be in accordance with AISI Cold-Formed Mnl. Aluminum siding design shall be in accordance with AA Design Manual.

1.2.2 Architectural Considerations

Panels profile shall be as shown on the drawings.

1.3 SUBMITTALS

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are for information only. When used, a designation following the "G" designation identifies the office that will review the submittal for the Government. The following shall be submitted in accordance with Section 01330 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Soffit panels; G

Drawings consisting of catalog cuts, design and erection drawings, shop coating and finishing specifications, and other data as necessary to clearly describe design, materials, sizes, layouts, construction details, fasteners, and erection.

SD-04 Samples

Color Samples; G

Provide the required 3 x 5 inch metal chips in the range of color indicated on the drawings matching similar buildings on base with the coating system specified.

Accessories; G

One sample of each type of flashing, trim, closure, cap and similar items. Size shall be sufficient to show construction and configuration.

Soffit panels; G

One piece of each type and finish (exterior) to be used, 9 inches long, full width.

Fasteners; G

Two samples of each type to be used with statement regarding intended use. If so requested, random samples of bolts, nuts, and washers as delivered to the jobsite shall be taken in the presence of the Contracting Officer and provided to the Contracting Officer for testing to establish compliance with specified requirements.

SD-07 Certificates

Soffit panels; G
Installation
Accessories

Certificates attesting that the panels and accessories conform to the requirements specified. Certified laboratory test reports showing that the sheets to be furnished are produced under a continuing quality control program and that a representative sample consisting of not less than 5 pieces has been tested and has met the quality standards specified for factory color finish.

1.4 DELIVERY AND STORAGE

Materials and mock-ups shall be delivered to the site in a dry and undamaged condition and stored out of contact with the ground. Materials shall be covered with weathertight coverings and kept dry. Storage accommodations for metal siding shall provide good air circulation and protection from surface staining.

1.5 WARRANTIES

The Contractor shall provide a weather tight warranty for the metal soffit for a period of 10 years against the wear of color finish, and 10 years against the corrosion of fasteners caused by ordinary wear and tear by the elements. The warranties shall start upon final acceptance of the work or the date the Government takes possession, whichever is earlier.

PART 2 PRODUCTS

2.1 SOFFIT PANELS

Soffit panels shall be perforated aluminum and solid (non-perforated) interlocking with concealed fasteners as indicated. All soffit panels

shall have a factory color finish. Length of sheets shall be sufficient to cover the area as indicated on the drawings.

2.1.1 Aluminum Soffit Panels

Alloy conforming to ASTM B 209, temper as required for the forming operation, perforated soffit panels shall be 0.032 inch thick by 7/16 inch deep by 12 inches wide. Solid (non-perforated) soffit panels shall be 0.032 inch thick by 7/16 inch deep by 12 inches wide. Length of panels shall be uniform and cover the depth of the soffit.

2.2 FACTORY COLOR FINISH

Panels shall have a factory applied polyvinylidene fluoride finish (Kynar) on the exposed side. The exterior finish shall consist of a baked-on topcoat with an appropriate prime coat. Color shall match the color indicated on the drawings. The exterior coating shall be a nominal 1 mil thickness consisting of a topcoat of not less than 0.8 mil dry film thickness and the paint manufacturer's recommended primer of not less than 0.2 mil thickness. The interior color finish shall consist of the same coating and dry film thickness as the exterior The exterior color finish shall meet the test requirements specified below. Provide color samples as referenced per SD-04 and as shown on drawing.

2.2.1 Salt Spray Test

A sample of the sheets shall withstand a cyclic corrosion test for a minimum of 2016 hours in accordance with ASTM D 5894, including the scribe requirement in the test. Immediately upon removal of the panel from the test, the coating shall receive a rating of not less than 10, no blistering, as determined by ASTM D 714; 10, no rusting, as determined by ASTM D 610; and a rating of 6, 1/16 to 1/8 inch failure at scribe, as determined by ASTM D 1654.

2.2.2 Formability Test

When subjected to testing in accordance with ASTM D 522 Method B, 1/8 inch diameter mandrel, the coating film shall show no evidence of fracturing to the naked eye.

2.2.3 Accelerated Weathering, Chalking Resistance and Color Change

A sample of the sheets shall be tested in accordance with ASTM D 4587, test condition D for 2000 total hours. The coating shall withstand the weathering test without cracking, peeling, blistering, loss of adhesion of the protective coating, or corrosion of the base metal. Protective coating that can be readily removed from the base metal with tape in accordance with ASTM D 3359, Test Method B, shall be considered as an area indicating loss of adhesion. Following the accelerated weathering test, the coating shall have a chalk rating not less than No. 8 in accordance with ASTM D 4214 test procedures, and the color change shall not exceed 5 CIE or Hunter Lab color difference (delta E) units in accordance with ASTM D 2244. For sheets required to have a low gloss finish, the chalk rating shall be not less than No. 6 and the color difference shall be not greater than 7 units.

2.2.4 Humidity Test

When subjected to a humidity cabinet test in accordance with ASTM D 2247 for 1000 hours, a scored panel shall show no signs of blistering, cracking,

creepage or corrosion.

2.2.5 Impact Resistance

Factory-painted sheet shall withstand direct and reverse impact in accordance with ASTM D 2794 0.500 inch diameter hemispherical head indenter, equal to 1.5 times the metal thickness in mils, expressed in inch-pounds, with no loss of adhesion.

2.2.6 Abrasion Resistance Test

When subjected to the falling sand test in accordance with ASTM D 968, Method A, the coating system shall withstand a minimum of 80 liters of sand before the appearance of the base metal. The term "appearance of base metal" refers to the metallic coating on steel or the aluminum base metal.

2.3 ACCESSORIES

Flashing, trim, metal closure strips, caps, and similar metal accessories shall be the manufacturer's standard products. Exposed metal accessories shall be finished to match the panels furnished. Molded closure strips shall be bituminous-saturated fiber, closed-cell or solid-cell synthetic rubber or neoprene, or polyvinyl chlorided premolded to match configuration of the panels and shall not absorb or retain water.

2.4 FASTENERS

Fasteners for soffit panels shall be concealed corrosion resisting steel, type and size specified below or as otherwise approved for the applicable requirements. Fasteners for attaching wall panels to supports shall provide both tensile and shear strength of not less than 750 pounds per fastener. Fasteners for accessories shall be the manufacturer's standard. Exposed fasteners shall be color finished to match the panels.

2.4.1 Screws

Screws shall be as recommended by the manufacturer.

2.4.2 End-Welded Studs

Automatic end-welded studs shall be shouldered type with a shank diameter of not less than 3/16 inch and cap or nut for holding panels against the shoulder.

2.4.3 Explosive Actuated Fasteners

Fasteners for use with explosive actuated tools shall have a shank of not less than 0.145 inch with a shank length of not less than 1/2 inch for fastening panels to steel.

2.4.4 Blind Rivets

Blind rivets shall be aluminum with 3/16 inch nominal diameter shank or stainless steel with 1/8 inch nominal diameter shank. Rivets shall be threaded stem type if used for other than the fastening of trim. Rivets with hollow stems shall have closed ends.

2.4.5 Bolts

Bolts shall be not less than 1/4 inch diameter, shouldered or plain shank as required, with proper nuts.

2.5 SEALANT

Sealant shall be an elastomeric type containing no oil or asphalt. Exposed sealant shall be clear and shall cure to a rubberlike consistency.

2.6 GASKETS AND INSULATING COMPOUNDS

Gaskets and insulating compounds shall be nonabsorptive and suitable for insulating contact points of incompatible materials. Insulating compounds shall be nonrunning after drying.

PART 3 EXECUTION

3.1 INSTALLATION

Installation shall be in accordance with the manufacturer's erection instructions and drawings. Dissimilar materials which are not compatible when contacting each other shall be insulated from each other by means of gaskets or insulating compounds. Improper or mislocated drill holes for solid panels (non-perforated) shall be plugged with an oversize screw fastener and gasketed washer; however, panels with an excess of such holes or with such holes in critical locations shall not be used. Exposed surfaces and edges shall be kept clean and free from sealant, metal cuttings, hazardous burrs, and other foreign material. Stained, discolored, or damaged sheets shall be removed from the site.

3.1.1 Soffit Panels and Accessories

Panels shall be applied as shown on drawings. Accessories shall be fastened into framing members, except as otherwise approved. Closure strips shall be provided as indicated and where necessary to provide weathertight construction.

3.1.1.1 Concealed Panel Fasteners

Panels shall be fastened to framing members with concealed fastening clips or other concealed devices standard with the manufacturer. Spacing of fastening clips and fasteners shall be in accordance with the manufacturer's written instructions and as indicated on the drawings. Fasteners shall not puncture metal sheets except as approved for flashing, closures, and trim; exposed fasteners shall be installed in straight lines. Interlocking ribs shall be sealed with factory-applied sealant. Joints at accessories shall be sealed.

-- End of Section --

SECTION 07600

SHEET METALWORK, GENERAL
04/00

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.

AMERICAN SOCIETY FOR TESTING AND MATERIALS (ASTM)

ASTM A 167	(1999) Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet, and Strip
ASTM B 32	(1996) Solder Metal
ASTM B 209	(1996) Aluminum and Aluminum-Alloy Sheet and Plate
ASTM B 221	(1996) Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes
ASTM B 370	(1998) Copper Sheet and Strip for Building Construction

SHEET METAL & AIR CONDITIONING CONTRACTORS' NATIONAL ASSOCIATION (SMACNA)

SMACNA Arch. Manual	(1993; Errata; Addenda Oct 1997) Architectural Sheet Metal Manual

1.2 GENERAL REQUIREMENTS

Sheet metalwork shall be accomplished to form weathertight construction without waves, warps, buckles, fastening stresses or distortion, and shall allow for expansion and contraction. Cutting, fitting, drilling, and other operations in connection with sheet metal required to accommodate the work of other trades shall be performed by sheet metal mechanics. Installation of sheet metal items used in conjunction with roofing shall be coordinated with roofing work to permit continuous roofing operations. Sheet metalwork pertaining to heating, ventilating, and air conditioning is specified in Section 15895.

1.3 SUBMITTALS

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are for information only. When used, a designation following the "G" designation identifies the office that will review the submittal for the Government. The following shall be submitted in accordance with Section 01330 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Materials

Drawings of sheet metal items showing weights, gauges or thicknesses; types of materials; expansion-joint spacing; fabrication details; and installation procedures.

1.4 DELIVERY, STORAGE, AND HANDLING

Materials shall be adequately packaged and protected during shipment and shall be inspected for damage, dampness, and wet-storage stains upon delivery to the jobsite. Materials shall be clearly labeled as to type and manufacturer. Sheet metal items shall be carefully handled to avoid damage. Materials shall be stored in dry, ventilated areas until immediately before installation.

PART 2 PRODUCTS

2.1 MATERIALS

Lead, lead-coated metal, and galvanized steel shall not be used. Any metal listed by SMACNA Arch. Manual for a particular item may be used, unless otherwise specified or indicated. Materials shall conform to the requirements specified below and to the thicknesses and configurations established in SMACNA Arch. Manual. Different items need not be of the same metal, except that if copper is selected for any exposed item, all exposed items shall be copper.

2.1.1 Accessories

Accessories and other items essential to complete the sheet metal installation, though not specifically indicated or specified, shall be provided.

2.1.2 Aluminum Extrusions

ASTM B 221, Alloy 6063, Temper T5.

2.1.3 Sealant

Unless otherwise specified, sealant shall be an elastomeric weather resistant sealant as specified in Section 07900 JOINT SEALING.

2.1.4 Fasteners

Fasteners shall be compatible with the fastened material and shall be the type best suited for the application.

2.1.5 Aluminum Alloy Sheet and Plate

ASTM B 209, anodized color to match adjacent surface and to be verified and approved by Contract Officer, form, alloy, and temper appropriate for use.

2.1.6 Copper

ASTM B 370, Temper H 00.

2.1.7 Stainless Steel

ASTM A 167, Type 302 or 304; fully annealed, dead soft temper.

2.1.8 Solder

ASTM B 32, 95-5 tin-antimony.

2.1.9 Through-Wall Flashing

a. Electro-sheet copper not less than 5 ounces, factory coated both sides with acid- and alkali-resistant bituminous compound not less than 6 ounces per square foot or factory covered both sides with asphalt-saturated cotton fabric, asphalt saturated glass-fiber fabric, or with 40 pound reinforced kraft paper bonded with asphalt.

b. Stainless steel, Type 304, not less than 0.003 inch thick, completely encased by and permanently bonded on both sides to 50 pound high strength bituminized crepe kraft paper, using hot asphalt, heat, and pressure.

2.1.10 Fascia, Gutters and Downspouts

Fabricate from the same material and finish as metal roof panels as specified in Section 07412, NON-STRUCTURING METAL ROOFING. Material thickness for gutters and downspouts shall be 22 gauge unless otherwise noted. Gutter shall match roof color of building. Provide drips at all perpendicular transitions. All plywood backing edges shall be covered with metal.

PART 3 EXECUTION

3.1 GENERAL REQUIREMENTS

Gutters and downspouts shall be designed and fabricated in conformance with SMACNA Arch. Manual; louvers shall be fabricated in conformance with SMACNA Arch. Manual and as indicated. Unless otherwise specified or indicated, exposed edges shall be folded back to form a 1/2 inch hem on the concealed side, and bottom edges of exposed vertical surfaces shall be angled to form drips. Bituminous cement shall not be placed in contact with roofing membranes other than built-up roofing.

3.2 PROTECTION OF ALUMINUM AND GALVALUME

Aluminum shall not be used where it will be in contact with copper or where it will contact water which flows over copper surfaces. Aluminum that will be in contact with wet or pressure-treated wood, mortar, concrete, masonry, or ferrous metals shall be protected against galvanic or corrosive action by one of the following methods:

3.2.1 Paint

Aluminum surfaces shall be solvent cleaned and given one coat of zinc-molybdate primer and one coat of aluminum paint as specified in Section 09900 PAINTING, GENERAL.

3.2.2 Nonabsorptive Tape or Gasket

Nonabsorptive tape or gasket shall be placed between the adjoining surfaces and cemented to the aluminum surface using a cement compatible with aluminum.

3.3 CONNECTIONS AND JOINTING

3.3.1 Soldering

Soldering shall apply to copper, and stainless steel items. Edges of sheet metal shall be pretinned before soldering is begun. Soldering shall be done slowly with well heated soldering irons so as to thoroughly heat the seams and completely sweat the solder through the full width of the seam. Edges of stainless steel to be pretinned shall be treated with soldering acid flux. Soldering shall follow immediately after application of the flux. Upon completion of soldering, the acid flux residue shall be thoroughly cleaned from the sheet metal with a water solution of washing soda and rinsed with clean water.

3.3.2 Riveting

Joints in aluminum sheets 0.040 inch or less in thickness shall be mechanically made.

3.3.3 Seaming

Flat-lock and soldered-lap seams shall finish not less than 1 inch wide. Unsoldered plain-lap seams shall lap not less than 3 inches unless otherwise specified. Flat seams shall be made in the direction of the flow.

3.4 CLEATS

A continuous cleat shall be provided where indicated or specified to secure loose edges of the sheet metalwork. Butt joints of cleats shall be spaced approximately 1/8 inch apart. The cleat shall be fastened to supporting wood construction with nails evenly spaced not over 12 inches on centers. Where the fastening is to be made to concrete or masonry, screws shall be used and shall be driven in expansion shields set in concrete or masonry.

3.5 GUTTERS AND DOWNSPOUTS

Gutters and downspouts shall be rigidly attached to the building. Supports for downspouts gutters which include straps, expansion joints, adhesives and anchors shall be installed as recommended by the SMACNA's manual.

3.6 FLASHINGS

Flashings shall be installed at locations indicated and as specified below. Sealing shall be according to the flashing manufacturer's recommendations. Flashings shall be installed at intersections of roof with vertical surfaces and at projections through roof, except that flashing for heating and plumbing, including piping, roof, and floor drains, and for electrical conduit projections through roof or walls are specified in other sections. Except as otherwise indicated, counter flashings shall be provided over base flashings. Perforations in flashings made by masonry anchors shall be covered up by an application of bituminous plastic cement at the perforation. Flashing shall be installed on top of joint reinforcement. Flashing shall be formed to direct water to the outside of the system.

3.6.1 Counter Flashings

Except as otherwise indicated, counter flashings shall be provided over base flashings. Counter flashing shall be installed as shown on the drawings and/or recommended per SMACNA Arch. Manual.

3.6.2 Stepped Flashing

Stepped flashing shall be installed where sloping roofs surfaced with shingles abut vertical surfaces. Separate pieces of base flashing shall be placed in alternate shingle courses.

3.6.3 Through-Wall Flashing

Through-wall flashing includes sill, lintel, and spandrel flashing. The flashing shall be laid with a layer of mortar above and below the flashing so that the total thickness of the two layers of the mortar and flashing are the same thickness as the regular mortar joints. Flashing shall not extend further into the masonry backup wall than the first mortar joint. Joints in flashing shall be lapped and sealed. Flashing shall be one piece for lintels and sills.

3.6.3.1 Lintel Flashing

Lintel flashing shall extend the full length of lintel. Flashing shall extend through the wall one masonry course above the lintels and shall be bent down over the vertical leg of the outer steel lintel angle not less than 2 inches, or shall be applied over top of masonry and precast concrete lintels. Bedjoints of lintels at control joints shall be underlaid with sheet metal bond breaker.

3.6.3.2 Sill Flashing

Sill flashing shall extend the full width of the sill and not less than 4 inches beyond ends of sill except at control joint where the flashing shall be terminated at the end of the sill.

3.6.4 Valley Flashing

Valley flashing shall be installed as specified in SMACNA Arch. Manual and as indicated.

3.7 INSTALLATION OF LOUVERS

Louvers shall be rigidly attached to the supporting construction. The installation shall be rain-tight. Louver screen shall be installed as indicated.

3.8 FASCIA

Fascia shall be fabricated and installed as indicated and in accordance with SMACNA Arch. Manual. Install fascia where substrate materials will not telegraph seams, joints, clips and fasteners.

3.9 CONTRACTOR QUALITY CONTROL

The Contractor shall establish and maintain a quality control procedure for sheet metal used in conjunction with roofing to assure compliance of the installed sheet metalwork with the contract requirements. Any work found not to be in compliance with the contract shall be promptly removed and

replaced or corrected in an approved manner. Quality control shall include, but not be limited to, the following:

a. Observation of environmental conditions; number and skill level of sheet metal workers; condition of substrate.

b. Verification of compliance of materials before, during, and after installation.

c. Inspection of sheet metalwork for proper size and thickness, fastening and joining, and proper installation.

The actual quality control observations and inspections shall be documented and a copy of the documentation furnished to the Contracting Officer at the end of each day.

-- End of Section --

SECTION 07840

FIRESTOPPING
08/00

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.

AMERICAN SOCIETY FOR TESTING AND MATERIALS (ASTM)

ASTM C 612	Specifications for Mineral Fiber Block and Board Thermal Insulation
ASTM E 84	(1999) Surface Burning Characteristics of Building Materials
ASTM E 119	(1998) Fire Tests of Building Construction and Materials
ASTM E 136	Test Method for Behavior of Materials in a Vertical Tube Furnace at 750 Deg. C.
ASTM E 814	(1997) Fire Tests of Through-Penetration Fire Stops
ASTM E 1399	(1997) Cyclic Movement and Measuring the Minimum and Maximum Joint Widths of Architectural Joint Systems

UNDERWRITERS LABORATORIES (UL)

UL 723	(1996; Rev thru Dec 1998) Test for Surface Burning Characteristics of Building Materials
UL 1479	(1994; Rev thru Feb 1998) Fire Tests of Through-Penetration Firestops
UL 2079	(1998) Tests for Fire Resistance of Building Joint Systems
UL Fire Resist Dir	(1999) Fire Resistance Directory (2 Vol.)

1.2 SUBMITTALS

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are for information only. When used, a designation following the "G" designation identifies the office that will review the submittal for the Government. The following shall be submitted in accordance with Section 01330 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Firestopping Materials

Detail drawings including manufacturer's descriptive data, typical details conforming to UL Fire Resist Dir or other details certified by another nationally recognized testing laboratory, installation instructions or UL listing details for a firestopping assembly in lieu of fire-test data or report. For those firestop applications for which no UL tested system is available through a manufacturer, a manufacturer's engineering judgement, derived from similar UL system designs or other tests, shall be submitted for review and approval prior to installation. Submittal shall indicate the firestopping material to be provided for each type of application. When more than 5 penetrations or construction joints are to receive firestopping, drawings shall indicate location and type of application.

SD-07 Certificates

Firestopping Materials

Certificates attesting that firestopping material complies with the specified requirements. In lieu of certificates, drawings showing UL classified materials as part of a tested assembly may be provided. Drawings showing evidence of testing by an alternate nationally recognized independent laboratory may be substituted.

Installer Qualifications

Documentation of training and experience.

Inspection; G

Manufacturer's representative certification stating that firestopping work has been inspected and found to be applied according to the manufacturer's recommendations and the specified requirements.

1.3 GENERAL REQUIREMENTS

Firestopping shall consist of furnishing and installing tested and listed firestop systems, combination of materials, or devices to form an effective barrier against the spread of flame, smoke and gases, and maintain the integrity of fire resistance rated walls, partitions, floor, and ceiling-roof assemblies, including through-penetrations and construction joints and gaps. Through-penetrations include the annular space around pipes, tubes, conduit, wires, cables and vents. Construction joints include those used to accommodate expansion, contraction, wind, or seismic movement; firestopping material shall not interfere with the required movement of the joint. Gaps requiring firestopping include gaps between the curtain wall and the floor slab and between the top of the fire-rated walls and the roof or floor deck above.

1.4 STORAGE AND DELIVERY

Materials shall be delivered in the original unopened packages or containers showing name of the manufacturer and the brand name. Materials

shall be stored off the ground and shall be protected from damage and exposure to elements. Damaged or deteriorated materials shall be removed from the site.

1.5 INSTALLER QUALIFICATIONS

The Contractor shall engage an experienced Installer who is certified, licensed, or otherwise qualified by the firestopping manufacturer as having the necessary staff, training, and a minimum of 3 years experience in the installation of manufacturer's products per specified requirements. A manufacturer's willingness to sell its firestopping products to the Contractor or to an installer engaged by the Contractor does not in itself confer qualification on the buyer. The Installer shall have been trained by a direct representative of the manufacturer (not distributor or agent) in the proper selection and installation procedures.

PART 2 PRODUCTS

2.1 FIRESTOPPING MATERIALS

Firestopping materials shall consist of commercially manufactured, asbestos-free products complying with the following minimum requirements:

2.1.1 Fire Hazard Classification

Material shall have a flame spread of 25 or less, and a smoke developed rating of 50 or less, when tested in accordance with ASTM E 84 or UL 723. Material shall be an approved firestopping material as listed in UL Fire Resist Dir or by a nationally recognized testing laboratory.

2.1.2 Toxicity

Material shall be nontoxic to humans at all stages of application.

2.1.3 Fire Resistance Rating

Firestopping will not be required to have a greater fire resistance rating than that of the assembly in which it is being placed.

2.1.3.1 Through-Penetrations

Firestopping materials for through-penetrations, as described in paragraph GENERAL REQUIREMENTS, shall provide "F" and "T" fire resistance ratings in accordance with ASTM E 814 or UL 1479. Fire resistance ratings shall be as follows:

a. Penetrations of Fire Resistance Rated Walls and Partitions: F Rating = 1, 2 and 3 hours for walls and partitions as indicated on drawing and Life Safety Plans.

b. Penetrations of Fire Resistance Rated Floor, Roof-Ceiling Assemblies and Ceiling-Floor Assemblies: F Rating = 1 hour, T Rating = 1 hour.

2.1.3.2 Construction Joints and Gaps

Fire resistance ratings of construction joints, as described in paragraph GENERAL REQUIREMENTS, and gaps such as those between floor slabs or roof decks and curtain walls shall be the same as the construction in which they

occur. Construction joints and gaps shall be provided with firestopping materials and systems that have been tested per ASTM E 119 or UL 2079 to meet the required fire resistance rating. Systems installed at construction joints shall meet the cycling requirements of ASTM E 1399 or UL 2079.

2.2 SAFING INSULATION AND ACCESSORIES

2.2.1 Slag-Wool-Fiber Board Safing Insulation

Semirigid boards designed for use as fire stop at openings between edge of slab and exterior wall panels, produced by combining slag-wool fibers with thermosetting resin binders to comply with ASTM C 612, Type IA and IB; nominal density of 4 lb/cu. ft.; passing ASTM E 136 for combustion characteristics; thermal resistivity of 4 degrees F x h x sq. ft./Btu x in. at 75 degrees F (27.7 K x m/W at 24 degrees C).

2.2.2 Calking Compound

Material approved by manufacturer of safing insulation for sealing joint between foil backing of safing insulation and edge of concrete floor slab against penetration of smoke.

PART 3 EXECUTION

3.1 PREPARATION

Areas to receive firestopping shall be free of dirt, grease, oil, or loose materials which may affect the fitting or fire resistance of the firestopping system. For cast-in-place firestop devices, formwork or metal deck to receive device prior to concrete placement shall be sound and capable of supporting device.

3.2 INSTALLATION

Firestopping material shall completely fill void spaces regardless of geometric configuration, subject to tolerance established by the manufacturer. Firestopping shall be installed in accordance with manufacturer's written instructions. Tested and listed firestop systems shall be provided in the following locations, except in floor slabs on grade:

a. Penetrations of duct, conduit, tubing, cable and pipe through fire-resistance rated walls, partitions, and ceiling-roof assemblies.

b. Penetrations of vertical shafts such as pipe chases.

c. Gaps at the intersection of floor slabs and curtain walls, including inside of hollow curtain walls at the floor slab.

d. Gaps at perimeter of fire-resistance rated walls and partitions, such as between the top of the walls and the bottom of roof decks.

e. Construction joints in floors and fire rated walls and partitions.

f. Other locations where required to maintain fire resistance rating of the construction.

3.2.1 Insulated Pipes and Ducts

Thermal insulation shall be cut and removed where pipes or ducts pass through firestopping, unless insulation meets requirements specified for firestopping. Thermal insulation shall be replaced with a material having equal thermal insulating and firestopping characteristics.

3.2.2 Fire Dampers

Fire dampers shall be installed and firestopped in accordance with Section 15895 AIR SUPPLY, DISTRIBUTION, VENTILATION, AND EXHAUST SYSTEM.

3.3 INSPECTION

Firestopped areas shall not be covered or enclosed until inspection is complete and approved. A manufacturer's representative shall inspect the applications initially to ensure adequate preparations (clean surfaces suitable for application, etc.) and periodically during the work to assure that the completed work has been accomplished according to the manufacturer's written instructions and the specified requirements.

-- End of Section --

SECTION 07900

JOINT SEALING
06/97

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.

AMERICAN SOCIETY FOR TESTING AND MATERIALS (ASTM)

ASTM C 509	(1994) Elastomeric Cellular Preformed Gasket and Sealing Material
ASTM C 734	(1993) Low-Temperature Flexibility of Latex Sealants After Artificial Weathering
ASTM C 920	(1998) Elastomeric Joint Sealants
ASTM D 217	(1997) Cone Penetration of Lubricating Grease (IP50/88)
ASTM D 1056	(1998) Flexible Cellular Materials - Sponge or Expanded Rubber
ASTM E 84	(1999) Surface Burning Characteristics of Building Materials

1.2 SUBMITTALS

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are for information only. When used, a designation following the "G" designation identifies the office that will review the submittal for the Government. The following shall be submitted in accordance with Section 01330 SUBMITTAL PROCEDURES:

SD-03 Product Data

Backing; G

Bond-Breaker; G

Sealant; G

Manufacturer's descriptive data including storage requirements, shelf life, curing time, instructions for mixing and application, and primer data (if required). A copy of the Material Safety Data Sheet shall be provided for each solvent, primer or sealant material.

SD-04 Samples

Sealants shall match adjacent surface where applied such as aluminum doors and frames, brick masonry, precast concrete, painted hollow metal door frames and etc. Provide color chips.

Langley AFB standard color for brick masonry control joints shall match Pecora Corporation "Redwood Tan."

SD-07 Certificates

Sealant

Certificates of compliance stating that the materials conform to the specified requirements.

1.3 ENVIRONMENTAL REQUIREMENTS

The ambient temperature shall be within the limits of 40 to 90 degrees F when the sealants are applied.

1.4 DELIVERY AND STORAGE

Materials shall be delivered to the job in the manufacturer's original unopened containers. The container label or accompanying data sheet shall include the following information as applicable: manufacturer, name of material, formula or specification number, lot number, color, date of manufacture, mixing instructions, shelf life, and curing time at the standard conditions for laboratory tests. Materials shall be handled and stored to prevent inclusion of foreign materials. Materials shall be stored at temperatures between 40 and 90 degrees F unless otherwise specified by the manufacturer.

PART 2 PRODUCTS

2.1 BACKING

Backing shall be 25 to 33 percent oversize for closed cell and 40 to 50 percent oversize for open cell material, unless otherwise indicated.

2.1.1 Rubber

Cellular rubber sponge backing shall be ASTM D 1056, Type 2, closed cell, Class A, round cross section.

2.1.2 Synthetic Rubber

Synthetic rubber backing shall be ASTM C 509, Option I, Type I preformed rods or tubes.

2.2 BOND-BREAKER

Bond-breaker shall be as recommended by the sealant manufacturer to prevent adhesion of the sealant to backing or to bottom of the joint.

2.3 PRIMER

Primer shall be non-staining type as recommended by sealant manufacturer for the application.

2.4 SEALANT

2.4.1 ELASTOMERIC

Elastomeric sealants shall conform to ASTM C 920 and the following:

a. Exterior Uses:

(1) Silicone Exterior Sealant: Type S, Grade NS, Class 25; use M for the following areas:

(a) Masonry, precast and stone coping joints.

(b) Metal and glass substrates.

(c) Roof flashing and thresholds.

(2) One-Component Urethane Sealant: Type S, Grade NS, Class 25; use NT for the following area:

(a) Joints arount perimeter door, windows and frames

(b) Penetrations of walls and roof by piping, conduit and other services or equipment except fire-rated penetrations.

(c) Roof flashing and thresholds.

b. Interior Uses:

(1) Silicone Interior Sealant: Type S, Grade NS, Class 25; Use T for the following areas:

(a) Wall joints in ceramic tile.

(b) Sinks and plumbing fixtures.

(2) One-component Urethane Sealant: Type S, Grade P, Self-leveling, Class 25; Use T for the following areas:

(a) Interior floor construction joints.

(b) Control joints in concrete porcelain porous and ceramic tile floors.

(3) One Component Urethane Sealant: Type S, Grade NS, Class 25; Use NT for the following areas:

(a) Interior doors and frames.

2.4.2 ACOUSTICAL

Rubber or polymer-based acoustical sealant shall have a flame spread of 25 or less and a smoke developed rating of 50 or less when tested in accordance with ASTM E 84. Acoustical sealant shall have a consistency of 250 to 310 when tested in accordance with ASTM D 217, and shall remain flexible and adhesive after 500 hours of accelerated weathering as specified in ASTM C 734, and shall be non-staining.

2.4.3 PREFORMED

2.4.3.1 Foam Strip

Foam strip shall be polyurethane foam; cross-section dimensions shall be recommended by Manufacturer. Foam strip shall be capable of sealing out moisture, air, and dust when installed and compressed as recommended by the manufacturer. Service temperature shall beminus 40 to plus 275 degrees F. Untreated strips shall be furnished with adhesive to hold them in place. Adhesive shall not stain or bleed into adjacent finishes. Treated strips shall be saturated with butylene waterproofing or impregnated with asphalt.

2.5 SOLVENTS AND CLEANING AGENTS

Solvents, cleaning agents, and accessory materials shall be provided as recommended by the manufacturer.

PART 3 EXECUTION

3.1 GENERAL

3.1.1 Surface Preparation

The surfaces of joints to receive sealant or caulk shall be free of all frost, condensation and moisture. Oil, grease, dirt, chalk, particles of mortar, dust, loose rust, loose mill scale, and other foreign substances shall be removed from surfaces of joints to be in contact with the sealant. Oil and grease shall be removed with solvent and surfaces shall be wiped dry with clean cloths. For surface types not listed below, the sealant manufacturer shall be contacted for specific recommendations.

3.1.2 Concrete and Masonry Surfaces

Where surfaces have been treated with curing compounds, oil, or other such materials, the materials shall be removed by sandblasting or wire brushing. Laitance, efflorescence and loose mortar shall be removed from the joint cavity.

3.1.3 Steel Surfaces

Steel surfaces to be in contact with sealant shall be sandblasted or, if sandblasting would not be practical or would damage adjacent finish work, the metal shall be scraped and wire brushed to remove loose mill scale. Protective coatings on steel surfaces shall be removed by sandblasting or by a solvent that leaves no residue.

3.1.4 Aluminum Surfaces

Aluminum surfaces to be in contact with sealants shall be cleaned of temporary protective coatings. When masking tape is used for a protective cover, the tape and any residual adhesive shall be removed just prior to applying the sealant. Solvents used to remove protective coating shall be as recommended by the manufacturer of the aluminum work and shall be non-staining.

3.1.5 Wood Surfaces

Wood surfaces to be in contact with sealants shall be free of splinters and sawdust or other loose particles.

3.2 APPLICATION

3.2.1 Masking Tape

Masking tape may be placed on the finish surface on one or both sides of a joint cavity to protect adjacent finish surfaces from primer or sealant smears. Masking tape shall be removed within 10 minutes after joint has been filled and tooled.

3.2.2 Backing

Backing shall be installed to provide the indicated sealant depth. The installation tool shall be shaped to avoid puncturing the backing.

3.2.3 Bond-Breaker

Bond-breaker shall be applied to fully cover the bottom of the joint without contaminating the sides where sealant adhesion is required.

3.2.4 Primer

Primer shall be used on concrete masonry units, wood, or other porous surfaces in accordance with instructions furnished with the sealant. Primer shall be applied to the joint surfaces to be sealed. Surfaces adjacent to joints shall not be primed.

3.2.5 Sealant

Sealant shall be used before expiration of shelf life. Multi-component sealants shall be mixed according to manufacturer's printed instructions. Sealant in guns shall be applied with a nozzle of proper size to fit the width of joint. Joints shall be sealed as detailed in the drawings. Sealant shall be forced into joints with sufficient pressure to expel air and fill the groove solidly. Sealant shall be installed to the indicated depth without displacing the backing. Unless otherwise indicated, specified, or recommended by the manufacturer, the installed sealant shall be dry tooled to produce a uniformly smooth surface free of wrinkles and to ensure full adhesion to the sides of the joint; the use of solvents, soapy water, etc., will not be allowed. Sealants shall be installed free of air pockets, foreign embedded matter, ridges and sags. Sealer shall be applied over the sealant when and as specified by the sealant manufacturer.

3.3 CLEANING

The surfaces adjoining the sealed joints shall be cleaned of smears and other soiling resulting from the sealant application as work progresses.

-- End of Section --

SECTION 08110

STEEL DOORS AND FRAMES

05/01

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by the basic designation only.

AMERICAN NATIONAL STANDARDS INSTITUTE (ANSI)

ANSI A250.6	(1997) Hardware on Standard Steel Doors (Reinforcement - Application)
ANSI A250.8	(1998) SDI-100 Recommended Specifications for Standard Steel Doors and Frames

AMERICAN SOCIETY FOR TESTING AND MATERIALS (ASTM)

ASTM A 591	(1998) Steel Sheet, Electrolytic Zinc-Coated, for Light Coating Mass Applications
ASTM C 591	(1994) Unfaced Preformed Rigid Cellular Polyisocyanurate Thermal Insulation
ASTM D 2863	(1997) Measuring the Minimum Oxygen Concentration to Support Candle-Like Combustion of Plastics (Oxygen Index)
ASTM E 283	(1991) Rate of Air Leakage Through Exterior Windows, Curtain Walls, and Doors Under Specified Pressure Differences Across the Specimen

DOOR AND HARDWARE INSTITUTE (DHI)

ANSI/DHI A115	(1991) Steel Door Preparation Standards (Consisting of A115.1 through A115.6 and A115.12 through A115.18)

HOLLOW METAL MANUFACTURERS ASSOCIATION (HMMA)

HMMA HMM	(1992) Hollow Metal Manual

NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)

NFPA 80	(1999) Fire Doors and Fire Windows
NFPA 105	(1999) The Installation of Smoke-Control Door Assemblies

NFPA 252	(1999) Standard Methods of Fire Tests of Door Assemblies

STEEL DOOR INSTITUTE (SDOI)

SDI 105	(1998) Recommended Erection Instructions for Steel Frames
SDI 111-F	Recommended Existing Wall Anchors for Standard Steel Doors and Frames

UNDERWRITERS LABORATORIES (UL)

UL 10B	(1997) Fire Tests of Door Assemblies

1.2 SUBMITTALS

Submit the following in accordance with Section 01330, "Submittal Procedures."

SD-02 Shop Drawings

Doors; G

Frames; G

Accessories

Show elevations, construction details, metal gages, hardware provisions, method of glazing, and installation details.

Schedule of doors; G

Schedule of frames; G

Submit door and frame locations.

SD-03 Product Data

Doors; G

Frames; G

Sound Rated Steel Doors, Frames, and Components; G

Accessories

Submit manufacturer's descriptive literature for doors, frames, and accessories. Include data and details on door construction, panel (internal) reinforcement, insulation, and door edge construction. When "custom hollow metal doors" are provided in lieu of "standard steel doors," provide additional details and data sufficient for comparison to ANSI A250.8 requirements.

SD-07 Certificates

Sound Rated Steel Doors, Frames, and Components,; G

Provide Certification that the door, frame, hardware and assemblies have been tested by and independent agency.

1.3 DELIVERY, STORAGE, AND HANDLING

Deliver doors, frames, and accessories undamaged and with protective wrappings or packaging. Provide temporary steel spreaders securely fastened to the bottom of each welded frame. Store doors and frames on platforms under cover in clean, dry, ventilated, and accessible locations, with 1/4 inch airspace between doors. Remove damp or wet packaging immediately and wipe affected surfaces dry. Replace damaged materials with new.

PART 2 PRODUCTS

2.1 STANDARD STEEL DOORS

ANSI A250.8, except as specified otherwise. Prepare doors to receive hardware specified in Section 08710, "Door Hardware." Undercut where indicated. Exterior doors shall have top edge closed flush and sealed to prevent water intrusion. Doors shall be 1 3/4 inches thick, unless otherwise indicated.

2.1.1 Classification - Level, Performance, Model

2.1.1.1 Heavy Duty Doors

ANSI A250.8, Level 2, physical performance Level B, Model 1, with core construction as required by the manufacturer for interior doors of size(s) and design indicated unless noted otherwise on the Door Schedule.

2.1.1.2 Extra Heavy Duty Doors

ANSI A250.8, Level 3, physical performance Level A, Model 1, type b (R factor of 10 or more) core construction as required by the manufacturer for all exterior doors and interior doors indicated on Door Schedule, of size(s) and design indicated.

2.1.1.3 Maximum Duty Doors

ANSI A250.8, Level 4, physical performance Level A, Model 1 with core construction as required by the manufacturer for all exterior doors, and interior doors indicated on Door Schedule, of size(s) and design indicated.

2.2 CUSTOM HOLLOW METAL DOORS

Provide custom hollow metal doors where nonstandard steel doors are indicated. At the Contractor's option, custom hollow metal doors may be provided in lieu of standard steel doors. Door size(s), design, materials, construction, gages, and finish shall be as specified for standard steel doors and shall comply with the requirement of HMMA HMM. Fill all spaces in doors with insulation. Close top and bottom edges with steel channels not lighter than 16 gage. Close tops of exterior doors flush with an additional channel and seal to prevent water intrusion. Prepare doors to receive hardware specified in Section 08710, "Door Hardware." Doors shall be 1 3/4 inches thick, unless otherwise indicated.

2.3 SOUND RATED STEEL DOORS, FRAMES AND COMPONENTS

Sound rated steel doors, frames and components, and the entire acoustical door system designs are based upon Model 509589 as manufactured by Overly Door Company with a laboratory STC rating of 50. Doors shall be complete with frame, sound seals, retainers and covers. Doors shall be constructed with flush faces.

2.4 ACCESSORIES

2.4.1 Astragals

For pairs of exterior steel doors which will not have aluminum astragals or removable mullions, as specified in Section 08710, "Door Hardware," provide overlapping steel astragals with the doors. For interior pairs of fire rated and smoke control doors, provide stainless steel astragals complying with NFPA 80 for fire rated assemblies and NFPA 105 for smoke control assemblies.

2.4.2 Moldings

Provide moldings around glass of interior and exterior doors and louvers of interior doors. Provide nonremovable moldings on outside of exterior doors and on corridor side of interior doors. Other moldings may be stationary or removable. Secure inside moldings to stationary moldings, or provide snap-on moldings. Muntins shall interlock at intersections and shall be fitted and welded to stationary moldings.

2.5 INSULATION CORES

Insulated cores shall be of type specified, and provide an apparent R factor of 10 or more and shall conform to:

a. Rigid Polyurethane Foam: ASTM C 591, Type 1 or 2, foamed-in-place or in board form, with oxygen index of not less than 22 percent when tested in accordance with ASTM D 2863; or

2.6 STANDARD STEEL FRAMES

ANSI A250.8, except as otherwise specified. Form frames to sizes and shapes indicated, with welded corners. Provide steel frames for doors, and mullions, cased openings, unless otherwise indicated.

2.6.1 Welded Frames

Continuously weld frame faces at corner joints. Mechanically interlock or continuously weld stops and rabbets. Grind welds smooth.

2.6.2 Mullions and Transom Bars

Mullions shall be closed or tubular construction and removable from the welded frame. Bottom of door mullions shall have adjustable floor anchors and spreader connections.

2.6.3 Stops and Beads

Form stops and beads from 20 gage steel. Provide for glazed and other openings in standard steel frames. Secure beads to frames with oval-head, countersunk Phillips self-tapping sheet metal screws or concealed clips and fasteners. Space fasteners approximately 12 to 16 inches on centers. Miter molded shapes at corners. Butt or miter square or rectangular beads

at corners.

2.6.4 Cased Openings

Fabricate frames for cased openings of same material, gage, and assembly as specified for metal door frames, except omit door stops and preparation for hardware.

2.6.5 Anchors

Provide anchors to secure the frame to adjoining construction. Provide steel anchors, zinc-coated or painted with rust-inhibitive paint, not lighter than 18 gage.

2.6.5.1 Wall Anchors

Provide at least three anchors for each jamb. For frames which are more than 7.5 feet in height, provide one additional anchor for each jamb for each additional 2.5 feet or fraction thereof.

a. Masonry: Provide anchors of corrugated or perforated steel straps or 3/16 inch diameter steel wire, adjustable or T-shaped;

b. Stud partitions: Weld or otherwise securely fasten anchors to backs of frames. Design anchors to be fastened to closed steel studs with sheet metal screws, and to open steel studs by wiring or welding;

c. Completed openings: Secure frames to previously placed concrete or masonry with expansion bolts in accordance with SDI 111-F; and

2.6.5.2 Floor Anchors

Provide floor anchors drilled for 3/8 inch anchor bolts at bottom of each jamb member. Where floor fill occurs, terminate bottom of frames at the indicated finished floor levels and support by adjustable extension clips resting on and anchored to the structural slabs.

2.7 FIRE AND SMOKE DOORS AND FRAMES

NFPA 80 and NFPA 105 and this specification. The requirements of NFPA 80 and NFPA 105 shall take precedence over details indicated or specified.

2.7.1 Labels

Fire doors and frames shall bear the label of Underwriters Laboratories, Inc. (UL), Factory Mutual Engineering and Research (FM), or Warnock Hersey International (WHI) attesting to the rating required. Testing shall be in accordance with NFPA 252 or UL 10B. Labels shall be metal with raised letters, and shall bear the name or file number of the door and frame manufacturer. Labels shall be permanently affixed at the factory to frames and to the hinge edge of the door. Door labels shall not be painted.

2.7.2 Oversized Doors

For fire doors and frames which exceed the size for which testing and labeling are available, furnish certificates stating that the doors and frames are identical in design, materials, and construction to a door which has been tested and meets the requirements for the class indicated.

2.7.3 Astragal on Fire and Smoke Doors

On pairs of labeled fire doors, conform to NFPA 80 and UL requirements. On smoke control doors, conform to NFPA 105.

2.8 WEATHERSTRIPPING

As specified in Section 08710, "Door Hardware."

2.8.1 Integral Gasket

Black synthetic rubber gasket with tabs for factory fitting into factory slotted frames, or extruded neoprene foam gasket made to fit into a continuous groove formed in the frame, may be provided in lieu of head and jamb seals specified in Section 08710, "Door Hardware." Insert gasket in groove after frame is finish painted. Air leakage of weatherstripped doors shall not exceed 0.5 1.25 cubic feet per minute of air per square foot of door area when tested in accordance with ASTM E 283.

2.9 HARDWARE PREPARATION

Provide minimum hardware reinforcing gages as specified in ANSI A250.6. Drill and tap doors and frames to receive finish hardware. Prepare doors and frames for hardware in accordance with the applicable requirements of ANSI A250.8 and ANSI A250.6. For additional requirements refer to ANSI/DHI A115. Drill and tap for surface-applied hardware at the project site. Build additional reinforcing for surface-applied hardware into the door at the factory. Locate hardware in accordance with the requirements of ANSI A250.8, as applicable. Punch door frames, with the exception of frames that will have weatherstripping or soundproof gasketing, to receive a minimum of two rubber or vinyl door silencers on lock side of single doors and one silencer for each leaf at heads of double doors. Set lock strikes out to provide clearance for silencers.

Acoustical doors and frames: Factory mortise, reinforce, drill and tap doors and frames for hardware specified in Section 08710, "Door Hardware". Provide reinforcing plates as required.

2.10 FINISHES

2.10.1 Factory-Primed Finish

All surfaces of doors and frames shall be thoroughly cleaned, chemically treated and factory primed with a rust inhibiting coating as specified in ANSI A250.8.

2.10.2 Electrolytic Zinc-Coated Anchors and Accessories

Provide electrolytically deposited zinc-coated steel in accordance with ASTM A 591, Commercial Quality, Coating Class A. Phosphate treat and factory prime zinc-coated surfaces as specified in ANSI A250.8.

2.11 FABRICATION AND WORKMANSHIP

Finished doors and frames shall be strong and rigid, neat in appearance, and free from defects, waves, scratches, cuts, dents, ridges, holes, warp, and buckle. Molded members shall be clean cut, straight, and true, with joints coped or mitered, well formed, and in true alignment. Dress exposed

welded and soldered joints smooth. Design door frame sections for use with the wall construction indicated. Corner joints shall be well formed and in true alignment. Conceal fastenings where practicable. Design frames in exposed masonry walls or partitions to allow sufficient space between the inside back of trim and masonry to receive calking compound.

2.11.1 Grouted Frames

For frames to be installed in exterior walls and to be filled with mortar or grout, fill the stops with strips of rigid insulation to keep the grout out of the stops and to facilitate installation of stop-applied head and jamb seals.

PART 3 EXECUTION

3.1 INSTALLATION

3.1.1 Frames

3.1.2 Doors

Hang doors in accordance with clearances specified in ANSI A250.8. After erection and glazing, clean and adjust hardware.

Install acoustical door frames as recommended by manufacturer.

Set frames in accordance with SDI 105. Plumb, align, and brace securely until permanent anchors are set. Anchor bottoms of frames with expansion bolts or powder-actuated fasteners. Build in or secure wall anchors to adjoining construction and masonry reinforcing. Backfill frames with mortar. When an additive is provided in the mortar, coat inside of frames with corrosion-inhibiting bituminous material. For frames in exterior walls, ensure that stops are filled with rigid insulation before grout is placed.

Install acoustical door frames as recommended by manufacturer.

3.1.3 Fire and Smoke Doors and Frames

Install fire doors and frames, including hardware, in accordance with NFPA 80. Install fire rated smoke doors and frames in accordance with NFPA 80 and NFPA 105.

3.2 PROTECTION

Protect doors and frames from damage. Repair damaged doors and frames prior to completion and acceptance of the project or replace with new, as directed. Wire brush rusted frames until rust is removed. Clean thoroughly. Apply an all-over coat of rust-inhibitive paint of the same type used for shop coat.

3.3 CLEANING

Upon completion, clean exposed surfaces of doors and frames thoroughly. Remove mastic smears and other unsightly marks.

3.4 SCHEDULE

Some metric measurements in this section are based on mathematical

conversion of inch-pound measurements, and not on metric measurement commonly agreed to by the manufacturers or other parties. The inch-pound and metric measurements are as follows:

PRODUCTS	INCH-POUND
Door thickness	1 3/4 inches
Steel channels	16 gage
Steel Sheet	23 gage
	16 gage
	20 gage
	18 gage
Anchor bolts	3/8 inches

-- End of Section --

SECTION 08120

ALUMINUM DOORS, WINDOWS AND FRAMES
09/99

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by the basic designation only.

AMERICAN ARCHITECTURAL MANUFACTURERS ASSOCIATION (AAMA)

AAMA 603.8	(1992; Addendum 1993) Pigmented Organic Coatings on Extruded Aluminum

AMERICAN SOCIETY FOR TESTING AND MATERIALS (ASTM)

ASTM A 36/A 36M	(1997; Rev. A) Carbon Structural Steel
ASTM B 209	(1996) Aluminum and Aluminum-Alloy Sheet and Plate
ASTM B 221	(1996) Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes
ASTM E 283	(1991) Rate of Air Leakage Through Exterior Windows, Curtain Walls, and Doors Under Specified Pressure Differences Across the Specimen
ASTM E 331	(1996) Water Penetration of Exterior Windows, Curtain Walls, and Doors by Uniform Static Air Pressure Difference

1.2 PERFORMANCE REQUIREMENTS

1.2.1 Structural

Provide glazing beads, moldings, and trim of not less than 0.050 inch nominal thickness.Shapes and thicknesses of framing members shall be sufficient to withstand the (psf) pounds per square foot of supported area with a deflection of not more than 1/175 times the length of the member and a safety factor of not less than 1.65 as follows:

First floor areas 55 psf

1.2.2 Air Infiltration

When tested in accordance with ASTM E 283, air infiltration shall not exceed 0.06 cubic feet per minute per square foot of fixed area at a test pressure of 6.24 pounds per square foot (50 mile per hour wind).

1.2.3 Water Penetration

When tested in accordance with ASTM E 331, there shall be no water penetration at a pressure of 8 pounds per square foot of fixed area.

1.3 SUBMITTALS

Submit the following in accordance with Section 01330, "Submittal Procedures."

SD-02 Shop Drawings

Doors, storefronts, windows, sidelights and frames; G

Show elevations size, details and construction of each door type, storefront, sidelights, windows and frames, metal gages, details of door and frame construction, methods of anchorage, glazing details, weatherstripping, provisions for and location of hardware, and details of installation.

SD-04 Samples; G

Submit three six-inch long samples of each extrusion/shape and three sets of the standard manufacturer colors (light, medium and dark bronze).

SD-08 Manufacturer's Instructions

Doors, windows and frames

Submit detail specifications and instructions for installation, adjustments, cleaning, and maintenance.

1.4 DELIVERY, STORAGE, AND HANDLING

Inspect materials delivered to the site for damage. Unload and store with minimum handling. Provide storage space in dry location with adequate ventilation, free from dust or water, and easily accessible for inspection and handling. Stack materials on nonabsorptive strips or wood platforms. Do not cover doors and frames with tarps, polyethylene film, or similar coverings. Protect finished surfaces during shipping and handling using manufacturer's standard method, except that no coatings or lacquers shall be applied to surfaces to which calking and glazing compounds must adhere.

PART 2 PRODUCTS

2.1 DOORS, STOREFRONTS, WINDOWS, SIDELIGHTS AND FRAMES

Swing-type aluminum doors and frames of size, design, and location indicated. Provide doors complete with frames, framing members, subframes, transoms, adjoining sidelights, trim, and accessories.

2.2 MATERIALS

2.2.1 Anchors

Stainless steel or steel with hot-dipped galvanized finish.

2.2.2 Weatherstripping

Continuous wool pile, silicone treated, or type recommended by door

manufacturer.

2.2.3 Aluminum Alloy for Doors, Windows and Frames

ASTM B 221, Alloy 6063-T5 for extrusions. ASTM B 209, alloy and temper best suited for aluminum sheets and strips.

2.2.4 Fasteners

Hard aluminum or stainless steel.

2.2.5 Structural Steel

ASTM A 36/A 36M.

2.2.6 Window Cleaner Anchors (Base Operations, Clerestory)

Window cleaner anchors shall be manufactured of stainless-steel conforming to ASME A39.1. Window frames shall be reinforced to receive window cleaner anchors. Locations of window cleaner anchors shall be as recommended by manufacturer.

2.3 FABRICATION

2.3.1 Doors, Storefronts, Sidelights and Window Aluminum Frames

Provide thermally improved construction system with integral low conductance thermal barrier located between exterior materials and window/storefront members exposed on the interior to eliminate direct metal to metal contact. Extruded aluminum shapes with contours approximately as indicated. Provide removable glass stops and glazing beads for frames accommodating fixed glass. Use countersunk stainless steel Phillips screws for exposed fastenings, and space not more than 12 inches o.c. Mill joints in frame members to a hairline fit, reinforce, and secure mechanically.

2.3.2 Aluminum Doors

Of type, size, and design indicated and not less than 1 3/4 inches thick. Minimum wall thickness, 0.125 inch, except beads and trim, 0.050 inch. Door sizes shown are nominal and shall include standard clearances as follows: 0.093 inch at hinge and lock stiles, 0.125 inch between meeting stiles, 0.125 inch at top rails, 0.187 inch between bottom and threshold, and 0.687 inch between bottom and floor. Bevel single-acting doors 0.063 or 0.125 inch at lock, hinge, and meeting stile edges.

2.3.2.1 Full Glazed Stile and Rail Doors

Doors shall have medium stiles and rails as indicated. Fabricate from extruded aluminum hollow seamless tubes or from a combination of open-shaped members interlocked or welded together. Fasten top and bottom rail together by means of welding or by 3/8 or 1/2 inch diameter cadmium-plated tensioned steel tie rods. Provide an adjustable mechanism of jack screws or other methods in the top rail to allow for minor clearance adjustments after installation.

2.3.3 Welding and Fastening

Where possible, locate welds on unexposed surfaces. Dress welds on exposed surfaces smoothly. Select welding rods, filler wire, and flux to produce a

uniform texture and color in finished work. Remove flux and spatter from surfaces immediately after welding. Exposed screws or bolts will be permitted only in inconspicuous locations, and shall have countersunk heads. Weld concealed reinforcements for hardware in place.

2.3.4 Weatherstripping

Provide on stiles and rails of exterior doors. Fit into slots which are integral with doors or frames. Weatherstripping shall be replaceable without special tools, and adjustable at meeting rails of pairs of doors. Installation shall allow doors to swing freely and close positively. Air leakage of a single leaf weatherstripped door shall not exceed 0.5 cubic feet per minute of air per square foot of door area when tested in accordance with ASTM E 283.

2.3.5 Anchors

On the backs of subframes, provide anchors of the sizes and shapes indicated for securing subframes to adjacent construction. Anchor transom bars at ends and mullions at head and sill. Where indicated, reinforce vertical mullions with structural steel members of sufficient length to extend to the structural or framing and secure thereto. Place anchors near top and bottom of each jamb and at intermediate points not more than 25 inches apart.

2.3.6 Provisions for Hardware

Hardware is specified in Section 08710, "Door Hardware." Deliver hardware templates and hardware (except field-applied hardware) to the door manufacturer for use in fabrication of aluminum doors and frames. Cut, reinforce, drill, and tap doors and frames at the factory to receive template hardware. Provide doors to receive surface-applied hardware, except push plates, kick plates, and mop plates, with reinforcing only; drill and tap in the field. Provide hardware reinforcements of stainless steel or steel with hot-dipped galvanized finish, and secure with stainless steel screws.

2.3.7 Provisions for Glazing

Provide extruded aluminum snap-in glazing beads on interior side of doors, storefronts, windows and sidelights. Provide extruded aluminum, theft-proof, snap-in glazing beads or fixed glazing beads on exterior or security side of doors. Glazing beads shall have vinyl insert glazing gaskets. Design glazing beads to receive glass of thickness indicated or specified. Glazing steps shall comply with paragraph 2.1. Glazing is specified in Section 08810, "Glazing."

2.3.8 Finishes

Provide exposed aluminum surfaces with organic coating.

2.3.8.1 Organic Coating

Clean and prime exposed aluminum surfaces. Provide finish in accordance with AAMA 603.8 with total dry film thickness not less than 0.8 mil. The finish color shall be as indicated on the drawings and as selected from samples.

PART 3 EXECUTION

3.1 INSTALLATION

Plumb, square, level, and align frames and framing members to receive doors, transoms, adjoining sidelights, storefronts and other fixed windows. Anchor frames to adjacent construction as indicated and in accordance with manufacturer's printed instructions. Anchor bottom of each frame to rough floor construction with 3/32 inch thick stainless steel angle clips secured to back of each jamb and to floor construction; use stainless steel bolts and expansion rivets for fastening clip anchors. Seal metal-to-metal joints between framing members as specified in Section 07900, "Joint Sealing." Hang doors to produce clearances specified in paragraph entitled "Aluminum Doors," of this section. After erection and glazing, adjust doors and hardware to operate properly.

3.2 PROTECTION FROM DISSIMILAR MATERIALS

3.2.1 Dissimilar Metals

Where aluminum surfaces come in contact with metals other than stainless steel, zinc, or small areas of white bronze, protect from direct contact by one or a combination of the following methods:

a. Paint the dissimilar metal with one coat of heavy-bodied bituminous paint.

b. Apply a good quality elastomeric sealant between the aluminum and the dissimilar metal.

c. Paint the dissimilar metal with one coat of primer and one coat of aluminum paint.

d. Use a nonabsorptive tape or gasket in permanently dry locations.

3.2.2 Drainage from Dissimilar Metals

In locations where drainage from dissimilar metals has direct contact with aluminum, provide protective paint, to prevent aluminum discoloration.

3.2.3 Masonry and Concrete

Provide aluminum surfaces in contact with mortar, concrete, or other masonry materials with one coat of heavy-bodied bituminous paint.

3.2.4 Wood or Other Absorptive Materials

Provide aluminum surfaces in contact with absorptive materials subject to frequent moisture, and aluminum surfaces in contact with treated wood, with two coats of aluminum paint or one coat of heavy-bodied bituminous paint. In lieu of painting the aluminum, the Contractor shall have the option of painting the wood or other absorptive surface with two coats of aluminum paint and sealing the joints with elastomeric sealant.

3.3 CLEANING

Upon completion of installation, clean door and frame surfaces in accordance with door manufacturer's recommended procedure. Do not use abrasive, caustic, or acid cleaning agents.

3.4 PROTECTION

Protect storefronts, sidelights, windows, doors and frames from damage and from contamination by other materials such as cement mortar. Prior to completion and acceptance of the work, restore damaged doors and frames to original condition, or replace with new ones.

-- End of Section --

SECTION 08330

OVERHEAD ROLLING DOORS
06/97

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.

AMERICAN SOCIETY FOR TESTING AND MATERIALS (ASTM)

ASTM A 653/A 653M	(1999a) Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip process
ASTM E 84	(1999) Surface Burning Characteristics of Building Materials

AMERICAN SOCIETY OF HEATING, REFRIGERATING AND AIR-CONDITIONING ENGINEERS (ASHRAE)

ASHRAE HDBK-IP	(1997) Handbook, Fundamentals I-P Edition
ASHRAE HDBK-SI	(1997) Handbook, Fundamentals SI Edition

NATIONAL ELECTRICAL MANUFACTURERS ASSOCIATION (NEMA)

NEMA ICS 2	(1993) Industrial Control and Systems Controllers, Contactors, and Overload Relays Rated Not More Than 2,000 Volts AC or 750 Volts DC
NEMA ICS 6	(1993) Industrial Control and Systems Enclosures
NEMA MG 1	(1998) Motors and Generators

NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)

NFPA 70	(1999) National Electrical Code
NFPA 80	(1999) Fire Doors and Fire Windows

1.2 DESCRIPTION

Overhead rolling doors shall be spring counterbalanced, rolling type, with interlocking slats, complete with guides, fastenings, hood, brackets, and operating mechanisms, and shall be designed for use on openings as indicated. Fire doors shall bear the Underwriters Laboratories, Warnock Hersey, Factory Mutual or other nationally recognized testing laboratory label for the rating listed on the drawings. Each door shall be provided

with a permanent label showing the manufacturer's name and address and the model/serial number of the door. Doors in excess of the labelled size shall be deemed oversize and shall be provided with a listing agency oversize label, or a listing agency oversize certificate, or a certificate signed by an official of the manufacturing company certifying that the door and operator have been designed to meet the specified requirements.

1.2.1 Wind Load Requirements

Doors and components shall be designed to withstand the minimum design wind load of 55 pounds per square foot. Doors shall be constructed to sustain a superimposed load, both inward and outward, equal to 1-1/2 times the minimum design wind load. Calculations shall be provided that prove the door design meets the design windload requirements. Recovery shall be at least 3/4 of the maximum deflection within 24 hours after the test load is removed. Sound engineering principles may be used to interpolate or extrapolate test results to door sizes not specifically tested

1.2.2 Operational Cycle Life

All portions of the door and door operating mechanism that are subject to movement, wear, or stress fatigue shall be designed to operate through a minimum number of 10 cycles per day. One complete cycle of door operation is defined as when the door is in the closed position, moves to the full open position, and returns to the closed position.

1.3 SUBMITTALS

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are for information only. When used, a designation following the "G" designation identifies the office that will review the submittal for the Government. The following shall be submitted in accordance with Section 01330 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Overhead Rolling Door Unit; G

Drawings showing the location of each door including schedules. Drawings shall include elevations of each door type, details and method of anchorage, details of construction, location and installation of hardware, shape and thickness of materials, details of joints and connections, and details of guides, power operators, controls, and other fittings.

SD-03 Product Data

Overhead Rolling Door Unit; G

Manufacturer's catalog data, test data, and summary of forces and loads on the walls/jambs.

Manufacturer's preprinted installation instructions.

SD-10 Operation and Maintenance Data

Operation and maintenance data shall be provided for all equipment, components and items of work specified herein where standard data is routinely and commercially available by the

manufacturer. Submit in accordance with Section 01781 OPERATION AND MAINTENANCE DATA.

1.4 DELIVERY AND STORAGE

Doors shall be delivered to the jobsite wrapped in a protective covering with the brands and names clearly marked thereon. Doors shall be stored in a dry location that is adequately ventilated and free from dirt and dust, water, and other contaminants, and in a manner that permits easy access for inspection and handling.

1.5 WARRANTY

Manufacturer's standard performance guarantees or warranties that extend beyond a 1-year period shall be provided.

1.6 OPERATION AND MAINTENANCE MANUALS

Operating instructions outlining the step-by-step procedures required for motorized door and shutter operation for the overhead rolling door unit shall be provided. The instructions shall include the manufacturer's name, model number, service manual, parts list, and brief description of all equipment and their basic operating features. Maintenance instructions listing routine maintenance procedures, possible breakdowns and repairs, troubleshooting guides, and simplified diagrams for the equipment as installed shall be provided. A complete list of parts and supplies, source of supply, and a list of the high mortality maintenance parts shall be provided.

PART 2 PRODUCTS

2.1 OVERHEAD ROLLING DOOR UNIT

Doors shall be surface-mounted type with guides at jambs set back a sufficient distance to clear the opening. Exterior doors shall be mounted on interior side of walls.

2.1.1 Curtains

The curtains shall roll up on a barrel supported at the head of opening on brackets, and shall be balanced by helical torsion springs. Steel slats for doors less than 15 feet wide shall be minimum bare metal thickness of 0.0281 inches.

2.1.1.1 Insulated Curtains

The slat system shall supply a minimum R-value of 4 when calculated in accordance with ASHRAE HDBK-IP ASHRAE HDBK-SI. Slats shall be of the flat type as standard with the manufacturer. Slats shall consist of a urethane core not less than 11/16 inch thick, completely enclosed within metal facings. Exterior face of slats shall be gauge as specified for curtains. Interior face shall be not lighter than 0.0219 inches. The insulated slat assembly shall have a flame spread rating of not more than 25 and a smoke development factor of not more than 50 when tested in accordance with ASTM E 84.

2.1.2 Endlocks and Windlocks

The ends of each alternate slat for interior doors shall have steel

endlocks of manufacturer's stock design. Endlocks shall be provided in accordance with manufacturer's listing on fire doors when required by test results performed by the code listing agency. In addition to endlocks, non-rated exterior doors shall have the manufacturer's standard Windlocks as required to withstand the wind load. Windlocks shall prevent the curtain from leaving guides because of deflection from specified wind pressure.

2.1.3 Bottom Bar

The curtain shall have a bottom bar consisting of two hot-dip galvanized steel angles for steel doors. A sensing edge shall be attached to the bottom bar of doors that are electric-power operated.

2.1.4 Guides

Guides shall be steel structural shapes or formed steel shapes, of a size and depth to provide proper clearance for operation and resistance under the design windload. Guides shall be attached to adjoining construction with fasteners recommended by the manufacturer. Spacing of fasteners shall be as required to meet the minimum design windload. Doors and guides in hazardous areas shall have static grounding.

2.1.5 Barrel

The barrel shall be steel pipe or commercial welded steel tubing of proper diameter for the size of curtain. Deflection shall not exceed 0.03 inch per foot of span. Ends of the barrel shall be closed with metal plugs, machined to fit the pipe. Aluminum plugs are acceptable on non-fire door barrels.

2.1.6 Springs

Oil tempered helical steel counter-balance torsion springs shall be installed within the barrel and shall be capable of producing sufficient torque to assure easy operation of the door curtain. Access shall be provided for spring tension adjustment from outside of the bracket without removing the hood.

2.1.7 Brackets

Brackets shall be of steel plates to close the ends of the roller-shaft housing, and to provide mounting surfaces for the hood. An operation bracket hub and shaft plugs shall have sealed prelubricated ball bearings.

2.1.8 Hoods

Hoods shall be steel with minimum bare metal thickness of 0.0219 inches formed to fit contour of the end brackets, and shall be reinforced with steel rods, rolled beads, or flanges at top and bottom edges. Multiple segment and single piece hoods shall be provided with support brackets of the manufacturer's standard design as required for adequate support.

2.1.9 Weatherstripping

Exterior doors shall be fully weatherstripped. A compressible and replaceable weather seal shall be attached to the bottom bar. Weather seal at door guides shall be continuous vinyl or neoprene, bulb or leaf type, or shall be nylon-brush type. A weather baffle shall be provided at the

lintel or inside the hood. Weatherstripping shall be easily replaced without special tools.

2.1.10 Operation

Doors shall be operated by means of electric power with auxiliary chain hoist. Equipment shall be designed and manufactured for usage in non-hazardous and hazardous Class 1, Division 0 as indicated on drawings..

2.1.10.1 Electric Power Operator With Auxiliary Chain Hoist Operation

Electric power operators shall be heavy-duty industrial type. The unit shall operate the door through the operational cycle life specified. The electric power operator shall be complete with electric motor, auxiliary operation, necessary means of reduction for medium-duty doors brake, mounting brackets, push button controls, limit switches, magnetic reversing starter, and all other accessories necessary to operate components specified in other paragraphs of this section. The operator shall be so designed that the motor may be removed without disturbing the limit-switches settings and without affecting the emergency chain operator. Doors shall be provided with an auxiliary operator for immediate emergency manual operation of the door in case of electrical failure. Auxiliary operation shall be by means of galvanized endless chain extending to within 3 feet of the floor. The emergency manual operating mechanism shall be so arranged that it may be operated from the floor without affecting the settings of the limit switches. A mechanical device shall be included that will disconnect the motor from the drive operating mechanism when the auxiliary operator is used. Where control voltages differ from motor voltage, a control voltage transformer shall be provided in and as part of the electric power operator system. Control voltage shall not exceed 120 volts.

a. Motors: Drive motors shall conform to NEMA MG 1, shall be high-starting torque, reversible type, and shall be of sufficient horsepower and torque output to move the door in either direction from any position at a speed range of 6 to 8 inches per second without exceeding the rated capacity. Motors shall be suitable for operation on 480 volts, 60 hertz, 3-phase current and shall be suitable for across-the-line starting. Motors shall be designed to operate at full capacity over a supply voltage variation of plus or minus 10 percent of the motor voltage rating. Motors shall be provided with overload protection.

b. Controls: Control equipment shall conform to NEMA ICS 2. Enclosures shall conform to NEMA ICS 6, Type 12 (industrial use), Type 7 or 9 in hazardous locations, in accordance with NFPA 70. Exterior control stations shall be weatherproof key-operated type with corrosion-resistant cast-metal cover. Each control station shall be of the three position button type, marked "OPEN," "CLOSE," and "STOP." The "OPEN" and "STOP" controls shall be of the momentary contact type with seal-in contact. The "CLOSE" control shall be of the constant pressure type. When the door is in motion and the "STOP" control is pressed, the door shall stop instantly and remain in the stop position; from the stop position, the door shall be operable in either direction by the "OPEN" or "CLOSE" controls. Controls shall be of the full-guarded type to prevent accidental operation. Readily adjustable limit switches shall be provided to automatically stop the doors at their fully open and closed positions.

c. Sensing Edge Device: The bottom edge of electric power operated doors shall have an electric sensing edge for all areas that will reverse

the door movement upon contact with an obstruction and cause the door to return to its full open position. The sensing edge shall not substitute for a limit switch. Exterior doors shall be provided with a combination compressible weather seal and sensing edge.

d. Electrical Work: Conduit and wiring necessary for proper operation shall be provided under Section 16415 ELECTRICAL WORK, INTERIOR. Flexible connections between doors and fixed supports shall be made with flexible type SJO cable, except in hazardous locations where wiring shall conform to NFPA 70, as appropriate. The cable shall have a spring-loaded automatic take up reel or a coil cord equivalent device.

2.1.11 Locking

Locking shall consist of chain lock keeper, suitable for padlock by others, for chain operated doors. Locking for motor operated doors shall consist of self-locking gearing with chain lock for emergency hand chain.

2.1.12 Finish

Steel slats and hoods shall be hot-dip galvanized G90 in accordance with ASTM A 653/A 653M, and shall be treated for paint adhesion and shall receive a factory baked-on prime coat for field finishing. The paint system shall withstand a minimum of 1500 hours without blistering, bubbling, or rust. Surfaces other than slats, hood, and faying surfaces shall be cleaned and treated to assure maximum paint adherence and shall be given a factory dip or spray coat of rust inhibitive metallic oxide or synthetic resin primer. Color shall be noted on drawings.

PART 3 EXECUTION

3.1 INSTALLATION

Doors shall be installed in accordance with approved detail drawings and manufacturer's instructions. Anchors and inserts for guides, brackets, motors, switches, hardware, and other accessories shall be accurately located. Upon completion, doors shall be free from warp, twist, or distortion. Doors shall be lubricated, properly adjusted, and demonstrated to operate freely. Fire doors shall be installed in conformance with the requirements of NFPA 80 and the manufacturer's instructions.

3.2 FIELD PAINTED FINISH

Steel doors and frames shall be field painted in accordance with Section 09900 PAINTING, GENERAL. Weatherstrips shall be protected from paint. Finish shall be free of scratches or other blemishes. Color shall be noted on drawings.

3.3 TESTS

The fire doors shall be drop tested in accordance with NFPA 80 to show proper operation and full automatic closure and shall be reset in accordance with the manufacturer's instructions. A written record of initial test shall be provided to the Contracting Officer.

-- End of Section --

SECTION 08710

DOOR HARDWARE
09/99

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by the basic designation only.

BUILDERS HARDWARE MANUFACTURERS ASSOCIATION (BHMA)

ANSI/BHMA A156.1	(1997) Butts and Hinges (BHMA 101)
ANSI/BHMA A156.2	(1996) Bored and Preassembled Locks and Latches (BHMA 601)
ANSI/BHMA A156.3	(1994) Exit Devices (BHMA 701)
ANSI/BHMA A156.4	(1992) Door Controls - Closers (BHMA 301)
ANSI/BHMA A156.5	(1992) Auxiliary Locks & Associated Products (BHMA 501)
ANSI/BHMA A156.6	(1994) Architectural Door Trim (BHMA 1001)
ANSI/BHMA A156.7	(1988) Template Hinge Dimensions
ANSI/BHMA A156.8	(1994) Door Controls - Overhead Holders (BHMA 311)
ANSI/BHMA A156.13	(1994) Mortise Locks & Latches (BHMA 621)
ANSI/BHMA A156.15	(1995) Closer Holder Release Devices
ANSI/BHMA A156.16	(1997) Auxiliary Hardware
ANSI/BHMA A156.17	(1993) Self Closing Hinges & Pivots
ANSI/BHMA A156.18	(1993) Materials and Finishes (BHMA 1301)

NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)

NFPA 80	(1999) Fire Doors and Fire Windows
NFPA 101	(1997) Life Safety Code

STEEL DOOR INSTITUTE (SDI)

ANSI/SDI 100	(1991) Standard Steel Doors and Frames

UNDERWRITERS LABORATORIES (UL)

UL BMD	(1999) Building Materials Directory

1.2 SUBMITTALS

Submit the following in accordance with Section 01330, "Submittal Procedures."

SD-02 Shop Drawings

Hardware schedule; G

Keying system; G

SD-03 Product Data

Hardware items; G

SD-08 Manufacturer's Instructions

Installation

SD-10 Operation and Maintenance Data

Hardware Schedule items, Data Package 1; G

Submit data package in accordance with Section 01780, "Closeout Submittals."

SD-11 Closeout Submittals

Key bitting; G

1.3 HARDWARE SCHEDULE

Prepare and submit hardware schedule in the following form:

Hardware Item	Quantity	Size	Reference Publication Type No.	Finish	Mfr. Name and Catalog No.	Key Control Symbols	UL Mark (If fire rated and listed)	ANSI/BHMA Finish Designation

1.4 KEY BITTING CHART REQUIREMENTS

Submit key bitting charts to the Contracting Officer prior to completion of the work. Include:

a. Complete listing of all keys (AA1, AA2, etc.).

b. Complete listing of all key cuts (AA1-123456, AA2-123458).

c. Tabulation showing which key fits which door.

d. Copy of floor plan showing doors and door numbers.

e. Listing of 20 percent more key cuts than are presently required in each master system.

1.5 QUALITY ASSURANCE

1.5.1 Hardware Manufacturers and Modifications

Provide, as far as feasible, locks, hinges, pivots, and closers of one lock, hinge, pivot, or closer manufacturer's make. Modify hardware as necessary to provide features indicated or specified.

1.6 DELIVERY, STORAGE, AND HANDLING

Deliver hardware in original individual containers, complete with necessary appurtenances including fasteners and instructions. Mark each individual container with item number as shown in hardware schedule. Deliver permanent keys and removable cores to the Contracting Officer, either directly or by certified mail. Deliver construction master keys with the locks.

PART 2 PRODUCTS

2.1 TEMPLATE HARDWARE

Hardware to be applied to all doors shall be made to template. Promptly furnish template information or templates to door and frame manufacturers. Template hinges shall conform to ANSI/BHMA A156.7. Coordinate hardware items to prevent interference with other hardware.

2.2 HARDWARE FOR FIRE DOORS AND EXIT DOORS

Provide all hardware necessary to meet the requirements of NFPA 80 for fire doors and NFPA 101 for exit doors, as well as to other requirements specified, even if such hardware is not specifically mentioned under paragraph entitled "Hardware Schedule." Such hardware shall bear the label of Underwriters Laboratories, Inc., and be listed in UL BMD or labeled and listed by another testing laboratory acceptable to the Contracting Officer.

2.3 HARDWARE ITEMS

Hinges, pivots, locks, latches, exit devices, bolts, and closers shall be clearly and permanently marked with the manufacturer's name or trademark where it will be visible after the item is installed. For closers with covers, the name or trademark may be beneath the cover.

2.3.1 Hinges

ANSI/BHMA A156.1, 4 1/2 by 4 1/2 inches unless otherwise specified. Construct loose pin hinges for exterior doors and reverse-bevel interior doors so that pins will be nonremovable when door is closed. Other antifriction bearing hinges may be provided in lieu of ball-bearing hinges.

2.3.2 Pivots

ANSI/BHMA A156.4.

2.3.3 Spring Hinges

ANSI/BHMA A156.17.

2.3.4 Locks and Latches

2.3.4.1 Mortise Locks and Latches

ANSI/BHMA A156.13, Series 1000, Operational Grade 1, Security Grade 2.

2.3.4.2 Bored Locks and Latches

ANSI/BHMA A156.2, Series 4000, Grade 1.

2.3.4.3 Auxiliary Locks

ANSI/BHMA A156.5, Grade 1.

2.3.5 Exit Devices

ANSI/BHMA A156.3, Grade 1. Provide adjustable strikes for rim type and vertical rod devices. Provide open back strikes for pairs of doors with mortise and vertical rod devices. Touch bars shall be provided in lieu of conventional crossbars and arms.

2.3.6 Cylinders and Cores

Provide cylinders for new locks, including locks provided under other sections of this specification. Cylinders shall be fully compatible with products of the Best Lock Corporation and shall have interchangeable cores which are removable by a special control key. The cores shall have seven pin tumblers and shall be factory set using the A4 system and F keyway. Submit a core code sheet with the cores. The cores shall be master keyed in one system for this project. Provide construction interchangeable cores.

2.3.7 Keying System

As established by direct communication between Contracting Officer's designee and representative of Best Lock Corporation.

2.3.8 Keys

Provide keys as directed by Contracting Officer's designee pursuant to establishment of keying requirements.

2.3.9 Door Bolts

ANSI/BHMA A156.16. Provide dustproof strikes for bottom bolts, including doors having metal thresholds. Automatic latching flush bolts: ANSI/BHMA A156.3, Type 25.

2.3.10 Closers

ANSI/BHMA A156.4, Series C02000, Grade 1, with PT 4C. Provide with brackets, arms, mounting devices, fasteners, full size covers and other features necessary for the particular application. Provide multi-size closers, barrier-free. Provide manufacturer's 10 year warranty.

2.3.10.1 Identification Marking

Engrave each closer with manufacturer's name or trademark, date of manufacture, and manufacturer's size designation located to be visible after installation.

2.3.11 Overhead Holders

ANSI/BHMA A156.8.

2.3.12 Closer Holder-Release Devices

ANSI/BHMA A156.15.

2.3.13 Door Protection Plates

ANSI/BHMA A156.6.

2.3.13.1 Sizes of Kick Plates

Size as indicated in Hardware Headings; width shall be 2 inches less than door width; width for pairs of doors shall be one inch less than door width. Height of kick plates shall be 10 inches for flush doors.

2.3.14 Door Stops and Silencers

ANSI/BHMA A156.16. Silencers Type L03011. Provide three silencers for each single door, two for each pair.

2.3.15 Thresholds

Refer to sill details where specifically directed in the Hardware Headings.

2.3.16 Weather Stripping

Manufacturer NGP is used as exemplary of the product type needed. Equivalent type by others is acceptable.

2.3.17 Special Tools

Provide special tools, such as spanner and socket wrenches and dogging keys, required to service and adjust hardware items.

2.4 FASTENERS

Provide fasteners of proper type, quality, size, quantity, and finish with hardware. Fasteners exposed to weather shall be of nonferrous metal or stainless steel. Provide fasteners of type necessary to accomplish a permanent installation.

2.5 FINISHES

ANSI/BHMA A156.18. Hardware shall have BHMA 630 finish (satin stainless steel), unless specified otherwise. Provide items not manufactured in stainless steel in BHMA 626 finish (satin chromium plated) over brass or bronze, except surface door closers which shall have aluminum paint finish, and except steel hinges which shall have BHMA 652 finish (satin chromium plated). Hinges for exterior doors shall be stainless steel with BHMA 630 finish. BHMA 630 and BHMA 626 shall be considered interchangeable for exit device finish.

2.6 KEY CABINET AND CONTROL SYSTEM

ANSI/BHMA A156.5. Type required to yield a capacity (number of hooks) 50 percent greater than the number of key changes used for door locks. Verify location with Contracting Officer.

PART 3 EXECUTION

3.1 INSTALLATION

Install hardware in accordance with manufacturers' printed instructions. Fasten hardware to wood surfaces with full-threaded wood screws or sheet metal screws. Provide machine screws set in expansion shields for fastening hardware to solid concrete and masonry surfaces. Provide toggle bolts where required for fastening to hollow core construction. Provide through bolts where necessary for satisfactory installation.

3.1.1 Weather Stripping Installation

Handle and install weather stripping so as to prevent damage. Provide full contact, weather-tight seals. Doors shall operate without binding.

3.1.1.1 Stop-Applied Weather Stripping

Fasten in place with color-matched sheet metal screws not more than 9 inches o.c. after doors and frames have been finish painted.

3.1.2 Lightproofing and Soundproofing Installation

Install as specified for stop-applied weather stripping.

3.1.3 Threshold Installation

Extend thresholds the full width of the opening and notch end for jamb stops. Set thresholds in a full bed of sealant and anchor to floor with cadmium-plated, countersunk, steel screws in expansion sleeves.

3.2 FIRE DOORS AND EXIT DOORS

Install hardware in accordance with NFPA 80 for fire doors, NFPA 101 for exit doors.

3.3 HARDWARE LOCATIONS

ANSI/SDI 100, unless indicated or specified otherwise.

a. Kick and Armor Plates: Push side of single-acting doors. Both sides of double-acting doors.

3.4 KEY CABINET AND CONTROL SYSTEM

Locate where directed. Tag one set of file keys and one set of duplicate keys. Place other keys in appropriately marked envelopes, or tag each key. Furnish complete instructions for setup and use of key control system. On tags and envelopes, indicate door and room numbers or master or grand master key.

3.5 FIELD QUALITY CONTROL

After installation, protect hardware from paint, stains, blemishes, and other damage until acceptance of work. Submit notice of testing 15 days before scheduled, so that testing can be witnessed by the Contracting Officer. Adjust hinges, locks, latches, bolts, holders, closers, and other items to operate properly. Demonstrate that permanent keys operate respective locks, and give keys to the Contracting Officer. Correct, repair, and finish, as directed, errors in cutting and fitting and damage

to adjoining work.

3.6 HARDWARE SETS

Heading #1

6	Hinge	A5111 4.5 x 4.5 NRP	630
2	Flushbolt	L14251	626
1	Dust-proof Strike	threshold mount	626
1	Lockset	93K-7-D-15C-S3	626
1	Lock Guard	for cylindrical lock	630
2	Closer-Stop-Holder	C02061 PT4H\D\G (e.g. H Spring CUSH)	689
1	Threshold	NGP 425 (for 5\8" uc) or 525 (for 3\4" uc) or similar	
2	Sweep-Drip	NGP C627A or similar	
1	Overhead Drip Cap	NGP 16A or similar - full frame width	
1	Set Weatherstrip	NGP 700 SA H x J or similar - hdwe compatible, do not interrupt head piece	
1	Gasket (in astragal)	NGP 2525 B full height - overlapping astragal on inside inactive by HM door mfr	

Heading #2

3	Hinge	A5111 4.5 x 4.5 NRP	630
1	Lockset	93K-7-D-15C-S3	626
1	Lock Guard	for cylindrical lock	630
1	Closer-Stop-Holder	C02061 PT4H\D\G (e.g. H Spring CUSH)	689
1	Threshold	NGP 425 (for 5\8" uc) or 525 (for 3\4" uc) or similar	
1	Sweep-Drip	NGP C627A or similar	
1	Overhead Drip Cap	NGP 16A or similar - full frame width	
1	Set Weatherstrip	NGP 700 SA H x J or similar - hdwe compatible, do not interrupt head piece	

Heading #3

3	Hinge	A5111 4.5 x 4.5 NRP	630
1	Exit Device	Type 1 Grade 1 F01	626
1	Closer-Stop	C02021 PT4H-BF\D\G (e.g. Spring CUSH)	689
1	Threshold	NGP 425 (for 5\8" uc) or 525 (for 3\4" uc) or similar	
1	Sweep-Drip	NGP C627A or similar	
1	Overhead Drip Cap	NGP 16A or similar - full frame width	
1	Set Weatherstrip	NGP 700 SA H x J or similar - hdwe compatible, do not interrupt head piece	

Heading #3

Heading #4

6	Hinge	A5111 4.5 x 4.5 NRP	630
2	Flush Bolt	L15251	626
1	Dust-proof Strike	threshold mount	626
1	Exit Device	Type 3 GR1 F01 (EO)	626
1	Lock Guard	for mortise lock	630
1	Closer-Stop	C02021 PT4H-BF\D\G (e.g. Spring CUSH)	689

Closer-Stop on active only.
Soundstripping by door mfr. Provide suitable flat saddle as required.
Zee bracket for closer mount by door mfr.

Heading #5

6	Hinge	A8111 4.5 x 4.5 NRP	652
2	Flush Bolt	L14251	626
1	Dust-proof Strike	threshold mount	626
1	Lockset	94K-7-R-15C-S3	626
1	Closer	C02011 PT4H-BF\D	689
1	Wall Stop	L52251	630

Soundstripping by door mfr. Provide suitable flat saddle as required.

Heading #6

2	Hinge	A8111 4.5 x 4.5	652
1	Transfer Hinge	A8111 4.5 x 4.5 4W	652
1	Lockset	95K-7-DEU-15C-53	626
1	Mas-Hamilton	X-08 w\ Type 2 or Type 3 Strike as req.	
1	Closer	C02011 PT4H-BF\D	689
1	Wall Stop	L52251	630

Soundstripping by door mfr. Provide suitable flat saddle as required.

Heading #7

3	Hinge	A8111 4.5 x 4.5	652
1	Lockset	94K-7-R-15C-S3	626
1	Closer	C02011 PT4H\D	689
1	Wall Stop	L52251	630

Soundstripping by door mfr. Provide suitable flat saddle as required.

Heading #8

3	Hinge	A8111 4.5 x 4.5	652
1	Push-Pull Bar Set	J501 x J401 10" CTC 1" Rnd Sect, One End BTB to Top	630

Heading #8

1	Deadlatch	E8231 (e.g. AR 4710 x 4590), Front and Backset as Req.	628
1	Code Pad	Simplex 3001	626
1	Cylinder	Best Lock	626
1	Closer-Stop	C02021 PT4H-BF\D\G (e.g. Spring CUSH)	689
1	Blade Stop Spacer &	Shoe Support & Drop Plate as required	

Provide ADA approved flat saddle. See sill detail. Sweep and perimeter weatherstrip integral to door and frame by mfr.

Heading #9 NOT USED

Heading #9.1

3	Hinge	A8111 4.5 x 4.5	652
1	Lockset	93K-7-R-15C-S3	626
1	Closer	C02011 PT4H-BF\D	689
1	Kickplate	J102 10" x 2" LDW	630
1	Wall Stop	L52251	630
1	Gasket H x J	NGP 2525 B or similar	

Heading #10

3	Hinge	A8111 4.5 x 4.5 NRP	652
3	Code Lock	Simplex L1021B w\ Best Core	626
1	Electric Strike	6211 24VDC FSEC	630
1	Mas-Hamiltom	X-08 w\Type 2 or Type 3 Strike as req.	
1	Closer-Stop	C02021 PT4H-BF\D\G (e.g. Spring CUSH)	689

Soundstripping by door mfr. Provide suitable flat saddle as required. Note: electric strike being used - provide magnetic seals in lieu of compression seals.
Zee bracket for closer mount by door mfr.

Heading #11

3	Hinge	A5111 4.5 x 4.5	630
1	Exit Device	Type 4 GR1 F01 (EO)	626
1	Closer-Stop	C02021 PT4H-BF\D\G. (e.g. Spring Cush)	689
1	Blade Stop Spacer &	Shoe Support & Drop Plate as required	

Provide ADA approved flat saddle. See sill detail. Sweep and perimeter weatherstrip integral to door and frame by mfr.

Heading #12

3	Hinge	A8111 4.5 x 4.5	652
1	Lockset	93K-7-R-15C-S3	626

Heading #12

1	Closer	C02021 PT4H-BF\D Rigid PA (e.g. EDA)	689
1	Kickplate	J102 10" x 2" LDW	630
1	Wall Stop	L52251	630
1	Gasket H x J	NGP 2525 B or similar	

Heading #13

3	Hinge	A8111 4.5 x 4.5	652
1	Push Plate	J304 6 x 16	630
1	Pull Plate	J405 4 x 16 10 CTC	630
1	Closer-Stop	C02021 PT4H-BF\D\G (e.g. Spring CUSH)	689
1	Kickplate	J102 10" x 2" LDW	630
3	Silencer		

Heading #14

3	Hinge	A8111 4.5 x 4.5	652
1	Lockset	93K-7-AB-15C-S3	626
1	Wall Stop	L52251	630
3	Silencer		

Heading #15

3	Hinge	A8111 4.5 x 4.5	652
1	Push Plate	J304 6 x 16	630
1	Push Plate	J405 4 x 16 10 CTC	630
1	Closer	C02011 PT4H-BF\D	689
1	Kickplate	J102 10" x 2" LDW	630
1	Wall Stop	L52251	630
3	Silencer		

Heading #16 NOT USED

Heading #17

3	Hinge	A5111 4.5 x 4.5 NRP	630
1	Push-Pull Bar Set	J501 x J401 10" CTC 1" Rnd Sect,One End BTB to Top	630
1	Deadbolt	E0221 (e.g. MS1850) Front and Backset as Req.,Turnpiece Inside	628
1	Cylinder	Best Lock	626
1	Closer-Stop-Holder	C02061 PT4H\D\G (e.g. H Spring CUSH)	689
1	Blade Stop Spacer &	Shoe Support & Drop Plate as required	

Provide ADA approved flat saddle. See sill detail. Sweep and perimeter weatherstrip integral to door and frame by mfr.

Heading #18

1	Padlock	Best lock, brass body; verify size and shackle height with fence and gate mfr.

Hardware for aluminum doors shall be provided under this section. Deliver Hardware templates and hardware, except field-applied hardware to the aluminum door and frame manufacturer for use in fabricating the doors and frames.

-- End of Section --

SECTION 08810

GLASS AND GLAZING
05/97

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.

AMERICAN NATIONAL STANDARDS INSTITUTE (ANSI)

ANSI Z97.1	(1984; R 1994) Safety Performance Specifications and Methods of Test for Safety Glazing Materials Used in Buildings

AMERICAN SOCIETY FOR TESTING AND MATERIALS (ASTM)

ASTM C 509	(1994) Elastomeric Cellular Preformed Gasket and Sealing Material
ASTM C 669	(1995) Glazing Compounds for Back Bedding and Face Glazing of Metal Sash
ASTM C 864	(1999) Dense Elastomeric Compression Seal Gaskets, Setting Blocks, and Spacers
ASTM C 920	(1998) Elastomeric Joint Sealants
ASTM C 1036	(1991; R 1997) Flat Glass
ASTM C 1048	(1997b) Heat-Treated Flat Glass - Kind HS, Kind FT Coated and Uncoated Glass
ASTM D 395	(1998) Rubber Property - Compression Set
ASTM E 773	(1997) Accelerated Weathering of Sealed Insulating Glass Units
ASTM E 774	(1997) Classification of the Durability of Sealed Insulating Glass Units
ASTM E 1300	(1998) Determining the Minimum Thickness and Type of Glass Required to Resist a Specified Load

COMMERCIAL ITEM DESCRIPTIONS (CID)

CID A-A-378	(Basic) Putty Linseed Oil Type, (for Wood-Sash-Glazing)

GLASS ASSOCIATION OF NORTH AMERICA (GANA)

GANA Glazing Manual (1997) Glazing Manual

GANA Standards Manual (1995) Engineering Standards Manual

NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)

NFPA 80 (1999) Fire Doors and Fire Windows

1.2 SUBMITTALS

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are for information only. When used, a designation following the "G" designation identifies the office that will review the submittal for the Government. The following shall be submitted in accordance with Section 01330 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Installation

Drawings showing complete details of the proposed setting methods, mullion details, edge blocking, size of openings, frame details, materials, and types and thickness of glass.

SD-03 Product Data

Insulating Glass
Glazing Accessories

Manufacturer's descriptive product data, handling and storage recommendations, installation instructions, and cleaning instructions.

SD-04 Samples

Glass Mirrors

Insulating Glass

Tempered Glass

Two 8 x 10 inch samples of each of the above referenced panels, units and pieces.

SD-07 Certificates

Insulating Glass

Certificates stating that the glass meets the specified requirements. Labels or manufacturers marking affixed to the glass will be accepted in lieu of certificates.

1.3 SYSTEM DESCRIPTION

Glazing systems shall be fabricated and installed watertight and airtight to withstand thermal movement and wind loading without glass breakage, gasket failure, deterioration of glazing accessories, and defects in the work. Glazed panels shall comply with the safety standards, as indicated in accordance with ANSI Z97.1. Glazed panels shall comply with indicated

wind/snow loading in accordance with ASTM E 1300.

1.4 DELIVERY, STORAGE AND HANDLING

Glazing compounds shall be delivered to the site in the manufacturer's unopened containers. Glass shall be stored indoors in a safe, well ventilated dry location in accordance with manufacturer's instructions, and shall not be unpacked until needed for installation. Glass shall not be stored on site over 1 month.

1.5 PROJECT/SITE CONDITIONS

Glazing work shall not be started until outdoor temperature is above 40 degrees F and rising, unless procedures recommended by glass manufacturer and approved by Contracting Officer are made to warm the glass and rabbet surfaces. Ventilation shall be provided to prevent condensation of moisture on glazing work during installation. Glazing work shall not be performed during damp or raining weather.

1.6 WARRANTY

1.6.1 Insulating Glass

Manufacturer shall warrant the insulating glass to be free of fogging or film formation on the internal glass surfaces caused by failure of the hermetic seal for a period of 10 years from Date of Substantial Completion. Warranty shall be signed by manufacturer.

1.6.2 Monolithic Opacified Spandrel

Manufacturer shall warrant the opacifier film on the spandrel to be free of peeling for a period of five years after Date of Substantial Completion. Warranty shall be signed by manufacturer.

PART 2 PRODUCTS

2.1 INSULATING GLASS

Insulating glass shall be Class A preassembled units of dual-seal construction consisting of lites of glass separated by an aluminum, steel, or stainless steel, spacer and dehydrated space conforming to ASTM E 773 and ASTM E 774. Spacer shall be roll-formed, with bent or tightly welded or keyed and sealed joints to completely seal the spacer periphery and eliminate moisture and hydrocarbon vapor transmission into airspace through the corners. Primary seal shall be compressed polyisobutylene and the secondary seal shall be a specially formulated silicone. Glass types shall be as follows:

2.1.1 Tinted, Clear, Laminated and Spandrel Insulating Glass Units

For all units, unless noted otherwise:

1-inch insulated unit performance shall be 0.31 U-Value/Winter, 0.33 U-Value Summer, 0.45 Solar Heat Gain Coefficient, 44% Visible Light Transmission and 7% Outdoor Visible Light Reflectance, unless noted otherwise.

Anti-reflective low-emissivity coating (Low-E) on No. 3 surface (outside surface of interior pane), Quality q3 - glazing select.

Panels shall conform with ASTM C 1036, ASTM C 1048, ASTM C 1201 and 16 CFR 1201.

Laminated glass shall be bonded together with 0.030 inch thick PVB interlayer under pressure, or alternatives such as resin laminates.

Specific insulated glass schedule, reference drawings for locations:

a. Type A: General locations include windows fixed glazing, reference drawings. Outboard pane shall be ¼ inch Type I annealed glass, Class 2-bronze tinted, Quality q3 - glazing select. Inboard panel shall be laminated glass consisting of two 1/8-inch layers of Type I annealed glass, Class 1 - clear.

b. Type B: General locations include aluminum doors, storefront, reference drawings. Outboard panel shall be laminated glass consisting of two 1/8-inch layers of Type I annealed glass, Class 2 - bronze. Inboard panel shall be laminated glass consisting of two 1/8-inch layers of Type I annealed glass, Class 1 - clear. All glass panels at aluminum door number 100 and 100A and Frame Type 3 shall be Class 1 - clear as indicated on drawings.

c. Type C: General locations include storefront, reference drawings. Outboard panel shall be laminated glass consisting of two 1/8-inch layers of Type I annealed glass, Class 2 - bronze. Inboard panel shall be laminated glass consisting of Type I 1/8 inch annealed glass, Class 2-bronze bonded to a 1/8 inch thick ceramic-opacified spandrel glass. Spandrel panel shall be heat strengthened transparent flat type, Condition B, coated with a colored ceramic material (bronze) on No. 3 surface, Quality q3 - glazing select.

2.2 HEAT-TREATED GLASS

2.2.1 Tempered Glass

Tempered glass at interior door lites as shown shall be kind FT fully tempered transparent flat type, Class 1-clear, Condition A uncoated surface, Quality q3 - glazing select, 85 percent light transmittance, 0.83 percent shading coefficient conforming to ASTM C 1048 and GANA Standards Manual. Color shall be clear.

2.2.2 Heat-Strengthened Glass

Heat-strengthened glass shall be kind HS heat-strengthened transparent flat type, Class 2-tinted, Condition A uncoated surface, Quality q3 - glazing select, conforming to ASTM C 1048. Color shall be bronze as shown indicated on drawings.

2.3 MIRRORS

2.3.1 Glass Mirrors TA-1 (Reference Toilet Accessories Legend on Drawings)

Glass for mirrors shall be Type I transparent flat type, Class 1-clear, Glazing Quality q1 1/4 inch thick conforming to ASTM C 1036. Glass color shall be clear. Glass shall be coated on one surface with silver coating, copper protective coating, and mirror backing paint. Silver coating shall be highly adhesive pure silver coating of a thickness which shall provide

reflectivity of 83 percent or more of incident light when viewed through 1/4 inch thick glass, and shall be free of pinholes or other defects. Copper protective coating shall be pure bright reflective copper, homogeneous without sludge, pinholes or other defects, and shall be of proper thickness to prevent "adhesion pull" by mirror backing paint. Mirror backing paint shall consist of two coats of special scratch and abrasion-resistant paint , and shall be baked in uniform thickness to provide a protection for silver and copper coatings which will permit normal cutting and edge fabrication.

2.3.2 Mirror Accessories

2.3.2.1 Mastic

Mastic for setting mirrors shall be a polymer type mirror mastic resistant to water, shock, cracking, vibration and thermal expansion. Mastic shall be compatible with mirror backing paint, and shall be approved by mirror manufacturer.

2.3.2.2 Mirror Frames

Mirrors shall be provided with mirror frames (J-mold channels) fabricated of one-piece roll-formed Type 304 stainless steel with No. 4 brushed satin finish and concealed fasteners which will keep mirrors snug to wall. Frames shall be 1-1/4 x 1/4 x 1/4 inch continuous at top and bottom of mirrors. Concealed fasteners of type to suit wall construction material shall be provided with mirror frames.

2.3.2.3 Mirror Clips

Concealed fasteners of type to suit wall construction material shall be provided with clips.

2.4 GLAZING ACCESSORIES

2.4.1 Preformed Tape

Preformed tape shall be elastomeric rubber extruded into a ribbon of a width and thickness suitable for specific application. Tape shall be of type which will remain resilient, have excellent adhesion, and be chemically compatible to glass, metal, or wood.

2.4.2 Sealant

Sealant shall be elastomeric conforming to ASTM C 920, Type S or M, Grade NS, Class 12.5, Use G, of type chemically compatible with setting blocks, preformed sealing tape and sealants used in manufacturing insulating glass. Color of sealant shall be as selected.

2.4.3 Glazing Gaskets

Glazing gaskets shall be extruded with continuous integral locking projection designed to engage into metal glass holding members to provide a watertight seal during dynamic loading, building movements and thermal movements. Glazing gaskets for a single glazed opening shall be continuous one-piece units with factory-fabricated injection-molded corners free of flashing and burrs. Glazing gaskets shall be in lengths or units recommended by manufacturer to ensure against pull-back at corners. Glazing gasket profiles shall be as indicated on drawings.

2.4.3.1 Fixed Glazing Gaskets

Fixed glazing gaskets shall be closed-cell (sponge) smooth extruded compression gaskets of cured elastomeric virgin neoprene compounds conforming to ASTM C 509, Type 2, Option 1.

2.4.3.2 Wedge Glazing Gaskets

Wedge glazing gaskets shall be high-quality extrusions of cured elastomeric virgin neoprene compounds, ozone resistant, conforming to ASTM C 864, Option 1, Shore A durometer between 65 and 75.

2.4.3.3 Aluminum Framing Glazing Gaskets

Glazing gaskets for aluminum framing shall be permanent, elastic, non-shrinking, non-migrating, watertight and weathertight.

2.4.4 Putty and Glazing Compound

Glazing compound shall conform to ASTM C 669 for face-glazing metal sash. Putty shall be linseed oil type conforming to CID A-A-378for face-glazing primed wood sash. Putty and glazing compounds shall not be used with insulating glass or laminated glass.

2.4.5 Setting and Edge Blocking

Neoprene setting blocks shall be dense extruded type conforming to ASTM D 395, Method B, Shore A durometer between 70 and 90. Edge blocking shall be Shore A durometer of 50 (+ or - 5). Silicone setting blocks shall be required when blocks are in contact with silicone sealant. Profiles, lengths and locations shall be as required and recommended in writing by glass manufacturer.

PART 3 EXECUTION

3.1 PREPARATION

Openings and framing systems scheduled to receive glass shall be examined for compliance with approved shop drawings, GANA Glazing Manual and glass manufacturer's recommendations including size, squareness, offsets at corners, presence and function of weep system, face and edge clearance requirements and effective sealing between joints of glass-framing members. Detrimental materials shall be removed from glazing rabbet and glass surfaces and wiped dry with solvent. Glazing surfaces shall be dry and free of frost.

3.2 INSTALLATION

Glass and glazing work shall be performed in accordance with approved shop drawings, GANA Glazing Manual, glass manufacturer's instructions and warranty requirements. Glass shall be installed with factory labels intact and removed only when instructed. Wired glass and fire/safety rated glass shall be installed in accordance with NFPA 80. Edges and corners shall not be ground, nipped or cut after leaving factory. Springing, forcing or twisting of units during installation will not be permitted.

3.3 CLEANING

Upon completion of project, outside surfaces of glass shall be washed clean and the inside surfaces of glass shall be washed and polished in accordance with glass manufacturer's recommendations.

3.4 PROTECTION

Glass work shall be protected immediately after installation. Glazed openings shall be identified with suitable warning tapes, cloth or paper flags, attached with non-staining adhesives. Reflective glass shall be protected with a protective material to eliminate any contamination of the reflective coating. Protective material shall be placed far enough away from the coated glass to allow air to circulate to reduce heat buildup and moisture accumulation on the glass. Glass units which are broken, chipped, cracked, abraded, or otherwise damaged during construction activities shall be removed and replaced with new units.

-- End of Section --

SECTION 09250

GYPSUM WALLBOARD
04/01

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.

AMERICAN SOCIETY FOR TESTING AND MATERIALS (ASTM)

ASTM A 580/A 580M	(1998) Stainless Steel Wire
ASTM A 853	(1993; R 1998) Steel Wire, Carbon, for General Use
ASTM B 164	(1998) Nickel-Copper Alloy Rod, Bar, and Wire
ASTM C 36/C 36M	(1999) Gypsum Wallboard
ASTM C 475	(1994) Joint Compound and Joint Tape for Finishing Gypsum Board
ASTM C 557	(1999) Adhesive for Fastening Gypsum Wallboard to Wood Framing
ASTM C 630/C 630M	(2000) Water-Resistant Gypsum Backing Board
ASTM C 645	(2000) Nonstructural Steel Framing Members
ASTM C 665	Specification for Mineral-Fiber Blanket Thermal Insulation for Light Frame Construction and Manufactured Housing
ASTM C 754	(1999a) Installation of Steel Framing Members to Receive Screw-Attached Gypsum Panel Products
ASTM C 834	(1995) Latex
ASTM C 840	(1999) Application and Finishing of Gypsum Board
ASTM C 955	(2000a) Load-Bearing (Transverse and Axial) Steel Studs, Runners (Tracks), and Bracing or Bridging for Screw Application of Gypsum Panel Products and Metal Plaster Bases
ASTM C 1002	(2000) Steel Drill Screws for the Application of Gypsum Panel Products or

	Metal Plaster Bases
ASTM C 1047	(1999) Accessories for Gypsum Wallboard and Gypsum Veneer Base
ASTM E 136	Test Method for Behavior of Materials in a Vertical Tube Furnace at 750 deg. C

GYPSUM ASSOCIATION (GA)

GA 214	(1996) Recommended Levels of Gypsum Board Finish
GA 216	(1996) Application and Finishing of Gypsum Board
GA 600	(1997) Fire Resistance Design Manual

UNDERWRITERS LABORATORIES (UL)

UL Fire Resist Dir	(1999) Fire Resistance Directory (2 Vol.)

1.2 SYSTEM DESCRIPTION

1.2.1 Fire-Rated Construction

Joints of fire-rated gypsum board enclosures shall be closed and sealed in accordance with UL test requirements or GA requirements, and as required to meet pressurization requirements. Penetrations through rated partitions and ceilings shall be sealed tight in accordance with tested systems. Fire ratings shall be as indicated.

1.2.2 Pressurized Enclosures

Pressurized fire-rated gypsum board enclosures shall allow the mechanical and electrical life-safety systems to operate in accordance with the design intent. Air pressure within elevator shaft shall be 7.5 psf. Air pressure within stair shaft shall be 5.0 psf. Maximum mid-span deflection shall be L/360.

1.3 SUBMITTALS

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are for information only. When used, a designation following the "G" designation identifies the office that will review the submittal for the Government. The following shall be submitted in accordance with Section 01330 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Steel Framing
Control Joints
Fire-Resistant Assemblies

Drawings and installation details for ceiling framing, furring, special wall framing, and framed openings in walls and ceilings.

SD-07 Certificates

Gypsum Board
Water-Resistant Gypsum Board
Steel Framing
Fire-Rated Gypsum Board

Certificates stating that the steel framing and gypsum wallboard meet the specified requirements.

1.4 QUALIFICATIONS

Manufacturer shall specialize in manufacturing the types of material specified and shall have a minimum of 5 years of documented successful experience. Installer shall specialize in the type of gypsum board work required and shall have a minimum of 3 years of documented successful experience.

1.5 DELIVERY, STORAGE AND HANDLING

Materials shall be delivered in original containers bearing the name of manufacturer, contents, and brand name. Materials shall be stored off the ground in a weathertight structure for protection. Gypsum boards shall be stacked flat, off floor and supported to prevent sagging and warpage. Adhesives and joint materials shall be stored in accordance with manufacturer's printed instructions. Damaged or deteriorated materials shall be removed from jobsite.

1.6 ENVIRONMENTAL CONDITIONS

Environmental conditions for application and finishing of gypsum board shall be in accordance with ASTM C 840. During the application of gypsum board without adhesive, a room temperature of not less than 40 degrees F shall be maintained. During the application of gypsum board with adhesive, a room temperature of not less than 50 degrees F shall be maintained for 48 hours prior to application and continuously afterwards until completely dry. Building spaces shall be ventilated to remove water not required for drying joint treatment materials. Drafts shall be avoided during dry hot weather to prevent materials from drying too rapidly.

PART 2 MATERIALS

2.1 NON-LOADBEARING STUD WALLS

2.1.1 Studs

Studs for non-loadbearing walls shall conform to ASTM C 645. Studs shall be C-shaped, roll formed steel with minimum uncoated design thickness of 0.0329 in made from G40 hot-dip galvanized coated sheet unless noted otherwise on the drawings. Reference specification Section 04220 for "Non-Bearing Masonry Veneer/Steel Stud Walls"

2.1.2 Runner Tracks

Floor and ceiling runner tracks shall conform to ASTM C 645. Tracks shall be prefabricated, U-shaped with minimum 1 inch flanges, unpunched web, thickness to match studs, made from G40 hot-dip galvanized coated sheet.

2.1.3 Bridging

Bridging for C-shaped rolled form steel framed walls shall conform to ASTM C 955 unless noted otherwise on the drawings. Bridging shall be minimum 3/4 x 3/4 inch cold-rolled steel channel with weld attachment clips at each stud or V-bar type weld or screw attached to each stud flange. Bridging shall be adequate to provide lateral support for the stud.

2.2 SUSPENDED CEILING FRAMING

Suspended ceiling framing system shall have the capability to support the finished ceiling, light fixtures, air diffusers, access panels (Section 05500) and accessories, as shown. The suspension system shall have a maximum deflection of L/240. Carrying channels shall be formed from minimum 0.0548 in thick cold-rolled steel, 1-1/2 x 3/4 inch. Furring members shall be formed from cold-rolled steel, 7/8 x 2-9/16 inch. Carrying channels and furring members shall be made from hot-dip galvanized coated sheet.

2.3 GYPSUM BOARD

Gypsum board shall be asbestos-free. Gypsum board shall have square-cut ends, tapered or beveled edges and shall be maximum possible length. Gypsum board thickness shall be as shown.

2.3.1 Standard Gypsum Board

Regular gypsum board shall conform to ASTM C 36/C 36M, and shall be 48 inches wide.

2.3.2 Fire-Rated Gypsum Board

Fire-rated gypsum board shall conform to ASTM C 36/C 36M, and shall be Type X or Type C as required, 48 inches wide.

2.3.3 Water-Resistant Gypsum Board

Water-resistant gypsum board shall conform to ASTM C 630/C 630M, Type X, with water-resistant paper faces, paintable surfaces, and shall be 48 inch width and maximum permissible length.

2.3.4 Exterior Sheathing Board

Reference specification Section 04220 Non-bearing Masonry Veneer/Steel Stud Walls

2.4 TRIM, MOLDINGS, AND ACCESSORIES

2.4.1 Taping and Embedding Compound

Taping and embedding compound shall conform to ASTM C 475. Compound shall be specifically formulated and manufactured for use in embedding tape at gypsum wallboard joints and fastener heads, and shall be compatible with tape and substrate.

2.4.2 Finishing or Topping Compound

Finishing or topping compound shall conform to ASTM C 475. Compound shall be specifically formulated and manufactured for use as a finishing compound for gypsum board.

2.4.3 All-Purpose Compound

All-purpose compound shall be specifically formulated and manufactured to use as a taping and finishing compound, and shall be compatible with tape and substrate.

2.4.4 Joint Tape

Joint tape shall conform to ASTM C 475 and shall be as recommended by gypsum board manufacturer.

2.4.5 Trim, Control Joints, Beads, Stops and Nosings

Items used to protect edges, corners, and to provide architectural features shall be in accordance with ASTM C 1047.

2.5 FASTENINGS AND ADHESIVES

2.5.1 Screws

Screws shall conform to ASTM C 1002. Screws shall be self-drilling and self-tapping steel, Type G for gypsum board to gypsum board, Type S for wood or light-gauge steel framing.

2.5.2 Adhesives

Adhesives shall conform to ASTM C 557. Adhesives shall be formulated to bond gypsum board to wood framing members. For securing gypsum board to metal framing, adhesive shall be as recommended by gypsum board manufacturer.

2.5.3 Hangers

Suspended ceiling runner channel hangers shall be soft, annealed steel wire not less than No. 8 SWG, conforming to ASTM A 853 or flat iron or steel straps, at least 3/32 x 7/8 inch size, coated with zinc, cadmium, or rust-inhibiting paint.

2.5.4 Wire and Clip Type Fastenings

Tie wire, clips, rings, and other fastenings shall be corrosion-resisting steel conforming to ASTM A 580/A 580M, composition 302, 304, or 316, Condition A, or nickel-copper alloy conforming to ASTM B 164, annealed condition except that walls, partitions, and other vertical surfaces not incorporated in ceiling construction may be erected with soft, annealed steel conforming to ASTM A 853.

2.5.4.1 Tie Wire

Tie wire for constructing partitions and vertical furring, for securing metal lath to supports, and for lacing shall be not less than No. 18 SWG. Tie wire for other applications shall be not less than No. 16 SWG.

2.5.4.2 Clips

Clips used in lieu of tie wire for securing the furring channels to the runner channels in ceiling construction shall be made from strip not less than 1/8 inch thick or shall be hairpin clip, formed of wire not less than 0.01620 inch nominal diameter. Other clips and rings or fastenings of

similar materials shall be equivalent in holding power to that provided by tie wire for the specific application.

2.6 SOUND ATTENUATION BLANKETS

Sound attenuation blankets shall comply with ASTM C 665, Type I and ASTM E 136. All blankets shall have a minimum thickness of 3-1/2 inches.

2.7 ACOUSTICAL SEALANT

Manufacturer standard nonsag, paintable, nonstaining latex sealant complying with ASTM C 834, for reducing airborne sound transmission through perimeter joints and openings.

PART 3 EXECUTION

3.1 INTERIOR WALL FRAMING

Steel framing and furring members shall be installed in accordance with ASTM C 754. Members shall be in alignment with spacings not to exceed the maximum spacings indicated on drawings. Runners shall be aligned accurately at the floor and ceiling and securely anchored.

3.1.1 Wall Openings

The framing system shall provide for the installation and anchorage of the required subframes or finish frames for wall openings at doors, pass-through openings, and access panels. Partitions abutting continuous suspended ceilings shall be strengthened for rigidity at rough openings of more than 30 inches wide. Studs at openings shall be 0.0329 in minimum bare metal thickness and spot grouted at jamb anchor inserts. Double studs shall be fastened together with screws and secured to floor and overhead runners. Two studs shall be used for framing doors over 36 inches wide and extra-heavy doors such as acoustical (STC50) rated doors.

3.1.2 Wall Control Joints

Control joints for expansion and contraction in the walls shall be constructed with double studs installed 1/2 inch apart in interior walls or wall furrings where indicated on drawings. Control joint spacing shall not exceed 30 feet. Ceiling-height door frames may be used as vertical control joints. Door frames of less than ceiling height may be used as control joints only if standard control joints extend to ceiling from both corners of top of door frame. Control joints between studs shall be filled with firesafing insulation in fire rated partitions.

3.1.3 Blocking

Blocking shall be provided as necessary for mounted equipment. Blocking shall be metal or wood and shall be cut to fit between framing members. Blocking shall be rigidly anchored to the framing members. Under no circumstances will accessories or other wall mounted equipment be anchored directly to gypsum wallboard.

3.2 SUSPENDED CEILING FRAMING

Suspended ceiling system framing shall be installed in accordance with ASTM C 754.

3.2.1 Hangers

Hangers shall be spaced not more than 48 inches along runner channels and 36 inches in the other direction or 42 inches in both directions unless otherwise indicated. Locations of hanger wires shall be coordinated with other work. Hangers at ends of runner channels shall be located not more than 6 inches from wall. Hanger wire shall be looped around bottom chord of open-web steel joists, or secured to structural elements with suitable fasteners. Sags or twists which develop in the suspended system shall be adjusted. Damaged or faulty parts shall be replaced.

3.2.2 Main Runners

Main runner channels shall be installed in accordance with ASTM C 754. Hanger wires shall be double strand saddle-tied to runner channels and the ends of hanger wire shall be twisted three times around itself. Main runners shall be located to within 6 inches of the paralleling wall to support the ends of cross furring. Where main runners are spliced, ends shall be overlapped 12 inches with flanges of channels interlocked, and shall be securely tied at each end of splice with wire looped twice around the channels.

3.2.3 Furring Channels

Furring channels shall be spaced in accordance with ASTM C 754. Furring channels shall be secured to the runner channels and to structural supports at each crossing with tie wire, hairpin clips, or equivalent fastenings. Furring channels shall be located within 2 inches of parallel walls and beams, and shall be cut 1/2 inch short of abutting walls.

3.2.4 Ceiling Openings

Support members shall be provided as required at ceiling openings for access panels, recessed light fixtures, and air supply or exhaust. Support members shall be not less than 1-1/2 inch main runner channels and vertically installed suspension wires or straps shall be located to provide at least the minimum support specified herein for furring and wallboard attachment. Intermediate structural members not a part of the structural system, shall be provided for attachment or suspension of support members.

3.2.5 Light Fixtures and Air Diffusers

Light fixtures and air diffusers shall be supported directly from suspended ceiling runners. Wires shall be provided at appropriate locations to carry the weight of recessed or surface mounted light fixtures and air diffusers.

3.2.6 Control Joints

A control joint or intermediate blocking shall be installed where ceiling framing members change direction.

3.2.6.1 Interior Ceilings With Perimeter Relief

Control joints shall be installed so that linear dimensions between control joints shall not exceed 50 feet in either direction nor more than 2500 square feet.

3.3 APPLICATION OF GYPSUM BOARD

Gypsum board shall be installed in accordance with ASTM C 840, GA 214 and GA 216 and as specified. Paragraph 17.3.1 GENERAL of ASTM C 840 which permits usage of water resistant gypsum board as a base for adhesive application of ceramic or plastic tile on ceilings, does not apply. Edges and ends of gypsum boards shall be cut to obtain neat fitting joints. End joints of adjoining boards shall be staggered, and shall be staggered on opposite sides of wall. Boards shall be applied with moderate contact without forcing in place. Holes for pipes, fixtures or other small openings shall be cut with a tool which will provide a neat fit. Screws shall be driven so that the heads are slightly below the plane of paper face. Fracturing the paper face or damaging the core shall be avoided. Trim shall be installed at external and internal angles formed by the intersecting gypsum board surfaces with other surfaces. Corner beads shall be installed to vertical and horizontal corners in accordance with manufacturer's published instructions. Boards of maximum practical length shall be used so that an absolute minimum number of end joints occur. Gypsum board partitions in rooms with ceiling heights less than 10 feet shall have full height boards installed vertically with no end joints in the gypsum installation.

3.3.1 Two-Ply Gypsum Board

Second layer of gypsum board shall be applied perpendicular to first layer with joints staggered and secured with mechanical fasteners. The use of adhesive shall be in accordance with ASTM C 840.

3.3.2 Water-Resistant Gypsum Board

Water-resistant gypsum board shall be installed at the locations indicated.

3.3.3 Adhesively-Applied Gypsum Board

Walls scheduled to receive adhesively-applied gypsum board shall be dry, free of dust, oil, or form release agents, protrusions or voids, or foreign matter that would affect a proper bond.

3.4 TRIM, MOLDINGS, AND ACCESSORIES INSTALLATION

Trim, moldings and accessories shall be installed in accordance with GA 216.

3.5 GYPSUM BOARD FINISH

Gypsum board shall be finished in accordance with ASTM C 840, GA 214 and GA 216. Plenum areas above ceilings shall be finished to Level 1 in accordance with GA 214. Water resistant gypsum backing board, ASTM C 630/C 630M, to receive ceramic tile shall be finished to Level 2 in accordance with GA 214. Walls to receive a heavy-grade wall covering before painting shall be finished to Level 3 in accordance with GA 214. All gypsum board walls, partitions and ceilings shall be finished to Level 5 in accordance with GA 214.

3.6 FIRE-RESISTANT ASSEMBLIES

Gypsum wallboard construction for fire-rated assemblies shall be in accordance with UL Fire Resist Dir, or GA 600 for the design number indicated on drawings.

3.7 SOUND ATTENUATION BLANKETS

Sound attenuation blankets shall be installed per manufacturer recommendation.

3.8 ACOUSTICAL SEALANT

Seal bottom plate of all walls, bottom of gypsum board control joints, door frames, receptacles, fire and valve cabinets and other on concerned joints, in all wall assemblies.

3.9 PATCHING

Surface defects and damage shall be corrected as required to leave gypsum board smooth, uniform in appearance, and ready to receive finish as specified.

-- End of Section --

SECTION 09310

CERAMIC TILE
11/01

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.

AMERICAN NATIONAL STANDARDS INSTITUTE (ANSI)

ANSI A108.1A	(1992) Installation of Ceramic Tile in the Wet-Set Method, with Portland Cement Mortar
ANSI A108.1B	(1992) Installation of Ceramic Tile on a Cured Portland Cement Mortar Setting Bed with Dry-Set or Latex Portland Cement Mortar
ANSI A108.5	(1992) Installation of Ceramic Tile with Dry-Set Portland Cement Mortar or Latex-Portland Cement Mortar
ANSI A108.10	(1992) Installation of Grout in Tilework
ANSI A118.1	(1992) Dry-Set Portland Cement Mortar
ANSI A118.3	(1992) Chemical Resistant, Water Cleanable Tile Setting and Grouting Epoxy and Water Cleanable Tile Setting Epoxy Adhesive
ANSI A118.4	(1992) Latex-Portland Cement Mortar
ANSI A118.5	(1992) Chemical Resistant Furan Mortars and Grouts for Tile
ANSI A118.6	(1992) Ceramic Tile Grouts
ANSI A136.1	(1992) Organic Adhesives for Installation of Ceramic Tile
ANSI A137.1	(1988) Ceramic Tile

AMERICAN SOCIETY FOR TESTING AND MATERIALS (ASTM)

ASTM A 185	(1997) Steel Welded Wire Fabric, Plain, for Concrete Reinforcement
ASTM C 33	(1999ael) Concrete Aggregates
ASTM C 144	(1999) Aggregate for Masonry Mortar
ASTM C 150	(1999a) Portland Cement

ASTM C 206	(1984; R 1997) Finishing Hydrated Lime
ASTM C 207	(1991; R 1997) Hydrated Lime for Masonry Purposes
ASTM C 241	(1997) Abrasion Resistance of Stone Subjected to Foot Traffic
ASTM C 373	(1988; R 1994) Water Absorption, Bulk Density, Apparent Porosity, and Apparent Specific Gravity of Fired Whiteware Products
ASTM C 482	(1981; R 1996) Bond Strength of Ceramic Tile to Portland Cement
ASTM C 501	(1984; R 1996) Relative Resistance to Wear of Unglazed Ceramic Tile by the Taber Abraser
ASTM C 648	(1998) Breaking Strength of Ceramic Tile
ASTM C 847	(1995) Metal Lath
ASTM C 1026	(1987; R 1996) Measuring the Resistance of Ceramic Tile to Freeze-Thaw Cycling
ASTM C 1027	(1999) Determining Visible Abrasion Resistance of Glazed Ceramic Tile
ASTM C 1028	(1996) Determining the Static Coefficient of Friction of Ceramic Tile and Other Like Surfaces by the Horizontal Dynamometer Pull-Meter Method

MARBLE INSTITUTE OF AMERICA (MIA)

MIA Design Manual	(1991) Design Manual IV Dimensional Stone

TILE COUNCIL OF AMERICA (TCA)

TCA Hdbk	(1997) Handbook for Ceramic Tile Installation

U.S. NATIONAL ARCHIVES AND RECORDS ADMINISTRATION (NARA)

36 CFR 1191	Americans with Disabilities Act (ADA) Accessibility Guidelines for Buildings and Facilities

1.2 SUBMITTALS

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are for information only. When used, a designation following the "G" designation identifies the office that will review the submittal for the Government. The following shall be submitted in accordance with Section 01330 SUBMITTAL PROCEDURES:

SD-03 Product Data

Tile
Setting-Bed
Mortar, Grout, and Adhesive

Manufacturer's catalog data and preprinted installation and instructions on cleaning and protecting.

SD-04 Samples

Tile; G
Marble Thresholds; G

Samples of sufficient size to show color range, pattern, type and joints.

SD-07 Certificates

Tile
Mortar, Grout, and Adhesive

Certificates indicating conformance with specified requirements. A master grade certificate shall be furnished for tile.

1.3 DELIVERY AND STORAGE

Materials shall be delivered to the project site in manufacturer's original unopened containers with seals unbroken and labels and hallmarks intact. Materials shall be kept dry, protected from weather, and stored under cover in accordance with manufacturer's instructions.

1.4 ENVIRONMENTAL REQUIREMENTS

Ceramic tile work shall not be performed unless the substrate and ambient temperature is at least 50 degrees F and rising. Temperature shall be maintained above 50 degrees F while the work is being performed and for at least 7 days after completion of the work. When temporary heaters are used they shall be vented to the outside to avoid carbon dioxide damage to new tilework.

1.5 WARRANTY

Manufacturer's standard performance guarantees or warranties that extend beyond a 1-year period shall be provided.

PART 2 PRODUCTS

2.1 TILE

Tile shall be standard grade conforming to ANSI A137.1. Containers shall be grade sealed. Seals shall be marked to correspond with the marks on the signed master grade certificate. Tile shall be impact resistant with a minimum breaking strength for wall tile of 90 lbs and 250 lbs for floor tile in accordance with ASTM C 648. Tile for cold climate projects shall be rated frost resistant by the manufacturer as determined by ASTM C 1026. Water absorption shall be 0.50 maximum percent in accordance with ASTM C 373. Floor tile shall have a minimum coefficient of friction of 0.60 wet and dry in accordance with ASTM C 1028. Floor tile shall be Class IV-Heavy

Traffic, durability classification as rated by the manufacturer when tested in accordance with ASTM C 1027for abrasion resistance as related to foot traffic.

2.1.1 Porcelain Tile

Porcelain tile and trim shall be unglazed with the color extending uniformly through the body of the tile. Tile size shall be nominal 12 by 12 inches by 5/16 inch thick. Tile shall meet or exceed the following criteria: Abrasive wear in accordance with ASTM C 501 and bonding strength in accordance with ASTM C 482. Tile shall comply with 36 CFR 1191 for coefficient of friction for interior floors. Color shall be as shown on drawings.

2.1.2 Glazed (Ceramic) Wall Tile

Glazed wall tile and trim shall be cushion edged with matte glaze. Tile shall be 4-1/4 x 4-1/4 inches. Color shall be as shown on drawings.

2.2 SETTING-BED

The setting-bed shall be composed of the following:

2.2.1 Aggregate for Concrete Fill

Aggregate shall conform to ASTM C 33. Maximum size of coarse aggregate shall not be greater than one-half the thickness of concrete fill.

2.2.2 Portland Cement

Cement shall conform to ASTM C 150, Type I, white for wall mortar and gray for other uses.

2.2.3 Sand

Sand shall conform to ASTM C 144.

2.2.4 Hydrated Lime

Hydrated lime shall conform to ASTM C 206, Type S or ASTM C 207, Type S.

2.2.5 Metal Lath

Metal lath shall be flat expanded type conforming to ASTM C 847, and weighing not less than 2.5 pounds per square yard.

2.2.6 Reinforcing Wire Fabric

Wire fabric shall conform to ASTM A 185. Wire shall be either 2 x 2 inch mesh, 16/16 wire or 1-1/2 x 2 inch mesh, 16/13 wire.

2.3 WATER

Water shall be potable.

2.4 MORTAR, GROUT, AND ADHESIVE

Mortar, grout, and adhesive shall conform to the following:

2.4.1 Dry-Set Portland Cement Mortar

ANSI A118.1.

2.4.2 Latex-Portland Cement Mortar

ANSI A118.4.

2.4.3 Ceramic Tile Grout

ANSI A118.6; Commercial portland cement grout.

2.4.4 Organic Adhesive

ANSI A136.1, Type I.

2.4.5 Epoxy Resin Grout

ANSI A118.3.

2.4.6 Furan Resin Grout

ANSI A118.5 and consist of an intimate mixture of furfuryl-alcohol resin with carbon filler and catalyst.

2.5 MARBLE THRESHOLDS

Marble thresholds shall be of size required by drawings or conditions. Marble shall be Group A as classified by MIA Design Manual. Marble shall have a fine sand-rubbed finish and shall be in color as approved by the Contracting Officer. Marble abrasion shall be not less than 12.0 when tested in accordance with ASTM C 241.

PART 3 EXECUTION

3.1 PREPARATORY WORK AND WORKMANSHIP

Surface to receive tile shall be inspected and shall conform to the requirements of ANSI A108.1A or ANSI A108.1B for surface conditions for the type setting bed specified and for workmanship. Variations of surface to be tiled shall fall within maximum values shown below:

TYPE	WALLS	FLOORS
Dry-Set Mortar	1/8 inch in 8 ft.	1/8 inch in 10 ft.
Organic Adhesives	1/8 inch in 8 ft.	1/16 inch in 3 ft.
Latex portland cement mortar	1/8 inch in 8 ft.	1/8 inch in 10 ft.
Epoxy	1/8 inch in 8 ft.	1/8 inch in 10 ft.

3.2 GENERAL INSTALLATION REQUIREMENTS

Tile work shall not be started until roughing in for mechanical and electrical work has been completed and tested, and built-in items requiring membrane waterproofing have been installed and tested. Floor tile installation shall not be started in spaces requiring wall tile until after wall tile has been installed. Tile in colors and patterns indicated shall be applied in the area shown on the drawings. Tile shall be installed with the respective surfaces in true even planes to the elevations and grades shown. Special shapes shall be provided as required for sills, jambs,

recesses, offsets, external corners, and other conditions to provide a complete and neatly finished installation. Tile bases and coves shall be solidly backed with mortar.

3.3 INSTALLATION OF WALL TILE

Wall tile shall be installed in accordance with the TCA Hdbk, method W243.

3.3.1 Workable or Cured Mortar Bed

Tile shall be installed over a workable mortar bed or a cured mortar bed at the option of the Contractor. A 4 mil polyethylene membrane, metal lath, and scratch coat shall also be installed. Workable mortar bed, materials, and installation of tile shall conform to ANSI A108.1A. Cured mortar bed and materials shall conform to ANSI A108.1B.

3.3.2 Dry-Set Mortar and Latex-Portland Cement Mortar

Dry-set or Latex-portland cement shall be used to install tile in accordance with ANSI A108.5. Latex portland cement shall be used when installing porcelain ceramic tile.

3.4 INSTALLATION OF FLOOR TILE

Floor tile shall be installed in accordance with TCA Hdbk, method F112 for depressed floor slabs and method F115 for all other areas.

3.4.1 Workable or Cured Mortar Bed

Floor tile shall be installed over a workable mortar bed or a cured mortar bed at the option of the Contractor. Workable mortar bed materials and installation shall conform to ANSI A108.1A. Cured mortar bed and materials shall conform to ANSI A108.1B. Joints between porcelain tile shall be between 1/4 inch and 3/8 inch in width and shall be uniform in width.

3.4.2 Dry-Set and Latex-Portland Cement

Dry-set or Latex-portland cement mortar shall be used to install tile directly over properly cured, plane, clean concrete slabs in accordance with ANSI A108.5. Latex portland cement shall be used when installing porcelain ceramic tile.

3.4.3 Ceramic Tile Grout

Ceramic Tile grout shall be prepared and installed in accordance with ANSI A108.10.

3.5 INSTALLATION OF MARBLE THRESHOLDS

Thresholds shall be installed where indicated in a manner similar to that of the ceramic tile floor. Thresholds shall be the full width of the opening. Head joints at ends shall not exceed 1/4 inch in width and shall be grouted full as specified for ceramic tile.

3.6 EXPANSION JOINTS

Joints shall be formed as indicated and sealed as specified in Section 07900 JOINT SEALING.

3.6.1 Walls

Expansion joints shall be provided at control joints in backing material. Wherever backing material changes, an expansion joint shall be installed to separate the different materials.

3.6.2 Floors

Expansion joints shall be provided over construction joints, control joints, and expansion joints in concrete slabs. Expansion joints shall be provided where tile abuts restraining surfaces such as perimeter walls, curbs and columns and at intervals of 24 to 36 feet each way in large interior floor areas and 12 to 16 feet each way in large exterior areas or areas exposed to direct sunlight or moisture. Expansion joints shall extend through setting-beds and fill.

3.7 CLEANING AND PROTECTING

Upon completion, tile surfaces shall be thoroughly cleaned in accordance with manufacturer's approved cleaning instructions. Acid shall not be used for cleaning glazed tile. Floor tile with resinous grout or with factory mixed grout shall be cleaned in accordance with instructions of the grout manufacturer. After the grout has set, tile wall surfaces shall be given a protective coat of a noncorrosive soap or other approved method of protection. Tiled floor areas shall be covered with building paper before foot traffic is permitted over the finished tile floors. Board walkways shall be laid on tiled floors that are to be continuously used as passageways by workmen. Damaged or defective tiles shall be replaced.

-- End of Section --

SECTION 09510

ACOUSTICAL CEILINGS
10/01

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.

AMERICAN SOCIETY FOR TESTING AND MATERIALS (ASTM)

ASTM C 635	(2000) Manufacture, Performance, and Testing of Metal Suspension Systems for Acoustical Tile and Lay-In Panel Ceilings
ASTM C 636	(1996) Installation of Metal Ceiling Suspension Systems for Acoustical Tile and Lay-In Panels
ASTM C 665	Standard Specification for Mineral-Fiber Blanket Thermal Insulation for Light Frame Construction and Manufactured Housing
ASTM E 136	Standard Test Method for Behavior of Materials in a Vertical Tube Furnace at 750 degrees C
ASTM E 580	(2000) Application of Ceiling Suspension Systems for Acoustical Tile and Lay-In Panels in Areas Requiring Moderate Seismic Restraint
ASTM E 1264	(1998) Standard Classification for Acoustical Ceiling Products

U.S. ARMY CORPS OF ENGINEERS (USACE)

TI 809-04	(1998) Seismic Design for Buildings

1.2 SUBMITTALS

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are for information only. When used, a designation following the "G" designation identifies the office that will review the submittal for the Government. The following shall be submitted in accordance with Section 01330 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Approved Detail Drawings

Drawings showing suspension system, method of anchoring and fastening, details, and reflected ceiling plan.

SD-03 Product Data

Acoustical Ceiling Systems

Manufacturer's descriptive data, catalog cuts, and installation instructions. Submittals which do not provide adequate data for the product evaluation will be rejected.

SD-04 Samples

Acoustical Units

Two samples of each type of acoustical unit and each type of suspension grid tee section showing texture, finish, and color.

SD-07 Certificates

Acoustical Units

Certificate attesting that the mineral based acoustical units furnished for the project contain recycled material and showing an estimated percent of such material.

1.3 GENERAL REQUIREMENTS

Acoustical treatment shall consist of sound controlling units mechanically mounted on a ceiling suspension system. The unit size, texture, finish, and color shall be as specified. The Contractor shall coordinate the whole ceiling system with other details, like the location of access panels and ceiling penetrations, etc., shown on the drawings. The location and extent of acoustical treatment shall be as shown on the approved detail drawings.

1.4 DELIVERY AND STORAGE

Materials shall be delivered to the site in the manufacturer's original unopened containers with brand name and type clearly marked. Materials shall be carefully handled and stored in dry, watertight enclosures. Immediately before installation, acoustical units shall be stored for not less than 24 hours at the same temperature and relative humidity as the space where they will be installed in order to assure proper temperature and moisture acclimation.

1.5 ENVIRONMENTAL REQUIREMENTS

A uniform temperature of not less than 60 degrees F nor more than 85 degrees F and a relative humidity of not more than 70 percent shall be maintained before, during, and after installation of acoustical units.

1.6 SCHEDULING

Interior finish work such as partitions, concrete and terrazzo work shall be complete and dry before installation. Mechanical, electrical, and other work above the ceiling line shall be completed and heating, ventilating, and air conditioning systems shall be installed and operating in order to maintain temperature and humidity requirements.

1.7 WARRANTY

Manufacturer's standard performance guarantees or warranties that extend beyond a one year period shall be provided. Standard performance guarantee or warranty shall contain an agreement to repair or replace acoustical panels that fail within the warranty period. Failures include, but are not limited to, sagging and warping of panels; rusting and manufacturers defects of grid system.

1.8 EXTRA MATERIALS

Spare tiles of each color shall be furnished at the rate of 5 tiles for each 1000 tiles installed. Tiles shall be from the same lot as those installed.

PART 2 PRODUCTS

2.1 ACOUSTICAL UNITS

Contractor shall comply with EPA requirements in accordance with Section 01670 RECYCLED / RECOVERED MATERIALS. Acoustical units shall conform to ASTM E 1264, Class A, and the following requirements:

2.1.1 Units for Exposed-Grid System ATC

Type: III (mineral fiber with painted finish). Type III acoustical units shall have a minimum recycled material content of 37 percent.

Minimum NRC: 0.55 when tested on mounting No. E-400

Pattern:

Nominal size: 24 by 24 inches.

Edge detail: Beveled tegular.

Finish: Factory-applied vinyl latex paint.

Minimum LR coefficient: .84.

Minimum CAC: 35.

2.2 SUSPENSION SYSTEM

Suspension system shall be exposed-grid standard width flange, and shall conform to ASTM C 635 for intermediate-duty systems. Surfaces exposed to view shall be aluminum or steel with a factory-applied white color baked-enamel finish. Wall molding shall have a flange of not less than 15/16 inch. Mitered corners shall be provided. Suspended ceiling framing system shall have the capability to support the finished ceiling, light fixtures, air diffusers, and accessories, as shown. The suspension system shall have a maximum deflection of 1/360 of span length. Seismic details shall conform to the guidance in TI 809-04 and ASTM E 580 as shown on the drawings.

2.3 HANGERS

Hangers shall be galvanized steel wire. Hangers and attachment shall support a minimum 300 pound ultimate vertical load without failure of supporting material or attachment.

2.4 SOUND ATTENUATION BLANKETS

Sound attenuation blankets shall comply with ASTM C 665 Type I and ASTM E 136. All blankets shall have a minimum thickness of 3-1/2 inches. Size of blanket shall be 24 by 48 inches. Reference Room Finish Schedule (drawings) for locations.

2.5 FINISHES

Acoustical units and suspension system members shall have manufacturer's standard textures, patterns and finishes as specified. Ceiling suspension system components shall be treated to inhibit corrosion.

2.6 COLORS AND PATTERNS

Colors and patterns for acoustical units and suspension system components shall be as shown on drawings.

PART 3 EXECUTION

3.1 INSTALLATION

Acoustical Ceiling Systems work shall be provided complete with necessary fastenings, clips, and other accessories required for a complete installation. Mechanical fastenings shall not be exposed in the finished work. Hangers shall be laid out for each individual room or space. Hangers shall be placed to support framing around beams, ducts, columns, grilles, and other penetrations through ceilings. Main runners and carrying channels shall be kept clear of abutting walls and partitions. At least two main runners shall be provided for each ceiling span. Wherever required to bypass an object with the hanger wires, a subsuspension system shall be installed, so that all hanger wires will be plumb.

3.1.1 Suspension System

Suspension system shall be installed in accordance with ASTM C 636 and as specified herein. There shall be no hanger wires or other loads suspended from underside of steel decking.

3.1.1.1 Plumb Hangers

Hangers shall be plumb and shall not press against insulation covering ducts and pipes.

3.1.1.2 Splayed Hangers

Where hangers must be splayed (sloped or slanted) around obstructions, the resulting horizontal force shall be offset by bracing, countersplaying, or other acceptable means.

3.1.2 Acoustical Units

Acoustical units shall be installed in accordance with the approved installation instructions of the manufacturer. Edges of acoustical units shall be in close contact with metal supports, with each other, and in true alignment. Acoustical units shall be arranged so that units less than one-half width are minimized. Units in exposed-grid system shall be held in place with manufacturer's standard hold-down clips, if units weigh less than 1 psf or if required for fire resistance rating.

3.2 CLEANING

Following installation, dirty or discolored surfaces of acoustical units shall be cleaned and left free from defects. Units that are damaged or improperly installed shall be removed and new units provided as directed.

-- End of Section --

SECTION 09651

RESILIENT BASE
07/96

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.

AMERICAN SOCIETY FOR TESTING AND MATERIALS (ASTM)

ASTM E 648	(1999) Critical Radiant Flux of Floor-Covering Systems Using a Radiant Heat Energy Source
ASTM E 662	(1997) Specific Optical Density of Smoke Generated by Solid Materials

1.2 FIRE RESISTANCE REQUIREMENTS

Flooring in corridors and exits shall have a minimum average critical radiant flux of 0.22 watts per square centimeter when tested in accordance with ASTM E 648. The smoke density rating shall be less than 450 when tested in accordance with ASTM E 662.

1.3 SUBMITTALS

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are for information only. When used, a designation following the "G" designation identifies the office that will review the submittal for the Government. The following shall be submitted in accordance with Section 01330 SUBMITTAL PROCEDURES:

SD-03 Product Data

Resilient Base and Accessories

Manufacturer's descriptive data and installation instructions including cleaning and maintenance instructions.

SD-04 Samples

Resilient Base; G

Three samples of indicated color.

1.4 DELIVERY AND STORAGE

Materials shall be delivered to the building site in original unopened containers bearing the manufacturer's name, project identification, and handling instructions. Materials shall be stored in a clean dry area with temperature maintained above 70 degrees F for 2 days prior to installation,

and shall be stacked according to manufacturer's recommendations. Materials shall be protected from the direct flow of heat from hot-air registers, radiators and other heating fixtures and appliances.

1.5 ENVIRONMENTAL REQUIREMENTS

Areas to receive resilient flooring shall be maintained at a temperature above 70 degrees F and below 100 degrees F for 2 days before application, during application and 2 days after application. A minimum temperature of 55 degrees F shall be maintained thereafter.

1.6 WARRANTY

Manufacturer's standard performance guarantees or warranties that extend beyond a one year period shall be provided.

1.7 EXTRA MATERIALS

Extra base material composed of 20 linear feet from the same lot as those installed.

PART 2 PRODUCTS

2.1 RESILIENT BASE

Base shall be manufacturers standard rubber (rolled stock), straight style (installed with carpet) coved style (installed with high pressure laminate raised flooring). Base shall be 4 inches high and a minimum 1/8 inch thick. Preformed outside corners shall be furnished.

2.2 ADHESIVE

Adhesive for wall base shall be as recommended by the flooring manufacturer.

2.3 MANUFACTURER'S COLOR

Color as shown on drawings.

PART 3 EXECUTION

3.1 EXAMINATION/VERIFICATION OF CONDITIONS

The Contractor shall examine and verify that site conditions are in agreement with the design package and shall report all conditions that will prevent a proper installation. The Contractor shall not take any corrective action without written permission from the Government.

3.2 SURFACE PREPARATION

Before any work under this section is begun, all defects and uneven surfaces shall have been corrected, and repaired as recommended by the manufacturer.

3.3 INSTALLATION OF RESILIENT BASE

Wall base shall be installed with adhesive in accordance with the manufacturer's written instructions. Base joints shall be tight and base shall be even with adjacent resilient flooring. Voids along the top edge of base at masonry walls shall be filled with caulk.

3.4 PROTECTION

From the time of laying until acceptance, resilient base shall be protected from damage as recommended by the manufacturer.

-- End of Section --

SECTION 09680

CARPET
05/01

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.

AMERICAN ASSOCIATION OF TEXTILE CHEMISTS AND COLORISTS (AATCC)

AATCC TM 16	(1998) Test Method: Colorfastness to Light
AATCC TM 134	(1996) Test Method: Electrostatic Propensity of Carpets
AATCC TM 165	(1999) Test Method: Colorfastness to Crocking: Carpets - AATCC Crockmeter Method

AMERICAN SOCIETY FOR TESTING AND MATERIALS (ASTM)

ASTM D 3278	(1996el) Test Methods for Flash Point of Liquids by Small Scale Closed-Cup Apparatus
ASTM D 5252	(1998a) Practice for the Operation of the Hexapod Tumble Drum Tester
ASTM D 5417	(1999) Practice for Operation of the Vettermann Drum Tester
ASTM E 648	(2000) Critical Radiant Flux of Floor-Covering Systems Using a Radiant Heat Energy Source

CARPET AND RUG INSTITUTE (CRI)

CRI 104	(1996) Commercial Carpet Installation Standard

U.S. NATIONAL ARCHIVES AND RECORDS ADMINISTRATION (NARA)

16 CFR 1630	Standard for the Surface Flammability of Carpet and Rugs (FF 1-70)
40 CFR 247	Comprehensive Procurement Guideline for Products Containing Recovered Materials

1.2 SUBMITTALS

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are for information only. When

used, a designation following the "G" designation identifies the office that will review the submittal for the Government. The following shall be submitted in accordance with Section 01330 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Installation; G
Molding; G

Three copies of drawings indicating areas receiving carpet, carpet types, textures and patterns, direction of pile, location of seams, and locations of edge molding.

SD-03 Product Data

Carpet

Manufacturer's catalog data and printed documentation stating physical characteristics, durability, resistance to fading, and flame resistance characteristics for each type of carpet material and installation accessory.

Surface Preparation
Installation

Three copies of the manufacturer's printed installation instructions for the carpet, including preparation of substrate, seaming techniques, and recommended adhesives and tapes.

Regulatory Requirements

Three copies of report stating that carpet contains recycled materials and/or involvement in a recycling or reuse program. Report shall include percentage of recycled material.

SD-04 Samples

Carpet; G
Molding; G

a. Carpet: Three "Production Quality" samples 18 x 18 inches of each carpet proposed for use, showing quality, pattern, and color specified.

b. Vinyl or Aluminum Moldings: Three pieces of each type at least 12 inches long.

c. Special Treatment Materials: Three samples showing system and installation method.

SD-06 Test Reports

Moisture and Alkalinity Tests

Three copies of test reports of moisture and alkalinity content of concrete slab stating date of test, person conducting the test, and the area tested.

SD-07 Certificates

Carpet

Certificates of compliance from a laboratory accredited by the National Laboratory Accreditation Program of the National Institute of Standards and Technology attesting that each type of carpet and carpet with cushion material conforms to the standards specified.

Regulatory Requirements

Report stating that the carpet contains recycled materials and indicating the actual percentage of recycled material.

SD-10 Operation and Maintenance Data

Carpet
Cleaning and Protection

Three copies of carpet manufacturer's maintenance instructions describing recommended type of cleaning equipment and material, spotting and cleaning methods, and cleaning cycles.

1.3 REGULATORY REQUIREMENTS

Carpet and adhesives shall bear the Carpet and Rug Institute (CRI) Indoor Air Quality (IAQ) label or demonstrate compliance with testing criteria and frequencies through independent laboratory test results. Carpet type bearing the label will indicate that the carpet has been tested and meets the criteria of the CRI IAQ Carpet Testing Program, and minimizes the impact on indoor air quality. Contractor shall procure carpet in accordance with 40 CFR 247. Carpet shall conform to EPA requirements in accordance with Section 01670 RECYCLED / RECOVERED MATERIALS. Where possible, product shall be purchased locally to reduce emissions of fossil fuels from transporting.

1.4 DELIVERY AND STORAGE

Materials shall be delivered to the site in the manufacturer's original wrappings and packages clearly labeled with the manufacturer's name, brand name, size, dye lot number, and related information. Materials shall be stored in a clean, dry, well ventilated area, protected from damage and soiling, and shall be maintained at a temperature above 60 degrees F for 2 days prior to installation.

1.5 ENVIRONMENTAL REQUIREMENTS

Areas in which carpeting is to be installed shall be maintained at a temperature above 60 degrees F for 2 days before installation, during installation, and for 2 days after installation. A minimum temperature of 55 degrees F shall be maintained thereafter for the duration of the contract. Traffic or movement of furniture or equipment in carpeted area shall not be permitted for 24 hours after installation. Other work which would damage the carpet shall be completed prior to installation of carpet.

1.6 WARRANTY

Manufacturer's standard performance guarantees or warranties including minimum ten (10) year wear warranty, two (2) year material and workmanship

and ten (10) year tuft bind and delamination.

1.7 EXTRA MATERIAL

Extra carpet tiles from same dye lot shall be provided for future maintenance. A minimum of 5 percent of total square yards of each carpet type, pattern, and color shall be provided.

PART 2 PRODUCTS

2.1 CARPET TYPE A (Field) and B (Border Accent)

All carpet is to first quality, free of any visual blemishes, streaks or other manufacturing defects. All carpet is to comply or exceed CRI Indoor Air Quality Green Label program. All carpets are to carry a maximum 3.0 kv (or lower) electrostatic propensity rating per AATCC TM 134.

The following specifications for carpet, patterns and colors indicate the desired aesthetic and performance requirements of the project. Carpet Types A and B are to be all from the same manufacturer (Collins & Aikman).

2.1.1 Physical Characteristics for FIELD CARPET: Type A, Wayferer

a. Environmental Considerations: 100 % recyclable by the manufacturer.

b. Carpet Construction: Fusion Bonded or other manufacturing process where the nylon fibers are embedded into the vinyl synthetic composition backing. No glues or adhesives are to be used to "bond" the face to the backing.

c. Type: Modular tile 18 x 18 inches square. Provide Dimensional Stability Testing per Aachen..

d. Pile Type: Patterned Loop Pile.

e. Pile Fiber: 100% Type 6.6 CF Solution Dyed Nylon.

f. Pile Height: 0.109 in. average maximum.

g. Gauge: 1/12.

h. Pile Units per Inch: 9.2 minimum.

i. Total Finished Product Weight: 78.7 ounces.

j. Dye Method: Solution Dyed.

k. Adhesive: Manufacturer recommended adhesive system over concrete and raised floor system.

2.1.2 Physical Characteristics for BORDER AND ACCENT CARPET: Type A, Plexus Accents II

a. Environmental Considerations: 100 % recyclable by the manufacturer.

b. Carpet Construction: Fusion Bonded or other manufacturing process where the nylon fibers are embedded into the vinyl synthetic composition backing. No glues or adhesives are to be used to "bond" the face to the backing.

c. Type: Modular tile 18 x 18 inches square. Provide Dimensional Testing per Aachen.

d. Pile Type: Symtex or micro-tip sheared.

e. Pile Fiber: 100% Type 6.6 CF Solution Dyed Nylon.

f. Pile Height: 0.218in. average maximum.

g. Gauge: 1/10.

h. Pile Units per Inch: 11.0 minimum.

i. Total Finished Product Weight: 96.7 ounces.

j. Dye Method: Piece Dyed.

k. Adhesive: Manufacturer recommended adhesive system over concrete and raised floor system.

2.1.3 Performance Requirements

a. ARR (Appearance Retention Rating): Carpet shall be tested and have the minimum 3.0-3.5 (Heavy) ARR when tested in accordance with either the ASTM D 5252 (Hexapod) or ASTM D 5417 (Vettermann) test methods using the number of cycles for short and long term tests as specified.

b. Static Control: Static control shall be provided to permanently control static buildup to less than 2.0 kV when tested at 20 percent relative humidity and 70 degrees F in accordance with AATCC TM 134.

c. Flammability and Critical Radiant Flux Requirements: Carpet shall comply with 16 CFR 1630. Carpet in corridors and exits shall have a minimum average critical radiant flux of 0.45 watts per square centimeter when tested in accordance with ASTM E 648.

d. Tuft Bind: Tuft bind force required to pull a tuft or loop free from carpet backing shall be a minimum 10 pound average force for loop pile.

e. Colorfastness to Crocking: Dry and wet crocking shall comply with AATCC TM 165 and shall have a Class 4 minimum rating on the AATCC Color Transference Chart for all colors.

f. Colorfastness to Light: Colorfastness to light shall comply with AATCC TM 16, Test Option E "Water-Cooled Xenon-Arc Lamp, Continuous Light" and shall have a minimum 4 grey scale rating after 40 hours.

g. Delamination Strength: Delamination strength for tufted carpet with a secondary back shall be minimum of 2.5 lbs./inch.

2.2 ADHESIVES AND CONCRETE PRIMER

Adhesives and concrete primers for installation of carpet shall be waterproof, nonflammable, meet local air-quality standards, and shall be as

required by the carpet manufacturer. Release adhesive for modular tile carpet shall be as recommended by the carpet manufacturer. Adhesives flashpoint shall be minimum 140 degrees F in accordance with ASTM D 3278.

2.3 MOLDING

Vinyl molding shall be heavy-duty and designed for the type of carpet being installed. Floor flange shall be a minimum 2 inches wide. Color shall be selected from manufacturer standard colors.

2.4 TAPE

Tape for seams shall be as recommended by the carpet manufacturer for the type of seam used in installation.

2.5 COLOR, TEXTURE, AND PATTERN

Color, texture, and pattern shall be as shown on drawings.

PART 3 EXECUTION

3.1 SURFACE PREPARATION

Carpet shall not be installed on surfaces that are unsuitable and will prevent a proper installation. Holes, cracks, depressions, or rough areas shall be repaired using material recommended by the carpet or adhesive manufacturer. Floor shall be free of any foreign materials and swept broom clean. Before beginning work, subfloor shall be tested with glue and carpet to determine "open time" and bond.

3.2 MOISTURE AND ALKALINITY TESTS

Concrete slab shall be tested for moisture content and excessive alkalinity in accordance with CRI 104.

3.3 PREPARATION OF CONCRETE SUBFLOOR

Installation of the carpeting shall not commence until concrete substrate is at least 90 days old. The concrete surfaces shall be prepared in accordance with instructions of the carpet manufacturer. Type of concrete sealer, when required, shall be compatible with the carpet.

3.4 INSTALLATION

All work shall be performed by installers who are CFI certified (International Certified Floorcovering Installer Association), or manufacturer's approved installers. Installation shall be in accordance with the manufacturer's instructions and CRI 104. Edges of carpet meeting hard surface flooring shall be protected with molding; installation shall be in accordance with the molding manufacturer's instructions.

3.4.1 Modular Tile Installation

Modular tiles shall be installed with permanent vinyl-compatible at concrete floors and release adhesive at raised floor system and shall be snugly jointed together. Tiles shall be laid in an alternating pattern with accessibility to the subfloor where required.

3.5 CLEANING AND PROTECTION

3.5.1 Cleaning

After installation of the carpet, debris, scraps, and other foreign matter shall be removed. Soiled spots and adhesive shall be removed from the face of the carpet with appropriate spot remover. Protruding face yarn shall be cut off and removed. Carpet shall be vacuumed clean.

3.5.2 Protection

The installed carpet shall be protected from soiling and damage with heavy, reinforced, nonstaining kraft paper, plywood, or hardboard sheets. Edges of kraft paper protection shall be lapped and secured to provide a continuous cover. Traffic shall be restricted for at least 45 hours. Protective covering shall be removed when directed by the Contracting Officer.

3.6 REMNANTS

Remnants remaining from the installation, consisting of scrap pieces more than 3 square feet total, shall be provided. Non-retained scraps shall be removed from site and recycled appropriately.

-- End of Section --

SECTION 09720

WALLCOVERINGS
04/01

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.

AMERICAN SOCIETY FOR TESTING AND MATERIALS (ASTM)

ASTM E 84	(1999) Surface Burning Characteristics of Building Materials
ASTM F 793	(1993; R 1998) Standard Classification of Wallcovering by Durability Characteristics

1.2 SUBMITTALS

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are for information only. When used, a designation following the "G" designation identifies the office that will review the submittal for the Government. The following shall be submitted in accordance with Section 01330 SUBMITTAL PROCEDURES:

SD-03 Product Data

Wallcoverings
Manufacturer's Instructions

Manufacturer's descriptive data, documentation stating physical characteristics, flame resistance, mildew and germicidal characteristics.

Installation

Preprinted installation instructions for wallcovering and accessories.

Maintenance
Clean-Up

Preprinted cleaning and maintenance instructions for wallcovering and accessories.

SD-04 Samples

Wallcoverings; G

Three samples of each indicated type, pattern, and color of wallcovering. Samples of wall covering shall be minimum 5 x 7 inches and of sufficient size to show pattern repeat.

SD-07 Certificates

Wallcoverings

Manufacturer's statement attesting that the product furnished meets or exceeds specification requirements. The statement must; be dated after the award of the contract, state Contractor's name and address, name the project and location, and list the requirements being certified.

1.3 DELIVERY AND STORAGE

Materials shall be delivered to the site in manufacturers original unopened containers labeled with manufacturers name, pattern, texture, size and related information. Materials shall be stored in accordance with the manufacturer's instructions in a clean dry ventilated area with temperature maintained above 60 degrees F for two days prior to installation.

1.4 ENVIRONMENTAL REQUIREMENTS

Areas to receive wallcovering shall be maintained at a temperature above 60 degrees F for 7 days before, during, and 7 days after application.

1.5 WARRANTY

Manufacturer's standard performance guarantees or warranties that extend beyond a one-year period shall be provided.

1.6 EXTRA MATERIALS

Extra material from the same dye lot consisting of 0.5 yards of full-width wallcovering for each 30 linear yards of wallcovering installed shall be provided for maintenance.

PART 2 PRODUCTS

2.1 WALLCOVERINGS

Wallcoverings shall be material designed specifically for the specified use. The wallcovering shall contain a non-mercury based mildewcide. The wallcovering shall be type made without the use of cadmium based stabilizers. Wallcovering shall have a Class A flame spread rating of 0-25 and smoke development rating of 0-50 when tested in accordance with ASTM E 84.

2.1.1 Vinyl Wallcovering Type A

Vinyl wallcovering shall be a vinyl coated woven or nonwoven fabric with germicidal additives and shall conform to ASTM F 793, Category V Type II, (13.1 to 24 ounces) total weight per square yard and width of 54 inches.

2.2 PRIMER AND ADHESIVE

Primer and adhesive shall be of a type recommended by the wallcovering manufacturer and shall contain a non-mercury based mildewcide. Adhesive shall be strippable type. Adhesive to install cap shall be of a type recommended by the manufacturer of the wainscot cap.

2.3 COLOR, TEXTURE, AND PATTERN

Color, texture, and pattern shall be as shown on drawings.

PART 3 EXECUTION

3.1 EXAMINATION

Contractor shall inspect all areas and conditions under which wallcoverings are to be installed. Contractor shall notify in writing of any conditions detrimental to the proper and timely completion of the installation. Work will proceed only when conditions have been corrected and accepted by the installer.

3.2 SURFACE PREPARATION

Wallcovering shall not be applied to surfaces that are rough, that contain stains that will bleed through the wallcovering, or that are otherwise unsuitable for proper installation. Cracks and holes shall be filled and rough spots shall be sanded smooth. Surfaces to receive wallcovering shall be thoroughly dry. Surface of walls shall be primed as required by manufacturer's instructions to permit ultimate removal of wallcovering from the wall surface. Primer shall be allowed to completely dry before adhesive application.

3.3 INSTALLATION

3.3.1 Vinyl Wallcovering

Wallcovering shall be installed in accordance with the manufacturer's instructions. Glue and adhesive spillage shall be immediately removed from wallcovering face and seams with a remover recommended by the manufacturer. After the installation is complete, the fabric wallcovering shall be vacuumed with a ceiling to floor motion.

3.4 CLEAN-UP

Upon completion of the work, wallcovering shall be left clean and free of dirt or soiling. Surplus materials, rubbish, and debris resulting from the wallcovering installation shall be removed and area shall be left clean.

-- End of Section --

SECTION 09840

ACOUSTICAL WALL TREATMENT
01/98

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.

AMERICAN ASSOCIATION OF TEXTILE CHEMISTS AND COLORISTS (AATCC)

AATCC TM 16	(1993) Test Method: Colorfastness to Light

AMERICAN SOCIETY FOR TESTING AND MATERIALS (ASTM)

ASTM C 423	(1990a) Sound Absorption and Sound Absorption Coefficients by the Reverberation Room Method
ASTM D 5034	(1995) Breaking Strength and Elongation of Textile Fabrics (Grab Test)
ASTM E 84	(1998el) Surface Burning Characteristics of Building Materials

INTERNATIONAL CONFERENCE OF BUILDING OFFICIALS (ICBO)

ICBO Bldg Code	(1997) Uniform Building Code (3 Vol)

1.2 SUBMITTALS

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are for information only. When used, a designation following the "G" designation identifies the office that will review the submittal for the Government. The following shall be submitted in accordance with Section 01330 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Approved Detail Drawings; G

Drawings showing plan locations, elevations and details. Drawings shall include details of method of anchorage, location of doors and other openings, base detail and shape and thickness of materials.

SD-03 Product Data

Installation

Manufacturer's installation instructions and recommended cleaning instructions.

Acoustical Wall Panels

Manufacturer's descriptive data and catalog cuts.

SD-04 Samples

Acoustical Wall Panels; G

Manufacturer's standard fabric swatches, minimum 18 inches wide by 24 inches long 2 samples of each color noted on drawings.

SD-07 Certificates

Acoustical Wall Panels

Certificates of compliance from an independent laboratory accredited by the National Laboratory Accreditation Program of the National Institute of Standards. A label or listing from the testing laboratory will be acceptable evidence of compliance.

1.3 DELIVERY AND STORAGE

Materials delivered and placed in storage shall be stored with protection from the weather, humidity and temperature variations, dirt, dust, or other contaminants.

1.4 WARRANTY

Manufacturer's standard performance guarantees or warranties that extend beyond a one year period shall be provided.

PART 2 PRODUCTS

2.1 FABRIC COVERED ACOUSTICAL WALL PANELS

Acoustical wall panels shall consist of prefinished factory assembled, seamless fabric covered, fiber glass or mineral fiber core system as described below. Wall panels shall be manufactured to the dimensions and configurations shown on the approved detail drawings. Perimeter edges shall be reinforced by either an aluminum frame or a formulated resin edge hardener. Acoustical wall panels installed in non-sprinklered areas must comply with the requirements of ICBO Bldg Code, Standard 42-2.

a. Panel Width: Panel width shall be as detailed.

b. Panel Height: Panel height shall be as detailed.

c. Thickness: Panel thickness shall be 3/4 inch.

d. Fabric Covering: Seamless dobby weave, woolen spun 85 percent polyester, 15 percent wool, minimum 19 ounces per linear yard. Tear strength shall be minimum 29 pounds. Tensile strength shall be 150 pounds minimum in accordance with ASTM D 5034. Fabric covering shall be stretched free of wrinkles and then bonded to the edges and back or bonded directly to the panel face, edges, and back of panel a minimum distance standard with the manufacturer. Light fastness (fadeometer) shall be approximately 40 hours in accordance with AATCC TM 16.

e. Fire rating for the complete composite system: Class A, 200 or less smoke density and flame spread less than 25, when tested in accordance with ASTM E 84.

f. Substrate: Fiber glass or mineral fiber.

g. Noise Reduction Coefficient (NRC) Range: 0.50-0.0.65 ASTM C 423.

h. Edge Detail: Beveled edge.

i. Core Type: Acoustical/tackable core.

J. Mounting: Acoustical panels shall be mounted by manufacturer's standard concealed spline.

k. Color: Color shall be shown on drawings.

PART 3 EXECUTION

3.1 SURFACE CONDITIONS

Walls shall be clean, smooth, oil free and prepared in accordance with panel manufacturer's instructions. Installation shall not begin until all wet work, such as, plastering, painting, and concrete are completely dry.

3.2 INSTALLATION

Panel installation shall be by personnel familiar with and normally engaged in installation of acoustical wall panels. Panels shall be applied in accordance with the manufacturer's installation instructions.

3.3 CLEANING

Following installation, dirty or stained panel surfaces shall be cleaned in accordance with manufacturer's instructions and left free from defects. Panels that are damaged, discolored, or improperly installed shall be removed and new panels provided as directed.

-- End of Section --

SECTION 09900

PAINTS AND COATINGS
02/02

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AMERICAN CONFERENCE OF GOVERNMENTAL INDUSTRIAL HYGIENISTS (ACGIH)

ACGIH Limit Values	(1991-1992) Threshold Limit Values (TLVs) for Chemical Substances and Physical Agents and Biological Exposure Indices (BEIs)
ACGIH TLV-DOC	Documentation of Threshold Limit Values and Biological Exposure Indices

AMERICAN SOCIETY FOR TESTING AND MATERIALS (ASTM)

ASTM D 235	Standard Specification for Mineral Spirits (Petroleum Spirits) (Hydrocarbon Dry Cleaning Solvent)
ASTM D 523	(1999) Standard Test Method for Specular Gloss
ASTM D 2092	(1995) Preparation of Zinc-Coated (Galvanized) Steel Surfaces for Painting
ASTM D 4263	(1983; R 1999) Indicating Moisture in Concrete by the Plastic Sheet Method
ASTM D 4444	(1998) Standard Test Methods for Use and Calibration of Hand-Held Moisture Meters
ASTM F 1869	(1998) Measuring Moisture Vapor Emission Rate of Concrete Subfloor Using Anhydrous Calcium Chloride

CODE OF FEDERAL REGULATIONS (CFR)

29 CFR 1910.1000	Air Contaminants

FEDERAL STANDARDS (FED-STD)

FED-STD-313	(Rev. C) Material Safety Data, Transportation Data and Disposal Data for Hazardous Materials Furnished to Government Activities
FED-STD-595	(1989 Rev B) Color

MASTER PAINTERS INSTITUTE (MPI)

MPI 11	(2001) Exterior Latex, Semi-Gloss
MPI 21	(2001)Heat Resistant Enamel, Gloss, (Up to 205 C or 400 F)
MPI 23	(2001) Surface Tolerant Metal Primer
MPI 26	(2001) Cementitious Galvanized Metal Primer
MPI 48	(2001) Interior Alkyd, Gloss
MPI 50	(2001) Interior Latex Primer Sealer
MPI 77	(2001) Epoxy Cold Cured, Gloss
MPI 79	(2001) Marine Alkyd Metal Primer
MPI 94	(2001) Exterior Alkyd, Semi-Gloss
MPI 95	(2001) Fast Drying Metal Primer
MPI 101	(2001) Cold Curing Epoxy Primer
MPI 107	(2001) Rust Inhibitive Primer (Water-Based)
MPI 141	(2001) High Performance Semigloss Latex, White and Tints - Gloss Level 5

SCIENTIFIC CERTIFICATION SYSTEMS (SCS)

SCS-EPP-SP01-01	(2001) Environmentally Preferable Product Specification for Architectural and Anti-Corrosive Paints

STEEL STRUCTURES PAINTING COUNCIL (SSPC)

SSPC QP 1	(1989) Evaluating Qualifications of Painting Contractors (Field Application to Complex Structures)
SSPC PA 1	(2000) Shop, Field, and Maintenance Painting
SSPC PA 3	(1995) Safety in Paint Application
SSPC VIS 1	(1989) Visual Standard for Abrasive Blast Cleaned Steel (Standard Reference Photographs)
SSPC VIS 3	(1993) Visual Standard for Power- and Hand-Tool Cleaned Steel (Standard Reference Photographs)
SSPC VIS 4	(2001) Guide and Reference Photographs for Steel Surfaces Prepared by Waterjetting
SSPC SP 1	(1982) Solvent Cleaning

SSPC SP 2	(1995) Hand Tool Cleaning
SSPC SP 3	(1995) Power Tool Cleaning
SSPC SP 6	(1994) Commercial Blast Cleaning
SSPC SP 7	(1994) Brush-Off Blast Cleaning
SSPC SP 10	(1994) Near-White Blast Cleaning
SSPC SP 12	(1995) Surface Preparation and Cleaning of Steel and Other Hard Materials by High-and Ultra high-Pressure Water Jetting Prior to Recoating

1.2 SUBMITTALS

Submit the following in accordance with Section 01330, "Submittal Procedures."

The current MPI, "Approved Product List" which lists paint by brand, label, product name and product code as of the date of contract award, will be used to determine compliance with the submittal requirements of this specification. The Contractor may choose to use a subsequent MPI "Approved Product List", however, only one list may be used for the entire contract and each coating system is to be from a single manufacturer. All coats on a particular substrate must be from a single manufacturer. No variation from the MPI Approved Products List is acceptable.

Samples of specified materials may be taken and tested for compliance with specification requirements.

In keeping with the intent of Executive Order 13101, "Greening the Government through Waste Prevention, Recycling, and Federal Acquisition", products certified by SCS as meeting SCS-EPP-SP01-01 shall be given preferential consideration over registered products. Products that are registered shall be given preferential consideration over products not carrying any EPP designation.

SD-02 Shop Drawings

Piping identification

Submit color stencil codes

SD-03 Product Data

Coating

Manufacturer's Technical Data Sheets

SD-04 Samples

Color; G

Submit manufacturer's samples of paint colors. Cross reference color samples to color scheme as indicated.

SD-07 Certificates

Applicator's qualifications

Qualification Testing laboratory for coatings

SD-08 Manufacturer's Instructions

Application instructions

Mixing

Detailed mixing instructions, minimum and maximum application temperature and humidity, potlife, and curing and drying times between coats.

Manufacturer's Material Safety Data Sheets

Submit manufacturer's Material Safety Data Sheets for coatings, solvents, and other potentially hazardous materials, as defined in FED-STD-313.

SD-10 Operation and Maintenance Data

Coatings: G

Preprinted cleaning and maintenance instructions for all coating systems shall be provided.

1.3 APPLICATOR'S QUALIFICATIONS

1.3.1 SSPC QP 1 Certification

All contractors and subcontractors that perform surface preparation or coating application shall be certified by the Society for Protective Coatings (formerly Steel Structures Painting Council) (SSPC) to the requirements of SSPC QP 1 prior to contract award, and shall remain certified while accomplishing any surface preparation or coating application. The painting contractors and painting subcontractors must remain so certified for the duration of the project. If a contractor's or subcontractor's certification expires, the firm will not be allowed to perform any work until the certification is reissued. Requests for extension of time for any delay to the completion of the project due to an inactive certification will not be considered and liquidated damages will apply. Notify the Contracting Officer of any change in contractor certification status.

1.4 QUALITY ASSURANCE

1.4.1 Field Samples and Tests

The Contracting Officer may choose up to two coatings that have been delivered to the site to be tested at no cost to the Government. Take samples of each chosen product as specified in the paragraph "Sampling Procedures." Test each chosen product as specified in the paragraph "Testing Procedure." Products which do not conform, shall be removed from the job site and replaced with new products that conform to the referenced specification. Testing of replacement products that failed initial testing shall be at no cost to the Government.

1.4.1.1 Sampling Procedure

The Contracting Officer will select paint at random from the products that have been delivered to the job site for sample testing. The Contractor shall provide one quart samples of the selected paint materials. The samples shall be taken in the presence of the Contracting Officer, and labeled, identifying each sample. Provide labels in accordance with the paragraph "Packaging, Labeling, and Storage" of this specification.

1.5 REGULATORY REQUIREMENTS

1.5.1 Environmental Protection

In addition to requirements specified elsewhere for environmental protection, provide coating materials that conform to the restrictions of the local Air Pollution Control District and regional jurisdiction. Notify Contracting Officer of any paint specified herein which fails to conform.

1.5.2 Lead Content

Paint shall contain no lead.

1.5.3 Chromate Content

Do not use coatings containing zinc-chromate or strontium-chromate.

1.5.4 Asbestos Content

Materials shall not contain asbestos.

1.5.5 Mercury Content

Materials shall not contain mercury or mercury compounds.

1.5.6 Silica

Abrasive blast media shall not contain free crystilline silica.

1.5.7 Human Carcinogens

Materials shall not contain ACGIH Limit Values and ACGIH TLV-DOC confirmed human carcinogens (A1) or suspected human carcinogens (A2).

1.6 PACKAGING, LABELING, AND STORAGE

Paints shall be in sealed containers that legibly show the contract specification number, designation name, formula or specification number, batch number, color, quantity, date of manufacture, manufacturer's formulation number, manufacturer's directions including any warnings and special precautions, and name and address of manufacturer. Pigmented paints shall be furnished in containers not larger than 5 gallons. Paints and thinners shall be stored in accordance with the manufacturer's written directions, and as a minimum, stored off the ground, under cover, with sufficient ventilation to prevent the buildup of flammable vapors, and at temperatures between 40 to 95 degrees F.

1.7 SAFETY AND HEALTH

Apply coating materials using safety methods and equipment in accordance

with the following:

Work shall comply with applicable Federal, State, and local laws and regulations, and with the ACCIDENT PREVENTION PLAN, including the Activity Hazard Analysis as specified in Section 01525,"Safety Requirements" and in Appendix A of EM 385-1-1. The Activity Hazard Analysis shall include analyses of the potential impact of painting operations on painting personnel and on others involved in and adjacent to the work zone.

1.7.1 Safety Methods Used During Coating Application

Comply with the requirements of SSPC PA 3.

1.7.2 Toxic Materials

To protect personnel from overexposure to toxic materials, conform to the most stringent guidance of:

a. The applicable manufacturer's Material Safety Data Sheets (MSDS) or local regulation.

b. 29 CFR 1910.1000.

c. ACGIH Limit Values, threshold limit values.

1.8 ENVIRONMENTAL CONDITIONS

1.8.1 Coatings

Do not apply coating when air or substrate conditions are:

a. Less than 5 degrees F above dew point;

b. Below 50 degrees F or over 95 degrees F, unless specifically pre-approved by the Contracting Officer and the product manufacturer. Under no circumstances shall application conditions exceed manufacturer recommendations.

1.9 COLOR SELECTION

Colors of finish coats shall be as indicated or specified. Where not indicated or specified, colors shall be selected by the Contracting Officer. Manufacturers' names and color identification are used for the purpose of color identification only. Named products are acceptable for use only if they conform to specified requirements. Products of other manufacturers are acceptable if the colors approximate colors indicated and the product conforms to specified requirements.

Tint each coat progressively darker to enable confirmation of the number of coats.

1.10 LOCATION AND SURFACE TYPE TO BE PAINTED

1.10.1 Painting Included

Where a space or surface is indicated to be painted, include the following unless indicated otherwise.

a. Surfaces behind portable objects and surface mounted articles

readily detachable by removal of fasteners, such as screws and bolts.

b. New factory finished surfaces that require identification or color coding and factory finished surfaces that are damaged during performance of the work.

c. Existing coated surfaces that are damaged during performance of the work.

1.10.1.1 Exterior Painting

Includes new surfaces of the building and appurtenances as indicated.

1.10.1.2 Interior Painting

Includes new surfaces of the building and appurtenances as indicated. Where a space or surface is indicated to be painted, include the following items, unless indicated otherwise.

a. Exposed columns, girders, beams, joists, and metal deck; and

b. Other contiguous surfaces.

1.10.2 Painting Excluded

Do not paint the following unless indicated otherwise.

a. Surfaces concealed and made inaccessible by panelboards, fixed ductwork, machinery, and equipment fixed in place.

b. Surfaces in concealed spaces. Concealed spaces are defined as enclosed spaces above suspended ceilings, furred spaces and chases.

c. Steel to be embedded in concrete.

d. Copper, stainless steel, aluminum, brass, and lead except existing coated surfaces.

e. Hardware, fittings, and other factory finished items.

1.10.3 Mechanical and Electrical Painting

Includes field coating of interior and exterior new surfaces.

a. Where a space or surface is indicated to be painted, include the following items unless indicated otherwise.

(1) Exposed piping, conduit, and ductwork;

(2) Supports, hangers, air grilles, and registers;

(3) Miscellaneous metalwork and insulation coverings.

1.10.3.1 Fire Extinguishing Sprinkler Systems

Clean, pretreat, prime, and paint new fire extinguishing sprinkler systems including valves, piping, conduit, hangers, supports, miscellaneous metalwork, and accessories as indicated on the drawings. Apply coatings to

clean, dry surfaces, using clean brushes. Clean the surfaces to remove dust, dirt, rust, and loose mill scale. Immediately after cleaning, provide the metal surfaces with one coat primer per schedules. Shield sprinkler heads with protective covering while painting is in progress. Upon completion of painting, remove protective covering from sprinkler heads. Remove sprinkler heads which have been painted and replace with new sprinkler heads.

1.10.4 Definitions and Abbreviations

1.10.4.1 Qualification Testing

Qualification Testing is the performance of all test requirements listed in the product specification. This testing is accomplished by MPI to qualify each product for the MPI Approved Product List, and may also be accomplished by Contractor's third party testing lab if an alternative to Batch Quality Conformance Testing by MPI is desired.

1.10.4.2 Batch Quality Conformance Testing

Batch quality conformance testing determines that the product provided is the same as the product qualified to the appropriate product specification. This testing shall only be accomplished by MPI testing lab.

1.10.4.3 Coating

A film or thin layer applied to a base material called a substrate. A coating may be a metal, alloy, paint, or solid/liquid suspensions on various substrates (metals, plastics, wood, paper, leather, cloth, etc.). They may be applied by electrolysis, vapor deposition, vacuum, or mechanical means such as brushing, spraying, calendering, and roller coating. A coating may be applied for aesthetic or protective purposes or both. The term "coating" as used herein includes emulsions, enamels, stains, varnishes, sealers, epoxies, and other coatings, whether used as primer, intermediate, or finish coat. The terms paint and coating are used interchangeably.

1.10.4.4 DFT or dft

Dry film thickness, the film thickness of the fully cured, dry paint or coating.

1.10.4.5 DSD

Degree of Surface Degradation, the MPI system of defining degree of surface degradation. Five (5) levels are generically defined under the Assessment sections in the MPI Maintenance Repainting Manual.

1.10.4.6 EPP

Environmentally Preferred Products, a standard for determining environmental preferability in support of Executive Order 13101.

1.10.4.7 EXT

MPI short term designation for an exterior coating system.

1.10.4.8 INT

MPI short term designation for an interior coating system.

1.10.4.9 mil / mils

The English measurement for 0.001 in or one/one-thousandth of an inch, equal to 25.4 microns or 0.0254 mm.

1.10.4.10 MPI Gloss Levels

MPI system of defining gloss. Seven (7) gloss levels (G1 to G7) are generically defined under the Evaluation sections of the MPI Manuals. Traditionally, Flat refers to G1/G2, Eggshell refers to G3, Semigloss refers to G5, and Gloss refers to G6.

Gloss levels are defined by MPI as follows:

Gloss Level	Description	Units @ 60 degrees	Units @ 85 degrees
G1	Matte or Flat	0 to 5	10 max
G2	Velvet	0 to 10	10 to 35
G3	Eggshell	10 to 25	10 to 35
G4	Satin	20 to 35	35 min
G5	Semi-Gloss	35 to 70	
G6	Gloss	70 to 85	
G7	High Gloss		

Gloss is tested in accordance with ASTM D 523. Historically, the Government has used Flat (G1 / G2), Eggshell (G3), Semi-Gloss (G5), and Gloss (G6).

1.10.4.11 MPI System Number

The MPI coating system number in each Division found in either the MPI Architectural Painting Specification Manual or the Maintenance Repainting Manual and defined as an exterior (EXT/REX) or interior system (INT/RIN). The Division number follows the CSI Master Format.

1.10.4.12 Paint

See Coating definition.

1.10.4.13 REX

MPI short term designation for an exterior coating system used in repainting projects or over existing coating systems.

1.10.4.14 RIN

MPI short term designation for an interior coating system used in repainting projects or over existing coating systems.

PART 2 PRODUCTS

2.1 MATERIALS

Conform to the coating specifications and standards referenced in PART 3. Submit manufacturer's technical data sheets for specified coatings and solvents.

PART 3 EXECUTION

3.1 PROTECTION OF AREAS AND SPACES NOT TO BE PAINTED

Prior to surface preparation and coating applications, remove, mask, or otherwise protect, hardware, hardware accessories, machined surfaces, radiator covers, plates, lighting fixtures, public and private property, and other such items not to be coated that are in contact with surfaces to be coated. Following completion of painting, workmen skilled in the trades involved shall reinstall removed items. Restore surfaces contaminated by coating materials, to original condition and repair damaged items.

3.2 SURFACE PREPARATION

Remove dirt, splinters, loose particles, grease, oil, and other foreign matter and substances deleterious to coating performance as specified for each substrate before application of paint or surface treatments. Oil and grease shall be removed prior to mechanical cleaning. Cleaning shall be programmed so that dust and other contaminants will not fall on wet, newly painted surfaces. Exposed ferrous metals such as nail heads on or in contact with surfaces to be painted with water-thinned paints, shall be spot-primmed with a suitable corrosion-inhibitive primer capable of preventing flash rusting and compatible with the coating specified for the adjacent areas.

3.3 PREPARATION OF METAL SURFACES

3.3.1 Ferrous Surfaces

Ferrous Surfaces including Shop-coated Surfaces and Small Areas That Contain Rust, Mill Scale and Other Foreign Substances: Solvent clean or detergent wash in accordance with SSPC SP 1 to remove oil and grease. Where shop coat is missing or damaged, clean according to SSPC SP 6, or SSPC SP 10. Brush-off blast remaining surface in accordance with SSPC SP 7. Shop-coated ferrous surfaces shall be protected from corrosion by treating and touching up corroded areas immediately upon detection.

3.3.2 Final Ferrous Surface Condition:

For tool cleaned surfaces, the requirements are stated in SSPC SP 2 and SSPC SP 3. As a visual reference, cleaned surfaces shall be similar to photographs in SSPC VIS 3.

For abrasive blast cleaned surfaces, the requirements are stated in SSPC SP 7, SSPC SP 6, and SSPC SP 10. As a visual reference, cleaned surfaces shall be similar to photographs in SSPC VIS 1.

For waterjet cleaned surfaces, the requirements are stated in SSPC SP 12. As a visual reference, cleaned surfaces shall be similar to photographs in SSPC VIS 4.

3.3.3 Galvanized Surfaces

a. New or Existing Galvanized Surfaces With Only Dirt and Zinc Oxidation Products: Clean with solvent, steam, or non-alkaline detergent solution in accordance with SSPC SP 1. If the galvanized metal has been passivated or stabilized, the coating shall be completely removed by brush-off abrasive blast. New

galvanized steel to be coated shall not be "passivated" or "stabilized" If the absence of hexavalent stain inhibitors is not documented, test as described in ASTM D 2092, Appendix X2, and remove by one of the methods described therein.

b. Galvanized with Slight Coating Deterioration or with Little or No Rusting: Water jetting to SSPC SP 12 WJ3 to remove loose coating from surfaces with less than 20 percent coating deterioration and no blistering, peeling, or cracking. Use inhibitor as recommended by the coating manufacturer to prevent rusting.

3.3.4 Non-Ferrous Metallic Surfaces

Aluminum and aluminum-alloy, lead, copper, and other nonferrous metal surfaces.

a. Surface Cleaning: Solvent clean in accordance with SSPC SP 1 and wash with mild non-alkaline detergent to remove dirt and water soluble contaminants.

3.3.5 Terne-Coated Metal Surfaces

Solvent clean surfaces with mineral spirits, ASTM D 235. Wipe dry with clean, dry cloths.

3.4 PREPARATION OF CONCRETE

3.4.1 Concrete

a. Curing: Concrete surfaces shall be allowed to cure at least 30 days before painting, except concrete slab on grade, which shall be allowed to cure 90 days before painting.

b. Surface Cleaning: Remove the following deleterious substances.

(1) Dirt, Chalking, Grease, and Oil: Wash new surfaces with a solution composed of 1/2 cup trisodium phosphate, 1/4 cuphousehold detergent, and 4 quarts of warm water. Then rinse thoroughly with fresh water. For large areas, water blasting may be used.

(2) Fungus and Mold: Wash surfaces with a solution composed of 1/2 cup trisodium phosphate, 1/4 cup household detergent, 1 quart 5 percent sodium hypochlorite solution and 3 quarts of warm water. Rinse thoroughly with fresh water.

(3) Paint and Loose Particles: Remove by wire brushing.

(4) Efflorescence: Remove by scraping or wire brushing followed by washing with a 5 to 10 percent by weight aqueous solution of hydrochloric (muriatic) acid. Do not allow acid to remain on the surface for more than five minutes before rinsing with fresh water. Do not acid clean more than 4 square feet of surface, per workman, at one time.

c. Cosmetic Repair of Minor Defects: Repair or fill minor defects, including but not limited to spalls, in accordance with manufacturer's recommendations and prior to coating application.

d. Allowable Moisture Content: Latex coatings may be applied to damp

surfaces, but not to surfaces with droplets of water. Do not apply epoxies to damp vertical surfaces as determined by ASTM D 4263 or horizontal surfaces that exceed 3 lbs of moisture per 1000 square feet in 24 hours as determined by ASTM F 1869. In all cases follow manufacturers recommendations. Allow surfaces to cure a minimum of 30 days before painting.

3.4.2 Gypsum Board

a. Surface Cleaning: Gypsum board shall be dry. Remove loose dirt and dust by brushing with a soft brush, rubbing with a dry cloth, or vacuum-cleaning prior to application of the first coat material. A damp cloth or sponge may be used if paint will be water-based.

b. Repair of Minor Defects: Prior to painting, repair joints, cracks, holes, surface irregularities, and other minor defects with patching plaster or spackling compound and sand smooth.

c. Allowable Moisture Content: Latex coatings may be applied to damp surfaces, but not surfaces with droplets of water. Do not apply epoxies to damp surfaces as determined by ASTM D 4263. New plaster to be coated shall have a maximum moisture content of 8 percent, when measured in accordance with ASTM D 4444, Method A, unless otherwise authorized. In addition to moisture content requirements, allow new plaster to age a minimum of 30 days before preparation for painting.

3.5 APPLICATION

3.5.1 Coating Application

Application instructions, painting practices shall comply with applicable federal, state and local laws enacted to insure compliance with Federal Clean Air Standards. Apply coating materials in accordance with SSPC PA 1. SSPC PA 1 methods are applicable to all substrates, except as modified herein.

At the time of application, paint shall show no signs of deterioration. Uniform suspension of pigments shall be maintained during application.

Unless otherwise specified or recommended by the paint manufacturer, paint may be applied by brush, roller, or spray. Rollers for applying paints and enamels shall be of a type designed for the coating to be applied and the surface to be coated.

Paints, except water-thinned types, shall be applied only to surfaces that are completely free of moisture as determined by sight or touch.

Thoroughly work coating materials into joints, crevices, and open spaces. Special attention shall be given to insure that all edges, corners, crevices, welds, and rivets receive a film thickness equal to that of adjacent painted surfaces.

Each coat of paint shall be applied so dry film shall be of uniform thickness and free from runs, drops, ridges, waves, pinholes or other voids, laps, brush marks, and variations in color, texture, and finish. Hiding shall be complete.

Touch up damaged coatings before applying subsequent coats. Interior areas shall be broom clean and dust free before and during the application of coating material.

Where indicated, apply paint to new fire extinguishing sprinkler systems including valves, piping, conduit, hangers, supports, miscellaneous metal work, and accessories. Shield sprinkler heads with protective coverings while painting is in progress. Remove sprinkler heads which have been painted and replace with new sprinkler heads. For piping areas, provide prime surfaces with two coats of paint to match adjacent surfaces, except provide valves and operating accessories with one coat of red alkyd gloss enamel. Upon completion of painting, remove protective covering from sprinkler heads.

a. Drying Time: Allow time between coats, as recommended by the coating manufacturer, to permit thorough drying, but not to present topcoat adhesion problems. Provide each coat in specified condition to receive next coat.

b. Primers, and Intermediate Coats: Do not allow primers or intermediate coats to dry more than 30 days, or longer than recommended by manufacturer, before applying subsequent coats. Follow manufacturer's recommendations for surface preparation if primers or intermediate coats are allowed to dry longer than recommended by manufacturers of subsequent coatings. Each coat shall cover surface of preceding coat or surface completely, and there shall be a visually perceptible difference in shades of successive coats.

c. Finished Surfaces: Provide finished surfaces free from runs, drops, ridges, waves, laps, brush marks, and variations in colors.

3.5.2 Mixing and Thinning of Paints

Reduce paints to proper consistency by adding fresh paint, except when thinning is mandatory to suit surface, temperature, weather conditions, application methods, or for the type of paint being used. Obtain written permission from the Contracting Officer to use thinners. The written permission shall include quantities and types of thinners to use.

When thinning is allowed, paints shall be thinned immediately prior to application with not more than 1 pint of suitable thinner per gallon. The use of thinner shall not relieve the Contractor from obtaining complete hiding, full film thickness, or required gloss. Thinning shall not cause the paint to exceed limits on volatile organic compounds. Paints of different manufacturers shall not be mixed.

3.5.3 Two-Component Systems

Two-component systems shall be mixed in accordance with manufacturer's instructions. Any thinning of the first coat to ensure proper penetration and sealing shall be as recommended by the manufacturer for each type of substrate.

3.5.4 Coating Systems

a. Systems by Substrates: Apply coatings that conform to the respective specifications listed in the following Tables:

Table

Division 3. Exterior Concrete Paint Table
Division 5. Exterior Metal, Ferrous and Non-Ferrous Paint Table
Division 3. Interior Concrete Paint Table
Division 5. Interior Metal, Ferrous and Non-Ferrous Paint Table
Division 9: Interior Gypsum Board, Paint Table

b. Minimum Dry Film Thickness (DFT): Apply paints, primers, varnishes, enamels, undercoats, and other coatings to a minimum dry film thickness of 1.5 mil each coat unless specified otherwise in the Tables. Coating thickness where specified, refers to the minimum dry film thickness.

c. Coatings for Surfaces Not Specified Otherwise: Coat surfaces which have not been specified, the same as surfaces having similar conditions of exposure.

d. Existing Surfaces Damaged During Performance of the Work, Including New Patches In Existing Surfaces: Coat surfaces with the following:

(1) One coat of primer.

(2) One coat of undercoat or intermediate coat.

(3) One topcoat to match adjacent surfaces.

e. Existing Coated Surfaces To Be Painted: Apply coatings conforming to the respective specifications listed in the Tables herein, except that pretreatments, sealers and fillers need not be provided on surfaces where existing coatings are soundly adhered and in good condition. Do not omit undercoats or primers.

3.6 COATING SYSTEMS FOR METAL

Apply coatings of Tables in Division 5 for Exterior and Interior.

a. Apply specified ferrous metal primer on the same day that surface is cleaned, to surfaces that meet all specified surface preparation requirements at time of application.

b. Inaccessible Surfaces: Prior to erection, use one coat of specified primer on metal surfaces that will be inaccessible after erection.

c. Shop-primed Surfaces: Touch up exposed substrates and damaged coatings to protect from rusting prior to applying field primer.

d. Surface Previously Coated with Epoxy or Urethane: Apply MPI 101, 1.5 mils DFT immediately prior to application of epoxy or urethane coatings.

e. Pipes and Tubing: The semitransparent film applied to some pipes and tubing at the mill is not to be considered a shop coat, but shall be overcoated with the specified ferrous-metal primer prior to application of finish coats.

f. Exposed Nails, Screws, Fasteners, and Miscellaneous Ferrous

Surfaces. On surfaces to be coated with water thinned coatings, spot prime exposed nails and other ferrous metal with latex primer MPI 107.

3.7 COATING SYSTEMS FOR CONCRETE

Apply coatings of Tables in Division 3 and 9 for Exterior and Interior.

3.8 PIPE COLOR CODE MARKING

Piping identification in exposed areas and in accessible pipe spaces shall be provided with color band and titles adjacent to all valves, except those provided at plumbing fixtures, at not more than 40 foot spacing on straight pipe runs, adjacent to change in direction, and on both sides where pipes pass through walls or floors. Color code marking shall be of the color listed in TABLE I and the size listed in TABLE II. The arrows shall be installed adjacent to each band to indicate the direction of flow in the pipe. The legends shall be printed in upper-case black letters as listed in TABLE I. Letter sizes shall be as listed in TABLE II. Marking shall be stencil painted or applied using colored, pressure-sensitive adhesive markers of standard manufacture. Paint shall be as specified for insulated and uninsulated piping.

TABLE I. COLOR CODES FOR MARKING PIPE

Material	Band	Letters and Arrow*	Legend
Cold water (potable)	Green	White	POTABLE WATER
Fire protection water	Red	White	FIRE PR. WATER
Fire Sprinkler Water	Red	White	FIRE SPR. WATER
Hot water (domestic)	Green	White	H.W.
Hot water recirculating (domestic)	Green	White	H.W.R.
Low temp. water supply (heating)	Yellow	Black	L.T.W.S.
Low temp. water return (heating)	Yellow	Black	L.T.W.R.
Chilled water supply	Green	White	C.H.W.S.
Chilled water return	Green	White	C.H.W.R.
Compressed air	Blue	White	COMP. AIR
Natural gas	Yellow	Black	NAT. GAS
Refrigerants	Blue	White	REFRIGERANT

TABLE II. COLOR CODE MARKING SIZES

Outside Diameter of Pipe Covering (Inches)	Length of Color Band (inches)	Arrow Length x Width (Inches)	Size of Legend Letters and Numerals (Inches)
Less than 1-1/2	8	8 x 2-1/4	1/2
1-1/2 to 2-3/8	8	8 x 2-1/4	3/4
2-1/2 to 7-7/8	12	8 x 2-1/4	1-1/4
8 to 10	24	12 x 4-1/2	2-1/2
Over 10	32	12 x 4-1/2	3-1/2

3.9 MISCELLANEOUS PAINTING

3.9.1 Lettering

Lettering shall be provided as scheduled on the drawings, shall be Gothic

type, and shall be water-type decalcomania, finished with a protective coating of spar varnish. Samples shall be approved before application.

3.10 SURFACES TO BE PAINTED

Surfaces listed in the painting schedules at the end of this section, other than those listed in paragraph SURFACES NOT TO BE PAINTED, shall be painted as scheduled.

3.11 SURFACES NOT TO BE PAINTED

Surfaces of hardware, fittings, and other factory finished items shall not be painted unless noted otherwise. Piping that is insulated shall not be painted.

3.12 INSPECTION AND ACCEPTANCE

In addition to meeting previously specified requirements, demonstrate mobility of moving components for inspection by the Contracting Officer. Perform this demonstration after appropriate curing and drying times of coatings have elapsed and prior to invoicing for final payment.

3.13 PAINT TABLES

All DFT's are minimum values.

3.13.1 EXTERIOR PAINT TABLES

DIVISION 5: EXTERIOR METAL, FERROUS AND NON-FERROUS PAINT TABLE

STEEL / FERROUS SURFACES

A. New Steel that has been hand or power tool cleaned to SSPC SP 2 or SSPC SP 3

1. Alkyd
   New; MPI EXT 5.1Q-G5 (Semigloss) Existing; MPI REX 5.1D-G5

Primer:	Intermediate:	Topcoat:
MPI 23	MPI 94	MPI 94

   System DFT: 5.25 mils

B. New Steel that has been blast-cleaned to SSPC SP 6:

1. Alkyd
   New; MPI EXT 5.1D-G5 (Semigloss) / Existing; MPI REX 5.1D-G5

Primer:	Intermediate:	Topcoat:
MPI 79	MPI 94	MPI 94

   System DFT: 5.25 mils

EXTERIOR GALVANIZED SURFACES

A. New Galvanized surfaces:

   MPI EXT 5.3A-G5 (Semigloss)

Primer:	Intermediate:	Topcoat:
MPI 26	MPI 11	MPI 11

   System DFT: 4.5 mils

EXTERIOR SURFACES, OTHER METALS (NON-FERROUS)

EXTERIOR SURFACES, OTHER METALS (NON-FERROUS)

A. Aluminum, aluminum alloy and other miscellaneous non-ferrous metal items not otherwise specified except hot metal surfaces, roof surfaces, and new prefinished equipment. Match surrounding finish:

1. Alkyd
MPI EXT 5.4F-G5 (Semigloss)
Primer: Intermediate: Topcoat:
MPI 95 MPI 94 MPI 94
System DFT: 5 mils

B. Surfaces adjacent to painted surfaces; Mechanical, Electrical, Fire extinguishing sprinkler systems including valves, conduit, hangers, supports, and miscellaneous metal items not otherwise specified except floors, hot metal surfaces, and new prefinished equipment. Match surrounding finish:

1. Alkyd
MPI EXT 5.1D-G5 (Semigloss)
Primer: Intermediate: Topcoat:
MPI 79 MPI 94 MPI 94
System DFT: 5.25 mils

C. Hot metal surfaces including boilerstacks subject to temperatures up to 205 degrees C (400 degrees F):

1. Heat Resistant Enamel
MPI EXT 5.2A
Primer: Intermediate: Topcoat:
MPI 21 Surface preparation and number of coats per manufacturer's instructions.
System DFT: Per Manufacturer

3.13.2 INTERIOR PAINT TABLES

DIVISION 3: INTERIOR CONCRETE PAINT TABLE

A. New and uncoated existing concrete floors in the FMT Bays:

MPI INT 3.1D-G6 (Gloss) / Existing; RIN 3.1D-G6 (Gloss)
Primer: Intermediate: Topcoat:
MPI 50 MPI 48 MPI 48
System DFT: 4.5 mils

DIVISION 5: INTERIOR METAL, FERROUS AND NON-FERROUS PAINT TABLE

INTERIOR STEEL / FERROUS SURFACES

A. Metal, Mechanical, Electrical, Fire extinguishing sprinkler systems including valves, conduit, hangers, supports, and miscellaneous metal items not otherwise specified as indicated:

1. High Performance Architectural Latex
MPI INT 5.1R-G5 (Semigloss)
Primer: Intermediate: Topcoat:
MPI 79 MPI 141 MPI 141

INTERIOR STEEL / FERROUS SURFACES
System DFT: 5 mils

B. Metal floors (non-shop-primed surfaces or non-slip deck surfaces) with non-skid additive (NSA), load at manufacturer's recommendations.:

1. Epoxy
MPI INT 5.1L-G6 (Gloss)

Primer:	Intermediate:	Topcoat:
MPI 101	MPI 77	MPI 77 (+NSA)

System DFT: 5.25 mils

C. Miscellaneous non-ferrous metal items not otherwise specified except hot metal surfaces, and new prefinished equipment. Match surrounding finish:

1. High Performance Architectural Latex
MPI INT 5.4F-G5 (Semigloss)

Primer:	Intermediate:	Topcoat:
MPI 95	MPI 141	MPI 141

System DFT: 5 mils

D. Hot metal surfaces including boiler stacks subject to temperatures up to 205 degrees C (400 degrees F):

1. Heat Resistant Enamel
MPI INT 5.2A

Primer:	Intermediate:	Topcoat:
MPI 21	Surface preparation and number of coats per manufacturer's instructions.	

System DFT: Per Manufacturer

DIVISION 9: INTERIOR PLASTER, GYPSUM BOARD, TEXTURED SURFACES PAINT TABLE

A. New Wallboard not otherwise specified:

1. High Performance Architectural Latex
New; MPI INT 9.2B-G5 (Semigloss)

Primer:	Intermediate:	Topcoat:
MPI 50	MPI 141	MPI 141

System DFT: 4 mils

-- End of Section --

SECTION 10160

TOILET PARTITIONS
07/98

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.

COMMERCIAL ITEM DESCRIPTIONS (CID)

CID A-A-60003 Partitions, Toilet, Complete

1.2 SUBMITTALS

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are for information only. When used, a designation following the "G" designation identifies the office that will review the submittal for the Government. The following shall be submitted in accordance with Section 01330 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Approved Detail Drawings

Drawings showing plans, elevations, details of construction, hardware, reinforcing, fittings, mountings, and anchorings.

SD-03 Product Data

Toilet Partition System

Manufacturer's technical data and catalog cuts including installation and cleaning instructions.

SD-04 Samples

Toilet Partition System; G

Manufacturer's standard color charts and color samples.

1.3 SYSTEM DESCRIPTION

Toilet partition system, including toilet enclosures, room entrance screens, and urinal screens, shall be a complete and usable system of panels, hardware, and support components. The partition system shall be provided by a single manufacturer and shall be a standard product as shown in the most recent catalog data. The partition system shall be as shown on the approved detail drawings.

1.4 DELIVERY, STORAGE, AND HANDLING

Components shall be delivered to the jobsite in the manufacturer's original packaging with the brand, item identification, and project reference clearly marked. Components shall be stored in a dry location that is adequately ventilated; free from dust, water, or other contaminants; and shall have easy access for inspection and handling.

1.5 WARRANTY

Manufacturer's standard performance guarantees or warranties that extend beyond a 1 year period shall be provided.

PART 2 PRODUCTS

2.1 TOILET ENCLOSURES

Toilet enclosures shall conform to CID A-A-60003, Type I, Style C, overhead braced. Width, length, and height of toilet enclosures shall be as shown. Finish surface of panels shall be painted metal, Finish 1. Panels indicated to receive toilet paper holders or grab bars as specified in Section 10800 TOILET ACCESSORIES, shall be prepared for mounting of the items required. Grab bars shall withstand a bending stress, shear stress, shear force, and a tensile force induced by 250 lbf. Grab bars shall not rotate within their fittings.

2.2 HARDWARE

Hardware for the toilet partition system shall conform to CID A-A-60003 for the specified type and style of partitions. Hardware finish shall be highly resistant to alkalies, urine, and other common toilet room acids.

2.3 COLORS

Color of finishes for toilet partition system components shall be manufacturer's standard as shown on drawings.

PART 3 EXECUTION

3.1 INSTALLATION

Toilet partitions shall be installed straight and plumb in accordance with approved manufacturer's instructions with horizontal lines level and rigidly anchored to the supporting construction. Drilling and cutting for installation of anchors shall be at locations that will be concealed in the finished work.

3.2 ADJUSTING AND CLEANING

Doors shall have a uniform vertical edge clearance of approximately 3/16 inch and shall rest open at approximately 30 degrees when unlatched. Baked enamel finish shall be touched up with the same color of paint that was used for the finish. Toilet partitions shall be cleaned in accordance with approved manufacturer's instructions and shall be protected from damage until accepted.

-- End of Section --

SECTION 10200

ARCHITECTURAL LOUVERS
5/01

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.

AIR MOVEMENT AND CONTROL ASSOCIATION (AMCA)

AMCA 500	Test Methods for Louvers, Dampers

AMERICAN ARCHITECTURAL MANUFACTURERS ASSOCIATION (AAMA)

AAMA 606.1	Voluntary Guide Specification and Inspection Methods for Integral Color Anodic Finishes for Architectural Aluminum
AAMA 608.1	Voluntary Guide Specification and Inspection Methods for Electrolytically Deposited Color Anodic Finishes for Architectural Aluminum

AMERICAN SOCIETY FOR TESTING AND MATERIALS (ASTM)

ASTM C 578	Preformed, Cellular Polystyrene Thermal Insulation
ASTM C 612	Mineral Fiber Block Thermal Insulation

1.2 GENERAL REQUIREMENTS

This Section includes exterior fixed metal wall louvers and blank-off panels for wall louvers located in the masonry wall, metal wall panels and hollow metal door frames above doors. The following Sections contain requirements that relate to this Section.

a. For sealants installed in perimeter joints between louver frames and adjoining construction: SECTION 07900.

b. For field painting louvers: SECTION 09900.

c. For ductwork connected to metal wall louvers: DIVISION 15.

d. For electric and electronic control of motor-operated adjustable metal wall louvers: DIVISION 15.

e. For pneumatic control of motor-operated adjustable metal wall louvers: DIVISION 15.

1.3 SUBMITTALS

Government approval is required for submittals with a "G" designation;

submittals not having a "G" designation are for information only. When used, a designation following the "G" designation identifies the office that will review the submittal for the Government. The following shall be submitted in accordance with Section 01330 SUBMITTAL PROCEDURES:

SD-03 Product Data

Louvers and Frames

SD-02 Shop Drawings G

Shop Drawings of Louver Units and Accessories. Include plans, elevations, sections, and details showing profiles, angles, and spacing of louver blades; unit dimensions related to wall openings and construction; free areas for each size indicated; profiles of frames at jambs, heads, and sills; and anchorage details and locations.

1.4 PERFORMANCE REQUIREMENTS

Structural Performance: Engineer, fabricate, and install exterior metal wall louvers to withstand the effects of loads and stresses from wind and normal thermal movement without evidencing permanent deformation of louver components including blades, frames, and supports; noise or metal fatigue caused by louver blade rattle or flutter; or permanent damage to fasteners and anchors.

1.4.1 Wind Load

Uniform pressure (velocity pressure) of 51 pounds per sq. ft. acting inwards or outwards.

1.4.2 Normal Thermal Movement

Normal thermal movement is defined as that resulting from the following maximum change (range) in ambient temperature. Base design calculations on actual surface temperatures of metals due to both solar heat gain and nighttime sky heat loss.

1.4.3 Air-Performance, Water-Penetration, and Air-Leakage Ratings

Provide louvers complying with performance requirements indicated as demonstrated by testing manufacturer's stock units of height and width indicated. Test units according to AMCA 500.

1.5 PROJECT CONDITIONS

Field Measurements: Check actual louver openings by accurate field measurements before fabrication, and show recorded measurements on final Shop Drawings.

PART 2 PRODUCTS

2.1 FIXED, FORMED-METAL WALL LOUVERS AND FRAMES:

Horizontal, Drainable, Fixed-Blade Louvers: Frames and extruded louver blades fabricated from metal of kind and in form indicated below, designed to collect and drain water to exterior at sill by means of gutters in front edges of blades and channels in jambs and mullions, complying with the following requirements:

a. Blade Metal and Thickness: Aluminum sheet, 0.040 inch.

b. Frame Metal and Thickness: Same as louver blades, unless otherwise indicated.

c. Frame Metal and Thickness: Extruded aluminum, 0.125 inch.

d. Louver Depth: 6 inches.

e. Blade Angle: 45 degrees.

f. Performance Requirements: As follows, determined by testing units 48 inches wide by 48 inches high per AMCA 500:

(1) Free Area: Not less than 8.00 sq. ft.

(2) Static Pressure Loss: Not more than 0.08 inch wg at an airflow of 800 fpm free area intake velocity.

(3) Water Penetration: Not more than 0.01 oz. per sq. ft. of free area at an airflow of 850 fpm free area velocity when tested for 15 minutes.

g. AMCA Seal: mark units with the AMCA Certified Ratings Seal.

2.2 LOUVER SCREENS

Louver Screening for Aluminum Louvers: Fit aluminum louver screen frames with screening covering louver openings and complying with the following requirements:

a. Insect Screening: 18 by 18 mesh formed with 0.009-inch-diameter stainless-steel wire.

2.3 BLANK-OFF PANELS

General: Fabricate blank-off panels from materials and to sizes indicated and to comply with the following requirements:

a. Finish: Match finish applied to louvers with respect to coating type, color, and gloss.

b. Attach blank-off panels to back of louver frames with (clips). (stainless-steel sheet-metal screws).

2.3.1 Insulated, Blank-Off Panels

Laminated metal-faced panels consisting of insulating core surfaced on back and front with metal sheets, complying with the following requirements:

a. Thickness: As indicated.

b. Metal Facing Sheets: Aluminum sheet, 0.032 inch thick.

c. Insulating Core: Unfaced, rigid, glass-fiberboard insulation complying with ASTM C 612, Class 1 and 2.

d. Insulating Core: Extruded-polystyrene insulation board complying

with ASTM C 578, Type VII 2.2 lb/cu. ft. density.

e. Edge Treatment: Trim perimeter edges of blank-off panels with louver manufacturer's standard extruded-aluminum-channel frames 0.081 inch thick, with corners mitered and with same finish as panels.

2.4 FINISHES, GENERAL

Comply with NAAMM "Metal Finishes Manual" for recommendations relative to applying and designating finishes.

a. Finish louvers after assembly.

2.5 ALUMINUM FINISHES

a. Finish designations prefixed by AA conform to the system established by the Aluminum Association for designating aluminum finishes.

b. Class I, Color Anodic Finish: AA-M12C22A42/A44 (Mechanical Finish: nonspecular as fabricated; Chemical Finish: etched, medium matte; Anodic Coating: Architectural Class I, integrally colored or electrolytically deposited color coating 0.7 mil (0.018 mm) or thicker) complying with AAMA 606.1 or AAMA 608.1.

1. Color: See drawings.

PART 3 EXECUTION

3.1 PREPARATION

Coordinate setting drawings, diagrams, templates, instructions, and directions for installation of anchorages that are to be embedded in concrete or masonry construction. Coordinate delivery of such items to Project Site.

3.2 INSTALLATION

a. Locate and place louver units plumb, level, and at indicated alignment with adjacent work.

b. Use concealed anchorages where possible. Provide brass or lead washers fitted to screws where required to protect metal surfaces and to make a weathertight connection.

c. Form closely fitted joints with exposed connections accurately located and secured.

d. Provide perimeter reveals and openings of uniform width for sealants and joint fillers, as indicated.

e. Repair finishes damaged by cutting, welding, soldering, and grinding operations required for fitting and jointing. Restore finishes so there is no evidence of corrective work. Return items that cannot be refinished in the field to the shop, make required alterations, and refinish entire unit, or provide new units.

f. Protect galvanized and nonferrous metal surfaces from corrosion or

galvanic action by applying a heavy coating of bituminous paint on surfaces that will be in contact with concrete, masonry, or dissimilar metals.

g. Install concealed gaskets, flashings, joint fillers, and insulation, as louver installation progresses, where required to make louver joints weathertight. Comply with SECTION 07900 for sealants applied during installation of louver.

3.3 ADJUSTING AND PROTECTION

a. Protect louvers and vents from damage of any kind during construction period including use of temporary protective coverings where needed and approved by louver manufacturer. Remove protective covering at time of Substantial Completion.

b. Restore louvers and vents damaged during installation and construction period, so that no evidence remains of correction work. If results of restoration are unsuccessful, remove damaged units and replace with new units. Clean and touch-up minor abrasions in finishes with air-dried coating that matches color and gloss of, and is compatible with, factory-applied finish coating.

c. Test operation of adjustable wall louvers and adjust as needed to produce fully functioning units that comply with requirements.

3.4 CLEANING

a. Periodically clean exposed surfaces of louvers and vents that are not protected by temporary covering to remove fingerprints and soil during construction period. Do not let soil accumulate until final cleaning.

b. Before final inspection, clean exposed surfaces with water and a mild soap or detergent not harmful to finishes. Rinse surfaces thoroughly and dry.

-- End of Section --

SECTION 10270

RAISED FLOOR SYSTEM
01/97

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.

CEILINGS & INTERIOR SYSTEMS CONTRACTORS ASSOCIATION (CISCA)

CISCA Access Floors	(1987) Recommended Test Procedures for Access Floors

U.S. GENERAL SERVICES ADMINISTRATION (GSA)

FS SS-T-312	(Rev B; Int Am 1; Notice 2; Canc. Notice 1) Tile, Floor: Asphalt, Rubber, Vinyl, and Vinyl Composition

INTERNATIONAL CONFERENCE OF BUILDING OFFICIALS (ICBO)

ICBO Building Code	(1997) Uniform Building Code (3 Vol.)

NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)

NFPA 75	(1999) Protection of Electronic Computer/Data Processing Equipment

UNDERWRITERS LABORATORIES (UL)

UL 779	(1995; Rev thru Jan 1997) Electrically Conductive Floorings

1.2 SYSTEM DESCRIPTION

Raised flooring shall be installed at the location and elevation and in the arrangement shown on the drawings. The floor system shall be of the stringer type, complete with all supplemental items, and shall be the standard product of a manufacturer specializing in the manufacture of raised floor systems.

1.2.1 Floor Panels

Floor panel testing shall be conducted in accordance with CISCA Access Floors. When tested as specified, all deflection and deformation measurements shall be made at the point of load application on the top surface of the panel. Floor panels shall be capable of supporting 1500 pounds concentrated load without deflecting more than 0.080 inch and without permanent deformation in excess of 0.010 inch in any of the specified tests. Floor panels shall be capable of supporting 350 pounds per square foot uniform live load without deflection more than 0.040 inch. Floor panels shall be capable of supporting 1000 pounds rolling load

without deflecting more than 0.040 inch and without permanent deformation in excess of 0.020 inch. In accordance with CISCA Access Floors, the permanent deformation limit under rolling load shall be satisfied in all of the specified tests. In the specified tests, the permanent deformation shall be measured after 10 passes with Wheel 1 and after 10,000 passes with Wheel 2.

1.2.2 Stringers

Stringers shall be capable of supporting a 250 pound concentrated load at midspan without permanent deformation in excess of 0.010 inch.

1.2.3 Pedestals

Pedestals shall be capable of supporting a 5000 pound axial load without permanent deformation.

1.2.4 Pedestal Adhesive

Adhesive shall be capable of securing a pedestal in place with sufficient bonding strength to resist an overturning force of 1000 inch pounds.

1.2.5 Bond Strength of Factory Installed Floor Covering

Bond strength of floor covering shall be sufficient to permit handling of the panels by use of the panel lifting device, and to withstand moving caster loads up to 1000 pounds, without separation of the covering from the panel.

1.2.6 Grounding

The raised floor system shall be grounded for safety hazard and static suppression.

1.3 SUBMITTALS

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are for information only. When used, a designation following the "G" designation identifies the office that will review the submittal for the Government. The following shall be submitted in accordance with Section 01330 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Raised Floor System; G

Drawings showing layout of the work, sizes and details of components, details at floor perimeter, bracing to resist seismic or other lateral loads, typical cutout details including size and shape limitation, method of grounding, description of shop coating, and installation height above structural floor.

SD-03 Product Data

Raised Floor System; G

Manufacturer's descriptive data, catalog cuts, and installation instructions. The data shall include information about any design and production techniques, procedures and policies used to

conserve energy, reduce material, improve waste management or incorporate green building/recycled products into the manufacturer of their components or products. Cleaning and maintenance instructions shall be included. Design calculations which demonstrate that the proposed floor system meets requirements for seismic loading, prepared in accordance with subparagraph Underfloor Bracing under paragraph PANEL SUPPORT SYSTEM and ICBO Building Code. Certified copies of test reports may be submitted in lieu of calculations.

SD-04 Samples

Raised Floor System

One sample of each panel type and suspension system proposed for use.

SD-06 Test Reports

Tests
Testing of Electrical Resistance

Certified copies of test reports from an approved testing laboratory, attesting that the proposed floor system components meet the performance requirements specified.

SD-07 Certificates

Raised Floor System

Certificate of compliance attesting that the raised floor system meets specification requirements.

1.4 DELIVERY, STORAGE, AND HANDLING

Materials shall be stored in original protective packaging in a safe, dry, and clean location and shall be handled in a manner to prevent damage. Panels shall be stored at temperatures between 40 and 90 degrees F, and between 20 percent and 70 percent humidity.

1.5 EXTRA MATERIALS

Spare floor panels, spare complete pedestal assemblies, and spare stringers shall be furnished at the rate of one space for each 100 or fraction thereof required.

1.6 OPERATION AND MAINTENANCE MANUALS

Provide maintenance instructions for proper care of the floor panel surface. When conductive flooring is specified, require submittal of maintenance instructions to identify special cleaning and maintenance requirements to maintain "conductivity" properties of the panel finish.

PART 2 PRODUCTS

2.1 FLOOR PANELS

2.1.1 Panel Construction

Except for edge panels, panel size shall be 24 by 24 inches. Finished panels shall be within a 0.010 inch tolerance of the nominal size, and shall be square within a tolerance of 0.015 inch measured corner-to-corner. The top surface of panels shall be flat within a 0.020 inch tolerance measured corner-to-corner. Panels shall be permanently marked to indicate load rating and model number.

2.1.1.1 Hollow Formed Steel Panels

Steel panels shall be of die-formed construction, consisting of a flat steel top sheet welded to one or more formed steel stiffener sheets. Panels shall be chemically cleaned, bonderized, and painted with the manufacturer's standard finish.

2.1.2 Floor Covering

Floor panels shall be surfaced with materials firmly bonded in place with waterproof adhesive. The electrical resistance shall remain stable over the life expectancy of the floor covering. Any antistatic agent used in the manufacturing process shall be an integral part of the material, and shall not be surface applied. Bolt heads or similar attachments shall not rise above the traffic surface.

2.1.2.1 Conductive High Pressure Laminate; Testing of Electrical Resistance

Conductive high pressure laminate floor surfacing shall conform to FS SS-T-312, Type III, Vinyl Tile and UL 779. The total system electrical resistivity from the wearing surface of the floor to the ground connection shall be between 25,000 ohms and 1,000,000 ohms.

2.1.2.2 Carpet

Carpet surfacing shall be field installed as loose-laid carpet squares panel. Reference Specification Section 09680.

2.1.3 Edge Strip

Panels shall be edged with extruded vinyl edge strips secured in place with mechanical interlock or adhesive bond, or shall be of a replaceable type. Top of strip shall be approximately 1/8 inch wide, and shall be flush with the floor surfacing.

2.1.4 Resilient Base

Base shall be manufacturers standard rubber straight style. Base shall be 4 inches high and a minimum 1/8 inch thick. Performed outside corners shall be furnished.

2.1.5 Lifting Device

Each individual room shall be provided with one floor panel lifting device standard with the floor manufacturer. A minimum of two devices shall be furnished.

2.2 PANEL SUPPORT SYSTEM

2.2.1 Pedestals

Pedestals shall be of steel or aluminum or a combination thereof. Ferrous

materials shall have a factory-applied corrosion-resistant finish. Pedestal base plates shall provide a minimum of 16 square inches of bearing surface and shall be a minimum of 1/8 inch thick. Pedestal shafts shall be threaded to permit height adjustment within a range of approximately 2 inches, to permit overall floor adjustment within plus or minus 0.10 inch of the required elevation, and to permit leveling of the finished floor surface within 0.062 inch in 10 feet in all directions. Locking devices shall be provided to positively lock the final pedestal vertical adjustments in place. Pedestal caps shall interlock with stringers to preclude tilting or rocking of the panels.

2.2.2 Stringers

Stringers shall be of rolled steel or extruded aluminum, and shall interlock with the pedestal heads to prevent lateral movement.

2.3 FASCIA

Aluminum or steel fascia plates shall be provided at open ends of floor, at sides of ramps and steps, and elsewhere as required to enclose the free area under the raised floor. Steel plates shall have a factory applied baked enamel finish. Finish on aluminum plates shall be as standard with the floor system manufacturer. Fascia plates shall be reinforced on the back, and shall be supported using the manufacturer's standard lateral bracing at maximum 4 feet on center. Trim, angles, and fasteners shall be provided as required.

2.4 TESTS

Raised flooring shall be factory tested by an independent laboratory at the same position and maximum design elevation and in the same arrangement as shown on the drawings for installation so as to duplicate service conditions as much as possible.

2.4.1 Load Tests

Floor panel, stringer, and pedestal testing shall be conducted in accordance with Ceiling & Interior Systems Contractors Association (CISCA) Access Floors.

2.5 Test for Bond Strength of Factory Installed Floor Covering

The test panel shall be supported on pedestals and stringers as specified for the installed floor. The supports shall be braced as necessary to prevent sideways movement during the test. A test load of 1000 pounds shall be imposed on the test assembly through a hard plastic caster 3 inches in diameter and 1 inch wide. The caster shall be rolled completely across the center of the panel. The panel shall withstand 20 passes of the caster with no delamination or separation of the covering.

2.6 COLOR

Color shall be as shown on drawings.

PART 3 EXECUTION

3.1 INSTALLATION

The Raised Floor System shall be installed in accordance with the

manufacturer's instructions and with the approved detail drawings. Open ends of the floor, where the floor system does not abut wall or other construction, shall have positive anchorage and rigid support. Areas to receive raised flooring shall be maintained between 60 and 90 degrees F, and between 20 percent and 70 percent humidity for 24 hours prior to and during installation.

3.1.1 Preparation for Installation

The area in which the floor system is to be installed shall be cleared of all debris. Structural floor surfaces shall be thoroughly cleaned and all dust shall be removed. Floor coatings required for dust or vapor control shall be installed prior to installation of pedestals only if the pedestal adhesive will not damage the coating. If the coating and adhesive are not compatible, the coating shall be applied after the pedestals have been installed and the adhesive has cured.

3.1.2 Pedestals

Pedestals shall be accurately spaced, and shall be set plumb and in true alignment. Base plates shall be in full and firm contact with the structural floor, and shall be secured to the structural floor with adhesive.

3.1.3 Stringers

Stringers shall be interlocked with the pedestal caps to preclude lateral movement, and shall be spaced uniformly in parallel lines at the indicated elevation.

3.1.4 Auxiliary Framing

Auxiliary framing or pedestals shall be provided around columns and other permanent construction, at sides of ramps, at open ends of the floor, and beneath panels that are substantially cut to accommodate utility systems. Special framing for additional lateral support shall be as shown on the approved detail drawings.

3.1.5 Panels

The panels shall be interlocked with supports in a manner that will preclude lateral movement. Perimeter panels, cutout panels, and panels adjoining columns, stairs, and ramps must be fastened to the supporting components to form a rigid boundary for the interior panels. Floors shall be level within 1/16 inch measured with a 10 foot straightedge in all directions. Cut edges of steel and wood-core panels shall be painted as recommended by the panel manufacturer. Cut edges of composite panels shall be coated with a silicone rubber sealant or with an adhesive recommended by the panel manufacturer. Extruded vinyl edging shall be secured in place at all cut edges of all panel cut-outs to prevent abrasion of cables. Where the space below the floor is a plenum, cutouts for conduit and similar penetrations shall be closed using self-extinguishing sponge rubber.

3.1.6 Resilient Base

Base shall be provided at vertical wall intersections. Cracks and voids in walls and other vertical surfaces to receive base shall be filled with an approved filler. The base shall be applied after the floor system has been completely installed. Base shall be applied with adhesive in accordance

with the manufacturer's recommendations.

3.1.7 Fascia Plates

Exposed floor ends and exposed openings of ramps and stairs shall be covered with aluminum or steel closures.

3.1.8 Repair of Zinc Coating

Zinc coating that has been damaged, and cut edges of zinc-coated components and accessories, shall be repaired by the application of a galvanizing repair paint. Areas to be repaired shall be thoroughly cleaned prior to application of the paint.

3.2 CLEANING AND PROTECTION

3.2.1 Cleaning

The space below the completed floor shall be free of all debris. Before any traffic or other work on the completed raised floor is started, the completed floor shall be cleaned in accordance with the floor covering manufacturer's instructions.

3.2.2 Protection

Traffic areas of raised floor systems shall be protected with a covering of building paper, fiberboard, or other suitable material to prevent damage to the surface. Cutouts shall be covered with material of sufficient strength to support the loads to be encountered. Plywood or similar material shall be placed on the floor to serve as runways for installation of heavy equipment. Protection shall be maintained until the raised floor system is accepted.

3.3 FIRE SAFETY

An automatic detection system shall be installed below the raised floor meeting the requirements of NFPA 75 paragraph 5-2.1 and shall sound an audible and visual alarm. Air space below the raised floor shall be subdivided into areas not exceeding 10,000 square feet by tight, noncombustible bulkheads. All penetrations for piping and cables shall be sealed to maintain bulkhead properties.

-- End of Section --

SECTION 10430

EXTERIOR SIGNAGE
06/98

PART 1 GENERAL

1.1 GENERAL

All exterior signage shall be provided by a single manufacturer. Exterior signage shall be of the design, detail, sizes, types, and message content shown on the drawings, shall conform to the requirements specified, and shall be provided at the locations indicated. Signs shall be complete with lettering, framing as detailed, and related components for a complete installation.

1.2 CHARACTER PROPORTIONS AND HEIGHTS

Letters and numbers on indicated signs for handicapped-accessible buildings shall have a width-to-height ratio between 3:5 and 1:1 and a stroke-width-to-height ratio between 1:5 and 1:10. Characters and numbers on indicated signs shall be sized according to the viewing distance from which they are to be read. The minimum height is measured using an upper case letter "X". Lower case characters are permitted.

1.3 SUBMITTALS

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are for information only. When used, a designation following the "G" designation identifies the office that will review the submittal for the Government. The following shall be submitted in accordance with Section 01330 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Approved Detail Drawings; G

Drawings showing elevations of each type of sign; dimensions, details, and methods of mounting or anchoring; shape and thickness of materials; and details of construction. A schedule showing the location, each sign type, and message shall be included.

SD-03 Product Data

Individual Letter/Number Signs; G

Manufacturer's descriptive data and catalog cuts.

Installation; G

Manufacturer's installation instructions and cleaning instructions.

SD-04 Samples

Individual Letter/Number Signs

One full size sample of 8 min. letter and for each color specified.

1.4 QUALIFICATIONS

Signs, plaques, and dimensional letters shall be the standard product of a manufacturer regularly engaged in the manufacture of the products. Items of equipment shall essentially duplicate equipment that has been in satisfactory use at least 5 years prior to bid opening.

1.5 DELIVERY AND STORAGE

Materials shall be wrapped for shipment and storage, delivered to the jobsite in manufacturer's original packaging, and stored in a clean, dry area in accordance with manufacturer's instructions.

1.6 WARRANTY

Manufacturer's standard performance guarantees or warranties that extend beyond a one year period shall be provided.

PART 2 PRODUCTS

2.1 INDIVIDUAL LETTER/NUMBER SIGNS

Letter and number style shall be "Berling" bold upper case, 8 inch tall by 3/4-inch thick expanded plastic for exterior use. Color shall be federal standard 595A or 20100. Building letters and numbers based upon the base standards furnished by "Sign Media Co" . The individual letters and numbers shall compose the following sign or combination of letters and numbers approved by the Contracting Officer:

F-22 FLIGHT SIMULATOR

2.2 SHOP FABRICATION AND MANUFACTURE

2.2.1 Dissimilar Materials

Where dissimilar metals are in contact, or where aluminum is in contact with concrete, mortar, masonry, wet or pressure-treated wood, or absorptive materials subject to wetting, the surfaces shall be protected with a coat of asphalt varnish or a coat of zinc-molybdate primer to prevent galvanic or corrosive action.

2.2.2 Shop Painting

Surfaces of miscellaneous metal work, except nonferrous metal, corrosion resisting steel, and zinc-coated work, shall be given one coat of zinc-molybdate primer or an approved rust-resisting treatment and metallic primer in accordance with manufacturer's standard practice. Surfaces of items to be embedded in concrete shall not be painted. Upon completion of work, damaged surfaces shall be recoated.

PART 3 EXECUTION

3.1 INSTALLATION

Individual letters and numbers shall be installed in accordance with approved manufacturer's instructions at locations shown on the approved

detail drawings. Signs shall be installed plumb and true at mounting heights indicated, and by method shown or specified. Signs mounted on other surfaces shall not be installed until finishes on such surfaces have been completed.

3.1.1 Anchorage

Anchorage and fastener materials shall be in accordance with approved manufacturer's instructions for the indicated substrate. Anchorage not otherwise specified or indicated shall include slotted inserts, expansion shields, and powder-driven fasteners when approved for concrete; toggle bolts and through bolts for masonry; machine carriage bolts for steel; lag bolts and screws for wood.

3.1.2 Protection and Cleaning

Exterior signs shall be protected against damage during construction. Hardware and electrical equipment shall be adjusted for proper operation. Covering shall be maintained until instructed to be removed by the Contracting Officer or until the facility is to be opened for business. Signs shall be cleaned, as required, at time of cover removal.

3.2 FIELD PAINTED FINISH

Anodized metals, masonry, and glass shall be protected from paint. Finish shall be free of scratches or other blemishes.

-- End of Section --

SECTION 10440

INTERIOR SIGNAGE
06/98

PART 1 GENERAL

1.1 SUBMITTALS

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are for information only. When used, a designation following the "G" designation identifies the office that will review the submittal for the Government. The following shall be submitted in accordance with Section 01330 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Detail Drawings; G

Drawings showing elevations of each type of sign, dimensions, details and methods of mounting or anchoring, shape and thickness of materials, and details of construction. A schedule showing the location, each sign type, and message shall be included.

SD-03 Product Data

Installation

Manufacturer's descriptive data, catalogs cuts, installation and cleaning instructions.

SD-04 Samples

Interior Signage

One sample of each of the following sign types showing typical quality and workmanship. The samples may be installed in the work, provided each sample is identified and location recorded.

a. Door identification sign.

Three samples of manufacturer's standard color chips for each material requiring color selection.

SD-10 Operation and Maintenance Data

Operation and maintenance data shall be provided for all equipment, components and items of work specified herein where standard data is routinely and commercially available by the manufacturer. Submit in accordance with Section 01781 OPERATION AND MAINTENANCE DATA.

1.2 GENERAL

Interior signage shall be of the design, detail, sizes, types, and message content shown on the drawings, shall conform to the requirements specified,

and shall be provided at the locations indicated. Signs shall be complete with lettering, framing as detailed, and related components for a complete installation.

1.2.1 Character Proportions and Heights

Letters and numbers on indicated signs in handicapped-accessible buildings, which do not designate permanent rooms or spaces, shall have a width-to-height ratio between 3:5 and 1:1 and a stroke-width-to-height ratio between 1:5 and 1:10. Characters and numbers on indicated signs shall be sized according to the viewing distance from which they are to be read. The minimum height is measured using an upper case letter "X". Lower case characters are permitted.

1.2.2 Raised and Brailled Characters and Pictorial Symbol Signs (Pictograms)

Letters and numbers on indicated signs which designate permanent rooms and spaces in handicapped-accessible buildings shall be raised 1/32 inch upper case, sans serif or simple serif type and shall be accompanied with Grade 2 Braille. Raised characters shall be at least 5/8 inch in height, but no higher than 2 inches. Pictograms shall be accompanied by the equivalent verbal description placed directly below the pictogram. The border dimension of the pictogram shall be 6 inches minimum in height. Indicated accessible facilities shall use the international symbol of accessibility.

1.3 QUALIFICATIONS

Signs, plaques, and dimensional letters shall be the standard product of a manufacturer regularly engaged in the manufacture of such products and shall essentially duplicate signs that have been in satisfactory use at least 2 years prior to bid opening.

1.4 DELIVERY AND STORAGE

Materials shall be delivered to the jobsite in manufacturer's original packaging and stored in a clean, dry area in accordance with manufacturer's instructions.

PART 2 PRODUCTS

2.1 ROOM IDENTIFICATION

Signs shall be fabricated of Type ES/MP laminated thermosetting plastic suitable for engraving. Reference drawings for sign color.

2.1.1 Sign Type A1: Changeable Message Strip Signs

Changeable message strip signs shall consist of laminated thermosetting Type MP plastic Type MP plastic captive message slider sign face with message slots and associated end caps, as detailed, for insertion of changeable message strips. Size of signs shall be as shown on the drawings. Individual message strips to permit removal, change, and reinsertion shall be provided as detailed. Corners of signs shall be squared.

2.1.2 Sign Types B1, B2, B3, C1, C2 and C3

Signs sizes and description as shown on drawings. Corners of signs shall be square.

2.1.3 Type of Mounting For Signs

Mounting for framed, hanging, and projecting signs shall be by mechanical fasteners. Surface mounted signs shall be provided with 1/16 inch thick vinyl foam tape. Sign inserts shall be provided with 1/16 inch thick foam tape.

2.1.4 Graphics

Letter style shall match base standards.

2.2 FABRICATION AND MANUFACTURE

2.2.1 Factory Workmanship

Holes for bolts and screws shall be drilled or punched. Drilling and punching shall produce clean, true lines and surfaces. Exposed surfaces of work shall have a smooth finish and exposed riveting shall be flush. Fastenings shall be concealed where practicable.

2.2.2 Dissimilar Materials

Where dissimilar metals are in contact, the surfaces will be protected to prevent galvanic or corrosive action.

2.3 COLOR, FINISH, AND CONTRAST

Color shall be as noted on drawing. In buildings required to be handicapped-accessible, the characters and background of signs shall be eggshell, matte, or other non-glare finish. Characters and symbols shall contrast with their background - either light characters on a dark background or dark characters on a light background.

PART 3 EXECUTION

3.1 INSTALLATION

Signs shall be installed in accordance with approved manufacturer's instructions at locations shown on the detail drawings. Signs shall be installed plumb and true at mounting heights indicated, and by method shown or specified. Required blocking shall be installed as detailed. Signs which designate permanent rooms and spaces in handicapped-accessible buildings shall be installed on the wall adjacent to the latch side of the door. Where there is no wall space to the latch side of the door, including at double leaf doors, signs shall be placed on the nearest adjacent wall. Mounting location for such signage shall be so that a person may approach within 3 inches of signage without encountering protruding objects or standing within the swing of a door. Signs on doors or other surfaces shall not be installed until finishes on such surfaces have been installed. Signs installed on glass surfaces shall be installed with matching blank back-up plates in accordance with manufacturer's instructions.

3.1.1 Anchorage

Anchorage shall be in accordance with approved manufacturer's instructions.

Anchorage not otherwise specified or shown shall include slotted inserts, expansion shields, and powder-driven fasteners when approved for concrete; toggle bolts and through bolts for masonry; machine carriage bolts for steel; lag bolts and screws for wood. Exposed anchor and fastener materials shall be compatible with metal to which applied and shall have matching color and finish. Where recommended by signage manufacturer, foam tape pads may be used for anchorage. Foam tape pads shall be minimum 1/16 inch thick closed cell vinyl foam with adhesive backing. Adhesive shall be transparent, long aging, high tech formulation on two sides of the vinyl foam. Adhesive surfaces shall be protected with a 5 mil green flatstock treated with silicone. Foam pads shall be sized for the signage as per signage manufacturer's recommendations. Signs mounted to painted gypsum board surfaces shall be removable for painting maintenance. Signs mounted to lay-in ceiling grids shall be mounted with clip connections to ceiling tees.

3.1.2 Protection and Cleaning

The work shall be protected against damage during construction. Hardware and electrical equipment shall be adjusted for proper operation. Glass, frames, and other sign surfaces shall be cleaned in accordance with the manufacturer's approved instructions.

-- End of Section --

SECTION 10522

FIRE EXTINGUISHERS CABINETS
8/01

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.

AMERICAN NATIONAL STANDARDS INSTITUTE (ANSI)

ANSI A 156.18 Hardware - Materials and Finishes

1.2 GENERAL

Valve cabinets (VC-SR), semi-recessed (FEC-SR) and surface mounted (FEC-S) fire extinguishers cabinets shall be provided and installed where indicated on floor plan.

1.3 SUBMITTALS

Government approval is required for submittals with a "GA" designation; submittals having an "FIO" designation are for information only. The following shall be submitted in accordance with Section 01330 SUBMITTAL PROCEDURES:

SD-03 Product Data

SD-02 Shop Drawings

Cabinets; G

Drawings showing weights, gauges, or thicknesses of sheet metal; type of material; joining, expansion-joint spacing, and fabrication details; and installation procedures. Materials shall not be delivered to the site until after the approved detail drawings have been returned to the Contractor.

PART 2 PRODUCTS

2.1 DESCRIPTION

The heavy gauge rolled steel semi-recessed "FEC-SR" and surface mounted "FEC-S" fire extinguisher cabinets shall be approximately 27 inches high, 9 inches wide and 8 inches deep. A continuous piano hinge shall secure the rigid frame door with double strength glass (DSA) to the frame. The cabinet shall be in compliance with ANSI A 156.18 and shall be painted inside and out. Color shall be white. All recessed cabinets shall be 1 hour fire rated.

Provide fire extinguisher brackets where shown.

PART 3 EXECUTION

3.1 INSTALLATION

Installation shall be in accordance with the approved shop drawings and in compliance with NFPA. General Contractor shall verify all locations of cabinets with all work before shop drawing submittal. Installation shall not be initiated until completion of room painting and finishing operations.

-- End of Section --

SECTION 10800

TOILET ACCESSORIES
04/01

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.

AMERICAN SOCIETY FOR TESTING AND MATERIALS (ASTM)

ASTM C 1036 (1991; R 1997) Flat Glass

1.2 SUBMITTALS

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are for information only. When used, a designation following the "G" designation identifies the office that will review the submittal for the Government. The following shall be submitted in accordance with Section 01330 SUBMITTAL PROCEDURES:

SD-03 Product Data

Finishes
Accessory Items

Manufacturer's descriptive data and catalog cuts indicating materials of construction, fasteners proposed for use for each type of wall construction, mounting instructions, operation instructions, and cleaning instructions.

SD-04 Samples

Finishes
Accessory Items

One sample of each accessory proposed for use. Approved samples may be incorporated into the finished work, provided they are identified and their locations noted.

1.3 DELIVERY, STORAGE, AND HANDLING

Toilet accessories shall be wrapped for shipment and storage, delivered to the jobsite in manufacturer's original packaging, and stored in a clean, dry area protected from construction damage and vandalism.

1.4 WARRANTY

Manufacturer's standard performance guarantees or warranties that extend beyond a 1 year period shall be provided.

PART 2 PRODUCTS

2.1 MANUFACTURED UNITS

Toilet accessories shall be provided where indicated in accordance with paragraph SCHEDULE. Porcelain type, tile-wall accessories are specified in Section 09310 CERAMIC TILE. Each accessory item shall be complete with the necessary mounting plates and shall be of sturdy construction with corrosion resistant surface.

2.1.1 Anchors and Fasteners

Anchors and fasteners shall be capable of developing a restraining force commensurate with the strength of the accessory to be mounted and shall be suited for use with the supporting construction. Exposed fasteners shall have oval heads and shall be finished to match the accessory.

2.1.2 Finishes

Except where noted otherwise, finishes on metal shall be provided as follows:

Metal	Finish
Stainless steel	No. 4 satin finish
Carbon steel, copper alloy, and brass	Chromium plated, bright

2.2 ACCESSORY ITEMS

Accessory items shall conform to the requirements specified below. Reference toilet accessories legend on drawings for key.

2.2.1 Grab Bar (GB) TA-7

Grab bar shall be 18 gauge, 1-1/4 inches OD Type 304 stainless steel. Grab bar shall be form and length as indicated. Concealed mounting flange shall have mounting holes concealed. Grab bar shall have peened non-slip surface. Installed bars shall be capable of withstanding a 500 pound vertical load without coming loose from the fastenings and without obvious permanent deformation. Space between wall and grab bar shall be 1-1/2 inch.

2.2.2 Mirrors, Glass (MG) TA-1

Glass for mirrors shall be Type I transparent flat type, Class 1-clear. Glazing Quality q1 1/4 inch thick conforming to ASTM C 1036. Glass shall be coated on one surface with silver coating, copper protective coating, and mirror backing paint. Silver coating shall be highly adhesive pure silver coating of a thickness which shall provide reflectivity of 83 percent or more of incident light when viewed through 1/4 inch thick glass, and shall be free of pinholes or other defects. Copper protective coating shall be pure bright reflective copper, homogeneous without sludge, pinholes or other defects, and shall be of proper thickness to prevent "adhesion pull" by mirror backing paint. Mirror backing paint shall consist of two coats of special scratch and abrasion-resistant paint and shall be baked in uniform thickness to provide a protection for silver and copper coatings which will permit normal cutting and edge fabrication.

Reference Section 08810, "Glass and Glazing," for full width mirrors (TA-1)

2.2.3 Combination Paper Towel Dispenser/Waste Receptacle Units (PTDWR) TA-3

Dispenser/receptacle shall be recessed and shall have a capacity of 600 sheets of C-fold, single-fold, or quarter-fold towel. Waste receptacle shall be designed to be locked in unit and removable for service. Locking mechanism shall be tumbler key lock. Waste receptacle shall have a capacity of 12 gallons. Unit shall be fabricated of not less than 304 stainless steel welded construction with all exposed surfaces having a satin finish. Waste receptacle that accepts reusable liner standard for unit manufacturer shall be provided.

2.2.4 Sanitary Napkin Disposer (SND) TA-8

Sanitary napkin disposal shall be constructed of 22-gauge, Type 304 stainless steel with removable leak-proof receptacle for disposable liners. Fifty disposable liners of the type standard with the manufacturer shall be provided. Receptacle shall be retained in cabinet by tumbler lock. Disposer shall be provided with a cover that flips up for disposal of sanitary napkins, and shall be surface mounted.

2.2.5 Sanitary Napkin and Tampon Dispenser (SNTD) TA-9

Sanitary napkin and tampon dispenser shall be surface mounted. Dispenser, including door shall be 22-gauge, Type 304 stainless steel and shall dispense both napkins and tampons with a minimum capacity of 20 each. Dispensing mechanism shall be for coin operation. Coin mechanisms shall have minimum denominations of 10 cents, 25 cents. Doors shall be hung with a full-length corrosion-resistant steel piano hinge and secured with a tumbler lock. Keys for coin box shall be different from the door keys.

2.2.6 Soap Dispenser (SD) TA-2

Soap dispenser shall be surface mounted, liquid type consisting of a vertical Type 304 stainless steel tank with holding capacity of 24 fluid ounces with a corrosion-resistant all-purpose valve that dispenses liquid soaps, lotions, detergents and antiseptic soaps.

2.2.7 Utility Shelf with Mop/Broom Holders and Rag Hooks TA-5

Shelf shall be 18-gauge, Type 304 stainless steel supported between brackets or on brackets with mop and broom holders and rag hooks riveted to shelf. Brackets shall prevent lateral movement of the shelf. Shelf shall be 30 inches long with 17 inches long drying rod. Shelf and brackets shall be stainless steel.

2.2.8 Toilet Tissue Dispenser (TTD) TA-4

Toilet tissue holder shall be Type II - surface mounted with two rolls of standard tissue stacked vertically. Cabinet shall be stainless steel, satin finish.

PART 3 EXECUTION

3.1 INSTALLATION

Toilet accessories shall be securely fastened to the supporting construction in accordance with the manufacturer's approved instructions.

Accessories shall be protected from damage from the time of installation until acceptance.

3.2 CLEANING

Material shall be cleaned in accordance with manufacturer's recommendations. Alkaline or abrasive agents shall not be used. Precautions shall be taken to avoid scratching or marring of surfaces.

-- End of Section --

SECTION 12490

WINDOW TREATMENT
01/98

PART 1 WORK DESCRIPTION

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.

FEDERAL SPECIFICATIONS (FS)

FS AA-V-00200 (Rev B) Venetian Blinds

1.2 SUBMITTALS

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are for information only. When used, a designation following the "G" designation identifies the office that will review the submittal for the Government. The following shall be submitted in accordance with Section 01330 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Approved Detail Drawings

Drawings showing fabrication and installation details. Drawings shall show layout and locations of track, direction of draw, mounting heights, and details.

SD-03 Product Data

Window Treatments
Hardware

Manufacturer's data composed of catalog cuts, brochures, product information, and maintenance instructions.

SD-04 Samples

Window Treatments

Three samples of each type and color of window treatment. Blind slats or louvers shall be 6 inches in length for each color.

1.3 GENERAL

Window treatment shall be provided, complete with necessary brackets, fittings, and hardware. Each window treatment type shall be a complete unit provided in accordance with paragraph WINDOW TREATMENT PLACEMENT SCHEDULE. Equipment shall be mounted and operated as indicated. Windows to receive a treatment shall be completely covered. The Contractor shall take measurements at the building and shall be responsible for the proper fitting and hanging of the equipment.

1.4 DELIVERY, STORAGE, AND HANDLING

Components shall be delivered to the jobsite in the manufacturer's original packaging with the brand or company name, item identification, and project reference clearly marked. Components shall be stored in a dry location that is adequately ventilated and free from dust, water, or other contaminants and shall have easy access for inspection and handling. Materials shall be stored flat in a clean dry area with temperature maintained above 50 degrees F.

1.5 FIELD MEASUREMENTS

The Contractor shall become familiar with details of the work, verify dimensions in the field, and shall advise the Contracting Officer of any discrepancy before performing the work.

1.6 WARRANTY

Manufacturer's standard performance guarantees or warranties that extend beyond a 1 year period shall be provided.

PART 2 PRODUCTS

2.1 WINDOW BLINDS

Each blind, including hardware, accessory items, mounting brackets and fastenings, shall be provided as a complete unit produced by one manufacturer. All parts shall be one color unless otherwise shown, and match the color of the blind slat. Steel features shall be treated for corrosion resistance.

2.1.1 Horizontal Blinds

Horizontal blinds shall conform to FS AA-V-00200, Type II (1 inch slats), except as modified below. Blind units shall be capable of nominally 180 degree partial tilting operation and full-height raising. Blinds shall be inside mount as shown.

2.1.1.1 Head Channel and Slats

Head channel shall be steel or aluminum nominal 0.024 for Type II. Slats shall be aluminum, not less than 0.006 inch thick, and of sufficient strength to prevent sag or bow in the finished blind. A sufficient amount of slats shall be provided to assure proper control, uniform spacing, and adequate overlap.

2.1.1.2 Controls

The slats shall be tilted by a transparent tilting wand, hung vertically by its own weight, and shall swivel for easy operation. The tilter control shall be of enclosed construction. Moving parts and mechanical drive shall be made of compatible materials which do not require lubrication during normal expected life. The tilter shall tilt the slats to any desired angle and hold them at that angle so that any vibration or movement of ladders and slats will not drive the tilter and change the angle of slats. A mechanism shall be included to prevent over tightening. The wand shall be of sufficient length to reach to within 5 feet of the floor.

2.1.1.3 Intermediate Brackets

Intermediate brackets shall be provided for installation of blinds over 48 inches wide and shall be installed as recommended by the manufacturer.

2.1.1.4 Hold-Down Brackets

Universal type hold-down brackets for sill or jamb mount shall be provided.

2.2 COLOR

Color shall be as shown on drawings.

PART 3 EXECUTION

3.1 INSTALLATION

Installation shall be in accordance with the approved detail drawings and manufacturer's installation instructions. Units shall be level, plumb, secure, and at proper height and location relative to window units. The Contractor shall furnish and install supplementary or miscellaneous items in total, including clips, brackets, or anchorages incidental to or necessary for a sound, secure, and complete installation. Installation shall not be initiated until completion of room painting and finishing operations. Upon completion of the installation, window treatments shall be adjusted for form and appearance, shall be in proper operating condition, and shall be free from damage or blemishes. Damaged units shall be repaired or replaced by the Contractor as directed by the Contracting Officer.

-- End of Section --

SECTION 13080

SEISMIC/FORCE PROTECTION FOR MISCELLANEOUS EQUIPMENT
04/99

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.

AMERICAN SOCIETY FOR TESTING AND MATERIALS (ASTM)

ASTM A 36/A 36M	(1997a) Carbon Structural Steel
ASTM A 53	(1999) Pipe, Steel, Black and Hot-Dipped, Zinc-Coated, Welded and Seamless
ASTM A 500	(1999) Cold-Formed Welded and Seamless Carbon Steel Structural Tubing in Rounds and Shapes
ASTM A 603	(1998) Zinc-Coated Steel Structural Wire Rope
ASTM A 653/A 653M	(1999) Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process

U.S. ARMY CORPS OF ENGINEERS (USACE)

TI 809-04	(1998) Seismic Design for Buildings

1.2 SYSTEM DESCRIPTION

1.2.1 General Requirements

The requirements for seismic/force protection measures described in this section shall be applied to the mechanical equipment and systems outlined in Section 15070 SEISMIC PROTECTION FOR MECHANICAL EQUIPMENT, the electrical equipment and systems outlined in Section 16070 SEISMIC PROTECTION FOR ELECTRICAL EQUIPMENT, and the miscellaneous equipment and systems listed below. Seismic/force protection requirements shall apply to the following buildings and areas: Flight Simulator Facility, all areas. Seismic/force protection requirements are being applied to this project in order to conform to recent antiterrorism and force protection standards set forth by the Department of Defense. Force Protection Design shall be in accordance with TI 809-04 and additional data furnished by the Contracting Officer, and shall be provided in addition to any other requirements called for in other sections of these specifications. The design for seismic/force protection shall be based on criteria and on site response coefficients provided on the contract structural drawings. Resistance to lateral forces induced by earthquakes and/or terrorist threats shall be accomplished without consideration of friction resulting from gravity loads. The basic force formulas, for Ground Motions A and B in Chapter 3

of TI 809-04, use the design spectral response acceleration parameters for the performance objective of the building, not for equipment in the building; therefore, corresponding adjustments to the formulas shall be required.

1.3 SUBMITTALS

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are for information only. When used, a designation following the "G" designation identifies the office that will review the submittal for the Government. The following shall be submitted in accordance with Section 01330 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Bracing; G

Detail drawings along with catalog cuts, templates, and erection and installation details, as appropriate, for the items listed. Submittals shall be complete in detail; shall indicate thickness, type, grade, class of metal, and dimensions; and shall show construction details, reinforcement, anchorage, and installation with relation to the building construction.

SD-03 Product Data

Bracing; G

Copies of the design calculations for nonrigid or flexibly-mounted equipment with the detail drawings. Calculations shall be stamped by a registered engineer and shall verify the capability of structural members to which bracing is attached for carrying the load from the brace.

1.4 EQUIPMENT REQUIREMENTS

1.4.1 Rigidly Mounted Equipment

All overhead mechanical and electrical equipment, piping, cable trays, lighting, and components weighing 30 pounds or greater shall be constructed and assembled to withstand the seismic forces specified in TI 809-04, Chapter 10. For any rigid equipment which is rigidly attached on both sides of a building expansion joint, flexible joints for piping, electrical conduit, etc., that are capable of accommodating displacements equal to the full width of the joint in both orthogonal directions, shall be provided.

1.4.2 Nonrigid or Flexibly-Mounted Equipment

All overhead mechanical equipment including VAV boxes, CRU's, exhaust fans and in-line pumps shall be constructed and assembled to resist a horizontal lateral force of 0.5 times the component weight of the equipment in any direction and 1.5 times the component weight in the downward direction at the vertical center of gravity of the equipment.

PART 2 PRODUCTS

2.1 SWAY BRACING

Material used for members listed in this section on the drawings, shall be

structural steel conforming with the following:

a. Plates, rods, and rolled shapes, ASTM A 36/A 36MASTM A 572/A 572M, Grade 503.

b. Wire rope, ASTM A 603.

c. Tubes, ASTM A 500, Grade B

d. Pipes, ASTM A 53, Type E or S, Grade B.

e. Light gauge angles, less than 1/4 inch thickness, ASTM A 653/A 653M.

PART 3 EXECUTION

3.1 BRACING

Bracing shall conform to the arrangements shown in TI 809-04, Chapter 10. Trapeze-type hanger shall be secured with not less than two 1/2 inch bolts.

3.2 SWAY BRACES FOR PIPING

Transverse sway bracing for steel and copper pipe shall be provided at intervals not to exceed those specified or otherwise shown on the drawings. Transverse sway bracing for pipes of materials other than steel and copper shall be provided at intervals not to exceed the hanger spacing as specified in Section 15400 PLUMBING, GENERAL PURPOSE. Bracing shall consist of at least one vertical angle 2 x 2 x 16 gauge and one diagonal angle of the same size.

3.2.1 Longitudinal Sway Bracing

Longitudinal sway bracing shall be provided in accordance with Section 15070 SEISMIC/FORCE PROTECTION CONTROL FOR MECHANICAL EQUIPMENT.

3.2.2 Anchor Rods, Angles, and Bars

Anchor rods, angles, and bars shall be bolted to either pipe clamps or pipe flanges at one end and cast-in-place concrete or masonry insert or clip angles bolted to the steel structure on the other end. Rods shall be solid metal or pipe as specified below. Anchor rods, angles, and bars shall not exceed lengths given in the tabulation below.

3.2.3 Maximum Length for Anchor Braces

Type	Size (Inches)	Maximum Length* (Feet/Inches)
Angles	1-1/2 x 1-1/2 x 1/4	4-10
	2 x 2 x 1/4	6-6
	2-1/2 x 1-1/2 x 1/4	8-0
	3 x 2-1/2 x 1/4	8-10
	3 x 3 x 1/4	9-10
Rods	3/4	3-1
	7/8	3-8

Type	Size (Inches)	Maximum Length* (Feet/Inches)
Flat Bars	1-1/2 x 1/4	1-2
	2 x 1/4	1-2
	2 x 3/8	1-9
Pipes (40S)	1	7-0
	1-1/4	9-0
	1-1/2	10-4
	2	13-1

3.2.4 Bolts

Bolts used for attachment of anchors to pipe and structure shall be not less than 1/2 inch diameter.

3.3 EQUIPMENT SWAY BRACING

3.3.1 Suspended Equipment and Light Fixtures

Equipment sway bracing shall be provided for items supported from overhead floor or roof structural systems, including light fixtures. Braces shall consist of angles, rods, wire rope, bars, or pipes arranged as shown and secured at both ends with not less than 1/2 inch bolts. Sufficient braces shall be provided for equipment to resist a horizontal force equal to 0.15 times the weight of equipment without exceeding safe working stress of bracing components. Details of equipment bracing shall be submitted for acceptance. In lieu of bracing with vertical supports, these items may be supported with hangers inclined at 45 degrees directed up and radially away from equipment and oriented symmetrically in 90-degree intervals on the horizontal plane, bisecting the angles of each corner of the equipment, provided that supporting members are properly sized to support operating weight of equipment when hangers are inclined at a 45-degree angle.

3.3.2 Floor or Pad Mounted Equipment

3.3.2.1 Shear Resistance

Floor mounted equipment shall be bolted to the floor. Requirements for the number and installation of bolts to resist shear forces shall be in accordance with paragraph ANCHOR BOLTS.

-- End of Section --

SECTION 13100

LIGHTNING PROTECTION SYSTEM
07/01

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.

AMERICAN NATIONAL STANDARDS INSTITUTE (ANSI)

ANSI C135.30	(1988) Zinc-Coated Ferrous Ground Rods for Overhead or Underground Line Construction

NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)

NFPA 70	(1999) National Electrical Code
NFPA 780	(1997) Installation of Lightning Protection Systems

UNDERWRITERS LABORATORIES (UL)

UL 96	(1994; Rev thru Jan 2000) Lightning Protection Components
UL 96A	(1994; Rev thru Jul 1998) Installation Requirements for Lightning Protection Systems
UL 467	(1993; Rev thru Apr 1999) Grounding and Bonding Equipment
UL Elec Const Dir	(1999) Electrical Construction Equipment Directory

1.2 GENERAL REQUIREMENTS

1.2.1 Verification of Dimensions

The Contractor shall become familiar with all details of the work, verify all dimensions in the field, and shall advise the Contracting Officer of any discrepancy before performing the work. No departures shall be made without the prior approval of the Contracting Officer.

1.2.2 System Requirements

The system furnished under this specification shall consist of the standard products of a manufacturer regularly engaged in the production of lightning protection systems and shall be the manufacturer's latest UL approved design. The lightning protection system shall conform to NFPA 70 and NFPA 780, UL 96 and UL 96A, except where requirements in excess thereof are specified herein.

1.3 SUBMITTALS

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are for information only. When used, a designation following the "G" designation identifies the office that will review the submittal for the Government. The following shall be submitted in accordance with Section 01330 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Drawings; G

Detail drawings consisting of a complete list of material, including manufacturer's descriptive and technical literature, catalog cuts, drawings, and installation instructions. Detail drawings shall demonstrate that the system has been coordinated and will function as a unit. Drawings shall show proposed layout and mounting and relationship to other parts of the work.

SD-07 Certificates

Materials; G

Where material or equipment is specified to comply with requirements of UL, proof of such compliance. The label of or listing in UL Elec Const Dir will be acceptable evidence. In lieu of the label or listing, a written certificate from an approved nationally recognized testing organization equipped to perform such services, stating that the items have been tested and conform to the requirements and testing methods of Underwriters Laboratories may be submitted. A letter of findings shall be submitted certifying UL inspection of lightning protection systems provided on the following facilities: Flight Simulator.

PART 2 PRODUCTS

2.1 MATERIALS

2.1.1 General Requirements

No combination of materials shall be used that form an electrolytic couple of such nature that corrosion is accelerated in the presence of moisture unless moisture is permanently excluded from the junction of such metals. Where unusual conditions exist which would cause corrosion of conductors, conductors with protective coatings or oversize conductors shall be used. Where a mechanical hazard is involved, the conductor size shall be increased to compensate for the hazard or the conductors shall be protected by covering them with molding or tubing made of wood or nonmagnetic material. When metallic conduit or tubing is used, the conductor shall be electrically connected at the upper and lower ends.

2.1.2 Main and Secondary Conductors

Conductors shall be in accordance with NFPA 780 and UL 96 for Class I, Class II, or Class II modified materials as applicable.

2.1.2.1 Copper

Copper conductors used on nonmetallic stacks shall weigh not less than 375 pounds per thousand feet, and the size of any wire in the cable shall be not less than No. 15 AWG. The thickness of any web or ribbon used on stacks shall be not less than No. 12 AWG. Counterpoise shall be copper conductors not smaller than No. 1/0 AWG.

2.1.2.2 Aluminum

Aluminum shall not contact the earth nor shall it be used in any other manner that will contribute to rapid deterioration of the metal. Appropriate precautions shall be observed at connections with dissimilar metals. Aluminum conductors for bonding and interconnecting metallic bodies to the main cable shall be at least equivalent to strength and cross-sectional area of a No. 4 AWG aluminum wire. When perforated strips are provided, strips that are much wider than solid strips shall be. A strip width that is at least twice that of the diameter of the perforations shall be used. Aluminum strip for connecting exposed water pipes shall be not less than No. 12 AWG in thickness and at least 1-1/2 inches wide.

2.1.3 Air Terminals

Terminals shall be in accordance with UL 96 and NFPA 780. The tip of air terminals on buildings used for manufacturing, processing, handling, or storing explosives, ammunition, or explosive ingredients shall be a minimum of 2 feet above the ridge parapet, ventilator or perimeter. Air terminals more than 24 inches in length shall be supported by a suitable brace, with guides not less than one-half the height of the terminal.

2.1.4 Ground Rods

Rods made of copper-clad steel shall conform to UL 467 and galvanized ferrous rods shall conform to ANSI C135.30. Ground rods shall be not less than 3/4 inch in diameter and 10 feet in length. Ground rods of copper-clad steel, stainless steel, galvanized ferrous, and solid copper shall not be mixed on the job.

2.1.5 Connectors

Clamp-type connectors for splicing conductors shall conform to UL 96, class as applicable, and, Class 2, style and size as required for the installation. Clamp-type connectors shall only be used for the connection of the roof conductor to the air terminal and to the guttering. All other connections, bonds, and splices shall be done by exothermic welds or by high compression fittings. The exothermic welds and high compression fittings shall be listed for the purpose. The high compression fittings shall be the type which require a hydraulically operated mechanism to apply a minimum of 10,000 psi.

2.1.6 Lightning Protection Components

Lightning protection components, such as bonding plates, air terminal supports, chimney bands, clips, and fasteners shall conform to UL 96, classes as applicable.

PART 3 EXECUTION

3.1 INTEGRAL SYSTEM

3.1.1 General Requirements

The lightning protection system shall consist of air terminals, roof conductors, down conductors, ground connections, and grounds, electrically interconnected to form the shortest distance to ground. All conductors on the structures shall be exposed except where conductors are in protective sleeves exposed on the outside walls. Secondary conductors shall interconnect with grounded metallic parts within the building. Interconnections made within side-flash distances shall be at or above the level of the grounded metallic parts.

3.1.1.1 Air Terminals

Air terminal design and support shall be in accordance with NFPA 780. Terminals shall be rigidly connected to, and made electrically continuous with, roof conductors by means of pressure connectors or crimped joints of T-shaped malleable metal and connected to the air terminal by a dowel or threaded fitting. Air terminals at the ends of the structure shall be set not more than 2 feet from the ends of the ridge or edges and corners of roofs. Spacing of air terminals 2 feet in height on ridges, parapets, and around the perimeter of buildings with flat roofs shall not exceed 25 feet. In specific instances where it is necessary to exceed this spacing, the specified height of air terminals shall be increased not less than 2 inches for each foot of increase over 25 feet. On large, flat or gently sloping roofs, as defined in NFPA 780, air terminals shall be placed at points of the intersection of imaginary lines dividing the surface into rectangles having sides not exceeding 50 feet in length. Air terminals shall be secured against overturning either by attachment to the object to be protected or by means of a substantial tripod or other braces permanently and rigidly attached to the building or structure. Metal projections and metal parts of buildings, smokestacks, and other metal objects that do not contain hazardous materials and that may be struck but not appreciably damaged by lightning, need not be provided with air terminals. However, these metal objects shall be bonded to the lightning conductor through a metal conductor of the same unit weight per length as the main conductor. Where metal ventilators are installed with air terminals mounted thereon, the air terminal shall not be more than 24 inches away from the farther edge or corner. If the air terminal is farther than this distance, an additional air terminal shall be added in order to meet this requirement. Where metal ventilators are installed with air terminals mounted adjacent, the air terminal shall not be more than 24 inches away from the farther edge or corner. If the air terminal is farther than this distance, an additional air terminal shall be added in order to meet this requirement.

3.1.1.2 Roof Conductors

Roof conductors shall be connected directly to the roof or ridge roll. Sharp bends or turns in conductors shall be avoided. Necessary turns shall have a radius of not less than 8 inches. Conductors shall preserve a downward or horizontal course and shall be rigidly fastened every 3 feet along the roof and down the building to ground. Metal ventilators shall be rigidly connected to the roof conductor at three places. All connections shall be electrically continuous. Roof conductors shall be coursed along the contours of flat roofs, ridges, parapets, and edges; and where necessary, over flat surfaces, in such a way as to join each air terminal to all the rest. Roof conductors surrounding tank tops, decks, flat surfaces, and flat roofs shall be connected to form a closed loop.

3.1.1.3 Down Conductors

Down conductors shall be electrically continuous from air terminals and roof conductors to grounding electrodes. Down conductors shall be coursed over extreme outer portions of the building, such as corners, with consideration given to the location of ground connections and air terminals. Each building or structure shall have not less than two down conductors located as widely separated as practicable, at diagonally opposite corners. On rectangular structures having gable, hip, or gambrel roofs more than 110 feet long, there shall be at least one additional down conductor for each additional 50 feet of length or fraction thereof. On rectangular structures having French, flat, or sawtooth roofs exceeding 250 feet in perimeter, there shall be at least one additional down conductor for each 100 feet of perimeter or fraction thereof. On an L- or T-shaped structure, there shall be at least one additional down conductor; on an H-shaped structure, at least two additional down conductors; and on a wing-built structure, at least one additional down conductor for each wing. On irregularly shaped structures, the total number of down conductors shall be sufficient to make the average distance between them along the perimeter not greater than 100 feet. On structures exceeding 50 feet in height, there shall be at least one additional down conductor for each additional 60 feet of height or fraction thereof, except that this application shall not cause down conductors to be placed about the perimeter of the structure at intervals of less than 50 feet. Additional down conductors shall be installed when necessary to avoid "dead ends" or branch conductors ending at air terminals, except where the air terminal is on a roof below the main protected level and the "dead end" or branch conductor is less than 16 feet in length and maintains a horizontal or downward coursing. Down conductors shall be equally and symmetrically spaced about the perimeter of the structure. Down conductors shall be protected by placing in pvc conduit for a minimum distance of 72 inches above finished grade level.

3.1.1.4 Interconnection of Metallic Parts

Metal doors, windows, and gutters shall be connected directly to the grounds or down conductors using not smaller than No. 6 copper conductor, or equivalent. Conductors placed where there is probability of unusual wear, mechanical injury, or corrosion shall be of greater electrical capacity than would normally be used, or shall be protected. The ground connection to metal doors and windows shall be by means of mechanical ties under pressure, or equivalent.

3.1.1.5 Ground Connections

Ground connections comprising continuations of down conductors from the structure to the grounding electrode shall securely connect the down conductor and ground in a manner to ensure electrical continuity between the two. All connections shall be of the clamp type. There shall be a ground connection for each down conductor. Metal water pipes and other large underground metallic objects shall be bonded together with all grounding mediums. Ground connections shall be protected from mechanical injury. In making ground connections, advantage shall be taken of all permanently moist places where practicable, although such places shall be avoided if the area is wet with waste water that contains chemical substances, especially those corrosive to metal.

3.1.1.6 Grounding Electrodes

A grounding electrode shall be provided for each down conductor located as shown. A driven ground shall extend into the earth for a distance of not

less than 10 feet. Ground rods shall be set not less than 3 feet, nor more than 8 feet, from the structures foundation. The complete installation shall have a total resistance to ground of not more than 3 ohms. Ground rods shall be tested individually prior to connection to the system and the system as a whole shall be tested not less than 24 hours after rainfall. When the resistance of the complete installation exceeds the specified value, the Contracting Officer shall be notified immediately. A counterpoise, where required, shall be of No. 4/0 copper cable or equivalent material having suitable resistance to corrosion and shall be laid around the perimeter of the structure in a trench not less than 2 feet deep at a distance not less than 3 feet nor more than 8 feet from the nearest point of the structure. All connections between ground connectors and grounds or counterpoise, and between counterpoise and grounds shall be electrically continuous.

3.1.2 Metal Roofs

Wood-Frame, Wall-Bearing Masonry or Tile Structure with Metallic Roof and Nonmetallic Exterior Walls, or Reinforced Concrete Building with Metallic Roof: Metal roofs which are in the form of sections insulated from each other shall be made electrically continuous by bonding. Air terminals shall be connected to, and made electrically continuous with, the metal roof as well as the roof conductors and down conductors. Ridge cables and roof conductors shall be bonded to the roof at the upper and lower edges of the roof and at intervals not to exceed 100 feet. The down conductors shall be bonded to roof conductors and to the lower edge of the metal roof. Where the metal of the roof is in small sections, the air terminals and down conductors shall have connections made to at least four of the sections. All connections shall have electrical continuity and have a surface contact of at least 3 square inches.

3.1.3 Metal Roofs With Metal Walls

Wood-Frame Building With Metal Roof and Metal Exterior Walls: The metal roof and the metal walls shall be bonded and made electrically continuous and considered as one unit. The air terminals shall be connected to and made electrically continuous with the metal roof as well as the roof and down conductors. All connections shall have electrical continuity and have a surface contact of at least 3 square inches.

3.1.4 Steel Frame Building

The steel framework shall be made electrically continuous. Electrical continuity may be provided by bolting, riveting, or welding steel frame, unless a specific method is noted on the drawings. The air terminals shall be connected to the structural steel framework at the ridge. Short runs of conductors shall be used as necessary to join air terminals to the metal framework so that proper placing of air terminals is maintained. Separate down conductors from air terminals to ground connections are not required. Where a grounded metal pipe water system enters the building, the structural steel framework and the water system shall be connected at the point of entrance by a ground connector. Connections to pipes shall be by means of ground clamps with lugs. Connections to structural framework shall be by means of nut and bolt or welding. All connections between columns and ground connections shall be made at the bottom of the steel columns. Ground connections to grounding electrons or counterpoise shall be run from not less than one-half of all the columns distributed equally around the perimeter of the structure at intervals averaging not more than 60 feet.

3.1.5 Ramps

Lightning protection for covered ramps (connecting passageways) shall conform to the requirements for lightning protection systems for buildings of similar construction. A down conductor and a driven ground shall be placed at one of the corners where the ramp connects to each building or structure. This down conductor and driven ground shall be connected to the counterpoise or nearest ground connection of the building or structure. Where buildings or structures and connecting ramps are clad with metal, the metal of the buildings or structures and metal of the ramp shall be connected to ensure electrical continuity, in order to avoid the possibility of a flash-over or spark due to a difference in potential.

3.2 INTERCONNECTION OF METAL BODIES

Metal bodies of conductance shall be protected if not within the zone of protection of an air terminal. Metal bodies of conductance having an area of 400 square inches or greater or a volume of 1000 cubic inches or greater shall be bonded to the lightning protection system using main size conductors and a bonding plate having a surface contact area of not less than 3 square inches. Provisions shall be made to guard against the corrosive effect of bonding dissimilar metals. Metal bodies of inductance shall be bonded at their closest point to the lightning protection system using secondary bonding conductors and fittings. A metal body that exceeds 5 feet in any dimension, that is situated wholly within a building, and that does not at any point come within 6 feet of a lightning conductor or metal connected thereto shall be independently grounded.

3.3 FENCES

Except as indicated below, metal fences that are electrically continuous with metal posts extending at least 2 feet into the ground require no additional grounding. Other fences shall be grounded on each side of every gate. Fences shall be grounded by means of ground rods every 1000 to 1500 feet of length when fences are located in isolated places, and every 500 to 750 feet when in proximity (100 feet or less) to public roads, highways, and buildings. The connection to ground shall be made from the post where it is of metal and is electrically continuous with the fencing. All metal fences shall be grounded at or near points crossed by overhead lines in excess of 600 volts and at distances not exceeding 150 feet on each side of line crossings.

3.4 EXTERIOR OVERHEAD PIPE LINES

Overhead pipes, conduits, and cable tray that enter a building containing explosives shall be properly grounded on the exterior of the building, preferably to the building grounds at points where the pipes enter the building. Where a separate ground is used, the pipes shall also be bonded to the building ground at points where the pipes are closest to the ground connections. In addition, the pipes shall be bonded to any metallic masses that are within 6 feet of the pipes.

3.5 INSPECTION

The lightning protection system will be inspected by the Contracting Officer to determine conformance with the requirements of this specification and the Drawings. No part of the system shall be concealed until so authorized by the Contracting Officer.

-- End of Section --

SECTION 13110

CATHODIC PROTECTION SYSTEM (SACRIFICIAL ANODE)
11/98

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.

AMERICAN SOCIETY FOR TESTING AND MATERIALS (ASTM)

ASTM B 418	(1995a) Cast and Wrought Galvanic Zinc Anodes
ASTM B 843	(1993; R 1998) Magnesium Alloy Anodes for Cathodic Protection
ASTM D 1248	(1998) Polyethylene Plastics Molding and Extrusion Materials

CODE OF FEDERAL REGULATIONS (CFR)

49 CFR 195	Transportation of Hazardous Liquids by Pipeline

NACE INTERNATIONAL (NACE)

NACE RP0169	(1996) Control of External Corrosion on Underground or Submerged Metallic Piping Systems
NACE RP0188	(1999) Discontinuity (Holiday) Testing of Protective Coatings
NACE RP0190	(1995) External Protective Coatings for Joints, Fittings, and Valves on Metallic Underground or Submerged Pipelines and Piping Systems

NATIONAL ELECTRICAL MANUFACTURERS ASSOCIATION (NEMA)

NEMA TC 2	(1998) Electrical Polyvinyl Chloride (PVC) Tubing (EPT) and Conduit (EPC-40 and EPC-80)
NEMA WC 5	(1992; Rev 2, 1996) Thermoplastic-Insulated Wire and Cable for the Transmission and Distribution of Electrical Energy

NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)

NFPA 70	(1999) National Electrical Code

UNDERWRITERS LABORATORIES (UL)

UL 6	(1997) Rigid Metal Conduit
UL 510	(1994; Rev thru Apr 1998) Polyvinyl Chloride, Polyethylene, and Rubber Insulating Tape
UL 514A	(1996; Rev Dec 1999) Metallic Outlet Boxes

1.2 SUBMITTALS

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are for information only. When used, a designation following the "G" designation identifies the office that will review the submittal for the Government. The following shall be submitted in accordance with Section 01330 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Drawings; G

Six copies of detail drawings consisting of a complete list of equipment and material including manufacturer's descriptive and technical literature, catalog cuts, results of system design calculations including soil-resistivity, installation instructions and certified test data stating the maximum recommended anode current output density and the rate of gaseous production if any at that current density. Detail drawings shall contain complete wiring and schematic diagrams and any other details required to demonstrate that the system has been coordinated and will function properly as a unit.

Contractor's Modifications; G

Six copies of detail drawings showing proposed changes in location, scope of performance indicating any variations from, additions to, or clarifications of contract drawings. The drawings shall show proposed changes in anode arrangement, anode size and number, anode materials and layout details, conduit size, wire size, mounting details, wiring diagram, method for electrically-isolating each pipe, and any other pertinent information to proper installation and performance of the system.

SD-03 Product Data

Equipment; G

Within 30 days after receipt of notice to proceed, an itemized list of equipment and materials including item number, quantity, and manufacturer of each item. The list shall be accompanied by a description of procedures for each type of testing and adjustments, including testing of coating for thickness and holidays. Installation of materials and equipment shall not commence until this submittal is approved.

Spare Parts; G

Spare parts data for each different item of material and equipment specified, after approval of detail drawings and not later than six (6) months prior to the date of beneficial occupancy. The data shall include a complete list of parts, special tools, and supplies, with current unit prices and source of supply. One (1) spare anode of each type shall be furnished.

SD-06 Test Reports

Tests and Measurements; G

Test reports tabulating all field tests and measurements performed, upon completion and testing of the installed system and including close interval potential survey, casing and interference tests, final system test verifying protection, insulated joint and bond tests, and holiday coating test.

Contractor's Modifications; G

Final report regarding Contractor's modifications. The report shall include pipe-to-soil measurements throughout the affected area, indicating that the modifications improved the overall conditions, and current measurements for anodes. The following special materials and information are required: taping materials and conductors; zinc grounding cell, installation and testing procedures, and equipment; coating material; system design calculations for anode number, life, and parameters to achieve protective potential; backfill shield material and installation details showing waterproofing; bonding and waterproofing details; insulated resistance wire; exothermic weld equipment and material.

SD-07 Certificates

Cathodic Protection System; G

Proof that the materials and equipment furnished under this section conform to the specified requirements contained in the referenced standards or publications. The label or listing by the specified agency will be acceptable evidence of such compliance.

Services of "Corrosion Expert"; G

Evidence of qualifications of the "corrosion expert."

a. The "corrosion expert's" name and qualifications shall be certified in writing to the Contracting Officer prior to the start of construction.

b. Certification shall be submitted giving the name of the firm, the number of years of experience, and a list of not less than five (5) of the firm's installations three (3) or more years old that have been tested and found satisfactory.

SD-10 Operation and Maintenance Data

Cathodic Protection System; G

Before final acceptance of the cathodic protection system, six copies of operating manuals outlining the step-by-step procedures required for system startup, operation, adjustment of current flow, and shutdown. The manuals shall include the manufacturer's name, model number, service manual, parts list, and brief description of all equipment and their basic operating features. Six copies of maintenance manual, listing routine maintenance procedures, recommendation for maintenance testing, possible breakdowns and repairs, and troubleshooting guides. The manuals shall include single-line diagrams for the system as installed; instructions in making pipe-to-reference cell and tank-to-reference cell potential measurements and frequency of monitoring; instructions for dielectric connections, interference and sacrificial anode bonds; instructions shall include precautions to ensure safe conditions during repair of pipe or other metallic systems. The instructions shall be neatly bound between permanent covers and titled "Operating and Maintenance Instructions." These instructions shall be submitted for the Contracting Officer's approval. The instructions shall include the following:

a. As-built drawings showing the locations of the piping, location of all anodes and test stations, locations of all insulating joints, and structure-to-reference cell potentials as measured during the tests required by Paragraph: TESTS AND MEASUREMENTS, of this section.

b. Recommendations for maintenance testing, including instructions in making pipe-to-reference cell potential measurements and frequency of testing.

c. All maintenance and operating instructions and nameplate data shall be in English.

d. Instructions shall include precautions to insure safe conditions during repair of pipe system.

Training Course; G

The proposed Training Course Curriculum (including topics and dates of discussion) indicating that all of the items contained in the operating and maintenance instructions, as well as demonstrations of routine maintenance operations, including testing procedures included in the maintenance instructions, are to be covered.

1.3 GENERAL REQUIREMENTS

The Contractor shall furnish and install a complete, operating, sacrificial anode cathodic protection system in complete compliance with NFPA 70, with all applicable Federal, State, and local regulations and with minimum requirements of this contract. In addition to the minimum requirements of these specifications, construction of all hazardous liquid pipelines, including fuel pipelines, and associated cathodic protection systems shall be in compliance with 49 CFR 195. The services required include planning, installation, adjusting and testing of a cathodic protection system, using sacrificial anodes for cathodic protection of the Water and Fire Protection lines, their connectors and lines under the slab or floor foundation. The

cathodic protection system shall include anodes, cables, connectors, corrosion protection test stations, and any other equipment required for a complete operating system providing the NACE criteria of protection as specified. Insulators are required whenever needed to insulate the pipes from any other structure.

1.3.1 Services of "Corrosion Expert"

The Contractor shall obtain the services of a "corrosion expert" to supervise, inspect, and test the installation and performance of the cathodic protection system. "Corrosion expert" refers to a person, who by thorough knowledge of the physical sciences and the principles of engineering and mathematics, acquired by professional education and related practical experience, is qualified to engage in the practice of corrosion control of buried or submerged metallic surfaces. Such a person must be accredited or certified by the National Association of Corrosion Engineers (NACE) as a NACE Accredited Corrosion Specialist or a NACE certified Cathodic Protection (CP) Specialist or be a registered professional engineer who has certification or licensing that includes education and experience in corrosion control of buried or submerged metallic piping and tank systems, if such certification or licensing includes 5 years experience in corrosion control on underground metallic surfaces of the type under this contract. The "corrosion expert" shall make at least 3 visits to the project site. The first of these visits shall include obtaining soil resistivity data, acknowledging the type of pipeline coatings to be used and reporting to the Contractor the type of cathodic protection required. Once the submittals are approved and the materials delivered, the "corrosion expert" shall revisit the site the ensure the Contractor understands installation practices and laying out the components. The third visit shall involve testing the installed cathodic protection systems and training applicable personnel on proper maintenance techniques.

1.3.2 Contractor's Modifications

The specified system is based on a complete galvanic system with magnesium sacrificial anodes. The Contractor may modify the cathodic protection system after review of the project, site verification, and analysis, if the proposed modifications include the anodes specified and will provide better overall system performance. The modifications shall be fully described, shall be approved by the Contracting Officer's representative, and shall meet the following criteria. The proposed system shall achieve a minimum pipe-to-soil "instant off" potential of minus 850 millivolts with reference to a saturated copper-copper sulfate reference cell on the underground components of the piping or other metallic surface or a polarization shift of 100 millivolts more negative relative to baseline structure-to-soil voltage potential. The Contractor shall take resistivity measurements of the soil in the vicinity of the pipes and ground bed sites. Based upon the measurements taken, the current and voltage shall be required to produce a minimum of minus 850 millivolts "instant off" potential between the structure being tested and the reference cell or a polarization shift of 100 millivolts more negative relative to baseline structure-to-soil voltage potential. This potential shall be obtained over 95 percent of the metallic area. The anode system shall be designed for a life of twenty-five (25) years of continuous operation.

1.3.3 Isolators

Isolators are required to electrically insulate the indicated pipes from

any other structure. Isolators shall be provided.

1.3.4 Anode and Bond Wires

A minimum number of magnesium anodes and test stations is shown in the contract drawings. For each test station, the metallic components and structures to be protected shall be made electrically continuous. This shall be accomplished by installing bond wires between the various structures. Bonding of existing buried structures may also be required to preclude detrimental stray current effects and safety hazards. Provisions shall be included to return stray current to its source without damaging structures intercepting the stray current. The electrical isolation of underground facilities in accordance with acceptable industry practice shall be included under this section. All tests shall be witnessed by the Contracting Officer.

1.3.5 Surge Protection

Approved zinc grounding cells or sealed weatherproof lightning arrestor devices shall be installed across insulated flanges or fittings installed in underground piping as indicated on the drawings. The arrestor shall be gapless, self-healing, solid state type. Zinc anode composition shall conform to ASTM B 418, Type II. Lead wires shall be number 6 AWG copper with high molecular weight polyethylene (HMWPE) insulation. The zinc grounding cells shall not be prepackaged in backfill but shall be installed as detailed on the drawings. Lightning arrestors or zinc grounding cells are not required for insulated flanges on metallic components used on nonmetallic piping systems.

1.3.6 Summary of Services Required

The scope of services shall include, but shall not be limited to, the following:

a. Cathodic Protection Systems.

b. System testing.

c. Casing corrosion control.

d. Interference testing.

e. Training.

f. Operating and maintenance manual.

g. Insulator testing and bonding testing.

h. Coating and holiday testing shall be submitted within 45 days of notice to proceed.

1.3.7 Nonmetallic Pipe System

In the event pipe other than metallic pipe is approved and used in lieu of metallic pipe, all metallic components of this pipe system shall be protected with cathodic protection. Detailed drawings of cathodic protection for each component shall be submitted to the Contracting Officer for approval within 45 days after date of receipt of notice to proceed, and before commencement of any work.

1.3.7.1 Coatings

Coatings for metallic components shall be as required for metallic fittings. Protective covering (coating and taping) shall be completed and tested on each metallic component (such as valves, hydrants and fittings). This covering shall be as required for underground metallic pipe. Each test shall be witnessed by the Contracting Officer. Coatings shall be selected, applied, and inspected in accordance with NACE RP0190 and as specified in these specifications. The use of nonmetallic pipe does not change other requirements of the specifications. Any deviations due to the use of nonmetallic pipe shall be submitted for approval.

1.3.7.2 Tracer Wire

When a nonmetallic pipe line is used to extend or add to an existing metallic line, an insulated No. 8 AWG copper wire shall be thermit-welded to the existing metallic line and run the length of the new nonmetallic line. This wire shall be used as a locator tracer wire and to maintain continuity to any future extensions of the pipe line.

1.3.8 Tests of Components

A minimum of two (2) tests shall be made at each metallic component in the piping system. One (1) measurement shall be made directly over the anodes and the other test shall be over the outer edge of the component, but at the farthest point from the anodes. Structure and pipes shall be shown with the cathodic protection equipment. All components of the cathodic protection system shall be shown on drawings, showing their relationship to the protected structure or component. A narrative shall describe how the cathodic protection system will work and provide testing at each component. Components requiring cathodic protection shall include but not be limited to the following:

a. Pipes under the floor slab or foundations.

b. PIV.

c. Shutoff valves.

d. Metallic pipe extended from aboveground locations.

e. Each connector or change-of-direction device.

f. Any metallic pipe component or section.

g. Backflow preventor.

1.3.9 Drawings

Detailed drawings shall be provided showing location of anodes, insulated fittings, test stations, permanent reference cells, and bonding. Locations shall be referenced to two (2) permanent facilities or mark points.

1.3.10 Electrical Potential Measurements

For steel piping, all potential tests shall be made at a minimum of 250foot intervals witnessed by the Contracting Officer. Submittals shall identify

test locations on separate drawing, showing all metal to be protected and all cathodic protection equipment. Test points equipment and protected metal shall be easily distinguished and identified.

1.3.11 Achievement of Criteria for Protection

All conductors, unless otherwise shown, shall be routed to or through the test stations. Each system provided shall achieve a minimum pipe-to-soil "instant off" potential of minus 850 millivolt potentials with reference to a saturated copper-copper-sulfate reference cell on all underground components of the piping or a polarization shift of 100 millivolts more negative relative to baseline structure-to-soil voltage potential. Based upon the measurements taken, the current and voltage of the anodes should be adjusted as required to produce a minimum of minus 850 millivolts "instant off" potential between the structure being tested and the reference cell, or a polarization shift of 100 millivolts more negative relative to baseline structure-to-soil voltage potential. This potential should be obtained over 95 percent of the metallic area. This must be achieved without the "instant off" potential exceeding 1150 millivolts. Testing will be witnessed by the Contracting Officer. Additional anodes shall be provided by the Contractor if required to achieve the minus 850 millivolts "instant off," or a polarization shift of 100 millivolts more negative relative to baseline structure-to-soil voltage potential. Although acceptance criteria of the cathodic protection systems are defined in NACE RP0169, for this project the "instant off" potential of minus 850 millivolts, or a polarization shift of 100 millivolts more negative relative to baseline structure-to-soil voltage potential is the only acceptable criteria.

1.3.12 Metallic Components and Typicals

a. Metallic components: As a minimum, each metallic component shall be protected with two (2) magnesium anodes. This number of anodes is required to achieve minus 850 millivolts "instant off" potential on the metallic area, or a polarization shift of 100 millivolts more negative relative to baseline structure-to-soil voltage potential and at the same time not provide overvoltage above 1150 millivolts "instant off." As a minimum, the magnesium anode unpackaged weight shall be 9 pounds. The magnesium anodes shall be located on each side of the metallic component and routed through a test station.

b. Fire Hydrants: Fire hydrant pipe components shall have a minimum of two (2) anodes. These magnesium anodes shall have an unpackaged weight of 9 pounds.

c. Pipe Under Concrete Slab: Pipe under concrete slab shall have a minimum of 3 magnesium anodes. These magnesium anodes shall have an unpackaged weight of 9 pounds. Pipe under concrete slab shall have 1 permanent reference electrodes located where the pipe enters the concrete slab. All conductors shall be routed to a test station.

d. Valves: Each valve shall be protected with 2 magnesium anodes. The magnesium anode shall have an unpackaged weight of 9 pounds.

e. Metallic Pipe Component or Section: Each section or individual joint of metallic pipe shall be protected with 3 magnesium anodes. The magnesium anodes shall have an unpackaged weight of 9 pounds.

f. Connectors or Change-of-Direction Devices: Each

change-of-direction device shall be protected with 2 magnesium anodes. The magnesium anode shall have an unpackaged weight of 9 pounds.

1.3.13 Metallic Component Coating

Coatings for metallic components shall be as required for metallic fittings as indicated. This will include fire hydrants, T's, elbows, valves, etc. Coatings shall be selected, applied, and inspected in accordance with NACE RP0190 and as specified in these specifications.

PART 2 PRODUCTS

2.1 MAGNESIUM ANODES

The minimum anode requirements are shown on the Contract Drawings. See Paragraph METALLIC COMPONENTS AND TYPICALS for additional anodes under slab.

2.1.1 Anode Composition

Anodes shall be of high-potential magnesium alloy, made of primary magnesium obtained from sea water or brine, and not made from scrap metal. Magnesium anodes shall conform to ASTM B 843 and to the following analysis (in percents) otherwise indicated:

Aluminum, max.	0.010
Manganese, max.	0.50 to 1.30
Zinc	0.05
Silicon, max.	0.05
Copper, max.	0.02
Nickel, max.	0.001
Iron, Max.	0.03
Other impurities, max.	0.05 each or 0.3 max. total
Magnesium	Remainder

The Contractor shall furnish, upon request, spectrographic analysis on samples from each heat or batch of anodes used on this project.

2.1.2 Dimensions and Weights

Dimensions and weights of anodes shall be approximately as follows:

TYPICAL MAGNESIUM ANODE SIZE

(Cross sections may be round, square, or D shaped)

NOMINAL WT. LBS.	APPROX. SIZE (IN)	NOMINAL GROSS WT lb PACKAGED IN BACKFILL	NOMINAL PACKAGE DIMENSIONS (IN)
3	3 X 3 X 5	8	5-1/4 X 5-1/4 X 8
5	3 X 3 X 8	13	5-1/4 X 5-1/4 X 11-1/4
9	3 X 3 X 14	27	5-1/4 X 20
12	4 X 4 X 12	32	7-1/2 X 18
17	4 X 4 X 17	45	7-1/2 X 24
32	5 X 5 X 20-1/2	68	8-1/2 X 28
50	7 X 7 X 16	100	10 X 24

2.1.3 Packaged Anodes

Anodes shall be provided in packaged form with the anode surrounded by specially-prepared quick-wetting backfill and contained in a water permeable cloth or paper sack. Anodes shall be centered by means of spacers in the backfill material. The backfill material shall have the following composition, unless otherwise indicated:

Material	Approximate Percent by Weight
Gypsum	75
Bentonite	20
Sodium Sulphate	5
Total	100

2.1.4 Connecting Wire

Wires shall consist of solid or stranded copper wire with RHW-USE or polyethylene insulation.

2.1.4.1 Wire Requirements

Wire shall be No. 12 AWG solid copper wire, not less than 5 feet long, unspliced, complying with NFPA 70, Type THHN/THWN insulation. Connecting wires for magnesium anodes shall be factory installed with the place or emergence from the anode in a cavity sealed flush with a dielectric sealing compound.

2.1.4.2 Anode Header Cable

Cable for anode header and distribution shall be No. 8 AWG stranded copper wire with type CP high molecular weight polyethylene, 7/64 inch thick insulation, 600-volt rating, in accordance with NEMA WC 5.

2.2 MISCELLANEOUS MATERIALS

2.2.1 Electrical Wire

Wire shall be No. 8 AWG stranded copper wire with NFPA 70, Type Polyethylene insulation. Polyethylene insulation shall comply with the requirements of ASTM D 1248 and shall be of the following types, classes, and grades:

High-molecular weight polyethylene shall be Type I, Class C, Grade E5.

High-density polyethylene shall be Type III, Class C, Grade E3.

2.2.1.1 Wire Splicing

Connecting wire splicing shall be made with copper compression connectors or exothermic welds, following instructions of the manufacturer. Single split-bolt connections shall not be used. Sheaths for encapsulating electrical wire splices to be buried underground shall fit the insulated wires entering the spliced joints and epoxy potting compound shall be as specified below. An electrical tape wrap used for covering the splice will consist of two layers of rubber tape, covered by two layers of vinyl tape.

2.2.1.2 Test Wires

Test wires shall be AWG No. 12 stranded copper wire with NFPA 70, Type THHN/THWN or RHW or polyethylene insulation.

2.2.2 Conduit

Rigid galvanized steel conduit and accessories shall conform to UL 6. Non metallic conduit shall conform to NEMA TC 2.

2.2.3 Test Boxes and Junctions Boxes

Boxes shall be outdoor type conforming to UL 514A.

2.2.4 Joint, Patch, Seal, and Repair Coating

Sealing and dielectric compound shall be a black, rubber based compound that is soft, permanently pliable, tacky, moldable, and unbacked. Compound shall be applied as recommended by the manufacturer, but not less than 1/2-inch thick. Coating compound shall be cold-applied coal-tar base mastic. Pressure-sensitive vinyl plastic electrical tape shall conform to UL 510.

2.2.5 Backfill Shields

Shields shall consist of approved pipeline wrapping or fiberglass-reinforced, coal-tar impregnated tape, or plastic weld caps, specifically made for the purpose and installed in accordance with the manufacturer's recommendations.

2.2.6 Epoxy Potting Compound

Compound for encapsulating electrical wire splices to be buried underground shall be a two package system made for the purpose.

2.2.7 Test Stations

Stations shall be of the flush-curb-box type and shall be the standard product of a recognized manufacturer. Test stations shall be complete with an insulated terminal block having the required number of terminals. The test station shall be provided with a lockable cover and shall have an embossed legend, "C.P. Test." A minimum number of test stations shall be provided as indicated on the contract drawings. A minimum of five (5) terminals shall be provided in each test station. A minimum of two (2) leads are required to the metallic pipe from each test station. Other conductors shall be provided for each anode, other foreign pipe, and reference cells as required. Test stations may be constructed of nonmetallic materials. However, if nonmetallic materials are utilized, as a minimum, the materials shall be resistant to damage from ultraviolet radiation, contain good color retention qualities, contain high strength qualities, and be resistant to accidental or vandalistic impacts that might be normally encountered in the environment for which they are to be installed. The test stations shall be listed for the particular application for which they are to be utilized.

2.2.8 Joint and Continuity Bonds

Bonds shall be provided across all joints in the metallic water lines, across any electrically discontinuous connections and all other pipes and structures with other than welded or threaded joints that are included in this cathodic protection system. Unless otherwise specified in the

specifications, bonds between structures and across joints in pipe with other than welded or threaded joints shall be No. 8 AWG stranded copper cable with polyethylene insulation. Bonds between structures shall contain sufficient slack for any anticipated movement between structures. Bonds across pipe joints shall contain a minimum of 4 inches of slack to allow for pipe movement and soil stress. Bonds shall be attached by exothermic welding. Exothermic weld areas shall be insulated with coating compound and approved, and witnessed by the Contracting Officer. Continuity bonds shall be installed as necessary to reduce stray current interference. Additional joint bondings shall be accomplished by the Contractor where the necessity is discovered during construction or testing or where the Contracting Officer's representative directs that such bonding be done. Joint bonding shall include all associated excavation and backfilling. There shall be a minimum of two (2) continuity bonds between each structure and other than welded or threaded joints. The Contractor shall test for electrical continuity across all joints with other than welded or threaded joints and across all metallic portions or components. The Contractor shall provide bonding as required and as specified above until electrical continuity is achieved. Bonding test data shall be submitted for approval.

2.2.9 Electrical Isolation of Structures

As a minimum, isolating flanges or unions shall be provided at the following locations:

a. Connection of new metallic piping or components to existing piping.

b. Pressure piping under floor slab to a building.

Isolation shall be provided at metallic connection of all lines to existing system and where connecting to a building. Additionally, isolation shall be provided between water line and foreign pipes that cross the new lines within 10 feet. Isolation fittings, including isolating flanges and couplings, shall be installed aboveground or in a concrete pit.

2.2.9.1 Insulating Joint Testing

A Model 601 Insulation Checker, as manufactured by "Gas Electronics", or an approved equal, shall be used for insulating joint (flange) electrical testing.

2.2.10 Underground Structure Coating

This coating specification shall take precedence over any other project specification and drawing notes, whether stated or implied, and shall also apply to the pipeline or tank supplier. No variance in coating quality shall be allowed by the Contractor or Base Construction Representative without the written consent of the designer. All underground metallic pipelines and tanks to be cathodically protected shall be afforded a good quality factory-applied coating. This includes all carbon steel, cast-iron and ductile-iron pipelines or vessels. Coatings shall be selected, applied, and inspected in accordance with NACE RP0190 and as specified. If non-metallic pipelines are installed, all metallic fittings on pipe sections shall be coated in accordance with this specification section.

a. The nominal thickness of the metallic pipe joint or other component coating shall be 16 mils, plus or minus 5 percent.

b. Pipe and joint coating for factory applied or field repair material shall be applied as recommended by the manufacturer and shall be one of the following:

(1) Continuously extruded polyethylene and adhesive coating system.
(2) Polyvinyl chloride pressure-sensitive adhesive tape.
(3) High density polyethylene/bituminous rubber compound tape.
(4) Butyl rubber tape.
(5) Coal tar epoxy.

2.2.10.1 Field Joints

All field joints shall be coated with materials compatible with the pipeline coating compound. The joint coating material shall be applied to an equal thickness as the pipeline coating. Unbonded coatings shall not be used on these buried metallic components. This includes the elimination of all unbonded polymer wraps or tubes. Once the pipeline or vessel is set in the trench, an inspection of the coating shall be conducted. This inspection shall include electrical holiday detection. Any damaged areas of the coating shall be properly repaired. The Contracting Officer shall be asked to witness inspection of the coating and testing using a holiday detector.

2.2.10.2 Inspection of Pipe Coatings

Any damage to the protective covering during transit and handling shall be repaired before installation. After field coating and wrapping has been applied, the entire pipe shall be inspected by an electric holiday detector with impressed current in accordance with NACE RP0188 using a full-ring, spring-type coil electrode. The holiday detector shall be equipped with a bell, buzzer, or other type of audible signal which sounds when a holiday is detected. All holidays in the protective covering shall be repaired immediately upon detection. Occasional checks of holiday detector potential will be made by the Contracting Officer's representative to determine suitability of the detector. All labor, materials, and equipment necessary for conducting the inspection shall be furnished by the Contractor.

a. Protective covering for aboveground piping system: Finish painting shall conform to the applicable paragraph of SECTION: 09900, PAINTING, GENERAL, and as follows:

b. Ferrous surfaces: Shop-primed surfaces shall be touched-up with ferrous metal primer. Surfaces that have not been shop-primed shall be solvent-cleaned. Surfaces that contain loose rust, loose mil scale, and other foreign substances shall be mechanically-cleaned by power wire-brushing and primed with ferrous metal primer. Primed surface shall be finished with two (2) coats of exterior oil paint and vinyl paint. Coating for each entire piping service shall be an approved pipe line wrapping having a minimum coating resistance of 50,000 Ohms per square foot.

2.2.11 Electrical Connections

Electrical connections shall be done as follows:

a. Exothermic welds shall be "Caldweld", " Burndy", "Thermoweld" or an approved equal. Use of this material shall be in strict accordance with the manufacturer's recommendations.

b. Electrical-shielded arc welds shall be approved for use on steel pipe by shop drawing submittal action.

c. Brazing shall be as specified in Paragraph: LEAD WIRE CONNECTIONS.

2.2.12 Electrical Tape

Pressure-sensitive vinyl plastic electrical tape shall conform to UL 510.

2.2.13 Permanent Reference Electrodes

Permanent reference electrodes shall be Cu-CuS04 electrodes suitable for direct burial. Electrodes shall be guaranteed by the supplier for 15 years' service in the environment in which they shall be placed. Electrodes shall be installed directly beneath pipe, or metallic component.

2.2.14 Casing

Where a pipeline is installed in a casing under a roadway or railway, the pipeline shall be electrically insulated from the casing, and the annular space sealed and filled with an approved corrosion inhibiting product against incursion of water.

PART 3 EXECUTION

3.1 CRITERIA OF PROTECTION

Acceptance criteria for determining the adequacy of protection on a buried underground metallic component shall be in accordance with NACE RP0169 and as specified below.

3.1.1 Iron and Steel

The following method (b) shall be used for testing cathodic protection voltages. If more than one method is required, method (a) shall be used.

a. A negative voltage of at least minus 850 millivolts as measured between the underground component and a saturated copper-copper sulphate reference electrode connecting the earth (electrolyte) directly over the underground component. Determination of this voltage shall be made with the cathodic protection system in operation. Voltage drops shall be considered for valid interpretation of this voltage measurement. A minimum of minus 850 millivolts "instant off" potential between the underground component being tested and the reference cell shall be achieved over 95 percent of the area of the structure. Adequate number of measurements shall be obtained over the entire structure, pipe, tank, or other metallic component to verify and record achievement of minus 850 millivolts "instant off." This potential shall be obtained over 95 percent of the total metallic area without the "instant off" potential exceeding 1200 millivolts.

b. A minimum polarization voltage shift of 100 millivolts as measured between the underground component and a saturated copper-copper sulphate reference electrode contacting the earth directly over the underground component. This polarization voltage shift shall be determined by interrupting the protective current and measuring the polarization decay. When the protective current is interrupted, an immediate voltage shift will occur. The voltage reading, after the immediate shift, shall be

used as the base reading from which to measure polarization decay. Measurements achieving 100 millivolts decay shall be made over 95 percent of the metallic surface being protected.

c. For any metallic component, a minimum of four (4) measurements shall be made using subparagraph (a), above, and achieving the "instant off" potential of minus 850 millivolts or a polarization shift of 100 millivolts more negative relative to baseline structure-to-soil voltage potential. Two (2) measurements shall be made over the anodes and two (2) measurements shall be made at different locations near the component and farthest away from the anode.

3.2 ANODE STORAGE AND INSTALLATION

3.2.1 Anode Storage

Storage area for magnesium anodes will be designated by the Contracting Officer. If anodes are not stored in a building, tarps or similar protection should be used to protect anodes from inclement weather. Packaged anodes, damaged as a result of improper handling or being exposed to rain, shall be resacked by the Contractor and the required backfill added.

3.2.2 Anode Installation

Unless otherwise authorized, installation shall not proceed without the presence of the Contracting Officer. Anodes of the size specified shall be installed to the depth indicated and at the locations shown. Locations may be changed to clear obstructions with the approval of the Contracting Officer. Anodes shall be installed in sufficient number and of the required type, size, and spacing to obtain a uniform current distribution over the surface of the structure. The anode system shall be designed for a life of 25 years of continuous operation. Anodes shall be installed as indicated in a dry condition after any plastic or waterproof protective covering has been completely removed from the water permeable, permanent container housing the anode metal. The anode connecting wire shall not be used for lowering the anode into the hole. The annular space around the anode shall be backfilled with fine earth in 6 inch layers and each layer shall be hand tamped. Care must be exercised not to strike the anode or connecting wire with the tamper. Approximately 5 gallons of water shall be applied to each filled hole after anode backfilling and tamping has been completed to a point about 6 inches above the anode. After the water has been absorbed by the earth, backfilling shall be completed to the ground surface level.

3.2.2.1 Single Anodes

Single anodes, spaced as shown, shall be connected through a test station to the pipeline, allowing adequate slack in the connecting wire to compensate for movement during backfill operation.

3.2.2.2 Groups of Anodes

Groups of anodes, in quantity and location shown, shall be connected to an anode header cable. The anode header cable shall make contact with the structure to be protected only through a test station. Anode lead connection to the anode header cable shall be made by an approved crimp connector or exothermic weld and splice mold kit with appropriate potting

compound.

3.2.2.3 Welding Methods

Connections to ferrous pipe and metallic fittings shall be made by exothermic weld methods manufactured for the type of pipe or fittings supplied. Electric arc welded connections and other types of welded connections to ferrous pipe and structures shall be approved before use.

3.2.3 Anode Placement - General

Packaged anodes shall be installed completely dry, and shall be lowered into holes by rope sling or by grasping the cloth gather. The anode lead wire shall not be used in lowering the anodes. The hole shall be backfilled with fine soil in 6 inch layers and each layer shall be hand-tamped around the anode. Care must be exercised not to strike the anode or lead wire with the tamper. If immediate testing is to be performed, water shall be added only after backfilling and tamping has been completed to a point 6 inches above the anode. Approximately 2 gallons of water may be poured into the hole. After the water has been absorbed by the soil, backfilling and tamping may be completed to the top of the hole. Anodes shall be installed as specified or shown. In the event a rock strata is encountered prior to achieving specified augered-hole depth, anodes may be installed horizontally to a depth at least as deep as the bottom of the pipe, with the approval of the Contracting Officer.

3.2.4 Underground Pipeline

Anodes shall be installed at a minimum of 3 feet and a maximum of 10 feet from the line to be protected.

3.2.5 Installation Details

Details shall conform to the requirements of this specification. Details shown on the drawings are indicative of the general type of material required, and are not intended to restrict selection to material of any particular manufacturer.

3.2.6 Lead Wire Connections

3.2.6.1 Underground Pipeline (Metallic)

To facilitate periodic electrical measurements during the life of the sacrificial anode system and to reduce the output current of the anodes, if required, all anode lead wires shall be connected to a test station and buried a minimum of 24 inches in depth. The cable shall be No. 12 AWG, stranded copper, polyethylene, THHN/THWN or RHW-USE insulated cable. The cable shall make contact with the structure only through a test station. Resistance wire shall be installed between the cable and the pipe cable, in the test station, to reduce the current output, if required. Anode connections, except in the test station, shall be made with exothermic welding process, and shall be insulated by means of at least three (3) layers of electrical tape; and all lead wire connections shall be installed in a moistureproof splice mold kit and filled with epoxy resin. Lead wire-to-structure connections shall be accomplished by an exothermic welding process. All welds shall be in accordance with the manufacturer's recommendations. A backfill shield filled with a pipeline mastic sealant or material compatible with the coating shall be placed over the weld connection and shall be of such diameter as to cover the exposed metal

adequately.

3.2.7 Location of Test Stations

Test stations shall be of the type and location shown and shall be curb box mounted. Buried insulating joints shall be provided with test wire connections brought to a test station. Test stations shall be mounted directly over the pipe or fitting, unless otherwise shown on the Contract Drawings.

3.2.8 Underground Pipe Joint Bonds

Underground pipe having other than welded or threaded coupling joints shall be made electrically continuous by means of a bonding connection installed across the joint.

3.3 ELECTRICAL ISOLATION OF STRUCTURES

3.3.1 Isolation Joints and Fittings

Isolating fittings, including main line isolating flanges and couplings, shall be installed aboveground, or within manholes, wherever possible. Where isolating joints must be covered with soil, they shall be fitted with a paper joint cover specifically manufactured for covering the particular joint, and the space within the cover filled with hot coal-tar enamel. Isolating fittings in lines entering buildings shall be located at least 12 inches above grade of floor level, when possible. Isolating joints shall be provided with grounding cells to protect against over-voltage surges or approved surge protection devices. The cells shall provide a low resistance across isolating joint without excessive loss of cathodic current.

3.4 TRENCHING AND BACKFILLING

Trenching and backfilling shall be in accordance with Section 02316 EXCAVATION, TRENCHING, AND BACKFILLING FOR UTILITY SYSTEMS.

3.5 TESTS AND MEASUREMENTS

3.5.1 Baseline Potentials

Each test and measurement will be witnessed by the Contracting Officer. The Contractor shall notify the Contracting Officer a minimum of five (5) working days prior to each test. After backfill of the underground metallic component and anodes is completed, but before the anodes are connected to the underground component, the static potential-to-soil of the component shall be measured. The locations of these measurements shall be identical to the locations specified for component to-reference electrode potential measurements. The initial measurements shall be recorded.

3.5.2 Isolation Testing

Before the anode system is connected to the underground component, an isolation test shall be made at each isolating joint or fitting. This test shall demonstrate that no metallic contact, or short circuit exists between the two isolated sections of the pipe. Any isolating fittings installed and found to be defective shall be reported to the Contracting Officer.

3.5.2.1 Insulation Checker

A Model 601 insulation checker, as manufactured by "Gas Electronics", or an approved equal, using the continuity check circuit, shall conform to the manufacturer's operating instructions. Test shall be witnessed by the Contracting Officer. An isolating joint that is good will read full scale on the meter. If an isolating joint is shorted, the meter pointer will be deflected or near zero on the meter scale. Location of the fault shall be determined from the instructions, and the joint shall be repaired. If an isolating joint is located inside a vault, the pipe shall be sleeved with insulator when entering and leaving the vault.

3.5.2.2 Cathodic Protection Meter

A Model HD110 multimeter, as manufactured by Beckman, a Model 77 multimeter, as manufactured by Fluke, a model DM 383 multimeter, as manufactured by UEI or an approved equal, using the continuity check circuit, shall be used for isolating joint (flange) electrical testing. This test shall be performed in addition to the Model 601 insulation checker. Continuity is checked across the isolation joint after the test lead wire is shorted together and the meter adjusted to scale. A full-scale deflection indicates the system is shorted at some location. The Model 601 verifies that the particular insulation under test is good and the Model HD110/Model 77/Model DM 383 verifies that the system is isolated. If the system is shorted, further testing shall be performed to isolate the location of the short.

3.5.3 Anode Output

As the anodes or groups of anodes are connected to the underground component, current output shall be measured with an approved clamp-on milliammeter, calibrated shunt with a suitable millivoltmeter or multimeter, or a low resistance ammeter. (Of the three methods, the low-resistance ammeter is the least desirable and most inaccurate. The clamp-on milliammeter is the most accurate.) The valves obtained and the date, time, and location shall be recorded.

3.5.4 Reference Electrode Potential Measurements

Upon completion of the installation and with the entire cathodic protection system in operation, electrode potential measurements shall be made using a copper-copper sulphate reference electrode and a potentiometer-voltmeter, or a direct-current voltmeter having an internal resistance (sensitivity) of not less than 10 megohms per volt and a full scale of 10 volts. The locations of these measurements shall be identical to the locations used for baseline potentials. The values obtained and the date, time, and locations of measurements shall be recorded. No less than eight (8) measurements shall be made over any length of line or component. Additional measurements shall be made at each distribution service riser, with the reference electrode placed directly over the service line.

3.5.5 Location of Measurements

3.5.5.1 Piping or Conduit

For coated piping or conduit, measurements shall be taken from the reference electrode located in contact with the earth, directly over the pipe. Connection to the pipe shall be made at service risers, valves, test leads, or by other means suitable for test purposes. Pipe-to-soil potential measurements shall be made at intervals not exceeding 50 feet.

The Contractor may use a continuous pipe-to-soil potential profile in lieu of 5 foot interval pipe-to-soil potential measurements. For metallic piping, additional measurements shall be made at each distribution service riser, with the reference electrode placed directly over the service line adjacent to the riser. Potentials shall be plotted versus distance to an approved scale. Locations where potentials do not meet or exceed the criteria shall be identified and reported to the Contracting Officer's representative.

3.5.5.2 Casing Tests

Before final acceptance of the installation, the electrical separation of carrier pipe from casings shall be tested and any short circuits corrected.

3.5.5.3 Holiday Test

Any damage to the protective covering during transit and handling shall be repaired before installation. After field-coating and wrapping has been applied, the entire pipe shall be inspected by an electric holiday detector with impressed current in accordance with NACE RP0188 using a full-ring, spring-type coil electrode. The holiday detector shall be equipped with a bell, buzzer, or other type of audible signal which sounds when a holiday is detected. Holidays in the protective covering shall be repaired upon detection. Occasional checks of holiday detector potential will be made by the Contracting Officer to determine suitability of the detector. Labor, materials, and equipment necessary for conducting the inspection shall be furnished by the Contractor. The coating system shall be inspected for holes, voids, cracks, and other damage during installation.

3.5.5.4 Recording Measurements

All pipe-to-soil potential measurements, including initial potentials where required, shall be recorded. The Contractor shall locate, correct and report to the Contracting Officer any short circuits to foreign pipes encountered during checkout of the installed cathodic protection system. Pipe-to-soil potential measurements shall be taken on as many pipes as necessary to determine the extent of protection or to locate short-circuits.

3.6 TRAINING COURSE

The Contractor shall conduct a training course for the operating staff as designated by the Contracting Officer. The training period shall consist of a total of 4 hours of normal working time and shall start after the system is functionally completed but prior to final acceptance tests. The field instructions shall cover all of the items contained in the operating and maintenance instructions, as well as demonstrations of routine maintenance operations, including testing procedures included in the maintenance instructions. At least 14 days prior to date of proposed conduction of the training course, the training course curriculum shall be submitted for approval, along with the proposed training date. Training shall consist of demonstration of test equipment, providing forms for test data and the tolerances which indicate that the system works.

3.7 CLEANUP

The Contractor shall be responsible for cleanup of the construction site. All paper bags, wire clippings, etc., shall be disposed of as directed. Paper bags, wire clippings and other waste shall not be put in bell holes or anodes excavation.

3.8 MISCELLANEOUS INSTALLATION AND TESTING

3.8.1 Coatings

All aboveground pipeline shall be coated as indicated or as approved. The coating shall have a minimum thickness of 7 mil. The pipeline coating shall be in accordance with all applicable Federal, State, and local regulations.

3.8.2 Excavation

In the event rock is encountered in providing the required depth for anodes, the Contractor shall determine an alternate approved location and, if the depth is still not provided, an alternate plan shall be submitted to the Contracting Officer. Alternate techniques and depths must be approved prior to implementation.

3.9 SPARE PARTS

After approval of shop drawings, and not later than three (3) months prior to the date of beneficial occupancy, the Contractor shall furnish spare parts data for each different item of material and equipment specified. The data shall include a complete list of parts, special tools, and supplies, with current unit prices and source of supply. In addition, the Contractor shall supply information for material and equipment replacement for all other components of the complete system, including anodes, cables, splice kits and connectors, corrosion test stations, and any other components not listed above. The Contractor shall furnish a reference cell on a reel with 350 feet of conductor, along with other accessories, and a digital voltmeter that can be used in the maintenance of this cathodic protection system. Use of this equipment shall be demonstrated in actual tests during the training course, which shall include a description of the the equipment and measurement of the pipe-to-soil potential, rainfall, and gas company voltages.

3.10 SEEDING

Seeding shall be done by the Contractor, as directed, in all unsurfaced locations disturbed by this construction. In areas where grass cover exists, it is possible that sod can be carefully removed, watered, and stored during construction operations, and replaced after the operations are completed since it is estimated that no section of pipeline should remain uncovered for more than two (2) days. The use of sod in lieu of seeding shall require approval by the Contracting Officer.

3.11 SYSTEM TESTING

The Contractor shall submit a report including potential measurements taken at adequately-close intervals to establish that minus 850 millivolts potential, "instant-off" potential, or a polarization shift of 100 millivolts more negative relative to baseline structure-to-soil voltage potential is provided, and that the cathodic protection is not providing interference to other foreign pipes causing damage to paint or pipes. The report shall provide a narrative describing how the criteria of protection is achieved without damaging other pipe or structures in the area.

3.12 CLEARING OF TREES AND UNDERBRUSH

In the areas of the anode beds, all trees and underbrush shall be cleared and grubbed to the limits shown or indicated.

-- End of Section --

SECTION 13280

ASBESTOS ABATEMENT
10/99

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.

AMERICAN NATIONAL STANDARDS INSTITUTE (ANSI)

ANSI Z9.2	(1979; R 1991) Fundamentals Governing the Design and Operation of Local Exhaust Systems
ANSI Z41	Safety Shoes
ANSI Z87	Protective Eyewear
ANSI Z87.1	(1989; Errata; Z87.1a) Occupational and Educational Eye and Face Protection
ANSI Z88	Practices for Respiratory Protection
ANSI Z88.2	(1992) Respiratory Protection
ANSI Z89	Hard Hats

AMERICAN SOCIETY FOR TESTING AND MATERIALS (ASTM)

ASTM C 732	(1995) Aging Effects of Artificial Weathering on Latex Sealants
ASTM D 522	(1993a) Mandrel Bend Test of Attached Organic Coatings
ASTM D 1331	(1989; R 1995) Surface and Interfacial Tension of Solutions of Surface-Active Agents
ASTM D 2794	(1993) Resistance of Organic Coatings to the Effects of Rapid Deformation (Impact)
ASTM D 4397	(1996) Polyethylene Sheeting for Construction, Industrial, and Agricultural Applications
ASTM E 84	(1998e1) Surface Burning Characteristics of Building Materials
ASTM E 96	(1995) Water Vapor Transmission of Materials

ASTM E 119	(1998) Fire Tests of Building Construction and Materials
ASTM E 736	(1992) Cohesion/Adhesion of Sprayed Fire-Resistive Materials Applied to Structural Members
ASTM E 1368	(1997) Visual Inspection of Asbestos Abatement Projects

U.S. NATIONAL ARCHIVES AND RECORDS ADMINISTRATION (NARA)

29 CFR 1910	Occupational Safety and Health Standards
29 CFR 1910.120	Hazardous Waste Operations and Emergency Response
29 CFR 1910.134	Respiratory Protection
29 CFR 1910.145	Specifications for Accident Prevention Signs and Tags
29 CFR 1910.1001	General Industry
29 CFR 1910.1200	Hazard Communication
29 CFR 1926	Safety and Health Regulations for Construction
29 CFR 1926.55	Gases, Vapors, Fumes, Dusts, and Mists
29 CFR 1926.59	Hazard Communication
29 CFR 1926.200	Accident Prevention Signs and Tags
29 CFR 1926.1101	Asbestos
40 CFR 61	National Emissions Standards for Hazardous Air Pollutants
40 CFR 763	Asbestos
42 CFR 84	Approval of Respiratory Protective Devices
49 CFR 107	Hazardous Materials Program Procedures
49 CFR 171	General Information, Regulations and Definitions
49 CFR 172	Hazardous Materials Table, Special Provisions, Hazardous Materials Communications, Emergency Response Information, and Training Requirements
49 CFR 173	Shippers - General Requirements for Shipments and Packagings

COMPRESSED GAS ASSOCIATION (CGA)

CGA G-7	(1990) Compressed Air for Human Respiration
CGA G-7.1	(1997) Commodity Specification for Air

U.S. ARMY CORPS OF ENGINEERS (USACE)

EM 385-1-1	(1996) Safety and Health Requirements Manual

U.S. ENVIRONMENTAL PROTECTION AGENCY (EPA)

EPA 340/1-90-018	(1990) Asbestos/NESHAP Regulated Asbestos Containing Materials Guidance
EPA 340/1-90-019	(1990) Asbestos/NESHAP Adequately Wet Guidance
EPA 560/5-85-024	(1985) Guidance for Controlling Asbestos-Containing Materials in Buildings

NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)

NFPA 701	(1996; TIA 96-1, 96-2) Methods of Fire Tests for Flame-Resistant Textiles and Films

NATIONAL INSTITUTE FOR OCCUPATIONAL SAFETY AND HEALTH (NIOSH)

NIOSH Pub No. 84-100	(1984; Supple 1985, 1987, 1988 & 1990) NIOSH Manual of Analytical Methods

UNDERWRITERS LABORATORIES (UL)

UL 586	(1996) High-Efficiency, Particulate, Air Filter Units

1.2 DEFINITIONS

a. Adequately Wet: A term defined in 40 CFR 61, Subpart M, and EPA 340/1-90-019 meaning to sufficiently mix or penetrate with liquid to prevent the release of particulate. If visible emissions are observed coming from asbestos-containing material (ACM), then that material has not been adequately wetted. However, the absence of visible emissions is not sufficient evidence of being adequately wetted.

b. Aggressive Method: Removal or disturbance of building material by sanding, abrading, grinding, or other method that breaks, crumbles, or disintegrates intact asbestos-containing material (ACM).

c. Amended Water: Water containing a wetting agent or surfactant with a surface tension of at least 29 dynes per square centimeter when tested in accordance with ASTM D 1331.

d. Asbestos: Asbestos includes chrysotile, amosite, crocidolite, tremolite asbestos, anthophylite asbestos, actinolite asbestos, and any of these minerals that have been chemically treated and/or altered.

e. Asbestos-Containing Material (ACM): Any materials containing more than one percent asbestos.

f. Asbestos Fiber: A particulate form of asbestos, 5 micrometers or longer, with a length-to-width ratio of at least 3 to 1.

g. Authorized Person: Any person authorized by the Contractor and required by work duties to be present in the regulated areas.

h. Building Inspector: Individual who inspects buildings for asbestos and has EPA Model Accreditation Plan (MAP) "Building Inspector" training; accreditation required by 40 CFR 763, Subpart E, Appendix C.

i. Certified Industrial Hygienist (CIH): An Industrial Hygienist certified in the practice of industrial hygiene by the American Board of Industrial Hygiene.

j. Class I Asbestos Work: Activities defined by OSHA involving the removal of thermal system insulation (TSI) and surfacing ACM.

k. Class II Asbestos Work: Activities defined by OSHA involving the removal of ACM which is not thermal system insulation or surfacing material. This includes, but is not limited to, the removal of asbestos - containing wallboard, floor tile and sheeting, roofing and siding shingles, and construction mastic. Certain "incidental" roofing materials such as mastic, flashing and cements when they are still intact are excluded from Class II asbestos work. Removal of small amounts of these materials which would fit into a glovebag may be classified as a Class III job.

l. Class III Asbestos Work: Activities defined by OSHA that involve repair and maintenance operations, where ACM, including TSI and surfacing ACM, is likely to be disturbed. Operations may include drilling, abrading, cutting a hole, cable pulling, crawling through tunnels or attics and spaces above the ceiling, where asbestos is actively disturbed or asbestos-containing debris is actively disturbed.

m. Class IV Asbestos Work: Maintenance and custodial construction activities during which employees contact but do not disturb ACM and activities to clean-up dust, waste and debris resulting from Class I, II, and III activities. This may include dusting surfaces where ACM waste and debris and accompanying dust exists and cleaning up loose ACM debris from TSI or surfacing ACM following construction.

n. Clean room: An uncontaminated room having facilities for the storage of employees' street clothing and uncontaminated materials and equipment.

o. Competent Person: In addition to the definition in 29 CFR 1926, Section .32(f), a person who is capable of identifying existing asbestos hazards as defined in 29 CFR 1926, Section .1101, selecting the appropriate control strategy, has the authority to take prompt corrective measures to eliminate them and has EPA Model Accreditation Plan (MAP) "Contractor/Supervisor" training; accreditation required by 40 CFR 763, Subpart E, Appendix C.

p. Contractor/Supervisor: Individual who supervises asbestos abatement work and has EPA Model Accreditation Plan "Contractor/Supervisor" training; accreditation required by 40 CFR 763, Subpart E, Appendix C.

q. Critical Barrier: One or more layers of plastic sealed over all openings into a regulated area or any other similarly placed physical barrier sufficient to prevent airborne asbestos in a regulated area from migrating to an adjacent area.

r. Decontamination Area: An enclosed area adjacent and connected to the regulated area and consisting of an equipment room, shower area, and clean room, which is used for the decontamination of workers, materials, and equipment that are contaminated with asbestos.

s. Demolition: The wrecking or taking out of any load-supporting structural member and any related razing, removing, or stripping of asbestos products.

t. Disposal Bag: A 6 mil thick, leak-tight plastic bag, pre-labeled in accordance with 29 CFR 1926, Section .1101, used for transporting asbestos waste from containment to disposal site.

u. Disturbance: Activities that disrupt the matrix of ACM, crumble or pulverize ACM, or generate visible debris from ACM. Disturbance includes cutting away small amounts of ACM, no greater than the amount which can be contained in 1 standard sized glovebag or waste bag, not larger than 60 inches in length and width in order to access a building component.

v. Equipment Room or Area: An area adjacent to the regulated area used for the decontamination of employees and their equipment.

w. Employee Exposure: That exposure to airborne asbestos that would occur if the employee were not using respiratory protective equipment.

x. Fiber: A fibrous particulate, 5 micrometers or longer, with a length to width ratio of at least 3 to 1.

y. Friable ACM: A term defined in 40 CFR 61, Subpart M and EPA 340/1-90-018 meaning any material which contains more than 1 percent asbestos, as determined using the method specified in 40 CFR 763, Subpart E, Appendix A, Section 1, Polarized Light Microscopy (PLM), that when dry, can be crumbled, pulverized, or reduced to powder by hand pressure. If the asbestos content is less than 10 percent, as determined by a method other than point counting by PLM, the asbestos content is verified by point counting using PLM.

z. Glovebag: Not more than a 60 by 60 inch impervious plastic bag-like enclosure affixed around an asbestos-containing material, with glove-like appendages through which material and tools may be handled.

aa. High-Efficiency Particulate Air (HEPA) Filter: A filter capable of trapping and retaining at least 99.97 percent of all

mono-dispersed particles of 0.3 micrometers in diameter.

bb. Homogeneous Area: An area of surfacing material or thermal system insulation that is uniform in color and texture.

cc. Industrial Hygienist: A professional qualified by education, training, and experience to anticipate, recognize, evaluate, and develop controls for occupational health hazards.

dd. Intact: ACM which has not crumbled, been pulverized, or otherwise deteriorated so that the asbestos is no longer likely to be bound with its matrix. Removal of "intact" asphaltic, resinous, cementitious products does not render the ACM non-intact simply by being separated into smaller pieces.

ee. Model Accreditation Plan (MAP): USEPA training accreditation requirements for persons who work with asbestos as specified in 40 CFR 763, Subpart E, Appendix C.

ff. Modification: A changed or altered procedure, material or component of a control system, which replaces a procedure, material or component of a required system.

gg. Negative Exposure Assessment: A demonstration by the Contractor to show that employee exposure during an operation is expected to be consistently below the OSHA Permissible Exposure Limits (PELs).

hh. NESHAP: National Emission Standards for Hazardous Air Pollutants. The USEPA NESHAP regulation for asbestos is at 40 CFR 61, Subpart M.

ii. Nonfriable ACM: A NESHAP term defined in 40 CFR 61, Subpart M and EPA 340/1-90-018 meaning any material containing more than 1 percent asbestos, as determined using the method specified in 40 CFR 763, Subpart E, Appendix A, Section 1, Polarized Light Microscopy, that, when dry, cannot be crumbled, pulverized or reduced to powder by hand pressure.

jj. Nonfriable ACM (Category I): A NESHAP term defined in 40 CFR 61, Subpart E and EPA 340/1-90-018 meaning asbestos-containing packings, gaskets, resilient floor covering, and asphalt roofing products containing more than 1 percent asbestos as determined using the method specified in 40 CFR 763, Subpart F, Appendix A, Section 1, Polarized Light Microscopy.

kk. Nonfriable ACM (Category II): A NESHAP term defined in 40 CFR 61, Subpart E and EPA 340/1-90-018 meaning any material, excluding Category I nonfriable ACM, containing more than 1 percent asbestos, as determined using the methods specified in 40 CFR 763, Subpart F, Appendix A, Section 1, Polarized Light Microscopy, that when dry, cannot be crumbled, pulverized, or reduced to powder by hand pressure.

ll. Permissible Exposure Limits (PELs):

(1) PEL-Time weighted average(TWA): Concentration of asbestos not in excess of 0.1 fibers per cubic centimeter of air (f/cc) as an 8 hour time weighted average (TWA), as determined by the method prescribed in 29 CFR 1926, Section .1101, Appendix A, or the

current version of NIOSH Pub No. 84-100 analytical method 7400.

(2) PEL-Excursion Limit: An airborne concentration of asbestos not in excess of 1.0 f/cc of air as averaged over a sampling period of 30 minutes as determined by the method prescribed in 29 CFR 1926, Section .1101, Appendix A, or the current version of NIOSH Pub No. 84-100 analytical method 7400.

mm. Regulated Area: An OSHA term defined in 29 CFR 1926, Section .1101 meaning an area established by the Contractor to demarcate areas where Class I, II, and III asbestos work is conducted; also any adjoining area where debris and waste from such asbestos work accumulate; and an area within which airborne concentrations of asbestos exceed, or there is a reasonable possibility they may exceed, the permissible exposure limit.

nn. Removal: All operations where ACM is taken out or stripped from structures or substrates, and includes demolition operations.

oo. Repair: Overhauling, rebuilding, reconstructing, or reconditioning of structures or substrates, including encapsulation or other repair of ACM attached to structures or substrates. If the amount of asbestos so "disturbed" cannot be contained in 1 standard glovebag or waste bag, Class I precautions are required.

pp. Spills/Emergency Cleanups: Cleanup of sizable amounts of asbestos waste and debris which has occurred, for example, when water damage occurs in a building, and sizable amounts of ACM are dislodged. A Competent Person evaluates the site and ACM to be handled, and based on the type, condition and extent of the dislodged material, classifies the cleanup as Class I, II, or III. Only if the material was intact and the cleanup involves mere contact of ACM, rather than disturbance, could there be a Class IV classification.

qq. Surfacing ACM: Asbestos-containing material which contains more than 1% asbestos and is sprayed-on, troweled-on, or otherwise applied to surfaces, such as acoustical plaster on ceilings and fireproofing materials on structural members, or other materials on surfaces for acoustical, fireproofing, or other purposes.

rr. Thermal system insulation (TSI) ACM: ACM which contains more than 1% asbestos and is applied to pipes, fittings, boilers, breeching, tanks, ducts, or other interior structural components to prevent heat loss or gain or water condensation.

ss. Transite: A generic name for asbestos cement wallboard and pipe.

tt. Worker: Individual (not designated as the Competent Person or a supervisor) who performs asbestos work and has completed asbestos worker training required by 29 CFR 1926, Section .1101, to include EPA Model Accreditation Plan (MAP) "Worker" training; accreditation required by 40 CFR 763, Subpart E, Appendix C, if required by the OSHA Class of work to be performed or by the state where the work is to be performed.

1.3 DESCRIPTION OF WORK

The work covered by this section includes the removal of asbestos-containing materials (ACM) which are encountered during demolition activities associated with this project and describes procedures and equipment required to protect workers and occupants of the regulated area from contact with airborne asbestos fibers and ACM dust and debris. Activities include OSHA Class I and Class II work operations involving ACM. The work also includes containment and storage, transportation and disposal of the generated ACM wastes. More specific operational procedures shall be detailed in the required Accident Prevention Plan and its subcomponents, the Asbestos Hazard Abatement Plan and Activity Hazard Analyses required in paragraph SAFETY AND HEALTH PROGRAM AND PLANS.

1.3.1 Abatement Work Tasks

The specific ACM to be abated is identified on attached Table 1 from inspection surveys conducted by others. Contractor will provide a summary of work task data elements for each individual ACM abatement work task to include the appropriate RESPONSE ACTION DETAIL SHEET (item to be abated and methods to be used) and SET-UP DETAIL SHEETS (containment techniques to include safety precautions and methods)with an example included in Table 1, "Individual Work Task Data Elements" at the end of this section.

Contractor will provde "Individual Work Task Data Elements" and "Response Action Detail Sheets" to the Base Environmental office prior to beginning work. "Individual Work Task Data Elements" shall follow all Federal, State, and Local regulations pertaining to ACM abatement.

1.3.2 Unexpected Discovery of Asbestos

For any previously untested building components suspected to contain asbestos and located in areas impacted by the work, the Contractor shall notify the Contracting Officer (CO) who will have the option of ordering up to 10 bulk samples to be obtained at the Contractor's expense and delivered to a laboratory accredited under the National Institute of Standards and Technology (NIST) "National Voluntary Laboratory Accreditation Program (NVLAP)" and analyzed by PLM at no additional cost to the Government. Any additional components identified as ACM that have been approved by the Contracting Officer for removal shall be removed by the Contractor and will be paid for by an equitable adjustment to the contract price under the CONTRACT CLAUSE titled "changes". Sampling activities undertaken to determine the presence of additional ACM shall be conducted by personnel who have successfully completed the EPA Model Accreditation Plan (MAP) "Building Inspector" training course required by 40 CFR 763, Subpart E, Appendix C.

1.4 SUBMITTALS

The following shall be submitted in accordance with Section 01330 SUBMITTAL PROCEDURES:

SD-03 Product Data

Respiratory Protection Program

Records of the respirator program.

Cleanup and Disposal

Waste shipment records. Weigh bills and delivery tickets shall

be furnished for information only.

Detailed Drawings

Descriptions, detail project drawings, and site layout to include worksite containment area techniques, local exhaust ventilation system locations, decontamination units and load-out units, other temporary waste storage facility, access tunnels, location of temporary utilities (electrical, water, sewer) and boundaries of each regulated area.

Materials and Equipment

Manufacturer's catalog data for all materials and equipment to be used in the work, including brand name, model, capacity, performance characteristics and any other pertinent information. Test results and certificates from the manufacturer of encapsulants substantiating compliance with performance requirements of this specification. Material Safety Data Sheets for all chemicals to be used onsite in the same format as implemented in the Contractor's HAZARD COMMUNICATION PROGRAM. Data shall include, but shall not be limited to, the following items:

a. High Efficiency Filtered Air (HEPA) local exhaust equipment

b. Vacuum cleaning equipment

c. Pressure differential monitor for HEPA local exhaust equipment

d. Air monitoring equipment

e. Respirators

f. Personal protective clothing and equipment

(1) Coveralls
(2) Underclothing
(3) Other work clothing
(4) Foot coverings
(5) Hard hats
(6) Eye protection
(7) Other items required and approved by Contractors Designated IH and Competent Person

g. Glovebag

h. Duct Tape

i. Disposal Containers

(1) Disposal bags
(2) Fiberboard drums
(3) Paperboard boxes

j. Sheet Plastic

(1) Polyethylene Sheet - General

(2) Polyethylene Sheet - Flame Resistant
(3) Polyethylene Sheet - Reinforced

k. Wetting Agent

(1) Amended Water
(2) Removal encapsulant

l. Strippable Coating

m. Prefabricated Decontamination Unit

n. Other items

o. Chemical encapsulant

p. Chemical encasement materials

q. Material Safety Data Sheets (for all chemicals proposed)

Qualifications

A written report providing evidence of qualifications for personnel, facilities and equipment assigned to the work.

Training Program

A copy of the written project site-specific training material as indicated in 29 CFR 1926, Section .1101 that will be used to train onsite employees. The training document shall be signed by the Contractor's Designated IH and Competent Person.

Medical Requirements

Physician's written opinion.

Encapsulants

Certificates stating that encapsulants meet the applicable specified performance requirements.

SD-06 Test Reports

Exposure Assessment and Air Monitoring

Initial exposure assessments, negative exposure assessments, air-monitoring results and documentation.

Local Exhaust Ventilation

Pressure differential recordings.

Licenses, Permits and Notifications

Licenses, permits, and notifications.

SD-07 Certificates

Vacuum, Filtration and Ventilation Equipment

Manufacturer's certifications showing compliance with ANSI Z9.2 for:

a. Vacuums.

b. Water filtration equipment.

c. Ventilation equipment.

d. Other equipment required to contain airborne asbestos fibers.

1.5 QUALIFICATIONS

1.5.1 Written Qualifications and Organization Report

The Contractor shall furnish a written qualifications and organization report providing evidence of qualifications of the Contractor, Contractor's Project Supervisor, Designated Competent Person, supervisors and workers; Designated IH (person assigned to project and firm name); independent testing laboratory (including name of firm, principal, and analysts who will perform analyses); all subcontractors to be used including disposal transportation and disposal facility firms, subcontractor supervisors, subcontractor workers; and any others assigned to perform asbestos abatement and support activities. The report shall include an organization chart showing the Contractor's staff organization for this project by name and title, chain of command and reporting relationship with all subcontractors. The report shall be signed by the Contractor, the Contractor's onsite project manager, Designated Competent Person, Designated IH, designated testing laboratory and the principals of all subcontractors to be used. The Contractor shall include the following statement in the report: "By signing this report I certify that the personnel I am responsible for during the course of this project fully understand the contents of 29 CFR 1926, Section .1101, 40 CFR 61, Subpart M, and the federal, state and local requirements specified in paragraph SAFETY AND HEALTH PROGRAM AND PLANS for those asbestos abatement activities that they will be involved in."

1.5.2 Specific Requirements

The Contractor shall designate in writing, personnel meeting the following qualifications:

a. Designated Competent Person: The name, address, telephone number, and resume of the Contractor's Designated Competent Person shall be provided. Evidence that the full-time Designated Competent Person is qualified in accordance with 29 CFR 1926, Sections .32 and .1101, has EPA Model Accreditation Plan (MAP) "Contractor/Supervisor" training accreditation required by 40 CFR 763, Subpart E, Appendix C, and is experienced in the administration and supervision of asbestos abatement projects, including exposure assessment and monitoring, work practices, abatement methods, protective measures for personnel, setting up and inspecting asbestos abatement work areas, evaluating the integrity of containment barriers, placement and operation of local exhaust systems, ACM generated waste containment and disposal procedures, decontamination units installation and maintenance requirements, site safety and health requirements, notification of other employees onsite, etc. The duties of the

Competent Person shall include the following: controlling entry to and exit from the regulated area; supervising any employee exposure monitoring required by 29 CFR 1926, Section .1101; ensuring that all employees working within a regulated area wear the appropriate personal protective equipment (PPE), are trained in the use of appropriate methods of exposure control, and use the hygiene facilities and decontamination procedures specified; and ensuring that engineering controls in use are in proper operating conditions and are functioning properly. The Designated Competent Person shall be responsible for compliance with applicable federal, state and local requirements, the Contractor's Accident Prevention Plan and Asbestos Hazard Abatement Plan. The Designated Competent Person shall provide, and the Contractor shall submit, the "Contractor/Supervisor" course completion certificate and the most recent certificate for required refresher training with the employee "Certificate of Worker Acknowledgment" required by this paragraph. The Contractor shall submit evidence that this person has a minimum of 2 years of on-the-job asbestos abatement experience relevant to OSHA competent person requirements. The Designated Competent Person shall be onsite at all times during the conduct of this project.

b. Project and Other Supervisors: The Contractor shall provide the name, address, telephone number, and resume of the Project Supervisor and other supervisors who have responsibility to implement the Accident Prevention Plan, including the Asbestos Hazard Abatement Plan and Activity Hazard Analyses, the authority to direct work performed under this contract and verify compliance, and have EPA Model Accreditation Plan (MAP) "Contractor/Supervisor" training accreditation required by 40 CFR 763, Subpart E, Appendix C. The Project Supervisor and other supervisors shall provide, and the Contractor shall submit, the "Contractor/Supervisor" course completion certificate and the most recent certificate for required refresher training with the employee "Certificate of Worker Acknowledgment" required by this paragraph. The Contractor shall submit evidence that the Project Supervisor has a minimum of 2 years of on-the-job asbestos abatement experience relevant to project supervisor responsibilities and the other supervisors have a minimum of 2 year on-the-job asbestos abatement experience commensurate with the responsibilities they will have on this project.

c. Designated Industrial Hygienist: The Contractor shall provide the name, address, telephone number, resume and other information specified below for the Industrial Hygienist (IH) selected to prepare the Contractor's Asbestos Hazard Abatement Plan, prepare and perform training, direct air monitoring and assist the Contractor's Competent Person in implementing and ensuring that safety and health requirements are complied with during the performance of all required work. The Designated IH shall be a person who is board certified in the practice of industrial hygiene as determined and documented by the American Board of Industrial Hygiene (ABIH), has EPA Model Accreditation Plan (MAP) "Contractor/Supervisor" training accreditation required by 40 CFR 763, Subpart E, Appendix C, and has a minimum of 2 years of comprehensive experience in planning and overseeing asbestos abatement activities. The Designated IH shall provide, and the Contractor shall submit, the "Contractor/Supervisor" course completion certificate and the most recent certificate for

required refresher training with the employee "Certificate of Worker Acknowledgment" required by this paragraph. The Designated IH shall be completely independent from the Contractor according to federal, state, or local regulations; that is, shall not be a Contractor's employee or be an employee or principal of a firm in a business relationship with the Contractor negating such independent status. A copy of the Designated IH's current valid ABIH certification shall be included. The Designated IH shall be onsite at all times for the duration of asbestos activities and shall be available for emergencies. In addition, the Designated IH shall prepare, and the Contractor shall submit, the name, address, telephone numbers and resumes of additional IH's and industrial hygiene technicians (IHT) who will be assisting the Designated IH in performing onsite tasks. IHs and IHTs supporting the Designated IH shall have a minimum of 2 years of practical onsite asbestos abatement experience. The formal reporting relationship between the Designated IH and the support IHs and IHTs, the Designated Competent Person, and the Contractor shall be indicated.

d. Asbestos Abatement Workers: Asbestos abatement workers shall meet the requirements contained in 29 CFR 1926, Section .1101, 40 CFR 61, Subpart M, and other applicable federal, state and local requirements. Worker training documentation shall be provided as required on the "Certificate of Workers Acknowledgment" in this paragraph.

e. Worker Training and Certification of Worker Acknowledgment: Training documentation will be required for each employee who will perform OSHA Class I or Class II asbestos abatement operations. Such documentation shall be submitted on a Contractor generated form titled "Certificate of Workers Acknowledgment", to be completed for each employee in the same format and containing the same information as the example certificate at the end of this section. Training course completion certificates (initial and most recent update refresher) required by the information checked on the form shall be attached.

f. Physician: The Contractor shall provide the name, medical qualifications, address, telephone number and resume of the physician who will or has performed the medical examinations and evaluations of the persons who will conduct the asbestos abatement work tasks. The physician shall be currently licensed by the state where the workers will be or have been examined, have expertise in pneumoconiosis and shall be responsible for the determination of medical surveillance protocols and for review of examination/test results performed in compliance with 29 CFR 1926, Section .1101 and paragraph MEDICAL REQUIREMENTS. The physician shall be familiar with the site's hazards and the scope of this project.

g. First Aid and CPR Trained Persons: The names of at least 2 persons who are currently trained in first aid and CPR by the American Red Cross or other approved agency shall be designated and shall be onsite at all times during site operations. They shall be trained in universal precautions and the use of PPE as described in the Bloodborne Pathogens Standard of 29 CFR 1910, Section .1030 and shall be included in the Contractor's Bloodborne Pathogen Program. These persons may perform other duties but

shall be immediately available to render first aid when needed. A copy of each designated person's current valid First Aid and CPR certificate shall be provided.

h. Independent Testing Laboratory: The Contractor shall provide the name, address and telephone number of the independent testing laboratory selected to perform the sample analyses and report the results. The testing laboratory shall be completely independent from the Contractor as recognized by federal, state or local regulations. Written verification of the following criteria, signed by the testing laboratory principal and the Contractor, shall be submitted:

(1) Phase contrast microscopy (PCM): The laboratory is fully equipped and proficient in conducting PCM of airborne samples using the methods specified by 29 CFR 1926, Section .1101, OSHA method ID-160, the most current version of NIOSH Pub No. 84-100 Method 7400, and NIOSH Pub No. 84-100 Method 7402, transmission electron microscopy (TEM); the laboratory is currently judged proficient (classified as acceptable) in counting airborne asbestos samples by PCM by successful participation in each of the last 4 rounds in the American Industrial Hygiene Association (AIHA) Proficiency Analytical Testing (PAT) Program; the names of the selected microscopists who will analyze airborne samples by PCM with verified documentation of their proficiency to conduct PCM analyses by being judged proficient in counting samples as current participating analysts in the AIHA PAT Program, and having successfully completed the Asbestos Sampling and Analysis course (NIOSH 582 or equivalent) with a copy of course completion certificate provided; when the PCM analysis is to be conducted onsite, documentation shall be provided certifying that the onsite analyst meets the same requirements.

(2) Polarized light microscopy (PLM): The laboratory is fully equipped and proficient in conducting PLM analyses of suspect ACM bulk samples in accordance with 40 CFR 763, Subpart E, Appendix E; the laboratory is currently accredited by NIST under the NVLAP for bulk asbestos analysis and will use analysts (names shall be provided) with demonstrated proficiency to conduct PLM to include its application to the identification and quantification of asbestos content.

(3) Transmission electron microscopy (TEM): The laboratory is fully equipped and proficient in conducting TEM analysis of airborne samples using the mandatory method specified by 40 CFR 763, Subpart E, Appendix E; the laboratory is currently accredited by NIST under the NVLAP for airborne sample analysis of asbestos by TEM; the laboratory will use analysts (names shall be provided) that are currently evaluated as competent with demonstrated proficiency under the NIST NVLAP for airborne sample analysis of asbestos by TEM.

(4) PCM/TEM: The laboratory is fully equipped and each analyst (name shall be provided) possesses demonstrated proficiency in conducting PCM and TEM analysis of airborne samples using NIOSH Pub No. 84-100Method 7400 PCM and NIOSH Pub No. 84-100 Method 7402 (TEM confirmation of asbestos content of PCM results) from the same filter.

i. Disposal Facility, Transporter: The Contractor shall provide written evidence that the landfill to be used is approved for asbestos disposal by the USEPA, State and Local regulatory agencies. Copies of signed agreements between the Contractor (including subcontractors and transporters) and the asbestos waste disposal facility to accept and dispose of all asbestos containing waste generated during the performance of this contract shall be provided. Qualifications shall be provided for each subcontractor or transporter to be used, indicating previous experience in transport and disposal of asbestos waste to include all required state and local waste hauler requirements for asbestos. The Contractor and transporters shall meet the DOT requirements of 49 CFR 171, 49 CFR 172, and 49 CFR 173 as well as registration requirements of 49 CFR 107 and other applicable state or local requirements. The disposal facility shall meet the requirements of 40 CFR 61, Sections .154 or .155, as required in 40 CFR 61, Section .150(b), and other applicable state or local requirements.

1.5.3 Federal, State or Local Citations on Previous Projects

The Contractor and all subcontractors shall submit a statement, signed by an officer of the company, containing a record of any citations issued by Federal, State or local regulatory agencies relating to asbestos activities (including projects, dates, and resolutions); a list of penalties incurred through non-compliance with asbestos project specifications, including liquidated damages, overruns in scheduled time limitations and resolutions; and situations in which an asbestos-related contract has been terminated (including projects, dates, and reasons for terminations). If there are none, a negative declaration signed by an officer of the company shall be provided.

1.6 REGULATORY REQUIREMENTS

In addition to detailed requirements of this specification, work performed under this contract shall comply with EM 385-1-1, applicable federal, state, and local laws, ordinances, criteria, rules and regulations regarding handling, storing, transporting, and disposing of asbestos waste materials. This includes, but is not limited to, OSHA standards, 29 CFR 1926, especially Section .1101, 40 CFR 61, Subpart M and 40 CFR 763. Matters of interpretation of standards shall be submitted to the appropriate administrative agency for resolution before starting work. Where the requirements of this specification, applicable laws, criteria, ordinances, regulations, and referenced documents vary, the most stringent requirements shall apply. The following state and local laws, rules and regulations regarding demolition, removal, encapsulation, construction alteration, repair, maintenance, renovation, spill/emergency cleanup, housekeeping, handling, storing, transporting and disposing of asbestos material apply:

Code of Federal Regulations (CFR) Publications:

OSHA Standards

29 CFR 1926.1101	Asbestos
29 CFR 1910.1001	General Industry
29 CFR 1910.134	Respiratory Protection
29 CFR 1910.145	Specifications for Accident

Code of Federal Regulations (CFR) Publications:	Prevention Signs and Tags
29 CFR 1910.1200	Hazard Communication
29 CFR 1926.59	Hazard Communication
29 CFR 1926.200	Accident Prevention Signs and Tags
29 CFR 1910.120	Hazardous Waste Operations and Emergency Response
29 CFR 1926.55	Gases, Vapors, Fumes, Dusts, and Mists

EPA Standards

40 CFR 61, Subpart A	General Provisions
40 CFR 61, Subpart M	National Emission Standard for Asbestos
49 CFR 171	Department of Transportation
49 CFR 172	Department of Transportation

ANSI Publications:

ANSI Z9.2	(1991)Fundamentals Governing The Design and Operation of Local Exhaust Systems
ANSI Z88.2	(1992)Practices for Respiratory Protection
ANSI Z89	Hard Hats
ANSI Z87	Protective Eyewear
ANSI Z41	Safety Shoes
ANSI Z88	Practices for Respiratory Protection

Underwriters Laboratories, Inc. (UL) Publication:

UL 586	(1990)Standard for Test Performance of HEPA Filter Units

1.7 SAFETY AND HEALTH PROGRAM AND PLANS

The Contractor shall develop and submit a written comprehensive site-specific Accident Prevention Plan at least 15 days prior to the preconstruction conference. The Accident Prevention Plan shall address requirements of EM 385-1-1, Appendix A, covering onsite work to be performed by the Contractor and subcontractors. The Accident Prevention Plan shall incorporate an Asbestos Hazard Abatement Plan, and Activity Hazard Analyses as separate appendices into 1 site specific Accident Prevention Plan document. Any portions of the Contractor's overall Safety and Health Program that are referenced in the Accident Prevention Plan, e.g., respirator program, hazard communication program, confined space

entry program, etc., shall be included as appendices to the Accident Prevention Plan. The plan shall take into consideration all the individual asbestos abatement work tasks identified in Table 1. The plan shall be prepared, signed (and sealed, including certification number if required), and dated by the Contractor's Designated IH, Competent Person, and Project Supervisor.

1.7.1 Asbestos Hazard Abatement Plan Appendix

The Asbestos Hazard Abatement Plan appendix to the Accident Prevention Plan shall include, but not be limited to, the following:

a. The personal protective equipment to be used;

b. The location and description of regulated areas including clean and dirty areas,access tunnels, and decontamination unit (clean room, shower room, equipment room, storage areas such as load-out unit);

c. Initial exposure assessment in accordance with 29 CFR 1926, Section .1101;

d. Level of supervision;

e. Method of notification of other employers at the worksite;

f. Abatement method to include containment and control procedures;

g. Interface of trades involved in the construction;

h. Sequencing of asbestos related work;

i. Storage and disposal procedures and plan;

j. Type of wetting agent and asbestos encapsulant to be used;

k. Location of local exhaust equipment;

l. Air monitoring methods (personal, environmental and clearance);

m. Bulk sampling and analytical methods (if required);

n. A detailed description of the method to be employed in order to control the spread of ACM wastes and airborne fiber concentrations;

o. Fire and medical emergency response procedures;

p. The security procedures to be used for all regulated areas.

1.7.2 Activity Hazard Analyses Appendix

Activity Hazard Analyses, for each major phase of work, shall be submitted and updated during the project. The Activity Hazard Analyses format shall be in accordance with EM 385-1-1 (Figure 1-1). The analysis shall define the activities to be performed for a major phase of work, identify the sequence of work, the specific hazards anticipated, and the control measures to be implemented to eliminate or reduce each hazard to an acceptable level. Work shall not proceed on that phase until the Activity Hazard Analyses has been accepted and a preparatory meeting has been

conducted by the Contractor to discuss its contents with everyone engaged in the activities, including the onsite Government representatives. The Activity Hazard Analyses shall be continuously reviewed and, when appropriate, modified to address changing site conditions or operations.

1.8 PRECONSTRUCTION CONFERENCE AND ONSITE SAFETY

The Contractor and the Contractor's Designated Competent Person, Project Supervisor, and Designated IH shall meet with the Contracting Officer prior to beginning work at a safety preconstruction conference to discuss the details of the Contractor's submitted Accident Prevention Plan to include the Asbestos Hazard Abatement Plan and Activity Hazard Analyses appendices. Deficiencies in the Accident Prevention Plan will be discussed and the Accident Prevention Plan shall be revised to correct the deficiencies and resubmitted for acceptance. Any changes required in the specification as a result of the Accident Prevention Plan shall be identified specifically in the plan to allow for free discussion and acceptance by the Contracting Officer, prior to the start of work. Onsite work shall not begin until the Accident Prevention Plan has been accepted. A copy of the written Accident Prevention Plan shall be maintained onsite. Changes and modifications to the accepted Accident Prevention Plan shall be made with the knowledge and concurrence of the Designated IH, the Project Supervisor, Designated Competent Person, and the Contracting Officer. Should any unforeseen hazard become evident during the performance of the work, the Designated IH shall bring such hazard to the attention of the Project Supervisor, Designated Competent Person, and the Contracting Officer, both verbally and in writing, for resolution as soon as possible. In the interim, all necessary action shall be taken by the Contractor to restore and maintain safe working conditions in order to safeguard onsite personnel, visitors, the public, and the environment. Once accepted by the Contracting Officer, the Accident Prevention Plan, including the Asbestos Hazard Abatement Plan and Activity Hazard Analyses will be enforced as if an addition to the contract. Disregarding the provisions of this contract or the accepted Accident Prevention Plan will be cause for stopping of work, at the discretion of the Contracting Officer, until the matter has been rectified.

1.9 SECURITY

A log book shall be kept documenting entry into and out of the regulated area. Entry into regulated areas shall only be by personnel authorized by the Contractor and the Contracting Officer. Personnel authorized to enter regulated areas shall be trained, be medically evaluated, and wear the required personal protective equipment for the specific regulated area to be entered.

1.10 MEDICAL REQUIREMENTS

Medical requirements shall conform to 29 CFR 1926, Section .1101.

1.10.1 Medical Examinations

Before being exposed to airborne asbestos fibers, workers shall be provided with a medical examination as required by 29 CFR 1926, Section .1101 and other pertinent state or local requirements. This requirement shall have been satisfied within the last 12 months. The same medical examination shall be given on an annual basis to employees engaged in an occupation involving asbestos and within 30 calendar days before or after the termination of employment in such occupation. X-ray films of asbestos workers shall be identified to the consulting radiologist and medical

record jackets shall be marked with the word "asbestos."

1.10.1.1 Information Provided to the Physician

The Contractor shall provide the following information in writing to the examining physician:

a. A copy of 29 CFR 1926, Section .1101 and Appendices D, E, G, and I;

b. A description of the affected employee's duties as they relate to the employee's exposure;

c. The employee's representative exposure level or anticipated exposure level;

d. A description of any personal protective and respiratory equipment used or to be used;

e. Information from previous medical examinations of the affected employee that is not otherwise available to the examining physician.

1.10.1.2 Written Medical Opinion

For each worker, a written medical opinion prepared and signed by a licensed physician indicating the following:

a. Summary of the results of the examination.

b. The potential for an existing physiological condition that would place the employee at an increased risk of health impairment from exposure to asbestos.

c. The ability of the individual to wear personal protective equipment, including respirators, while performing strenuous work tasks under cold and/or heat stress conditions.

d. A statement that the employee has been informed of the results of the examination, provided with a copy of the results, informed of the increased risk of lung cancer attributable to the combined effect of smoking and asbestos exposure, and informed of any medical condition that may result from asbestos exposure.

1.10.2 Medical and Exposure Records

Complete and accurate records shall be maintained of each employee's medical examinations, medical records, and exposure data, as required by 29 CFR 1910, Section .1910.20 and 29 CFR 1926, Section .1101 for a period of 30 years after termination of employment. Records of the required medical examinations and exposure data shall be made available, for inspection and copying, to the Assistant Secretary of Labor for Occupational Safety and Health (OSHA) or authorized representatives of the employee and an employee's physician upon request of the employee or former employee. A copy of the required medical certification for each employee shall be maintained on file at the worksite for review, as requested by the Contracting Officer or the representatives.

1.11 TRAINING PROGRAM

1.11.1 General Training Requirements

The Contractor shall establish a training program as specified by EPA Model Accreditation Plan (MAP), training requirements at 40 CFR 763, Subpart E, Appendix C, the State of Virginia, OSHA requirements at 29 CFR 1926, Section .1101(k)(9), and this specification. Contractor employees shall complete the required training for the type of work they are to perform and such training shall be documented and provided to the Contracting Officer as specified in paragraph QUALIFICATIONS.

1.11.2 Project Specific Training

Prior to commencement of work, each worker shall be instructed by the Contractor's Designated IH and Competent Person in the following project specific training:

a. The hazards and health effects of the specific types of ACM to be abated;

b. The content and requirements of the Contractor's Accident Prevention Plan to include the Asbestos Hazard Abatement Plan and Activity Hazard Analyses and site-specific safety and health precautions;

c. Hazard Communication Program;

d. Hands-on training for each asbestos abatement technique to be employed;

e. Heat and/or cold stress monitoring specific to this project;

f. Air monitoring program and procedures;

g. Medical surveillance to include medical and exposure record-keeping procedures;

h. The association of cigarette smoke and asbestos-related disease;

i. Security procedures;

j. Specific work practice controls and engineering controls required for each Class of work in accordance with 29 CFR 1926, Section .1101.

1.12 RESPIRATORY PROTECTION PROGRAM

The Contractor's Designated IH shall establish in writing, and implement a respiratory protection program in accordance with 29 CFR 1926, Section .1101, 29 CFR 1910, Section .134, ANSI Z88.2, CGA G-7, CGA G-7.1 and DETAIL SHEET 12. The Contractor's Designated IH shall establish minimum respiratory protection requirements based on measured or anticipated levels of airborne asbestos fiber concentrations encountered during the performance of the asbestos abatement work. The Contractor's respiratory protection program shall include, but not be limited to, the following elements:

a. The company policy, used for the assignment of individual responsibility, accountability, and implementation of the respiratory protection program.

b. The standard operating procedures covering the selection and use of respirators. Respiratory selection shall be determined by the hazard to which the worker is exposed.

c. Medical evaluation of each user to verify that the worker may be assigned to an activity where respiratory protection is required.

d. Training in the proper use and limitations of respirators.

e. Respirator fit-testing, i.e., quantitative, qualitative and individual functional fit checks.

f. Regular cleaning and disinfection of respirators.

g. Routine inspection of respirators during cleaning and after each use when designated for emergency use.

h. Storage of respirators in convenient, clean, and sanitary locations.

i. Surveillance of regulated area conditions and degree of employee exposure (e.g., through air monitoring).

j. Regular evaluation of the continued effectiveness of the respiratory protection program.

k. Recognition and procedures for the resolution of special problems as they affect respirator use (e.g., no facial hair that comes between the respirator face piece and face or interferes with valve function; prescription eye wear usage; contact lenses usage; etc.).

l. Proper training in putting on and removing respirators.

1.12.1 Respiratory Fit Testing

A qualitative or quantitative fit test conforming to 29 CFR 1926, Section 1101, Appendix C shall be conducted by the Contractor's Designated IH for each Contractor worker required to wear a respirator, and for the Contracting Officer and authorized visitors who enter a regulated area where respirators are required to be worn. A respirator fit test shall be performed for each worker wearing a negative-pressure respirator prior to initially wearing a respirator on this project and every 6 months thereafter. The qualitative fit tests may be used only for testing the fit of half-mask respirators where they are permitted to be worn, or of full-facepiece air purifying respirators where they are worn at levels at which half-facepiece air purifying respirators are permitted. If physical changes develop that will affect the fit, a new fit test for the worker shall be performed. Functional fit checks shall be performed by employees each time a respirator is put on and in accordance with the manufacturer's recommendation.

1.12.2 Respirator Selection and Use Requirements

The Contractor shall provide respirators, and ensure that they are used as required by 29 CFR 1926, Section .1101 and in accordance with the manufacturer's recommendations. Respirators shall be jointly approved by the Mine Safety and Health Administration and the National Institute for

Occupational Safety and Health (MSHA/NIOSH), or by NIOSH, under the provisions of 42 CFR 84, for use in environments containing airborne asbestos fibers. Personnel who handle ACM, enter regulated areas that require the wearing of a respirator, or who are otherwise carrying out abatement activities that require the wearing of a respirator, shall be provided with approved respirators that are fully protective of the worker at the measured or anticipated airborne asbestos concentration level to be encountered. For air-purifying respirators, the particulate filter portion of the cartridges or canister approved for use in airborne asbestos environments shall be high-efficiency particulate air (HEPA). The initial respirator selection and the decisions regarding the upgrading or downgrading of respirator type shall be made by the Contractor's Designated IH based on the measured or anticipated airborne asbestos fiber concentrations to be encountered. Recommendations made by the Contractor's Designated IH to downgrade respirator type shall be submitted in writing to the Contracting Officer. The Contractor's Designated Competent Person in consultation with the Designated IH, shall have the authority to take immediate action to upgrade or downgrade respiratory type when there is an immediate danger to the health and safety of the wearer. Respirators shall be used in the following circumstances:

a. During all Class I asbestos jobs.

b. During all Class II work where the ACM is not removed in a substantially intact state.

c. During all Class II work which is not performed using wet methods. Respirators need not be worn during removal of ACM from sloped roofs when a negative exposure assessment has been made and ACM is removed in an intact state.

d. During all Class II asbestos jobs where the Contractor does not produce a negative exposure assessment.

e. During all Class IV work performed within regulated areas where employees performing other work are required to wear respirators.

f. During all work where employees are exposed above the PEL-TWA or PEL-Excursion Limit.

g. In emergencies

1.12.3 Class I Work

The Contractor shall provide: (1) a tight-fitting, powered air purifying respirator equipped with high efficiency filters, or (2) a full-facepiece supplied air respirator operated in the pressure demand mode, equipped with HEPA egress cartridges, or (3) an auxiliary positive pressure self-contained breathing apparatus, for all employees within the regulated area where Class I work is being performed; provided that a negative exposure assessment has not been produced, and that the exposure level will not exceed 1 f/cc as an 8-hour time weighted average. A full-facepiece supplied air respirator, operated in the pressure demand mode, equipped with an auxiliary positive pressure self-contained breathing apparatus shall be provided under such conditions, if the exposure assessment indicates exposure levels above 1 f/cc as an 8-hour time weighted average.

1.12.4 Class II and III Work

The Contractor shall provide an air purifying respirator, other than a disposable respirator, equipped with high-efficiency filters whenever the employee performs Class II and III asbestos jobs where the Contractor does not produce a negative exposure assessment.

1.12.5 Sanitation

Employees who wear respirators shall be permitted to leave work areas to wash their faces and respirator facepieces whenever necessary to prevent skin irritation associated with respirator use.

1.13 HAZARD COMMUNICATION PROGRAM

A hazard communication program shall be established and implemented in accordance with 29 CFR 1926, Section .59. Material safety data sheets (MSDSs) shall be provided for all hazardous materials brought onto the worksite. One copy shall be provided to the Contracting Officer and 1 copy shall be included in the Contractor's Hazard Communication Program.

1.14 LICENSES, PERMITS AND NOTIFICATIONS

1.14.1 General Legal Requirements

Necessary licenses, permits and notifications shall be obtained in conjunction with the project's asbestos abatement, transportation and disposal actions and timely notification furnished of such actions as required by federal, state, regional, and local authorities. The Contractor shall notify the Regional Office of the USEPA and state's environmental protection agency responsible for asbestos air emissions and local air pollution control district/agency and state OSHA program and the Contracting Officer in writing, at least 20 days prior to the commencement of work, in accordance with 40 CFR 61, Subpart M, and state and local requirements to include the mandatory "Notification of Demolition and Renovation Record" form and other required notification documents. Notification shall be by Certified Mail, Return Receipt Requested. The Contractor shall furnish copies of the receipts to the Contracting Officer, in writing, prior to the commencement of work. Local fire department shall be notified 3 days before fire-proofing material is removed from a building and the notice shall specify whether or not the material contains asbestos. A copy of the rental company's written acknowledgment and agreement shall be provided as required by paragraph RENTAL EQUIPMENT. For licenses, permits, and notifications that the Contractor is responsible for obtaining, the Contractor shall pay any associated fees or other costs incurred.

1.14.2 Litigation and Notification

The Contractor shall notify the Contracting Officer if any of the following occur:

a. The Contractor or any of the subcontractors are served with notice of violation of any law, regulation, permit or license which relates to this contract;

b. Proceedings are commenced which could lead to revocation of related permits or licenses; permits, licenses or other Government authorizations relating to this contract are revoked;

c. Litigation is commenced which would affect this contract;

d. The Contractor or any of the subcontractors become aware that their equipment or facilities are not in compliance or may fail to comply in the future with applicable laws or regulations.

1.15 PERSONAL PROTECTIVE EQUIPMENT

Two complete sets of personal protective equipment shall be made available to the Contracting Officer and authorized visitors for entry to the regulated area. Contracting Officer and authorized visitors shall be provided with training equivalent to that provided to Contractor employees in the selection, fitting, and use of the required personal protective equipment and the site safety and health requirements. Contractor workers shall be provided with personal protective clothing and equipment and the Contractor shall ensure that it is worn properly. The Contractor's Designated IH and Designated Competent Person shall select and approve all the required personal protective clothing and equipment to be used.

1.15.1 Respirators

Respirators shall be in accordance with paragraph RESPIRATORY PROTECTION PROGRAM.

1.15.2 Whole Body Protection

Personnel exposed to airborne concentrations of asbestos that exceed the PELs, or for all OSHA Classes of work for which a required negative exposure assessment is not produced, shall be provided with whole body protection and such protection shall be worn properly. The Contractor's Designated IH and Competent Person shall select and approve the whole body protection to be used. The Competent Person shall examine work suits worn by employees at least once per work shift for rips or tears that may occur during performance of work. When rips or tears are detected while an employee is working, rips and tears shall be immediately mended, or the work suit shall be immediately replaced. Disposable whole body protection shall be disposed of as asbestos contaminated waste upon exiting from the regulated area. Reusable whole body protection worn shall be either disposed of as asbestos contaminated waste upon exiting from the regulated area or be properly laundered in accordance with 29 CFR 1926, Section .1101. Whole body protection used for asbestos abatement shall not be removed from the worksite by a worker to be cleaned. Recommendations made by the Contractor's Designated IH to downgrade whole body protection shall be submitted in writing to the Contracting Officer. The Contractor's Designated Competent Person, in consultation with the Designated IH, has the authority to take immediate action to upgrade or downgrade whole body protection when there is an immediate danger to the health and safety of the wearer.

1.15.2.1 Coveralls

Disposable-breathable coveralls with a zipper front shall be provided. Sleeves shall be secured at the wrists, and foot coverings secured at the ankles.

1.15.2.2 Underwear

Disposable underwear shall be provided. If reusable underwear are used, they shall be disposed of as asbestos contaminated waste or laundered in accordance with 29 CFR 1926, Section .1101. Asbestos abatement workers

shall not remove contaminated reusable underwear worn during abatement of ACM from the site to be laundered.

1.15.2.3 Work Clothing

An additional coverall shall be provided when the abatement and control method employed does not provide for the exit from the regulated area directly into an attached decontamination unit. Cloth work clothes for wear under the protective coverall, and foot coverings, shall be provided when work is being conducted in low temperature conditions. Cloth work clothes shall be either disposed of as asbestos contaminated waste or properly laundered in accordance with 29 CFR 1926, Section .1101.

1.15.2.4 Gloves

Gloves shall be provided to protect the hands. Where there is the potential for hand injuries (i.e., scrapes, punctures, cuts, etc.) a suitable glove shall be provided and used.

1.15.2.5 Foot Coverings

Cloth socks shall be provided and worn next to the skin. Footwear, as required by OSHA and EM 385-1-1, that is appropriate for safety and health hazards in the area shall be worn. Rubber boots shall be used in moist or wet areas. Reusable footwear removed from the regulated area shall be thoroughly decontaminated or disposed of as ACM waste. Disposable protective foot covering shall be disposed of as ACM waste. If rubber boots are not used, disposable foot covering shall be provided.

1.15.2.6 Head Covering

Hood type disposable head covering shall be provided. In addition, protective head gear (hard hats) shall be provided as required. Hard hats shall only be removed from the regulated area after being thoroughly decontaminated.

1.15.2.7 Protective Eye Wear

Eye protection provided shall be in accordance with ANSI Z87.1.

1.16 HYGIENE FACILITIES AND PRACTICES

The Contractor shall establish a decontamination area for the decontamination of employees, material and equipment. The Contractor shall ensure that employees enter and exit the regulated area through the decontamination area.

1.16.1 Shower Facilities

Shower facilities, when provided, shall comply with 29 CFR 1910, Section .141(d)(3).

1.16.2 3-Stage Decontamination Area

A temporary negative pressure decontamination unit that is adjacent and attached in a leak-tight manner to the regulated area shall be provided. Utilization of prefabricated units shall have prior approval of the Contracting Officer. The decontamination unit shall have an equipment room and a clean room separated by a shower that complies with 29 CFR 1910,

Section .141 (unless the Contractor can demonstrate that such facilities are not feasible). Equipment and surfaces of containers filled with ACM shall be cleaned prior to removing them from the equipment room or area. Surfaces of the equipment room shall be wet wiped 2 times after each shift. Materials used for wet wiping shall be disposed of as asbestos contaminated waste. Two separate lockers shall be provided for each asbestos worker, one in the equipment room and one in the clean room. Hot water service may be secured from the building hot water system provided backflow protection is installed by the Contractor at the point of connection. Should sufficient hot water be unavailable, the Contractor shall provide a minimum 40 gal. electric water heater with minimum recovery rate of 20 gal. per hour and a temperature controller for each showerhead. The Contractor shall provide a minimum of 2 showers. Instantaneous type in-line water heater may be incorporated at each shower head in lieu of hot water heater, upon approval by the Contracting Officer. Flow and temperature controls shall be located within the shower and shall be adjustable by the user. The wastewater pump shall be sized for 1.25 times the showerhead flow-rate at a pressure head sufficient to satisfy the filter head loss and discharge line losses. The pump shall supply a minimum 25 gpm flow with 35 ft. of pressure head. Used shower water shall be collected and filtered to remove asbestos contamination. Filters and residue shall be disposed of as asbestos contaminated material. Filtered water shall be discharged to the sanitary system. Wastewater filters shall be installed in series with the first stage pore size of 20 microns and the second stage pore size of 5 microns. The floor of the decontamination unit's clean room shall be kept dry and clean at all times. Water from the shower shall not be allowed to wet the floor in the clean room. Surfaces of the clean room and shower shall be wet-wiped 2 times after each shift change with a disinfectant solution. Proper housekeeping and hygiene requirements shall be maintained. Soap and towels shall be provided for showering, washing and drying. Any cloth towels provided shall be disposed of as ACM waste or shall be laundered in accordance with 29 CFR 1926, Section .1101.

1.16.3 Load-Out Unit

A temporary load-out unit that is adjacent and connected to the regulated area and access tunnel shall be provided. Utilization of prefabricated units shall have prior approval of the Contracting Officer. The load-out unit shall be attached in a leak-tight manner to each regulated area. Surfaces of the load-out unit and access tunnel shall be adequately wet-wiped 2 times after each shift change. Materials used for wet wiping shall be disposed of as asbestos contaminated waste.

1.16.4 Single Stage Decontamination Area

A decontamination area (equipment room/area) shall be provided for Class I work involving less than 25 feet or 10 square feet of TSI or surfacing ACM, and for Class II and Class III asbestos work operations where exposures exceed the PELs or where there is no negative exposure assessment produced before the operation. The equipment room or area shall be adjacent to the regulated area for the decontamination of employees, material, and their equipment which is contaminated with asbestos. The equipment room or area shall consist of an area covered by an impermeable drop cloth on the floor or horizontal working surface. The area must be of sufficient size to accommodate cleaning of equipment and removing personal protective equipment without spreading contamination beyond the area. Surfaces of the equipment room shall be wet wiped 2 times after each shift. Materials used for wet wiping shall be disposed of as asbestos

contaminated waste.

1.16.5 Decontamination Requirements for Class IV Work

The Contractor shall ensure that employees performing Class IV work within a regulated area comply with the hygiene practice required of employees performing work which has a higher classification within that regulated area, or the Contractor shall provide alternate decontamination area facilities for employees cleaning up debris and material which is TSI or surfacing ACM.

1.16.6 Decontamination Area Entry Procedures

The Contractor shall ensure that employees entering the decontamination area through the clean room or clean area:

a. Remove street clothing in the clean room or clean area and deposit it in lockers.

b. Put on protective clothing and respiratory protection before leaving the clean room or clean area.

c. Pass through the equipment room to enter the regulated area.

1.16.7 Decontamination Area Exit Procedures

The Contractor shall ensure that the following procedures are followed:

a. Before leaving the regulated area, respirators shall be worn while employees remove all gross contamination and debris from their work clothing using a HEPA vacuum.

b. Employees shall remove their protective clothing in the equipment room and deposit the clothing in labeled impermeable bags or containers for disposal and/or laundering.

c. Employees shall not remove their respirators in the equipment room.

d. Employees shall shower prior to entering the clean room. If a shower has not been located between the equipment room and the clean room or the work is performed outdoors, the Contractor shall ensure that employees engaged in Class I asbestos jobs: a) Remove asbestos contamination from their work suits in the equipment room or decontamination area using a HEPA vacuum before proceeding to a shower that is not adjacent to the work area; or b) Remove their contaminated work suits in the equipment room, without cleaning worksuits, and proceed to a shower that is not adjacent to the work area.

e. After showering, employees shall enter the clean room before changing into street clothes.

1.16.8 Lunch Areas

The Contractor shall provide lunch areas in which the airborne concentrations of asbestos are below 0.01 f/cc.

1.16.9 Smoking

Smoking, if allowed by the Contractor, shall only be permitted in designated areas approved by the Contracting Officer.

1.17 REGULATED AREAS

All Class I, II, and III asbestos work shall be conducted within regulated areas. The regulated area shall be demarcated to minimize the number of persons within the area and to protect persons outside the area from exposure to airborne asbestos. Where critical barriers or negative pressure enclosures are used, they shall demarcate the regulated area. Access to regulated areas shall be limited to authorized persons. The Contractor shall control access to regulated areas, ensure that only authorized personnel enter, and verify that Contractor required medical surveillance, training and respiratory protection program requirements are met prior to allowing entrance.

1.18 WARNING SIGNS AND TAPE

Warning signs and tape printed bilingually in English and Spanish in pictographs and graphics shall be provided at the regulated boundaries and entrances to regulated areas. The Contractor shall ensure that all personnel working in areas contiguous to regulated areas comprehend the warning signs. Signs shall be located to allow personnel to read the signs and take the necessary protective steps required before entering the area. Warning signs shall be in vertical format conforming to 29 CFR 1910 and 29 CFR 1926, Section .1101, a minimum of 20 by 14 inches, and displaying the following legend in the lower panel:

DANGER
ASBESTOS
CANCER AND LUNG DISEASE HAZARD
AUTHORIZED PERSONNEL ONLY
RESPIRATORS AND PROTECTIVE CLOTHING ARE REQUIRED IN THIS AREA

Spacing between lines shall be at least equal to the height of the upper of any two lines. Warning tape shall be provided. Decontamination unit signage shall be in compliance with all local, state, and federal regulations.

1.19 WARNING LABELS

Warning labels shall be affixed to all asbestos disposal containers used to contain asbestos materials, scrap, waste debris, and other products contaminated with asbestos. Containers with preprinted warning labels conforming to requirements are acceptable. Warning labels shall conform to 29 CFR 1926, Section .1101 and shall be of sufficient size to be clearly legible displaying the following legend:

DANGER
CONTAINS ASBESTOS FIBERS
AVOID CREATING DUST
CANCER AND LUNG DISEASE HAZARD

1.20 LOCAL EXHAUST VENTILATION

Local exhaust ventilation units shall conform to ANSI Z9.2 and 29 CFR 1926, Section .1101. Filters on local exhaust system equipment shall conform to ANSI Z9.2 and UL 586. Filter shall be UL labeled.

1.21 TOOLS

Vacuums shall be leak proof to the filter, equipped with HEPA filters, of sufficient capacity and necessary capture velocity at the nozzle or nozzle attachment to efficiently collect, transport and retain the ACM waste material. Power tools shall not be used to remove ACM unless the tool is equipped with effective, integral HEPA filtered exhaust ventilation capture and collection system, or has otherwise been approved for use by the Contracting Officer. Residual asbestos shall be removed from reusable tools prior to storage and reuse. Reusable tools shall be thoroughly decontaminated prior to being removed from regulated areas.

1.22 RENTAL EQUIPMENT

If rental equipment is to be used, written notification shall be provided to the rental agency, concerning the intended use of the equipment, the possibility of asbestos contamination of the equipment and the steps that will be taken to decontaminate such equipment. A written acceptance of the terms of the Contractor's notification shall be obtained from the rental agency.

1.23 AIR MONITORING EQUIPMENT

The Contractor's Designated IH shall approve air monitoring equipment to be used to collect samples. The equipment shall include, but shall not be limited to:

a. High-volume sampling pumps that can be calibrated and operated at a constant airflow up to 16 liters per minute when equipped with a sampling train of tubing and filter cassette.

b. Low-volume, battery powered, body-attachable, portable personal pumps that can be calibrated to a constant airflow up to approximately 3.5 liters per minute when equipped with a sampling train of tubing and filter cassette, and a self-contained rechargeable power pack capable of sustaining the calibrated flow rate for a minimum of 10 hours. The pumps shall also be equipped with an automatic flow control unit which shall maintain a constant flow, even as filter resistance increases due to accumulation of fiber and debris on the filter surface.

c. Single use standard 25 mm diameter cassette, open face, 0.8 micron pore size, mixed cellulose ester membrane filters and cassettes with 50 mm electrically conductive extension cowl, and shrink bands, to be used with low flow pumps in accordance with 29 CFR 1926, Section .1101 for personal air sampling.

d. Single use standard 25 mm diameter cassette, open face, 0.45 micron pore size, mixed cellulose ester membrane filters and cassettes with 50 mm electrically conductive cowl, and shrink bands, to be used with high flow pumps when conducting environmental area sampling using NIOSH Pub No. 84-100 Methods 7400 and 7402, (and the transmission electric microscopy method specified at 40 CFR 763 if required).

e. Appropriate plastic tubing to connect the air sampling pump to the selected filter cassette.

f. A flow calibrator capable of calibration to within plus or minus 2

percent of reading over a temperature range of minus 4 to plus 140 degrees F and traceable to a NIST primary standard.

1.24 EXPENDABLE SUPPLIES

1.24.1 Glovebag

Glovebags shall be provided as described in 29 CFR 1926, Section .1101. The glovebag assembly shall be 6 mil thick plastic, prefabricated and seamless at the bottom with preprinted OSHA warning label.

1.24.2 Duct Tape

Industrial grade duct tape of appropriate widths suitable for bonding sheet plastic and disposal container shall be provided.

1.24.3 Disposal Containers

Leak-tight (defined as solids, liquids, or dust that cannot escape or spill out) disposal containers shall be provided for ACM wastes as required by 29 CFR 1926 Section .1101 and DETAIL SHEETS 9A, 9B, 9C and 14.

1.24.4 Disposal Bags

Leak-tight bags, 6 mil thick, shall be provided for placement of asbestos generated waste.

1.24.5 Cardboard Boxes

Heavy-duty corrugated cardboard boxes, coated with plastic or wax to retard deterioration from moisture, shall be provided if required by state and local requirements. Boxes shall fit into selected ACM disposal bags. Filled boxes shall be sealed leak-tight with duct tape.

1.24.6 Cardboard Boxes

Heavy-duty corrugated cardboard boxes, coated with plastic or wax to retard deterioration from moisture, shall be provided as described in DETAIL SHEET 9C, if required by state and local requirements. Boxes shall fit into selected ACM disposal bags. Filled boxes shall be sealed leak-tight with duct tape.

1.24.7 Sheet Plastic

Sheet plastic shall be polyethylene of 6 mil minimum thickness and shall be provided in the largest sheet size necessary to minimize seams ,as indicated on the project drawings. Film shall be clear frosted or black and conform to ASTM D 4397, except as specified below:

1.24.7.1 Flame Resistant

Where a potential for fire exists, flame-resistant sheets shall be provided. Film shall be frosted or black and shall conform to the requirements of NFPA 701.

1.24.7.2 Reinforced

Reinforced sheets shall be provided where high skin strength is required, such as where it constitutes the only barrier between the regulated area

and the outdoor environment. The sheet stock shall consist of translucent, nylon-reinforced or woven-polyethylene thread laminated between 2 layers of polyethylene film. Film shall meet flame resistant standards of NFPA 701.

1.24.8 Amended Water

Amended water shall meet the requirements of ASTM D 1331.

1.24.9 Mastic Removing Solvent

Mastic removing solvent shall be nonflammable and shall not contain methylene chloride, glycol ether, or halogenated hydrocarbons. Solvents used onsite shall have a flash point greater than 140 degrees F.

1.24.10 Leak-tight Wrapping

Two layers of 6 mil minimum thick polyethylene sheet stock shall be used for the containment of removed asbestos-containing components or materials such as reactor vessels, large tanks, boilers, insulated pipe segments and other materials too large to be placed in disposal bags as described in DETAIL SHEET 9B. Upon placement of the ACM component or material, each layer shall be individually leak-tight sealed with duct tape.

1.24.11 Viewing Inspection Window

Where feasible, a minimum of 1 clear, 1/8 inch thick, acrylic sheet, 18 by 24 inches, shall be installed as a viewing inspection window at eye level on a wall in each containment enclosure. The windows shall be sealed leak-tight with industrial grade duct tape.

1.24.12 Wetting Agents

Removal encapsulant (a penetrating encapsulant) shall be provided when conducting removal abatement activities that require a longer removal time or are subject to rapid evaporation of amended water. The removal encapsulant shall be capable of wetting the ACM and retarding fiber release during disturbance of the ACM greater than or equal to that provided by amended water. Performance requirements for penetrating encapsulants are specified in paragraph ENCAPSULANTS.

1.24.13 Strippable Coating

Strippable coating in aerosol cans shall be used to adhere to surfaces and to be removed cleanly by stripping, at the completion of work. This work shall only be done in well ventilated areas.

1.25 MISCELLANEOUS ITEMS

A sufficient quantity of other items, such as, but not limited to: scrapers, brushes, brooms, staple guns, tarpaulins, shovels, rubber squeegees, dust pans, other tools, scaffolding, staging, enclosed chutes, wooden ladders, lumber necessary for the construction of containments, UL approved temporary electrical equipment, material and cords, ground fault circuit interrupters, water hoses of sufficient length, fire extinguishers, first aid kits, portable toilets, logbooks, log forms, markers with indelible ink, spray paint in bright color to mark areas, project boundary fencing, etc., shall be provided.

PART 2 PRODUCTS

2.1 ENCAPSULANTS

Encapsulants shall conform to USEPA requirements, shall contain no toxic or hazardous substances and no solvent and shall meet the following requirements:

ALL ENCAPSULANTS

Requirement	Test Standard
Flame Spread - 25, Smoke Emission - 50	ASTM E 84
Combustion Toxicity Zero Mortality	Univ. of Pittsburgh Protocol
Life Expectancy, 20 yrs Accelerated Aging Test	ASTM C 732
Permeability, Minimum 0.4 perms	ASTM E 96

Additional Requirements for Bridging Encapsulant

Requirement	Test Standard
Cohesion/Adhesion Test, 50 pounds of force/foot	ASTM E 736
Fire Resistance, Negligible affect on fire resistance rating over 3 hour test (Classified by UL for use over fibrous and cementitious sprayed fireproofing)	ASTM E 119
Impact Resistance, Minimum 43 in-lb (Gardner Impact Test)	ASTM D 2794
Flexibility, no rupture or cracking (Mandrel Bend Test)	ASTM D 522

Additional Requirements for Penetrating Encapsulant

Requirement	Test Standard
Cohesion/Adhesion Test, 50 pounds of force/foot	ASTM E 736
Fire Resistance, Negligible affect on fire resistance rating over 3 hour test(Classified by UL for use over fibrous and cementitious sprayed fireproofing)	ASTM E 119
Impact Resistance, Minimum 43 in-lb (Gardner Impact Test)	ASTM D 2794
Flexibility, no rupture or cracking (Mandrel Bend Test)	ASTM D 522

Additional Requirements for Lockdown Encapsulant

Requirement	Test Standard
Fire Resistance, Negligible affect on fire resistance rating over 3 hour test(Tested	ASTM E 119

ALL ENCAPSULANTS

Requirement	Test Standard
with fireproofing over encapsulant applied directly to steel member)	
Bond Strength, 100 pounds of force/foot (Tests compatibility with cementitious and fibrous fireproofing)	ASTM E 736

2.2 ENCASEMENT PRODUCTS

Encasement shall consist of primary cellular polymer coat, polymer finish coat, and any other finish coat as approved by the Contracting Officer.

PART 3 EXECUTION

3.1 GENERAL REQUIREMENTS

Asbestos abatement work tasks shall be performed as shown on the detailed plans and drawings, as summarized in paragraph DESCRIPTION OF WORK and including Table 1 and the Contractor's Accident Prevention Plan, Asbestos Hazard Abatement Plan, and the Activity Hazard Analyses. The Contractor shall use the engineering controls and work practices required in 29 CFR 1926, Section .1101(g) in all operations regardless of the levels of exposure. Personnel shall wear and utilize protective clothing and equipment as specified. The Contractor shall not permit eating, smoking, drinking, chewing or applying cosmetics in the regulated area. All hot work (burning, cutting, welding, etc.) shall be conducted under controlled conditions in conformance with 29 CFR 1926, Section .352, Fire Prevention. Personnel of other trades, not engaged in asbestos abatement activities, shall not be exposed at any time to airborne concentrations of asbestos unless all the administrative and personal protective provisions of the Contractor's Accident Prevention Plan are complied with. Power to the regulated area shall be locked-out and tagged in accordance with 29 CFR 1910, and temporary electrical service with ground fault circuit interrupters shall be provided as needed. Temporary electrical service shall be disconnected when necessary for wet removal. The Contractor shall stop abatement work in the regulated area immediately when the airborne total fiber concentration: (1) equals or exceeds 0.01 f/cc, or the pre-abatement concentration, whichever is greater, outside the regulated area; or (2) equals or exceeds 1.0 f/cc inside the regulated area. The Contractor shall correct the condition to the satisfaction of the Contracting Officer, including visual inspection and air sampling. Work shall resume only upon notification by the Contracting Officer. Corrective actions shall be documented.

3.2 PROTECTION OF ADJACENT WORK OR AREAS TO REMAIN

Asbestos abatement shall be performed without damage to or contamination of adjacent work or area. Where such work or area is damaged or contaminated, as verified by the Contracting Officer using visual inspection or sample analysis, it shall be restored to its original condition or decontaminated by the Contractor at no expense to the Government, as deemed appropriate by the Contracting Officer. This includes inadvertent spill of dirt, dust or debris in which it is reasonable to conclude that asbestos may exist. When these spills occur, work shall stop in all effected areas immediately and the spill shall be cleaned. When satisfactory visual inspection and air

sampling analysis results are obtained and have been evaluated by the Contractor's Designated IH and the Contracting Officer, work shall proceed.

3.3 OBJECTS

3.3.1 Removal of Mobile Objects

Mobile objects, furniture, and equipment will be removed from the area of work by the Government before asbestos abatement work begins. Mobile objects and furnishings are not considered contaminated with asbestos fibers. Mobile objects and furnishings shall be precleaned using HEPA filtered vacuum followed by wet wiping. These objects shall be removed to an area or site designated by the Contracting Officer, and stored; or other appropriate action taken. Carpets, draperies, and other items which may not be suitable for onsite wet cleaning methods shall be properly laundered in accordance with 29 CFR 1926, Section .1101.

3.3.2 Stationary Objects

Stationary objects shall remain in place and shall be precleaned using HEPA vacuum followed by adequate wet wiping. Stationary objects and furnishings shall be covered with 2 layers of polyethylene and edges sealed with duct tape.

3.3.3 Reinstallation of Mobile Objects

At the conclusion of the asbestos abatement work in each regulated area, and after meeting the final clearance requirements for each regulated area, objects previously removed shall be transferred back to the cleaned area from which they came in accordance with the storage code designation for that material and reinstalled.

3.4 BUILDING VENTILATION SYSTEM AND CRITICAL BARRIERS

Building ventilating systems supplying air into or returning air out of a regulated area shall be shut down and isolated by lockable switch or other positive means in accordance with 29 CFR 1910, Section .147. Air-tight critical barriers shall be installed on building ventilating openings located inside the regulated area that supply or return air from the building ventilation system or serve to exhaust air from the building. The critical barriers shall consist of air-tight rigid covers for building ventilation supply and exhaust grills where the ventilation system is required to remain in service during abatement 2 layers of polyethylene. Edges to wall, ceiling and floor surfaces shall be sealed with industrial grade duct tape. Critical barriers shall be installed.

3.5 PRECLEANING

Not required.

3.6 METHODS OF COMPLIANCE

3.6.1 Mandated Practices

The Contractor shall employ proper handling procedures in accordance with 29 CFR 1926 and 40 CFR 61, Subpart M, and the specified requirements. The specific abatement techniques and items identified shall be detailed in the Contractor's Asbestos Hazard Abatement Plan including, but not limited to, details of construction materials, equipment, and handling procedures. The

Contractor shall use the following engineering controls and work practices in all operations, regardless of the levels of exposure:

a. Vacuum cleaners equipped with HEPA filters to collect debris and dust containing ACM.

b. Wet methods or wetting agents to control employee exposures during asbestos handling, mixing, removal, cutting, application, and cleanup; except where it can be demonstrated that the use of wet methods is unfeasible due to, for example, the creation of electrical hazards, equipment malfunction, and in roofing.

c. Prompt clean-up and disposalin leak-tight containers of wastes and debris contaminated with asbestos.

d. Inspection and repair of polyethylene in work and high traffic areas.

e. Cleaning of equipment and surfaces of containers filled with ACM prior to removing them from the equipment room or area.

3.6.2 Control Methods

The Contractor shall use the following control methods to comply with the PELs:

a. Local exhaust ventilation equipped with HEPA filter dust collection systems;

b. Enclosure or isolation of processes producing asbestos dust;

c. Ventilation of the regulated area to move contaminated air away from the breathing zone of employees and toward a filtration or collection device equipped with a HEPA filter;

d. Use of other work practices and engineering controls;

e. Where the feasible engineering and work practice controls described above are not sufficient to reduce employee exposure to or below the PELs, the Contractor shall use them to reduce employee exposure to the lowest levels attainable by these controls and shall supplement them by the use of respiratory protection that complies with paragraph, RESPIRATORY PROTECTION PROGRAM.

3.6.3 Unacceptable Practices

The following work practices and engineering controls shall not be used for work related to asbestos or for work which disturbs ACM, regardless of measured levels of asbestos exposure or the results of initial exposure assessments:

a. High-speed abrasive disc saws that are not equipped with point of cut ventilator or enclosures with HEPA filtered exhaust air.

b. Compressed air used to remove asbestos, or materials containing asbestos, unless the compressed air is used in conjunction with an enclosed ventilation system designed to capture the dust cloud created by the compressed air.

c. Dry sweeping, shoveling, or other dry clean-up of dust and debris containing ACM.

d. Employee rotation as a means of reducing employee exposure to asbestos.

3.6.4 Class I Work Procedures

In addition to requirements of paragraphs Mandated Practices and Control Methods, the following engineering controls and work practices shall be used:

a. A Competent Person shall supervise the installation and operation of the control system.

b. For jobs involving the removal of more than 25 feet or 10 square feet of TSI or surfacing material, the Contractor shall place critical barriers over all openings to the regulated area.

c. HVAC systems shall be isolated in the regulated area by sealing with a double layer of plastic or air-tight rigid covers.

d. Impermeable dropcloths (6 mil or greater thickness) shall be placed on surfaces beneath all removal activity.

e. Objects within the regulated area shall be handled as specified in paragraph OBJECTS.

f. Where a negative exposure assessment has not been provided or where exposure monitoring shows the PEL was exceeded, the regulated area shall be ventilated to move contaminated air away from the employee's breathing zone toward a HEPA unit or collection device.

3.6.5 Specific Control Methods for Class I Work

In addition to requirements of paragraph Class I Work Procedures, Class I asbestos work shall be performed using the control methods identified in the subparagraphs below.

3.6.5.1 Negative Pressure Enclosure (NPE) System

The NPE system provide at least 4 air changes per hour inside the containment. The local exhaust unit equipment shall be operated 24 hours per day until the containment is removed, and shall be leak-proof to the filter and equipped with HEPA filters. Air movement shall be directed away from the employees and toward a HEPA filtration device. The NPE shall be smoke tested for leaks at the beginning of each shift. Local exhaust equipment shall be sufficient to maintain a minimum pressure differential of minus 0.02 inch of water column relative to adjacent, unsealed areas. Pressure differential shall be monitored continuously, 24 hours per day, with an automatic manometric recording instrument. Pressure differential recordings shall be provided daily on the same day collected. Readings shall be reviewed by the Contractor's Designated Competent Person and IH prior to submittal. The Contracting Officer shall be notified immediately if the pressure differential falls below the prescribed minimum. The building ventilation system shall not be used as the local exhaust system for the regulated area. The local exhaust system shall terminate outdoors

unless an alternate arrangement is allowed by the Contract Officer. All filters used shall be new at the beginning of the project and shall be periodically changed as necessary and disposed of as ACM waste.

3.6.5.2 Glovebag Systems

The glovebag system shall be used to remove ACM from straight runs of piping and elbows and other connections. Glovebags shall be used without modification and shall be smoke-tested for leaks and any leaks sealed prior to use. Glovebags shall be installed to completely cover the circumference of pipe or other structures where the work is to be done. Glovebags shall be used only once and shall not be moved. Glovebags shall not be used on surfaces that have temperatures exceeding 150 degrees F. Prior to disposal, glovebags shall be collapsed by removing air within them using a HEPA vacuum. Before beginning the operation, loose and friable material adjacent to the glovebag operation shall be wrapped and sealed in 2 layers of plastic or otherwise rendered intact. At least 2 persons shall perform Class I glovebag removal. Asbestos regulated work areas shall be established as specified and shown on detailed drawings and plans for glovebag abatement. Designated boundary limits for the asbestos work shall be established with rope or other continuous barriers and all other requirements for asbestos control areas shall be maintained, including area signage and boundary warning tape.

a. In addition to requirements for negative pressure glovebag systems above, the Contractor shall attach HEPA vacuum systems or other devices to the bag to prevent collapse during removal of ACM from straight runs of piping and elbows and other connections.

b. The negative pressure glove boxes used to remove ACM from pipe runs shall be fitted with gloved apertures and a bagging outlet and constructed with rigid sides from metal or other material which can withstand the weight of the ACM and water used during removal. A negative pressure shall be created in the system using a HEPA filtration system. The box shall be smoke tested for leaks prior to each use.

3.6.5.3 Mini-Enclosures

Mini-containments shall be constructed to accommodate no more than 2 persons, may be used if the disturbance or removal can be completely contained by the enclosure with the following specifications and work practices. The mini-enclosure shall be inspected for leaks and smoke tested before each use. Air movement shall be directed away from the employee's breathing zone within the mini-enclosure.

3.6.5.4 Wrap and Cut Operation

Prior to cutting pipe, the asbestos-containing insulation shall be wrapped with polyethylene and securely sealed with duct tape to prevent asbestos becoming airborne as a result of the cutting process. The following steps shall be taken: install glovebag, strip back sections to be cut 6 inches from point of cut, and cut pipe into manageable sections.

3.6.6 Class II Work

In addition to the requirements of paragraphs Mandated Practices and Control Methods, the following engineering controls and work practices shall be used:

a. A Competent Person shall supervise the work.

b. For indoor work, critical barriers shall be placed over all openings to the regulated area.

c. Impermeable dropcloths shall be placed on surfaces beneath all removal activity.

3.6.7 Specific Control Methods for Class II Work

In addition to requirements of paragraph Class II Work, Class II work shall be performed using the following methods:

3.6.7.1 Vinyl and Asphalt Flooring Materials

Resilient sheeting shall be removed by adequately wet methods. Tiles shall be removed intact (if possible); wetting is not required when tiles are heated and removed intact. Flooring or its backing shall not be sanded. Scraping of residual adhesive and/or backing shall be performed using wet methods. Mechanical chipping is prohibited unless performed in a negative pressure enclosure. Dry sweeping is prohibited. The Contractor shall use vacuums equipped with HEPA filter, disposable dust bag, and metal floor tool (no brush) to clean floors.

3.6.7.2 Roofing Material

Roofing material shall be removed in an intact state. Wet methods shall be used to remove roofing materials that are not intact, or that will be rendered not intact during removal, unless such wet methods are not feasible or will create safety hazards. When removing built-up roofs, with asbestos-containing roofing felts and an aggregate surface, using a power roof cutter, all dust resulting from the cutting operations shall be collected by a HEPA dust collector, or shall be HEPA vacuumed by vacuuming along the cut line. Asbestos-containing roofing material shall not be dropped or thrown to the ground, but shall be lowered to the ground via covered, dust-tight chute, crane, hoist or other method approved by the Contracting Officer. Any ACM that is not intact shall be lowered to the ground as soon as practicable, but not later than the end of the work shift. While the material remains on the roof it shall be kept wet or placed in an impermeable waste bag or wrapped in plastic sheeting. Intact ACM shall be lowered to the ground as soon as practicable, but not later than the end of the work shift. Unwrapped material shall be transferred to a closed receptacle precluding the dispersion of dust. Critical barriers shall be placed over roof level heating and ventilation air intakes.

3.6.7.3 Cementitious Siding and Shingles or Transite Panels

When removing cementitious asbestos-containing siding, shingles the corresponding transite panels the Contractor shall use the following practices shown in RESPONSE ACTION DETAIL SHEET. Intentionally cutting, abrading or breaking siding, shingles, or transite panels is prohibited. Each panel or shingle shall be sprayed with amended water prior to removal. Nails shall be cut with flat, sharp instruments. Unwrapped or unbagged panels or shingles shall be immediately lowered to the ground via covered dust-tight chute, crane or hoist, or placed in an impervious waste bag or wrapped in plastic sheeting and lowered to the ground no later than the end of the work shift.

3.6.7.4 Gaskets

Gaskets shall be thoroughly wetted with amended water prior to removal and immediately placed in a disposal container. If a gasket is visibly deteriorated and unlikely to be removed intact, removal shall be undertaken within a glovebag. Any scraping to remove residue shall be performed wet.

3.6.8 Alternative Methods for Roofing Materials and Asphaltic Wrap

The Contractor shall use the following engineering controls and work practices when removing, repairing, or maintaining intact pipeline asphaltic wrap, or roof cements, mastics, coatings, or flashings which contain asbestos fibers encapsulated or coated by bituminous or resinous compounds. If during the course of the job the material does not remain intact, the Contractor shall use the procedures described in paragraph Roofing Material. Before work begins, and as needed during the job, the Designated Competent Person shall conduct an inspection and determine that the roofing material is intact and will likely remain intact. The material shall not be sanded, abraded, or ground. Manual methods which would render the material non-intact shall not be used. Roofing material shall not be dropped or thrown to the ground but shall be lowered via covered, dust-tight chute, crane, hoist or other method approved by the Contracting Officer. All such material shall be removed from the roof as soon as practicable, but not later than the end of the work shift. Removal or disturbance of pipeline asphaltic wrap shall be performed using wet methods.

3.6.9 Cleaning After Asbestos Removal

After completion of all asbestos removal work, surfaces from which ACM has been removed shall be wet wiped or sponged clean, or cleaned by some equivalent method to remove all visible residue. Run-off water shall be collected and filtered through a dual filtration system. A first filter shall be provided to remove fibers 20 micrometers and larger, and a final filter provided that removes fibers 5 micrometers and larger. After the gross amounts of asbestos have been removed from every surface, remaining visible accumulations of asbestos on floors shall be collected using plastic shovels, rubber squeegees, rubber dustpans, and HEPA vacuum cleaners as appropriate to maintain the integrity of the regulated area. When TSI and surfacing material has been removed, workmen shall use HEPA vacuum cleaners to vacuum every surface. Surfaces or locations which could harbor accumulations or residual asbestos dust shall be checked after vacuuming to verify that no asbestos-containing material remains; and shall be re-vacuumed as necessary to remove the ACM.

3.6.10 Sealing Contaminated Items Designated for Disposal

Contaminated architectural, mechanical, and electrical appurtenances such as Venetian blinds, full height partitions, carpeting, duct work, pipes and fittings, radiators, light fixtures, conduit panels, and other contaminated items designated for removal shall be coated with an asbestos lockdown encapsulant at the demolition site before being removed from the asbestos control area. These items shall be vacuumed prior to application of the lockdown encapsulant. The asbestos lockdown encapsulant shall be tinted a contrasting color and shall be spray applied by airless method. Thoroughness of sealing operation shall be visually gauged by the extent of colored coating on exposed surfaces.

3.7 FINAL CLEANING AND VISUAL INSPECTION

Upon completion of abatement, the regulated area shall be cleaned by collecting, packing, and storing all gross contamination. A final cleaning shall be performed using HEPA vacuum and wet cleaning of all exposed surfaces and objects in the regulated area.Upon completion of the cleaning, the Contractor shall conduct a visual pre-inspection of the cleaned area in preparation for a final inspection before final air clearance monitoring and recleaning, as necessary. Upon completion of the final cleaning, the Contractor and the Contracting Officer shall conduct a final visual inspection of the cleaned regulated area in accordance with ASTM E 1368 and document the results on the Final Cleaning and Visual Inspection as specified. If the Contracting Officer rejects the clean regulated area as not meeting final cleaning requirements, the Contractor shall reclean as necessary and have a follow-on inspection conducted with the Contracting Officer. Recleaning and follow-up reinspection shall be at the Contractor's expense.

3.8 LOCKDOWN

Prior to removal of plastic barriers and after clean-up of gross contamination and final visual inspection, a post removal (lockdown) encapsulant shall be spray applied to ceiling, walls, floors, and other surfaces in the regulated area.

3.9 EXPOSURE ASSESSMENT AND AIR MONITORING

3.9.1 General Requirements For Exposure

Exposure assessment, air monitoring and analysis of airborne concentration of asbestos fibers shall be performed in accordance with 29 CFR 1926, Section .1101, the Contractor's air monitoring plan, and as specified. Personal exposure air monitoring (collected at the breathing zone) that is representative of the exposure of each employee who is assigned to work within a regulated area shall be performed by the Contractor's Designated IH. Breathing zone samples shall be taken for at least 25 percent of the workers in each shift, or a minimum of 2, whichever is greater. Air monitoring results at the 95 percent confidence level shall be calculated. The Contractor shall provide an onsite independent testing laboratory with qualified analysts and appropriate equipment to conduct sample analyses of air samples using the methods prescribed in 29 CFR 1926, Section .1101, to include NIOSH Pub No. 84-100 Method 7400. Preabatement and abatement environmental air monitoring shall be performed by the Contractor's Designated IH. Final clearance environmental air monitoring, shall be performed by the Contracting Officer's IH. Environmental and final clearance air monitoring shall be performed using NIOSH Pub No. 84-100 Method 7400 (PCM) with optional confirmation of results by [NIOSH Pub No. 84-100 Method 7402 (TEM)] [the EPA TEM Method specified in 40 CFR 763]. For environmental and final clearance, air monitoring shall be conducted at a sufficient velocity and duration to establish the limit of detection of the method used at 0.005 f/cc. Confirmation of asbestos fiber concentrations (asbestos f/cc) from environmental and final clearance samples collected and analyzed by NIOSH Pub No. 84-100 Method 7400 (total f/cc) may be conducted using TEM in accordance with NIOSH Pub No. 84-100 Method 7402. When such confirmation is conducted, it shall be from the same sample filter used for the NIOSH Pub No. 84-100 Method 7400 PCM analysis. For all Contractor required environmental or final clearance air monitoring, confirmation of asbestos fiber concentrations, using NIOSH Pub No. 84-100 Method 7402, shall be at the Contractor's expense. Monitoring may be duplicated by the Government at the discretion of the Contracting Officer. Results of breathing zone samples shall be posted at the job site and made

available to the Contracting Officer. The Contractor shall maintain a fiber concentration inside a regulated area less than or equal to 0.1 f/cc expressed as an 8 hour, time-weighted average (TWA) during the conduct of the asbestos abatement. If fiber concentration rises above 0.1 f/cc, work procedures shall be investigated with the Contracting Officer to determine the cause. At the discretion of the Contracting Officer, fiber concentration may exceed 0.1 f/cc but shall not exceed 1.0 f/cc expressed as an 8-hour TWA. The Contractor's workers shall not be exposed to an airborne fiber concentration in excess of 1.0 f/cc, as averaged over a sampling period of 30 minutes. Should either an environmental concentration of 1.0 f/cc expressed as an 8-hour TWA or a personal excursion concentration of 1.0 f/cc expressed as a 30-minute sample occur inside a regulated work area, the Contractor shall stop work immediately, notify the Contracting Officer, and implement additional engineering controls and work practice controls to reduce airborne fiber levels below prescribed limits in the work area. Work shall not restart until authorized by the Contracting Officer.

3.9.2 Initial Exposure Assessment

The Contractor's Designated IH shall conduct an exposure assessment immediately before or at the initiation of an asbestos abatement operation to ascertain expected exposures during that operation. The assessment shall be completed in time to comply with the requirements which are triggered by exposure data or the lack of a negative exposure assessment, and to provide information necessary to assure that all control systems planned are appropriate for that operation. The assessment shall take into consideration both the monitoring results and all observations, information or calculations which indicate employee exposure to asbestos, including any previous monitoring conducted in the workplace, or of the operations of the Contractor which indicate the levels of airborne asbestos likely to be encountered on the job. For Class I asbestos work, until the employer conducts exposure monitoring and documents that employees on that job will not be exposed in excess of PELs, or otherwise makes a negative exposure assessment, the Contractor shall presume that employees are exposed in excess of the PEL-TWA and PEL-Excursion Limit.

3.9.3 Negative Exposure Assessment

The Contractor shall provide a negative exposure assessment for the specific asbestos job which will be performed. The negative exposure assessment shall be provided within 3 days of the initiation of the project and conform to the following criteria:

a. Objective Data: Objective data demonstrating that the product or material containing asbestos minerals or the activity involving such product or material cannot release airborne fibers in concentrations exceeding the PEL-TWA and PEL-Excursion Limit under those work conditions having the greatest potential for releasing asbestos.

b. Prior Asbestos Jobs: Where the Contractor has monitored prior asbestos jobs for the PEL and the PEL-Excursion Limit within 12 months of the current job, the monitoring and analysis were performed in compliance with asbestos standard in effect; the data were obtained during work operations conducted under workplace conditions closely resembling the processes, type of material, control methods, work practices, and environmental conditions used and prevailing in the Contractor's current operations; the

operations were conducted by employees whose training and experience are no more extensive than that of employees performing the current job; and these data show that under the conditions prevailing and which will prevail in the current workplace, there is a high degree of certainty that the monitoring covered exposure from employee exposures will not exceed the PEL-TWA and PEL-Excursion Limit.

c. Initial Exposure Monitoring: The results of initial exposure monitoring of the current job, made from breathing zone air samples that are representative of the 8-hour PEL-TWA and 30-minute short-term exposures of each employee. The monitoring covered exposure from operations which are most likely during the performance of the entire asbestos job to result in exposures over the PELs.

3.9.4 Independent Environmental Monitoring

The Government has retained an independent air monitoring firm to perform air monitoring during pre-abatement and abatement activities and for final clearance sapling. The air monitoring contractor has been provided a copy of the contract that includes this abatement work. The abatement contractor will provide the air monitoring contractor with an up-to-date copy of the accepted Asbestos Hazard Abatement Plan, Accident Prevention Plan and pertinent detailed drawings. The air monitoring contractor is required to comply with the abatement contractor's safety and health requirements. The abatement contractor will coordinate all onsite activities with the air monitoring contractor, the COR, and other affected parties as directed by the COR. The abatement contractor will provide the air monitoring contractor with an up-to-date schedule of abatement contractor work activities. The air monitoring contractor will coordinate with the abatement contractor and the COR during the performance Government required air monitoring. The abatement contractor is responsible for performing exposure assessment and personal air monitoring of abatement contractor's work. The air monitoring contractor is responsible for performing these tasks for its employee.

3.9.5 Preabatement Environmental Air Monitoring

Preabatement environmental air monitoring shall be established 1 day prior to the masking and sealing operations for each regulated area to determine background concentrations before abatement work begins. As a minimum, preabatement air samples shall be collected using NIOSH Pub No. 84-100 Method 7400, PCM at these locations: outside the building; inside the building, but outside the regulated area perimeter; and inside each regulated work area. One sample shall be collected for every 2000 square feet of floor space. At least 2 samples shall be collected outside the building: at the exhaust of the HEPA unit; and downwind from the abatement site. The PCM samples shall be analyzed within 24 hours; and if any result in fiber concentration greater than 0.01 f/cc, asbestos fiber concentration shall be confirmed using NIOSH Pub No. 84-100 Method 7402 (TEM).

3.9.6 Environmental Air Monitoring During Abatement

Until an exposure assessment is provided to the Contracting Officer, environmental air monitoring shall be conducted at locations and frequencies that will accurately characterize any evolving airborne asbestos fiber concentrations. The assessment shall demonstrate that the product or material containing asbestos minerals, or the abatement

involving such product or material, cannot release airborne asbestos fibers in concentrations exceeding 0.01 f/cc as a TWA under those work conditions having the greatest potential for releasing asbestos. The monitoring shall be at least once per shift at locations including, but not limited to, close to the work inside a regulated area; preabatement sampling locations; outside entrances to a regulated area; close to glovebag operations; representative locations outside of the perimeter of a regulated area; inside clean room; and at the exhaust discharge point of local exhaust system ducted to the outside of a containment (if used). If the sampling outside regulated area shows airborne fiber levels have exceeded background or 0.01 f/cc, whichever is greater, work shall be stopped immediately, and the Contracting Officer notified. The condition causing the increase shall be corrected. Work shall not restart until authorized by the Contracting Officer.

3.9.7 Final Clearance Air Monitoring

Prior to conducting final clearance air monitoring, the Contractor and the Contracting Officer shall conduct a final visual inspection of the regulated area where asbestos abatement has been completed. Final clearance air monitoring shall not begin until acceptance of the Contractor's final cleaning by the Contracting Officer. The Contractor's Designated IH shall conduct final clearance air monitoring using aggressive air sampling techniques as defined in EPA 560/5-85-024 or as otherwise required by federal or state requirements. The sampling and analytical method used will be NIOSH Pub No. 84-100Method 7400 (PCM) and Table 3 with confirmation of results by NIOSH Pub No. 84-100 Method 7402 (TEM).

3.9.7.1 Final Clearance Requirements, NIOSH PCM Method

For PCM sampling and analysis using NIOSH Pub No. 84-100 Method 7400, the fiber concentration inside the abated regulated area, for each airborne sample, shall be less than 0.01 f/cc. The abatement inside the regulated area is considered complete when every PCM final clearance sample is below the clearance limit. If any sample result is greater than 0.01 total f/cc, the asbestos fiber concentration (asbestos f/cc) shall be confirmed from that same filter using NIOSH Pub No. 84-100 Method 7402 (TEM) at Contractor's expense. If any confirmation sample result is greater than 0.01 asbestos f/cc, abatement is incomplete and cleaning shall be repeated. Upon completion of any required recleaning, resampling with results to meet the above clearance criteria shall be done.

3.9.7.2 Final Clearance Requirements, EPA TEM Method

For EPA TEM sampling and analysis, using the EPA Method specified in 40 CFR 763, abatement inside the regulated area is considered complete when the arithmetic mean asbestos concentration of the 5 inside samples is less than or equal to 70 structures per square millimeter (70 S/mm). When the arithmetic mean is greater than 70 S/mm, the 3 blank samples shall be analyzed. If the 3 blank samples are greater than 70 S/mm, resampling shall be done. If less than 70 S/mm, the 5 outside samples shall be analyzed and a Z-test analysis performed. When the Z-test results are less than 1.65, the decontamination shall be considered complete. If the Z-test results are more than 1.65, the abatement is incomplete and cleaning shall be repeated. Upon completion of any required recleaning, resampling with results to meet the above clearance criteria shall be done.

3.9.7.3 Air Clearance Failure

If clearance sampling results fail to meet the final clearance requirements, the Contractor shall pay all costs associated with the required recleaning, resampling, and analysis, until final clearance requirements are met.

3.9.8 Air-Monitoring Results and Documentation

Air sample fiber counting shall be completed and results provided within 24 hours (breathing zone samples), and 24 hours (environmental/clearance monitoring) after completion of a sampling period. The Contracting Officer shall be notified immediately of any airborne levels of asbestos fibers in excess of established requirements. Written sampling results shall be provided within 5 working days of the date of collection. The written results shall be signed by testing laboratory analyst, testing laboratory principal and the Contractor's Designated IH. The air sampling results shall be documented on a Contractor's daily air monitoring log. The daily air monitoring log shall contain the following information for each sample:

a. Sampling and analytical method used;

b. Date sample collected;

c. Sample number;

d. Sample type: BZ = Breathing Zone (Personal), P = Preabatement, E = Environmental, C = Abatement Clearance;

e. Location/activity/name where sample collected;

f. Sampling pump manufacturer, model and serial number, beginning flow rate, end flow rate, average flow rate (L/min);

g. Calibration date, time, method, location, name of calibrator, signature;

h. Sample period (start time, stop time, elapsed time (minutes);

i. Total air volume sampled (liters);

j. Sample results (f/cc and S/mm square) if EPA methods are required for final clearance;

k. Laboratory name, location, analytical method, analyst, confidence level. In addition, the printed name and a signature and date block for the Industrial Hygienist who conducted the sampling and for the Industrial Hygienist who reviewed the daily air monitoring log verifying the accuracy of the information.

3.10 CLEARANCE CERTIFICATION

When asbestos abatement is complete, ACM waste is removed from the regulated areas, and final clean-up is completed, the Contracting Officer will certify the areas as safe before allowing the warning signs and boundary warning tape to be removed. After final clean-up and acceptable airborne concentrations are attained, but before the HEPA unit is turned off and the containment removed, the Contractor shall remove all pre-filters on the building HVAC system and provide new pre-filters. The Contractor shall dispose of such filters as asbestos contaminated materials. HVAC, mechanical, and electrical systems shall be

re-established in proper working order. The Contractor and the Contracting Officer shall visually inspect all surfaces within the containment for residual material or accumulated debris. The Contractor shall reclean all areas showing dust or residual materials. The Contracting Officer will certify in writing that the area is safe before unrestricted entry is permitted. The Government will have the option to perform monitoring to certify the areas are safe before entry is permitted.

3.11 CLEANUP AND DISPOSAL

3.11.1 Title to ACM Materials

ACM material resulting from abatement work, except as specified otherwise, shall become the property of the Contractor and shall be disposed of as specified and in accordance with applicable federal, state and local regulations.

3.11.2 Collection and Disposal of Asbestos

All ACM waste shall be collected and including contaminated wastewater filters, scrap, debris, bags, containers, equipment, and asbestos contaminated clothing, shall be collected and placed in leak-tight containers such as double plastic bags; sealed double wrapped polyethylene sheet; sealed fiberboard boxes; or other approved containers. Waste within the containers shall be wetted in case the container is breeched. Asbestos-containing waste shall be disposed of at an EPA, state and local approved asbestos landfill. For temporary storage, sealed impermeable containers shall be stored in an asbestos waste load-out unit or in a storage/transportation conveyance (i.e., dumpster, roll-off waste boxes, etc.) in a manner acceptable to and in an area assigned by the Contracting Officer. Procedure for hauling and disposal shall comply with 40 CFR 61, Subpart M, state, regional, and local standards.

3.11.3 Weigh Bill and Delivery Tickets

Copies of weigh bills and delivery tickets shall be submitted to the Contracting Officer during the progress of the work. The Contractor shall furnish the Contracting Officer scale tickets for each load of ACM weighed and certified. These tickets shall include tare weight; identification mark for each vehicle weighed; and date, time and location of loading and unloading. Tickets shall be furnished at the point and time individual trucks arrive at the worksite. A master log of all vehicle loading shall be furnished for each day of loading operations. Before the final statement is allowed, the Contractor shall file with the Contracting Officer certified weigh bills and/or certified tickets and manifests of all ACM actually disposed by the Contractor for this contract.

3.11.4 Asbestos Waste Shipment Record

The Contractor shall complete and provide the Contracting Officer final completed copies of the Waste Shipment Record for all shipments of waste material as specified in 40 CFR 61, Subpart M and other required state waste manifest shipment records, within 3 days of delivery to the landfill. Each Waste Shipment Record shall be signed and dated by the Contractor, the waste transporter and disposal facility operator.

TABLE 1

INDIVIDUAL WORK TASK DATA ELEMENTS

Sheet 1 of _____

There is a separate data sheet for each individual work task.

1. WORK TASK DESIGNATION NUMBER: 1
2. LOCATION OF WORK TASK: Building 365 - Room 01
3. BRIEF DESCRIPTION OF MATERIAL TO BE ABATED: Floor tile/adhesive

   a. Type of Asbestos _____
   b. Percent asbestos content 15-20%

4. ABATEMENT TECHNIQUE TO BE USED: REM
5. OSHA ASBESTOS CLASS DESIGNATION FOR WORK TASK II
6. EPA NESHAP FRIABILITY DESIGNATION FOR WORK TASK
   Friable _____ Non-friable Category I X
   Non-friable Category II_____
7. FORM _____ and CONDITION OF ACM: GOOD_____ FAIR_____ POOR_____
8. QUANTITY: METERS_____, SQUARE METERS_____
8a. QUANTITY: LINEAR FT._____, SQUARE FT. 924
9. RESPONSE ACTION DETAIL SHEET NUMBER FOR WORK TASK: 57
10. SET-UP DETAIL SHEET NUMBERS
    FOR WORK TASK 2, 3, 4, 8,
    _____, _____, _____, _____.

NOTES:

(1) Numeric sequence of individual work tasks (1,2,3,4, etc.) for each regulated area. Each category of EPA friability/OSHA class has a separate task.
(2) Specific location of work (building, floor, area, e.g., Building 1421, 2nd Floor, Rm 201)
(3) A description of material to be abated (example: horizontal pipe, cement wall panels, tile, stucco, etc.) type of asbestos (chrysotile, amosite, crocidolite, etc.); and % asbestos content.
(4) Technique to be used: Removal = REM; Encapsulation = ENCAP; Encasement = ENCAS; Enclosure = ENCL; Repair = REP.
(5) Class designation: Class I, II, III, or IV (OSHA designation).
(6) Friability of materials: Check the applicable EPA NESHAP friability designation.
(7) Form: Interior or Exterior Architectural = IA or EA; Mechanical/Electrical = ME.
    Condition: Good = G; Fair = F; Poor = P.
(8) Quantity of ACM for each work task in meters or square meters.
(8a) Quantity of ACM for each work task in linear feet or square feet.
(9) Response Action Detail Sheet specifies the material to be abated and the methods to be used. There is only one Response Action Detail Sheet for each abatement task.
(10) Set-up Detail Sheets indicate containment and control methods used in support of the response action (referenced in the selected Response Action Detail Sheet).

TABLE 1

INDIVIDUAL WORK TASK DATA ELEMENTS

Sheet 2 of _____

There is a separate data sheet for each individual work task.

1. WORK TASK DESIGNATION NUMBER: 2
2. LOCATION OF WORK TASK: Building 365 - Room 02
3. BRIEF DESCRIPTION OF MATERIAL TO BE ABATED: Floor tile/adhesive

   a. Type of Asbestos _____
   b. Percent asbestos content: 20%

4. ABATEMENT TECHNIQUE TO BE USED: REM
5. OSHA ASBESTOS CLASS DESIGNATION FOR WORK TASK: II
6. EPA NESHAP FRIABILITY DESIGNATION FOR WORK TASK
   Friable _____ Non-friable Category I X
   Non-friable Category II_____
7. FORM _____ and CONDITION OF ACM: GOOD_____ FAIR_____ POOR_____
8. QUANTITY: METERS_____, SQUARE METERS_____
8a. QUANTITY: LINEAR FT._____, SQUARE FT. 1,060
9. RESPONSE ACTION DETAIL SHEET NUMBER FOR WORK TASK: 57
10. SET-UP DETAIL SHEET NUMBERS
    FOR WORK TASK 2, 3, 4, 8,
    _____, _____, _____, _____.

NOTES:

(1) Numeric sequence of individual work tasks (1,2,3,4, etc.) for each regulated area. Each category of EPA friability/OSHA class has a separate task.
(2) Specific location of work (building, floor, area, e.g., Building 1421, 2nd Floor, Rm 201)
(3) A description of material to be abated (example: horizontal pipe, cement wall panels, tile, stucco, etc.) type of asbestos (chrysotile, amosite, crocidolite, etc.); and % asbestos content.
(4) Technique to be used: Removal = REM; Encapsulation = ENCAP; Encasement = ENCAS; Enclosure = ENCL; Repair = REP.
(5) Class designation: Class I, II, III, or IV (OSHA designation).
(6) Friability of materials: Check the applicable EPA NESHAP friability designation.
(7) Form: Interior or Exterior Architectural = IA or EA; Mechanical/Electrical = ME.
    Condition: Good = G; Fair = F; Poor = P.
(8) Quantity of ACM for each work task in meters or square meters.
(8a) Quantity of ACM for each work task in linear feet or square feet.
(9) Response Action Detail Sheet specifies the material to be abated and the methods to be used. There is only one Response Action Detail Sheet for each abatement task.
(10) Set-up Detail Sheets indicate containment and control methods used in support of the response action (referenced in the selected Response Action Detail Sheet).

TABLE 1

INDIVIDUAL WORK TASK DATA ELEMENTS

Sheet 3 of _____

There is a separate data sheet for each individual work task.

1. WORK TASK DESIGNATION NUMBER: 3
2. LOCATION OF WORK TASK: Building 365 - Room 03
3. BRIEF DESCRIPTION OF MATERIAL TO BE ABATED: Floor tile/adhesive

   a. Type of Asbestos _____
   b. Percent asbestos content 15-20%

4. ABATEMENT TECHNIQUE TO BE USED: REM
5. OSHA ASBESTOS CLASS DESIGNATION FOR WORK TASK II
6. EPA NESHAP FRIABILITY DESIGNATION FOR WORK TASK
   Friable _____ Non-friable Category I X
   Non-friable Category II_____
7. FORM _____ and CONDITION OF ACM: GOOD_____ FAIR_____ POOR_____
8. QUANTITY: METERS_____, SQUARE METERS_____
8a. QUANTITY: LINEAR FT._____, SQUARE FT. 2,282
9. RESPONSE ACTION DETAIL SHEET NUMBER FOR WORK TASK: 57
10. SET-UP DETAIL SHEET NUMBERS
    FOR WORK TASK 2, 3, 4, 8,
    _____, _____, _____, _____.

NOTES:

(1) Numeric sequence of individual work tasks (1,2,3,4, etc.) for each regulated area. Each category of EPA friability/OSHA class has a separate task.
(2) Specific location of work (building, floor, area, e.g., Building 1421, 2nd Floor, Rm 201)
(3) A description of material to be abated (example: horizontal pipe, cement wall panels, tile, stucco, etc.) type of asbestos (chrysotile, amosite, crocidolite, etc.); and % asbestos content.
(4) Technique to be used: Removal = REM; Encapsulation = ENCAP; Encasement = ENCAS; Enclosure = ENCL; Repair = REP.
(5) Class designation: Class I, II, III, or IV (OSHA designation).
(6) Friability of materials: Check the applicable EPA NESHAP friability designation.
(7) Form: Interior or Exterior Architectural = IA or EA; Mechanical/Electrical = ME.
    Condition: Good = G; Fair = F; Poor = P.
(8) Quantity of ACM for each work task in meters or square meters.
(8a) Quantity of ACM for each work task in linear feet or square feet.
(9) Response Action Detail Sheet specifies the material to be abated and the methods to be used. There is only one Response Action Detail Sheet for each abatement task.
(10) Set-up Detail Sheets indicate containment and control methods used in support of the response action (referenced in the selected Response Action Detail Sheet).

TABLE 1

INDIVIDUAL WORK TASK DATA ELEMENTS

Sheet 4 of _____

There is a separate data sheet for each individual work task.

1. WORK TASK DESIGNATION NUMBER: 4
2. LOCATION OF WORK TASK: Building 365 - Room 04
3. BRIEF DESCRIPTION OF MATERIAL TO BE ABATED: Floor tile/adhesive

   a. Type of Asbestos _____
   b. Percent asbestos content 15-20%

4. ABATEMENT TECHNIQUE TO BE USED: REM
5. OSHA ASBESTOS CLASS DESIGNATION FOR WORK TASK II
6. EPA NESHAP FRIABILITY DESIGNATION FOR WORK TASK
   Friable _____ Non-friable Category I X
   Non-friable Category II_____
7. FORM _____ and CONDITION OF ACM: GOOD_____ FAIR_____ POOR_____
8. QUANTITY: METERS_____, SQUARE METERS_____
8a. QUANTITY: LINEAR FT._____, SQUARE FT. 462
9. RESPONSE ACTION DETAIL SHEET NUMBER FOR WORK TASK: 57
10. SET-UP DETAIL SHEET NUMBERS
    FOR WORK TASK 2, 3, 4, 8,
    _____, _____, _____, _____.

NOTES:

(1) Numeric sequence of individual work tasks (1,2,3,4, etc.) for each regulated area. Each category of EPA friability/OSHA class has a separate task.
(2) Specific location of work (building, floor, area, e.g., Building 1421, 2nd Floor, Rm 201)
(3) A description of material to be abated (example: horizontal pipe, cement wall panels, tile, stucco, etc.) type of asbestos (chrysotile, amosite, crocidolite, etc.); and % asbestos content.
(4) Technique to be used: Removal = REM; Encapsulation = ENCAP; Encasement = ENCAS; Enclosure = ENCL; Repair = REP.
(5) Class designation: Class I, II, III, or IV (OSHA designation).
(6) Friability of materials: Check the applicable EPA NESHAP friability designation.
(7) Form: Interior or Exterior Architectural = IA or EA; Mechanical/Electrical = ME.
    Condition: Good = G; Fair = F; Poor = P.
(8) Quantity of ACM for each work task in meters or square meters.
(8a) Quantity of ACM for each work task in linear feet or square feet.
(9) Response Action Detail Sheet specifies the material to be abated and the methods to be used. There is only one Response Action Detail Sheet for each abatement task.
(10) Set-up Detail Sheets indicate containment and control methods used in support of the response action (referenced in the selected Response Action Detail Sheet).

TABLE 1

INDIVIDUAL WORK TASK DATA ELEMENTS

Sheet 5 of _____

There is a separate data sheet for each individual work task.

1. WORK TASK DESIGNATION NUMBER: 5
2. LOCATION OF WORK TASK: Building 365 - Room 05
3. BRIEF DESCRIPTION OF MATERIAL TO BE ABATED: Floor tile/adhesive

   a. Type of Asbestos _____
   b. Percent asbestos content 15-20%

4. ABATEMENT TECHNIQUE TO BE USED: REM
5. OSHA ASBESTOS CLASS DESIGNATION FOR WORK TASK II
6. EPA NESHAP FRIABILITY DESIGNATION FOR WORK TASK
   Friable _____ Non-friable Category I X
   Non-friable Category II_____
7. FORM _____ and CONDITION OF ACM: GOOD_____ FAIR_____ POOR_____
8. QUANTITY: METERS_____, SQUARE METERS_____
8a. QUANTITY: LINEAR FT._____, SQUARE FT. 228
9. RESPONSE ACTION DETAIL SHEET NUMBER FOR WORK TASK: 57
10. SET-UP DETAIL SHEET NUMBERS
    FOR WORK TASK 2, 3, 4, 8,
    _____, _____, _____, _____.

NOTES:

(1) Numeric sequence of individual work tasks (1,2,3,4, etc.) for each regulated area. Each category of EPA friability/OSHA class has a separate task.
(2) Specific location of work (building, floor, area, e.g., Building 1421, 2nd Floor, Rm 201)
(3) A description of material to be abated (example: horizontal pipe, cement wall panels, tile, stucco, etc.) type of asbestos (chrysotile, amosite, crocidolite, etc.); and % asbestos content.
(4) Technique to be used: Removal = REM; Encapsulation = ENCAP; Encasement = ENCAS; Enclosure = ENCL; Repair = REP.
(5) Class designation: Class I, II, III, or IV (OSHA designation).
(6) Friability of materials: Check the applicable EPA NESHAP friability designation.
(7) Form: Interior or Exterior Architectural = IA or EA; Mechanical/Electrical = ME.
    Condition: Good = G; Fair = F; Poor = P.
(8) Quantity of ACM for each work task in meters or square meters.
(8a) Quantity of ACM for each work task in linear feet or square feet.
(9) Response Action Detail Sheet specifies the material to be abated and the methods to be used. There is only one Response Action Detail Sheet for each abatement task.
(10) Set-up Detail Sheets indicate containment and control methods used in support of the response action (referenced in the selected Response Action Detail Sheet).

TABLE 1

INDIVIDUAL WORK TASK DATA ELEMENTS

Sheet 6 of _____

There is a separate data sheet for each individual work task.

1. WORK TASK DESIGNATION NUMBER: 6
2. LOCATION OF WORK TASK: Building 365 - Room 06
3. BRIEF DESCRIPTION OF MATERIAL TO BE ABATED: Floor tile/adhesive

   a. Type of Asbestos _____
   b. Percent asbestos content 15-20%

4. ABATEMENT TECHNIQUE TO BE USED: REM
5. OSHA ASBESTOS CLASS DESIGNATION FOR WORK TASK II
6. EPA NESHAP FRIABILITY DESIGNATION FOR WORK TASK
   Friable _____ Non-friable Category I X
   Non-friable Category II_____
7. FORM _____ and CONDITION OF ACM: GOOD_____ FAIR_____ POOR_____
8. QUANTITY: METERS_____, SQUARE METERS_____
8a. QUANTITY: LINEAR FT._____, SQUARE FT. 800
9. RESPONSE ACTION DETAIL SHEET NUMBER FOR WORK TASK: 57
10. SET-UP DETAIL SHEET NUMBERS
    FOR WORK TASK 2, 3, 4, 8,
    _____, _____, _____, _____.

NOTES:

(1) Numeric sequence of individual work tasks (1,2,3,4, etc.) for each regulated area. Each category of EPA friability/OSHA class has a separate task.
(2) Specific location of work (building, floor, area, e.g., Building 1421, 2nd Floor, Rm 201)
(3) A description of material to be abated (example: horizontal pipe, cement wall panels, tile, stucco, etc.) type of asbestos (chrysotile, amosite, crocidolite, etc.); and % asbestos content.
(4) Technique to be used: Removal = REM; Encapsulation = ENCAP; Encasement = ENCAS; Enclosure = ENCL; Repair = REP.
(5) Class designation: Class I, II, III, or IV (OSHA designation).
(6) Friability of materials: Check the applicable EPA NESHAP friability designation.
(7) Form: Interior or Exterior Architectural = IA or EA; Mechanical/Electrical = ME.
    Condition: Good = G; Fair = F; Poor = P.
(8) Quantity of ACM for each work task in meters or square meters.
(8a) Quantity of ACM for each work task in linear feet or square feet.
(9) Response Action Detail Sheet specifies the material to be abated and the methods to be used. There is only one Response Action Detail Sheet for each abatement task.
(10) Set-up Detail Sheets indicate containment and control methods used in support of the response action (referenced in the selected Response Action Detail Sheet).

TABLE 1

INDIVIDUAL WORK TASK DATA ELEMENTS

Sheet 7 of _____

There is a separate data sheet for each individual work task.

1. WORK TASK DESIGNATION NUMBER: 7
2. LOCATION OF WORK TASK: Building 365 - Room 07
3. BRIEF DESCRIPTION OF MATERIAL TO BE ABATED: Floor tile/adhesive

   a. Type of Asbestos _____
   b. Percent asbestos content 15-20%

4. ABATEMENT TECHNIQUE TO BE USED: REM
5. OSHA ASBESTOS CLASS DESIGNATION FOR WORK TASK II
6. EPA NESHAP FRIABILITY DESIGNATION FOR WORK TASK
   Friable _____ Non-friable Category I X
   Non-friable Category II_____
7. FORM _____ and CONDITION OF ACM: GOOD_____ FAIR_____ POOR_____
8. QUANTITY: METERS_____, SQUARE METERS_____
8a. QUANTITY: LINEAR FT._____, SQUARE FT. 200
9. RESPONSE ACTION DETAIL SHEET NUMBER FOR WORK TASK: 57
10. SET-UP DETAIL SHEET NUMBERS
    FOR WORK TASK 2, 3, 4, 8,
    _____, _____, _____, _____.

NOTES:

(1) Numeric sequence of individual work tasks (1,2,3,4, etc.) for each regulated area. Each category of EPA friability/OSHA class has a separate task.
(2) Specific location of work (building, floor, area, e.g., Building 1421, 2nd Floor, Rm 201)
(3) A description of material to be abated (example: horizontal pipe, cement wall panels, tile, stucco, etc.) type of asbestos (chrysotile, amosite, crocidolite, etc.); and % asbestos content.
(4) Technique to be used: Removal = REM; Encapsulation = ENCAP; Encasement = ENCAS; Enclosure = ENCL; Repair = REP.
(5) Class designation: Class I, II, III, or IV (OSHA designation).
(6) Friability of materials: Check the applicable EPA NESHAP friability designation.
(7) Form: Interior or Exterior Architectural = IA or EA; Mechanical/Electrical = ME.
    Condition: Good = G; Fair = F; Poor = P.
(8) Quantity of ACM for each work task in meters or square meters.
(8a) Quantity of ACM for each work task in linear feet or square feet.
(9) Response Action Detail Sheet specifies the material to be abated and the methods to be used. There is only one Response Action Detail Sheet for each abatement task.
(10) Set-up Detail Sheets indicate containment and control methods used in support of the response action (referenced in the selected Response Action Detail Sheet).

TABLE 1

INDIVIDUAL WORK TASK DATA ELEMENTS

Sheet 8 of _____

There is a separate data sheet for each individual work task.

1. WORK TASK DESIGNATION NUMBER: 8
2. LOCATION OF WORK TASK: Building 365 - Room 08
3. BRIEF DESCRIPTION OF MATERIAL TO BE ABATED: Floor tile/adhesive

   a. Type of Asbestos _____
   b. Percent asbestos content 15-20%

4. ABATEMENT TECHNIQUE TO BE USED: REM
5. OSHA ASBESTOS CLASS DESIGNATION FOR WORK TASK II
6. EPA NESHAP FRIABILITY DESIGNATION FOR WORK TASK
   Friable _____ Non-friable Category I X
   Non-friable Category II_____
7. FORM _____ and CONDITION OF ACM: GOOD_____ FAIR_____ POOR_____
8. QUANTITY: METERS_____, SQUARE METERS_____
8a. QUANTITY: LINEAR FT._____, SQUARE FT. 400
9. RESPONSE ACTION DETAIL SHEET NUMBER FOR WORK TASK: 57
10. SET-UP DETAIL SHEET NUMBERS
    FOR WORK TASK 2, 3, 4, 8,
    _____, _____, _____, _____.

NOTES:

(1) Numeric sequence of individual work tasks (1,2,3,4, etc.) for each regulated area. Each category of EPA friability/OSHA class has a separate task.
(2) Specific location of work (building, floor, area, e.g., Building 1421, 2nd Floor, Rm 201)
(3) A description of material to be abated (example: horizontal pipe, cement wall panels, tile, stucco, etc.) type of asbestos (chrysotile, amosite, crocidolite, etc.); and % asbestos content.
(4) Technique to be used: Removal = REM; Encapsulation = ENCAP; Encasement = ENCAS; Enclosure = ENCL; Repair = REP.
(5) Class designation: Class I, II, III, or IV (OSHA designation).
(6) Friability of materials: Check the applicable EPA NESHAP friability designation.
(7) Form: Interior or Exterior Architectural = IA or EA; Mechanical/Electrical = ME.
    Condition: Good = G; Fair = F; Poor = P.
(8) Quantity of ACM for each work task in meters or square meters.
(8a) Quantity of ACM for each work task in linear feet or square feet.
(9) Response Action Detail Sheet specifies the material to be abated and the methods to be used. There is only one Response Action Detail Sheet for each abatement task.
(10) Set-up Detail Sheets indicate containment and control methods used in support of the response action (referenced in the selected Response Action Detail Sheet).

TABLE 1

INDIVIDUAL WORK TASK DATA ELEMENTS

Sheet 9 of _____

There is a separate data sheet for each individual work task.

1. WORK TASK DESIGNATION NUMBER: 9
2. LOCATION OF WORK TASK: Building 365 - Room 04
3. BRIEF DESCRIPTION OF MATERIAL TO BE ABATED: Floor tile/adhesive

   a. Type of Asbestos _____
   b. Percent asbestos content 15-20%

4. ABATEMENT TECHNIQUE TO BE USED: REM
5. OSHA ASBESTOS CLASS DESIGNATION FOR WORK TASK II
6. EPA NESHAP FRIABILITY DESIGNATION FOR WORK TASK
   Friable _____ Non-friable Category I X
   Non-friable Category II_____
7. FORM _____ and CONDITION OF ACM: GOOD_____ FAIR_____ POOR_____
8. QUANTITY: METERS_____, SQUARE METERS_____
8a. QUANTITY: LINEAR FT._____, SQUARE FT. 400
9. RESPONSE ACTION DETAIL SHEET NUMBER FOR WORK TASK: 57
10. SET-UP DETAIL SHEET NUMBERS
    FOR WORK TASK 2, 3, 4, 8,
    _____, _____, _____, _____.

NOTES:

(1) Numeric sequence of individual work tasks (1,2,3,4, etc.) for each regulated area. Each category of EPA friability/OSHA class has a separate task.
(2) Specific location of work (building, floor, area, e.g., Building 1421, 2nd Floor, Rm 201)
(3) A description of material to be abated (example: horizontal pipe, cement wall panels, tile, stucco, etc.) type of asbestos (chrysotile, amosite, crocidolite, etc.); and % asbestos content.
(4) Technique to be used: Removal = REM; Encapsulation = ENCAP; Encasement = ENCAS; Enclosure = ENCL; Repair = REP.
(5) Class designation: Class I, II, III, or IV (OSHA designation).
(6) Friability of materials: Check the applicable EPA NESHAP friability designation.
(7) Form: Interior or Exterior Architectural = IA or EA; Mechanical/Electrical = ME.
    Condition: Good = G; Fair = F; Poor = P.
(8) Quantity of ACM for each work task in meters or square meters.
(8a) Quantity of ACM for each work task in linear feet or square feet.
(9) Response Action Detail Sheet specifies the material to be abated and the methods to be used. There is only one Response Action Detail Sheet for each abatement task.
(10) Set-up Detail Sheets indicate containment and control methods used in support of the response action (referenced in the selected Response Action Detail Sheet).

TABLE 1

INDIVIDUAL WORK TASK DATA ELEMENTS

Sheet 11 of _____

There is a separate data sheet for each individual work task.

1. WORK TASK DESIGNATION NUMBER: 11
2. LOCATION OF WORK TASK: Building 365, above ceiling
3. BRIEF DESCRIPTION OF MATERIAL TO BE ABATED: 6" pipe fitting insulation

   a. Type of Asbestos _____
   b. Percent asbestos content 45-50%

4. ABATEMENT TECHNIQUE TO BE USED: REM
5. OSHA ASBESTOS CLASS DESIGNATION FOR WORK TASK I
6. EPA NESHAP FRIABILITY DESIGNATION FOR WORK TASK
   Friable X Non-friable Category I
   Non-friable Category II_____
7. FORM _____ and CONDITION OF ACM: GOOD_____ FAIR_____ POOR_____
8. QUANTITY: METERS_____, SQUARE METERS_____

8a. QUANTITY: LINEAR FT.: 862, 15 each

9. RESPONSE ACTION DETAIL SHEET NUMBER FOR WORK TASK: 57
10. SET-UP DETAIL SHEET NUMBERS
    FOR WORK TASK _____, _____, _____, _____.
    _____, _____, _____, _____.

NOTES:

(1) Numeric sequence of individual work tasks (1,2,3,4, etc.) for each regulated area. Each category of EPA friability/OSHA class has a separate task.
(2) Specific location of work (building, floor, area, e.g., Building 1421, 2nd Floor, Rm 201)
(3) A description of material to be abated (example: horizontal pipe, cement wall panels, tile, stucco, etc.) type of asbestos (chrysotile, amosite, crocidolite, etc.); and % asbestos content.
(4) Technique to be used: Removal = REM; Encapsulation = ENCAP; Encasement = ENCAS; Enclosure = ENCL; Repair = REP.
(5) Class designation: Class I, II, III, or IV (OSHA designation).
(6) Friability of materials: Check the applicable EPA NESHAP friability designation.
(7) Form: Interior or Exterior Architectural = IA or EA; Mechanical/Electrical = ME.
    Condition: Good = G; Fair = F; Poor = P.
(8) Quantity of ACM for each work task in meters or square meters.
(8a) Quantity of ACM for each work task in linear feet or square feet.
(9) Response Action Detail Sheet specifies the material to be abated and the methods to be used. There is only one Response Action Detail Sheet for each abatement task.
(10) Set-up Detail Sheets indicate containment and control methods used in support of the response action (referenced in the selected Response Action Detail Sheet).

TABLE 1

INDIVIDUAL WORK TASK DATA ELEMENTS

Sheet 12 of _____

There is a separate data sheet for each individual work task.

1. WORK TASK DESIGNATION NUMBER: 12
2. LOCATION OF WORK TASK: Building 365, corridor
3. BRIEF DESCRIPTION OF MATERIAL TO BE ABATED: Floor tile/adhesive

   a. Type of Asbestos _____
   b. Percent asbestos content 15-20%

4. ABATEMENT TECHNIQUE TO BE USED: REM
5. OSHA ASBESTOS CLASS DESIGNATION FOR WORK TASK II
6. EPA NESHAP FRIABILITY DESIGNATION FOR WORK TASK
   Friable _____ Non-friable Category I X
   Non-friable Category II_____
7. FORM _____ and CONDITION OF ACM: GOOD_____ FAIR_____ POOR_____
8. QUANTITY: METERS_____, SQUARE METERS_____
8a. QUANTITY: LINEAR FT.: _____, SQUARE FT.: 2459
9. RESPONSE ACTION DETAIL SHEET NUMBER FOR WORK TASK: 57
10. SET-UP DETAIL SHEET NUMBERS
    FOR WORK TASK 2, 3, 4, 8.
    _____, _____, _____, _____.

NOTES:

(1) Numeric sequence of individual work tasks (1,2,3,4, etc.) for each regulated area. Each category of EPA friability/OSHA class has a separate task.
(2) Specific location of work (building, floor, area, e.g., Building 1421, 2nd Floor, Rm 201)
(3) A description of material to be abated (example: horizontal pipe, cement wall panels, tile, stucco, etc.) type of asbestos (chrysotile, amosite, crocidolite, etc.); and % asbestos content.
(4) Technique to be used: Removal = REM; Encapsulation = ENCAP; Encasement = ENCAS; Enclosure = ENCL; Repair = REP.
(5) Class designation: Class I, II, III, or IV (OSHA designation).
(6) Friability of materials: Check the applicable EPA NESHAP friability designation.
(7) Form: Interior or Exterior Architectural = IA or EA; Mechanical/Electrical = ME.
    Condition: Good = G; Fair = F; Poor = P.
(8) Quantity of ACM for each work task in meters or square meters.
(8a) Quantity of ACM for each work task in linear feet or square feet.
(9) Response Action Detail Sheet specifies the material to be abated and the methods to be used. There is only one Response Action Detail Sheet for each abatement task.
(10) Set-up Detail Sheets indicate containment and control methods used in support of the response action (referenced in the selected Response Action Detail Sheet).

TABLE 1

INDIVIDUAL WORK TASK DATA ELEMENTS

Sheet 13 of _____

There is a separate data sheet for each individual work task.

1. WORK TASK DESIGNATION NUMBER: 13
2. LOCATION OF WORK TASK: Building 365, exterior
3. BRIEF DESCRIPTION OF MATERIAL TO BE ABATED: Transite siding

   a. Type of Asbestos _____
   b. Percent asbestos content 25-30%

4. ABATEMENT TECHNIQUE TO BE USED: REM
5. OSHA ASBESTOS CLASS DESIGNATION FOR WORK TASK II
6. EPA NESHAP FRIABILITY DESIGNATION FOR WORK TASK
   Friable _____ Non-friable Category I X
   Non-friable Category II_____
7. FORM _____ and CONDITION OF ACM: GOOD_____ FAIR_____ POOR_____
8. QUANTITY: METERS_____, SQUARE METERS_____
8a. QUANTITY: LINEAR FT.: _____, SQUARE FT.: 6,480
9. RESPONSE ACTION DETAIL SHEET NUMBER FOR WORK TASK: 74
10. SET-UP DETAIL SHEET NUMBERS
    FOR WORK TASK _____, _____, _____, _____.
    _____, _____, _____, _____.

NOTES:

(1) Numeric sequence of individual work tasks (1,2,3,4, etc.) for each regulated area. Each category of EPA friability/OSHA class has a separate task.
(2) Specific location of work (building, floor, area, e.g., Building 1421, 2nd Floor, Rm 201)
(3) A description of material to be abated (example: horizontal pipe, cement wall panels, tile, stucco, etc.) type of asbestos (chrysotile, amosite, crocidolite, etc.); and % asbestos content.
(4) Technique to be used: Removal = REM; Encapsulation = ENCAP; Encasement = ENCAS; Enclosure = ENCL; Repair = REP.
(5) Class designation: Class I, II, III, or IV (OSHA designation).
(6) Friability of materials: Check the applicable EPA NESHAP friability designation.
(7) Form: Interior or Exterior Architectural = IA or EA; Mechanical/Electrical = ME.
    Condition: Good = G; Fair = F; Poor = P.
(8) Quantity of ACM for each work task in meters or square meters.
(8a) Quantity of ACM for each work task in linear feet or square feet.
(9) Response Action Detail Sheet specifies the material to be abated and the methods to be used. There is only one Response Action Detail Sheet for each abatement task.
(10) Set-up Detail Sheets indicate containment and control methods used in support of the response action (referenced in the selected Response Action Detail Sheet).

TABLE 1

INDIVIDUAL WORK TASK DATA ELEMENTS

Sheet 14 of _____

There is a separate data sheet for each individual work task.

1. WORK TASK DESIGNATION NUMBER: 14
2. LOCATION OF WORK TASK: Building 365, F Ent. Wall
3. BRIEF DESCRIPTION OF MATERIAL TO BE ABATED: Floor tile/adhesive

   a. Type of Asbestos _____
   b. Percent asbestos content 15-20%

4. ABATEMENT TECHNIQUE TO BE USED: REM
5. OSHA ASBESTOS CLASS DESIGNATION FOR WORK TASK II
6. EPA NESHAP FRIABILITY DESIGNATION FOR WORK TASK
   Friable _____ Non-friable Category I X
   Non-friable Category II_____
7. FORM _____ and CONDITION OF ACM: GOOD_____ FAIR_____ POOR_____
8. QUANTITY: METERS_____, SQUARE METERS_____
8a. QUANTITY: LINEAR FT.: _____, SQUARE FT.: 200
9. RESPONSE ACTION DETAIL SHEET NUMBER FOR WORK TASK: 57
10. SET-UP DETAIL SHEET NUMBERS
    FOR WORK TASK 2, 3, 4, 8.
    _____, _____, _____, _____.

NOTES:

(1) Numeric sequence of individual work tasks (1,2,3,4, etc.) for each regulated area. Each category of EPA friability/OSHA class has a separate task.
(2) Specific location of work (building, floor, area, e.g., Building 1421, 2nd Floor, Rm 201)
(3) A description of material to be abated (example: horizontal pipe, cement wall panels, tile, stucco, etc.) type of asbestos (chrysotile, amosite, crocidolite, etc.); and % asbestos content.
(4) Technique to be used: Removal = REM; Encapsulation = ENCAP; Encasement = ENCAS; Enclosure = ENCL; Repair = REP.
(5) Class designation: Class I, II, III, or IV (OSHA designation).
(6) Friability of materials: Check the applicable EPA NESHAP friability designation.
(7) Form: Interior or Exterior Architectural = IA or EA; Mechanical/Electrical = ME.
    Condition: Good = G; Fair = F; Poor = P.
(8) Quantity of ACM for each work task in meters or square meters.
(8a) Quantity of ACM for each work task in linear feet or square feet.
(9) Response Action Detail Sheet specifies the material to be abated and the methods to be used. There is only one Response Action Detail Sheet for each abatement task.
(10) Set-up Detail Sheets indicate containment and control methods used in support of the response action (referenced in the selected Response Action Detail Sheet).

TABLE 1

INDIVIDUAL WORK TASK DATA ELEMENTS

Sheet 15 of _____

There is a separate data sheet for each individual work task.

1. WORK TASK DESIGNATION NUMBER: 15
2. LOCATION OF WORK TASK: Building 365, NE Classroom
3. BRIEF DESCRIPTION OF MATERIAL TO BE ABATED: Floor tile/adhesive

   a. Type of Asbestos _____
   b. Percent asbestos content 15-20%

4. ABATEMENT TECHNIQUE TO BE USED: REM
5. OSHA ASBESTOS CLASS DESIGNATION FOR WORK TASK II
6. EPA NESHAP FRIABILITY DESIGNATION FOR WORK TASK
   Friable _____ Non-friable Category I X
   Non-friable Category II_____
7. FORM _____ and CONDITION OF ACM: GOOD_____ FAIR_____ POOR_____
8. QUANTITY: METERS_____, SQUARE METERS_____
8a. QUANTITY: LINEAR FT.: _____, SQUARE FT.: 2,100
9. RESPONSE ACTION DETAIL SHEET NUMBER FOR WORK TASK: 57
10. SET-UP DETAIL SHEET NUMBERS
    FOR WORK TASK 2, 3, 4, 8.
    _____, _____, _____, _____.

NOTES:

(1) Numeric sequence of individual work tasks (1,2,3,4, etc.) for each regulated area. Each category of EPA friability/OSHA class has a separate task.
(2) Specific location of work (building, floor, area, e.g., Building 1421, 2nd Floor, Rm 201)
(3) A description of material to be abated (example: horizontal pipe, cement wall panels, tile, stucco, etc.) type of asbestos (chrysotile, amosite, crocidolite, etc.); and % asbestos content.
(4) Technique to be used: Removal = REM; Encapsulation = ENCAP; Encasement = ENCAS; Enclosure = ENCL; Repair = REP.
(5) Class designation: Class I, II, III, or IV (OSHA designation).
(6) Friability of materials: Check the applicable EPA NESHAP friability designation.
(7) Form: Interior or Exterior Architectural = IA or EA; Mechanical/Electrical = ME.
    Condition: Good = G; Fair = F; Poor = P.
(8) Quantity of ACM for each work task in meters or square meters.
(8a) Quantity of ACM for each work task in linear feet or square feet.
(9) Response Action Detail Sheet specifies the material to be abated and the methods to be used. There is only one Response Action Detail Sheet for each abatement task.
(10) Set-up Detail Sheets indicate containment and control methods used in support of the response action (referenced in the selected Response Action Detail Sheet).

TABLE 1

INDIVIDUAL WORK TASK DATA ELEMENTS

Sheet 16 of _____

There is a separate data sheet for each individual work task.

1. WORK TASK DESIGNATION NUMBER: 16
2. LOCATION OF WORK TASK: Building 365, North Office
3. BRIEF DESCRIPTION OF MATERIAL TO BE ABATED: Floor tile/adhesive

   a. Type of Asbestos _____
   b. Percent asbestos content 15-20%

4. ABATEMENT TECHNIQUE TO BE USED: REM
5. OSHA ASBESTOS CLASS DESIGNATION FOR WORK TASK II
6. EPA NESHAP FRIABILITY DESIGNATION FOR WORK TASK
   Friable _____ Non-friable Category I X
   Non-friable Category II_____
7. FORM _____ and CONDITION OF ACM: GOOD_____ FAIR_____ POOR_____
8. QUANTITY: METERS_____, SQUARE METERS_____
8a. QUANTITY: LINEAR FT.: _____, SQUARE FT.: 528
9. RESPONSE ACTION DETAIL SHEET NUMBER FOR WORK TASK: 57
10. SET-UP DETAIL SHEET NUMBERS
    FOR WORK TASK 2, 3, 4, 8.
    _____, _____, _____, _____.

NOTES:

(1) Numeric sequence of individual work tasks (1,2,3,4, etc.) for each regulated area. Each category of EPA friability/OSHA class has a separate task.
(2) Specific location of work (building, floor, area, e.g., Building 1421, 2nd Floor, Rm 201)
(3) A description of material to be abated (example: horizontal pipe, cement wall panels, tile, stucco, etc.) type of asbestos (chrysotile, amosite, crocidolite, etc.); and % asbestos content.
(4) Technique to be used: Removal = REM; Encapsulation = ENCAP; Encasement = ENCAS; Enclosure = ENCL; Repair = REP.
(5) Class designation: Class I, II, III, or IV (OSHA designation).
(6) Friability of materials: Check the applicable EPA NESHAP friability designation.
(7) Form: Interior or Exterior Architectural = IA or EA; Mechanical/Electrical = ME.
    Condition: Good = G; Fair = F; Poor = P.
(8) Quantity of ACM for each work task in meters or square meters.
(8a) Quantity of ACM for each work task in linear feet or square feet.
(9) Response Action Detail Sheet specifies the material to be abated and the methods to be used. There is only one Response Action Detail Sheet for each abatement task.
(10) Set-up Detail Sheets indicate containment and control methods used in support of the response action (referenced in the selected Response Action Detail Sheet).

TABLE 1

INDIVIDUAL WORK TASK DATA ELEMENTS

Sheet 17 of _____

There is a separate data sheet for each individual work task.

1. WORK TASK DESIGNATION NUMBER: 17
2. LOCATION OF WORK TASK: Building 365, Supply Room
3. BRIEF DESCRIPTION OF MATERIAL TO BE ABATED: Floor tile/adhesive

   a. Type of Asbestos _____
   b. Percent asbestos content 15-20%

4. ABATEMENT TECHNIQUE TO BE USED: REM
5. OSHA ASBESTOS CLASS DESIGNATION FOR WORK TASK II
6. EPA NESHAP FRIABILITY DESIGNATION FOR WORK TASK
   Friable _____ Non-friable Category I X
   Non-friable Category II_____
7. FORM _____ and CONDITION OF ACM: GOOD_____ FAIR_____ POOR_____
8. QUANTITY: METERS_____, SQUARE METERS_____
8a. QUANTITY: LINEAR FT.: _____, SQUARE FT.: 200
9. RESPONSE ACTION DETAIL SHEET NUMBER FOR WORK TASK: 57
10. SET-UP DETAIL SHEET NUMBERS
    FOR WORK TASK 2, 3, 4, 8.
    _____, _____, _____, _____.

NOTES:

(1) Numeric sequence of individual work tasks (1,2,3,4, etc.) for each regulated area. Each category of EPA friability/OSHA class has a separate task.
(2) Specific location of work (building, floor, area, e.g., Building 1421, 2nd Floor, Rm 201)
(3) A description of material to be abated (example: horizontal pipe, cement wall panels, tile, stucco, etc.) type of asbestos (chrysotile, amosite, crocidolite, etc.); and % asbestos content.
(4) Technique to be used: Removal = REM; Encapsulation = ENCAP; Encasement = ENCAS; Enclosure = ENCL; Repair = REP.
(5) Class designation: Class I, II, III, or IV (OSHA designation).
(6) Friability of materials: Check the applicable EPA NESHAP friability designation.
(7) Form: Interior or Exterior Architectural = IA or EA; Mechanical/Electrical = ME.
    Condition: Good = G; Fair = F; Poor = P.
(8) Quantity of ACM for each work task in meters or square meters.
(8a) Quantity of ACM for each work task in linear feet or square feet.
(9) Response Action Detail Sheet specifies the material to be abated and the methods to be used. There is only one Response Action Detail Sheet for each abatement task.
(10) Set-up Detail Sheets indicate containment and control methods used in support of the response action (referenced in the selected Response Action Detail Sheet).

TABLE 1

INDIVIDUAL WORK TASK DATA ELEMENTS

Sheet 18 of _____

There is a separate data sheet for each individual work task.

1. WORK TASK DESIGNATION NUMBER: 18
2. LOCATION OF WORK TASK: Building 365, Boiler Room
3. BRIEF DESCRIPTION OF MATERIAL TO BE ABATED: Drywall & Taping Compound

   a. Type of Asbestos: Chrysotile
   b. Percent asbestos content: 1-5%

4. ABATEMENT TECHNIQUE TO BE USED: REM
5. OSHA ASBESTOS CLASS DESIGNATION FOR WORK TASK II
6. EPA NESHAP FRIABILITY DESIGNATION FOR WORK TASK
   Friable X Non-friable Category I
   Non-friable Category II_____
7. FORM _____ and CONDITION OF ACM: GOOD_____ FAIR_____ POOR_____
8. QUANTITY: METERS_____, SQUARE METERS_____

8a. QUANTITY: LINEAR FT.: _____, SQUARE FT.: unknown

9. RESPONSE ACTION DETAIL SHEET NUMBER FOR WORK TASK: 87 or 88
10. SET-UP DETAIL SHEET NUMBERS
    FOR WORK TASK 2, 3, 4, 8.
    _____, _____, _____, _____.

NOTES:

(1) Numeric sequence of individual work tasks (1,2,3,4, etc.) for each regulated area. Each category of EPA friability/OSHA class has a separate task.
(2) Specific location of work (building, floor, area, e.g., Building 1421, 2nd Floor, Rm 201)
(3) A description of material to be abated (example: horizontal pipe, cement wall panels, tile, stucco, etc.) type of asbestos (chrysotile, amosite, crocidolite, etc.); and % asbestos content.
(4) Technique to be used: Removal = REM; Encapsulation = ENCAP; Encasement = ENCAS; Enclosure = ENCL; Repair = REP.
(5) Class designation: Class I, II, III, or IV (OSHA designation).
(6) Friability of materials: Check the applicable EPA NESHAP friability designation.
(7) Form: Interior or Exterior Architectural = IA or EA; Mechanical/Electrical = ME.
    Condition: Good = G; Fair = F; Poor = P.
(8) Quantity of ACM for each work task in meters or square meters.
(8a) Quantity of ACM for each work task in linear feet or square feet.
(9) Response Action Detail Sheet specifies the material to be abated and the methods to be used. There is only one Response Action Detail Sheet for each abatement task.
(10) Set-up Detail Sheets indicate containment and control methods used in support of the response action (referenced in the selected Response Action Detail Sheet).

TABLE 1

INDIVIDUAL WORK TASK DATA ELEMENTS

Sheet 19 of _____

There is a separate data sheet for each individual work task.

1. WORK TASK DESIGNATION NUMBER: 19
2. LOCATION OF WORK TASK: Building 365, Boiler Room
3. BRIEF DESCRIPTION OF MATERIAL TO BE ABATED: Pipe straight hand pact insulation

   a. Type of Asbestos: Chrysotile
   b. Percent asbestos content: 35-45%

4. ABATEMENT TECHNIQUE TO BE USED: REM
5. OSHA ASBESTOS CLASS DESIGNATION FOR WORK TASK: I
6. EPA NESHAP FRIABILITY DESIGNATION FOR WORK TASK
   Friable X Non-friable Category I
   Non-friable Category II_____
7. FORM _____ and CONDITION OF ACM: GOOD_____ FAIR_____ POOR_____
8. QUANTITY: METERS_____, SQUARE METERS_____

8a. QUANTITY: LINEAR FT.: 16, SQUARE FT.:

9. RESPONSE ACTION DETAIL SHEET NUMBER FOR WORK TASK: _____
10. SET-UP DETAIL SHEET NUMBERS
    FOR WORK TASK 2, 3, 4, 8.
    _____, _____, _____, _____.

NOTES:

(1) Numeric sequence of individual work tasks (1,2,3,4, etc.) for each regulated area. Each category of EPA friability/OSHA class has a separate task.
(2) Specific location of work (building, floor, area, e.g., Building 1421, 2nd Floor, Rm 201)
(3) A description of material to be abated (example: horizontal pipe, cement wall panels, tile, stucco, etc.) type of asbestos (chrysotile, amosite, crocidolite, etc.); and % asbestos content.
(4) Technique to be used: Removal = REM; Encapsulation = ENCAP; Encasement = ENCAS; Enclosure = ENCL; Repair = REP.
(5) Class designation: Class I, II, III, or IV (OSHA designation).
(6) Friability of materials: Check the applicable EPA NESHAP friability designation.
(7) Form: Interior or Exterior Architectural = IA or EA; Mechanical/Electrical = ME.
    Condition: Good = G; Fair = F; Poor = P.
(8) Quantity of ACM for each work task in meters or square meters.
(8a) Quantity of ACM for each work task in linear feet or square feet.
(9) Response Action Detail Sheet specifies the material to be abated and the methods to be used. There is only one Response Action Detail Sheet for each abatement task.
(10) Set-up Detail Sheets indicate containment and control methods used in support of the response action (referenced in the selected Response Action Detail Sheet).

TABLE 1

INDIVIDUAL WORK TASK DATA ELEMENTS

Sheet 20 of _____

There is a separate data sheet for each individual work task.

1. WORK TASK DESIGNATION NUMBER: 20
2. LOCATION OF WORK TASK: Building 365, Boiler Room
3. BRIEF DESCRIPTION OF MATERIAL TO BE ABATED: Air Cell Pipe Insulation

   a. Type of Asbestos: Chrysotile
   b. Percent asbestos content 45-50%

4. ABATEMENT TECHNIQUE TO BE USED: REM
5. OSHA ASBESTOS CLASS DESIGNATION FOR WORK TASK I
6. EPA NESHAP FRIABILITY DESIGNATION FOR WORK TASK
   Friable X Non-friable Category I
   Non-friable Category II_____
7. FORM _____ and CONDITION OF ACM: GOOD_____ FAIR_____ POOR_____
8. QUANTITY: METERS_____, SQUARE METERS_____
8a. QUANTITY: LINEAR FT.: 30, SQUARE FT.: _____
9. RESPONSE ACTION DETAIL SHEET NUMBER FOR WORK TASK: 64
10. SET-UP DETAIL SHEET NUMBERS
    FOR WORK TASK 2, 3, 4, 8.
    _____, _____, _____, _____.

NOTES:

(1) Numeric sequence of individual work tasks (1,2,3,4, etc.) for each regulated area. Each category of EPA friability/OSHA class has a separate task.
(2) Specific location of work (building, floor, area, e.g., Building 1421, 2nd Floor, Rm 201)
(3) A description of material to be abated (example: horizontal pipe, cement wall panels, tile, stucco, etc.) type of asbestos (chrysotile, amosite, crocidolite, etc.); and % asbestos content.
(4) Technique to be used: Removal = REM; Encapsulation = ENCAP; Encasement = ENCAS; Enclosure = ENCL; Repair = REP.
(5) Class designation: Class I, II, III, or IV (OSHA designation).
(6) Friability of materials: Check the applicable EPA NESHAP friability designation.
(7) Form: Interior or Exterior Architectural = IA or EA; Mechanical/Electrical = ME.
    Condition: Good = G; Fair = F; Poor = P.
(8) Quantity of ACM for each work task in meters or square meters.
(8a) Quantity of ACM for each work task in linear feet or square feet.
(9) Response Action Detail Sheet specifies the material to be abated and the methods to be used. There is only one Response Action Detail Sheet for each abatement task.
(10) Set-up Detail Sheets indicate containment and control methods used in support of the response action (referenced in the selected Response Action Detail Sheet).

TABLE 1

INDIVIDUAL WORK TASK DATA ELEMENTS

Sheet 21 of _____

There is a separate data sheet for each individual work task.

1. WORK TASK DESIGNATION NUMBER: 21
2. LOCATION OF WORK TASK: Building 365, Boiler Room
3. BRIEF DESCRIPTION OF MATERIAL TO BE ABATED: Pipe Fitting - Hand Pact Insulation

   a. Type of Asbestos: Chrysotile
   b. Percent asbestos content 75-80%

4. ABATEMENT TECHNIQUE TO BE USED: REM
5. OSHA ASBESTOS CLASS DESIGNATION FOR WORK TASK I
6. EPA NESHAP FRIABILITY DESIGNATION FOR WORK TASK
   Friable X Non-friable Category I
   Non-friable Category II_____
7. FORM _____ and CONDITION OF ACM: GOOD_____ FAIR_____ POOR_____
8. QUANTITY: METERS_____, SQUARE METERS_____
8a. QUANTITY: LINEAR FT.: _____, SQUARE FT.: 3
9. RESPONSE ACTION DETAIL SHEET NUMBER FOR WORK TASK: 57 OR 61
10. SET-UP DETAIL SHEET NUMBERS
    FOR WORK TASK 2, 3, 4, 8.
    _____, _____, _____, _____.

NOTES:

(1) Numeric sequence of individual work tasks (1,2,3,4, etc.) for each regulated area. Each category of EPA friability/OSHA class has a separate task.
(2) Specific location of work (building, floor, area, e.g., Building 1421, 2nd Floor, Rm 201)
(3) A description of material to be abated (example: horizontal pipe, cement wall panels, tile, stucco, etc.) type of asbestos (chrysotile, amosite, crocidolite, etc.); and % asbestos content.
(4) Technique to be used: Removal = REM; Encapsulation = ENCAP; Encasement = ENCAS; Enclosure = ENCL; Repair = REP.
(5) Class designation: Class I, II, III, or IV (OSHA designation).
(6) Friability of materials: Check the applicable EPA NESHAP friability designation.
(7) Form: Interior or Exterior Architectural = IA or EA; Mechanical/Electrical = ME.
    Condition: Good = G; Fair = F; Poor = P.
(8) Quantity of ACM for each work task in meters or square meters.
(8a) Quantity of ACM for each work task in linear feet or square feet.
(9) Response Action Detail Sheet specifies the material to be abated and the methods to be used. There is only one Response Action Detail Sheet for each abatement task.
(10) Set-up Detail Sheets indicate containment and control methods used in support of the response action (referenced in the selected Response Action Detail Sheet).

TABLE 1

INDIVIDUAL WORK TASK DATA ELEMENTS

Sheet 22 of _____

There is a separate data sheet for each individual work task.

1. WORK TASK DESIGNATION NUMBER: 22
2. LOCATION OF WORK TASK: Building 365, Lobby
3. BRIEF DESCRIPTION OF MATERIAL TO BE ABATED: Floor tile/adhesive

   a. Type of Asbestos: Chrysotile
   b. Percent asbestos content 15-20%

4. ABATEMENT TECHNIQUE TO BE USED: REM
5. OSHA ASBESTOS CLASS DESIGNATION FOR WORK TASK II
6. EPA NESHAP FRIABILITY DESIGNATION FOR WORK TASK
   Friable _____ Non-friable Category I X
   Non-friable Category II_____
7. FORM _____ and CONDITION OF ACM: GOOD_____ FAIR_____ POOR_____
8. QUANTITY: METERS_____, SQUARE METERS_____
8a. QUANTITY: LINEAR FT.: _____, SQUARE FT.: 760
9. RESPONSE ACTION DETAIL SHEET NUMBER FOR WORK TASK: 57
10. SET-UP DETAIL SHEET NUMBERS
    FOR WORK TASK 2, 3, 4, 8.
    _____, _____, _____, _____.

NOTES:

(1) Numeric sequence of individual work tasks (1,2,3,4, etc.) for each regulated area. Each category of EPA friability/OSHA class has a separate task.
(2) Specific location of work (building, floor, area, e.g., Building 1421, 2nd Floor, Rm 201)
(3) A description of material to be abated (example: horizontal pipe, cement wall panels, tile, stucco, etc.) type of asbestos (chrysotile, amosite, crocidolite, etc.); and % asbestos content.
(4) Technique to be used: Removal = REM; Encapsulation = ENCAP; Encasement = ENCAS; Enclosure = ENCL; Repair = REP.
(5) Class designation: Class I, II, III, or IV (OSHA designation).
(6) Friability of materials: Check the applicable EPA NESHAP friability designation.
(7) Form: Interior or Exterior Architectural = IA or EA; Mechanical/Electrical = ME.
Condition: Good = G; Fair = F; Poor = P.
(8) Quantity of ACM for each work task in meters or square meters.
(8a) Quantity of ACM for each work task in linear feet or square feet.
(9) Response Action Detail Sheet specifies the material to be abated and the methods to be used. There is only one Response Action Detail Sheet for each abatement task.
(10) Set-up Detail Sheets indicate containment and control methods used in support of the response action (referenced in the selected Response Action Detail Sheet).

TABLE 2

FORMULA FOR CALCULATION OF THE 95 PERCENT CONFIDENCE LEVEL
(Reference: NIOSH 7400)

Fibers/cc(01.95 percent CL) = X + [(X) * (1.645) * (CV)]

Where: X = ((E)(AC))/((V)(1000))

E = ((F/Nf) - (B/Nb))/Af

CV = The precision value; 0.45 shall be used unless the analytical laboratory provides the Contracting Officer with documentation (Round Robin Program participation and results) that the laboratory's precision is better.

AC = Effective collection area of the filter in square millimeters

V = Air volume sampled in liters

E = Fiber density on the filter in fibers per square millimeter

F/Nf = Total fiber count per graticule field

B/Nb = Mean field blank count per graticule field

Af = Graticule field area in square millimeters

TWA = C1/T1 + C2/T2 = Cn/Tn

Where: C = Concentration of contaminant

T = Time sampled.

TABLE 3

NI0SH METHOD 7400

PCM ENVIRONMENTAL AIR SAMPLING PROTOCOL (NON-PERSONAL)

Sample Location	Minimum No. of Samples	Filter Pore Size (Note 1)	Min. Vol. (Note 2) (Liters)	Sampling Rate (liters/min.)
Inside Abatement Area	0.5/140 Square Meters (Notes 3 & 4)	0.45 microns	3850	2-16
Each Room in 1 Abatement Area Less than 140 Square meters		0.45 microns	3850	2-16
Field Blank	2	0.45 microns	0	0
Laboratory Blank	1	0.45 microns	0	0

Notes:

1. Type of filter is Mixed Cellulose Ester.

2. Ensure detection limit for PCM analysis is established at 0.005 fibers/cc.

3. One sample shall be added for each additional 140 square meters. (The corresponding I-P units are 5/1500 square feet).

4. A minimum of 5 samples are to be taken per abatement area, plus 2 field blanks.

TABLE 4

EPA AHERA METHOD: TEM AIR SAMPLING PROTOCOL

Location Sampled	Minimum No. of Samples	Filter Pore Size	Min. Vol. (Liters)	Sampling Rate (liters/min.)
Inside Abatement Area	5	0.45 microns	1500	2-16
Outside Abatement Area	5	0.45 microns	1500	2-16
Field Blank	2	0.45 microns	0	0
Laboratory Blank	1	0.45 microns	0	0

Notes:

1. Type of filter is Mixed Cellulose Ester.

2. The detection limit for TEM analysis is 70 structures/square mm.

CERTIFICATE OF WORKER'S ACKNOWLEDGMENT

PROJECT NAME _____ CONTRACT NO. _____
PROJECT ADDRESS _____
CONTRACTOR FIRM NAME _____
EMPLOYEE'S NAME _____,_____,_____,
(Print) (Last) (First) (MI)

Social Security Number: _____-_____-_____,

WORKING WITH ASBESTOS CAN BE DANGEROUS. INHALING ASBESTOS FIBERS HAS BEEN LINKED WITH TYPES OF LUNG DISEASE AND CANCER. IF YOU SMOKE AND INHALE ASBESTOS FIBERS, THE CHANCE THAT YOU WILL DEVELOP LUNG CANCER IS GREATER THAN THAT OF THE NONSMOKING PUBLIC.

Your employer's contract for the above project requires that you be provided and you complete formal asbestos training specific to the type of work you will perform and project specific training; that you be supplied with proper personal protective equipment including a respirator, that you be trained in its use; and that you receive a medical examination to evaluate your physical capacity to perform your assigned work tasks, under the environmental conditions expected, while wearing the required personal protective equipment. These things are to be done at no cost to you. By signing this certification, you are acknowledging that your employer has met these obligations to you. The Contractor's Designated Industrial Hygienist will check the block(s) for the type of formal training you have completed. Review the checked blocks prior to signing this certification.

FORMAL TRAINING:
_____ a. For Competent Persons and Supervisors: I have completed EPA's Model Accreditation Program (MAP) training course, "Contractor/Supervisor", that meets this State's requirements.

b. For Workers:
_____ (1) For OSHA Class I work: I have completed EPA's MAP training course, "Worker", that meets this State's requirements.
_____ (2) For OSHA Class II work (where there will be abatement of more than one type of Class II materials, i.e., roofing, siding, floor tile, etc.): I have completed EPA's MAP training course, "Worker", that meets this State's requirements.
(3) For OSHA Class II work (there will only be abatement of one type of Class II material):
_____ (a) I have completed an 8-hour training class on the elements of 29 CFR 1926, Section .1101(k)(9)(viii), in addition to the specific work practices and engineering controls of 29 CFR 1926, Section .1101(g) and hands-on training.
_____ (b) I have completed EPA's MAP training course, "Worker", that meets this State's requirements.
_____ (4) For OSHA Class III work: I have completed at least a 16-hour course consistent with EPA requirements for training of local education agency maintenance and custodial staff at 40 CFR 763, Section .92(a)(2) and the elements of 29 CFR 1926, Section .1101(k)(9)(viii), in addition to the specific work practices and engineering controls at 29 CFR 1926, Section .1101, and hands-on training.

CERTIFICATE OF WORKER'S ACKNOWLEDGMENT

_____ (5) For OSHA Class IV work: I have completed at least a 2-hr course consistent with EPA requirements for training of local education agency maintenance and custodial staff at 40 CFR 763, (a)(1), and the elements of 29 CFR 1926, Section .1101(k)(9)(viii), in addition to the specific work practices and engineering controls at 29 CFR 1926, Section .1101(g) and hands-on training.

_____ c. Workers, Supervisors and the Designated Competent Person: I have completed annual refresher training as required by EPA's MAP that meets this State's requirements.

PROJECT SPECIFIC TRAINING:
_____ I have been provided and have completed the project specific training required by this Contract. My employer's Designated Industrial Hygienist and Designated Competent Person conducted the training.

RESPIRATORY PROTECTION:
_____ I have been trained in accordance with the criteria in the Contractor's Respiratory Protection program. I have been trained in the dangers of handling and breathing asbestos dust and in the proper work procedures and use and limitations of the respirator(s) I will wear. I have been trained in and will abide by the facial hair and contact lens use policy of my employer.

RESPIRATOR FIT-TEST TRAINING:
_____ I have been trained in the proper selection, fit, use, care, cleaning,maintenance, and storage of the respirator(s) that I will wear. I have been fit-tested in accordance with the criteria in the Contractor's Respiratory Program and have received a satisfactory fit. I have been assigned my individual respirator. I have been taught how to properly perform positive and negative pressure fit-check upon donning negative pressure respirators each time.

MEDICAL EXAMINATION:
_____ I have had a medical examination within the last twelve months which was paid for by my employer. The examination included: health history, pulmonary function tests, and may have included an evaluation of a chest x-ray. A physician made a determination regarding my physical capacity to perform work tasks on the project while wearing personal protective equipment including a respirator. I was personally provided a copy and informed of the results of that examination. My employer's Industrial Hygienist evaluated the medical certification provided by the physician and checked the appropriate blank below. The physician determined that there:

_____ were no limitations to performing the required work tasks.
_____ were identified physical limitations to performing the required work tasks.

Date of the medical examination _____

Employee Signature _____ date _____
Contractor's Industrial
Hygienist Signature _____ date _____

-- End of Section --

SECTION 13930

WET PIPE SPRINKLER SYSTEM, FIRE PROTECTION
11/99

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.

AMERICAN SOCIETY FOR TESTING AND MATERIALS (ASTM)

ASTM A 47/A 47M	(1999) Ferritic Malleable Iron Castings
ASTM A 53/A 53M	(1999b) Pipe, Steel, Black and Hot-Dipped, Zinc-Coated, Welded and Seamless
ASTM A 135	(1997c) Electric-Resistance-Welded Steel Pipe
ASTM A 183	(1983; R 1998) Carbon Steel Track Bolts and Nuts
ASTM A 536	(1984; R 1999el) Ductile Iron Castings
ASTM A 795	(1997) Black and Hot-Dipped Zinc-Coated (Galvanized) Welded and Seamless Steel Pipe for Fire Protection Use

ASME INTERNATIONAL (ASME)

ASME B16.1	(1998) Cast Iron Pipe Flanges and Flanged Fittings
ASME B16.3	(1998) Malleable Iron Threaded Fittings
ASME B16.4	(1998) Cast Iron Threaded Fittings
ASME B16.9	(1993) Factory-Made Wrought Steel Buttwelding Fittings
ASME B16.11	(1996) Forged Fittings, Socket-Welding and Threaded
ASME B16.21	(1992) Nonmetallic Flat Gaskets for Pipe Flanges
ASME B18.2.1	(1996) Square and Hex Bolts and Screws (Inch Series)
ASME B18.2.2	(1987; R 1993) Square and Hex Nuts (Inch Series)

AMERICAN WATER WORKS ASSOCIATION (AWWA)

AWWA C104	(1995) Cement-Mortar Lining for Ductile-Iron Pipe and Fittings for Water
AWWA C110	(1998) Ductile-Iron and Gray-Iron Fittings, 3 In. Through 48 In. (75 mm through 1200 mm), for Water and Other Liquids
AWWA C111	(1995) Rubber-Gasket Joints for Ductile-Iron Pressure Pipe and Fittings
AWWA C151	(1996) Ductile-Iron Pipe, Centrifugally Cast, for Water or Other Liquids
AWWA C203	(1997; addenda C203a - 1999) Coal-Tar Protective Coatings and Linings for Steel Water Pipelines - Enamel and Tape - Hot-Applied

FACTORY MUTUAL ENGINEERING AND RESEARCH (FM)

FM P7825a	(1998) Approval Guide Fire Protection
FM P7825b	(1998) Approval Guide Electrical Equipment

MANUFACTURERS STANDARDIZATION SOCIETY OF THE VALVE AND FITTINGS INDUSTRY (MSS)

MSS SP-71	(1997) Gray Iron Swing Check Valves, Flanges and Threaded Ends

NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)

NFPA 13	(1999) Installation of Sprinkler Systems
NFPA 24	(1995) Installation of Private Fire Service Mains and Their Appurtenances
NFPA 1963	(1998) Fire Hose Connections

UNDERWRITERS LABORATORIES (UL)

UL 668	(1995; Rev thru Dec 1998) Hose Valves For Fire Protection Service
UL Bld Mat Dir	(1999) Building Materials Directory
UL Fire Prot Dir	(1999) Fire Protection Equipment Directory

1.2 GENERAL REQUIREMENTS

Wet pipe sprinkler system shall be provided in areas indicated on the drawings. The sprinkler system shall provide fire sprinkler protection for the indicated areas. Except as modified herein, each system shall be designed and installed in accordance with NFPA 13. Pipe sizes which are not indicated on drawings shall be determined by hydraulic calculation. The Contractor shall design any portions of the sprinkler systems that are not indicated on the drawings including locating sprinklers, piping and

equipment, and size piping and equipment when this information is not indicated on the drawings or is not specified herein. The design of the sprinkler systems shall be based on hydraulic calculations, and the other provisions specified herein.

1.2.1 Hydraulic Design

Each system shall be hydraulically designed to discharge the minimum density of gpm per square foot over the hydraulically most demanding square feet of floor area as indicated on the drawings. The minimum pipe size for branch lines in gridded systems shall be 1-1/4 inch. Hydraulic calculations shall be in accordance with the Area/Density Method of NFPA 13. Water velocity in the piping shall not exceed 20 ft/s in aboveground piping or 10 ft/s in below ground piping.

1.2.1.1 Hose Demand

Interior and exterior hose stream allowances shall be added to the sprinkler system demand as indicated on the drawings.

1.2.1.2 Basis for Calculations

The design of each system shall be based upon the water supply indicated on the drawings with a static pressure, flow and residual pressure as indicated on the drawings. Water supply shall be presumed available at the base of the riser unless otherwise indicated. Hydraulic calculations shall be based upon the Hazen-Williams formula with a "C" value of 120 for steel piping,, and 100 for existing underground piping.

1.2.2 Sprinkler Spacing

Sprinklers shall be uniformly spaced on branch lines. Maximum spacing per sprinkler shall not exceed limits specified in NFPA 13.

1.3 COORDINATION OF TRADES

Piping offsets, fittings, and any other accessories required shall be furnished as required to provide a complete installation and to eliminate interference with other construction. Sprinkler shall be installed over and under ducts, piping and platforms when such equipment can negatively effect or disrupt the sprinkler discharge pattern and coverage.

1.4 DELIVERY AND STORAGE

All equipment delivered and placed in storage shall be housed in a manner to preclude any damage from the weather, humidity and temperature variations, dirt and dust, or other contaminants. Additionally, all pipes shall either be capped or plugged until installed.

1.5 FIELD MEASUREMENTS

The Contractor shall become familiar with all details of the work, verify all dimensions in the field, and shall advise the Contracting Officer of any discrepancy before performing the work.

1.6 SUBMITTALS

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are for information only. When

used, a designation following the "G" designation identifies the office that will review the submittal for the Government. The following shall be submitted in accordance with Section 01330 SUBMITTAL PROCEDURES::

SD-02 Shop Drawings

Sprinkler System Shop Drawings; G

Three copies of the Sprinkler System Shop Drawings, no later than 21 days prior to the start of sprinkler system installation. The Sprinkler System Shop Drawings shall conform to the requirements established for working plans as prescribed in NFPA 13. Drawings shall include plan and elevation views demonstrating that the equipment will fit the allotted spaces with clearance for installation and maintenance. Each set of drawings shall include the following:

a. Descriptive index of drawings in the submittal with drawings listed in sequence by drawing number. A legend identifying device symbols, nomenclature, and conventions used.

b. Floor plans drawn to a scale not less than 1/8" = 1'-0" which clearly show locations of sprinklers, risers, pipe hangers, seismic separation assemblies, sway bracing, inspector's test connections, drains, and other applicable details necessary to clearly describe the proposed arrangement. Each type of fitting used and the locations of bushings, reducing couplings, and welded joints shall be indicated.

c. Actual center-to-center dimensions between sprinklers on branch lines and between branch lines; from end sprinklers to adjacent walls; from walls to branch lines; from sprinkler feed mains, cross-mains and branch lines to finished floor and roof or ceiling. A detail shall show the dimension from the sprinkler and sprinkler deflector to the ceiling in finished areas.

d. Longitudinal and transverse building sections showing typical branch line and cross-main pipe routing as well as elevation of each typical sprinkler above finished floor.

e. Details of each type of riser assembly; pipe hanger; and restraint of underground water main at point-of-entry into the building, and electrical devices and interconnecting wiring.

SD-03 Product Data

Load Calculations for Sizing Sway Bracing; G

For systems that are required to be protected against damage from earthquakes, load calculations shall be provided for sizing of sway bracing.

Components and Equipment Data; G

Manufacturer's catalog data included with the Sprinkler System Drawings for all items specified herein. The data shall be highlighted to show model, size, options, etc., that are intended for consideration. Data shall be adequate to demonstrate compliance with all contract requirements. In addition, a complete

equipment list that includes equipment description, model number and quantity shall be provided.

Hydraulic Calculations; G

Hydraulic calculations, including a drawing showing hydraulic reference points and pipe segments.

Spare Parts; G

Spare parts data shall be included for each different item of material and equipment specified. The data shall include a complete list of parts and supplies, with current unit prices and source of supply, and a list of parts recommended by the manufacturer to be replaced after 1 year and 3 years of service. A list of special tools and test equipment required for maintenance and testing of the products supplied by the Contractor shall be included.

Preliminary Tests; G

Proposed date and time to begin Preliminary Tests of piping and system components. Notification shall be provided at least 7 days prior to the proposed start of tests.

Final Acceptance Test Procedures; G.

Proposed procedures for Final Acceptance Test, no later than 14 days prior to the proposed start of the tests.

Final Acceptance Test; G

Proposed date and time to begin Final Acceptance Test, submitted with the Final Acceptance Test Procedures. Notification shall be provided at least 14days prior to the proposed start of the test. Notification shall include a copy of the Contractor's Material & Test Certificates.

Fire Protection Specialist Qualifications; G

The name and documentation of certification of the proposed Fire Protection Specialist.

Sprinkler System Installer Qualifications; G

The name and documentation of certification of the proposed Sprinkler System Installer, concurrent with submittal of the Fire Protection Specialist Qualifications.

SD-06 Test Reports

Final Acceptance Test Report; G

Three copies of the completed Final Acceptance Tests Reports, no later that 7 days after the completion of the Final Acceptance Tests. All items in the Final Acceptance Report shall be signed by the Fire Protection Specialist.

SD-07 Certificates

Fire Protection Specialist Inspection; G

Concurrent with the Final Acceptance Test Report, certification by the Fire Protection Specialist that the sprinkler system is installed in accordance with the contract requirements, including signed approval of the Preliminary and Final Acceptance Test Reports.

SD-10 Operation and Maintenance Data; G

Operations and maintenance data shall be provided for all equipment, components and items of work specified herein where standard data is routinely and commercially available by the manufacturer. Submit in accordance with Section 01781 OPERATIONS AND MAINTENANCE DATA.

1.7 HYDRAULIC CALCULATIONS

Hydraulic calculations shall be as outlined in NFPA 13 except that calculations shall be performed by computer using software intended specifically for fire protection system design using the design data shown on the drawings. Software that uses k-factors for typical branch lines is not acceptable. Calculations shall be based on the water supply data shown on the drawings. Calculations shall substantiate that the design area used in the calculations is the most demanding hydraulically. Water supply curves and system requirements shall be plotted on semi-logarithmic graph paper so as to present a summary of the complete hydraulic calculation. A summary sheet listing sprinklers in the design area and their respective hydraulic reference points, elevations, actual discharge pressures and actual flows shall be provided. Elevations of hydraulic reference points (nodes) shall be indicated. Documentation shall identify each pipe individually and the nodes connected thereto. The diameter, length, flow, velocity, friction loss, number and type fittings, total friction loss in the pipe, equivalent pipe length and Hazen-Williams coefficient shall be indicated for each pipe. For gridded systems, calculations shall show peaking of demand area friction loss to verify that the hydraulically most demanding area is being used. Also for gridded systems, a flow diagram indicating the quantity and direction of flows shall be included. A drawing showing hydraulic reference points (nodes) and pipe designations used in the calculations shall be included and shall be independent of shop drawings.

1.8 FIRE PROTECTION SPECIALIST

Work specified in this section shall be performed under the supervision of and certified by the Fire Protection Specialist. The Fire Protection Engineer shall be an individual who meets one of the following conditions:

a) An engineer having a Bachelor of Science or Master of Science Degree in Fire protection Engineering from an accredited university engineering program, plus a minimum of 5 years' work experience in fire protection engineering.

b) A registered professional engineer (P.E.) who has passed the National Council of Examiners for Engineering and Surveys (NCEE) fire protection engineering written examination.

c) A registered P.E. in a related engineering discipline with a minimum of 5 years' experience dedicated to fire protection engineering.

The Fire Protection Specialist shall be regularly engaged in the design and installation of the type and complexity of system specified in the Contract documents, and shall have served in a similar capacity for at least three systems that have performed in the manner intended for a period of not less than 6 months.

1.9 SPRINKLER SYSTEM INSTALLER QUALIFICATIONS

Work specified in this section shall be performed by the Sprinkler System Installer. The Sprinkler System Installer shall be regularly engaged in the installation of the type and complexity of system specified in the Contract documents, and shall have served in a similar capacity for at least three systems that have performed in the manner intended for a period of not less than 6 months.

1.10 REGULATORY REQUIREMENTS

Compliance with referenced NFPA standards is mandatory. This includes advisory provisions listed in the appendices of such standards, as though the word "shall" had been substituted for the word "should" wherever it appears. In the event of a conflict between specific provisions of this specification and applicable NFPA standards, this specification shall govern. Reference to "authority having jurisdiction" shall be interpreted to mean the Contracting Officer.

PART 2 PRODUCTS

2.1 STANDARD PRODUCTS

Materials and equipment shall be standard products of a manufacturer regularly engaged in the manufacture of such products and shall essentially duplicate items that have been in satisfactory use for at least 2 years prior to bid opening.

2.2 NAMEPLATES

All equipment shall have a nameplate that identifies the manufacturer's name, address, type or style, model or serial number, and catalog number.

2.3 REQUIREMENTS FOR FIRE PROTECTION SERVICE

Materials and Equipment shall have been tested by Underwriters Laboratories, Inc. and listed in UL Fire Prot Dir or approved by Factory Mutual and listed in FM P7825a and FM P7825b. Where the terms "listed" or "approved" appear in this specification, such shall mean listed in UL Fire Prot Dir or FM P7825a and FM P7825b

2.4 UNDERGROUND PIPING COMPONENTS

2.4.1 Pipe

Piping from a point 6 inches above the floor to a point 5 feet outside the building wall shall be ductile iron with a rated working pressure of 175 psi conforming to AWWA C151, with cement mortar lining conforming to AWWA C104. Piping more than 5 feet outside the building walls shall comply with Section 02510 WATER DISTRIBUTION SYSTEM.

2.4.2 Fittings and Gaskets

Fittings shall be ductile iron conforming to AWWA C110. Gaskets shall be suitable in design and size for the pipe with which such gaskets are to be used. Gaskets for ductile iron pipe joints shall conform to AWWA C111.

2.5 ABOVEGROUND PIPING COMPONENTS

Aboveground piping shall be steel.

2.5.1 Steel Piping Components

2.5.1.1 Steel Pipe

Except as modified herein, steel pipe shall be black or galvanized where indicated as permitted by NFPA 13 and shall conform to applicable provisions of ASTM A 795, ASTM A 53/A 53M, or ASTM A 135. Pipe in which threads or grooves are cut shall be Schedule 40 or shall be listed by Underwriters' Laboratories to have a corrosion resistance ratio (CRR) of 1.0 or greater after threads or grooves are cut. Pipe shall be marked with the name of the manufacturer, kind of pipe, and ASTM designation.

2.5.1.2 Fittings for Non-Grooved Steel Pipe

Fittings shall be cast iron conforming to ASME B16.4, steel conforming to ASME B16.9 or ASME B16.11, or malleable iron conforming to ASME B16.3. Steel press fittings shall be approved for fire protection systems. Galvanized fittings shall be used for piping systems or portions of piping systems utilizing galvanized piping. Fittings into which sprinklers, drop nipples or riser nipples (sprigs) are screwed shall be threaded type. Plain-end fittings with mechanical couplings, fittings that use steel gripping devices to bite into the pipe and segmented welded fittings shall not be used.

2.5.1.3 Grooved Mechanical Joints and Fittings

Joints and fittings shall be designed for not less than 175 psi service and shall be the product of the same manufacturer. Fitting and coupling houses shall be malleable iron conforming to ASTM A 47/A 47M, Grade 32510; ductile iron conforming to ASTM A 536, Grade 65-45-12. Gasket shall be the flush type that fills the entire cavity between the fitting and the pipe. Nuts and bolts shall be heat-treated steel conforming to ASTM A 183 and shall be cadmium plated or zinc electroplated.

2.5.1.4 Flanges

Flanges shall conform to NFPA 13 and ASME B16.1. Gaskets shall be non-asbestos compressed material in accordance with ASME B16.21, 1/16 inch thick, and full face or self-centering flat ring type. Bolts shall be squarehead conforming to ASME B18.2.1 and nuts shall be hexagon type conforming to ASME B18.2.2.

2.5.2 Pipe Hangers

Hangers shall be listed in UL Fire Prot Dir or FM P7825a and FM P7825b and of the type suitable for the application, construction, and pipe type and sized to be supported.

2.5.3 Valves

2.5.3.1 Control Valve and Gate Valve

Manually operated sprinkler control valve and gate valve shall be outside stem and yoke (OS&Y) type and shall be listed in UL Bld Mat Dir or FM P7825a and FM P7825b.

2.5.3.2 Check Valve

Check valve 2 inches and larger shall be listed in UL Bld Mat Dir or FM P7825a and FM P7825b. Check valves 4 inches and larger shall be of the swing type with flanged cast iron body and flanged inspection plate, shall have a clear waterway and shall meet the requirements of MSS SP-71, for Type 3 or 4.

2.5.3.3 Riser Check Valve

Wet system riser check valve shall be rubber-faced check valve approved for use in fire service systems. Valve shall have ductile iron body, brass seat, and a rubber-faced clapper assembly hinged to a removable access cover. Valves shall have flanged ends. Provide tapped openings for drain connection and inlet and outlet pressure gauges. Within the shotgun riser the riser check valve shall function as a double check backflow preventer.

2.5.3.4 Hose Valve

Valve shall comply with UL 668 and shall have a minimum rating of 300 psi. Valve shall be non-rising stem, all bronze, 90 degree angle type, with 2-1/2 inch American National Standard Fire Hose Screw Thread (NH) male outlet in accordance with NFPA 1963. Hose valve shall be provided with 2-1/2 to 1-1/2 inch reducer. Hose valves shall be equipped with lugged cap with drip drain, cap gasket and chain. Valve finish shall be polished brass.

2.6 ALARM INITIATING AND SUPERVISORY DEVICES

2.6.1 Sprinkler Waterflow Indicator Switch, Vane Type

Switch shall be vane type with a pipe saddle and cast aluminum housing. The electro-mechanical device shall include a flexible, low-density polyethylene paddle conforming to the inside diameter of the fire protection pipe. The device shall sense water movements and be capable of detecting a sustained flow of 10 gpm or greater. The device shall contain a retard device adjustable from 0 to 90 seconds to reduce the possibility of false alarms caused by transient flow surges. The switch shall be tamper resistant and contain two SPDT (Form C) contacts arranged to transfer upon removal of the housing cover, and shall be equipped with a silicone rubber gasket to assure positive water seal and a dustproof cover and gasket to seal the mechanism from dirt and moisture.

2.7 FIRE DEPARTMENT CONNECTION

Fire department connection shall be projecting type with cast brass body, matching wall escutcheon lettered "Auto Spkr" with a polished brass finish. The connection shall have two inlets with individual self-closing clappers, caps with drip drains and chains. Female inlets shall have 2-1/2 inch diameter American National Fire Hose Connection Screw Threads (NH) per NFPA 1963.

2.8 SPRINKLERS

Sprinklers with internal O-rings shall not be used. Sprinklers shall be used in accordance with their listed spacing limitations. Temperature classification shall be as indicated. Sprinklers in high heat areas including attic spaces or in close proximity to unit heaters shall have temperature classification in accordance with NFPA 13. Orifice of extended coverage sprinklers shall not exceed 17/32 inch.

2.8.1 Concealed Sprinkler

Concealed sprinkler shall be chrome-plated, quick-response type and shall have a nominal 1/2 inch or 17/32 inch orifice.

2.8.2 Recessed Sprinkler

Upright sprinkler shall be chrome-plated, quick-response type and shall have a nominal 1/2 inch or 17/32 inch orifice.

2.8.3 Flush Sprinkler

Flush sprinkler shall be chrome-plated quick-response type and shall have a nominal 1/2 inch or 17/32 inch orifice.

2.8.4 Pendent Sprinkler

Pendent sprinkler shall be of the fusible strut or glass bulb type, quick-response type with nominal 1/2 inch or 17/32 inch orifice. Pendent sprinklers shall have a polished chrome finish.

2.8.5 Upright Sprinkler

Upright sprinkler shall be brass quick-response type and shall have a nominal 1/2 inch or 17/32 inch orifice.

2.8.6 Sidewall Sprinkler

Sidewall sprinkler shall have a nominal 1/2 inch orifice. Sidewall sprinkler shall have a polished chrome finish. Sidewall sprinkler shall be the quick-response type.

2.8.7 Corrosion Resistant Sprinkler

Corrosion resistant sprinkler shall be the upright type installed in locations as indicated. Corrosion resistant coatings shall be factory-applied by the sprinkler manufacturer.

2.9 ACCESSORIES

2.9.1 Sprinkler Cabinet

Spare sprinklers shall be provided in accordance with NFPA 13 and shall be packed in a suitable metal or plastic cabinet. Spare sprinklers shall be representative of, and in proportion to, the number of each type and temperature rating of the sprinklers installed. At least one wrench of each type required shall be provided.

2.9.2 Pendent Sprinkler Escutcheon

Escutcheon shall be one-piece metallic type with a depth of less than 3/4 inch and suitable for installation on pendent sprinklers. The escutcheon shall have a factory finish that matches the pendent sprinkler heads.

2.9.3 Pipe Escutcheon

Escutcheon shall be polished chromium-plated zinc alloy, or polished chromium-plated copper alloy. Escutcheons shall be either one-piece or split-pattern, held in place by internal spring tension or set screw.

2.9.4 Sprinkler Guard

Guard shall be a steel wire cage designed to encase the sprinkler and protect it from mechanical damage. Guards shall be provided on sprinklers located as indicated.

2.9.5 Identification Sign

Valve identification sign shall be minimum 6 inches wide x 2 inches high with enamel baked finish on minimum 18 gauge steel or 0.024 inch aluminum with red letters on a white background or white letters on red background. Wording of sign shall include, but not be limited to "main drain," "auxiliary drain," "inspector's test," "alarm test," "alarm line," and similar wording as required to identify operational components.

2.9.6 Surge Arrester

Surge arrester shall be installed above each riser check valve in each wet system riser. Surge arrester shall have 10 gallon capacity and shall be UL and FM approved with a rated working pressure not less than 275 psig. Each surge arrester shall have a 3 inch flanged connection on the bottom and an internal bladder made of Buna-Nitrite.

2.10 MISCELLANEOUS

Sprinkler system shop drawings, load calculations for sizing sway bracing, components and equipment data, spare parts data, Final Acceptance Test, Final Acceptance test report and Final Acceptance Test procedures shall be submitted according to 1.6 SUBMITTALS.

PART 3 EXECUTION

3.1 FIRE PROTECTION RELATED SUBMITTALS

The Fire Protection Specialist shall prepare a list of the submittals from the Contract Submittal Register that relate to the successful installation of the sprinkler systems(s). The submittals identified on this list shall be accompanied by a letter of approval signed and dated by the Fire Protection Specialist when submitted to the Government.

3.2 INSTALLATION REQUIREMENTS

The installation shall be in accordance with the applicable provisions of NFPA 13, NFPA 24 and publications referenced therein. .

3.3 INSPECTION BY FIRE PROTECTION SPECIALIST

The Fire Protection Specialist shall inspect the sprinkler system

periodically during the installation to assure that the sprinkler system is being provided and installed in accordance with the contract requirements. The Fire Protection Specialist shall witness the preliminary and final tests, and shall sign the test results. The Fire Protection Specialist, after completion of the system inspections and a successful final test, shall certify in writing that the system has been installed in accordance with the contract requirements. Any discrepancy shall be brought to the attention of the Contracting Officer in writing, no later than three working days after the discrepancy is discovered. The Fire Protection Specialist Inspection report shall be submitted in accordance with 1.6 SUBMITTALS.

3.4 ABOVEGROUND PIPING INSTALLATION

3.4.1 Piping in Exposed Areas

Exposed piping shall be installed so as not to diminish exit access widths, corridors or equipment access. Exposed horizontal piping, including drain piping, shall be installed to provide maximum headroom.

3.4.2 Piping in Finished Areas

In areas with suspended or dropped ceilings and in areas with concealed spaces above the ceiling, piping shall be concealed above ceilings. Piping shall be inspected, tested and approved before being concealed. Risers and similar vertical runs of piping in finished areas shall be concealed.

3.4.3 Pendent Sprinklers

Drop nipples to pendent sprinklers shall consist of minimum 1 inch pipe with a reducing coupling into which the sprinkler shall be threaded. Hangers shall be provided on arm-overs to drop nipples supplying pendent sprinklers when the arm-over exceeds 12 inches. Where sprinklers are installed below suspended or dropped ceilings, drop nipples shall be cut such that sprinkler ceiling plates or escutcheons are of a uniform depth throughout the finished space. The outlet of the reducing coupling shall not extend more than 1 inch below the underside of the ceiling. On pendent sprinklers installed below suspended or dropped ceilings, the distance from the sprinkler deflector to the underside of the ceiling shall not exceed 4 inches. Recessed pendent sprinklers shall be installed such that the distance from the sprinkler deflector to the underside of the ceiling shall not exceed the manufacturer's listed range and shall be of uniform depth throughout the finished area.

3.4.3.1 Pendent Sprinkler Locations

Pendent sprinklers in suspended ceilings shall be centered in the ceiling grid.

3.4.4 Upright Sprinklers

Riser nipples or "sprigs" to upright sprinklers shall contain no fittings between the branch line tee and the reducing coupling at the sprinkler. Riser nipples exceeding 30 inches in length shall be individually supported.

3.4.5 Pipe Joints

Pipe joints shall conform to NFPA 13, except as modified herein. Not more than four threads shall show after joint is made up. Welded joints will be

permitted, only if welding operations are performed as required by NFPA 13 at the Contractor's fabrication shop, not at the project construction site. Flanged joints shall be provided where indicated or required by NFPA 13. Grooved pipe and fittings shall be prepared in accordance with the manufacturer's latest published specification according to pipe material, wall thickness and size. Grooved couplings and fittings shall be from the same manufacturer.

3.4.6 Reducers

Reductions in pipe sizes shall be made with one-piece tapered reducing fittings. The use of grooved-end or rubber-gasketed reducing couplings will not be permitted. When standard fittings of the required size are not manufactured, single bushings of the face type will be permitted. Where used, face bushings shall be installed with the outer face flush with the face of the fitting opening being reduced. Bushings shall not be used in elbow fittings, in more than one outlet of a tee, in more than two outlets of a cross, or where the reduction in size is less than 1/2 inch.

3.4.7 Pipe Penetrations

Cutting structural members for passage of pipes or for pipe-hanger fastenings will not be permitted. Pipes that must penetrate concrete or masonry walls or concrete floors shall be core-drilled and provided with pipe sleeves. Each sleeve shall be Schedule 40 galvanized steel, ductile iron or cast iron pipe and shall extend through its respective wall or floor and be cut flush with each wall surface. Sleeves shall provide required clearance between the pipe and the sleeve per NFPA 13. The space between the sleeve and the pipe shall be firmly packed with mineral wool insulation. Where pipes penetrate fire walls, fire partitions, or floors, pipes shall be fire stopped in accordance with Section 07840 FIRESTOPPING. In penetrations that are not fire-rated or not a floor penetration, the space between the sleeve and the pipe shall be sealed at both ends with plastic waterproof cement that will dry to a firm but pliable mass or with a mechanically adjustable segmented elastomer seal.

3.4.8 Escutcheons

Escutcheons shall be provided for pipe penetration of ceilings and walls. Escutcheons shall be securely fastened to the pipe at surfaces through which piping passes.

3.4.9 Inspector's Test Connection

Unless otherwise indicated, test connection shall consist of 1 inch pipe connected to the remote branch line; a test valve located approximately 7 feet above the floor; a smooth bore brass outlet equivalent to the smallest orifice sprinkler used in the system; and a painted metal identification sign affixed to the valve with the words "Inspector's Test." The discharge orifice shall be located outside the building wall directed so as not to cause damage to adjacent construction or landscaping during full flow discharge.

3.4.10 Drains

Main drain piping shall be provided to discharge at a safe point outside the building. Auxiliary drains shall be provided as indicated and as required by NFPA 13. When the capacity of trapped sections of pipe is less than 3 gallons, the auxiliary drain shall consist of a valve not smaller

than 1/2 inch and a plug or nipple and cap. When the capacity of trapped sections of piping is more than 3 gallons, the auxiliary drain shall consist of two 1 inch valves and one 2 x 12 inch condensate nipple or equivalent, located in an accessible location. Tie-in drains shall be provided for multiple adjacent trapped branch pipes and shall be a minimum of 1 inch in diameter. Tie-in drain lines shall be pitched a minimum of 1/2 inch per 10 feet.

3.4.11 Installation of Fire Department Connection

Connection shall be mounted on the exterior wall approximately 3 feet above finished grade. The piping between the connection and the check valve shall be provided with an automatic drip in accordance with NFPA 13 and arranged to drain to the outside.

3.4.12 Identification Signs

Signs shall be affixed to each control valve, inspector test valve, main drain, auxiliary drain, test valve, and similar valves as appropriate or as required by NFPA 13. Hydraulic design data nameplates shall be permanently affixed to each sprinkler riser as specified in NFPA 13.

3.5 UNDERGROUND PIPING INSTALLATION

The fire protection water main shall be laid, and joints anchored, in accordance with NFPA 24. Minimum depth of cover shall be 3 feet. The supply line shall terminate inside the building with a flanged piece, the bottom of which shall be set not less than 6 inches above the finished floor. A blind flange shall be installed temporarily on top of the flanged piece to prevent the entrance of foreign matter into the supply line. A concrete thrust block shall be provided at the elbow where the pipe turns up toward the floor. In addition, joints shall be anchored in accordance with NFPA 24 using pipe clamps and steel rods from the elbow to the flange above the floor and from the elbow to a pipe clamp in the horizontal run of pipe. Buried steel components shall be provided with a corrosion protective coating in accordance with AWWA C203. Piping more than 5 feet outside the building walls shall meet the requirements of Section 02510 WATER DISTRIBUTION SYSTEM.

3.6 EARTHWORK

Earthwork shall be performed in accordance with applicable provisions of Section 02315 EXCAVATION, FILLING AND BACKFILLING FOR BUILDINGS.

3.7 ELECTRICAL WORK

Except as modified herein, electric equipment and wiring shall be in accordance with Section 16415 ELECTRICAL WORK, INTERIOR. Alarm signal wiring connected to the building fire alarm control system shall be in accordance with Section 16175 FIRE DETECTION AND ALARM SYSTEM, ADDRESSABLE. All wiring for supervisory and alarm circuits shall be #14 AWG solid copper installed in metallic tubing or conduit. Wiring color code shall remain uniform throughout the system.

3.8 PIPE COLOR CODE MARKING

Color code marking of piping shall be as specified in Section 09900 PAINTING, GENERAL.

3.9 PRELIMINARY TESTS

The system, including the underground water mains, and the aboveground piping and system components, shall be tested to assure that equipment and components function as intended. The underground and aboveground interior piping systems and attached appurtenances subjected to system working pressure shall be tested in accordance with NFPA 13 and NFPA 24. Upon completion of specified tests, the Contractor shall complete certificates as specified in paragraph SUBMITTALS.

3.9.1 Underground Piping

3.9.1.1 Flushing

Underground piping shall be flushed in accordance with NFPA 24. This includes the requirement to flush the lead-in connection to the fire protection system at a flow rate not less that the calculated maximum water demand rate of the system.

3.9.1.2 Hydrostatic Testing

New underground piping shall be hydrostatically tested in accordance with NFPA 24. The allowable leakage shall be measured at the specified test pressure by pumping from a calibrated container. The amount of leakage at the joints shall not exceed 2 quarts per hour per 100 gaskets or joints, regardless of pipe diameter.

3.9.2 Aboveground Piping

3.9.2.1 Hydrostatic Testing

Aboveground piping shall be hydrostatically tested in accordance with NFPA 13 at not less than 200 psi or 50 psi in excess of maximum system operating pressure and shall maintain that pressure without loss for 2 hours. There shall be no drop in gauge pressure or visible leakage when the system is subjected to the hydrostatic test. The test pressure shall be read from a gauge located at the low elevation point of the system or portion being tested.

3.9.2.2 Backflow Prevention Assembly Forward Flow Test

Each backflow prevention assembly shall be tested at system flow demand, including all applicable hose streams, as specified in NFPA 13. The Contractor shall provide all equipment and instruments necessary to conduct a complete forward flow test, including 2.5 inch diameter hoses, playpipe nozzles, calibrated pressure gauges, and pitot tube gauge. The Contractor shall provide all necessary supports to safely secure hoses and nozzles during the test. At the system demand flow, the pressure readings and pressure drop (friction) across the assembly shall be recorded. A metal placard shall be provided on the backflow prevention assembly that lists the pressure readings both upstream and downstream of the assembly, total pressure drop, and the system test flow rate. The pressure drop shall be compared to the manufacturer's data. If pressure drop exceeds manufacturer's published pressure drop, hydraulic calculations shall be modified as required to include measured pressure drop.

3.9.3 Testing of Alarm Devices

Each alarm switch shall be tested by flowing water through the inspector's

test connection. Each water-operated alarm devices shall be tested to verify proper operation.

3.9.4 Main Drain Flow Test

Following flushing of the underground piping, a main drain test shall be made to verify the adequacy of the water supply. Static and residual pressures shall be recorded on the certificate specified in paragraph SUBMITTALS. In addition, a main drain test shall be conducted each time after a main control valve is shut and opened.

3.10 FINAL ACCEPTANCE TEST

Final Acceptance Test shall begin only when the Preliminary Test Report has been approved. The Fire Protection Specialist shall conduct the Final Acceptance Test and shall provide a complete demonstration of the operation of the system. This shall include operation of control valves and flowing of inspector's test connections to verify operation of associated waterflow alarm switches. After operation of control valves has been completed, the main drain test shall be repeated to assure that control valves are in the open position. In addition, the representative shall have available copies of as-built drawings and certificates of tests previously conducted. The installation shall not be considered accepted until identified discrepancies have been corrected and test documentation is properly completed and received.

3.11 ON-SITE TRAINING

The Fire Protection Specialist shall conduct a training course for operating and maintenance personnel as designated by the Contracting Officer. Training shall be provided for a period of 4 hours of normal working time and shall start after the system is functionally complete but prior to the Preliminary Tests and Final Acceptance Test. The On-Site Training shall cover all of the items contained in the approved Operating and Maintenance Instructions.

-- End of Section --

SECTION 15070

SEISMIC/FORCE PROTECTION FOR MECHANICAL EQUIPMENT
04/99

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.

U.S. ARMY CORPS OF ENGINEERS (USACE)

TI 809-04	(1998) Seismic Design for Buildings

SHEET METAL & AIR CONDITIONING CONTRACTORS' NATIONAL ASSOCIATION (SMACNA)

SMACNA Seismic Restraint Mnl	(1998) Seismic Restraint Manual Guidelines for Mechanical Systems

1.2 SYSTEM DESCRIPTION

1.2.1 General Requirements

The requirements for seismic protection measures described in this section shall be applied to the mechanical equipment and systems listed below. Seismic/force protection requirements shall apply to the Flight Simulator Facility. Structural requirements shall be in accordance with Section 13080 SEISMIC PROTECTION FOR MISCELLANEOUS EQUIPMENT.

1.2.2 Mechanical Systems

The following mechanical systems shall be installed as required on the drawings and other sections of these specifications and shall be seismically protected in accordance with this specification:

All Piping Inside the Building Except as Specifically Stated Below Under "Items Not Covered By This Section".
All Water Supply Systems
Ductwork

1.2.3 Contractor Designed Bracing

The Contractor shall design the bracing in accordance with TI 809-04 and additional data furnished by the Contracting Officer. Loadings shall be as specified in Section 13080 - SEISMIC PROTECTION FOR MISCELLANEOUS EQUIPMENT. Resistance to lateral forces shall be accomplished without consideration of friction resulting from gravity loads. Loadings determined using TI 809-04 are based on strength design; therefore, the AISC LRFD Specifications shall be used for the design. The bracing for all mechanical equipment and systems shall be developed by the Contractor.

1.2.4 Items Not Covered By This Section

1.2.4.1 Fire Protection Systems

Seismic protection of piping for fire protection systems shall be installed as specified in Sections 13930 WET PIPE SPRINKLER SYSTEM, FIRE PROTECTION.

1.2.4.2 Items Requiring No Seismic Restraints

Seismic restraints are not required for components which weigh less than 30 pounds as per Department of Defense Antiterrorism Construction Standards.

Interior piping and ducts shall be seismically protected in accordance with the provisions of this specification.

1.3 SUBMITTALS

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are for information only. When used, a designation following the "G" designation identifies the office that will review the submittal for the Government. The following shall be submitted in accordance with Section 01330 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Bracing; G
Contractor Designed Bracing; G

Detail drawings along with catalog cuts, templates, and erection and installation details, as appropriate, for the items listed. Submittals shall be complete in detail; shall indicate thickness, type, grade, class of metal, and dimensions; and shall show construction details, reinforcement, anchorage, and installation with relation to the building construction.

SD-03 Product Data

Bracing; G
Copies of the design calculations with the detail drawings. Calculations shall be stamped by a registered engineer and shall verify the capability of structural members to which bracing is attached for carrying the load from the brace.

Contractor Designed Bracing; G

Copies of the design calculations with the drawings. Calculations shall be approved, certified, stamped and signed by a registered Professional Engineer. Calculations shall verify the capability of structural members to which bracing is attached for carrying the load from the brace.

PART 2 PRODUCTS

2.1 SWAY BRACING MATERIALS

Sway bracing materials (e.g. rods, plates, rope, angles, etc.) shall be as specified in Section 13080 SEISMIC PROTECTION FOR MISCELLANEOUS EQUIPMENT.

PART 3 EXECUTION

3.1 BRACING

Provisions of this paragraph apply to all piping within a 5 foot line around outside of building unless buried in the ground. Piping grouped for support on trapeze-type hangers shall be braced at the same intervals as determined by the smallest diameter pipe of the group. Bracing rigidly attached to pipe flanges, or similar, shall not be used where it would interfere with thermal expansion of piping.

3.2 PIPE SLEEVES

Pipe sleeves in interior non-fire rated walls shall be sized as indicated on the drawings to provide clearances that will permit differential movement of piping without the piping striking the pipe sleeve. Pipe sleeves in fire rated walls shall conform to the requirements in Section 07840 FIRESTOPPING.

3.3 SPREADERS

Spreaders shall be provided between adjacent piping runs to prevent contact during seismic activity whenever pipe or insulated pipe surfaces are less than 4 inches apart. Spreaders shall be applied at same interval as sway braces at an equal distance between the sway braces. If rack type hangers are used where the pipes are restrained from contact by mounting to the rack, spreaders are not required for pipes mounted in the rack. Spreaders shall be applied to surface of bare pipe and over insulation on insulated pipes utilizing high-density inserts and pipe protection shields in accordance with the requirements of Section 15080THERMAL INSULATION FOR MECHANICAL SYSTEMS.

3.4 SWAY BRACES FOR PIPING

Sway braces shall be provided to prevent movement of the pipes under seismic loading. Braces shall be provided in both the longitudinal and transverse directions, relative to the axis of the pipe. The bracing shall not interfere with thermal expansion requirements for the pipes as described in other sections of these specifications.

3.4.1 Transverse Sway Bracing

Transverse sway bracing for steel and copper pipe shall be provided as specified in Section 13080 SEISMIC PROTECTION FOR MISCELLANEOUS EQUIPMENT. All runs (length of pipe between end joints) shall have a minimum of two transverse braces. Transverse sway bracing for pipes of materials other than steel and copper shall be provided at intervals not to exceed the hanger spacing as specified in Section 15400 PLUMBING, GENERAL PURPOSE.

3.4.2 Longitudinal Sway Bracing

Longitudinal sway bracing shall be provided at 40 foot intervals unless otherwise indicated. All runs (length of pipe between end joints) shall have one longitudinal brace minimum. Sway braces shall be constructed in accordance with the drawings. Branch lines, walls, or floors shall not be used as sway braces.

3.4.3 Vertical Runs

Run is defined as length of pipe between end joints. Vertical runs of piping shall be braced at not more than 10 foot vertical intervals. Braces for vertical runs shall be above the center of gravity of the segment being

braced. All sway braces shall be constructed in accordance with the drawings. Sway branches shall not be connected to branch lines, walls, or floors.

3.4.4 Clamps and Hangers

Clamps or hangers on uninsulated pipes shall be applied directly to pipe. Insulated piping shall have clamps or hangers applied over insulation in accordance with Section 15080 THERMAL INSULATION FOR MECHANICAL SYSTEMS.

3.5 SWAY BRACES FOR DUCTS

3.5.1 Braced Ducts

Bracing details and spacing for rectangular and round ducts shall be in accordance with SMACNA Seismic Restraint Mnl, including Appendix E. However, the design seismic loadings for these items shall not be less than loadings obtained using the procedures in TI 809-04.

3.5.2 Unbraced Ducts

Hangers for unbraced ducts shall be attached to the duct within 2 inches of the top of the duct in accordance with SMACNA Seismic Restraint Mnl. Unbraced ducts shall be installed with a 6 inch minimum clearance to vertical ceiling hanger wires.

-- End of Section --

SECTION 15080

THERMAL INSULATION FOR MECHANICAL SYSTEMS
11/99

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only. At the discretion of the Government, the manufacturer of any material supplied will be required to furnish test reports pertaining to any of the tests necessary to assure compliance with the standard or standards referenced in this specification.

AMERICAN SOCIETY FOR TESTING AND MATERIALS (ASTM)

ASTM A 167	(1999) Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet, and Strip
ASTM A 580/A 580M	(1998) Stainless Steel Wire
ASTM B 209	(1996) Aluminum and Aluminum-Alloy Sheet and Plate
ASTM C 195	(1995) Mineral Fiber Thermal Insulating Cement
ASTM C 449/C 449M	(1995) Mineral Fiber Hydraulic-Setting Thermal Insulating and Finishing Cement
ASTM C 518	(1998) Steady-State Heat Flux Measurements and Thermal Transmission Properties by Means of the Heat Flow Meter Apparatus
ASTM C 533	(1995) Calcium Silicate Block and Pipe Thermal Insulation
ASTM C 534	(1999) Preformed Flexible Elastomeric Cellular Thermal Insulation in Sheet and Tubular Form
ASTM C 547	(1995) Mineral Fiber Pipe Insulation
ASTM C 552	(1991) Cellular Glass Thermal Insulation
ASTM C 553	(1992) Mineral Fiber Blanket Thermal Insulation for Commercial and Industrial Applications
ASTM C 591	(1994) Unfaced Preformed Rigid Cellular Polyisocyanurate Thermal Insulation
ASTM C 610	(1995) Molded Expanded Perlite Block and Pipe thermal Insulation

ASTM C 612	(1993) Mineral Fiber Block and Board Thermal Insulation
ASTM C 647	(1995) Properties and Tests of Mastics and Coating Finishes for Thermal Insulation
ASTM C 665	(1998) Mineral-Fiber Blanket Thermal Insulation for Light Frame Construction and Manufactured Housing
ASTM C 795	(1998el) Thermal Insulation for Use in Contact With Austenitic Stainless Steel
ASTM C 916	(1985; R 1996e1) Adhesives for Duct Thermal Insulation
ASTM C 920	(1998) Elastomeric Joint Sealants
ASTM C 921	(1989; R 1996) Determining the Properties of Jacketing Materials for Thermal Insulation
ASTM C 1126	(1998) Faced or Unfaced Rigid Cellular Phenolic Thermal Insulation
ASTM C 1136	(1995) Flexible, Low Permeance Vapor Retarders for Thermal Insulation
ASTM C 1290	(1995) Flexible Fibrous Glass Blanket Insulation Used to Externally Insulate HVAC Ducts
ASTM E 84	(1999) Surface Burning Characteristics of Building Materials
ASTM E 96	(1995) Water Vapor Transmission of Materials

MANUFACTURERS STANDARDIZATION SOCIETY OF THE VALVE AND FITTINGS INDUSTRY (MSS)

MSS SP-69	(1996) Pipe Hangers and Supports - Selection and Application

MIDWEST INSULATION CONTRACTORS ASSOCIATION (MICA)

MICA Insulation Stds	(1993) National Commercial & Industrial Insulation Standards

1.2 SYSTEM DESCRIPTION

Field-applied insulation and accessories on mechanical systems shall be as specified herein; factory-applied insulation is specified under the piping, duct or equipment to be insulated. Insulation of chilled water systems outside of buildings shall be as specified in Section 15181 CHILLED AND CONDENSER WATER PIPING AND ACCESSORIES

1.3 GENERAL QUALITY CONTROL

1.3.1 Standard Products

Materials shall be the standard products of manufacturers regularly engaged in the manufacture of such products and shall essentially duplicate items that have been in satisfactory use for at least 2 years prior to bid opening.

1.3.2 Installer's Qualifications

Qualified installers shall have successfully completed three or more similar type jobs within the last 5 years.

1.3.3 Surface Burning Characteristics

Unless otherwise specified, insulation not covered with a jacket shall have a flame spread index no higher than 75 and a smoke developed index no higher than 150. Insulation systems which are located in air plenums, in ceiling spaces, and in attic spaces shall have a flame spread index no higher than 25 and a smoke developed index no higher than 50. Insulation materials located exterior to the building perimeter are not required to be fire-rated. Flame spread and smoke developed indexes shall be determined by ASTM E 84. Insulation shall be tested in the same density and installed thickness as the material to be used in the actual construction. Material supplied by a manufacturer with a jacket shall be tested as a composite material. Jackets , facings, and adhesives shall have a flame spread index no higher than 25 and a smoke developed index no higher than 50 when tested in accordance with ASTM E 84.

1.3.4 Identification of Materials

Packages or standard containers of insulation, jacket material, cements, adhesives, and coatings delivered for use, and samples required for approval shall have manufacturer's stamp or label attached giving the name of the manufacturer and brand, and a description of the material.

1.4 SUBMITTALS

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are for information only. When used, a designation following the "G" designation identifies the office that will review the submittal for the Government. The following shall be submitted in accordance with Section 01330 SUBMITTAL PROCEDURES:

SD-04 Samples

Pipe Insulation Materials
Duct Insulation Materials
Equipment Insulation Materials

A complete list of materials, including manufacturer's descriptive technical literature, performance data, catalog cuts, and installation instructions. The product number, k-value, thickness and furnished accessories for each mechanical system requiring insulation shall be included. Materials furnished under this section of the specification shall be submitted at one time.

After approval of materials and prior to applying insulation a booklet shall be prepared and submitted for approval. The booklet

shall contain marked-up MICA Insulation Stds plates (or detail drawings showing the insulation material and insulating system) for each pipe, duct, or piece of equipment required to be insulated per this specification. The MICA plates shall be marked up showing the materials to be installed in accordance with the requirements of this specification for the specific insulation application. The Contractor shall submit all MICA Plates required to show the entire insulating system, including Plates required to show insulation penetrations, vessel bottom and top heads, legs, and skirt insulation as applicable. If the Contractor elects to submit detailed drawings instead of marked-up MICA Plates, the detail drawings shall show cut-away, section views, and details indicating each component of the insulation system and showing provisions for insulating jacketing, and sealing portions of the equipment. For each type of insulation installation on the drawings, provide a label which identifies each component in the installation (i.e., the duct, insulation, adhesive, vapor retarder, jacketing, tape, mechanical fasteners, etc.) Indicate insulation by type and manufacturer. Three copies of the booklet shall be submitted at the jobsite to the Contracting Officer. One copy of the approved booklet shall remain with the insulation Contractor's display sample and two copies shall be provided for Government use.

After approval of materials actual sections of installed systems properly insulated in accordance with the specification requirements shall be displayed. Such actual sections must remain accessible to inspection throughout the job and will be reviewed from time to time for controlling the quality of the work throughout the construction site. Each material used shall be identified, by indicating on an attached sheet the specification requirement for the material and the material by each manufacturer intended to meet the requirement. Display sample sections will be inspected at the jobsite by the Contracting Officer. Approved display sample sections shall remain on display at the jobsite during the construction period. Upon completion of construction, the display sample sections will be closed and sealed.

Pipe Insulation Display Sections: Display sample sections shall include as a minimum an elbow or tee, a valve, dielectric unions and flanges, a hanger with protection shield and insulation insert, or dowel as required, at support point, method of fastening and sealing insulation at longitudinal lap, circumferential lap, butt joints at fittings and on pipe runs, and terminating points for each type of pipe insulation used on the job, and for hot pipelines and cold pipelines, both interior and exterior, even when the same type of insulation is used for these services.

Duct Insulation Display Sections: Display sample sections for rigid and flexible duct insulation used on the job. A display section for duct insulation exposed to weather shall be protected by enclosing with a temporary covering.

1.5 STORAGE

Materials shall be delivered in the manufacturer's unopened containers. Materials delivered and placed in storage shall be provided with protection from weather, humidity, dirt, dust and other contaminants. Insulation

material and supplies that become dirty, dusty, wet, or otherwise contaminated may be rejected by the Contracting Officer.

PART 2 PRODUCTS

2.1 GENERAL MATERIALS

Materials shall be compatible and shall not contribute to corrosion, soften, or otherwise attack surfaces to which applied in either the wet or dry state. Materials to be used on stainless steel surfaces shall meet ASTM C 795 requirements. Materials shall be asbestos free and conform to the following:

2.1.1 Adhesives

2.1.1.1 Acoustical Lining Insulation Adhesive

Adhesive shall be a nonflammable, fire-resistant adhesive conforming to ASTM C 916, Type I.

2.1.1.2 Mineral Fiber Insulation Cement

Cement shall be in accordance with ASTM C 195.

2.1.1.3 Lagging Adhesive

Lagging is the material used for thermal insulation, especially around a cylindrical object. This may include the insulation as well as the cloth/material covering the insulation. Lagging adhesives shall be nonflammable and fire-resistant and shall have a flame spread rating no higher than 25 and a smoke developed rating no higher than 50 when tested in accordance with ASTM E 84. Adhesive shall be pigmented white and be suitable for bonding fibrous glass cloth to faced and unfaced fibrous glass insulation board; for bonding cotton brattice cloth to faced and unfaced fibrous glass insulation board; for sealing edges of and bounding fibrous glass tape to joints of fibrous glass board; for bonding lagging cloth to thermal insulation; or for attaching fibrous glass insulation to metal surfaces. Lagging adhesives shall be applied in strict accordance with the manufacturer's recommendations.

2.1.2 Contact Adhesive

Adhesive may be dispersed in a nonhalogenated organic solvent or, dispersed in a nonflammable organic solvent which shall not have a fire point below 200 degrees F. The adhesive shall not adversely affect, initially or in service, the insulation to which it is applied, nor shall it cause any corrosive effect on metal to which it is applied. Any solvent dispersing medium or volatile component of the adhesive shall have no objectionable odor and shall not contain any benzene or carbon tetrachloride. The dried adhesive shall not emit nauseous, irritating, or toxic volatile matters or aerosols when the adhesive is heated to any temperature up to 212 degrees F. The adhesive shall be nonflammable and fire resistant.

2.1.3 Caulking

ASTM C 920, Type S, Grade NS, Class 25, Use A.

2.1.4 Corner Angles

Nominal 0.016 inch aluminum 1 x 1 inch with factory applied kraft backing. Aluminum shall be ASTM B 209, Alloy 3003, 3105, or 5005.

2.1.5 Finishing Cement

Mineral fiber hydraulic-setting thermal insulating cement ASTM C 449/C 449M. All cements that may come in contact with Austenitic stainless steel must include testing per ASTM C 795.

2.1.6 Fibrous Glass Cloth and Glass Tape

Fibrous glass cloth and glass tape shall have flame spread and smoke developed ratings of no greater than 25/50 when measured in accordance with ASTM E 84. Tape shall be 4 inch wide rolls.

2.1.7 Staples

Outward clinching type monel or ASTM A 167, Type 304 or 316 stainless steel. Monel is a nickel rich alloy which has high strength, high ductility, and excellent resistance to corrosion.

2.1.8 Jackets

ASTM C 921, Type I, maximum moisture vapor transmission 0.02 perms, (measured before factory application or installation), minimum puncture resistance 50 Beach units on all surfaces except concealed ductwork, where a minimum puncture resistance of 25 Beach units is acceptable. Minimum tensile strength, 35 pound/inch width. ASTM C 921, Type II, minimum puncture resistance 25 Beach units, tensile strength minimum 20 pound/inch width. Jackets used on insulation exposed in finished areas shall have white finish suitable for painting without sizing. Based on the application, insulation materials which require factory applied jackets are mineral fiber, cellular glass, and phenolic foam. All non-metallic jackets shall have a maximum flame spread index of 25 and a maximum smoke developed index of 50 when tested in accordance with ASTM E 84.

2.1.8.1 White Vapor Retarder All Service Jacket (ASJ)

For use on hot/cold pipes, ducts, or equipment vapor retarder jackets used on insulation exposed in finished areas shall have white finish suitable for painting without sizing.

2.1.8.2 Aluminum Jackets

Aluminum jackets shall be corrugated, embossed or smooth sheet, 0.016 inch nominal thickness; ASTM B 209, Temper H14, Temper H16, Alloy 3003, 5005, or 3105 with factory applied moisture retarder. Corrugated aluminum jacket shall not be used outdoors. Aluminum jacket securing bands shall be Type 304 stainless steel, 0.015 inch thick, 1/2 inch wide for pipe under 12 inch diameter and 3/4 inch wide for pipe over 12 inch and larger diameter. Aluminum jacket circumferential seam bands shall be 2 x 0.016 inch aluminum matching jacket material. Bands for insulation below ground shall be 3/4 x 0.020 inch) thick stainless steel, or fiberglass reinforced tape. The jacket may, at the option of the Contractor, be provided with a factory fabricated Pittsburg or "Z" type longitudinal joint. When the "Z" joint is used, the bands at the circumferential joints shall be designed by the manufacturer to seal the joints and hold the jacket in place.

2.1.8.3 Polyvinyl Chloride (PVC) Jackets

Polyvinyl chloride (PVC) jacket and fitting covers shall have high impact strength, UV resistant rating or treatment and moderate chemical resistance with minimum thickness 0.030 inch.

2.1.9 Vapor Retarder Coating

The vapor retarder coating shall be fire and water resistant and appropriately selected for either outdoor or indoor service. Color shall be white. The water vapor permeance of the compound shall be determined according to procedure B of ASTM E 96 utilizing apparatus described in ASTM E 96. The coating shall be a nonflammable, fire resistant type. All other application and service properties shall be in accordance with ASTM C 647.

2.1.9.1 Vapor Retarder Required

ASTM C 1136, Type I, maximum moisture vapor transmission 0.02 perms, minimum puncture resistance 50 Beach units on all surfaces except concealed ductwork, where Type II, maximum moisture vapor transmission 0.02 perms, a minimum puncture resistance of 25 Beach units is acceptable.

2.1.9.2 Vapor Retarder Not Required

ASTM C 1136, Type III, maximum moisture vapor transmission 0.10 perms, minimum puncture resistance 50 Beach units on all surfaces except ductwork, where Type IV, maximum moisture vapor transmission 0.10, a minimum puncture resistance of 25 Beach units is acceptable.

2.1.10 Wire

Soft annealed ASTM A 580/A 580M Type 302, 304 or 316 stainless steel, 16 or 18 gauge.

2.2 PIPE INSULATION MATERIALS

Pipe insulation materials shall be limited to those listed herein and shall meet the following requirements:

2.2.1 Aboveground Cold Pipeline

Insulation for minus 30 degrees to plus 60 degrees F for outdoor, indoor, exposed or concealed applications, shall be as follows:

a. Cellular Glass: ASTM C 552, Type II, and Type III. Supply the insulation with manufacturer's recommended factory applied jacket.

b. Flexible Cellular Insulation:ASTM C 534, Type I or II. Type II shall have vapor retarder skin on both sides of the insulation.

c. Phenolic Insulation: ASTM C 1126, Type III. Phenolic insulations shall comply with ASTM C 795 and with the ASTM C 665 paragraph Corrosiveness. Supply the insulation with manufacturer's recommended factory applied jacket.

d. Mineral Fiber: ASTM C 547

e. Polyisocyanurate Insulation: ASTM C 591, type I. Supply the insulation with manufacturer's recommended factory applied jacket.

2.2.2 Aboveground Hot Pipeline

Insulation for above 60 degrees F, for outdoor, indoor, exposed or concealed applications shall meet the following requirements. Supply the insulation with manufacturers recommended factory applied jacket.

a. Mineral Fiber: ASTM C 547, Types I, II or III, supply the insulation with manufacturers recommended factory applied jacket.

b. Calcium Silicate: ASTM C 533, Type I indoor only, or outdoors above 250 degrees F pipe temperature.

c. Cellular Glass: ASTM C 552, Type II and Type III. Supply the insulation with manufacturers recommended factory applied jacket.

d. Flexible Cellular Insulation: ASTM C 534, Type I or II to 200 degrees F service.

e. Phenolic Insulation: ASTM C 1126 Type III to 250 F service shall comply with ASTM C 795. Supply the insulation with manufacturers recommended factory applied jacket.

f. Perlite Insulation: ASTM C 610

g. Polyisocyanurate Insulation: ASTM C 591, Type 1, to 300 degrees F service. Supply the insulation with manufacturer's recommended factory applied jacket.

2.2.3 Below ground Pipeline Insulation

For below ground pipeline insulation the following requirements shall be met.

2.2.3.1 Cellular Glass

ASTM C 552, type II.

2.3 DUCT INSULATION MATERIALS

Duct insulation materials shall be limited to those listed herein and shall meet the following requirements:

2.3.1 Rigid Mineral Fiber

ASTM C 612, Type IA, IB, II, III, & IV.

2.3.2 Flexible Mineral Fiber

ASTM C 553, Type I,or Type II up to 250 F. ASTM C 1290 Type III.

2.3.3 Cellular Glass

ASTM C 552, Type I.

2.3.4 Phenolic Foam

ASTM C 1126 Type II, shall comply with ASTM C 795.

2.3.5 Flexible Cellular

ASTM C 534 Type II.

2.3.6 Polyisocyanurate

ASTM C 591, Type 1. Supply the insulation with manufacturer's recommended factory applied jacket.

2.4 EQUIPMENT INSULATION MATERIALS

Equipment insulation materials shall be limited to those listed herein and shall meet the following requirements:

2.4.1 Cold Equipment Insulation

For temperatures below 60 degrees F.

2.4.1.1 Cellular Glass

ASTM C 552, Type I, Type III, or Type IV as required.

2.4.1.2 Flexible Cellular Insulation

ASTM C 534, Type II.

2.4.1.3 Phenolic Foam

ASTM C 1126 Type II shall comply with ASTM C 795.

2.4.1.4 Polyisocyanurate Foam

ASTM C 591, Type I. Supply the insulation with manufacturer's factory applied jacket.

2.4.2 Hot Equipment Insulation

For temperatures above 60 degrees F.

2.4.2.1 Rigid Mineral Fiber

ASTM C 612, Type IA, IB, II, III, IV, or V as required for temperature encountered to 1800 degrees F.

2.4.2.2 Flexible Mineral Fiber

ASTM C 553, Type I, II, III, IV, V, VI or VII as required for temperature encountered to 1200 degrees F.

2.4.2.3 Calcium Silicate

ASTM C 533, Type I, indoors only, or outdoors above 250 degrees F. Pipe shape may be used on diesel engine exhaust piping and mufflers to 1200 degrees F.

2.4.2.4 Cellular Glass

ASTM C 552, Type I, Type III, or Type IV as required.

2.4.2.5 Flexible Cellular Insulation

ASTM C 534, Type II, to 200 degrees F.

2.4.2.6 Phenolic Foam

ASTM C 1126 Type II to 250 degrees F shall comply with ASTM C 795.

2.4.2.7 Molded Expanded Perlite

ASTM C 610.

2.4.2.8 Polyisocyanurate Foam:

ASTM C 591, Type I. Supply the insulation with manufacturer's recommended factory applied jacket.

PART 3 EXECUTION

3.1 APPLICATION - GENERAL

3.1.1 Installation

Except as otherwise specified, material shall be installed in accordance with the manufacturer's written instructions. Insulation materials shall not be applied until tests and heat tracing specified in other sections of this specification are completed. Material such as rust, scale, dirt and moisture shall be removed from surfaces to receive insulation. Insulation shall be kept clean and dry. Insulation shall not be removed from its shipping containers until the day it is ready to use and shall be returned to like containers or equally protected from dirt and moisture at the end of each workday. Insulation that becomes dirty shall be thoroughly cleaned prior to use. If insulation becomes wet or if cleaning does not restore the surfaces to like new condition, the insulation will be rejected, and shall be immediately removed from the jobsite. Joints shall be staggered on multi layer insulation. Mineral fiber thermal insulating cement shall be mixed with demineralized water when used on stainless steel surfaces. Insulation, jacketing and accessories shall be installed in accordance with MICA Insulation Stds standard plates except where modified herein or on the drawings.

3.1.2 Firestopping

Where pipes and ducts pass through fire walls, fire partitions, above grade floors, and fire rated chase walls, the penetration shall be sealed with fire stopping materials as specified in Section 07840 FIRESTOPPING.

3.1.3 Painting and Finishing

Painting shall be as specified in Section 09900 PAINTING, GENERAL.

3.1.4 Installation of Flexible Cellular Insulation

Flexible cellular insulation shall be installed with seams and joints sealed with a contact adhesive. Flexible cellular insulation shall not be used on surfaces greater than 200 degrees F. Seams shall be staggered when applying multiple layers of insulation. Insulation exposed to weather and not shown to have jacketing shall be protected with two coats of UV resistant finish as recommended by the manufacturer after the adhesive is dry.

3.1.5 Welding

No welding shall be done on piping, duct or equipment without written approval of the Contracting Officer. The capacitor discharge welding process may be used for securing metal fasteners to duct.

3.1.6 Pipes/Ducts/Equipment which Require Insulation

Insulation is required on all pipes, ducts, or equipment, except for omitted items, as specified.

3.2 PIPE INSULATION INSTALLATION

3.2.1 Pipe Insulation

3.2.1.1 General

Pipe insulation shall be installed on aboveground hot and cold pipeline systems as specified below to form a continuous thermal retarder, including straight runs, fittings and appurtenances unless specified otherwise. Installation shall be with full length units of insulation and using a single cut piece to complete a run. Cut pieces or scraps abutting each other shall not be used. Pipe insulation shall be omitted on the following:

a. Pipe used solely for fire protection, except fire protection piping installed outdoors.

b. Chromium plated pipe to plumbing fixtures. However, fixtures for use by the physically handicapped shall have the hot water supply and drain, including the trap, insulated where exposed.

c. Sanitary drain lines.

d. Air chambers.

3.2.1.2 Pipes Passing Through Walls, Roofs, and Floors

a. Pipe insulation shall be continuous through the sleeve.

b. An aluminum jacket with factory applied moisture retarder shall be provided over the insulation wherever penetrations require sealing.

c. Where penetrating interior walls, the aluminum jacket shall extend 2 inches beyond either side of the wall and shall be secured on each end with a band.

d. Where penetrating floors, the aluminum jacket shall extend from a point below the backup material to a point 10 inches above the floor with one band at the floor and one not more than 1 inch from the end of the aluminum jacket.

e. Where penetrating waterproofed floors, the aluminum jacket shall extend from below the backup material to a point 2 inchesabove the flashing with a band 1 inch from the end of the aluminum jacket.

f. Where penetrating exterior walls, the aluminum jacket required for pipe exposed to weather shall continue through the sleeve to a point 2 inches beyond the interior surface of the wall.

g. For hot water pipes supplying lavatories or other similar heated service which requires insulation, the insulation shall be terminated on the backside of the finished wall. The insulation termination shall be protected with two coats of vapor barrier coating with a minimum total thickness of 1/16 inch applied with glass tape embedded between coats (if applicable). The coating shall extend out onto the insulation 2 inches and shall seal the end of the insulation. Glass tape seams shall overlap 1 inch. Caulk the annular space between the pipe and wall penetration with approved fire stop material. Cover the pipe and wall penetration with a properly sized (well fitting) escutcheon plate. The escutcheon plate shall overlap the wall penetration at least 3/8 inch.

h. For domestic cold water pipes supplying lavatories or other similar cooling service which requires insulation, the insulation shall be terminated on the finished side of the wall (i.e., insulation must cover the pipe throughout the wall penetration). The insulation shall be protected with two coats of vapor barrier coating with a minimum total thickness of 1/16 inch. The coating shall extend out onto the insulation 2 inches and shall seal the end of the insulation. Caulk the annular space between the outer surface of the pipe insulation and the wall penetration with an approved fire stop material having vapor retarder properties. Cover the pipe and wall penetration with a properly sized (well fitting) escutcheon plate. The escutcheon plate shall overlap the wall penetration by at least 3/8 inch.

3.2.1.3 Pipes Passing Through Hangers

a. Insulation, whether hot or cold application, shall be continuous through hangers. All horizontal pipes 2 inches and smaller shall be supported on hangers with the addition of a Type 40 protection shield to protect the insulation in accordance with MSS SP-69. Whenever insulation shows signs of being compressed, or when the insulation or jacket shows visible signs of distortion at or near the support shield, insulation inserts as specified below for piping larger than 2 inches shall be installed.

b. Horizontal pipes larger than 2 inches at 60 degrees F and above shall be supported on hangers in accordance with MSS SP-69, and Section 15400 PLUMBING, GENERAL PURPOSE.

c. Horizontal pipes larger than 2 inches and below 60 degrees F shall be supported on hangers with the addition of a Type 40 protection shield in accordance with MSS SP-69. An insulation insert of cellular glass or calcium silicate shall be installed above each shield. The insert shall cover not less than the bottom 180 degree arc of the pipe. Inserts shall be the same thickness as the insulation, and shall extend 2 inches on each end beyond the protection shield. When insulation inserts are required per the above, and the insulation thickness is less than 1 inch, wooden or cork dowels or blocks may be installed between the pipe and the shield to prevent the weight of the pipe from crushing the insulation, as an option to installing insulation inserts. The insulation jacket shall be continuous over the wooden dowel, wooden block, or insulation insert.

d. Vertical pipes shall be supported with either Type 8 or Type 42 riser clamps with the addition of two Type 40 protection shields in accordance with MSS SP-69 covering the 360 degree arc of the insulation. An insulation insert of cellular glass or calcium silicate shall be installed between each shield and the pipe. The insert shall cover the 360 degree arc of the pipe. Inserts shall be the same thickness as the insulation, and shall extend 2 inches on each end beyond the protection shield. When insulation inserts are required per the above, and the insulation thickness is less than 1 inch, wooden or cork dowels or blocks may be installed between the pipe and the shield to prevent the hanger from crushing the insulation, as an option instead of installing insulation inserts. The insulation jacket shall be continuous over the wooden dowel, wooden block, or insulation insert. The vertical weight of the pipe shall be supported with hangers located in a horizontal section of the pipe. When the pipe riser is longer than 30 feet, the weight of the pipe shall be additionally supported with hangers in the vertical run of the pipe which are directly clamped to the pipe, penetrating the pipe insulation. These hangers shall be insulated and the insulation jacket sealed as indicated herein for anchors in a similar service.

e. Inserts shall be covered with a jacket material of the same appearance and quality as the adjoining pipe insulation jacket, shall overlap the adjoining pipe jacket 1-1/2 inches, and shall be sealed as required for the pipe jacket. The jacket material used to cover inserts in flexible cellular insulation shall conform to ASTM C 1136, Type 1, and is allowed to be of a different material than the adjoining insulation material.

3.2.1.4 Flexible Cellular Pipe Insulation

Flexible cellular pipe insulation shall be tubular form for pipe sizes 6 inches and less. Type II sheet insulation used on pipes larger than 6 inches shall not be stretched around the pipe. On pipes larger than 12 inches, adhere insulation directly to the pipe on the lower 1/3 of the pipe. Seams shall be staggered when applying multiple layers of insulation. Sweat fittings shall be insulated with miter-cut pieces the same size as on adjacent piping. Screwed fittings shall be insulated with sleeved fitting covers fabricated from miter-cut pieces and shall be overlapped and sealed to the adjacent pipe insulation.

3.2.1.5 Pipes in high abuse areas.

In high abuse areas such as janitor closets and traffic areas in equipment rooms, and mechanical rooms, aluminum jackets shall be utilized. Pipe insulation to the 6 foot level shall be protected.

3.2.2 Aboveground Cold Pipelines

The following cold pipelines shall be insulated per Table I minus 30 degrees to plus 60 degrees F:

a. Domestic cold and chilled drinking water.

b. Make-up water.

c. Horizontal and vertical portions of interior roof drains.

d. Refrigerant suction lines.

e. Chilled water supply and return.

f. Air conditioner condensate drains.

g. Exposed lavatory drains, exposed domestic water piping and drains to areas for handicap personnel.

3.2.2.1 Insulation Thickness

Insulation thickness for cold pipelines shall be determined using Table I.

Table I - Cold Piping Insulation Thickness
Pipe Size (inches)

Type of Service	Material	Runouts up to 2 in*	1 in & less	1.25 - 2 in	2.5 - 4 in	5 - 6 in	8 in & larger
Refrigerant suction piping	CG		1.5	1.5	1.5	1.5	1.5
	FC		1.0	1.0	1.0	1.0	1.0
	PF		1.0	1.0	1.0	1.0	1.0
	PC		1.0	1.0	1.0	1.0	1.0
Chilled water supply & return	CG	1.5	1.5	1.5	2.0	2.0	2.0
	PC	1.0	1.0	1.0	1.0	1.0	1.0
Cold domestic water, above and below ceilings & makeup water	CG	1.5	1.5	1.5	1.5	1.5	1.5
	FC	3/8	3/8	3/8	3/8	3/8	3/8
	PF	1.0	1.0	1.0	1.0	1.0	1.0
	PC	1.0	1.0	1.0	1.0	1.0	1.0
Exposed lavatory drains exposed domestic water piping & drains to areas for handicap personnel	FC	0.5	0.5	0.5	0.5	3/4	3/4
	MF	0.5	1.0	1.0	1.5	1.5	1.5
Horizontal & vertical roof drain leaders (including underside of roof drain fitting)	FC		0.5	0.5	0.5	0.5	0.5
	PF		1.0	1.0	1.0	1.0	1.0
	CG		1.5	1.5	1.5	1.5	1.5
	PC		1.0	1.0	1.0	1.0	1.0
Air conditioning condensate	FC		3/8	0.5	0.5	N/A	N/A
	PF		1.0	1.0	1.0	N/A	N/A
	PC		1.0	1.0	1.0	N/A	N/A

Table I - Cold Piping Insulation Thickness
Pipe Size (inches)

Type of Service	Material	Runouts up to 2 in*	1 in & less	1.25 - 2 in	2.5 - 4 in	5 - 6 in	8 in & larger
drain located inside building							

*When runouts to terminal units exceed 12 feet, the entire length of runout shall be insulated like main feed pipe.

LEGEND:

PF - Phenolic Foam
CG - Cellular Glass
MF - Mineral Fiber
FC - Flexible Cellular
PC - Polyisocyanurate Foam

3.2.2.2 Jacket for Mineral Fiber, Cellular Glass, Phenolic Foam, and Polyisocyanurate Foam Insulated Pipe

Insulation shall be covered with a factory applied vapor retarder jacket or field applied seal welded PVC jacket. Insulation inside the building shown to be protected with an aluminum jacket shall have the insulation and vapor retarder jacket installed as specified herein. The aluminum jacket shall be installed as specified for piping exposed to weather, except sealing of the laps of the aluminum jacket is not required. In high abuse areas such as janitor closets and traffic areas in equipment rooms, and mechanical rooms, aluminum jackets shall be utilized. Pipe insulation to the 6 ft level will be protected.

3.2.2.3 Insulation for Straight Runs (Mineral Fiber, Cellular Glass, Phenolic Foam and Polyisocyanurate Foam)

a. Insulation shall be applied to the pipe with joints tightly butted. All butted joints and ends shall be sealed with a vapor retarder coating.

b. Longitudinal laps of the jacket material shall overlap not less than 1-1/2 inches. Butt strips 3 inches wide shall be provided for circumferential joints.

c. Laps and butt strips shall be secured with adhesive and stapled on 4 inch centers if not factory self-sealing. If staples are used, they shall be sealed per paragraph 3.2.2.3 e.

d. Factory self-sealing lap systems may be used when the ambient temperature is between 40 degrees and 120 degrees F during installation. The lap system shall be installed in accordance with manufacturer's recommendations. Stapler shall be used only if specifically recommended by the manufacturer. Where gaps occur, the section shall be replaced or the gap repaired by applying adhesive under the lap and then stapling.

e. All Staples, including those used to repair factory self-seal lap systems, shall be coated with a vapor retarder coating. All

seams, except those on factory self-seal systems shall be coated with vapor retarder coating.

f. Breaks and punctures in the jacket material shall be patched by wrapping a strip of jacket material around the pipe and securing it with adhesive, stapling, and coating with vapor retarder coating. The patch shall extend not less than 1-1/2 inches past the break.

g. At penetrations such as thermometers, the voids in the insulation shall be filled and sealed with vapor retarder coating.

3.2.2.4 Insulation for Fittings and Accessories

a. Pipe insulation shall be tightly butted to the insulation of the fittings and accessories. The butted joints and ends shall be coated with vapor retarder coating.

b. Precut or preformed insulation shall be placed around all fittings and accessories and shall conform to MICA plates except as modified herein: 5 for anchors; 10, 11, and 13 for fittings; 14 for valves; and 17 for flanges and unions. Insulation shall be the same insulation as the pipe insulation, including same density, thickness, and thermal conductivity. Where precut/preformed is unavailable, rigid preformed pipe insulation sections may be segmented into the shape required. Insulation of the same thickness and conductivity as the adjoining pipe insulation shall be used. If nesting size insulation is used, the insulation shall be overlapped 2 inches or one pipe diameter. Elbows insulated using segments shall conform to MICA Tables 12.20 "Mitered Insulation Elbow'.

c. Upon completion of insulation installation on flanges, unions, valves, anchors, fittings and accessories, terminations, seams, joints and insulation not protected by factory vapor retarder jackets or PVC fitting covers shall be protected with two coats of vapor retarder coating with a minimum total thickness of 1/16 inch, applied with glass tape embedded between coats. Tape seams shall overlap 1 inch.The coating shall extend out onto the adjoining pipe insulation 2 inches. Fabricated insulation with a factory vapor retarder jacket shall be protected with two coats of vapor retarder coating with a minimum thickness of 1/16 inch and with a 2 inch wide glass tape embedded between coats. Where fitting insulation butts to pipe insulation, the joints shall be sealed with a vapor retarder coating and a 4 inch wide ASJ tape which matches the jacket of the pipe insulation.

d. Anchors attached directly to the pipe shall be insulated for a sufficient distance to prevent condensation but not less than 6 inches from the insulation surface.

e. Insulation shall be marked showing the location of unions, strainers, and check valves.

3.2.2.5 Optional PVC Fitting Covers

At the option of the Contractor, premolded, one or two piece PVC fitting covers may be used in lieu of the vapor retarder and embedded glass tape. Factory precut or premolded insulation segments shall be used under the

fitting covers for elbows. Insulation segments shall be the same insulation as the pipe insulation including same density, thickness, and thermal conductivity. The covers shall be secured by PVC vapor retarder tape, adhesive, seal-welding or with tacks made for securing PVC covers. Seams in the cover, and tacks and laps to adjoining pipe insulation jacket, shall be sealed with vapor retarder tape to ensure that the assembly has a continuous vapor seal.

3.2.3 Aboveground Hot Pipelines

The following hot pipelines above 60 degrees F shall be insulated per Table II:

a. Domestic hot water supply & recirculating system.

b. Hot water heating supply and return.

3.2.3.1 Insulation Thickness

Insulation thickness for hot pipelines shall be determined using Table II.

LEGEND:

PF - Phenolic Foam
CG - Cellular Glass
CS - Calcium Silicate
MF - Mineral Fiber
FC - Flexible Cellular
PL - Perlite
PC - Polyisocyanurate Foam

Table II - Hot Piping Insulation Thickness
Pipe Size (inches)

Type of Service (degrees F)	Material	Runouts up to 2 in *	1 in & less	1.25 - 2 in	2.5 - 4 in	5 - 6 in	8 in & larger
Hot domestic water supply & recirculating system, (200 F max)**	CG	1.5	1.5	1.5	1.5	1.5	1.5
	FC	0.5	0.5	1.0	1.0	1.5	1.5
	PF	0.5	0.5	1.0	1.0	1.0	1.0
	MF	0.5	1.5	1.5	1.5	1.5	1.5
	PC	1.0	1.0	1.0	1.0	1.0	1.0
Heating hot water, supply & return (250 F max)	CG	1.5	1.5	2.0	2.0	2.5	3.0
	PF	0.5	1.0	1.0	1.0	1.0	1.5
	MF	0.5	1.5	1.5	2.0	2.5	3.0
	CS	1.0	1.5	2.0	2.5	2.5	3.0
	PC	1.0	1.0	1.0	1.0	1.0	1.0

* When runouts to terminal units exceed 12 feet, the entire length of runout shall be insulated like the main feed pipe.

** Applies to recirculating sections of service or domestic hot water systems and first 8 feet from storage tank for non-recirculating systems.

Table II - Hot Piping Insulation Thickness
Pipe Size (inches)

Type of Service (degrees F)	Material	Runouts up to 2 in *	1 in & less	1.25 - 2 in	2.5 - 4 in	5 - 6 in	8 in & larger

3.2.3.2 Jacket for Insulated Hot Pipe, Except Pipe Insulated with Flexible Cellular

Insulation shall be covered, in accordance with manufacturer's recommendations, with a factory applied Type II jacket or field applied aluminum where required or seal welded PVC.

3.2.3.3 Insulation for Straight Runs

a. Insulation shall be applied to the pipe with joints tightly butted.

b. Longitudinal laps of the jacket material shall overlap not less than 1-1/2 inches, and butt strips 3 inches wide shall be provided for circumferential joints.

c. Laps and butt strips shall be secured with adhesive and stapled on 4 inch centers if not factory self-sealing. Adhesive may be omitted where pipe is concealed.

d. Factory self-sealing lap systems may be used when the ambient temperature is between 40 degrees and 120 degrees F and shall be installed in accordance with manufacturer's instructions. Laps and butt strips shall be stapled whenever there is nonadhesion of the system. Where gaps occur, the section shall be replaced or the gap repaired by applying adhesive under the lap and then stapling.

e. Breaks and punctures in the jacket material shall be patched by either wrapping a strip of jacket material around the pipe and securing with adhesive and staple on 4 inch centers (if not factory self-sealing), or patching with tape and sealing with a brush coat of vapor retarder coating. Adhesive may be omitted where pipe is concealed. Patch shall extend not less than 1-1/2 inches past the break.

f. Flexible cellular pipe insulation shall be installed by slitting tubular sections and applying onto piping or tubing. Alternately, whenever possible, slide unslit sections over the open ends of piping or tubing. All seams and butt joints shall be secured and sealed with adhesive. When using self seal products only the butt joints shall be secured with adhesive. Insulation shall be pushed on the pipe, never pulled. Stretching of insulation may result in open seams and joints. All edges shall be clean cut. Rough or jagged edges of the insulation shall not be permitted. Proper tools such as sharp knives shall be used. Type II sheet insulation when used on pipe larger than 6 inches shall not be stretched around the pipe. On pipes larger than 12 inches, adhere sheet insulation directly to the pipe on the lower 1/3 of the pipe.

3.2.3.4 Insulation for Fittings and Accessories

a. Pipe insulation shall be tightly butted to the insulation of the fittings and accessories.

b. Precut or preformed insulation shall be placed around all fittings and accessories and shall conform to MICA plates, except as modified herein: 5 for anchors; 10, 11, 12,and 13 for fittings; 14, 15 and 16 for valves; 17 for flanges and unions; and 18 for couplings. Insulation shall be the same as the pipe insulation, including same density, thickness, and thermal conductivity. Where precut/preformed is unavailable, rigid preformed pipe insulation sections may be segmented into the shape required. Insulation of the same thickness and conductivity as the adjoining pipe insulation shall be used. If nesting size insulation is used, the insulation shall be overlapped 2 inches or one pipe diameter. Elbows insulated using segments shall conform to MICA Tables 12.20 "Mitered Insulation Elbow".

c. Upon completion of installation of insulation on flanges, unions, valves, anchors, fittings and accessories, terminations and insulation not protected by factory vapor retarder jackets or PVC fitting covers shall be protected with two coats of adhesive applied with glass tape embedded between coats. Tape seams shall overlap 1 inch. Adhesive shall extend onto the adjoining insulation not less than 2 inches. The total dry film thickness shall be not less than 1/16 inch.

d. Insulation terminations shall be tapered to unions at a 45-degree angle.

e. At the option of the Contractor, factory premolded one- or two-piece PVC fitting covers may be used in lieu of the adhesive and embedded glass tape. Factory premolded segments or factory or field cut blanket insert insulation segments shall be used under the cover and shall be the same thickness as adjoining pipe insulation. The covers shall be secured by PVC vapor retarder tape, adhesive, seal-welding or with tacks made for securing PVC covers.

3.2.4 Piping Exposed to Weather

Piping exposed to weather shall be insulated and jacketed as specified for the applicable service inside the building. After this procedure, an aluminum jacket shall be applied. Corrugated aluminum jacket shall not be installed on piping exposed to the weather. Flexible cellular insulation exposed to weather shall be treated in accordance with paragraph INSTALLATION OF FLEXIBLE CELLULAR INSULATION.

3.2.4.1 Aluminum Jacket

The jacket for hot piping may be factory applied. The jacket shall overlap not less than 2 inches at longitudinal and circumferential joints and shall be secured with bands at not more than 12 inch centers. Longitudinal joints shall be overlapped down to shed water and located at 4 or 8 o'clock positions. Joints on piping 60 degrees F and below shall be sealed with caulking while overlapping to prevent moisture penetration. Where jacketing on piping 60 degrees F and below abuts an uninsulated surface, joints shall be caulked to prevent moisture penetration. Joints on piping

above 60 degrees F shall be sealed with a moisture retarder.

3.2.4.2 Insulation for Fittings

Flanges, unions, valves, fittings, and accessories shall be insulated and finished as specified for the applicable service. Two coats of breather emulsion type weatherproof mastic (impermeable to water, permeable to air) recommended by the insulation manufacturer shall be applied with glass tape embedded between coats. Tape overlaps shall be not less than 1 inch and the adjoining aluminum jacket not less than 2 inches. Factory preformed aluminum jackets may be used in lieu of the above. Molded PVC fitting covers shall be provided when PVC jackets are used for straight runs of pipe. PVC fitting covers shall have adhesive welded joints and shall be weatherproof.

3.3 DUCT INSULATION INSTALLATION

Except for oven hood exhaust duct insulation, corner angles shall be installed on external corners of insulation on ductwork in exposed finished spaces before covering with jacket. Air conditioned spaces shall be defined as those spaces directly supplied with cooled conditioned air (or provided with a cooling device such as a fan-coil unit) and heated conditioned air (or provided with a heating device such as a unit heater, radiator or convector).

3.3.1 Duct Insulation Thickness

Duct insulation thickness shall be in accordance with Table III. Maximum thickness for flexible cellular insulation shall not exceed 25 mm, and maximum thickness for polyisocyanurate foam insulation shall not exceed 40 mm to comply with ASTM E 84 flame spread/smoke developed ratings of 25/50

Table III - Minimum Duct Insulation (inches)

Cold Air Ducts	2.0
Relief Ducts	1.5
Fresh Air Intake Ducts	1.5
Warm Air Ducts	2.0
Relief Ducts	1.5
Fresh Air Intake Ducts	1.5

Maximum thickness for flexible cellular insulation shall not exceed 1 inch and maximum thickness for polyisocyanurate foam insulation shall not exceed 1.5 inch, to comply with ASTM E 84 flame spread/smoke developed ratings of 25/50.

3.3.2 Insulation and Vapor Retarder for Cold Air Duct

Insulation and vapor retarder shall be provided for the following cold air ducts and associated equipment. Vapor retarder coating shall be accomplished by applying two coats of vapor retarder coating with a layer of glass cloth embedded between the coats.

a. Supply ducts.

b. Relief ducts.

c. Flexible runouts (field-insulated).

d. Plenums.

e. Duct-mounted coil casings.

f. Coil headers and return bends.

g. Coil casings.

h. Fresh air intake ducts.

i. Ducts exposed to weather.

j. Combustion air intake ducts.

Insulation for rectangular ducts shall be flexible type where concealed, minimum density 3/4 pcf and rigid type where exposed, minimum density 3 pcf. Insulation for round/oval ducts shall be flexible type, minimum density 3/4 pcf with a factory Type I or II jacket; or, a semi rigid board, minimum density 3 pcf, formed or fabricated to a tight fit, edges beveled and joints tightly butted and staggered, with a factory applied Type I or II all service jacket. Insulation for exposed ducts shall be provided with either a white, paintable, factory-applied Type I jacket or a vapor retarder jacket coating finish as specified. Insulation on concealed duct shall be provided with a factory-applied Type I or II vapor retarder jacket. The total dry film thickness shall be approximately 1/16 inch. Duct insulation shall be continuous through sleeves and prepared openings except fire wall penetrations. Duct insulation terminating at fire dampers, shall be continuous over the damper collar and retaining angle of fire dampers, which are exposed to unconditioned air and which may be prone to condensate formation. Duct insulation and vapor retarder shall cover the collar, neck, and any uninsulated surfaces of diffusers, registers and grills. Vapor retarder materials shall be applied to form a complete unbroken vapor seal over the insulation. Sheet Metal Duct shall be sealed in accordance with CEGS 15895 AIR SUPPLY, DISTRIBUTION, VENTILATION, AND EXHAUST SYSTEM.

3.3.2.1 Installation on Concealed Duct

a. For rectangular, oval or round ducts, insulation shall be attached by applying adhesive around the entire perimeter of the duct in 6 inch wide strips on 12 inch centers.

b. For rectangular and oval ducts, 24 inches and larger insulation shall be additionally secured to bottom of ducts by the use of mechanical fasteners. Fasteners shall be spaced on 16 inch centers and not more than 16 inches from duct corners.

c. For rectangular, oval and round ducts, mechanical fasteners shall be provided on sides of duct risers for all duct sizes. Fasteners shall be spaced on 16 inch centers and not more than 16 inches from duct corners.

d. Insulation shall be impaled on the mechanical fasteners (self stick pins) where used and shall be pressed thoroughly into the adhesive. Care shall be taken to ensure vapor retarder jacket joints overlap 2 inches. The insulation shall not be compressed

to a thickness less than that specified. Insulation shall be carried over standing seams and trapeze-type duct hangers.

e. Self-locking washers shall be installed where mechanical fasteners are used. The pin shall be trimmed back and bent over.

f. Jacket overlaps shall be secured with staples and tape as necessary to ensure a secure seal. Staples, tape and seams shall be coated with a brush coat of vapor retarder coating.

g. Breaks in the jacket material shall be covered with patches of the same material as the vapor retarder jacket. The patches shall extend not less than 2 inches beyond the break or penetration in all directions and shall be secured with tape and staples. Staples and tape joints shall be sealed with a brush coat of vapor retarder coating.

h. At jacket penetrations such as hangers, thermometers, and damper operating rods, voids in the insulation shall be filled and the penetration sealed with a brush coat of vapor retarder coating.

i. Insulation terminations and pin punctures shall be sealed and flashed with a reinforced vapor retarder coating finish or tape with a brush coat of vapor retarder coating. The coating shall overlap the adjoining insulation and uninsulated surface 2 inches. Pin puncture coatings shall extend 2 inches from the puncture in all directions.

j. Where insulation standoff brackets occur, insulation shall be extended under the bracket and the jacket terminated at the bracket.

3.3.2.2 Installation on Exposed Duct Work

a. For rectangular ducts, rigid insulation shall be secured to the duct by mechanical fasteners on all four sides of the duct, spaced not more than 12 inches apart and not more than 3 inches from the edges of the insulation joints. A minimum of two rows of fasteners shall be provided for each side of duct 12 inches and larger. One row shall be provided for each side of duct less than 12 inches.

b. Duct insulation shall be formed with minimum jacket seams. Each piece of rigid insulation shall be fastened to the duct using mechanical fasteners. When the height of projections is less than the insulation thickness, insulation shall be brought up to standing seams, reinforcing, and other vertical projections and shall not be carried over. Vapor retarder jacket shall be continuous across seams, reinforcing, and projections. When height of projections is greater than the insulation thickness, insulation and jacket shall be carried over.

c. Insulation shall be impaled on the fasteners; self-locking washers shall be installed and the pin trimmed or bent over.

d. Joints in the insulation jacket shall be sealed with a 4 inchwide strip of tape. Tape seams shall be sealed with a brush coat of vapor retarder coating.

e. Breaks and ribs or standing seam penetrations in the jacket material shall be covered with a patch of the same material as the jacket. Patches shall extend not less than 2 inches beyond the break or penetration and shall be secured with tape and stapled. Staples and joints shall be sealed with a brush coat of vapor retarder coating.

f. At jacket penetrations such as hangers, thermometers, and damper operating rods, the voids in the insulation shall be filled and the penetrations sealed with a brush coat of vapor retarder coating.

g. Insulation terminations and pin punctures shall be sealed and flashed with a reinforced vapor retarder coating finish. The coating shall overlap the adjoining insulation and uninsulated surface 2 inches. Pin puncture coatings shall extend 2 inches from the puncture in all directions.

h. Oval and round ducts, flexible type, shall be insulated with factory Type I jacket insulation with minimum density of 3/4 pcf, attached as per MICA standards.

3.3.3 Ducts Handling Air for Dual Purpose

For air handling ducts for dual purpose below and above 60 degrees F, ducts shall be insulated as specified for cold air duct.

3.3.4 Duct Test Holes

After duct systems have been tested, adjusted, and balanced, breaks in the insulation and jacket shall be repaired in accordance with the applicable section of this specification for the type of duct insulation to be repaired.

3.3.5 Duct Exposed to Weather

3.3.5.1 Installation

Ducts exposed to weather shall be insulated and finished as specified for the applicable service for exposed duct inside the building. After the above is accomplished, the insulation shall then be further finished as detailed in the following subparagraphs.

3.3.5.2 Round Duct

Aluminum jacket with factory applied moisture retarder shall be applied with the joints lapped not less than 3 inches and secured with bands located at circumferential laps and at not more than 12 inch intervals throughout. Horizontal joints shall lap down to shed water and located at 4 or 8 o'clock position. Joints shall be sealed with caulking to prevent moisture penetration. Where jacketing abuts an uninsulated surface, joints shall be sealed with caulking.

3.3.5.3 Fittings

Fittings and other irregular shapes shall be finished as specified for rectangular ducts.

3.3.5.4 Rectangular Ducts

Two coats of weather barrier mastic reinforced with fabric or mesh for outdoor application shall be applied to the entire surface. Each coat of weatherproof mastic shall be 1/16 inch minimum thickness. The exterior shall be a metal jacketing applied for mechanical abuse and weather protection, and secured with screws.

3.4 EQUIPMENT INSULATION INSTALLATION

3.4.1 General

Removable insulation sections shall be provided to cover parts of equipment which must be opened periodically for maintenance including vessel covers, fasteners, flanges and accessories. Equipment insulation shall be omitted on the following:

a. Handholes.

b. Boiler manholes.

c. Cleanouts.

d. ASME stamps.

e. Manufacturer's nameplates.

3.4.2 Insulation for Cold Equipment

Cold equipment below 60 degrees F: Insulation shall be furnished on equipment handling media below 60 degrees F including the following:

a. Drip pans under chilled equipment.

b. Cold and chilled water pumps.

c. Pneumatic water tanks.

d. Air handling equipment parts that are not factory insulated.

e. Expansion and air separation tanks.

3.4.2.1 Insulation Type

Insulation shall be suitable for the temperature encountered. Thicknesses shall be as follows:

a. Equipment handling media between 35 and 60 degrees F: 1.5 inch thick cellular glass, 1 inch thick flexible cellular, 1 inch thick phenolic foam, or 1 inch thick polyisocyanurate foam.

3.4.2.2 Pump Insulation

a. Pumps shall be insulated by forming a box around the pump housing. The box shall be constructed by forming the bottom and sides using joints which do not leave raw ends of insulation exposed. Joints between sides and between sides and bottom shall be joined by adhesive with lap strips for rigid mineral fiber and contact adhesive for flexible cellular insulation. The box shall conform to the requirements of MICA Insulation Stds plate No. 49 when

using flexible cellular insulation. Joints between top cover and sides shall fit tightly forming a female shiplap joint on the side pieces and a male joint on the top cover, thus making the top cover removable.

b. Exposed insulation corners shall be protected with corner angles.

c. Upon completion of installation of the insulation, including removable sections, two coats of vapor retarder coating shall be applied with a layer of glass cloth embedded between the coats. The total dry thickness of the finish shall be 1/16 inch. A parting line shall be provided between the box and the removable sections allowing the removable sections to be removed without disturbing the insulation coating. Caulking shall be applied to parting line, between equipment and removable section insulation, and at all penetrations.

3.4.2.3 Other Equipment

a. Insulation shall be formed or fabricated to fit the equipment. To ensure a tight fit on round equipment, edges shall be beveled and joints shall be tightly butted and staggered.

b. Insulation shall be secured in place with bands or wires at intervals as recommended by the manufacturer but not more than 12 inch centers except flexible cellular which shall be adhered. Insulation corners shall be protected under wires and bands with suitable corner angles.

c. Cellular glass and phenolic foam insulation shall be set in a coating of bedding compound, and joints shall be sealed with bedding compound as recommended by the manufacturer.

d. Exposed insulation corners shall be protected with corner angles.

e. Insulation on equipment with ribs shall be applied over 6 x 6 inches by 12 gauge welded wire fabric which has been cinched in place, or if approved by the Contracting Officer, spot welded to the equipment over the ribs. Insulation shall be secured to the fabric with J-hooks and 2 x 2 incheswashers or shall be securely banded or wired in place on 12 inch centers.

3.4.2.4 Vapor Retarder

Upon completion of installation of insulation, penetrations shall be caulked. Two coats of vapor retarder coating shall be applied over insulation, including removable sections, with a layer of open mesh synthetic fabric embedded between the coats. The total dry thickness of the finish shall be 1/16 inch. Caulking shall be applied to parting line between equipment and removable section insulation.

3.4.3 Insulation for Hot Equipment

Insulation shall be furnished on equipment handling media above 60 degrees F including the following:

a. Water heaters.

b. Pumps handling media above 130 degrees F.

c. Hot water storage tanks.

d. Air separation tanks.

e. Unjacketed boilers or parts of boilers.

f. Boiler flue gas connection from boiler to stack (if inside).

3.4.3.1 Insulation

Insulation shall be suitable for the temperature encountered. Shell and tube-type heat exchangers shall be insulated for the temperature of the shell medium.

Insulation thickness for hot equipment shall be determined using Table IV:

Legend

RMF: Rigid Mineral Fiber
FMF: Flexible Mineral Fiber
CS: Calcium Silicate
PL: Perlite
CG: Cellular Glass
FC: Flexible Cellular
PF: Phenolic Foam
PC: Polyisocyanurate Foam

TABLE IV
Insulation Thickness for Hot Equipment (Inches)

Equipment handling steam or media to indicated pressure or temperature limit:	Material	Thickness
15 psig	RMF	2.0 inches
or	FMF	2.0 inches
250F	CS/PL	4.0 inches
	CG	3.0 inches
	PF	1.5 inches
	FC (<200F)	1.0 inches
	PC	1.0 inches

>600 F: Thickness necessary to limit the external temperature of the insulation to 120F, except that diesel engine exhaust piping and silencer shall be covered with 6.0 inch thick material suitable for 1200 degrees F service. Heat transfer calculations shall be submitted to substantiate insulation and thickness selection.

3.4.3.2 Insulation of Pumps

Pumps shall be insulated by forming a box around the pump housing. The box shall be constructed by forming the bottom and sides using joints which do not leave raw ends of insulation exposed. Bottom and sides shall be banded to form a rigid housing which does not rest on the pump. Joints between top cover and sides shall fit tightly. The top cover shall have a joint forming a female shiplap joint on the side pieces and a male joint on the

top cover, making the top cover removable. Two coats of Class I adhesive shall be applied over insulation, including removable sections, with a layer of glass cloth embedded between the coats. A parting line shall be provided between the box and the removable sections allowing the removable sections to be removed without disturbing the insulation coating. The total dry thickness of the finish shall be 1/16 inch. Caulking shall be applied to parting line of the removable sections and penetrations.

3.4.3.3 Other Equipment

a. Insulation shall be formed or fabricated to fit the equipment. To ensure a tight fit on round equipment, edges shall be beveled and joints shall be tightly butted and staggered.

b. Insulation shall be secured in place with bands or wires at intervals as recommended by the manufacturer but not greater than 12 inch centers except flexible cellular which shall be adhered. Insulation corners shall be protected under wires and bands with suitable corner angles.

c. On high vibration equipment, cellular glass insulation shall be set in a coating of bedding compound as recommended by the manufacturer, and joints shall be sealed with bedding compound. Mineral fiber joints shall be filled with finishing cement.

d. Exposed insulation corners shall be protected with corner angles.

e. On equipment with ribs, such as boiler flue gas connection, draft fans, and fly ash or soot collectors, insulation shall be applied over 6 x 6 inch by 12 gauge welded wire fabric which has been cinched in place, or if approved by the Contracting Officer, spot welded to the equipment over the ribs. Insulation shall be secured to the fabric with J-hooks and 2 x 2 inch washers or shall be securely banded or wired in place on 12 inch (maximum) centers.

f. On equipment handling media above 600 degrees F, insulation shall be applied in two or more layers with joints staggered.

g. Upon completion of installation of insulation, penetrations shall be caulked. Two coats of adhesive shall be applied over insulation, including removable sections, with a layer of glass cloth embedded between the coats. The total dry thickness of the finish shall be 1/16 inch. Caulking shall be applied to parting line between equipment and removable section insulation.

3.4.4 Equipment Handling Dual Temperature Media

Below and above 60 degrees F: equipment handling dual temperature media shall be insulated as specified for cold equipment.

3.4.5 Equipment Exposed to Weather

3.4.5.1 Installation

Equipment exposed to weather shall be insulated and finished in accordance with the requirements for ducts exposed to weather in paragraph DUCT INSULATION INSTALLATION.

3.4.5.2 Optional Panels

At the option of the Contractor, prefabricated metal insulation panels may be used in lieu of the insulation and finish previously specified. Thermal performance shall be equal to or better than that specified for field applied insulation. Panels shall be the standard catalog product of a manufacturer of metal insulation panels. Fastenings, flashing, and support system shall conform to published recommendations of the manufacturer for weatherproof installation and shall prevent moisture from entering the insulation. Panels shall be designed to accommodate thermal expansion and to support a 250 pound walking load without permanent deformation or permanent damage to the insulation. Exterior metal cover sheet shall be aluminum and exposed fastenings shall be stainless steel or aluminum.

-- End of Section --

SECTION 15181

CHILLED AND CONDENSER WATER PIPING AND ACCESSORIES
01/01

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.

AMERICAN NATIONAL STANDARDS INSTITUTE (ANSI)

ANSI Z21.22	(1986; Z21.22a) Relief Valves and Automatic Gas Shutoff Devices for Hot Water Supply Systems

AMERICAN SOCIETY FOR TESTING AND MATERIALS (ASTM)

ASTM A 47/A 47M	(1999) Ferritic Malleable Iron Castings
ASTM A 53/A 53M	(1999b) Pipe, Steel, Black and Hot-Dipped, Zinc-Coated, Welded and Seamless
ASTM A 105/A 105M	(2001) Carbon Steel Forgings for Piping Applications
ASTM A 106	(1999el) Seamless Carbon Steel Pipe for High-Temperature Service
ASTM A 182/A 182M	(1999) Forged or Rolled Alloy-Steel Pipe Flanges, Forged Fittings, and Valves and Parts for High-Temperature Service
ASTM A 183	(1983; R 1998) Carbon Steel Track Bolts and Nuts
ASTM A 193/A 193M	(1999a) Alloy-Steel and Stainless Steel Bolting Materials for High-Temperature Service
ASTM A 234/A 234M	(2000a) Piping Fittings of wrought Carbon Steel and Alloy Steel for Moderate and High Temperature Service
ASTM A 536	(1984; R 1999el) Ductile Iron Castings
ASTM A 653/A 653M	(1999a) Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process
ASTM A 733	(1999) Welded and Seamless Carbon Steel and Austenitic Stainless Steel Pipe Nipples
ASTM B 32	(1996) Solder Metal

ASTM B 62	(1993) Composition Bronze or Ounce Metal Castings
ASTM B 75	(1999) Seamless Copper Tube
ASTM B 88	(1999) Seamless Copper Water Tube
ASTM B 117	(1997) Operating Salt Spray (Fog) Apparatus
ASTM B 813	(1993) Liquid and Paste Fluxes for Soldering Applications of Copper and Copper Alloy Tube
ASTM C 591	(2000) Unfaced Preformed Rigid Cellular Polyisocyanurate Thermal Insulation
ASTM C 518	(1998) Test Method for Steady-State Thermal Transmission Properties by Means of the Heat Flow Meter Apparatus
ASTM D 520	(1984; R 1995el) Zinc Dust Pigment
ASTM D 596	(1991; R 1995) Reporting Results of Analysis of Water
ASTM D 1784	(1999a) Rigid (Vinyl Chloride) (PVC) Compounds and Chlorinated Poly (Vinyl Chloride) (CPVC) Compounds
ASTM D 2000	(1999) Rubber Products in Automotive Applications
ASTM D 2564	(1996a) Solvent Cements for Poly(Vinyl Chloride) (PVC) Plastic Piping Systems
ASTM D 3139	(1998) Joints for Plastic Pressure Pipes Using Flexible Elastomeric Seals
ASTM D 3308	(1997) PTFE Resin Skived Tape
ASTM E 84	(1999) Surface Burning Characteristics of Building Materials
ASTM F 477	(1999) Elastomeric Seals (Gaskets) for Joining Plastic Pipe
ASTM F 1199	(1988; R 1998) Cast (All Temperature and Pressures) and Welded Pipe Line Strainers (150 psig and 150 degrees F Maximum)

ASME INTERNATIONAL (ASME)

ASME B1.20.1	(1983; R 1992) Pipe Threads, General Purpose (Inch)
ASME B16.3	(1998) Malleable Iron Threaded Fittings
ASME B16.5	(1996; B16.5a) Pipe Flanges and Flanged

	Fittings NPS 1/2 thru NPS 24
ASME B16.9	(1993) Factory-Made Wrought Steel Buttwelding Fittings
ASME B16.11	(1996) Forged Fittings, Socket-Welding and Threaded
ASME B16.18	(1984; R 1994) Cast Copper Alloy Solder Joint Pressure Fittings
ASME B16.21	(1992) Nonmetallic Flat Gaskets for Pipe Flanges
ASME B16.22	(1995; B16.22a1998) Wrought Copper and Copper Alloy Solder Joint Pressure Fittings
ASME B16.26	(1988) Cast Copper Alloy Fittings for Flared Copper Tubes
ASME B16.39	(1998) Malleable Iron Threaded Pipe Unions Classes 150, 250, and 300
ASME B31.1	(1998) Power Piping
ASME B31.9	(1996) Building Services Piping
ASME B40.1	(1991) Gauges - Pressure Indicating Dial Type - Elastic Element
ASME BPV VIII Div 1	(1998) Boiler and Pressure Vessel Code; Section VIII, Pressure Vessels Division 1 - Basic Coverage
ASME BPV IX	(1998) Boiler and Pressure Vessel Code; Section IX, Welding and Brazing Qualifications

AMERICAN SOCIETY OF SANITARY ENGINEERING (ASSE)

ASSE 1003	(1995) Water Pressure Reducing Valves for Domestic Water Supply Systems

AMERICAN WATER WORKS ASSOCIATION (AWWA)

AWWA C606	(1997) Grooved and Shouldered Joints

AMERICAN WELDING SOCIETY (AWS)

AWS A5.8	(1992) Filler Metals for Brazing and Braze Welding
AWS Brazing Hdbk	(1991) Brazing Handbook
AWS D1.1	(2000) Structural Welding Code - Steel
AWS Z49.1	(1999) Safety in Welding and Cutting

HYDRAULIC INSTITUTE (HI)

HI 1.1-1.5	(1994) Centrifugal Pumps

MANUFACTURERS STANDARDIZATION SOCIETY OF THE VALVE AND FITTINGS INDUSTRY (MSS)

MSS SP-25	(1998) Standard Marking System for Valves, Fittings, Flanges and Unions
MSS SP-58	(1993) Pipe Hangers and Supports - Materials, Design and Manufacture
MSS SP-67	(1995) Butterfly Valves
MSS SP-69	(1996) Pipe Hangers and Supports - Selection and Application
MSS SP-70	(1998) Cast Iron Gate Valves, Flanged and Threaded Ends
MSS SP-71	(1997) Gray Iron Swing Check Valves, Flanges and Threaded Ends
MSS SP-72	(1999) Ball Valves with Flanged or Butt-Welding Ends for General Service
MSS SP-80	(1997) Bronze Gate, Globe, Angle and Check Valves
MSS SP-85	(1994) Cast Iron Globe & Angle Valves, Flanged and Threaded Ends
MSS SP-110	(1996) Ball Valves Threaded, Socket-Welding, Solder Joint, Grooved and Flared Ends

NATIONAL ELECTRICAL MANUFACTURERS ASSOCIATION (NEMA)

NEMA 250	(1997) Enclosures for Electrical Equipment (1000 Volts Maximum)
NEMA MG 1	(1998) Motors and Generators
NEMA MG 2	(1989) Safety Standard for Construction and Guide for Selection, Installation, and Use of Electric Motors and Generators

NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)

NFPA 90A	(1999) Installation of Air Conditioning and Ventilating Systems

1.2 SUBMITTALS

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are for information only. When used, a designation following the "G" designation identifies the office that will review the submittal for the Government. The following shall be submitted in accordance with Section 01330 SUBMITTAL PROCEDURES:

SD-03 Product Data

Piping System; G

Manufacturer's standard catalog data, at least 5 weeks prior to the purchase or installation of a particular component, highlighted to show material, size, options, performance charts and curves, etc. in adequate detail to demonstrate compliance with contract requirements. Data shall include manufacturer's recommended installation instructions and procedures. Data shall be provided for the following components as a minimum:

a. Piping and Fittings

b. Valves and Accessories

c. Pumps

d. Expansion Tanks

e. Air Separator Tanks

f. Pipe Hangers, Inserts, and Supports

Water Treatment Systems; G

Six complete copies, at least 5 weeks prior to the purchase of the water treatment system, of the proposed water treatment plan including a layout, control scheme, a list of existing make-up water conditions including the items listed in paragraph "Water Analysis", a list of chemicals, the proportion of chemicals to be added, the final treated water conditions, and a description of environmental concerns for handling the chemicals.

Spare Parts

Spare parts data for each different item of equipment specified. The data shall include a complete list of parts and supplies, with current unit prices and source of supply, a recommended spare parts list for 1 year of operation, and a list of the parts recommended by the manufacturer to be replaced on a routine basis.

Qualifications

Six copies of qualified procedures, and list of names and identification symbols of qualified welders and welding operators, prior to non-factory welding operations.

Field Tests

A schedule, at least 2 weeks prior to the start of related testing, for each test. The schedules shall identify the proposed date, time, and location for each test.

Chilled Water Quality Tests; G

Test reports, each month for a period of one year after project completion, in bound 8-1/2 x 11 inch booklets. The reports shall

identify the chemical composition of the chilled water. The reports shall also include a comparison of the manufacturer's recommended operating conditions for the chilled water system in relation to the condition of the chilled water. Any required corrective action shall be documented within the report.

SD-07 Certificates

Service Organization;

A certified list of qualified permanent service organizations, which includes their addresses and qualifications, for support of the equipment. The service organizations shall be reasonably convenient to the equipment installation and be able to render satisfactory service to the equipment on a regular and emergency basis during the warranty period of the contract.

SD-10 Operation and Maintenance Data; G

Operation and maintenance data shall be provided for all equipment, components and items of work specified herein where standard data is routinely and commercially available by the manufacturer. Submit in accordance with Section 01781 OPERATION AND MAINTENANCE DATA.

1.3 QUALIFICATIONS

Piping shall be welded in accordance with the qualified procedures using performance qualified welders and welding operators. Procedures and welders shall be qualified in accordance with ASME BPV IX. Welding procedures qualified by others, and welders and welding operators qualified by another employer may be accepted as permitted by ASME B31.1. The Contracting Officer shall be notified 24 hours in advance of tests and the tests shall be performed at the work site if practical. The welder or welding operator shall apply the personally assigned symbol near each weld made, as a permanent record. Structural members shall be welded in accordance with Section 05090 WELDING, STRUCTURAL.

1.4 SAFETY REQUIREMENTS

Exposed moving parts, parts that produce high operating temperature, parts which may be electrically energized, and parts that may be a hazard to operating personnel shall be insulated, fully enclosed, guarded, or fitted with other types of safety devices. Safety devices shall be installed so that proper operation of equipment is not impaired. Welding and cutting safety requirements shall be in accordance with AWS Z49.1.

1.5 DELIVERY, STORAGE, AND HANDLING

Stored items shall be protected from the weather, humidity and temperature variations, dirt and dust, or other contaminants. Proper protection and care of all material both before and during installation shall be the Contractor's responsibility. Any materials found to be damaged shall be replaced at the Contractor's expense. During installation, piping and similar openings shall be capped to keep out dirt and other foreign matter.

1.6 PROJECT/SITE CONDITIONS

1.6.1 Verification of Dimensions

The Contractor shall become familiar with all details of the work, verify all dimensions in the field, and advise the Contracting Officer of any discrepancy before performing any work.

1.6.2 Drawings

Because of the small scale of the drawings, it is not possible to indicate all offsets, fittings, and accessories that may be required. The Contractor shall carefully investigate the plumbing, fire protection, electrical, structural and finish conditions that would affect the work to be performed and shall arrange such work accordingly, furnishing required offsets, fittings, and accessories to meet such conditions.

PART 2 PRODUCTS

2.1 STANDARD COMMERCIAL PRODUCTS

Materials and equipment shall be standard products of a manufacturer regularly engaged in the manufacturing of such products, which are of a similar material, design and workmanship. The standard products shall have been in satisfactory commercial or industrial use for 2 years prior to bid opening. The 2 year use shall include applications of equipment and materials under similar circumstances and of similar size. The 2 years experience shall be satisfactorily completed by a product which has been sold or is offered for sale on the commercial market through advertisements, manufacturer's catalogs, or brochures. Products having less than a 2 year field service record shall be acceptable if a certified record of satisfactory field operation, for not less than 6000 hours exclusive of the manufacturer's factory tests, can be shown. Products shall be supported by a service organization. System components shall be environmentally suitable for the indicated locations.

2.2 NAMEPLATES

Major equipment including pumps, pump motors, expansion tanks, and air separator tanks shall have the manufacturer's name, address, type or style, model or serial number, and catalog number on a plate secured to the item of equipment. Plates shall be durable and legible throughout equipment life and made of stainless steel. Plates shall be fixed in prominent locations with nonferrous screws or bolts.

2.3 ELECTRICAL WORK

Electrical equipment, motors, motor efficiencies, and wiring shall be in accordance with Section 16415 ELECTRICAL WORK, INTERIOR. Electrical motor driven equipment specified shall be provided complete with motors, and controls. Electrical characteristics shall be as shown, and unless otherwise indicated, all motors of 1 horsepower and above with open, dripproof, totally enclosed, or explosion proof fan cooled enclosures, shall be high efficiency type. Field wiring shall be in accordance with manufacturer's instructions. Each motor shall conform to NEMA MG 1 and NEMA MG 2 and be of sufficient size to drive the equipment at the specified capacity without exceeding the nameplate rating of the motor. Motors shall be continuous duty with the enclosure specified. Motor duty requirements shall allow for maximum frequency start-stop operation and minimum encountered interval between start and stop. Motors shall be sized for the applicable loads. Motor torque shall be capable of accelerating the connected load within 20 seconds with 80 percent of the rated voltage

maintained at motor terminals during one starting period. Motor bearings shall be fitted with grease supply fittings and grease relief to outside of enclosure. Manual or automatic control and protective or signal devices required for the operation specified and any control wiring required for controls and devices specified, but not shown, shall be provided.

2.4 PIPING SYSTEM

System design, component selection, and system installation, including pressure containing parts and material, shall be based upon a minimum service pressure of 125 psi at 150 degrees F; minimum ANSI Class 125. Chilled water piping shall be steel pipe with the exception that piping 4 inches and smaller may be copper tubing. Buried chilled water piping shall be preinsulated piping system with steel carrier pipe, 1-1/2 inch polystyrene foam insulation and PVC outer shell.

2.5 STEEL PIPE

Steel pipe shall conform to ASTM A 53/A 53M, Schedule 40, Type E or S, Grades A or B. Type F pipe shall not be used.

2.5.1 Fittings and End Connections (Joints)

Fittings and end connections shall be as defined herein, except as identified elsewhere. Piping and fittings 1 inch and smaller shall have threaded connections. Piping and fittings larger than 1 inch and smaller than 3 inches shall have either threaded, grooved, or welded connections. Piping and fittings 3 inches and larger shall have grooved, welded, or flanged connections. Rigid grooved mechanical connections may only be used in serviceable aboveground locations where the temperature of the circulating medium does not exceed 230 degrees F. Flexible grooved connections shall be used only as a flexible connector with grooved pipe system. Unless otherwise specified, grooved piping components shall meet the corresponding criteria specified for the similar welded, flanged, or threaded component specified herein. The manufacturer of each fitting shall be permanently identified on the body of the fitting in accordance with MSS SP-25.

2.5.1.1 Threaded Connections

Threaded valves and pipe connections shall conform to ASME B1.20.1. Threaded fitting shall conform to ASME B16.3. Threaded unions shall conform to ASME B16.39. Threaded pipe nipples shall conform to ASTM A 733.

2.5.1.2 Flanged Connections

Flanges shall conform to ASTM A 182/A 182M and ASME B16.5, Class 150. Gaskets shall be nonasbestos compressed material in accordance with ASME B16.21, 1/16 inch thickness, full face or self-centering flat ring type. These gaskets shall contain aramid fibers bonded with styrene butadeine rubber (SBR) or nitrile butadeine rubber (NBR). Bolts, nuts, and bolt patterns shall conform to ASME B16.5. Bolts shall be high or intermediate strength material conforming to ASTM A 193/A 193M.

2.5.1.3 Welded Connections

Welded valves and pipe connections (both butt-welds and socket-welds types) shall conform to ASME B31.9. Butt-welded fittings shall conform to ASME B16.9. Socket-welded fittings shall conform to ASME B16.11. Welded

fittings shall be identified with the appropriate grade and marking symbol.

2.5.1.4 Grooved Mechanical Connections

Fitting and coupling houses shall be malleable iron conforming to ASTM A 47/A 47M, Grade 32510; ductile iron conforming to ASTM A 536, Grade 65-45-12; or steel conforming ASTM A 106, Grade B or ASTM A 53/A 53M. Gaskets shall be molded synthetic rubber with central cavity, pressure responsive configuration and shall conform to ASTM D 2000 Grade No. 2CA615A15B44F17Z for circulating medium up to 230 degrees F or Grade No. M3BA610A15B44Z for circulating medium up to 200 degrees F. Grooved mechanical connections shall conform to AWWA C606. Coupling nuts and bolts shall be steel and shall conform to ASTM A 183. Pipe connections and fittings shall be the product of the same manufacturer.

2.5.1.5 Dielectric Waterways and Flanges

Dielectric waterways shall have a water impervious insulation barrier capable of limiting galvanic current to 1 percent of short circuit current in a corresponding bimetallic joint. When dry, insulation barrier shall be able to withstand a 600-volt breakdown test. Dielectric waterways shall be constructed of galvanized steel and have threaded end connections to match connecting piping. Dielectric waterways shall be suitable for the required operating pressures and temperatures. Dielectric flanges shall provide the same pressure ratings as standard flanges and provide complete electrical isolation between connecting pipe and/or equipment as described herein for dielectric waterways.

2.6 COPPER PIPE

Copper pipe shall conform to ASTM B 88, Type K or L.

2.6.1 Fittings and End Connections (Joints)

Wrought copper and bronze solder-joint pressure fittings shall conform to ASME B16.22 and ASTM B 75. Cast copper alloy solder-joint pressure fittings shall conform to ASME B16.18. Cast copper alloy fittings for flared copper tube shall conform to ASME B16.26 and ASTM B 62. Brass or bronze adapters for brazed tubing may be used for connecting tubing to flanges and to threaded ends of valves and equipment. Extracted brazed tee joints produced with an acceptable tool and installed as recommended by the manufacturer may be used.

2.6.1.1 Grooved Mechanical Connections

Grooved mechanical joints and fittings shall be designed for not less than 125 psig service and shall be the product of the same manufacturer. Grooved fitting and mechanical coupling housing shall be ductile iron conforming to ASTM A 536. Gaskets for use in grooved joints shall be molded synthetic polymer of pressure responsive design and shall conform to ASTM D 2000 for circulating medium up to 230 degrees F. Grooved joints shall conform to AWWA C606. Coupling nuts and bolts for use in grooved joints shall be steel and shall conform to ASTM A 183. Pipe connections and fittings shall be the product of the same manufacturer.

2.6.2 Solder

Solder shall conform to ASTM B 32, grade Sb5, tin-antimony alloy for service pressures up to 150 psig. Solder flux shall be liquid or paste

form, non-corrosive and conform to ASTM B 813.

2.6.3 Brazing Filler Metal

Filler metal shall conform to AWS A5.8, Type BAg-5 with AWS Type 3 flux, except Type BCuP-5 or BCuP-6 may be used for brazing copper-to-copper joints.

2.7 PREFABRICATED UNDERGROUND PIPE

2.7.1 General

Metallic pressure pipe, fittings, and piping accessories shall conform to the requirements of ASME B31.1 and shall be types suitable for the temperature and pressure of the water.

2.7.2 Carrier Piping

Carrier piping shall be steel pipe conforming to ASTM A 53/A 53M, Grade B, standard weight, black or to ASTM A 106, Grade B, standard weight.

2.7.3 Outside Casings

Outside casings shall be Polyvinyl Chloride (PVC) and shall conform to ASTM D 1784, Class 12454-B with a minimum thickness equal to the greater of 1/100 the diameter of the casing or 60 mils.

2.7.4 Piping Connections

2.7.4.1 Steel Pipe

Steel pipe shall be welded. Steel welding fittings shall conform to the requirements of ASTM A 105/A 105M or ASTM A 234/A 234M. Welding fittings shall also conform to ASME B16.9 for buttweld fittings and ASME B16.11 for socket-weld fittings. Long radius buttwelding elbows conforming to ASME B16.9 shall be used whenever space permits.

2.7.4.2 Plastic Pipe

a. Pipe, fittings, flanges, and couplings shall have end connections of the adhesive bell and spigot type. Threaded piping, including pipe, fittings, flanges, and couplings, will not be permitted.

b. Flanged Connections: Flat face flanged connections shall be provided between plastic piping and metal piping. Plastic flanges shall be suitable for connection to ASME Class 150 flanges.

c. Plastic fittings shall be made of the same type and grade of material as the piping to which they will be connected and shall be furnished by the manufacturer who supplies the pipe. Fittings shall have temperature and pressure ratings not less than those of the connecting piping.

d. Polyvinyl chloride (PVC) pipe shall be solvent welded or connected using bell and spigot connections. The solvent used to connect fittings and pipe shall conform to the requirements of ASTM D 2564. Bell and spigot joints utilizing elastomeric seals shall conform to the requirements of ASTM D 3139. The elastomeric seals shall conform to ASTM F 477.

2.7.5 End Seals

2.7.5.1 General

Each preinsulated section of piping shall have a complete sealing of the insulation to provide a permanent water and vapor seal at each end of the preinsulated section of piping. Preinsulated sections of piping modified in the field shall be provided with an end seal which is equivalent to the end seals furnished with the preinsulated section of piping. End seals must be tested and certified in accordance with paragraph Casing and End Seal Testing and Certification.

2.7.5.2 Types

End seals provided shall be one of the following types:

a. Carrying the outer casing over tapered pipe insulation ends and extending it to the carrier pipe. Sufficient surface bonding area shall be provided between the casing and the carrier pipe.

b. Using specially designed molded caps made of polyethylene or rubber of standard manufactured thickness. A minimum 1-1/2 inch surface bonding area shall be provided between the cap and both the casing and carrier pipe.

c. Using elastomer-ring end seals designed and dimensioned to fit in the annular space between the casing and the carrier pipe.

d. Using a waterproof mastic seal vapor barrier over the exposed insulation ends.

e. Shrink sleeves.

2.7.5.3 Casing and End Seal Testing and Certification

Testing and certification procedures by an independent testing laboratory shall demonstrate that casings and end seals are capable of resisting penetration of water into the casing and insulation. The test shall be performed on the type of prefabricated system to be furnished. If more than one type of prefabricated system is to be used, then the tests shall be performed on each type. The test shall consist of hot and cold cycle testing followed by immersion in a water filled chamber with a head pressure. The hot and cold cycle testing shall consist of 14 days of temperature cycling. A fluid with a temperature of 40 degrees F shall circulate through the carrier pipe alternating every 24-hours with a fluid with a temperature of 200 degrees F circulating through the carrier pipe for a low temperature hot water or dual temperature service or 75 degrees F for a chilled water service. While the hot and cold cycle test is being performed, the test sample is either buried or encased in dry bedding sand with a minimum of 12 inches of sand all around the test sample. The carrier pipe size of the test sample shall be 3 inches in diameter and shall be restrained during the test period. The insulation thickness shall not exceed the maximum thickness provided for the piping in the project. Transition time for temperature cycle testing shall not exceed 15 minutes in going from cold to hot and 30 minutes in going from hot to cold. The fluid in the carrier pipe may be water, oil or heat transfer fluid. Following the hot and cold cycling test, the test sample shall be immersed in a water filled chamber. The pressure on the highest point of the test

sample shall not be less than 20 feet of water head pressure subjected over the entire length of the 8 foot test sample of prefabricated pipe. The water shall contain a dye penetrant, which will be used to check for end seal leakage. The pressure in the chamber must be held for not less than 48 hours. Upon completion of this pressure test, the test sample shall be cut open. With the use of a light that will readily show the presence of the dye that was in the water, the test sample shall be inspected. Evidence of the dye inside the test sample shall indicate that the end seal is not acceptable and cannot be certified.

2.7.6 Insulation

2.7.6.1 Factory Applied Insulation

Prefabricated pipe and fittings shall be insulated in the factory. Foam insulation for prefabricated insulated pipe and fittings shall be polyurethane foam meeting the requirements of ASTM C 591 having a density not less than 2 pounds per cubic foot (pcf). The polyurethane foam shall completely fill the annular space between the carrier pipe and the casing. Insulation thickness shall be a minimum of 1 inch. The insulation thermal conductivity factor shall not exceed the numerical value of 0.15 Btu-inch/square foot-degree F-hour at 75 degrees F, when tested in accordance with ASTM C 518. Manufacturer shall certify that the insulated pipe is free of insulation voids.

2.7.6.2 Field Applied Insulation

Field applied insulation for fittings, and field casing closures, if required, and other piping system accessories shall be polyurethane matching the pipe insulation. Thickness shall match adjacent piping insulation thickness. Buried fittings and accessories shall have field applied polyurethane insulation to match adjacent piping and shall be protected with a covering matching the pipe casing. Shrink sleeves with a minimum thickness of 50 mils shall be provided over casing connection joints.

2.8 VALVES

Valves shall meet the material, fabrication and operating requirements of ASME B31.1. Chain operators shall be provided for valves located 10 feet or higher above the floor. Valves in sizes larger than 1 inch and used on steel pipe systems, may be provided with rigid grooved mechanical joint ends. Such grooved end valves shall be subject to the same requirements as rigid grooved mechanical joints and fittings and, shall be provided by the same manufacturer as the grooved pipe joint and fitting system.

2.8.1 Gate Valve

Gate valves 2-1/2 inches and smaller shall conform to MSS SP-80 and shall be bronze with rising stem and threaded, soldered, or flanged ends. Gate valves 3 inches and larger shall conform to MSS SP-70, Type I, II, Class 125, Design OF and shall be cast iron with bronze trim, outside screw and yoke, and flanged or threaded ends.

2.8.2 Globe and Angle Valve

Globe and angle valves 2-1/2 inches and smaller shall conform to MSS SP-80 and shall be bronze with threaded, soldered, or flanged ends. Globe and angle valves 3 inches and larger shall conform to MSS SP-85 and shall be

cast iron with bronze trim and flanged or threaded ends.

2.8.3 Check Valve

Check valves 2-1/2 inches and smaller shall conform to MSS SP-80 and shall be bronze with threaded, soldered, or flanged ends. Check valves 3 inches and larger shall conform to MSS SP-71, Type I, II, III, or IV, Class 125 or 150 and shall be cast iron with bronze trim and flanged or threaded ends.

2.8.4 Butterfly Valve

Butterfly valves shall be in accordance with MSS SP-67, Type 1 and shall be either the wafer or lug type. Valves shall be bubble tight at 250 psig. Valve bodies shall be cast iron, malleable iron, or steel. Valves smaller than 8 inches shall have throttling handles with a minimum of seven locking positions. Valves 8 inches and larger shall have totally enclosed manual gear operators with adjustable balance return stops and position indicators. Valves in insulated lines shall have extended neck to accommodate insulation thickness.

2.8.5 Ball Valve

Ball valves 1/2 inch and larger shall conform to MSS SP-72 or MSS SP-110 and shall be ductile iron or bronze with threaded, soldered, or flanged ends.

2.8.6 Calibrated Balancing Valve

Valve shall be calibrated so that flow can be determined when the temperature and pressure differential across valve is known. Valve shall have an integral pointer which registers the degree of valve opening. Valve shall be constructed with internal seals to prevent leakage and shall be supplied with preformed insulation. Valve bodies shall be provided with tapped openings and pipe extensions with positive shutoff valves outside of pipe insulation. The pipe extensions shall be provided with quick connecting hose fittings for a portable meter to measure the pressure differential. One portable differential meter, suitable for the operating pressure specified, shall be provided. The meter shall be complete with hoses, vent, integral metering connections, and carrying case as recommended by the valve manufacturer.

2.8.7 Automatic Flow Control Valve

Automatic Flow-Control Valves: Gray-iron body, factory set to maintain constant flow with plus or minus 5 percent over system pressure fluctuations, and equipped with a readout kit including flow meter, probes, hoses, flow charts, and carrying case. Each valve shall have an identification tag attached by chain, and be factory marked with the zone identification, valve number, and flow rate. Valve shall be line size and one of the following designs:

a. Gray-iron or brass body, designed for 175 psig at 200 degrees F with stainless-steel piston and spring.

b. Brass or ferrous-metal body, designed for 300 psig at 250 degrees F with corrosion-resistant, tamperproof, self-cleaning, piston-spring assembly easily removable for inspection or replacement.

c. Combination assemblies, including bronze ball valve and brass alloy control valve, with stainless-steel piston and spring, fitted with pressure and temperature test valves, and designed for 300 psig at 250 degrees F.

2.8.8 Pressure-Reducing Valve

Valve shall be in accordance with ASSE 1003 for water service.

2.8.9 Pressure Relief Valve

Valve shall prevent excessive pressure in the piping system when the piping system reaches its maximum heat buildup. Valve shall be in accordance with ANSI Z21.22 and shall have cast iron bodies with corrosion resistant internal working parts. The discharge pipe from the relief valve shall be the size of the valve outlet unless otherwise indicated.

2.8.10 Drain Valves

Valves shall be the gate valve type which are in accordance with MSS SP-80. Valve shall be manually-operated, 3/4 inch pipe size and above with a threaded end connection. Valve shall be provided with a water hose nipple adapter.

2.8.11 Air Vents

Manually-operated general service type air vents shall be brass or bronze valves which are furnished with threaded plugs or caps. Automatic type air vents shall be the ball-float type with brass/bronze or brass bodies, 300 series corrosion-resistant steel float, linkage and removable seat. Air vents on water coils shall have not less than 1/8 inch threaded end connections. Air vents on water mains shall have not less than 3/4 inch threaded end connections. Air vents on all other applications shall have not less than 1/2 inch threaded end connections.

2.9 PIPING ACCESSORIES

2.9.1 Strainer

Strainer shall be in accordance with ASTM F 1199, except as modified herein. Strainer shall be the cleanable, basket or "Y" type, the same size as the pipeline. Strainer bodies shall be fabricated of cast iron with bottoms drilled, and tapped. The bodies shall have arrows clearly cast on the sides indicating the direction of flow. Strainer shall be equipped with removable cover and sediment screen. The screen shall be made of minimum 22 gauge stainless steel, with small perforations numbering not less than 400 per square inch to provide a net free area through the basket of at least 3.30 times that of the entering pipe. The flow shall be into the screen and out through the perforations.

2.9.2 Combination Strainer and Suction Diffuser

Unit shall consist of an angle type body with removable strainer basket and straightening vanes, a suction pipe support, and a blowdown outlet. Strainer shall be in accordance with ASTM F 1199, except as modified herein. Unit body shall have arrows clearly cast on the sides indicating the direction of flow. Strainer screen shall be made of minimum 22 gauge brass sheet, with small perforations numbering not less than 400 per square inch to provide a net free area through the basket of at least 5 times that

of the pump suction. Flow shall be into the screen and out through the perforations.

2.9.3 Flexible Pipe Connectors

Flexible pipe connectors shall be designed for 125 psig or 150 psig service as appropriate for the static head plus the system head, and 250 degrees F, for grooved end flexible connectors. The flexible section shall be constructed of rubber, tetrafluoroethylene resin, or corrosion-resisting steel, bronze, monel, or galvanized steel. The flexible section shall be suitable for intended service with end connections to match adjacent piping. Flanged assemblies shall be equipped with limit bolts to restrict maximum travel to the manufacturer's standard limits. Unless otherwise indicated, the length of the flexible connectors shall be as recommended by the manufacturer for the service intended. Internal sleeves or liners, compatible with circulating medium, shall be provided when recommended by the manufacturer. Covers to protect the bellows shall be provided where indicated.

2.9.4 Pressure and Vacuum Gauges

Gauges shall conform to ASME B40.1 and shall be provided with throttling type needle valve or a pulsation dampener and shut-off valve. Gauge shall be a minimum of 3-1/2 inches in diameter with a range from 0 psig to approximately 1.5 times the maximum system working pressure. Each gauge range shall be selected so that at normal operating pressure, the needle is within the middle-third of the range.

2.9.5 Temperature Gauges

Temperature gauges shall be the industrial duty type and be provided for the required temperature range. Gauges shall have Fahrenheit scale in 2 degree graduations scale (black numbers) on a white face. The pointer shall be adjustable. Rigid stem type temperature gauges shall be provided in thermal wells located within 5 feet of the finished floor. Universal adjustable angle type or remote element type temperature gauges shall be provided in thermal wells located 5 to 7 feet above the finished floor. Remote element type temperature gauges shall be provided in thermal wells located 7 feet above the finished floor.

2.9.5.1 Stem Cased-Glass

Stem cased-glass case shall be polished stainless steel or cast aluminum, 9 inches long, with clear acrylic lens, and non-mercury filled glass tube with indicating-fluid column.

2.9.5.2 Thermal Well

Thermal well shall be identical size, 1/2 or 3/4 inch NPT connection, brass or stainless steel. Where test wells are indicated, provide captive plug-fitted type 1/2 inch NPT connection suitable for use with either engraved stem or standard separable socket thermometer or thermostat. Extended neck thermal wells shall be of sufficient length to clear insulation thickness by 1 inch.

2.9.6 Pipe Hangers, Inserts, and Supports

Pipe hangers, inserts, guides, and supports shall conform to MSS SP-58 and MSS SP-69.

2.9.7 Escutcheons

Escutcheons shall be chromium-plated iron or chromium-plated brass, either one piece or split pattern, held in place by internal spring tension or set screws.

2.10 PUMPS

Pumps shall be the electrically driven, non-overloading, centrifugal type which conform to HI 1.1-1.5. Pump capacity, efficiency, motor size, and impeller type shall be as indicated on the drawings. Pumps shall be selected at or within 5 percent of peak efficiency. Pump curve shall rise continuously from maximum capacity to shutoff. Pump motor shall conform to NEMA MG 1, be open, and have sufficient horsepower for the service required. Pump motor shall be equipped with an across-the-line magnetic controller in a NEMA 250, Type 1 enclosure with "START-STOP" switch in the cover.

2.10.1 Construction

Shaft seal shall be mechanical-seal type. Impeller shall be statically and dynamically balanced. Each pump casing shall be designed to withstand the discharge head specified plus the static head on system plus 50 percent of the total, but not less than 125 psig. Pump casing and bearing housing shall be close grained cast iron. High points in the casing shall be provided with manual air vents; low points shall be provided with drain plugs. Impeller, impeller wearing rings, glands, casing wear rings, and shaft sleeve shall be bronze. Shaft shall be carbon or alloy steel, turned and ground. Bearings shall be ball-bearings, roller-bearings, or oil-lubricated bronze-sleeve type bearings, and be efficiently sealed or isolated to prevent loss of oil or entrance of dirt or water. Pump and motor shall be mounted on a common cast iron base having lipped edges and tapped drainage openings or structural steel base with lipped edges or drain pan and tapped drainage openings. Pump shall be provided with shaft coupling guard. Close coupled pumps shall be provided with drip pockets and tapped openings. Pump motor shall have the required capacity to prevent overloading with pump operating at any point on its characteristic curve. Pump speed shall not exceed 3,600 rpm, except where the pump head is less than 60 feet of water, the pump speed shall not exceed 1,750 rpm. Pump shall be accessible for servicing without disturbing piping connections.

2.10.2 Mechanical Shaft Seals

Seals shall be single, inside mounted, end-face-elastomer bellows type with stainless steel spring, brass or stainless steel seal head, carbon rotating face, and tungsten carbide or ceramic sealing face. Glands shall be bronze and of the water-flush design to provide lubrication flush across the face of the seal. Bypass line from pump discharge to flush connection in gland shall be provided, with filter or cyclone separator in line.

2.11 EXPANSION TANKS

Tank shall be welded steel, constructed, tested and stamped in accordance with ASME BPV VIII Div 1 for a working pressure of 125 psig and precharged to the minimum operating pressure. Tank shall have a replaceable diaphragm and be the captive air type. Tanks shall accommodate expanded water of the system generated within the normal operating temperature range, limiting this pressure increase at all components in the system to the maximum

allowable pressure at those components. Each tank air chamber shall be fitted with a drain, fill, an air charging valve, and system connections. Tank shall be supported by steel legs or bases for vertical installation or steel saddles for horizontal installations. The only air in the system shall be the permanent sealed-in air cushion contained within the expansion tank.

2.12 AIR SEPARATOR TANKS

External air separation tank shall have an internal design suitable for creating the required vortex and subsequent air separation. Tank shall be steel, constructed, tested, and stamped in accordance with ASME BPV VIII Div 1 for a working pressure of 125 psig. Tank shall have tangential inlets and outlets connections, threaded for 2 inches and smaller and flanged for sizes 2 1/2 inches and larger. Air released from a tank shall be vented as indicated. Tank shall be provided with a blow-down connection.

2.13 WATER TREATMENT SYSTEMS

Closed loop chemical feed system for chilled water systems will consist of one bypass feeder on each system with isolating and drain valves installed around balancing valve downstream from circulating pumps, unless otherwise indicated. When water treatment is specified, the use of chemical-treatment products containing hexavalent chromium (Cr) is prohibited.

2.13.1 Chilled Water

Water to be used in the chilled water systems shall be treated to maintain the conditions recommended by this specification as well as the recommendations from the manufacturers of the condenser and evaporator coils. Chemicals shall meet all required federal, state, and local environmental regulations for the treatment of evaporator coils and direct discharge to the sanitary sewer.

The water treatment systems shall maintain water quality for HVAC systems that controls corrosion and build-up of scale and biological growth for maximum efficiency of installed equipment without posing a hazard to operating personnel or the environment.

Chemical treatment performance requirements shall be based on the following: quality of water available at Project site, HVAC system equipment material characteristics and functional performance characteristics, operating personnel capabilities, and requirements and guidelines of authorities having jurisdiction.

a. Closed System: Maintain system essentially free of scale, corrosion, and fouling to sustain the following water characteristics:

   (1) Hardness: 0.00.

   (2) pH: 10.5 or above.

   (3) Iron: 0.00.

   (4) Total Dissolved Solids (TDS): 1500 to 1750 ppm ($CaCO_3$)

   (5) Silica: 60 ppm or less.

2.13.2 Water Treatment Services

The services of a company regularly engaged in the treatment of chilled water systems shall be used to determine the correct chemicals required, the concentrations required, and the water treatment equipment sizes and flow rates required. The company shall maintain the chemical treatment and provide all chemicals required for the chilled water systems for a period of 1 year from the date of occupancy. The chemical treatment and services provided over the 1 year period shall meet the requirements of this specification as well as the recommendations from the manufacturers of the condenser and evaporator coils. Acid treatment and proprietary chemicals shall not be used.

2.13.3 Chilled Water System

A shot feeder shall be provided on each chilled water piping system as indicated. Size and capacity of feeder shall be based on local requirements and water analysis. The feeder shall be furnished with an air vent, gauge glass, funnel, valves, fittings, and piping.

2.14 FABRICATION

2.14.1 Factory Coating

Unless otherwise specified, equipment and component items, when fabricated from ferrous metal, shall be factory finished with the manufacturer's standard finish, except that items located outside of buildings shall have weather resistant finishes that will withstand 500 hours exposure to the salt spray test specified in ASTM B 117 using a 5 percent sodium chloride solution. Immediately after completion of the test, the specimen shall show no signs of blistering, wrinkling, cracking, or loss of adhesion and no sign of rust creepage beyond 1/8 inch on either side of the scratch mark. Cut edges of galvanized surfaces where hot-dip galvanized sheet steel is used shall be coated with a zinc-rich coating conforming to ASTM D 520, Type I.

2.14.2 Factory Applied Insulation

Factory insulated items installed outdoors are not required to be fire-rated. As a minimum, factory insulated items installed indoors shall have a flame spread index no higher than 75 and a smoke developed index no higher than 150. Factory insulated items (no jacket) installed indoors and which are located in air plenums, in ceiling spaces, and in attic spaces shall have a flame spread index no higher than 25 and a smoke developed index no higher than 50. Flame spread and smoke developed indexes shall be determined by ASTM E 84. Insulation shall be tested in the same density and installed thickness as the material to be used in the actual construction. Material supplied by a manufacturer with a jacket shall be tested as a composite material. Jackets, facings, and adhesives shall have a flame spread index no higher than 25 and a smoke developed index no higher than 50 when tested in accordance with ASTM E 84.

2.15 SUPPLEMENTAL COMPONENTS/SERVICES

2.15.1 Drain and Make-Up Water Piping

Piping and backflow preventers shall comply with the requirements of Section 15400 PLUMBING, GENERAL PURPOSE. Drains which connect to sanitary

sewer system shall be connected by means of an indirect waste.

2.15.2 Field Applied Insulation

Field applied insulation shall be provided and installed in accordance with Section 15080 THERMAL INSULATION FOR MECHANICAL SYSTEMS.

2.16 SPARE PARTS

Submit spare parts data in accordance with 1.2 SUBMITTALS.

PART 3 EXECUTION

3.1 INSTALLATION

Pipe and fitting installation shall conform to the requirements of ASME B31.1. Pipe shall be cut accurately to measurements established at the jobsite, and worked into place without springing or forcing, completely clearing all windows, doors, and other openings. Cutting or other weakening of the building structure to facilitate piping installation will not be permitted without written approval. Pipe or tubing shall be cut square, shall have burrs removed by reaming, and shall permit free expansion and contraction without causing damage to the building structure, pipe, joints, or hangers.

3.1.1 Directional Changes

Changes in direction shall be made with fittings, except that bending of pipe 4 inches and smaller will be permitted, provided a pipe bender is used and wide sweep bends are formed. Mitering or notching pipe or other similar construction to form elbows or tees will not be permitted. The centerline radius of bends shall not be less than 6 diameters of the pipe. Bent pipe showing kinks, wrinkles, flattening, or other malformations will not be accepted.

3.1.2 Functional Requirements

Horizontal supply mains shall pitch down in the direction of flow as indicated. The grade shall not be less than 1 inch in 40 feet. Reducing fittings shall be used for changes in pipe sizes. Open ends of pipelines and equipment shall be capped or plugged during installation to keep dirt or other foreign materials out of the system. Pipe not otherwise specified shall be uncoated. Connections to appliances shall be made with malleable iron unions for steel pipe 2-1/2 inches or less in diameter, and with flanges for pipe 3 inches and above in diameter. Connections between ferrous and copper piping shall be electrically isolated from each other with dielectric waterways or flanges. Piping located in air plenums shall conform to NFPA 90A requirements. Pipe and fittings installed in inaccessible conduits or trenches under concrete floor slabs shall be welded. Equipment and piping arrangements shall fit into space allotted and allow adequate acceptable clearances for installation, replacement, entry, servicing, and maintenance. Electric isolation fittings shall be provided between dissimilar metals.

3.1.3 Fittings and End Connections

3.1.3.1 Threaded Connections

Threaded connections shall be made with tapered threads and made tight with

PTFE tape complying with ASTM D 3308 or equivalent thread-joint compound applied to the male threads only. Not more than three threads shall show after the joint is made.

3.1.3.2 Brazed Connections

Brazing shall be performed in accordance with AWS Brazing Hdbk, except as modified herein. During brazing, the pipe and fittings shall be filled with a pressure regulated inert gas, such as nitrogen, to prevent the formation of scale. Before brazing copper joints, both the outside of the tube and the inside of the fitting shall be cleaned with a wire fitting brush until the entire joint surface is bright and clean. Brazing flux shall not be used. Surplus brazing material shall be removed at all joints. Steel tubing joints shall be made in accordance with the manufacturer's recommendations. Piping shall be supported prior to brazing and not be sprung or forced.

3.1.3.3 Welded Connections

Branch connections shall be made with welding tees or forged welding branch outlets. Pipe shall be thoroughly cleaned of all scale and foreign matter before the piping is assembled. During welding, the pipe and fittings shall be filled with an inert gas, such as nitrogen, to prevent the formation of scale. Beveling, alignment, heat treatment, and inspection of weld shall conform to ASME B31.1. Weld defects shall be removed and rewelded at no additional cost to the Government. Electrodes shall be stored and dried in accordance with AWS D1.1 or as recommended by the manufacturer. Electrodes that have been wetted or that have lost any of their coating shall not be used.

3.1.3.4 Grooved Mechanical Connections

Grooves shall be prepared in accordance with the coupling manufacturer's instructions. Pipe and groove dimensions shall comply with the tolerances specified by the coupling manufacturer. The diameter of grooves made in the field shall be measured using a "go/no-go" gauge, vernier or dial caliper, or narrow-land micrometer, or other method specifically approved by the coupling manufacturer for the intended application. Groove width and dimension of groove from end of pipe shall be measured and recorded for each change in grooving tool setup to verify compliance with coupling manufacturer's tolerances. Grooved joints shall not be used in concealed locations.

3.1.3.5 Flared Connections

When flared connections are used, a suitable lubricant shall be used between the back of the flare and the nut in order to avoid tearing the flare while tightening the nut.

3.1.3.6 Flanges and Unions

Except where copper tubing is used, union or flanged joints shall be provided in each line immediately preceding the connection to each piece of equipment or material requiring maintenance such as coils, pumps, control valves, and other similar items. Flanged joints shall be assembled square end tight with matched flanges, gaskets, and bolts. Gaskets shall be suitable for the intended application.

3.1.3.7 Prefabricated Underground Pipe

For all preinsulated, prefabricated systems, the Contractor shall obtain the services of a trained representative of the pipe system manufacturer to instruct the Contractor's work forces in the installation procedures to ensure that the system is installed in accordance with the manufacturer's published instructions and the plans and specifications. The manufacturer's representative shall be a person who regularly performs such duties for the manufacturer. The Contractor shall furnish the Contracting Officer a list of names of personnel trained and certified by the pipe system manufacturer in the installation of this system. Only personnel whose names appear on the list will be allowed to install the system. The list shall not be more than 1 year old.

3.1.3.8 Thrust Blocks

Thrust blocks shall be installed at the locations shown or recommended by the pipe system manufacturer. Thrust blocks may not be required on all systems, and the need for thrust blocks shall be as recommended by the system manufacturer. Thrust blocks, if necessary, shall be installed at all changes in direction, changes in size, valves and terminal ends, such as plugs, caps and tees. Thrust blocks shall be concrete having a compressive strength of not less than 2000 psi after 28 days and shall be in accordance with Section 03300 CAST-IN-PLACE STRUCTURAL CONCRETE. Thrust blocks shall be placed between solid ground and the fitting to be anchored. Unless otherwise indicated or directed, the base and the thrust bearing sides of the thrust blocks shall be poured directly against undisturbed earth. The sides of the thrust blocks not subject to thrust may be poured against forms. Thrust blocks shall be placed so that the joints for all fittings will be accessible for repair wherever possible. No pipe joint shall be embedded in concrete unless the assembly has previously been hydrostatically tested. The thrust blocks shall provide for transfer of thrusts and reactions without exceeding the allowable stress of the concrete and shall be installed in accordance with pipe manufacturer's instructions. In muck or peat, all thrusts shall be resisted by piles or tie rods to solid foundations or by removal of peat or muck which shall be replaced with ballast of sufficient stability to resist thrusts.

3.1.3.9 Open Ends

Open ends of pipelines and equipment shall be properly capped or plugged during installation to keep dirt and other foreign matter out of the system.

3.1.3.10 Cutting Prefabricated Piping Sections

Where prefabricated pipe sections are field cut, new end seals similar to the factory applied end seal shall be provided and installed in accordance with the manufacturer's instructions.

3.1.4 Valves

Isolation gate or ball valves shall be installed on each side of each piece of equipment, at the midpoint of all looped mains, and at any other points indicated or required for draining, isolating, or sectionalizing purpose. Isolation valves may be omitted where balancing cocks are installed to provide both balancing and isolation functions. Each valve except check valves shall be identified. Valves in horizontal lines shall be installed with stems horizontal or above. Valves installed in insulated piping systems shall be provided with extended handles to allow for free unobstructed movement of valve actuation.

3.1.5 Air Vents

Air vents shall be provided at all high points, on all water coils, and where indicated to ensure adequate venting of the piping system.

3.1.6 Drains

Drains shall be provided at all low points and where indicated to ensure complete drainage of the piping. Drains shall be accessible, and shall consist of nipples and caps or plugged tees unless otherwise indicated.

3.1.7 Flexible Pipe Connectors

Connectors shall be attached to components in strict accordance with the latest printed instructions of the manufacturer to ensure a vapor tight joint. Hangers, when required to suspend the connectors, shall be of the type recommended by the flexible pipe connector manufacturer and shall be provided at the intervals recommended.

3.1.8 Temperature Gauges

Temperature gauges shall be located on coolant supply and return piping at each heat exchanger, on condenser water piping entering and leaving a condenser, at each automatic temperature control device without an integral thermometer, and where indicated or required for proper operation of equipment. Thermal wells for insertion thermometers and thermostats shall extend beyond thermal insulation surface not less than 1 inch.

3.1.9 Pipe Hangers, Inserts, and Supports

Pipe hangers, inserts, and supports shall conform to MSS SP-58 and MSS SP-69, except as modified herein. Pipe hanger types 5, 12, and 26 shall not be used. Hangers used to support piping 2 inches and larger shall be fabricated to permit adequate adjustment after erection while still supporting the load. Piping subjected to vertical movement, when operating temperatures exceed ambient temperatures, shall be supported by variable spring hangers and supports or by constant support hangers.

3.1.9.1 Hangers

Type 3 shall not be used on insulated piping. Type 24 may be used only on trapeze hanger systems or on fabricated frames.

3.1.9.2 Inserts

Type 18 inserts shall be secured to concrete forms before concrete is placed. Continuous inserts which allow more adjustments may be used if they otherwise meet the requirements for Type 18 inserts.

3.1.9.3 C-Clamps

Type 19 and 23 C-clamps shall be torqued per MSS SP-69 and have both locknuts and retaining devices, furnished by the manufacturer. Field-fabricated C-clamp bodies or retaining devices are not acceptable.

3.1.9.4 Angle Attachments

Type 20 attachments used on angles and channels shall be furnished with an

added malleable-iron heel plate or adapter.

3.1.9.5 Saddles and Shields

Where Type 39 saddle or Type 40 shield are permitted for a particular pipe attachment application, the Type 39 saddle, connected to the pipe, shall be used on all pipe 4 inches and larger when the temperature of the medium is 60 degrees F or higher. Type 40 shields shall be used on all piping less than 4 inches and all piping 4 inches and larger carrying medium less than 60 degrees F. A high density insulation insert of cellular glass shall be used under the Type 40 shield for piping 2 inches and larger.

3.1.9.6 Horizontal Pipe Supports

Horizontal pipe supports shall be spaced as specified in MSS SP-69 and a support shall be installed not over 1 foot from the pipe fitting joint at each change in direction of the piping. Pipe supports shall be spaced not over 5 feet apart at valves. Pipe hanger loads suspended from steel joist with hanger loads between panel points in excess of 50 pounds shall have the excess hanger loads suspended from panel points.

3.1.9.7 Vertical Pipe Supports

Vertical pipe shall be supported at each floor, except at slab-on-grade, and at intervals of not more than 15 feet, not more than 8 feet from end of risers, and at vent terminations.

3.1.9.8 Pipe Guides

Type 35 guides using, steel, reinforced polytetrafluoroethylene (PTFE) or graphite slides shall be provided where required to allow longitudinal pipe movement. Lateral restraints shall be provided as required. Slide materials shall be suitable for the system operating temperatures, atmospheric conditions, and bearing loads encountered.

3.1.9.9 Steel Slides

Where steel slides do not require provisions for restraint of lateral movement, an alternate guide method may be used. On piping 4 inches and larger, a Type 39 saddle shall be used. On piping under 4 inches, a Type 40 protection shield may be attached to the pipe or insulation and freely rest on a steel slide plate.

3.1.9.10 Multiple Pipe Runs

In the support of multiple pipe runs on a common base member, a clip or clamp shall be used where each pipe crosses the base support member. Spacing of the base support members shall not exceed the hanger and support spacing required for an individual pipe in the multiple pipe run.

3.1.9.11 Seismic Requirements

Piping and attached valves shall be supported and braced to resist seismic loads as specified under 15070 SEISMIC PROTECTION FOR MECHANICAL EQUIPMENT. Structural steel required for reinforcement to properly support piping, headers, and equipment but not shown shall be provided under this section. Material used for support shall be as specified under Section 05120 STRUCTURAL STEEL.

3.1.9.12 Structural Attachments

Attachment to building structure concrete and masonry shall be by cast-in concrete inserts, built-in anchors, or masonry anchor devices. Inserts and anchors shall be applied with a safety factor not less than 5. Supports shall not be attached to metal decking. Masonry anchors for overhead applications shall be constructed of ferrous materials only. Structural steel brackets and intermediate support steel required to support piping, headers, and equipment, but not shown, shall be provided under this section. Material used for support shall be as specified under Section 05120 STRUCTURAL STEEL.

3.1.10 Building Surface Penetrations

Sleeves shall not be installed in structural members except where indicated or approved. Sleeves in nonload bearing surfaces shall be galvanized sheet metal, conforming to ASTM A 653/A 653M, Coating Class G-90, 20 gauge. Sleeves in load bearing surfaces shall be uncoated carbon steel pipe, conforming to ASTM A 53/A 53M, Standard weight. Sealants shall be applied to moisture and oil-free surfaces and elastomers to not less than 1/2 inch depth. Sleeves shall not be installed in structural members.

3.1.10.1 General Service Areas

Each sleeve shall extend through its respective wall, floor, or roof, and shall be cut flush with each surface. Pipes passing through concrete or masonry wall or concrete floors or roofs shall be provided with pipe sleeves fitted into place at the time of construction. Sleeves shall be of such size as to provide a minimum of 1/4 inch all-around clearance between bare pipe and sleeves or between jacketed-insulation and sleeves. Except in pipe chases or interior walls, the annular space between pipe and sleeve or between jacket over-insulation and sleeve shall be sealed in accordance with Section 07900 JOINT SEALING.

3.1.10.2 Waterproof Penetrations

Pipes passing through roof or floor waterproofing membrane shall be installed through a 17 ounce copper sleeve, or a 0.032 inch thick aluminum sleeve, each within an integral skirt or flange. Flashing sleeve shall be suitably formed, and skirt or flange shall extend not less than 8 inches from the pipe and be set over the roof or floor membrane in a troweled coating of bituminous cement. The flashing sleeve shall extend up the pipe a minimum of 2 inches above the roof or floor penetration. The annular space between the flashing sleeve and the bare pipe or between the flashing sleeve and the metal-jacket-covered insulation shall be sealed as indicated. Penetrations shall be sealed by either one of the following methods.

a. Waterproofing Clamping Flange: Pipes up to and including 10 inches in diameter passing through roof or floor waterproofing membrane may be installed through a cast iron sleeve with caulking recess, anchor lugs, flashing clamp device, and pressure ring with brass bolts. Waterproofing membrane shall be clamped into place and sealant shall be placed in the caulking recess.

b. Modular Mechanical Type Sealing Assembly: In lieu of a waterproofing clamping flange, a modular mechanical type sealing assembly may be installed. Seals shall consist of interlocking synthetic rubber links shaped to continuously fill the annular

space between the pipe/conduit and sleeve with corrosion protected carbon steel bolts, nuts, and pressure plates. Links shall be loosely assembled with bolts to form a continuous rubber belt around the pipe with a pressure plate under each bolt head and each nut. After the seal assembly is properly positioned in the sleeve, tightening of the bolt shall cause the rubber sealing elements to expand and provide a watertight seal between the pipe/conduit and the sleeve. Each seal assembly shall be sized as recommended by the manufacturer to fit the pipe/conduit and sleeve involved. The Contractor electing to use the modular mechanical type seals shall provide sleeves of the proper diameters.

3.1.10.3 Fire-Rated Penetrations

Penetration of fire-rated walls, partitions, and floors shall be sealed as specified in Section 07840 FIRESTOPPING.

3.1.10.4 Escutcheons

Finished surfaces where exposed piping, bare or insulated, pass through floors, walls, or ceilings, except in boiler, utility, or equipment rooms, shall be provided with escutcheons. Where sleeves project slightly from floors, special deep-type escutcheons shall be used. Escutcheon shall be secured to pipe or pipe covering.

3.1.11 Pumps

Support, anchor, and guide so that no strains are imposed on pump by weight or thermal movement of piping. Air vents on pump casings shall be provided. Drain outlets on pump bases shall be piped to the nearest floor or other acceptable drains, with necessary clean-out tees.

3.1.12 Access Panels

Access panels shall be provided for all concealed valves, vents, controls, and items requiring inspection or maintenance. Access panels shall be of sufficient size and located so that the concealed items may be serviced and maintained or completely removed and replaced. Access panels shall be as specified in Section 05500 MISCELLANEOUS METALS.

3.1.13 Field Applied Insulation

Field installed insulation shall be as specified in Section 15080 THERMAL INSULATION FOR MECHANICAL SYSTEMS, except as defined differently herein.

3.1.14 Field Painting

Painting required for surfaces not otherwise specified, and finish painting of pipes, hangers, supports, items only primed at the factory are specified in Section 09900 PAINTING, GENERAL.

3.1.14.1 Color Coding

Color coding for piping identification is specified in Section 09900 PAINTING, GENERAL.

3.2 CLEANING AND ADJUSTING

Pipes shall be cleaned free of scale and thoroughly flushed of all foreign

matter. A temporary bypass shall be provided for all water coils to prevent flushing water from passing through coils. Strainers and valves shall be thoroughly cleaned. Prior to testing and balancing, air shall be removed from all water systems by operating the air vents. Temporary measures, such as piping the overflow from vents to a collecting vessel shall be taken to avoid water damage during the venting process. Air vents shall be plugged or capped after the system has been vented. Control valves and other miscellaneous equipment requiring adjustment shall be adjusted to setting indicated or directed.

3.3 FIELD TESTS

Tests shall be conducted in the presence of the Contracting Officer. Water and electricity required for the tests will be furnished by the Government. Any material, equipment, instruments, and personnel required for the test shall be provided by the Contractor. The services of a qualified technician shall be provided as required to perform all tests and procedures indicated herein. Field tests shall be coordinated with Section 15990 TESTING, ADJUSTING, AND BALANCING OF HVAC SYSTEMS.

3.3.1 Hydrostatic Tests

Following the cleaning procedures defined above, all chilled water piping systems shall be hydrostatically tested as defined herein. Unless otherwise agreed by the Contracting Officer, water shall be the test medium.

3.3.1.1 Equipment and Component Isolation

Prior to testing, equipment and components that cannot withstand the test pressure shall be properly isolated.

3.3.1.2 Tests

Piping shall be hydrostatically tested at a pressure equal to 150 percent of the total system operating pressure for period of time sufficient to inspect every joint in the system and in no case less than 2 hours. Test pressure shall be monitored by a calibrated, test pressure gauge. Leaks shall be repaired and piping retested until test is successful. No loss of pressure shall be allowed. Leaks shall be repaired by rewelding or replacing pipe or fittings. Caulking of joints will not be permitted. Concealed and insulated piping shall be tested in place before concealing.

3.3.2 Backflow Prevention Assemblies Tests

Backflow prevention assemblies shall be tested in accordance with Section 15400 PLUMBING, GENERAL PURPOSE.

3.3.3 Water Quality Tests

The chilled water shall be analyzed a minimum of once a month for a period of one year by the water treatment company. The analysis shall be in accordance with ASTM D 596. Determine the type and quantities of chemical treatment needed to maintain water quality. Submit chilled water quality test in accordance with 1.2 SUBMITTALS.

3.4 EARTHWORK

Earthwork shall be performed in accordance with Section 02316 EXCAVATION, TRENCHING, AND BACKFILLING FOR UTILITIES SYSTEMS.

3.5 DEMONSTRATIONS

Contractor shall conduct a training course for the operating staff as designated by the Contracting Officer. The training period shall consist of a total 8 hours of normal working time and start after the system is functionally completed but prior to final acceptance tests. The field posted instructions shall cover all of the items contained in the approved operation and maintenance manuals as well as demonstrations of routine maintenance operations.

-- End of Section --

SECTION 15182

REFRIGERANT PIPING
01/01

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.

AIR CONDITIONING AND REFRIGERATION INSTITUTE (ARI)

ARI 710	(1995) Liquid-Line Driers
ARI 720	(1997) Refrigerant Access Valves and Hose Connectors
ARI 750	(1994) Thermostatic Refrigerant Expansion Valves
ARI 760	(1994) Solenoid Valves for Use with Volatile Refrigerants

AMERICAN SOCIETY FOR TESTING AND MATERIALS (ASTM)

ASTM A 53/A 53M	(1999b) Pipe, Steel, Black and Hot-Dipped, Zinc-Coated, Welded and Seamless
ASTM A 653/A 653M	(1999a) Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process
ASTM B 32	(1996) Solder Metal
ASTM B 62	(1993) Composition Bronze or Ounce Metal Castings
ASTM B 75	(1999) Seamless Copper Tube
ASTM B 117	(1997) Operating Salt Spray (Fog) Apparatus
ASTM B 280	(1999) Seamless Copper Tube for Air Conditioning and Refrigeration Field Service
ASTM B 813	(1993) Liquid and Paste Fluxes for Soldering Applications of Copper and Copper Alloy Tube
ASTM D 520	(1984; R 1995el) Zinc Dust Pigment
ASTM D 3308	(1997) PTFE Resin Skived Tape

AMERICAN SOCIETY OF HEATING, REFRIGERATING AND AIR-CONDITIONING

ENGINEERS (ASHRAE)

ASHRAE 15	(1994) Safety Code for Mechanical Refrigeration
ASHRAE 17	(1998) Method of Testing for Capacity Rating of Thermostatic Refrigerant Expansion Valves

ASME INTERNATIONAL (ASME)

ASME B16.22	(1995; B16.22a1998) Wrought Copper and Copper Alloy Solder Joint Pressure Fittings
ASME B16.26	(1988) Cast Copper Alloy Fittings for Flared Copper Tubes
ASME B31.1	(1998) Power Piping
ASME B31.5	(1992; B31.5a1994) Refrigeration Piping
ASME B40.1	(1991) Gauges - Pressure Indicating Dial Type - Elastic Element

AMERICAN WELDING SOCIETY (AWS)

AWS A5.8	(1992) Filler Metals for Brazing and Braze Welding
AWS Brazing Hdbk	(1991) Brazing Handbook
AWS Z49.1	(1999) Safety in Welding and Cutting

MANUFACTURERS STANDARDIZATION SOCIETY OF THE VALVE AND FITTINGS INDUSTRY (MSS)

MSS SP-58	(1993) Pipe Hangers and Supports - Materials, Design and Manufacture
MSS SP-69	(1996) Pipe Hangers and Supports - Selection and Application

1.2 SUBMITTALS

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are for information only. When used, a designation following the "G" designation identifies the office that will review the submittal for the Government. The following shall be submitted in accordance with Section 01330 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Refrigerant Piping System; G

Drawings provided in adequate detail to demonstrate compliance with contract requirements. Drawings shall consist of:

a. Piping layouts which identify all valves and fittings.

b. Plans and elevations which identify clearances required for maintenance and operation.

SD-03 Product Data

Refrigerant Piping System; G

Manufacturer's standard catalog data, at least 5 weeks prior to the purchase or installation of a particular component, highlighted to show material, size, options, performance charts and curves, etc. in adequate detail to demonstrate compliance with contract requirements. Data shall include manufacturer's recommended installation instructions and procedures. Data shall be provided for the following components as a minimum:

a. Piping and Fittings

b. Valves

c. Piping Accessories

d Pipe Hangers, Inserts, and Supports

Spare Parts

Spare parts data for each different item of equipment specified. The data shall include a complete list of parts and supplies, with current unit prices and source of supply, a recommended spare parts list for 1 year of operation, and a list of the parts recommended by the manufacturer to be replaced on a routine basis.

Refrigerant Piping Tests; G

A schedule, at least 2 weeks prior to the start of related testing, for each test. The schedules shall identify the proposed date, time, and location for each test.

SD-06 Test Reports

Refrigerant Piping Tests;

Six copies of the report shall be provided in bound 8 1/2 x 11 inch booklets. Reports shall document all phases of the tests performed. The report shall include initial test summaries, all repairs/adjustments made, and the final test results.

SD-10 Operation and Maintenance Data; G

Operation and maintenance data shall be provided for all equipment, components and items of work specified herein where standard data is routinely and commercially available by the manufacturer. Submit in accordance with Section 01781 OPERATION AND MAINTENANCE DATA.

1.3 SAFETY REQUIREMENTS

Exposed moving parts, parts that produce high operating temperature, parts which may be electrically energized, and parts that may be a hazard to operating personnel shall be insulated, fully enclosed, guarded, or fitted

with other types of safety devices. Safety devices shall be installed so that proper operation of equipment is not impaired. Welding and cutting safety requirements shall be in accordance with AWS Z49.1.

1.4 DELIVERY, STORAGE, AND HANDLING

Stored items shall be protected from the weather, humidity and temperature variations, dirt and dust, or other contaminants. Proper protection and care of all material both before and during installation shall be the Contractor's responsibility. Any materials found to be damaged shall be replaced at the Contractor's expense. During installation, piping and similar openings shall be capped to keep out dirt and other foreign matter.

1.5 PROJECT/SITE CONDITIONS

1.5.1 Verification of Dimensions

The Contractor shall become familiar with all details of the work, verify all dimensions in the field, and advise the Contracting Officer of any discrepancy before performing any work.

1.5.2 Drawings

Because of the small scale of the drawings, it is not possible to indicate all offsets, fittings, and accessories that may be required. The Contractor shall carefully investigate the plumbing, fire protection, electrical, structural and finish conditions that would affect the work to be performed and shall arrange such work accordingly, furnishing required offsets, fittings, and accessories to meet such conditions.

PART 2 PRODUCTS

2.1 STANDARD COMMERCIAL PRODUCTS

Materials and equipment shall be standard products of a manufacturer regularly engaged in the manufacturing of such products, which are of a similar material, design and workmanship. The standard products shall have been in satisfactory commercial or industrial use for 2 years prior to bid opening. The 2 year use shall include applications of equipment and materials under similar circumstances and of similar size. The 2 years experience shall be satisfactorily completed by a product which has been sold or is offered for sale on the commercial market through advertisements, manufacturer's catalogs, or brochures. Products having less than a 2 year field service record shall be acceptable if a certified record of satisfactory field operation, for not less than 6000 hours exclusive of the manufacturer's factory tests, can be shown. Products shall be supported by a service organization. System components shall be environmentally suitable for the indicated locations.

2.2 ELECTRICAL WORK

Electrical equipment and wiring shall be in accordance with Section 16415 ELECTRICAL WORK, INTERIOR. Field wiring shall be in accordance with manufacturer's instructions. Manual or automatic control and protective or signal devices required for the operation specified and any control wiring required for controls and devices specified, but not shown, shall be provided.

2.3 REFRIGERANT PIPING SYSTEM

Refrigerant piping, valves, fittings, and accessories shall be in accordance with ASHRAE 15 and ASME B31.5, except as specified herein. Refrigerant piping, valves, fittings, and accessories shall be compatible with the fluids used and capable of withstanding the pressures and temperatures of the service. Refrigerant piping, valves, and accessories used for refrigerant service shall be cleaned, dehydrated, and sealed (capped or plugged) prior to shipment from the manufacturer's plant.

2.4 PIPE, FITTINGS AND END CONNECTIONS (JOINTS)

2.4.1 Copper Tubing

Copper tubing shall conform to ASTM B 280 annealed or hard drawn as required. Copper tubing shall be soft annealed where bending is required and hard drawn where no bending is required. Soft annealed copper tubing shall not be used in sizes larger than 1-3/8 inches. Joints shall be brazed except that joints on lines 7/8 inchand smaller may be flared. Cast copper alloy fittings for flared copper tube shall conform to ASME B16.26 and ASTM B 62. Wrought copper and bronze solder-joint pressure fittings shall conform to ASME B16.22 and ASTM B 75. Joints and fittings for brazed joint shall be wrought-copper or forged-brass sweat fittings. Cast sweat-type joints and fittings shall not be allowed for brazed joints. Brass or bronze adapters for brazed tubing may be used for connecting tubing to flanges and to threaded ends of valves and equipment.

2.4.2 Solder

Solder shall conform to ASTM B 32, grade Sb5, tin-antimony alloy for service pressures up to 150 psig. Solder flux shall be liquid or paste form, non-corrosive and conform to ASTM B 813.

2.4.3 Brazing Filler Metal

Filler metal shall conform to AWS A5.8, Type BAg-5 with AWS Type 3 flux, except Type BCuP-5 or BCuP-6 may be used for brazing copper-to-copper joints.

2.5 VALVES

Valves shall be designed, manufactured, and tested specifically for refrigerant service. Valve bodies shall be of brass, bronze, steel, or ductile iron construction. Valves 1 inch and smaller shall have brazed or socket welded connections. Valves larger than 1 inch shall have butt welded end connections. Threaded end connections shall not be used, except in pilot pressure or gauge lines where maintenance disassembly is required and welded flanges cannot be used. Internal parts shall be removable for inspection or replacement without applying heat or breaking pipe connections. Valve stems exposed to the atmosphere shall be stainless steel or corrosion resistant metal plated carbon steel. Direction of flow shall be legibly and permanently indicated on the valve body. Control valve inlets shall be fitted with integral or adapted strainer or filter where recommended or required by the manufacturer. Purge, charge and receiver valves shall be of manufacturer's standard configuration.

2.5.1 Refrigerant Stop Valves

Valve shall be the globe or full-port ball type with a back-seating stem especially packed for refrigerant service. Valve packing shall be

replaceable under line pressure. Valve shall be provided with a wrench operator and a seal cap. Valve shall be the straight or angle pattern design as indicated.

2.5.2 Check Valves

Valve shall be the swing or lift type as required to provide positive shutoff at the differential pressure indicated. Valve shall be provide with resilient seat.

2.5.3 Liquid Solenoid Valves

Valves shall comply with ARI 760 and be suitable for continuous duty with applied voltages 15 percent under and 5 percent over nominal rated voltage at maximum and minimum encountered pressure and temperature service conditions. Valves shall be direct-acting or pilot-operating type, packless, except that packed stem, seal capped, manual lifting provisions shall be furnished. Solenoid coils shall be moisture-proof, UL approved, totally encapsulated or encapsulated and metal jacketed as required. Valves shall have safe working pressure of 400 psi and a maximum operating pressure differential of at least 200 psi at 85 percent rated voltage. Valves shall have an operating pressure differential suitable for the refrigerant used.

2.5.4 Expansion Valves

Valve shall conform to ARI 750 and ASHRAE 17. Valve shall be the diaphragm and spring-loaded type with internal or external equalizers, and bulb and capillary tubing. Valve shall be provided with an external superheat adjustment along with a seal cap. Internal equalizers may be utilized where flowing refrigerant pressure drop between outlet of the valve and inlet to the evaporator coil is negligible and pressure drop across the evaporator is less than the pressure difference corresponding to 2 degrees F of saturated suction temperature at evaporator conditions. Bulb charge shall be determined by the manufacturer for the application and such that liquid will remain in the bulb at all operating conditions. Gas limited liquid charged valves and other valve devices for limiting evaporator pressure shall not be used without a distributor or discharge tube or effective means to prevent loss of control when bulb becomes warmer than valve body. Pilot-operated valves shall have a characterized plug to provide required modulating control. A de-energized solenoid valve may be used in the pilot line to close the main valve in lieu of a solenoid valve in the main liquid line. An isolatable pressure gauge shall be provided in the pilot line, at the main valve. Automatic pressure reducing or constant pressure regulating expansion valves may be used only where indicted or for constant evaporator loads.

2.5.5 Safety Relief Valves

Valve shall be the two-way type, unless indicated otherwise. Valve shall bear the ASME code symbol. Valve capacity shall be certified by the National Board of Boiler and Pressure Vessel Inspectors. Valve shall be of an automatically reseating design after activation.

2.5.6 Evaporator Pressure Regulators, Direct-Acting

Valve shall include a diaphragm/spring assembly, external pressure adjustment with seal cap, and pressure gauge port. Valve shall maintain a constant inlet pressure by balancing inlet pressure on diaphragm against an

adjustable spring load. Pressure drop at system design load shall not exceed the pressure difference corresponding to a 2 degrees F change in saturated refrigerant temperature at evaporator operating suction temperature. Spring shall be selected for indicated maximum allowable suction pressure range.

2.5.7 Refrigerant Access Valves

Refrigerant access valves and hose connections shall be in accordance with ARI 720.

2.6 PIPING ACCESSORIES

2.6.1 Filter Driers

Driers shall conform to ARI 710. Sizes 5/8 inch and larger shall be the full flow, replaceable core type. Sizes 1/2 inch and smaller shall be the sealed type. Cores shall be of suitable desiccant that will not plug, cake, dust, channel, or break down, and shall remove water, acid, and foreign material from the refrigerant. Filter driers shall be constructed so that none of the desiccant will pass into the refrigerant lines. Minimum bursting pressure shall be 1,500 psi.

2.6.2 Sight Glass and Liquid Level Indicator

2.6.2.1 Assembly and Components

Assembly shall be pressure- and temperature-rated and constructed of materials suitable for the service. Glass shall be borosilicate type. Ferrous components subject to condensation shall be electro-galvanized.

2.6.2.2 Gauge Glass

Gauge glass shall include top and bottom isolation valves fitted with automatic checks, and packing followers; red-line or green-line gauge glass; elastomer or polymer packing to suit the service; and gauge glass guard.

2.6.2.3 Bull's-Eye and Inline Sight Glass Reflex Lens

Bull's-eye and inline sight glass reflex lens shall be provided for dead-end liquid service. For pipe line mounting, two plain lenses in one body suitable for backlighted viewing shall be provided.

2.6.2.4 Moisture Indicator

Indicator shall be a self-reversible action, moisture reactive, color changing media. Indicator shall be furnished with full-color-printing tag containing color, moisture and temperature criteria. Unless otherwise indicated, the moisture indicator shall be an integral part of each corresponding sight glass.

2.6.3 Flexible Pipe Connectors

Connector shall be a composite of interior corrugated phosphor bronze or Type 300 Series stainless steel, as required for fluid service, with exterior reinforcement of bronze, stainless steel or monel wire braid. Assembly shall be constructed with a safety factor of not less than 4 at 300 degrees F. Unless otherwise indicated, the length of a flexible

connector shall be as recommended by the manufacturer for the service intended.

2.6.4 Strainers

Strainers used in refrigerant service shall have brass or cast iron body, Y-or angle-pattern, cleanable, not less than 60-mesh noncorroding screen of an area to provide net free area not less than ten times the pipe diameter with pressure rating compatible with the refrigerant service. Screens shall be stainless steel or monel and reinforced spring-loaded where necessary for bypass-proof construction.

2.6.5 Pressure and Vacuum Gauges

Gauges shall conform to ASME B40.1 and shall be provided with throttling type needle valve or a pulsation dampener and shut-off valve. Gauge shall be a minimum of 3-1/2 inches in diameter with a range from 0 psig to approximately 1.5 times the maximum system working pressure. Each gauge range shall be selected so that at normal operating pressure, the needle is within the middle-third of the range.

2.6.6 Pipe Hangers, Inserts, and Supports

Pipe hangers, inserts, guides, and supports shall conform to MSS SP-58 and MSS SP-69.

2.6.7 Escutcheons

Escutcheons shall be chromium-plated iron or chromium-plated brass, either one piece or split pattern, held in place by internal spring tension or set screws.

2.7 FABRICATION

2.7.1 Factory Coating

Unless otherwise specified, equipment and component items, when fabricated from ferrous metal, shall be factory finished with the manufacturer's standard finish, except that items located outside of buildings shall have weather resistant finishes that will withstand 500 hours exposure to the salt spray test specified in ASTM B 117 using a 5 percent sodium chloride solution. Immediately after completion of the test, the specimen shall show no signs of blistering, wrinkling, cracking, or loss of adhesion and no sign of rust creepage beyond 1/8 inch on either side of the scratch mark. Cut edges of galvanized surfaces where hot-dip galvanized sheet steel is used shall be coated with a zinc-rich coating conforming to ASTM D 520, Type I.

2.8 SUPPLEMENTAL COMPONENTS/SERVICES

2.8.1 Field Applied Insulation

Field applied insulation shall be provided and installed in accordance with Section 15080 THERMAL INSULATION FOR MECHANICAL SYSTEMS.

2.9 SPARE PARTS

Submit spare parts data in accordance with 1.2 SUBMITTALS.

PART 3 EXECUTION

3.1 INSTALLATION

Pipe and fitting installation shall conform to the requirements of ASME B31.1. Pipe shall be cut accurately to measurements established at the jobsite, and worked into place without springing or forcing, completely clearing all windows, doors, and other openings. Cutting or other weakening of the building structure to facilitate piping installation will not be permitted without written approval. Pipe or tubing shall be cut square, shall have burrs removed by reaming, and shall permit free expansion and contraction without causing damage to the building structure, pipe, joints, or hangers.

3.1.1 Directional Changes

Changes in direction shall be made with fittings, except that bending of pipe 4 inches and smaller will be permitted, provided a pipe bender is used and wide weep bends are formed. Mitering or notching pipe or other similar construction to form elbows or tees will not be permitted. The centerline radius of bends shall not be less than 6 diameters of the pipe. Bent pipe showing kinks, wrinkles, flattening, or other malformations will not be accepted.

3.1.2 Functional Requirements

Piping shall be installed 1/2 inch per 10 feet of pipe in the direction of flow to ensure adequate oil drainage. Open ends of refrigerant lines or equipment shall be properly capped or plugged during installation to keep moisture, dirt, or other foreign material out of the system. Piping shall remain capped until installation. Equipment piping shall be in accordance with the equipment manufacturer's recommendations and the contract drawings. Equipment and piping arrangements shall fit into space allotted and allow adequate acceptable clearances for installation, replacement, entry, servicing, and maintenance.

3.1.3 Fittings and End Connections

3.1.3.1 Threaded Connections

Threaded connections shall be made with tapered threads and made tight with PTFE tape complying with ASTM D 3308 or equivalent thread-joint compound applied to the male threads only. Not more than three threads shall show after the joint is made.

3.1.3.2 Brazed Connections

Brazing shall be performed in accordance with AWS Brazing Hdbk, except as modified herein. During brazing, the pipe and fittings shall be filled with a pressure regulated inert gas, such as nitrogen, to prevent the formation of scale. Before brazing copper joints, both the outside of the tube and the inside of the fitting shall be cleaned with a wire fitting brush until the entire joint surface is bright and clean. Brazing flux shall not be used. Surplus brazing material shall be removed at all joints. Steel tubing joints shall be made in accordance with the manufacturer's recommendations. Joints in steel tubing shall be painted with the same material as the baked-on coating within 8 hours after joints are made. Tubing shall be protected against oxidation during brazing by

continuous purging of the inside of the piping using nitrogen. Piping shall be supported prior to brazing and not be sprung or forced.

3.1.3.3 Flared Connections

When flared connections are used, a suitable lubricant shall be used between the back of the flare and the nut in order to avoid tearing the flare while tightening the nut.

3.1.4 Valves

3.1.4.1 General

Refrigerant stop valves shall be installed on each side of each piece of equipment such as compressors condensers, evaporators, receivers, and other similar items in multiple-unit installation, to provide partial system isolation as required for maintenance or repair. Stop valves shall be installed with stems horizontal unless otherwise indicated. Ball valves shall be installed with stems positioned to facilitate operation and maintenance. Isolating valves for pressure gauges and switches shall be external to thermal insulation. Safety switches shall not be fitted with isolation valves. Filter dryers having access ports may be considered a point of isolation. Purge valves shall be provided at all points of systems where accumulated noncondensible gases would prevent proper system operation. Valves shall be furnished to match line size, unless otherwise indicated or approved.

3.1.4.2 Expansion Valves

Expansion valves shall be installed with the thermostatic expansion valve bulb located on top of the suction line when the suction line is less than 2-1/8 inches in diameter and at the 4 o'clock or 8 o'clock position on lines larger than 2-1/8 inches. The bulb shall be securely fastened with two clamps. The bulb shall be insulated. The bulb shall installed in a horizontal portion of the suction line, if possible, with the pigtail on the bottom. If the bulb must be installed in a vertical line, the bulb tubing shall be facing up.

3.1.4.3 Valve Identification

Each system valve, including those which are part of a factory assembly, shall be tagged. Tags shall be in alphanumeric sequence, progressing in direction of fluid flow. Tags shall be embossed, engraved, or stamped plastic or nonferrous metal of various shapes, sized approximately 1-3/8 inch diameter, or equivalent dimension, substantially attached to a component or immediately adjacent thereto.

3.1.5 Strainers

Strainers shall be provided immediately ahead of solenoid valves and expansion devices. Strainers may be an integral part of an expansion valve.

3.1.6 Filter Dryer

A liquid line filter dryer shall be provided on each refrigerant circuit located such that all liquid refrigerant passes through a filter dryer. Dryers shall be sized in accordance with the manufacturer's recommendations for the system in which it is installed. Dryers shall be installed such that it can be isolated from the system, the isolated portion of the system

evacuated, and the filter dryer replaced. Dryers shall be installed in the horizontal position except replaceable core filter dryers may be installed in the vertical position with the access flange on the bottom.

3.1.7 Sight Glass

A moisture indicating sight glass shall be installed in all refrigerant circuits down stream of all filter dryers and where indicated. Site glasses shall be full line size.

3.1.8 Flexible Pipe Connectors

Connectors shall be installed perpendicular to line of motion being isolated. Piping for equipment with bidirectional motion shall be fitted with two flexible connectors, in perpendicular planes. Reinforced elastomer flexible connectors shall be installed in accordance with manufacturer's instructions. Piping guides and restraints related to flexible connectors shall be provided as required.

3.1.9 Pipe Hangers, Inserts, and Supports

Pipe hangers, inserts, and supports shall conform to MSS SP-58 and MSS SP-69, except as modified herein. Pipe hanger types 5, 12, and 26 shall not be used. Hangers used to support piping 2 inches and larger shall be fabricated to permit adequate adjustment after erection while still supporting the load. Piping subjected to vertical movement, when operating temperatures exceed ambient temperatures, shall be supported by variable spring hangers and supports or by constant support hangers.

3.1.9.1 Hangers

Type 3 shall not be used on insulated piping. Type 24 may be used only on trapeze hanger systems or on fabricated frames.

3.1.9.2 Inserts

Type 18 inserts shall be secured to concrete forms before concrete is placed. Continuous inserts which allow more adjustments may be used if they otherwise meet the requirements for Type 18 inserts.

3.1.9.3 C-Clamps

Type 19 and 23 C-clamps shall be torqued per MSS SP-69 and have both locknuts and retaining devices, furnished by the manufacturer. Field-fabricated C-clamp bodies or retaining devices are not acceptable.

3.1.9.4 Angle Attachments

Type 20 attachments used on angles and channels shall be furnished with an added malleable-iron heel plate or adapter.

3.1.9.5 Saddles and Shields

Where Type 39 saddle or Type 40 shield are permitted for a particular pipe attachment application, the Type 39 saddle, connected to the pipe, shall be used on all pipe 4 inches and larger when the temperature of the medium is 60 degrees F or higher. Type 40 shields shall be used on all piping less than 4 inches and all piping 4 inches and larger carrying medium less than 60 degrees F. A high density insulation insert of cellular glass shall be

used under the Type 40 shield for piping 2 inches and larger.

3.1.9.6 Horizontal Pipe Supports

Horizontal pipe supports shall be spaced as specified in MSS SP-69 and a support shall be installed not over 1 foot from the pipe fitting joint at each change in direction of the piping. Pipe supports shall be spaced not over 5 feet apart at valves. Pipe hanger loads suspended from steel joist with hanger loads between panel points in excess of 50 pounds shall have the excess hanger loads suspended from panel points.

3.1.9.7 Vertical Pipe Supports

Vertical pipe shall be supported at each floor, except at slab-on-grade, and at intervals of not more than 15 feet, not more than 8 feetfrom end of risers, and at vent terminations.

3.1.9.8 Pipe Guides

Type 35 guides using, steel, reinforced polytetrafluoroethylene (PTFE) or graphite slides shall be provided where required to allow longitudinal pipe movement. Lateral restraints shall be provided as required. Slide materials shall be suitable for the system operating temperatures, atmospheric conditions, and bearing loads encountered.

3.1.9.9 Steel Slides

Where steel slides do not require provisions for restraint of lateral movement, an alternate guide method may be used. On piping 4 inches and larger, a Type 39 saddle shall be used. On piping under 4 inches, a Type 40 protection shield may be attached to the pipe or insulation and freely rest on a steel slide plate.

3.1.9.10 High Temperature Guides with Cradles

Where there are high system temperatures and welding to piping is not desirable, then the Type 35 guide shall include a pipe cradle, welded to the guide structure and strapped securely to the pipe. The pipe shall be separated from the slide material by at least 4 inches, or by an amount adequate for the insulation, whichever is greater.

3.1.9.11 Multiple Pipe Runs

In the support of multiple pipe runs on a common base member, a clip or clamp shall be used where each pipe crosses the base support member. Spacing of the base support members shall not exceed the hanger and support spacing required for an individual pipe in the multiple pipe run.

3.1.9.12 Seismic Requirements

Piping and attached valves shall be supported and braced to resist seismic loads as specified under Section 15070 SEISMIC PROTECTION FOR MECHANICAL EQUIPMENT as shown on the drawings. Structural steel required for reinforcement to properly support piping, headers, and equipment but not shown shall be provided under this section. Material used for support shall be as specified under Section 05120 STRUCTURAL STEEL.

3.1.9.13 Structural Attachments

Attachment to building structure concrete and masonry shall be by cast-in concrete inserts, built-in anchors, or masonry anchor devices. Inserts and anchors shall be applied with a safety factor not less than 5. Supports shall not be attached to metal decking. Masonry anchors for overhead applications shall be constructed of ferrous materials only. Structural steel brackets required to support piping, headers, and equipment, but not shown, shall be provided under this section. Material used for support shall be as specified under Section 05120 STRUCTURAL STEEL.

3.1.10 Pipe Alignment Guides

Pipe alignment guides shall be provided where indicated for expansion loops, offsets, and bends and as recommended by the manufacturer for expansion joints, not to exceed 5 feet on each side of each expansion joint, and in lines 4 inches or smaller not more than 2 feet on each side of the joint.

3.1.11 Pipe Anchors

Anchors shall be provided wherever necessary or indicated to localize expansion or to prevent undue strain on piping. Anchors shall consist of heavy steel collars with lugs and bolts for clamping and attaching anchor braces, unless otherwise indicated. Anchor braces shall be installed in the most effective manner to secure the desired results using turnbuckles where required. Supports, anchors, or stays shall not be attached where they will injure the structure or adjacent construction during installation or by the weight of expansion of the pipeline. Where pipe and conduit penetrations of vapor barrier sealed surfaces occur, these items shall be anchored immediately adjacent to each penetrated surface, to provide essentially zero movement within penetration seal. Detailed drawings of pipe anchors shall be submitted for approval before installation.

3.1.12 Building Surface Penetrations

Sleeves shall not be installed in structural members except where indicated or approved. Sleeves in nonload bearing surfaces shall be galvanized sheet metal, conforming to ASTM A 653/A 653M, Coating Class G-90, 20 gauge. Sleeves in load bearing surfaces shall be uncoated carbon steel pipe, conforming to ASTM A 53/A 53M, Standard weight. Sealants shall be applied to moisture and oil-free surfaces and elastomers to not less than 1/2 inch depth. Sleeves shall not be installed in structural members.

3.1.12.1 General Service Areas

Each sleeve shall extend through its respective wall, floor, or roof, and shall be cut flush with each surface. Pipes passing through concrete or masonry wall or concrete floors or roofs shall be provided with pipe sleeves fitted into place at the time of construction. Sleeves shall be of such size as to provide a minimum of 1/4 inch all-around clearance between bare pipe and sleeves or between jacketed-insulation and sleeves. Except in pipe chases or interior walls, the annular space between pipe and sleeve or between jacket over-insulation and sleeve shall be sealed in accordance with Section 07900 JOINT SEALING.

3.1.12.2 Waterproof Penetrations

Pipes passing through roof or floor waterproofing membrane shall be installed through a 17 ounce copper sleeve, or a 0.032 inch thick aluminum sleeve, each within an integral skirt or flange. Flashing sleeve shall be

suitably formed, and skirt or flange shall extend not less than 8 inches from the pipe and be set over the roof or floor membrane in a troweled coating of bituminous cement. The flashing sleeve shall extend up the pipe a minimum of 2 inches above the roof or floor penetration. The annular space between the flashing sleeve and the bare pipe or between the flashing sleeve and the metal-jacket-covered insulation shall be sealed as indicated. Penetrations shall be sealed by either one of the following methods.

a. Waterproofing Clamping Flange: Pipes up to and including 10 inches in diameter passing through roof or floor waterproofing membrane may be installed through a cast iron sleeve with caulking recess, anchor lugs, flashing clamp device, and pressure ring with brass bolts. Waterproofing membrane shall be clamped into place and sealant shall be placed in the caulking recess.

b. Modular Mechanical Type Sealing Assembly: In lieu of a waterproofing clamping flange and caulking and sealing of annular space between pipe and sleeve or conduit and sleeve, a modular mechanical type sealing assembly may be installed. Seals shall consist of interlocking synthetic rubber links shaped to continuously fill the annular space between the pipe/conduit and sleeve with corrosion protected carbon steel bolts, nuts, and pressure plates. Links shall be loosely assembled with bolts to form a continuous rubber belt around the pipe with a pressure plate under each bolt head and each nut. After the seal assembly is properly positioned in the sleeve, tightening of the bolt shall cause the rubber sealing elements to expand and provide a watertight seal rubber sealing elements to expand and provide a watertight seal between the pipe/conduit seal between the pipe/conduit and the sleeve. Each seal assembly shall be sized as recommended by the manufacturer to fit the pipe/conduit and sleeve involved. The Contractor electing to use the modular mechanical type seals shall provide sleeves of the proper diameters.

3.1.12.3 Fire-Rated Penetrations

Penetration of fire-rated walls, partitions, and floors shall be sealed as specified in Section 07840 FIRESTOPPING.

3.1.12.4 Escutcheons

Finished surfaces where exposed piping, bare or insulated, pass through floors, walls, or ceilings, except in boiler, utility, or equipment rooms, shall be provided with escutcheons. Where sleeves project slightly from floors, special deep-type escutcheons shall be used. Escutcheon shall be secured to pipe or pipe covering.

3.1.13 Access Panels

Access panels shall be provided for all concealed valves, vents, controls, and items requiring inspection or maintenance. Access panels shall be of sufficient size and located so that the concealed items may be serviced and maintained or completely removed and replaced. Access panels shall be as specified in Section 05500 MISCELLANEOUS METALS.

3.1.14 Field Applied Insulation

Field installed insulation shall be as specified in Section 15080 THERMAL

INSULATION FOR MECHANICAL SYSTEMS, except as defined differently herein.

3.1.15 Field Painting

Painting required for surfaces not otherwise specified, and finish painting of items only primed at the factory are specified in Section 09900 PAINTING, GENERAL.

3.1.15.1 Color Coding

Color coding for piping identification is specified in Section 09900 PAINTING, GENERAL.

3.2 CLEANING AND ADJUSTING

Clean uncontaminated system(s) by evacuation and purging procedures currently recommended by refrigerant and refrigerant equipment manufacturers, and as specified herein, to remove small amounts of air and moisture. Systems containing moderate amounts of air, moisture, contaminated refrigerant, or any foreign matter shall be considered contaminated systems. Restoring contaminated systems to clean condition including disassembly, component replacement, evacuation, flushing, purging, and re-charging, shall be performed using currently approved refrigerant and refrigeration manufacturer's procedures. Restoring contaminated systems shall be at no additional cost to the Government as determined by the Contracting Officer. Water shall not be used in any procedure or test.

3.3 REFRIGERANT PIPING TESTS

After all components of the refrigerant system have been installed and connected, the entire refrigeration system shall be subjected to pneumatic, evacuation, and startup tests as described herein. Tests shall be conducted in the presence of the Contracting Officer. Water and electricity required for the tests will be furnished by the Government. Any material, equipment, instruments, and personnel required for the test shall be provided by the Contractor. The services of a qualified technician shall be provided as required to perform all tests and procedures indicated herein. Field tests shall be coordinated with Section 15990 TESTING, ADJUSTING, AND BALANCING OF HVAC SYSTEMS.

3.3.1 Preliminary Procedures

Prior to pneumatic testing, equipment which has been factory tested and refrigerant charged as well as equipment which could be damaged or cause personnel injury by imposed test pressure, positive or negative, shall be isolated from the test pressure or removed from the system. Safety relief valves and rupture discs, where not part of factory sealed systems, shall be removed and openings capped or plugged.

3.3.2 Pneumatic Test

Pressure control and excess pressure protection shall be provided at the source of test pressure. Valves shall be wide open, except those leading to the atmosphere. Test gas shall be dry nitrogen, with minus 70 degree F dewpoint and less than 5 ppm oil. Test pressure shall be applied in two stages before any refrigerant pipe is insulated or covered. First stage test shall be at 10 psi with every joint being tested with a thick soap or color indicating solution. Second stage tests shall raise the system to

the minimum refrigerant leakage test pressure specified in ASHRAE 15 with a maximum test pressure 25 percent greater. Pressure above 100 psig shall be raised in 10 percent increments with a pressure acclimatizing period between increments. The initial test pressure shall be recorded along with the ambient temperature to which the system is exposed. Final test pressures of the second stage shall be maintained on the system for a minimum of 24 hours. At the end of the 24 hour period, the system pressure will be recorded along with the ambient temperature to which the system is exposed. A correction factor of 0.3 psi will be allowed for each degree F change between test space initial and final ambient temperature, plus for increase and minus for a decrease. If the corrected system pressure is not exactly equal to the initial system test pressure, then the system shall be investigated for leaking joints. To repair leaks, the joint shall be taken apart, thoroughly cleaned, and reconstructed as a new joint. Joints repaired by caulking, remelting, or back-welding/brazing shall not be acceptable. Following repair, the entire system shall be retested using the pneumatic tests described above. The entire system shall be reassembled once the pneumatic tests are satisfactorily completed.

3.3.3 Evacuation Test

Following satisfactory completion of the pneumatic tests, the pressure shall be relieved and the entire system shall be evacuated to an absolute pressure of 300 micrometers. During evacuation of the system, the ambient temperature shall be higher than 35 degrees F. No more than one system shall be evacuated at one time by one vacuum pump. Once the desired vacuum has been reached, the vacuum line shall be closed and the system shall stand for 1 hour. If the pressure rises over 500 micrometers after the 1 hour period, then the system shall be evacuated again down to 300 micrometers and let set for another 1 hour period. The system shall not be charged until a vacuum of at least 500 micrometers is maintained for a period of 1 hour without the assistance of a vacuum line. If during the testing the pressure continues to rise, check the system for leaks, repair as required, and repeat the evacuation procedure. During evacuation, pressures shall be recorded by a thermocouple-type, electronic-type, or a calibrated-micrometer type gauge.

3.3.4 System Charging and Startup Test

Following satisfactory completion of the evacuation tests, the system shall be charged with the required amount of refrigerant by raising pressure to normal operating pressure and in accordance with manufacturer's procedures. Following charging, the system shall operate with high-side and low-side pressures and corresponding refrigerant temperatures, at design or improved values. The entire system shall be tested for leaks. Fluorocarbon systems shall be tested with halide torch or electronic leak detectors.

3.3.5 Refrigerant Leakage

If a refrigerant leak is discovered after the system has been charged, the leaking portion of the system shall immediately be isolated from the remainder of the system and the refrigerant pumped into the system receiver or other suitable container. Under no circumstances shall the refrigerant be discharged into the atmosphere.

3.3.6 Contractor's Responsibility

The Contractor shall, at all times during the installation and testing of the refrigeration system, take steps to prevent the release of refrigerants

into the atmosphere. The steps shall include, but not be limited to, procedures which will minimize the release of refrigerants to the atmosphere and the use of refrigerant recovery devices to remove refrigerant from the system and store the refrigerant for reuse or reclaim. At no time shall more than 3 ounces of refrigerant be released to the atmosphere in any one occurrence. Any system leaks within the first year shall be repaired in accordance with the requirements herein at no cost to the Government including material, labor, and refrigerant if the leak is the result of defective equipment, material, or installation.

-- End of Section --

SECTION 15190

GAS PIPING SYSTEMS
02/99

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.

AMERICAN GAS ASSOCIATION (AGA)

AGA Manual	(1994; Addenda/Correction Jan 1996) A.G.A. Plastic Pipe Manual for Gas Service

AMERICAN NATIONAL STANDARDS INSTITUTE (ANSI)

ANSI Z21.45	(1995) Flexible Connectors of Other Than All-Metal Construction for Gas Appliances
ANSI Z21.69	(1992; Z21.69a) Connectors for Movable Gas Appliances

AMERICAN PETROLEUM INSTITUTE (API)

API Spec 6D	(1994; Supple 1 Jun 1996; Supple 2 Dec 1997) Pipeline Valves (Gate, Plug, Ball, and Check Valves)

AMERICAN SOCIETY FOR TESTING AND MATERIALS (ASTM)

ASTM D 2513	(1999a) Thermoplastic Gas Pressure Pipe, Tubing, and Fittings

ASME INTERNATIONAL (ASME)

ASME B1.20.1	(1983; R 1992) Pipe Threads, General Purpose (Inch)
ASME B16.3	(1998) Malleable Iron Threaded Fittings
ASME B16.5	(1996; B16.5a) Pipe Flanges and Flanged Fittings NPS 1/2 thru NPS 24
ASME B16.9	(1993) Factory-Made Wrought Steel Buttwelding Fittings
ASME B16.11	(1996) Forged Fittings, Socket-Welding and Threaded
ASME B16.21	(1992) Nonmetallic Flat Gaskets for Pipe Flanges
ASME B16.33	(1990) Manually Operated Metallic Gas

	Valves for Use in Gas Piping Systems Up to 125 psig (Sizes 1/2 through 2)
ASME B31.1	(1998) Power Piping
ASME B31.2	(1968) Fuel Gas Piping
ASME B36.10M	(1996) Welded and Seamless Wrought Steel Pipe
ASME BPV IX	(1998) Boiler and Pressure Vessel Code; Section IX, Welding and Brazing Qualifications

MANUFACTURERS STANDARDIZATION SOCIETY OF THE VALVE AND FITTINGS INDUSTRY (MSS)

MSS SP-25	(1998) Standard Marking System for Valves, Fittings, Flanges and Unions
MSS SP-58	(1993) Pipe Hangers and Supports - Materials, Design and Manufacture
MSS SP-69	(1996) Pipe Hangers and Supports - Selection and Application

NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)

NFPA 54	(1999) National Fuel Gas Code
NFPA 70	(1999) National Electrical Code

THE SOCIETY FOR PROTECTIVE COATINGS (SSPC)

SSPC SP 6/NACE 3	(1994) Commercial Blast Cleaning

UNDERWRITERS LABORATORIES (UL)

UL Gas&Oil Dir	(1999)Gas and Oil Equipment Directory

1.2 GENERAL REQUIREMENTS

1.2.1 Welding

Piping shall be welded in accordance with qualified procedures using performance qualified welders and welding operators. Procedures and welders shall be qualified in accordance with ASME BPV IX. Welding procedures qualified by others, and welders and welding operators qualified by another employer may be accepted as permitted by ASME B31.1. The Contracting Officer shall be notified at least 24 hours in advance of tests and the tests shall be performed at the work site if practicable. The Contracting Officer shall be furnished with a copy of qualified procedures and a list of names and identification symbols of qualified welders and welding operators. The welder or welding operator shall apply his assigned symbol near each weld he makes as a permanent record. Structural members shall be welded in accordance with Section 05090 WELDING, STRUCTURAL. Submit welder qualifications in accordance with 1.3 SUBMITTALS.

1.2.2 Standard Products

Materials and equipment shall be the standard products of a manufacturer regularly engaged in the manufacture of the products and shall essentially duplicate items that have been in satisfactory use for at least 2 years prior to bid opening. Asbestos or products containing asbestos shall not be used. Manufacturer's descriptive data and installation instructions shall be submitted for approval for compression-type mechanical joints used in joining dissimilar materials and for insulating joints. Valves, flanges and fittings shall be marked in accordance with MSS SP-25.

1.2.3 Verification of Dimensions

The Contractor shall become familiar with all details of the work, verify all dimensions in the field, and shall advise the Contracting Officer of any discrepancy before performing the work.

1.3 SUBMITTALS

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are for information only. When used, a designation following the "G" designation identifies the office that will review the submittal for the Government. The following shall be submitted in accordance with Section 01330 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Gas Piping System; G

Drawings showing location, size and all branches of pipeline; location of all required shutoff valves; and instructions necessary for the installation of connectors and supports.

SD-03 Product Data

Qualifications; G

Qualified procedures and a list of names and identification symbols of qualified welders and welding operators.

SD-06 Test Reports

Pressure Tests;

Test reports in booklet form tabulating test and measurements performed. The reports shall be dated after award of this contract, shall state the contractor's name and address, shall name the project and location, and shall list the specific requirements which are being certified.

PART 2 PRODUCTS

2.1 PIPE AND FITTINGS

2.1.1 Steel Pipe, Joints, and Fittings

Steel pipe shall conform to ASME B36.10M. Malleable-iron threaded fittings shall conform to ASME B16.3. Steel pipe flanges and flanged fittings including bolts, nuts, and bolt pattern shall be in accordance with ASME B16.5. Wrought steel buttwelding fittings shall conform to ASME B16.9. Socket welding and threaded forged steel fittings shall conform to ASME

B16.11.

2.1.2 Thermoplastic Pipe, Tubing, Joints, and Fittings

Thermoplastic pipe, tubing, joints and fittings shall conform to ASTM D 2513.

2.1.3 Sealants for Steel Pipe Threaded Joints

Joint sealing compound shall be listed in UL Gas&Oil Dir, Class 20 or less. Tetrafluoroethylene tape shall conform to UL Gas&Oil Dir.

2.1.4 Identification

Pipe flow markings and metal tags shall be provided as required.

2.1.5 Flange Gaskets

Gaskets shall be nonasbestos compressed material in accordance with ASME B16.21, 1/16 inch thickness, full face or self-centering flat ring type. The gaskets shall contain aramid fibers bonded with styrene butadiene rubber (SBR) or nitrile butadiene rubber (NBR) suitable for a maximum 600 degree F service. NBR binder shall be used for hydrocarbon service.

2.1.6 Pipe Threads

Pipe threads shall conform to ASME B1.20.1.

2.1.7 Escutcheons

Escutcheons shall be chromium-plated steel or chromium-plated brass, either one piece or split pattern, held in place by internal spring tension or set screw.

2.1.8 Gas Transition Fittings

Gas transition fittings shall be manufactured steel fittings approved for jointing metallic and thermoplastic or fiberglass pipe. Approved transition fittings are those that conform to AGA Manual requirements for transitions fittings.

2.1.9 Insulating Pipe Joints

2.1.9.1 Insulating Joint Material

Insulating joint material shall be provided between flanged or threaded metallic pipe systems where shown to control galvanic or electrical action.

2.1.9.2 Threaded Pipe Joints

Joints for threaded pipe shall be steel body nut type dielectric unions with insulating gaskets.

2.1.9.3 Flanged Pipe Joints

Joints for flanged pipe shall consist of full face sandwich-type flange insulating gasket of the dielectric type, insulating sleeves for flange bolts, and insulating washers for flange nuts.

2.1.10 Flexible Connectors

Flexible connectors for connecting gas utilization equipment to building gas piping shall conform to ANSI Z21.45. Flexible connectors for movable food service equipment shall conform to ANSI Z21.69.

2.2 VALVES

Valves shall be suitable for shutoff or isolation service and shall conform to the following:

2.2.1 Valves 2 Inches and Smaller

Valves 2 inches and smaller shall conform to ASME B16.33 and shall be of materials and manufacture compatible with system materials used.

2.2.2 Valves 2-1/2 Inches and Larger

Valves 2-1/2 inches and larger shall be carbon steel conforming to API Spec 6D, Class 150.

2.3 PIPE HANGERS AND SUPPORTS

Pipe hangers and supports shall conform to MSS SP-58 and MSS SP-69.

PART 3 EXECUTION

3.1 EXCAVATION AND BACKFILLING

Earthwork shall be as specified in Section 02316 EXCAVATION, TRENCHING AND BACKFILLING FOR UTILITIES SYSTEMS.

3.2 GAS PIPING SYSTEM

Gas piping system shall be from the point of delivery, defined as the outlet of the building regulator, to the connections to each gas utilization device.

3.2.1 Protection of Materials and Components

Pipe and tube openings shall be closed with caps or plugs during installation. Equipment shall be protected from dirt, water, and chemical or mechanical damage. At the completion of all work, the entire system shall be thoroughly cleaned.

3.2.2 Workmanship and Defects

Piping, tubing and fittings shall be clear and free of cutting burrs and defects in structure or threading and shall be thoroughly brushed and chip-and scale-blown. Defects in piping, tubing or fittings shall not be repaired. When defective piping, tubing, or fittings are located in a system, the defective material shall be replaced.

3.3 PROTECTIVE COVERING

3.3.1 Aboveground Metallic Piping Systems

3.3.1.1 Ferrous Surfaces

Shop primed surfaces shall be touched up with ferrous metal primer.

Surfaces that have not been shop primed shall be solvent cleaned. Surfaces that contain loose rust, loose mill scale and other foreign substances shall be commercial sand blasted conforming to SSPC SP 6/NACE 3 and primed with ferrous metal primer. Primed surface shall be finished with two coats of exterior oil paint.

3.4 INSTALLATION

Installation of the gas system shall be in conformance with the manufacturer's recommendations and applicable provisions of NFPA 54, AGA Manual, and as indicated. Pipe cutting shall be done without damage to the pipe. Unless otherwise authorized, cutting shall be done by an approved type of mechanical cutter. Wheel cutters shall be used where practicable. On steel pipe 6 inches and larger, an approved gas cutting and beveling machine may be used.

3.4.1 Metallic Piping Installation

Changes in direction of piping shall be made with fittings only; mitering or notching pipe to form elbows and tees or other similar type construction will not be permitted. Branch connection may be made with either tees or forged branch outlet fittings. Branch outlet fittings shall be forged, flared for improvement of flow where attached to the run, and reinforced against external strains.

3.4.2 Thermoplastic and Fiberglass Piping, Tubing, and Fittings

Thermoplastic and fiberglass piping, tubing, and fittings shall be installed underground only. Piping shall be buried a minimum of 18 inches below grade. The piping shall be installed to avoid excessive stresses due to thermal contraction. Thermoplastic and fiberglass piping shall only be allowed as indicated.

3.4.3 Connections Between Metallic and Plastic Piping

Connections shall be made only outside, underground, and with approved transition fittings.

3.4.4 Concealed Piping in Buildings

When installing piping which is to be concealed, unions, tubing fittings, running threads, right- and left-hand couplings, bushings, and swing joints made by combinations of fittings shall not be used.

3.4.4.1 Piping in Partitions

Concealed piping shall be located in hollow rather than solid partitions. Tubing passing through walls or partitions shall be protected against physical damage.

3.4.5 Aboveground Piping

Aboveground piping shall be run as straight as practicable along the alignment indicated and with a minimum of joints. Piping shall be separately supported. Exposed horizontal piping shall not be installed farther than 6 inches from nearest parallel wall in laundry areas where clothes hanging could be attempted.

3.4.6 Final Gas Connections

Unless otherwise specified, final connections shall be made with rigid metallic pipe and fittings. Flexible connectors may be used for final connections to gas utilization equipment. In addition to cautions listed in instructions required by ANSI standards for flexible connectors, insure that flexible connectors do not pass through equipment cabinet. Provide accessible gas shutoff valve and coupling for each gas equipment item.

3.5 PIPE JOINTS

Pipe joints shall be designed and installed to effectively sustain the longitudinal pull-out forces caused by contraction of the piping or superimposed loads.

3.5.1 Threaded Metallic Joints

Threaded joints in metallic pipe shall have tapered threads evenly cut and shall be made with UL approved graphite joint sealing compound for gas service or tetrafluoroethylene tape applied to the male threads only. Threaded joints up to 1-1/2 inches in diameter may be made with approved tetrafluoroethylene tape. Threaded joints up to 2 inches in diameter may be made with approved joint sealing compound. After cutting and before threading, pipe shall be reamed and burrs shall be removed. Caulking of threaded joints to stop or prevent leaks shall not be permitted.

3.5.2 Welded Metallic Joints

Beveling, alignment, heat treatment, and inspection of welds shall conform to ASME B31.2. Weld defects shall be removed and repairs made to the weld, or the weld joints shall be entirely removed and rewelded. After filler metal has been removed from its original package, it shall be protected or stored so that its characteristics or welding properties are not affected adversely. Electrodes that have been wetted or have lost any of their coating shall not be used.

3.5.3 Thermoplastic Joints

Jointing procedures shall conform to AGA Manual. Solvent cement or heat of fusion joints shall not be made between different kinds of plastics.

3.5.4 Joining Thermoplastic to Metallic Piping or Tubing

When compression type mechanical joints are used, the gasket material in the fittings shall be compatible with the plastic piping and with the gas in the system. An internal tubular rigid stiffener shall be used in conjunction with the fitting, and the stiffener shall be flush with end of the pipe or tubing and shall extend at least to the outside end of the compression fitting when installed. The stiffener shall be free of rough or sharp edges and shall not be a force fit in the plastic. A split tubular stiffener shall not be used.

3.6 PIPE SLEEVES

Pipes passing through concrete or masonry walls or concrete floors or roofs shall be provided with pipe sleeves fitted into place at the time of construction. Sleeves shall not be installed in structural members except where indicated or approved. All rectangular and square openings shall be as detailed. Each sleeve shall extend through its respective wall, floor or roof, and shall be cut flush with each surface, except in mechanical

room floors not located on grade where clamping flanges or riser pipe clamps are used. Sleeves in mechanical room floors above grade shall extend at least 4 inches above finish floor. Unless otherwise indicated, sleeves shall be large enough to provide a minimum clearance of 1/4 inch all around the pipe. Sleeves in bearing walls, waterproofing membrane floors, and wet areas shall be steel pipe. Sleeves in nonbearing walls, floors, or ceilings may be steel pipe, galvanized sheet metal with lock-type longitudinal seam, or moisture-resistant fiber or plastic. For penetrations of fire walls, fire partitions and floors which are not on grade, the annular space between the pipe and sleeve shall be sealed with firestopping material and sealant that meet the requirement of Section 07840 FIRESTOPPING.

3.7 PIPES PENETRATING WATERPROOFING MEMBRANES

Pipes penetrating waterproofing membranes shall be installed as specified in Section 15400 PLUMBING, GENERAL PURPOSE.

3.8 FIRE SEAL

Penetrations of fire rated partitions, walls and floors shall be in accordance with Section 07840 FIRESTOPPING.

3.9 ESCUTCHEONS

Escutcheons shall be provided for all finished surfaces where gas piping passes through floors, walls, or ceilings except in boiler, utility, or equipment rooms.

3.10 SPECIAL REQUIREMENTS

Drips, grading of the lines, freeze protection, and branch outlet locations shall be as shown and shall conform to the requirements of NFPA 54.

3.11 BUILDING STRUCTURE

Building structure shall not be weakened by the installation of any gas piping. Beams or joists shall not be cut or notched.

3.12 PIPING SYSTEM SUPPORTS

Gas piping systems in buildings shall be supported with pipe hooks, metal pipe straps, bands or hangers suitable for the size of piping or tubing. Gas piping system shall not be supported by other piping. Spacing of supports in gas piping and tubing installations shall conform to the requirements of NFPA 54. The selection and application of supports in gas piping and tubing installations shall conform to the requirements of MSS SP-69. In the support of multiple pipe runs on a common base member, a clip or clamp shall be used where each pipe crosses the base support member. Spacing of the base support members shall not exceed the hanger and support spacing required for any of the individual pipes in the multiple pipe run. The clips or clamps shall be rigidly connected to the common base member. A clearance of 1/8 inch shall be provided between the pipe and clip or clamp for all piping which may be subjected to thermal expansion.

3.13 ELECTRICAL BONDING AND GROUNDING

The gas piping system within the building shall be electrically continuous

and bonded to a grounding electrode as required by NFPA 70. Conventional flange joints allow sufficient current flow to satisfy this requirement.

3.14 SHUTOFF VALVE

Main gas shutoff valve controlling the gas piping system shall be easily accessible for operation and shall be installed as indicated, protected from physical damage, and marked with a metal tag to clearly identify the piping system controlled.

3.15 TESTING

Before any section of a gas piping system is put into service, it shall be carefully tested to assure that it is gastight. Prior to testing, the system shall be blown out, cleaned and cleared of all foreign material. Each joint shall be tested by means of an approved gas detector, soap and water, or an equivalent nonflammable solution. Testing shall be completed before any work is covered, enclosed, or concealed. All testing of piping systems shall be done with due regard for the safety of employees and the public during the test. Bulkheads, anchorage and bracing suitably designed to resist test pressures shall be installed if necessary. Oxygen shall not be used as a testing medium.

3.15.1 Pressure Tests

Before appliances are connected, piping systems shall be filled with air or an inert gas and shall withstand a minimum pressure of 3 pounds gauge for a period of not less than 10 minutes as specified in NFPA 54 without showing any drop in pressure. Oxygen shall not be used. Pressure shall be measured with a mercury manometer, slope gauge, or an equivalent device so calibrated as to be read in increments of not greater than 0.1 pound. The source of pressure shall be isolated before the pressure tests are made.

3.15.2 Test With Gas

Before turning gas under pressure into any piping, all openings from which gas can escape shall be closed. Immediately after turning on the gas, the piping system shall be checked for leakage by using a laboratory-certified gas meter, an appliance orifice, a manometer, or equivalent device. All testing shall conform to the requirements of NFPA 54. If leakage is recorded, the gas supply shall be shut off, the leak shall be repaired, and the tests repeated until all leaks have been stopped.

3.15.3 Purging

After testing is completed, and before connecting any appliances, all gas piping shall be fully purged. Piping shall not be purged into the combustion chamber of an appliance. The open end of piping systems being purged shall not discharge into confined spaces or areas where there are ignition sources unless the safety precautions recommended in NFPA 54 are followed.

3.15.4 Labor, Materials and Equipment

All labor, materials and equipment necessary for conducting the testing and purging shall be furnished by the Contractor.

3.16 FIELD PAINTING

Painting required for surfaces not otherwise specified, and finish painting of items only primed at the factory are specified in Section 09900 PAINTING, GENERAL.

3.17 PIPE COLOR CODE MARKING

Color code marking of piping shall be as specified in Section 09900 PAINTING, GENERAL.

-- End of Section --

SECTION 15400

PLUMBING, GENERAL PURPOSE
02/01

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.

AIR CONDITIONING AND REFRIGERATION INSTITUTE (ARI)

ARI 700	(1995; Apx C) Specifications for Fluorocarbon and Other Refrigerants
ARI 1010	(1994) Self-Contained, Mechanically Refrigerated Drinking-Water Coolers

AMERICAN NATIONAL STANDARDS INSTITUTE (ANSI)

ANSI Z21.10.1	(1998) Gas Water Heaters Vol. I, Water Heaters with Input Ratings of 75,000 Btu Per Hour or Less
ANSI Z21.10.3	(1998) Gas Water Heaters Vol. III, Storage Water Heaters with Input Ratings Above 75,000 Btu Per Hour, Circulating and Instantaneous Water Heaters
ANSI Z21.22	(1986; Z21.22a) Relief Valves and Automatic Gas Shutoff Devices for Hot Water Supply Systems
ANSI Z358.1	(1998) Emergency Eyewash and Shower Equipment

AMERICAN SOCIETY FOR TESTING AND MATERIALS (ASTM)

ASTM A 47/A 47M	(1999) Ferritic Malleable Iron Castings
ASTM A 53/A 53M	(1999b) Pipe, Steel, Black and Hot-Dipped, Zinc-Coated, Welded and Seamless
ASTM A 74	(1998) Cast Iron Soil Pipe and Fittings
ASTM A 105/A 105M	(1998) Carbon Steel Forgings for Piping Applications
ASTM A 183	(1983; R 1998) Carbon Steel Track Bolts and Nuts
ASTM A 193/A 193M	(1999a) Alloy-Steel and Stainless Steel Bolting Materials for High-Temperature Service

ASTM A 515/A 515M	(1989; R 1997) Pressure Vessel Plates, Carbon Steel, for Intermediate- and Higher-Temperature Service
ASTM A 516/A 516M	(1990; R 1996) Pressure Vessel Plates, Carbon Steel, for Moderate- and Lower-Temperature Service
ASTM A 536	(1984; R 1999el) Ductile Iron Castings
ASTM A 888	(1998el) Hubless Cast Iron Soil Pipe and Fittings for Sanitary and Storm Drain, Waste, and Vent Piping Applications
ASTM B 32	(1996) Solder Metal
ASTM B 42	(1998) Seamless Copper Pipe, Standard Sizes
ASTM B 43	(1998) Seamless Red Brass Pipe, Standard Sizes
ASTM B 88	(1999) Seamless Copper Water Tube
ASTM B 88M	(1999) Seamless Copper Water Tube (Metric)
ASTM B 306	(1999) Copper Drainage Tube (DWV)
ASTM B 370	(1998) Copper Sheet and Strip for Building Construction
ASTM B 584	(1998a) Copper Alloy Sand Castings for General Applications
ASTM B 813	(1993) Liquid and Paste Fluxes for Soldering Applications of Copper and Copper Alloy Tube
ASTM B 828	(1998) Making Capillary Joints by Soldering of Copper and Copper Alloy Tube and Fittings
ASTM C 564	(1997) Rubber Gaskets for Cast Iron Soil Pipe and Fittings
ASTM C 920	(1998) Elastomeric Joint Sealants
ASTM D 2000	(1999) Rubber Products in Automotive Applications
ASTM D 2235	(1996a) Solvent Cement for Acrylonitrile-Butadiene-Styrene (ABS) Plastic Pipe and Fittings
ASTM D 2564	(1996a) Solvent Cements for Poly(Vinyl Chloride) (PVC) Plastic Piping Systems
ASTM D 2661	(1997ael) Acrylonitrile-Butadiene-Styrene (ABS) Schedule 40 Plastic Drain, Waste,

	and Vent Pipe and Fittings
ASTM D 2665	(1998) Poly(Vinyl Chloride) (PVC) Plastic Drain, Waste, and Vent Pipe and Fittings
ASTM D 2822	(1991; R 1997el) Asphalt Roof Cement
ASTM D 2855	(1996) Making Solvent-Cemented Joints with Poly(Vinyl Chloride) (PVC) Pipe and Fittings
ASTM D 3138	(1995) Solvent Cements for Transition Joints Between Acrylonitrile-Butadiene-Styrene (ABS) and Poly(Vinyl Chloride) (PVC) Non-Pressure Piping Components
ASTM D 3139	(1998) Joints for Plastic Pressure Pipes Using Flexible Elastomeric Seals
ASTM D 3212	(1996a) Joints for Drain and Sewer Plastic Pipes Using Flexible Elastomeric Seals
ASTM D 3308	(1997) PTFE Resin Skived Tape
ASTM D 3311	(1994) Drain, Waste, and Vent (DWV) Plastic Fittings Patterns
ASTM E 1	(1998) ASTM Thermometers
ASTM F 409	(1999a) Thermoplastic Accessible and Replaceable Plastic Tube and Tubular Fittings
ASTM F 477	(1999) Elastomeric Seals (Gaskets) for Joining Plastic Pipe
ASTM F 628	(1999el) Acrylonitrile-Butadiene-Styrene (ABS) Schedule 40 Plastic Drain, Waste, and Vent Pipe with a Cellular Core
ASTM F 891	(1998el) Coextruded Poly(Vinyl Chloride) (PVC) Plastic Pipe with a Cellular Core
ASTM F 1760	(1997) Coextruded Poly(Vinyl Chloride) (PVC) Non-Pressure Plastic Pipe Having Reprocessed-Recycled Content

AMERICAN SOCIETY OF HEATING, REFRIGERATING AND AIR-CONDITIONING ENGINEERS (ASHRAE)

ASHRAE 34	(1997) Number Designation and Safety Classification of Refrigerants
ASHRAE 90.1	(1989; 90.1b; 90.1c; 90.1d; 90.1e; 90.1g; 90.1i; 90.1l-1995; 90.1m-1995; 90.1n-1997) Energy Efficient Design of New Buildings Except Low-Rise Residential Buildings

ASME INTERNATIONAL (ASME)

ASME A112.1.2	(1991; R 1998) Air Gaps in Plumbing Systems
ASME A112.6.1M	(1997) Supports for Off-the-Floor Plumbing Fixtures for Public Use
ASME A112.14.1	(1975; R 1998) Backwater Valves
ASME A112.19.2M	(1998) Vitreous China Plumbing Fixtures
ASME A112.19.3M	(1987; R 1996) Stainless Steel Plumbing Fixtures (Designed for Residential Use)
ASME A112.21.1M	(1991; R 1998) Floor Drains
ASME A112.36.2M	(1991; R 1998) Cleanouts
ASME B1.20.1	(1983; R 1992) Pipe Threads, General Purpose (Inch)
ASME B16.3	(1998) Malleable Iron Threaded Fittings
ASME B16.5	(1996; B16.5a) Pipe Flanges and Flanged Fittings NPS 1/2 thru NPS 24
ASME B16.15	(1985; R 1994) Cast Bronze Threaded Fittings Classes 125 and 250
ASME B16.18	(1984; R 1994) Cast Copper Alloy Solder Joint Pressure Fittings
ASME B16.21	(1992) Nonmetallic Flat Gaskets for Pipe Flanges
ASME B16.22	(1995; B16.22a1998) Wrought Copper and Copper Alloy Solder Joint Pressure Fittings
ASME B16.23	(1992; Errata Jan 1994) Cast Copper Alloy Solder Joint Drainage Fittings - DWV
ASME B16.24	(1991; R 1998) Cast Copper Alloy Pipe Flanges, Class 150, 300, 400, 600, 900, 1500, and 2500, and Flanged Fittings, Class 150 and 300
ASME B16.29	(1994) Wrought Copper and Wrought Copper Alloy Solder Joint Drainage Fittings - DWV
ASME B16.34	(1997) Valves - Flanged, Threaded, and Welding End
ASME B16.39	(1998) Malleable Iron Threaded Pipe Unions Classes 150, 250, and 300
ASME B31.1	(1998) Power Piping
ASME B31.5	(1992; B31.5a1994) Refrigeration Piping

ASME B40.1	(1991) Gauges - Pressure Indicating Dial Type - Elastic Element
ASME BPV IX	(1998) Boiler and Pressure Vessel Code; Section IX, Welding and Brazing Qualifications
ASME CSD-1	(1998) Controls and Safety Devices for Automatically Fired Boilers

AMERICAN SOCIETY OF SANITARY ENGINEERING (ASSE)

ASSE 1001	(1990) Pipe Applied Atmospheric Type Vacuum Breakers
ASSE 1003	(1995) Water Pressure Reducing Valves for Domestic Water Supply Systems
ASSE 1005	(1986) Water Heater Drain Valves - 3/4-Inch Iron Pipe Size
ASSE 1010	(1988) Pipe Applied Atmospheric Type Vacuum Breakers
ASSE 1011	(1995) Hose Connection Vacuum Breakers
ASSE 1012	(1995) Backflow Preventers with Intermediate Atmospheric Vent
ASSE 1013	(1993) Reduced Pressure Principle Backflow Preventers
ASSE 1018	(1986) Trap Seal Primer Valves Water Supply Fed
ASSE 1020	(1998) Pressure Vacuum Breaker Assembly (Recommended for Outdoor Usage)
ASSE 1037	(1990; Rev thru Mar 1990) Pressurized Flushing Devices (Flushometers) for Plumbing Fixtures

AMERICAN WATER WORKS ASSOCIATION (AWWA)

AWWA EWW	(1999) Standard Methods for the Examination of Water and Wastewater
AWWA B300	(1999) Hypochlorites
AWWA B301	(1992; Addenda B301a - 1999) Liquid Chlorine
AWWA C105	(1993) Polyethylene Encasement for Ductile-Iron Pipe Systems
AWWA C203	(1997; addenda C203a - 1999) Coal-Tar Protective Coatings and Linings for Steel Water Pipelines - Enamel and Tape - Hot-Applied

AWWA C606	(1997) Grooved and Shouldered Joints
AWWA M20	(1973) Manual: Water Chlorination Principles and Practices

AMERICAN WELDING SOCIETY (AWS)

AWS A5.8	(1992) Filler Metals for Brazing and Braze Welding
AWS B2.2	(1991) Brazing Procedure and Performance Qualification

CAST IRON SOIL PIPE INSTITUTE (CISPI)

CISPI 301	(1997) Hubless Cast Iron Soil Pipe and Fittings for Sanitary and Storm Drain, Waste, and Vent Piping Applications
CISPI 310	(1997) Coupling for Use in Connection with Hubless Cast Iron Soil Pipe and Fittings for Sanitary and Storm Drain, Waste, and Vent Piping Applications
CISPI HSN-85	(1985) Neoprene Rubber Gaskets for Hub and Spigot Cast Iron Soil Pipe and Fittings

CODE OF FEDERAL REGULATIONS (CFR)

10 CFR 430	Energy Conservation Program for Consumer Products
PL 93-523	(1974; Amended 1986) Safe Drinking Water Act

COPPER DEVELOPMENT ASSOCIATION (CDA)

CDA Tube Handbook	(1995) Copper Tube Handbook

FOUNDATION FOR CROSS-CONNECTION CONTROL AND HYDRAULIC RESEARCH (FCCCHR)

FCCCHR-01	(1993) Manual of Cross-Connection Control

HYDRAULIC INSTITUTE (HI)

HI 1.1-1.5	(1994) Centrifugal Pumps

INTERNATIONAL ASSOCIATION OF PLUMBING AND MECHANICAL OFFICIALS (IAPMO)

IAPMO Z124.5	(1997) Plastic Toilet (Water Closets) Seats

INTERNATIONAL CODE COUNCIL (ICC)

CABO A117.1	(1998) Accessible and Usable Buildings and Facilities

ICC Plumbing Code	(2000) International Plumbing Code (IPC)

MANUFACTURERS STANDARDIZATION SOCIETY OF THE VALVE AND FITTINGS INDUSTRY (MSS)

MSS SP-25	(1998) Standard Marking System for Valves, Fittings, Flanges and Unions
MSS SP-44	(1996) Steel Pipeline Flanges
MSS SP-58	(1993) Pipe Hangers and Supports - Materials, Design and Manufacture
MSS SP-67	(1995) Butterfly Valves
MSS SP-69	(1996) Pipe Hangers and Supports - Selection and Application
MSS SP-70	(1998) Cast Iron Gate Valves, Flanged and Threaded Ends
MSS SP-71	(1997) Cast Iron Swing Check Valves, Flanges and Threaded Ends
MSS SP-72	(1999) Ball Valves with Flanged or Butt-Welding Ends for General Service
MSS SP-73	(1991; R 1996) Brazing Joints for Copper and Copper Alloy Pressure Fittings
MSS SP-78	(1998) Cast Iron Plug Valves, Flanged and Threaded Ends
MSS SP-80	(1997) Bronze Gate, Globe, Angle and Check Valves
MSS SP-83	(1995) Class 3000 Steel Pipe Unions Socket-Welding and Threaded
MSS SP-85	(1994) Cast Iron Globe & Angle Valves, Flanged and Threaded Ends
MSS SP-110	(1996) Ball Valves Threaded, Socket-Welding, Solder Joint, Grooved and Flared Ends

PLUMBING-HEATING-COOLING CONTRACTORS NATIONAL ASSOCIATION (NAPHCC)

NAPHCC Plumbing Code	Plumbing Code

NATIONAL ELECTRICAL MANUFACTURERS ASSOCIATION (NEMA)

NEMA 250	(1997) Enclosures for Electrical Equipment (1000 Volts Maximum)

NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)

NFPA 54	(1999) National Fuel Gas Code

NFPA 90A	(1999) Installation of Air Conditioning and Ventilating Systems

NSF INTERNATIONAL (NSF)

NSF 14	(1999) Plastics Piping Components and Related Materials
NSF 61	(1999) Drinking Water System Components - Health Effects (Sections 1-9)

PLASTIC PIPE AND FITTINGS ASSOCIATION (PPFA)

PPFA-01	(1999) Plastic Pipe in Fire Resistive Construction

PLUMBING AND DRAINAGE INSTITUTE (PDI)

PDI WH 201	(1992) Water Hammer Arresters

SOCIETY OF AUTOMOTIVE ENGINEERS INTERNATIONAL (SAE)

SAE J 1508	(1997) Hose Clamps

UNDERWRITERS LABORATORIES (UL)

UL 430	(1994; Rev thru Nov 1996) Waste Disposers

1.2 STANDARD PRODUCTS

Specified materials and equipment shall be standard products of a manufacturer regularly engaged in the manufacture of such products. Specified equipment shall essentially duplicate equipment that has performed satisfactorily at least two years prior to bid opening.

1.3 ELECTRICAL WORK

Motors, motor controllers and motor efficiencies shall conform to the requirements of Section 16415 ELECTRICAL WORK, INTERIOR. Electrical motor-driven equipment specified herein shall be provided complete with motors. Equipment shall be rated at 60 Hz, single phase, ac unless otherwise indicated. Where a motor controller is not provided in a motor-control center on the electrical drawings, a motor controller shall be as indicated. Motor controllers shall be provided complete with properly sized thermal-overload protection in each ungrounded conductor, auxiliary contact, and other equipment, at the specified capacity, and including an allowable service factor.

1.4 SUBMITTALS

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are for information only. When used, a designation following the "G" designation identifies the office that will review the submittal for the Government. The following shall be submitted in accordance with Section 01330 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Plumbing System; G.

Detail drawings consisting of illustrations, schedules, performance charts, instructions, brochures, diagrams, and other information to illustrate the requirements and operations of each system. Detail drawings for the complete plumbing system including piping layouts and locations of connections; dimensions for roughing-in, foundation, and support points; schematic diagrams and wiring diagrams or connection and interconnection diagrams. Detail drawings shall indicate clearances required for maintenance and operation. Where piping and equipment are to be supported other than as indicated, details shall include loadings and proposed support methods. Mechanical drawing plans, elevations, views, and details, shall be drawn to scale.

SD-03 Product Data

Welding; G

A copy of qualified procedures and a list of names and identification symbols of qualified welders and welding operators.

Plumbing Fixture Schedule; G.

Catalog cuts of specified plumbing fixtures, valves, and related piping system and system location where installed.

Vibration-Absorbing Features; G

Details of vibration-absorbing features, including arrangement, foundation plan, dimensions and specifications.

Plumbing System; G

Diagrams, instructions, and other sheets proposed for posting. Manufacturer's recommendations for the installation of bell and spigot and hubless joints for cast iron soil pipe.

SD-06 Test Reports

Tests, Flushing and Disinfection; G

Test reports in booklet form showing all field tests performed to adjust each component and all field tests performed to prove compliance with the specified performance criteria, completion and testing of the installed system. Each test report shall indicate the final position of controls.

Backflow Prevention Assembly Tests; G

Certification of proper operation shall be as accomplished in accordance with state regulations by an individual certified by the state to perform such tests. If no state requirement exists, the Contractor shall have the manufacturer's representative test the device, to ensure the unit is properly installed and performing as intended. The Contractor shall provide written documentation of the tests performed and signed by the individual performing the tests.

SD-07 Certificates

Materials and Equipment;

Where materials or equipment are specified to comply with requirements of AGA, ASME, or NSF proof of such compliance shall be included. The label or listing of the specified agency will be acceptable evidence. In lieu of the label or listing, a written certificate may be submitted from an approved, nationally recognized testing organization equipped to perform such services, stating that the items have been tested and conform to the requirements and testing methods of the specified agency. Where equipment is specified to conform to requirements of the ASME Boiler and Pressure Vessel Code, the design, fabrication, and installation shall conform to the code.

Bolts;

Written certification by the bolt manufacturer that the bolts furnished comply with the specified requirements. The certification shall include illustrations of product-required markings, the date of manufacture, and the number of each type of bolt to be furnished based on this certification.

SD-10 Operation and Maintenance Data

Operation and maintenance data shall be provided for all equipment, components and items of work specified herein where standard data is routinely and commercially available by the manufacturer. Submit in accordance with Section 01781 OPERATION AND MAINTENANCE DATA.

1.5 PERFORMANCE REQUIREMENTS

1.5.1 Welding

Piping shall be welded in accordance with qualified procedures using performance-qualified welders and welding operators. Procedures and welders shall be qualified in accordance with ASME BPV IX. Welding procedures qualified by others, and welders and welding operators qualified by another employer, may be accepted as permitted by ASME B31.1. The Contracting Officer shall be notified 24 hours in advance of tests, and the tests shall be performed at the work site if practicable. Welders or welding operators shall apply their assigned symbols near each weld they make as a permanent record. Structural members shall be welded in accordance with Section 05090 WELDING, STRUCTURAL.

1.5.2 Cathodic Protection and Pipe Joint Bonding

Cathodic protection and pipe joint bonding systems shall be in accordance with Section 13110 CATHODIC PROTECTION SYSTEM (SACRIFICIAL ANODE).

1.6 REGULATORY REQUIREMENTS

Plumbing work shall be in accordance with ICC Plumbing Code.

1.7 PROJECT/SITE CONDITIONS

The Contractor shall become familiar with details of the work, verify

dimensions in the field, and advise the Contracting Officer of any discrepancy before performing any work.

PART 2 PRODUCTS

2.1 MATERIALS

Materials and equipment specified to comply with requirements of AGA, ASME, or NSF shall be provided with proof of such compliance. Materials for various services shall be in accordance with TABLES I and II. Pipe schedules shall be selected based on service requirements. Pipe fittings shall be compatible with the applicable pipe materials. Plastic pipe, fittings, and solvent cement shall meet NSF 14 and shall be NSF listed for the service intended. Plastic pipe, fittings, and solvent cement used for potable hot and cold water service shall bear the NSF seal "NSF-PW." Pipe threads (except dry seal) shall conform to ASME B1.20.1. Grooved pipe couplings and fittings shall be from the same manufacturer. Material or equipment containing lead shall not be used in any potable water system. In line devices such as water meters, building valves, check valves, meter stops, valves, fittings and back flow preventers shall comply with PL 93-523 and NSF 61, Section 8. End point devices such as drinking water fountains, lavatory faucets, kitchen and bar faucets, residential ice makers, supply stops and end point control valves used to dispense water for drinking must meet the requirements of NSF 61, Section 9. Hubless cast-iron soil pipe shall not be installed underground, under concrete floor slabs, or in crawl spaces below kitchen floors. Plastic pipe shall not be installed in air plenums. Plastic pipe shall not be installed in a pressure piping system in buildings greater than three stories including any basement levels.

2.1.1 Pipe Joint Materials

Grooved pipe and hubless cast-iron soil pipe shall not be used under ground. Joints and gasket materials shall conform to the following:

a. Coupling for Cast-Iron Pipe: for hub and spigot type ASTM A 74, AWWA C606. For hubless type: CISPI 310

b. Coupling for Steel Pipe: AWWA C606.

c. Couplings for Grooved Pipe: Copper ASTM A 536.

d. Flange Gaskets: Gaskets shall be made of non-asbestos material in accordance with ASME B16.21. Gaskets shall be flat, 1/16 inch thick, and contain Aramid fibers bonded with Styrene Butadiene Rubber (SBR) or Nitro Butadiene Rubber (NBR). Gaskets shall be the full face or self centering flat ring type. Gaskets used for hydrocarbon service shall be bonded with NBR.

e. Neoprene Gaskets for Hub and Cast-Iron Pipe and Fittings: CISPI HSN-85.

f. Brazing Material: Brazing material shall conform to AWS A5.8, BCuP-5.

g. Brazing Flux: Flux shall be in paste or liquid form appropriate for use with brazing material. Flux shall be as follows: lead-free; have a 100 percent flushable residue; contain slightly acidic reagents; contain potassium borides; and contain fluorides.

h. Solder Material: Solder metal shall conform to ASTM B 32.

i. Solder Flux: Flux shall be liquid form, non-corrosive, and conform to ASTM B 813, Standard Test 1.

j. PTFE Tape: PTFE Tape, for use with Threaded Metal or Plastic Pipe, ASTM D 3308.

k. Rubber Gaskets for Cast-Iron Soil-Pipe and Fittings (hub and spigot type and hubless type): ASTM C 564.

l. Rubber Gaskets for Grooved Pipe: ASTM D 2000, maximum temperature 230 degrees F.

m. Flexible Elastomeric Seals: ASTM D 3139, ASTM D 3212 or ASTM F 477.

n. Bolts and Nuts for Grooved Pipe Couplings: Heat-treated carbon steel, ASTM A 183.

o. Solvent Cement for Transition Joints between ABS and PVC Nonpressure Piping Components: ASTM D 3138.

p. Plastic Solvent Cement for ABS Plastic Pipe: ASTM D 2235.

q. Plastic Solvent Cement for PVC Plastic Pipe: ASTM D 2564 and ASTM D 2855.

r. Flanged fittings including flanges, bolts, nuts, bolt patterns, etc., shall be in accordance with ASME B16.5 class 150 and shall have the manufacturer's trademark affixed in accordance with MSS SP-25. Flange material shall conform to ASTM A 105/A 105M. Blind flange material shall conform to ASTM A 516/A 516M cold service and ASTM A 515/A 515M for hot service. Bolts shall be high strength or intermediate strength with material conforming to ASTM A 193/A 193M.

2.1.2 Miscellaneous Materials

Miscellaneous materials shall conform to the following:

a. Water Hammer Arrester: PDI WH 201.

b. Copper, Sheet and Strip for Building Construction: ASTM B 370.

c. Asphalt Roof Cement: ASTM D 2822.

d. Hose Clamps: SAE J 1508.

e. Supports for Off-The-Floor Plumbing Fixtures: ASME A112.6.1M.

f. Metallic Cleanouts: ASME A112.36.2M.

g. Plumbing Fixture Setting Compound: A preformed flexible ring seal molded from hydrocarbon wax material. The seal material shall be nonvolatile nonasphaltic and contain germicide and provide watertight, gastight, odorproof and verminproof properties.

h. Coal-Tar Protective Coatings and Linings for Steel Water

Pipelines: AWWA C203.

i. Hypochlorites: AWWA B300.

j. Liquid Chlorine: AWWA B301.

k. Polyethylene Encasement for Ductile-Iron Piping: AWWA C105.

l. Gauges - Pressure and Vacuum Indicating Dial Type - Elastic Element: ASME B40.1.

m. Thermometers: ASTM E 1.

2.1.3 Pipe Insulation Material

Insulation shall be as specified in Section 15080 THERMAL INSULATION FOR MECHANICAL SYSTEMS.

2.2 PIPE HANGERS, INSERTS, AND SUPPORTS

Pipe hangers, inserts, and supports shall conform to MSS SP-58 and MSS SP-69.

2.3 VALVES

Valves shall be provided on supplies to equipment and fixtures. Valves 2-1/2 inches and smaller shall be bronze with threaded bodies for pipe and solder-type connections for tubing. Valves 3 inches and larger shall have flanged iron bodies and bronze trim. Pressure ratings shall be based upon the application. Grooved end valves may be provided if the manufacturer certifies that the valves meet the performance requirements of applicable MSS standard. Valves shall conform to the following standards:

Description	Standard
Butterfly Valves	MSS SP-67
Cast-Iron Gate Valves, Flanged and Threaded Ends	MSS SP-70
Cast-Iron Swing Check Valves, Flanged and Threaded Ends	MSS SP-71
Ball Valves with Flanged Butt-Welding Ends for General Service	MSS SP-72
Ball Valves Threaded, Socket-Welding, Solder Joint, Grooved and Flared Ends	MSS SP-110
Cast-Iron Plug Valves, Flanged and Threaded Ends	MSS SP-78
Bronze Gate, Globe, Angle, and Check Valves	MSS SP-80
Steel Valves, Socket Welding and Threaded Ends	ASME B16.34
Cast-Iron Globe and Angle Valves, Flanged and Threaded Ends	MSS SP-85
Backwater Valves	ASME A112.14.1

Description	Standard
Vacuum Relief Valves	ANSI Z21.22
Water Pressure Reducing Valves	ASSE 1003
Water Heater Drain Valves	ASSE 1005
Trap Seal Primer Valves	ASSE 1018
Temperature and Pressure Relief Valves for Hot Water Supply Systems	ANSI Z21.22
Temperature and Pressure Relief Valves for Automatically Fired Hot Water Boilers	ASME CSD-1 Safety Code No., Part CW, Article 5

2.3.1 Backwater Valves

Backwater valves shall be either separate from the floor drain or a combination floor drain, P-trap, and backwater valve, as shown. Valves shall have cast-iron bodies with cleanouts large enough to permit removal of interior parts. Valves shall be of the flap type, hinged or pivoted, with revolving disks. Hinge pivots, disks, and seats shall be nonferrous metal. Disks shall be slightly open in a no-flow no-backwater condition. Cleanouts shall extend to finished floor and be fitted with threaded countersunk plugs.

2.3.2 Hose Bibbs

Hose bibbs with vacuum-breaker backflow preventer shall be brass with 3/4 inch male inlet threads, hexagon shoulder, and 3/4 inch hose connection. Faucet handle shall be securely attached to stem.

2.3.3 Wall Hydrants

Wall hydrants with vacuum-breaker backflow preventer shall have a nickel-brass or nickel-bronze wall plate or flange with nozzle and detachable key handle. A brass or bronze operating rod shall be provided within a galvanized iron casing of sufficient length to extend through the wall so that the valve is inside the building, and the portion of the hydrant between the outlet and valve is self-draining. A brass or bronze valve with coupling and union elbow having metal-to-metal seat shall be provided. Valve rod and seat washer shall be removable through the face of the hydrant. The hydrant shall have 3/4 inch exposed hose thread on spout and 3/4 inch male pipe thread on inlet.

2.3.4 Relief Valves

Water heaters and hot water storage tanks shall have a combination pressure and temperature (P&T) relief valve. The pressure relief element of a P&T relief valve shall have adequate capacity to prevent excessive pressure buildup in the system when the system is operating at the maximum rate of heat input. The temperature element of a P&T relief valve shall have a relieving capacity which is at least equal to the total input of the heaters when operating at their maximum capacity. Relief valves shall be rated according to ANSI Z21.22. Relief valves for systems where the

maximum rate of heat input is less than 200,000 Btuh shall have 3/4 inch minimum inlets, and 3/4 inch outlets. Relief valves for systems where the maximum rate of heat input is greater than 200,000 Btuh shall have 1 inch minimum inlets, and 1 inch outlets. The discharge pipe from the relief valve shall be the size of the valve outlet.

2.3.5 Thermostatic Mixing Valves

Mixing valves, thermostatic type, pressure-balanced or combination thermostatic and pressure-balanced shall be line size and shall be constructed with rough or finish bodies either with or without plating. Each valve shall be constructed to control the mixing of hot and cold water and to deliver water at a desired temperature regardless of pressure or input temperature changes. The control element shall be of an approved type. The body shall be of heavy cast bronze, and interior parts shall be brass, bronze, corrosion-resisting steel or copper. The valve shall be equipped with necessary stops, check valves, unions, and sediment strainers on the inlets. Mixing valves shall maintain water temperature within 5 degrees F of any setting.

2.3.6 Mechanical Trap Primer Valves

ASSE 1018, water-supply-fed type, with 125-psig minimum working pressure. Bronze body with atmospheric-vented drain chamber. Inlet connection shall be 1/2-inch threaded, union, or solder joint. Gravity drain outlet connection shall be 1/2-inch threaded or solder joint, with distribution chamber as required to feed up to four drains from one trap primer valve.

2.3.7 Electronic Trap Primer Valve

Factory-fabricated, automatic-operation assembly for wall mounting. Piping shall be 3/8-inch, ASTM B 88, Type L copper water tubing inlet and manifold with number of 1/2-inch outlets as indicated. Cabinet shall be steel box with stainless-steel cover. Electric controls shall be 24-hour timer, solenoid valve, and manual switch for 120-volt power supply. Provide assembly with ASSE 1010 water hammer arrester and ASSE 1001 vacuum breaker.

2.4 FIXTURES

Fixtures shall be water conservation type, in accordance with ICC Plumbing Code. Fixtures for use by the physically handicapped shall be in accordance with CABO A117.1. Vitreous china, nonabsorbent, hard-burned, and vitrified throughout the body shall be provided. Porcelain enameled ware shall have specially selected, clear white, acid-resisting enamel coating evenly applied on surfaces. No fixture will be accepted that shows cracks, crazes, blisters, thin spots, or other flaws. Fixtures shall be equipped with appurtenances such as traps, faucets, stop valves, and drain fittings. Each fixture and piece of equipment requiring connections to the drainage system, except grease interceptors, shall be equipped with a trap. Brass expansion or toggle bolts capped with acorn nuts shall be provided for supports, and polished chromium-plated pipe, valves, and fittings shall be provided where exposed to view. Fixtures with the supply discharge below the rim shall be equipped with backflow preventers. Internal parts of flush and/or flushometer valves, shower mixing valves, shower head face plates, pop-up stoppers of lavatory waste drains, and pop-up stoppers and overflow tees and shoes of bathtub waste drains may contain acetal resin, fluorocarbon, nylon, acrylonitrile-butadiene-styrene (ABS) or other plastic material, if the material has provided satisfactory service under actual commercial or industrial operating conditions for not less than 2 years.

Plastic in contact with hot water shall be suitable for 180 degrees F water temperature. Plumbing fixtures shall be as indicated in paragraph PLUMBING FIXTURE SCHEDULE.

2.4.1 Lavatories

Enameled cast-iron lavatories shall be provided with two cast-iron or steel brackets secured to the underside of the apron and drilled for bolting to the wall in a manner similar to the hanger plate. Exposed brackets shall be porcelain enameled. Vitreous china lavatories shall be provided with two integral molded lugs on the back-underside of the fixture and drilled for bolting to the wall in a manner similar to the hanger plate.

2.4.2 Automatic Flushing System

Flushing system shall consist of solenoid-activated flush valve with electrical-operated light beam sensor and pushbutton to energize solenoid. Flushing devices shall be provided as described in paragraph FIXTURES AND FIXTURE TRIMMINGS.

2.5 BACKFLOW PREVENTERS

Backflow preventers shall be approved and listed by the Foundation For Cross-Connection Control & Hydraulic Research. Reduced pressure principle assemblies, double check valve assemblies, atmospheric (nonpressure) type vacuum breakers, and pressure type vacuum breakers shall be tested, approved, and listed in accordance with FCCCHR-01. Backflow preventers with intermediate atmospheric vent shall conform to ASSE 1012. Reduced pressure principle backflow preventers shall conform to ASSE 1013. Hose connection vacuum breakers shall conform to ASSE 1011. Pipe applied atmospheric type vacuum breakers shall conform to ASSE 1001. Pressure vacuum breaker assembly shall conform to ASSE 1020. Air gaps in plumbing systems shall conform to ASME A112.1.2.

2.6 DRAINS

2.6.1 Floor and Shower Drains (SD and FD-A)

Floor and shower drains shall consist of a galvanized body, integral seepage pan, and adjustable perforated or slotted chromium-plated bronze, nickel-bronze, or nickel-brass strainer, consisting of grate and threaded collar. Shower drain strainer shall be square. Floor drains shall be cast iron except where metallic waterproofing membrane is installed. Drains shall be of double drainage pattern for embedding in the floor construction. The seepage pan shall have weep holes or channels for drainage to the drainpipe. The strainer shall be adjustable to floor thickness. A clamping device for attaching flashing or waterproofing membrane to the seepage pan without damaging the flashing or waterproofing membrane shall be provided when required. Drains shall be provided with threaded connection. Between the drain outlet and waste pipe, a neoprene rubber gasket conforming to ASTM C 564 may be installed, provided that the drain is specifically designed for the rubber gasket compression type joint. Floor and shower drains shall conform to ASME A112.21.1M.

2.6.2 Area Drains (FD-B)

Area drains shall be plain pattern with polished stainless steel perforated or slotted grate and bottom outlet. The drain shall be circular or square with a 12 inch nominal overall width or diameter and 10 inch nominal

overall depth. Drains shall be cast iron with manufacturer's standard coating, with tractor grate, medium duty. Grate shall be easily lifted out for cleaning. Outlet shall be suitable for inside caulked connection to drain pipe. Drains shall conform to ASME A112.21.1M.

2.6.3 Floor Sinks (FD-C)

Floor sinks shall be square, with 12 inch nominal overall width 10 inch nominal overall depth. Floor sink shall have an acid-resistant enamel interior finish with cast-iron body, aluminum sediment bucket, and perforated grate of cast iron in industrial areas and stainless steel in finished areas. The outlet pipe size shall be as indicated or of the same size as the connecting pipe.

2.6.4 Boiler Room Drains (FD-D)

Boiler room drains shall have combined drain and trap, hinged grate, removable bucket, and threaded brass cleanout with brass backwater valve. The removable galvanized cast-iron sediment bucket shall have rounded corners to eliminate fouling and shall be equipped with hand grips. Drain shall have a minimum water seal of 4 inches. The grate area shall be not less than 100 square inches.

2.6.5 Sight Drains (FD-E)

Sight drains shall consist of body, integral seepage pan, and adjustable strainer with perforated or slotted grate and funnel extension. The strainer shall have a threaded collar to permit adjustment to floor thickness. Drains shall be of double drainage pattern suitable for embedding in the floor construction. A clamping device for attaching flashing or waterproofing membrane to the seepage pan without damaging the flashing or membrane shall be provided for other than concrete construction. Drains shall have a galvanized heavy cast-iron body and seepage pan and chromium-plated bronze, nickel-bronze, or nickel-brass strainer and funnel combination. Drains shall be provided with threaded connection and with a separate cast-iron "P" trap, unless otherwise indicated. Drains shall be circular, unless otherwise indicated. The funnel shall be securely mounted over an opening in the center of the strainer. Minimum dimensions shall be as follows:

Area of strainer and collar	36 square inches
Height of funnel	3-3/4 inches
Diameter of lower portion of funnel	2 inches
Diameter of upper portion of funnel	4 inches

2.7 TRAPS

Unless otherwise specified, traps shall be plastic per ASTM F 409 or copper-alloy adjustable tube type with slip joint inlet and swivel. Traps shall be without a cleanout. Tubes shall be copper alloy with walls not less than 0.032 inch thick within commercial tolerances, except on the outside of bends where the thickness may be reduced slightly in manufacture by usual commercial methods. Inlets shall have rubber washer and copper alloy nuts for slip joints above the discharge level. Swivel joints shall

be below the discharge level and shall be of metal-to-metal or metal-to-plastic type as required for the application. Nuts shall have flats for wrench grip. Outlets shall have internal pipe thread, except that when required for the application, the outlets shall have sockets for solder-joint connections. The depth of the water seal shall be not less than 2 inches. The interior diameter shall be not more than 1/8 inch over or under the nominal size, and interior surfaces shall be reasonably smooth throughout. A copper alloy "P" trap assembly consisting of an adjustable "P" trap and threaded trap wall nipple with cast brass wall flange shall be provided for lavatories. The assembly shall be a standard manufactured unit and may have a rubber-gasketed swivel joint.

2.8 WATER HEATERS

Water heater types and capacities shall be as indicated. Each water heater shall have replaceable anodes. Each gas-fired water heater shall have controls with an adjustable range that includes 120 to 180 degrees F. Hot water systems utilizing recirculation systems shall be tied into building off-hour controls. The thermal efficiencies and standby heat losses shall conform to TABLE III for each type of water heater specified. Plastic materials polyetherimide (PEI) and polyethersulfone (PES) are forbidden to be used for vent piping of combustion gases.

2.8.1 Commercial, Storage, Gas Water Heaters

Water heater shall be direct-vent design with an automatic blower-powered, two-pipe air intake and exhaust system communicating directly with the outside of the building. The blower shall have safety controls that will not allow the operation of the pilot and main burners unless the blower is in operation. Unit shall have a combustion air passage that is internal to the outer jacket of the water heater other than the intake and exhaust connections at the top of the water heater.

Water heater shall be complete with control system, and shall have ASME rated combination pressure and temperature valve. Heaters shall conform to ANSI Z21.10.1 when input is 75,000 Btu per hour or less or ANSI Z21.10.3 when input is greater than 75,000 Btu per hour. Storage tank shall be manufactured from non-ASME-code steel with 150-psig working pressure. Interior lining shall comply with NSF 61, barrier materials for potable water tank linings. Insulation shall comply with ASHRAE 90.1. Jacket shall be steel, with enamel finish.

2.9 PUMPS

2.9.1 Circulating Pumps

Domestic hot water circulating pumps shall be electrically driven, single-stage, centrifugal, with mechanical seals, suitable for the intended service. Pump capacities, efficiencies, motor sizes, speeds, and impeller types shall be as shown. Pump and motor shall be supported by the piping on which it is installed. The shaft shall be one-piece, heat-treated, corrosion-resisting steel with impeller and smooth-surfaced housing of bronze. Motor shall be totally enclosed, fan-cooled and shall have sufficient horsepower for the service required. Pump shall conform to HI 1.1-1.5. Each pump motor shall be equipped with an across-the-line magnetic controller in a NEMA 250, Type 1 enclosure with "START-STOP" switch in cover. Fractional horsepower pump motors shall have integral thermal overload protection in accordance with Section 16415 ELECTRICAL WORK, INTERIOR. Guards shall shield exposed moving parts.

PART 3 EXECUTION

3.1 GENERAL INSTALLATION REQUIREMENTS

Piping located in air plenums shall conform to NFPA 90A requirements. Plastic pipe shall not be installed in air plenums. Piping located in shafts that constitute air ducts or that enclose air ducts shall be noncombustible in accordance with NFPA 90A. Installation of plastic pipe where in compliance with NFPA may be installed in accordance with PPFA-01. The plumbing system shall be installed complete with necessary fixtures, fittings, traps, valves, and accessories. Water and drainage piping shall be extended 5 feet outside the building, unless otherwise indicated. Drain lines shall be installed with a minimum slope of 2 percent for pipes 3 inches and smaller, 1 percent for pipes 4 inches and larger. A gate valve and drain shall be installed on the water service line inside the building approximately 6 inches above the floor from point of entry. Piping shall be connected to the exterior service lines or capped or plugged if the exterior service is not in place. Sewer and water pipes shall be laid in separate trenches, except when otherwise shown. Exterior underground utilities shall be at least 12 inches below the average local frost depth or as indicated on the drawings. If trenches are closed or the pipes are otherwise covered before being connected to the service lines, the location of the end of each plumbing utility shall be marked with a stake or other acceptable means. Valves shall be installed with control no lower than the valve body.

3.1.1 Water Pipe, Fittings, and Connections

3.1.1.1 Utilities

The piping shall be extended to fixtures, outlets, and equipment. The hot-water and cold-water piping system shall be arranged and installed to permit draining. The supply line to each item of equipment or fixture, except faucets, flush valves, or other control valves which are supplied with integral stops, shall be equipped with a shutoff valve to enable isolation of the item for repair and maintenance without interfering with operation of other equipment or fixtures. Supply piping to fixtures, faucets, hydrants, shower heads, and flushing devices shall be anchored to prevent movement.

3.1.1.2 Cutting and Repairing

The work shall be carefully laid out in advance, and unnecessary cutting of construction shall be avoided. Damage to building, piping, wiring, or equipment as a result of cutting shall be repaired by mechanics skilled in the trade involved.

3.1.1.3 Protection of Fixtures, Materials, and Equipment

Pipe openings shall be closed with caps or plugs during installation. Fixtures and equipment shall be tightly covered and protected against dirt, water, chemicals, and mechanical injury. Upon completion of the work, the fixtures, materials, and equipment shall be thoroughly cleaned, adjusted, and operated. Safety guards shall be provided for exposed rotating equipment.

3.1.1.4 Mains, Branches, and Runouts

Piping shall be installed as indicated. Pipe shall be accurately cut and worked into place without springing or forcing. Structural portions of the building shall not be weakened. Aboveground piping shall run parallel with the lines of the building, unless otherwise indicated. Branch pipes from service lines may be taken from top, bottom, or side of main, using crossover fittings required by structural or installation conditions. Supply pipes, valves, and fittings shall be kept a sufficient distance from other work and other services to permit not less than 1/2 inch between finished covering on the different services. Bare and insulated water lines shall not bear directly against building structural elements so as to transmit sound to the structure or to prevent flexible movement of the lines. Water pipe shall not be buried in or under floors unless specifically indicated or approved. Changes in pipe sizes shall be made with reducing fittings. Use of bushings will not be permitted except for use in situations in which standard factory fabricated components are furnished to accommodate specific accepted installation practice. Change in direction shall be made with fittings.

3.1.1.5 Pipe Drains

Pipe drains indicated shall consist of 3/4 inch hose bibb with renewable seat and gate or ball valve ahead of hose bibb. At other low points, 3/4 inch brass plugs or caps shall be provided. Disconnection of the supply piping at the fixture is an acceptable drain.

3.1.1.6 Expansion and Contraction of Piping

Allowance shall be made throughout for expansion and contraction of water pipe. Each hot-water and hot-water circulation riser shall have expansion loops or other provisions such as offsets, changes in direction, etc., where indicated and/or required. Risers shall be securely anchored as required or where indicated to force expansion to loops. Branch connections from risers shall be made with ample swing or offset to avoid undue strain on fittings or short pipe lengths. Horizontal runs of pipe over 50 feet in length shall be anchored to the wall or the supporting construction about midway on the run to force expansion, evenly divided, toward the ends. Sufficient flexibility shall be provided on branch runouts from mains and risers to provide for expansion and contraction of piping. Flexibility shall be provided by installing one or more turns in the line so that piping will spring enough to allow for expansion without straining. If mechanical grooved pipe coupling systems are provided, the deviation from design requirements for expansion and contraction may be allowed pending approval of Contracting Officer.

3.1.1.7 Thrust Restraint

Plugs, caps, tees, valves and bends deflecting 11.25 degrees or more, either vertically or horizontally, in waterlines 4 inches in diameter or larger shall be provided with thrust blocks, where indicated, to prevent movement. Thrust blocking shall be concrete of a mix not leaner than: 1 cement, 2-1/2 sand, 5 gravel; and having a compressive strength of not less than 2000 psi after 28 days. Blocking shall be placed between solid ground and the fitting to be anchored. Unless otherwise indicated or directed, the base and thrust bearing sides of the thrust block shall be poured against undisturbed earth. The side of the thrust block not subject to thrust shall be poured against forms. The area of bearing will be as shown. Blocking shall be placed so that the joints of the fitting are accessible for repair. Steel rods and clamps, protected by galvanizing or by coating with bituminous paint, shall be used to anchor vertical down

bends into gravity thrust blocks.

3.1.1.8 Commercial-Type Water Hammer Arresters

Commercial-type water hammer arresters shall be provided on hot- and cold-water supplies and shall be located as generally indicated, with precise location and sizing to be in accordance with PDI WH 201. Water hammer arresters, where concealed, shall be accessible by means of access doors or removable panels. Commercial-type water hammer arresters shall conform to PDI WH 201. Vertical capped pipe columns will not be permitted.

3.1.2 Joints

Installation of pipe and fittings shall be made in accordance with the manufacturer's recommendations. Mitering of joints for elbows and notching of straight runs of pipe for tees will not be permitted. Joints shall be made up with fittings of compatible material and made for the specific purpose intended.

3.1.2.1 Threaded

Threaded joints shall have American Standard taper pipe threads conforming to ASME B1.20.1. Only male pipe threads shall be coated with graphite or with an approved graphite compound, or with an inert filler and oil, or shall have a polytetrafluoroethylene tape applied.

3.1.2.2 Mechanical Couplings

Grooved mechanical joints shall be prepared according to the coupling manufacturer's instructions. Pipe and groove dimensions shall comply with the tolerances specified by the coupling manufacturer. The diameter of grooves made in the field shall be measured using a "go/no-go" gauge, vernier or dial caliper, or narrow-land micrometer. Groove width and dimension of groove from end of the pipe shall be measured and recorded for each change in grooving tool setup to verify compliance with coupling manufacturer's tolerances. Grooved joints shall not be used in concealed locations.

3.1.2.3 Unions and Flanges

Unions, flanges and mechanical couplings shall not be concealed in walls, ceilings, or partitions. Unions shall be used on pipe sizes 2-1/2 inches and smaller; flanges shall be used on pipe sizes 3 inches and larger.

3.1.2.4 Grooved Mechanical Joints

Grooves shall be prepared according to the coupling manufacturer's instructions. Grooved fittings, couplings, and grooving tools shall be products of the same manufacturer. Pipe and groove dimensions shall comply with the tolerances specified by the coupling manufacturer. The diameter of grooves made in the field shall be measured using a "go/no-go" gauge, vernier or dial caliper, narrow-land micrometer, or other method specifically approved by the coupling manufacturer for the intended application. Groove width and dimension of groove from end of pipe shall be measured and recorded for each change in grooving tool setup to verify compliance with coupling manufacturer's tolerances. Grooved joints shall not be used in concealed locations.

3.1.2.5 Cast Iron Soil, Waste and Vent Pipe

Bell and spigot compression and hubless gasketed clamp joints for soil, waste and vent piping shall be installed per the manufacturer's recommendations.

3.1.2.6 Copper Tube and Pipe

The tube or fittings shall not be annealed when making connections.

a. Brazed. Brazed joints shall be made in conformance with AWS B2.2, MSS SP-73, and CDA Tube Handbook with flux and are acceptable for all pipe sizes. Copper to copper joints shall include the use of copper-phosphorus or copper-phosphorus-silver brazing metal without flux. Brazing of dissimilar metals (copper to bronze or brass) shall include the use of flux with either a copper-phosphorus, copper-phosphorus-silver or a silver brazing filler metal.

b. Soldered. Soldered joints shall be made with flux and are only acceptable for piping 2 inches and smaller. Soldered joints shall conform to ASME B31.5 and CDA Tube Handbook.

c. Copper Tube Extracted Joint. An extracted mechanical joint may be made in copper tube. Joint shall be produced with an appropriate tool by drilling a pilot hole and drawing out the tube surface to form a collar having a minimum height of three times the thickness of the tube wall. To prevent the branch tube from being inserted beyond the depth of the extracted joint, dimpled depth stops shall be provided. Branch tube shall be notched for proper penetration into fitting to assure a free flow joint. Extracted joints shall be brazed in accordance with NAPHCC Plumbing Code using B-cup series filler metal in accordance with MSS SP-73. Soldered extracted joints will not be permitted.

3.1.2.7 Plastic Pipe

Acrylonitrile-Butadiene-Styrene (ABS) pipe shall have joints made with solvent cement. PVC and CPVC pipe shall have joints made with solvent cement elastomeric, threading, (threading of Schedule 80 Pipe is allowed only where required for disconnection and inspection; threading of Schedule 40 Pipe is not allowed), or mated flanged.

3.1.2.8 Other Joint Methods

3.1.3 Dissimilar Pipe Materials

Connections between ferrous and non-ferrous copper water pipe shall be made with dielectric unions or flange waterways. Dielectric waterways shall have temperature and pressure rating equal to or greater than that specified for the connecting piping. Waterways shall have metal connections on both ends suited to match connecting piping. Dielectric waterways shall be internally lined with an insulator specifically designed to prevent current flow between dissimilar metals. Dielectric flanges shall meet the performance requirements described herein for dielectric waterways. Connecting joints between plastic and metallic pipe shall be made with transition fitting for the specific purpose.

3.1.4 Corrosion Protection for Buried Pipe and Fittings

3.1.4.1 Cast Iron and Ductile Iron

Pressure pipe shall have protective coating, a cathodic protection system, and joint bonding. Pipe, fittings, and joints shall have a protective coating. The protective coating shall be completely encasing polyethylene tube or sheet in accordance with AWWA C105. Joints and fittings shall be cleaned, coated with primer, and wrapped with tape. The pipe shall be cleaned, coated, and wrapped prior to pipe tightness testing. Joints and fittings shall be cleaned, coated, and wrapped after pipe tightness testing. Tape shall conform to AWWA C203 and shall be applied with a 50 percent overlap. Primer shall be as recommended by the tape manufacturer.

3.1.4.2 Steel

Steel pipe, joints, and fittings shall be cleaned, coated with primer, and wrapped with tape. Pipe shall be cleaned, coated, and wrapped prior to pipe tightness testing. Joints and fittings shall be cleaned, coated, and wrapped after pipe tightness testing. Tape shall conform to AWWA C203 and shall be applied with a 50 percent overlap. Primer shall be as recommended by the tape manufacturer.

3.1.5 Pipe Sleeves and Flashing

Pipe sleeves shall be furnished and set in their proper and permanent location.

3.1.5.1 Sleeve Requirements

Pipes 4 inch and smaller passing through concrete or masonry walls or concrete floors or roofs shall be core drilled or provided with pipe sleeves fitted into place and the time of construction. Pipes 6 inches and larger passing through concrete or masonry walls or concrete floors or roofs shall be provided with pipe sleeves fitted into place at the time of construction. Sleeves are not required for supply, drainage, waste and vent pipe passing through concrete slab on grade, except where penetrating a membrane waterproof floor. A modular mechanical type sealing assembly may be installed in lieu of a waterproofing clamping flange and caulking and sealing of annular space between pipe and sleeve. The seals shall consist of interlocking synthetic rubber links shaped to continuously fill the annular space between the pipe and sleeve using galvanized steel bolts, nuts, and pressure plates. The links shall be loosely assembled with bolts to form a continuous rubber belt around the pipe with a pressure plate under each bolt head and each nut. After the seal assembly is properly positioned in the sleeve, tightening of the bolt shall cause the rubber sealing elements to expand and provide a watertight seal between the pipe and the sleeve. Each seal assembly shall be sized as recommended by the manufacturer to fit the pipe and sleeve involved.

Sleeves shall not be installed in structural members, except where indicated or approved. Rectangular and square openings shall be as detailed. Each sleeve shall extend through its respective floor, or roof, and shall be cut flush with each surface, except for special circumstances. Pipe sleeves passing through floors in wet areas such as mechanical equipment rooms, lavatories, kitchens, and other plumbing fixture areas shall extend a minimum of 4 inches above the finished floor. Unless otherwise indicated, sleeves shall be of a size to provide a minimum of 1/4 inch clearance between bare pipe or insulation and inside of sleeve or between insulation and inside of sleeve. Sleeves in bearing walls and concrete slab on grade floors shall be steel pipe or cast-iron pipe.

Sleeves in nonbearing walls or ceilings may be steel pipe, cast-iron pipe, galvanized sheet metal with lock-type longitudinal seam, or plastic. Except as otherwise specified, the annular space between pipe and sleeve, or between jacket over insulation and sleeve, shall be sealed as indicated with sealants conforming to ASTM C 920 and with a primer, backstop material and surface preparation as specified in Section 07900 JOINT SEALING. The annular space between pipe and sleeve, between bare insulation and sleeve or between jacket over insulation and sleeve shall not be sealed for interior walls which are not designated as fire rated. Sleeves through below-grade walls in contact with earth shall be recessed 1/2 inch from wall surfaces on both sides. Annular space between pipe and sleeve shall be filled with backing material and sealants in the joint between the pipe and masonry wall as specified above. Sealant selected for the earth side of the wall shall be compatible with dampproofing/waterproofing materials that are to be applied over the joint sealant. Pipe sleeves in fire-rated walls shall conform to the requirements in Section 07840 FIRESTOPPING.

3.1.5.2 Flashing Requirements

Pipes passing through roof shall be installed through a 16 ounce copper flashing, each within an integral skirt or flange. Flashing shall be suitably formed, and the skirt or flange shall extend not less than 8 inches from the pipe and shall be set over the roof or floor membrane in a solid coating of bituminous cement. The flashing shall extend up the pipe a minimum of 10 inches. For cleanouts, the flashing shall be turned down into the hub and caulked after placing the ferrule. Pipes passing through pitched roofs shall be flashed, using lead or copper flashing, with an adjustable integral flange of adequate size to extend not less than 8 inches from the pipe in all directions and lapped into the roofing to provide a watertight seal. The annular space between the flashing and the bare pipe or between the flashing and the metal-jacket-covered insulation shall be sealed as indicated. Flashing for dry vents shall be turned down into the pipe to form a waterproof joint. Pipes, up to and including 10 inches in diameter, passing through roof or floor waterproofing membrane may be installed through a cast-iron sleeve with caulking recess, anchor lugs, flashing-clamp device, and pressure ring with brass bolts. Flashing shield shall be fitted into the sleeve clamping device. Pipes passing through wall waterproofing membrane shall be sleeved as described above. A waterproofing clamping flange shall be installed.

3.1.5.3 Waterproofing

Waterproofing at floor-mounted water closets shall be accomplished by forming a flashing guard from soft-tempered sheet copper. The center of the sheet shall be perforated and turned down approximately 1-1/2 inches to fit between the outside diameter of the drainpipe and the inside diameter of the cast-iron or steel pipe sleeve. The turned-down portion of the flashing guard shall be embedded in sealant to a depth of approximately 1-1/2 inches; then the sealant shall be finished off flush to floor level between the flashing guard and drainpipe. The flashing guard of sheet copper shall extend not less than 8 inches from the drainpipe and shall be lapped between the floor membrane in a solid coating of bituminous cement. If cast-iron water closet floor flanges are used, the space between the pipe sleeve and drainpipe shall be sealed with sealant and the flashing guard shall be upturned approximately 1-1/2 inches to fit the outside diameter of the drainpipe and the inside diameter of the water closet floor flange. The upturned portion of the sheet fitted into the floor flange shall be sealed.

3.1.5.4 Optional Counterflashing

Instead of turning the flashing down into a dry vent pipe, or caulking and sealing the annular space between the pipe and flashing or metal-jacket-covered insulation and flashing, counterflashing may be accomplished by utilizing the following:

a. A standard roof coupling for threaded pipe up to 6 inches in diameter.

b. A tack-welded or banded-metal rain shield around the pipe.

3.1.5.5 Pipe Penetrations of Slab on Grade Floors

Where pipes, fixture drains, floor drains, cleanouts or similar items penetrate slab on grade floors, except at penetrations of floors with waterproofing membrane as specified in paragraphs Flashing Requirements and Waterproofing, a groove 1/4 to 1/2 inch wide by 1/4 to 3/8 inch deep shall be formed around the pipe, fitting or drain. The groove shall be filled with a sealant as specified in Section 07900 JOINT SEALING.

3.1.6 Fire Seal

Where pipes pass through fire walls, fire-partitions, fire-rated pipe chase walls or floors above grade, a fire seal shall be provided as specified in Section 07840 FIRESTOPPING.

3.1.7 Supports

3.1.7.1 General

Hangers used to support piping 2 inches and larger shall be fabricated to permit adequate adjustment after erection while still supporting the load. Pipe guides and anchors shall be installed to keep pipes in accurate alignment, to direct the expansion movement, and to prevent buckling, swaying, and undue strain. Piping subjected to vertical movement when operating temperatures exceed ambient temperatures shall be supported by variable spring hangers and supports or by constant support hangers. In the support of multiple pipe runs on a common base member, a clip or clamp shall be used where each pipe crosses the base support member. Spacing of the base support members shall not exceed the hanger and support spacing required for an individual pipe in the multiple pipe run. Threaded sections of rods shall not be formed or bent.

3.1.7.2 Pipe Hangers, Inserts, and Supports

Installation of pipe hangers, inserts and supports shall conform to MSS SP-58 and MSS SP-69, except as modified herein.

a. Types 5, 12, and 26 shall not be used.

b. Type 3 shall not be used on insulated pipe.

c. Type 18 inserts shall be secured to concrete forms before concrete is placed. Continuous inserts which allow more adjustment may be used if they otherwise meet the requirements for type 18 inserts.

d. Type 19 and 23 C-clamps shall be torqued per MSS SP-69 and shall have both locknuts and retaining devices furnished by the

manufacturer. Field-fabricated C-clamp bodies or retaining devices are not acceptable.

e. Type 20 attachments used on angles and channels shall be furnished with an added malleable-iron heel plate or adapter.

f. Type 24 may be used only on trapeze hanger systems or on fabricated frames.

g. Type 39 saddles shall be used on insulated pipe 4 inches and larger when the temperature of the medium is 60 degrees F or higher. Type 39 saddles shall be welded to the pipe.

h. Type 40 shields shall:

(1) Be used on insulated pipe less than 4 inches.

(2) Be used on insulated pipe 4 inches and larger when the temperature of the medium is 60 degrees F or less.

(3) Have a high density insert for all pipe sizes. High density inserts shall have a density of 8 pcf or greater.

i. Horizontal pipe supports shall be spaced as specified in MSS SP-69 and a support shall be installed not over 1 foot from the pipe fitting joint at each change in direction of the piping. Pipe supports shall be spaced not over 5 feet apart at valves. Operating temperatures in determining hanger spacing for PVC or CPVC pipe shall be 120 degrees F for PVC and 180 degrees F for CPVC. Horizontal pipe runs shall include allowances for expansion and contraction.

j. Vertical pipe shall be supported at each floor, except at slab-on-grade, at intervals of not more than 15 feet nor more than 8 feet from end of risers, and at vent terminations. Vertical pipe risers shall include allowances for expansion and contraction.

k. Type 35 guides using steel, reinforced polytetrafluoroethylene (PTFE) or graphite slides shall be provided to allow longitudinal pipe movement. Slide materials shall be suitable for the system operating temperatures, atmospheric conditions, and bearing loads encountered. Lateral restraints shall be provided as needed. Where steel slides do not require provisions for lateral restraint the following may be used:

(1) On pipe 4 inches and larger when the temperature of the medium is 60 degrees F or higher, a Type 39 saddle, welded to the pipe, may freely rest on a steel plate.

(2) On pipe less than 4 inches a Type 40 shield, attached to the pipe or insulation, may freely rest on a steel plate.

(3) On pipe 4 inches and larger carrying medium less that 60 degrees F a Type 40 shield, attached to the pipe or insulation, may freely rest on a steel plate.

l. Pipe hangers on horizontal insulated pipe shall be the size of the outside diameter of the insulation. The insulation shall be

continuous through the hanger on all pipe sizes and applications.

m. Where there are high system temperatures and welding to piping is not desirable, the type 35 guide shall include a pipe cradle, welded to the guide structure and strapped securely to the pipe. The pipe shall be separated from the slide material by at least 4 inches or by an amount adequate for the insulation, whichever is greater.

n. Hangers and supports for plastic pipe shall not compress, distort, cut or abrade the piping, and shall allow free movement of pipe except where otherwise required in the control of expansion/contraction.

3.1.8 Welded Installation

Plumbing pipe weldments shall be as indicated. Changes in direction of piping shall be made with welding fittings only; mitering or notching pipe to form elbows and tees or other similar type construction will not be permitted. Branch connection may be made with either welding tees or forged branch outlet fittings. Branch outlet fittings shall be forged, flared for improvement of flow where attached to the run, and reinforced against external strains. Beveling, alignment, heat treatment, and inspection of weld shall conform to ASME B31.1. Weld defects shall be removed and repairs made to the weld, or the weld joints shall be entirely removed and rewelded. After filler metal has been removed from its original package, it shall be protected or stored so that its characteristics or welding properties are not affected. Electrodes that have been wetted or that have lost any of their coating shall not be used.

3.1.9 Pipe Cleanouts

Pipe cleanouts shall be the same size as the pipe except that cleanout plugs larger than 4 inches will not be required. A cleanout installed in connection with cast-iron soil pipe shall consist of a long-sweep 1/4 bend or one or two 1/8 bends extended to the place shown. An extra-heavy cast-brass or cast-iron ferrule with countersunk cast-brass head screw plug shall be caulked into the hub of the fitting and shall be flush with the floor. Cleanouts in connection with other pipe, where indicated, shall be T-pattern, 90-degree branch drainage fittings with cast-brass screw plugs, except plastic plugs shall be installed in plastic pipe. Plugs shall be the same size as the pipe up to and including 4 inches. Cleanout tee branches with screw plug shall be installed at the foot of soil and waste stacks, at the foot of interior downspouts, on each connection to building storm drain where interior downspouts are indicated, and on each building drain outside the building. Cleanout tee branches may be omitted on stacks in single story buildings with slab-on-grade construction or where less than 18 inches of crawl space is provided under the floor. Cleanouts on pipe concealed in partitions shall be provided with chromium plated bronze, nickel bronze, nickel brass or stainless steel flush type access cover plates. Round access covers shall be provided and secured to plugs with securing screw. Square access covers may be provided with matching frames, anchoring lugs and cover screws. Cleanouts in finished walls shall have access covers and frames installed flush with the finished wall. Cleanouts installed in finished floors subject to foot traffic shall be provided with a chrome-plated cast brass, nickel brass, or nickel bronze cover secured to the plug or cover frame and set flush with the finished floor. Heads of fastening screws shall not project above the cover surface. Where cleanouts are provided with adjustable heads, the heads shall be cast iron.

3.2 WATER HEATERS AND HOT WATER STORAGE TANKS

3.2.1 Relief Valves

No valves shall be installed between a relief valve and its water heater or storage tank. The P&T relief valve shall be installed where the valve actuator comes in contact with the hottest water in the heater. Whenever possible, the relief valve shall be installed directly in a tapping in the tank or heater; otherwise, the P&T valve shall be installed in the hot-water outlet piping. A vacuum relief valve shall be provided on the cold water supply line to the hot-water storage tank or water heater and mounted above and within 6 inches above the top of the tank or water heater.

3.2.2 Installation of Gas- Fired Water Heater

Installation shall conform to NFPA 54. Storage water heaters that are not equipped with integral heat traps and having vertical pipe risers shall be installed with heat traps directly on both the inlet and outlet. Circulating systems need not have heat traps installed. An acceptable heat trap may be a piping arrangement such as elbows connected so that the inlet and outlet piping make vertically upward runs of not less than 24 inches just before turning downward or directly horizontal into the water heater's inlet and outlet fittings. Commercially available heat traps, specifically designed by the manufacturer for the purpose of effectively restricting the natural tendency of hot water to rise through vertical inlet and outlet piping during standby periods may also be approved.

3.2.3 Vent Piping

Water heater vent and air intake piping shall be installed in compliance with the manufacturer's recommendations. Vent piping and air intake piping for the water heater shall be 3 inch diameter Schedule 40 PVC piping and shall be sloped at 1/4 inch per foot and shall be supported at 42 inch intervals. Each pipe shall be routed through the building roof and shall terminate with a 45 degree elbow vent cap with screen. A minimum distance of 7 inches and maximum distance of 24 inches must separate the two pipe outlets. Roof penetration must be completed using self-sealing roof flashing and shall be sealed weather-tight. The first 5 feet of the vent system shall be 3 inch ABS Schedule 40 piping.

3.2.4 Connections to Water Heaters

Connections of metallic pipe to water heaters shall be made with dielectric unions or flanges.

3.2.5 Expansion Tank

A pre-charged expansion tank shall be installed on the cold water supply between the water heater inlet and the cold water supply shut-off valve. The Contractor shall adjust the expansion tank air pressure, as recommended by the tank manufacturer, to match incoming water pressure.

3.3 FIXTURES AND FIXTURE TRIMMINGS

Polished chromium-plated pipe, valves, and fittings shall be provided where exposed to view. Angle stops, straight stops, stops integral with the faucets, or concealed type of lock-shield, and loose-key pattern stops for supplies with threaded, sweat or solvent weld inlets shall be furnished and

installed with fixtures. Where connections between copper tubing and faucets are made by rubber compression fittings, a beading tool shall be used to mechanically deform the tubing above the compression fitting. Exposed traps and supply pipes for fixtures and equipment shall be connected to the rough piping systems at the wall, unless otherwise specified under the item. Floor and wall escutcheons shall be as specified. Drain lines and hot water lines of fixtures for handicapped personnel shall be insulated and do not require polished chrome finish. Plumbing fixtures and accessories shall be installed within the space shown.

3.3.1 Fixture Connections

Where space limitations prohibit standard fittings in conjunction with the cast-iron floor flange, special short-radius fittings shall be provided. Connections between earthenware fixtures and flanges on soil pipe shall be made gastight and watertight with a closet-setting compound or neoprene gasket and seal. Use of natural rubber gaskets or putty will not be permitted. Fixtures with outlet flanges shall be set the proper distance from floor or wall to make a first-class joint with the closet-setting compound or gasket and fixture used.

3.3.2 Flushometer Valves

Flushometer valves shall be secured to prevent movement by anchoring the long finished top spud connecting tube to wall adjacent to valve with approved metal bracket. Flushometer valves for water closets shall be installed 39 inches above the floor, except at water closets intended for use by the physically handicapped where flushometer valves shall be mounted at approximately 30 inches above the floor and arranged to avoid interference with grab bars. In addition, for water closets intended for handicap use, the flush valve handle shall be installed on the wide side of the enclosure.

3.3.3 Height of Fixture Rims Above Floor

Lavatories shall be mounted with rim 31 inches above finished floor. Wall-hung drinking fountains and water coolers shall be installed with rim 42 inches above floor. Installation of fixtures for use by the physically handicapped shall be in accordance with CABO A117.1.

3.3.4 Fixture Supports

Fixture supports for off-the-floor lavatories, urinals, water closets, and other fixtures of similar size, design, and use, shall be of the chair-carrier type. The carrier shall provide the necessary means of mounting the fixture, with a foot or feet to anchor the assembly to the floor slab. Adjustability shall be provided to locate the fixture at the desired height and in proper relation to the wall. Support plates, in lieu of chair carrier, shall be fastened to the wall structure only where it is not possible to anchor a floor-mounted chair carrier to the floor slab.

3.3.4.1 Support for Solid Masonry Construction

Chair carrier shall be anchored to the floor slab. Where a floor-anchored chair carrier cannot be used, a suitable wall plate shall be imbedded in the masonry wall.

3.3.4.2 Support for Concrete-Masonry Wall Construction

Chair carrier shall be anchored to floor slab. Where a floor-anchored chair carrier cannot be used, a suitable wall plate shall be fastened to the concrete wall using through bolts and a back-up plate.

3.3.4.3 Support for Steel Stud Frame Partitions

Chair carrier shall be used. The anchor feet and tubular uprights shall be of the heavy duty design; and feet (bases) shall be steel and welded to a square or rectangular steel tube upright. Wall plates, in lieu of floor-anchored chair carriers, shall be used only if adjoining steel partition studs are suitably reinforced to support a wall plate bolted to these studs.

3.3.4.4 Wall-Mounted Water Closet Gaskets

Where wall-mounted water closets are provided, reinforced wax, treated felt, or neoprene gaskets shall be provided. The type of gasket furnished shall be as recommended by the chair-carrier manufacturer.

3.3.5 Backflow Prevention Devices

Plumbing fixtures, equipment, and pipe connections shall not cross connect or interconnect between a potable water supply and any source of nonpotable water. Backflow preventers shall be installed where indicated and in accordance with ICC Plumbing Code at all other locations necessary to preclude a cross-connect or interconnect between a potable water supply and any nonpotable substance. In addition backflow preventers shall be installed at all locations where the potable water outlet is below the flood level of the equipment, or where the potable water outlet will be located below the level of the nonpotable substance. Backflow preventers shall be located so that no part of the device will be submerged. Backflow preventers shall be of sufficient size to allow unrestricted flow of water to the equipment, and preclude the backflow of any nonpotable substance into the potable water system. Bypass piping shall not be provided around backflow preventers. Access shall be provided for maintenance and testing. Each device shall be a standard commercial unit.

3.3.6 Access Panels

Access panels shall be provided for concealed valves and controls, or any item requiring inspection or maintenance. Access panels shall be of sufficient size and located so that the concealed items may be serviced, maintained, or replaced. Access panels shall be as specified in Section 05500 MISCELLANEOUS METAL.

3.3.7 Sight Drains

Sight drains shall be installed so that the indirect waste will terminate 2 inches above the flood rim of the funnel to provide an acceptable air gap.

3.3.8 Traps

Each trap shall be placed as near the fixture as possible, and no fixture shall be double-trapped. Traps installed on cast-iron soil pipe shall be cast iron. Traps installed on steel pipe or copper tubing shall be recess-drainage pattern, or brass-tube type. Traps installed on plastic pipe may be plastic conforming to ASTM D 3311. Traps for acid-resisting waste shall be of the same material as the pipe.

3.4 VIBRATION-ABSORBING FEATURES

Mechanical equipment, including compressors and pumps, shall be isolated from the building structure by approved vibration-absorbing features, unless otherwise shown. Each foundation shall include an adequate number of standard isolation units. Each unit shall consist of machine and floor or foundation fastening, together with intermediate isolation material, and shall be a standard product with printed load rating. Piping connected to mechanical equipment shall be provided with flexible connectors.

3.5 IDENTIFICATION SYSTEMS

3.5.1 Identification Tags

Identification tags made of brass, engraved laminated plastic, or engraved anodized aluminum, indicating service and valve number shall be installed on valves, except those valves installed on supplies at plumbing fixtures. Tags shall be 1-3/8 inch minimum diameter, and marking shall be stamped or engraved. Indentations shall be black, for reading clarity. Tags shall be attached to valves with No. 12 AWG, copper wire, chrome-plated beaded chain, or plastic straps designed for that purpose.

3.5.2 Pipe Color Code Marking

Color code marking of piping shall be as specified in Section 09900 PAINTING, GENERAL.

3.6 ESCUTCHEONS

Escutcheons shall be provided at finished surfaces where bare or insulated piping, exposed to view, passes through floors, walls, or ceilings, except in boiler, utility, or equipment rooms. Escutcheons shall be fastened securely to pipe or pipe covering and shall be satin-finish, corrosion-resisting steel, polished chromium-plated zinc alloy, or polished chromium-plated copper alloy. Escutcheons shall be either one-piece or split-pattern, held in place by internal spring tension or setscrew.

3.7 PAINTING

Painting of pipes, hangers, supports, and other iron work, either in concealed spaces or exposed spaces, is specified in Section 09900 PAINTING, GENERAL.

3.8 TESTS, FLUSHING AND DISINFECTION

3.8.1 Plumbing System

The following tests shall be performed on the plumbing system in accordance with ICC Plumbing Code.

a. Drainage and Vent Systems Tests.

b. Building Sewers Tests.

c. Water Supply Systems Tests.

3.8.1.1 Backflow Prevention Assembly Tests

Backflow prevention assembly shall be tested using gauges specifically

designed for the testing of backflow prevention assemblies. Gauges shall be tested annually for accuracy in accordance with the University of Southern California's Foundation of Cross Connection Control and Hydraulic Research or the American Water Works Association Manual of Cross Connection (Manual M-14). Report form for each assembly shall include, as a minimum, the following:

Data on Device	Data on Testing Firm
Type of Assembly	Name
Manufacturer	Address
Model Number	Certified Tester
Serial Number	Certified Tester No.
Size	Date of Test
Location	
Test Pressure Readings	Serial Number and Test Data of Gauges

If the unit fails to meet specified requirements, the unit shall be repaired and retested.

3.8.1.2 Compressed Air Piping

Piping systems shall be filled with oil-free dry air or gaseous nitrogen to 150 psig and hold this pressure for 2 hours with no drop in pressure.

3.8.2 Defective Work

If inspection or test shows defects, such defective work or material shall be replaced or repaired as necessary and inspection and tests shall be repeated. Repairs to piping shall be made with new materials. Caulking of screwed joints or holes will not be acceptable.

3.8.3 System Flushing

3.8.3.1 During Flushing

Before operational tests or disinfection, potable water piping system shall be flushed with potable water. Sufficient water shall be used to produce a water velocity that is capable of entraining and removing debris in all portions of the piping system. This requires simultaneous operation of all fixtures on a common branch or main in order to produce a flushing velocity of approximately 4 fps through all portions of the piping system. In the event that this is impossible due to size of system, the Contracting Officer (or the designated representative) shall specify the number of fixtures to be operated during flushing. Contractor shall provide adequate personnel to monitor the flushing operation and to ensure that drain lines are unobstructed in order to prevent flooding of the facility. Contractor shall be responsible for any flood damage resulting from flushing of the system. Flushing shall be continued until entrained dirt and other foreign materials have been removed and until discharge water shows no discoloration.

3.8.3.2 After Flushing

System shall be drained at low points. Strainer screens shall be removed, cleaned, and replaced. After flushing and cleaning, systems shall be prepared for testing by immediately filling water piping with clean, fresh potable water. Any stoppage, discoloration, or other damage to the finish, furnishings, or parts of the building due to the Contractor's failure to

properly clean the piping system shall be repaired by the Contractor. When the system flushing is complete, the hot-water system shall be adjusted for uniform circulation. Flushing devices and automatic control systems shall be adjusted for proper operation. All faucets and drinking water fountains, to include any device considered as an end point device by NSF 61, Section 9, shall be flushed a minimum of 0.25 gallons per 24 hour period, ten times over a 14 day period.

3.8.4 Operational Test

Upon completion of flushing and prior to disinfection procedures, the Contractor shall subject the plumbing system to operating tests to demonstrate satisfactory functional and operational efficiency. Such operating tests shall cover a period of not less than 8 hours for each system and shall include the following information in a report with conclusion as to the adequacy of the system:

a. Time, date, and duration of test.

b. Water pressures at the most remote and the highest fixtures.

c. Operation of each fixture and fixture trim.

d. Operation of each valve, hydrant, and faucet.

e. Pump suction and discharge pressures.

f. Temperature of each domestic hot-water supply.

g. Operation of each floor and roof drain by flooding with water.

h. Operation of each vacuum breaker and backflow preventer.

i. Complete operation of each water pressure booster system, including pump start pressure and stop pressure.

j. Compressed air readings at each compressor and at each outlet. Each indicating instrument shall be read at 1/2 hour intervals. The report of the test shall be submitted in quadruplicate. The Contractor shall furnish instruments, equipment, and personnel required for the tests; the Government will furnish the necessary water and electricity.

3.8.5 Disinfection

After operational tests are complete, the entire domestic hot- and cold-water distribution system shall be disinfected. System shall be flushed as specified, before introducing chlorinating material. The chlorinating material shall be hypochlorites or liquid chlorine. Water chlorination procedure shall be in accordance with AWWA M20. The chlorinating material shall be fed into the water piping system at a constant rate at a concentration of at least 50 parts per million (ppm). A properly adjusted hypochlorite solution injected into the main with a hypochlorinator, or liquid chlorine injected into the main through a solution-feed chlorinator and booster pump, shall be used. The chlorine residual shall be checked at intervals to ensure that the proper level is maintained. Chlorine application shall continue until the entire main is filled. The water shall remain in the system for a minimum of 24 hours. Each valve in the system being disinfected shall be opened and closed

several times during the contact period to ensure its proper disinfection. Following the 24-hour period, no less than 25 ppm chlorine residual shall remain in the system. Water tanks shall be disinfected by the addition of chlorine directly to the filling water. Following a 6 hour period, no less than 50 ppm chlorine residual shall remain in the tank. If after the 24 hour and 6 hour holding periods, the residual solution contains less than 25 ppm and 50 ppm chlorine respectively, flush the piping and tank with potable water, and repeat the above procedures until the required residual chlorine levels are satisfied. The system including the tanks shall then be flushed with clean water until the residual chlorine level is reduced to less than one part per million. During the flushing period each valve and faucet shall be opened and closed several times. Samples of water in disinfected containers shall be obtained from several locations selected by the Contracting Officer. The samples of water shall be tested for total coliform organisms (coliform bacteria, fecal coliform, streptococcal, and other bacteria) in accordance with AWWA EWW. The testing method used shall be either the multiple-tube fermentation technique or the membrane-filter technique. Disinfection shall be repeated until tests indicate the absence of coliform organisms (zero mean coliform density per 100 milliliters) in the samples for at least 2 full days. The system will not be accepted until satisfactory bacteriological results have been obtained.

3.8.6 Flushing of Potable Water System

As an option to the system flushing specified above, the potable water system system shall be flushed and conditioned until the residual level of lead is less than that specified by the base industrial hygienist. The water supply to the building shall be tested separately to ensure that any lead contamination found during potable water system testing is due to work being performed inside the building.

3.9 PLUMBING FIXTURE SCHEDULE

WC-1 WATER CLOSET (FLOOR MOUNTED):

Siphon-jet, elongated bowl, top supply spud, ASME A112.19.2M, floor mounted. Floor flange shall be copper alloy, cast iron, or plastic.

Gasket shall be wax type.

Seat - IAPMO Z124.5, Type A, white plastic, elongated, open front.

Flushometer Valve - Automatic solenoid operator, 24-volt, with override button, and transformer, ASSE 1037, large diaphragm type with non-hold-open feature, backcheck angle control stop, and vacuum breaker. Minimum upper chamber inside diameter of not less than 2-5/8 inches at the point where the diaphragm is sealed between the upper and lower chambers. The maximum water use shall be 1.6 gallons per flush.

WC-2 WATER CLOSET (HANDICAPPED):

Siphon-jet, elongated bowl, top supply spud, ASME A112.19.2M, floor mounted. Floor flange shall be copper alloy, cast iron, or plastic. Height of top rim of bowl shall be 18 inches above finish floor in accordance with CABO A117.1.

Gasket shall be wax type.

Seat - IAPMO Z124.5, Type A, white plastic, elongated, open front.

Flushometer Valve - Automatic solenoid operator, 24-volt, with override button, and transformer, ASSE 1037, large diaphragm type with non-hold-open feature, backcheck angle control stop, and vacuum breaker. Minimum upper chamber inside diameter of not less than 2-5/8 inches at the point where the diaphragm is sealed between the upper and lower chambers. The maximum water use shall be 1.6 gallons per flush.

U-1 URINAL:

Wall hanging, with integral trap and extended shields, ASME A112.19.2M siphon jet above floor. Top supply connection, back outlet. Rim height 24 inches.

Flushometer Valve - Similar to Flushometer Valve for WC-1. Automatic solenoid operator with override button, and transformer. The maximum water use shall be 1 gallon per flush.

U-2 URINAL (HANDICAPPED):

Height of rim shall be 17 inches above finish floor in accordance with CABO A117.1; other features are same as U-1.

LAV-1 LAVATORY:

Manufacturer's standard sink depth, rimless for under counter mounting white vitreous china ASME A112.19.2M countertop, oval, with mounting kit.

Faucet - Faucets shall meet the requirements of NSF 61, Section 9. Faucets shall be center set type with 24-volt electronic operator, sensor and transformer. Faucets shall have replaceable seats and washers. Faucets shall have metal replaceable cartridge control unit or metal cartridge units with diaphragm which can be replaced without special tools. Valves shall be copper alloy. Connection between valve and spout for center-set faucet shall be of rigid metal tubing. Flow shall be limited to 0.25 gallon per cycle at a flowing water pressure of 80 psi if a metering device or fitting is used that limits the period of water discharge such as a foot switch or fixture occupancy sensor. If a metering device is not used, the flow shall be limited to 2.5 gpm at a flowing pressure of 80 psi.

Drain - Strainer shall be copper alloy or stainless steel. See paragraph FIXTURES for optional plastic accessories.

LAV-2 LAVATORY (ACCESSIBLE):

Manufacturer's standard sink depth, rimless for under counter mounting white vitreous china ASME A112.19.2M, countertop, oval, with mounting kit.

Faucet - Faucets shall meet the requirements of NSF 61, Section 9. Faucets shall be center set type with 24-volt electronic operator, sensor and transformer. Faucets shall have metal replaceable cartridge control unit or metal cartridge units with diaphragm which can be replaced without special tools. Valves shall be copper alloy. Connection between valve and spout for center-set faucet shall be of rigid metal tubing. Flow shall be limited to 0.25 gallon per cycle at a flowing water pressure of 80 psi if a metering device or fitting is used that limits the period of water discharge such as a foot switch or fixture occupancy sensor. If a metering device is not used, the flow shall be limited to 2.5 gpm at a flowing pressure of 80 psi.

SK-1 KITCHEN SINK:

Ledge back with holes for faucet and spout, double bowl, 33 x 22 inches with 16 x 13-1/2 x 10-inch deep bowls, 18-gauge stainless steel ASME A112.19.3M, with fully coated underside.

Faucet and Spout - Faucets shall meet the requirements of NSF 61, Section 9. Cast or wrought copper alloy. Dual handle, top mount, 9-1/2-inch swing spout. Aerator shall have internal threads. Flow shall be limited to 2.5 gpm at a flowing water pressure of 80 psi.

Handle - Cast copper alloy, wrought copper alloy, or stainless steel. Lever type.

Drain Assembly - Plug, cup strainer, crossbars, jam nuts, washers, couplings, stopper, etc., shall be copper alloy or stainless steel.

MB-1 MOP BASIN

Mop sinks shall be constructed of a prefabricated terrazzo base with tile curb, floor mounted, 24 inches square by 10 inches deep with 6 inches deep threshold. Hose faucet (bibbs) with vacuum breaker backflow preventer shall be brass with 3/4-inch male inlet threads, hexagon shoulder, and 3/4-inch hose connection. Faucets shall have four-arm or lever type operating handle, and spout with bucket hook.

Drain assembly - plug, cup strainer, crossbars, jam nuts, washers, couplings, stopper, etc., shall be copper alloy or stainless steel. Mop sink shall be supplied with 3-inch drain located in the center of terrazzo base.

EEW/S EMERGENCY EYEWASH AND SHOWER:

Emergency Showers: Head for Emergency and Emergency Eye and Face Wash. Shower control shall be 1 inch or 1-1/2 inch stay-open type control valve. Unit shall be corrosion-resisting steel and shall be pedestal mounted. Emergency showers shall comply with ANSI Z358.1.

Emergency Eye Wash: Fountain, ANSI Z358.1, eye wash, mounted integral with emergency shower, self-cleaning, non-clogging eye and face wash with quick opening, full-flow valves, corrosion-resisting steel eye and face wash receptor. Unit shall deliver 3 gpm of aerated water at 30 psig flow pressure, with eye and face wash nozzles 33 to 45 inches above finished floor. Copper alloy control valves shall be provided. An air-gap shall be provided with the lowest potable eye and face wash water outlet located above the overflow rim by not less than the ICC Plumbing Code minimum per IPC Table 608.15.1. Provide eyewash complete with 1/2 inch pipe connection and 1-1/4 inch standard chrome drain fitting.

EWC-1 WATER COOLER DRINKING FOUNTAINS (Dual height unit):

Drinking fountains shall meet the requirements of NSF 61, Section 9. Water cooler drinking fountains shall: be self contained, conform to ARI 1010, use one of the fluorocarbon gases conforming to ARI 700 and ASHRAE 34 which has an Ozone Depletion Potential of less than or equal to 0.05, have a capacity to deliver 8 gph of water at 50 degrees F with an inlet water temperature of 80 degrees F while residing in a room environment of 90 degrees F, and have self-closing valves. Self-closing valves shall have

automatic stream regulators, have a flow control capability, have a push button actuation or have a cross-shaped index metal turn handle without a hood. Exposed surfaces of stainless steel shall have No. 4 general polish finish. Spouts shall provide a flow of water at least 4 inches high so as to allow the insertion of a cup or glass under the flow of water.

Two-level surface wall-mounted unit shall be two-level design to meet the height requirements of handicapped and able-bodied people. Units shall be surface wall-mounted. The dimensions unit shall be dual unit, each unit 15 inches wide, 20 inches deep, with a back height of 6 to 8 inches. The unit shall clear the floor or ground by at least 8 inches. A clear knee space shall exist between the bottom of the bowl and the floor or ground of at least 27 inches and between the front edge of the bowl and the body of the unit of at least 8 inches. A 8 inch wide clear space shall exist on both sides of the unit. The spout height for the handicapped unit shall be no more than 36 inches above the floor or ground to the outlet. The spout shall be at the front of the unit and direct the water flow in a trajectory that is parallel or nearly parallel to the front of the unit. The bowl shall be 6-1/2 inches high, made of stainless steel and be for interior installation.

EWC-2 WATER COOLER DRINKING FOUNTAIN:

Drinking fountain shall have spout height at standard 40 inches; other features are the same as EWC-1.

GARBAGE DISPOSAL MACHINES:

Garbage disposals machines shall meet the requirements of UL 430. Garbage disposal shall be stainless steel continuous feed model, 1/2 hp motor, and stainless steel grinding element with two 360 degree stainless steel swivel impellers. Provide polyethylene or polyester drain flow chamber. Equip motor with manual reset, thermal overload protection, and sound insulation.

3.10 POSTED INSTRUCTIONS

Framed instructions under glass or in laminated plastic, including wiring and control diagrams showing the complete layout of the entire system, shall be posted where directed. Condensed operating instructions explaining preventive maintenance procedures, methods of checking the system for normal safe operation, and procedures for safely starting and stopping the system shall be prepared in typed form, framed as specified above for the wiring and control diagrams and posted beside the diagrams. The framed instructions shall be posted before acceptance testing of the systems.

3.11 PERFORMANCE OF WATER HEATING EQUIPMENT

Standard rating condition terms are as follows:

EF = Energy factor, overall efficiency.

ET = Thermal efficiency with 70 degrees F delta T.

EC = Combustion efficiency, 100 percent - flue loss when smoke = o (trace is permitted).

SL = Standby loss in W/sq. ft. based on 80 degrees F delta T, or in percent per hour based on nominal 90 degrees F delta T.

HL = Heat loss of tank surface area.

V = Storage volume in liters

3.11.1 Storage Water Heaters

3.11.1.1 Gas

a. Storage capacity of 100 gallons or less, and input rating of 75,000 Btu/h or less: minimum EF shall be 0.62-0.0019V per 10 CFR 430.

b. Storage capacity of more than 100 gallons - or input rating more than 75,000 Btu/h: It shall be 77 percent; maximum SL shall be 1.3+38/V, per ANSI Z21.10.3.

3.12 OPERATION AND MAINTENANCE DATA

Provide operation and maintenance for equipment as specified.

3.13 TABLES

TABLE I
PIPE AND FITTING MATERIALS FOR
DRAINAGE, WASTE, AND VENT PIPING SYSTEMS

		SERVICE				
Item #	Pipe and Fitting Materials	A	B	C	D	E
1	Cast iron soil pipe and fittings, hub and spigot, ASTM A 74 with compression gaskets	X	X	X	X	
2	Cast iron soil pipe and fittings hubless, CISPI 301 and ASTM A 888		X	X	X	
3	Copper drainage tube, (DWV), ASTM B 306	X*	X	X*	X	X
4	Wrought copper and wrought alloy solder-joint drainage fittings. ASME B16.29	X	X	X	X	X
5	Cast copper alloy solder joint drainage fittings, DWV, ASME B16.23	X	X	X	X	X
6	Acrylonitrile-Butadiene-Styrene (ABS) plastic drain, waste, and vent pipe and fittings ASTM D 2661, ASTM F 628	X		X		
7	Polyvinyl Chloride plastic drain,	X		X		

TABLE I
PIPE AND FITTING MATERIALS FOR
DRAINAGE, WASTE, AND VENT PIPING SYSTEMS

		SERVICE				
Item #	Pipe and Fitting Materials	A	B	C	D	E
	waste and vent pipe and fittings, ASTM D 2665, ASTM F 891, (Sch 40) ASTM F 1760					

SERVICE:

A - Underground Building Soil, Waste and Storm Drain
B - Aboveground Soil, Waste, Drain and Roof Drain Piping In Buildings
C - Underground Vent
D - Aboveground Vent
E - Equipment Condensate Drains
* - Hard Temper

TABLE II
PIPE AND FITTING MATERIALS FOR PRESSURE PIPING SYSTEMS

		SERVICE			
Item No.	Pipe and Fitting Materials	A	B	C	D
1	Malleable-iron threaded fittings, a. Galvanized, ASME B16.3 for use with Item 4a			X	
	b. Same as "a" but not galvanized for use with Item 4b			X	
2	Grooved pipe couplings, ferrous pipe ASTM A 536 and non-ferrous pipe, ASTM A 536			X	
3	Ductile iron grooved joint fittings for ferrous pipe ASTM A 536 and ASTM A 47/A 47M, for use with Item 2			X	
4	Steel pipe: a. Seamless, galvanized, ASTM A 53/A 53M, Type S, Grade B			X	
	b. Seamless, black, ASTM A 53/A 53M, Type S, Grade B			X	
5	Seamless red brass pipe, ASTM B 43	X	X		X
6	Bronze flanged fittings, ASME B16.24 for use with Items 5 and 7	X	X		X
7	Seamless copper pipe, ASTM B 42	X	X		X
8	Seamless copper water tube, ASTM B 88, ASTM B 88M	X**	X**	X**	X***
9	Cast bronze threaded fittings, ASME B16.15 for use with Items 5 and 7	X	X		X
10	Wrought copper and bronze solder-joint pressure fittings, ASME B16.22 for use with Items 5 and 7	X	X	X	X
11	Cast copper alloy solder-joint pressure fittings, ASME B16.18	X	X	X	X

TABLE II
PIPE AND FITTING MATERIALS FOR PRESSURE PIPING SYSTEMS

		SERVICE			
Item No.	Pipe and Fitting Materials	A	B	C	D
	for use with Items 8 and 9				
12	Bronze and sand castings grooved joint pressure fittings for non-ferrous pipe ASTM B 584, for use with Item 2	X	X	X	
13	Steel pipeline flanges, MSS SP-44			X	
14	Fittings: brass or bronze; ASME B16.15, and ASME B16.18 ASTM B 828	X	X		
15	Carbon steel pipe unions, socket-welding and threaded, MSS SP-83			X	
16	Malleable-iron threaded pipe unions ASME B16.39			X	

A - Cold Water Aboveground
B - Hot Water 180 degrees F Maximum Aboveground
C - Compressed Air
D - Cold Water Service Belowground
Indicated types are minimum wall thicknesses.
** - Type L - Hard
*** - Type K - Hard temper with brazed joints only or type K-soft temper without joints in or under floors
**** - In or under slab floors only brazed joints

-- End of Section --

SECTION 15569

WATER AND STEAM HEATING; GAS; UP TO 20 MBTUH
05/95

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.

AIR MOVEMENT AND CONTROL ASSOCIATION (AMCA)

AMCA 801	(1992) Industrial Process/Power Generation Fans: Specification Guidelines

AMERICAN NATIONAL STANDARDS INSTITUTE (ANSI)

ANSI Z21.13	(1991; Z21.13a; Z21.13b) Gas-Fired Low-Pressure Steam and Hot Water Boilers

AMERICAN SOCIETY FOR TESTING AND MATERIALS (ASTM)

ASTM A 53/A 53M	(1999b) Pipe, Steel, Black and Hot-Dipped, Zinc-Coated, Welded and Seamless
ASTM A 105/A 105M	(1998) Carbon Steel Forgings for Piping Applications
ASTM A 167	(1999) Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet, and Strip
ASTM A 183	(1983; R 1998) Carbon Steel Track Bolts and Nuts
ASTM A 193/A 193M	(1999a) Alloy-Steel and Stainless Steel Bolting Materials for High-Temperature Service
ASTM A 234/A 234M	(1999) Piping Fittings of Wrought Carbon Steel and Alloy Steel for Moderate and High Temperature Services
ASTM A 366/A 366M	(1997el) Steel, Sheet, Carbon, Cold-Rolled, Commercial Quality
ASTM A 515/A 515M	(1989; R 1997) Pressure Vessel Plates, Carbon Steel, for Intermediate- and Higher-Temperature Service
ASTM A 516/A 516M	(1990; R 1996) Pressure Vessel Plates, Carbon Steel, for Moderate- and

	Lower-Temperature Service
ASTM A 536	(1984; R 1999el) Ductile Iron Castings
ASTM A 653/A 653M	(1999a) Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process
ASTM B 32	(1996) Solder Metal
ASTM B 62	(1993) Composition Bronze or Ounce Metal Castings
ASTM B 75	(1999) Seamless Copper Tube
ASTM B 88	(1999) Seamless Copper Water Tube
ASTM B 88M	(1999) Seamless Copper Water Tube (Metric)
ASTM B 813	(1993) Liquid and Paste Fluxes for Soldering Applications of Copper and Copper Alloy Tube
ASTM B 828	(1998) Making Capillary Joints by Soldering of Copper and Copper Alloy Tube and Fittings
ASTM D 596	(1991; R 1995) Reporting Results of Analysis of Water
ASTM D 2000	(1999) Rubber Products in Automotive Applications

ASME INTERNATIONAL (ASME)

ASME B1.20.1	(1983; R 1992) Pipe Threads, General Purpose (Inch)
ASME B16.3	(1998) Malleable Iron Threaded Fittings
ASME B16.4	(1998) Gray Iron Threaded Fittings
ASME B16.5	(1996; B16.5a) Pipe Flanges and Flanged Fittings NPS 1/2 thru NPS 24
ASME B16.9	(1993) Factory-Made Wrought Steel Buttwelding Fittings
ASME B16.11	(1996) Forged Fittings, Socket-Welding and Threaded
ASME B16.15	(1985; R 1994) Cast Bronze Threaded Fittings Classes 125 and 250
ASME B16.18	(1984; R 1994) Cast Copper Alloy Solder Joint Pressure Fittings
ASME B16.21	(1992) Nonmetallic Flat Gaskets for Pipe Flanges

ASME B16.22	(1995; B16.22a1998) Wrought Copper and Copper Alloy Solder Joint Pressure Fittings
ASME B16.26	(1988) Cast Copper Alloy Fittings for Flared Copper Tubes
ASME B16.34	(1997) Valves - Flanged, Threaded, and Welding End
ASME B16.39	(1998) Malleable Iron Threaded Pipe Unions Classes 150, 250, and 300
ASME B31.1	(1998) Power Piping
ASME B31.5	(1992; B31.5a1994) Refrigeration Piping
ASME B40.1	(1991) Gauges - Pressure Indicating Dial Type - Elastic Element
ASME BPV IV	(1998) Boiler and Pressure Vessel Code; Section IV, Heating Boilers
ASME BPV VIII Div 1	(1998) Boiler and Pressure Vessel Code; Section VIII, Pressure Vessels Division 1 - Basic Coverage
ASME BPV IX	(1998) Boiler and Pressure Vessel Code; Section IX, Welding and Brazing Qualifications
ASME CSD-1	(1998) Controls and Safety Devices for Automatically Fired Boilers

AMERICAN WATER WORKS ASSOCIATION (AWWA)

AWWA C606	(1997) Grooved and Shouldered Joints

AMERICAN WELDING SOCIETY (AWS)

AWS A5.8	(1992) Filler Metals for Brazing and Braze Welding
AWS B2.2	(1991) Brazing Procedure and Performance Qualification

COPPER DEVELOPMENT ASSOCIATION (CDA)

CDA Tube Handbook	(1995) Copper Tube Handbook

EXPANSION JOINT MANUFACTURERS ASSOCIATION (EJMA)

EJMA Stds	(1998; 7th Edition) EJMA Standards

HYDRONICS INSTITUTE DIVISION OF GAMA (HYI)

HYI-01	(1998) I=B=R Ratings for Boilers, Baseboard Radiation and Finned Tube (Commercial) Radiation

MANUFACTURERS STANDARDIZATION SOCIETY OF THE VALVE AND FITTINGS INDUSTRY (MSS)

MSS SP-25	(1998) Standard Marking System for Valves, Fittings, Flanges and Unions
MSS SP-58	(1993) Pipe Hangers and Supports - Materials, Design and Manufacture
MSS SP-69	(1996) Pipe Hangers and Supports - Selection and Application
MSS SP-70	(1998) Cast Iron Gate Valves, Flanged and Threaded Ends
MSS SP-71	(1997) Gray Iron Swing Check Valves, Flanges and Threaded Ends
MSS SP-72	(1999) Ball Valves with Flanged or Butt-Welding Ends for General Service
MSS SP-73	(1991; R 1996) Brazing Joints for Copper and Copper Alloy Pressure Fittings
MSS SP-78	(1998) Cast Iron Plug Valves, Flanged and Threaded Ends
MSS SP-80	(1997) Bronze Gate, Globe, Angle and Check Valves
MSS SP-85	(1994) Cast Iron Globe & Angle Valves, Flanged and Threaded Ends
MSS SP-110	(1996) Ball Valves Threaded, Socket-Welding, Solder Joint, Grooved and Flared Ends

NATIONAL ELECTRICAL MANUFACTURERS ASSOCIATION (NEMA)

NEMA 250	(1997) Enclosures for Electrical Equipment (1000 Volts Maximum)

NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)

NFPA 54	(1999) National Fuel Gas Code
NFPA 211	(2000) Chimneys, Fireplaces, Vents, and Solid Fuel-Burning Appliances
NFPA 8501	(1997) Single Burner Boiler Operation

UNDERWRITERS LABORATORIES (UL)

UL 795	(1999) Commercial-Industrial Gas Heating Equipment
UL Gas&Oil Dir	(1999) Gas and Oil Equipment Directory

1.2 SUBMITTALS

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are for information only. When used, a designation following the "G" designation identifies the office that will review the submittal for the Government. The following shall be submitted in accordance with Section 01330 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Piping Installation; G

Detail drawings consisting of equipment layout including installation details and electrical connection diagrams; combustion and safety control diagrams; ductwork layout showing the location of supports and hangers, typical hanger details, gauge reinforcement, reinforcement spacing rigidity classification, and static pressure and seal classifications; and piping layout showing the location of guides and anchors, the load imposed on each support or anchor (not required for radiant floor tubing), and typical support details. Drawings shall include any information required to demonstrate that the system has been coordinated and will properly function as a unit and shall show equipment relationship to other parts of the work, including clearances required for operation and maintenance.

SD-03 Product Data

Manufacturer's Catalog Data; G

Manufacturer's catalog data shall be included with the detail drawings for the following items:

Boilers
Fuel Burning Equipment
Combustion Control Equipment
Pumps
Fittings and Accessories
Water Treatment System

The data shall show model, size, options, etc., that are intended for consideration. Data submitted shall be adequate to demonstrate compliance with contract requirements.

Spare Parts Data;

Spare parts data for each different item of material and equipment, after approval of the detail drawings and no later than 2 months prior to the date of beneficial occupancy. The data shall include a complete list of parts and supplies, with current unit prices and source of supply, and a list of the parts recommended by the manufacturer to be replaced after 1 and 3 years of service.

Water Treatment System; G
Boiler Water Treatment; G

Six complete copies of the proposed water treatment plan. The

plan shall include a layout, control scheme, a list of the existing water conditions including the items listed in paragraph BOILER WATER TREATMENT, a list of all chemicals, the proportion of chemicals to be added, the final treated water conditions, and a description of environmental concerns for handling the chemicals.

Heating System Tests; G

Proposed test procedures for the heating system tests and fuel system tests, at least 2 weeks prior to the start of related testing.

Welding; G

A copy of qualified welding procedures, at least 2 weeks prior to the start of welding operations.

A list of names and identification symbols of qualified welders and welding operators, at least 2 weeks prior to the start of welding operations.

Qualification; G

A statement from the firms proposed to prepare submittals and perform installation and testing, demonstrating successful completion of similar services of at least five projects of similar size or scope, at least 2 weeks prior to the submittal of any other item required by this section.

Field Instructions;

System layout diagrams that show the layout of equipment, piping, and ductwork and typed condensed operation manuals explaining preventative maintenance procedures, methods of checking the system for normal, safe operation, and procedures for safely starting and stopping the system, framed under glass or laminated plastic, at least 2 weeks prior to the start of related testing. After approval, these items shall be posted where directed.

Tests; G

Proposed test schedules for the heating system and fuel system tests, at least 2 weeks prior to the start of related testing.

SD-06 Test Reports

Heating System Tests; G
Fuel System Tests; G

Test reports for the heating system tests and the fuel system test, upon completion of testing complete with results.

Water Treatment Tests; G

a. The water quality test report shall identify the chemical composition of the boiler water. The report shall include a comparison of the condition of the boiler water with the manufacturer's recommended conditions. Any required corrective

action shall be documented within the report.

b. A test report shall identify the condition of the boiler at the completion of 1 year of service. The report shall include a comparison of the condition of the boiler with the manufacturer's recommended operating conditions.

SD-07 Certificates

Bolts

Written certification by the bolt manufacturer that the bolts furnished comply with the requirements of this specification. The certification shall include illustrations of product markings, the date of manufacture, and the number of each type of bolt to be furnished based on this certification.

SD-10 Operation and Maintenance Data

Operation and maintenance data shall be provided for all equipment, components and items of work specified herein where standard data is routinely and commercially available by the manufacturer. Submit in accordance with Section 01781 OPERATION AND MAINTENANCE DATA.

1.3 GENERAL REQUIREMENTS

1.3.1 Standard Products

Materials and equipment shall be the standard products of a manufacturer regularly engaged in the manufacture of the products and shall essentially duplicate items that have been in satisfactory use for at least 2 years prior to bid opening. Equipment shall be supported by a service organization that is, in the opinion of the Contracting Officer, reasonably convenient to the site.

1.3.2 Asbestos Prohibition

Asbestos and asbestos-containing products shall not be used.

1.3.3 Nameplates

Each major component of equipment shall have the manufacturer's name, address, type or style, model or serial number, and catalog number on a plate secured to the equipment. Each pressure vessel shall have an approved ASME stamp.

1.3.4 Equipment Guards

Belts, pulleys, chains, gears, couplings, projecting setscrews, keys, and other rotating parts exposed to personnel contact shall be fully enclosed or guarded in accordance with OSHA requirements. High temperature equipment and piping exposed to contact by personnel or where it creates a potential fire hazard shall be properly guarded or covered with insulation of a type specified. Catwalks, operating platforms, ladders, and guardrails shall be provided where shown and shall be constructed in accordance with Section 05500 MISCELLANEOUS METAL.

1.3.5 Verification of Dimensions

The Contractor shall become familiar with details of the work, verify dimensions in the field, and shall advise the Contracting Officer of any discrepancy before performing any work or ordering any materials.

1.3.6 Welding

Piping shall be welded and brazed in accordance with qualified procedures using performance-qualified welders and welding operators. Procedures and welders shall be qualified in accordance with ASME BPV IX. Welding procedures qualified by others, and welders and welding operators qualified by another employer may be accepted as permitted by ASME B31.1. The Contracting Officer shall be notified 24 hours in advance of tests, and the tests shall be performed at the work site if practical. The welder or welding operator shall apply his assigned symbol near each weld he makes as a permanent record. Structural members shall be welded in accordance with Section 05090 WELDING, STRUCTURAL.

1.4 MANUFACTURER'S SERVICES

Services of a manufacturer's representative who is experienced in the installation, adjustment, and operation of the equipment specified shall be provided. The representative shall supervise the installing, adjusting, and testing of the equipment.

1.5 QUALIFICATION

The contractor and equipment supplier shall have successfully completed similar services of at least five projects of similar size and scope.

1.6 SPARE PARTS DATA AND MANUFACTURER'S CATALOG DATA

Provide spare parts data and manufacturer's catalog data in accordance with SUBMITTALS paragraph.

1.7 DELIVERY AND STORAGE

Equipment delivered and placed in storage shall be protected from the weather, humidity and temperature variations, dirt and dust, and other contaminants.

PART 2 PRODUCTS

2.1 BOILERS

Each boiler shall have the output capacity in British thermal units per hour (Btuh) as indicated when fired with the specified fuels. The boiler shall be furnished complete with the gas burning equipment, boiler fittings and trim, automatic controls, forced draft fan, electrical wiring, insulation, piping connections, and protective jacket. The boiler shall be completely assembled and tested at the manufacturer's plant. Boiler auxiliaries including fans, motors, drives, and similar equipment shall be provided with at least 10 percent excess capacity to allow for field variations in settings and to compensate for any unforeseen increases in pressure losses in appurtenant piping and ductwork. However, the boiler safety devices shall not be sized for a 10 percent excess capacity. The boiler and its accessories shall be designed and installed to permit ready accessibility for operation, maintenance, and service. Boilers shall be

designed, constructed, and equipped in accordance with ASME BPV IV. Each boiler shall be designed for water service as indicated on the drawings and as specified herein. The boiler capacity shall be based on the ratings shown in HYI-01 or as certified by the American Boiler Manufacturers Association, or American Gas Association.

2.1.1 Hot Water Heating Boilers

The hot water heating boiler shall be capable of operating at the specified maximum continuous capacity without damage or deterioration to the boiler, its setting, firing equipment, or auxiliaries. The rated capacity shall be the capacity at which the boiler will operate continuously while maintaining at least the specified minimum efficiency. The boiler design conditions shall be as follows:

a. Boiler design pressure 125 psig.

b. Operating pressure at boiler outlet 60 psig.

c. Hot water temperature 180 degrees F.

d. Temperature differential between boiler discharge and system return 20 degrees F.

e. Water pressure drop 10 psig.

f. Outdoor ambient air temperature 100 degrees F (max), 20 degrees F (min).

g. Site elevation 30 feet.

h. Maximum continuous capacity as scheduled.

i. Rated capacity as scheduled

j. Boilers with a capacity less than 300,000 Btuh shall have an Annual Fuel Utilization Efficiency of at least 80 percent. Gas fired boilers with a capacity of greater than or equal to 300,000 Btuh shall have a thermal efficiency of at least 80 percent when fired at the maximum and minimum ratings allowed by the controls.

2.2 FUEL BURNING EQUIPMENT

Boiler shall be designed to burn gas. Each boiler shall comply with Federal, state, and local emission regulations. As a minimum, the following emission requirements shall be met:

NOx - 100 parts per million (ppm) corrected to 3% 02.

SO2 - 1 parts per million (ppm) corrected to 3% 02.

Particulate - 0 parts per million (ppm) corrected to 3% 02.

2.2.1 Burners

2.2.1.1 Gas Fired Burners and Controls

Burners shall be UL approved mechanical draft burners with all air necessary for combustion supplied by a blower where the operation is

coordinated with the burner. Burner shall be provided complete with fuel supply system in conformance with the following safety codes or standards:

a. Gas-fired units with inputs greater than 400,000 Btuh per combustion chamber shall conform to UL 795. Gas fired units less than 12,500,000 Btuh input shall conform to ANSI Z21.13.

2.2.2 Draft Fans

Fans conforming to AMCA 801 forced-draft shall be furnished as an integral part of boiler design. Fans shall be centrifugal with backward-curved blades, radial-tip blades, or axial flow type. Each fan shall be sized for output volume and static pressure rating sufficient for pressure losses, excess air requirements at the burner, leakages, temperature, and elevation corrections for worst ambient conditions, all at full combustion to meet net-rated output at normal firing conditions, plus an overall excess air volume of 10 percent against a 20 percent static overpressure. Noise levels for fans shall not exceed 85 decibels in any octave band at a 3 foot station. Forced draft fan bearings shall be air cooled.

2.2.2.1 Draft Fan Control

Forced-draft centrifugal fans shall have inlet vane controls or shall have variable speed control where indicated. Inlet vanes shall be suitable for use with combustion control equipment. Axial propeller fans shall have variable propeller pitch control.

2.2.2.2 Draft Fan Drives

Fans shall be driven by electric motors. Electric motor shall be totally enclosed fan cooled . Motor starter shall be magnetic across-the-line type with general purpose enclosure and shall be furnished with four auxiliary interlock contacts.

2.2.3 Draft Damper

Boilers shall be provided with automatic dampers, draft hoods, or barometric dampers as recommended by the boiler manufacturer to maintain proper draft in the boiler. Draft damper shall be provided in a convenient and accessible location in the flue gas outlet from the boiler. Automatic damper shall be arranged for automatic operation by means of a damper regulator, furnace draft regulator, or damper motor.

2.3 COMBUSTION CONTROL EQUIPMENT

Combustion control equipment shall be provided as a system by a single manufacturer. Field installed automatic combustion control system shall be installed in accordance with the manufacturer's recommendations and under the direct supervision of a representative of the control manufacturer. The hot water boiler water temperature shall be controlled by a water temperature controller. The equipment shall operate electrically. On multiple boiler installations, each boiler unit shall have a completely independent system of controls responding to the load and to a plant master controller. If recording instruments are provided, a 1 year supply of ink and 400 blank charts for each recorder shall be furnished.

2.3.1 Electrical Controls

Electrical control devices shall be rated at 120 or 24 volts and shall be

connected as specified in Section 16415 ELECTRICAL WORK, INTERIOR.

2.3.2 Water Temperature Controller

The controller shall be of sturdy construction and shall be protected against dust and dampness. The thermostatic element shall be inserted in a separable socket installed in the upper part of the boiler near the water outlet. Modulating controllers shall control the fuel burning equipment to maintain set boiler water temperature within 2 percent.

2.3.3 Boiler Plant Master Controller

A boiler plant master controller, sensitive to a temperature transmitter in the return water header for the hot water boiler shall be furnished to provide anticipatory signals to all boiler controllers. Boiler controllers shall react to anticipatory signals from the plant master controller as necessary in response to the boiler temperature or pressure indication to maintain the preset temperature or pressure. An automatic-manual switch shall be provided to allow the sequence of boiler loading to be varied to distribute equal firing time on all boilers in the plant. The plant master controller shall load the boilers one at a time as the plant load increases.

2.3.4 Boiler Combustion Controls and Positioners

a. Gas boiler units shall be provided with modulating combustion controls with gas pilot or spark ignition. Modulating controls shall be provided with a means for manually controlling the firing rate.

b. Modulating control function shall be accomplished using positioning type controls. Air flow ratio and fuel control valve shall be controlled by relative positions of operative levers on a jackshaft responding to a water temperature controller or steam pressure controller. Positioning type combustion control equipment shall include draft controls with synchronized fuel feed and combustion air supply controls, while and shall maintain the proper air/fuel ratio. The desired furnace draft shall be maintained within 0.01 inch of water column.

2.3.5 Combustion Safety Controls and Equipment

Combustion safety controls and equipment shall be UL listed, microprocessor-based distributed process controller. The system shall include mounting hardware, wiring and cables, and associated equipment. The controller shall be mounted completely wired, programmed, debugged, and tested to perform all of its functions. The controller shall process the signals for complete control and monitoring of the boiler. This shall include maintaining boiler status, starting and stopping all control functions, sequencing control functions and signaling alarm conditions. The program shall be documented and include cross references in description of coils and contacts. Microprocessor shall be able to perform self diagnostics and contain a message center to provide operator with status and failure mode information. Controllers for each boiler shall be mounted on a separate, free standing panel adjacent to the boiler or for packaged boilers on the boiler supporting structure. Control systems and safety devices for automatically fired boilers shall conform to ASME CSD-1. Electrical combustion and safety controls shall be rated at 120 volts, single phase, 60 Hz and shall be connected as specified in Section 16415 ELECTRICAL WORK, INTERIOR. A 4 inch diameter alarm bell shall be provided

and shall be located where indicated or directed. The alarm bell shall ring when the boiler is shut down by any safety control or interlock. Indicating lights shall be provided on the control panel. A red light shall indicate flame failure, and a green light shall indicate that the main fuel valve is open. The following shutdown conditions shall require a manual reset before the boiler can automatically recycle:

a. Flame failure.

b. Failure to establish pilot flame.

c. Failure to establish main flame.

d. Low-water or supplementary low-water cutoff.

e. High temperature cutoff or High pressure cutoff.

2.3.5.1 Low-water Cutoff

Low water cutoff shall be float actuated switch or electrically actuated probe type low-water cutoff. Float chamber shall be provided with a blow-down connection. Cutoff shall cause a safety shutdown and sound an alarm when the boiler water level drops below a safe minimum level. A safety shutdown due to low water shall require manual reset before operation can be resumed and shall prevent recycling of the burner. The cutoff shall be in strict accordance to the latest version of code,ASME CSD-1 Controls and Safety Devices for Automatically Fired Boilers.

a. Feedwater Regulator with Low-Water Cutoff: Regulator shall be an approved design sized for the application. A regulator shall be provided for each boiler. The feeder shall be so arranged that water will be fed to the boiler automatically when the water level in the boiler drops below a preset point and will actuate the alarm bell when the water level reaches the low danger point. The boiler feeder shall be arranged so that the burner and forced-draft fan will stop whenever the water level drops below a preset danger point. The boiler feeder shall be constructed so that the feedwater valve and seat are isolated from the float chamber to prevent overheating of the feed water and precipitation of scale on either the valve or seat. Each float mechanism, valve, and seat shall be constructed of an approved, durable, corrosion-resistant steel alloy. Valve seats shall be removable and renewable. The regulator shall be equipped with a large, self-cleaning strainer. The drain valve on the regulator shall be the gate or other straight-through type.

b. Pump Controller with Low-Water Cutoff: Controller shall be a design approved by the boiler manufacturer. A pump controller shall be provided for each boiler which is used for space heating loads or long distribution lines. Pump controller shall control the operation of the burner, forced-draft fan, and pump. Pump controller and low-water cutoff shall have a float-operated mercury switch arranged to start and stop the pump at preset boiler water levels. If the water level in the boiler reaches the low danger point, a second mercury switch shall shut down the burner and actuate the alarm bell.

c. Supplementary Low-Water Cutoff: Supplementary low-water cutoff of the electrically operated probe type or float activated type shall

be provided in addition to the low-water cutoff required above on each boiler. Supplementary low-water cutoff shall be mounted directly in the boiler shell and shall be set below the low-water cutoff required above.

2.3.5.2 Water Flow Interlock

Hot water boiler limit controls shall be provided to include protection for low boiler water flow and high boiler water temperature. The limit controls shall be interlocked with the combustion control system to effect boiler alarm and shutdown. The controls shall not allow boiler startup unless hot water flow is proven.

2.4 PUMPS

2.4.1 Hot Water Circulating Pumps

Circulating pumps for hot water shall be electrically driven single-stage centrifugal type and have a capacity not less than indicated. Hot water circulating pumps shall be supported on a concrete foundation with a cast iron or structural steel base and shall have a closed-coupled shaft or flexible-coupled shaft. The hot water circulating pumps shall be end suction type. The pump shaft shall be constructed of corrosion-resistant alloy steel, sleeve bearings and glands of bronze designed to accommodate a mechanical seal, and the housing of close-grained cast iron. Pump seals shall be capable of withstanding 240 degrees F temperature without external cooling. The motor shall have sufficient power for the service required, shall be of a type approved by the manufacturer of the pump, shall be suitable for the available electric service, and shall conform to the requirements of paragraph ELECTRICAL EQUIPMENT. Each pump suction and discharge connection shall be provided with a pressure gauge as specified. The hot water circulating pump discharge pipe shall be provided with a flow switch. Flow switch unit shall be a self-contained swinging vane type to indicate fluid flow. Switch shall be a SPDT with 120-volt, 15-ampere rating.

2.5 COLD WATER CONNECTIONS

Connections shall be provided which includes consecutively in line a strainer, backflow prevention device, and water pressure regulator in that order in the direction of the flow. The backflow prevention device shall be provided as indicated and in compliance with Section 15400, PLUMBING, GENERAL PURPOSE. Cold water fill connections shall be made to the water supply system as indicated. Necessary pipe, fittings, and valves required for water connections between the boiler and cold water main shall be provided as shown. The pressure regulating valve shall be of a type that will not stick or allow pressure to build up on the low side. The valve shall be set to maintain a terminal pressure of approximately,lately 5 psi in excess of the static head on the system and shall operate within a 2 psi tolerance regardless of cold water supply piping pressure and without objectionable noise under any condition of operation.

2.6 UNIT HEATERS

Heaters shall be as specified below, and shall have a heating capacity not in excess of 125 percent of the capacity indicated.

2.6.1 Propeller Fan Heaters

Heaters shall be designed for suspension and arranged for horizontal discharge of air as indicated. Casings shall be not less than 20 gauge black steel and finished with lacquer or enamel. Suitable stationary deflectors shall be provided to assure proper air and heat penetration capacity at floor level based on established design temperature. Suspension from heating pipes will not be permitted. Horizontal discharge type unit heaters shall have discharge or face velocities not in excess of the following:

Unit Capacity, cfm	Face Velocity, fpm
Up to 1,000	800
1,001 to 3,000	900
3,001 and over	1,000

2.6.2 Heating Elements

Heating coils and radiating fins shall be of suitable nonferrous alloy with threaded fittings at each end for connecting to external piping. The heating elements shall be free to expand or contract without developing leaks and shall be properly pitched for drainage. The elements shall be tested under a hydrostatic pressure of 200 psig and a certified report of the test shall be submitted to the Contracting Officer. Coils shall be suitable for use with water up to 250 degrees F.

2.6.3 Motors

Motors shall be provided with NEMA 250 general purpose enclosure. Motors and motor controls shall otherwise be as specified in Section 16415 ELECTRICAL WORK, INTERIOR.

2.6.4 Motor Switches

Motors shall be provided with manual selection switches with "Off," and "Automatic" positions and shall be equipped with thermal overload protection.

2.6.5 Controls

Controls shall be provided as specified in Section 15951 DIRECT DIGITAL CONTROL FOR HVAC. Provide unit mounted or wall mounted thermostat as indicated.

2.7 HEATING AND VENTILATING UNITS

Heating and ventilating units and associated equipment shall be in accordance with Section 15895 AIR SUPPLY, DISTRIBUTION, VENTILATION, AND EXHAUST SYSTEM.

2.8 AIR HANDLING UNITS

Air handling units and associated equipment shall be in accordance with Section 15895 AIR SUPPLY, DISTRIBUTION, VENTILATION, AND EXHAUST SYSTEM.

2.9 FITTINGS AND ACCESSORIES

Boiler fittings and accessories shall be installed with each boiler in

accordance with ASME BPV IV, unless otherwise specified.

2.9.1 Conventional Breeching and Stacks

2.9.1.1 Breeching

Each boiler shall be connected to the stack or flue by breeching constructed of black steel sheets not less than 0.0478 inch thick nor less than thickness of stack, whichever is larger. Plastic materials polyetherimide (PEI) and polyethersulfone (PES) are forbidden to be used for vent piping of combustion gases. The clear distance between any portion of the breeching surface and any combustible material shall not be less than that specified in NFPA 211. Joints and seams shall be securely fastened and made airtight. Suitable hinged and gasketed cleanouts shall be provided, which will permit cleaning the entire smoke connection without dismantling. Flexible-type expansion joints shall be provided as required and shall not require packing.

2.9.1.2 Stacks

Prefabricated double wall stacks system shall extend above the roof to the height indicated. The inner stack shall be 304 stainless steel having a thickness of not less than 0.035 inch. The outer stack shall be sheet steel having a thickness of not less than 0.025 inch. A method of maintaining concentricity between the inner and outer stacks shall be incorporated. The joints between the stack sections shall be sealed to prevent flue gas leakage. A 0.3125 inch diameter hole shall be provided in the stack not greater than 6 inches from the furnace flue outlet for sampling of the exit gases. A method shall be provided to seal the hole to prevent exhaust gases from entering the boiler room when samples are not being taken. Each stack shall be provided complete with rain hood. Plastic materials polyetherimide (PEI) and polyethersulfone (PES) are forbidden to be used for vent piping of combustion gases.

2.9.2 Expansion Tank

The hot water pressurization system shall include a diaphragm-type expansion tank which will accommodate the expanded water of the system generated within the normal operating temperature range, limiting the pressure increase at all components in the system to the maximum allowable pressure at those components. The only air in the system shall be the permanent sealed-in air cushion contained in the diaphragm-type tank. The sizes shall be as indicated. The expansion tank shall be welded steel, constructed, tested, and stamped in accordance with ASME BPV VIII Div 1 for a working pressure of 125 psi and precharged to the minimum operating pressure. The tank's air chamber shall be fitted with an air charging valve and pressure gauge. The tank shall be supported by steel legs or bases for vertical installation. The tank shall have lifting rings and a drain connection. All components shall be suitable for a maximum operating temperature of 250 degrees F.

2.9.3 Air Separator

External air separation tank shall be steel, constructed, tested and stamped in accordance with ASME BPV VIII Div 1 for a working pressure of 125 psi. The capacity of the air separation tank indicated is minimum.

2.9.4 Steel Sheets

2.9.4.1 Galvanized Steel

Galvanized steel shall be ASTM A 653/A 653M.

2.9.4.2 Uncoated Steel

Uncoated steel shall be ASTM A 366/A 366M, composition, condition, and finish best suited to the intended use. Gauge numbers specified refer to manufacturer's standard gauge.

2.9.5 Gaskets

Gaskets shall be nonasbestos material in accordance with ASME B16.21, full face or self-centering type. The gaskets shall be of the spiral wound type with graphite filler material.

2.9.6 Steel Pipe and Fittings

2.9.6.1 Steel Pipe

Steel pipe shall be ASTM A 53/A 53M, Type E or S, Grade A or B, black steel, standard weight, except Schedule 80 for condensate pipe.

2.9.6.2 Steel Pipe Fittings

Fittings shall have the manufacturer's trademark affixed in accordance with MSS SP-25 so as to permanently identify the manufacturer.

2.9.6.3 Steel Flanges

Flanged fittings including flanges, bolts, nuts, bolt patterns, etc. shall be in accordance with ASME B16.5 class 150 and shall have the manufacturers trademark affixed in accordance with MSS SP-25. Flange material shall conform to ASTM A 105/A 105M. Flanges for high temperature water systems shall be serrated or raised-face type. Blind flange material shall conform to ASTM A 516/A 516M cold service and ASTM A 515/A 515M for hot service. Bolts shall be high strength or intermediate strength with material conforming to ASTM A 193/A 193M.

2.9.6.4 Welded Fittings

Welded fittings shall conform to ASTM A 234/A 234M with WPA marking. Buttwelded fittings shall conform to ASME B16.9, and socket-welded fittings shall conform to ASME B16.11.

2.9.6.5 Cast-Iron Fittings

Fittings shall be ASME B16.4, Class 125, type required to match connecting piping.

2.9.6.6 Malleable-Iron Fittings

Fittings shall be ASME B16.3, type as required to match connecting piping.

2.9.6.7 Unions

Unions shall be ASME B16.39, Class 150.

2.9.6.8 Threads

Pipe threads shall conform to ASME B1.20.1.

2.9.6.9 Grooved Mechanical fittings

Joints and fittings shall be designed for not less than 125 psig service and shall be the product of the same manufacturer. Fitting and coupling houses shall be ductile iron conforming to ASTM A 536. Gaskets shall be molded synthetic rubber with central cavity, pressure responsive configuration and shall conform to ASTM D 2000 for circulating medium up to 230 degrees F. Grooved joints shall conform to AWWA C606. Coupling nuts and bolts shall be steel and shall conform to ASTM A 183.

2.9.7 Copper Tubing and Fittings

2.9.7.1 Copper Tubing

Tubing shall be ASTM B 88, ASTM B 88M, Type K or L. Adapters for copper tubing shall be brass or bronze for brazed fittings.

2.9.7.2 Solder-Joint Pressure Fittings

Wrought copper and bronze solder-joint pressure fittings shall conform to ASME B16.22 and ASTM B 75. Cast copper alloy solder-joint pressure fittings shall conform to ASME B16.18 and ASTM B 828.

2.9.7.3 Flared Fittings

Cast copper alloy fittings for flared copper tube shall conform to ASME B16.26 and ASTM B 62.

2.9.7.4 Adapters

Adapters may be used for connecting tubing to flanges and to threaded ends of valves and equipment. Extracted brazed tee joints produced with an acceptable tool and installed as recommended by the manufacturer may be used.

2.9.7.5 Threaded Fittings

Cast bronze threaded fittings shall conform to ASME B16.15.

2.9.7.6 Brazing Material

Brazing material shall conform to AWS A5.8.

2.9.7.7 Brazing Flux

Flux shall be in paste or liquid form appropriate for use with brazing material. Flux shall be as follows: lead-free; have a 100 percent flushable residue; contain slightly acidic reagents; contain potassium borides, and contain fluorides. Silver brazing materials shall be in accordance with AWS A5.8.

2.9.7.8 Solder Material

Solder metal shall conform to ASTM B 32 95-5 tin-antimony.

2.9.7.9 Solder Flux

Flux shall be either liquid or paste form, non-corrosive and conform to ASTM B 813.

2.9.7.10 Grooved Mechanical Fittings

Joints and fittings shall be designed for not less than 125 psig service and shall be the product of the same manufacturer. Fitting and coupling houses shall be ductile iron conforming to ASTM A 536. Gaskets shall be molded synthetic rubber with central cavity, pressure responsible configuration and shall conform to ASTM D 2000, for circulating medium up to 230 degrees F. Grooved joints shall conform to AWWA C606. Coupling nuts and bolts shall be steel and shall conform to ASTM A 183.

2.9.8 Dielectric Waterways and Flanges

Dielectric waterways shall have temperature and pressure rating equal to or greater than that specified for the connecting piping. Waterways shall have metal connections on both ends suited to match connecting piping. Dielectric waterways shall be internally lined with an insulator specifically designed to prevent current flow between dissimilar metals. Dielectric flanges shall meet the performance requirements described herein for dielectric waterways.

2.9.9 Flexible Pipe Connectors

Flexible pipe connectors shall be designed for 125 psi or 150 psi service. Connectors shall be installed where indicated. The flexible section shall be constructed of rubber, tetrafluoroethylene resin, or corrosion-resisting steel, bronze, monel, or galvanized steel. Materials used and the configuration shall be suitable for the pressure, vacuum, and temperature medium. The flexible section shall be suitable for service intended and may have threaded, welded, soldered, flanged, or socket ends. Flanged assemblies shall be equipped with limit bolts to restrict maximum travel to the manufacturer's standard limits. Unless otherwise indicated, the length of the flexible connectors shall be as recommended by the manufacturer for the service intended. Internal sleeves or liners, compatible with circulating medium, shall be provided when recommended by the manufacturer. Covers to protect the bellows shall be provided where indicated.

2.9.10 Pipe Supports

Pipe supports shall conform to MSS SP-58 and MSS SP-69.

2.9.11 Pipe Expansion

2.9.11.1 Expansion Loops

Expansion loops and offsets shall provide adequate expansion of the main straight runs of the system within the stress limits specified in ASME B31.1. The loops and offsets shall be cold-sprung and installed where indicated. Pipe guides and anchors shall be provided as indicated.

2.9.11.2 Expansion Joints

Expansion joints shall provide for either single or double slip of the connected pipes, as required or indicated, and for not less than the transverse indicated. The joints shall be designed for a steam working

pressure not less than 125 psig and shall be in accordance with applicable requirements of EJMA Stds and ASME B31.1. End connection shall be flanged. Anchor bases or support bases shall be provided as indicated or required. Sliding surfaces and water wetted surfaces shall be chromium plated or fabricated of corrosion resistant steel. Initial setting shall be made in accordance with the manufacturer's recommendations to compensate for an ambient temperature at time of installation. Pipe alignment guides shall be installed as recommended by the joint manufacturer, but in any case shall not be more than 5 feet from expansion joint, except in lines 4 inches or smaller guides shall be installed not more than 2 feet from the joint. Service outlets shall be provided where indicated.

a. Bellows-type joints shall be flexible, guided expansion joints. The expansion element shall be stabilized corrosion resistant steel. Bellows-type expansion joints shall conform to the applicable requirements of EJMA Stds and ASME B31.1 with internal lines. Guiding of piping on both sides of expansion joint shall be in accordance with the published recommendations of the manufacturer of the expansion joint. The joints shall be designed for the working temperature and pressure suitable for the application but shall not be less than 150 psig.

2.9.12 Valves

Valves shall be Class 125 and shall be suitable for the application. Grooved ends per AWWA C606 may be used for water service only. Valves in nonboiler external piping shall meet the material, fabrication and operating requirements of ASME B31.1. The connection type of all valves shall match the same type of connection required for the piping on which installed.

2.9.12.1 Gate Valves

Gate valves 2-1/2 inches and smaller shall conform to MSS SP-80 bronze rising stem, threaded, solder, or flanged ends. Gate valves 3 inches and larger shall conform to MSS SP-70 cast iron bronze trim, outside screw and yoke, flanged, or threaded ends.

2.9.12.2 Globe Valves

Globe valves 2-1/2 inches and smaller shall conform to MSS SP-80, bronze, threaded, soldered, or flanged ends. Globe valves 3 inches and larger shall conform to MSS SP-85, cast iron, bronze trim, flanged, or threaded ends.

2.9.12.3 Check Valves

Check valves 2-1/2 inches and smaller shall conform to MSS SP-80, bronze, threaded, soldered, or flanged ends. Check valves 3 inches and larger shall conform to MSS SP-71, cast iron, bronze trim, flanged, or threaded ends.

2.9.12.4 Angle Valves

Angle valves 2-1/2 inches and smaller shall conform to MSS SP-80 bronze, threaded, soldered, or flanged ends. Angle valves 3 inches and larger shall conform to MSS SP-85, cast iron, bronze trim, flanged, or threaded ends.

2.9.12.5 Ball Valves

Ball valves 1/2 inch and larger shall conform to MSS SP-72 or MSS SP-110, ductile iron or bronze, threaded, soldered, or flanged ends.

2.9.12.6 Plug Valves

Plug valves 2 in. and larger shall conform to MSS SP-78. Plug valves smaller than 2 in. shall conform to ASME B16.34.

2.9.12.7 Grooved End Valves

Valves with grooved ends per AWWA C606 may be used if the valve manufacturer certifies that their performance meets the requirements of the standards indicated for each type of valve.

2.9.12.8 Balancing Valves

Balancing valves shall have meter connections with positive shutoff valves. An integral pointer shall register the degree of valve opening. Valves shall be calibrated so that flow rate can be determined when valve opening in degrees and pressure differential across valve is known. Each balancing valve shall be constructed with internal seals to prevent leakage and shall be supplied with preformed insulation. Valves shall be suitable for 250 degrees F temperature and working pressure of the pipe in which installed. Valve bodies shall be provided with tapped openings and pipe extensions with shutoff valves outside of pipe insulation. The pipe extensions shall be provided with quick connecting hose fittings for a portable meter to measure the pressure differential. One portable differential meter shall be furnished. The meter suitable for the operating pressure specified shall be complete with hoses, vent, and shutoff valves, and carrying case. In lieu of the balancing valve with integral metering connections, a ball valve or plug valve with a separately installed orifice plate or venturi tube may be used for balancing.

2.9.12.9 Automatic Flow Control Valves

In lieu of the specified balancing valves, automatic flow control valves may be provided to maintain constant flow and shall be designed to be sensitive to pressure differential across the valve to provide the required opening. Valves shall be selected for the flow required and provided with a permanent nameplate or tag carrying a permanent record of the factory-determined flow rate and flow control pressure levels. Valves shall control the flow within 5 percent of the tag rating. Valves shall be suitable for the maximum operating pressure of 125 psi or 150 percent of the system operating pressure, whichever is greater. Where the available system pressure is not adequate to provide the minimum pressure differential that still allows flow control, the system pump head capability shall be increased. Valves shall be suitable for 250 degrees F temperature service. Valve materials shall be same as specified for the heating system check, globe, angle, and gate valves. Valve operator shall be the electric motor type or pneumatic type as applicable. Valve operator shall be capable of positive shutoff against the system pump head. Valve bodies shall be provided with tapped openings and pipe extensions with shutoff valves outside of pipe insulation. The pipe extensions shall be provided with quick connecting hose fittings for a portable meter to measure the pressure differential across the automatic flow control valve. A portable meter shall be provided with accessory kit as recommended for the project by the automatic valve manufacturer.

2.9.12.10 Butterfly Valves

Butterfly valves shall be 2-flange type or lug wafer type, and shall be bubbletight at 150 psig. Valve bodies shall be cast iron, malleable iron, or steel. ASTM A 167, Type 404 or Type 316, corrosion resisting steel stems, bronze, or corrosion resisting steel discs, and synthetic rubber seats shall be provided. Valves smaller than 8 inches shall have throttling handles with a minimum of seven locking positions. Valves 8 inches and larger shall have totally enclosed manual gear operators with adjustable balance return stops and position indicators. Valves in insulated lines shall have extended neck to accommodate insulation thickness.

2.9.12.11 Drain valves

Drain valves shall be provided at each drain point of blowdown as recommended by the boiler manufacturer. Piping shall conform to ASME BPV IV and ASTM A 53/A 53M.

2.9.12.12 Safety Valves

Safety valves shall have steel bodies and shall be equipped with corrosion-resistant trim and valve seats. The valves shall be properly guided and shall be positive closing so that no leakage can occur. Adjustment of the desired back-pressure shall cover the range between 2 and 10 psig. The adjustment shall be made externally, and any shafts extending through the valve body shall be provided with adjustable stuffing boxes having renewable packing. Boiler safety valves of proper size and of the required number, in accordance with ASME BPV IV, shall be installed so that the discharge will be through piping extended to a location as indicated. Each discharge pipe for steam service shall be provided with a drip pan elbow to prevent accumulation of water on the valve. A slip joint shall be provided between drip pan elbow and riser. Each discharge pipe for hot water service shall be pitched away from the valve seat.

2.9.13 Strainers

Basket and "Y" type strainers shall be the same size as the pipelines in which they are installed. The strainer bodies shall be heavy and durable, fabricated of cast iron, and shall have bottoms drilled and tapped with a gate valve attached for blowdown purposes. Strainers shall be designed for 125 psig service and 250 degrees F. The bodies shall have arrows clearly cast on the sides indicating the direction of flow. Each strainer shall be equipped with an easily removable cover and sediment screen. The screen shall be made of 22 gauge monel with small perforations numbering not less than 400 per square inch to provide a net free area through the basket of at least 3.30 times that of the entering pipe. The flow shall be into the screen and out through the perforations.

2.9.14 Pressure Gauges

Gauges shall conform to ASME B40.1 and shall be provided with throttling type needle valve or a pulsation dampener and shutoff valve. Minimum dial size shall be 3-1/2 inches. A pressure gauge shall be provided for each boiler in a visible location on the boiler. Pressure gauges shall be provided with readings in Kpa and psi. Pressure gauges shall have an indicating pressure range that is related to the operating pressure of the fluid in accordance with the following table:

Operating Pressure (psi)	Pressure Range (psi)
76-150	0-200
16-75	0-100
2-15	0-30 (retard)

2.9.15 Thermometers

Thermometers shall be provided with wells and separable corrosion-resistant steel sockets. Thermometers for inlet water and outlet water for each hot water boiler, the feedwater for each steam boiler shall be provided in a visible location on the boiler. Thermometers shall have brass, malleable iron, or aluminum alloy case and frame, clear protective face, permanently stabilized glass tube with indicating-fluid column, white face, black numbers, and a minimum 9 inch scale. The operating range of the thermometers shall be 0-100 degrees centigrade (32 - 212 degrees Fahrenheit). The thermometers shall be provided with readings in degrees centigrade and Fahrenheit.

2.9.16 Air Vents

2.9.16.1 Manual Air Vents

Manual air vents shall be brass or bronze valves or cocks suitable for the pressure rating of the piping system and furnished with threaded plugs or caps.

2.9.16.2 Automatic Air Vents

Automatic air vents shall be 3/4 inch quick-venting float and vacuum air valves. Each air vent valve shall have a large port permitting the expulsion of the air without developing excessive back pressure, a noncollapsible metal float which will close the valve and prevent the loss of water from the system, an air seal that will effectively close and prevent the re-entry of air into the system when subatmospheric pressures prevail therein, and a thermostatic member that will close the port against the passage of steam from the system. The name of the manufacturer shall be clearly stamped on the outside of each valve. The air vent valve shall be suitable for the pressure rating of the piping system.

2.10 ELECTRICAL EQUIPMENT

Electric motor-driven equipment shall be provided complete with motors, motor starters, and necessary control devices. Electrical equipment, motor control devices, motor efficiencies and wiring shall be as specified in Section 16415 ELECTRICAL WORK, INTERIOR. Motors which are not an integral part of a packaged boiler shall be rated for high efficiency service. Motors which are an integral part of the packaged boiler shall be the highest efficiency available by the manufacturer of the packaged boiler. Motor starters shall be provided complete with properly sized thermal overload protections and other appurtenances necessary for the motor control specified. Starters shall be furnished in general purpose enclosures. Manual or automatic control and protective or signal devices required for the operation specified and any control wiring required for controls and devices but not shown shall be provided.

2.10.1 Motor Ratings

Motors shall be suitable for the voltage and frequency provided. Motors 1/2 hp and larger shall be three-phase, unless otherwise indicated. Motors shall be of sufficient capacity to drive the equipment at the specified capacity without exceeding the nameplate rating on the motor.

2.10.2 Motor Controls

Motor controllers shall be provided complete with properly sized thermal overload protection. Manual or automatic control and protective or signal devices required for the operation specified and any wiring required to such devices shall be provided. Where two-speed or variable-speed motors are indicated, solid-state variable-speed controllers may be provided to accomplish the same function. Solid state variable speed controllers shall be utilized for fractional through 10 hp ratings. Adjustable frequency drives shall be used for larger motors.

2.11 INSULATION

Shop and field-applied insulation shall be as specified in Section 15080 THERMAL INSULATION FOR MECHANICAL SYSTEMS.

2.12 TOOLS

Special tools shall be furnished. Special tools shall include uncommon tools necessary for the operation and maintenance of boilers, burners, pumps, fans, controls, meters, special piping systems, and other equipment. Small hand tools shall be furnished within a suitable cabinet, mounted where directed.

2.12.1 Breeching Cleaner

A cleaner shall be provided to clean the breeching. The cleaner shall have a jointed handle of sufficient length to clean the breeching without dismantling.

2.12.2 Wrenches

Wrenches shall be provided as required for specialty fittings such as manholes, handholes, and cleanouts. One set of extra gaskets shall be provided for all manholes and handholes, for pump barrels, and other similar items of equipment. Gaskets shall be packaged and properly identified.

2.13 BOILER WATER TREATMENT

The water treatment system shall be capable of feeding chemicals using a chemical shot feeder and bleeding the system to prevent corrosion and scale within the boiler and piping distribution system. The water shall be treated to maintain the conditions recommended by the boiler manufacturer. Chemicals shall meet required federal, state, and local environmental regulations for the treatment of boilers and discharge to the sanitary sewer. The services of a company regularly engaged in the treatment of boilers shall be used to determine the correct chemicals and concentrations required for water treatment. The company shall maintain the chemical treatment and provide all chemicals required for a period of 1 year from the date of occupancy. Filming amines and proprietary chemicals shall not be used. The water treatment chemicals shall remain stable throughout the

operating temperature range of the system and shall be compatible with pump seals and other elements of the system.

2.13.1 MakeUp Water Analysis

The makeup water conditions reported per ASTM D 596 are as follows (Contractor shall confirm results by conducting water test as required to size water softening system):

Date of Sample	24 April 2001
Temperature	64.4 degrees F
Silica (SiO2)	NA ppm (mg/1)
Insoluble	NA ppm (mg/1)
Iron and Aluminum Oxides	0.034 ppm (mg/1)
Calcium (Ca)	NA ppm (mg/1)
Magnesium (Mg)	NA ppm (mg/1)
Sodium and Potassium (Na and K)	22.9 ppm (mg/1)
Carbonate (HCO3)	<1 ppm (mg/1)
Sulfate (SO4)	62.9 ppm (mg/1)
Chloride (C1)	29 ppm (mg/1)
Nitrate (NO3)	0.2 ppm (mg/1)
Turbidity	NA unit
pH	7.4
Residual Chlorine	0-1 ppm (mg/1)
Total Alkalinity	32 epm (meq/1)
Noncarbonate Hardness	NA epm (meq/1)
Total Hardness	NA epm (meq/1)
Dissolved Solids	197 ppm (mg/1)
Fluorine	0.89 ppm (mg/1)
Conductivity	NA micro-mho/cm

NA indicated data not available.

2.14 HOT WATER SYSTEM CHEMICAL SHOT FEEDER

A shot feeder shall be provided as indicated. Size and capacity of feeder shall be based upon local requirements and water analysis. The feeder shall be furnished with an air vent, gauge glass, funnel, valves, fittings, and piping.

PART 3 EXECUTION

3.1 ERECTION OF BOILER AND AUXILIARY EQUIPMENT

Boiler and auxiliary equipment shall be installed in accordance with manufacturer's written instructions. Proper provision shall be made for expansion and contraction between boiler foundation and floor. This joint shall be packed with suitable nonasbestos rope and filled with suitable compound that will not become soft at a temperature of 100 degrees F. Boilers and firing equipment shall be supported from the foundations by structural steel completely independent of all brickwork. Boiler supports shall permit free expansion and contraction of each portion of the boiler without placing undue stress on any part of the boiler or setting. Boiler breeching shall be as indicated with full provision for expansion and contraction between all interconnected components.

3.2 PIPING INSTALLATION

Unless otherwise specified, nonboiler external pipe and fittings shall

conform to the requirements of ASME B31.1. Pipe installed shall be cut accurately to suit field conditions, shall be installed without springing or forcing, and shall properly clear windows, doors, and other openings. Cutting or other weakening of the building structure to facilitate piping installation will not be permitted. Pipes shall be free of burrs, oil, grease and other foreign material and shall be installed to permit free expansion and contraction without damaging the building structure, pipe, pipe joints, or pipe supports. Changes in direction shall be made with fittings. Vent pipes shall be carried through the roof as directed and shall be properly flashed. Unless otherwise indicated, horizontal supply mains shall pitch down in the direction of flow with a grade of not less than 1 inch in 40 feet. Open ends of pipelines and equipment shall be properly capped or plugged during installation to keep dirt or other foreign materials out of the systems. Pipe not otherwise specified shall be uncoated. Unless otherwise specified or shown, final connections to equipment shall be made with malleable-iron unions for steel pipe 2-1/2 inches or less in diameter and with flanges for pipe 3 inches or more in diameter. Unions for copper pipe or tubing shall be brass or bronze. Reducing fittings shall be used for changes in pipe sizes. In horizontal hot water lines, reducing fittings shall be eccentric type to maintain the top of the lines at the same level to prevent air binding.

3.2.1 Hot Water Piping and Fittings

Pipe shall be black steel or copper tubing. Fittings for steel piping shall be black malleable iron or cast iron to suit piping. Fittings adjacent to valves shall suit valve material. Grooved mechanical fittings will not be allowed for water temperatures above 230 degrees F.

3.2.2 Vent Piping and Fittings

Vent piping shall be black steel. Fittings shall be black malleable iron or cast iron to suit piping.

3.2.3 Gauge Piping

Piping shall be copper tubing.

3.2.4 Joints

Joints between sections of steel pipe and between steel pipe and fittings shall be threaded, grooved, flanged or welded as indicated or specified. Except as otherwise specified, fittings 1 inch and smaller shall be threaded; fittings 1-1/4 inches and up to but not including 3 inches shall be either threaded, grooved, or welded; and fittings 3 inches and larger shall be either flanged, grooved, or welded. Pipe and fittings 1-1/4 inches and larger installed in inaccessible conduit or trenches beneath concrete floor slabs shall be welded. Connections to equipment shall be made with black malleable-iron unions for pipe 2-1/2 inches or smaller in diameter and with flanges for pipe 3 inchesinches or larger in diameter. Joints between sections of copper tubing or pipe shall be flared, soldered, or brazed.

3.2.4.1 Threaded Joints

Threaded joints shall be made with tapered threads properly cut and shall be made perfectly tight with a stiff mixture of graphite and oil or with polytetrafluoroethylene tape applied to the male threads only and in no case to the fittings.

3.2.4.2 Welded Joints

Welded joints shall be in accordance with paragraph GENERAL REQUIREMENTS unless otherwise specified. Changes in direction of piping shall be made with welding fittings only; mitering or notching pipe to form elbows and tees or other similar type construction will not be permitted. Branch connections may be made with either welding tees or forged branch outlet fittings, either being acceptable without size limitation. Branch outlet fittings, where used, shall be forged, flared for improved flow characteristics where attached to the run, reinforced against external strains, and designed to withstand full pipe bursting strength. Socket weld joints shall be assembled so that the space between the end of the pipe and the bottom of the socket is no less than 1/16 inch and no more than 1/8 inch.

3.2.4.3 Grooved Mechanical Joints

Grooved mechanical joints may be provided for hot water systems in lieu of unions, welded, flanged, or screwed piping connections in low temperature hot water systems where the temperature of the circulating medium does not exceed 230 degrees F. Grooves shall be prepared according to the coupling manufacturer's instructions. Pipe and groove dimensions shall comply with the tolerances specified by the coupling manufacturer. The diameter of grooves made in the field shall be measured using a "go/no-go" gauge, vernier or dial caliper, narrow-land micrometer or other method specifically approved by the coupling manufacturer for the intended application. Groove width and dimension of groove from end of pipe shall be measured and recorded for each change in grooving tool setup to verify compliance with coupling manufacturer's tolerances. Grooved joints shall not be used in concealed locations. Mechanical joints shall use rigid mechanical pipe couplings, except at equipment connections. At equipment connections, flexible couplings may be used. Coupling shall be of the bolted type for use with grooved end pipes, fittings, valves, and strainers. Couplings shall be self-centering and shall engage in a watertight couple.

3.2.4.4 Flared and Brazed Copper Pipe and Tubing

Tubing shall be cut square, and burrs shall be removed. Both inside of fittings and outside of tubing shall be cleaned thoroughly with sand cloth or steel wire brush before brazing. Annealing of fittings and hard-drawn tubing shall not occur when making connections. Installation shall be made in accordance with the manufacturer's recommendations. Mitering of joints for elbows and notching of straight runs of pipe for tees will not be permitted. Brazed joints shall be made in conformance with AWS B2.2, MSS SP-73, and CDA Tube Handbook with flux. Copper-to-copper joints shall include the use of copper-phosphorous or copper-phosphorous-silver brazing metal without flux. Brazing of dissimilar metals (copper to bronze or brass) shall include the use of flux with either a copper-phosphorous, copper-phosphorous-silver or a silver brazing filler metal. Joints for flared fittings shall be of the compression pattern. Swing joints or offsets shall be provided in all branch connections, mains, and risers to provide for expansion and contraction forces without undue stress to the fittings or to short lengths of pipe or tubing. Flared or brazed copper tubing to pipe adapters shall be provided where necessary for joining threaded pipe to copper tubing.

3.2.4.5 Soldered Joints

Soldered joints shall be made with flux and are only acceptable for lines 2 inches and smaller. Soldered joints shall conform to ASME B31.5 and CDA Tube Handbook.

3.2.4.6 Copper Tube Extracted Joint

An extruded mechanical tee joint may be made in copper tube. Joint shall be produced with an appropriate tool by drilling a pilot hole and drawing out the tube surface to form a collar having a minimum height of three times the thickness of the tube wall. To prevent the branch tube from being inserted beyond the depth of the extracted joint, dimpled depth stops shall be provided. The branch tube shall be notched for proper penetration into fitting to assure a free flow joint. Extracted joints shall be brazed using a copper phosphorous classification brazing filler metal. Soldered joints will not be permitted.

3.2.5 Flanges and Unions

Flanges shall be faced true, provided with 1/16 inch thick gaskets, and made square and tight. Where steel flanges mate with cast-iron flanged fittings, valves, or equipment, they shall be provided with flat faces and full face gaskets. Union or flange joints shall be provided in each line immediately preceding the connection to each piece of equipment or material requiring maintenance such as coils, pumps, control valves, and other similar items. Dielectric pipe unions shall be provided between ferrous and nonferrous piping to prevent galvanic corrosion. The dielectric unions shall have metal connections on both ends. The ends shall be threaded, flanged, or brazed to match adjacent piping. The metal parts of the union shall be separated so that the electrical current is below 1 percent of the galvanic current which would exist upon metal-to-metal contact. Gaskets, flanges, and unions shall be installed in accordance with manufacturer's recommendations.

3.2.6 Branch Connections

Branches from the main shall pitch up or down as shown to prevent air entrapment. Connections shall ensure unrestricted circulation, eliminate air pockets, and permit complete drainage of the system.

3.2.7 Flared, Brazed, and Soldered Copper Pipe and Tubing

Copper tubing shall be flared, brazed, or soldered. Tubing shall be cut square, and burrs shall be removed. Both inside of fittings and outside of tubing shall be cleaned thoroughly with sand cloth or steel wire brush before brazing. Annealing of fittings and hard-drawn tubing shall not occur when making connections. Installation shall be made in accordance with the manufacturer's recommendations. Mitering of joints for elbows and notching of straight runs of pipe for tees will not be permitted. Joints for flared fittings shall be of the compression pattern. Swing joints or offsets shall be provided on branch connections, mains, and risers to provide for expansion and contraction forces without undue stress to the fittings or to short lengths of pipe or tubing. Pipe adapters shall be provided where necessary for joining threaded pipe to copper tubing. Brazed joints shall be made in conformance with MSS SP-73, and CDA Tube Handbook. Copper-to-copper joints shall include the use of copper-phosphorous or copper-phosphorous-silver brazing metal without flux. Brazing of dissimilar metals (copper to bronze or brass) shall include the use of flux with either a copper-phosphorous, copper-phosphorous-silver, or

a silver brazing filler metal. Soldered joints shall be made with flux and are only acceptable for lines 2 inches or smaller. Soldered joints shall conform to ASME B31.5 and shall be in accordance with CDA Tube Handbook.

3.2.8 Copper Tube Extracted Joint

An extracted mechanical tee joint may be made in copper tube. Joint shall be produced with an appropriate tool by drilling a pilot hole and drawing out the tube surface to form a collar having a minimum height of three times the thickness of the tube wall. To prevent the branch tube from being inserted beyond the depth of the extracted joint, dimpled depth stops shall be provided. The branch tube shall be notched for proper penetration into fitting to assure a free flow joint. Extracted joints shall be brazed using a copper phosphorous classification brazing filler metal. Soldered joints will not be permitted.

3.2.9 Supports

Hangers used to support piping 2 inches and larger shall be fabricated to permit adequate adjustment after erection while still supporting the load. Pipe guides and anchors shall be installed to keep pipes in accurate alignment, to direct the expansion movement, and to prevent buckling, swaying, and undue strain. Piping subjected to vertical movement when operating temperatures exceed ambient temperatures shall be supported by variable spring hangers and supports or by constant support hangers. Threaded rods which are used for support shall not be formed or bent.

3.2.9.1 Seismic Requirements for Supports and Structural Bracing

Piping and attached valves shall be supported and braced to resist seismic loads as specified in Section 15070 SEISMIC PROTECTION FOR MECHANICAL EQUIPMENT. Structural steel required for reinforcement to properly support piping, headers, and equipment, but not shown, shall be provided in this section. Material used for supports shall be as specified in Section 05120 STRUCTURAL STEEL.

3.2.9.2 Pipe Hangers, Inserts, and Supports

Pipe hangers, inserts, and supports shall conform to MSS SP-58 and MSS SP-69, except as modified herein.

a. Types 5, 12, and 26 shall not be used.

b. Type 3 shall not be used on insulated pipe which has a vapor barrier. Type 3 may be used on insulated pipe that does not have a vapor barrier if clamped directly to the pipe, if the clamp bottom does not extend through the insulation, and if the top clamp attachment does not contact the insulation during pipe movement.

c. Type 18 inserts shall be secured to concrete forms before concrete is placed. Continuous inserts which allow more adjustment may be used if they otherwise meet the requirements for Type 18 inserts.

d. Type 19 and 23 C-clamps shall be torqued per MSS SP-69 and have both locknuts and retaining devices furnished by the manufacturer. Field fabricated C-clamp bodies or retaining devices are not acceptable.

e. Type 20 attachments used on angles and channels shall be furnished with an added malleable-iron heel plate or adapter.

f. Type 24 may be used only on trapeze hanger systems or on fabricated frames.

g. Horizontal pipe supports shall be spaced as specified in MSS SP-69 and a support shall be installed not over 1 foot from the pipe fitting joint at each change in direction of the piping. Pipe supports shall be spaced not over 5 feet apart at valves.

h. Vertical pipe shall be supported at each floor, except at slab-on-grade, and at intervals of not more than 15 feet,not more than 8 feet from end of risers, and at vent terminations.

i. Type 35 guides using steel, reinforced polytetrafluoroethylene (PTFE) or graphite slides shall be provided where required to allow longitudinal pipe movement. Lateral restraints shall be provided as required. Slide materials shall be suitable for the system operating temperatures, atmospheric conditions, and bearing loads encountered.

(1) Where steel slides do not require provisions for restraint of lateral movement, an alternate guide method may be used. On piping 4 inches and larger, a Type 39 saddle may be welded to the pipe and freely rested on a steel plate. On piping under 4 inches, a Type 40 protection shield may be attached to the pipe or insulation and freely rested on a steel slide plate.

(2) Where there are high system temperatures and welding to piping is not desirable, the Type 35 guide shall include a pipe cradle welded to the guide structure and strapped securely to the pipe. The pipe shall be separated from the slide material by at least 4 inches or by an amount adequate for the insulation, whichever is greater.

j. Except for Type 3, pipe hangers on horizontal insulated pipe shall be the size of the outside diameter of the insulation.

k. Structural steel attachments and brackets required to support piping, headers, and equipment, but not shown, shall be provided under this section. Material and installation shall be as specified under Section 05120 STRUCTURAL STEEL. Pipe hanger loads suspended from steel joist between panel points shall not exceed 50 pounds. Loads exceeding 50 pounds shall be suspended from panel points.

3.2.9.3 Multiple Pipe Runs

In the support of multiple pipe runs on a common base member, a clip or clamp shall be used where each pipe crosses the base support member. Spacing of the base support member shall not exceed the hanger and support spacing required for any individual pipe in the multiple pipe run. The clips or clamps shall be rigidly attached to the common base member. A clearance of 1/8 inch shall be provided between the pipe insulation and the clip or clamp for piping which may be subjected to thermal expansion.

3.2.10 Anchors

Anchors shall be provided where necessary to localize expansion or to prevent undue strain on piping. Anchors shall consist of heavy steel collars with lugs and bolts for clamping and attaching anchor braces, unless otherwise indicated. Anchor braces shall be installed in the most effective manner to secure the desired results, using turnbuckles where required. Supports, anchors, or stays shall not be attached where they will injure the structure or adjacent construction during installation or by the weight of expansion of the pipeline.

3.2.11 Valves

Valves shall be installed where indicated, specified, and required for functioning and servicing of the systems. Valves shall be safely accessible. Swing check valves shall be installed upright in horizontal lines and in vertical lines only when flow is in the upward direction. Gate and globe valves shall be installed with stems horizontal or above. Valves to be brazed shall be disassembled prior to brazing and all packing removed. After brazing, the valves shall be allowed to cool before reassembling.

3.2.12 Pipe Sleeves

Pipe passing through concrete or masonry walls or concrete floors or roofs shall be provided with pipe sleeves fitted into place at the time of construction. A waterproofing clamping flange shall be installed as indicated where membranes are involved. Sleeves shall not be installed in structural members except where indicated or approved. Rectangular and square openings shall be as detailed. Each sleeve shall extend through its respective wall, floor, or roof. Sleeves through walls shall be cut flush with wall surface. Sleeves through floors shall extend above top surface of floor a sufficient distance to allow proper flashing or finishing. Sleeves through roofs shall extend above the top surface of roof at least 6 inches for proper flashing or finishing. Unless otherwise indicated, sleeves shall be sized to provide a minimum clearance of 1/4 inch between bare pipe and sleeves or between jacket over insulation and sleeves. Sleeves in waterproofing membrane floors, bearing walls, and wet areas shall be galvanized steel pipe or cast-iron pipe. Sleeves in nonbearing walls, floors, or ceilings may be galvanized steel pipe, cast-iron pipe, or galvanized sheet metal with lock-type longitudinal seam. Except in pipe chases or interior walls, the annular space between pipe and sleeve or between jacket over insulation and sleeve in nonfire rated walls shall be sealed as indicated and specified in Section 07900 JOINT SEALING. Metal jackets shall be provided over insulation passing through exterior walls, firewalls, fire partitions, floors, or roofs.

a. Metal jackets shall not be thinner than 0.006 inch thick aluminum, if corrugated, and 0.016 inch thick aluminum, if smooth.

b. Metal jackets shall be secured with aluminum or stainless steel bands not less than 3/8 inch wide and not more than 8 inches apart. When penetrating roofs and before fitting the metal jacket into place, a 1/2 inch wide strip of sealant shall be run vertically along the inside of the longitudinal joint of the metal jacket from a point below the backup material to a minimum height of 36 inches above the roof. If the pipe turns from vertical to horizontal, the sealant strip shall be run to a point just beyond the first elbow. When penetrating waterproofing membrane for floors, the metal jacket shall extend from a point below the back-up material to a minimum distance of 2 inches above the

flashing. For other areas, the metal jacket shall extend from a point below the backup material to a point 12 inches above material to a minimum distance of 2 inches above the flashing. For other areas, the metal jacket shall extend from a point below the backup material to a point 12 inches above the floor; when passing through walls above grade, the jacket shall extend at least 4 inches beyond each side of the wall.

3.2.12.1 Pipes Passing Through Waterproofing Membranes

In addition to the pipe sleeves referred to above, pipes passing through waterproofing membranes shall be provided with a 4 pound lead flashing or a 16 ounce copper flashing, each within an integral skirt or flange. Flashing shall be suitably formed, and the skirt or flange shall extend not less than 8 inches from the pipe and shall set over the membrane in a troweled coating of bituminous cement. The flashing shall extend above the roof or floor a minimum of 10 inches. The annular space between the flashing and the bare pipe or between the flashing and the metal-jacket-covered insulation shall be sealed as indicated. Pipes up to and including 10 inchesin diameter which pass through waterproofing membrane may be installed through a cast-iron sleeve with caulking recess, anchor lugs, flashing clamp device, and pressure ring with brass bolts. Waterproofing membrane shall be clamped into place and sealant shall be placed in the caulking recess.

3.2.12.2 Optional Modular Mechanical Sealing Assembly

At the option of the Contractor, a modular mechanical type sealing assembly may be installed in the annular space between the sleeve and conduit or pipe in lieu of a waterproofing clamping flange and caulking and sealing specified above. The seals shall include interlocking synthetic rubber links shaped to continuously fill the annular space between the pipe/conduit and sleeve with corrosion-protected carbon steel bolts, nuts, and pressure plates. The links shall be loosely assembled with bolts to form a continuous rubber belt around the pipe with a pressure plate under each bolt head and each nut. After the seal assembly is properly positioned in the sleeve, tightening of the bolt shall cause the rubber sealing elements to expand and provide a watertight seal between the pipe/conduit and the sleeve. Each seal assembly shall be sized as recommended by the manufacturer to fit the pipe/conduit and sleeve involved.

3.2.12.3 Optional Counterflashing

As alternates to caulking and sealing the annular space between the pipe and flashing or metal-jacket-covered insulation and flashing, counterflashing may consist of standard roof coupling for threaded pipe up to 6 inches in diameter, lead flashing sleeve for dry vents with the sleeve turned down into the pipe to form a waterproof joint, or a tack-welded or banded-metal rain shield around the pipe, sealed as indicated.

3.2.12.4 Fire Seal

Where pipes pass through firewalls, fire partitions, or floors, a fire seal shall be provided as specified in Section 07840 FIRESTOPPING.

3.2.13 Balancing Valves

Balancing valves shall be installed as indicated.

3.2.14 Thermometer Wells

A thermometer well shall be provided in each return line for each circuit in multicircuit systems.

3.2.15 Air Vents

Air vents shall be installed where shown or directed. Air vents shall be installed in piping at all system high points. The vent shall remain open until water rises in the tank or pipe to a predetermined level at which time it shall close tight. An overflow pipe from the vent shall be run to a point designated by the Contracting Officer's representative. The inlet to the air vent shall have a gate valve or ball valve.

3.2.16 Escutcheons

Escutcheons shall be provided at all finished surfaces where exposed piping, bare or insulated, passes through floors, walls, or ceilings except in boiler, utility, or equipment rooms. Escutcheons shall be fastened securely to pipe or pipe covering and shall be chromium-plated iron or chromium-plated brass, either one-piece or split pattern, held in place by internal spring tension or setscrews.

3.2.17 Drains

A drain connection with a 1 inch gate valve or 3/4 inch hose bib shall be installed at the lowest point in the return main near the boiler. In addition, threaded drain connections with threaded cap or plug shall be installed on the heat exchanger coil on each unit heater or unit ventilator and wherever required for thorough draining of the system.

3.2.18 Strainer Blow-Down Piping

Strainer blow-down connections shall be fitted with a black steel blow-down pipeline routed to an accessible location and provided with a blow-down valve.

3.3 GAS FUEL SYSTEM

Gas piping, fittings, valves, regulators, tests, cleaning, and adjustments shall be in accordance with the Section 15190 GAS PIPING SYSTEMS. NFPA 54 shall be complied with unless otherwise specified. Burners, pilots, and all accessories shall be listed in UL Gas&Oil Dir. The fuel system shall be provided with a gas tight, manually operated, UL listed stop valve at the gas-supply connections, a gas strainer, a pressure regulator, pressure gauges, a burner-control valve, a safety shutoff valve suitable for size of burner and sequence of operation, and other components required for safe, efficient, and reliable operation as specified. Approved permanent and ready facilities to permit periodic valve leakage tests on the safety shutoff valve or valves shall be provided.

3.4 COLOR CODE MARKING AND FIELD PAINTING

Color code marking of piping shall be as specified in Section 09900 PAINTING GENERAL. Ferrous metal not specified to be coated at the factory shall be cleaned, prepared, and painted as specified in Section 09900 PAINTING, GENERAL. Exposed pipe covering shall be painted as specified in Section 09900 PAINTING, GENERAL. Aluminum sheath over insulation shall not be painted.

3.5 TEST OF BACKFLOW PREVENTION ASSEMBLIES

Backflow prevention assemblies shall be tested in accordance with Section 15400, PLUMBING, GENERAL PURPOSE.

3.6 HEATING SYSTEM TESTS

Before any covering is installed on pipe or heating equipment, the entire heating system's piping, fittings, and terminal heating units shall be hydrostatically tested and proved tight at a pressure of 1-1/2 times the design working pressure, but not less than 100 psi. Before pressurizing system for test, items or equipment (e.g., vessels, pumps, instruments, controls, relief valves) rated for pressures below the test pressure shall be blanked off or replaced with spool pieces. Before balancing and final operating test, test blanks and spool pieces shall be removed; and protected instruments and equipment shall be reconnected. With equipment items protected, the system shall be pressurized to test pressure. Pressure shall be held for a period of time sufficient to inspect all welds, joints, and connections for leaks, but not less than 2 hours. No loss of pressure will be allowed. Leaks shall be repaired and repaired joints shall be retested. Repair joints shall not be allowed under the floor for floor radiant heating systems. If a leak occurs in tubing located under the floor in radiant heating systems, the entire zone that is leaking shall be replaced. If any repair is made above the floor for floor radiant heating systems, access shall be provided for the installed joint. Caulking of joints shall not be permitted. System shall be drained and after instruments and equipment are reconnected, the system shall be refilled with service medium and maximum operating pressure applied. The pressure shall be held while inspecting these joints and connections for leaks. The leaks shall be repaired and the repaired joints retested. Upon completion of hydrostatic tests and before acceptance of the installation, the Contractor shall balance the heating system in accordance with Section 15990 TESTING, ADJUSTING AND BALANCING OF HVAC SYSTEMS; and operating tests required to demonstrate satisfactory functional and operational efficiency shall be performed. The operating test shall cover a period of at least 24 hours for each system, and shall include, as a minimum, the following specific information in a report, together with conclusions as to the adequacy of the system:

a. Certification of balancing.

b. Time, date, and duration of test.

c. Outside and inside dry bulb temperatures.

d. Temperature of hot water supply leaving boiler (for hot water boilers).

e. Temperature of heating return water from system at boiler inlet (for hot water boilers).

f. Quantity of water feed to boiler.

g. Boiler make, type, serial number, design pressure, and rated capacity.

h. Fuel burner make, model, and rated capacity; ammeter and voltmeter readings for burner motor.

i. Circulating pump make, model, and rated capacity, and ammeter and voltmeter readings for pump motor during operation.

j. Flue-gas temperature at boiler outlet.

k. Percent carbon dioxide in flue-gas.

l. Grade or type and calorific value of fuel.

m. Draft at boiler flue-gas exit.

n. Draft or pressure in furnace.

o. Quantity of water circulated.

p. Quantity of fuel consumed.

q. Stack emission pollutants concentration.

Indicating instruments shall be read at half-hour intervals unless otherwise directed. The Contractor shall furnish all instruments, equipment, and personnel required for the tests and balancing. Fuels, water, and electricity shall be obtained as specified in the SPECIAL CONTRACT REQUIREMENTS. Operating tests shall demonstrate that fuel burners and combustion and safety controls meet the requirements of ASME CSD-1, ANSI Z21.13 and NFPA 8501

3.6.1 Water Treatment Tests

3.6.1.1 Water Quality Test

The boiler water shall be analyzed a minimum of once a month for a period of 1 year by the water treatment company. The analysis shall include the following information recorded in accordance with ASTM D 596.

Date of Sample	_____	
Temperature	_____	degrees F
Silica (SiO2)	_____	ppm
Insoluble	_____	ppm
Iron and Aluminum Oxides	_____	ppm
Calcium (Ca)	_____	ppm
Magnesium (Mg)	_____	ppm
Sodium and Potassium (Na and K)	_____	ppm
Carbonate (HCO3)	_____	ppm
Sulfate (SO4)	_____	ppm
Chloride (C1)	_____	ppm
Nitrate (NO3)	_____	ppm
Turbidity	_____	unit
pH	_____	
Residual Chlorine	_____	ppm
Total Alkalinity	_____	epm
Noncarbonate Hardness	_____	epm
Total Hardness	_____	epm
Dissolved Solids	_____	ppm
Fluorine	_____	ppm
Conductivity	_____	micro-mho/cm

If the boiler water is not in conformance with the boiler manufacturer's

recommendations, the water treatment company shall take corrective action.

3.6.1.2 Boiler/Piping Test

At the conclusion of the 1 year period, the boiler and condensate piping shall be inspected for problems due to corrosion and scale. If the boiler is found not to conform to the manufacturer's recommendations, and the water treatment company recommendations have been followed, the water treatment company shall provide all chemicals and labor for cleaning or repairing the equipment as required by the manufacturer's recommendations. If corrosion is found within the condensate piping, proper repairs shall be made by the water treatment company.

3.7 CLEANING

3.7.1 Boilers and Piping

After the hydrostatic tests have been made and before the system is balanced and operating tests are performed, the boilers and water piping shall be thoroughly cleaned by filling the system with a solution consisting of either 1 pound of caustic soda or 1 pound of trisodium phosphate per 50 gallons of water. The proper safety precautions shall be observed in the handling and use of these chemicals. The water shall be heated to approximately 150 degrees F and the solution circulated in the system for a period of 48 hours. The system shall then be drained and thoroughly flushed out with fresh water. Strainers and valves shall be thoroughly cleaned. Prior to operating tests, air shall be removed from all water systems by operating the air vents.

3.7.2 Heating Units

Inside space heating equipment, ducts, plenums, and casing shall be thoroughly cleaned of debris and blown free of small particles of rubbish and dust and then vacuum cleaned before installing outlet faces. Equipment shall be wiped clean, with all traces of oil, dust, dirt, or paint spots removed. Temporary filters shall be provided for fans that are operated during construction, and new filters shall be installed after construction dirt has been removed from the building, and the ducts, plenum, casings, and other items specified have been vacuum cleaned. System shall be maintained in this clean condition until final acceptance. Bearings shall be properly lubricated with oil or grease as recommended by the manufacturer. Belts shall be tightened to proper tension. Control valves and other miscellaneous equipment requiring adjustment shall be adjusted to setting indicated or directed. Fans shall be adjusted to the speed indicated by the manufacturer to meet specified conditions.

3.8 FUEL SYSTEM TESTS

3.8.1 Gas System Test

The gas fuel system shall be tested in accordance with the test procedures outlined in NFPA 54.

3.9 FIELD TRAINING

The Contractor shall conduct a training course for the operating staff as designated by the Contracting Officer. The training period shall consist of a total of 8 hours of normal working time and shall start after the system is functionally completed but prior to final acceptance tests. The

field instructions shall cover all of the items contained in the approved operation and maintenance data, as well as demonstrations of routine maintenance operations and boiler safety devices. The Contracting Officer shall be notified at least 14 days prior to date of proposed conduction of the training course.

-- End of Section --

SECTION 15620

LIQUID CHILLERS
01/01

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.

AIR CONDITIONING AND REFRIGERATION INSTITUTE (ARI)

ARI 550/590	(1998) Water Chilling Packages Using the Vapor Compression Cycle
ARI 700	(1999) Specifications for Fluorocarbons and Other Refrigerants

AMERICAN BEARING MANUFACTURERS ASSOCIATION (AFBMA)

AFBMA Std 9	(1990) Load Ratings and Fatigue Life for Ball Bearings
AFBMA Std 11	(1990) Load Ratings and Fatigue Life for Roller Bearings

AMERICAN SOCIETY FOR TESTING AND MATERIALS (ASTM)

ASTM B 117	(1997) Operating Salt Spray (Fog) Apparatus
ASTM D 520	(1984; R 1995el) Zinc Dust Pigment
ASTM E 84	(1999) Surface Burning Characteristics of Building Materials

AMERICAN SOCIETY OF HEATING, REFRIGERATING AND AIR-CONDITIONING ENGINEERS (ASHRAE)

ASHRAE 15	(1994) Safety Code for Mechanical Refrigeration
ASHRAE 34	(1997) Number Designation and Safety Classification of Refrigerants

ASME INTERNATIONAL (ASME)

ASME BPV VIII Div 1	(1998) Boiler and Pressure Vessel Code; Section VIII, Pressure Vessels Division 1 - Basic Coverage
ASME BPV IX	(1998) Boiler and Pressure Vessel Code; Section IX, Welding and Brazing Qualifications

AMERICAN WELDING SOCIETY (AWS)

AWS Z49.1	(1999) Safety in Welding and Cutting

NATIONAL ELECTRICAL MANUFACTURERS ASSOCIATION (NEMA)

NEMA MG 1	(1998) Motors and Generators
NEMA MG 2	(1989) Safety Standard for Construction and Guide for Selection, Installation, and Use of Electric Motors and Generators

1.2 SUBMITTALS

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are for information only. When used, a designation following the "G" designation identifies the office that will review the submittal for the Government. The following shall be submitted in accordance with Section 01330 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Drawings and Installation

Drawings, at least 5 weeks prior to beginning construction, provided in adequate detail to demonstrate compliance with contract requirements. Drawings shall consist of:

a. Equipment layouts which identify assembly and installation details.

b. Plans and elevations which identify clearances required for maintenance and operation.

c. Wiring diagrams which identify each component individually and all interconnected or interlocked relationships between components.

d. Foundation drawings, bolt-setting information, and foundation bolts prior to concrete foundation construction for all equipment indicated or required to have concrete foundations.

e. Details, if piping and equipment are to be supported other than as indicated, which include loadings and type of frames, brackets, stanchions, or other supports.

SD-03 Product Data

Refrigeration System; G

Manufacturer's standard catalog data, at least 5 weeks prior to the purchase or installation of a particular component, highlighted to show material, size, options, performance charts and curves, etc. in adequate detail to demonstrate compliance with contract requirements. Data shall include manufacturer's recommended installation instructions and procedures. Data shall be adequate to demonstrate compliance with contract requirements as specified within the paragraphs:

a. Liquid Chiller

b. Chiller Components

c. Accessories

If vibration isolation is specified for a unit, vibration isolator literature shall be included containing catalog cuts and certification that the isolation characteristics of the isolators provided meet the manufacturer's recommendations.

Spare Parts;

Spare parts data for each different item of equipment specified, after approval of detail drawings and not later than 3 months prior to the date of beneficial occupancy. The data shall include a complete list of parts and supplies, with current unit prices and source of supply, a recommended spare parts list for 1 year of operation, and a list of the parts recommended by the manufacturer to be replaced on a routine basis.

Posted Instructions; G

Posted instructions, at least 2 weeks prior to construction completion, including equipment layout, wiring and control diagrams, piping, valves and control sequences, and typed condensed operation instructions. The condensed operation instructions shall include preventative maintenance procedures, methods of checking the system for normal and safe operation, and procedures for safely starting and stopping the system. The posted instructions shall be framed under glass or laminated plastic and be posted where indicated by the Contracting Officer.

Verification of Dimensions; G

A letter, at least 2 weeks prior to beginning construction, including the date the site was visited, conformation of existing conditions, and any discrepancies found.

Manufacturer's Multi-Year Compressor Warranty;

Manufacturer's multi-year warranty for compressor(s) in air-cooled liquid chillers as specified.

Factory Tests; G

Schedules, at least 2 weeks prior to the factory test, which identify the date, time, and location for each test. Schedules shall be submitted for both the Chiller Performance Test and the Chiller Sound Test. The Chiller Performance Test schedule shall also allow the witnessing of the test by a Government Representative.

System Performance Tests; G

A schedule, at least 2 weeks prior to the start of related testing, for the system performance tests. The schedules shall identify the proposed date, time, and location for each test.

Demonstrations; G

A schedule, at least 2 weeks prior to the date of the proposed training course, which identifies the date, time, and location for the training.

SD-06 Test Reports

Factory Tests;

Six copies of the report shall be provided in bound 8 1/2 x 11 inch booklets. Reports shall certify the compliance with performance requirements and follow the format of the required testing standard for both the Chiller Performance Tests and the Chiller Sound Tests. Test report shall include certified calibration report of all test instrumentation. Calibration report shall include certification that all test instrumentation has been calibrated within 6 months prior to the test date, identification of all instrumentation, and certification that all instrumentation complies with requirements of the test standard. Test report shall be submitted 1 week after completion of the factory test.

System Performance Tests; G

Six copies of the report shall be provided in bound 8 1/2 x 11 inch booklets. The report shall document compliance with the specified performance criteria upon completion and testing of the system. The report shall indicate the number of days covered by the tests and any conclusions as to the adequacy of the system. The report shall also include the following information and shall be taken at least three different times at outside dry-bulb temperatures that are at least 5 degrees F apart:

a. Date and outside weather conditions.

b. The load on the system based on the following:

(1) The refrigerant used in the system.
(2) Condensing temperature and pressure.
(3) Suction temperature and pressure.
(4) For absorption units, the cooling water pressures and temperatures entering and exiting the absorber and condenser. Also the refrigerant solution pressures, concentrations, and temperatures at each measurable point within the system.
(5) Running current, voltage and proper phase sequence for each phase of all motors.
(6) The actual on-site setting of all operating and safety controls.
(7) Chilled water pressure, flow and temperature in and out of the chiller.
(8) The position of the capacity-reduction gear at machine off, one-third loaded, one-half loaded, two-thirds loaded, and fully loaded.

SD-07 Certificates

Refrigeration System; G

Where the system, components, or equipment are specified to

comply with requirements of AGA, NFPA, ARI, ASHRAE, ASME, or UL, 1 copy of proof of such compliance shall be provided. The label or listing of the specified agency shall be acceptable evidence. In lieu of the label or listing, a written certificate from an approved, nationally recognized testing organization equipped to perform such services, stating that the items have been tested and conform to the requirements and testing methods of the specified agency may be submitted. When performance requirements of this project's drawings and specifications vary from standard ARI rating conditions, computer printouts, catalog, or other application data certified by ARI or a nationally recognized laboratory as described above shall be included. If ARI does not have a current certification program that encompasses such application data, the manufacturer may self certify that his application data complies with project performance requirements in accordance with the specified test standards.

Service Organization;

A certified list of qualified permanent service organizations for support of the equipment which includes their addresses and qualifications. The service organizations shall be reasonably convenient to the equipment installation and be able to render satisfactory service to the equipment on a regular and emergency basis during the warranty period of the contract.

SD-10 Operation and Maintenance Data

Operation and maintenance data shall be provided for all equipment, components and items of work specified herein where standard data is routinely and commercially available by the manufacturer. Submit in accordance with Section 01781 OPERATION AND MAINTENANCE DATA.

1.3 SAFETY REQUIREMENTS

Exposed moving parts, parts that produce high operating temperature, parts which may be electrically energized, and parts that may be a hazard to operating personnel shall be insulated, fully enclosed, guarded, or fitted with other types of safety devices. Safety devices shall be installed so that proper operation of equipment is not impaired. Welding and cutting safety requirements shall be in accordance with AWS Z49.1.

1.4 DELIVERY, STORAGE, AND HANDLING

Stored items shall be protected from the weather, humidity and temperature variations, dirt and dust, or other contaminants. Proper protection and care of all material both before and during installation shall be the Contractor's responsibility. Any materials found to be damaged shall be replaced at the Contractor's expense. During installation, piping and similar openings shall be capped to keep out dirt and other foreign matter.

1.5 PROJECT/SITE CONDITIONS

1.5.1 Verification of Dimensions

The Contractor shall become familiar with all details of the work, verify all dimensions in the field, and advise the Contracting Officer of any discrepancy before performing any work.

1.5.2 Drawings

Because of the small scale of the drawings, it is not possible to indicate all offsets, fittings, and accessories that may be required. The Contractor shall carefully investigate the plumbing, fire protection, electrical, structural and finish conditions that would affect the work to be performed and shall arrange such work accordingly, furnishing required offsets, fittings, and accessories to meet such conditions.

1.6 MANUFACTURER'S MULTI-YEAR COMPRESSOR WARRANTY

The Contractor shall provide a 5 year parts and labor (includes refrigerant) manufacturer's warranty on the air-cooled and water-cooled chiller compressor(s). This warranty shall be directly from the chiller manufacturer to the Government and shall be in addition to the standard one-year warranty of construction. The manufacturer's warranty shall provide for the repair or replacement of the chiller compressor(s) that become inoperative as a result of defects in material or workmanship within 5 years after the date of final acceptance. When the manufacturer determines that a compressor requires replacement, the manufacturer shall furnish new compressor(s) at no additional cost to the Government. Upon notification that a chiller compressor has failed under the terms of the warranty, the manufacturer shall respond in no more than 24 hours. Response shall mean having a manufacturer-qualified technician onsite to evaluate the extent of the needed repairs. The warranty period shall begin on the same date as final acceptance and shall continue for the full product warranty period.

1.6.1 Indexed Notebook

The Contractor shall furnish to the Contracting Officer a bound and indexed notebook containing a complete listing of all air-cooled liquid chillers covered by a manufacturer's multi-year warranty. The chiller list shall state the duration of the warranty thereof, start date of the warranty, ending date of the warranty, location of the warranted equipment, and the point of contact for fulfillment of the warranty. Point of contact shall include the name of the service representative along with the day, night, weekend, and holiday phone numbers for a service call. The completed bound and indexed notebook shall be delivered to the Contracting Office prior to final acceptance of the facility.

1.6.2 Local Service Representative

The Contractor shall furnish with each manufacturer's multi-year warranty the name, address, and telephone number (day, night, weekend, and holiday) of the service representative nearest to the location where the equipment is installed. Upon a request for service under the multi-year warranty, the service representative shall honor the warranty during the warranty period, and shall provide the services prescribed by the terms of the warranty.

1.6.3 Equipment Warranty Tags

At the time of installation, each item of manufacturer's multi-year warranted equipment shall be tagged with a durable, oil- and water-resistant tag, suitable for interior and exterior locations, resistant to solvents, abrasion, and fading due to sunlight. The tag shall be attached with copper wire or a permanent, pressure-sensitive, adhesive

backing. The tag shall be installed in an easily noticed location attached to the warranted equipment. The tag for this equipment shall be similar to the following in format, and shall contain all of the listed information:

MANUFACTURER'S MULTI-YEAR WARRANTY EQUIPMENT TAG
Equipment/Product Covered: _____
Manufacturer:_____Model No.:_____Serial No.:__
Warranty Period: From _____to _____
Contract No.: _____
Warranty Contact: _____
Name: _____
Address: _____
Telephone: _____
STATION PERSONNEL SHALL PERFORM PREVENTIVE MAINTENANCE AND OPERATIONAL MAINTENANCE

PART 2 PRODUCTS

2.1 STANDARD COMMERCIAL PRODUCTS

Materials and equipment shall be standard products of a manufacturer regularly engaged in the manufacturing of such products, which are of a similar material, design and workmanship. The standard products shall have been in satisfactory commercial or industrial use for 2 years prior to bid opening. The 2 year use shall include applications of equipment and materials under similar circumstances and of similar size. The 2 years experience shall be satisfactorily completed by a product which has been sold or is offered for sale on the commercial market through advertisements, manufacturer's catalogs, or brochures. Products having less than a 2 year field service record shall be acceptable if a certified record of satisfactory field operation, for not less than 6000 hours exclusive of the manufacturer's factory tests, can be shown. Products shall be supported by a service organization. System components shall be environmentally suitable for the indicated locations.

2.2 NAMEPLATES

Major equipment including chillers, compressors, compressor drivers, condensers, liquid coolers, receivers, refrigerant leak detectors, heat exchanges, fans, and motors shall have the manufacturer's name, address, type or style, model or serial number, and catalog number on a plate secured to the item of equipment. Plates shall be durable and legible throughout equipment life and made of anodized aluminum or stainless steel. Plates shall be fixed in prominent locations with nonferrous screws or bolts.

2.3 ELECTRICAL WORK

Electrical equipment, motors, motor efficiencies, and wiring shall be in accordance with Section 16415 ELECTRICAL WORK, INTERIOR. Electrical motor driven equipment specified shall be provided complete with motors, motor starters, and controls. Electrical characteristics shall be as shown, and unless otherwise indicated, all motors of 1 horsepower and above with open, dripproof, totally enclosed, or explosion proof fan cooled enclosures, shall be high efficiency type. Field wiring shall be in accordance with manufacturer's instructions. Each motor shall conform to NEMA MG 1 and NEMA MG 2 and be of sufficient size to drive the equipment at the specified capacity without exceeding the nameplate rating of the motor. Motors shall be continuous duty with the enclosure specified. Motor starters shall be

provided complete with thermal overload protection and other appurtenances necessary for the motor control indicated. Motors shall be furnished with a magnetic across-the-line or reduced voltage type starter as required by the manufacturer. Motor duty requirements shall allow for maximum frequency start-stop operation and minimum encountered interval between start and stop. Motors shall be sized for the applicable loads. Motor torque shall be capable of accelerating the connected load within 20 seconds with 80 percent of the rated voltage maintained at motor terminals during one starting period. Motor bearings shall be fitted with grease supply fittings and grease relief to outside of enclosure. Manual or automatic control and protective or signal devices required for the operation specified and any control wiring required for controls and devices specified, but not shown, shall be provided.

2.4 SELF-CONTAINED LIQUID CHILLER

Unless necessary for delivery purposes, units shall be assembled, leak-tested, charged (refrigerant and oil), and adjusted at the factory. In lieu of delivery constraints, a chiller may be assembled, leak-tested, charged (refrigerant and oil), and adjusted at the job site by a factory representative. Unit components delivered separately shall be sealed and charged with a nitrogen holding charge. Unit assembly shall be completed in strict accordance with manufacturer's recommendations. Chiller shall operate within capacity range and speed recommended by the manufacturer. Parts weighing 50 pounds or more which must be removed for inspection, cleaning, or repair, such as motors, gear boxes, cylinder heads, casing tops, condenser, and cooler heads, shall have lifting eyes or lugs. Chiller shall include all customary auxiliaries deemed necessary by the manufacturer for safe, controlled, automatic operation of the equipment. Chiller shall be provided with a single point wiring connection for incoming power supply. Chiller's condenser and liquid cooler shall be provided with standard water boxes with grooved mechanical, flanged, or welded connections.

2.4.1 Reciprocating, or Rotary Screw Type

Chiller shall be constructed and rated in accordance with ARI 550/590. Chiller shall be conform to ASHRAE 15. Chiller shall have a minimum full load KW/Ton and NPLV rating as scheduled in accordance with ARI 550/590. As a minimum, chiller shall include the following components as defined in paragraph CHILLER COMPONENTS.

a. Refrigerant and oil

b. Structural base

c. Chiller refrigerant circuit

d. Controls package

e. Rotary screw compressor

f. Compressor driver, electric motor

g. Compressor driver connection

h. Liquid cooler (evaporator)

i. Air-cooled condenser coil

j. Tools

2.5 CHILLER COMPONENTS

2.5.1 Refrigerant and Oil

Refrigerants shall be one of the fluorocarbon gases. Refrigerants shall have number designations and safety classifications in accordance with ASHRAE 34. Refrigerants shall meet the requirements of ARI 700 as a minimum. Refrigerants shall have an Ozone Depletion Potential (ODP) of less than or equal to 0.05.

2.5.2 Structural Base

Chiller and individual chiller components shall be provided with a factory-mounted structural steel base (welded or bolted). Chiller and individual chiller components shall be isolated from the building structure by means of molded neoprene isolation pads.

2.5.3 Chiller Refrigerant Circuit

Chiller refrigerant circuit shall be completely piped and factory leak tested. For multicompressor units, not less than 2 independent refrigerant circuits shall be provided. Circuit shall include as a minimum a combination filter and drier, combination sight glass and moisture indicator, liquid-line solenoid valve for reciprocating, an electronic or thermostatic expansion valve with external equalizer, charging ports, compressor service valves for field-serviceable compressors, and superheat adjustment.

2.5.4 Controls Package

Chiller shall be provided with a complete factory-mounted, prewired electric or microprocessor based control system. Controls package shall contain as a minimum a digital display or acceptable gauges, an on-auto-off switch, motor starters, disconnect switches, power wiring, and control wiring. Controls package shall provide operating controls, monitoring capabilities, programmable setpoints, safety controls, and EMCS interfaces as defined below. Motor starters shall be remote-mounted where indicated.

2.5.4.1 Operating Controls

Chiller shall be provided with the following adjustable operating controls as a minimum.

a. Leaving chilled water temperature control

b. Adjustable timer or automated controls to prevent a compressor from short cycling

c. Automatic lead/lag controls (adjustable) for multi-compressor units

d. Load limiting

e. System capacity control to adjust the unit capacity in accordance with the system load and the programmable setpoints. Controls shall automatically re-cycle the chiller on power interruption.

f. Startup and head pressure controls to allow system operation at all ambient temperatures down to 15 degrees F

g. Fan sequencing for air-cooled condenser

2.5.4.2 Monitoring Capabilities

During normal operations, the control system shall be capable of monitoring and displaying the following operating parameters. Access and operation of display shall not require opening or removing any panels or doors.

a. Entering and leaving chilled water temperatures

b. Self diagnostic

c. Operation status

d. Operating hours

e. Number of starts

f. Compressor status (on or off)

g. Refrigerant discharge and suction pressures

h. Oil pressure

2.5.4.3 Programmable Setpoints

The control system shall be capable of being reprogrammed directly at the unit. No parameters shall be capable of being changed without first entering a security access code. The programmable setpoints shall include the following as a minimum.

a. Leaving Chilled Water Temperature

b. Time Clock/Calender Date

2.5.4.4 Safety Controls with Manual Reset

Chiller shall be provided with the following safety controls which automatically shutdown the chiller and which require manual reset.

a. Low chilled water temperature protection

b. High condenser refrigerant discharge pressure protection

c. Low evaporator pressure protection

d. Chilled water flow detection

e. High motor winding temperature protection

f. Low oil flow protection if applicable

g. Motor current overload and phase loss protection

2.5.4.5 Safety Controls with Automatic Reset

Chiller shall be provided with the following safety controls which automatically shutdown the chiller and which provide automatic reset.

a. Over/under voltage protection

b. Chilled water flow interlock

c. Phase reversal protection

2.5.4.6 Remote Alarm

During the initiation of a safety shutdown, a chiller's control system shall be capable of activating a remote alarm bell. In coordination with the chiller, the contractor shall provide an alarm circuit (including transformer if applicable) and a minimum 4 inch diameter alarm bell. Alarm circuit shall activate bell in the event of machine shutdown due to the chiller's monitoring of safety controls. The alarm bell shall not sound for a chiller that uses low-pressure cutout as an operating control.

2.5.4.7 Energy Management Control System (EMCS) Interface

The control system shall be capable of communicating all data to a remote integrated DDC processor through a single shielded cable. The data shall include as a minimum all system operating conditions, capacity controls, and safety shutdown conditions. The control system shall also be capable of receiving at a minimum the following operating commands.

a. Remote Unit Start/Stop

2.5.5 Compressor(s)

2.5.5.1 Reciprocating Compressor(s)

Rotating parts shall be statically and dynamically balanced at the factory to minimize vibration. Compressors shall be capable of operating at partial-load conditions without increased vibration over the normal vibration at full load operation and shall be capable of continuous operation down to the lowest step of unloading as specified. Compressors of size 10 horsepower and above shall have an oil lubrication system of the reversible, forced-feed type with oil strainer. Shaft seal in open-type units shall be mechanical type. Piston speed for open-type compressors shall not exceed the manufacturer's recommendation or 1200 fpm, whichever is less. Compressors shall include:

a. Vertical, V, W, or radial cylinder design

b. Oil lubrication

c. Integrally cast block of close-grained iron or cast aluminum block with hardened steel cylinder sleeves

d. Oil-level bull's eye

e. Cast cylinder heads

f. Cast-aluminum or forged-steel connecting rods

g. Cast iron or forged-steel crankshaft

h. Main bearings of the sleeve-insert type

i. Crankcase oil heaters controlled as recommended by the manufacturer

j. Suction and discharge refrigerant service valves that are flange connected, wrench operated, with cap

k. A strainer on the suction side of the compressor

2.5.5.2 Rotary Screw Compressor(s)

Compressors shall operate stably for indefinite time periods at any stage of capacity reduction without hot-gas bypass. Provision shall be made to insure proper lubrication of bearings and shaft seals on shutdown with or without electric power supply. Rotary screw compressors shall include:

a. An open or hermetic, positive displacement, oil-injected design directly driven by the compressor driver. Compressor shall allow access to internal compressor components for repairs, inspection, and replacement of parts.

b. Rotors which are solid steel forging with sufficient rigidity for proper operation.

c. A maximum rotor operating speed no greater than 3600 RPM.

d. Casings of cast iron, precision machined for minimal clearance about periphery of rotors.

e. A lubrication system of the forced-feed type that provides oil at the proper pressure to all parts requiring lubrication.

f. Shaft main bearings of the sleeve type with heavy duty bushings or rolling element type in accordance with AFBMA Std 9 or AFBMA Std 11. Bearings shall be conservatively loaded and rated for an L(10) life of not less than 200,000 hours.

g. A differential oil pressure or flow cutout to allow the compressor to operate only when the required oil pressure or flow is provided to the bearings.

h. A temperature- or pressure-initiated, hydraulically actuated, single-slide-valve, capacity-control system to provide minimum automatic capacity modulation from 100 percent to 15 percent.

i. An oil separator and oil return system to remove oil entrained in the refrigerant gas and automatically return the oil to the compressor.

j. Crankcase oil heaters controlled as recommended by the manufacturer.

2.5.6 Compressor Driver, Electric Motor

Motors, starters, variable speed drives, wiring, etc. shall be in accordance with paragraph ELECTRICAL WORK. Motor starter shall be unit mounted or remote mounted as indicated with starter type, wiring, and accessories coordinated with the chiller manufacturer. Starter shall be able to operate in temperatures up to 120 degrees F.

2.5.7 Compressor Driver Connections

Each machine driven through speed-increasing gears shall be so designed as to assure self-alignment, interchangeable parts, proper lubrication system, and minimum unbalanced forces. Bearings shall be of the sleeve or roller type. Gear cases shall be oil tight. Shaft extensions shall be provided with seals to retain oil and exclude all dust.

2.5.8 Liquid Cooler (Evaporator)

Cooler shall be of the shell-and-coil or shell-and-tube type design. Condenser's refrigerant side shall be designed and factory pressure tested to comply with ASHRAE 15. Condenser's water side shall be designed and factory pressure tested for not less than 200 psi. Cooler shell shall be constructed of seamless or welded steel. Coil bundles shall be totally removable and arranged to drain completely. Tubes shall be seamless copper, plain, integrally finned with smooth bore or integrally finned with enhanced bore. Each tube shall be individually replaceable. Tubes shall be installed into carbon mild steel tube sheets by rolling. Tube baffles shall be properly spaced to provide adequate tube support and cross flow. Performance shall be based on a water velocity not less than 3 fps nor more than 12 fps and a fouling factor of 0.0001.

2.5.9 Air-Cooled Condenser Coil

Condenser coil shall be of the extended-surface fin-and-tube type and shall be constructed of seamless copper tubes with compatible copper or aluminum fins. Fins shall be soldered or mechanically bonded to the tubes and installed in a metal casing. Coils shall be circuited and sized for a minimum of 5 degrees F subcooling and full pumpdown capacity. Coil shall be factory leak and pressure tested after assembly in accordance with ASHRAE 15. For coils with copper tubes and aluminum fins, coil shall be entirely coated with the manufacturer's standard epoxy or vinyl coating. Air-cooled condenser shall be provided with low-ambient controls for operation down to 0 degrees F.

2.5.10 Chiller Purge System

Chillers which operate at pressures below atmospheric pressure shall be provided with a purge system. Purge system shall automatically remove air, water vapor, and non-condensible gases from the chiller's refrigerant. Purge system shall condense, separate, and return all refrigerant back to the chiller. An oil separator shall be provided with the purge system if required by the manufacturer. Purge system shall not discharge to occupied areas, or create a potential hazard to personnel. Purge system shall include a purge pressure gauge, number of starts counter, and an elapsed time meter. Purge system shall include lights or an alarm which indicate excessive purge or an abnormal air leakage into chiller.

2.5.11 Tools

One complete set of special tools, as recommended by the manufacturer for field maintenance of the system, shall be provided. Tools shall be mounted on a tool board in the equipment room or contained in a toolbox as directed by the Contracting Officer.

2.6 ACCESSORIES

2.6.1 Refrigerant Relief Valve/Rupture Disc Assembly

The assembly shall be a combination pressure relief valve and rupture disc designed for refrigerant usage. The assembly shall be in accordance with ASME BPV VIII Div 1 and ASHRAE 15. The assembly shall be provided with a pressure gauge assembly which will provide local indication if a rupture disc is broken. Rupture disc shall be the non-fragmenting type.

2.6.2 Refrigerant Signs

Refrigerant signs shall be a medium-weight aluminum type with a baked enamel finish. Signs shall be suitable for indoor or outdoor service. Signs shall have a white background with red letters not less than 0.5 inches in height.

2.6.2.1 Installation Identification

Each new refrigerating system shall be provided with a refrigerant sign which indicates the following as a minimum:

a. Contractor's name.

b. Refrigerant number and amount of refrigerant.

c. The lubricant identity and amount.

d. Field test pressure applied.

2.6.2.2 Controls and Piping Identification

Refrigerant systems containing more than 110 lb of refrigerant shall be provided with refrigerant signs which designate the following as a minimum:

a. Valves or switches for controlling the refrigerant flow, the ventilation system, and the refrigerant compressor(s).

b. Pressure limiting device(s).

2.7 FABRICATION

2.7.1 Factory Coating

Unless otherwise specified, equipment and component items, when fabricated from ferrous metal, shall be factory finished with the manufacturer's standard finish, except that items located outside of buildings shall have weather resistant finishes that will withstand 500 hours exposure to the salt spray test specified in ASTM B 117 using a 5 percent sodium chloride solution. Immediately after completion of the test, the specimen shall show no signs of blistering, wrinkling, cracking, or loss of adhesion and no sign of rust creepage beyond 1/8 inch on either side of the scratch mark. Cut edges of galvanized surfaces where hot-dip galvanized sheet steel is used shall be coated with a zinc-rich coating conforming to ASTM D 520, Type I.

2.7.2 Factory Applied Insulation

Chiller shall be provided with factory installed insulation on surfaces subject to sweating including the liquid cooler, suction line piping, economizer, and cooling lines. Insulation on heads of coolers may be field

applied, however it shall be installed to provide easy removal and replacement of heads without damage to the insulation. Where motors are the gas-cooled type, factory installed insulation shall be provided on the cold-gas inlet connection to the motor per manufacturer's standard practice. Factory insulated items installed outdoors are not required to be fire-rated. As a minimum, factory insulated items installed indoors shall have a flame spread index no higher than 75 and a smoke developed index no higher than 150. Factory insulated items (no jacket) installed indoors and which are located in air plenums, in ceiling spaces, and in attic spaces shall have a flame spread index no higher than 25 and a smoke developed index no higher than 50. Flame spread and smoke developed indexes shall be determined by ASTM E 84. Insulation shall be tested in the same density and installed thickness as the material to be used in the actual construction. Material supplied by a manufacturer with a jacket shall be tested as a composite material. Jackets, facings, and adhesives shall have a flame spread index no higher than 25 and a smoke developed index no higher than 50 when tested in accordance with ASTM E 84.

2.8 FACTORY TESTS

2.8.1 Chiller Performance Test

The Contractor and proposed chiller manufacturer shall be responsible for performing the chiller factory test to validate the specified full load capacity, full load EER, and NPLV in accordance with ARI 550/590 except as indicated. The chiller factory test shall be performed in the presence of a Government representative. The Contractor and chiller manufacturer shall provide to the Government a certified chiller factory test report in accordance with ARI 550/590 to confirm that the chiller performs as specified. Tests shall be conducted in an ARI certified test facility in conformance with ARI 550/590 procedures and tolerances, except as indicated. At a minimum, chiller capacity shall be validated to meet the scheduled requirements indicated on the drawings. Tolerance or deviation shall be in strict accordance with ARI 550/590. Stable operation at minimum load of 10 percent of total capacity shall be demonstrated during the factory test.

2.8.1.1 Temperature Adjustments

Temperature adjustments shall adhere to ARI 550/590 to adjust from the design fouling factor to the clean tube condition. Test temperature adjustments shall be verified prior to testing by the manufacturer. There shall be no exceptions to conducting the test with clean tubes with the temperature adjustments per ARI 550/590. The manufacturer shall clean the tubes, if necessary, prior to testing to obtain a test fouling factor of 0.0000.

2.8.1.2 Test Instrumentation

The factory test instrumentation shall be per ARI 550/590 and the calibration shall be traceable to the National Institute of Standards and Technology.

2.8.1.3 Test Report

A certified test report of all data shall be forwarded to the Government for approval prior to project acceptance. Calibration curves and information sheets for all instrumentation shall be provided.

2.8.1.4 Equipment Adjustments

If the equipment fails to perform within allowable tolerances, the manufacturer shall be allowed to make necessary revisions to his equipment and retest as required. The manufacturer shall assume all expenses incurred by the Government to witness the retest.

2.9 SUPPLEMENTAL COMPONENTS/SERVICES

2.9.1 Spare Parts List and Shop Drawings

Provide spare parts list and shop drawings as specified in SUBMITTALS paragraph.

2.9.2 Chilled Water Piping and Accessories

Chilled water piping and accessories shall be provided and installed in accordance with Section 15181 CHILLED AND CONDENSER WATER PIPING AND ACCESSORIES.

2.9.3 Temperature Controls

Chiller control packages shall be fully coordinated with and integrated into the temperature control system specified in Section 15895 AIR SUPPLY, DISTRIBUTION, VENTILATION, AND EXHAUST SYSTEM and 15951 DIRECT DIGITAL CONTROL FOR HVAC.

PART 3 EXECUTION

3.1 INSTALLATION

Work shall be performed in accordance with the manufacturer's published diagrams, recommendations, and equipment warranty requirements. Where equipment is specified to conform to the requirements of ASME BPV VIII Div 1 and ASME BPV IX, the design, fabrication, and installation of the system shall conform to ASME BPV VIII Div 1 and ASME BPV IX.

3.1.1 Refrigeration System

3.1.1.1 Equipment

Refrigeration equipment and the installation thereof shall conform to ASHRAE 15. Necessary supports shall be provided for all equipment, appurtenances, and pipe as required, including frames or supports for compressors, condensers, liquid coolers, and similar items. Compressors shall be isolated from the building structure. If mechanical vibration isolators are not provided, vibration absorbing foundations shall be provided. Each foundation shall include isolation units consisting of machine and floor or foundation fastenings, together with intermediate isolation material. Other floor-mounted equipment shall be set on not less than a 6 inch concrete pad doweled in place. Concrete foundations for floor mounted pumps shall have a mass equivalent to three times the weight of the components, pump, base plate, and motor to be supported. In lieu of concrete pad foundation, concrete pedestal block with isolators placed between the pedestal block and the floor may be provided. Concrete pedestal block shall be of mass not less than three times the combined pump, motor, and base weights. Isolators shall be selected and sized based on load-bearing requirements and the lowest frequency of vibration to be isolated. Minimum deflection of isolators shall be 0.25 inches. Lines

connected to pumps mounted on pedestal blocks shall be provided with flexible connectors. Foundation drawings, bolt-setting information, and foundation bolts shall be furnished prior to concrete foundation construction for all equipment indicated or required to have concrete foundations. Concrete for foundations shall be as specified in Section 03300 CAST-IN-PLACE STRUCTURAL CONCRETE. Equipment shall be properly leveled, aligned, and secured in place in accordance with manufacturer's instructions.

3.1.1.2 Field Refrigerant Charging

a. Initial Charge: Upon completion of all the refrigerant pipe tests, the vacuum on the system shall be broken by adding the required charge of dry refrigerant for which the system is designed, in accordance with the manufacturer's recommendations. Contractor shall provide the complete charge of refrigerant in accordance with manufacturer's recommendations. Upon satisfactory completion of the system performance tests, any refrigerant that has been lost from the system shall be replaced. After the system is fully operational, service valve seal caps and blanks over gauge points shall be installed and tightened.

b. Refrigerant Leakage: If a refrigerant leak is discovered after the system has been charged, the leaking portion of the system shall immediately be isolated from the remainder of the system and the refrigerant shall be pumped into the system receiver or other suitable container. The refrigerant shall not be discharged into the atmosphere.

c. Contractor's Responsibility: The Contractor shall, at all times during the installation and testing of the refrigeration system, take steps to prevent the release of refrigerants into the atmosphere. The steps shall include, but not be limited to, procedures which will minimize the release of refrigerants to the atmosphere and the use of refrigerant recovery devices to remove refrigerant from the system and store the refrigerant for reuse or reclaim. At no time shall more than 3 ounces of refrigerant be released to the atmosphere in any one occurrence. Any system leaks within the first year shall be repaired in accordance with the specified requirements including material, labor, and refrigerant if the leak is the result of defective equipment, material, or installation.

3.1.1.3 Oil Charging

Except for factory sealed units, two complete charges of lubricating oil for each compressor crankcase shall be furnished. One charge shall be used during the performance testing period, and upon the satisfactory completion of the tests, the oil shall be drained and replaced with the second charge.

3.1.2 Field Applied Insulation

Field installed insulation shall be as specified in Section 15080 THERMAL INSULATION FOR MECHANICAL SYSTEMS, except as defined differently herein.

3.1.3 Field Painting

Painting required for surfaces not otherwise specified, and finish painting of items only primed at the factory are specified in Section 09900

PAINTING, GENERAL.

3.2 MANUFACTURER'S FIELD SERVICE

The services of a factory-trained representative shall be provided for 3 days. The representative shall advise on the following:

a. Hermetic machines:

(1) Testing hermetic water-chilling unit under pressure for refrigerant leaks; evacuation and dehydration of machine to an absolute pressure of not over 300 microns.

(2) Charging the machine with refrigerant.

(3) Starting the machine.

b. Open Machines:

(1) Erection, alignment, testing, and dehydrating.

(2) Charging the machine with refrigerant.

(3) Starting the machine.

3.3 CLEANING AND ADJUSTING

Equipment shall be wiped clean, with all traces of oil, dust, dirt, or paint spots removed. Temporary filters shall be provided for all fans that are operated during construction, and new filters shall be installed after all construction dirt has been removed from the building. System shall be maintained in this clean condition until final acceptance. Bearings shall be properly lubricated with oil or grease as recommended by the manufacturer. Belts shall be tightened to proper tension. Control valves and other miscellaneous equipment requiring adjustment shall be adjusted to setting indicated or directed. Fans shall be adjusted to the speed indicated by the manufacturer to meet specified conditions. Testing, adjusting, and balancing shall be as specified in Section 15990 TESTING, ADJUSTING, AND BALANCING OF HVAC SYSTEMS.

3.4 SYSTEM PERFORMANCE TESTS

Before each refrigeration system is accepted, tests to demonstrate the general operating characteristics of all equipment shall be conducted by a registered professional engineer or an approved manufacturer's start-up representative experienced in system start-up and testing, at such times as directed. Tests shall cover a period of not less than 48 hours for each system and shall demonstrate that the entire system is functioning in accordance with the drawings and specifications. Corrections and adjustments shall be made as necessary and tests shall be re-conducted to demonstrate that the entire system is functioning as specified. Prior to acceptance, service valve seal caps and blanks over gauge points shall be installed and tightened. Any refrigerant lost during the system startup shall be replaced. If tests do not demonstrate satisfactory system performance, deficiencies shall be corrected and the system shall be retested. Tests shall be conducted in the presence of the Contracting Officer. Water and electricity required for the tests will be furnished by the Government. Any material, equipment, instruments, and personnel required for the test shall be provided by the Contractor. Field tests

shall be coordinated with Section 15990 TESTING, ADJUSTING, AND BALANCING OF HVAC SYSTEMS.

3.5 DEMONSTRATIONS

Contractor shall conduct a training course for the operating staff as designated by the Contracting Officer. The training period shall consist of a total 24 hours of normal working time and start after the system is functionally completed but prior to final acceptance tests. The field posted instructions shall cover all of the items contained in the approved operation and maintenance data as well as demonstrations of routine maintenance operations.

-- End of Section --

SECTION 15700

UNITARY HEATING AND COOLING EQUIPMENT
01/01

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.

AIR CONDITIONING AND REFRIGERATION INSTITUTE (ARI)

ARI 210/240	(1994) Unitary Air-Conditioning and Air-Source Heat Pump Equipment
ARI 700	(1999) Specifications for Fluorocarbons and Other Refrigerants

AMERICAN SOCIETY FOR TESTING AND MATERIALS (ASTM)

ASTM A 307	(1997) Carbon Steel Bolts and Studs, 60 000 PSI Tensile Strength
ASTM B 117	(1997) Operating Salt Spray (Fog) Apparatus
ASTM D 520	(1984; R 1995el) Zinc Dust Pigment
ASTM E 84	(1999) Surface Burning Characteristics of Building Materials
ASTM E 437	(1992; R 1997) Industrial Wire Cloth and Screens (Square Opening Series)
ASTM F 104	(1995) Nonmetallic Gasket Materials

AMERICAN SOCIETY OF HEATING, REFRIGERATING AND AIR-CONDITIONING ENGINEERS (ASHRAE)

ASHRAE 15	(1994) Safety Code for Mechanical Refrigeration
ASHRAE 34	(1997) Number Designation and Safety Classification of Refrigerants
ASHRAE 52.1	(1992) Gravimetric and Dust-Spot Procedures for Testing Air-Cleaning Devices Used in General Ventilation for Removing Particulate Matter
ASHRAE 127	(1988) Method of Testing for Rating Computer and Data Processing Room Unitary Air-Conditioners

AMERICAN WELDING SOCIETY (AWS)

AWS Z49.1	(1999) Safety in Welding and Cutting

ASME INTERNATIONAL (ASME)

ASME BPV VIII Div 1	(1998) Boiler and Pressure Vessel Code; Section VIII, Pressure Vessels Division 1 - Basic Coverage
ASME BPV IX	(1998) Boiler and Pressure Vessel Code; Section IX, Welding and Brazing Qualifications

NATIONAL ELECTRICAL MANUFACTURERS ASSOCIATION (NEMA)

NEMA MG 1	(1998) Motors and Generators
NEMA MG 2	(1989) Safety Standard for Construction and Guide for Selection, Installation, and Use of Electric Motors and Generators

NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)

NFPA 70	(1999) National Electrical Code

UNDERWRITERS LABORATORIES (UL)

UL 207	(1993; Rev thru Oct 1997) Refrigerant-Containing Components and Accessories, Nonelectrical
UL 586	(1996; Rev thru Aug 99) High-Efficiency, Particulate, Air Filter Units
UL 900	(1994; Rev thru Nov 1999) Test Performance of Air Filter Units
UL 1995	(1995; Rev thru Aug 1999) Heating and Cooling Equipment

1.2 SUBMITTALS

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are for information only. When used, a designation following the "G" designation identifies the office that will review the submittal for the Government. The following shall be submitted in accordance with Section 01330 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Drawings; G

Drawings provided in adequate detail to demonstrate compliance with contract requirements. Drawings shall consist of:

a. Equipment layouts which identify assembly and installation details.

b. Plans and elevations which identify clearances required for

maintenance and operation.

c. Wiring diagrams which identify each component individually and interconnected or interlocked relationships between components.

d. Foundation drawings, bolt-setting information, and foundation bolts prior to concrete foundation construction for equipment indicated or required to have concrete foundations.

e. Details, if piping and equipment are to be supported other than as indicated, which include loadings and type of frames, brackets, stanchions, or other supports.

f. Automatic temperature control diagrams and control sequences.

g. Installation details which includes the amount of factory set superheat and corresponding refrigerant pressure/temperature.

SD-03 Product Data

Unitary Equipment; G

Manufacturer's standard catalog data, at least 5 weeks prior to the purchase or installation of a particular component, highlighted to show material, size, options, performance charts and curves, etc. in adequate detail to demonstrate compliance with contract requirements. Data shall include manufacturer's recommended installation instructions and procedures. If vibration isolation is specified for a unit, vibration isolator literature shall be included containing catalog cuts and certification that the isolation characteristics of the isolators provided meet the manufacturer's recommendations. Data shall be submitted for each specified component.

Spare Parts Data

Spare parts data for each different item of equipment specified, after approval of detail drawings and not later than 1 month prior to the date of beneficial occupancy. The data shall include a complete list of parts and supplies, with current unit prices and source of supply, a recommended spare parts list for 1 year of operation, and a list of the parts recommended by the manufacturer to be replaced on a routine basis.

Verification of Dimensions

A letter, at least 2 weeks prior to beginning construction, including the date the site was visited, conformation of existing conditions, and any discrepancies found.

System Performance Tests; G

A schedule, at least 2 weeks prior to the start of related testing, for the system performance tests. The schedules shall identify the proposed date, time, and location for each test.

Demonstrations; G

A schedule, at least 2 weeks prior to the date of the proposed

training course, which identifies the date, time, and location for the training.

SD-06 Test Reports

Refrigerant Tests, Charging, and Start-Up; G

Six copies of each test containing the information described below in bound 8-1/2 x 11 inch booklets. Individual reports shall be submitted for the refrigerant system tests.

a. The date the tests were performed.

b. A list of equipment used, with calibration certifications.

c. Initial test summaries.

d. Repairs/adjustments performed.

e. Final test results.

System Performance Tests; G

Six copies of the report provided in bound 8-1/2 x 11 inch booklets. The report shall document compliance with the specified performance criteria upon completion and testing of the system. The report shall indicate the number of days covered by the tests and any conclusions as to the adequacy of the system. The report shall also include the following information and shall be taken at least three different times at outside dry-bulb temperatures that are at least 5 degrees F apart:

a. Date and outside weather conditions.

b. The load on the system based on the following:

(1) The refrigerant used in the system.
(2) Condensing temperature and pressure.
(3) Suction temperature and pressure.
(4) Ambient, condensing and coolant temperatures.
(5) Running current, voltage and proper phase sequence for each phase of all motors.

c. The actual on-site setting of operating and safety controls.

d. Thermostatic expansion valve superheat - value as determined by field test.

e. Subcooling.

f. High and low refrigerant temperature switch set-points

g. Low oil pressure switch set-point.

h. Defrost system timer and thermostat set-points.

i. Moisture content.

j. Capacity control set-points.

k. Field data and adjustments which affect unit performance and energy consumption.

l. Field adjustments and settings which were not permanently marked as an integral part of a device.

SD-07 Certificates

Unitary Equipment; G

Where the system, components, or equipment are specified to comply with requirements of ARI, ASHRAE, ASME, or UL, proof of such compliance shall be provided. The label or listing of the specified agency shall be acceptable evidence. In lieu of the label or listing, a written certificate from an approved, nationally recognized testing organization equipped to perform such services, stating that the items have been tested and conform to the requirements and testing methods of the specified agency may be submitted. When performance requirements of this project's drawings and specifications vary from standard ARI rating conditions, computer printouts, catalog, or other application data certified by ARI or a nationally recognized laboratory as described above shall be included. If ARI does not have a current certification program that encompasses such application data, the manufacturer may self certify that his application data complies with project performance requirements in accordance with the specified test standards.

SD-10 Operation and Maintenance Data

Operations and maintenance data shall be provided for all equipment, components and items of work specified herein where standard data is routinely and commercially available by the manufacturer. Submit in accordance with Section 01781 - OPERATIONS AND MAINTENANCE DATA.

1.3 SAFETY REQUIREMENTS

Exposed moving parts, parts that produce high operating temperature, parts which may be electrically energized, and parts that may be a hazard to operating personnel shall be insulated, fully enclosed, guarded, or fitted with other types of safety devices. Safety devices shall be installed so that proper operation of equipment is not impaired. Welding and cutting safety requirements shall be in accordance with AWS Z49.1.

1.4 DELIVERY, STORAGE, AND HANDLING

Stored items shall be protected from the weather, humidity and temperature variations, dirt and dust, or other contaminants. Proper protection and care of all material both before and during installation shall be the Contractor's responsibility. Any materials found to be damaged shall be replaced at the Contractor's expense. During installation, piping and similar openings shall be capped to keep out dirt and other foreign matter.

1.5 PROJECT/SITE CONDITIONS

1.5.1 Verification of Dimensions

The Contractor shall become familiar with all details of the work, verify all dimensions in the field, and advise the Contracting Officer of any discrepancy before performing any work.

1.5.2 Drawings

Because of the small scale of the drawings, it is not possible to indicate all offsets, fittings, and accessories that may be required. The Contractor shall carefully investigate the plumbing, fire protection, electrical, structural and finish conditions that would affect the work to be performed and arrange such work accordingly, furnishing required offsets, fittings, and accessories to meet such conditions.

PART 2 PRODUCTS

2.1 STANDARD COMMERCIAL PRODUCTS

Materials and equipment shall be standard products of a manufacturer regularly engaged in the manufacturing of such products, which are of a similar material, design and workmanship. The standard products shall have been in satisfactory commercial or industrial use for 2 years prior to bid opening. The 2 year use shall include applications of equipment and materials under similar circumstances and of similar size. The 2 years experience shall be satisfactorily completed by a product which has been sold or is offered for sale on the commercial market through advertisements, manufacturer's catalogs, or brochures. Products having less than a 2 year field service record shall be acceptable if a certified record of satisfactory field operation, for not less than 6000 hours exclusive of the manufacturer's factory tests, can be shown. Products shall be supported by a service organization. System components shall be environmentally suitable for the indicated locations.

2.2 NAMEPLATES

Major equipment including compressors, condensers, receivers, fans, and motors shall have the manufacturer's name, address, type or style, model or serial number, and catalog number on a plate secured to the item of equipment. Plates shall be durable and legible throughout equipment life and made of stainless steel. Plates shall be fixed in prominent locations with nonferrous screws or bolts.

2.3 ELECTRICAL WORK

Electrical equipment, motors, motor efficiencies, and wiring shall be in accordance with Section 16415 ELECTRICAL WORK, INTERIOR. Electrical motor driven equipment specified shall be provided complete with motors, motor starters, and controls. Electrical characteristics shall be as shown, and unless otherwise indicated, all motors of 1 horsepower and above with open, dripproof, totally enclosed, or explosion proof fan cooled enclosures, shall be high efficiency type. Field wiring shall be in accordance with manufacturer's instructions. Each motor shall conform to NEMA MG 1 and NEMA MG 2 and be of sufficient size to drive the equipment at the specified capacity without exceeding the nameplate rating of the motor. Motors shall be continuous duty with the enclosure specified. Motor starters shall be provided complete with thermal overload protection and other appurtenances necessary for the motor control indicated. Motors shall be furnished with a magnetic across-the-line or reduced voltage type starter as required by the manufacturer. Motor duty requirements shall allow for maximum frequency start-stop operation and minimum encountered interval between

start and stop. Motors shall be sized for the applicable loads. Motor torque shall be capable of accelerating the connected load within 20 seconds with 80 percent of the rated voltage maintained at motor terminals during one starting period. Motor bearings shall be fitted with grease supply fittings and grease relief to outside of enclosure. Manual or automatic control and protective or signal devices required for the operation specified and any control wiring required for controls and devices specified, but not shown, shall be provided.

2.4 AIR-CONDITIONERS FOR ELECTRONIC DATA PROCESSING (EDP) SPACES (CRU)

Computer Room Units for communications room and LAN/server rooms shall be of the following types as indicated on the equipment schedules on the drawings:

Type 1: Self-contained, air-cooled unit with evaporator fan, evaporator coil, compressor, condenser coil, condenser fan, and discharge grille. Condenser air ducted to and from unit.

Type 2: Self-contained, chilled water unit with chilled water coil, electronic 3-way chilled water valve, fan, and humidifier.

Units shall be self-contained type air-conditioning unit as indicated on the schedules. Units shall be designed and constructed for automatic control of space conditions. Units shall be in accordance with ASHRAE 127 and UL 1995. Units shall be rated in accordance with ARI 210/240. ARI certification is not required. Each system shall be designed and constructed for maximum reliability and ease of maintenance. Necessary redundancy, access to refrigeration circuits, means of troubleshooting, and malfunction alarms shall be provided. Units shall be provided with necessary fans, air filters, coil frost protection, liquid receiver, internal dampers, mixing boxes, supplemental heat, and cabinet construction as specified in paragraph "System Components". Evaporator or supply fans shall be double-width, double inlet, forward curved centrifugal scroll type. Condenser fans shall be manufacturer's standard for unit specified and may be either propeller or centrifugal scroll type. Fan and condenser motors shall have open dripproof enclosures. Remote unit shall be as specified in paragraph REMOTE CONDENSING UNIT.

2.4.1 Air-to-Refrigerant Coils

Evaporator and condenser coils shall have copper tubes of 3/8 inch minimum diameter with copper or aluminum fins that are mechanically bonded or soldered to the tubes. Coils shall be protected with a minimum 3 mil thick phenolic coating. Casing shall be galvanized steel or aluminum. Contact of dissimilar metals shall be avoided. Coils shall be tested in accordance with ASHRAE 15 at the factory and be suitable for the working pressure of the installed system. Each coil shall be dehydrated and sealed after testing and prior to evaluation and charging. Each unit shall be provided with a factory operating charge of refrigerant and oil or a holding charge. Units shipped with a holding charge shall be field charged. Separate expansion devices shall be provided for each compressor circuit.

2.4.2 Chilled Water Coils

Coils shall be configured as A frame and be constructed of copper tubes and aluminum fins and be provided as an integral part of the packaged unit. Unit shall be rated for not less than 400 psi refrigerant side and 125 psi water side pressure service at operating temperatures. Water supply,

return and control system wetted parts shall be copper, bronze or stainless steel. Water supply, return connections and piping internal to unit shall be copper with brazed or threaded copper or bronze fittings, terminating in a threaded connection. Piping arrangement shall include valved access for recirculation of acidic scale removal chemicals and isolation pressure taps to determine pressure drop and water flow. Performance shall be based on an allowable water velocity not less than 3 fps nor more than 10 fps with a fouling factor of 0.001. The water circuit shall be designed to distribute water into the entire coil face area.

2.4.3 Compressor

Compressor shall be direct drive, semi-hermetic or hermetic reciprocating, or scroll type capable of operating at partial load conditions. Compressor shall be capable of continuous operation down to the lowest step of unloading as specified. Compressors of 7-1/2 tons and larger shall be provided with capacity reduction devices to produce automatic capacity reduction of at least 50 percent. If standard with the manufacturer, two or more compressors may be used in lieu of a single compressor with unloading capabilities, in which case the compressors will operate in sequence, and each compressor shall have an independent refrigeration circuit through the condenser and evaporator. Each compressor shall start in the unloaded position. Each compressor shall be provided with vibration isolators, crankcase heater, lubrication pump, thermal overloads, and high pressure safety cutoffs and protection against short cycling.

2.4.4 Refrigeration Circuit

Refrigerant-containing components shall comply with ASHRAE 15 and be factory tested, cleaned, dehydrated, charged, and sealed. Refrigerant charging valves and connections, and pumpdown valves shall be provided for each circuit. Filter-drier shall be provided in each liquid line and be reversible-flow type.

2.4.5 Unit Controls

A unit's basic functions and space ambient conditions shall be controllable from a microprocessor controller furnished with each unit. Controller shall have LCD display and shall provide temperature setpoint and sensitivity adjustment, humidity setpoints and sensitivity adjustment, digital display of temperature, humidity setpoints and sensitivities, and alarm conditions.

2.4.5.1 Externally Accessible Controls

The following controls shall be externally accessible:

a. Start and stop total system functions.

b. Audible alarm silence.

c. Main power disconnect.

2.4.5.2 Status Indicators

The following status indicators shall be externally visible:

a. Power On.

b. System On.

c. Malfunction.

d. Provision for remote alarm status indication.

2.4.5.3 Alarmed Conditions

The following system status conditions shall be both audibly and visually alarmed:

a. Loss of air flow.

b. Dirty filters.

c. Compressor overload or lock-out (compressor high head pressure and low suction pressure).

d. High room temperature.

2.4.5.4 Space Temperature

Space temperature shall be controlled within plus or minus 1-1/2 degrees F of the set point over a range of 60 to 90 degrees F with a set point of 75. Space relative humidity shall be controlled within plus or minus 5 percent of the set point over a range of 20 to 80 percent with a set point of 50 percent.

2.4.5.5 Safety Controls

Safety controls shall include the following:

a. Fused, unfused or line-break circuit breaker disconnects, as indicated or required.

b. Automatic pump-out or pump-down liquid flooding controls.

c. High refrigerant pressure cutout.

d. Low refrigerant pressure cutout where automatic pump-down is not provided.

e. Accessible hermetic and open compressor low oil pressure cutout.

f. Elapsed time meter for each compressor where load equalization is not incorporated.

g. Lead and lag compressor selector switch, when compatible with system.

2.4.6 Cabinet Construction

Cabinet shall be totally enclosed. Enclosure surfaces shall be pulsation free, with hinged and removable doors and panels for vertical side or front access to unit components. Routine maintenance access to compressor and system control components shall be possible without unit shut-down. Enclosure surfaces shall be thermally and acoustically insulated. Interior baffle and compartment surfaces shall be galvanized steel. Drain pans shall collect all condensate and be steel with external insulation as

required. Surface mounting steel pads and vibration isolating pads shall be provided. Enclosure surfaces shall be prepared, primed and finished. Paint and finishes shall comply with the requirements specified in paragraph FACTORY COATING.

2.5 EQUIPMENT EFFICIENCY

Air-cooled units shall have an efficiency of SEER=10.0.

2.6 UNITARY EQUIPMENT COMPONENTS

2.6.1 Refrigerant and Oil

Refrigerant shall be one of the fluorocarbon gases. Refrigerants shall have number designations and safety classifications in accordance with ASHRAE 34. Refrigerants shall meet the requirements of ARI 700 as a minimum. Refrigerants shall have an Ozone Depletion Potential (ODP) of less than or equal to 0.05. Contractor shall provide and install a complete charge of refrigerant for the installed system as recommended by the manufacturer. Except for factory sealed units, two complete charges of lubricating oil for each compressor crankcase shall be furnished. One charge shall be used during the system performance testing period. Following the satisfactory completion of the performance testing, the oil shall be drained and replaced with a second charge. Lubricating oil shall be of a type and grade recommended by the manufacturer for each compressor. Where color leak indicator dye is incorporated, charge shall be in accordance with manufacturer's recommendation.

2.6.2 Fans

Fan wheel shafts shall be supported by either maintenance-accessible lubricated antifriction block-type bearings, or permanently lubricated ball bearings. Unit fans shall be selected to produce the cfm required at the fan total pressure. Motor starters, if applicable, shall be magnetic across-the-line type with a totally enclosed enclosure. Thermal overload protection shall be of the manual or automatic-reset type. Fan wheels or propellers shall be constructed of aluminum or galvanized steel. Centrifugal fan wheel housings shall be of galvanized steel, and both centrifugal and propeller fan casings shall be constructed of aluminum or galvanized steel. Steel elements of fans, except fan shafts, shall be hot-dipped galvanized after fabrication or fabricated of mill galvanized steel. Mill-galvanized steel surfaces and edges damaged or cut during fabrication by forming, punching, drilling, welding, or cutting shall be recoated with an approved zinc-rich compound. Fan wheels or propellers shall be statically and dynamically balanced. Forward curved fan wheels shall be limited to 16 inches. Direct-drive fan motors shall be of the multiple-speed variety. Belt-driven fans shall have adjustable sheaves to provide not less than 70 percent fan-speed adjustment. The sheave size shall be selected so that the fan speed at the approximate midpoint of the sheave adjustment will produce the specified air quantity. Centrifugal scroll-type fans shall be provided with streamlined orifice inlet and V-belt drive. Each drive will be independent of any other drive. Propeller fans shall be direct-drive drive type with fixed pitch blades. V-belt driven fans shall be mounted on a corrosion protected drive shaft supported by either maintenance-accessible lubricated antifriction block-type bearings, or permanently lubricated ball bearings. Each drive will be independent of any other drive. Drive bearings shall be protected with water slingers or shields. V-belt drives shall be fitted with guards where exposed to contact by personnel and fixed pitch sheaves.

2.6.3 Primary/Supplemental Heating

2.6.3.1 Electric Heating Coil

Coil shall be an electric duct heater in accordance with UL 1995 and NFPA 70. Coil shall be duct- or unit-mounted. Coil shall be of the nickel chromium resistor, single stage, strip type. Coil shall be provided with a built-in or surface-mounted high-limit thermostat interlocked electrically so that the coil cannot be energized unless the fan is energized. Coil casing and support brackets shall be of galvanized steel or aluminum. Coil shall be mounted to eliminate noise from expansion and contraction and be completely accessible for service.

2.6.4 Air Filters

Air filters shall be listed in accordance with requirements of UL 900, except high efficiency particulate air filters of 99.97 percent efficiency by the DOP Test Method shall be as listed under the label service and shall meet the requirements of UL 586.

2.6.4.1 Replaceable Media Filters

Replaceable media filters shall be the dry-media type, of the size required to suit the application. Filtering media shall be not less than 2 inches thick fibrous glass media pad supported by a structural wire grid or woven wire mesh. Pad shall be enclosed in a holding frame of not less than 16 gauge galvanized steel, and equipped with quick-opening mechanism for changing filter media. The air flow capacity of the filter shall be based on net filter face velocity not exceeding 400 feet per minute, with initial resistance of 0.13 inches water gauge. Average efficiency shall be not less than 25 percent when tested in accordance with ASHRAE 52.1.

2.6.5 Coil Frost Protection

Each circuit shall be provided with a coil frost protection system which is a manufacturer's standard. The coil frost protection system shall use a temperature sensor in the suction line of the compressor to shut the compressor off when coil frosting occurs. Timers shall be used to prevent the compressor from rapid cycling.

2.6.6 Pressure Vessels

Pressure vessels shall conform to ASME BPV VIII Div 1 or UL 207, as applicable for maximum and minimum pressure or temperature encountered. Where referenced publications do not apply, pressure components shall be tested at 1-1/2 times design working pressure. Refrigerant wetted carbon steel surfaces shall be pickled or abrasive blasted free of mill scale, cleaned, dried, charged, and sealed.

2.6.6.1 Oil Separator

Separator shall be the high efficiency type and be provided with removable flanged head for ease in removing float assembly and removable screen cartridge assembly. Pressure drop through a separator shall not exceed 10 psi during the removal of hot gas entrained oil. Connections to compressor shall be as recommended by the compressor manufacturer. Separator shall be provided with an oil float valve assembly or needle valve and orifice assembly, drain line shutoff valve, sight glass, filter for removal of all

particulate sized 10 microns and larger, thermometer and low temperature thermostat fitted to thermal well, external float valve fitted with three-valve bypass, and strainer.

2.6.6.2 Oil Reservoir

Reservoir capacity shall equal one charge of all connected compressors. Reservoir shall be provided with an external liquid gauge glass, plugged drain, and isolation valves. Vent piping between the reservoir and the suction header shall be provided with a 5 psi pressure differential relief valve. Reservoir shall be provided with the manufacturer's standard filter on the oil return line to the oil level regulators.

2.7 ACCESSORIES

2.7.1 Steam Generating Humidifier

Provide a steam generating humidifier that is controlled by the microprocessor control system. Humidifier shall be complete with disposable canister, all supply and drain valves, steam distributor, and electronic controls. The need to change canister shall be annunciated on the microprocessor wallbox control panel. The humidifier shall have capacity as indicated on the schedules. An LED light on the humidifier assembly shall indicate cylinder full, over-current detection, fill system fault, and end of cylinder life conditions.

2.7.2 Condensate Pump

Provide condensate pump where indicated with capacity as required to remove condensate from cooling coil. Condensate pump unit shall be complete with integral float switch, pump, motor assembly, and reservoir.

2.7.3 Refrigerant Signs

Refrigerant signs shall be a medium-weight aluminum type with a baked enamel finish. Signs shall be suitable for indoor or outdoor service. Signs shall have a white background with red letters not less than 0.5 inches in height.

2.7.3.1 Installation Identification

Each new refrigeration system shall be provided with a refrigerant sign which indicates the following as a minimum:

a. Contractor's name

b. Refrigerant number and amount of refrigerant.

c. The lubricant identity and amount.

d. Field test pressure applied.

2.7.4 Gaskets

Gaskets shall conform to ASTM F 104 - classification for compressed sheet with nitrile binder and acrylic fibers for maximum 700 degrees F service.

2.7.5 Bolts and Nuts

Bolts and nuts shall be in accordance with ASTM A 307. The bolt head shall be marked to identify the manufacturer and the standard with which the bolt complies in accordance with ASTM A 307.

2.7.6 Bird Screen

Screen shall be in accordance with ASTM E 437, Type 1, Class 1, 2 by 2 mesh, 0.063 inch diameter aluminum wire or 0.031 inch diameter stainless steel wire.

2.8 FABRICATION

2.8.1 Factory Coating

Unless otherwise specified, equipment and component items, when fabricated from ferrous metal, shall be factory finished with the manufacturer's standard finish, except that items located outside of buildings shall have weather resistant finishes that will withstand 500 hours exposure to the salt spray test specified in ASTM B 117 using a 5 percent sodium chloride solution. Immediately after completion of the test, the specimen shall show no signs of blistering, wrinkling, cracking, or loss of adhesion and no sign of rust creepage beyond 1/8 inch on either side of the scratch mark. Cut edges of galvanized surfaces where hot-dip galvanized sheet steel is used shall be coated with a zinc-rich coating conforming to ASTM D 520, Type I.

2.8.2 Factory Applied Insulation

Refrigeration equipment shall be provided with factory installed insulation on surfaces subject to sweating including the suction line piping. Where motors are the gas-cooled type, factory installed insulation shall be provided on the cold-gas inlet connection to the motor per manufacturer's standard practice. Factory insulated items installed outdoors are not required to be fire-rated. As a minimum, factory insulated items installed indoors shall have a flame spread index no higher than 75 and a smoke developed index no higher than 150. Factory insulated items (no jacket) installed indoors and which are located in air plenums, in ceiling spaces, and in attic spaces shall have a flame spread index no higher than 25 and a smoke developed index no higher than 50. Flame spread and smoke developed indexes shall be determined by ASTM E 84. Insulation shall be tested in the same density and installed thickness as the material to be used in the actual construction. Material supplied by a manufacturer with a jacket shall be tested as a composite material. Jackets, facings, and adhesives shall have a flame spread index no higher than 25 and a smoke developed index no higher than 50 when tested in accordance with ASTM E 84.

2.9 SUPPLEMENTAL COMPONENTS/SERVICES

2.9.1 Refrigerant Piping

Refrigerant piping for split-system unitary equipment shall be provided and installed in accordance with Section 15182 REFRIGERANT PIPING.

2.9.2 Ductwork

Ductwork shall be provided and installed in accordance with Section 15895 AIR SUPPLY, DISTRIBUTION, VENTILATION, AND EXHAUST SYSTEM.

2.9.3 Temperature Controls

Temperature controls shall be in accordance with Section 15951 DIRECT DIGITAL CONTROL FOR HVAC CONTROL.

2.10 SPARE PARTS

Submit spare parts data in accordance with 1.2 SUBMITTALS.

PART 3 EXECUTION

3.1 INSTALLATION

Work shall be performed in accordance with the manufacturer's published diagrams, recommendations, and equipment warranty requirements. Where equipment is specified to conform to the requirements of ASME BPV VIII Div 1 and ASME BPV IX, the design, fabrication, and installation of the system shall conform to ASME BPV VIII Div 1 and ASME BPV IX.

3.1.1 Equipment

Refrigeration equipment and the installation thereof shall conform to ASHRAE 15. Necessary supports shall be provided for all equipment, appurtenances, and pipe as required, including frames or supports for compressors, pumps, condensers, and similar items. Computer room units mounted above ceiling from structure shall be supported at locations indicated by manufacturer with threaded rod and vibration isolators. Compressors shall be isolated from the building structure. If mechanical vibration isolators are not provided, vibration absorbing foundations shall be provided. Each foundation shall include isolation units consisting of machine and floor or foundation fastenings, together with intermediate isolation material. Other floor-mounted equipment shall be set on not less than a 6 inch concrete pad doweled in place. Concrete foundations for floor mounted pumps shall have a mass equivalent to three times the weight of the components, pump, base plate, and motor to be supported. In lieu of concrete pad foundation, concrete pedestal block with isolators placed between the pedestal block and the floor may be provided. Concrete pedestal block shall be of mass not less than three times the combined pump, motor, and base weights. Isolators shall be selected and sized based on load-bearing requirements and the lowest frequency of vibration to be isolated. Lines connected to pumps mounted on pedestal blocks shall be provided with flexible connectors. Foundation drawings, bolt-setting information, and foundation bolts shall be furnished prior to concrete foundation construction for all equipment indicated or required to have concrete foundations. Concrete for foundations shall be as specified in Section 03300 CAST-IN-PLACE STRUCTURAL CONCRETE. Equipment shall be properly leveled, aligned, and secured in place in accordance with manufacturer's instructions.

3.1.2 Field Applied Insulation

Field applied insulation shall be as specified in Section 15080 THERMAL INSULATION FOR MECHANICAL SYSTEMS, except as defined differently herein..

3.1.3 Field Painting

Painting required for surfaces not otherwise specified, and finish painting of items only primed at the factory are specified in Section 09900 PAINTING, GENERAL.

3.2 CLEANING AND ADJUSTING

Equipment shall be wiped clean, with all traces of oil, dust, dirt, or paint spots removed. Temporary filters shall be provided for all fans that are operated during construction, and new filters shall be installed after all construction dirt has been removed from the building. System shall be maintained in this clean condition until final acceptance. Bearings shall be properly lubricated with oil or grease as recommended by the manufacturer. Belts shall be tightened to proper tension. Control valves and other miscellaneous equipment requiring adjustment shall be adjusted to setting indicated or directed. Fans shall be adjusted to the speed indicated by the manufacturer to meet specified conditions. Testing, adjusting, and balancing shall be as specified in Section 15990 TESTING, ADJUSTING AND BALANCING OF HVAC SYSTEMS.

3.3 REFRIGERANT TESTS, CHARGING, AND START-UP

Split-system refrigerant piping systems shall be tested and charged as specified in Section 15182 REFRIGERANT PIPING. Packaged refrigerant systems which are factory charged shall be checked for refrigerant and oil capacity to verify proper refrigerant levels per manufacturer's recommendations. Following charging, packaged systems shall be tested for leaks with a halide torch or an electronic leak detector.

3.3.1 Refrigerant Leakage

If a refrigerant leak is discovered after the system has been charged, the leaking portion of the system shall immediately be isolated from the remainder of the system and the refrigerant pumped into the system receiver or other suitable container. Under no circumstances shall the refrigerant be discharged into the atmosphere.

3.3.2 Contractor's Responsibility

The Contractor shall, at all times during the installation and testing of the refrigeration system, take steps to prevent the release of refrigerants into the atmosphere. The steps shall include, but not be limited to, procedures which will minimize the release of refrigerants to the atmosphere and the use of refrigerant recovery devices to remove refrigerant from the system and store the refrigerant for reuse or reclaim. At no time shall more than 3 ounces of refrigerant be released to the atmosphere in any one occurrence. Any system leaks within the first year shall be repaired in accordance with the requirements herein at no cost to the Government including material, labor, and refrigerant if the leak is the result of defective equipment, material, or installation.

3.4 SYSTEM PERFORMANCE TESTS

Before each refrigeration system is accepted, tests to demonstrate the general operating characteristics of all equipment shall be conducted by a registered professional engineer or an approved manufacturer's start-up representative experienced in system start-up and testing, at such times as directed. Tests shall cover a period of not less than 48 hours for each system and shall demonstrate that the entire system is functioning in accordance with the drawings and specifications. Corrections and adjustments shall be made as necessary and tests shall be re-conducted to demonstrate that the entire system is functioning as specified. Prior to acceptance, service valve seal caps and blanks over gauge points shall be installed and tightened. Any refrigerant lost during the system startup

shall be replaced. If tests do not demonstrate satisfactory system performance, deficiencies shall be corrected and the system shall be retested. Tests shall be conducted in the presence of the Contracting Officer. Water and electricity required for the tests will be furnished by the Government. Any material, equipment, instruments, and personnel required for the test shall be provided by the Contractor. Field tests shall be coordinated with Section 15990 TESTING, ADJUSTING, AND BALANCING OF HVAC SYSTEMS.

3.5 DEMONSTRATIONS

Contractor shall conduct a training course for the operating staff as designated by the Contracting Officer. The training period shall consist of a total 4 hours of normal working time and start after the system is functionally completed but prior to final acceptance tests. The field posted instructions shall cover all of the items contained in the approved operation and maintenance manuals as well as demonstrations of routine maintenance operations.

-- End of Section --

SECTION 15895

AIR SUPPLY, DISTRIBUTION, VENTILATION, AND EXHAUST SYSTEM
02/94

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.

AIR CONDITIONING AND REFRIGERATION INSTITUTE (ARI)

ARI 410	(1991) Forced-Circulation Air-Cooling and Air-Heating Coils
ARI 430	(1989) Central-Station Air-Handling Units
ARI 880	(1998) Air Terminals
ARI Guideline D	(1996) Application and Installation of Central Station Air-Handling Units

AIR MOVEMENT AND CONTROL ASSOCIATION (AMCA)

AMCA 210	(1985) Laboratory Methods of Testing Fans for Rating
AMCA 300	(1996) Reverberant Room Method for Sound Testing of Fans

AMERICAN BEARING MANUFACTURERS ASSOCIATION (ABMA)

AFBMA Std 9	(1990) Load Ratings and Fatigue Life for Ball Bearings
AFBMA Std 11	(1990) Load Ratings and Fatigue Life for Roller Bearings

AMERICAN SOCIETY FOR TESTING AND MATERIALS (ASTM)

ASTM A 53/A 53M	(1999b) Pipe, Steel, Black and Hot-Dipped, Zinc-Coated, Welded and Seamless
ASTM A 123/A 123M	(1997ael) Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products
ASTM A 924/A 924M	(1999) General Requirements for Steel Sheet, Metallic-Coated by the Hot-Dip Process
ASTM B 117	(1997) Operating Salt Spray (Fog) Apparatus

ASTM C 916	(1985; R 1996el) Adhesives for Duct Thermal Insulation
ASTM C 1071	(1998) Thermal and Acoustical Insulation (Glass Fiber, Duct Lining Material)
ASTM D 520	(1984; R 1995el) Zinc Dust Pigment
ASTM D 1654	(1992) Evaluation of Painted or Coated Specimens Subjected to Corrosive Environments
ASTM D 3034	(2000) Type PSM Poly(Vinyl Chloride) (PVC) Sewer Pipe and Fittings
ASTM D 3212	(1996) Joints for Drain and Sewer Plastic Pipes Using Flexible Elastomeric Seals
ASTM D 3359	(1997) Measuring Adhesion by Tape Test
ASTM E 84	(1999) Surface Burning Characteristics of Building Materials
ASTM E 437	(1992; R 1997) Industrial Wire Cloth and Screens (Square Opening Series)
ASTM F 758	(2000) Smooth-Wall Poly(Vinyl Chloride) (PVC) Plastic Underdrain Systems for Highway, Airport, and Similar Drainage
ASTM F 949	(2001) Poly(Vinyl Chloride) (PVC) Corrugated Sewer Pipe with a Smooth Interior and Fittings

AMERICAN SOCIETY OF HEATING, REFRIGERATING AND AIR-CONDITIONING ENGINEERS (ASHRAE)

ASHRAE 52.1	(1992) Gravimetric and Dust-Spot Procedures for Testing Air-Cleaning Devices Used in General Ventilation for Removing Particulate Matter
ASHRAE 68	(1986) Laboratory Method of Testing In-Duct Sound Power Measurement Procedures for Fans
ASHRAE 70	(1991) Method of Testing for Rating the Performance of Air Outlets and Inlets

MANUFACTURERS STANDARDIZATION SOCIETY OF THE VALVE AND FITTINGS INDUSTRY (MSS)

MSS SP-58	(1993) Pipe Hangers and Supports - Materials, Design and Manufacture
MSS SP-69	(1996) Pipe Hangers and Supports - Selection and Application

NATIONAL ELECTRICAL MANUFACTURERS ASSOCIATION (NEMA)

NEMA MG 1	(1998) Motors and Generators

NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)

NFPA 90A	(1999) Installation of Air Conditioning and Ventilating Systems

SHEET METAL & AIR CONDITIONING CONTRACTORS' NATIONAL ASSOCIATION (SMACNA)

SMACNA HVAC Duct Const Stds	(1995; Addenda Nov 1997) HVAC Duct Construction Standards - Metal and Flexible
SMACNA Install Fire Damp HVAC	(1992) Fire, Smoke and Radiation Damper Installation Guide for HVAC Systems
SMACNA Leakage Test Mnl	(1985) HVAC Air Duct Leakage Test Manual

UNDERWRITERS LABORATORIES (UL)

UL 181	(1996; Rev Dec 1998) Factory-Made Air Ducts and Air Connectors
UL 214	(1997) Tests for Flame-Propagation of Fabrics and Films
UL 555	(1999) Fire Dampers
UL 586	(1996; Rev thru Aug 1999) High-Efficiency, Particulate, Air Filter Units
UL 723	(1996; Rev thru Dec 1998) Test for Surface Burning Characteristics of Building Materials
UL 900	(1994; Rev thru Nov 1999) Test Performance of Air Filter Units
UL Bld Mat Dir	(1999) Building Materials Directory
UL Elec Const Dir	(1999) Electrical Construction Equipment Directory
UL Fire Resist Dir	(1999) Fire Resistance Directory (2 Vol.)

1.2 COORDINATION OF TRADES

Ductwork, piping offsets, fittings, and accessories shall be furnished as required to provide a complete installation and to eliminate interference with other construction.

1.3 DELIVERY AND STORAGE

Equipment delivered and placed in storage shall be stored with protection from the weather, humidity and temperature variations, dirt and dust, or other contaminants.

1.4 SUBMITTALS

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are for information only. When used, a designation following the "G" designation identifies the office that will review the submittal for the Government. The following shall be submitted in accordance with Section 01330 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Drawings; G
Installation; G

Drawings shall consist of equipment layout including assembly and installation details and electrical connection diagrams; ductwork layout showing the location of all supports and hangers, typical hanger details, gauge reinforcement, reinforcement spacing rigidity classification, and static pressure and seal classifications; and piping layout showing the location of all guides and anchors, the load imposed on each support or anchor, and typical support details. Drawings shall include any information required to demonstrate that the system has been coordinated and will properly function as a unit and shall show equipment relationship to other parts of the work, including clearances required for operation and maintenance.

SD-03 Product Data

Components and Equipment; G

Manufacturer's catalog data shall be included with the detail drawings for the following items. The data shall be highlighted to show model, size, options, etc., that are intended for consideration. Data shall be adequate to demonstrate compliance with contract requirements for the following:

a. Piping Components

b. Ductwork Components

c. Air Systems Equipment

d. Air Handling Units

e. Terminal Units

Test Procedures; G

Proposed test procedures for piping hydrostatic test, ductwork leak test, and performance tests of systems, at least 2 weeks prior to the start of related testing.

Similar Services; G

Statement demonstrating successful completion of similar services on at least 5 projects of similar size and scope, at least 2 weeks prior to submittal of other items required by this section.

Testing, Adjusting and Balancing; G

Proposed test schedules for hydrostatic test of piping, ductwork leak test, and performance tests, at least 2 weeks prior to the start of related testing.

Field Training; G

Proposed schedule for field training, at least 2 weeks prior to the start of related training.

SD-06 Test Reports

Performance Tests; G

Test reports for the piping hydrostatic test, ductwork leak test, and performance tests in booklet form, upon completion of testing. Reports shall document phases of tests performed including initial test summary, repairs/adjustments made, and final test results.

SD-10 Operation and Maintenance Data

Operation and maintenance data shall be provided for all equipment, components and items of work specified herein where standard data is routinely and commercially available by the manufacturer. Submit in accordance with Section 01781 OPERATION AND MAINTENANCE DATA.

PART 2 PRODUCTS

2.1 STANDARD PRODUCTS

Components and equipment shall be standard products of a manufacturer regularly engaged in the manufacturing of products that are of a similar material, design and workmanship. The standard products shall have been in satisfactory commercial or industrial use for 2 years before bid opening. The 2-year experience shall include applications of components and equipment under similar circumstances and of similar size. The 2 years must be satisfactorily completed by a product which has been sold or is offered for sale on the commercial market through advertisements, manufacturers' catalogs, or brochures. Products having less than a 2-year field service record will be acceptable if a certified record of satisfactory field operation, for not less than 6000 hours exclusive of the manufacturer's factory tests, can be shown. The equipment items shall be supported by a service organization.

2.2 ASBESTOS PROHIBITION

Asbestos and asbestos-containing products shall not be used.

2.3 NAMEPLATES

Equipment shall have a nameplate that identifies the manufacturer's name, address, type or style, model or serial number, and catalog number.

2.4 EQUIPMENT GUARDS AND ACCESS

Belts, pulleys, chains, gears, couplings, projecting setscrews, keys, and

other rotating parts exposed to personnel contact shall be fully enclosed or guarded according to OSHA requirements. High temperature equipment and piping exposed to contact by personnel or where it creates a potential fire hazard shall be properly guarded or covered with insulation of a type specified.

2.5 PIPING COMPONENTS

2.5.1 Perforated Polyvinyl Chloride (PVC) Pipe

ASTM F 758, Type PS 46, ASTM D 3034, or ASTM F 949 with a minimum pipe stiffness of 46 psi. Pipe shall contain ultraviolet inhibitor to provide protection from exposure to direct sunlight.

2.5.1.1 Circular Perforations in Plastic Pipe

Circular holes shall be cleanly cut, not more than 5/16 inch or less than 3/16 inch in diameter, and arranged in rows parallel to the longitudinal axis of the pipe. Perforations shall be approximately 3 inches apart, center-to-center, along rows. The rows shall be approximately 1-1/2 inches apart and arranged in a staggered pattern so that all perforations lie at the midpoint between perforations in adjacent rows. The rows shall be spaced over not more than 155 degrees or circumference. The spigot or tongue end of the pipe shall not be perforated for a length equal to the depth of the socket and perforations shall continue at uniform spacing over the entire length of the pipe. Manufacturer's standard perforated pipe which essentially meets these requirements may be used with prior approval of the Contracting Officer.

2.5.1.2 Fittings

Fittings shall be capable of compatible materials for pipe, of corresponding weight and quality, and as specified herein.

2.5.2 Chilled Water System Accessories

Chilled water system accessories such as pumps, combination strainer and suction diffusers, and expansion tanks shall be as specified in Section 15181 "CHILLED AND CONDENSER WATER PIPING AND ACCESSORIES..

2.5.3 Water Heating System Accessories

Water heating accessories such as expansion tanks shall be as specified in Section 15569 WATER AND STEAM HEATING; OIL, GAS OR BOTH; UP TO 20 MBTUH.

2.5.4 Backflow Preventers

Backflow preventers shall be according to Section 15400 PLUMBING, GENERAL PURPOSE.

2.5.5 Pipe Hangers, Inserts, and Supports

Pipe hangers, inserts, and supports shall conform to MSS SP-58 and MSS SP-69.

2.5.6 Insulation

Shop and field applied insulation shall be as specified in Section 15080 THERMAL INSULATION FOR MECHANICAL SYSTEMS.

2.5.7 Condensate Drain Lines

Condensate drainage shall be copper tubing or black steel and shall be provided for each item of equipment that generates condensate as specified for drain, waste, and vent piping systems in Section 15400 PLUMBING, GENERAL PURPOSE.

2.6 ELECTRICAL WORK

Electrical motor-driven equipment specified shall be provided complete with motor, motor starter, and controls. Unless otherwise specified, electric equipment, including wiring and motor efficiencies, shall be according to Section 16415 ELECTRICAL WORK, INTERIOR. Electrical characteristics and enclosure type shall be as shown. Unless otherwise indicated, motors of 1 hp and above shall be high efficiency type. Motor starters shall be provided complete with thermal overload protection and other appurtenances necessary. Each motor shall be according to NEMA MG 1 and shall be of sufficient size to drive the equipment at the specified capacity without exceeding the nameplate rating of the motor. Manual or automatic control and protective or signal devices required for the operation specified, and any control wiring required for controls and devices, but not shown, shall be provided. Where two-speed or variable-speed motors are indicated, solid-state variable-speed controller may be provided to accomplish the same function. Solid-state variable-speed controllers shall be utilized for motors rated 10 hp or less. Adjustable frequency drives shall be used for larger motors.

2.7 CONTROLS

Controls shall be provided as specified in Section 15951 DIRECT DIGITAL CONTROL FOR HVAC.

2.8 DUCTWORK COMPONENTS

2.8.1 Metal Ductwork

All aspects of metal ductwork construction, including all fittings and components, shall comply with SMACNA HVAC Duct Const Stds unless otherwise specified. Elbows shall be radius type with a centerline radius of 1-1/2 times the width or diameter of the duct where space permits. Otherwise, elbows having a minimum radius equal to the width or diameter of the duct or square elbows with factory fabricated turning vanes may be used. Static pressure Class 1/2, 1, and 2 inch w.g. ductwork shall meet the requirements of Seal Class C. Class 3 through 10 inch shall meet the requirements of Seal Class A. Sealants shall conform to fire hazard classification specified in Section 15080 THERMAL INSULATION FOR MECHANICAL SYSTEMS. Pressure sensitive tape shall not be used as a sealant. Spiral lock seam duct, and flat oval shall be made with duct sealant and locked with not less than 3 equally spaced drive screws or other approved methods indicated in SMACNA HVAC Duct Const Stds. The sealant shall be applied to the exposed male part of the fitting collar so that the sealer will be on the inside of the joint and fully protected by the metal of the duct fitting. One brush coat of the sealant shall be applied over the outside of the joint to at least 2 inch band width covering all screw heads and joint gap. Dents in the male portion of the slip fitting collar will not be acceptable. Outdoor air intake ducts and plenums shall be fabricated with watertight soldered or brazed joints and seams.

2.8.1.1 Transitions

Diverging air flow transitions shall be made with each side pitched out a maximum of 15 degrees, for an included angle of 30 degrees. Transitions for converging air flow shall be made with each side pitched in a maximum of 30 degrees, for an included angle of 60 degrees, or shall be as indicated. Factory-fabricated reducing fittings for systems using round duct sections when formed to the shape of the ASME short flow nozzle, need not comply with the maximum angles specified.

2.8.1.2 Insulated Nonmetallic Flexible Duct Runouts

Flexible duct runouts shall be used only where indicated. Runout length shall be as shown on the drawings, but shall in no case exceed 5 feet. Runouts shall be preinsulated, factory fabricated, and shall comply with NFPA 90A and UL 181. Either field or factory applied vapor barrier shall be provided. Where coil induction or high velocity units are supplied with vertical air inlets, a streamlined and vaned and mitered elbow transition piece shall be provided for connection to the flexible duct or hose. The last elbow to these units, other than the vertical air inlet type, shall be a die-stamped elbow and not a flexible connector. Insulated flexible connectors may be used as runouts. The insulated material and vapor barrier shall conform to the requirements of Section 15080 THERMAL INSULATION FOR MECHANICAL SYSTEMS. The insulation material surface shall not be exposed to the air stream.

2.8.1.3 General Service Duct Connectors

A flexible duct connector approximately 6 inches in width shall be provided where sheet metal connections are made to fans, fan coil units, computer room units and air handling units or where ducts of dissimilar metals are connected. For round/oval ducts, the flexible material shall be secured by stainless steel or zinc-coated, iron clinch-type draw bands. For rectangular ducts, the flexible material locked to metal collars shall be installed using normal duct construction methods. The composite connector system shall comply with UL 214 and be classified as "flame-retarded fabrics" in UL Bld Mat Dir.

2.8.2 Ductwork Accessories

2.8.2.1 Duct Access Doors

Access doors shall be provided in ductwork and plenums where indicated and at all air flow measuring primaries, automatic dampers, fire dampers, coils, thermostats, and other apparatus requiring service and inspection in the duct system, and unless otherwise shown, shall conform to SMACNA HVAC Duct Const Stds. Access doors shall be provided upstream and downstream of air flow measuring primaries and heating and cooling coils. Doors shall be minimum 15 x 18 inches, unless otherwise shown. Where duct size will not accommodate this size door, the doors shall be made as large as practicable. Doors 24 x 24 inches or larger shall be provided with fasteners operable from both sides. Doors in insulated ducts shall be the insulated type.

2.8.2.2 Fire Dampers

Fire dampers shall be 1-1/2 hour fire rated unless otherwise indicated. Fire dampers shall conform to the requirements of NFPA 90A and UL 555. The Contractor shall perform the fire damper test as outlined in NFPA 90A. A pressure relief damper shall be provided upstream of the fire damper. If

the ductwork connected to the fire damper is to be insulated then this pressure relief damper shall be factory insulated. Fire dampers shall be automatic operating type and shall have a dynamic rating suitable for the maximum air velocity and pressure differential to which it will be subjected. Fire dampers shall be approved for the specific application, and shall be installed according to their listing. Fire dampers shall be equipped with a steel sleeve or adequately sized frame installed in such a manner that disruption of the attached ductwork, if any, will not impair the operation of the damper. Sleeves or frames shall be equipped with perimeter mounting angles attached on both sides of the wall or floor opening. Ductwork in fire-rated floor-ceiling or roof-ceiling assembly systems with air ducts that pierce the ceiling of the assemblies shall be constructed in conformance with UL Fire Resist Dir. Fire dampers shall be curtain type with damper blades out of the air stream. Dampers shall not reduce the duct or the air transfer opening cross-sectional area. Dampers shall be installed so that the centerline of the damper depth or thickness is located in the centerline of the wall, partition or floor slab depth or thickness. Unless otherwise indicated, the installation details given in SMACNA Install Fire Damp HVAC and in manufacturer's instructions for fire dampers shall be followed.

2.8.2.3 Smoke/Fire Dampers

Smoke/fire damper frames shall be fabricated of 16 gage, 5-1/2 by 7/8 inch galvanized steel channel, interlocking 16-gage galvanized steel blades, and 18-gage galvanized steel sleeve. The sleeve shall be at least 6 inches longer than the thickness of the wall or floor in which the damper is installed. Bearings shall be oil-impregnated bronze. Blade edge seals shall be high-temperature silicone rubber.

Each damper shall be provided with a matching UL-approved, factory installed electric actuator with 165 degrees F thermal disc. The actuator shall be installed for power-open/spring-return (fail closed) operation. The actuator shall be suitable for 120-volt single phase power supply and shall be rated for a temperature of 250 degrees F.

Combination smoke/fire dampers and actuators shall meet all applicable provisions of UL-555s and shall bear the UL label. Dampers shall be rated 1-1/2 hour, leakage class II, and temperature class of 250 degrees F.

Axles and control shafts shall be of 1/2-inch plated steel with oil impregnated bronze bearings. Linkages shall be concealed and shall be located outside the airstream.

2.8.2.4 Manual Balancing Dampers

Manual balancing dampers shall be furnished with accessible operating mechanisms. Where operators occur in finished portions of the building, operators shall be chromium plated with all exposed edges rounded. Manual volume control dampers shall be operated by locking-type quadrant operators. Dampers shall be 2 gauges heavier than the duct in which installed. Unless otherwise indicated, multileaf dampers shall be opposed blade type with maximum blade width of 12 inches. Access doors or panels shall be provided for all concealed damper operators and locking setscrews. Unless otherwise indicated, the locking-type quadrant operators for dampers, when installed on ducts to be thermally insulated, shall be provided with stand-off mounting brackets, bases, or adapters to provide clearance between the duct surface and the operator not less than the thickness of the insulation. Stand-off mounting items shall be integral

with the operator or standard accessory of the damper manufacturer. Volume dampers shall be provided where indicated. Dampers exposed to outside air shall be of all aluminum construction.

2.8.2.5 Backdraft Dampers

Backdraft dampers shall be suitable for horizontal or vertical installation and consist of an aluminum frame with welded corners and mounting flange. Blades shall be 0.05 inch thick 60603T extruded aluminum with vinyl seals and galvanized steel blade axles. Tie bars and brackets shall be aluminum, and return spring shall be adjustable tension type.

2.8.2.6 Air Deflectors and Branch Connections

Air deflectors shall be provided at duct mounted supply outlets, at takeoff or extension collars to supply outlets, at duct branch takeoff connections, and at 90 degree elbows, as well as at locations as indicated on the drawings or otherwise specified. Conical branch connections or 45 degree entry connections may be used in lieu of deflectors or extractors for branch connections. All air deflectors, except those installed in 90 degree elbows, shall be provided with an approved means of adjustment. Adjustment shall be made from easily accessible means inside the duct or from an adjustment with sturdy lock on the face of the duct. When installed on ducts to be thermally insulated, external adjustments shall be provided with stand-off mounting brackets, integral with the adjustment device, to provide clearance between the duct surface and the adjustment device not less than the thickness of the thermal insulation. Air deflectors shall be factory-fabricated units consisting of curved turning vanes or louver blades designed to provide uniform air distribution and change of direction with minimum turbulence or pressure loss. Air deflectors shall be factory or field assembled. Blade air deflectors, also called blade air extractors, shall be approved factory fabricated units consisting of equalizing grid and adjustable blade and lock. Adjustment shall be easily made from the face of the diffuser or by position adjustment and lock external to the duct. Stand-off brackets shall be provided on insulated ducts and are described herein. Fixed air deflectors, also called turning vanes, shall be provided in 90 degree elbows.

2.8.3 Duct Sleeves, Framed Prepared Openings, Closure Collars

2.8.3.1 Duct Sleeves

Duct sleeves shall be provided for round ducts 15 inches in diameter or less passing through floors, walls, ceilings, or roof, and installed during construction of the floor, wall, ceiling, or roof. Round ducts larger than 15 inches in diameter and square, rectangular, and oval ducts passing through floors, walls, ceilings, or roof shall be installed through framed prepared openings. The Contractor shall be responsible for the proper size and location of sleeves and prepared openings. Sleeves and framed openings are also required where grilles, registers, and diffusers are installed at the openings. Framed prepared openings shall be fabricated from 20 gauge galvanized steel, unless otherwise indicated. Where sleeves are installed in bearing walls or partitions, black steel pipe, ASTM A 53/A 53M, Schedule 20 shall be used. Sleeve shall provide 1 inch clearance between the duct and the sleeve or 1 inch clearance between the insulation and the sleeve for insulated ducts.

2.8.3.2 Framed Prepared Openings

Openings shall have 1 inch clearance between the duct and the opening or 1 inch clearance between the insulation and the opening for insulated ducts.

2.8.3.3 Closure Collars

Collars shall be fabricated of galvanized sheet metal not less than 4 inches wide, unless otherwise indicated, and shall be installed on exposed ducts on each side of walls or floors where sleeves or prepared openings are provided. Collars shall be installed tight against surfaces. Collars shall fit snugly around the duct or insulation. Sharp edges of the collar around insulated duct shall be ground smooth to preclude tearing or puncturing the insulation covering or vapor barrier. Collars for round ducts 15 inches in diameter or less shall be fabricated from 20 gauge galvanized steel. Collars for round ducts larger than 15 inches and square, and rectangular ducts shall be fabricated from 18 gauge galvanized steel. Collars shall be installed with fasteners on maximum 6 inch centers, except that not less than 4 fasteners shall be used.

2.8.4 Sound Attenuation Equipment

a. Acoustical Duct Liner:

Acoustical duct lining shall be fibrous glass designed exclusively for lining ductwork and shall conform to the requirements of ASTM C 1071, Type I and II. Liner composition may be uniform density, graduated density, or dual density, as standard with the manufacturer. Lining shall be coated, not less than 1 inch thick. Where acoustical duct liner is used, liner or combination of liner and insulation applied to the exterior of the ductwork shall be the thermal equivalent of the insulation specified in Section 15080 THERMAL INSULATION FOR MECHANICAL SYSTEMS. Duct sizes shown shall be increased to compensate for the thickness of the lining used. In lieu of sheet metal duct with field-applied acoustical lining, acoustically equivalent lengths of fibrous glass duct or factory fabricated double-walled internally insulated duct with perforated liner may be provided. Net insertion loss value, static pressure drop, and air flow velocity capacity data shall be certified by a nationally recognized independent acoustical laboratory.

2.8.5 Diffusers, Registers, and Grilles

Units shall be factory-fabricated of steel, corrosion-resistant steel, or aluminum and shall distribute the specified quantity of air evenly over space intended without causing noticeable drafts, air movement faster than 50 fpm in occupied zone, or dead spots anywhere in the conditioned area. Outlets for diffusion, spread, throw, and noise level shall be as required for specified performance. Performance shall be certified according to ASHRAE 70. Inlets and outlets shall be sound rated and certified according to ASHRAE 70. Sound power level shall be as indicated. Diffusers and registers shall be provided with volume damper with accessible operator, unless otherwise indicated; or if standard with the manufacturer, an automatically controlled device will be acceptable. Volume dampers shall be opposed blade type for all diffusers and registers, except linear slot diffusers. Linear slot diffusers shall be provided with round or elliptical balancing dampers. Where the inlet and outlet openings are located less than 7 feet above the floor, they shall be protected by a grille or screen according to NFPA 90A.

2.8.5.1 Diffusers

Diffuser types shall be as indicated. Ceiling mounted units shall be furnished with anti-smudge devices, unless the diffuser unit minimizes ceiling smudging through design features. Diffusers shall be provided with air deflectors of the type indicated. Air handling troffers or combination light and ceiling diffusers shall conform to the requirements of UL Elec Const Dir for the interchangeable use as cooled or heated air supply diffusers or return air units. Ceiling mounted units shall be installed with rims tight against ceiling. Sponge rubber gaskets shall be provided between ceiling and surface mounted diffusers for air leakage control. Suitable trim shall be provided for flush mounted diffusers. Duct collar connecting the duct to diffuser shall be airtight and shall not interfere with volume controller.

2.8.5.2 Registers and Grilles

Units shall be four-way directional-control type, except that return and exhaust registers may be fixed horizontal or vertical louver type similar in appearance to the supply register face. Registers shall be provided with sponge-rubber gasket between flanges and wall or ceiling. Wall supply registers shall be installed at least 6 inches below the ceiling unless otherwise indicated. Four-way directional control may be achieved by a grille face which can be rotated in 4 positions or by adjustment of horizontal and vertical vanes. Grilles shall be as specified for registers, without volume control damper.

2.8.6 Louvers

Louvers for installation in exterior walls which are associated with the air supply and distribution system shall be as specified in Section 10200 ARCHITECTURAL LOUVERS.

2.8.7 Gravity Relief Hoods

Gravity relief hoods shall be fabricated from aluminum weatherproof sheets with galvanized or aluminum structural shapes. Sheet metal thickness, reinforcement, and fabrication shall conform to SMACNA HVAC Duct Const Stds. Gravity relief hoods shall be provided with bird screen. Relief hoods shall have capacity and throat dimension as indicated on the drawings. Units shall be low-profile hood type. Provide counterbalanced backdraft dampers or motorized control dampers as indicated on the drawings and in the sequence of operation. Roof curb shall be galvanized steel with mitered and welded corners, 1-1/2 inch thick rigid fiberglass insulation adhered to inside walls, and 1-1/2 inch wood nailer. Curb size shall be as required to suit roof opening and hood base.

2.8.8 Bird Screens and Frames

Bird screens shall conform to ASTM E 437, No. 2 mesh, aluminum or stainless steel. Aluminum screens shall be rated "medium-light". Stainless steel screens shall be rated "light". Frames shall be removable type, or stainless steel or extruded aluminum.

2.8.9 Manbars

Provide Manbars as indicated on the drawings. Units must be approved by security personnel.

2.9 AIR SYSTEMS EQUIPMENT

2.9.1 Fans

Fans shall be tested and rated according to AMCA 210. Fans may be connected to the motors either directly or indirectly with V-belt drive. V-belt drives shall be designed for not less than 150 percent of the connected driving capacity. Motor sheaves shall be variable pitch for 15 hp and below and fixed pitch as defined by ARI Guideline D. Variable pitch sheaves shall be selected to drive the fan at a speed which will produce the specified capacity when set at the approximate midpoint of the sheave adjustment. When fixed pitch sheaves are furnished, a replaceable sheave shall be provided when needed to achieve system air balance. Motors for V-belt drives shall be provided with adjustable rails or bases. Removable metal guards shall be provided for all exposed V-belt drives, and speed-test openings shall be provided at the center of all rotating shafts. Fans shall be provided with personnel screens or guards on both suction and supply ends, except that the screens need not be provided, unless otherwise indicated, where ducts are connected to the fan. Fan and motor assemblies shall be provided with vibration-isolation supports or mountings as indicated. Vibration-isolation units shall be standard products with published loading ratings. Each fan shall be selected to produce the capacity required at the fan static pressure indicated. Sound power level shall be as indicated. The sound power level values shall be obtained according to AMCA 300. Standard AMCA arrangement, rotation, and discharge shall be as indicated.

2.9.1.1 Centrifugal Fans

Centrifugal fans shall be fully enclosed, single-width single-inlet, or double-width double-inlet, AMCA Pressure Class I, II, or III as required or indicated for the design system pressure. Impeller wheels shall be rigidly constructed, accurately balanced both statically and dynamically. Fan blades shall be forward curved, or airfoil design in wheel sizes up to 30 inches. Fan blades for wheels over 30 inches in diameter shall be backward-inclined or airfoil design. Booster fans for exhaust dryer systems shall be the open-wheel radial type. These fans shall be suitable for conveying lint and the temperatures encountered. The fan shaft shall be provided with a heat slinger to dissipate heat buildup along the shaft. An access (service) door to facilitate maintenance shall be supplied with these fans. Fan wheels over 36 inches in diameter shall have overhung pulleys and a bearing on each side of the wheel. Fan wheels 36 inches or less in diameter may have one or more extra long bearings between the fan wheel and the drive. Bearings shall be sleeve type, self-aligning and self-oiling with oil reservoirs, or precision self-aligning roller or ball-type with accessible grease fittings or permanently lubricated type. Grease fittings shall be connected to tubing and serviceable from a single accessible point. Bearing life shall be L50 rated at not less than 200,000 hours as defined by AFBMA Std 9 and AFBMA Std 11. Fan shafts shall be steel, accurately finished, and shall be provided with key seats and keys for impeller hubs and fan pulleys. Each fan outlet shall be of ample proportions and shall be designed for the attachment of angles and bolts for attaching flexible connections. Motors, unless otherwise indicated, shall not exceed 1800 rpm and shall be totally enclosed. Provide fan scroll inlet air flow monitoring station as specified in 15951 DIRECT DIGITAL CONTROL FOR HVAC.

2.9.1.2 In-Line Centrifugal Fans

In-line fans shall have centrifugal backward inclined blades, stationary discharge conversion vanes, internal and external belt guards, and adjustable motor mounts. Fans shall be mounted in a welded tubular casing. Air shall enter and leave the fan axially. Inlets shall be streamlined with conversion vanes to eliminate turbulence and provide smooth discharge air flow. Fan bearings and drive shafts shall be enclosed and isolated from the air stream. Fan bearings shall be sealed against dust and dirt and shall be permanently lubricated, and shall be precision self aligning ball or roller type. Bearing life shall be L50 rated at not less than 200,000 hours as defined by AFBMA Std 9 and AFBMA Std 11. Motors shall have open dripproof enclosure unless otherwise indicated.

2.9.2 Coils

Coils shall be fin-and-tube type constructed of seamless copper tubes and aluminum or copper fins mechanically bonded or soldered to the tubes. Copper tube wall thickness shall be a minimum of 0.025 inches. Aluminum fins shall be 0.0055 inch minimum thickness. Copper fins shall be 0.0055 inch minimum thickness. Casing and tube support sheets shall be not lighter than 16 gauge galvanized steel, formed to provide structural strength. When required, multiple tube supports shall be provided to prevent tube sag. Each coil shall be tested at the factory under water at not less than 300 psi air pressure and shall be suitable for 200 psi working pressure. Coils shall be mounted for counterflow service. Coils shall be rated and certified according to ARI 410.

2.9.2.1 Water Coils

Water coils shall be installed with a pitch of not less than 1/8 inch per foot of the tube length toward the drain end. Headers shall be constructed of cast iron, welded steel or copper. Each coil shall be provided with a plugged vent and drain connection extending through the unit casing.

2.9.3 Air Filters

Air filters shall be listed according to requirements of UL 900, except high efficiency particulate air filters of 99.97 percent efficiency by the DOP Test method shall be as listed under the Label Service and shall meet the requirements of UL 586.

2.9.3.1 Extended Surface Pleated Panel Filters

Filters shall be 2 inch depth, sectional, disposable type of the size indicated and shall have an average efficiency of 25 to 30 percent and an average arrestance of 90% when tested according to ASHRAE 52.1. Initial resistance at 500 feet per minute shall not exceed 0.30 inches water gauge. Filters shall be UL Class 2. Media shall be nonwoven cotton and synthetic fiber mat. A wire support grid bonded to the media shall be attached to a moisture resistant fiberboard frame. All four edges of the filter media shall be bonded to the inside of the frame to prevent air bypass and increase rigidity.

2.9.3.2 Final High Efficiency Filters

Filters shall be 12 inch depth, disposable cartridge type with an average efficiency of 80 to 85 percent and an average arrestance of not less than 98 percent when tested according to ASHRAE 52.1. Initial resistance at 500 feet per minute shall not exceed 0.55 inches water gauge. Filters shall be UL Class 2. Filter shall consist of high density media, media support

grid, contour stabilizers, diagonal support bracing and enclosing frame. Media shall be of high density microfine glass fibers, laminated to a reinforcing backing to form a lofted filter blanket. Media support shall be a welded wire grid bonded to the filter media. Contour stabilizers shall be moisture resistant finished steel and shall be permanently installed on both the air entering and air exiting sides of the filter media pack. Provide four contour stabilizers on the air entering side and six on the air exiting side. Enclosing frame shall be constructed of moisture resistant finished steel. Media shall be mechanically and chemically bonded to the inside of the enclosing frame to prevent air bypass and increase rigidity. Frame shall include moisture resistant finished steel diagonal support braces on both the air entering and air exiting sides of the filters, mechanically fastened to each contour stabilizer.

2.9.3.3 Holding Frames (General)

Frames shall be fabricated from not lighter than 16 gauge sheet steel with rust-inhibitor coating. Each holding frame shall be equipped with suitable filter holding devices. Holding frame seats shall be gasketed. All joints shall be airtight.

2.9.3.4 Filter Gauges

Filter gauges shall be dial type, diaphragm actuated draft and shall be provided for all filter stations, including those filters which are furnished as integral parts of factory fabricated air handling units. Gauges shall be at least 3-7/8 inches in diameter, shall have white dials with black figures, and shall be graduated in 0.01 inch of water and shall have a minimum range of 1 inch beyond the specified final resistance for the filter bank on which each gauge is applied. Each gauge shall incorporate a screw operated zero adjustment and shall be furnished complete with two static pressure tips with integral compression fittings, two molded plastic vent valves, two 5 foot minimum lengths of 1/4 inch diameter aluminum tubing, and all hardware and accessories for gauge mounting.

2.10 AIR HANDLING UNITS

2.10.1 Factory-Fabricated Indoor Air Handling Units

Units shall be single-zone draw-through type in horizontal or vertical configuration as indicated on drawings. Units shall include fans, coils, airtight insulated casing, prefilters, and final filter section, adjustable V-belt drives, belt guards for externally mounted motors, access sections where required and where indicated, mixing box drain pan vibration-isolators, and appurtenances required for specified operation. Vibration isolators shall be as indicated. Each air handling unit shall have physical dimensions suitable to fit space allotted to the unit and shall have the capacity indicated. Air handling unit shall have published ratings based on tests performed according to ARI 430.

2.10.1.1 Casings

Casing sections shall be 2 inch double wall type constructed of a minimum 18 gauge galvanized steel, or 18 gauge steel outer casing protected with a corrosion resistant paint finish according to paragraph FACTORY PAINTING. Inner casing of double-wall units shall be minimum 20 gauge solid galvanized steel. Casing shall be designed and constructed with an

integral structural steel frame such that exterior panels are non-load bearing. Exterior panels shall be individually removable. Removal shall not affect the structural integrity of the unit. Casings shall be provided with access sections and access doors as indicated. Access doors shall be insulated, fully gasketed, double-wall type, of a minimum 18 gauge outer and 20 gauge inner panels. Doors shall be rigid and provided with heavy duty hinges and latches. Access doors shall be minimum 24 inches wide and shall be the full height of the unit casing or a minimum of 6 ft., whichever is less. A minimum 8 inches by 8 inches sealed double pane glass window suitable for the intended application shall be installed in all access doors. Access Sections shall be according to paragraph ACCESS SECTIONS AND FILTER/MIXING BOXES. Drain pan shall be double-bottom type constructed of 16 gauge stainless steel, pitched to the drain connection. Drain pans shall be constructed water tight, treated to prevent corrosion, and designed for positive condensate drainage. When 2 or more cooling coils are used, with one stacked above the other, condensate from the upper coils shall not flow across the face of lower coils. Intermediate drain pans or condensate collection channels and downspouts shall be provided, as required to carry condensate to the unit drain pan out of the air stream and without moisture carryover. Each casing section handling conditioned air shall be insulated with not less than 1 inch thick, 1-1/2 pound density coated fibrous glass material having a thermal conductivity not greater than 0.23 Btu/hr-sf-F. Factory applied fibrous glass insulation shall conform to ASTM C 1071, except that the minimum thickness and density requirements do not apply, and shall meet the requirements of NFPA 90A. Foam-type insulation is not acceptable. Foil-faced insulation shall not be an acceptable substitute for use on double-wall access doors and casing sections. Duct liner material, coating, and adhesive shall conform to fire-hazard requirements specified in Section 15080 THERMAL INSULATION FOR MECHANICAL SYSTEMS. Exposed insulation edges and joints where insulation panels are butted together shall be protected with a metal nosing strip or shall be coated to conform to meet erosion resistance requirements of ASTM C 1071. A latched and hinged inspection door, shall be provided in the fan and coil sections. Additional inspection doors, access doors and access sections shall be provided where indicated.

2.10.1.2 Heating and Cooling Coils

Coils shall be provided as specified in paragraph AIR SYSTEMS EQUIPMENT, for types indicated.

2.10.1.3 Air Filters

Air filters shall be as specified in paragraph AIR SYSTEMS EQUIPMENT for types and thickness indicated.

2.10.1.4 Fans

Fans shall be double-inlet, centrifugal type with each fan in a separate scroll. Fans and shafts shall be dynamically balanced prior to installation into air handling unit, then the entire fan assembly shall be statically and dynamically balanced at the factory after it has been installed in the air handling unit. Fans shall be mounted on steel shafts accurately ground and finished. Fan bearings shall be sealed against dust and dirt and shall be precision self-aligning ball or roller type. Bearing life shall be L50 rated at not less than 200,000 hours as defined by AFBMA Std 9 and AFBMA Std 11. Bearings shall be permanently lubricated or lubricated type with lubrication fittings readily accessible at the drive side of the unit. Bearings shall be supported by structural shapes, or die

formed sheet structural members, or support plates securely attached to the unit casing. Bearings may not be fastened directly to the unit sheet metal casing. Fans and scrolls shall be furnished with coating indicated. Fans shall be driven by a unit-mounted or a floor-mounted motor connected to fans by V-belt drive complete with belt guard for externally mounted motors. Belt guards shall be the three sided enclosed type with solid or expanded metal face. Belt drives shall be designed for not less than a 1.3 service factor based on motor nameplate rating. Motor sheaves shall be variable pitch for 25 hp and below and fixed pitch above 25 hp as defined by ARI Guideline D. Where fixed sheaves are required, variable pitch sheaves may be used during air balance, but shall be replaced with an appropriate fixed sheave after air balance is completed. Variable pitch sheaves shall be selected to drive the fan at a speed that will produce the specified capacity when set at the approximate midpoint of the sheave adjustment. Motors for V-belt drives shall be provided with adjustable bases. Fan motors shall have totally enclosed enclosures. Unit fan or fans shall be selected to produce the required capacity at the fan static pressure. Sound power level shall be as indicated. The sound power level values shall be obtained according to AMCA 300 or ASHRAE 68.

Provide fan scroll inlet airflow monitoring station as specified in 15951 DIRECT DIGITAL CONTROL for HVAC where indicated. Constant volume air handling units shall have combination motor starter and disconnect furnished by electrical contractor in accordance with 16415 ELECTRICAL WORK, INTERIOR. Variable volume air handling units, as indicated on the air handling unit schedules, shall have variable frequency drive furnished by the air handling unit manufacturer. The variable frequency drive shall be located as indicated on the drawings and shall be as specified in 16261 VARIABLE FREQUENCY DRIVE SYSTEMS UNDER 600 VOLTS.

2.10.1.5 Access Sections and Filter/Mixing Boxes

Access sections shall be provided where indicated and shall be furnished with access doors as shown. Access sections and mixing boxes shall be constructed in a manner identical to the remainder of the unit casing and shall be equipped with access doors. Mixing boxes shall be designed to minimize air stratification and to promote thorough mixing of the air streams.

2.10.1.6 Dampers

Dampers shall be as specified in paragraph CONTROLS.

2.11 TERMINAL UNITS

2.11.1 Variable Air Volume (VAV) Terminal Units

VAV duct terminal units shall be the type, size, and capacity shown and shall be mounted in the ceiling cavity and shall be suitable for single duct system applications. Actuators and controls shall be as specified in paragraph CONTROLS. Unit enclosures shall be constructed of galvanized steel not lighter than 22 gauge or aluminum sheet not lighter than 18 gauge. Single or multiple discharge outlets shall be provided as required. Units with flow limiters are not acceptable. Unit air volume shall be factory preset and readily field adjustable without special tools. Reheat coils shall be provided as indicated. A flow chart shall be attached to each unit. Acoustic performance of the terminal units shall be based upon units tested according to ARI 880. Sound power level shall be as indicated. Discharge sound power shall be shown for minimum and 1-1/2

inches water gauge inlet static pressure. Acoustical lining shall be according to NFPA 90A.

2.11.1.1 Constant Volume, Single Duct

Constant volume, single duct, terminal units shall contain within the casing, a mechanical or pneumatic constant volume regulator. Volume regulators shall control air delivery to within plus or minus 5 percent of specified air flow subjected to inlet pressure from 3/4 to 6 inch water gauge.

2.11.1.2 Variable Volume, Single Duct

Variable volume, single duct, terminal units shall be provided with a calibrated air volume sensing device, air valve or damper, actuator, and accessory relays. Units shall control air volume to within plus or minus 5 percent of each air set point volume as determined by the thermostat with variations in inlet pressures from 3/4 to 6 inch water gauge. Internal resistance of units shall not exceed 0.4 inch water gauge at maximum flow range. External differential pressure taps separate from the control pressure taps shall be provided for air flow measurement with a 0 to 1 inch water gauge range. Unit volume controller shall be normally open upon loss of control power.

2.11.1.3 Variable Volume, Single Duct, Fan-Powered

Variable volume, single duct, fan-powered terminal units shall be provided with a calibrated air volume sensing device, air valve or damper, actuator, fan and motor, and accessory relays. Units shall control primary air volume to within plus or minus 5 percent of each air set point as determined by the thermostat with variations in inlet pressure from 3/4 to 6 inch water gauge. Unit fan shall be centrifugal, direct-driven, double-inlet type with forward curved blades. Fan motor shall be either single speed with speed controller or three-speed, permanently lubricated, permanent split-capacitor type. Fan/motor assembly shall be isolated from the casing to minimize vibration transmission. Fan control shall be factory furnished and wired into the unit control system. A factory-mounted pressure switch shall be furnished to operate the unit fan whenever pressure exists at the unit primary air inlet or when the control system fan operates. Reheat coil shall be mounted at the plenum air intake connection of the terminal unit.

2.11.1.4 Reheat Units

a. Hot Water Coils: Hot-water coils shall be fin-and-tube type constructed of seamless copper tubes and copper or aluminum fins mechanically bonded or soldered to the tubes. Headers shall be constructed of cast iron, welded steel or copper. Casing and tube support sheets shall be 16 gauge, galvanized steel, formed to provide structural strength. Tubes shall be correctly circuited for proper water velocity without excessive pressure drop and they shall be drainable where required or indicated. At the factory, each coil shall be tested at not less than 250 psi air pressure and shall be suitable for 200 psi working pressure. Drainable coils shall be installed in the air handling units with a pitch of not less than 1/8 inch per foot of tube length toward the drain end. Coils shall conform to the provisions of ARI 410.

2.12 FACTORY PAINTING

Units which are not of galvanized construction according to ASTM A 123/A 123M or ASTM A 924/A 924M shall be factory painted with a corrosion resisting paint finish. Internal and external ferrous metal surfaces shall be cleaned, phosphatized and coated with a paint finish which has been tested according to ASTM B 117, ASTM D 1654, and ASTM D 3359. Evidence of satisfactory paint performance for a minimum of 125 hours for units to be installed indoors and 500 hours for units to be installed outdoors shall be submitted. Rating of failure at the scribe mark shall be not less than 6, average creepage not greater than 1/8 inch. Rating of the inscribed area shall not be less than 10, no failure. On units constructed of galvanized steel which have been welded, exterior surfaces of welds or welds that have burned through from the interior shall receive a final shop docket of zinc-rich protective paint according to ASTM D 520 Type I.

PART 3 EXECUTION

3.1 INSTALLATION

Work shall be installed as shown and according to the manufacturer's diagrams and recommendations.

3.1.1 Perforated PVC Pipe

PVC pipe joints shall be in accordance with ASTM D 3034, ASTM D 3212, or ASTM F 949.

3.1.2 Condensate Drain Lines

Water seals shall be provided in the condensate drain from all air handling units with cooling coils. The depth of each seal shall be 2 inches plus the number of inches, measured in water gauge, of the total static pressure rating of the unit to which the drain is connected. Water seals shall be constructed of 2 tees and an appropriate U-bend with the open end of each tee plugged. Pipe cap or plug cleanouts shall be provided where indicated. Drains indicated to connect to the sanitary waste system shall be connected by an indirect waste fitting. Air conditioner drain lines shall be insulated as specified in Section 15080 THERMAL INSULATION FOR MECHANICAL SYSTEMS.

3.1.3 Air Vents and Drains

3.1.3.1 Vents

Air vents shall be provided at high points, on water coils, and where indicated to ensure adequate venting of the piping system.

3.1.3.2 Drains

Drains shall be provided at low points and where indicated to ensure complete drainage of the piping. Drains shall be accessible, and shall consist of nipples and caps or plugged tees unless otherwise indicated.

3.1.4 Equipment and Installation

Frames and supports shall be provided for tanks, compressors, pumps, valves, air handling units, fans, coils, dampers, and other similar items requiring supports. Air handling units shall be floor mounted or ceiling hung, as indicated. The method of anchoring and fastening shall be as

detailed. Floor-mounted equipment, unless otherwise indicated, shall be set on not less than 6 inch concrete pads or curbs doweled in place. Concrete foundations for circulating pumps shall be heavy enough to minimize the intensity of the vibrations transmitted to the piping and the surrounding structure, as recommended in writing by the pump manufacturer. In lieu of a concrete pad foundation, a concrete pedestal block with isolators placed between the pedestal block and the floor may be provided. The concrete foundation or concrete pedestal block shall be of a mass not less than three times the weight of the components to be supported. Lines connected to the pump mounted on pedestal blocks shall be provided with flexible connectors. Foundation drawings, bolt-setting information, and foundation bolts shall be furnished prior to concrete foundation construction for all equipment indicated or required to have concrete foundations. Concrete for foundations shall be as specified in Section 03300 CAST-IN-PLACE STRUCTURAL CONCRETE.

3.1.5 Access Panels

Access panels shall be provided for concealed valves, vents, controls, dampers, and items requiring inspection or maintenance. Access panels shall be of sufficient size and located so that the concealed items may be serviced and maintained or completely removed and replaced. Access panels shall be as specified in Section 05500 MISCELLANEOUS METALS.

3.1.6 Flexible Connectors

Pre-insulated flexible connectors and flexible duct shall be attached to other components in accordance with the latest printed instructions of the manufacturer to ensure a vapor tight joint. Hangers, when required to suspend the connectors, shall be of the type recommended by the connector or duct manufacturer and shall be provided at the intervals recommended.

3.1.7 Sleeved and Framed Openings

Space between the sleeved or framed opening and the duct or the duct insulation shall be packed as specified in Section 07840 FIRESTOPPING for fire rated penetrations. For non-fire rated penetrations, the space shall be packed as specified in Section 07900 JOINT SEALING.

3.1.8 Metal Ductwork

Installation shall be according to SMACNA HVAC Duct Const Stds unless otherwise indicated. Duct supports for sheet metal ductwork shall be according to SMACNA HVAC Duct Const Stds, unless otherwise specified. Friction beam clamps indicated in SMACNA HVAC Duct Const Stds shall not be used. Risers on high velocity ducts shall be anchored in the center of the vertical run to allow ends of riser to move due to thermal expansion. Supports on the risers shall allow free vertical movement of the duct. Supports shall be attached only to structural framing members and concrete slabs. Supports shall not be anchored to metal decking unless a means is provided and approved for preventing the anchor from puncturing the metal decking. Where supports are required between structural framing members, suitable intermediate metal framing shall be provided. Where C-clamps are used, retainer clips shall be provided.

3.1.9 Acoustical Duct Lining

Lining shall be applied in cut-to-size pieces attached to the interior of the duct with nonflammable fire resistant adhesive conforming to ASTM C 916,

Type I, NFPA 90A, UL 723, and ASTM E 84. Top and bottom pieces shall lap the side pieces and shall be secured with welded pins, adhered clips of metal, nylon, or high impact plastic, and speed washers or welding cup-head pins installed according to SMACNA HVAC Duct Const Stds. Welded pins, cup-head pins, or adhered clips shall not distort the duct, burn through, nor mar the finish or the surface of the duct. Pins and washers shall be flush with the surfaces of the duct liner and all breaks and punctures of the duct liner coating shall be sealed with the nonflammable, fire resistant adhesive. Exposed edges of the liner at the duct ends and at other joints where the lining will be subject to erosion shall be coated with a heavy brush coat of the nonflammable, fire resistant adhesive, to prevent delamination of glass fibers. Duct liner may be applied to flat sheet metal prior to forming duct through the sheet metal brake. Lining at the top and bottom surfaces of the duct shall be additionally secured by welded pins or adhered clips as specified for cut-to-size pieces. Other methods indicated in SMACNA HVAC Duct Const Stds to obtain proper installation of duct liners in sheet metal ducts, including adhesives and fasteners, will be acceptable.

The following ducts shall be insulated with a 1-inch thick interior duct liner unless otherwise indicated:

a. Air conditioning system supply, return and relief ducts.

b. Computer room unit supply and return ducts.

c. Fan coil unit supply and return ducts.

d. Outside air ducts (up to the point where outdoor air reaches the conditioning unit).

3.1.10 Dust Control

To prevent the accumulation of dust, debris and foreign material during construction, temporary dust control protection shall be provided. The distribution system (supply and return) shall be protected with temporary seal-offs at all inlets and outlets at the end of each day's work. Temporary protection shall remain in place until system is ready for startup.

3.1.11 Insulation

Thickness and application of insulation materials for ductwork, piping, and equipment shall be according to Section 15080 THERMAL INSULATION FOR MECHANICAL SYSTEMS. Outdoor air intake ducts and plenums shall have the option of being externally insulated up to the point where the outdoor air reaches the conditioning unit.

3.1.12 Duct Test Holes

Holes with closures or threaded holes with plugs shall be provided in ducts and plenums as indicated or where necessary for the use of pitot tube in balancing the air system. Extensions, complete with cap or plug, shall be provided where the ducts are insulated.

3.1.13 Gravity Roof Ventilator Mounting

Foamed 1/2 inch thick, closed-cell, flexible elastomer insulation shall cover width of roof curb mounting flange. Where wood nailers are used,

holes shall be pre-drilled for fasteners.

3.1.14 Power Transmission Components Adjustment

V-belts and sheaves shall be tested for proper alignment and tension prior to operation and after 72 hours of operation at final speed. Belts on drive side shall be uniformly loaded, not bouncing. Alignment of direct driven couplings shall be to within 50 percent of manufacturer's maximum allowable range of misalignment.

3.2 FIELD PAINTING AND COLOR CODE MARKING

Finish painting of items only primed at the factory, surfaces not specifically noted otherwise, and color code marking for piping shall be as specified in Section 09900 PAINTING, GENERAL.

3.3 DUCTWORK LEAK TEST

Ductwork leak test shall be performed for the entire air distribution and exhaust system, including fans, coils, filters, etc. Test procedure, apparatus, and report shall conform to SMACNA Leakage Test Mnl. The maximum allowable leakage rate is 2% for round and 5% for rectangular duct work. Ductwork leak test shall be completed with satisfactory results prior to applying insulation to ductwork exterior.

3.4 CLEANING AND ADJUSTING

Pipes shall be cleaned free of scale and thoroughly flushed of foreign matter. A temporary bypass shall be provided for water coils to prevent flushing water from passing through coils. Strainers and valves shall be thoroughly cleaned. Prior to testing and balancing, air shall be removed from water systems by operating the air vents. Temporary measures, such as piping the overflow from vents to a collecting vessel shall be taken to avoid water damage during the venting process. Air vents shall be plugged or capped after the system has been vented. Inside of air terminal units, ducts, plenums, and casing shall be thoroughly cleaned of debris and blown free of small particles of rubbish and dust and then shall be vacuum cleaned before installing outlet faces. Equipment shall be wiped clean, with traces of oil, dust, dirt, or paint spots removed. Temporary filters shall be provided prior to startup of all fans that are operated during construction, and new filters shall be installed after all construction dirt has been removed from the building, and the ducts, plenums, casings, and other items specified have been vacuum cleaned. System shall be maintained in this clean condition until final acceptance. Bearings shall be properly lubricated with oil or grease as recommended by the manufacturer. Belts shall be tightened to proper tension. Control valves and other miscellaneous equipment requiring adjustment shall be adjusted to setting indicated or directed. Fans shall be adjusted to the speed indicated by the manufacturer to meet specified conditions.

3.5 TESTING, ADJUSTING, AND BALANCING

Testing, adjusting, and balancing shall be as specified in Section 15990 TESTING, ADJUSTING AND BALANCING OF HVAC SYSTEMS. Testing, adjusting, and balancing shall begin only when the air supply and distribution, including controls, has been completed, with the exception of performance tests. Submit test procedures and list of projects with similar services in accordance with 1.4 SUBMITTALS.

3.6 PERFORMANCE TESTS

After testing, adjusting, and balancing has been completed as specified, each system shall be tested as a whole to see that all items perform as integral parts of the system and temperatures and conditions are evenly controlled throughout the building. Corrections and adjustments shall be made as necessary to produce the conditions indicated or specified. Capacity tests and general operating tests shall be conducted by an experienced engineer. Tests shall cover a period of not less than 5 days for each system and shall demonstrate that the entire system is functioning according to the specifications. Coincidental chart recordings shall be made at points indicated on the drawings for the duration of the time period and shall record the temperature at space thermostats or space sensors, the humidity at space humidistats or space sensors and the ambient temperature and humidity in a shaded and weather protected area.

3.7 FIELD TRAINING

The Contractor shall conduct a training course for operating and maintenance personnel as designated by the Contracting Officer. Training shall be provided for a period of 8 hours of normal working time and shall start after the system is functionally complete but prior to the performance tests. The field instruction shall cover all of the items contained in the approved Operating and Maintenance Instructions.

-- End of Section --

SECTION 15951

DIRECT DIGITAL CONTROL FOR HVAC
06/98

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.

AIR MOVEMENT AND CONTROL ASSOCIATION (AMCA)

AMCA Std 500	(11989; Rev994) Test Methods for Louvers, Dampers and Shutters

AMERICAN SOCIETY FOR TESTING AND MATERIALS (ASTM)

ASTM A 269	(1996) Seamless and Welded Austenitic Stainless Steel Tubing for General Service
ASTM B 88	(1996) Seamless Copper Water Tube
ASTM B 88M	(1996) Seamless Copper Water Tube (Metric)
ASTM D 635	(1997) Rate of Burning and/or Extent and Time of Burning of Self-Supporting Plastics in a Horizontal Position
ASTM D 1693	(1997a) Environmental Stress-Cracking of Ethylene Plastics

ASME INTERNATIONAL (ASME)

ASME B40.1	(1991) Gauges - Pressure Indicating Dial Type - Elastic Element

ELECTRONIC INDUSTRIES ALLIANCE (EIA)

EIA ANSI/EIA/TIA 232-F	(1991) Interface Between Data Technical Equipment and Data Circuit-Terminating Equipment Employing Serial Binary Data Interchange

INSTITUTE OF ELECTRICAL AND ELECTRONICS ENGINEERS (IEEE)

IEEE C62.41	(1991; R 1995) Surge Voltages in Low-Voltage AC Power Circuits
IEEE Std 142	(1991) IEEE Recommended Practice for Grounding of Industrial and Commercial Power Systems

NATIONAL ELECTRICAL MANUFACTURERS ASSOCIATION (NEMA)

NEMA 250	(1991) Enclosures for Electrical Equipment (1000 Volts Maximum)
NEMA ICS 1	(1993) Industrial Control and Systems
NEMA ST 1	(1988) Specialty Transformers (Except General-Purpose Type)

NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)

NFPA 70	(1999) National Electrical Code
NFPA 90A	(1996) Installation of Air Conditioning and Ventilating Systems

UNDERWRITERS LABORATORIES (UL)

UL 94	(1996; Rev thru Jul 1998) Tests for Flammability of Plastic Materials for Parts in Devices and Appliances
UL 268A	(1998) Smoke Detectors for Duct Application
UL 508	(1993; Rev thru Oct 1997) Industrial Control Equipment

1.2 GENERAL REQUIREMENTS

The direct digital control (DDC) shall be a complete system suitable for the heating, ventilating and air-conditioning (HVAC) system. DDC system shall not utilize pneumatic components. HVAC control shall be accomplished using LonMark based devices where the application has a LonMark profile defined. Where LonMark devices are not available for a particular application, devices based on LonMark shall be acceptable. For each LonWorks device that does not have LonMark certification, the device supplier must provide an XIF file for the device. Publicly available specifications for the Applications Programming Interface (API) must be provided for each LonWorks/LonMark controller defining the programming or setup of each device. All programming, documentation and programming tools necessary to set up and configure the supplied devices per the specified sequences of operations shall be provided.

1.2.1 Nameplates, Lens Caps, and Tags

Nameplates and lens caps bearing legends as shown and tags bearing device-unique identifiers as shown shall have engraved or stamped characters. A plastic or metal tag shall be mechanically attached directly to each device or attached by a metal chain or wire. Each airflow measurement station shall have a tag showing flow rate range for signal output range, duct size, and identifier as shown.

1.2.2 Verification of Dimensions

After becoming familiar with all details of the work, the Contractor shall verify all dimensions in the field, and shall advise the Contracting Officer of any discrepancy before performing any work.

1.2.3 Drawings

Because of the small scale of the drawings, it is not possible to indicate all offsets, fittings, and accessories that may be required. The Contractor shall carefully investigate the mechanical, electrical, and finish conditions that could affect the work to be performed, shall arrange such work accordingly, and shall furnish all work necessary to meet such conditions.

1.2.4 Power-Line Surge Protection

Equipment connected to ac circuits shall be protected from power-line surges. Equipment protection shall meet the requirements of IEEE C62.41. Fuses shall not be used for surge protection.

1.2.5 Surge Protection for Transmitter and Control Wiring

DDC system control-panel equipment shall be protected against surges induced on control and transmitter wiring installed outside and as shown. The equipment protection shall be tested in the normal mode and in the common mode, using the following two waveforms:

a. A 10-microsecond by 1,000-microsecond waveform with a peak voltage of 1,500 volts and a peak current of 60 amperes.

b. An eight microsecond by 20-microsecond waveform with a peak voltage of 1,000 volts and a peak current of 500 amperes.

1.2.6 System Overall Reliability Requirement

The system shall be configured and installed to yield a mean time between failure (MTBF) of at least 40,000 hours. Each DDC controller shall be designed, configured, installed and programmed to provide for stand alone operation with minimal performance degradation on failure of other system components to which it is connected or with which it communicates.

1.2.7 DDC System Network Accessibility

Where the systems to be controlled by the DDC system are located in multiple mechanical rooms, each mechanical room shall have at least one communication port for the portable workstation/tester. DDC controllers shall be located in the same room as the equipment being controlled or in an adjacent space which has direct access to the equipment room.

1.2.8 System Accuracy and Display

The system shall maintain an end-to-end accuracy for one year from sensor to operator's console display for the applications specified and shall display the value as specified. Each temperature shall be displayed and printed to nearest 0.1 degree F.

1.2.8.1 Space Temperature

Space temperature with a range of 50 to 85 degrees F plus or minus 0.75 degree F for conditioned space; 30 to 130 degrees F plus or minus 1 degree F for unconditioned space.

1.2.8.2 Duct Temperature

Duct temperature with a range of 40 to 140 degrees F plus or minus 2 degrees F.

1.2.8.3 Outside Air Temperature

Outside air (OA) temperature with a range of minus 30 to plus 130 degrees F plus or minus 2 degrees F; with a subrange of 30 to 100 degrees F plus or minus 1 degree F.

1.2.8.4 Water Temperature

Water temperature with a range of 30 to 100 degrees F plus or minus 0.75 degree F; the range of 100 to 250 degrees F plus or minus 2 degrees F; and water temperatures for the purpose of performing energy Btu calculations using differential temperatures to plus or minus 0.5 degree F using matched sensors.

1.2.8.5 High Temperature

High temperature with a range of 200 to 500 degrees F plus or minus 2.0 degrees F.

1.2.8.6 Relative Humidity

Relative humidity, within a range of 20 to 80 percent, plus or minus 2.0 percent of range (display and print to nearest 1.0 percent).

1.2.8.7 Pressure

Pressure with a range for the specific application plus or minus 2.0 percent of range (display and print to nearest psi.)

1.2.8.8 Flow

Flow with a range for the specific application plus or minus 3.0 percent of range, and flows for the purpose of thermal calculations to plus or minus 2.0 percent of actual flow (display and print to nearest unit, such as gallons per minute).

1.2.8.9 KWh and kW Demand

KWh and kW demand with a range for the specific application plus or minus 1.0 percent of reading (display and print to nearest kWh or kW).

1.2.8.10 Analog Value Input

An analog value input to the system's equipment via an AI with a maximum error of 0.50 percent of range, not including the sensor or transmitter error. This accuracy shall be maintained over the specified environmental conditions.

1.3 SUBMITTALS

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are for information only. When used, a designation following the "G" designation identifies the office that will review the submittal for the Government. The following shall be submitted in accordance with Section 01330 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

HVAC Control System; G

Drawings shall be on 34 by 22 inch sheets in the form and arrangement shown. The drawings shall use the same abbreviations, symbols, nomenclature and identifiers shown. Each control system element on a drawing shall have a unique identifier as shown. The HVAC Control System Drawings shall be delivered together as a complete submittal. Deviations must be approved by the Contracting Officer. Drawings shall be submitted along with Submittal SD-01, Data.

a. HVAC Control System Drawings shall include the following:

Sheet One: Drawing Index, HVAC Control System Legend.

Sheet Two: Valve Schedule, Damper Schedule.

Sheet Three: Control System Schematic and Equipment Schedule.

Sheet Four: Sequence of Operation and Data Terminal Strip Layout.

Sheet Five: Control Loop Wiring Diagrams.

Sheet Six: Motor Starter and Relay Wiring Diagram.

Sheet Seven: Communication Network and Block Diagram.

Sheet Eight: DDC Panel Installation and Block Diagram.

(Repeat Sheets Three through Eight for each AHU System.)

b. The HVAC Control System Drawing Index shall show the name and number of the building, military site, State or other similar designation, and Country. The Drawing Index shall list HVAC Control System Drawings, including the drawing number, sheet number, drawing title, and computer filename when used. The HVAC Control System Legend shall show generic symbols and the name of devices shown on the HVAC Control System Drawings.

c. The valve schedule shall include each valve's unique identifier, size, flow coefficient Cv, pressure drop at specified flow rate, spring range, positive positioner range, actuator size, close-off pressure data, dimensions, and access and clearance requirements data. Valve schedules may be submitted in advance but shall be included in the complete submittal.

d. The damper schedule shall contain each damper's and each actuator's identifier, nominal and actual sizes, orientation of axis and frame, direction of blade rotation, spring ranges, operation rate, positive positioner ranges, locations of actuators and damper end switches, arrangement of sections in multi-section dampers, and methods of connecting dampers, actuators, and linkages. The Damper Schedule shall include the maximum leakage rate at the operating static-pressure differential. The Damper Schedule shall contain actuator selection data supported by calculations of the torque required to move and seal the dampers, access and clearance requirements. Damper schedules may be submitted in advance but shall be included in the complete

submittal.

e. The HVAC control system schematics shall be in the form shown, and shall show all control and mechanical devices associated with the HVAC system. A system schematic drawing shall be submitted for each HVAC system.

f. The HVAC control system equipment Schedule shall be in the form shown. All devices shown on the drawings having unique identifiers shall be referenced in the equipment schedule. Information to be included in the equipment schedule shall be the control loop, device unique identifier, device function, setpoint, input range, and additional important parameters (i.e., output range). An equipment schedule shall be submitted for each HVAC system.

g. The HVAC control system sequence of operation shall reflect the language and format of this specification, and shall refer to the devices by their unique identifiers as shown. No operational deviations from specified sequences will be permitted without prior written approval of the Contracting Officer. Sequences of operation shall be submitted for each HVAC control system including each type of terminal unit control system.

h. The HVAC control system wiring diagrams shall be functional wiring diagrams which show the interconnection of conductors and cables to HVAC control panel terminal blocks and to the identified terminals of devices, starters and package equipment. The wiring diagrams shall show necessary jumpers and ground connections. The wiring diagrams shall show the labels of all conductors. Sources of power required for HVAC control systems and for packaged equipment control systems shall be identified back to the panel board circuit breaker number, HVAC system control panel, magnetic starter, or packaged equipment control circuit. Each power supply and transformer not integral to a controller, starter, or packaged equipment shall be shown. The connected volt-ampere load and the power supply volt-ampere rating shall be shown. Wiring diagrams shall be submitted for each HVAC control system.

SD-03 Product Data

Service Organizations; G

Six copies of a list of service organizations qualified to service the HVAC control system. The list shall include the service organization name, address, technical point of contact and telephone number, and contractual point of contact and telephone number.

Equipment Compliance Booklet; G

The HVAC Control System Equipment Compliance Booklet (ECB) shall be in booklet form and indexed, with numbered tabs separating the information on each device. It shall consist of, but not be limited to, data sheets and catalog cuts which document compliance of all devices and components with the specifications. The ECB shall be indexed in alphabetical order by the unique identifiers. Devices and components which do not have unique identifiers shall follow the devices and components with unique identifiers and

shall be indexed in alphabetical order according to their functional name. The ECB shall include a Bill of Materials for each HVAC Control System. The Bill of Materials shall function as the Table of Contents for the ECB and shall include the device's unique identifier, device function, manufacturer, model/part/catalog number used for ordering, and tab number where the device information is located in the ECB. The ECB shall be submitted along with Submittal SD-04, Drawings.

Commissioning Procedures; G

Six copies of the HVAC control system commissioning procedures, in booklet form and indexed, 60 days prior to the scheduled start of commissioning. Commissioning procedures shall be provided for each HVAC control system, and for each type of terminal unit control system. The Commissioning procedures shall reflect the format and language of this specification, and refer to devices by their unique identifiers as shown. The Commissioning procedures shall be specific for each HVAC system, and shall give detailed step-by-step procedures for commissioning of the system.

a. The Commissioning procedures shall include detailed, product specific set-up procedures, configuration procedures, adjustment procedures, and calibration procedures for each device. Where the detailed product specific commissioning procedures are included in manufacturer supplied manuals, reference may be made in the HVAC control system commissioning procedures to the manuals.

b. An HVAC control system commissioning procedures equipment list shall be included that lists the equipment to be used to accomplish commissioning. The list shall include manufacturer name, model number, equipment function, the date of the latest calibration, and the results of the latest calibration.

Performance Verification Test Procedures; G

Six copies of the HVAC Control System Performance Verification Test Procedures, in booklet form and indexed, 60 days before the Contractor's scheduled test dates. The performance verification test procedures shall refer to the devices by their unique identifiers as shown, shall explain, step-by-step, the actions and expected results that will demonstrate that the HVAC control system performs in accordance with the sequences of operation, and other contract documents. An HVAC control system performance verification test equipment list shall be included that lists the equipment to be used during performance verification testing. The list shall include manufacturer name, model number, equipment function, the date of the latest calibration, and the results of the latest calibration.

Training; G

An outline for the HVAC control system training course with a proposed time schedule. Approval of the planned training schedule shall be obtained from the Government at least 60 days prior to the start of the training. Six copies of HVAC control system training course material 30 days prior to the scheduled start of the training course. The training course material shall include the operation manual, maintenance and repair manual, and paper

copies of overheads used in the course.

SD-06 Test Reports

Commissioning Report; G

Six copies of the HVAC Control System Commissioning Report, in booklet form and indexed, within 30 days after completion of the system commissioning. The commissioning report shall include data collected during the HVAC control system commissioning procedures and shall follow the format of the commissioning procedures. The commissioning report shall include all configuration checksheets with final values listed for all parameters, setpoints, P, I, D setting constants, calibration data for all devices, results of adjustments, and results of testing.

Performance Verification Test; G

Six copies of the HVAC Control System Performance Verification Test Report, in booklet form and indexed, within 30 days after completion of the test. The HVAC control system performance verification test report shall include data collected during the HVAC control system performance verification test. The original copies of all data gathered during the performance verification test shall be turned over to the Government after Government approval of the test results.

SD-10 Operation and Maintenance Data

Operations and maintenance data shall be provided for all equipment, components and items of work specified herein where standard data is routinely and commercially available by the manufacturer. Submit in accordance with Section 01781 OPERATIONS AND MAINTENANCE DATA.

1.4 DELIVERY AND STORAGE

Products shall be stored with protection from the weather, humidity and temperature variations, dirt and dust, and other contaminants, within the storage condition limits published by the equipment manufacturer. Dampers shall be stored so that seal integrity, blade alignment and frame alignment are maintained.

1.5 OPERATION MANUAL

An HVAC control system operation manual in indexed booklet form shall be provided for each HVAC control system. The operation manual shall include the HVAC control system sequence of operation, and procedures for the HVAC system start-up, operation and shut-down. The operation manual shall include as-built HVAC control system detail drawings. The operation manual shall include the as-built configuration checksheets, the procedures for changing HVAC control system setpoints, and the procedures for placing HVAC system controllers in the manual control mode.

a. The procedures for changing HVAC control system setpoints shall describe the step-by-step procedures required to change the process variable setpoints, the alarm setpoints, the bias settings, and setpoint reset schedules.

b. The procedures for placing HVAC system controllers in the manual control mode shall describe step-by-step procedures required to obtain manual control of each controlled device and to manually adjust their positions.

1.6 MAINTENANCE AND REPAIR MANUAL

An HVAC control system maintenance and repair manual in indexed booklet form in hardback binders shall be provided for each HVAC control system. The maintenance and repair manual shall include the routine maintenance checklist, a recommended repair methods list, a list of recommended maintenance and repair tools, the qualified list of service organizations, the as-built commissioning procedures and report, the as-built performance verification test procedures and report, and the as-built equipment data booklet.

a. The routine maintenance checklist shall be arranged in a columnar format. The first column shall list all devices listed in the equipment compliance booklet, the second column shall state the maintenance activity or state no maintenance required, the third column shall state the frequency of the maintenance activity, and the fourth column for additional comments or reference.

b. The recommended repair methods list shall be arranged in a columnar format and shall list all devices in the equipment data compliance booklet and state the guidance on recommended repair methods, either field repair, factory repair, or whole-item replacement.

c. The as-built equipment data booklet shall include the equipment compliance booklet and manufacturer supplied user manuals and information.

d. If the operation manual and the maintenance and repair manual are provided in a common volume, they shall be clearly differentiated and separately indexed.

1.7 MAINTENANCE AND SERVICE

Services, materials and equipment shall be provided as necessary to maintain the entire system in an operational state as specified for a period of one year after successful completion and acceptance of the Performance Verification Test. Impacts on facility operations shall be minimized.

1.7.1 Description of Work

The adjustment and repair of the system shall include the manufacturer's required adjustments of computer equipment, software updates, transmission equipment and instrumentation and control devices.

1.7.2 Personnel

Service personnel shall be qualified to accomplish work promptly and satisfactorily. The Government shall be advised in writing of the name of the designated service representative, and of any changes in personnel.

1.7.3 Scheduled Inspections

Two inspections shall be performed at six-month intervals (or less if required by the manufacturer), and all work required shall be performed.

Inspections shall be scheduled in June and December. These inspections shall include:

a. Visual checks and operational tests of equipment.

b. Fan checks and filter changes for control system equipment.

c. Clean control system equipment including interior and exterior surfaces.

d. Check and calibrate each field device. Check and calibrate 50 percent of the total analog points during the first inspection. Check and calibrate the remaining 50 percent of the analog points during the second major inspection. Certify analog test instrumentation accuracy to be twice that of the device being calibrated. Randomly check at least 25 percent of all digital points for proper operation during the first inspection. Randomly check at least 25 percent of the remaining digital points during the second inspection.

e. Run system software diagnostics and correct diagnosed problems.

f. Resolve any previous outstanding problems.

1.7.4 Scheduled Work

This work shall be performed during regular working hours, Monday through Friday, excluding legal holidays.

1.7.5 Emergency Service

The Government will initiate service calls when the system is not functioning properly. Qualified personnel shall be available to provide service to the system. A telephone number where the service supervisor can be reached at all times shall be provided. Service personnel shall be at the site within 24 hours after receiving a request for service. The control system shall be restored to proper operating condition within three calendar days after receiving a request for service.

1.7.6 Operation

Scheduled adjustments and repairs shall include verification of the control system operation as demonstrated by the applicable tests of the performance verification test.

1.7.7 Records and Logs

Dated records and logs shall be kept of each task, with cumulative records for each major component, and for the complete system chronologically. A continuous log shall be maintained for all devices. The log shall contain initial analog span and zero calibration values and digital points. Complete logs shall be kept and shall be available for inspection onsite, demonstrating that planned and systematic adjustments and repairs have been accomplished for the control system.

1.7.8 Work Requests

Each service call request shall be recorded as received and shall include the serial number identifying the component involved, its location, date and time the call was received, nature of trouble, names of the service

personnel assigned to the task, instructions describing what has to be done, the amount and nature of the materials to be used, the time and date work started, and the time and date of completion. A record of the work performed shall be submitted within 5 days after work is accomplished.

1.7.9 System Modifications

Recommendations for system modification shall be submitted in writing. No system modifications, including operating parameters and control settings, shall be made without prior approval of the Government. Any modifications made to the system shall be incorporated into the operations and maintenance manuals, and other documentation affected.

1.7.10 Software

Updates to the software shall be provided for system, operating and application software, and operation in the system shall be verified. Updates shall be incorporated into operations and maintenance manuals, and software documentation. There shall be at least one scheduled update near the end of the first year's warranty period, at which time the latest released version of the Contractor's software shall be installed and validated.

1.8 FACTORY TESTING

The Contractor shall assemble the factory test DDC system as specified and shall perform test to demonstrate that the performance of the system satisfies the requirements of this specification. Model numbers of equipment tested shall be identical to those to be delivered to the site. Original copies of data produced, including results of each test procedure during factory testing shall be delivered to the Government at the conclusion of testing, prior to Government approval of the test. The test results documentation shall be arranged so that commands, responses, and data acquired are correlated in a manner which will allow for logical interpretation of the data.

1.8.1 Factory Test Setup

The factory test setup shall include the following:

a. Central workstation/tester.

b. Printer.

c. DDC test set.

d. Portable workstation/tester.

e. Communication links of each type and speed including MODEMs.

f. Dial-up MODEM.

g. Software.

PART 2 PRODUCTS

2.1 GENERAL EQUIPMENT REQUIREMENTS

Units of the same type of equipment shall be products of a single

manufacturer. Each major component of equipment shall have the manufacturer's name and address, and the model and serial number in a conspicuous place. Materials and equipment shall be standard products of a manufacturer regularly engaged in the manufacturing of such products, which are of a similar material, design and workmanship. The standard products shall have been in a satisfactory commercial or industrial use for two years prior to use on this project. The two years' use shall include applications of equipment and materials under similar circumstances and of similar size. The two years' experience shall be satisfactorily completed by a product which has been sold or is offered for sale on the commercial market through advertisements, manufacturers' catalogs, or brochures. Products having less than a two-year field service record will be acceptable if a certified record of satisfactory field operation, for not less than 6,000 hours exclusive of the manufacturer's factory tests, can be shown. The equipment items shall be supported by a service organization. Items of the same type and purpose shall be identical, including equipment, assemblies, parts and components. Automatic temperature controls shall be direct digital controls that will provide the required sequence of operation. No pneumatics will be allowed. The unitary local equipment controllers, intelligent sensors, and intelligent actuators shall be based upon LonMark functional profile configurations. All LonMark devices shall be integrated into the base-wide Niagara Framework EMCS, no exceptions.

2.1.1 Electrical and Electronic Devices

Electrical, electronic, and electropneumatic devices not located within a DDC panel shall have a NEMA ICS 1 enclosure in accordance with NEMA 250 unless otherwise shown.

2.1.2 Standard Signals

Except for air distribution terminal unit control equipment, the output of all analog transmitters and the analog input and output of all DDC controllers shall be 4-to-20 mAdc signals. The signal shall originate from current-sourcing devices and shall be received by current-sinking devices.

2.1.3 Ambient Temperature Limits

DDC panels shall have ambient condition ratings of 35 to 120 degrees F and 10 to 95 percent relative humidity, noncondensing. Devices installed outdoors shall operate within limit ratings of minus 35 to plus 150 degrees F. Instrumentation and control elements shall be rated for continuous operation under the ambient environmental temperature, pressure, humidity, and vibration conditions specified or normally encountered for the installed location.

2.1.4 Year 2000 Compliance

All equipment and software shall be Year 2000 compliant and shall be able to accurately process date/time data (including, but not limited to, calculating, comparing, and sequencing) from, into, and between the twentieth and twenty-first centuries, including leap year calculations, when used in accordance with the product documentation provided by the contractor, provided that all products (e.g. hardware, software, firmware) used in combination with other information technology, shall accurately process date/time data if other information technology properly exchanges date/time data with it.

2.2 TUBING

2.2.1 Copper

Copper tubing shall conform to ASTM B 88, ASTM B 88M and shall have sweat fittings and valves.

2.2.2 Stainless Steel

Stainless steel tubing shall conform to ASTM A 269 and shall have stainless steel compression fittings.

2.2.3 Plastic

Plastic tubing shall have barbed fittings and valves. Plastic tubing shall have the burning characteristics of linear low-density polyethylene tubing, shall be self-extinguishing when tested in accordance with ASTM D 635, shall have UL 94 V-2 flammability classification, and shall withstand stress cracking when tested in accordance with ASTM D 1693. Plastic-tubing bundles shall be provided with Mylar barrier and flame-retardant polyethylene jacket.

2.3 WIRING

Control wiring for 24-volt circuits, wiring for 120-volt circuits and instrumentation cable shall meet the requirements of Section 16415 ELECTRICAL WORK, INTERIOR.

2.3.1 Terminal Blocks

Terminal blocks shall be insulated, modular, feed-through, clamp style with recessed captive screw-type clamping mechanism, shall be suitable for rail mounting, and shall have end plates and partition plates for separation or shall have enclosed sides.

2.3.2 Transformers

Step down transformers shall be utilized where control equipment operates at lower than line circuit voltage. Transformers, other than transformers in bridge circuits, shall have primaries wound for the voltage available and secondaries wound for the correct control circuit voltage. Transformer shall be sized so that the connected load is 80 percent of the rated capacity or less. Transformers shall conform to UL 508 and NEMA ST 1.

2.4 ACTUATORS

Actuators shall be electric or electronic as shown and shall be provided with mounting and connecting hardware. Electric or electronic actuators shall be used for variable air volume (VAV) air terminal units, chilled water coils, heating water coils, and where shown on the drawings. Actuators shall fail to their spring-return positions on signal or power failure,except that VAV terminal unit actuators may be of the floating type. The actuator stroke shall be limited in the direction of power stroke by an adjustable stop. Actuators shall have a visible position indicator. Actuators shall smoothly open or close the devices to which they are applied and shall have a full stroke response time of 90 seconds or less. Electric actuators shall have an oil-immersed gear train. Electric or electronic actuators operating in series shall have an auxiliary actuator driver. Electric or electronic actuators used in sequencing applications shall have an adjustable operating range and start

point.

2.4.1 Valve Actuators

Valve actuators shall be selected to provide a minimum of 125 percent of the motive power necessary to operate the valve over its full range of operation.

2.5 AUTOMATIC CONTROL VALVES

Valves shall have stainless-steel stems and stuffing boxes with extended necks to clear the piping insulation. Unless otherwise stated, valves shall have globe style bodies. Valve bodies shall be designed for not less than 125 psig working pressure or 150 percent of the system operating pressure, whichever is greater. Valve leakage rating shall be 0.01 percent of rated Cv. Unless otherwise specified, bodies for valves 1-1/2 inches and smaller shall be brass or bronze, with threaded or union ends; bodies for 2 inch valves shall have threaded ends; and bodies for valves 2 to 3 inches shall be of brass, bronze or iron. Bodies for valves 2-1/2 inches and larger shall be provided with flanged-end connections. Valve Cv shall be within 100 to 125 percent of the Cv shown.

2.5.1 Butterfly Valve Assembly

Butterfly valves shall be threaded lug type suitable for dead-end service and modulation to the fully-closed position, with carbon-steel bodies and noncorrosive discs, stainless steel shafts supported by bearings, and EPDM seats suitable for temperatures from minus 20 to plus 250 degrees F. Valves shall have a manual means of operation independent of the actuator. The rated Cv for butterfly valves shall be the value Cv at 70% open (60 degrees open).

2.5.2 Two-Way Valves

Two-way modulating valves shall have equal-percentage characteristics.

2.5.3 Three-Way Valves

Three-way valves shall provide linear flow control with constant total flow throughout full plug travel.

2.5.4 Duct-Coil and Terminal-Unit-Coil Valves

Control valves with either flare-type or solder-type ends shall be provided for duct or terminal-unit coils. Flare nuts shall be furnished for each flare-type end valve.

2.5.5 Valves for Chilled-Water

Internal valve trim shall be bronze except that valve stems may be type 316 stainless steel. Valve Cv shall be within 100 to 125 percent of the Cv shown. Valves 4 inches and larger shall be butterfly.

2.5.6 Valves for Hot-Water Service

For hot water service below 250 degrees F, internal trim (including seats, seat rings, modulating plugs, and springs) of valves controlling water hotter than 210 degrees F shall be Type 316 stainless steel. Internal trim for valves controlling water 210 degrees F or less shall be brass or

bronze. Nonmetallic parts of hot-water control valves shall be suitable for a minimum continuous operating temperature of 250 degrees F or 50 degrees F above the system design temperature, whichever is higher. Valves 4 inches and larger shall be butterfly valves.

2.6 DAMPERS

2.6.1 Damper Assembly

A single damper section shall have blades no longer than 48 inches and shall be no higher than 72 inches. Maximum damper blade width shall be 8 inches. Larger sizes shall be made from a combination of sections. Dampers shall be steel, or other materials where shown. Flat blades shall be made rigid by folding the edges. Blade-operating linkages shall be within the frame so that blade-connecting devices within the same damper section shall not be located directly in the air stream. Damper axles shall be 0.5 inch minimum, plated steel rods supported in the damper frame by stainless steel or bronze bearings. Blades mounted vertically shall be supported by thrust bearings. Pressure drop through dampers shall not exceed 0.04 inch water gauge at 1,000 feet per minute in the wide-open position. Frames shall not be less than 2 inches in width. Dampers shall be tested in accordance with AMCA Std 500.

2.6.2 Operating Links

Operating links external to dampers, such as crankarms, connecting rods, and line shafting for transmitting motion from damper actuators to dampers, shall withstand a load equal to at least twice the maximum required damper-operating force. Rod lengths shall be adjustable. Links shall be brass, bronze, zinc-coated steel, or stainless steel. Working parts of joints and clevises shall be brass, bronze, or stainless steel. Adjustments of crankarms shall control the open and closed positions of dampers.

2.6.3 Damper Types

Two-position dampers shall be parallel-blade type. Modulating dampers shall be opposed-blade type.

2.6.3.1 Outside Air, Return Air, and Relief Air Dampers

Outside air, return air and relief air dampers shall be provided where shown. Blades shall have interlocking edges and shall be provided with compressible seals at points of contact. The channel frames of the dampers shall be provided with jamb seals to minimize air leakage. Dampers shall not leak in excess of 20 cfm per square foot at 4 inches water gauge static pressure when closed. Seals shall be suitable for an operating temperature range of minus 40 to plus 200 degrees F. Dampers shall be rated at not less than 2,000 feet per minute air velocity.

2.6.3.2 Mechanical and Electrical Space Ventilation Dampers

Mechanical and electrical space ventilation dampers shall be as shown. Dampers shall not leak in excess of 80 cfm square foot at 4 inches water gauge static pressure when closed. Dampers shall be rated at not less than 1,500 feet per minute air velocity.

2.6.4 Damper End Switches

Each end switch shall be a hermetically sealed switch with a trip lever and over-travel mechanism. The switch enclosure shall be suitable for mounting on the duct exterior and shall permit setting the position of the trip lever that actuates the switch. The trip lever shall be aligned with the damper blade.

2.7 SMOKE DETECTORS

Duct smoke detectors shall be provided in supply and return air ducts in accordance with NFPA 90A. Duct smoke detectors shall conform to the requirements of UL 268A. Duct smoke detectors are specified in Section 16175 FIRE DETECTION AND ALARM SYSTEM, ADDRESSABLE.

2.8 INSTRUMENTATION

2.8.1 Measurements

Transmitters shall be calibrated to provide the following measurements, over the indicated ranges, for an output of 4 to 20 mAdc:

a. Conditioned space temperature, from 50 to 85 degrees F.

b. Duct temperature, from 40 to 140 degrees F.

c. Chilled-water temperature, from 30 to 100 degrees F.

d. Heating hot-water temperature, from 50 to 250 degrees F.

e. Outside-air temperature, from minus 30 to 130 degrees F.

f. Relative humidity, 0 to 100 percent for space and duct high-limit applications.

g. Differential pressure for VAV supply-duct static pressure from 0 to 2.0 inches water gauge.

h. Pitot-tube air-flow measurement station and transmitter, from 0 to 0.1 inch water gauge for flow velocities of 700 to 1200 fpm, 0 to 0.25 inch water gauge for velocities of 700 to 1800 fpm, or 0 to 0.5 inch water gauge for velocities of 700 to 2500 fpm.

i. Electronic air-flow measurement station and transmitter, from 125 to 2500 fpm.

2.8.2 Temperature Instruments

2.8.2.1 Resistance Temperature Detectors (RTD)

Temperature sensors shall be 100 ohms 3- or 4-wire RTD. Each RTD shall be platinum with a tolerance of 0.54 degrees F at 32 degrees F with a temperature coefficient of resistance (TCR) of .00214 ohms/ohm/deg F and shall be encapsulated in epoxy, series 300 stainless steel, anodized aluminum, or copper. Each RTD shall be furnished with an RTD transmitter as specified, integrally mounted unless otherwise shown.

2.8.2.2 Continuous Averaging RTD

Continuous averaging RTDs shall have a tolerance of plus or minus 1.0 degree F at the reference temperature, and shall be of sufficient length to

ensure that the resistance represents an average over the cross section in which it is installed. The sensing element shall have a bendable copper sheath. Each averaging RTD shall be furnished with an RTD transmitter to match the resistance range of the averaging RTD.

2.8.2.3 RTD Transmitter

The RTD transmitter shall match the resistance range of the RTD. The transmitter shall be a two-wire, loop powered device. The transmitter shall produce a linear 4-to-20 mAdc output corresponding to the required temperature measurement. The output error shall not exceed 0.1 percent of the calibrated measurement.

2.8.3 Relative Humidity Instruments

A relative-humidity instrument for indoor application shall have a measurement range from 0 to 100 percent relative-humidity and be rated for operation at ambient air temperatures within the range of 25 to 130 degrees F. It shall be capable of being exposed to a condensing air stream (100 percent RH) with no adverse effect to the sensor's calibration or other harm to the instrument. The instrument shall be of the wall-mounted or duct-mounted type, as required by the application, and shall be provided with any required accessories. Instruments used in duct high-limit applications shall have a bulk polymer resistive sensing element. Duct-mounted instruments shall be provided with a duct probe designed to protect the sensing element from dust accumulation and mechanical damage. The instrument (sensing element and transmitter) shall be a two-wire, loop-powered device and shall have an accuracy of plus or minus three percent of full scale within the range of 20 to 80 percent relative humidity. The instrument shall have a typical long-term stability of 1 percent or less drift per year. The transmitter shall convert the sensing element's output to a linear 4-20 mAdc output signal in proportion to the measured relative-humidity value. The transmitter shall include offset and span adjustments.

2.8.4 Electronic Airflow Measurement Stations and Transmitters

2.8.4.1 Outside Air Intake Damper AFM (Thermal Dispersion Type)

Provide thermal dispersion type AFM at the outside air intake for each variable volume air handling unit in the Flight Simulator Facility. The AFM shall be capable of measuring both outside airflow and outside air temperature. Sensors shall use thermal dispersion technology with two hermetically sealed thermistor probes at each measurement point. Sensor probes shall be constructed of gold anodized aluminum alloy tube with 303 stainless steel mounting brackets. Each sensor probe shall be provided with a UL plenum-rated connecting cable with circular terminal connectors and gold plated contacts. The sensor accuracy shall be at least plus or minus 2 of reading over the sensor probe operating ranges with repeatability of plus or minus 0.25 percent of scale. Connecting cable shall be a minimum of 10 feet long. Sensor probes shall have a quick connect design and shall be able to match up with any transmitter. All sensor calibration data shall be stored in the sensor probe. Probes shall be insertion or internally mounted. Each sensing point shall independently measure airflow and temperature prior to averaging.

The sensor probes shall be mounted upstream of the outside air intake damper. Number of probes and distance from leading edge of damper blades shall be as specified by the published installation instructions of the AFM

manufacturer.

2.8.4.2 Transmitters

Transmitter shall be microprocessor-based and capable of processing up to 16 independent sensing points per location. All connectors and interconnects shall have gold plated contacts. The transmitter shall operate on 24Vac and be internally fused and protected. The transmitter shall have a 16 character LCD display for airflow, temperature, and system diagnostics. Analog output signals shall be field selectable (0-10Vdc or 4-20mA). All inputs and outputs shall be fused, protected, and internally isolated from the 24Vac power supply. The transmitter shall have a digital adjustment for output signal offset/gain and an adjustable digital filter for airflow output. The transmitter shall be capable of continuously performing sensor and transmitter diagnostics and perform a full system check on power-up.

In the Flight Simulator Facility, each transmitter and electronics enclosure will be located indoors and shall be capable of operating over a temperature range of 30 degrees F to 120 degrees F.

2.8.5 Differential Pressure Instruments

The instrument shall be a pressure transmitter with an integral sensing element. The instrument over pressure rating shall be 300 percent of the operating pressure. The sensor/transmitter assembly accuracy shall be plus or minus two percent of full scale. The transmitter shall be a two-wire, loop-powered device. The transmitter shall produce a linear 4-to-20 mAdc output corresponding to the required pressure measurement.

2.8.6 Thermowells

Thermowells shall be Series 300 stainless steel with threaded brass plug and chain, 2 inch lagging neck and extension type well. Inside diameter and insertion length shall be as required for the application.

2.9 THERMOSTATS

Thermostat ranges shall be selected so that the setpoint is adjustable without tools between plus or minus 10 degrees F of the setpoint shown. Thermostats shall be electronic or electric.

2.9.1 Nonmodulating Room Thermostats

Contacts shall be single-pole double-throw (SPDT), hermetically sealed, and wired to identified terminals. Maximum differential shall be 5 degrees F. Room thermostats shall be enclosed with separate locking covers (guards).

2.9.2 Microprocessor Based Room Thermostats

Microprocessor based thermostats shall have built-in keypads for scheduling of day and night temperature settings. When out of the scheduling mode, thermostats shall have continuous display of time, with AM and PM indicator, continuous display of day of week, and either continuous display of room temperature with display of temperature setpoint on demand, or continuous display of temperature setpoint with display of room temperature on demand. In the programmable mode, the display shall be used for interrogating time program ON-OFF setpoints for all seven days of the week. The time program shall allow two separate temperature setback intervals

per day. The thermostats shall have a means for temporary and manual override of the program schedule, with automatic program restoration on the following day. Thermostats shall have a replaceable battery to maintain the timing and maintain the schedule in memory for one year in the event of a power outage. Maximum differential shall be 2 degrees F.

2.9.3 Modulating Room Thermostats

Modulating room thermostats shall have either one output signal, two output signals operating in unison, or two output signals operating in sequence, as required for the application. Each thermostat shall have an adjustable throttling range of 4 to 8 degrees F for each output. Room thermostats shall be enclosed with separate locking covers (guards).

2.9.4 Nonmodulating Capillary Thermostats and Aquastats

Each thermostat shall have a capillary length of at least 5 feet, shall have adjustable direct-reading scales for both setpoint and differential, and shall have a differential adjustable from 6 to 16 degrees F. Aquastats shall be of the strap on type, with 10 degrees F fixed differential.

2.9.5 Freezestats

Freezestats shall be manual reset, low temperature safety thermostats, with NO and NC contacts and a 20 foot element which shall respond to the coldest 18 inch segment.

2.9.6 Modulating Capillary Thermostats

Each thermostat shall have either one output signal, two output signals operating in unison, or two output signals operating in sequence, as required for the application. Thermostats shall have adjustable throttling ranges of 4 to 8 degrees F for each output.

2.9.7 Fan Coil Unit Thermostat

Thermostat for control of cooling and heating shall be furnished with fan coil unit. Thermostat shall have 2 stages of cooling. Thermostat shall have automatic changeover subbase with Off-Heat-Auto-Cool System Switch and Auto-On-Fan Switch. Maximum differential shall be 3 degrees F.

2.10 PRESSURE SWITCHES AND SOLENOID VALVES

2.10.1 Pressure Switches

Each switch shall have an adjustable setpoint with visible setpoint scale. Range shall be as shown. Differential adjustment shall span 20 to 40 percent of the range of the device.

2.10.2 Differential-Pressure Switches

Each switch shall be an adjustable diaphragm-operated device with two SPDT contacts, with taps for sensing lines to be connected to duct pressure fittings designed to sense air pressure. These fittings shall be of the angled-tip type with tips pointing into the air stream. The setpoint shall not be in the upper or lower quarters of the range and the range shall not be more than three times the setpoint. Differential shall be a maximum of 0.15 inch water gauge at the low end of the range and 0.35 inch water gauge at the high end of the range.

2.11 INDICATING DEVICES

2.11.1 Thermometers

2.11.1.1 Piping System Thermometers

Piping system thermometers shall have brass, malleable iron or aluminum alloy case and frame, clear protective face, permanently stabilized glass tube with indicating-fluid column, white face, black numbers, and a 9 inch scale. Thermometers for piping systems shall have rigid stems with straight, angular, or inclined pattern.

2.11.1.2 Piping System Thermometer Stems

Thermometer stems shall have expansion heads as required to prevent breakage at extreme temperatures. On rigid-stem thermometers, the space between bulb and stem shall be filled with a heat-transfer medium.

2.11.1.3 Nonaveraging Air-Duct Thermometers

Air-duct thermometers shall have perforated stem guards and 45-degree adjustable duct flanges with locking mechanism.

2.11.1.4 Averaging Air-Duct Thermometers

Averaging thermometers shall have a 3-1/2 inch (nominal) dial, with black legend on white background, and pointer traveling through a 270-degree arc.

2.11.1.5 Accuracy

Thermometers shall have an accuracy of plus or minus one percent of scale range. Thermometers shall have a range suitable for the application.

2.11.2 Pressure Gauges

Gauges shall be 2 inch (nominal) size, back connected, suitable for field or panel mounting as required, shall have black legend on white background, and shall have a pointer traveling through a 270-degree arc. Accuracy shall be plus or minus three percent of scale range. Gauges shall meet requirements of ASME B40.1.

2.11.2.1 Hydronic System Gauges

Gauges for hydronic system applications shall have ranges and graduations as shown.

2.11.3 Low Differential Pressure Gauges

Gauges for low differential pressure measurements shall be a minimum of 3.5 inch (nominal) size with two sets of pressure taps, and shall have a diaphragm-actuated pointer, white dial with black figures, and pointer zero adjustment. Gauges shall have ranges and graduations as shown. Accuracy shall be plus or minus two percent of scale range.

2.11.4 Flow Transmitter

Impeller flow meter made for insertion in hydronic piping fluid flow that measures flow directly in gpm. Include register to indicate total volume

in gallons. "Bi-directional" flow meter shall measure flow in either direction.

2.11.5 Volatile Organic Compound (VOC) Monitor

VOC monitor shall be a Detronics - Infiniti Gas Transmitter U9500 or approved equal. Sensor shall utilize combustible gas sensing, 0 to 100 percent LFL.

2.12 CONTROL DEVICES AND ACCESSORIES

2.12.1 Relays

Control relay contacts shall have utilization category and ratings selected for the application, with a minimum of two sets of contacts (two normally open, two normally closed) enclosed in a dustproof enclosure. Relays shall be rated for a minimum life of one million operations. Operating time shall be 20 milliseconds or less. Relays shall be equipped with coil transient suppression devices to limit transients to 150 percent of rated coil voltage. Time delay relays shall be 2PDT with eight-pin connectors, dust cover, and a matching rail-mounted socket. Adjustable timing range shall be 0 to 5 minutes. Power consumption shall not be greater than three watts.

2.12.2 Current Sensing Relays

Current sensing relays shall provide a normally-open contact rated at a minimum of 50 volts peak and 1/2 ampere or 25 VA, noninductive. There shall be a single hole for passage of current carrying conductors. The devices shall be sized for operation at 50 percent rated current based on the connected load. Voltage isolation shall be a minimum of 600 volts.

2.12.3 Power-Line Conditioners (PLC)

Power line conditioners shall be furnished for each DDC panel. The PLCs shall provide both voltage regulation and noise rejection. The PLCs shall be of the ferro-resonant design, with no moving parts and no tap switching, while electrically isolating the secondary from the power-line side. The PLCs shall be sized for 125 percent of the actual connected kVA load. Characteristics of the PLC shall be as follows:

a. At 85 percent load, the output voltage shall not deviate by more than plus or minus one percent of nominal when the input voltage fluctuates between minus 20 percent to plus 10 percent of nominal.

b. During load changes of zero to full load, the output voltage shall not deviate by more than plus or minus three percent of nominal voltage. Full correction of load switching disturbances shall be accomplished within five cycles, and 95 percent correction shall be accomplished within two cycles of the onset of the disturbance.

c. Total harmonic distortion shall not exceed 3-1/2 percent at full load.

2.13 DIRECT DIGITAL CONTROL (DDC) HARDWARE

All functions, constraints, data base parameters, operator developed programs and any other data shall be downloadable from a portable workstation/tester to DDC control panels and local equipment controllers.

Download shall be accomplished through both the primary network and the local DDC portable workstation/tester port.

2.13.1 DDC Control Panel

a. The Flight Simulator Facility will have a DDC Control Panel. The DDC Control Panel shall provide the interface between the LAN or WAN and the field control devices, and provide global supervisory control functions over the control devices connected to the DDC Control Panel. It shall be capable of executing application control programs to provide:

(1) Calender functions.

(2) Scheduling.

(3) Trending.

(4) Alarm monitoring and routing.

(5) Time synchronization.

(6) Integration of LonWorks controller data.

(7) Network Management functions for all LonWorks based devices.

b. The DDC Control Panel must provide the following hardware features as a minimum:

(1) One Ethernet Port -10/100 Mbps.

(2) One RS-232 port.

(3) One LonWorks Interface Port - 78KB FTT-10A.

(4) Battery backup.

(5) Flash memory for long term data backup (if battery backup or flash memory is not supplied, the controller must contain a hard disk with at least 1 gigabyte storage capacity).

(6) The DDC Control Panel must be capable of operation over a temperature range of 32 to 130 degrees F.

(7) The DDC Control Panel must be capable of withstanding storage temperatures of between 32 and 158 degrees F.

(8) The DDC Control Panel must be capable of operation over a humidity range of 5 to 95 percent RH, noncondensing.

c. The DDC Control Panel shall support standard web browser access via the Intranet/Internet. It shall support a minimum of 16 simultaneous users.

2.13.2 Unitary Local Equipment Controller

The unitary controller shall be a microprocessor based, stand-alone, dedicated purpose controller, communicating with the DDC Control Panel, designed and programmed to control air distribution system mixing boxes,

air handling units, terminal units, fan coil units, self-contained DX units or VAV boxes as shown. Each unitary local equipment controller must be a LonMark based device and shall be a LonWorks/LonMark controller. Each unitary controller shall contain resident programs in nonvolatile memory for each specific application implemented. Each unitary controller shall contain necessary power supplies, transformers, memory, I/O functions and communications interfaces necessary to perform its required functions and to provide control and monitoring of connected equipment and devices. It shall contain all necessary I/O functions to connect to field sensors and controls. I/O operation shall be fully supervised to detect I/O function failures and shall provide for operation as a device connected to the DDC Control panel via the manufacturers control network.

2.13.2.1 Integral Features

The unitary controller shall include:

a. Main power switch.

b. Power on indicator.

c. Portable workstation/tester port, connector, and power supply.

d. Manufacturers control network port.

e. All I/O functions required to implement the requirements as shown.

f. On-Off-Auto switches for each DO which controls a device. These switches shall be mounted in the field panel, with the exception of motors, for which the switch shall be mounted at the motor control center. On-Off-Auto switches are not required for DO associated with a status or alarm such as pilot lights. The status of these switches shall be available to the panel for further processing.

g. Minimum-Maximum-Auto switches, or Auto-Manual switches with manual output override, for each AO. The status of these shall be available to the panel for further processing.

2.13.2.2 Communication Interfaces

The unitary local equipment controller shall have the following communication capabilities which shall function simultaneously.

a. Manufacturers Control Network. The manufacturers control network communications interface for a data transmission systems (DTS) circuit between the unitary local equipment controller and a DDC Control Panel shall be provided. The DTS will provide for transmission speeds necessary to comply with performance requirements specified. DTS equipment shall be installed in the unitary control panel enclosure.

b. Portable Workstation/Tester Port. A communications port for interfacing to a portable workstation/tester shall be provided. A unitary controller workstation/tester port other than RS-232, shall be converted to RS-232, including cabling and power supply, and shall be permanently installed in the panel. For unitary controller applications where the controller is not mounted in an enclosure, such as for fan-coil units or VAV terminal units, a portable conversion device for an RS-232 connection to the portable workstation/tester may be provided.

2.13.2.3 Specific Requirements

Unitary local equipment controller components for new air distribution terminal units shall be furnished to the air distribution terminal unit manufacturer for factory mounting and calibration. Existing air distribution terminal units shall be controlled by field installed unitary controllers.

a. Accessibility and Interfaces: Each unitary local equipment controller shall be accessible for purposes of application selection, control parameters, set point adjustment, and monitoring using a portable workstation/tester connected to the manufacturers control network. They shall also be accessible with a portable workstation/tester connected to the unitary local equipment controller portable workstation/tester port.

b. Air Distribution Terminal Unit Controls - Pressure Independent: Controls shall consist of a transducer for connection to the velocity-sensing device provided by the terminal unit supplier in the primary air entering the terminal unit, a room temperature sensor, a damper actuator, and an adjustable microprocessor-based controller. The room temperature sensor shall have occupant setpoint adjustment and temperature display, timed override of unoccupied mode, and a communication port. The controller shall operate the damper for cooling and heating and provide control outputs for duct heating coil if applicable. This controller capability shall allow the sequencing of the damper and the heating coil to maintain conditions in the space.

c. Air Distribution Terminal Unit Controls - Pressure Independent with Recirculating Fan: Controls for pressure-independent boxes with recirculating fans shall consist of a transducer for connection to the velocity-sensing device provided by the terminal unit supplier in the primary air entering the terminal unit, a room temperature sensing element, a damper actuator, an adjustable microprocessor-based terminal unit controller, and a switch to operate the recirculation fan, provided by the terminal unit supplier. The room temperature sensor shall have occupant setpoint adjustment and temperature display, timed override of unoccupied mode, and a communication port. The controller shall operate the damper for cooling and shall provide outputs for controlling the recirculation fan and duct heating coil in sequence for heating.

d. Air Distribution Terminal Unit Damper Actuator: Air distribution terminal unit damper actuator shall open or close the device to which it is connected within 60 seconds. The damper actuator shall utilize spring return to fail to the position shown on loss of power or control signal.

2.13.2.4 Failure Mode

Upon failure of the unitary local equipment controller, it shall revert to the failure mode of operation as shown.

2.13.3 Chiller Control Panel

Chiller control panel shall be microprocessor-based and shall provide, both locally and through the Manufacturers Control Network, the control, monitoring, and safety equipment functions provided by the chiller manufacturer's control panel(s) (two communications ports total). The chiller control panel instrumentation and control ranges and accuracies shall match those of the chiller manufacturer's control devices. The chiller panel shall have a communication port for interface to a Portable

Workstation/Tester through either the Manufacturers Control Network or modem for chiller(s) start/stop, chilled water temperature reset, and monitoring of chiller operating status, alarms, and power consumption.

2.13.4 Boiler Control Panel

Boiler control panel shall be microprocessor-based and shall provide, both locally and through the Manufacturers Control Network, the control, monitoring, and safety equipment functions provided by the boiler manufacturer's control panel(s) (two communications ports total). The boiler control panel instrumentation and controls ranges and accuracies shall match those of the boiler manufacturer's control devices. The boiler panel shall have a communication port for interface to a Portable Workstation/Tester through either the Manufacturers Control Network or modem for boiler(s) and start/stop, boiler water temperature reset, and monitoring of boiler operating status, alarms.

2.13.5 Network Communications

Access to the system shall be via the base-wide LAN from a remote location or from a local command entry device by direct communication to the Ethernet LAN. TCP/IP address shall be government provided.
The system shall be capable of supporting an unlimited number of clients using a standard Web browser such as Internet Explorer™ or Netscape Navigator™. Systems requiring additional software (to enable a standard Web browser) to be resident on the client machine, or manufacture-specific browsers shall not be acceptable.

The Web browser client shall support at a minimum, the following functions:

a. User log-on identification and password shall be required. If an unauthorized user attempts access, a blank web page shall be displayed. Security using Java authentication and encryption techniques to prevent unauthorized access shall be implemented.

b. Graphical screens developed for the GUI shall be the same screens used for the Web browser client. Any animated graphical objects supported by the GUI shall be supported by the Web browser interface.

c. HTML programming shall not be required to display system graphics or data on a Web page. HTML editing of the Web page shall be allowed if the user desires a specific look or format.

d. Storage of the graphical screens shall be in the DDC Control Panel, without requiring any graphics to be stored on the client machine. Systems that require graphics storage on each client are not acceptable.

e. Real-time values displayed on a Web page shall update automatically without requiring a manual "refresh" of the Web page.

f. Users shall have administrator-defined access privileges. Depending on the access privileges assigned, the user shall be able to perform the following:

(1) Modify common application objects, such as schedules, calendars, and set points in a graphical manner.

(2) Start/stop binary objects.

(3) View logs and charts.

(4) View and acknowledge alarms.

2.13.6 Communication

The DDC system shall be equipped with a minimum one Ethernet Port -10/100 Mbps for connection to the base-wide LAN and one LonWorks Interface Port - 78KB FTT-10A for connection to field devices. The DDC system shall support access with Internet Explorer™ or Netscape Navigator™ via the base-wide intranet and by direct connection to the Ethernet LAN. The system shall support a minimum of 16 simultaneous users.

The field bus communications network shall be based on industry standard LonWorks open protocol. All communications shall be via twisted pairs wires, shielded where required and approved for use with LonWorks Free Topology Transceivers.

a. UCs and intelligent actuators and sensors shall reside directly on a peer-to-peer network utilizing LonMark™ configurations with selectable speed from 78K baud up to 1 megabit. Bus speed shall be selected to maintain the required system response times. Physical media configurations shall be provided to support the LonWorks protocol.

b. The system shall support an optional Radio Frequency Interface for communication with electric, gas and water meters for remote readings. The interface shall be a standard 900 MHz Spread-Spectrum RF interface which supports communications distances of up to one mile. This interface shall support a minimum of 400 meters of a mix of any type (gas, electric or water).

2.13.7 I/O Functions

2.13.7.1 DDC Hardware I/O Functions

I/O Functions shall be provided as part of the DDC system and shall be in accordance with the following:

a. The analog input (AI) function shall monitor each analog input, perform A-to-D conversion, and hold the digital value in a buffer for interrogation. The A-to-D conversion shall have a minimum resolution of 10 bits plus sign. Signal conditioning shall be provided for each analog input. Analog inputs shall be individually calibrated for zero and span, in hardware or in software. The AI shall incorporate common mode noise rejection of 50 dB from 0 to 100 Hz for differential inputs, and normal mode noise rejection of 20 dB at 60 Hz from a source impedance of 10,000 ohms. Input ranges shall be within the range of 4-to-20 mAdc.

b. The analog output (AO) function shall accept digital data, perform D-to-A conversion, and output a signal within the range of 4-to-20 mAdc. D-to-A conversion shall have a minimum resolution of eight bits plus sign. Analog outputs shall be individually calibrated for zero and span. Short circuit protection on voltage outputs and open circuit protection on current outputs shall be provided. An individual gradual switch for manual override of each analog output and means of physically securing access to

these switches shall be provided. Each AO shall have a three-position switch for selection of the DDC control signal, no control, or a locally generated control signal for connection to the controlled device. Feedback shall be provided to the system as to the status of the output (manual control or automatic). All switches shall be either of a key operated design with the same keying system used for other outputs or otherwise suitably protected from unauthorized access.

c. The digital input (DI) function shall accept on-off, open-close, or other change of state (two state data) indications. Isolation and protection against an applied steady-state voltage up to 180 Vac peak shall be provided.

d. The digital output (DO) function shall provide contact closures for momentary and maintained operation of output devices. Closures shall have a minimum duration of 0.1 second. DO relays shall have an initial breakdown voltage between contacts and coil of at least 500 V peak. Electromagnetic interference suppression shall be furnished on all output lines to limit transients to nondamaging levels. Protection against an applied steady-state voltage up to 180 Vac peak shall be provided. Minimum contact rating shall be one ampere at 24 Vac. Key locked HOA switches shall be provided for manual override of each digital output. Feedback shall be provided to the system as to the status of the output (manual control or automatic). Switches shall be common keyed.

e. The pulse accumulator function shall have the same characteristics as the DI. In addition, a buffer shall be provided to totalize pulses and allow for interrogation by the DDC system. The pulse accumulator shall accept rates up to 20 pulses per second. The totalized value shall be reset to zero upon operator's command.

f. Signal conditioning for sensors shall be provided as specified.

g. The binary coded decimal (BCD) function: The BCD function shall have the same characteristics as the DI, except that, in addition, a buffer shall be provided to totalize inputs and allow for interrogation by the network control panel. The BCD function shall have 16-channel optically isolated buffered inputs to read four digit numbers. The BCD function shall accumulate inputs at rates up to 10 inputs per second.

2.13.7.2 Failure Mode

Upon failure of the I/O function, including data transmission failure, logic power supply failure, DDC processor malfunction, software failure, interposing relay power failure, or any other failure which prevents stand alone operation of any DDC normally capable of stand alone operation, connected outputs shall be forced to the failure mode shown.

2.13.8 Portable Workstation/Tester

A portable workstation/tester shall be provided and shall be able to connect to any DDC hardware. The portable workstation/tester shall consist of a portable computer with a nominal 10 inch active color matrix liquid crystal display, capable of displaying up to 256 colors at a minimum resolution of 640 X 480 pixels, an external VGA monitor port, 32 bit microprocessor operating at a minimum of 100 MHZ. The portable workstation/tester shall have, as a minimum, a 1200 MB hard drive, 16 megabytes of memory, integral pointing device, serial and parallel ports, color VGA video port for an external color monitor, 3.5 inch floppy disk

drive, modem, PCMCIA type 3 slot, rechargeable battery, battery charger and 120 Vac power supply. It shall include carrying case, extra battery, charger and a compatible network adapter. The workstation/tester shall:

a. Run DDC diagnostics.

b. Load all DDC memory resident programs and information, including parameters and constraints.

c. Display any AI, DI, AO, DO, or PA point in engineering units for analog points or status for digital points.

d. Control any AO or DO.

e. Provide an operator interface, contingent on password level, allowing the operator to use full English language words and acronyms, or an object oriented graphical user interface.

f. Display database parameters.

g. Modify database parameters.

h. Accept DDC software and information for subsequent loading into a specific DDC. Provide all necessary software and hardware required to support this function, including an EIA ANSI/EIA/TIA 232-F port.

i. Disable/enable each DDC.

j. Perform all workstation functions as specified.

2.14 DDC SOFTWARE

All DDC software described in this specification shall be furnished as part of the complete DDC System.

2.14.1 Operating System

Each DDC shall contain an operating system that controls and schedules that DDC's activities in real time. The DDC shall maintain a point database in its memory that includes all parameters, constraints, and the latest value or status of all points connected to that DDC. The execution of DDC application programs shall utilize the data in memory resident files. The operating system shall include a real time clock function that maintains the seconds, minutes, hours, date and month, including day of the week. Each DDC real time clock shall be automatically synchronized with the DDC control panel real time clock at least once per day to plus or minus 10 seconds. When the DDC control panel is connected to a central workstation/tester, the DDC control panel RTC shall be updated by the central workstation/tester RTC. The time synchronization shall be accomplished without operator intervention and without requiring system shutdown. The operating system shall allow loading of software, data files data entry, and diagnostics from the central workstation/tester both locally through the central workstation/tester port and remotely through a DDC control panel and the manufacturers control network.

2.14.1.1 Startup

The DDC shall have startup software that causes automatic commencement of operation without human intervention, including startup of all connected

I/O functions. A DDC restart program based on detection of power failure at the DDC shall be included in the DDC software. Upon restoration of power to the DDC, the program shall restart equipment and restore loads to the state at time of power failure, or to the state as commanded by time programs or other overriding programs. The restart program shall include start time delays between successive commands to prevent demand surges or overload trips. The startup software shall initiate operation of self-test diagnostic routines. Upon failure of the DDC, if the database and application software are no longer resident or if the clock cannot be read, the DDC shall not restart and systems shall remain in the failure mode indicated until the necessary repairs are made. If the database and application programs are resident, the DDC shall resume operation after an adjustable time delay of from 0 to 600 seconds. The startup sequence for each DDC shall include a unique time delay setting for each control output when system operation is initiated.

2.14.1.2 Operating Mode

Each DDC shall control and monitor functions as specified, independent of communications with other DDC. This software shall perform all DDC functions and DDC resident application programs as specified using data obtained from I/O functions and based upon the DDC real time clock function. When communications circuits between the DDC are operable, the DDC shall obtain real time clock updates and any required global data values transmitted from other DDC control panels. The DDC software shall execute commands after performing constraints checks in the DDC. Status and analog values, including alarms and other data shall be transmitted from other DDC control panels when communications circuits are operable. If communications are not available, each DDC shall function in stand-alone mode and operational data, including the latest status and value of each point and results of calculations, normally transmitted from other DDC control panels shall be stored for later transmission to the DDC control panel. Storage for the latest 256 values shall be provided at each DDC control panel. Each DDC shall accept software downloaded from the DDC control panel. Constraints shall reside at the DDC.

2.14.1.3 Failure Mode

Upon failure for any reason, each DDC shall perform an orderly shutdown and force all DDC outputs to a predetermined (failure mode) state, consistent with the failure modes shown and the associated control device.

2.14.2 Functions

The Contractor shall provide software necessary to accomplish the following functions, as appropriate, fully implemented and operational, within each DDC control panel and unitary local equipment controller.

a. Scanning of inputs.

b. Control of outputs.

c. Reporting of analog changes outside a selectable differential.

d. Reporting of unauthorized digital status.

e. Reporting of alarms automatically to network control panel.

f. Reporting of I/O status to network control panel upon request.

g. Maintenance of real time, updated by the DDC control panel at least once a day.

h. Communication with the network control panel.

i. Execution of DDC resident application programs.

j. Averaging or filtering of AIs.

k. Constraints checks (prior to command issuance).

l. Diagnostics.

m. Portable workstation/tester operation as specified.

n. Reset of PA by operator based on time and value.

2.14.2.1 Analog Monitoring

The system shall measure and transmit analog values including calculated analog points. An analog change in value is defined as a change exceeding a preset differential value as specified. The record transmitted for each analog value shall include a readily identifiable flag which indicates the abnormal status of the value when it deviates from operator selectable upper and lower analog limits. Analog values shall be expressed in proper engineering units with sign. Engineering units conversions shall be provided for each measurement. Each engineering units conversion set shall include range, span, and conversion equation. A vocabulary of engineering unit descriptors shall be provided, using at least three alphanumeric characters to identify information in the system. The system shall support 255 different engineering units.

2.14.2.2 Logic (Virtual) Points

Logic (virtual) points shall be software points entered in the point database which are not directly associated with a physical I/O function. Logic (virtual) points shall be analog or digital points created by calculation from any combination of digital and analog points, or other data having the properties of real points, including alarms, without the associated hardware. Logic (virtual) points shall be defined or calculated and entered into the database by the Contractor. The calculated analog point shall have point identification in the same format as any other analog point. The calculated point shall be used in any program where the real value is not obtainable directly. Constants used in calculations shall be changeable on-line by the operator. Calculated point values shall be current for use by the system within 10 seconds of the time of any input changes.

2.14.2.3 State Variables

If an analog point represents more than two (up to eight) specific states, each state shall be nameable. For example, a level sensor shall be displayed at its measured engineering units plus a state variable with named states usable in programs or for display such as low alarm/low/normal/high/high alarm.

2.14.2.4 Analog Totalization

Any analog point shall be operator assignable to the totalization program. Up to eight analog values shall be totalized within a selectable time period. At the end of the period, the totals shall be stored. Totalization shall then restart from zero for the next time period. The program shall keep track of the peak and total value measured during the current period and for the previous period. The operator shall be able to set or reset each totalized value individually. The time period shall be able to be operator defined, modified or deleted on-line.

2.14.2.5 Energy Totalization

The system shall calculate the heat energy in Btus, for each energy source consumed by the mechanical systems specified, totalize the calculated Btus, the instantaneous rate in Btus per hour, and store totals in thousands of Btus (MBtu). The Btus calculated shall be totalized for an adjustable time period. The time period shall be defined uniquely for each Btu totalization.

2.14.2.6 Trending

Any analog or calculated point shall be operator assignable to the trend program. Up to eight points shall be sampled at individually assigned intervals, selectable between one minute and two hours. A minimum of the most recent 128 samples of each trended point shall be stored. The sample intervals shall be able to be defined, modified, or deleted on-line.

2.14.3 I/O Point Database/Parameter Definition

Each I/O point shall be defined in a database residing in the DDC. The definition shall include all physical parameters associated with each point. Each point shall be defined and entered into the database by the Contractor, including as applicable:

a. Name.

b. Device or sensor type (i.e., sensor, control relay, motors).

c. Point identification number.

d. Unit.

e. Building number.

f. Area.

g. DDC number and channel address.

h. KW (running).

i. KW (starting).

j. Sensor range.

k. Controller range.

l. Sensor span.

m. Controller span.

n. Engineering units conversion (scale factor).

o. Setpoint (analog).

p. High reasonableness value (analog).

q. Low reasonableness value (analog).

r. High alarm limit differential (return to normal).

s. Low alarm limit differential (return to normal).

t. High alarm limit (analog).

u. Low alarm limit (analog).

v. Alarm disable time period upon startup or change of setpoint.

w. Analog change differential (for reporting).

x. Alarm class and associated primary message text.

y. High accumulator limit (pulse).

z. Status description.

aa. Run time target.

bb. Failure mode as specified and shown.

cc. Constraints as specified.

2.14.4 Alarm Processing

Each DDC shall have alarm processing software for AI, DI, and PA alarms for all real and virtual points connected to that DDC.

2.14.4.1 Digital Alarms Definition

Digital alarms are those abnormal conditions indicated by DIs as specified and shown.

2.14.4.2 Analog Alarms Definition

Analog alarms are those conditions higher or lower than a defined value, as measured by an AI. Analog readings shall be compared to predefined high and low limits, and alarmed each time a value enters or returns from a limit condition. Unique high and low limits shall be assigned to each analog point in the system. Analog alarm limits shall be stored in the DDC database. Each analog alarm limit shall have an associated unique limit differential specifying the amount by which a variable must return into the proper operating range before being annunciated as a return-to-normal-state. All limits and differentials shall be entered on-line by the operator in limits of the measured variable, without interruption or loss of monitoring of the point concerned. The program shall automatically change the high or low limits or both, of any analog point, based on time scheduled operations as specified, allowing for a time interval before the alarm limit becomes effective. In CPA applications, key the limit to a finite deviation traveling with the setpoint. The

system shall automatically suppress analog alarm reporting associated with a digital point when that digital point is turned off.

2.14.4.3 Pulse Accumulator Alarms Definition

Pulse accumulator alarms are those conditions calculated from totalized values of accumulator inputs or PA input rates that are outside defined limits as specified and shown. PA totalized values shall be compared to predefined limits and alarmed each time a value enters a limit condition. Unique limits shall be assigned to each PA point in the system. Limits shall be stored in the DDC database.

2.14.5 Constraints

2.14.5.1 Equipment Constraints Definitions

Each control point in the database shall have DDC resident constraints defined and entered by the Contractor, including as applicable:

a. Maximum starts (cycles) per hour.

b. Minimum off time.

c. Minimum on time.

d. High limit (value in engineering units).

e. Low limit (value in engineering units).

2.14.5.2 Constraints Checks

Control devices connected to the system shall have the DDC memory resident constraints checked before each command is issued to insure that no equipment damage will result from improper operation. Each command shall be executed by the DDC only after all constraints checks have been passed. Each command point shall have unique constraints assigned. High and low "reasonableness" values or one differential "rate-of-change" value shall be assigned to each AI. Values outside the reasonableness limits shall be rejected and an alarm message sent to the DDC control panel or portable workstation/tester. Status changes and analog point values shall be reported to the workstation upon operator request, such as for reports, alphanumeric displays, graphic displays, and application programs. Each individual point shall be capable of being selectively disabled by the operator from a workstation/tester. Disabling a point shall prohibit monitoring and automatic control of that point.

2.14.6 Diagnostics

Each DDC shall have self-test diagnostic routines implemented in firmware. The tests shall include routines that exercise memory. Diagnostic software shall be usable in conjunction with the central workstation/tester and portable workstation/tester. The software shall display messages in English to inform the tester's operator of diagnosed problems.

2.14.7 Summer-Winter Operation Monitoring

The system shall provide software to automatically change the operating parameters, monitoring of alarm limits, and start-stop schedules for each mechanical system from summer to winter and vice-versa. The software shall

provide automatic commands to applications programs to coordinate proper summer or winter operation. Change over setpoints shall be operator selectable and settable.

2.14.8 Control Sequences and Control Loops

Sufficient memory shall be provided to implement the requirements specified and shown for each DDC. Specific functions to be implemented are defined in individual system control sequences and database tables shown in the drawings, and shall include, as applicable, the following:

a. PI Control: This function shall provide proportional control and proportional plus integral control.

b. Two Position Control: This function shall provide control for a two state device by comparing a set point against a process variable and an established deadband.

c. Floating Point Control: This function shall exercise control when an error signal exceeds a selected deadband, and shall maintain control until the error is within the deadband limits.

d. Signal Selection: This function shall allow the selection of the highest or lowest analog value from a group of analog values as the basis of control. The function shall include the ability to cascade analog values so that large numbers of inputs can be reduced to one or two outputs.

e. Signal Averaging: This function shall allow the mathematical calculation of the average analog value from a group of analog values as the basis of control. The function shall include the ability to "weight" the individual analog values so that the function output can be biased as necessary to achieve proper control.

f. Reset Function: This function shall develop an AO based on up to two AIs and one operator specified reset schedule.

g. Cooling/Heating Operation Program: Software shall be provided to change, either automatically or on operator command, the operating parameters, monitoring of alarm limits, and start-stop schedules for each mechanical system where such a change from cooling to heating and vice versa is meaningful. The software shall provide commands to application programs to coordinate cooling or heating mode operation. Software shall automatically switch facilities from cooling to heating, and vice versa, based on schedules or temperatures. All HVAC equipment and systems shall be assigned to the program.

2.14.9 Command Priorities

A scheme of priority levels shall be provided to prevent interaction of a command of low priority with a command of higher priority. The system shall require the latest highest priority command addressed to a single point to be stored for a period of time longer than the longest time constraint in the on and off states, insuring that the correct command shall be issued when the time constraint is no longer in effect or report the rejected command. Override commands entered by the operator shall have higher priority than those emanating from applications programs.

2.14.10 Resident Application Software

The Contractor shall provide resident applications programs to achieve the sequences of operation, parameters, constraints, and interlocks necessary to provide control of the systems connected to the DDC system. Application programs shall be resident and shall execute in the DDC, and shall coordinate with each other, to insure that no conflicts or contentions remain unresolved. The Contractor shall coordinate the application programs specified with the equipment and controls operation, and other specified requirements. A scheme of priority levels shall be provided to prevent interaction of a command of low priority with a command of higher priority. The system shall require the latest highest priority command addressed to a single point to be stored for a period of time longer than the longest time constraint in the ON and OFF states, insuring that the correct command shall be issued when the time constraint is no longer in effect or the rejected command shall be reported. Override commands entered by the operator shall have higher priority than those emanating from application programs.

2.14.10.1 Program Inputs and Outputs

The Contractor shall select the appropriate program inputs listed for each application program to calculate the required program outputs. Where the specific program inputs are not available, a "default" value or virtual point appropriate for the equipment being controlled and the proposed sequence of operation shall be provided to replace the missing input, thus allowing the application program to operate. AIs to application programs shall have an operator adjustable deadband to preclude short cycling or hunting. Program outputs shall be real analog or digital outputs or logic (virtual) points as required to provide the specified functions. The Contractor shall select the appropriate input and output signals to satisfy the requirements for control of systems as shown.

2.14.10.2 DDC General Conditions

The Contractor shall provide software required to achieve the sequences of operation, parameters, constraints, and interlocks shown. Application software shall be resident in the DDC in addition to any other required software. In the event of a DDC failure, the controlled equipment shall continue to function in the failure mode shown.

2.14.10.3 Scheduled Start/Stop Program

This program shall start and stop equipment based on a time of day schedule for each day of the week, and on a holiday schedule. To eliminate power surges, an operator adjustable time delay shall be provided between consecutive start commands.

a. Program Inputs:

(1) Day of week/holiday.

(2) Time of day.

(3) Cooling and heating high-low alarm limits.

(4) Cooling and heating start-stop schedules.

(5) Cooling or heating mode of operation.

(6) Equipment status.

(7) Equipment constraints.

(8) Consecutive start time delay.

b. Program Outputs: Start/stop signal.

2.14.10.4 Optimum Start/Stop Program

This program shall start and stop equipment as specified for the scheduled start/stop program, but shall include a sliding schedule based on indoor and outdoor air conditions. The program shall take into account the thermal characteristics of the structure, and indoor and outdoor air conditions, using prediction software to determine the minimum time of HVAC system operation needed to satisfy space environmental requirements at the start of the occupied cycle, and determine the earliest time for stopping equipment at the day's end without exceeding space environmental requirements. An adaptive control algorithm shall be utilized to automatically adjust the constants used in the program.

a. Program Inputs:

(1) Day of week/holiday.

(2) Time of day.

(3) Cooling or heating mode of operation.

(4) Equipment status.

(5) Cooling and heating building occupancy schedules.

(6) Space temperature.

(7) Building heating constant (operator adjustable and automatically optimized).

(8) Building cooling constant (operator adjustable and automatically optimized).

(9) OA temperature.

(10) Required space temperature at occupancy (heating).

(11) Required space temperature at occupancy (cooling).

(12) Equipment constraints.

(13) Cooling and heating high-low alarm limits.

b. Program Outputs: Start/stop signal.

2.14.10.5 Day-Night Setback Program

The software shall limit the rise or drop of space temperature (or specified fluid temperature) during unoccupied hours. Whenever the space temperature (or specified fluid temperature) is above (or below for heating) the operator assigned temperature limit, the system shall be turned on until the temperature is within the assigned temperature limit.

a. Program Inputs:

(1) Day of week.

(2) Time of day.

(3) Cooling or heating mode of operation.

(4) Cooling and heating occupancy schedules.

(5) Equipment status.

(6) Space temperature (or specified fluid temperature).

(7) Minimum space temperature (or specified fluid temperature) during unoccupied periods.

(8) Maximum space temperature (or specified fluid temperature) during unoccupied periods.

(9) Equipment constraints.

b. Program Outputs: Start/stop signal.

2.14.10.6 Economizer Program I

The software shall reduce the HVAC variable air volume system cooling requirements when the OA dry bulb temperature reaches the changeover setpoint. When the OA dry bulb temperature is above the return air temperature or changeover setpoint, the OA dampers, return air dampers, and relief air dampers shall be positioned to provide minimum required OA. When the OA dry bulb temperature is below a changeover setpoint temperature, the OA dampers, return air dampers, and exhaust air dampers shall be positioned to maintain the required mixed air temperature.

a. Program Input:

(1) Changeover conditions.

(2) OA dry bulb temperature.

(3) RA dry bulb temperature.

(4) Mixed air dry bulb temperature.

(5) Equipment constraints.

b. Program Output: Damper actuator/cooling control signal.

2.14.10.7 Air Volume Control Program

The software shall monitor supply and return/exhaust air flow volumes and modulate fan controls to maintain required air flow volumes and/or ratio or fixed differential of supply to return air flows. This program shall be coordinated with the ventilation-recirculation program and the economizer program for damper control and with static pressure control requirements for fan control.

a. Program Inputs

(1) Supply air flow.
(2) Return/exhaust air flow.
(3) Required supply air flow - high and low limits.
(4) Required return/exhaust air flow - high and low limits.
(5) Volume offset or ratio, as appropriate.

b. Program Outputs

(1) Supply fan volume control.
(2) Return/exhaust fan volume control.

2.14.10.8 Air Distribution Unitary Controller Software

Software shall be provided for the management and control of the air distribution terminal units. Software shall allow for operator definition of multiple air distribution terminal units as functional groups which may be treated as a single entity; monitoring, alarming and reporting of terminal unit parameters on an individual or group basis; and remote setpoint adjustment on an individual or group basis.

a. Functions:

(1) Volume control in response to temperature.
(2) Volume flow limits, minimum and maximum.
(3) Occupied and unoccupied operation with associated temperature and volume limits.
(4) Temperature setpoint override.

b. Program Inputs

(1) Space temperature.
(2) Space temperature setpoint.
(3) Space temperature setpoint limits.
(4) Supply airflow volume.
(5) Supply airflow volume high and low limits.

c. Program Outputs

(1) Supply volume control signal.
(2) Auxiliary fan start/stop signal.
(3) Supplemental heat control signal.

2.14.10.9 Chiller Selection Program

Chiller program shall be used for chiller selection as well as control and monitoring of chillers. The software shall select the most efficient chiller or combination of chillers based on chiller operating data to satisfy the cooling load. Based on chiller operating data, energy input vs chilled water output, the chiller with the highest efficiency shall be selected to satisfy the cooling load calculated by prediction software. The program shall calculate equipment electrical energy input based on percent full load, current, or other inputs provided, and equipment nameplate data. The program shall prevent the chiller from going to full load for a predetermined period to allow the system to stabilize, in order to determine the actual cooling load. The program shall follow the chiller manufacturer's startup and shutdown sequence requirements. Interlocks between chilled water pumps and chiller shall be in accordance with the

chiller manufacturer's requirements.

a. Program Inputs

(1) Efficiency curves.
(2) Chiller water supply temperatures.
(3) Chiller water return temperatures.
(4) Chiller water flows.
(5) Instantaneous KW to chillers.
(6) Instantaneous KW to chilled water pumps (if variable).
(7) Common chilled water supply temperatures.
(8) Common chilled water return temperatures.
(9) Total chilled water flow.
(10) Chilled water pumps status.
(11) Refrigerant pressure, suction and discharge.
(12) Equipment constraints.

b. Program Outputs

(1) Start/stop signals for chillers (manual or automatic to control panel).
(2) Start/stop signals for chilled water pumps (manual or automatic to control panel).
(3) Chilled water supply temperature setpoint control signal.
(4) Chiller efficiency.

2.14.10.10 Boiler Monitoring and Control

The software shall remotely monitor and control boiler operation based on boiler operational data. The program shall monitor inputs and discontinue boiler operation if any monitored point exceeds a predetermined value or changes status incorrectly. The operator shall be able to add or delete individual program input points from the list of points that will discontinue boiler operation.

a. Program Inputs

(1) Fuel flow.
(2) Fuel pressure (natural gas).
(3) Fuel temperature (heated fuel oil).
(4) Flame status.
(5) Flue gas oxygen.
(6) Flue gas temperature.
(7) Make-up or feed water flow.
(8) Furnace draft.
(9) Flue gas carbon monoxide (for boilers over 20 million BTUs).
(10) Hot water flow.
(11) Hot water pressure.
(12) Hot water supply temperature.
(13) Hot water return temperature.
(14) Hot water BTUs.
(15) Boiler drum level.

b. Program Outputs

(1) Boiler enable/disable control signal.
(2) Boiler enable/disable permission to boiler operator for manual control.
(3) Boiler efficiency.

PART 3 EXECUTION

3.1 GENERAL INSTALLATION CRITERIA

3.1.1 HVAC Control System

The HVAC control system shall be completely installed and ready for operation. Dielectric isolation shall be provided where dissimilar metals are used for connection and support. Penetrations through and mounting holes in the building exterior shall be made watertight. The HVAC control system installation shall provide clearance for control system maintenance by maintaining access space between coils, access space to mixed-air plenums, and other access space required to calibrate, remove, repair, or replace control system devices. The control system installation shall not interfere with the clearance requirements for mechanical and electrical system maintenance.

3.1.2 Software Installation

Software shall be loaded for an operational system, including databases for all points, operational parameters, and system, command, and application software. The Contractor shall provide original and backup copies of source, excluding the general purpose operating systems and utility programs furnished by computer manufacturers and the non-job-specific proprietary code furnished by the system manufacturer, and object modules for software on each type of media utilized, within 30 days of formal Government acceptance. In addition, a copy of individual floppy disks of software for each DDC panel shall be provided.

3.1.3 Device Mounting Criteria

Devices mounted in or on piping or ductwork, on building surfaces, in mechanical/electrical spaces, or in occupied space ceilings shall be installed in accordance with manufacturer's recommendations and as shown. Control devices to be installed in piping and ductwork shall be provided with required gaskets, flanges, thermal compounds, insulation, piping, fittings, and manual valves for shutoff, equalization, purging, and calibration. Strap-on temperature sensing elements shall not be used except as specified.

3.1.4 Wiring Criteria

Wiring external to control panels, including low-voltage wiring, shall be installed in metallic raceways. Nonmetallic-sheathed cables or metallic-armored cables may be installed in areas permitted by NFPA 70 Wiring shall be installed without splices between control devices and DDC panels. Instrumentation grounding shall be installed as necessary to prevent ground loops, noise, and surges from adversely affecting operation of the system. Ground rods installed by the contractor shall be tested as specified in IEEE Std 142. Cables and conductor wires shall be tagged at both ends, with the identifier shown on the shop drawings. Electrical work shall be as specified in Section 16415 ELECTRICAL WORK, INTERIOR and as shown.

3.2 CONTROL SYSTEM INSTALLATION

3.2.1 Damper Actuators

Actuators shall not be mounted in the air stream. Multiple actuators operating a common damper shall be connected to a common drive shaft. Actuators shall be installed so that their action shall seal the damper to the extent required to maintain leakage at or below the specified rate and shall move the blades smoothly.

3.2.2 Room Instrument Mounting

Room instruments , such as wall mounted thermostats, shall be mounted 60 inches above the floor unless otherwise shown. Temperature setpoint devices shall be recess mounted.

3.2.3 Freezestats

For each 20 square feet of coil face area, or fraction thereof, a freezestat shall be provided to sense the temperature at the location shown. Manual reset freezestats shall be installed in approved, accessible locations where they can be reset easily. The freezestat sensing element shall be installed in a serpentine pattern.

3.2.4 Averaging Temperature Sensing Elements

Sensing elements shall have a total element minimum length equal to 1 linear foot per square foot of duct cross-sectional area.

3.2.5 Duct Static Pressure Sensing Elements and Transmitters

The duct static pressure sensing element and transmitter sensing point shall be located at 75% to 100% of the distance between the first and last air terminal units.

3.2.6 Indication Devices Installed in Piping and Liquid Systems

Gauges in piping systems subject to pulsation shall have snubbers. Gauges for steam service shall have pigtail fittings with cock. Thermometers and temperature sensing elements installed in liquid systems shall be installed in thermowells.

3.3 CONTROL SEQUENCES OF OPERATION

Sequence of operations for HVAC systems are shown on the HVAC Contract Drawings.

3.4 COMMISSIONING PROCEDURES

3.4.1 Evaluations

The Contractor shall make the observations, adjustments, calibrations, measurements, and tests of the control systems, set the time schedule, and make any necessary control system corrections to ensure that the systems function as described in the sequence of operation.

3.4.1.1 Item Check

Signal levels shall be recorded for the extreme positions of each controlled device. An item-by-item check of the sequence of operation requirements shall be performed using Steps 1 through 4 in the specified control system commissioning procedures. Steps 1, 2, and 3 shall be performed with the HVAC system shut down; Step 4 shall be performed after

the HVAC systems have been started. External input signals to the DDC system (such as starter auxiliary contacts, and external systems) may be simulated in steps 1, 2, and 3. With each operational mode signal change, DDC system output relay contacts shall be observed to ensure that they function.

3.4.1.2 Weather Dependent Test Procedures

Weather dependent test procedures that cannot be performed by simulation shall be performed in the appropriate climatic season. When simulation is used, the actual results shall be verified in the appropriate season.

3.4.1.3 Two-Point Accuracy Check

A two-point accuracy check of the calibration of each HVAC control system sensing element and transmitter shall be performed by comparing the DDC system readout to the actual value of the variable measured at the sensing element and transmitter or airflow measurement station location. Digital indicating test instruments shall be used, such as digital thermometers, motor-driven psychrometers, and tachometers. The test instruments shall be at least twice as accurate as the specified sensing element-to-DDC system readout accuracy. The calibration of the test instruments shall be traceable to National Institute Of Standards And Technology standards. The first check point shall be with the HVAC system in the shutdown condition, and the second check point shall be with the HVAC system in an operational condition. Calibration checks shall verify that the sensing element-to-DDC system readout accuracies at two points are within the specified product accuracy tolerances. If not, the device shall be recalibrated or replaced and the calibration check repeated.

3.4.1.4 Insertion and Immersion Temperatures

Insertion temperature and immersion temperature sensing elements and transmitter-to-DDC system readout calibration accuracy shall be checked at one physical location along the axis of the sensing element.

3.4.1.5 Averaging Temperature

Averaging temperature sensing element and transmitter-to-DDC system readout calibration accuracy shall be checked every 2 feet along the axis of the sensing element in the proximity of the sensing element, for a maximum of 10 readings. These readings shall then be averaged.

3.4.2 Unit Heater

The "OFF/AUTO" switch shall be placed in the "OFF" position. Each space thermostat temperature setting shall be turned up so that it makes contact to turn on the unit heater fans. The unit heater fans shall not start. The "OFF/AUTO" switch shall be placed in the "AUTO" position. It shall be ensured that the unit heater fans start. Each space thermostat temperature setting shall be turned down, and the unit heater fans shall stop. The thermostats shall be set at their temperature setpoints. The results of testing of one of each type of unit shall be logged.

3.4.3 All-Air Small Packaged Unitary

The schedules shall be manually entered for day temperature and night temperature setpoints as shown. The fan "AUTO/ON" switch shall be set to "ON." The time shall be manually entered as "DAY." The "HEATING/COOLING"

switch shall be set to "HEATING" and it shall be ensured that cooling is off. The temperature setpoint shall be raised and it shall be ensured that heating starts. The "HEATING/COOLING" switch shall be set to "COOLING" and it shall be ensured that heat is off. The temperature setpoint shall be lowered and it shall be ensured that cooling starts. The fan "AUTO/ON" switch shall be set to "AUTO" and the foregoing procedure repeated. The fan shall start and stop automatically with the starting and stopping of heating and cooling. The time shall be manually entered as "NIGHT." The foregoing procedures shall be repeated. When the system is verified as operational, the correct "DAY" and "NIGHT" temperature settings shall be restored and the correct time restored. The power to the thermostat shall be shut off and it shall be verified that the thermostat clock keeps time. The results of testing of one of each type of unit shall be logged.

3.4.4 Single Building Hydronic Heating with Hot Water Boiler

Steps for installation shall be as follows:

a. Step 1 - System Inspection: The HVAC system shall be observed in its shutdown condition. It shall be verified that power and main air are available where required.

b. Step 2 - Calibration Accuracy Check with HVAC System Shutdown: Readings shall be taken with a digital thermometer at each temperature sensing element location. Each temperature shall be read at the DDC controller, and the thermometer and DDC system readings logged. The calibration accuracy of the sensing element-to-DDC system readout for outside air temperature and system supply temperature shall be checked.

c. Step 3 - Actuator Range Adjustments: A signal shall be applied to the actuator through an operator entered value to the DDC system. The proper operation of the actuators and positioners for all valves shall be verified visually. The signal shall be varied from live zero to full range, and it shall be verified that the actuators travel from zero stroke to full stroke within the signal range. It shall be verified that all sequenced actuators move from zero stroke to full stroke in the proper direction, and move the connected device in the proper direction from one extreme position to the other.

d. Step 4 - Control System Commissioning:

(1) The two-point calibration sensing element-to-DDC system readout accuracy check for the outside air temperature shall be performed. Any necessary software adjustments to setpoints or parameters shall be made to achieve the outside air temperature schedule.

(2) The outside air temperature shall be simulated through an operator entered value to be above the setpoint. It shall be verified that pumps and boiler stop. A value shall be entered to simulate that the outside air temperature is below the setpoint as shown. It shall be verified that pumps start and boiler operates.

(3) The two-point calibration accuracy check of the sensing element-to-DDC system readout for the hydronic system supply temperature shall be performed. The supply temperature setpoint shall be set for the temperature schedule as shown. Signals of 8 ma and 16 ma shall be sent to the DDC system from the outside air temperature sensor, to verify that the supply temperature setpoint

changes to the appropriate values.

(4) The control system shall be placed in the occupied mode. The calibration accuracy check of sensing element-to-DDC system readout shall be performed for each space temperature sensor and the values logged. Each space temperature setpoint shall be set as shown. The control system shall be placed in the unoccupied mode, and it shall be verified that each space temperature setpoint changes to the unoccupied mode setting.

3.4.5 Variable Air Volume Control System - Without Return Fan

Steps for installation shall be as follows:

a. Step 1 - System Inspection: The HVAC system shall be observed in its shutdown condition. The system shall be checked to see that power available where required, the outside air and relief air dampers are closed, the return air damper is open, and the cooling coil valve is closed. VFD shall be operating.

b. Step 2 - Calibration Accuracy Check with HVAC System in Shutdown: Readings shall be taken with a digital thermometer at each temperature sensing element location. Each temperature shall be read at the DDC controller, and the thermometer and DDC system display readings logged. The calibration accuracy of the sensing element-to-DDC system readout for outside air, return air, mixed air, and the cooling coil discharge temperatures shall be checked. The minimum outside air flow shall be read, using a digital indicating velometer, and the velometer and DDC system display readings logged. The flow should read zero.

c. Step 3 - Actuator Range Adjustments: A signal shall be applied to the actuators through an operator entered value to the DDC system. The proper operation of the actuators and positioners for all dampers and valves shall be visually verified. The signal shall be varied from live zero to full range, and it shall be verified that the actuators travel from zero stroke to full stroke within the signal range. It shall be verified that all sequenced and parallel operated actuators move from zero stroke to full stroke in the proper direction, and move the connected device in the proper direction from one extreme position to the other.

d. Step 4 - Control System Commissioning:

(1) With the fan ready to start, the control system shall be placed in the ventilation delay mode and in the occupied mode through operator entered values. It shall be verified that supply fan starts. It shall be verified that the outside air dampers and relief damper are closed, the return air damper is open, and the cooling coil valve is under control, by simulating a change in the fan discharge temperature. The system shall be placed out of the ventilation delay mode, and it shall be verified that the economizer outside air and relief air dampers remain closed, the return air damper remains open, and the minimum outside air damper comes under control.

(2) The two-point calibration accuracy check of sensing element-to-DDC system readout for the minimum outside air flow measurement station shall be performed. Force all VAV box dampers to the full open position, turn all exhaust fans off, manually adjust the supply duct static pressure to achieve the design duct

static pressure, and manually adjust the minimum outside air flow to achieve a flow which is approximately 25% less than the desired air flow. Under these conditions, the minimum outside air flow control loop shall be tuned. Confirm stable operation of the minimum outside air flow control loop in response to a process disturbance.

(3) With supply fan running, a high static pressure input signal shall be simulated at the device, by pressure input to the differential pressure switch sensing device. HVAC system shutdown shall be verified; it shall be verified that the high static pressure alarm is initiated. The differential pressure switch shall be set at the setpoint. The HVAC system shall be restarted by manual reset, and it shall be verified that the high static pressure alarm returns to normal.

(4) The two-point calibration accuracy check for sensing element-to-DDC system readout for the static pressure in the supply duct shall be performed.

(5) The economizer mode shall be simulated by a change in the outside air temperature and the return air temperature through operator entered values and it shall be verified that the system goes into the economizer mode. The mixed air temperature shall be artificially changed through operator entered values to slightly open the economizer outside air damper and the second point of the two-point calibration accuracy check of sensing element-to-DDC system readout for outside air, return air, and mixed air temperatures shall be performed. The temperature setpoint shall be set as shown.

(6) The two-point calibration accuracy check of sensing element-to-DDC system readout for the fan discharge temperature shall be performed. The setpoint for the fan discharge temperature shall be set as shown. A change shall be simulated in the discharge air temperature through an operator entered value and it shall be verified that the control valve is modulated.

(7) The control system shall be placed in the unoccupied mode and it shall be verified that the HVAC system shuts down and the control system assumes the specified shutdown conditions. The space temperature shall be artificially changed to below the night setback temperature setpoint, and it shall be verified that the HVAC system starts; the space temperature shall be artificially changed to above the night setback setpoint, and it shall be verified that the HVAC system stops. The night setback temperature setpoint shall be set at the setpoint shown.

(8) With the HVAC system running, a filter differential pressure switch input signal shall be simulated at the device. It shall be verified that the filter alarm is initiated. The differential pressure switch shall be set at the setpoint. This shall be performed for each filter.

(9) With the HVAC system running, a freezestat trip input signal shall be simulated at the device. HVAC system shutdown shall be verified. It shall be verified that a low temperature alarm is initiated. The freezestat shall be set at the setpoint. The HVAC system shall be restarted by manual restart and it shall be

verified that the alarm returns to normal.

(10) With the HVAC system running, a smoke detector trip input signal shall be simulated at each detector, and control device actions and interlock functions as described in the Sequence of Operation shall be verified. Simulation shall be performed without false-alarming any Life Safety systems. It shall be verified that the HVAC system shuts down and the smoke detector alarm is initiated. The detectors shall be reset. The HVAC system shall be restarted by manual reset, and it shall be verified that the alarm returns to normal.

(11) Velocity setpoints shall be set for minimum and maximum flow and temperature setpoints for the heating/cooling dead band, for each VAV terminal unit. The actions of the controller, the operation of the damper, and the operation of heating shall be verified. It shall be verified that space temperature is maintained.

3.4.6 Single Zone with Hydronic Heating and Cooling Coils; No Return Fan

Steps for installation shall be as follows:

a. Step 1 - System Inspection: The HVAC system shall be verified in its shutdown condition. The system shall be checked to see that power and main air are available where required, that the outside air damper, relief air damper, and cooling coil valve are closed, and that the return air damper is open.

b. Step 2 - Calibration Accuracy Check with HVAC System Shutdown: Readings shall be taken with a digital thermometer at each temperature sensing element location. Each temperature shall be read at the DDC controller, and the thermometer and DDC system display readings logged. The calibration accuracy of the sensing element-to-DDC system readout for outside air, return air, and space temperatures shall be checked.

c. Step 3 - Actuator Range Adjustments: A signal shall be applied to the actuator through an operator entered value to the DDC system. The proper operation of the actuators and positioners for all dampers and valves shall be visually verified. The signal shall be varied from live zero to full range, and the actuator travel from zero stroke to full stroke within the signal range shall be verified. It shall be verified that all sequenced and parallel-operated actuators move from zero stroke to full stroke in the proper direction, and move the connected device in the proper direction from one extreme position to the other.

d. Step 4 - Control System Commissioning:

(1) With the fan ready to start, the control system shall be placed in the ventilation delay mode and in the occupied mode, and it shall be verified that supply fan starts. It shall be verified that the outside air and relief air dampers are closed, the return air damper is open, and the heating coil and cooling coil valves are under control, by simulating a change in the space temperature through an operator entered value. The control system shall be placed out of the ventilation delay mode, and it shall be verified that the outside air, return air, and relief air dampers come under control by simulating a change in the space temperature.

(2) The control system shall be placed in the minimum outside air mode. It shall be verified that the outside air damper opens to minimum position.

(3) The economizer mode shall be simulated by a change in the outside air temperature and the return air temperature through operator entered values and it shall be verified that the system goes into the economizer mode. The space temperature shall be artificially changed through operator entered values to slightly open the outside air damper and the second point of the two-point calibration accuracy check of sensing element-to-DDC system readout for outside air, return air, and space temperatures shall be performed. The space temperature setpoint shall be set as shown.

(4) An unoccupied mode signal shall be applied, and it shall be verified that the HVAC system shuts down, and the control system assumes the specified shutdown conditions. The space temperature shall be artificially changed to below the night setback temperature setpoint, and it shall be verified that the HVAC system starts; the space temperature shall be set to above the night setback setpoint, and it shall be verified that the HVAC system stops. The night setback temperature setpoint shall be set at the setpoint as shown.

(5) With the HVAC system running, a filter differential pressure switch input signal shall be simulated at the device. It shall be verified that the filter alarm is initiated. The differential pressure switch shall be set at the setpoint.

(6) With the HVAC system running, a freezestat trip input signal shall be simulated at the device. HVAC system shutdown shall be verified. It shall be verified that a low temperature alarm is initiated. The freezestat shall be set at the setpoint. The HVAC system shall be restarted by manual restart and it shall be verified that the alarm returns to normal.

(7) With the HVAC system running, a smoke detector trip input signal at each detector shall be simulated, and control device actions and interlock functions as described in the Sequence of Operation shall be verified. Simulation shall be performed without false-alarming any Life Safety systems. It shall be verified that the HVAC system shuts down and that the smoke detector alarm is initiated. The detectors shall be reset. The HVAC system shall be restarted by manual reset, and it shall be verified that the alarm returns to normal.

3.5 BALANCING, COMMISSIONING, AND TESTING

3.5.1 Coordination with HVAC System Balancing

Commissioning of the control system, except for tuning of controllers, shall be performed prior to or simultaneous with HVAC system balancing. The contractor shall tune the HVAC control system after all air system and hydronic system balancing has been completed, minimum damper positions set and a report has been issued.

3.5.2 Control System Calibration, Adjustments, and Commissioning

Control system commissioning shall be performed for each HVAC system, using test plans and procedures previously approved by the Government. The Contractor shall provide all personnel, equipment, instrumentation, and supplies necessary to perform commissioning and testing of the HVAC control system. All instrumentation and controls shall be calibrated and the specified accuracy shall be verified using test equipment with calibration traceable to NIST standards. Wiring shall be tested for continuity and for ground, open, and short circuits. Tubing systems shall be tested for leaks. Mechanical control devices shall be adjusted to operate as specified. HVAC control panels shall be pretested off-site as a functioning assembly ready for field connections, calibration, adjustment, and commissioning of the operational HVAC control system. Control parameters and logic (virtual) points including control loop setpoints, gain constants, and integral constraints, shall be adjusted before the system is placed on line. Communications requirements shall be as indicated. Written notification of any planned commissioning or testing of the HVAC Control systems shall be given to the Government at least 14 calendar days in advance.

3.5.3 Performance Verification Test

The Contractor shall demonstrate compliance of the HVAC control system with the contract documents. Using test plans and procedures previously approved by the Government, the Contractor shall demonstrate all physical and functional requirements of the project. The performance verification test shall show, step-by-step, the actions and results demonstrating that the control systems perform in accordance with the sequences of operation. The performance verification test shall not be started until after receipt by the Contractor of written permission by the Government, based on Government approval of the Commissioning Report and completion of balancing. The tests shall not be conducted during scheduled seasonal off periods of base heating and cooling systems.

3.5.4 Endurance Test

The endurance test shall be used to demonstrate the specified overall system reliability requirement of the completed system. The endurance test shall not be started until the Government notifies the Contractor in writing that the performance verification test is satisfactorily completed. The Government may terminate the testing at any time when the system fails to perform as specified. Upon termination of testing by the Government or by the Contractor, the Contractor shall commence an assessment period as described for Phase II. Upon successful completion of the endurance test, the Contractor shall deliver test reports and other documentation as specified to the Government prior to acceptance of the system.

a. Phase I (Testing). The test shall be conducted 24 hours per day, 7 days per week, for 15 consecutive calendar days, including holidays, and the system shall operate as specified. The Contractor shall make no repairs during this phase of testing unless authorized by the Government in writing.

b. Phase II (Assessment). After the conclusion of Phase I, the Contractor shall identify failures, determine causes of failures, repair failures, and deliver a written report to the Government. The report shall explain in detail the nature of each failure, corrective action taken, results of tests performed, and shall recommend the point at which testing should be resumed. After delivering the written report, the Contractor shall convene a test review meeting at the jobsite to present the results

and recommendations to the Government. As a part of this test review meeting, the Contractor shall demonstrate that all failures have been corrected by performing appropriate portions of the performance verification test. Based on the Contractor's report and test review meeting, the Government may require that the Phase I test be totally or partially rerun. After the conclusion of any retesting which the Government may require, the Phase II assessment shall be repeated as if Phase I had just been completed.

3.5.5 Posted and Panel Instructions

Posted and Panel Instructions, showing the final installed conditions, shall be provided for each system. The posted instructions shall consist of laminated half-size drawings and shall include the control system schematic, equipment schedule, sequence of operation, wiring diagram, communication network diagram, and valve and damper schedules. The posted instructions shall be permanently affixed, by mechanical means, to a wall near the control panel. Panel instructions shall consist of laminated letter-size sheets and shall include a Routine Maintenance Checklist and as-built configuration check sheets. Panel instructions and one copy of the Operation and Maintenance Manuals, previously described herein, shall be placed inside each control panel or permanently affixed, by mechanical means, to a wall near the panel.

3.6 TRAINING

3.6.1 Training Course Requirements

A training course shall be conducted for operating staff members designated by the Contracting Officer in the maintenance and operation of the system, including specified hardware and software. The training period, for a total of 32 hours of normal working time, shall be conducted within 30 days after successful completion of the performance verification test. The training course shall be conducted at the project site. Audiovisual equipment and 10 sets of all other training materials and supplies shall be provided. A training day is defined as 8 hours of classroom instruction, including two 15 minute breaks and excluding lunchtime, Monday through Friday, during the daytime shift in effect at the training facility.

3.6.2 Training Course Content

For guidance in planning the required instruction, the Contractor shall assume that attendees will have a high school education or equivalent, and are familiar with HVAC systems. The training course shall cover all of the material contained in the Operating and Maintenance Instructions, the layout and location of each HVAC control panel, the layout of one of each type of unitary equipment and the locations of each, the location of each control device external to the panels, the location of the compressed air station, preventive maintenance, troubleshooting, diagnostics, calibration, adjustment, commissioning, tuning, and repair procedures. Typical systems and similar systems may be treated as a group, with instruction on the physical layout of one such system. The results of the performance verification test and the calibration, adjustment and commissioning report shall be presented as benchmarks of HVAC control system performance by which to measure operation and maintenance effectiveness.

-- End of Section --

SECTION 15990

TESTING, ADJUSTING, AND BALANCING OF HVAC SYSTEMS
08/97

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.

ASSOCIATED AIR BALANCE COUNCIL (AABC)

AABC MN-1	(1989) National Standards for Testing and Balancing Heating, Ventilating, and Air Conditioning Systems

NATIONAL ENVIRONMENTAL BALANCING BUREAU (NEBB)

NEBB Procedural Stds	(1991) Procedural Standards for Testing Adjusting Balancing of Environmental Systems

1.2 SUBMITTALS

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are for information only. When used, a designation following the "G" designation identifies the office that will review the submittal for the Government. The following shall be submitted in accordance with Section 01330 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

TAB Schematic Drawings and Report Forms; G

Three copies of the TAB Schematic Drawings and Report Forms, no later than 21 days prior to the start of TAB field measurements.

SD-03 Product Data

TAB Related HVAC Submittals

A list of the TAB Related HVAC Submittals, no later than 7 days after the approval of the TAB Specialist.

TAB Procedures; G

Proposed procedures for TAB, submitted with the TAB Schematic Drawings and Report Forms.

Calibration; G

List of each instrument to be used during TAB, stating calibration requirements required or recommended by both the TAB Standard and the instrument manufacturer and the actual

calibration history of the instrument, submitted with the TAB Procedures. The calibration history shall include dates calibrated, the qualifications of the calibration laboratory, and the calibration procedures used.

Systems Readiness Check; G

Proposed date and time to begin the Systems Readiness Check, no later than 7 days prior to the start of the Systems Readiness Check.

TAB Execution; G

Proposed date and time to begin field measurements, making adjustments, etc., for the TAB Report, submitted with the Systems Readiness Check Report.

TAB Verification; G

Proposed date and time to begin the TAB Verification, submitted with the TAB Report.

SD-06 Test Reports

Design Review Report; G

A copy of the Design Review Report, no later than 14 days after approval of the TAB Firm and the TAB Specialist.

Systems Readiness Check; G

A copy of completed checklists for each system, each signed by the TAB Specialist, at least 7 days prior to the start of TAB Execution. All items in the Systems Readiness Check Report shall be signed by the TAB Specialist and shall bear the seal of the Professional Society or National Association used as the TAB Standard.

TAB Report; G

Three copies of the completed TAB Reports, no later that 7 days after the execution of TAB. All items in the TAB Report shall be signed by the TAB Specialist and shall bear the seal of the Professional Society or National Association used as the TAB Standard.

TAB Verification Report; G

Three copies of the completed TAB Verification Report, no later than 7 days after the execution of TAB Verification. All items in the TAB Verification Report shall be signed by the TAB Specialist and shall bear the seal of the Professional Society or National Association used as the TAB Standard.

SD-07 Certificates

Ductwork Leak Testing

A written statement signed by the TAB Specialist certifying that

the TAB Specialist witnessed the Ductwork Leak Testing, it was successfully completed, and that there are no known deficiencies related to the ductwork installation that will prevent TAB from producing satisfactory results.

TAB Firm

Certification of the proposed TAB Firm's qualifications by either AABC or NEBB to perform the duties specified herein and in other related Sections, no later than 21 days after the Notice to Proceed. The documentation shall include the date that the Certification was initially granted and the date that the current Certification expires. Any lapses in Certification of the proposed TAB Firm or disciplinary action taken by AABC or NEBB against the proposed TAB Firm shall be described in detail.

TAB Specialist

Certification of the proposed TAB Specialist's qualifications by either AABC or NEBB to perform the duties specified herein and in other related Sections, no later than 21 days after the Notice to Proceed. The documentation shall include the date that the Certification was initially granted and the date that the current Certification expires. Any lapses in Certification of the proposed TAB Specialist or disciplinary action taken by AABC or NEBB against the proposed TAB Specialist shall be described in detail.

1.3 SIMILAR TERMS

In some instances, terminology differs between the Contract and the TAB Standard primarily because the intent of this Section is to use the industry standards specified, along with additional requirements listed herein to produce optimal results. The following table of similar terms is provided for clarification only. Contract requirements take precedent over the corresponding AABC or NEBB requirements where differences exist.

SIMILAR TERMS

Contract Term	AABC Term	NEBB Term
TAB Standard	National Standards for Testing and Balancing Heating, Ventilating, and Air Conditioning Systems	Procedural Standards for Testing Adjusting Balancing of Environmental Systems.
TAB Specialist	TAB Engineer	TAB Supervisor
Systems Readiness Check	Construction Phase Inspection	Field Readiness Check & Preliminary Field Procedures.

1.4 TAB STANDARD

TAB shall be performed in accordance with the requirements of the standard under which the TAB Firm's qualifications are approved, i.e., AABC MN-1or NEBB Procedural Stds, unless otherwise specified herein. All recommendations and suggested practices contained in the TAB Standard shall

be considered mandatory. The provisions of the TAB Standard, including checklists, report forms, etc., shall, as nearly as practical, be used to satisfy the Contract requirements. The TAB Standard shall be used for all aspects of TAB, including qualifications for the TAB Firm and Specialist and calibration of TAB instruments. Where the instrument manufacturer calibration recommendations are more stringent than those listed in the TAB Standard, the manufacturer's recommendations shall be adhered to. All quality assurance provisions of the TAB Standard such as performance guarantees shall be part of this contract. For systems or system components not covered in the TAB Standard, TAB procedures shall be developed by the TAB Specialist. Where new procedures, requirements, etc., applicable to the Contract requirements have been published or adopted by the body responsible for the TAB Standard used (AABC or NEBB), the requirements and recommendations contained in these procedures and requirements shall be considered mandatory.

1.5 QUALIFICATIONS

1.5.1 TAB Firm

The TAB Firm shall be either a member of AABC or certified by the NEBB and certified in all categories and functions where measurements or performance are specified on the plans and specifications, including TAB of environmental systems building systems commissioning. The certification shall be maintained for the entire duration of duties specified herein. If, for any reason, the firm loses subject certification during this period, the Contractor shall immediately notify the Contracting Officer and submit another TAB Firm for approval. Any firm that has been the subject of disciplinary action by either the AABC or the NEBB within the five years preceding Contract Award shall not be eligible to perform any duties related to the HVAC systems, including TAB. All work specified in this Section and in other related Sections to be performed by the TAB Firm shall be considered invalid if the TAB Firm loses its certification prior to Contract completion and must be performed by an approved successor. These TAB services are to assist the prime Contractor in performing the quality oversight for which it is responsible. The TAB Firm shall be a subcontractor of the prime Contractor, and shall report to and be paid by the prime Contractor.

1.5.2 TAB Specialist

The TAB Specialist shall be either a member of AABC or an experienced technician of the Firm certified by the NEBB. The certification shall be maintained for the entire duration of duties specified herein. If, for any reason, the Specialist loses subject certification during this period, the Contractor shall immediately notify the Contracting Officer and submit another TAB Specialist for approval. Any individual that has been the subject of disciplinary action by either the AABC or the NEBB within the five years preceding Contract Award shall not be eligible to perform any duties related to the HVAC systems, including TAB. All work specified in this Section and in other related Sections performed by the TAB Specialist shall be considered invalid if the TAB Specialist loses its certification prior to Contract completion and must be performed by the approved successor.

1.6 TAB SPECIALIST RESPONSIBILITIES

All TAB work specified herein and in related sections shall be performed under the direct guidance of the TAB Specialist. The TAB Specialist shall

participate in the commissioning process specified in Section 15995 COMMISSIONING OF HVAC SYSTEMS.

PART 2 PRODUCTS (Not Applicable)

PART 3 EXECUTION

3.1 DESIGN REVIEW

The TAB Specialist shall review the Contract Plans and Specifications and advise the Contracting Officer of any deficiencies that would prevent the HVAC systems from effectively operating in accordance with the sequence of operation specified or prevent the effective and accurate TAB of the system. The TAB Specialist shall provide a Design Review Report individually listing each deficiency and the corresponding proposed corrective action necessary for proper system operation.

3.2 TAB RELATED HVAC SUBMITTALS

The TAB Specialist shall prepare a list of the submittals from the Contract Submittal Register that relate to the successful accomplishment of all HVAC TAB. The submittals identified on this list shall be accompanied by a letter of approval signed and dated by the TAB Specialist when submitted to the Government. The TAB Specialist shall also ensure that the location and details of ports, terminals, connections, etc., necessary to perform TAB are identified on the submittals.

3.3 TAB SCHEMATIC DRAWINGS AND REPORT FORMS

A schematic drawing showing each system component, including balancing devices, shall be provided for each system. Each drawing shall be accompanied by a copy of all report forms required by the TAB Standard used for that system. Where applicable, the acceptable range of operation or appropriate setting for each component shall be included on the forms or as an attachment to the forms. The schematic drawings shall identify all testing points and cross reference these points to the report forms and procedures.

3.4 DUCTWORK LEAK TESTING

The TAB Specialist shall witness the Ductwork Leak Testing specified in Section 15895 AIR SUPPLY, DISTRIBUTION, VENTILATION, AND EXHAUST SYSTEM and approve the results as specified in Paragraph TAB RELATED HVAC SUBMITTALS.

3.5 TESTING, ADJUSTING, AND BALANCING

3.5.1 TAB Procedures

Step by step procedures for each measurement required during TAB Execution shall be provided. The procedures shall be oriented such that there is a separate section for each system. The procedures shall include measures to ensure that each system performs as specified in all operating modes, interactions with other components (such as exhaust fans, relief vents, etc.) and systems, and with all seasonal operating differences, diversity, simulated loads, and pressure relationships required.

Test, adjust, and balance the following mechanical systems:

1. Supply air systems, all pressure ranges; including variable volume

systems.
2. Return air systems.
3. Exhaust air systems.
4. Hydronic systems.
5. Chillers.
6. Boilers.
7. Verify temperature control system operation.
8. Test systems for proper sound and vibration levels.
9. Pumps and fans running amperes and voltage in all three phases under full load conditions.

3.5.2 Systems Readiness Check

The TAB Specialist shall inspect each system to ensure that it is complete, including installation and operation of controls, and that all aspects of the facility that have any bearing on the HVAC systems, including installation of ceilings, walls, windows, doors, and partitions, are complete to the extent that TAB results will not be affected by any detail or touch-up work remaining. The TAB Specialist shall also verify that all items such as ductwork and piping ports, terminals, connections, etc., necessary to perform TAB shall be complete during the Systems Readiness Check.

3.5.3 Preparation of TAB Report

Preparation of the TAB Report shall begin only when the Systems Readiness Report has been completed. The Report shall be oriented so that there is a separate section for each system. The Report shall include a copy of the appropriate approved Schematic Drawings and TAB Related Submittals, such as pump curves, fan curves, etc., along with the completed report forms for each system. The operating points measured during successful TAB Execution and the theoretical operating points listed in the approved submittals shall be marked on the performance curves and tables. Where possible, adjustments shall be made using an "industry standard" technique which would result in the greatest energy savings, such as adjusting the speed of a fan instead of throttling the flow. Any deficiencies outside of the realm of normal adjustments and balancing during TAB Execution shall be noted along with a description of corrective action performed to bring the measurement into the specified range. If, for any reason, the TAB Specialist determines during TAB Execution that any Contract requirement cannot be met, the TAB Specialist shall immediately provide a written description of the deficiency and the corresponding proposed corrective action necessary for proper system operation to the Contracting Officer.

3.5.4 TAB Verification

The TAB Specialist shall recheck ten percent of the measurements listed in the Tab Report and prepare a TAB Verification Report. The measurements selected for verification and the individuals that witness the verification will be selected by the Contracting Officer's Representative (COR). The measurements will be recorded in the same manner as required for the TAB Report. All measurements that fall outside the acceptable operating range specified shall be accompanied by an explanation as to why the measurement does not correlate with that listed in the TAB Report and a description of corrective action performed to bring the measurement into the specified range. The TAB Specialist shall update the original TAB report to reflect any changes or differences noted in the TAB verification report and submit the updated TAB report. If over 20 percent of the measurements selected by the COR for verification fall outside of the acceptable operating range

specified, the COR will select an additional ten percent for verification. If over 20 percent of the total tested (including both test groups) fall outside of the acceptable range, the TAB Report shall be considered invalid and all contract TAB work shall be repeated beginning with the Systems Readiness Check.

3.5.5 Marking of Setting

Following approval of TAB Verification Report, the setting of all HVAC adjustment devices including valves, splitters, and dampers shall be permanently marked by the TAB Specialist so that adjustment can be restored if disturbed at any time.

3.5.6 Identification of Test Ports

The TAB Specialist shall permanently and legibly identify the location points of duct test ports. If the ductwork has exterior insulation, the identification shall be made on the exterior side of the insulation. All penetrations through ductwork and ductwork insulation shall be sealed to prevent air leakage or to maintain integrity of vapor barrier.

-- End of Section --

SECTION 15995

COMMISSIONING OF HVAC SYSTEMS
04/01

PART 1 GENERAL

1.1 SUBMITTALS

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are for information only. When used, a designation following the "G" designation identifies the office that will review the submittal for the Government. The following shall be submitted in accordance with Section 01330 SUBMITTAL PROCEDURES:

SD-03 Product Data

Commissioning Team; G

List of team members who will represent the Contractor in the pre-commissioning checks and functional performance testing, at least 2 weeks prior to the start of pre-commissioning checks. Proposed revision to the list, prior to the start of the impacted work.

Test Procedures; G

Detailed procedures for pre-commissioning checks and functional performance tests, at least 4 weeks prior to the start of pre-commissioning checks.

Test Schedule; G

Schedule for pre-commissioning checks and functional performance tests, at least 2 weeks prior to the start of pre-commissioning checks.

SD-06 Test Reports

Test Reports; G

Completed pre-commissioning checklists and functional performance test checklists organized by system and by subsystem and submitted as one package. The results of failed tests shall be included along with a description of the corrective action taken.

1.2 SEQUENCING AND SCHEDULING

The work described in this Section shall begin only after all work required in related Sections, including Section 15951 DIRECT DIGITAL CONTROL FOR HVAC and Section 15990 TESTING, ADJUSTING, AND BALANCING OF HVAC SYSTEMS, has been successfully completed, and all test and inspection reports and operation and maintenance manuals required in these Sections have been submitted and approved.Seismic details shall be in accordance with Section 15070 SEISMIC PROTECTION FOR MECHANICAL EQUIPMENT as indicated.

PART 2 PRODUCTS (Not Applicable)

PART 3 EXECUTION

3.1 COMMISSIONING TEAM AND CHECKLISTS

The Contractor shall designate team members to participate in the pre-commissioning checks and the functional performance testing specified herein. In addition, the Government will be represented by a representative of the Contracting Officer, and the Using Agency. The team members shall be as follows:

Designation	Function
Q	Contractor's Chief Quality Control Representative
M	Contractor's Mechanical Representative
E	Contractor's Electrical Representative
T	Contractor's Testing, Adjusting, and Balancing Representative
C	Contractor's Controls Representative
O	Contracting Officer's Representative
U	Using Agency's Representative

Each checklist shown in appendices A and B shall be completed by the commissioning team. Acceptance by each commissioning team member of each pre-commissioning checklist item shall be indicated by initials and date unless an "X" is shown indicating that participation by that individual is not required. Acceptance by each commissioning team member of each functional performance test checklist shall be indicated by signature and date.

3.2 TESTS

The pre-commissioning checks and functional performance tests shall be performed in a manner which essentially duplicates the checking, testing, and inspection methods established in the related Sections. Where checking, testing, and inspection methods are not specified in other Sections, methods shall be established which will provide the information required. Testing and verification required by this section shall be performed during the Commissioning phase. Requirements in related Sections are independent from the requirements of this Section and shall not be used to satisfy any of the requirements specified in this Section. The Contractor shall provide all materials, services, and labor required to perform the pre-commissioning checks and functional performance tests. A pre-commissioning check or functional performance test shall be aborted if any system deficiency prevents the successful completion of the test or if any participating non-Government commissioning team member of which participation is specified is not present for the test. The Contractor shall reimburse the Government for all costs associated with effort lost due to tests that are aborted. These costs shall include salary, travel costs and per diem (where applicable) for Government commissioning team members. Submit Test Procedures, Test Schedule, and Test Reports in accordance with 1.1 SUBMITTALS.

3.2.1 Pre-Commissioning Checks

Pre-commissioning checks shall be performed for the items indicated on the checklists in Appendix A. Deficiencies discovered during these checks

shall be corrected and retested in accordance with the applicable contract requirements.

3.2.2 Functional Performance Tests

Functional performance tests shall be performed for the items indicated on the checklists in Appendix B. Functional performance tests shall begin only after all pre-commissioning checks have been successfully completed. Tests shall prove all modes of the sequences of operation, and shall verify all other relevant contract requirements. Tests shall begin with equipment or components and shall progress through subsystems to complete systems. Upon failure of any functional performance test checklist item, the Contractor shall correct all deficiencies in accordance with the applicable contract requirements. The checklist shall then be repeated until it has been completed with no errors.

APPENDIX A

PRE-COMMISSIONING CHECKLISTS

Pre-commissioning checklist - Piping

For [_____] Piping System

Checklist Item	Q	M	E	T	C	O	U
Installation							
a. Piping complete.	___	___	X	___	X	___	___
b. As-built shop drawings submitted.	___	___	X	___	X	___	___
c. Piping flushed and cleaned.	___	___	X	___	X	___	___
d. Strainers cleaned.	___	___	X	___	X	___	___
e. Valves installed as required.	___	___	X	___	X	___	___
f. Piping insulated as required.	___	___	X	___	X	___	___
g. Thermometers and gauges installed as required.	___	___	X	___	X	___	___
h. Verify operation of valves.	___	___	X	___	___	___	___
i. Air vents installed as specified.	___	___	X	X	X	___	___
j. Flexible connectors installed as specified	___	___	X	X	X	___	___
k. Verify that piping has been labeled and valves identified as specified.	___	___	X	___	___	___	___
Testing, Adjusting, and Balancing (TAB)							
a. Hydrostatic test complete.	___	___	X	___	X	___	___
b. TAB operation complete.	___	___	X	___	___	___	___

Pre-commissioning Checklist - Ductwork

For Air Handler: [_____]

Checklist Item	Q	M	E	T	C	O	U
Installation							
a. Ductwork complete.	___	___	X	___	X	___	___
b. As-built shop drawings submitted.	___	___	X	___	X	___	___
c. Ductwork leak test complete.	___	___	X	___	X	___	___
d. Fire dampers and access doors installed as required with installation of each verified by the specified team members initialing each location on a copy of the as-built drawings.	___	___	X	___	X	___	___
e. Ductwork insulated as required.	___	___	X	___	X	___	___
f. Thermometers and gauges installed as required.	___	___	___	___	___	___	___
g. Verify open/closed status of dampers.	___	___	X	___	X	___	___
h. Flexible connectors installed as specified	___	___	X	___	X	___	___
Testing, Adjusting, and Balancing (TAB)							
a. TAB operation complete.	___	___	X	___	X	___	___

Pre-commissioning Checklist - Variable Volume Air Handling Unit

For Air Handling Unit: [_____]

Checklist Item	Q	M	E	T	C	O	U
Installation							
a. Vibration isolation devices installed.	___	___	X	X	X	___	___
b. Inspection and access doors are operable and sealed.	___	___	X	___	X	___	___
c. Casing undamaged.	___	___	X	X	X	___	___
d. Insulation undamaged.	___	___	X	X	X	___	___
e. Condensate drainage is unobstructed. (Visually verify drainage by pouring a cup of water into drain pan.)	___	___	X	X	X	___	____
f. Fan belt adjusted.	___	___	X	___	X	___	____
g. Manufacturer's required maintenance clearance provided.	___	___	X	X	X	___	____
Electrical							
a. Power available to unit disconnect.	___	___	___	X	X	___	___
b. Power available to unit control panel.	___	___	___	X	___	___	___
c. Proper motor rotation verified.	___	___	___	___	X	___	___
d. Verify that power disconnect is located within sight of the unit it controls.	___	___	___	X	___	___	___
Coils							
a. Chilled water piping properly connected.	___	___	X	X	X	___	____
b. Chilled water piping pressure tested.	___	___	X	X	X	___	____
c. Hot water piping properly connected.	___	___	X	X	X	___	____
d. Hot water piping pressure tested.	___	___	X	X	X	___	___
e. Air vents installed on water coils [with shutoff valves] as specified.	___	___	X	X	X	___	___
f. Any damage to coil fins has been repaired.	__	___	X	___	X	___	___
Controls							
a. Control valves/actuators properly installed.	___	___	X	___	___	___	___
b. Control valves/actuators operable.	___	___	X	___	___	___	___

Pre-commissioning Checklist - Variable Volume Air Handling Unit

For Air Handling Unit: [_____]

Checklist Item	Q	M	E	T	C	O	U
c. Dampers/actuators properly installed.	___	___	X	___	___	___	___
d. Dampers/actuators operable.	___	___	X	___	___	___	___
e. Verify proper location, installation and calibration of duct static pressure sensor.	___	___	X	___	___	___	___
f. Fan air volume controller operable.	___	___	X	___	___	___	___
g. Air handler controls system operational.	___	___	X	___	___	___	___
Testing, Adjusting, and Balancing (TAB)							
a. Construction filters removed and replaced.	__	___	X	___	___	___	___
b. TAB report submitted.	___	___	X	___	X	___	___
c. TAB results within +10%/-0% of cfm shown on drawings							
d. TAB results for outside air intake within +10%/-0% of both the minimum and maximum cfms shown on drawings.	___	___	X	___	X	___	___

Pre-commissioning Checklist - VAV Terminal

For VAV Terminal: [_____]

Checklist Item	Q	M	E	T	C	O	U
Installation							
a. VAV terminal in place.	___	___	X	X	X	___	___
b. VAV terminal ducted.	___	___	X	X	X	___	___
c. VAV terminal connected to controls.	___	___	X	X	___	___	___
d. Reheat coil connected to hot water pipe.	___	___	X	___	X	___	___]
e. Manufacturer's required maintenance clearance provided.	___	___	X	X	X	___	___
Controls							
a. Cooling only VAV terminal controls set.	___	___	X	X	___	___	___
b. Cooling only VAV controls verified.	___	___	X	X	___	___	___
c. Reheat VAV terminal controls set.	___	___	X	X	___	___	___
d. Reheat terminal/coil controls verified.	___	___	X	X	___	___	___
Testing, Adjusting, and Balancing (TAB)							
a. Verify terminal maximum air flow set.	___	___	X	___	___	___	___
b. Verify terminal minimum air flow set.	___	___	X	___	___	___	___
c. TAB operation complete.	___	___	X	___	X	___	___

Pre-commissioning Checklist - Pumps

For Pump: [_____]

Checklist Item	Q	M	E	T	C	O	U
Installation							
a. Pumps grouted in place.	___	___	X	X	X	___	___
b. Pump vibration isolation devices functional.	___	___	X	X	X	___	___
c. Pump/motor coupling alignment verified.	___	___	X	X	X	___	___
d. Piping system installed.	___	___	X	X	X	___	___
e. Piping system pressure tested.	___	___	X	X	X	___	___
f. Pump not leaking.	___	___	X	X	X	___	___
g. Field assembled couplings aligned to meet manufacturer's prescribed tolerances.	_____		X	X	X	___	___
Electrical							
a. Power available to pump disconnect.	___	___	___	X	X	___	___
b. Pump rotation verified.	___	___	___	X	X	___	___
c. Control system interlocks functional.	___	___	___	X	___	___	___
d. Verify that power disconnect is located within sight of the unit it controls.	___	___	___	X	___	___	___
Testing, Adjusting, and Balancing (TAB)							
a. Pressure/temperature gauges installed.	___	___	X	___	X	___	___
b. Piping system cleaned.	___	___	X	X	X	___	___
c. Chemical water treatment complete.	___	___	X	X	X	___	___
d. Water balance complete.	___	___	X	___	X	___	___
e. Water balance with design maximum flow.	___	___	X	___	X	___	___
f. TAB Report submitted.	___	___	X	___	X	___	___

Pre-commissioning Checklist - Packaged Air Cooled Chiller

For Chiller: [_____]

Checklist Item	Q	M	E	T	C	O	U
Installation							
a. Chiller properly piped.	___	___	X	___	___	___	___
b. Chilled water pipe leak tested.	___	___	X	X	X	___	___
c. Verify that refrigerant used complies with specified requirements.	___	___	X	X	X	___	___
d. Any damage to coil fins has been repaired.	___	___	X	___	X	___	___
e. Manufacturer's required maintenance clearance provided.	___	___	X	X	X	___	___
Electrical							
a. Power available to unit disconnect.	___	___	___	X	___	___	___
b. Power available to unit control panel.	___	___	___	X	___	___	___
c. Separate power is supplied to electric heating tape.	___	___	___	X	___	___	___
d. Verify that power disconnect is located within sight of the unit it controls.	___	___	___	X	___	___	___
Controls							
a. Factory startup and checkout complete.	___	___	X	X	___	___	___
b. Chiller safety/protection devices tested.	___	___	X	X	___	___	___
c. Chilled water flow switch installed.	___	___	X	X	___	___	___
d. Chilled water flow switch tested.	___	___	X	X	___	___	___
e. Chilled water pump interlock installed.	___	___	X	X	X	___	___
f. Chilled water pump interlock tested.	___	___	___	X	___	___	___

Pre-commissioning Checklist - Hot Water Boiler

For Boiler: [_____]

Checklist Item	Q	M	E	T	C	O	U
Installation							
a. Boiler flue installed.	___	___	X	___	___	___	___
b. Boiler hot water piping installed.	___	___	X	___	___	___	___
c. Boiler hot water piping tested.	___	___	X	X	___	___	___
d. Boiler makeup water piping installed.	___	___	X	___	___	___	___
e. Boiler gas piping installed.	___	___	X	X	X	___	___
f. Boiler gas piping tested.	___	___	X	X	X	___	___
g. Manufacturer's required maintenance clearance provided.	___	___	X	___	___	___	___
Startup							
a. Boiler system cleaned and filled with treated water.	___	___	X	___	___	___	___
b. Boiler safety/protection devices, including high temperature burner shut-off, low water cutoff, flame failure, pre and post purge, have been tested.	___	___	___	X	___	___	___
c. Verify that PRV rating conforms to boiler rating.	___	___	___	X	___	___	___
d. Boiler water treatment system functional.	___	___	X	X	___	___	___
e. Boiler startup and checkout complete.	___	___	X	X	___	___	___
f. Combustion efficiency demonstrated.	___	___	X	___	X	___	___
Electrical							
a. Verify that power disconnect is located within sight of the unit served.	___	___	___	X	___	___	___
Controls							
a. Hot water pump interlock installed.	___	___	___	X	___	___	___
b. Hot water pump interlock tested.	___	___	___	X	___	___	___
c. Hot water heating system balanced.	___	___	X	X	___	___	___
d. Hot water heating controls operational.	___	___	X	X	___	___	___

Pre-commissioning Checklist - Unit Heater

For Unit Heater: [_____]

Checklist Item	Q	M	E	T	C	D	O	U
Installation								
a. Hot water piping properly connected.	___	___	X	___	___	___	___	
b. Hot water piping pressure tested.	___	___	X	___	___	___	___	
c. Air vent installed on hot water coil with shutoff valve as specified.	___	___	X	X	X	___	___	
d. Any damage to coil fins has been repaired.	__	___	X	___	X	___	___	
e. Manufacturer's required maintenance/ operational clearance provided.	___	___	X	X	X	___	___	
Electrical								
a. Power available to unit disconnect.	___	___	___	X	___	___	___	
b. Proper motor rotation verified.	___	___	___	X	X	___	___	
c. Verify that power disconnect is located within sight of the unit it controls.	___	___	___	X	___	___	___	
d. Power available to electric heating coil.	___	___	___	X	___	___	___	
Controls								
a. Control valves properly installed.	___	___	X	___	___	___	___	
b. Control valves operable.	___	___	X	X	___	___	___	
c. Verify proper location and installation of thermostat.	___	___	X	___	___	___	___	
Testing, Adjusting, and Balancing (TAB)								
a. TAB Report submitted.	___	___	X	___	X	___	___	

Pre-commissioning Checklist - Exhaust Fan

For Exhaust Fan: [_____]

Checklist Item	Q	M	E	T	C	O	U
Installation							
a. Fan belt adjusted.	___	___	X	___	X	___	___
Electrical							
a. Power available to fan disconnect.	___	___	___	X	___	___	___
b. Proper motor rotation verified.	___	___	___	___	X	___	___
c. Verify that power disconnect is located within sight of the unit it controls.	___	___	___	X	___	___	___
Controls							
a. Control interlocks properly installed.	___	___	___	X	___	___	___
b. Control interlocks operable.	___	___	___	X	___	___	___
c. Dampers/actuators properly installed.	___	___	X	___	___	___	___
d. Dampers/actuators operable.	___	___	X	___	___	___	___
e. Verify proper location and installation of thermostat.	___	___	X	___	___	___	___
Testing, Adjusting, and Balancing (TAB)							
a. TAB results +10%/-0% to cfm shown on drawings	___	___	X	___	X	___	___
b. TAB Report submitted.	___	___	X	___	X	___	___

Pre-commissioning Checklist - Computer Room Unit

For Computer Room Unit: [_____]

Checklist Item	Q	M	E	T	C	O	U	
Installation								
a. Unit properly supported.	___	___	X	X	X	___	___	
b. Access doors are operable and sealed.	___	___	X	___	X	___	___	
c. Casing undamaged.	___	___	X	X	X	___	___	
d. Insulation undamaged.	___	___	X	X	X	___	___	
e. Condensate drainage is unobstructed and routed to floor drain.	___	___	X	X	X	___	___	
f. Fan belt adjusted.	___	___	X	___	X	___	___	
g. Manufacturer's required maintenance operational clearance provided.	___	___	X	X	X	___	___	
Electrical								
a. Power available to unit disconnect.	___	___	___	X	X	___	___	
b. Proper motor rotation verified.	___	___	___	___	X	___	___	
c. Proper motor rotation verified.	___	___	___	___	X	___	___	
d. Verify that power disconnect is located within sight of the unit it controls.	___	___	___	X	___	___	___	
e. Power available to reheat coils.	___	___	___	___	X	___	___	
Coils/Humidifier								
a. Refrigerant piping properly connected.	___	___	X	X	X	___	___	___
b. Refrigerant piping pressure tested.	___	___	X	X	X	___	___	___
c. Humidifier makeup water connected.	___	___	X	X	X	___	___	
Controls								
a. Control valves operable.	___	___	X	X	___	___	___	
b. Unit control system operable and verified	___	___	___	X	___	___	___	
c. Verify proper location and installation of thermostat.	___	___	X	___	___	___	___	
Testing, Adjusting, and Balancing (TAB)								
a. Construction filters removed and replaced	___	___	X	___	X	___	___	

Pre-commissioning Checklist - Computer Room Unit

For Computer Room Unit: [_____]

Checklist Item	Q	M	E	T	C	O	U
b. TAB results +10%/-0% cfm shown on drawings.	___	___	X	___	X	___	___
c. TAB Report submitted.	___	___	X	___	X	___	___

Pre-commissioning Checklist - HVAC System Controls

For HVAC System: [_____]

Checklist Item	Q	M	E	T	C	O	U
Installation							
a. As-built shop drawings submitted.	___	___	X	X	___	___	___
b. Layout of control panel matches drawings.	___	___	X	X	___	___	___
c. Framed instructions mounted in or near control panel.	___	___	X	X	___	___	___
d. Components properly labeled (on inside and outside of panel).	___	___	X	X	___	___	___
e. Control components piped and/or wired to each labeled terminal strip.	___	___	X	X	___	___	___
f. EMCS connection made to each labeled terminal strip as shown.	___	___	X	X	___	___	___
g. Control wiring and tubing labeled at all terminations, splices, and junctions.	___	___	X	X	___	___	___
h. Shielded wiring used on electronic sensors.	__	__	X	X	___	___	___
i. Air dryer installed as specified.	___	___	X	X	___	___	___
j. Water drain installed as specified.	___	___	X	X	___	___	___
Main Power							
a. 110 volt AC power available to panel.	___	___	___	X	___	___	___
Testing, Commissioning, and Balancing							
a. Testing, Commissioning, and Balancing Report submitted.	___	___	X	___	___	___	___

Pre-commissioning Checklist - Single Zone Air Handling Unit

For Air Handling Unit: [_____]

Checklist Item	Q	M	E	T	C	O	U
Installation							
a. Vibration isolation devices installed.	__	___	X	X	X	___	___
b. Inspection and access doors are operable and sealed.	__	___	X	___	X	___	___
c. Casing undamaged.	__	___	X	X	X	___	___
d. Insulation undamaged.	__	___	X	X	X	___	___
e. Condensate drainage is unobstructed.	__	___	X	X	X	___	___
f. Fan belt adjusted.	__	___	X	___	X	___	___
g. Any damage to coil fins has been repaired.	__	__	X	___	X	___	___
h. Manufacturer's required maintenance clearance provided.	__	___	X	X	X	___	___
Electrical							
a. Power available to unit disconnect.	__	___	___	X	X	___	___
b. Power available to unit control panel.	__	___	___	X	___	___	___
c. Proper motor rotation verified.	___	___	___	__	X	___	___
d. Verify that power disconnect is located within sight of the unit it controls.	___	___	__	X	___	___	___
e. Power available to electric heating coil.	__	___	___	X	___	___	___
Coils							
a. Chilled water piping properly connected.	__	___	X	__	___	___	___
b. Chilled water piping pressure tested.	__	___	X	X	X	___	___
c. Hot water piping properly connected.	__	___	X	___	___	_____	
d. Hot water piping pressure tested.	___	___	X	X	__	___	___
e. Air vents installed on water coils [with shutoff valves] as specified.	___	___	X	X	X	__	___
f. Any damage to coil fins has been repaired.	___	___	X	___	X	___	___
Controls							
a. Control valves/actuators properly installed.	___	___	X	___	___	___	___

Pre-commissioning Checklist - Single Zone Air Handling Unit

For Air Handling Unit: [_____]

Checklist Item	Q	M	E	T	C	O	U
b. Control valves/actuators operable.	___	___	X	___	___	___	___
c. Dampers/actuators properly installed.	___	___	X	___	___	___	___
d. Dampers/actuators operable.	___	___	X	___	___	___	___
e. Verify proper location and installation of thermostat.	___	___	X	___	___	___	___
Testing, Adjusting, and Balancing (TAB)							
a. Construction filters removed and replaced.	___	___	X	___	X	___	___
b. TAB results +10%/-0% cfm shown on drawings.	___	___	X	___	X	___	___
c. TAB Report submitted.	___	___	X	___	X	___	___

APPENDIX B

FUNCTIONAL PERFORMANCE TESTS CHECKLISTS

Functional Performance Test Checklist - Pumps

For Pump: [_____]

Prior to performing this checklist, ensure that for closed loop systems, system is pressurized and the make-up water system is operational or, for open loop systems, that the sumps are filled to the proper level.

1. Activate pump start using control system commands (all possible combination, on/auto, etc.). ON_____ AUTO_____ OFF_____

a. Verify pressure drop across strainer:

Strainer inlet pressure _____ psig
Strainer outlet pressure _____ psig

b. Verify pump inlet/outlet pressure reading, compare to Testing, Adjusting, and Balancing (TAB) Report, pump design conditions, and pump manufacturer's performance.

	DESIGN	SYSTEM TEST	ACTUAL
Pump inlet pressure (psig)	_____	_____	_____
Pump outlet pressure (psig)	_____	_____	_____

c. Operate pump at shutoff and at 100 percent of designed flow when all components are in full flow. Plot test readings on pump curve and compare results against readings taken from flow measuring devices.

	SHUTOFF	100 percent
Pump inlet pressure (psig)	_____	_____
Pump outlet pressure	_____	_____
Pump flow rate (gpm)	_____	_____

d. Operate pump at shutoff and at minimum flow or when all components are in full by-pass. Plot test readings on pump curve and compare results against readings taken from flow measuring devices.

	SHUTOFF	100 percent
Pump inlet pressure (psig)	_____	_____
Pump outlet pressure	_____	_____
Pump flow rate (gpm)	_____	_____

2. Verify motor amperage each phase and voltage phase to phase and phase to ground for both the full flow and the minimum flow conditions.

a. Full flow:

	PHASE 1	PHASE 2	PHASE 3
Amperage	_____	_____	_____
Voltage	_____	_____	
Voltage	_____		
Voltage to ground	_____	_____	_____

b. Minimum flow:

Functional Performance Test Checklist - Pumps

For Pump: [_____]

	PHASE 1	PHASE 2	PHASE 3
Amperage	_____	_____	_____
Voltage		_____	_____
Voltage		_____	
Voltage to ground	_____	_____	_____

3. Unusual vibration, noise, etc.

_____

_____

4. Certification: We the undersigned have witnessed the above functional performance tests and certify that the item tested has met the performance requirements in this section of the specifications.

Signature and Date

Contractor's Chief Quality Control Representative _____

Contractor's Mechanical Representative _____

Contractor's Electrical Representative _____

Contractor's Testing, Adjusting and Balancing Representative _____

Contractor's Controls Representative _____

Contracting Officer's Representative _____

Using Agency's Representative _____

Functional Performance Test Checklist - VAV Terminals

The Contracting officer will select VAV terminals to be spot-checked during the functional performance test. The number of terminals shall not exceed [2] [10] [10 percent].

1. Functional Performance Test: Contractor shall demonstrate operation of selected VAV boxes as per specifications including the following:

a. Cooling only VAV boxes:

(1) Verify VAV box response to room temperature set point adjustment. Turn thermostat to 5 degrees F above ambient and measure maximum air flow. Turn thermostat to 5 degrees F below ambient and measure minimum air flow.

Maximum flow [_____] cfm
Minimum flow [_____] cfm

(2) Check damper maximum/minimum flow settings.

Maximum flow setting [_____] cfm
Minimum flow setting [_____] cfm

b. Cooling with reheat VAV boxes:

(1) Verify VAV box response to room temperature set point adjustment. Turn thermostat to 5 degrees F above ambient and measure maximum air flow. Turn thermostat to 5 degrees F below ambient and measure minimum air flow.

Maximum flow [_____] cfm
Minimum flow [_____] cfm

(2) Check damper maximum/minimum flow settings.

Maximum flow setting [_____] cfm
Minimum flow setting [_____] cfm

Reheat coil operation range (full open to full closed) _____

c. Fan powered VAV boxes:

(1) Verify VAV box response to sensor call for heating via set point adjustment. Changes to be cooling setpoint to heating set point and return to cooling set point. _____ Verify cooling damper closes to minimum position, blower fan energizes according to sequence of operation, and upon further drop in space temperature, heating coil activation and deactivation. _____

(2) Check primary air damper maximum/minimum flow settings.

Maximum flow setting [_____] cfm
Minimum flow setting [_____] cfm

(3) Check blower fan flow. [_____] cfm

Functional Performance Test Checklist - VAV Terminals

(4) Verify free operation of fan backdraft damper (insure no primary air is being discharged through the recirculated air register). _____

(5) Verify that no recirculated air is being induced when box is in full cooling. _____

2. Certification: We the undersigned have witnessed the above functional performance tests and certify that the item tested has met the performance requirements in this section of the specifications.

	Signature and Date
Contractor's Chief Quality Control Representative	_____
Contractor's Mechanical Representative	_____
Contractor's Electrical Representative	_____
Contractor's Testing, Adjusting and Balancing Representative	_____
Contractor's Controls Representative	_____
Contracting Officer's Representative	_____
Using Agency's Representative	_____

Functional Performance Test Checklist - Variable Volume Air Handling Unit

For Air Handling Unit: [_____]

Ensure that a slight negative pressure exists on inboard side of the outside air dampers throughout the operation of the dampers. Modulate OA, RA, and EA dampers from fully open to fully closed positions.

1. Functional Performance Test: Contractor shall verify operation of air handling unit as per specification including the following:

a. The following shall be verified when the supply and return fans operating mode is initiated:

(1) All dampers in normal position. _____

(2) All valves in normal position. _____

(3) System safeties allow start if safety conditions are met. _____

(4) VAV fan controller shall "soft-start" fan. _____

(5) Modulate all VAV boxes to minimum air flow and verify that the static pressure does not exceed the design static pressure Class shown. _____

b. Occupied mode of operation - economizer de-energized.

(1) Outside air damper at minimum position. _____

(2) Return air damper open. _____

(3) Chilled water control valve modulating to maintain leaving air temperature set point. _____

(4) Fan VAV controller receiving signal from duct static pressure sensor and modulating fan to maintain supply duct static pressure set point. _____

c. Occupied mode of operation - economizer energized.

(1) Outside air damper modulated to maintain mixed air temperature set point. _____

(2) Relief air damper modulates with outside air damper according to sequence of operation. _____

(3) Chilled water control valve modulating to maintain leaving air temperature set point. _____

(4) Hot water control valve modulating to maintain leaving air temperature set point. _____

(5) Fan VAV controller receiving signal from duct static pressure sensor and modulating fan to maintain supply duct static pressure set point. _____

Functional Performance Test Checklist - Variable Volume Air Handling Unit

For Air Handling Unit: [_____]

d. Unoccupied mode of operation

(1) All dampers in normal position. _____

(2) Verify low limit space temperature is maintained as specified in sequence of operation. _____

e. The following shall be verified when the supply and return fans off mode is initiated:

(1) All dampers in normal position. _____

(2) All valves in normal position. _____

(3) Fan de-energizes. _____

f. Verify the chilled water coil control valve operation by setting all VAV's to maximum and minimum cooling.

	Max cooling	Min cooling
Supply air volume _____ cfm)	_____	_____
Supply air temp. (_____ degrees F)	_____	_____

g. Verify safety shut down initiated by smoke detectors. _____

h. Verify safety shut down initiated by low temperature protection thermostat. _____

2. Certification: We the undersigned have witnessed the above functional performance tests and certify that the item tested has met the performance requirements in this section of the specifications.

Signature and Date

Contractor's Chief Quality Control Representative _____

Contractor's Mechanical Representative _____

Contractor's Electrical Representative _____

Contractor's Testing, Adjusting and Balancing Representative _____

Contractor's Controls Representative _____

Contracting Officer's Representative _____

Using Agency's Representative _____

Functional Performance Test Checklist - Single Zone Air Handling Unit

For Air Handling Unit: [_____]

1. Functional Performance Test: Contractor shall verify operation of air handling unit as per specification including the following:

a. The following shall be verified when the supply fan operating mode is initiated:

(1) All dampers in normal position. _____

(2) All valves in normal position. _____

(3) System safeties allow start if safety conditions are met. _____

(4) Return air damper open. _____

(5) Chilled water control valve modulating to maintain space cooling temperature set point. _____

(6) Hot water control valve modulating to maintain space heating temperature set point input from outside air temperature controller. _____

b. Unoccupied mode of operation

(1) All dampers in normal position. _____

(2) Verify low limit space temperature is maintained as specified in sequence of operation. _____

c. The following shall be verified when the supply fan off mode is initiated:

(1) All dampers in normal position. _____

(2) All valves in normal position. _____

(3) Fan de-energizes. _____

d. Verify cooling coil and heating coil operation by varying thermostat set point from cooling set point to heating set point and returning to cooling set point. _____

e. Verify safety shut down initiated by smoke detectors. _____

f. Verify safety shut down initiated by low temperature protection thermostat. _____

2. Certification: We the undersigned have witnessed the above functional performance tests and certify that the item tested has met the performance requirements in this section of the specifications.

Signature and Date

Contractor's Chief Quality Control Representative

_____

Functional Performance Test Checklist - Single Zone Air Handling Unit

For Air Handling Unit: [_____]
Contractor's Mechanical Representative _____

Contractor's Electrical Representative _____

Contractor's Testing, Adjusting and Balancing Representative
_____

Contractor's Controls Representative _____

Contracting Officer's Representative _____

Using Agency's Representative _____

Functional Performance Test Checklist - Packaged Air Cooled Chiller

For Chiller: [_____]

1. Functional Performance Test: Contractor shall demonstrate operation of chilled water system as per specifications including the following: Start building air handler to provide load for chiller. Activate controls system chiller start sequence as follows.

a. Start chilled water pump and establish chilled water flow. Verify chiller-chilled water proof-of-flow switch operation. _____

b. Verify control system energizes chiller start sequence. _____

c. Verify chiller senses chilled water temperature above set point and control system activates chiller start. _____

d. Verify functioning of "soft start" sequence. _____

e. Shut off air handling equipment to remove load on chilled water system. Verify chiller shutdown sequence is initiated and accomplished after load is removed. _____

f. Restart air handling equipment one minute after chiller shut down. Verify chiller restart sequence. _____

2. Verify chiller inlet/outlet pressure reading, compare to Testing, Adjusting, and Balancing (TAB) Report, chiller design conditions, and chiller manufacturer's performance data.

	DESIGN	SYSTEM TEST	ACTUAL
Chiller inlet pressure (psig)	_____	_____	_____
Chiller outlet pressure (psig)	_____	_____	_____

3. Verify chiller amperage each phase and voltage phase-to-phase and phase-to-ground.

	PHASE 1	PHASE 2	PHASE 3
Amperage	_____	_____	_____
Voltage	_____	_____	
Voltage	_____		
Voltage to ground	_____	_____	_____

4. Record the following information:

Ambient dry bulb temperature _____ degrees F
Ambient wet bulb temperature _____ degrees F
Entering chilled water temperature _____ degrees F
Leaving chilled water temperature _____ degrees F

5. Unusual vibration, noise, etc.

_____

_____

Functional Performance Test Checklist - Packaged Air Cooled Chiller

For Chiller: [_____]

6. Certification: We the undersigned have witnessed the above functional performance tests and certify that the item tested has met the performance requirements in this section of the specifications.

Signature and Date

Contractor's Chief Quality Control Representative _____

Contractor's Mechanical Representative _____

Contractor's Electrical Representative _____

Contractor's Testing, Adjusting and Balancing Representative _____

Contractor's Controls Representative _____

Contracting Officer's Representative _____

Using Agency's Representative _____

Functional Performance Test Checklist - Hot Water Boiler

For Boiler: [_____]

1. Functional Performance Test: Contractor shall demonstrate operation of hot water system as per specifications including the following: Start building heating equipment to provide load for boiler. Activate controls system boiler start sequence as follows.

a. Start hot water pump and establish hot water flow. Verify boiler hot water proof-of-flow switch operation. _____

b. Verify control system energizes boiler start sequence. _____

c. Verify boiler senses hot water temperature below set point and control system activates boiler start. _____

d. Shut off building heating equipment to remove load on hot water system. Verify boiler shutdown sequence is initiated and accomplished after load is removed. _____

2. Verify boiler inlet/outlet pressure reading, compare to Test and Balance (TAB) Report, boiler design conditions, and boiler manufacturer's performance data.

	DESIGN	SYSTEM TEST	ACTUAL
Boiler inlet pressure (psig)	_____	_____	_____
Boiler outlet pressure (psig)	_____	_____	_____
Boiler flow rate (gpm)	_____	_____	_____
Flue-gas temperature at boiler outlet		_____	_____
Percent carbon dioxide in flue-gas		_____	_____
Draft at boiler flue-gas exit		_____	_____
Draft or pressure in furnace		_____	_____
Stack emission pollutants concentration	_____	_____	_____
Fuel type	_____	_____	_____
Combustion efficiency	_____	_____	_____

3. Record the following information:

Ambient temperature _____ degrees F
Entering hot water temperature _____ degrees F
Leaving hot water temperature _____ degrees F

4. Verify temperatures in item 3 are in accordance with the reset schedule. _____

5. Verify proper operation of boiler safeties. _____

6. Unusual vibration, noise, etc.

_____

_____

7. Visually check refractory for cracks or spalling and refractory and tubes for flame impingement. _____

8. Certification: We the undersigned have witnessed the above functional performance tests and certify that the item tested has met the performance requirements in this section of the specifications.

Signature and Date

Contractor's Chief Quality Control Representative _____

Contractor's Mechanical Representative _____

Contractor's Electrical Representative _____

Contractor's Testing, Adjusting and Balancing Representative _____

Contractor's Controls Representative _____

Contracting Officer's Representative _____

Using Agency's Representative _____

Functional Performance Test Checklist - Unit Heaters

The Contracting Officer will select unit heaters to be spot-checked during the functional performance test. The number of terminals shall not exceed 10.

1. Functional Performance Test: Contractor shall demonstrate operation of selected unit heaters as per specifications including the following:

a. Verify unit heater response to room temperature set point adjustment. Changes to be heating set point to heating set point minus 10 degrees and return to heating set point. _____

b. Check blower fan speed. _____rpm

c. Check heating mode inlet air temperature. _____ degrees F

d. Check heating mode outlet air temperature. _____ degrees F

2. Certification: We the undersigned have witnessed the above functional performance tests and certify that the item tested has met the performance requirements in this section of the specifications.

Signature and Date

Contractor's Chief Quality Control Representative _____

Contractor's Mechanical Representative _____

Contractor's Electrical Representative _____

Contractor's Testing, Adjusting and Balancing Representative _____

Contractor's Controls Representative _____

Contracting Officer's Representative _____

Using Agency's Representative _____

Functional Performance Test Checklist - Computer Room Unit

For Computer Room Unit: [_____]

1. Functional Performance Test: Contractor shall verify operation of computer room unit as per specification including the following:

a. System safeties allow start if safety conditions are met. _____

b. Verify cooling and heating operation by varying thermostat set point from space set point to space set point plus 10 degrees, space set point minus 10 degrees, and returning to space set point. _____

c. Verify humidifier operation by varying humidistat set point from space set point to space set point plus 20 percent RH, and returning to space set point. _____

d. Verify that airflow is within +10/-0 percent of design airflow. _____

e. Verify unit shut down during fire event initiated by smoke/heat sensors. _____

2. Certification: We the undersigned have witnessed the above functional performance tests and certify that the item tested has met the performance requirements in this section of the specifications.

Signature and Date

Contractor's Chief Quality Control Representative _____

Contractor's Mechanical Representative _____

Contractor's Electrical Representative _____

Contractor's Testing, Adjusting and Balancing Representative _____

Contractor's Controls Representative _____

Contracting Officer's Representative _____

Using Agency's Representative _____

Functional Performance Test Checklist - HVAC Controls

For HVAC System: [_____]

The Contracting Officer will select HVAC control systems to undergo functional performance testing. The number of systems shall not exceed 10.

1. Functional Performance Test: Contractor shall verify operation of HVAC controls by performing the following tests:

a. Verify that controller is maintaining the set point by manually measuring the controlled variable with a thermometer, sling psychrometer, inclined manometer, etc.

b. Verify sensor/controller combination by manually measuring the controlled medium. Take readings from control panel display and compare readings taken manually. Record all readings.

Sensor _____
Manual measurement _____
Panel reading value _____

c. Verify system stability by changing the controller set point as follows:

(1) Air temperature - 10 degrees F

(2) Water temperature - 10 degrees F

(3) Static pressure - 10 percent of set point

(4) Relative humidity - percent (RH)

The control system shall be observed for 10 minutes after the change in set point. Instability or excessive hunting will be unacceptable.

d. Verify interlock with other HVAC controls.

e. Verify interlock with fire alarm control panel.

f. Verify interlock with DDC System.

g. Change controller set point 10 percent with DDC System and verify correct response.

2. Verify that operation of control system conforms to that specified in the sequence of operation.

3. Certification: We the undersigned have witnessed the above functional performance tests and certify that the item tested has met the performance requirements in this section of the specifications.

Signature and Date

Contractor's Chief Quality Control Representative _____

Contractor's Mechanical Representative _____

Functional Performance Test Checklist - HVAC Controls

For HVAC System: [_____]

Contractor's Electrical Representative _____

Contractor's Testing, Adjusting and Balancing Representative _____

Contractor's Controls Representative _____

Contractor's Officer's Representative _____

Using Agency's Representative _____

-- End of Section --

SECTION 16050

BASIC ELECTRICAL MATERIALS AND METHODS
02/01

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by the basic designation only.

AMERICAN SOCIETY FOR TESTING AND MATERIALS (ASTM)

ASTM D709	(2000) Laminated Thermosetting Materials

U.S. NATIONAL ARCHIVES AND RECORDS ADMINISTRATION (NARA)

29 CFR 1910.147	Control of Hazardous Energy (Lock Out/Tag Out)

INSTITUTE OF ELECTRICAL AND ELECTRONICS ENGINEERS (IEEE)

IEEE 100	(1996) Dictionary of Electrical and Electronics Terms (ANSI/IEEE)
IEEE C2	(1997) National Electrical Safety Code (ANSI/IEEE)

NATIONAL ELECTRICAL MANUFACTURERS ASSOCIATION (NEMA)

NEMA C57.12.28	(1999) Pad-Mounted Equipment - Enclosure Integrity (Revision of ANSI C57.12.28-88)
NEMA ICS 6	(1993) Industrial Control and Systems Enclosures
NEMA MG 1	(1998; Errata 1999) Motors and Generators
NEMA MG 10	(1994) Energy Management Guide for Selection and Use of Fixed Frequency Medium AC Squirrel-Cage Polyphase Induction Motors
NEMA MG 11	(1977; R 1992) Energy Management Guide for Selection and Use of Single-Phase Motors

NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)

NFPA 70	(1999) National Electrical Code

1.2 RELATED REQUIREMENTS

This section applies to certain sections of Division 2, "Site Construction," Division 11, "Equipment," Division 13, "Special Construction," and Division 14, "Conveying Systems" and Division 15, "Mechanical". This section applies to all sections of Division 16,

"Electrical," of this project specification unless specified otherwise in the individual sections.

1.3 DEFINITIONS

a. Unless otherwise specified or indicated, electrical and electronics terms used in these specifications, and on the drawings, shall be as defined in IEEE 100.

b. The technical sections referred to herein are those specification sections that describe products, installation procedures, and equipment operations and that refer to this section for detailed description of submittal types.

c. The technical paragraphs referred to herein are those paragraphs in PART 2 - PRODUCTS and PART 3 - EXECUTION of the technical sections that describe products, systems, installation procedures, equipment, and test methods.

1.4 ELECTRICAL CHARACTERISTICS

Electrical characteristics for this project shall be 22 kV primary, three phase, three wire, 60 Hz, and 480Y/277 volts secondary, three phase, four wire. Final connections to the power distribution system at the existing manhole shall be made by the Contractor as directed by the Contracting Officer.

1.5 SUBMITTALS

Submittals required in the sections which refer to this section shall conform to the requirements of Section 01330, "Submittal Procedures" and to the following additional requirements. Submittals shall include the manufacturer's name, trade name, place of manufacture, catalog model or number, nameplate data, size, layout dimensions, capacity, project specification and technical paragraph reference. Submittals shall also include applicable federal, military, industry, and technical society publication references, and years of satisfactory service, and other information necessary to establish contract compliance of each item to be provided. Photographs of existing installations are unacceptable and will be returned without approval.

1.5.1 Manufacturer's Catalog Data

Submittals for each manufactured item shall be current manufacturer's descriptive literature of cataloged products, equipment drawings, diagrams, performance and characteristic curves, and catalog cuts. Handwritten and typed modifications and other notations not part of the manufacturer's preprinted data will result in the rejection of the submittal. Should manufacturer's data require supplemental information for clarification, the supplemental information shall be submitted as specified for certificates of compliance.

1.5.2 Drawings

Submit drawings a minimum of 14 by 20 inches in size using a minimum scale of 1/8 inch per foot, except as specified otherwise. Include wiring diagrams and installation details of equipment indicating proposed location, layout and arrangement, control panels, accessories, piping, ductwork, and other items that must be shown to ensure a coordinated

installation. Wiring diagrams shall identify circuit terminals and indicate the internal wiring for each item of equipment and the interconnection between each item of equipment. Drawings shall indicate adequate clearance for operation, maintenance, and replacement of operating equipment devices.

1.5.3 Instructions

Where installation procedures or part of the installation procedures are required to be in accordance with manufacturer's instructions, submit printed copies of those instructions prior to installation. Installation of the item shall not proceed until manufacturer's instructions are received. Failure to submit manufacturer's instructions shall be cause for rejection of the equipment or material.

1.5.4 Certificates

Submit manufacturer's certifications as required for products, materials, finishes, and equipment as specified in the technical sections. Certificates from material suppliers are not acceptable. Preprinted certifications and copies of previously submitted documents will not be acceptable. The manufacturer's certifications shall name the appropriate products, equipment, or materials and the publication specified as controlling the quality of that item. Certification shall not contain statements to imply that the item does not meet requirements specified, such as "as good as"; "achieve the same end use and results as materials formulated in accordance with the referenced publications"; or "equal or exceed the service and performance of the specified material." Certifications shall simply state that the item conforms to the requirements specified. Certificates shall be printed on the manufacturer's letterhead and shall be signed by the manufacturer's official authorized to sign certificates of compliance.

1.5.4.1 Reference Standard Compliance

Where equipment or materials are specified to conform to industry and technical society reference standards of the organizations such as American National Standards Institute (ANSI), American Society for Testing and Materials (ASTM), National Electrical Manufacturers Association (NEMA), Underwriters Laboratories (UL), and Association of Edison Illuminating Companies (AEIC), submit proof of such compliance. The label or listing by the specified organization will be acceptable evidence of compliance.

1.5.4.2 Independent Testing Organization Certificate

In lieu of the label or listing, submit a certificate from an independent testing organization, competent to perform testing, and approved by the Contracting Officer. The certificate shall state that the item has been tested in accordance with the specified organization's test methods and that the item complies with the specified organization's reference standard.

1.5.5 Operation and Maintenance Manuals

Comply with the requirements of Section 01781, "Operation and Maintenance Data" and the technical sections.

1.5.5.1 Operating Instructions

Submit text of posted operating instructions for each system and principal

item of equipment as specified in the technical sections.

1.6 QUALITY ASSURANCE

1.6.1 Material and Equipment Qualifications

Provide materials and equipment that are products of manufacturers regularly engaged in the production of such products which are of equal material, design and workmanship. Products shall have been in satisfactory commercial or industrial use for 2 years prior to bid opening. The 2-year period shall include applications of equipment and materials under similar circumstances and of similar size. The product shall have been on sale on the commercial market through advertisements, manufacturers' catalogs, or brochures during the 2-year period. Where two or more items of the same class of equipment are required, these items shall be products of a single manufacturer; however, the component parts of the item need not be the products of the same manufacturer unless stated in the technical section.

1.6.2 Regulatory Requirements

Equipment, materials, installation, and workmanship shall be in accordance with the mandatory and advisory provisions of NFPA 70.

1.6.3 Alternative Qualifications

Products having less than a 2-year field service record will be acceptable if a certified record of satisfactory field operation for not less than 6000 hours, exclusive of the manufacturers' factory or laboratory tests, is furnished.

1.6.4 Service Support

The equipment items shall be supported by service organizations which are reasonably convenient to the equipment installation in order to render satisfactory service to the equipment on a regular and emergency basis during the warranty period of the contract.

1.6.5 Manufacturer's Nameplate

Each item of equipment shall have a nameplate bearing the manufacturer's name, address, model number, and serial number securely affixed in a conspicuous place; the nameplate of the distributing agent will not be acceptable.

1.6.6 Modification of References

In each of the publications referred to herein, consider the advisory provisions to be mandatory, as though the word, "shall" had been substituted for "should" wherever it appears. Interpret references in these publications to the "authority having jurisdiction," or words of similar meaning, to mean the Contracting Officer.

1.6.7 Material and Equipment Manufacturing Date

Products manufactured more than 3 years prior to date of delivery to site shall not be used, unless specified otherwise.

1.7 POSTED OPERATING INSTRUCTIONS

Provide for each system and principal item of equipment as specified in the technical sections for use by operation and maintenance personnel. The operating instructions shall include the following:

a. Wiring diagrams, control diagrams, and control sequence for each principal system and item of equipment.

b. Start up, proper adjustment, operating, lubrication, and shutdown procedures.

c. Safety precautions.

d. The procedure in the event of equipment failure.

e. Other items of instruction as recommended by the manufacturer of each system or item of equipment.

Print or engrave operating instructions and frame under glass or in approved laminated plastic. Post instructions where directed. For operating instructions exposed to the weather, provide weather-resistant materials or weatherproof enclosures. Operating instructions shall not fade when exposed to sunlight and shall be secured to prevent easy removal or peeling.

1.8 NAMEPLATES

ASTM D709. Provide laminated plastic nameplates for each panelboard, equipment enclosure, relay, switch, and device; as specified in the technical sections or as indicated on the drawings. Each nameplate inscription shall identify the function and, when applicable, the position. Nameplates shall be melamine plastic, 0.125 inch thick, white with black center core. Provide red laminated plastic label with white center core where indicated. Surface shall be matte finish. Corners shall be square. Accurately align lettering and engrave into the core. Minimum size of nameplates shall be one by 2.5 inches. Lettering shall be a minimum of 0.25 inch high normal block style.

1.9 WARNING SIGNS

Provide warning signs for the enclosures of electrical equipment including substations, pad-mounted transformers, pad-mounted switches, generators, and switchgear having a nominal rating exceeding 600 volts.

a. When the enclosure integrity of such equipment is specified to be in accordance with NEMA C57.12.28, such as for pad-mounted transformers, provide self-adhesive warning signs on the outside of the high voltage compartment door(s). Sign shall be a decal and shall have nominal dimensions of 7 by 10 inches with the legend "DANGER HIGH VOLTAGE" printed in two lines of nominal 2 inch high letters. The word "DANGER" shall be in white letters on a red background and the words "HIGH VOLTAGE" shall be in black letters on a white background. Decal shall be Panduit No. PPSO710D72 or approved equal.

b. When such equipment is guarded by a fence, mount signs on the fence. Provide metal signs having nominal dimensions of 14 by 10 inches with the legend "DANGER HIGH VOLTAGE KEEP OUT" printed in three lines of nominal 3 inch high white letters on a red and black field.

1.10 CABLE TAGS IN MANHOLES, HANDHOLES, AND VAULTS

Provide tags for each cable or wire located in manholes, handholes, and vaults. Tag new wire and cable provided under this contract and existing wire and cable which are indicated to have splices and terminations provided by this contract. The last position shall denote the cable size. Tag legend shall be as indicated. The tags shall be polyethylene. Do not provide handwritten letters.

1.10.1 Polyethylene Cable Tags

Provide tags of polyethylene that have an average tensile strength of 3250 pounds per square inch; and that are 0.08 inch thick (minimum), non-corrosive non-conductive; resistive to acids, alkalis, organic solvents, and salt water; and distortion resistant to 170 degrees F. Provide 0.05 inch (minimum) thick black polyethylene tag holder. Provide a one-piece nylon, self-locking tie at each end of the cable tag. Ties shall have a minimum loop tensile strength of 175 pounds. The cable tags shall have black block letters, numbers, and symbols one inch high on a yellow background. Letters, numbers, and symbols shall not fall off or change positions regardless of the cable tags' orientation.

1.11 ELECTRICAL REQUIREMENTS

Electrical installations shall conform to IEEE C2, NFPA 70, and requirements specified herein.

1.11.1 Motors and Equipment

Provide electrical components of mechanical equipment, such as motors, motor starters, control or push-button stations, float or pressure switches, solenoid valves, and other devices functioning to control mechanical equipment, including control wiring and conduit for circuits rated 100 volts or less, to conform with the requirements of the section covering the mechanical equipment. Extended voltage range motors shall not be permitted. The interconnecting power wiring and conduit, control wiring rated 120 volts (nominal) and conduit, the motor control equipment forming a part of motor control centers, and the electrical power circuits shall be provided under Division 16.

Provide motors, controllers, integral disconnects, and contactors with their respective pieces of equipment, except controllers indicated as part of the motor control centers shall be provided under Section 16415, "Electrical Work, Interior". Motors, controllers, integral disconnects, and contactors shall conform to Section 16415, "Electrical Work, Interior". Extended voltage range motors shall not be permitted. Control voltage for controllers and contactors shall not exceed 120 volts nominal. When motors and equipment furnished are larger than sizes indicated, the cost of additional electrical service and related work shall be included under the section that specified that motor or equipment. Where fuse protection is specifically recommended by the equipment manufacturer, provide fused switches in lieu of non-fused switches indicated.

1.11.2 Wiring and Conduit

Provide internal wiring for components of packaged equipment as an integral part of the equipment. Provide power wiring and conduit for field-installed equipment, and motor control equipment forming part of

motor control centers or switchgear assemblies, the conduit and wiring connecting such centers, assemblies, or other power sources to equipment under Section 16415, "Electrical Work, Interior." Control wiring and conduit shall be provided under, and conform to the requirements of the section specifying the associated equipment.

1.11.3 New Work

Provide electrical components of mechanical equipment, such as motors, motor starters (except starters/controllers which are indicated as part of a motor control center), control or push-button stations, float or pressure switches, solenoid valves, integral disconnects, and other devices functioning to control mechanical equipment, as well as control wiring and conduit for circuits rated 100 volts or less, to conform with the requirements of the section covering the mechanical equipment. Extended voltage range motors shall not be permitted. The interconnecting power wiring and conduit, control wiring rated 120 volts (nominal) and conduit, and the electrical power circuits shall be provided under Division 16, except internal wiring for components of packaged equipment shall be provided as an integral part of the equipment. When motors and equipment furnished are larger than sizes indicated, provide any required changes to the electrical service as may be necessary and related work as a part of the work for the section specifying that motor or equipment.

1.11.4 Modifications to Existing Systems

Where existing mechanical systems and motor-operated equipment require modifications, provide electrical components under Division 16.

1.11.5 High Efficiency Motors

1.11.5.1 High Efficiency Single-Phase Motors

Unless otherwise specified, single-phase fractional-horsepower alternating-current motors shall be high efficiency types corresponding to the applications listed in NEMA MG 11.

1.11.5.2 High Efficiency Polyphase Motors

Unless otherwise specified, polyphase motors shall be selected based on high efficiency characteristics relative to the applications as listed in NEMA MG 10. Additionally, polyphase squirrel-cage medium induction motors with continuous ratings shall meet or exceed energy efficient ratings in accordance with Table 12-10 of NEMA MG 1.

1.11.6 Three-Phase Motor Protection

Provide controllers for motors rated 1-hp and above with electronic phase-voltage monitors designed to protect motors from phase-loss, undervoltage, and overvoltage. Provide protection for motors from immediate restart by a time adjustable restart relay.

1.12 INSTRUCTION TO GOVERNMENT PERSONNEL

Where specified in the technical sections, furnish the services of competent instructors to give full instruction to designated Government personnel in the adjustment, operation, and maintenance of the specified systems and equipment, including pertinent safety requirements as required. Instructors shall be thoroughly familiar with all parts of the installation

and shall be trained in operating theory as well as practical operation and maintenance work. Instruction shall be given during the first regular work week after the equipment or system has been accepted and turned over to the Government for regular operation. The number of man-days (8 hours per day) of instruction furnished shall be as specified in the individual section. When more than 4 man-days of instruction are specified, use approximately half of the time for classroom instruction. Use other time for instruction with equipment or system. When significant changes or modifications in the equipment or system are made under the terms of the contract, provide additional instructions to acquaint the operating personnel with the changes or modifications.

1.13 LOCKOUT REQUIREMENTS

Provide disconnecting means capable of being locked out for machines and other equipment to prevent unexpected startup or release of stored energy in accordance with 29 CFR 1910.147. Mechanical isolation of machines and other equipment shall be in accordance with requirements of Division 15, "Mechanical."

PART 2 PRODUCTS

Not used.

PART 3 EXECUTION

3.1 PAINTING OF EQUIPMENT

3.1.1 Factory Applied

Electrical equipment shall have factory-applied painting systems which shall, as a minimum, meet the requirements of NEMA ICS 6 corrosion-resistance test and the additional requirements specified in the technical sections.

3.1.2 Field Applied

Paint electrical equipment as required to match finish of adjacent surfaces or to meet the indicated or specified safety criteria. Painting shall be as specified in Section 09900, "Paints and Coatings".

3.2 NAMEPLATE MOUNTING

Provide number, location, and letter designation of nameplates as indicated. Fasten nameplates to the device with a minimum of two sheet-metal screws or two rivets.

3.3 WARNING SIGN MOUNTING

Provide the number of signs required to be readable from each accessible side, but space the signs a maximum of 30 feet apart.

3.4 CABLE TAG INSTALLATION

Install cable tags in each manhole, handhole, and vault as specified, including each splice. Install cable tags over the fireproofing, if any, and locate the tags so that they are clearly visible without disturbing any cabling or wiring in the manholes, handholes, and vaults.

-- End of Section --

SECTION 16070

SEISMIC PROTECTION FOR ELECTRICAL EQUIPMENT
04/99

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.

AMERICAN SOCIETY FOR TESTING AND MATERIALS (ASTM)

ASTM E 580	(1996) Application of Ceiling Suspension Systems for Acoustical Tile and Lay-in Panels in Areas Requiring Moderate Seismic Restraint

U.S. ARMY CORPS OF ENGINEERS (USACE)

TI 809-04	(1998) Seismic Design for Buildings

UNDERWRITERS LABORATORIES (UL)

UL 1570	(1995; Rev thru Feb 1999) Fluorescent Lighting Fixtures
UL 1571	(1995; Rev thru Feb 1999) Incandescent Lighting Fixtures

1.2 SUBMITTALS

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are for information only. When used, a designation following the "G" designation identifies the office that will review the submittal for the Government. The following shall be submitted in accordance with Section 01330 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Lighting Fixtures in Buildings; G
Equipment Requirements; G

Detail drawings along with catalog cuts, templates, and erection and installation details, as appropriate, for the items listed. Submittals shall be complete in detail; shall indicate thickness, type, grade, class of metal, and dimensions; and shall show construction details, reinforcement, anchorage, and installation with relation to the building construction.

SD-03 Product Data

Lighting Fixtures in Buildings; G
Equipment Requirements; G

Copies of the design calculations with the detail drawings. Calculations shall be stamped by a registered engineer and shall verify the capability of structural members to which bracing is attached for carrying the load from the brace.

Contractor Designed Bracing; G

Copies of the Design Calculations with the Drawings. Calculations shall be approved, certified, stamped and signed by a Registered Professional Engineer. Calculations shall verify the capability of structural members to which bracing is attached for carrying the load from the brace.

1.3 SYSTEM DESCRIPTION

1.3.1 General Requirements

The requirements for seismic protection measures described in this section shall be applied to the electrical equipment and systems listed below. Structural requirements shall be in accordance with Section 13080 SEISMIC PROTECTION FOR MISCELLANEOUS EQUIPMENT.

1.3.2 Electrical Equipment

Electrical equipment shall include the following items to the extent required on the drawings or in other sections of these specifications:

Air Handling Units
Light Fixtures
Conduit

1.3.3 Contractor Designed Bracing

The Contractor shall design the bracing in accordance with TI 809-04, 13080 SEISMIC PROTECTION FOR MISCELLANEOUS EQUIPMENT, and additional data furnished by the Contracting Officer. Resistance to lateral forces induced by earthquakes shall be accomplished without consideration of friction resulting from gravity loads. TI 809-04 uses parameters for the building, not for the equipment in the building; therefore, corresponding adjustments to the formulas shall be required. Loadings determined using TI 809-04 are based on strength design; therefore, the AISC LRFP specifications shall be used for the design.

1.3.4 Conduits Requiring No Special Seismic Restraints

Seismic restraints may be omitted from electrical conduit less than 2-1/2 inches trade size. All other interior conduit, shall be seismically protected as specified.

1.4 EQUIPMENT REQUIREMENTS

1.4.1 Rigidly Mounted Equipment

The following specific items of equipment: to be furnished under this contract shall be constructed and assembled to withstand the seismic forces specified in TI 809-04, Chapter 10. Each item of rigid electrical equipment shall be entirely located and rigidly attached on one side only of a building expansion joint. Piping, electrical conduit, etc., which cross the expansion joint shall be provided with flexible joints that are

capable of accommodating displacements equal to the full width of the joint in both orthogonal directions.

Substations
Transformers

PART 2 PRODUCTS

2.1 LIGHTING FIXTURE SUPPORTS

Lighting fixtures and supports shall conform to UL 1570 or UL 1571 as applicable.

2.2 SWAY BRACING MATERIALS

Sway bracing materials (e.g. rods, plates, rope, angles, etc.) shall be as specified in Section 13080 SEISMIC PROTECTION FOR MISCELLANEOUS EQUIPMENT.

PART 3 EXECUTION

3.1 SWAY BRACES FOR CONDUIT

Conduit shall be braced as for an equivalent weight pipe in accordance with Section 15070 SEISMIC PROTECTION FOR MECHANICAL EQUIPMENT.

3.2 LIGHTING FIXTURES IN BUILDINGS

Lighting fixtures and supports shall conform to the following:

3.2.1 Pendant Fixtures

Pendant fixtures shall conform to the requirements of TI 809-04, Chapter 10.

3.2.2 Ceiling Attached Fixtures

3.2.2.1 Recessed Fluorescent Fixtures

Recessed fluorescent individual or continuous-row mounted fixtures shall be supported by a seismic-resistant suspended ceiling support system built in accordance with ASTM E 580 and Section 09510 ACOUSTICAL CEILINGS. Seismic protection for the fixtures shall conform to the requirements of TI 809-04, Chapter 10. Recessed lighting fixtures not over 56 pounds in weight may be supported by and attached directly to the ceiling system runners using screws or bolts, number and size as required by the seismic design. Fixture accessories, including louvers, diffusers, and lenses shall have lock or screw attachments.

3.2.2.2 Surface-Mounted Fluorescent Fixtures

Surface-mounted fluorescent individual or continuous-row fixtures shall be attached to a seismic-resistant ceiling support system built in accordance with ASTM E 580 and Section 09510 ACOUSTICAL CEILINGS. Seismic protection for the fixtures shall conform to the requirements of TI 809-04, Chapter 10.

3.2.3 Assembly Mounted on Outlet Box

A supporting assembly, that is intended to be mounted on an outlet box, shall be designed to accommodate mounting features on 4 inch boxes, plaster rings, and fixture studs.

3.2.4 Wall-Mounted Emergency Light Unit

Attachments for wall-mounted emergency light units shall be designed and secured for the worst expected seismic disturbance at the site.

3.2.5 Lateral Force

Structural requirements for light fixture bracing shall be in accordance with Section 13080 SEISMIC PROTECTION FOR MISCELLANIOUS EQUIPMENT.

-- End of Section --

SECTION 16175

FIRE DETECTION AND ALARM SYSTEM, ADDRESSABLE

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AMERICAN NATIONAL STANDARDS INSTITUTE (ANSI)

ANSI S3.41	(1990; R 1996) Audible Emergency Evacuation Signals

INSTITUTE OF ELECTRICAL AND ELECTRONICS ENGINEERS (IEEE)

IEEE C62.41	(1991; R 1995) Surge Voltages in Low-Voltage AC Power Circuits

NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)

NFPA 70	(1999) National Electrical Code
NFPA 72	(1996; Errata Oct 96, Dec 96; TIA 96-1, 96-2, 96-3) National Fire Alarm Code
NFPA 90A	(1996) Installation of Air Conditioning and Ventilating Systems

UNDERWRITERS LABORATORIES (UL)

UL 228	(1997) Door Closers-Holders, With or Without Integral Smoke Detectors
UL 268	(1996; Rev thru Jun 1998) Smoke Detectors for Fire Protective Signaling Systems
UL 268A	(1998) Smoke Detectors for Duct Applications
UL 464	(1996; Rev May 1997) Audible Signal Appliances
UL 521	(1993; Rev Oct 1994) Heat Detectors for Fire Protective Signaling Systems
UL 864	(1996) Control Units for Fire-Protective Signaling Systems
UL 1971	(1995; Rev thru May 1997) Signaling Devices for the Hearing Impaired

1.2 DESCRIPTION OF WORK

This work includes designing, and providing a new, complete, supervised, fully operational, addressable fire alarm system as described herein and on

the contract drawings. The system shall include all wiring, raceways, pull boxes, terminal cabinets, outlet and mounting boxes, control equipment, alarm and supervisory signal, initiating devices, alarm notification appliances, radio transmitters, associated equipment and appurtenances required for a complete operating system even though each item is not specifically mentioned or described. The system layout on the drawings is generic. Equipment, materials, installation, workmanship, inspection and testing shall be in strict accordance with the required and advisory provisions of NFPA 72, except as modified herein. Devices and equipment for the fire alarm service shall be listed by Underwriters Laboratories, Inc., or approved by Factory Mutual. In the NFPA publications referred to herein, the advisory provisions shall be considered mandatory, although the word "shall" had been substituted for "should" wherever it appears, and reference to the "authority having jurisdiction" shall be interpreted to mean the LAFB Fire Department, Technical Services. Provide Shop Drawings per Paragraph 1.7.

1.3 MATERIAL AND EQUIPMENT

1.3.1 General Requirements

The fire alarm system shall be a programmable addressable type fire alarm system. Alarm devices shall be installed complete with standard boxes and mounting hardware. Devices installed outside shall be weatherproof. The fire alarm system shall be provided with a minimum of 25 percent spare capacity for all signal lines, notification appliance circuits, audio/visual appliances and pullstations. The fire alarm system shall annunciate alarms and trouble signals at the base main fire station via a radio transmitter system. The radio transmitter system shall be completely compatible, operational and functional with the base radio receiving system. The complete fire alarm system shall comply with NFPA, UL, Factory Mutual and Langley Air Force Base requirements and standards.

1.3.2 Standard Products

Material and equipment shall be the standard products of a manufacturer regularly engaged in the manufacture of the products for at least 2 years prior to bid opening. Equipment shall be supported by a service organization that can provide service within 24 hours of notification. Provide Manufacturer's Catalog Data per Paragraph 1.7.

1.3.3 Service Conditions

Equipment provided under this section shall be installed in locations where conditions do not exceed the following:

a. Ambient Temperature 15°C-30°C(60°F-86°F).

b. Humidity 10%-85% at 30°C(86°F) noncondensing.

1.3.4 Nameplates

Major components of equipment shall have the manufacturer's name, address, type or style, voltage and current rating, and catalog number on a noncorrosive and nonheat-sensitive plate which is securely attached to the equipment.

1.3.5 Keys and Locks

Locks shall be keyed alike. Four keys for the system shall be provided.

1.3.6 Tags

Tags with stamped identification number shall be furnished for keys and locks.

1.3.7 Verification of Dimensions

After becoming familiar with details of the work, the Contractor shall verify dimensions in the field and shall advise the Contracting Officer of any discrepancy before performing the work.

1.3.8 Compliance

The fire detection and alarm system and the central reporting system shall be configured in accordance with NFPA 72 except as modified. The equipment furnished shall be compatible and be UL listed, FM approved, or approved or listed by a nationally recognized testing laboratory in accordance with the applicable NFPA standards.

1.3.9 Quality Requirements

All materials and equipment shall be UL listed. The Contractor shall submit proof that the items furnished under this specification conform to this requirement. Only currently manufactured equipment shall be installed. Availability of replacement parts shall be guaranteed for a minimum of one year after installation.

1.3.10 Fire Alarm Equipment

All removed fire alarm equipment, excluding conduit and wiring, shall remain the property of the Government and shall be turned over by the Contractor to the 1CES/CEOIE Shop, Building 328.

1.4 CONTRACTOR QUALIFICATIONS

The system shall be installed by an experienced firm regularly engaged in the installation of automatic fire detection and alarm systems in accordance with NFPA standards and as specified further in the specifications. The Contractor must be certified by the manufacturer of the fire alarm equipment to install and test the alarm system. Certification or proper installation in accordance with NFPA standards shall be submitted by the Contractor or representative of the manufacturer of the alarm upon completion of the installation.

1.4.1 Engineer and Technician

a. Registered Professional Engineer with verification of experience and at least 4 years of current experience in the design of the fire protection and detection systems.

b. National Institute for Certification in Engineering Technologies (NICET) qualifications as an engineering technician in fire alarm systems program with verification of experience and current NICET certificate.

c. The Registered Professional Engineer may perform all required items under this specification. The NICET Fire Alarm Technician

shall perform only the items allowed by the specific category of certification held.

1.4.2 Installer

The installing Contractor shall provide the following: NICET Fire Alarm Technicians to perform the installation of the system. A NICET Level 3 Fire Alarm Technician shall supervise the installation of the fire alarm system. NICET Level 2 or higher Fire Alarm Technician shall install and terminate fire alarm devices, cabinets and panels. A state licensed electrician or NICET Level 1 Fire Alarm Technician shall install conduit for the fire alarm system. The Fire Alarm technicians installing the equipment shall be factory trained in the installation, adjustment, testing, and operation of the equipment specified herein.

1.4.3 Design Services

Installations requiring designs or modifications of fire detection, fire alarm, or fire suppression systems shall require the services and review of a qualified fire protection engineer. For the purposes of meeting this requirement, a qualified fire protection engineer is defined as an individual meeting one of the following conditions:

a. An engineer having a Bachelor of Science or Masters of Science Degree in Fire Protection Engineering from an accredited university engineering program, plus a minimum of 2 years' work experience in fire protection engineering.

b. A registered professional engineer (P.E.) in fire protection engineering.

c. A registered PE in a related engineering discipline and member grade status in the National Society of Fire Protection Engineers.

d. An engineer with a minimum of 10 years' experience in fire protection engineering and member grade status in the National Society of Fire Protection Engineers.

1.5 SYSTEM DESIGN

1.5.1 Operation

The fire alarm and detection system shall be a complete, supervised, noncoded, addressable fire alarm system conforming to NFPA 72. The system shall be activated into the alarm mode by actuation of any alarm initiating device. The system shall remain in the alarm mode until the initiating device is reset and the fire alarm control panel is reset and restored to normal. Alarm initiating devices shall be connected to signal line circuits (SLC), Style 6, Class A in accordance with NFPA 72. Alarm notification appliances shall be connected to notification appliance circuits (NAC), Style Z, Class A in accordance with NFPA 72. A looped conduit system shall be provided so that if the conduit and all conductors within are severed at any point, all NAC and SLC will remain functional. The conduit loop requirement is not applicable to the signal transmission link from the local panels (at the protected premises) to the Supervising Station (fire station, fire alarm central communication center). Textual, audible, and visual appliances and systems shall comply with NFPA 72. Fire alarm system components requiring power, except for the control panel power supply, shall operate on 24 Volts dc. Addressable system shall be

microcomputer (microprocessor or microcontroller) based with a minimum word size of eight bits and shall provide the following features:

a. Sufficient memory to perform as specified and as shown for addressable system.

b. Individual identity of each addressable device for the following conditions: alarm; trouble; open; short; and appliances missing/failed remote detector - sensitivity adjustment from the panel for smoke detectors

c. Capability of each addressable device being individually disabled or enabled from the panel.

d. Each SLC shall be sized to provide 40 percent addressable expansion without hardware modifications to the panel.

1.5.2 Operational Features

The system shall have the following operating features:

a. Monitor electrical supervision of SLC, and NAC.

b. Monitor electrical supervision of the primary power (ac) supply, battery voltage, placement of alarm zone module (card, PC board) within the control panel, and transmitter tripping circuit integrity.

c. A trouble buzzer and trouble LED/LCD (light emitting diode/liquid crystal diode) to activate upon a single break, open, or ground fault condition which prevents the required normal operation of the system. The trouble signal shall also operate upon loss of primary power (ac) supply, low battery voltage, removal of alarm zone module (card, PC board), and disconnection of the circuit used for transmitting alarm signals off-premises. A trouble alarm silence switch shall be provided which will silence the trouble buzzer, but will not extinguish the trouble indicator LED/LCD. Subsequent trouble and supervisory alarms shall sound the trouble signal until silenced. After the system returns to normal operating conditions, the trouble buzzer shall again sound until the silencing switch returns to normal position, unless automatic trouble reset is provided.

d. A one person test mode. Activating an initiating device in this mode will activate an alarm for a short period of time, then automatically reset the alarm, without activating the transmitter during the entire process.

e. A transmitter disconnect switch to allow testing and maintenance of the system without activating the transmitter but providing a trouble signal when disconnected and a restoration signal when reconnected.

f. Evacuation alarm silencing switch which, when activated, will silence alarm devices, but will not affect the zone indicating LED/LCD nor the operation of the transmitter. This switch shall be over-ridden upon activation of a subsequent alarm from an unalarmed device and the NAC devices will be activated.

g. Electrical supervision for circuits used for supervisory signal services (i.e., sprinkler systems, valves, etc.). Supervision shall detect any open, short, or ground.

h. The fire alarm control panel shall provide supervised addressable relays for HVAC shutdown. An override at the HVAC panel shall not be provided.

i. Provide alarm verification capability for smoke detectors.

j. Provide switches in a locked portion of the FACP to bypass the automatic notification appliance circuits, air handler shutdown and door release disconnect features. Operation of these switches shall indicate this action on the FACP display and printer output. Activation of these switches shall operate the system trouble signals.

k. All alarm signals shall be automatically transmitted to the fire department.

l. Alarm functions shall override trouble or supervisory functions, supervisory functions shall override trouble functions.

m. The control panel and field panels shall be software reprogrammable to enable expansion or modification of the system without replacement of hardware or firmware by the end user. All programmed information shall be stored in non-volatile memory. The Contractor shall provide all software necessary for programming as required for completely programming and re-programming by the end-user. Examples of required changes are: adding or deleting devices or zones; changing system responses to particular input signals; programming certain input signals to activate auxiliary devices.

n. The system shall be capable of operating, supervising, and/or monitoring both addressable and non-addressable devices which may be in alarm simultaneously.

o. There shall be no limit, other than maximum system capacity, as to the number of addressable devices which may be in alarm simultaneously.

p. Where the fire alarm system is responsible for initiating and action in another emergency control device or system, such as HVAC system the addressable fire alarm relay shall be within 3 feet of the emergency control device.

1.5.3 Alarm Functions

Upon activation of an alarm signal the following shall be automatically initiated.

a. Transmission of alarm signals to the fire department.

b. Visual indications of the alarmed devices on the fire alarm control panel display.

c. Continuous sounding or operation of alarm notification appliances throughout the building as required by ANSI S3.41.

d. Closure of doors held open by electromagnetic devices.

e. Operation of the smoke control system.

f. Shutdown of power to the data processing equipment in the alarmed area.

g. Automatic discharge of the designated fire suppression systems. A 15 second maximum delay shall be provided for the deluge system, a 30 second delay for the wet pipe system.

e. Deactivation of the air handling units throughout the building.

1.5.4 Primary Power

Operating power shall be provided as required by paragraph Power Supply for the System. Transfer from normal to emergency power or restoration from emergency to normal power shall be fully automatic and not cause transmission of a false alarm. Loss of ac power shall not prevent transmission of a signal via the fire reporting system upon operation of any initiating circuit.

1.5.5 Battery Backup Power

Battery backup power shall be through use of rechargeable, sealed-type storage batteries and battery charger.

1.5.6 Interface With other Equipment

Interfacing components shall be furnished as required to connect to subsystems or devices which interact with the fire alarm system, such as supervisory or alarm contacts in suppression systems, operating interfaces for smoke control systems, door releases, etc.

1.6 TECHNICAL DATA AND COMPUTER SOFTWARE

Data to be submitted shall include complete system, equipment, and software descriptions. Descriptions shall show how the equipment will operate as a system to meet the performance requirements of this contract. The data package shall also include the following:

a. Identification of programmable portions of system equipment and capabilities.

b. Description of system revision and expansion capabilities and methods of implementation detailing both equipment and software requirements.

c. Provision of operational software data on all modes of programmable portions of the fire alarm and detection system.

d. Description of Fire Alarm Control Panel equipment operation.

e. Description of auxiliary and remote equipment operations.

f. Library of application software.

g. Operation and maintenance manuals as specified in the Submittals

paragraph.

1.7 SUBMITTALS

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are for information only. When used, a designation following the "G" identifies the office that will review the submittal for the Government. The following shall be submitted in accordance with Section 01330 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Shop Drawings; G

Submit shop drawings not less than 18 inches by 24 inches. Drawings shall be prepared and signed by a registered professional engineer (Fire Protection Engineer) or NICET level 3 fire alarm technician. As a minimum, the shop drawing submittal should include the following:

a. A complete description of the system operation.

b. A complete list of device addresses and corresponding messages.

c. Include annotated catalog data showing manufacturer's name, model, voltage, and catalog numbers for all equipment and components.

d. Provide point-to-point-wiring diagrams showing the points of connection and terminals used for all electrical field connections in the system. Diagrams shall include all interconnections between the equipment and systems which are supervised or controlled by the system. Diagrams shall show all connections from field devices to the FACP and remote fire alarm control units, initiating circuits, switches, relays and terminals.

e. Provide complete riser diagrams indicating the wiring sequence of all devices and their connections to the control equipment. Include a color code schedule for the wiring. Include floor plans showing the locations and addresses of all devices and equipment.

f. Provide data on each circuit to indicate that there is at least 25% spare capacity for notification appliances, 25% spare capacity for initiating devices, and provide data to indicate that the notification appliance circuits (NAC) have sufficient capacity to simultaneously drive all fire alarm notification appliances plus 20% spare capacity.

As-Built Drawings; G

Prepare and submit to the Contracting Officer, one set of detailed "As-Built Drawings." The drawings shall include complete wiring diagrams showing connections between all devices and equipment, both factory and field wired. Include a riser diagram and drawings showing as-built location of all devices and equipment. The drawings shall show the system as installed including all deviations from both the contract drawings and the approved shop drawings. The drawings shall be prepared on uniformed sized sheets not less than 24 inches by 36 inches. These drawings shall be submitted within two weeks after the final acceptance test of the system.

a. Record Drawing Software

Provide one (1) set of floppy diskettes containing AUTOCAD Version 14 or later based drawings in DWG or DXF format of all as-built drawings and schematics.

SD-03 Product Data

Manufacturer's Catalog Data; G

Fire Alarm Control Panel (FACP), addressable manual stations, batteries, battery charger, smoke detectors, heat detectors, audiovisual alarms, visual alarms, addressable interface devices, and addressable relays, transmitters.

Battery power calculations,

Substantiating battery calculations for supervisory and alarm power requirements. Ampere-hour requirements for each system component and each panel component, and the battery recharging period shall be included.

Voltage Drop

Voltage drop calculations for notification appliance circuits to indicate that sufficient voltage is available for proper appliance operation.

Spare Parts

Spare parts data for each different item of material and equipment specified. Data shall include a complete list of parts and supplies with the current unit prices and source of supply and a list of the parts recommended by the manufacturer to be replaced after 1 year of service.

Technical Data and Computer Software; G

Technical data which relates to computer software.

Training; G

Lesson plans, operating instructions, maintenance procedures, and training data, furnished in manual format, for the training courses. The operations training shall familiarize designated government personnel with proper operation of the fire alarm system. The maintenance training course shall provide the designated government personnel adequate knowledge required to diagnose, repair, maintain, and expand functions inherent to the system.

Testing; G

Detailed test procedures, prepared and signed by a Registered Professional Engineer or a NICET Level 3 Fire Alarm Technician, for the fire detection and alarm system 14 days prior to performing system tests.

SD-06 Test Reports

Testing; G

Test reports, in booklet form, showing field tests performed to prove compliance with the specified performance criteria, upon completion and testing of the installed system. Each test report shall document readings, test results and indicate the final position of controls. The Contractor

shall include the NFPA 72 Certificate of Completion and NFPA 72 Inspection and Testing Form, with the appropriate test reports.

SD-07 Certificates

Material and Equipment

Certified copies of current approvals or listings issued by an independent test lab if not listed by UL, FM or other nationally recognized testing laboratory, showing compliance with specified NFPA standards.

Qualifications

Proof of qualifications for required personnel. The installer shall submit proof of experience for the Professional Engineer, fire alarm technician, and the installing company.

SD-10 Operation and Maintenance Data

Technical Data and Computer Software; G

Three copies of operating manual outlining step-by-step procedures required for system startup, operation, and shutdown. The manual shall include the manufacturer's name, model number, service manual, parts list, and complete description of equipment and their basic operating features. Three copies of maintenance manual listing routine maintenance procedures, possible breakdowns and repairs, and troubleshooting guide. The manuals shall include conduit layout, equipment layout and simplified wiring, and control diagrams of the system as installed. The manuals shall include complete procedures for system revision and expansion, detailing both equipment and software requirements. Original and backup copies of all software delivered for this project shall be provided, on each type of media utilized. Manuals shall be approved prior to training.

1.8 INSTRUCTION OF GOVERNMENT EMPLOYEES

1.8.1 Instructor

Include in the project the services of an instructor, who shall have received specific training from the manufacturer for the training of other persons regarding the inspection, testing and maintenance of the system provided. The instructor shall train the Government employees designated by the Contracting Officer, in the care, adjustment, maintenance, operation of the fire alarm system.

1.8.2 Qualifications

Each instructor shall be thoroughly familiar with all parts of this installation. The instructor shall be trained in operating theory as well as in practical operation and maintenance work.

1.9 DELIVERY, STORAGE AND HANDLING

Protect equipment delivered and placed in storage from the weather, humidity and temperature variation, dirt and dust, and other contaminants.

PART 2 PRODUCTS

2.1 CONTROL PANEL

Control panel shall be installed as part of the system in the building and shall be approved for use with the fire-detecting equipment, manual fire-alarm boxes or stations, and indicating appliances and all other devices. Control panel shall be modular type. Control panel shall comply with the applicable requirements of UL 864. The control panel shall be located where indicated and shall be housed in a substantial steel cabinet with lock and key. Control panel shall be a clean, uncluttered, and orderly assembled panel containing components and equipment required to provide the specified operating and supervisory functions of the system. The panel shall have prominent rigid plastic, phenolic or metal identification plates for LED/LCDs, zones, SLC, controls, meters, fuses, and switches. Nameplates for fuses shall also include ampere rating. Control panel switches shall be within the locked cabinet. If more than one modular unit is required to form a control panel, the units shall be installed in a single cabinet large enough to accommodate units. The control unit shall provide power, supervision, control and logic for the entire system, utilizing solid state, modular, components, internally mounted and arranged for easy access. Each control unit shall be suitable for operation on a 120 volt, 60 hertz, normal building power supply. The control panel shall include a suitable means for testing the system through each electrically supervised circuit. The panel shall be arranged so as to operate the alarm signaling devices in the event of fire and to continue operation until silenced by a switch within the unit cabinet. The control panel shall operate to allow an alarm from any device to be silenced, but allows subsequent alarms from other devices to resound the alarm. Status indicators (LEDs and/or LCD's) shall be plainly visible when the cabinet of the control panel is closed. Circuit boards shall be the modular plug-in type. All cabinet knockouts or holes shall be patched and sealed. Supervision of all alarm devices, including pull stations, signaling devices and detectors shall be maintained. Circuitry and zoning modules shall be Class "A". Individual supervisory LEDs shall be provided to monitor the primary power, the charger, the batteries, and wiring, for "ground fault". The panel shall include a test switch to test all LEDs. Loss of power, including batteries, shall not require the manual reloading of a program. Upon restoration of power, startup shall be automatic, and shall not require any manual operation. The loss of primary power or the sequence of applying primary or emergency power shall not affect the transmission of alarm, supervisory or trouble signals. Visual annunciation shall be provided for LED/LCD visual display as an integral part of the control panel and shall identify with a word description and ID number each device. Cabinets shall be provided with ample gutter space to allow proper clearance between the cabinet and live parts of the panel equipment. Cabinets shall be painted red. In addition, the control panel shall have an on/off switch to de-energize the incoming A/C power.

2.1.1 Annunciator Panel

Annunciator panel shall be part of the fire alarm control panel. An annunciator window shall be provide for each zone. Each zone annunciator shall include an amber trouble lamp (LED) and a red alarm lamp (LED). Each lamp shall provide specific identification of the zone area by means of a permanently attached rigid plastic or metal sign with either raised or engraved letters. In no case shall zone identification consist of the words "Zone 1, Zone 2," etc., but shall consist of the description of the device locations. Zoning shall be as shown on the drawings. All spare annunciators shall be labeled as such. Spare zones shall be active, Class "A", plug-in modules installed in the control panel. A warranty card shall be firmly attached in the control panel, providing general warranty

information; such as contract number, project number, name and phone number of the Contractor, effective dates of the warranty, etc. Near the annunciator panel a one-line drawing shall be provided; indicating the general room arrangement of the detector and alarm locations, zone configuration and wiring order of all devices. In mechanical rooms and similar shop area, these one-line drawings shall be installed in a picture frame with glass cover. In other finished areas, such as hallways and offices, these drawings shall be installed in plastic protected covers and shall be located within the panel.

2.1.2 Circuit Connections

Circuit conductors entering or leaving the panel shall be connected to screw-type terminals with each conductor and terminal marked for identification.

2.1.3 System Expansion and Modification Capabilities

Any equipment and software needed by qualified technicians to implement future changes to the fire alarm system shall be provided as part of this contract.

2.1.4 Addressable Control Module

The control module shall be capable of operating as a relay (dry contact form C) for interfacing the control panel with other systems, and to control door holders or initiate elevator fire service. The module shall be UL listed as compatible with the control panel. The indicating device or the external load being controlled shall be configured as a Style Z notification appliance circuits. The system shall be capable of supervising, audible, visual and dry contact circuits. The control module shall have both an input and output address. The supervision shall detect a short on the supervised circuit and shall prevent power from being applied to the circuit. The control model shall provide address setting means compatible with the control panel's SLC supervision and store an internal identifying code. The control module shall contain an integral LED that flashes each time the control module is polled.

2.1.5 Addressable Initiating Device Circuits Module

The initiating device being monitored shall be configured as a Style D initiating device circuits. The system shell be capable of defining any module as an alarm module and report alarm trouble, loss of polling, or as a supervisory module, and reporting supervisory short, supervisory open or loss of polling. The module shall be UL listed as compatible with the control panel. The monitor module shall provide address setting means compatible with the control panel's SLC supervision and store an internal identifying code. Monitor module shall contain an integral LED that flashes each time the monitor module is polled. Pull stations with a monitor module in a common backbox are not required to have an LED.

2.2 PRIMARY POWER

2.2.1 Primary Power Supply

Primary power supply shall be 120 volts AC service, transformed through a two winding isolation type transformer and rectified to 24 volts DC for operation of all circuit and devices. Rectifiers shall be of the solid state type. Power shall be provided from a single dedicated branch circuit

via 20 amp lockable circuit breaker and fusible disconnect switch. Paint the circuit breaker and disconnect switch red and identify them by the lettered designation "FIRE ALARM SYSTEM POWER". Disconnect switch shall be located adjacent to Fire Alarm Control panel and sized in accordance with NEC. The connection shall comply with applicable requirements of NFPA 72. 120 volt power-supply wiring shall be in conduit or metallic tubing. Transformer, rectifier, resistor(s), and other required power-supply components shall be incorporated in the control unit or a separate power-supply unit may be furnished and installed if approved for the application by the Contracting Officer. Provide Voltage Drop calculations for Paragraph 1.7.

2.2.2 Standby Power Supply

Provide standby power for operation of system in the event of failure of the AC source. The transfer to battery shall be automatic upon failure of the primary power supply; indicated by a trouble signal at the control alarm location; and arranged so there will be no strain on the battery except upon transfer and during a fire alarm. Restoration of primary power supply shall automatically disconnect the battery and reconnect the main supply. The batteries shall be housed in the control unit cabinet. To prevent rapid battery deterioration, positive separation shall be provided to prevent contact between cell terminals. Trickle charge shall be provided to maintain the emergency power supply at peak reserve power. The charger will automatically switch to a high rate charge if the battery voltage drops below full charge capacity.

2.2.2.1 Batteries

Back-up power shall consist of panel mounted, long-life, sealed, rechargeable gel cell batteries, of the power ampere-hours rating to operate the system and master box tripping circuits for a minimum of 24 hours under normal conditions, and to operate all audible signaling devices and transmission and control devices under alarm conditions for 15 minutes. Batteries shall be sized to allow for 20% growth in the alarm system. Calculations substantiating the above requirements shall be submitted by the Contractor to the Contracting Officer for approval before installation. Batteries shall be separated from the cabinet by a piece of non-conductive rubber material to provide additional corrosion protection. Provide Battery power calculations per Paragraph 1.7.

2.2.2.2 Battery Charger

Provide a solid state, fully automatic, variable charging rate battery Charger. The charger shall be capable of providing 100 percent of the connected system load and shall maintain the batteries at full charge, In the event the batteries are fully discharges the charger shall recharge them back to charge within 24 hours.

2.3 MANUAL PULL STATIONS

Provide noncoded, metal, surface-mounted, double action, addressable manual stations, with a key operated test-reset lock. Stations shall be located near exits in the approximate locations shown. Stations shall be a type not subject to operation by jarring or vibration. Surface-mounted boxes shall be painted the same color as the alarm station. Mount stations with the base at 4 feet 6 inches above finished floor. Stations shall be equipped with screw terminals of the proper number and type to perform function required. Stations which require the replacement of any portion of the

device after activation are not permitted. Stations shall be metal finished in red, with instructions of contrasting color. Provide separate screw terminal for each conductor connected to the manual alarm station. Where weatherproof stations are required, provide stations with cast metal, weatherproof (NEMA 3R) housings with hinged access doors; finish housings with red enamel paint and provide permanently affixed engraved or raised-letter plastic or metal identification signs reading "FIRE ALARM" with white letters a minimum 3/4 inch high.

2.4 FIRE DETECTING DEVICES

Fire detecting devices shall comply with the applicable requirements of NFPA 72, NFPA 90A, UL 268, UL 268A, and UL 521. The detectors shall be provided as indicated. Actual locations shall be adjusted to avoid obstructions and to comply with NFPA standards. Detector base shall have screw terminals for making connections. No solder connections will be allowed. Detectors located in concealed locations (above ceiling, raised floors, etc.) shall have a remote visible indicator LED/LCD. Addressable fire detecting devices shall be dynamically supervised and uniquely identified in the control panel. All fire alarm initiating devices shall be individually addressable, except where indicated. Devices located in areas subject to moisture or exterior atmospheric conditions or hazardous locations as defined by NFPA 70, shall be types approved for such locations.

2.4.1 Heat Detectors

Provide analog addressable heat detectors as follows:

a. Heat detectors shall be fixed temperature (135 degrees F) type unless ceiling temperatures require a higher temperature rating in accordance with NFPA 72. Heat detectors installed in mechanical rooms, attics or other non cooled areas as specified shall be fixed temperature (190 degrees F). Detectors shall be spaced above all ceilings throughout the building in accordance with the requirements of NFPA 72 and manufacturer's listed spacing. The use of rate of rise detectors shall be prohibited. Detectors shall be equipped with screw terminals for each conductor. Detectors shall not be supported from suspended acoustical tile ceiling. Detectors located in areas subject to moisture or exterior atmospheric conditions or hazardous locations as defined by NFPA 70, shall be types approved for such locations.

b. Provide detectors with a visual indicator below the suspended ceiling to show that the detector has operated.

2.4.2 Smoke Detectors

2.4.2.1 Photoelectric Smoke Detectors

Provide analog addressable photoelectric smoke detectors as follows:

a. Provide analog photoelectric smoke detectors utilizing the photoelectric light scattering principle for operation in accordance with UL 268. Smoke detectors shall be listed by UL or FM for use with the fire alarm control panel.

b. Provide self-restoring type detectors which do not require any readjustment after actuation to restore them to normal operation.

Detectors shall be UL listed as Smoke-Automatic Fire Detectors.

c. All components shall be rust and corrosion resistant. Vibration shall have no effect on the detector's operation. Protect the detection chamber with a fine mesh metallic screen which prevents the entrance of insects or air born materials. The screen shall not inhibit the movement of smoke particles into the chamber.

d. Provide twist lock bases for the detectors. The detectors shall maintain contact with their bases without the use of springs. Provide companion mounting base with fixed wiring terminals. Terminate field wiring on the fixed terminals. The detector shall have a visual indicator to show actuation.

e. Detectors shall be equipped with screw terminals for each conductor.

f. The detector address shall identify the particular unit, its location within the system, and its sensitivity setting. Detectors shall be of the low voltage rated for use on a 24 VDC system. Sensitivity of detector shall be adjustable from FIRE ALARM CONTROL PANEL. Detector shall indicate when in need of maintenance.

2.4.2.2 Duct Smoke Detectors

Duct smoke detectors shall be analog addressable photoelectric type and be furnished and installed where indicated and in accordance with NFPA 90A. Required detectors shall be installed so as to allow convenient access for testing and cleaning. Detectors shall be powered from the fire alarm panel. Sampling tubes shall run the full width of the duct. The duct detector package shall conform to the requirements of NFPA 90A, UL 268A, and shall be UL listed for use in air-handling systems. The control functions, operation, reset, and bypass shall be controlled from the fire alarm control panel. Lights to indicate the operation and alarm condition; and the test and reset buttons shall be visible and accessible with the unit installed and the cover in place. Detectors mounted above 6 feet and those mounted below 6 feet that cannot be easily accessed while standing on the floor, shall be provided with a remote detector indicator panel containing test and reset switches. Remote lamps and switches as well as the affected fan units shall be properly identified in etched plastic placards. Detectors shall have auxiliary contacts to provide control, interlock, and shutdown functions specified in Section 15951 DIRECT DIGITAL CONTROL for HVAC. The detectors shall be supplied by the fire alarm system manufacturer to ensure complete system compatibility. All wiring and controls required for compliance with this specification shall be furnished, installed and connected by the Contractor. Each air handler shall be individually zoned for annunciation in the control panel.

2.5 NOTIFICATION APPLIANCES

2.5.1 Audible Notification Appliances

Audible appliances shall conform to the applicable requirements of UL 464. Devices shall be connected into notification appliance circuits. Devices shall have a separate screw terminal for each conductor. Audible appliances shall generate a unique audible sound from other devices provided in the building and surrounding area. Audible signaling devices shall be heavy-duty type, 24 volts DC, mounted on the wall, below the ceiling, at

least seven feet above the floor. Actual locations shall be adjusted as necessary to provide the required sound coverage. Devices shall be red in color. Horns shall produce a sound output rating of at least 90 decibels at 10 feet.

2.5.2 Visual Notification Appliances

Visual notification appliances shall conform to the applicable requirements of UL 1971 and the contract drawings. Appliances shall have clear high intensity optic lens, xenon flash tubes, and output white light. The strobe lens shall comply with the American with Disabilities Act (A.D. A.). The light pattern shall be disbursed so that it is visible above and below the strobe and from a 90 degree angle on both sides of the strobe. The strobe flash output shall be a minimum of 75 candela based on its location and higher in other areas per A.D.A., have a xenon flash tube, labeled, "FIRE" and flashed between 60 and 120 times per minute.

2.5.3 Combination Audible/Visual Notification Appliances

Combination audible/visual notification appliances shall provide the same requirements, as individual units except they shall mount as a unit in standard backboxes. Units shall be factory assembled. Horns installed in open hangar or other high noise areas shall include a red visual indicator (light).

2.5.4 Connections

Provide screw terminals for each notification appliance. Terminals shall be designed to accept the size conductors used without modification.

2.6 WATERFLOW DETECTORS

Connect waterflow detectors into the fire alarm system.

2.7 TOOLS AND SPARE PARTS

The Contractor shall furnish any special tools necessary for the maintenance of the new equipment; one spare set of fuses for each control unit; one set of keys for each keyed device; one spare detector of each type and rating; one spare pull station, and one spare signaling device.

2.8 WIRING

Provide wiring under this section as specified in Section 16415 Electrical Work, Interior, with the additions and modifications specified herein.

2.8.1 System Field Wiring

2.8.1.1 Wiring Within Cabinets, Enclosures, Boxes, Junction Boxes and Fittings

Provide wiring installed in a neat and workmanlike manner and installed parallel with or at right angles to the sides and back of any box, enclosure or cabinet. All conductors which are terminated, spliced, or otherwise interrupted in any enclosure, cabinet, mounting or junction box shall be connected to terminal blocks. Mark each terminal in accordance with the wiring diagram of the system. Make all connections with approved pressure type terminal blocks, which are securely mounted. The use of wire nuts or similar devices shall be prohibited.

2.8.1.2 Terminal Cabinets

Provide a terminal cabinet at the base of any circuit riser, on each floor at each riser, and where indicated on the drawings. Terminal size shall be appropriate for the size of the wiring to be connected. All conductor terminations shall be labeled and a drawing containing all conductors, their labels, their circuits and their interconnection shall be permanently mounted in the terminal cabinet. Minimum size is 6 inches x 6 inches.

2.8.1.3 Alarm Wiring

Signaling line circuits field wiring shall be stranded copper, No. 14 AWG size conductors at a minimum. Wire size shall be sufficient to prevent voltage drop problems. Circuits operating at 24 VDC shall not operate at less than 21.6 volts. Circuits operating at any other voltage shall not have a voltage drop exceeding 10% of normal voltage- Power wiring, operating at 120 VAC minimum, shall be No. 12 AWG solid copper having similar insulation. Provide wiring in electrical metallic tubing in dry locations not enclosed in concrete or where not subject to mechanical damage. Provide rigid conduit in all other locations. Conceal conduit wherever practicable in existing construction. The use of flexible conduit not exceeding a six foot length shall be permitted in initiating device circuits. Run conduit or tubing concealed unless specifically shown otherwise on the drawings. Shielded wiring shall be utilized where recommended by the manufacturer. For shielded- wiring, the shield shall be grounded at only one point, which shall be in or adjacent to the FACP.

2.8.1.4 Wiring in Sensitive Compartmented Information Facilities (SCIF) Perimeters

Do not penetrate any SCIF areas identified on the drawings with copper signal line circuits (SLC). SCIF penetrations shall be either fiber optic cable or IDC only. IDC circuits penetrating SCIF perimeters shall be filtered. Filtered circuits shall have end of line resistors only. End of line capacitors shall not be used for filtered circuits.

2.8.1.5 Conductor Terminations

Color coding is required for all circuits. Labeling of any circuit at terminal blocks in terminal cabinets, FACP, and remote fire alarm control unites shall be provided at each conductor connection. Each conductor or cable shall have a shrink-wrap label to provide a unique and specific designation.

2.8.1.6 Conductor Identification

All circuit conductors shall be identified within each enclosure where a tap, splice or termination is made. Conductor identification shall be by color-coding of wires. Coding shall be by types of device and zone. A typed directory with plastic cover, showing color code used shall be permanently attached to the inside cover of each new control panel. The color-coding shall also be indicated on the record drawings.

2.9 ELECTROMAGNETIC DOOR HOLD-OPEN DEVICES

Devices shall be attached to the walls unless otherwise indicated. Devices shall comply with the appropriate requirements of UL 228. Devices shall operate on 24 volt dc power. Compatible magnetic component shall be

attached to the door. Under normal conditions, the magnets shall attract and hold the doors open. When magnets are de-energized, they shall release the doors. Magnets shall have a holding force of 25 pounds. Devices shall be UL or FM approved. Housing for devices shall be brushed aluminum or stainless steel. Operation shall be fail safe with no moving parts. Electromagnet door hold-open devices shall not required to held open during building power failure.

2.10 TRANSMITTERS

The main base station presently employs a Monaco Enterprise, Inc., Model D-700 Central Radio Transmitter/Receiver System, tuned for a VHF FM frequency of 143.55 MHz. The unit utilizes a Monaco Model BSA-1 Omni-Directional Antenna for transmitting and receiving. The building transmitter/receiver shall be of the coded type that is fully compatible with the central system. The transmitter shall be electrically supervised, designed to transmit coded fire alarm signals and distinctive code trouble signal over the tuned radio waves to the central alarm location. Transmission of a coded trouble signal shall automatically result in a break in a fire detecting circuit or interior manual fire-alarm box circuit or from failure of main power supply for transmitters or alarm bell operation. Provisions shall be made also for a restoration signal upon restoration of the transmitter, interior circuits and power supply to normal standby condition after a fire alarm or trouble signal. A fire-alarm signal consists of not less than three complete transmissions of a code number identifying the transmitter is acceptable as a trouble signal and one or more as a restoration signal. The transmitter shall come complete with a compatible omni-directional antenna, including mounting hardware and coaxial cable, necessary to provide an operational system. System shall be suitable for operating up to a range of 35 miles. The antenna system shall be grounded to a separate ground rod system, complete with lighting arrestor in rainproof enclosure with a minimum of a No. 6 ground conductor. The transmitter shall be housed in a lockable metal cabinet painted red inside and out. A stamped or engraved plate bearing the code number of the transmitter shall be securely attached to the front of the cabinet. The existing base central alarm is located in Building 367. The Contractor shall provide 3 spare zone modules.

2.11 CONDUIT

Conduit and fittings under this section as specified in Section 16415 ELECTRICAL WORK, INTERIOR.

PART 3 EXECUTION

3.1 INSTALLATION

Equipment, materials, installation, workmanship inspection, and testing shall be done in accordance with NFPA 70, NFPA 72, NFPA 90A and as modified herein.

3.1.1 Installation of Fire Alarm Initiating and Indicating Devices

a. FACP: Locate the FACP where indicated on the drawings. Surface mount the enclosure with the top of the cabinet 6 feet above the finished floor or center of the cabinet 5-1/2 feet, whichever is lower. All conductor termination shall be labeled and a drawings containing all conductors, their labels, their circuits and their interconnection shall be permanently mounted in the FACP. Provide

As-Built Drawings per Paragraph 1.7.

b. Manual Stations Locate manual stations where shown on the drawings. Mount stations so that their operating handles are 4.5 feet above the finished floor.

c. Notification Appliance Devices: Locate notification appliance devices where shown on the drawings. Mount assemblies on wall 80 inches above the finished floor or 6 inches below the ceiling whichever is lower. Ceiling mounted speakers shall conform to NFPA 72.

d. Smoke and Heat Detectors. Locate detectors on a 4 inch mounting box. Detectors located on the ceiling shall be installed not less than 4 inches from the wall to the nearest edge. Those located on the wall shall have the top of the smoke detector at least 4 inches below the ceiling, but not more than 12 inches below the ceiling. In the case of solid joist construction, the detectors shall be mounted on the bottom of the joists. Install smoke detectors no closer than 3 feet from air handling supply outlets, heat detectors shall be installed in strict accordance with their U.L. listing.

3.1.2 Power Supply for the System

A single dedicated circuit connection for supplying power from a branch circuit to each building fire alarm system shall be provided. The power shall be supplied as shown on the drawings. The power supply shall be equipped with a locking mechanism and marked in red with the words "FIRE ALARM CIRCUIT CONTROL".

3.1.3 WIRING AND RACEWAY

Wiring shall be in accordance with the requirements of NFPA 70 and NFPA 72. Wire for 120V circuits shall be No. 12 AWG minimum. Wiring shall be in conduit, electrical metallic tubing or surface mounted raceway. Conduit sizing shall be in accordance with the National Electrical Code. Concealed EMT shall be used in areas where lowered ceilings are installed and where new walls are being constructed. IMC shall be used out-of-doors or in wet locations. Surface mounted EMT painted to match the surface, or wire mold of the same color as the surface shall be used in all other areas. All exposed supporting hardware shall be painted to match the surface. Raceways shall be securely and rigidly fastened in place to the ceiling supports at intervals not more than 10 feet. Raceways and supporting hardware shall be supported from the actual ceiling or roof - not suspended on false ceilings. Fastenings shall be by wood screws to wood; by toggle bolts on hollow masonry units; by expansion bolts on concrete or brick; and by machine screws, welded threaded studs, heat-treated of spring-steel-tension clamps on steel work. Low voltage DC wiring shall be (90 degrees C), stranded copper, No. 14 AWG installed in conduit. Wires shall be connected directly to the alarm devices. The Contractor shall install "coaxial cable" from the transmitter to the new building antenna. All alarm device wiring shall be Class "A". All wiring shall test free of grounds or crosses between conductors before the control panel circuit boards are installed.

Wiring for the fire alarm system shall not be installed in conduits, junction boxes, or outlet boxes with conductors of lighting and power systems. Not more than two conductors shall be installed under any device

screw terminal. The wires under the screw terminal shall be straight when placed under the terminal then clamped in place under the screw terminal. The wires shall be broken and not twisted around the terminal. Circuit conductors entering or leaving any mounting box, outlet box enclosure, or cabinet shall be connected to screw terminals with each terminal and conductor marked in accordance with the wiring diagram. Connections and splices shall be made using screw terminal blocks. The use of wire nut type connectors in the system is prohibited. Wiring within any control equipment shall be readily accessible without removing any component parts.

3.1.4 Control Panel

Locate the control panel where indicated on the drawings. The control panel and its assorted components shall be mounted so that no part of the enclosing cabinet is less than 12 inches nor more than 78 inches above the finished floor. Manually operable controls shall be between 36 and 42 inches above the finished floor. All conductor termination shall be labeled and a drawings containing all conductors, their labels, their circuits and their interconnection shall be permanently mounted in the FACP. Panel shall be installed to comply with the requirements of UL 864.

3.1.5 Manual Stations

Locate manual stations where shown on the drawings. Mount stations so that their operating handles are 4.5 feet above the finished floor.

3.1.6 Detectors

Detectors shall be located and installed in accordance with NFPA 72. Detectors shall be connected into signal line circuits or initiating device circuits as indicated on the drawings. Detectors shall be at least 12 inches from any part of any lighting fixture. Detectors shall be located at least 3 feet from diffusers of air handling systems. Each detector shall be provided with appropriate mounting hardware as required by its mounting location. Detectors which mount in open space shall be mounted directly to the end of the stubbed down rigid conduit drop. Conduit drops shall be firmly secured to minimize detector sway. Where length of conduit drop from ceiling or wall surface exceeds 3 feet, sway bracing shall be provided. Detectors installed in concealed locations (above ceiling, raised floors, etc.) shall have a remote visible indicator LED/LCD.

3.1.7 Notification Appliances

Locate notification appliance devices where shown on the drawings. Notification appliances shall be mounted 80 inches above the finished floor or 6 inches below the ceiling, whichever is lower.

3.1.8 Annunciator Equipment

Annunciator equipment shall be mounted where indicated on the drawings.

3.1.9 Addressable Initiating Device Circuits Module

The initiating device circuits module shall be used to connect supervised conventional initiating devices (water flow switches, water pressure switches, manual fire alarm stations, high/low air pressure switches, and tamper switches). The module shall mount in an electrical box adjacent to or connected to the device it is monitoring and shall be capable of Style B supervised wiring to the initiating device. In order to maintain proper

supervision, there shall be no T-taps allowed on style B lines. Addressable initiating device circuits modules shall monitor only one initiating device each. Contacts in suppression systems and other fire protection subsystems shall be connected to the fire alarm system to perform supervisory and alarm functions as specified in Section 13930 WET PIPE SPRINKLER SYSTEM, FIRE PROTECTION, and NFPA 72, as indicated on the drawings and as specified herein.

3.1.10 Addressable Control Module

Addressable and control modules shall be installed in the outlet box or adjacent to the device they are controlling. If a supplementary suppression releasing panel is provided, then the monitor modules shall be mounted in a common enclosure adjacent to the suppression releasing panel and both this enclosure and the suppression releasing panel shall be in the same room as the releasing devices. All interconnecting wires shall be supervised unless an open circuit or short circuit abnormal condition does not affect the required operation of the fire alarm system. If control modules are used as interfaces to other systems, such as HVAC or elevator control, they shall be within the control panel or immediately adjacent to it. Control modules that control a group of notification appliances shall be adjacent to the first notification appliance in the notification appliance circuits. Control modules that connect to devices shall supervise the notification appliance circuits. Control modules that connect to auxiliary systems or interface with other systems (non-life safety systems) and where not required by NFPA 72, shall not require the secondary circuits to be supervised. Contacts in suppression systems and other fire protection subsystems shall be connected to the fire alarm system to perform required alarm functions as specified in Section 13930 WET PIPE SPRINKLER SYSTEM, FIRE PROTECTION, and NFPA 72, as indicated on the drawings and as specified herein.

3.2 OVERVOLTAGE AND SURGE PROTECTION

3.2.1 Power Line Surge Protection

All equipment connected to alternating current circuits shall be protected from surges per IEEE C62.41 B3 combination waveform and NFPA 70. Fuses shall not be used for surge protection. The surge protector shall be rated for a maximum let thru voltage of 350 Volts ac (line-to-neutral) and 350 Volt ac (neutral-to-ground).

3.2.2 Low Voltage DC Circuits Surge Protection

All IDC, NAC, and communication cables/conductors, except fiber optics, shall have surge protection installed at each point where it exits or enters a building. Equipment shall be protected from surges per IEEE C62.41 B3 combination waveform and NFPA 70. The surge protector shall be rated to protect the 24 Volt dc equipment. The maximum dc clamping voltages shall be 36 V (line-to-ground) and 72 Volt dc (line-to-line).

3.2.3 Signal Line Circuit Surge Protection

All SLC cables/conductors, except fiber optics, shall have surge protection/isolation circuits installed at each point where it exits or enters a building. The circuit shall be protected from surges per IEEE C62.41 B3 combination waveform and NFPA 70. The surge protector/isolator shall be rated to protect the equipment.

3.3 GROUNDING

Grounding shall be provided in accordance with NEC.

3.4 TESTING

The Contractor shall notify the Contracting Officer at least 10 days before the preliminary and acceptance tests are to be conducted. The tests shall be performed in the presence of the Contracting Officer's representative. The control panel manufacturer's representative shall be present to supervise tests. The Contractor shall furnish instruments and personnel required for the tests. Any devices or components that fail the tests shall be replaced and reconnected by the Contractor at no cost to the Government.

3.4.1 Preliminary Testing

Contractor shall conduct the following tests during installation of wiring and system components. Any deficiency pertaining to these requirements shall be corrected by the Contractor prior to final acceptance testing of the system.

a. Megger Tests- After all wiring has been installed, and prior to making any connections to panels or devices, all wiring shall be megger tested for insulation resistance, grounds, and/or shorts. Conductors with 300 volt rated insulation shall be tested at a minimum of 250 volt DC. Conductors with 600 volt rated insulation shall be tested at a minimum of 500 volt DC. Make ground resistance measurements in normally dry weather, not less than 48 hours after a rainfall. Resistance of each connection to ground shall not exceed 10 ohms. The tests shall be witnessed by the Contracting Officer's representative and test results recorded for use at the final acceptance test.

b. Loop Resistance Tests- Measure and record the resistance of each circuit with each pair of conductors in the circuit short-circuited at the farthest point from the circuit origin. The tests shall be witnessed by the Contracting Officer and test results recorded for use the final acceptance test.

c. Operation of Entire System. Operate all initiating and indicating devices. If deficiencies are found, corrections shall be made and the system shall be retested to assure that it is functional. After completing the preliminary testing the Contractor shall complete and submit the NFPA 72, Certificate of Completion.

3.4.2 Acceptance Test

Acceptance testing shall not be performed until the Contractor has completed and submitted the Certificate of Completion. A final acceptance test shall not be scheduled until the O&M Manuals are provided to the Contracting Officer and the following are provided at the job site.

Provide the following:

a. Marked-up red line drawings of the system as actually installed.

b. Megger test results.

c. Loop resistance test results.

d. Complete program printout including all input/output addresses.

Testing shall be in accordance with NFPA 72. The recommended tests in NFPA 72 shall be considered mandatory and shall verify that previous deficiencies have been corrected. The Contractor shall complete and submit the NFPA 72, Inspection and Testing Form. The test shall include all requirements of NFPA 72 and the following:

a. Test of each function of the control panel.

b. Test of each circuit in both trouble and normal modes.

c. Tests of each alarm initiating devices in both normal and trouble conditions.

d. Tests of each control circuit and device.

e. Tests of each alarm notification appliance.

f. Tests of the battery charger and batteries.

g. Complete operational tests under emergency power supply.

h. Visual inspection of wiring connections.

i. Opening the circuit at each alarm initiating device and notification appliance to test the wiring supervisory feature.

j. Ground fault.

k. Short circuit faults.

l. Stray voltage.

m. Loop resistance.

3.5 TRAINING

Training course shall be provided for the operations and maintenance staff. The course shall be conducted in the building where the system is installed or as designated by the Contracting Officer. The training period for systems operation shall consist of 8 hours. The training period shall start after the system is functionally completed but prior to final acceptance tests. The instruction shall be given during regular working hours on such dates and times as are selected by the Contracting officer. The instruction may be divided into two or more periods at the discretion of the Contracting Officer. The instructions shall cover items contained in the operating and maintenance instructions. In addition, training shall be provided on performance of expansions or modifications to the fire detection and alarm system. These instruction shall be given by a NICET certified technician with recent factory certification (within 3 years).

3.6 ADDITIONAL REQUIREMENTS

The contractor shall provide the following additional services, equipment and software:

a. All tools, program software, computers, etc. needed in the programming and reprogramming the control panel.

b. All required software including licensing, for LAFB to reprogram the fire alarm system as they require.

c. Additional required hardware components (including remote keyboards/computers) to program the fire alarm system.

-- End of Section --

SECTION 16261

VARIABLE FREQUENCY DRIVE SYSTEMS UNDER 600 VOLTS
09/99

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

CODE OF FEDERAL REGULATIONS (CFR)

47 CFR 15	Radio Frequency Devices

INSTITUTE OF ELECTRICAL AND ELECTRONICS ENGINEERS (IEEE)

IEEE 519	(1992) Harmonic Control in Electrical Power Systems
IEEE C62.41	(1991) Surge Voltages in Low-Voltage AC Power Circuits

MILITARY STANDARDS (MIL-STD)

MIL-STD-461	(Rev. D) Control of Electromagnetic Interference Emissions and Susceptibility

NATIONAL ELECTRICAL MANUFACTURERS ASSOCIATION (NEMA)

NEMA 250	(1991) Enclosures for Electrical Equipment (1000 Volts Maximum)
NEMA ICS 1	(1993) Industrial Control and Systems
NEMA ICS 3.1	(1990) Construction and Guide for Selection, Installation and Operation of Adjustable-Speed Drive Systems
NEMA ICS 6	(1993) Industrial Control and Systems Enclosures
NEMA ICS 7	(1993) Industrial Control and Systems Adjustable-Speed Drives

NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)

NFPA 70	(1999) National Electrical Code

UNDERWRITERS LABORATORIES (UL)

UL 489	(1996; R 1998) Molded-Case Circuit Breakers and Circuit-Breaker Enclosures
UL 508C	(1996) Power Conversion Equipment

1.2 RELATED REQUIREMENTS

Section 16050, "Basic Electrical Materials and Methods", and Section 16415, "Electrical Work, Interior" apply to this section with additions and modifications specified herein.

1.3 SYSTEM DESCRIPTION

1.3.1 Performance Requirements

1.3.1.1 Electromagnetic Interference Suppression

Computing devices, as defined by 47 CFR 15, MIL-STD-461 rules and regulations, shall be certified to comply with the requirements for class A computing devices and labeled as set forth in part 15.

1.3.1.2 Electromechanical and Electrical Components

Electrical and electromechanical components of the Variable Frequency Drive (VFD) shall not cause electromagnetic interference to adjacent electrical or electromechanical equipment while in operation.

1.3.2 Electrical Requirements

1.3.2.1 Power Line Surge Protection

IEEE C62.41, IEEE 519 Control panel shall have surge protection, included within the panel to protect the unit from damaging transient voltage surges. Surge arrestor shall be mounted near the incoming power source and properly wired to all three phases and ground. Fuses shall not be used for surge protection.

1.3.2.2 Sensor and Control Wiring Surge Protection

I/O functions as specified shall be protected with load reactor type surge protection against surges induced on control and sensor wiring installed outdoors and as shown. The inputs and outputs shall be tested in both normal mode and common mode using standard industry test procedures.

1.4 SUBMITTALS

Submit the following in accordance with Section 01330, "Submittal Procedures."

SD-02 Shop Drawings

Schematic diagrams; G

Interconnecting diagrams; G

Installation drawings; G

Submit drawings for government approval prior to equipment construction or integration. Modifications to original drawings made during installation shall be immediately recorded for inclusion into the as-built drawings.

SD-03 Product Data

Combination disconnect and solid state variable frequency drives; G

Wires and cables; G

Equipment schedule; G

Include data indicating compatibility with motors being driven.; G

SD-06 Test Reports

VFD Test; G

Performance Verification Tests; G

Endurance Test; G

SD-08 Manufacturer's Instructions

Installation instructions

SD-09 Manufacturer's Field Reports

VFD Factory Test Plan; G

Factory test results; G

SD-10 Operation and Maintenance Data

Operation and maintenance data shall be provided for all equipment, components and items of work specified herein where standard data is routinely and commercially available by the manufacturer. Submit in accordance with Section 01781 OPERATION AND MAINTENANCE DATA.

1.5 QUALITY ASSURANCE

1.5.1 Schematic Diagrams

Show circuits and device elements for each replaceable module. Schematic diagrams of printed circuit boards are permitted to group functional assemblies as devices, provided that sufficient information is provided for government maintenance personnel to verify proper operation of the functional assemblies.

1.5.2 Interconnecting Diagrams

Show interconnections between equipment assemblies, and external interfaces, including power and signal conductors. Include for enclosures and external devices.

1.5.3 Installation Drawings

Show floor plan of each site, with V.F.D.'s and motors indicated. Indicate ventilation requirements, adequate clearances, and cable routes.

1.5.4 Equipment Schedule

Provide schedule of equipment supplied. Schedule shall provide a cross

reference between manufacturer data and identifiers indicated in shop drawings. Schedule shall include the total quantity of each item of equipment supplied. For complete assemblies, such as VFD's, provide the serial numbers of each assembly, and a sub-schedule of components within the assembly. Provide recommended spare parts listing for each assembly or component.

1.5.5 Installation instructions

Provide installation instructions issued by the manufacturer of the equipment, including notes and recommendations, prior to shipment to the site. Provide operation instructions prior to acceptance testing.

1.5.6 Factory Test Results

Document test results and submit to government within 7 working days after completion of test.

1.6 DELIVERY AND STORAGE

Equipment delivered and placed in storage shall be stored with protection from the weather, humidity and temperature variations, dirt and dust, or other contaminants.

1.7 WARRANTY

The complete system shall be warranted by the manufacturer for a period of one year, or the contracted period of any extended warrantee agreed upon by the contractor and the Government, after successful completion of the acceptance test. Any component failing to perform its function as specified and documented shall be repaired or replaced by the contractor at no additional cost to the Government. Items repaired or replaced shall be warranted for an additional period of at least one year from the date that it becomes functional again, as specified in the FAR CLAUSE 52.246-21.

1.8 MAINTENANCE

1.8.1 Spare Parts

Manufacturers provide spare parts in accordance with recommended spare parts list.

1.8.2 Maintenance Support

During the warranty period, the Contractor shall provide on-site, on-call maintenance services by Contractor's personnel on the following basis: The service shall be on a per-call basis with 36 hour response. Contractor shall support the maintenanc e of all hardware and software of the system. Various personnel of different expertise shall be sent on-site depending on the nature of the maintenance service required. Costs shall include travel, local transportation, living expenses, and labor rates of the service personnel while responding to the service request. The provisions of this Section are not in lieu of, nor relieve the Contractor of, warranty responsibilities covered in this specification. Should the result of the service request be the uncovering of a system defect covered under the warranty provisions, all costs for the call, including the labor necessary to identify the defect, shall be borne by the Contractor.

PART 2 PRODUCTS

2.1 COMBINATION DISCONNECT AND SOLID STATE VARIABLE FREQUENCY DRIVES (VFD)

Provide solid-state speed adjustment with adjustable frequency and voltage output that shall provide a constant volts per hertz excitation of a three-phase, squirrel-cage induction motor up to 60 hertz. The controller shall be capable of delivering the scheduled horsepower on a continuous basis (in excess of three hours). The controller shall operate in an ambient temperature of -10 degrees C to 50 degrees C for elevations up to 3,300 feet above sea level and within a humidity range of 0 to 90% noncondensing. The variable torque controller shall have 150% starting current limit and adjustable 50% to 100% running current limit. The VFD shall be 100% continuous horsepower rated for the nameplate horsepower of the motor connected.

The VFD shall include the following minimum functions, features and ratings.

a. Integral main thermal magnetic circuit breaker per UL 489 with a minimum of 42,000 amps symmetrical interrupting capacity and door interlocked external operator. Manufacturer shall size and coordinate the main protective device with the characteristics of the controller, motor and load furnished to provide proper protection by the main protective device, without nuisance tripping. The main circuit protective mechanism shall have a door interlocked, padlockable handle mechanism. Provide additional line side circuit breakers required or indicated for integral equipment and controllers. The controller shall be able to withstand a phase-to-phase short circuit at the output terminals without any component failure. Provide current limiting fuse for short circuit current protection of the converter. Provide controller trip and indication of each of the following:

(1) Overcurrent during acceleration.

(2) Overcurrent during deceleration.

(3) Overcurrent during constant speed.

(4) Overvoltage.

(5) Undervoltage.

(6) Inverter overload.

(7) Motor overload.

(8) Inverter overheat.

(9) External fault.

(10) CPU error.

(11) Power on light.

(12) Drive run power light.

(13) Local display. An alphanumeric status and diagnostic display, consisting of a front panel readout shall indicate: real time output frequency, output voltage, output current, motor

speed, input sensor readings, elapsed time, and fault conditions. The fault conditions shall include the following: bus shoot through, instantaneous overcurrent, ground fault, overload, option fault, overtemperature, overvoltage and drive lockout. The faults shall be stored in nonvolatile memory. A reset/scan push button shall be included for reviewing data and resetting the stored fault information.

b. A converter stage per UL 508C shall change fixed voltage, fixed frequency, ac line power to a fixed dc voltage. The converter shall utilize a full wave bridge design incorporating diode rectifiers. Silicon Controlled Rectifiers (SCR) are not acceptable. The converter shall be insensitive to three phase rotation of the ac line and shall not cause displacement power factor of less than .95 lagging under any speed and load condition.Provide fused 120V control transformer on line side of converter. The controller shall have input line filtering in compliance with IEEE 519 and shall not generate power line notches or harmonics of a magnitude that create objectionable power line disturbances.

c. An inverter stage shall change fixed dc voltage to variable frequency, variable voltage, ac for application to a standard NEMA design B squirrel cage motor. The DC voltage shall be inverted with a pulse width modulated (PWM) transistor inverter to an adjustable frequency output. The output frequency stability to be +0.2% to -0.2% and the output voltage regulation to be +2% to -2%.

d. The VFD shall be capable of supplying 120 percent of rated full load current for one minute at maximum ambient temperature.

e. The VFD input shall be rated 460 volt, + or - 10 percent, three phase, 60 Hz supply (+2% to -2%), and control motors with a corresponding voltage rating.

f. Acceleration and deceleration time shall be independently adjustable from one second to 60 seconds.

g. Adjustable full-time current limiting shall limit the current to a preset value which shall not exceed 120 percent of the controller rated current. The current limiting action shall maintain the V/Hz ratio constant so that variable torque can be maintained. Short time starting override shall allow starting current to reach 175 percent of controller rated current to maximum starting torque.

h. The controllers shall be capable of producing an output frequency over the range of 3 Hz to 60 Hz (20 to one speed range), without low speed cogging. Over frequency protection shall be included such that a failure in the controller electronic circuitry shall not cause frequency to exceed 110 percent of the maximum controller output frequency selected.

i. Minimum and maximum output frequency shall be adjustable over the following ranges: 1) Minimum frequency 3 Hz to 50 percent of maximum selected frequency; 2) Maximum frequency 40 Hz to 60 Hz.

j. The controller efficiency at any speed shall not be less than 96 percent.

k. The controllers shall be capable of being restarted into a motor coasting in the forward or reverse direction without tripping.

l. Two mechanically and electrically interlocked contactors shall serve as an output contactor and 60-hertz bypass contactor. Provide NEMA rated contactor, sized as required. The bypass contactor control shall have an adjustable time delay between inverter output mode and bypass mode and vice versa. Provide two motor overload relays, one for the inverter circuit and one for the bypass circuit. A third contactor must be provided on the input of the VFD. This contactor shall be controlled by a test switch so maintenance can be performed, power applied or removed, on the VFD while the motor is running in bypass.

m. Protection of power semiconductor components shall be accomplished without the use of fast acting semiconductor output fuses. Subjecting the controllers to any of the following conditions shall not result in component failure or the need for fuse replacement:

1. Short circuit at controller output

2. Ground fault at controller output

3. Open circuit at controller output

4. Input undervoltage

5. Input overvoltage

6. Loss of input phase

7. AC line switching transients

8. Instantaneous overload

9. Sustained overload exceeding 115 percent of controller rated current

10. Over temperature

11. Phase reversal

n. Solid state motor overload protection shall be included such that current exceeding an adjustable threshold shall activate a 60 second timing circuit. Should current remain above the threshold continuously for the timing period, the controller will automatically shut down.

o. A slip compensation circuit shall be included which will sense changing motor load conditions and adjust output frequency to provide speed regulation of NEMA B motors to within + / - 0.5 percent of maximum speed without the necessity of a tachometer generator.

p. The VFD shall be factory set for manual restart after the first protective circuit trip for malfunction (overcurrent, undervoltage, overvoltage or overtemperature) or an interruption

of power. The VFD shall be capable of being set for automatic restart after a selected time delay. If the drive faults again within a specified time period (adjustable 0-60 seconds), a manual restart will be required.

q. Provide critical speed lockout circuitry to prevent operating at frequencies with critical harmonics that cause resonant vibrations. The VFD shall have a minimum of three user selectable bandwidths.

r. Provide the following features: field termination provisions for two remote stops, one remote start, one remote speed control potentiometer; one remote bypass on-off input, remote-local selector switch; manual-off automatic selector switch; manual mode potentionmeter adjustable from 2-hertz to 60-hertz; 4-20 mA dc analog input process signal follower; power ON indicating light; motor running indicating light; output frequency meter calibrated in hertz; minimum speed potentiometer (4-40 hertz); maximum speed potentiometer (40-90 hertz); acceleration potentiometer (0.2 to 30 hertz per second with a range of 0.2 seconds to 10 minutes for 0-60 hertz); deceleration potentiometer (0.2 to 30 hertz per second with a range of 0.2 seconds to 10 minutes for 0-60 hertz); output ammeter; bypass on-bypass off selector switch; additional controls as indicated; controller inverter mode "ON" DPDT status relay; controller bypass mode "ON" DPDT status relay; 4-20 mA analog speed reference output that is proportional to 0-60 hertz output; field wiring terminal block; remote-local and manual-off-automatic selector switch auxiliary contacts for remote status indication.

s. VFD controllers for the cooling towers shall have contacts for connection to vibration switches located on fan motors.

t. Air handling unit VFDs shall have two field wiring terminals for shutdown from remote AHU access door switches.

u. Provide a field programmable means to block out frequencies that have been identified by the mechanical equipment manufacturer as potential resonant frequencies for the driven equipment.

r. Provide the following operator control and monitoring devices mounted on the front panel of the VFD. This panel shall be an integral part of the VFD:

1. Manual speed potentiometer.

2. Hand-Off-Auto (HOA) switch. The controller shall accept an input signal of 0 - 10 vdc, 4 - 20 ma dc or 3 - 15 psi as an automatic speed reference signal when the controller is in the automatic mode of operation. The manual speed potentiometer will control the AC drive frequency when the switch is in manual mode.

3. Power on light.

4. Drive run power light.

5. Local display. An alphanumeric status and diagnostic display, consisting of a front panel readout shall indicate: real time output frequency, output voltage, output current, motor speed,

flow rate, input sensor readings, elapsed time, and fault conditions. The fault conditions shall include the following: bus shoot through, instantaneous overcurrent, ground fault, overload, option fault, overtemperature, overvoltage and drive lockout. The faults shall be stored in nonvolatile memory. A reset/scan push button shall be included for reviewing data and resetting the stored fault information.

v. Provide an RS-232 or RS-422/485 interface card which can both control and monitor the VFD from a single point.

w. The cycle time and characteristics of the input signal from the differential pressure sensors shall be fully compatible with the variable speed controller. Sensor wiring shall be installed as control wiring covered in other sections of this specification. Coordinate the requirements with the provided equipment.

2.2 ENCLOSURES

Provide equipment enclosures conforming to NEMA 250, NEMA ICS 7, NEMA ICS 6.

Enclosures shall be NEMA Type 12 for indoor, dry, nonhazardous locations. Provide wall mounted enclosures for control of motors smaller than 150 horsepower and free standing enclosures (with lifting eyes and enclosure suitable for pushing and being moved on rollers) for control of motors 150 horsepower and larger. Coat enclosure with manufacturer's standard color finish.

2.3 WIRES AND CABLES

All wires and cables shall conform to NEMA 250, NEMA ICS 7, NFPA 70.

2.4 NAMEPLATES

Nameplates external to NEMA enclosures shall conform with the requirements of Section 16050, "Basic Electrical Materials and Methods." Nameplates internal to enclosures shall be manufacturer's standard, with the exception that they must be permanent.

2.5 SOURCE QUALITY CONTROL

2.5.1 VFD Quality Assurance

To ensure quality, each and every VFD shall be subject to a series of in-plant quality control inspections before approval for shipment from the manufacturer's facilities. All components shall be tested prior to assembly and the complete unit shall be tested under full load conditions to ensure maximum product reliability. Contractor shall submit a VFD Factory Test Plan per Paragraph 1.4.

2.5.2 Standard Production Unit

The VFDs shall be current standard production unit with at least 10 identical units already in the field. The VFD shall be of continuous design series from 5HP to 250HP.

2.5.3 VFD Manufacturer

All VFDs provided under this Contract shall be the product of a single

manufacturer. The VFDs shall be physically built by the nameplated and marketing manufacturer.

2.5.4 Support

Engineering support shall be available from the factory of the VFD. Phone support shall be free of charge to the end user for the life of the equipment. Factory support shall be available in the language of English.

PART 3 EXECUTION

3.1 INSTALLATION

Per NEMA ICS 3.1, install equipment in accordance with the approved manufacturer's printed installation drawings, instructions, wiring diagrams, and as indicated on project drawings and the approved shop drawings. A field representative of the drive manufacturer shall supervise the installation of all equipment, and wiring.

3.2 FIELD QUALITY CONTROL

Specified products shall be tested as a system for conformance to specification requirements prior to scheduling the acceptance tests. Contractor shall conduct performance verification tests in the presence of Government representative, observing and documenting complete compliance of the system to the specifications. Contractor shall submit a signed copy of the test results, certifying proper system operation before scheduling tests.

3.2.1 VFD Test

A proposed test plan shall be submitted to the contracting officer at least 28 calendar days prior to proposed testing for approval. The tests shall conform to NEMA ICS 1, NEMA ICS 7, and all manufacturer's safety regulations. The Government reserves the right to witness all tests and review any documentation. The contractor shall inform the Government at least 14 working days prior to the dates of testing. Contractor shall provide video tapes, if available, of all training provided to the Government for subsequent use in training new personnel. All training aids, texts, and expendable support material for a self-sufficient presentation shall be provided, the amount of which to be determined by the contracting officer.

3.2.2 Performance Verification Tests

"Performance Verification Test" plan shall provide the step by step procedure required to establish formal verification of the performance of the VFD. Compliance with the specification requirements shall be verified by inspections, review of critical data, demonstrations, and tests. The Government reserves the right to witness all tests, review data, and request other such additional inspections and repeat tests as necessary to ensure that the system and provided services conform to the stated requirements. The contractor shall inform the Government 14 calendar days prior to the date the test is to be conducted.

3.2.3 Endurance Test

Immediately upon completion of the performance verification test, the endurance test shall commence. The system shall be operated at varying

rates for not less than 192 consecutive hours, at an average effectiveness level of .9998, to demonstrate proper functioning of the complete PCS. Continue the test on a day-to-day basis until performance standard is met. During the endurance test, the contractor shall not be allowed in the building. The system shall respond as designed.

3.3 DEMONSTRATION

3.3.1 Training

Coordinate training requirements with the Contracting Officer.

3.3.1.1 Instructions to Government Personnel

Provide the services of competent instructors who will give full instruction to designated personnel in operation, maintenance, calibration, configuration, and programming of the complete control system. Orient the training specifically to the system installed. Instructors shall be thoroughly familiar with the subject matter they are to teach. The Government personnel designated to attend the training will have a high school education or equivalent. The number of training days of instruction furnished shall be as specified. A training day is defined as eight hours of instruction, including two 15-minute breaks and excluding lunch time; Monday through Friday. Provide a training manual for each student at each training phase which describes in detail the material included in each training program. Provide one additional copy for archiving. Provide equipment and materials required for classroom training. Provide a list of additional related courses, and offers, noting any courses recommended. List each training course individually by name, including duration, approximate cost per person, and location of course. Unused copies of training manuals shall be turned over to the Government at the end of last training session.

3.3.1.2 Operating Personnel Training Program

Provide one 2 hour training session at the site at a time and place mutually agreeable between the Contractor and the Government. Provide session to train 4 operation personnel in the functional operations of the system and the procedures that personnel will follow in system operation. This training shall include:

a. System overview

b. General theory of operation

c. System operation

d. Alarm formats

e. Failure recovery procedures

f. Troubleshooting

3.3.1.3 Engineering/Maintenance Personnel Training

Accomplish the training program as specified. Training shall be conducted on site at a location designated by the Government. Provide a one day training session to train 4 engineering personnel in the functional operations of the system. This training shall include:

a. System overview

b. General theory of operation

c. System operation

d. System configuration

e. Alarm formats

f. Failure recovery procedures

g. Troubleshooting and repair

h. Maintenance and calibration

i. System programming and configuration

-- End of Section --

SECTION 16360

SECONDARY UNIT SUBSTATIONS
01/01

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by the basic designation only.

AMERICAN NATIONAL STANDARDS INSTITUTE (ANSI)

ANSI C37.121	(1989; R 1995) Switchgear - Unit Substations
ANSI C39.1	(1981; R 1992) Electrical Analog Indicating Instruments
ANSI C57.12.29	(1991) Switchgear and Transformers - Pad-Mounted Equipment - Enclosure Integrity for Coastal Environments
ANSI C57.12.51	(1981; R 1989) Ventilated Dry-Type Power Transformers, 501 kVA and Larger, Three-Phase, with High-Voltage 601 to 34 500 Volts, Low-Voltage 208Y/120 to 4160 Volts

AMERICAN SOCIETY FOR TESTING AND MATERIALS (ASTM)

ASTM A123/A123M	(2000) Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products
ASTM A153/A153M	(2000) Zinc Coating (Hot-Dip) on Iron and Steel Hardware - AASHTO No.: M232
ASTM A167	(1999) Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet, and Strip
ASTM A653/A653M	(2000) Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process
ASTM A780	(2000) Repair of Damaged and Uncoated Areas of Hot-Dip Galvanized Coatings
ASTM D1535	(1997) Specifying Color by the Munsell System

INSTITUTE OF ELECTRICAL AND ELECTRONICS ENGINEERS (IEEE)

IEEE 386	(1995) Separable Insulated Connector Systems for Power Distribution Systems Above 600 V (ANSI/IEEE)

IEEE C2	(1997) National Electrical Safety Code (ANSI/IEEE)
IEEE C12.15	(1990) Electricity Metering Solid-State Demand Registers for Electromechanical Watthour Meters
IEEE C12.16	(1991) Electricity Metering Solid-State Electricity Meters
IEEE C37.20.3	(1987; R 1992) Metal-Enclosed Interrupter Switchgear (ANSI/IEEE)
IEEE C57.12.01	(1998) Dry-Type Distribution and Power Transformers including Those with Solid-Cast and/or Resin-Encapsulated Windings (ANSI/IEEE)
IEEE C57.12.80	(1978; R 1992) Terminology for Power and Distribution Transformers (ANSI/IEEE)
IEEE C57.12.91	(1995) Test Code for Dry-Type Distribution and Power Transformers
IEEE C57.13	(1993) Instrument Transformers (ANSI/IEEE)
IEEE C57.98	(1993; Correction 1998) Guide for Transformer Impulse Tests (ANSI/IEEE)
IEEE C57.124	(1991; Correction 1996) Detection of Partial Discharge and the Measurement of Apparent Charge in Dry-Type Transformers
IEEE C62.11	(1999) Metal-Oxide Surge Arresters for AC Power Circuits (> 1 kV) (ANSI/IEEE)

NATIONAL ELECTRICAL MANUFACTURERS ASSOCIATION (NEMA)

NEMA C12.1	(1995) Code for Electricity Metering
NEMA C57.12.28	(1999) Pad-Mounted Equipment - Enclosure Integrity (Revision of ANSI C57.12.28-88)
NEMA ICS 6	(1993) Industrial Control and Systems Enclosures
NEMA LI 1	(1998) Industrial Laminating Thermosetting Products

INTERNATIONAL ELECTRICAL TESTING ASSOCIATION (NETA)

NETA ATS	(1999) Electrical Power Distribution Equipment and Systems

NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)

NFPA 70	(1999) National Electrical Code

UNDERWRITERS LABORATORIES (UL)

UL 467 (1993; R 1999, Bul. 2000) Grounding and Bonding Equipment

1.2 RELATED REQUIREMENTS

Section 16050, "Basic Electrical Materials and Methods" apply to this section, with the additions and modifications specified herein.

1.3 SUBMITTALS

Submit the following in accordance with Section 01330, "Submittal Procedures" and in accordance with paragraph entitled "Coordinated Submittal Reviews" herein.

1.3.1 Coordinated Submittal Reviews

SD-02 Shop Drawings

Unit Substation Drawings; G

Transformer drawings; G

SD-03 Product Data

Fuse curves; G

Secondary unit substation; G

Unit substation transformer (dry-type); G

Submittal shall include manufacturer's information for each component, device and accessory provided with the equipment.

SD-06 Test Reports

Acceptance checks and tests; G

Submit report of acceptance test results as specified by paragraph entitled "Field Quality Control"

SD-07 Certificates

Paint coating system; G

Transformer losses; G

SD-09 Manufacturer's Field Reports

Load Interrupter Switch design and production tests; G

Unit substation transformer design tests (dry-type)

Unit substation transformer routine and other tests (dry-type); G

SD-10 Operation and Maintenance Data

Unit substations, Data Package 5; G

Submit Operation and Maintenance Manuals in accordance with Section 01781N, "Operation and Maintenance Data."

SD-11 Closeout Submittals

Assembled Operation and Maintenance Manuals; G

Equipment test schedule; G

1.4 QUALITY ASSURANCE

1.4.1 Drawing Requirements

1.4.1.1 Unit Substation Drawings

Drawings shall include, but are not limited to the following:

a. An outline drawing, with front, top, and side views showing incoming, transformer, and outgoing sections.

b. One-line diagram showing fused load interrupter switch, current transformers, meters, and ampere rating of bus bars.

c. Elementary diagrams and wiring diagrams with terminals identified, and indicating prewired interconnections between items of equipment and the interconnection between the items.

d. Provisions for future extension and future forced air equipment.

e. Time-current characteristic fuse curves (on full size logarithmic paper) for the load interrupter switch fuse.

1.4.1.2 Transformer Drawings

Drawings shall include, but are not limited to the following:

a. An outline drawing, with front, top, and side views.

b. ANSI nameplate data.

1.4.2 Paint Coating System

Submit ANSI C57.12.29 coating system performance requirement tests. When interrupter switchgear and transformer are provided by two different manufacturers, each one shall provide certification.

1.4.3 Transformer Losses

Submit certification from the manufacturer indicating conformance with the paragraph entitled "Specified Transformer Losses". If tests on transformers of "basically the same design" are not available, provide written certification by manufacturer that transformers will meet the specified losses, and state what the losses will be. Submit report with transformer shop drawings and product data.

1.5 MAINTENANCE

1.5.1 Assembled Operation and Maintenance Manuals

Manuals shall be assembled in durable, hard covered, water resistant binders. The manual shall be assembled and indexed in the order noted in a table of contents. The contents of the assembled operation and maintenance manuals shall be as follows:

a. Manufacturer's O&M information required by the paragraph entitled, "SD-10 Operation and Maintenance Data."

b. Catalog data required by the paragraph entitled, "SD-03 Product Data."

c. Drawing required by the paragraph entitled, "SD-02 Shop Drawings."

d. Price for spare parts and supply list

e. Routine and field acceptance test reports

PART 2 PRODUCTS

2.1 PRODUCT COORDINATION

Products and materials not considered to be secondary unit substations and related accessories are specified in Section 16375, "Electrical Distribution System Underground," and Section 16415, "Electrical Work, Interior."

2.2 SECONDARY UNIT SUBSTATION

Secondary Unit substations shall comply with ANSI C37.121 regardless of the kVA rating specified. Substation shall consist of one incoming section, one transformer section, and outgoing sections as required.

2.2.1 Incoming Section

The incoming section shall consist of a metal-enclosed interrupter switchgear section for connecting the incoming circuit through a fused load interrupter switch to the transformer. If required for proper connection and alignment, include a transition section with the incoming section.

2.2.1.1 Incoming Section Enclosure

The incoming section enclosure shall be NEMA ICS 6 Type 1, fabricated entirely of ASTM A167 type 304 or 304L stainless steel. Bases, frames and channels of enclosure shall be corrosion resistant and shall be fabricated of ASTM A167 type 304 or 304L stainless steel or galvanized steel. Base shall include any part of enclosure that is within 3 inches of concrete pad. Galvanized steel shall be ASTM A123/A123M, ASTM A653/A653M G90 coating, and ASTM A153/A153M, as applicable. Paint enclosure, including bases, ASTM D1535 light gray No. 61 or No. 49. Paint coating system shall comply with NEMA C57.12.28 or ANSI C57.12.29 regardless of base and substation material.

2.2.1.2 Cable Terminations

IEEE 386. Insulated High-Voltage Connectors. Connectors shall have steel reinforced hook-stick eye, grounding eye, test point, and arc-quenching contact material.

a. 200 ampere loadbreak connector ratings: Voltage: 25 kV, 125 kV BIL. Short time rating: 10,000 rms symmetrical Amperes.

2.2.1.3 Surge Arresters

IEEE C62.11, rated 22 kV as indicated, fully shielded, dead-front, metal-oxide-varister, elbow type with resistance-graded gap, suitable for plugging into inserts.

2.2.1.4 Load Interrupter Switch

IEEE C37.20.3. Provide a three-pole, single-throw, deadfront, metal-enclosed, load interrupter switch with manual stored energy operator. Switch shall be fused, with fuses mounted on a single frame and designed for easy inspection and fuse replacement. The switch shall be operated by a manually charged spring stored energy mechanism which shall simultaneously disconnect or connect ungrounded conductors. The moveable blade of the switch shall be deenergized when in the open position. The mechanism shall enable the switch to close against a fault equal to the momentary rating of the switch without affecting its continuous current carrying or load interrupting ability. A ground bus shall extend the width of the switch enclosure and shall be bolted directly thereto. Connect frame of unit to ground bus. The door shall have an inspection window to allow full view of the position of the three switch blades through the closed door. Switch shall have provision for padlocking in the open and closed positions. Switch/fuse integrated ratings shall be as follow:

Rated Maximum Voltage, kV	Rated Withstand Impulse Voltage, kV BIL	Continuous and Load Interrupting Current, A	Short-Circuit Current kA rms Sym	Short-Time/ Fault-Close Current kA
25.8	125	600	38	61

Fuses shall be current limiting type rated approximately 125 percent of the transformer full-load rating and in accordance with the fuse manufacturer's recommendation.

2.2.1.5 Primary Protective Device Connection

Connections between the primary protective device and transformer shall be cable or bus mounted on porcelain insulators, and sized and braced to withstand the specified short-circuit and short-time currents.

2.2.2 Transformer (Dry-Type) Section

IEEE C57.12.01, and ANSI C57.12.51 for dry-type transformers rated 501 kVA and larger. Transformer base, including the enclosure, flanges, base, lifting provisions, and hardware, shall be fabricated of ASTM A167 type 304 or304L stainless steel. Transformer base shall include any part of the transformer that is within 3 inches of concrete pad. Paint coating system shall comply with NEMA C57.12.28 or ANSI C57.12.29 regardless of equipment material.

Provide a cast coil type transformer with primary and secondary windings individually cast in epoxy. Resin-encapsulated windings are not acceptable. Transformer shall have an insulation system rated 185 degrees C, with an 80 degree C average winding temperature rise above a 40 degrees

C maximum ambient.

2.2.2.1 Transformer Ratings

a. Transformer shall be rated 1500 kVA, 125 kV BIL Primary and 10 kV BIL Secondary.

b. Transformer voltage ratings: 22kV - 480Y/120V.

c. Provide four 2.5 percent full capacity taps, two above and two below rated primary voltage. Locate tap adjustments on the face of the high voltage coil. Adjustments shall be accessible by removing the front panel and shall be made when the transformer is de-energized.

d. Minimum tested impedance shall not be less than 5.75 percent at 80 degrees C.

e. Audible sound levels shall comply with the following:

kVA	DECIBELS (MAX)
225	58
300	58
500	60
750	64
1000	64
1500	65
2000	66
2500	68

f. Diagrammatic stainless steel or laser-etched anodized aluminum nameplate

g. Transformer shall include ground pads, lifting lugs and provisions for jacking under base. The transformer base construction shall be suitable for using rollers or skidding in any direction. The transformer shall have an insulated low-voltage neutral bushing with lugs for ground cable, and with removable ground strap.

h. Dry type transformer shall have the following accessories.

(1) Winding temperature indicator

(2) Auxiliary cooling equipment and controls

a. Transformer shall have provisions for future addition of automatically controlled fans for forced-air-cooling.

b. Transformer shall be forced-air-cooled. Forced-air-cooling fans shall have automatic temperature control relay winding temperature indicator with sequence contacts.

2.2.3 Outgoing Section

The outgoing section shall consist of a secondary transition section for connecting to a low-voltage switchgear section. The switchgear shall be as specified in Section 16442, "Switchgear." Connections between the transformer secondary bushings and the outgoing section transition bus

shall be flexible braid bus. The secondary transition section shall have a hinged front panel.

2.2.3.1 Outgoing Section Enclosure

Provide outgoing section enclosure in accordance with the requirements in paragraph entitled, "Incoming Section Enclosure".

2.2.4 Watthour and Digital Meters

2.2.4.1 Electronic Watthour Meter

Provide a switchboard style electronic programmable watthour meter, semi-drawout, semi-flush mounted, as indicated. Meter shall either be programmed at the factory or shall be programmed in the field. When field programming is performed, turn field programming device over to the Contracting Officer at completion of project. Meter shall be coordinated to system requirements and conform to IEEE C12.16.

a. Design: Provide meter designed for use on a 3-phase, 4-wire, 480Y/277 volt system with 3 current transformers. Include necessary KYZ pulse initiation hardware for Energy Monitoring and Control System (EMCS) as specified in Section 15951, "Direct Digital Control for HVAC".

b. Coordination; Provide meter coordinated with ratios of current transformers and transformer secondary voltage.

c. Class 20. Form: 9S. Accuracy: +/- 1.0 percent.
Finish: Class II.

d. Kilowatt-hour Register: 5 digit electronic programmable type.

e. Demand Register:

(1) Provide solid state IEEE C12.15.

(2) Meter reading multiplier: Indicate multiplier on the meter face.

(3) Demand interval length: shall be programmed for 15 minutes with rolling demand up to six subintervals per interval.

2.2.5 Instruments

ANSI C39.1 for electrical indicating switchboard style instruments, with 2 percent accuracy. The ac ammeters and voltmeters shall be minimum of 2 inches square, with 250-degree scale. Provide single phase indicating instruments with flush-mounted transfer switches for reading three phases.

2.2.5.1 Ac Ammeters

Self-contained, 0 to 3,000-ampere scale range, 60 hertz.

2.2.5.2 Ac Voltmeters

Self-contained.

2.2.5.3 Instrument Control Switches

Provide rotary cam-operated type with positive means of indicating contact positions. Switches shall have silver-to-silver contacts enclosed in a protective cover which can be removed to inspect the contacts.

2.2.6 Current Transformers

IEEE C57.13. Transformers shall be single ratio, 60 hertz, 3000 to 5-ampere ratio, 1.5 rating factor, with a metering accuracy class of 0.3 through B-1.8.

2.2.7 Control Power Transformers

Transformer shall conform to the requirements of Section 16415, "Electrical Work, Interior".

2.2.8 Meter Fusing

Provide a fuse block mounted in the metering compartment containing one fuse per phase to protect the voltage input to voltage sensing meters. Size fuses as recommended by the meter manufacturer.

2.2.9 Insulated Barriers

Where insulated barriers are required by reference standards, provide barriers in accordance with NEMA LI 1, Type GPO-3, 0.25 inch minimum thickness.

2.2.10 Terminal Boards

Provide with engraved plastic terminal strips and screw type terminals for external wiring between components and for internal wiring between removable assemblies. Terminal boards associated with current transformers shall be short-circuiting type. Terminate conductors for current transformers with ring-tongue lugs. Terminal board identification shall be identical in similar units. External wiring shall be color coded consistently for similar terminal boards.

2.2.11 Wire Marking

Mark control and metering conductors at each end. Provide factory-installed, white, plastic tubing, heat stamped with black block type letters on factory-installed wiring. On field-installed wiring, provide white, preprinted, polyvinyl chloride (PVC) sleeves, heat stamped with black block type letters. Each sleeve shall contain a single letter or number, shall be elliptically shaped to securely grip the wire, and shall be keyed in such a manner to ensure alignment with adjacent sleeves. Provide specific wire markings using the appropriate combination of individual sleeves. Each wire marker shall indicate the device or equipment, including specific terminal number to which the remote end of the wire is attached.

2.3 NAMEPLATES

Provide as specified in Section 16050, "Basic Electrical Materials and Methods."

2.4 WARNING SIGNS

Provide as specified in Section 16050, "Basic Electrical Materials and Methods."

2.5 SOURCE QUALITY CONTROL

2.5.1 Equipment Test Schedule

The Government reserves the right to witness tests. Provide equipment test schedules for tests to be performed at the manufacturer's test facility. Submit required test schedule and location, and notify the Contracting Officer 30 calendar days before scheduled test date. Notify Contracting Officer 15 calendar days in advance of changes to scheduled date.

a. Test Instrument Calibration

(1) The manufacturer shall have a calibration program which assures that all applicable test instruments are maintained within rated accuracy.

(2) The accuracy shall be directly traceable to the National Institute of Standards and Technology.

(3) Instrument calibration frequency schedule shall not exceed 12 months for both test floor instruments and leased specialty equipment.

(4) Dated calibration labels shall be visible on all test equipment.

(5) Calibrating standard shall be of higher accuracy than that of the instrument tested.

(6) Keep up-to-date records that indicate dates and test results of instruments calibrated or tested. For instruments calibrated by the manufacturer on a routine basis, in lieu of third party calibration, include the following:

(a) Maintain up-to-date instrument calibration instructions and procedures for each test instrument.

(b) Identify the third party/laboratory calibrated instrument to verify that calibrating standard is met.

2.5.2 Load Interrupter Switch Design and Production Tests

IEEE C37.20.3. Furnish documentation showing the results of design tests on a product of the same series and rating as that provided by this specification. Furnish reports of production tests performed on the actual equipment for this project. Required tests shall be as follows:

a. Design Tests

(1) Dielectric:

a) Low-frequency withstand

b) Impulse withstand

(2) Rated Continuous current

(3) Short-time current withstand (2 - second)

(4) Momentary current (10 cycles)

(5) Mechanical endurance

(6) Insulating material

a) Flame-resistance

b) Tracking-resistance

(7) Bus-bar insulation

a) Dielectric Strength

b) Flame-resistance

(8) Paint qualification

b. Production Tests

(1) Dielectric

(2) Mechanical operation

2.5.3 Transformer Design Tests (Dry-Type)

In accordance with IEEE C57.12.01 and IEEE C57.12.91. Additionally, IEEE C57.12.80 section 5.1.2 states that "design tests are made only on representative apparatus of basically the same design." Submit design test reports in the same submittal package as the product data, shop drawings, and certificates of transformer losses for the specified transformer. Design tests shall have been performed prior to the award of this contract.

a. Provide required submittals in a hard-covered binder with index and tabs.

b. Tests shall be certified and signed by a registered professional engineer. Engineers stamp and signature shall appear on at least the first page of the factory test reports.

c. Temperature rise:

(1) "Basically the same design" for the temperature rise test means a unit-substation transformer with the same coil construction (such as wire wound primary and sheet wound secondary), the same kVA, the same cooling type (AA), the same temperature rise rating, the same insulating class and the same insulating medium as the transformer specified.

(2) Provide temperature rise readings, formulas, calculations of average temperature rise, and description of test method.

d. Lightning impulse:

(1) "Basically the same design" for the lightning impulse dielectric test means a unit-substation transformer with the same

BIL and the same coil construction (such as wire wound primary and sheet wound secondary).

(2) IEEE C57.12.91 and IEEE C57.98. Provide design lightning impulse tests consisting of a reduced full-wave, two-chopped waves, and one full wave test for each phase of the primary and secondary windings of the same transformer.

(3) State test voltage levels.

(4) Provide photographs of oscilloscope display waveforms or plots of digitized waveforms with test report.

(5) Partial Discharge Test per IEEE C57.124. Provide transformer ratings, description and diagram of test method used, test readings and final results.

2.5.4 Transformer Routine and Other Tests (Dry-Type)

In accordance with IEEE C57.12.01 and IEEE C57.12.91. Routine and other tests shall be performed by the manufacturer on the actual transformer prepared for this project to ensure that the design performance is maintained in production. Submit test reports, by serial number and receive approval before delivery of equipment to the project site. Required tests and testing sequence shall be as follows:

a. Resistance measurements

b. Phase relation

c. Ratio

d. Insulation power-factor by manufacturer's recommended test method.

e. No-load losses (NLL) and excitation current

f. Load losses (LL) and impedance voltage

g. Lightning impulse: Perform the complete design type impulse tests on the transformer primary winding only.

(1) IEEE C57.12.91 and IEEE C57.98

(2) State test voltage levels

(3) Provide photographs of oscilloscope display waveforms or plots of digitized waveforms with test reports. As an alternative, photographs of oscilloscope display waveforms or plots of digitized waveforms may be hand delivered at the factory witness test.

h. Low frequency dielectric

(1) Applied voltage

(2) Induced voltage

PART 3 EXECUTION

3.1 INSTALLATION

Electrical installations shall conform to IEEE C2, NFPA 70, and to the requirements specified herein.

3.2 GROUNDING

NFPA 70 and IEEE C2, except that grounds and grounding systems shall have a resistance to solid earth ground not exceeding 5 ohms.

3.2.1 Grounding Electrodes

Provide driven ground rods as specified in Section 16375, "Electrical Distribution System, Underground". Connect ground conductors to the upper end of the ground rods by exothermic weld or compression connector. Provide compression connectors at equipment end of ground conductors.

3.2.2 Substation Grounding

Provide bare copper cable not smaller than No. 4/0 AWG not less than 24 inches below grade connecting to the indicated ground rods. Substation transformer neutral connections shall not be smaller than No. 1/0 AWG. When work in addition to that indicated or specified is directed to obtain the specified ground resistance, the provision of the contract covering "Changes" shall apply.

3.2.3 Connections

Make joints in grounding conductors and loops by exothermic weld or compression connector. Exothermic welds and compression connectors shall be installed as specified in Section 16375, "Electrical Distribution System, Underground."

3.2.4 Grounding and Bonding Equipment

UL 467, except as indicated or specified otherwise.

3.3 INSTALLATION OF EQUIPMENT AND ASSEMBLIES

Install and connect unit substations furnished under this section as indicated on project drawings, the approved shop drawings, and as specified herein.

3.3.1 Interrupter Switchgear

IEEE C37.20.3.

3.3.2 Meters and Instrument Transformers

NEMA C12.1.

3.3.3 Galvanizing Repair

Repair damage to galvanized coatings using ASTM A780, zinc rich paint, for galvanizing damaged by handling, transporting, cutting, welding, or bolting. Do not heat surfaces that repair paint has been applied to.

3.4 FOUNDATION FOR EQUIPMENT AND ASSEMBLIES

3.4.1 Interior Location

Mount unit substation on concrete slab. Unless otherwise indicated, the slab shall be at least4 inches thick. The top of the concrete slab shall be approximately 4 inches above finished floor. Edges above floor shall have 1/2 inch chamfer. The slab shall be of adequate size to project at least 4 inches beyond the equipment. Provide conduit turnups and cable entrance space required by the equipment to be mounted. Seal voids around conduit openings in slab with water- and oil-resistant caulking or sealant. Cut off and bush conduits 3 inches above slab surface. Concrete work shall be as specified in Section 03300, "Cast-In-Place Concrete."

3.5 FIELD QUALITY CONTROL

3.5.1 Performance of Acceptance Checks and Tests

Perform in accordance with the manufacturer's recommendations and include the following visual and mechanical inspections and electrical tests, performed in accordance with NETA ATS.

3.5.1.1 Interrupter Switchgear (Air Switches)

a. Visual and Mechanical Inspection

(1) Compare equipment nameplate data with specifications and approved shop drawings.

(2) Inspect physical and mechanical condition.

(3) Confirm correct application of manufacturer's recommended lubricants.

(4) Verify appropriate anchorage and required area clearances.

(5) Verify appropriate equipment grounding.

(6) Verify correct blade alignment, blade penetration, travel stops, and mechanical operation.

(7) Verify that fuse sizes and types correspond to approved shop drawings.

(8) Verify that each fuse holder has adequate mechanical support.

(9) Inspect all bolted electrical connections for high resistance using low-resistance ohmmeter, verifying tightness of accessible bolted electrical connections by calibrated torque-wrench method, or performing thermographic survey.

(10) Test interlocking systems for correct operation and sequencing.

(11) Verify correct phase barrier materials and installation.

(12) Compare switch blade clearances with industry standards.

(13) Inspect all indicating devices for correct operation

b. Electrical Tests

(1) Perform insulation-resistance tests.

(2) Perform over-potential tests.

(3) Perform resistance measurements through all bolted connections with low-resistance ohmmeter, if applicable.

(4) Measure contact-resistance across each switch blade and fuse holder.

(5) Measure fuse resistance.

(6) Verify heater operation.

3.5.1.2 Transformers - (Dry-Type)

a. Visual and Mechanical Inspection

(1) Compare equipment nameplate information with specifications and approved shop drawings.

(2) Inspect physical and mechanical condition.

(3) Verify that control and alarm settings on temperature indicators are as specified.

(4) Verify that cooling fans operate correctly and that fan motors have correct overcurrent protection.

(5) Inspect all bolted electrical connections for high resistance using low-resistance ohmmeter, verifying tightness of accessible bolted electrical connections by calibrated torque-wrench method, or performing thermographic survey.

(6) Perform specific inspections and mechanical tests as recommended by manufacturer.

(7) Verify that resilient mounts are free and shipping brackets have been removed.

(8) Verify that winding core, frame, and enclosure groundings are correct.

(9) Verify the presence of transformer surge arresters.

(10) Verify that as-left tap connections are as specified.

b. Electrical Tests

(1) Perform insulation-resistance tests.

(2) Perform power-factor tests or dissipation-factor tests in accordance with the test equipment manufacturer's instructions.

(3) Perform resistance measurements through all bolted connections with low-resistance ohmmeter, if applicable.

(4) Perform turns-ratio tests.

(5) Perform overpotential test on all high- and low-voltage windings-to-ground.

(6) Verify correct secondary voltage phase-to-phase and phase-to-neutral after energization and prior to loading.

3.5.1.3 Current Transformers

a. Visual and Mechanical Inspection

(1) Compare equipment nameplate data with specifications and approved shop drawings.

(2) Inspect physical and mechanical condition.

(3) Verify correct connection.

(4) Verify that adequate clearances exist between primary and secondary circuit.

(5) Inspect all bolted electrical connections for high resistance using low-resistance ohmmeter, verifying tightness of accessible bolted electrical connections by calibrated torque-wrench method, or performing thermographic survey.

(6) Verify that all required grounding and shorting connections provide good contact.

b. Electrical Tests

(1) Perform resistance measurements through all bolted connections with low-resistance ohmmeter, if applicable.

(2) Perform insulation-resistance tests.

(3) Perform polarity tests.

(4) Perform ratio-verification tests.

3.5.1.4 Metering and Instrumentation

a. Visual and Mechanical Inspection

(1) Compare equipment nameplate data with specifications and approved shop drawings.

(2) Inspect physical and mechanical condition.

(3) Verify tightness of electrical connections.

b. Electrical Tests

(1) Verify accuracy of meters at 25, 50, 75, and 100 percent of full scale.

(2) Calibrate watthour meters according to manufacturer's published data.

(3) Verify all instrument multipliers.

(4) Verify that current transformer and voltage transformer secondary circuits are intact.

3.5.1.5 Grounding System

a. Visual and Mechanical Inspection

(1) Inspect ground system for compliance with contract plans and specifications.

b. Electrical Tests

(1) Perform ground-impedance measurements utilizing the fall-of-potential method. On systems consisting of interconnected ground rods, perform tests after interconnections are complete. On systems consisting of a single ground rod perform tests before any wire is connected. Take measurements in normally dry weather, not less than 48 hours after rainfall. Use a portable ground testing megger in accordance with manufacturer's instructions to test each ground or group of grounds. The instrument shall be equipped with a meter reading directly in ohms or fractions thereof to indicate the ground value of the ground rod or grounding systems under test.

Submit the measured ground resistance of each ground rod and grounding system, indicating the location of the rod and grounding system. Include the test method and test setup (i.e., pin location) used to determine ground resistance and soil conditions at the time the measurements were made.

3.5.2 Follow-Up Verification

Upon completion of acceptance checks, settings, and tests, the Contractor shall show by demonstration in service that circuits and devices are in good operating condition and properly performing the intended function. Test shall require each item to perform its function not less than three times. As an exception to requirements stated elsewhere in the contract, the Contracting Officer shall be given 5 working days' advance notice of the dates and times for checks, settings, and tests.

-- End of Section --

SECTION 16375

ELECTRICAL DISTRIBUTION SYSTEM, UNDERGROUND
02/02

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.

AMERICAN NATIONAL STANDARDS INSTITUTE (ANSI)

ANSI C119.1	(1986; R 1997) Sealed Insulated Underground Connector Systems Rated 600 Volts
ANSI C29.1	(1988; R 1996) Electrical Power Insulators - Test Methods
ANSI C37.72	(1987)Manually-Operated, Dead-Front Padmounted Switchgear with Load Interrupting Switches and Separable Connectors for Alternating-Current Systems
ANSI C57.12.21	(1995) Requirements for Pad-Mounted, Compartmental-Type, Self-Cooled, Single-Phase Distribution Transformers with High-Voltage Bushings; (High-Voltage, 34 500 Grd Y/19 920 Volts and Below; Low-Voltage, 240/120; 167 kVA and Smaller)
ANSI C57.12.26	(1993) Pad-Mounted Compartmental-Type, Self-Cooled, Three-Phase Distribution Transformers for Use with Separable Insulated High-Voltage Connectors, High-Voltage, 34 500 Grd Y/19 920 Volts and Below; 2500 kVA and Smaller
ANSI C57.12.28	(1999) Switchgear and Transformers -Padmounted Equipment - Enclosure Integrity
ANSI O5.1	(1992) Specifications and Dimensions for Wood Poles

AMERICAN SOCIETY FOR TESTING AND MATERIALS (ASTM)

ASTM A 123/A 123M	(2001) Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products
ASTM A 153/A 153M	(2001) Zinc Coating (Hot-Dip) on Iron and Steel Hardware
ASTM A 48	(1994ae1) Gray Iron Castings

ASTM B 117	(1997) Operating Salt Spray (Fog) Apparatus
ASTM B 3	(1995) Soft or Annealed Copper Wire
ASTM B 496	(1999) Compact Round Concentric-Lay-Stranded Copper Conductors
ASTM B 8	(1999) Concentric-Lay-Stranded Copper Conductors, Hard, Medium-Hard, or Soft
ASTM C 478	(1997) Precast Reinforced Concrete Manhole Sections
ASTM C 478M	(1997) Precast Reinforced Concrete Manhole Sections (Metric)
ASTM D 1654	(1992) Evaluation of Painted or Coated Specimens Subjected to Corrosive Environments
ASTM D 4059	(1996) Analysis of Polychlorinated Biphenyls in Insulating Liquids by Gas Chromatography
ASTM D 923	(1997) Sampling Electrical Insulating Liquids

ASSOCIATION OF EDISON ILLUMINATING COMPANIES (AEIC)

AEIC CS5	(1994; CS5a-1995) Cross-Linked Polyethylene Insulated Shielded Power Cables Rated 5 Through 46 kV
AEIC CS6	(1996) Ethylene Propylene Rubber Insulated Shielded Power Cables Rated 5 Through 69 kV

FACTORY MUTUAL ENGINEERING AND RESEARCH (FM)

FM P7825a	(1998) Approval Guide Fire Protection

INSTITUTE OF ELECTRICAL AND ELECTRONICS ENGINEERS (IEEE)

IEEE C2	(1997) National Electrical Safety Code
IEEE C37.1	(1994) IEEE Standard Definition, Specification, and Analysis of Systems Used for Supervisory Control, Data Acquisition, and Automatic Control
IEEE C37.20.1	(1993) Metal-Enclosed Low-Voltage Power Circuit-Breaker Switchgear
IEEE C37.20.2	(1993; C37.20.2b) Metal-Clad and Station-Type Cubicle Switchgear
IEEE C37.20.3	(1997) Metal-Enclosed Interrupter Switchgear
IEEE C37.23	(1987; R 1991) Guide for Metal-Enclosed

	Bus and Calculating Losses in Isolated-Phase Bus
IEEE C37.34	(1994) Test Code for High-Voltage Air Switches
IEEE C37.41	(1994; C37.41c) Design Tests for High-Voltage Fuses, Distribution Enclosed Single-Pole Air Switches, Fuse Disconnecting Switches, and Accessories
IEEE C37.90.1	(1989; R 1994) IEEE Standard Surge Withstand Capability (SWC) Tests for Protective Relays and Relay Systems
IEEE C37.98	(1987; R 1991) Seismic Testing of Relays
IEEE C57.12.00	(1993) Standard General Requirements for Liquid-Immersed Distribution, Power, and Regulating Transformers
IEEE C57.13	(1993) Instrument Transformers
IEEE C57.98	(1993) Guide for Transformer Impulse Tests \$avail only as part of Distribution, Power, and Regulating Transformers Stds Collection
IEEE C62.1	(1989; R 1994) Surge Arresters for AC Power Circuits
IEEE C62.11	(1999) IEEE Standard Metal-Oxide Surge Arresters for AC Power Circuits
IEEE C62.2	(1987; R 1994) Guide for the Application of Gapped Silicon-Carbide Surge Arresters for Alternating Current Systems
IEEE Std 100	(1997) IEEE Standard Dictionary of Electrical and Electronics Terms
IEEE Std 242	(1986; R 1991) Recommended Practice for Protection and Coordination of Industrial and Commercial Power Systems
IEEE Std 386	(1995) Separable Insulated Connector Systems for Power Distribution Systems Above 600V
IEEE Std 399	(1997) Recommended Practice for Industrial and Commercial Power Systems Analysis
IEEE Std 404	(1993) Cable Joints for Use with Extruded Dielectric Cable Rated 5000 V Through 138 000 V and Cable Joints for Use with Laminated Dielectric Cable Rated 2500 V Through 500 000 V
IEEE Std 48	(1998) Standard Test Procedures and

	Requirements for Alternating-Current Cable Terminations 2.5 kV through 765 kV
IEEE Std 592	(1990; R 1996) Exposed Semiconducting Shields on Premolded High Voltage Cable Joints and Separable Insulated Connectors
IEEE Std 81	(1983) Guide for Measuring Earth Resistivity, Ground Impedance, and Earth Surface Potentials of a Ground System (Part 1) \$31.00$\F

NATIONAL ELECTRICAL MANUFACTURERS ASSOCIATION (NEMA)

NEMA BU 1	(1994) Busways
NEMA LA 1	(1992) Surge Arresters
NEMA TC 6	(1990) PVC and ABS Plastic Utilities Duct for Underground Installation
NEMA WC 7	(1988; Rev 3 1996) Cross-Linked-Thermosetting-Polyethylene-Insulated Wire and Cable for the Transmission and Distribution of Electrical Energy
NEMA WC 8	(1988; Rev 3 1996) Ethylene-Propylene-Rubber-Insulated Wire and Cable for the Transmission and Distribution of Electrical Energy

NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)

NFPA 70	(2002) National Electrical Code

UNDERWRITERS LABORATORIES (UL)

UL 1072	(1995; Rev Mar 1998) Medium Voltage Power Cables
UL 467	(1993; Rev thru Apr 1999) Grounding and Bonding Equipment
UL 486A	(1997; Rev thru Dec 1998) Wire Connectors and Soldering Lugs for Use with Copper Conductors
UL 486B	(1997; Rev Jun 1997) Wire Connectors for Use with Aluminum Conductors
UL 510	(1994; Rev thru Apr 1998) Polyvinyl Chloride, Polyethylene, and Rubber Insulating Tape
UL 651	(1995; Rev thru Oct 1998) Schedule 40 and 80 Rigid PVC Conduit
UL 854	(1996; Rev Oct 1999) Service-Entrance Cables

UL 857 (1994; Rev thru Dec 1999) Busways and Associated Fittings

1.2 GENERAL REQUIREMENTS

1.2.1 Terminology

Terminology used in this specification is as defined in IEEE Std 100.

1.2.2 Related Equipment

Section 16050, "Basic Electrical Material Methods" shall apply to this section with additions and modifications.

1.3 SUBMITTALS

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are for information only. When used, a designation following the "G" designation identifies the office that will review the submittal for the Government. The following shall be submitted in accordance with Section 01330 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Electrical Distribution System; G

Detail drawings consisting of equipment drawings, illustrations, schedules, instructions, diagrams manufacturers standard installation drawings and other information necessary to define the installation and enable the Government to check conformity with the requirements of the contract drawings.

If departures from the contract drawings are deemed necessary by the Contractor, complete details of such departures shall be included with the detail drawings. Approved departures shall be made at no additional cost to the Government.

Detail drawings shall show how components are assembled, function together and how they will be installed on the project. Data and drawings for component parts of an item or system shall be coordinated and submitted as a unit. Data and drawings shall be coordinated and included in a single submission. Multiple submissions for the same equipment or system are not acceptable except where prior approval has been obtained from the Contracting Officer. In such cases, a list of data to be submitted later shall be included with the first submission. Detail drawings shall consist of the following:

a. Detail drawings showing physical arrangement, construction details, connections, finishes, materials used in fabrication, provisions for conduit or busway entrance, access requirements for installation and maintenance, physical size, electrical characteristics, foundation and support details, and equipment weight. Drawings shall be drawn to scale and/or dimensioned. All optional items shall be clearly identified as included or excluded.

b. Internal wiring diagrams of equipment showing wiring as

actually provided for this project. External wiring connections shall be clearly identified.

Detail drawings shall as a minimum depict the installation of the following items:

a. Medium-voltage cables and accessories including cable installation plan.

b. Transformers.

c. Substations.

d. Switchgear.

e. Pad-mounted loadbreak switches.

f. Busways.

g. Surge arresters.

As-Built Drawings; G

The as-built drawings shall be a record of the construction as installed. The drawings shall include the information shown on the contract drawings as well as deviations, modifications, and changes from the contract drawings, however minor. The as-built drawings shall be a full sized set of prints marked to reflect deviations, modifications, and changes. The as-built drawings shall be complete and show the location, size, dimensions, part identification, and other information. Additional sheets may be added. The as-built drawings shall be jointly inspected for accuracy and completeness by the Contractor's quality control representative and by the Contracting Officer prior to the submission of each monthly pay estimate. Upon completion of the work, the Contractor shall provide three full sized sets of the marked prints to the Contracting Officer for approval. If upon review, the as-built drawings are found to contain errors and/or omissions, they will be returned to the Contractor for correction. The Contractor shall correct and return the as-built drawings to the Contracting Officer for approval within 10 calendar days from the time the drawings are returned to the Contractor.

SD-03 Product Data

Fault Current Analysis; G
Protective Device; G
Coordination Study; G

The study shall be submitted with protective device equipment submittals. No time extension or similar contract modifications will be granted for work arising out of the requirements for this study. Approval of protective devices proposed shall be based on recommendations of this study. The Government shall not be held responsible for any changes to equipment, device ratings, settings, or additional labor for installation of equipment or devices ordered and/or procured prior to approval of the study.

Nameplates; G

Catalog cuts, brochures, circulars, specifications, product data, and printed information in sufficient detail and scope to verify compliance with the requirements of the contract documents.

Material and Equipment; G

A complete itemized listing of equipment and materials proposed for incorporation into the work. Each entry shall include an item number, the quantity of items proposed, and the name of the manufacturer of each such item.

General Installation Requirements; G

As a minimum, installation procedures for transformers, substations, switchgear, and medium-voltage cable terminations and splices.

Procedures shall include cable pulling plans, diagrams, instructions, and precautions required to install, adjust, calibrate, and test the devices and equipment.

SD-06 Test Reports

Factory Tests; G

Certified factory test reports shall be submitted when the manufacturer performs routine factory tests, including tests required by standards listed in paragraph REFERENCES. Results of factory tests performed shall be certified by the manufacturer, or an approved testing laboratory, and submitted within 7 days following successful completion of the tests. The manufacturer's pass-fail criteria for tests specified in paragraph FIELD TESTING shall be included.

Field Testing; G

A proposed field test plan, 30 days prior to testing the installed system. No field test shall be performed until the test plan is approved. The test plan shall consist of complete field test procedures including tests to be performed, test equipment required, and tolerance limits.

Operating Tests; G

Six copies of the information described below in 8-1/2 by 11 inch binders having a minimum of three rings, including a separate section for each test. Sections shall be separated by heavy plastic dividers with tabs.

a. A list of equipment used, with calibration certifications.

b. A copy of measurements taken.

c. The dates of testing.

d. The equipment and values to be verified.

e. The condition specified for the test.

f. The test results, signed and dated.

g. A description of adjustments made.

Cable Installation; G

Six copies of the information described below in 8-1/2 by 11 inch binders having a minimum of three rings from which material may readily be removed and replaced, including a separate section for each cable pull. Sections shall be separated by heavy plastic dividers with tabs, with all data sheets signed and dated by the person supervising the pull.

a. Site layout drawing with cable pulls numerically identified.

b. A list of equipment used, with calibration certifications. The manufacturer and quantity of lubricant used on pull.

c. The cable manufacturer and type of cable.

d. The dates of cable pulls, time of day, and ambient temperature.

e. The length of cable pull and calculated cable pulling tensions.

f. The actual cable pulling tensions encountered during pull.

SD-07 Certificates

Material and Equipment; G

Where materials or equipment are specified to conform to the standards of the Underwriters Laboratories (UL) or to be constructed or tested, or both, in accordance with the standards of the American National Standards Institute (ANSI), the Institute of Electrical and Electronics Engineers (IEEE), or the National Electrical Manufacturers Association (NEMA), the Contractor shall submit proof that the items provided conform to such requirements. The label of, or listing by, UL will be acceptable as evidence that the items conform. Either a certification or a published catalog specification data statement, to the effect that the item is in accordance with the referenced ANSI or IEEE standard, will be acceptable as evidence that the item conforms. A similar certification or published catalog specification data statement to the effect that the item is in accordance with the referenced NEMA standard, by a company listed as a member company of NEMA, will be acceptable as evidence that the item conforms. In lieu of such certification or published data, the Contractor may submit a certificate from a recognized testing agency equipped and competent to perform such services, stating that the items have been tested and that they conform to the requirements listed, including methods of testing of the specified agencies. Compliance with above-named requirements does not relieve the Contractor from compliance with any other requirements of the specifications.

Cable Joints; G

A certification that contains the names and the qualifications of people recommended to perform the splicing and termination of medium-voltage cables approved for installation under this contract. The certification shall indicate that any person recommended to perform actual splicing and terminations has been adequately trained in the proper techniques and have had at least three recent years of experience in splicing and terminating the same or similar types of cables approved for installation. In addition, any person recommended by the Contractor may be required to perform a practice splice and termination, in the presence of the Contracting Officer, before being approved as a qualified installer of medium-voltage cables. If that additional requirement is imposed, the Contractor shall provide short sections of the approved types of cables along with the approved type of splice and termination kits, and detailed manufacturer's instruction for the proper splicing and termination of the approved cable types.

Cable Installer Qualifications; G

The Contractor shall provide at least one onsite person in a supervisory position with a documentable level of competency and experience to supervise all cable pulling operations. A resume shall be provided showing the cable installers' experience in the last three years, including a list of references complete with points of contact, addresses and telephone numbers.

SD-10 Operation and Maintenance Data

Electrical Distribution System; G

Six copies of operation and maintenance manuals, within 7 calendar days following the completion of tests and including assembly, installation, operation and maintenance instructions, spare parts data which provides supplier name, current cost, catalog order number, and a recommended list of spare parts to be stocked. Manuals shall also include data outlining detailed procedures for system startup and operation, and a troubleshooting guide which lists possible operational problems and corrective action to be taken. A brief description of all equipment, basic operating features, and routine maintenance requirements shall also be included. Documents shall be bound in a binder marked or identified on the spine and front cover. A table of contents page shall be included and marked with pertinent contract information and contents of the manual. Tabs shall be provided to separate different types of documents, such as catalog ordering information, drawings, instructions, and spare parts data. Index sheets shall be provided for each section of the manual when warranted by the quantity of documents included under separate tabs or dividers.

Three additional copies of the instructions manual shall be provided within 30 calendar days following the manuals.

1.4 DELIVERY, STORAGE, AND HANDLING

Devices and equipment shall be visually inspected by the Contractor when received and prior to acceptance from conveyance. Stored items shall be

protected from the environment in accordance with the manufacturer's published instructions. Damaged items shall be replaced. Oil filled transformers and switches shall be stored in accordance with the manufacturer's requirements. Wood poles held in storage for more than 2 weeks shall be stored in accordance with ANSI O5.1. Handling of wood poles shall be in accordance with ANSI O5.1, except that pointed tools capable of producing indentations more than 1 inch in depth shall not be used. Metal poles shall be handled and stored in accordance with the manufacturer's instructions.

1.5 EXTRA MATERIALS

One additional spare fuse or fuse element for each furnished fuse or fuse element shall be delivered to the contracting officer when the electrical system is accepted. Two complete sets of all special tools required for maintenance shall be provided, complete with a suitable tool box. Special tools are those that only the manufacturer provides, for special purposes (to access compartments, or operate, adjust, or maintain special parts).

PART 2 PRODUCTS

2.1 STANDARD PRODUCT

Material and equipment shall be the standard product of a manufacturer regularly engaged in the manufacture of the product and shall essentially duplicate items that have been in satisfactory use for at least 2 years prior to bid opening. Items of the same classification shall be identical including equipment, assemblies, parts, and components.

2.2 NAMEPLATES

2.2.1 General

Each major component of this specification shall have the manufacturer's name, address, type or style, model or serial number, and catalog number on a nameplate securely attached to the equipment. Nameplates shall be made of noncorrosive metal. Equipment containing liquid dielectrics shall have the type of dielectric on the nameplate. Sectionalizer switch nameplates shall have a schematic with all switch positions shown and labeled. As a minimum, nameplates shall be provided for transformers, circuit breakers, meters, switches, and switchgear.

2.2.2 Liquid-Filled Transformer Nameplates

Power transformers shall be provided with nameplate information in accordance with IEEE C57.12.00. Nameplates shall indicate the number of gallons and composition of liquid-dielectric, and shall be permanently marked with a statement that the transformer dielectric to be supplied is non-polychlorinated biphenyl. If transformer nameplate is not so marked, the Contractor shall furnish manufacturer's certification for each transformer that the dielectric is non-PCB classified, with less than 2 ppm PCB content in accordance with paragraph LIQUID DIELECTRICS. Certifications shall be related to serial numbers on transformer nameplates. Transformer dielectric exceeding the 2 ppm PCB content or transformers without certification will be considered as PCB insulated and will not be accepted.

2.3 CORROSION PROTECTION

2.3.1 Aluminum Materials

Aluminum shall not be used.

2.3.2 Ferrous Metal Materials

2.3.2.1 Hardware

Ferrous metal hardware shall be hot-dip galvanized in accordance with ASTM A 153/A 153M and ASTM A 123/A 123M.

2.3.2.2 Equipment

Equipment and component items, including but not limited to transformer stations and ferrous metal luminaries not hot-dip galvanized or porcelain enamel finished, shall be provided with corrosion-resistant finishes which shall withstand 480 hours of exposure to the salt spray test specified in ASTM B 117 without loss of paint or release of adhesion of the paint primer coat to the metal surface in excess of 1/16 inch from the test mark. The scribed test mark and test evaluation shall be in accordance with ASTM D 1654 with a rating of not less than 7 in accordance with TABLE 1, (procedure A). Cut edges or otherwise damaged surfaces of hot-dip galvanized sheet steel or mill galvanized sheet steel shall be coated with a zinc rich paint conforming to the manufacturer's standard.

2.3.3 Finishing

Painting required for surfaces not otherwise specified and finish painting of items only primed at the factory shall be as specified in Section 09900 PAINTS AND COATINGS.

2.4 CABLES

Cables shall be single conductor type unless otherwise indicated.

2.4.1 Medium-Voltage Cables

2.4.1.1 General

Cable construction shall be Type MV, conforming to NFPA 70 and UL 1072. Cables shall be manufactured for use in applications as indicated.

2.4.1.2 Ratings

Cables shall be rated for a circuit voltage 35 kV.

2.4.1.3 Conductor Material

Underground cables shall be soft drawn copper complying with ASTM B 3 and ASTM B 8 for regular concentric and compressed stranding or ASTM B 496 for compact stranding.

2.4.1.4 Insulation

Cable insulation shall be cross-linked thermosetting polyethylene (XLP) insulation conforming to the requirements of NEMA WC 7 and AEIC CS5 or ethylene-propylene-rubber (EPR) insulation conforming to the requirements of NEMA WC 8 and AEIC CS6. A 133 percent insulation level shall be used on 5 kV, 15 kV and 25 kV rated cables. 100 percent insulation level shall be

used on 35 kV rated cable.

2.4.1.5 Shielding

Cables rated for 2 kV and above shall have a semiconducting conductor shield, a semiconducting insulation shield, and an overall copper tape shield for each phase.

2.4.1.6 Neutrals

Neutral conductors of shall be copper. Employing the same insulation and jacket materials as phase conductors, except that a 600-volt insulation rating is acceptable. Concentric neutrals conductors shall be tinned copper, having a combined ampacity equal to the phase conductor ampacity rating.

2.4.1.7 Jackets

Cables shall be provided with a polyethylene jacket. Direct buried cables shall be rated for direct burial.

2.4.2 Low-Voltage Cables

Cables shall be rated 600 volts and shall conform to the requirements of NFPA 70, and must be UL listed for the application or meet the applicable section of either ICEA or NEMA standards.

2.4.2.1 Conductor Material

Underground cables shall be annealed copper complying with ASTM B 3 and ASTM B 8.

2.4.2.2 Insulation

Insulation must be in accordance with NFPA 70, and must be UL listed for the application or meet the applicable sections of either ICEA, or NEMA standards.

2.4.2.3 Jackets

Multiconductor cables shall have an overall PVC outer jacket.

2.4.2.4 Direct Buried

Single and multi-conductor cables shall of a type identified for direct burial. Service entrance cables shall conform to UL 854 for Type USE service entrance cable.

2.4.2.5 In Duct

Cables shall be single-conductor cable, Type USE in accordance with NFPA 70.

2.5 CABLE JOINTS, TERMINATIONS, AND CONNECTORS

2.5.1 Medium-Voltage Cable Joints

Medium-voltage cable joints shall comply with IEEE Std 404 and IEEE Std 592. Medium-voltage cable terminations shall comply with IEEE Std 48. Joints shall be the standard products of a manufacturer and shall be either of the

factory preformed type or of the kit type containing tapes and other required parts. Joints shall have ratings not less than the ratings of the cables on which they are installed. Splice kits may be of the heat-shrinkable type for voltages up to 15 kV, of the premolded splice and connector type, the conventional taped type, or the resin pressure-filled overcast taped type for voltages up to 35 kV; except that for voltages of 7.5 kV or less a resin pressure-filled type utilizing a plastic-tape mold is acceptable. Joints used in manholes, handholes, vaults and pull boxes shall be certified by the manufacturer for waterproof, submersible applications.

2.5.2 Medium-Voltage Separable Insulated Connectors

Separable insulated connectors shall comply with IEEE Std 386 and IEEE Std 592 and shall be of suitable construction or standard splice kits shall be used. Separable insulated connectors are acceptable for voltages up to 35 kV. Connectors shall be of the loadbreak type as indicated, of suitable construction for the application and the type of cable connected, and shall include cable shield adaptors. Separable insulated connectors shall not be used as substitutes for conventional permanent splices. External clamping points and test points shall be provided.

2.5.3 Low-Voltage Cable Splices

Low-voltage cable splices and terminations shall be rated at not less than 600 Volts. Splices in conductors No. 10 AWG and smaller shall be made with an insulated, solderless, pressure type connector, conforming to the applicable requirements of UL 486A. Splices in conductors No. 8 AWG and larger shall be made with noninsulated, solderless, pressure type connector, conforming to the applicable requirements of UL 486A and UL 486B. Splices shall then be covered with an insulation and jacket material equivalent to the conductor insulation and jacket. Splices below grade or in wet locations shall be sealed type conforming to ANSI C119.1 or shall be waterproofed by a sealant-filled, thick wall, heat shrinkable, thermosetting tubing or by pouring a thermosetting resin into a mold that surrounds the joined conductors.

2.5.4 Terminations

Terminations shall be in accordance with IEEE Std 48, Class 1 or Class 2; of the molded elastomer, wet-process porcelain, prestretched elastomer, heat-shrinkable elastomer, or taped type. Acceptable elastomers are track-resistant silicone rubber or track-resistant ethylene propylene compounds, such as ethylene propylene rubber or ethylene propylene diene monomer. Separable insulated connectors may be used for apparatus terminations, when such apparatus is provided with suitable bushings. Terminations shall be of the outdoor type, except that where installed inside outdoor equipment housings which are sealed against normal infiltration of moisture and outside air, indoor, Class 2 terminations are acceptable. Class 3 terminations are not acceptable. Terminations, where required, shall be provided with mounting brackets suitable for the intended installation and with grounding provisions for the cable shielding, metallic sheath, and armor.

2.5.4.1 Factory Preformed Type

Molded elastomer, wet-process porcelain, prestretched, and heat-shrinkable terminations shall utilize factory preformed components to the maximum extent practicable rather than tape build-up. Terminations shall have

basic impulse levels as required for the system voltage level. Leakage distances shall comply with wet withstand voltage test requirements of IEEE Std 48 for the next higher Basic Insulation Level (BIL) level.

2.5.4.2 Taped Terminations

Taped terminations shall use standard termination kits providing terminal connectors, field-fabricated stress cones, and rain hoods. Terminations shall be at least 35 inches long from the end of the tapered cable jacket to the start of the terminal connector, or not less than the kit manufacturer's recommendations, whichever is greater.

2.6 CONDUIT AND DUCTS

Duct lines shall be nonencased direct-burial, thick-wall type.

2.6.1 Concrete Encased Ducts

UL 651 Schedule 40.

2.6.1.1 Direct Burial

UL 651 Schedule 40, or NEMA TC 6 Type DB.

2.6.2 Conduit Sealing Compound

Compounds for sealing ducts and conduit shall have a putty-like consistency workable with the hands at temperatures as low as 35 degrees F, shall neither slump at a temperature of 300 degrees F, nor harden materially when exposed to the air. Compounds shall adhere to clean surfaces of fiber or plastic ducts; metallic conduits or conduit coatings; concrete, masonry, or lead; any cable sheaths, jackets, covers, or insulation materials; and the common metals. Compounds shall form a seal without dissolving, noticeably changing characteristics, or removing any of the ingredients. Compounds shall have no injurious effect upon the hands of workmen or upon materials.

2.7 MANHOLES, HANDHOLES, AND PULLBOXES

Manholes, handholes, and pullboxes shall be as indicated. Strength of manholes, handholes, and pullboxes and their frames and covers shall conform to the requirements of IEEE C2. Precast-concrete manholes shall have the required strength established by ASTM C 478, ASTM C 478M. Frames and covers shall be made of gray cast iron and a machine-finished seat shall be provided to ensure a matching joint between frame and cover. Cast iron shall comply with ASTM A 48, Class 30B, minimum. Handholes for low voltage cables installed in parking lots, sidewalks, and turfed areas shall be fabricated from an aggregate consisting of sand and with continuous woven glass strands having an overall compressive strength of at least 10,000 psi and a flexural strength of at least5,000 psi. Pullbox and handhole covers in sidewalks, and turfed areas shall be of the same material as the box. Concrete pullboxes shall consist of precast reinforced concrete boxes, extensions, bases, and covers.

2.8 TRANSFORMERS

Transformers shall be of the outdoor type having the ratings and arrangements indicated. Medium-voltage ratings of cable terminations shall be 25 kV between phases for 133 percent insulation level.

2.8.1 Pad-Mounted Transformers

Pad-mounted transformers shall comply with ANSI C57.12.26 and shall be of the radial type. Pad-mounted transformer stations shall be assembled and coordinated by one manufacturer and each transformer station shall be shipped as a complete unit so that field installation requirements are limited to mounting each unit on a concrete pad and connecting it to primary and secondary lines. Stainless steel pins and hinges shall be provided. Barriers shall be provided between high- and low-voltage compartments. High-voltage compartment doors shall be interlocked with low-voltage compartment doors to prevent access to any high-voltage section unless its associated low-voltage section door has first been opened. Compartments shall be sized to meet the specific dimensional requirements of ANSI C57.12.26. Pentahead locking bolts shall be provided with provisions for a padlock.

2.8.1.1 High-Voltage Compartments

The high-voltage compartment shall be dead-front construction. Primary switching and protective devices shall include loadbreak switching, medium-voltage separable loadbreak connectors, universal bushing wells and inserts or integral one piece bushings and surge arresters. Fuses shall comply with the requirements of paragraph METERING AND PROTECTIVE DEVICES. The switch shall be mounted inside transformer tank with switch operating handle located in high-voltage compartment and equipped with metal loop for hook stick operation. Fuses shall be interlocked with switches so that fuses can be removed only when the associated switch is in the "OPEN" position. Adjacent to medium-voltage cable connections, a nameplate or equivalent stencilled inscription shall be provided inscribed "DO NOT OPEN CABLE CONNECTORS UNLESS SWITCH IS OPEN." Surge arresters shall be fully insulated and configured to terminate on a second set of high voltage bushings.

2.8.1.2 Load-Break Switch

Radial-feed rated at 25 kV, 125 kV BIL, with a continuous current rating and load-break rating of 200 ampere, and a make-and-latch rating of 10,000 rms amperes symmetrical. Locate the switch handle in the high-voltage compartment.

2.8.1.3 Transformer Tank Sections

Transformers shall comply with IEEE C57.12.00, ANSI C57.12.21, and ANSI C57.12.26. Transformers shall be suitable for outdoor use and shall have 2 separate windings per phase. Standard NEMA primary taps shall be provided. Where primary taps are not specified, 4, 2-1/2 percent rated kVA high-voltage taps shall be provided 2 above and 2 below rated, primary voltage. Operating handles for primary tap changers for de-energized operation shall be located within high-voltage compartments, externally to transformer tanks. Adjacent to the tap changer operating handle, a nameplate or equivalent stenciled inscription shall be provided and inscribed "DO NOT OPERATE UNDER LOAD." Transformer ratings at 60 Hz shall be as follows: As indicated.

2.8.1.4 Low-Voltage Cable Compartments

Neutrals shall be provided with fully-insulated bushings. Clamp type cable terminations, suitable for copper conductors entering from below, shall be provided as necessary.

2.8.1.5 Accessories

High-voltage warning signs shall be permanently attached to each side of transformer stations. Voltage warning signs shall comply with IEEE C2. Copper-faced steel or stainless steel ground connection pads shall be provided in both the high- and low-voltage compartments. Dial-type thermometer, liquid-level gauge, and drain valve with built-in sampling device shall be provided for each transformer station. Insulated-bushing-type parking stands shall be provided adjacent to each separable load-break elbow to provide for cable isolation during sectionalizing operations.

2.8.2 Busways

Busways shall comply with NEMA BU 1 and UL 857 and shall be of the voltage, phase, and continuous current ratings indicated. Neutrals shall be full size. Busways shall have short-circuit ratings not less than the maximum short-circuit currents of associated transformers, assuming primary sources of infinite capacity. Busways shall be feeder-low-impedance type and of outdoor or indoor service construction as suitable to the location. Busways shall be complete with elbows, fittings, flanges, end-closures, tees, crosses, cable-tap boxes, accessories, and other devices required for the indicated installation, and shall be coordinated for connection to the indicated equipment. For wet/damp locations, bus duct shall be heated, nonventilated enclosure, nonsegregated phase type in accordance with IEEE C37.23. Detail drawings for busway supports and bracing shall be submitted in accordance with the detail drawings portion of paragraph SUBMITTALS and shall indicate that busways are adequately supported for the seismic forces specified in paragraph GENERAL REQUIREMENTS (sub-paragraph Service Conditions).

2.8.3 Pad-Mounted, Metal-Enclosed, Switchgear

The switchgear shall be configured with 2 incoming compartments for loop-feed arrangement, equipped with air-insulated, load-interrupter switches, as indicated. The outgoing compartments shall be provided with fused disconnects.

2.8.3.1 Ratings at 60 Hz shall be as indicated.

2.8.3.2 Operators, Devices, and Controls

Operators and controls shall be provided for the switchgear as follows:

a. Switches shall be provided with a manual, handle-type operator or a push-button mechanical spring tripping mechanism, utilizing a stored-energy (spring-driven) mechanism to simultaneously open or close all phases. The switchgear shall be configured so that the switch actuator is padlockable, but may be accessed without opening the switch compartment doors.

b. Fused disconnects shall be hook-stick operated.

c. Switches shall be provided with an automatic switch operator configured for local and remote opening and closing. An actuator charging motor shall be provide which operates at 120 V ac. Switches shall be provided with remote telemetry units (RTUs) for remote operation and integration with supervisory, control, and

data acquisition systems. Systems, components, and equipment shall conform to the requirements and recommendations of IEEE C37.1.

d. Vacuum type interrupters shall be provided with an electronic controller for trip initiation. Manual trip initiation shall be provided by a push button or switch. Automatic trip shall be initiated by detection of excessive current. The electronic controller shall provide trip current selection capability according to present time-current response curves, as indicated. Each interrupter shall be provided with a 3 phase, gang-operated handle mechanism for trip and reset.

2.8.3.3 Enclosures

Switchgear enclosures shall be of freestanding, self-supporting construction provided with separate incoming and outgoing compartments configured for bottom cable entry. Enclosures shall be of deadfront construction, provided with a hinged door for access to each compartment, and conform to the requirements of ANSI C57.12.28, ANSI C37.72, and IEEE C37.20.3, Category A.

2.9 METERING AND PROTECTIVE DEVICES

2.9.1 Low-Voltage Power Circuit Breaker

Voltage transformers shall have indicated ratios. Units shall have an accuracy class rating of.3. Voltage transformers shall be of the drawout type having current-limiting fuses in both primary and secondary circuits. Mechanical interlocks shall prevent removal of fuses, unless the associated voltage transformer is in a drawout position. Voltage transformer compartments shall have hinged doors.

2.10 SURGE ARRESTERS

Surge arresters shall comply with NEMA LA 1, IEEE C62.1, IEEE C62.2, and IEEE C62.11 and shall be provided where indicated. Arresters shall be distribution class, rated as shown. Arresters shall be equipped with mounting brackets suitable for the indicated installations. Arresters shall be of the metal-oxide varistor type.

2.11 GROUNDING AND BONDING

2.11.1 Driven Ground Rods

Ground rods shall be copper-clad steel conforming to UL 467 not less than 3/4 inch in diameter by 10 feet in length. Sectional type rods may be used.

2.11.2 Grounding Conductors

Grounding conductors shall be bare, except where installed in conduit with associated phase conductors. Insulated conductors shall be of the same material as phase conductors and green color-coded, except that conductors shall be rated no more than 600 volts. Bare conductors shall be ASTM B 8 soft-drawn unless otherwise indicated. Aluminum is not acceptable.

2.12 CONCRETE AND REINFORCEMENT

Concrete work shall have minimum 3000 psi compressive strength and conform

to the requirements of Section 03300 CAST-IN-PLACE STRUCTURAL CONCRETE. Concrete reinforcing shall be as specified in Section 03200 CONCRETE REINFORCEMENT.

2.13 PADLOCKS

Padlocks shall comply with Section 08710 DOOR HARDWARE.

2.14 CABLE FIREPROOFING SYSTEMS

Cable fireproofing systems shall be listed in FM P7825a as a fire-protective coating or tape approved for grouped electrical conductors and shall be suitable for application on the type of medium-voltage cables provided. After being fully cured, materials shall be suitable for use where exposed to oil, water, gases, salt water, sewage, and fungus and shall not damage cable jackets or insulation. Asbestos materials are not acceptable.

2.14.1 Fireproof Coating

Cable fireproofing coatings shall be compounded of water-based thermoplastic resins, flame-retardant chemicals, and inorganic noncombustible fibers and shall be suitable for the application methods used. Coatings applied on bundled cables shall have a derating factor of less than 5 percent, and a dielectric strength of 95 volts per mil minimum after curing.

2.14.2 Fireproofing Tape

Fireproofing tape shall be at least 2 inches wide and shall be a flexible, conformable, polymeric, elastomer tape designed specifically for fireproofing cables.

2.14.3 Plastic Tape

Preapplication plastic tape shall be pressure sensitive, 10 mil thick, conforming to UL 510.

2.15 LIQUID DIELECTRICS

Liquid dielectrics for transformers, capacitors, reclosers, and other liquid-filled electrical equipment shall be non-polychlorinated biphenyl (PCB) mineral-oil or less-flammable liquid as specified. Nonflammable fluids shall not be used. Tetrachloroethylene (perchloroethylene) and 1, 2, 4 trichlorobenzene fluids shall not be used. Liquid dielectrics in retrofitted equipment shall be certified by the manufacturer as having less than 2 parts per million (ppm) PCB content. In lieu of the manufacturer's certification, the Contractor may submit a test sample of the dielectric in accordance with ASTM D 923 and have tests performed per ASTM D 4059 at a testing facility approved by the Contracting Officer. Equipment with test results indicating PCB level exceeding 2 ppm shall be replaced.

2.16 FACTORY TESTS

Factory tests shall be performed, as follows, in accordance with the applicable publications and with other requirements of these specifications. The Contracting Officer shall be notified at least 10 days before the equipment is ready for testing. The Contracting Officer reserves the right to witness the tests.

a. Transformers: Manufacturer's standard design tests in accordance with IEEE C57.12.00.

b. Transformers rated 200 kVA and above: Reduced full-wave, chopped-wave, and full-wave impulse test on each line and neutral terminal, in accordance with IEEE C57.98.

c. High-Voltage Air Switches: Manufacturer's standard tests in accordance with IEEE C37.34 and IEEE C37.41.

d. Protective Relays: Seismic tests in accordance with IEEE C37.98. Surge withstand tests in accordance with IEEE C37.90.1.

e. Relaying Current Transformers: Manufacturer's standard tests in accordance with IEEE C57.13.

f. Instrument Current Transformers: Manufacturer's standard tests in accordance with IEEE C57.13.

g. Factory Preformed Terminations: Wet withstand voltage tests in accordance with IEEE Std 48 for the next higher BIL level.

h. Outdoor Switchgear: Manufacturer's standard tests in accordance with IEEE C37.20.1, IEEE C37.20.2, and IEEE C37.20.3.

i. Electrical Power Insulators: Manufacturer's standard tests in accordance with ANSI C29.1.

2.17 FENCING

Fencing shall conform to the requirements of Section 02821 FENCING.

2.18 COORDINATED POWER SYSTEM PROTECTION

Analyses shall be prepared to demonstrate that the equipment selected and system constructed meet the contract requirements for equipment ratings, coordination, and protection. They shall include a load flow analysis, a fault current analysis, and a protective device coordination study. The studies shall be performed by a registered professional engineer with demonstrated experience in power system coordination in the last three years. The Contractor shall provide a list of references complete with points of contact, addresses and telephone numbers. The selection of the engineer is subject to the approval of the Contracting Officer.

2.18.1 Scope of Analyses

The fault current analysis, and protective device coordination study shall begin at: the source bus and extend down to system bused where fault availability is 10,000 amperes (symmetrical) for building/facility 600 volt level distribution buses the source bus and extended through the secondary side of transformers for medium voltage distribution feeders at the load end.

2.18.2 Determination of Facts

The time-current characteristics, features, and nameplate data for each existing protective device shall be determined and documented. The Contractor shall coordinate with the base utility for fault current

availability at the site.

2.18.3 Single Line Diagram

A single line diagram shall be prepared to show the electrical system buses, devices, transformation points, and all sources of fault current (including generator and motor contributions). A fault-impedance diagram or a computer analysis diagram may be provided. Each bus, device or transformation point shall have a unique identifier. If a fault-impedance diagram is provided, impedance data shall be shown. Locations of switches, breakers, and circuit interrupting devices shall be shown on the diagram together with available fault data, and the device interrupting rating.

2.18.4 Fault Current Analysis

2.18.4.1 Method

The fault current analysis shall be performed in accordance with methods described in IEEE Std 242, and IEEE Std 399.

2.18.4.2 Data

Actual data shall be utilized in fault calculations. Bus characteristics and transformer impedances shall be those proposed. Data shall be documented in the report.

2.18.5 Coordination Study

The study shall demonstrate that the maximum possible degree of selectively has been obtained between devices specified, consistent with protection of equipment and conductors from damage from overloads and fault conditions. The study shall include a description of the coordination of the protective devices in this project. Provide a written narrative that describes: which devices may operate in the event of a fault at each bus; the logic used to arrive at device ratings and settings; situations where system coordination is not achievable due to device limitations (an analysis of any device curves which overlap); coordination between upstream and downstream devices; and any relay settings. Recommendations to improve or enhance system reliability, and detail where such changes would involve additions or modifications to the contract and cost changes (addition or reduction) shall be provided. Composite coordination plots shall be provided on log-log graph paper.

2.18.6 Study Report

a. The report shall include a narrative describing: the analyses performed; the bases and methods used; and the desired method of coordinated protection of the power system.

b. The study shall include descriptive and technical data for existing devices and new protective devices proposed. The data shall include manufacturers published data, nameplate data, and definition of the fixed or adjustable features of the existing or new protective devices.

c. The report shall document base utility company data including system voltages, fault MVA, system X/R ratio, time-current characteristics curves, current transformer ratios, and relay device numbers and settings and existing power system data

including time-current characteristic curves and protective device ratings and settings.

d. The report shall contain fully coordinated composite time-current characteristic curves for each bus in the system, as required to ensure coordinated power system protection between protective devices or equipment. The report shall include recommended ratings and settings of all protective devices in tabulated form.

e. The report shall provide the calculation performed for the analyses, including computer analysis programs utilized. The name of the software package, developer, and version number shall be provided.

PART 3 EXECUTION

3.1 GENERAL INSTALLATION REQUIREMENTS

Equipment and devices shall be installed and energized in accordance with the manufacturer's published instructions. Steel conduits installed underground shall be installed and protected from corrosion in conformance with the requirements of Section 16415 ELECTRICAL WORK, INTERIOR. Except as covered herein, excavation, trenching, and backfilling shall conform to the requirements of Section 02316 EXCAVATION, TRENCHING, AND BACKFILLING FOR UTILITIES SYSTEMS. Concrete work shall have minimum 3000 psi compressive strength and conform to the requirements of Section 03300 CAST-IN-PLACE STRUCTURAL CONCRETE.

3.1.1 Conformance to Codes

The installation shall comply with the requirements and recommendations of NFPA 70 and IEEE C2 as applicable.

3.1.2 Verification of Dimensions

The Contractor shall become familiar with details of the work, shall verify dimensions in the field, and shall advise the Contracting Officer of any discrepancy before performing any work.

3.1.3 Disposal of Liquid Dielectrics

PCB-contaminated dielectrics must be marked as PCB and transported to and incinerated by an approved EPA waste disposal facility. The Contractor shall furnish certification of proper disposal. Contaminated dielectrics shall not be diluted to lower the contamination level.

3.2 CABLE AND BUSWAY INSTALLATION

The Contractor shall obtain from the manufacturer an installation manual or set of instructions which addresses such aspects as cable construction, insulation type, cable diameter, bending radius, cable temperature, lubricants, coefficient of friction, conduit cleaning, storage procedures, moisture seals, testing for and purging moisture, etc. The Contractor shall then perform pulling calculations and prepare a pulling plan which shall be submitted along with the manufacturers instructions in accordance with SUBMITTALS.

3.2.1 Cable Installation Plan and Procedure

Cable shall be installed strictly in accordance with the cable manufacturer's recommendations. Each circuit shall be identified by means of a fiber, laminated plastic, or non-ferrous metal tags, or approved equal, in each manhole, handhole, junction box, and each terminal. Each tag shall contain the following information; cable type, conductor size, circuit number, circuit voltage, cable destination and phase identification.

3.2.1.1 Cable Inspection

The cable reel shall be inspected for correct storage positions, signs of physical damage, and broken end seals. If end seal is broken, moisture shall be removed from cable in accordance with the cable manufacturer's recommendations.

3.2.1.2 Duct Cleaning

Duct shall be cleaned with an assembly that consists of a flexible mandrel (manufacturers standard product in lengths recommended for the specific size and type of duct) that is 1/4 inch less than inside diameter of duct, 2 wire brushes, and a rag. The cleaning assembly shall be pulled through conduit a minimum of 2 times or until less than a volume of 8 cubic inches of debris is expelled from the duct.

3.2.1.3 Duct Lubrication

The cable lubricant shall be compatible with the cable jacket for cable that is being installed. Application of lubricant shall be in accordance with lubricant manufacturer's recommendations.

3.2.1.4 Cable Installation

The Contractor shall provide a cable feeding truck and a cable pulling winch as required. The Contractor shall provide a pulling grip or pulling eye in accordance with cable manufacturer's recommendations. The pulling grip or pulling eye apparatus shall be attached to polypropylene or manilla rope followed by lubricant front end packs and then by power cables. A dynamometer shall be used to monitor pulling tension. Pulling tension shall not exceed cable manufacturer's recommendations. The Contractor shall not allow cables to cross over while cables are being fed into duct. For cable installation in cold weather, cables shall be kept at 50 degrees F temperature for at least 24 hours before installation.

3.2.1.5 Cable Installation Plan

The Contractor shall submit a cable installation plan for all cable pulls in accordance with the detail drawings portion of paragraph SUBMITTALS. Cable installation plan shall include:

a. Site layout drawing with cable pulls identified in numeric order of expected pulling sequence and direction of cable pull.

b. List of cable installation equipment.

c. Lubricant manufacturer's application instructions.

d. Procedure for resealing cable ends to prevent moisture from entering cable.

e. Cable pulling tension calculations of all cable pulls.

f. Cable percentage conduit fill.

g. Cable sidewall thrust pressure.

h. Cable minimum bend radius and minimum diameter of pulling wheels used.

i. Cable jam ratio.

j. Maximum allowable pulling tension on each different type and size of conductor.

k. Maximum allowable pulling tension on pulling device.

l. Cable Installer Qualifications.

3.2.2 Duct Line

Cable splices in low-voltage cables shall be made in manholes and handholes only, except as otherwise noted. Cable joints in medium-voltage cables shall be made in manholes or approved pullboxes only. Neutral and grounding conductors shall be installed in the same duct with their associated phase conductors.

3.2.3 Electric Manholes

Cables shall be routed around the interior walls and securely supported from walls on cables racks. Cable routing shall minimize cable crossover, provide access space for maintenance and installation of additional cables, and maintain cable separation in accordance with IEEE C2.

3.3 CABLE JOINTS

Medium-voltage cable joints shall be made by qualified cable splicers only. Qualifications of cable splicers shall be submitted in accordance with paragraph SUBMITTALS. Shields shall be applied as required to continue the shielding system through each entire cable joint. Shields may be integrally molded parts of preformed joints. Shields shall be grounded at each joint or in accordance with manufacturer's recommended practice. Cable joints shall provide insulation and jacket equivalent to that of the associated cable. Armored cable joints shall be enclosed in compound-filled, cast-iron or alloy, splice boxes equipped with stuffing boxes and armor clamps of a suitable type and size for the cable being installed.

3.4 FIREPROOFING

Each medium-voltage cable and conductor in manholes shall be fire-proofed for their entire length within the manhole. Where cables and conductors have been lubricated to enhance pulling into ducts, the lubricant shall be removed from cables and conductors exposed in the manhole before fireproofing.

3.4.1 Tape Method

Before application of fireproofing tape, plastic tape wrapping shall be applied over exposed metallic items such as the cable ground wire, metallic outer covering, or armor to minimize the possibility of corrosion from the

fireproofing materials and moisture. Before applying fireproofing tape, irregularities of cables, such as at cable joints, shall be evened out with insulation putty. A flexible conformable polymeric elastomer fireproof tape shall be wrapped tightly around each cable spirally in 1/2 lapped wrapping or in 2 butt-jointed wrappings with the second wrapping covering the joints of the first.

3.4.2 Sprayable Method

Manholes shall be power ventilated until coatings are dry and dewatered and the coatings are cured. Ventilation requirements shall be in accordance with the manufacturer's instruction, but not less than 10 air changes per hour shall be provided. Cable coatings shall be applied by spray, brush, or glove to a wet film thickness that reduces to the dry film thickness approved for fireproofing by FM P7825a. Application methods and necessary safety precautions shall be in accordance with the manufacturers instructions. After application, cable coatings shall be dry to the touch in 1 to 2 hours and fully cured in 48 hours, except where the manufacturer has stated that because of unusual humidity or temperature, longer periods may be necessary.

3.5 DUCT LINES

3.5.1 Requirements

Numbers and sizes of ducts shall be as indicated. Duct lines shall be laid with a minimum slope of 4 inches per 100 feet. Depending on the contour of the finished grade, the high-point may be at a terminal, a manhole, a handhole, or between manholes or handholes. Short-radius manufactured 90-degree duct bends may be used only for pole or equipment risers, unless specifically indicated as acceptable. The minimum manufactured bend radius shall be 18 inches for ducts of less than 3 inch diameter, and 36 inches for ducts 3 inches or greater in diameter. Otherwise, long sweep bends having a minimum radius of 25 feet shall be used for a change of direction of more than 5 degrees, either horizontally or vertically. Both curved and straight sections may be used to form long sweep bends, but the maximum curve used shall be 30 degrees and manufactured bends shall be used. Ducts shall be provided with end bells whenever duct lines terminate in manholes or handholes.

3.5.2 Treatment

Ducts shall be kept clean of concrete, dirt, or foreign substances during construction. Field cuts requiring tapers shall be made with proper tools and match factory tapers. A coupling recommended by the duct manufacturer shall be used whenever an existing duct is connected to a duct of different material or shape. Ducts shall be stored to avoid warping and deterioration with ends sufficiently plugged to prevent entry of any water or solid substances. Ducts shall be thoroughly cleaned before being laid. Plastic ducts shall be stored on a flat surface and protected from the direct rays of the sun.

3.5.3 Concrete Encasement

Ducts requiring concrete encasements shall comply with NFPA 70, except that electrical duct bank configurations for ducts 6 inches in diameter shall be determined by calculation and as shown on the drawings. The separation between adjacent electric power and communication ducts shall conform to IEEE C2. Duct line encasements shall be monolithic construction. Where a

connection is made to a previously poured encasement, the new encasement shall be well bonded or doweled to the existing encasement. The Contractor shall submit proposed bonding method for approval in accordance with the detail drawing portion of paragraph SUBMITTALS. At any point, except railroad and airfield crossings, tops of concrete encasements shall be not less than the cover requirements listed in NFPA 70. At railroad and airfield crossings, duct lines shall be encased with concrete and reinforced as indicated to withstand specified surface loadings. Tops of concrete encasements shall be not less than 5 feet below tops of rails or airfield paving unless otherwise indicated. Where ducts are jacked under existing pavement, rigid steel conduit will be installed because of its strength. To protect the corrosion-resistant conduit coating, predrilling or installing conduit inside a larger iron pipe sleeve (jack-and-sleeve) is required. For crossings of existing railroads and airfield pavements greater than 50 feet in length, the predrilling method or the jack-and-sleeve method will be used. Separators or spacing blocks shall be made of steel, concrete, plastic, or a combination of these materials placed not farther apart than 4 feet on centers. Ducts shall be securely anchored to prevent movement during the placement of concrete and joints shall be staggered at least 6 inches vertically.

3.5.4 Installation of Couplings

Joints in each type of duct shall be made up in accordance with the manufacturer's recommendations for the particular type of duct and coupling selected and as approved.

3.5.4.1 Plastic Duct

Duct joints shall be made by brushing a plastic solvent cement on insides of plastic coupling fittings and on outsides of duct ends. Each duct and fitting shall then be slipped together with a quick 1/4-turn twist to set the joint tightly.

3.5.5 Duct Line Markers

Duct line markers shall be provided at the ends of long duct line stubouts or for other ducts whose locations are indeterminate because of duct curvature or terminations at completely below-grade structures. In addition to markers, a 5 mil brightly colored plastic tape, not less than 3 inches in width and suitably inscribed at not more than 10 feet on centers with a continuous metallic backing and a corrosion-resistant 1 mil metallic foil core to permit easy location of the duct line, shall be placed approximately 12 inches below finished grade levels of such lines.

3.6 MANHOLES, HANDHOLES, AND PULLBOXES

3.6.1 General

Manholes shall be constructed approximately where shown. The exact location of each manhole shall be determined after careful consideration has been given to the location of other utilities, grading, and paving. The location of each manhole shall be approved by the Contracting Officer before construction of the manhole is started. Manholes shall be the type noted on the drawings and shall be constructed in accordance with the applicable details as indicated. Top, walls, and bottom shall consist of reinforced concrete. Walls and bottom shall be of monolithic concrete construction. The Contractor may at his option utilize monolithically constructed precast-concrete manholes having the required strength and

inside dimensions as required by the drawings or specifications. In paved areas, frames and covers for manhole and handhole entrances in vehicular traffic areas shall be flush with the finished surface of the paving. In unpaved areas, the top of manhole covers shall be approximately 1/2 inch above the finished grade. Where existing grades that are higher than finished grades are encountered, concrete assemblies designed for the purpose shall be installed to elevate temporarily the manhole cover to existing grade level. All duct lines entering manholes must be installed on compact soil or otherwise supported when entering a manhole to prevent shear stress on the duct at the point of entrance to the manhole. Duct lines entering cast-in-place concrete manholes shall be cast in-place with the manhole. Duct lines entering precast concrete manholes through a precast knockout penetration shall be grouted tight with a portland cement mortar. PVC duct lines entering precast manholes through a PVC endbell shall be solvent welded to the endbell. A cast metal grille-type sump frame and cover shall be installed over the manhole sump. A cable-pulling iron shall be installed in the wall opposite each duct line entrance.

3.6.2 Electric Manholes

Cables shall be securely supported from walls by hot-dip galvanized cable racks with a plastic coating over the galvanizing and equipped with adjustable hooks and insulators. The number of cable racks indicated shall be installed in each manhole and not less than 2 spare hooks shall be installed on each cable rack. Insulators shall be made of high-glazed porcelain. Insulators will not be required on spare hooks.

3.6.3 Communications Manholes

The number of hot-dip galvanized cable racks with a plastic coating over the galvanizing indicated shall be installed in each telephone manhole. Each cable rack shall be provided with 2 cable hooks. Cables for the telephone and communication systems will be installed by others.

3.6.4 Handholes

Handholes shall be located approximately as shown. Handholes shall be of the type noted on the drawings and shall be constructed in accordance with the details shown.

3.6.5 Pullboxes

Pullbox tops shall be flush with sidewalks or curbs or placed 1/2 inchabove surrounding grades when remote from curbed roadways or sidewalks. Covers shall be marked "Low-Voltage" and provided with 2 lifting eyes and 2 hold-down bolts. Each box shall have a suitable opening for a ground rod. Conduit, cable, ground rod entrances, and unused openings shall be sealed with mortar.

3.6.6 Ground Rods

A ground rod shall be installed at the manholes, handholes and pullboxes. Ground rods shall be driven into the earth before the manhole floor is poured so that approximately 4 inches of the ground rod will extend above the manhole floor. When precast concrete manholes are used, the top of the ground rod may be below the manhole floor and a No. 1/0 AWG ground conductor brought into the manhole through a watertight sleeve in the manhole wall.

3.7 PAD-MOUNTED EQUIPMENT INSTALLATION

Pad-mounted equipment, shall be installed on concrete pads in accordance with the manufacturer's published, standard installation drawings and procedures, except that they shall be modified to meet the requirements of this document. Units shall be installed so that they do not damage equipment or scratch painted or coated surfaces. After installation, surfaces shall be inspected and scratches touched up with a paint or coating provided by the manufacturer especially for this purpose. Three-phase transformers shall be installed with clockwise phase sequence. Primary taps shall be set at normal.

3.7.1 Concrete Pads

3.7.1.1 Construction

Concrete pads for pad-mounted electrical equipment may be either pre-fabricated or shall be poured-in-place. Pads shall be constructed as indicated, except that exact pad dimensions and mounting details are equipment specific and are the responsibility of the Contractor. Tops of concrete pads shall be level and shall project 4 inches above finished floor paving or grade and sloped to drain. Edges of concrete pads shall have 3/4 inch chamfer. Conduits for primary, secondary, and grounding conductors shall be set in place prior to placement of concrete pads. Where grounding electrode conductors are installed through concrete pads, PVC conduit sleeves shall be installed through the concrete to provide physical protection. To facilitate cable installation and termination, the concrete pad shall be provided with a rectangular hole below the primary and secondary compartments, sized in accordance with the manufacturer's recommended dimensions. Upon completion of equipment installation the rectangular hole shall be filled with masonry grout.

3.7.1.2 Concrete and Reinforcement

Concrete work shall have minimum 3000 psi compressive strength and conform to the requirements of Section 03300 CAST-IN-PLACE STRUCTURAL CONCRETE. Concrete pad reinforcement shall be in accordance with Section 03200 CONCRETE REINFORCEMENT.

3.7.1.3 Sealing

When the installation is complete, the Contractor shall seal all conduit and other entries into the equipment enclosure with an approved sealing compound. Seals shall be of sufficient strength and durability to protect all energized live parts of the equipment from rodents, insects, or other foreign matter.

3.7.2 Padlocks

Padlocks shall be provided for pad-mounted equipment and for each fence gate. Padlocks shall be keyed alike as directed by the Contracting Officer.

3.7.3 Fencing

Fencing shall conform to the requirement of and be installed in accordance with Section 02821 FENCING. Fences shall provide working clearances for operation and maintenance in accordance with IEEE C2. The entire space between fences and concrete pads shall be excavated to a minimum depth of 4 inches below finished gradelines, shall be graded to reasonably level

surfaces, and filled with well-compacted clean coarse gravel or crushed stone of 1/2 to 1-1/2 inches graded size up to finished gradelines. Space between fences and concrete pads shall be excavated to a minimum depth of 4 inches below finished gradelines, shall be graded to reasonably level surfaces, and filled with well-compacted clean coarse gravel or crushed stone of 1/2 to 1-1/2 inches graded size up to finished gradelines.

3.8 CONNECTIONS BETWEEN AERIAL AND UNDERGROUND SYSTEMS

Connections between aerial and underground systems shall be made as shown. Underground cables shall be extended up poles in conduit to cable terminations. Conduits shall be secured to the poles by 2-hole galvanized steel pipe straps spaced not more than 10 feet apart and with 1 strap not more than 12 inches from any bend or termination. Cable guards shall be secured to poles in accordance with the manufacturer's published procedures. Conduits shall be equipped with bushings to protect cables and minimize water entry. Capnut potheads shall be used to terminate medium-voltage multiple-conductor cable. Cables shall be supported by devices separate from the conduit or guard, near their point of exit from the conduit or guard.

3.9 CONNECTIONS TO BUILDINGS

Cables shall be extended into the various buildings as indicated, and shall be connected to the first applicable termination point in each building. Interfacing with building interior conduit systems shall be at conduit stubouts terminating 5 feet outside of a building and 600 feet below finished grade as specified and provided under Section 16415 ELECTRICAL WORK, INTERIOR. After installation of cables, conduits shall be sealed with caulking compound to prevent entrance of moisture or gases into buildings.

3.10 GROUNDING

A ground mat consisting of the indicated configuration of bare copper conductors and driven ground rods shall be installed around equipment as shown. Equipment frames of metal-enclosed equipment, and other noncurrent-carrying metal parts, such as cable shields, cable sheaths and armor, and metallic conduit shall be grounded. At least 2 connections shall be provided from a transformer, to the ground mat. Metallic frames and covers of handholes and pull boxes shall be grounded by use of a braided, copper ground strap with equivalent ampacity of No. 6 AWG.

3.10.1 Grounding Electrodes

Grounding electrodes shall be installed as shown on the drawings and as follows:

a. Driven rod electrodes - Unless otherwise indicated, ground rods shall be driven into the earth until the tops of the rods are approximately 1 foot below finished grade.

b. Ground ring - A ground ring shall be installed as shown consisting of bare copper conductors installed 24 inches, plus or minus 3 inches, below finished top of soil grade. Ground ring conductors shall be sized as shown.

c. Additional electrodes - When the required ground resistance is not met, additional electrodes shall be provided interconnected with

grounding conductors to achieve the specified ground resistance. The additional electrodes will be up to three 10 feet rods spaced a minimum of 10 feet apart, a single extension-type rod, 3/4 inch diameter, up to 30 feet long, driven perpendicular to grade coupled and driven with the first rod. In high ground resistance, UL listed chemically charged ground rods may be used. If the resultant resistance exceeds 23 ohms measured not less than 48 hours after rainfall, the Contracting Officer shall be notified immediately.

3.10.2 Grounding and Bonding Connections

Connections above grade shall be made by the fusion-welding process or with bolted solderless connectors, in compliance with UL 467, and those below grade shall be made by a fusion-welding process. Where grounding conductors are connected to aluminum-composition conductors, specially treated or lined copper-to-aluminum connectors suitable for this purpose shall be used.

3.10.3 Grounding and Bonding Conductors

Grounding and bonding conductors include conductors used to bond transformer enclosures and equipment frames to the grounding electrode system. Grounding and bonding conductors shall be sized as shown, and located to provide maximum physical protection. Bends greater than 45 degrees in ground conductors are not permitted. Routing of ground conductors through concrete shall be avoided. When concrete penetration is necessary, nonmetallic conduit shall be cast flush with the points of concrete entrance and exit so as to provide an opening for the ground conductor, and the opening shall be sealed with a suitable compound after installation.

3.10.4 Surge Arrester Grounding

Surge arresters and neutrals shall be bonded directly to the transformer enclosure and then to the grounding electrode system with a bare copper conductor, sized as shown. Lead lengths shall be kept as short as practicable with no kinks or sharp bends.

3.10.5 Manhole, Handhole, or Concrete Pullbox Grounding

Ground rods installed in manholes, handholes, or concrete pullboxes shall be connected to cable racks, cable-pulling irons, the cable shielding, metallic sheath, and armor at each cable joint or splice by means of a No. 4 AWG braided tinned copper wire. Connections to metallic cable sheaths shall be by means of tinned terminals soldered to ground wires and to cable sheaths. Care shall be taken in soldering not to damage metallic cable sheaths or shields. Ground rods shall be protected with a double wrapping of pressure-sensitive plastic tape for a distance of 2 inches above and 6 inches below concrete penetrations. Grounding electrode conductors shall be neatly and firmly attached to manhole or handhole walls and the amount of exposed bare wire shall be held to a minimum.

3.10.6 Metal Splice Case Grounding

Metal splice cases for medium-voltage direct-burial cable shall be grounded by connection to a driven ground rod located within 2 feet of each splice box using a grounding electrode conductor having a current-carrying capacity of at least 20 percent of the individual phase conductors in the

associated splice box, but not less than No. 6 AWG.

3.10.7 Riser Pole Grounding

A single continuous vertical grounding electrode conductor shall be installed on each riser pole and connected directly to the grounding electrodes indicated on the drawings or required by these specifications. All equipment, neutrals, surge arresters, and items required to be grounded shall be connected directly to this vertical conductor. The grounding electrode conductor shall be sized as shown. Grounding electrode conductors shall be stapled to wood poles at intervals not exceeding 2 feet.

3.11 FIELD TESTING

3.11.1 General

Field testing shall be performed in the presence of the Contracting Officer. The Contractor shall notify the Contracting Officer 7 days prior to conducting tests. The Contractor shall furnish all materials, labor, and equipment necessary to conduct field tests. The Contractor shall perform all tests and inspections recommended by the manufacturer unless specifically waived by the Contracting Officer. The Contractor shall maintain a written record of all tests which includes date, test performed, personnel involved, devices tested, serial number and name of test equipment, and test results. Field test reports shall be signed and dated by the Contractor.

3.11.2 Safety

The Contractor shall provide and use safety devices such as rubber gloves, protective barriers, and danger signs to protect and warn personnel in the test vicinity. The Contractor shall replace any devices or equipment which are damaged due to improper test procedures or handling.

3.11.3 Ground-Resistance Tests

The resistance of each grounding electrode system shall be measured using the fall-of-potential method defined in IEEE Std 81. Ground resistance measurements shall be made before the electrical distribution system is energized and shall be made in normally dry conditions not less than 48 hours after the last rainfall. Resistance measurements of separate grounding electrode systems shall be made before the systems are bonded together below grade. The combined resistance of separate systems may be used to meet the required resistance, but the specified number of electrodes must still be provided.

a. Single rod electrode - 25 ohms.

b. Multiple rod electrodes - 3 ohms.

c. Ground mat

d. Ground ring - 3 ohms.

3.11.4 Medium-Voltage Cable Test

After installation and before the operating test or connection to an existing system, the medium-voltage cable system shall be given a high potential test. Direct-current voltage shall be applied on each phase

conductor of the system by connecting conductors as one terminal and connecting grounds or metallic shieldings or sheaths of the cable as the other terminal for each test. Prior to making the test, the cables shall be isolated by opening applicable protective devices and disconnecting equipment. The test shall be conducted with all splices, connectors, and terminations in place. The method, voltage, length of time, and other characteristics of the test for initial installation shall be in accordance with NEMA WC 7 or NEMA WC 8 for the particular type of cable installed, except that 28 kV and 35 kV insulation test voltages shall be in accordance with either AEIC CS5 or AEIC CS6 as applicable, and shall not exceed the recommendations of IEEE Std 404 for cable joints and IEEE Std 48 for cable terminations unless the cable and accessory manufacturers indicate higher voltages are acceptable for testing. Should any cable fail due to a weakness of conductor insulation or due to defects or injuries incidental to the installation or because of improper installation of cable, cable joints, terminations, or other connections, the Contractor shall make necessary repairs or replace cables as directed. Repaired or replaced cables shall be retested.

3.11.5 Low-Voltage Cable Test

Low-voltage cable, complete with splices, shall be tested for insulation resistance after the cables are installed, in their final configuration, ready for connection to the equipment, and prior to energization. The test voltage shall be 500 volts dc, applied for one minute between each conductor and ground and between all possible combinations conductors in the same trench, duct, or cable, with all other conductors in the same trench, duct, or conduit. The minimum value of insulation shall be:

R in megohms = (rated voltage in kV + 1) x 1000/(length of cable in feet

Each cable failing this test shall be repaired or replaced. The repaired cable shall be retested until failures have been eliminated.

3.11.6 Liquid-Filled Transformer Tests

The following field tests shall be performed on all liquid-filled transformers. Pass-fail criteria shall be in accordance with transformer manufacturer's specifications.

a. Insulation resistance test phase-to-ground.

b. Turns ratio test.

c. Correct phase sequence.

d. Correct operation of tap changer.

3.11.7 Dry-Type Transformer Tests

The following field tests shall be performed on all dry-type transformers. Pass-fail criteria shall be in accordance with the transformer manufacturer's specifications.

a. Insulation resistance test phase-to-ground.

b. Turns ratio test.

3.11.8 Pre-Energization Services

Calibration, testing, adjustment, and placing into service of the installation shall be accomplished by a manufacturer's product field service engineer or independent testing company with a minimum of 2 years of current product experience. The following services shall be performed on the equipment listed below. These services shall be performed subsequent to testing but prior to the initial energization. The equipment shall be inspected to ensure that installation is in compliance with the recommendations of the manufacturer and as shown on the detail drawings. Terminations of conductors at major equipment shall be inspected to ensure the adequacy of connections. Bare and insulated conductors between such terminations shall be inspected to detect possible damage during installation. If factory tests were not performed on completed assemblies, tests shall be performed after the installation of completed assemblies. Components shall be inspected for damage caused during installation or shipment to ensure packaging materials have been removed. Components capable of being both manually and electrically operated shall be operated manually prior to the first electrical operation. Components capable of being calibrated, adjusted, and tested shall be calibrated, adjusted, and tested in accordance with the instructions of the equipment manufacturer. Items for which such services shall be provided, but are not limited to, are the following:

a. Secondary unit substation

b. Pad-mounted transformers

c. Panelboards

d. Switchboards

e. Metal-enclosed switchgear

f. Busways

g. Switches

3.11.9 Operating Tests

After the installation is completed, and at such times as the Contracting Officer may direct, the Contractor shall conduct operating tests for approval. The equipment shall be demonstrated to operate in accordance with the requirements herein. An operating test report shall be submitted in accordance with paragraph SUBMITTALS.

3.12 MANUFACTURER'S FIELD SERVICE

3.12.1 Onsite Training

The Contractor shall conduct a training course for the operating staff as designated by the Contracting Officer. The training period shall consist of a total of 8 hours of normal working time and shall start after the system is functionally completed but prior to final acceptance tests. The course instruction shall cover pertinent points involved in operating, starting, stopping, and servicing the equipment, as well as all major elements of the operation and maintenance manuals. Additionally, the course instructions shall demonstrate all routine maintenance operations.

A VHS format video tape of the entire training session shall be submitted.

3.12.2 Installation Engineer

After delivery of the equipment, the Contractor shall furnish one or more field engineers, regularly employed by the equipment manufacturer to supervise the installation of the equipment, assist in the performance of the onsite tests, initial operation, and instruct personnel as to the operational and maintenance features of the equipment.

3.13 ACCEPTANCE

Final acceptance of the facility will not be given until the Contractor has successfully completed all tests and after all defects in installation, material or operation have been corrected and as-built drawings completed.

-- End of Section --

SECTION 16415

ELECTRICAL WORK, INTERIOR
02/02

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.

AMERICAN NATIONAL STANDARDS INSTITUTE (ANSI)

ANSI C12.10	(1997) Electromechanical Watthour Meters
ANSI C12.11	(1987; R 1993) Instrument Transformers for Revenue Metering, 10 kV BIL through 350 kV BIL (0.6 kV NSV through 69 kV NSV)
ANSI C39.1	(1981; R 1992) Requirements for Electrical Analog Indicating Instruments
ANSI C78.1	(1991; C78.1a; R 1996) Fluorescent Lamps - Rapid-Start Types - Dimensional and Electrical Characteristics
ANSI C78.1350	(1990) Electric Lamps - 400-Watt, 100-Volt, S51 Single-Ended High-Pressure Sodium Lamps
ANSI C78.1351	(1989) Electric Lamps - 250-Watt, 100-Volt S50 Single-Ended High-Pressure Sodium Lamps
ANSI C78.1352	(1990) Electric Lamps - 1000-Watt, 250-Volt, S52 Single-Ended High-Pressure Sodium Lamps
ANSI C78.1355	(1989) Electric Lamps - 150-Watt, 55-Volt S55 High-Pressure Sodium Lamps
ANSI C78.1375	(1996) 400-Watt, M59 Single-Ended Metal-Halide Lamps
ANSI C78.1376	(1996) 1000-Watt, M47 Metal-Halide Lamps
ANSI C78.20	(1995) Electric Lamps - Characteristics of Incandescent Lamps A, G, PS, and Similar Shapes with E26 Medium Screw Bases
ANSI C78.21	(1995) Physical and Electrical Characteristics - Incandescent Lamps - PAR and R Shapes
ANSI C78.2A	(1991) 18 & 26- Watt, Compact Fluorescent Quad Tube Lamps **

ANSI C78.2B	(1992) 9 & 13-Watt, Compact Fluorescent Quad Tube Lamps **
ANSI C80.5	(1995) Rigid Aluminum Conduit
ANSI C82.1	(1997) Specifications for Fluorescent Lamp Ballasts \$18.00$\F\X Addenda D & E
ANSI C82.4	(1992) Ballasts for High-Intensity-Discharge and Low-Pressure Sodium Lamps (Multiple-Supply Type)

AMERICAN SOCIETY FOR TESTING AND MATERIALS (ASTM)

ASTM B 1	(1995) Hard-Drawn Copper Wire
ASTM B 8	(1999) Concentric-Lay-Stranded Copper Conductors, Hard, Medium-Hard, or Soft
ASTM D 4059	(1996) Analysis of Polychlorinated Biphenyls in Insulating Liquids by Gas Chromatography
ASTM D 709	(2000) Laminated Thermosetting Materials

INSTITUTE OF ELECTRICAL AND ELECTRONICS ENGINEERS (IEEE)

IEEE C57.13	(1993) Instrument Transformers
IEEE C62.41	(1991; R 1995) Surge Voltages in Low-Voltage AC Power Circuits
IEEE Std 242	(1986; R 1991) Recommended Practice for Protection and Coordination of Industrial and Commercial Power Systems
IEEE Std 399	(1997) Recommended Practice for Industrial and Commercial Power Systems Analysis
IEEE Std 81	(1983) Guide for Measuring Earth Resistivity, Ground Impedance, and Earth Surface Potentials of a Ground System (Part 1) \$31.00$\F

NATIONAL ELECTRICAL MANUFACTURERS ASSOCIATION (NEMA)

NEMA AB 1	(1993) Molded Case Circuit Breakers and Molded Case Switches
NEMA FU 1	(1986) Low Voltage Cartridge Fuses
NEMA ICS 1	(1993) Industrial Control and Systems
NEMA ICS 2	(1993) Industrial Controls and Systems Controllers, Contactors, and Overload Relays Rated Not More Than 2,000 Volts AC or 750 Volts DC

NEMA ICS 3	(1993) Industrial Control and Systems Factory Built Assemblies
NEMA ICS 6	(1993) Industrial Control and Systems, Enclosures
NEMA LE 4	(1987) Recessed Luminaires, Ceiling Compatibility
NEMA MG 1	(1998) Motors and Generators
NEMA MG 10	(1994) Energy Management Guide for Selection and Use of Polyphase Motors
NEMA OS 1	(1996) Sheet-Steel Outlet Boxes, Device Boxes, Covers, and Box Supports
NEMA OS 2	(1998) Nonmetallic Outlet Boxes, Device Boxes, Covers and Box Supports
NEMA PB 1	(1995) Panelboards
NEMA RN 1	(1998) Polyvinyl-Chloride (PVC) Externally Coated Galvanized Rigid Steel Conduit and Intermediate Metal Conduit
NEMA ST 20	(1992) Dry-Type Transformers for General Applications
NEMA TC 13	(1993) Electrical Nonmetallic Tubing (ENT)
NEMA TC 2	(1998) Electrical Polyvinyl Chloride (PVC) Tubing (EPT) and Conduit (EPC-40 and EPC-80)
NEMA VE 1	(1996) Metal Cable Tray Systems
NEMA WD 1	(1999) General Requirements for Wiring Devices
NEMA WD 6	(1997) Wiring Devices - Dimensional Requirements

NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)

NFPA 101	(2000) Life Safety Code
NFPA 70	(2002) National Electrical Code

U.S. NATIONAL ARCHIVES AND RECORDS ADMINISTRATION (NARA)

47 CFR 18	Industrial, Scientific, and Medical Equipment

UNDERWRITERS LABORATORIES (UL)

UL 1	(2000) Flexible Metal Conduit
UL 1004	(1994; Rev thru Nov 1999) Electric Motors

UL 1010	(1995; Rev thru Mar 1999) Receptical-Plug Combinations for Use in Hazardous (Classified) Locations
UL 1022	(1998) Line Isolation Monitors
UL 1029	(1994; Rev thru Dec 1997) High-Intensity-Discharge Lamp Ballasts
UL 1047	(1995; Rev Jul 1998) Isolated Power Systems Equipment
UL 1242	(1996; Rev Mar 1998) Intermediate Metal Conduit
UL 1449	(1996; Rev thru Dec 1999) Transient Voltage Surge Suppressors
UL 1570	(1995; Rev thru Nov 1999) Fluorescent Lighting Fixtures
UL 1571	(1995; Rev thru Nov 1999) Incandescent Lighting Fixtures
UL 1572	(1995; Rev thru Nov 1999) High Intensity Discharge Lighting Fixtures
UL 1660	(2000) Liquid-Tight Flexible Nonmetallic Conduit
UL 198B	(1995) Class H Fuses
UL 198C	(1986; Rev thru Feb 1998) High-Interrupting-Capacity Fuses, Current-Limiting Types
UL 198D	(1995) Class K Fuses
UL 198E	(1988; Rev Jul 1988) Class R Fuses
UL 198G	(1988; Rev May 1988) Fuses for Supplementary Overcurrent Protection
UL 198H	(1988; Rev thru Nov 1993) Class T Fuses
UL 198L	(1995; Rev May 1995) D-C Fuses for Industrial Use
UL 20	(1995; Rev thru Oct 1998) General-Use Snap Switches
UL 360	(1996; Rev thru Oct 1997) Liquid-Tight Flexible Steel Conduit
UL 467	(1993; Rev thru Apr 1999) Grounding and Bonding Equipment
UL 486A	(1997; Rev thru Dec 1998) Wire Connectors

	and Soldering Lugs for Use with Copper Conductors
UL 486B	(1997; Rev Jun 1997) Wire Connectors for Use with Aluminum Conductors
UL 486C	(1997; Rev thru Aug 1998) Splicing Wire Connectors
UL 486E	(1994; Rev thru Feb 1997) Equipment Wiring Terminals for Use with Aluminum and/or Copper Conductors
UL 489	(1996; Rev thru Dec 1998) Molded-Case Circuit Breakers, Molded-Case Switches, and Circuit-Breaker Enclosures
UL 498	(1996; Rev thru Jan 1999) Attachment Plugs and Receptacles
UL 5	(1996) Surface Metal Raceways and Fittings
UL 50	(1995; Rev thru Nov 1999) Enclosures for Electrical Equipment
UL 506	(1994; R Oct 1997) Specialty Transformers
UL 508	(1999) Industrial Control Equipment
UL 510	(1994; Rev thru Apr 1998) Polyvinyl Chloride, Polyethylene, and Rubber Insulating Tape
UL 512	(1993; Rev thru Mar 1999) Fuseholders
UL 514A	(1996; Rev Dec 1999) Metallic Outlet Boxes
UL 514B	(1997; Rev Oct 1998) Fittings for Cable and Conduit
UL 514C	(1996; Rev thru Dec 1999) Nonmetallic Outlet Boxes, Flush-Device Boxes, and Covers
UL 542	(1999) Lampholders, Starters, and Starter Holders for Fluorescent Lamps
UL 6	(1997) Rigid Metal Conduit
UL 651	(1995; Rev thru Oct 1998) Schedule 40 and 80 Rigid PVC Conduit
UL 651A	(1995; Rev thru Apr 1998) Type EB and A Rigid PVC Conduit and HDPE Conduit
UL 67	(1993; Rev thru Oct 1999) Panelboards
UL 674	(1994; Rev thru Oct 1998) Electric Motors and Generators for Use in Division 1

	Hazardous (Classified) Locations
UL 698	(1995; Rev thru Mar 1999) Industrial Control Equipment for Use in Hazardous (Classified) Locations
UL 797	(1993; Rev thru Mar 1997) Electrical Metallic Tubing
UL 817	(1994; Rev thru May 1999) Cord Sets and Power-
UL 83	(1998; Rev thru Sep 1999) Thermoplastic-Insulated Wires and Cables
UL 844	(1995; Rev thru Mar 1999) Electric Lighting Fixtures for Use in Hazardous (Classified) Locations
UL 845	(1995; Rev thru Nov 1999) Motor Control Centers
UL 854	(1996; Rev Oct 1999) Service-Entrance Cables
UL 869A	(1998) Reference Standard for Service Equipment
UL 877	(1993; Rev thru Nov 1999) Circuit Breakers and Circuit-Breaker Enclosures for Use in Hazardous (Classified) Locations
UL 886	(1994; Rev thru Apr 1999) Outlet Boxes and Fittings for Use in Hazardous (Classified) Locations
UL 916	(1998) Energy Management Equipment
UL 924	(1995; Rev thru Oct 97) Emergency Lighting and Power Equipment
UL 943	(1993; Rev thru May 1998) Ground-Fault Circuit-Interrupters
UL 98	(1994; Rev thru Jun 1998) Enclosed and Dead-Front Switches
UL Elec Const Dir	(1999) Electrical Construction Equipment Directory

1.2 GENERAL

1.2.1 Related Requirements

Section 16050, "Basic Electrical Materials and Methods" applies to this section with the additions and modifications specified within.

1.2.2 Rules

The installation shall conform to the requirements of NFPA 70 and NFPA 101, unless more stringent requirements are indicated or shown.

1.2.3 Coordination

The drawings indicate the extent and the general location and arrangement of equipment, conduit, and wiring. The Contractor shall become familiar with all details of the work and verify all dimensions in the field so that the outlets and equipment shall be properly located and readily accessible. Lighting fixtures, outlets, and other equipment and materials shall be carefully coordinated with mechanical or structural features prior to installation and positioned according to architectural reflected ceiling plans; otherwise, lighting fixtures shall be symmetrically located according to the room arrangement when uniform illumination is required, or asymmetrically located to suit conditions fixed by design and shown. Raceways, junction and outlet boxes, and lighting fixtures shall not be supported from sheet metal roof decks. If any conflicts occur necessitating departures from the drawings, details of and reasons for departures shall be submitted and approved prior to implementing any change. The Contractor shall coordinate the electrical requirements of the mechanical work and provide all power related circuits, wiring, hardware and structural support, even if not shown on the drawings.

1.2.4 Special Environments

1.2.4.1 Weatherproof Locations

Wiring, Fixtures, and equipment in designated locations shall conform to NFPA 70 requirements for installation in damp or wet locations.

1.2.4.2 Hazardous Locations

Wiring and equipment in locations indicated shall be of the classes, groups, divisions, and suitable for the operating temperature; as indicated.

1.2.4.3 Ducts, Plenums and Other Air-Handling Spaces

Wiring and equipment in ducts, plenums and other air-handling spaces shall be installed using materials and methods in conformance with NFPA 70unless more stringent requirements are indicated in this specification or on the contract drawings.

1.2.5 Standard Products

Material and equipment shall be a standard product of a manufacturer regularly engaged in the manufacture of the product and shall essentially duplicate items that have been in satisfactory use for at least 2 years prior to bid opening.

1.2.6 Nameplates

1.2.6.1 Identification Nameplates

Major items of electrical equipment and major components shall be permanently marked with an identification name to identify the equipment by type or function and specific unit number as indicated. Designation of motors shall coincide with their designation in the motor control center or panel. Unless otherwise specified, identification nameplates shall be made

of laminated plastic in accordance with ASTM D 709 with black outer layers and a white core. Edges shall be chamfered. Plates shall be fastened with black-finished round-head drive screws, except motors, or approved nonadhesive metal fasteners. When the nameplate is to be installed on an irregular-shaped object, the Contractor shall devise an approved support suitable for the application and ensure the proper installation of the supports and nameplates. In all instances, the nameplate shall be installed in a conspicuous location. At the option of the Contractor, the equipment manufacturer's standard embossed nameplate material with black paint-filled letters may be furnished in lieu of laminated plastic. The front of each panelboard, motor control center, switchgear, and switchboard shall have a nameplate to indicate the phase letter, corresponding color and arrangement of the phase conductors. The following equipment, as a minimum, shall be provided with identification nameplates:

Minimum 1/4 inch High Letters	Minimum 1/8 inch High Letters
Panelboards	Control Power Transformers
Starters	Control Devices
Safety Switches	Instrument Transformers
Motor Control Centers	Lighting Contractors
Transformers	
Equipment Enclosures	
Switchgear	
Switchboards	
Motors	

Each panel, section, or unit in motor control centers, switchgear or similar assemblies shall be provided with a nameplate in addition to nameplates listed above, which shall be provided for individual compartments in the respective assembly, including nameplates which identify "future," "spare," and "dedicated" or "equipped spaces."

1.2.7 As-Built Drawings

Following the project completion or turnover, within 30 days the Contractor shall furnish 2 sets of as-built drawings to the Contracting Officer.

1.3 SUBMITTALS

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are for information only. When used, a designation following the "G" designation identifies the office that will review the submittal for the Government. The following shall be submitted in accordance with Section 01330 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Interior Electrical Equipment; G.

Detail drawings consisting of equipment drawings, illustrations, schedules, instructions, diagrams, and other information necessary to define the installation. Detail drawings shall show the rating of items and systems and how the components of an item and system are assembled, function together, and how they will be installed on the project. Data and drawings for component parts of an item or system shall be coordinated and submitted as a unit. Data and drawings shall be coordinated and included in a single submission.

Multiple submissions for the same equipment or system are not acceptable except where prior approval has been obtained from the Contracting Officer. In such cases, a list of data to be submitted later shall be included with the first submission. Detail drawings shall show physical arrangement, construction details, connections, finishes, materials used in fabrication, provisions for conduit or busway entrance, access requirements for installation and maintenance, physical size, electrical characteristics, foundation and support details, and equipment weight. Drawings shall be drawn to scale and/or dimensioned. Optional items shall be clearly identified as included or excluded. Detail drawings shall as a minimum include:

a. Transformers.

b. Switchgear.

c. Battery system including calculations for the battery and charger.

d. Voltage regulators.

e. Grounding resistors.

f. Motors and rotating machinery.

g. Motor control centers.

h. Busway systems.

i. Single line electrical diagrams including primary, metering, sensing and relaying, control wiring, and control logic.

j. Sway bracing for suspended luminaires.

Structural drawings showing the structural or physical features of major equipment items, components, assemblies, and structures, including foundations or other types of supports for equipment and conductors. These drawings shall include accurately scaled or dimensioned outline and arrangement or layout drawings to show the physical size of equipment and components and the relative arrangement and physical connection of related components. Weights of equipment, components and assemblies shall be provided when required to verify the adequacy of design and proposed construction of foundations or other types of supports. Dynamic forces shall be stated for switching devices when such forces must be considered in the design of support structures. The appropriate detail drawings shall show the provisions for leveling, anchoring, and connecting all items during installation, and shall include any recommendations made by the manufacturer.

Electrical drawings including single-line and three-line diagrams, and schematics or elementary diagrams of each electrical system; internal wiring and field connection diagrams of each electrical device when published by the manufacturer; wiring diagrams of cabinets, panels, units, or separate mountings; interconnection diagrams that show the wiring between separate components of assemblies; field connection diagrams that show the termination of wiring routed between separate items of equipment;

internal wiring diagrams of equipment showing wiring as actually provided for this project. Field wiring connections shall be clearly identified.

If departures from the contract drawings are deemed necessary by the Contractor, complete details of such departures, including changes in related portions of the project and the reasons why, shall be submitted with the detail drawings. Approved departures shall be made at no additional cost to the Government.

SD-03 Product Data

Fault Current and Protective Device Coordination Study; G

The study shall be submitted along with protective device equipment submittals. No time extensions or similar contract modifications will be granted for work arising out of the requirements for this study. Approval of protective devices proposed shall be based on recommendations of this study, The Government shall not be held responsible for any changes to equipment, device ratings, settings, or additional labor for installation of equipment or devices ordered and/or procured prior to approval of the study.

Manufacturer's Catalog; G

Data composed of catalog cuts, brochures, circulars, specifications, product data, and printed information in sufficient detail and scope to verify compliance with the requirements of the contract documents.

Material, Equipment, and Fixture Lists; G

A complete itemized listing of equipment and materials proposed for incorporation into the work. Each entry shall include an item number, the quantity of items proposed, and the name of the manufacturer of each item.

Installation Procedures; G

Installation procedures for rotating equipment, transformers, switchgear, battery systems, voltage regulators, and grounding resistors. Procedures shall include diagrams, instructions, and precautions required to install, adjust, calibrate, and test devices and equipment.

As-Built Drawings; G

The as-built drawings shall be a record of the construction as installed. The drawings shall include all the information shown on the contract drawings, deviations, modifications, and changes from the contract drawings, however minor. The as-built drawings shall be kept at the job site and updated daily. The as-built drawings shall be a full-sized set of prints marked to reflect all deviations, changes, and modifications. The as-built drawings shall be complete and show the location, size, dimensions, part identification, and other information. Additional sheets may be added. The as-built drawings shall be jointly inspected for accuracy and completeness by the Contractor's quality control

representative and by the Contracting Officer prior to the submission of each monthly pay estimate. Upon completion of the work, the Contractor shall submit three full sized sets of the marked prints to the Contracting Officer for approval. If upon review, the as-built drawings are found to contain errors and/or omissions, they will be returned to the Contractor for correction. The Contractor shall correct and return the as-built drawings to the Contracting Officer for approval within ten calendar days from the time the drawings are returned to the Contractor.

Onsite Tests; G

A detailed description of the Contractor's proposed procedures for on-site tests.

SD-06 Test Reports

Factory Test Reports; G

Six copies of the information described below in 8 1/2 x 11 inch binders having a minimum of 5 rings from which material may readily be removed and replaced, including a separate section for each test. Sections shall be separated by heavy plastic dividers with tabs.

a. A list of equipment used, with calibration certifications.

b. A copy of measurements taken.

c. The dates of testing.

d. The equipment and values to be verified.

e. The conditions specified for the test.

f. The test results, signed and dated.

g. A description of adjustments made.

Field Test Plan; G

A detailed description of the Contractor's proposed procedures for onsite test submitted 20 days prior to testing the installed system. No field test will be performed until the test plan is approved. The test plan shall consist of complete field test procedures including tests to be performed, test equipment required, and tolerance limits.

Field Test Reports; G

Six copies of the information described below in 8 1/2 x 11 inch binders having a minimum of 5 rings from which material may readily be removed and replaced, including a separate section for each test. Sections shall be separated by heavy plastic dividers with tabs.

a. A list of equipment used, with calibration certifications.

b. A copy of measurements taken.

c. The dates of testing.

d. The equipment and values to be verified.

e. The conditions specified for the test.

f. The test results, signed and dated.

g. A description of adjustments made.

h. Final position of controls and device settings.

SD-07 Certificates

Materials and Equipment; G

The label or listing of the Underwriters Laboratories, Inc., will be accepted as evidence that the materials or equipment conform to the applicable standards of that agency. In lieu of this label or listing, a statement from a nationally recognized, adequately equipped testing agency indicating that the items have been tested in accordance with required procedures and that the materials and equipment comply with all contract requirements will be accepted. However, materials and equipment installed in hazardous locations must bear the UL label unless the data submitted from other testing agency is specifically approved in writing by the Contracting Officer. Items which are required to be listed and labeled in accordance with Underwriters Laboratories must be affixed with a UL label that states that it is UL listed. No exceptions or waivers will be granted to this requirement. Materials and equipment will be approved based on the manufacturer's published data.

For other than equipment and materials specified to conform to UL publications, a manufacturer's statement indicating complete compliance with the applicable standard of the American Society for Testing and Materials, National Electrical Manufacturers Association, or other commercial standard, is acceptable.

1.4 WORKMANSHIP

Materials and interior electrical equipment shall be installed in accordance with NFPA 70, recommendations of the manufacturer, and as shown.

1.5 SEISMIC REQUIREMENTS

Seismic details shall conform to Sections 16070 SEISMIC PROTECTION FOR ELECTRICAL EQUIPMENT.

PART 2 PRODUCTS

Products shall conform to the respective publications and other requirements specified below. Materials and equipment not listed below shall be as specified elsewhere in this section. Items of the same classification shall be identical including equipment, assemblies, parts, and components.

2.1 CABLES AND WIRES

Conductors No. 8 AWG and larger diameter shall be stranded. Conductors No. 10 AWG and smaller diameter shall be solid, except that conductors for remote control, alarm, and signal circuits, classes 1, 2, and 3, shall be stranded unless specifically indicated otherwise. Conductor sizes and ampacities shown are based on copper, unless indicated otherwise. All conductors shall be copper.

2.1.1 Equipment Manufacturer Requirements

When manufacturer's equipment requires copper conductors at the terminations or requires copper conductors to be provided between components of equipment, provide copper conductors or splices, splice boxes, and other work required to meet manufacturer's requirements.

2.1.2 Aluminum Conductors

Aluminum conductors shall not be used.

2.1.3 Insulation

Unless indicated otherwise, or required by NFPA 70, power and lighting wires shall be 600-volt, Type THWN, THHN, or THW conforming to UL 83 RHW conforming to UL 44, except that grounding wire may be type TW conforming to UL 83; remote-control and signal circuits shall be Type TW, THW or TF, conforming to UL 83. Where lighting fixtures require 90-degree Centigrade (C) conductors, provide only conductors with 90-degree C insulation or better.

2.1.4 Bonding Conductors

ASTM B 1, solid bare copper wire for sizes No. 8 AWG and smaller diameter; ASTM B 8, Class B, stranded bare copper wire for sizes No. 6 AWG and larger diameter.

2.1.5 Service Entrance Cables

Service entrance (SE) and underground service entrance (USE) cables, UL 854.

2.1.6 Cord Sets and Power-Supply Cords

UL 817.

2.2 CABLE TRAYS

Cable tray shall conform to NEMA VE 1, shall form a wireway system, and shall be of nominal 6 inch depth. Cable trays shall be constructed of aluminum zinc-coated steel. Trays shall include splice and end plates, dropouts, and miscellaneous hardware. Edges, fittings, and hardware shall be finished free from burrs and sharp edges. Fittings shall have not less than the load-carrying ability of straight tray sections and shall have manufacturer's minimum standard radius.

2.2.1 Trough

Trough-type cable trays shall be sized as indicated.

2.2.2 Ladder

Ladder-type cable trays shall be sized as indicated. Rung spacing shall be on 6 inch maximum centers.

2.2.3 Channel

Channel-type cable trays shall not be used.

2.2.4 Cantilever

Cantilever-type, center-hung cable trays shall not be used.

2.3 TRANSIENT VOLTAGE SURGE PROTECTION

Transient voltage surge suppressors shall be provided as indicated. Surge suppressors shall meet the requirements of IEEE C62.41 and be UL listed and labeled as having been tested in accordance with UL 1449. Surge suppressor ratings shall be 400V line to neutral for 208V panels and 800V line to neutral for 480V panels Hz; 3-phase; 4 wire with ground; transient suppression voltage (peak let-through voltage) of 880V line to neutral for 480V panels and 520V line to neutral for 208V panels. Fuses shall not be used as surge suppression.

2.4 CIRCUIT BREAKERS

2.4.1 MOLDED-CASE CIRCUIT BREAKERS

Molded-case circuit breakers shall conform to NEMA AB 1 and UL 489and UL 877 for circuit breakers and circuit breaker enclosures located in hazardous (classified) locations. Circuit breakers may be installed in panelboards, switchboards, enclosures, motor control centers, or combination motor controllers.

2.4.1.1 Construction

Circuit breakers shall be suitable for mounting and operating in any position. Lug shall be listed for copper conductors in accordance with UL 486E. Single-pole circuit breakers shall be full module size with not more than one pole per module. Multi-pole circuit breakers shall be of the common-trip type having a single operating handle such that an overload or short circuit on any one pole will result in all poles opening simultaneously. Sizes of 100 amperes or less may consist of single-pole breakers permanently factory assembled into a multi-pole unit having an internal, mechanical, nontamperable common-trip mechanism and external handle ties. All circuit breakers shall have a quick-make, quick-break overcenter toggle-type mechanism, and the handle mechanism shall be trip-free to prevent holding the contacts closed against a short-circuit or sustained overload. All circuit breaker handles shall assume a position between "ON" and "OFF" when tripped automatically. All ratings shall be clearly visible.

2.4.1.2 Ratings

Voltage ratings shall be not less than the applicable circuit voltage. The interrupting rating of the circuit breakers shall be at least equal to the available short-circuit current at the line terminals of the circuit breaker and correspond to the UL listed integrated short-circuit current rating specified for the panelboards and switchboards. Molded-case circuit breakers shall have nominal voltage ratings, maximum continuous-current ratings, and maximum short-circuit interrupting ratings in accordance with

NEMA AB 1. Ratings shall be coordinated with system X/R ratio.

2.4.1.3 Cascade System Ratings

Circuit breakers used in series combinations shall be in accordance with UL 489. Equipment, such as switchboards and panelboards, which house series-connected circuit breakers shall be clearly marked accordingly. Series combinations shall be listed in the UL Recognized Component Directory under "Circuit Breakers-Series Connected."

2.4.1.4 Thermal-Magnetic Trip Elements

Thermal magnetic circuit breakers shall be provided as shown. Automatic operation shall be obtained by means of thermal-magnetic tripping devices located in each pole providing inverse time delay and instantaneous circuit protection. The instantaneous magnetic trip shall be adjustable and accessible from the front of all circuit breakers as indicated.

2.4.2 Solid-State Trip Elements

Solid-state circuit breakers shall be provided as shown. All electronics shall be self-contained and require no external relaying, power supply, or accessories. Printed circuit cards shall be treated to resist moisture absorption, fungus growth, and signal leakage. All electronics shall be housed in an enclosure which provides protection against arcs, magnetic interference, dust, and other contaminants. Solid-state sensing shall measure true RMS current with error less than one percent on systems with distortions through the 13th harmonic. Peak or average actuating devices are not acceptable. Current sensors shall be torodial construction, encased in a plastic housing filled with epoxy to protect against damage and moisture and shall be integrally mounted on the breaker. Where indicated on the drawings, circuit breaker frames shall be rated for 100 percent continuous duty. Circuit breakers shall have tripping features as shown on the drawings and as described below:

a. Long-time current pick-up, adjustable from 50 percent to 100 percent of continuous current rating.

b. Adjustable long-time delay.

c. Short-time current pick-up, adjustable from 1.5 to 9 times long-time current setting.

d. Adjustable short-time delay.

e. Short-time I square times t switch.

f. Instantaneous current pick-up, adjustable from 1.5 to 9 times long-time current setting.

g. Ground-fault pick-up, adjustable from 20 percent to 60 percent of sensor rating, but not greater than 1200 amperes. Sensing of ground-fault current at the main bonding jumper or ground strap will not be permitted. Zone-selective interlocking shall be provided as shown.

h. Adjustable ground-fault delay.

i. Ground-fault I square times t switch.

j. Overload and short-time and ground-fault trip indicators shall be provided.

2.4.3 Current-Limiting Circuit Breakers

Current-limiting circuit breakers shall be provided as shown. Current-limiting circuit breakers shall limit the let-through I square times t to a value less than the I square times t of one-half cycle of the symmetrical short-circuit current waveform. On fault currents below the threshold of limitation, breakers shall provide conventional overload and short-circuit protection. Integrally-fused circuit breakers shall not be used.

2.4.4 SWD Circuit Breakers

Circuit breakers rated 15 amperes and intended to switch 277 volts or less fluorescent lighting loads shall be marked "SWD."

2.4.5 HACR Circuit Breakers

Circuit breakers 60 amperes or below, 240 volts, 1-pole or 2-pole, intended to protect multi-motor and combination-load installations involved in heating, air conditioning, and refrigerating equipment shall be marked "Listed HACR Type."

2.4.6 Low-Voltage Power

Low-Voltage power circuit breakers shall conform to the requirements specified in Section 16442 "Switchgear".

2.4.7 Ground Fault Circuit Interrupters

UL 943. Breakers equipped with ground fault circuit interrupters shall have ground fault class, interrupting capacity, and voltage and current ratings as indicated.

2.5 MOTOR SHORT-CIRCUIT PROTECTOR (MSCP)

Motor short-circuit protectors shall conform to UL 508 and shall be provided as shown. Protectors shall be used only as part of a combination motor controller which provides coordinated motor branch-circuit overload and short-circuit protection, and shall be rated in accordance with the requirements of NFPA 70.

2.5.1 Construction

Motor short-circuit protector bodies shall be constructed of high temperature, dimensionally stable, long life, nonhygroscopic materials. Protectors shall fit special MSCP mounting clips and shall not be interchangeable with any commercially available fuses. Protectors shall have 100 percent one-way interchangeability within the A-Y letter designations. All ratings shall be clearly visible.

2.5.2 Ratings

Voltage ratings shall be not less than the applicable circuit voltage. Letter designations shall be A through Y for motor controller Sizes 0, 1, 2, 3, 4, and 5, with 100,000 amperes interrupting capacity rating. Letter

designations shall correspond to controller sizes as follows:

CONTROLLER SIZE	MSCP DESIGNATION
NEMA O	A-N
NEMA 1	A-P
NEMA 2	A-S
NEMA 3	A-U
NEMA 4	A-W
NEMA 5	A-Y

2.6 CONDUIT AND TUBING

2.6.1 Electrical, Zinc-Coated Steel Metallic Tubing (EMT)

UL 797

2.6.2 Electrical Nonmetallic Tubing (ENT)

NEMA TC 13.

2.6.3 Electrical Plastic Tubing and Conduit

NEMA TC 2.

2.6.4 Flexible Conduit, Steel and Plastic

General-purpose type, UL 1; liquid tight, UL 360, and UL 1660.

2.6.5 Intermediate Metal Conduit

UL 1242.

2.6.6 PVC Coated Rigid Steel Conduit

NEMA RN 1.

2.6.7 Rigid Aluminum Conduit

ANSI C80.5 and UL 6.

2.6.8 Rigid Metal Conduit

UL 6.

2.6.9 Rigid Plastic Conduit

NEMA TC 2, UL 651 and UL 651A.

2.6.10 Surface Metal Electrical Raceways and Fittings

UL 5.

2.7 CONDUIT AND DEVICE BOXES AND FITTINGS

2.7.1 Boxes, Metallic Outlet

NEMA OS 1 and UL 514A.

2.7.2 Boxes, Nonmetallic, Outlet and Flush-Device Boxes and Covers

NEMA OS 2 and UL 514C.

2.7.3 Boxes, Outlet for Use in Hazardous (Classified) Locations

UL 886.

2.7.4 Boxes, Switch (Enclosed), Surface-Mounted

UL 98.

2.7.5 Fittings for Conduit and Outlet Boxes

UL 514B.

2.7.6 Fittings For Use in Hazardous (Classified) Locations

UL 886.

2.7.7 Fittings, PVC, for Use with Rigid PVC Conduit and Tubing

UL 514B.

2.8 CONDUIT COATINGS PLASTIC RESIN SYSTEM

NEMA RN 1, Type A-40.

2.9 CONNECTORS, WIRE PRESSURE

2.9.1 For Use With Copper Conductors

UL 486A.

2.9.2 For Use With Aluminum Conductors

UL 486B.

2.10 ELECTRICAL GROUNDING AND BONDING EQUIPMENT

UL 467.

2.10.1 Ground Rods

Ground rods shall be of copper-clad steel conforming to UL 467 not less than 3/4 inch in diameter by 10 feet in length of the sectional type driven full length into the earth.

2.10.2 Ground Bus

The ground bus shall be bare conductor or flat copper in one piece, if practicable.

2.11 ENCLOSURES

NEMA ICS 6 or UL 698 for use in hazardous (classified) locations, unless otherwise specified.

2.11.1 Cabinets and Boxes

Cabinets and boxes with volume greater than 100 cubic inches shall be in accordance with UL 50, hot-dip, zinc-coated, if sheet steel.

2.11.2 Circuit Breaker Enclosures

UL 489.

2.11.3 Circuit Breaker Enclosures for Use in Hazardous (Classified) Locations

UL 877.

2.12 LIGHTING FIXTURES, LAMPS, BALLASTS, EMERGENCY EQUIPMENT, CONTROLS AND ACCESSORIES

The following specifications are supported and supplemented by information and details on the drawings. Additional fixtures, if shown, shall conform to this specification. Lighting equipment installed in classified hazardous locations shall conform to UL 844. Lamps, lampholders, ballasts, transformers, electronic circuitry and other lighting system components shall be constructed according to industry standards. Equipment shall be tested and listed by a recognized independent testing laboratory for the expected installation conditions. Equipment shall conform to the standards listed below.

2.12.1 Lamps

Lamps shall be constructed to operate in the specified fixture, and shall function without derating life or output as listed in published data. Lamps shall meet the requirements of the Energy Policy Act of 1992.

a. Incandescent and tungsten halogen lamps shall be designed for 125 volt operation (except for low voltage lamps), shall be rated for minimum life of 2,000 hours, and shall have color temperature between 2,800 and 3,200 degrees Kelvin. Tungsten halogen lamps shall incorporate quartz capsule construction. Lamps shall comply with ANSI C78.20 and sections 238 and 270 of ANSI C78.21.

b. Fluorescent lamps shall have color temperature as shown. They shall be designed to operate with the ballasts and circuitry of the fixtures in which they will be used. Fluorescent lamps, including spares, shall be manufactured by one manufacturer to provide for color and performance consistency. Fluorescent lamps shall comply with ANSI C78.1. Fluorescent tube lamp efficiencies shall meet or exceed the following requirements.

T8, 32 watts	(4' lamp)	2800 lumens
T8/U,31-32 watts	(U-tube)	2600 lumens

(1) Linear fluorescent lamps, unless otherwise indicated, shall be 4 feet long 32 watt T8, 265 mA, with minimum CRI of 75. Lamps of other lengths or types shall be used only where specified or

shown. Lamps shall deliver rated life when operated on ballasts as shown.

(2) Small compact fluorescent lamps shall be twin, double, or triple tube configuration as shown with bi-pin or four-pin snap-in base and shall have minimum CRI of 85. They shall deliver rated life when operated on ballasts as shown. 9 and 13 watt double tube lamps shall comply with ANSI C78.2B. 18 and 26 watt double tube lamps shall comply with ANSI C78.2A. Minimum starting temperature shall be 32 degrees F for twin tube lamps and for double and triple twin tube lamps without internal starter; and 15 degrees F for double and triple twin tube lamps with internal starter.

(3) Long compact fluorescent lamps shall be 18, 27, 39, 40, 50, or 55 watt bi-axial type as shown with four-pin snap-in base; shall have minimum CRI of 85; and shall have a minimum starting temperature of 50 degrees F. They shall deliver rated life when operated on rapid start ballasts.

c. High intensity discharge lamps, including spares, shall be manufactured by one manufacturer in order to provide color and performance consistency. High intensity discharge lamps shall be designed to operate with the ballasts and circuitry of the fixtures in which they will be used and shall have wattage, shape and base as shown. High intensity discharge lamps, unless otherwise shown, shall have medium or mogul screw base and minimum starting temperature of -20 degrees F. Metal halide lamps, unless otherwise shown, shall have minimum CRI of 65; color temperature of 4,300 degrees Kelvin; shall be -BU configuration if used in base-up position; and shall be -H or high output configuration if used in horizontal position. Lamps shall comply with all applicable ANSI C78.1350, ANSI C78.1351, ANSI C78.1352, ANSI C78.1355,ANSI C78.1375, and ANSI C78.1376.

2.12.2 Ballasts and Transformers

Ballasts or transformers shall be designed to operate the designated lamps within their optimum specifications, without derating the lamps. Lamp and ballast combinations shall be certified as acceptable by the lamp manufacturer.

a. Low voltage incandescent transformers shall be Class II UL listed 120/12 volt or 120/24 volt step-down transformers as required for the lamps shown. Transformers shall be high power factor type and shall be rated for continuous operation under the specified load. Transformers shall be encased or encased and potted, and mounted integrally within the lighting fixture unless otherwise shown.

b. Fluorescent ballasts shall comply with ANSI C82.1 and shall be mounted integrally within fluorescent fixture housing unless otherwise shown. Ballasts shall have maximum current crest factor of 1.7; high power factor; Class A sound rating; maximum operating case temperature of 77 degrees F above ambient; and shall be rated Class P. Unless otherwise indicated, the minimum number of ballasts shall be used to serve each individual fixture. A single ballast may be used to serve multiple fixtures if they are continuously mounted, identically controlled and factory manufactured for that installation with an integral wireway.

(1) Compact fluorescent ballasts shall comply with IEEE C62.41 Category A transient voltage variation requirements and shall be mounted integrally within compact fluorescent fixture housing unless otherwise shown. Ballasts shall have minimum ballast factor of 0.95; maximum current crest factor of 1.6; high power factor; maximum operating case temperature of 77 degrees F above ambient; shall be rated Class P; and shall have a sound rating of Class A. Ballasts shall meet FCC Class A specifications for EMI/RFI emissions. Ballasts shall operate from nominal line voltage of 277 volts at 60 Hz and maintain constant light output over a line voltage variation of ± 10%. Ballasts shall have an end-of-lamp-life detection and shut-down circuit. Ballasts shall be UL listed and shall contain no PCBs. Ballasts shall contain potting to secure PC board, provide lead strain relief, and provide a moisture barrier.

(2) Electronic fluorescent ballasts shall comply with 47 CFR 18 for electromagnetic interference. Ballasts shall withstand line transients per IEEE C62.41, Category A. Ballasts shall have total harmonic distortion between 10 and 20%; minimum frequency of 20,000Hz; filament voltage between 2.5 and 4.5 volts; maximum starting inrush current of 20 amperes; and shall comply with the minimum Ballast Efficacy Factors shown in the table below. Minimum starting temperature shall be 0 degrees F. Ballasts shall carry a manufacturer's full warranty of three years, including a minimum $10 labor allowance per ballast.

ELECTRONIC FLUORESCENT BALLAST EFFICACY FACTORS

LAMP TYPE	TYPE OF STARTER & LAMP	NOMINAL OPERATIONAL VOLTAGE	NUMBER OF LAMPS	MINIMUM BALLAST EFFICACY FACTOR
32W T8	rapid	120 or 277 V	1	2.54
	start		2	1.44
	linear &		3	0.93
	U-tubes		4	0.73

(4) Dimming fluorescent ballasts shall be electronic and shall comply with the applicable electronic ballast specifications shown above. Dimming ballasts shall be compatible with the specified dimming control equipment and shall operate the lamps shown in the range from full rated light output to 1 percent of full rated light output. Dimming ballasts shall provide smooth square law dimming such that perceived dimming action is proportionate to the motion of the dimming control. Single or two-lamp dimming ballasts shall be used. Multi-lamp dimming ballasts shall be designed to operate lamps of the same length and current rating.

(5) Dimming compact fluorescent ballasts shall be electronic and shall comply with the applicable compact fluorescent and dimming ballast specifications shown above. Ballasts shall operate the lamps shown in the range from full rated light output to 5 percent of full rated light output. Ballast power factor shall be <90% throughout dimming range. THD shall be <10% at maximum light

output and <20% at minimum light output. Ballast shall ignite the lamps at any light output setting selected.

c. High intensity discharge ballasts shall comply with UL 1029 and, if multiple supply types, with ANSI C82.4. Ballasts shall have minimum ballast factor of 0.9; high power factor; Class A sound rating; and maximum operating case temperature of 77 degrees F above ambient.

(1) Electronic high intensity discharge ballasts shall be constant wattage autotransformer type; shall have less than 10% ballast loss; shall have total harmonic distortion between 10 and 20%; and shall have a minimum starting temperature of 0 degrees F.

(2) Magnetic high intensity discharge ballasts shall have a minimum starting temperature of -20 degrees F.

2.12.3 Fixtures

Fixtures shall be in accordance with the size, shape, appearance, finish, and performance shown. Unless otherwise indicated, lighting fixtures shall be provided with housings, junction boxes, wiring, lampholders, mounting supports, trim, hardware and accessories for a complete and operable installation. Recessed housings shall be minimum 20 gauge cold rolled or galvanized steel as shown. Extruded aluminum fixtures shall have minimum wall thickness of 0.125 inches. Plastic lenses shall be 100% virgin acrylic or as shown. Glass lenses shall be tempered. Heat resistant glass shall be borosilicate type. Conoid recessed reflector cones shall be Alzak with clear specular low iridescent finish.

a. Incandescent fixtures shall comply with UL 1571. Incandescent fixture specular reflector cone trims shall be integral to the cone and shall be finished to match. Painted trim finishes shall be white with minimum reflectance of 88%. Low voltage incandescent fixtures shall have integral step-down transformers.

b. Fluorescent fixtures shall comply with UL 1570. Recessed ceiling fixtures shall comply with NEMA LE 4. Fixtures shall be plainly marked for proper lamp and ballast type to identify lamp diameter, wattage, color and start type. Marking shall be readily visible to service personnel, but not visible from normal viewing angles. Fluorescent fixture lens frames on recessed and surface mounted troffers shall be one assembly with mitered corners. Parabolic louvers shall have a low iridescent finish and 45 degree cut-off. Louver intersection joints shall be hairline type and shall conceal mounting tabs or other assembly methods. Louvers shall be free from blemishes, lines or defects which distort the visual surface. Integral ballast and wireway compartments shall be easily accessible without the use of special tools. Housings shall be constructed to include grounding necessary to start the lamps. Open fixtures shall be equipped with a sleeve, wire guard, or other positive means to prevent lamps from falling. Medium bi-pin lampholders shall be twist-in type with positive locking position. Long compact fluorescent fixtures and fixtures utilizing U-bend lamps shall have clamps or secondary lampholders to support the free ends of the lamps.

c. High intensity discharge fixture shall comply with UL 1572. Recessed ceiling fixtures shall comply with NEMA LE 4. Reflectors

shall be anodized aluminum. Fixtures for horizontal lamps shall have position oriented lampholders. Lampholders shall be pulse-rated to 5,000 volts. Fixtures indicated as classified or rated for hazardous locations or special service shall be designed and independently tested for the environment in which they are installed. Recessed lens fixtures shall have extruded aluminum lens frames. Ballasts shall be integral to fixtures and shall be accessible without the use of special tools. Remote ballasts shall be encased and potted. Lamps shall be shielded from direct view with a UV absorbing material such as tempered glass, and shall be circuited through a cut-off switch which will shut off the lamp circuit if the lens is not in place.

d. Emergency lighting fixtures and accessories shall be constructed and independently tested to meet the requirements of applicable codes. Batteries shall be Nicad or equal with no required maintenance, and shall have a minimum life expectancy of five years and warranty period of three years.

e. Exit Signs

Exit signs shall be ENERGY STAR compliant, thereby meeting the following requirements. Input power shall be less than 5 watts per face. Letter size and spacing shall adhere to NFPA 101. Luminance contrast shall be greater than 0.8. Average luminance shall be greater than 15 cd/m^2 measured at normal (0 degree) and 45 degree viewing angles. Minimum luminance shall be greater than 8.6 cd/m^2 measured at normal and 45 degree viewing angles. Maximum to minimum luminance shall be less than 20:1 measured at normal and 45 degree viewing angles. The manufacturer warranty for defective parts shall be at least 5 years.

2.12.4 Lighting Contractor

NEMA ICS 2 Electrically held contractor contacts shall be rated 480 volts, 30 amperes, and number of poles as indicated. Coils shall be rated at 120 Volts. Provide in NEMA 1 conforming to NEMA ICS 6. Contractors shall have silver alloy double-break contacts and coil clearing contacts for mechanically held contractor.

2.12.5 Lampholders, Starters, and Starter Holders

UL 542

2.12.6 Ultrasonic, and Passive Infrared Occupancy Sensors

UL 916

2.13 LOW-VOLTAGE FUSES AND FUSEHOLDERS

2.13.1 Fuses, Low Voltage Cartridge Type

NEMA FU 1.

2.13.2 Fuses, High-Interrupting-Capacity, Current-Limiting Type

Fuses, Class G, J, L and CC shall be in accordance with UL 198C.

2.13.3 Fuses, Class K, High-Interrupting-Capacity Type

UL 198D.

2.13.4 Fuses, Class H

UL 198B.

2.13.5 Fuses, Class R

UL 198E.

2.13.6 Fuses, Class T

UL 198H.

2.13.7 Fuses for Supplementary Overcurrent Protection

UL 198G.

2.13.8 Fuses, D-C for Industrial Use

UL 198L.

2.13.9 Fuseholders

UL 512.

2.14 INSTRUMENTS, ELECTRICAL INDICATING

ANSI C39.1.

2.15 MOTORS, AC, FRACTIONAL AND INTEGRAL

Motors, ac, fractional and integral horsepower, 500 hp and smaller shall conform to NEMA MG 1 and UL 1004for motors; NEMA MG 10 for energy management selection of polyphase motors; and UL 674 for use of motors in hazardous (classified) locations. In addition to the standards listed above, motors shall be provided with efficiencies as specified in the table "MINIMUM NOMINAL EFFICIENCIES" below.

2.15.1 Rating

The horsepower rating of motors should be limited to no more than 125 percent of the maximum load being served unless a NEMA standard size does not fall within this range. In this case, the next larger NEMA standard motor size should be used.

2.15.2 Motor Efficiencies

All permanently wired polyphase motors of 1 hp or more shall meet the minimum full-load efficiencies as indicated in the following table, and as specified in this specification. Motors of 1 hp or more with open, drip proof or totally enclosed fan cooled enclosures shall be high efficiency type, unless otherwise indicated. Motors provided as an integral part of motor driven equipment are excluded from this requirement if a minimum seasonal or overall efficiency requirement is indicated for that equipment by the provisions of another section.

Minimum Motor Efficiencies

HP	Std. Efficiency	High Efficiency
1	77.0	85.5
1.5	78.5	85.5
2	78.5	85.5
3	78.5	88.5
5	82.5	88.5
7.5	84.0	90.0
10	85.5	90.0
15	85.5	91.0
20	87.5	92.0
25	88.5	92.0
30	88.5	92.0
40	88.5	92.0
50	89.0	92.5
60	89.0	92.5
75	89.0	95.5
100	90.0	93.5
125	91.0	94.5
150	91.0	94.5
200	91.0	94.5
250	91.0	94.5
300	91.0	94.5
350	91.0	94.5
400	91.0	94.5
500	91.0	94.5

2.15.3 General

a. Motors 1/2 hp and Larger: Polyphase, unless indicated otherwise.

b. Motors Smaller than 1/2 hp: Single-phase, unless indicated otherwise.

c. Frequency Rating: 60 hertz. Provide motors capable of operating at full load within a frequency range of 57 to 63 hertz.

d. Voltage Rating: Motors shall be capable of operating at full load within a motor terminal voltage of +/-10% of nameplate voltage. Determined by voltage of circuit to which motor is connected for the following motor voltage ratings (utilization voltages):

(1) 120V Circuit: 115V - motor rating.

(2) 208V Circuit: 200V - motor rating.

(3) 240V Circuit: 230V - motor rating.

(4) 480V Circuit: 460V - motor rating.

(5) 4160V Circuit: 4000V - motor rating.

e. Service factors indicated for motors are minimum values and apply at frequency and utilization voltage at which motor is connected.

f. Capacity: Sufficient to start and operate connected loads at designated speeds in indicated environment, and with indicated operating sequence, without exceeding nameplate ratings. Provide motors rated for continuous duty at 100% of rated capacity. Frequency of starts shall be as indicated or specified and in no case shall be less than five evenly timed and spaced starts per hour.

g. Temperature Rise: Based on 40 degrees C ambient except as otherwise indicated.

h. Enclosure Type:

(1) Totally enclosed, fan cooled (TEFC) for use where motors are mounted in air streams, wet or dirty atmospheres.

(2) Explosionproof with integral winding thermostat in explosive gas atmospheres.

i. Noise Rating: "Quiet" rating on motors located in occupied spaces of building.

j. Nameplate: Indicate the full identification of manufacturer, ratings, characteristics, construction, special features and similar information.

2.15.4 Polyphase Motors

a. General: Squirrel-cage induction-type conforming to the following requirements, except as otherwise indicated. Provide Class B insulation unless Class F is recommended by the equipment manufacturer for the application.

b. NEMA Design Letter Designation: "B" unless another NEMA design is required by the load being driven by the motor.

c. Multi-Speed Motors: Separate winding for each speed.

d. Energy Efficient Motors: Nominal efficiency equal to or greater than that stated in NEMA MG 1, Table 12-6C for that type and rating of motor.

e. Variable Speed Motors for Use with Solid-State Drives: Energy efficient, squirrel-cage induction, NEMA design B units with ratings, characteristics, and features coordinated with and approved by the solid-state drive manufacturer.

f. Bearings: Double-shielded, prelubricated ball bearings suitable for radial and thrust loading of the application. Minimum bearing life for continuous operation of 50,000 hours and to conform to AFBMA, unless otherwise indicated.

g. Where indicated or specified, provide motors for reduced voltage starting. Coordinate with indicated reduced voltage controller type and with characteristics of driven equipment load. Provide required wiring leads in motor terminal box to suit control method.

2.16 Single-Phase Motors

a. General: Conform to the following requirements except as otherwise indicated. Provide Class A insulation unless the equipment manufacturer recommends another type for the application.

b. Energy Efficient Motors: One of the following types as selected to suit the starting torque and other requirements of the specific motor application.

(1) Permanent Split Capacitor.

(2) Split-Phase Start, Capacitor-Run.

(3) Capacitor-Start, Capacitor-Run.

c. Shaded-Pole Motors: Use only for motors smaller than 1/20 hp. Internal Thermal Overload Protection for Motors: For motors protection automatically opens the power supply circuit to the motor. Protection operates when winding temperature exceeds a safe value calibrated to the temperature rating of the motor insulation. Provide device that automatically resets when motor temperature returns to normal range, except as otherwise indicated.

d. Bearings, belt connected motors, and other motors with high radial forces on motor shaft shall be ball bearing type. Sealed, prelubricated sleeve bearings may be used for other single-phase motors. Minimum bearing life for continuous, operation of 50,000 hours (8,800 hours for sleeve bearings) and to conform to AFBMA, unless otherwise indicated.

2.17 MOTOR CONTROLS

2.17.1 General

NEMA ICS 1, NEMA ICS 2, NEMA ICS 3 and NEMA ICS 6, and UL 508 and UL 845. Except as otherwise indicated, provide motor controllers (motor starters) and control components which comply with manufacturer's standard materials, design, and construction in accordance with published product information, and as required for a complete installation. Provide NEMA rated motor controllers. Provide terminals UL rated for 75 degrees C (minimum) conductors. All motor starters and controllers shall be the product of a single manufacturer.

2.17.2 Combination Disconnect and Full Voltage Controllers

Provide full-voltage nonreversing (FVNR) or full voltage reversing (FVR), alternating-current combination controllers, consisting of controller, fused 120V control transformer, push buttons, selector switches, indicating lights, mounted in common enclosure, of types, sizes, ratings, and NEMA sizes required. Equip controller with electrical interlocks specified and indicated. Provide controller with two normally open and two normally closed spare auxiliary contacts. Equip controller with block type manual external reset three-phase overload relay. Provide operating handle for disconnect mechanism capable of being locked in OFF position. Construct and mount controllers and disconnect mechanism in single NEMA Type 12 enclosure for indoor, dry, non-hazardous locations. Coat with manufacturer's standard color finish.

2.17.3 Combination Disconnect and Two-Speed Controller

Provide two-speed alternating-current controllers, of NEMA sizes, ratings, and electrical characteristics indicated or required, suitable for use with motors with two separate windings. Provide integral main thermal magnetic circuit breaker or main motor circuit protector. Manufacturer shall size and coordinate the main protective device with the characteristics of the controller, motor and load furnished to provide proper protection by the main protective device, without nuisance tripping. Controller shall have two 3-pole contactors, fused 120V control transformer, push buttons, selector switches, indicating lights, and two 3-pole manual external reset motor overload relays. Provide controller with electrical interlocks specified and as required. Provide two normally open and two normally closed spare auxiliary contacts. Provide operating handle for main circuit protective mechanism capable of being locked in OFF position. Enclose controller unit in NEMA Type 12 enclosure for indoor, dry, nonhazardous locations. Coat enclosure with manufacturer's standard color finish.

2.17.4 Reduced-Voltage Starters

Reduced-voltage starters shall be provided for polyphase motors 30 hp or larger. Reduced-voltage starters shall be of the single-step autotransformer, reactor, or resistor type having an adjustable time interval between application of reduced and full voltages to the motors. Wye-delta reduced voltage starter or part winding increment starter having an adjustable time delay between application of voltage to first and second winding of motor may be used in lieu of the reduced voltage starters specified above for starting of motor-generator sets, centrifugally operated equipment or reciprocating compressors provided with automatic unloaders.

2.17.5 Thermal-Overload Protection

Each motor of 1/8 hp or larger shall be provided with thermal-overload protection. Polyphase motors shall have overload protection in each ungrounded conductor. The overload-protection device shall be provided either integral with the motor or controller, or shall be mounted in a separate enclosure. Unless otherwise specified, the protective device shall be of the manually reset type. Single or double pole tumbler switches specifically designed for alternating-current operation only may be used as manual controllers for single-phase motors having a current rating not in excess of 80 percent of the switch rating.

2.17.6 Low-Voltage Motor Overload Relays

2.17.6.1 General

Thermal overload relays shall conform to NEMA ICS 2 and UL 508. Overload protection shall be provided either integral with the motor or motor controller, and shall be rated in accordance with the requirements of NFPA 70.

2.17.6.2 Construction

Manual reset type thermal relay shall be melting alloy or bimetallic construction. Automatic reset type thermal relays shall be bimetallic construction. Magnetic current relays shall consist of a contact mechanism and a dash pot mounted on a common frame.

2.17.6.3 Ratings

Voltage ratings shall be not less than the applicable circuit voltage. Trip current ratings shall be established by selection of the replaceable overload device and shall not be adjustable. Where the controller is remotely-located or difficult to reach, an automatic reset, non-compensated overload relay shall be provided. Manual reset overload relays shall be provided otherwise, and at all locations where automatic starting is provided. Where the motor is located in a constant ambient temperature, and the thermal device is located in an ambient temperature that regularly varies by more than minus 18 degrees F, an ambient temperature-compensated overload relay shall be provided.

2.17.7 Automatic Control Devices

2.17.7.1 Direct Control

Automatic control devices (such as thermostats, float or pressure switches) which control the starting and stopping of motors directly shall be designed for that purpose and have an adequate horsepower rating.

2.17.7.2 Pilot-Relay Control

Where the automatic-control device does not have such a rating, a magnetic starter shall be used, with the automatic-control device actuating the pilot-control circuit.

2.17.7.3 Manual/Automatic Selection

a. Where combination manual and automatic control is specified and the automatic-control device operates the motor directly, a double-throw, three-position tumbler or rotary switch (marked MANUAL-OFF-AUTOMATIC) shall be provided for the manual control.

b. Where combination manual and automatic control is specified and the automatic-control device actuates the pilot control circuit of a magnetic starter, the magnetic starter shall be provided with a three-position selector switch marked MANUAL-OFF-AUTOMATIC.

c. Connections to the selector switch shall be such that; only the normal automatic regulatory control devices will be bypassed when the switch is in the Manual position; all safety control devices, such as low-or high-pressure cutouts, high-temperature cutouts, and motor-overload protective devices, shall be connected in the motor-control circuit in both the Manual and the Automatic positions of the selector switch. Control circuit connections to any MANUAL-OFF-AUTOMATIC switch or to more than one automatic regulatory control device shall be made in accordance with wiring diagram approved by the Contracting Officer unless such diagram is included on the drawings. All controls shall be 120 volts or less unless otherwise indicated.

2.18 PANELBOARDS

Dead-front construction, NEMA PB 1 and UL 67.

2.19 RECEPTACLES

2.19.1 Hospital Grade

UL 498.

2.19.2 Heavy Duty Grade

NEMA WD 1. Devices shall conform to all requirements for heavy duty receptacles.

2.19.3 Standard Grade

UL 498.

2.19.4 Ground Fault Interrupters

UL 943, Class A or B.

2.19.5 Hazardous (Classified) Locations

UL 1010.

2.19.6 NEMA Standard Receptacle Configurations

NEMA WD 6.

a. Single and Duplex, 15-Ampere and 20-Ampere, 125 Volt

15-ampere, non-locking: NEMA type 5-15R, locking: NEMA type L5-15R, 20-ampere, non-locking: NEMA type 5-20R, locking: NEMA type L5-20R.

b. 15-Ampere, 250 Volt

Two-pole, 3-wire grounding, non-locking: NEMA type 6-15R, locking: NEMA type L6-15R. Three-pole, 4-wire grounding, non-locking: NEMA type 15-15R, locking: NEMA type L15-15R.

c. 20-Ampere, 250 Volt

Two-pole, 3-wire grounding, non-locking: NEMA type 6-20R, locking: NEMA type L6-20R. Three-pole, 4-wire grounding, non-locking: NEMA type 15-20R, locking: NEMA type L15-20R.

d. 30-Ampere, 125/250 Volt

Three-pole, 3-wire, non-locking: NEMA type 10-30R, locking: NEMA type L10-30R. Three-pole, 4-wire grounding, non-locking: NEMA type 14-30R, locking: NEMA type L14-30R.

e. 30-Ampere, 250 Volt

Two-pole, 3-wire grounding, non-locking: NEMA type 6-30R, locking: NEMA type L6-30R. Three-pole, 4-wire grounding, non-locking: NEMA type 15-30R, locking: NEMA type L15-30R.

f. 50-Ampere, 125/250 Volt

Three-pole, 3-wire: NEMA type 10-50R. Three-pole, 4-wire grounding: NEMA type 14-50R.

g. 50-Ampere, 250 Volt

Two-pole, 3-wire grounding: NEMA type 6-50R. Three-pole, 4-wire

grounding: NEMA type 15-50R.

2.20 Service Entrance Equipment

UL 869A.

2.21 SPLICE, CONDUCTOR

UL 486C.

2.22 POWER-SWITCHGEAR ASSEMBLIES INCLUDING SWITCHBOARDS

Switchgear shall conform to the requirements of Section 16442 SWITCHGEAR.

2.23 SNAP SWITCHES

UL 20.

2.24 TAPES

2.24.1 Plastic Tape

UL 510.

2.24.2 Rubber Tape

UL 510.

2.25 TRANSFORMERS

Single- and three-phase transformers shall have two windings per phase. Full-capacity standard NEMA taps shall be provided in the primary windings of transformers unless otherwise indicated. Three-phase transformers shall be configured with delta-wye windings, except as indicated. "T" connections may be used for transformers rated 15 kVA or below. Transformers supplying non-linear loads shall be UL listed as suitable for supplying such loads with a total K-factor not to exceed K-13 and have neutrals sized for 200 percent of rated current.

2.25.1 Transformers, Dry-Type

Transformers shall have 220 degrees C insulation system for transformers 15 kVA and greater, and shall have 180 degrees C insulation system for transformers rated 10 kVA and less, with temperature rise not exceeding 150 degrees C under full-rated load in maximum ambient temperature of 40 degrees C. Transformer of 150 degrees C temperature rise shall be capable of carrying continuously 100 percent of nameplate kVA without exceeding insulation rating.

a. 600 Volt or Less Primary:

NEMA ST 20, UL 506, general purpose, dry-type, self-cooled, ventilated . Transformers shall be provided in NEMA 1 enclosure. Transformers shall be quiet type with maximum sound level at least 3 decibels less than NEMA standard level for transformer ratings indicated.

2.25.2 Average Sound Level

The average sound level in decibels (dB) of transformers shall not exceed

the following dB level at 12 inches for the applicable kVA rating range listed unless otherwise indicated:

kVA Range	dB Sound Level
1-50	50
51-150	55
151-300	58
301-500	60
501-700	62
701-1000	64
1001-1500	65
1501 & above	70

2.26 ISOLATED POWER SYSTEM EQUIPMENT

UL 1047, with monitor UL 1022.

2.27 WATTHOUR/DEMAND METERS, CHECK

ANSI C12.10 for self-contained watthour-demand meter with pulse-initiators for remote monitoring of watt-hour usage and instantaneous demand. Meter shall be drawout switchboard type. Meter shall be Class as indicated.

2.28 INSTRUMENT TRANSFORMERS

2.28.1 General

Instrument transformers shall comply with ANSI C12.11 and IEEE C57.13. Instrument transformers shall be configured for mounting in/on the device to which they are applied. Polarity marks on instrument transformers shall be visually evident and shown on drawings.

2.28.2 Current Transformers

Unless otherwise indicated, bar, wound, or window-type transformers are acceptable; and except for window-type units installed over insulated buses, transformers shall have a BIL rating consistent with the rated BIL of the associated switchgear or electric power apparatus bushings, buses or conductors. Current transformers shall have the indicated ratios. The continuous thermal-current rating factor shall be not less than 1.2. Other thermal and mechanical ratings of current transformer and their primary leads shall be coordinated with the design of the circuit breaker and shall be not less than the momentary rating of the associated circuit breaker. Circuit protectors shall be provided across secondary leads of the current transformers to prevent the accidental open-circuiting of the transformers while energized. Each terminal of each current transformer shall be connected to a short-circuiting terminal block in the circuit interrupting mechanism cabinet, power transformer terminal cabinet, and in the associated instrument and relay cabinets.

2.28.2.1 Current Transformers for Power Transformers

Single-ratio bushing type current transformers shall be provided internally around power transformer bushings as shown. Single-ratio units shall have a minimum metering accuracy class of 0.3B-0.5.

2.28.2.2 Current Transformers for Metal-Clad Switchgear

Single-ratio units, used for metering and relaying, shall have a metering accuracy class rating of .3 B.1.8. Single-ratio units, used only for relaying, shall have a relaying accuracy class rating of 50 for a C classification.

2.28.2.3 Current Transformers for kWH and Demand Metering (Low Voltage)

Current transformers shall conform to IEEE C57.13. Provide current transformers with a metering accuracy Class of 0.3 through 1.8, with a minimum RF of 1.33 at 30 degrees C, with 600-volt insulation, and 10 kV BIL. Provide butyl-molded, window-type current transformers.

2.28.2.4 Voltage Transformers

Voltage transformers shall have indicated ratios. Units shall have an accuracy class rating of .3. Voltage transformers shall be of the drawout type having current-limiting fuses in both primary and secondary circuits. Mechanical interlocks shall prevent removal of fuses, unless the associated voltage transformer is in a drawout position. Voltage transformer compartments shall have hinged doors.

2.29 WIRING DEVICES

NEMA WD 1 for wiring devices, and NEMA WD 6 for dimensional requirements of wiring devices.

2.30 Liquid-Dielectrics

Liquid dielectrics for transformers, capacitors, and other liquid-filled electrical equipment shall be non-polychlorinated biphenyl (PCB) mineral oil or less flammable liquid as specified. Nonflammable fluids shall not be used. Tetrachloroethylene (perchloroethylene) and 1, 2, 4 trichlorobenzene fluids shall be certified by the manufacturer as having less than 2 parts per million (ppm) PCB content. In lieu of the manufacturer's certification, the Contractor may submit a test sample of the dielectric in accordance with ASTM D 4059 at a testing facility approved by the Contracting Officer. Equipment with test results indicating PCB level exceeding 2 ppm shall be replaced.

2.31 COORDINATED POWER SYSTEM PROTECTION

Analyses shall be prepared to demonstrate that the equipment and system constructed meet the specified requirements for equipment ratings, coordination, and protection. They shall include a load flow analysis, a fault current analysis, and protective device coordination study. The studies shall be performed by a registered professional engineer with demonstrated experience in power system coordination in the last three years. The Contractor shall provide a list of references complete with points of contact, addresses and telephone numbers. The selection of the engineer is subject to the approval of the Contracting Officer.

2.31.1 Scope of Analyses

The fault current analysis, and protective device coordination study shall begin at the nearest upstream device in the existing source system and extend through the downstream devices at the load end

2.31.2 Determination of Facts

The time-current characteristics, features, and nameplate data for each existing protective device shall be determined and documented. The Contractor shall coordinate with the BASE UTILITY for fault current availability at the site.

2.31.3 Single Line Diagram

A single line diagram shall be prepared to show the electrical system buses, devices, transformation points, and all sources of fault current (including generator and motor contributions). A fault-impedance diagram or a computer analysis diagram may be provided. Each bus, device or transformation point shall have a unique identifier. If a fault-impedance diagram is provide, impedance data shall be shown. Locations of switches, breakers, and circuit interrupting devices shall be shown on the diagram together with available fault data, and the device interrupting rating.

2.31.4 Fault Current Analysis

2.31.4.1 Method

The fault current analysis shall be performed in accordance with methods described in IEEE Std 242, and IEEE Std 399.

2.31.4.2 Data

Actual data shall be utilized in fault calculations. Bus characteristics and transformer impedances shall be those proposed. Data shall be documented in the report.

2.31.4.3 Fault Current Availability

Balanced three-phase fault, bolted line-to-line fault, and line-to-ground fault current values shall be provided at each voltage transformation point and at each power distribution bus. The maximum and minimum values of fault available at each location shall be shown in tabular form on the diagram or in the report.

2.31.5 Coordination Study

The study shall demonstrate that the maximum possible degree of selectivity has been obtained between devices specified, consistent with protection of equipment and conductors from damage from overloads and fault conditions. The study shall include a description of the coordination of the protective devices in this project. Provide a written narrative that describes: which devices may operate in the event of a fault at each bus; the logic used to arrive at device ratings and settings; situation where system coordination is not achievable due to device limitations (an analysis of any device curves which order overlap); coordination between upstream and downstream devices; and relay settings. Recommendations to improve or enhance system reliability, and detail where such changes would involve additions or modifications to the contract and cost changes (addition or reduction) shall be provided. Composite coordination plots shall be provided on log-log graph paper.

2.31.6 Study Report

a. The report shall include a narrative: the analyses performed; the bases and methods used; and the desired method of coordinated protection of the power system.

b. The study shall include descriptive and technical data for existing devices and new protective devices proposed. The data shall include manufacturers published data, nameplate data, and definition of the fixed or adjustable features of the existing or new protective devices.

c. The report shall document utility company data including system voltages, fault MVA, system X/R ratio, time-current characteristic curves, current transformer ratios, and relay device curves and protective device ratings and settings.

d. The report shall contain fully coordinated composite time-current characteristic curves for each bus in the system, as required to ensure coordinated power system protection between protective devices or equipment. The report shall include recommended ratings and settings of all protective devices in tabulated form.

e. The report shall provide the calculations performed for the analyses, including computer analysis programs utilized. The name of the software package, developer, and version number shall be provided.

PART 3 EXECUTION

3.1 GROUNDING

Grounding shall be in conformance with NFPA 70, the contract drawings, and the following specifications.

3.1.1 Ground Rods

The resistance to ground shall be measured using the fall-of-potential method described in IEEE Std 81. The maximum resistance of a driven ground shall not exceed 3 ohms under normally dry conditions. If this resistance cannot be obtained with a single rod, add additional rods not less than 10 feet on centers. In high-ground-resistance, UL listed chemically charged ground rods may be used. If the resultant resistance exceeds 3 ohms measured not less than 48 hours after rainfall, the Contracting Officer shall be notified immediately. Connections below grade shall be fusion welded. Connections above grade shall be fusion welded or shall use UL 467 approved connectors.

3.1.2 Ground Bus

Ground bus shall be provided in the electrical equipment rooms as indicated. Noncurrent-carrying metal parts of transformer neutrals and other electrical equipment shall be effectively grounded by bonding to the ground bus. The ground bus shall be bonded to both the entrance ground, and to a ground rod or rods as specified above having the upper ends terminating approximately 4 inches above the floor. Connections and splices shall be of the brazed, welded, bolted, or pressure-connector type, except that pressure connectors or bolted connections shall be used for connections to removable equipment. For raised floor equipment rooms in computer and data processing centers, a minimum of 4, one at each corner, multiple grounding systems shall be furnished. Connections shall be bolted type in lieu of thermoweld, so they can be changed as required by additions and/or alterations.

3.1.3 Grounding Conductors

A green equipment grounding conductor, sized in accordance with NFPA 70 shall be provided, regardless of the type of conduit. Equipment grounding bars shall be provided in all panelboards. The equipment grounding conductor shall be carried back to the service entrance grounding connection or separately derived grounding connection. All equipment grounding conductors, including metallic raceway systems used as such, shall be bonded or joined together in each wiring box or equipment enclosure. Metallic raceways and grounding conductors shall be checked to assure that they are wired or bonded into a common junction. Metallic boxes and enclosures, if used, shall also be bonded to these grounding conductors by an approved means per NFPA 70. When switches, or other utilization devices are installed, any designated grounding terminal on these devices shall also be bonded to the equipment grounding conductor junction with a short jumper.

3.2 WIRING METHODS

Wiring shall conform to NFPA 70, the contract drawings, and the following specifications. Unless otherwise indicated, wiring shall consist of insulated conductors installed in rigid zinc-coated steel conduit, rigid plastic conduit, electrical metallic tubing, intermediate metal conduit . Where cables and wires are installed in cable trays, they shall be of the type permitted by NFPA 70 for use in such applications. Wire fill in conduits shall be based on NFPA 70 for the type of conduit and wire insulations specified. Wire fill in conduits located in Class I or II hazardous areas shall be limited to 25 percent of the cross sectional area of the conduit.

3.2.1 Conduit and Tubing Systems

Conduit and tubing systems shall be installed as indicated. Conduit sizes shown are based on use of copper conductors with insulation types as described in paragraph WIRING METHODS. Minimum size of raceways shall be 1/2 inch. Only metal conduits will be permitted when conduits are required for shielding or other special purposes indicated, or when required by conformance to NFPA 70. Nonmetallic conduit and tubing may be used in damp, wet or corrosive locations when permitted by NFPA 70 and the conduit or tubing system is provided with appropriate boxes, covers, clamps, screws or other appropriate type of fittings. Electrical metallic tubing (EMT) may be installed only within buildings. EMT may be installed in concrete and grout in dry locations. EMT installed in concrete or grout shall be provided with concrete tight fittings. EMT shall not be installed in damp or wet locations, or the air space of exterior masonry cavity walls. Bushings, manufactured fittings or boxes providing equivalent means of protection shall be installed on the ends of all conduits and shall be of the insulating type, where required by NFPA 70. Only UL listed adapters shall be used to connect EMT to rigid metal conduit, cast boxes, and conduit bodies. Aluminum conduit may be used only where installed exposed in dry locations. Nonaluminum sleeves shall be used where aluminum conduit passes through concrete floors and firewalls. Penetrations of above grade floor slabs, time-rated partitions and fire walls shall be firestopped in accordance with Section 07840 FIRESTOPPING. Except as otherwise specified, IMC may be used as an option for rigid steel conduit in areas as permitted by NFPA 70. Raceways shall not be installed under the firepits of boilers and furnaces and shall be kept 6 inches away from parallel runs of flues, steam pipes and hot-water pipes. Raceways shall be concealed within finished walls, ceilings, and floors unless otherwise shown. Raceways

crossing structural expansion joints or seismic joints shall be provided with suitable expansion fittings or other suitable means to compensate for the building expansion and contraction and to provide for continuity of grounding. Wiring installed in underfloor duct system or underfloor raceway system shall be suitable for installation in wet locations.

3.2.1.1 Pull Wires

A pull wire shall be inserted in all empty raceway. The pull wire shall be of No. 14 AWG zinc-coated steel, or of plastic having not less than 200 pounds per square inch tensile strength. Not less than 10 inches of slack shall be left at each end of the pull wire.

3.2.1.2 Conduit Stub-Ups

Where conduits are to be stubbed up through concrete floors, a short elbow shall be installed below grade to transition from the horizontal run of conduit to a vertical run. A conduit coupling fitting, threaded on the inside shall be installed, to allow terminating the conduit flush with the finished floor. Wiring shall be extended in rigid threaded conduit to equipment, except that where required, flexible conduit may be used 6 inches above the floor. Empty or spare conduit stub-ups shall be plugged flush with the finished floor with a threaded, recessed plug.

3.2.1.3 Below Slab-on-Grade or in the Ground

Electrical wiring below slab-on-grade shall be protected by a conduit system. Conduit passing vertically through slabs-on-grade shall be rigid steel or IMC. Rigid steel or IMC conduits installed below slab-on-grade or in the earth shall be field wrapped with 0.010 inch thick pipe-wrapping plastic tape applied with a 50 percent overlay, or shall have a factory-applied polyvinyl chloride, plastic resin, or epoxy coating system.

3.2.1.4 Installing in Slabs Including Slabs on Grade

Conduit installed in slabs-on-grade shall be rigid steel or IMC. Conduits shall be installed as close to the middle of concrete slabs as practicable without disturbing the reinforcement. Outside diameter shall not exceed 1/3 of the slab thickness and conduits shall be spaced not closer than 3 diameters on centers except at cabinet locations where the slab thickness shall be increased as approved by the Contracting Officer. Where conduit is run parallel to reinforcing steel, the conduit shall be spaced a minimum of one conduit diameter away but not less than one inch from the reinforcing steel.

3.2.1.5 Changes in Direction of Runs

Changes in direction of runs shall be made with symmetrical bends or cast-metal fittings. Field-made bends and offsets shall be made with an approved hickey or conduit-bending machine. Crushed or deformed raceways shall not be installed. Trapped raceways in damp and wet locations shall be avoided where possible. Lodgment of plaster, dirt, or trash in raceways, boxes, fittings and equipment shall be prevented during the course of construction. Clogged raceways shall be cleared of obstructions or shall be replaced.

3.2.1.6 Supports

Metallic conduits and tubing,and the support system to which they are

attached, shall be securely and rigidly fastened in place to prevent vertical and horizontal movement at intervals of not more than 10 feet and within 3 feet of boxes, cabinets, and fittings, with approved pipe straps, wall brackets, conduit clamps, conduit hangers, threaded C-clamps, beam clamps, or ceiling trapeze. Loads and supports shall be coordinated with supporting structure to prevent damage or deformation to the structure. Loads shall not be applied to joist bridging. Attachment shall be by wood screws or screw-type nails to wood; by toggle bolts on hollow masonry units; by expansion bolts on concrete or brick; by machine screws, welded threaded studs, heat-treated or spring-steel-tension clamps on steel work. Nail-type nylon anchors or threaded studs driven in by a powder charge and provided with lock washers and nuts may be used in lieu of expansion bolts or machine screws. Raceways or pipe straps shall not be welded to steel structures. Cutting the main reinforcing bars in reinforced concrete beams or joists shall be avoided when drilling holes for support anchors. Holes drilled for support anchors, but not used, shall be filled. In partitions of light steel construction, sheet-metal screws may be used. Raceways shall not be supported using wire or nylon ties. Raceways shall be independently supported from the structure. Upper raceways shall not be used as a means of support for lower raceways. Supporting means shall not be shared between electrical raceways and mechanical piping or ducts. Cables and raceways shall not be supported by ceiling grids. Except where permitted by NFPA 70, wiring shall not be supported by ceiling support systems. Conduits shall be fastened to sheet-metal boxes and cabinets with two locknuts where required by NFPA 70, where insulating bushings are used, and where bushings cannot be brought into firm contact with the box; otherwise, a single locknut and bushing may be used. Threadless fittings for electrical metallic tubing shall be of a type approved for the conditions encountered. Additional support for horizontal runs is not required when EMT rests on steel stud cutouts.

3.2.1.7 Exposed Raceways

Exposed raceways shall be installed parallel or perpendicular to walls, structural members, or intersections of vertical planes and ceilings. Raceways under raised floors and above accessible ceilings shall be considered as exposed installations in accordance with NFPA 70 definitions.

3.2.1.8 Exposed Risers

Exposed risers in wire shafts of multistory buildings shall be supported by U-clamp hangers at each floor level, and at intervals not to exceed 10 feet.

3.2.1.9 Exposed Lengths of Conduit, Over 600 Volts

Exposed lengths of conduit containing power conductors operating at more than 600 volts shall have two red bands 2 inches wide spaced 8 inches apart painted near each coupling; the intervening space between the red bands shall be painted white, and on the white space the voltage shall be stenciled in black.

3.2.1.10 Communications Raceways

Communications raceways indicated shall be installed in accordance with the previous requirements for conduit and tubing and with the additional requirement that no length of run shall exceed 50 feet for 1/2 inch and 3/4 inch sizes, and 100 feet for 1 inch or larger sizes, and shall not contain more than two 90-degree bends or the equivalent. Additional pull or junction boxes shall be installed to comply with these limitations whether

or not indicated. Inside radii of bends in conduits of 1 inch size or larger shall not be less than ten times the nominal diameter.

3.2.2 Cable Trays

Cable trays shall be supported in accordance with the recommendations of the manufacturer but at no more than 6 foot intervals. Contact surfaces of aluminum connections shall be coated with an antioxidant compound prior to assembly. Adjacent cable tray sections shall be bonded together by connector plates of an identical type as the cable tray sections. The Contractor shall submit the manufacturer's certification that the cable tray system meets all requirements of Article 318 of NFPA 70. The cable tray shall be installed and grounded in accordance with the provisions of Article 318 of NFPA 70. Data submitted by the Contractor shall demonstrate that the completed cable tray systems will comply with the specified requirements. Cable trays shall terminate 10 inches from both sides of smoke and fire partitions. Conductors run through smoke and fire partitions shall be installed in 4 inch rigid steel conduits with grounding bushings, extending 12 inches beyond each side of the partitions. The installation shall be sealed to preserve the smoke and fire rating of the partitions. Penetrations shall be firestopped in accordance with Section 07840 FIRESTOPPING.

3.2.3 Cables and Conductors

Installation shall conform to the requirements of NFPA 70. Covered, bare or insulated conductors of circuits rated over 600 volts shall not occupy the same equipment wiring enclosure, cable, or raceway with conductors of circuits rated 600 volts or less.

3.2.3.1 Sizing

Unless otherwise noted, all sizes are based on copper conductors and the insulation types indicated. Sizes shall be not less than indicated. Branch-circuit conductors shall be not smaller than No. 12 AWG. Conductors for branch circuits of 120 volts more than 100 feet long and of 277 volts more than 230 feet long, from panel to load center, shall be no smaller than No. 10 AWG. Class 1 remote control and signal circuit conductors shall be not less than No. 14 AWG. Class 2 remote control and signal circuit conductors shall be not less than No. 16 AWG. Class 3 low-energy, remote-control and signal circuits shall be not less than No. 22 AWG.

3.2.3.2 Use of Aluminum Conductors in Lieu of Copper

Aluminum conductors shall not be used.

3.2.3.3 Cable Systems

Cable systems shall be installed where indicated. Cables shall be installed concealed behind ceiling or wall finish where practicable. Cables shall be threaded through holes bored on the approximate centerline of wood members; notching of surfaces will not be permitted. Sleeves shall be provided through bond beams of masonry-block walls for threading cables through hollow spaces. Exposed cables shall be installed parallel or at right angles to walls or structural members. In rooms or areas not provided with ceiling or wall finish, cables and outlets shall be installed so that a room finish may be applied in the future without disturbing the cables or resetting the boxes. Exposed nonmetallic-sheathed cables less than 4 feet above floors shall be protected from mechanical injury by

installation in conduit or tubing.

3.2.3.4 Cable Splicing

Splices shall be made in an accessible location. Crimping tools and dies shall be approved by the connector manufacturer for use with the type of connector and conductor.

a. Copper Conductors, 600 Volt and Under: Splices in conductors No. 10 AWG and smaller diameter shall be made with an insulated, pressure-type connector. Splices in conductors No. 8 AWG and larger diameter shall be made with a solderless connector and insulated with tape or heat-shrink type insulating material equivalent to the conductor insulation.

b. Greater Than 600 Volt: Cable splices shall be made in accordance with the cable manufacturer's recommendations and Section 16375 ELECTRICAL DISTRIBUTION SYSTEM, UNDERGROUND.

3.2.3.5 Conductor Identification and Tagging

Power, control, and signal circuit conductor identification shall be provided within each enclosure where a tap, splice, or termination is made. Where several feeders pass through a common pull box, the feeders shall be tagged to indicate clearly the electrical characteristics, circuit number, and panel designation. Phase conductors of low voltage power circuits shall be identified by color coding. Phase identification by a particular color shall be maintained continuously for the length of a circuit, including junctions.

a. Color coding shall be provided for service, feeder, branch, and ground conductors. Color shall be green for grounding conductors and white for neutrals; except where neutrals of more than one system are installed in the same raceway or box, other neutral shall be white with colored (not green) stripe. The color coding for 3-phase and single-phase low voltage systems shall be as follows:

   120/208-volt, 3-phase: Black(A), red(B), and blue(C).
   277/480-volt, 3-phase: Brown(A), orange(B), and yellow(C).
   120/240-volt, 1-phase: Black and red.

b. Conductor phase and voltage identification shall be made by color-coded insulation for all conductors smaller than No. 6 AWG. For conductors No. 6 AWG and larger, identification shall be made by color-coded insulation, or conductors with black insulation may be furnished and identified by the use of half-lapped bands of colored electrical tape wrapped around the insulation for a minimum of 3 inches of length near the end, or other method as submitted by the Contractor and approved by the Contracting Officer.

c. Control and signal circuit conductor identification shall be made by color-coded insulated conductors, plastic-coated self-sticking printed markers, permanently attached stamped metal foil markers, or equivalent means as approved. Control circuit terminals of equipment shall be properly identified. Terminal and conductor identification shall match that shown on approved detail drawings. Hand lettering or marking is not acceptable.

3.3 BOXES AND SUPPORTS

Boxes shall be provided in the wiring or raceway systems where required by NFPA 70 for pulling of wires, making connections, and mounting of devices or fixtures. Pull boxes shall be furnished with screw-fastened covers. Indicated elevations are approximate, except where minimum mounting heights for hazardous areas are required by NFPA 70. Unless otherwise indicated, boxes for wall switches shall be mounted 48 inches above finished floors. Switch and outlet boxes located on opposite sides of fire rated walls shall be separated by a minimum horizontal distance of 24 inches. The total combined area of all box openings in fire rated walls shall not exceed 100 square inches per 100 square feet. Maximum box areas for individual boxes in fire rated walls vary with the manufacturer and shall not exceed the maximum specified for that box in UL Elec Const Dir. Only boxes listed in UL Elec Const Dir shall be used in fire rated walls.

3.3.1 Box Applications

Each box shall have not less than the volume required by NFPA 70 for number of conductors enclosed in box. Boxes for metallic raceways shall be listed for the intended use when located in normally wet locations, when flush or surface mounted on outside of exterior surfaces, or when located in hazardous areas. Boxes installed in wet locations and boxes installed flush with the outside of exterior surfaces shall be gasketed. Boxes for mounting lighting fixtures shall be not less than 4 inches square, or octagonal, except smaller boxes may be installed as required by fixture configuration, as approved. Cast-metal boxes with 3/32 inch wall thickness are acceptable. Large size boxes shall be NEMA 1 or as shown. Boxes in other locations shall be sheet steel except that aluminum boxes may be used with aluminum conduit, and nonmetallic boxes may be used with nonmetallic conduit and tubing or nonmetallic sheathed cable system, when permitted by NFPA 70. Boxes for use in masonry-block or tile walls shall be square-cornered, tile-type, or standard boxes having square-cornered, tile-type covers.

3.3.2 Brackets and Fasteners

Boxes and supports shall be fastened to wood with wood screws or screw-type nails of equal holding strength, with bolts and metal expansion shields on concrete or brick, with toggle bolts on hollow masonry units, and with machine screw or welded studs on steel work. Threaded studs driven in by powder charge and provided with lockwashers and nuts, or nail-type nylon anchors may be used in lieu of expansion shields, or machine screws. Penetration of more than 1-1/2 inches into reinforced-concrete beams or more than 3/4 inch into reinforced-concrete joists shall avoid cutting any main reinforcing steel. The use of brackets which depend on gypsum wallboard or plasterboard for primary support will not be permitted. In partitions of light steel construction, bar hangers with 1 inch long studs, mounted between metal wall studs or metal box mounting brackets shall be used to secure boxes to the building structure. When metal box mounting brackets are used, additional box support shall be provided on the side of the box opposite the brackets. This additional box support shall consist of a minimum 12 inch long section of wall stud, bracketed to the opposite side of the box and secured by two screws through the wallboard on each side of the stud. Metal screws may be used in lieu of the metal box mounting brackets.

3.3.3 Mounting in Walls, Ceilings, or Recessed Locations

In walls or ceilings of concrete, tile, or other non-combustible material, boxes shall be installed so that the edge of the box is not recessed more than 1/4 inch from the finished surface. Boxes mounted in combustible walls or ceiling material shall be mounted flush with the finished surface. The use of gypsum or plasterboard as a means of supporting boxes will not be permitted. Boxes installed for concealed wiring shall be provided with suitable extension rings or plaster covers, as required. The bottom of boxes installed in masonry-block walls for concealed wiring shall be mounted flush with the top of a block to minimize cutting of the blocks, and boxes shall be located horizontally to avoid cutting webs of block. Separate boxes shall be provided for flush or recessed fixtures when required by the fixture terminal operating temperature, and fixtures shall be readily removable for access to the boxes unless ceiling access panels are provided.

3.3.4 Installation in Overhead Spaces

In open overhead spaces, cast-metal boxes threaded to raceways need not be separately supported except where used for fixture support; cast-metal boxes having threadless connectors and sheet metal boxes shall be supported directly from the building structure or by bar hangers. Hangers shall not be fastened to or supported from joist bridging. Where bar hangers are used, the bar shall be attached to raceways on opposite sides of the box and the raceway shall be supported with an approved type fastener not more than 24 inches from the box.

3.4 DEVICE PLATES

One-piece type device plates shall be provided for all outlets and fittings. Plates on unfinished walls and on fittings shall be of zinc-coated sheet steel, cast-metal, or impact resistant plastic having rounded or beveled edges. Plates on finished walls shall be of impact-resistant plastic and shall be ivory. Screws shall be of metal with countersunk heads, in a color to match the finish of the plate. Plates shall be installed with all four edges in continuous contact with finished wall surfaces without the use of mats or similar devices. Plaster fillings will not be permitted. Plates shall be installed with an alignment tolerance of 1/16 inch. The use of sectional-type device plates will not be permitted. Plates installed in wet locations shall be gasketed and provided with a hinged, gasketed cover, unless otherwise specified.

3.5 RECEPTACLES

3.5.1 Single and Duplex, 15 or 20-ampere, 125 volt

Single and duplex receptacles shall be rated 20 amperes, 125 volts, two-pole, three-wire, grounding type with polarized parallel slots. Bodies shall be of ivory to match color of switch handles in the same room or to harmonize with the color of the respective wall, and supported by mounting strap having plaster ears. Contact arrangement shall be such that contact is made on two sides of an inserted blade. Receptacle shall be side- or back-wired with two screws per terminal. The third grounding pole shall be connected to the metal mounting yoke. Switched receptacles shall be the same as other receptacles specified except that the ungrounded pole of each suitable receptacle shall be provided with a separate terminal. Only the top receptacle of a duplex receptacle shall be wired for switching application. Receptacles with ground fault circuit interrupters shall have the current rating as indicated, and shall be UL Class A type unless

otherwise shown. Ground fault circuit protection shall be provided as required by NFPA 70 and as indicated on the drawings.

3.5.2 Clock Outlet

Clock outlet, for use in other than a wired clock system, shall consist of an outlet box, a plaster cover where required, and a single receptacle with clock-outlet plate. The receptacle shall be recessed sufficiently within the box to allow the complete insertion of a standard cap, flush with the plate. A suitable clip or support for hanging the clock shall be secured to the top of the plate. Material and finish of the plate shall be as specified in paragraph DEVICE PLATES.

3.5.3 Floor Outlets

Floor outlets shall be adjustable and each outlet shall consist of a cast-metal body with threaded openings for conduits, adjustable ring, and cover plate with 1/2 inch or 3/4 inch threaded flush plug. Each telephone outlet shall consist of a horizontal cast housing with a receptacle as specified. Gaskets shall be used where necessary to ensure a watertight installation. Plugs with installation instructions shall be delivered to the Contracting Officer at the job site for capping outlets upon removal of service fittings.

3.5.4 Weatherproof Applications

Weatherproof receptacles shall be suitable for the environment, damp or wet as applicable, and the housings shall be labeled to identify the allowable use. Receptacles shall be marked in accordance with UL 514A for the type of use indicated; "Damp locations", "Wet Locations", "Wet Location Only When Cover Closed". Assemblies shall be installed in accordance with the manufacturer's recommendations.

3.5.4.1 Damp Locations

Receptacles in damp locations shall be mounted in an outlet box with a gasketed, weatherproof, cast-metal cover plate (device plate, box cover) and a gasketed cap (hood, receptacle cover) over each receptacle opening. The cap shall be either a screw-on type permanently attached to the cover plate by a short length of bead chain or shall be a flap type attached to the cover with a spring loaded hinge.

3.5.4.2 Wet Locations

Receptacles in wet locations shall be installed in an assembly rated for such use whether the plug is inserted or withdrawn, unless otherwise indicated. In a duplex installation, the receptacle cover shall be configured to shield the connections whether one or both receptacles are in use. Assemblies which utilize a self-sealing boot or gasket to maintain wet location rating shall be furnished with a compatible plug at each receptacle location and a sign notifying the user that only plugs intended for use with the sealing boot shall be connected during wet conditions.

3.5.5 Receptacles, 15-Ampere, 250-Volt

Receptacles, 15-ampere, 250-volt, shall be single two-pole, three-wire, grounding type with bodies of as indicated phenolic compound supported by mounting yoke having plaster ears. The third grounding pole shall be connected to the metal yoke. Each receptacle shall be provided with a

mating cord-grip plug.

3.5.6 Receptacles, 20-Ampere, 250-Volt

Receptacles, single, 20-ampere, 250-volt, shall be ivory molded plastic, two-pole, three-wire or three-pole, four-wire, grounding type complete with appropriate mating cord-grip plug.

3.5.7 Receptacles, 30-Ampere, 125/250-Volt

Receptacles, single, 30-ampere, 125/250-volt, shall be molded-plastic, three-pole, four-wire, grounding type, complete with appropriate mating cord-grip type attachment plug. Each dryer receptacle shall be furnished with a non-detachable power supply cord for connection to the electric clothes dryer. The cord shall be an angle-type 36 inch length of Type SRD, SRDE, or SRDT range and dryer cable with three No. 10 AWG conductors.

3.5.8 Receptacles, 30-Ampere, 250-Volt

Receptacles, single, 30-ampere, 250-volt, shall be molded-plastic, three-pole, three-wire type, complete with appropriate mating cord-grip plug.

3.5.9 Receptacles, 50-Ampere, 125/250-Volt

Receptacles, single 50-ampere, 125/250-volt, shall be flush, molded plastic, three-pole, four-wire, grounding type. Each range receptacle shall be furnished with a nondetachable power supply cord for connection to the electric range. The cord shall be an angle-type 36 inch length of SRD, SRDE, or SRDT range and dryer cable with one No. 8 and two No. 6 AWG conductors.

3.5.10 Receptacles, 50-Ampere, 250-Volt

Receptacles, single, 50-ampere, 250-volt, shall be flush molded plastic, three-pole, three-wire type, complete with appropriate mating cord-grip plug.

3.5.11 Special-Purpose or Heavy-Duty Receptacles

Special-purpose or heavy-duty receptacles shall be of the type and of ratings and number of poles indicated or required for the anticipated purpose. Contact surfaces may be either round or rectangular. One appropriate straight or angle-type plug shall be furnished with each receptacle. Locking type receptacles, rated 30 amperes or less, shall be locked by rotating the plug. Locking type receptacles, rated more than 50 amperes, shall utilize a locking ring.

3.6 WALL SWITCHES

Wall switches shall be of the totally enclosed tumbler type. The wall switch handle and switch plate color shall be ivory. Wiring terminals shall be of the screw type or of the solderless pressure type having suitable conductor-release arrangement. Switches shall be rated 20-ampere 277-volt for use on alternating current only. Pilot lights indicated shall consist of yoke-mounted candelabra-base sockets rated at 75 watts, 125 volts, and fitted with glass or plastic jewels. A clear 6-watt lamp shall be furnished and installed in each pilot switch. Jewels for use with switches controlling motors shall be green, and jewels for other purposes

shall be red. Dimming switches shall be solid-state flush mounted, sized for the loads.

3.7 SERVICE EQUIPMENT

Service-disconnecting means shall be of the type indicated with an external handle for manual operation. When service disconnecting means is a part of an assembly, the assembly shall be listed as suitable for service entrance equipment. Enclosures shall be sheet metal with hinged cover for surface mounting unless otherwise indicated.

3.8 PANELBOARDS AND LOADCENTERS

Circuit breakers and switches used as a motor disconnecting means shall be capable of being locked in the open position. Door locks shall be keyed alike. Nameplates shall be as approved. Directories shall be typed to indicate loads served by each circuit and mounted in a holder behind a clear protective covering. Busses shall be copper.

3.8.1 Loadcenters

Loadcenters shall be circuit breaker equipped.

3.8.2 Panelboards

Panelboards shall be circuit breaker equipped as indicated on the drawings.

3.9 FUSES

Equipment provided under this contract shall be provided with a complete set of properly rated fuses when the equipment manufacturer utilize fuses in the manufacture of the equipment, or if current-limiting fuses are required to be installed to limit the ampere-interrupting capacity of circuit breakers or equipment to less than the maximum available fault current at the location of the equipment to be installed. Fuses shall have a voltage rating of not less than the phase-to-phase circuit voltage, and shall have the time-current characteristics required for effective power system coordination. Time-delay and non-time-delay options shall be as specified.

3.9.1 Cartridge Fuses; Noncurrent-Limiting Type

Cartridge fuses of the noncurrent-limiting type shall be Class H, nonrenewable, dual element, time lag type and shall have interrupting capacity of 10,000 amperes. At 500 percent current, cartridge fuses shall not blow in less than 10 seconds.

3.9.2 Cartridge Fuses; Current-Limiting Type

Cartridge fuses, current-limiting type, Class RK1 or RK5 shall have tested interrupting capacity not less than 200,000 amperes. Fuse holders shall be the type that will reject all Class H fuses.

3.9.3 Continuous Current Ratings (600 Amperes and Smaller)

Service entrance and feeder circuit fuses (600 amperes and smaller) shall be Class RK1 or RK5, current-limiting, time-delay with 200,000 amperes interrupting capacity.

3.9.4 Continuous Current Ratings (Greater than 600 Amperes)

Service entrance and feeder circuit fuses (greater than 600 amperes) shall be Class L, current-limiting, time-delay with 200,000 amperes interrupting capacity.

3.9.5 Motor and Transformer Circuit Fuses

Motor, motor controller, transformer, and inductive circuit fuses shall be Class RK1 or RK5, current-limiting, time-delay with 200,000 amperes interrupting capacity.

3.10 UNDERGROUND SERVICE

Unless otherwise indicated, interior conduit systems shall be stubbed out 5 feet beyond the building wall and 2 feet below finished grade, for interface with the exterior service lateral conduits and exterior communications conduits. Outside conduit ends shall be bushed when used for direct burial service lateral conductors. Outside conduit ends shall be capped or plugged until connected to exterior conduit systems. Underground service lateral conductors will be extended to building service entrance and terminated in accordance with the requirements of Section 16375 ELECTRICAL DISTRIBUTION SYSTEM, UNDERGROUND and NFPA 70.

3.11 MOTORS

Each motor shall conform to the hp and voltage ratings indicated, and shall have a service factor and other characteristics that are essential to the proper application and performance of the motors under conditions shown or specified. Three-phase motors for use on 3-phase 208-volt systems shall have a nameplate rating of 200 volts. Unless otherwise specified, all motors shall have open frames, and continuous-duty classification based on a 40 degree C ambient temperature reference. Polyphase motors shall be squirrel-cage type, having normal-starting-torque and low-starting-current characteristics, unless other characteristics are specified in other sections of these specifications or shown on contract drawings. The Contractor shall be responsible for selecting the actual horsepower ratings and other motor requirements necessary for the applications indicated. When electrically driven equipment furnished under other sections of these specifications materially differs from the design, the Contractor shall make the necessary adjustments to the wiring, disconnect devices and branch-circuit protection to accommodate the equipment actually installed.

3.12 MOTOR CONTROL

Each motor or group of motors requiring a single control shall be provided under other sections of these specifications with a suitable controller and devices that will perform the functions as specified for the respective motors. Each motor of 1/8 hp or larger shall be provided with thermal-overload protection. Polyphase motors shall have overload protection in each ungrounded conductor. The overload-protection device shall be provided either integral with the motor or controller, or shall be mounted in a separate enclosure. Unless otherwise specified, the protective device shall be of the manually reset type. Single or double pole tumbler switches specifically designed for alternating-current operation only may be used as manual controllers for single-phase motors having a current rating not in excess of 80 percent of the switch rating. Automatic control devices such as thermostats, float or pressure switches may control the starting and stopping of motors directly, provided the

devices used are designed for that purpose and have an adequate horsepower rating. When the automatic-control device does not have such a rating, a magnetic starter shall be used, with the automatic-control device actuating the pilot-control circuit. When combination manual and automatic control is specified and the automatic-control device operates the motor directly, a double-throw, three-position tumbler or rotary switch shall be provided for the manual control; when the automatic-control device actuates the pilot control circuit of a magnetic starter, the latter shall be provided with a three-position selector switch marked MANUAL-OFF-AUTOMATIC. Connections to the selector switch shall be such that only the normal automatic regulatory control devices will be bypassed when the switch is in the Manual position; all safety control devices, such as low- or high-pressure cutouts, high-temperature cutouts, and motor-overload protective devices, shall be connected in the motor-control circuit in both the Manual and the Automatic positions of the selector switch. Control circuit connections to any MANUAL-OFF-AUTOMATIC switch or to more than one automatic regulatory control device shall be made in accordance with wiring diagram approved by the Contracting Officer unless such diagram is included on the drawings. All controls shall be 120 volts or less unless otherwise indicated.

3.12.1 Reduced-Voltage Controllers

Reduced-voltage controllers shall be provided for polyphase motors 30 hp or larger. Reduced-voltage starters shall be of the single-step autotransformer, reactor, or resistor type having an adjustable time interval between application of reduced and full voltages to the motors. Wye-delta reduced voltage starters or part winding increment starters having an adjustable time delay between application of voltage to first and second winding of motor may be used in lieu of the reduced voltage starters specified above for starting of motor-generator sets, centrifugally operated equipment or reciprocating compressors provided with automatic unloaders.

3.12.2 Contacts

Unless otherwise indicated, contacts in miscellaneous control devices such as float switches, pressure switches, and auxiliary relays shall have current and voltage ratings in accordance with NEMA ICS 2 for rating designation B300.

3.12.3 Safety Controls

Safety controls for boilers shall be connected to a 2-wire, 120 volt grounded circuit supplied from the associated boiler-equipment circuit. Where the boiler circuit is more than 120 volts to ground, safety controls shall be energized through a two-winding transformer having its 120 volt secondary winding grounded. Overcurrent protection shall be provided in the ungrounded secondary conductor and shall be sized for the load encountered.

3.13 MOTOR-DISCONNECT MEANS

Each motor shall be provided with a disconnecting means when required by NFPA 70 even though not indicated. For single-phase motors, a single or double pole toggle switch, rated only for alternating current, will be acceptable for capacities less than 30 amperes, provided the ampere rating of the switch is at least 125 percent of the motor rating. Switches shall disconnect all ungrounded conductors.

3.14 TRANSFORMER INSTALLATION

Three-phase transformers shall be connected only in a delta-wye or wye-delta configuration as indicated except isolation transformers having a one-to-one turns ratio. "T" connections may be used for transformers rated at 15 kVA or below. Dry-type transformers shown located within 5 feet of the exterior wall shall be provided in a weatherproof enclosure. Transformers to be located within the building and vault may be provided in the manufacturer's standard, ventilated indoor enclosure designed for use in 40 degrees C ambient temperature, unless otherwise indicated.

3.15 LIGHTING FIXTURES, LAMPS AND BALLASTS

This paragraph shall cover the installation of lamps, lighting fixtures and ballasts in interior or building mounted applications.

3.15.1 Lamps

Lamps of the type, wattage, and voltage rating indicated shall be delivered to the project in the original cartons and installed just prior to project completion. Lamps installed and used for working light during construction shall be replaced prior to turnover to the Government if more than 15% of their rated life has been used. Lamps shall be tested for proper operation prior to turn-over and shall be replaced if necessary with new lamps from the original manufacturer. 10% spare lamps of each type, from the original manufacturer, shall be provided.

3.15.2 Lighting Fixtures

Fixtures shall be as shown and shall conform to the following specifications and shall be as detailed on the drawings. Illustrations shown on the drawings are indicative of the general type desired and are not intended to restrict selection to fixtures of any particular manufacturer. Fixtures of similar designs and equivalent energy efficiency, light distribution and brightness characteristics, and of equal finish and quality will be acceptable if approved. In suspended acoustical ceilings with fluorescent fixtures, the fluorescent emergency light fixtures shall be furnished with self-contained battery packs.

3.15.2.1 Accessories

Accessories such as straps, mounting plates, nipples, or brackets shall be provided for proper installation.

3.15.2.2 Ceiling Fixtures

Ceiling fixtures shall be coordinated with and suitable for installation in, on or from the ceiling as shown. Installation and support of fixtures shall be in accordance with NFPA 70 and manufacturer's recommendations. Where seismic requirements are specified herein, fixtures shall be supported as shown or specified. Recessed fixtures shall have adjustable fittings to permit alignment with ceiling panels. Recessed fixtures installed in fire-resistive ceiling construction shall have the same fire rating as the ceiling or shall be provided with fireproofing boxes having materials of the same fire rating as the ceiling, in conformance withUL Elec Const Dir. Surface-mounted fixtures shall be suitable for fastening to the ceiling panel structural supports.

3.15.2.3 Fixtures for Installation in Grid Type Ceilings

Fixtures for installation in grid type ceilings which are smaller than a full tile shall be centered in the tile. 1 by 4 foot fixtures shall be mounted along the grid rail as shown. Work above the ceiling shall be coordinated among the trades to provide the lighting layout shown. Fixtures mounted to the grid shall have trim exactly compatible with the grid. Contractor shall coordinate trims with ceiling trades prior to ordering fixtures. Metric fixtures shall be designed to fit the metric grid specified. Fixtures in continuous rows shall be coordinated between trades prior to ordering. Fixtures shall be mounted using independent supports capable of supporting the entire weight of the fixture. No fixture shall rest solely on the ceiling grid. Recessed fixtures installed in seismic areas should be installed utilizing specially designed seismic clips. Junction boxes shall be supported at four points.

3.15.2.4 Suspended Fixtures

Suspended fixtures shall be provided with swivel hangers or hand-straights so that they hang plumb. Pendants, rods, or chains 4 feet or longer excluding fixture shall be braced to prevent swaying using three cables at 120 degrees of separation. Suspended fixtures in continuous rows shall have internal wireway systems for end to end wiring and shall be properly aligned to provide a straight and continuous row without bends, gaps, light leaks or filler pieces. Aligning splines shall be used on extruded aluminum fixtures to assure hairline joints. Steel fixtures shall be supported to prevent "oil-canning" effects. Fixture finishes shall be free of scratches, nicks, dents, and warps, and shall match the color and gloss specified. Pendants shall be finished to match fixtures. Aircraft cable shall be stainless steel. Canopies shall be finished to match the ceiling and shall be low profile unless otherwise shown. Maximum distance between suspension points shall be 10 feet or as recommended by the manufacturer, whichever is less.

Suspended fixtures installed in seismic areas shall have 45% swivel hangers and shall be located with no obstructions within the 45% range in all directions. The stem, canopy and fixture shall be capable of 45% swing.

3.15.3 Ballasts

Remote type ballasts or transformers, where indicated, shall be mounted in a well ventilated, easily accessible location, within the maximum operating distance from the lamp as designated by the manufacturer.

3.15.4 Emergency Light Sets

Emergency light sets shall conform to UL 924 with the number of heads as indicated. Sets shall be permanently connected to the wiring system by conductors installed in short lengths of flexible conduit.

3.16 EQUIPMENT CONNECTIONS

Wiring not furnished and installed under other sections of the specifications for the connection of electrical equipment as indicated on the drawings shall be furnished and installed under this section of the specifications. Connections shall comply with the applicable requirements of paragraph WIRING METHODS. Flexible conduits 6 feet or less in length shall be provided to all electrical equipment subject to periodic removal, vibration, or movement and for all motors. All motors shall be provided

with separate grounding conductors. Liquid-tight conduits shall be used in damp or wet locations.

3.16.1 Motors and Motor Control

Motors, motor controls, and motor control centers shall be installed in accordance with NFPA 70, the manufacturer's recommendations, and as indicated. Wiring shall be extended to motors, motor controls, and motor control centers and terminated.

3.16.2 Installation of Government-Furnished Equipment

Wiring shall be extended to the equipment and terminated.

3.16.3 Food Service Equipment Provided Under Other Sections

Wiring shall be extended to the equipment and terminated.

3.17 CIRCUIT PROTECTIVE DEVICES

The Contractor shall calibrate, adjust, set and test each new adjustable circuit protective device to ensure that they will function properly prior to the initial energization of the new power system under actual operating conditions.

3.18 PAINTING AND FINISHING

Field-applied paint on exposed surfaces shall be provided under Section 09900 PAINTS AND COATINGS.

3.19 REPAIR OF EXISTING WORK

The work shall be carefully laid out in advance, and where cutting, channeling, chasing, or drilling of floors, walls, partitions, ceiling, or other surfaces is necessary for the proper installation, support, or anchorage of the conduit, raceways, or other electrical work, this work shall be carefully done, and any damage to building, piping, or equipment shall be repaired by skilled mechanics of the trades involved at no additional cost to the Government.

3.20 FIELD TESTING

Field testing shall be performed in the presence of the Contracting Officer in accordance with the field test plan. The Contractor shall notify the Contracting Officer 7 days prior to conducting tests. The Contractor shall furnish all materials, labor, and equipment necessary to conduct field tests. The Contractor shall perform all tests and inspection recommended by the manufacturer unless specifically waived by the Contracting Officer. The Contractor shall maintain a written record of all tests which includes date, test performed, personnel involved, devices tested, serial number and name of test equipment, and test results. All field test reports will be signed and dated by the Contractor.

3.20.1 Safety

The Contractor shall provide and use safety devices such as rubber gloves, protective barriers, and danger signs to protect and warn personnel in the test vicinity. The Contractor shall replace any devices or equipment which are damaged due to improper test procedures or handling.

3.20.2 Ground-Resistance Tests

The resistance of the grounding grid shall be measured using the fall-of-potential method defined in IEEE Std 81. Soil resistivity in the area of the grid shall be measured concurrently with the grid measurements. Ground resistance measurements shall be made before the electrical distribution system is energized and shall be made in normally dry conditions not less than 48 hours after the last rainfall. Resistance measurements of separate grounding electrode systems shall be made before the systems are bonded together below grade. The combined resistance of separate systems may be used to meet the required resistance, but the specified number of electrodes must still be provided.

a. Single rod electrode - 25 ohms.

b. Grid electrode - 3 ohms.

3.20.3 Ground-Grid Connection Inspection

All below-grade ground-grid connections will be visually inspected by the Contracting Officer before backfilling. The Contractor shall notify the Contracting Officer 8 hours before the site is ready for inspection.

3.20.4 Cable Tests

The Contractor shall be responsible for identifying all equipment and devices that could be damaged by application of the test voltage and ensuring that they have been properly disconnected prior to performing insulation resistance testing. An insulation resistance test shall be performed on all low and medium voltage cables after the cables are installed in their final configuration and prior to energization. The test voltage shall be 500 volts DC applied for one minute between each conductor and ground and between all possible combinations of conductors. The minimum value of resistance shall be:

R in megohms = (rated voltage in kV + 1) x 1000/(length of cable in feet)

Each cable failing this test shall be repaired or replaced. The repaired cable system shall then be retested until failures have been eliminated.

3.20.4.1 Medium Voltage Cable Tests

a. Continuity test.

b. Insulation resistance test.

c. DC high-potential test.

3.20.4.2 Low Voltage Cable Tests

a. Continuity test.

b. Insulation resistance test.

3.20.5 Metal Enclosed Bus Duct Tests

a. Insulation Resistance phase-to-phase, all combinations.

b. Insulation resistance phase-to-ground, each phase.

c. AC or DC high-potential test.

d. Phase rotation test.

3.20.6 Motor Tests

a. Phase rotation test to ensure proper directions.

b. Operation and sequence of reduced voltage starters.

c. High potential test on each winding to ground.

d. Insulation resistance of each winding to ground.

e. Vibration test.

f. Dielectric absorption test on motor and starter.

3.20.7 Dry-Type Transformer Tests

The following field tests shall be performed on all dry-type transformers.

a. Insulation resistance test phase-to-ground, each phase.

b. Turns ratio test.

3.20.8 Circuit Breaker Tests

The following field tests shall be performed on circuit breakers.

3.20.8.1 Circuit Breaker Tests, Medium Voltage

a. Insulation resistance test phase-to-phase, all combinations.

b. Insulation resistance tests phase-to-ground, each phase.

c. Closed breaker contact resistance test.

d. Power factor test.

e. High-potential test.

f. Manual and electrical operation of the breaker.

3.20.8.2 Circuit Breakers, Low Voltage

a. Insulation resistance test phase-to-phase, all combinations.

b. Insulation resistance test phase-to-ground, each phase.

c. Closed breaker contact resistance test.

d. Manual and electrical operation of the breaker.

3.20.8.3 Circuit Breakers, Molded Case

a. Insulation resistance test phase-to-phase, all combinations.

b. Insulation resistance test phase-to-ground, each phase.

c. Closed breaker contact resistance test.

d. Manual operation of the breaker.

3.20.9 Motor Control Centers

a. Insulation resistance test phase-to-phase, all combinations.

b. Insulation resistance test phase-to-ground, each phase.

c. Manual and electrical operational tests.

3.20.10 Protective Relays

Protective relays shall be visually and mechanically inspected, adjusted, tested, and calibrated in accordance with the manufacturer's published instructions. These tests shall include pick-up, timing, contact action, restraint, and other aspects necessary to insure proper calibration and operation. Relay settings shall be implemented in accordance with the coordination study. Relay contacts shall be manually or electrically operated to verify that the proper breakers and alarms initiate. Relaying current transformers shall be field tested in accordance with IEEE C57.13.

3.21 OPERATING TESTS

After the installation is completed, and at such time as the Contracting Officer may direct, the Contractor shall conduct operating tests for approval. The equipment shall be demonstrated to operate in accordance with the specified requirements. An operating test report shall be submitted in accordance with paragraph FIELD TEST REPORTS.

3.22 FIELD SERVICE

3.22.1 Onsite Training

The Contractor shall conduct a training course for the operating staff as designated by the Contracting Officer. The training period shall consist of a total of 8 hours of normal working time and shall start after the system is functionally completed but prior to final acceptance tests. The course instruction shall cover pertinent points involved in operating, starting, stopping, servicing the equipment, as well as all major elements of the operation and maintenance manuals. Additionally, the course instructions shall demonstrate all routine maintenance operations. A VHS format video tape of the entire training shall be submitted.

3.22.2 Installation Engineer

After delivery of the equipment, the Contractor shall furnish one or more field engineers, regularly employed by the equipment manufacturer to supervise the installation of equipment, assist in the performance of the onsite tests, oversee initial operations, and instruct personnel as to the operational and maintenance features of the equipment.

3.23 ACCEPTANCE

Final acceptance of the facility will not be given until the Contractor has

successfully completed all tests and after all defects in installation, material or operation have been corrected.

-- End of Section --

SECTION 16442

SWITCHGEAR
03/01

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by the basic designation only.

AMERICAN NATIONAL STANDARDS INSTITUTE (ANSI)

ANSI C39.1	(1981; R 1992) Electrical Analog Indicating Instruments
ANSI C57.12.29	(1991) Switchgear and Transformers - Pad-Mounted Equipment - Enclosure Integrity for Coastal Environments

AMERICAN SOCIETY FOR TESTING AND MATERIALS (ASTM)

ASTM A123/A123M	(2000) Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products
ASTM A153/A153M	(2000) Zinc Coating (Hot-Dip) on Iron and Steel Hardware - AASHTO No.: M232
ASTM A167	(1999) Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet, and Strip
ASTM A653/A653M	(2000) Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process
ASTM A780	(2000) Repair of Damaged and Uncoated Areas of Hot-Dip Galvanized Coatings
ASTM D149	(1997; Rev. A) Dielectric Breakdown Voltage and Dielectric Strength of Solid Electrical Insulating Materials at Commercial Power Frequencies
ASTM D1535	(1997) Specifying Color by the Munsell System

INSTITUTE OF ELECTRICAL AND ELECTRONICS ENGINEERS (IEEE)

IEEE C2	(1997) National Electrical Safety Code (ANSI/IEEE)
IEEE C12.15	(1990) Electricity Metering Solid-State Demand Registers for Electromechanical Watthour Meters

IEEE C12.16	(1991) Electricity Metering Solid-State Electricity Meters
IEEE C37.13	(1990) Low-Voltage AC Power Circuit Breakers Used in Enclosures (ANSI/IEEE)
IEEE C37.20.1	(1993) Metal-Enclosed Low-Voltage Power Circuit Breaker Switchgear (ANSI/IEEE)
IEEE C57.13	(1993) Instrument Transformers (ANSI/IEEE)

NATIONAL ELECTRICAL MANUFACTURERS ASSOCIATION (NEMA)

NEMA C57.12.28	(1999) Pad-Mounted Equipment - Enclosure Integrity (Revision of ANSI C57.12.28-88)
NEMA C12.1	(1995) Code for Electricity Metering
NEMA ICS 6	(1993) Industrial Control and Systems Enclosures
NEMA LI 1	(1998) Industrial Laminating Thermosetting Products
NEMA ST 20	(1992) Dry-Type Transformers for General Applications

INTERNATIONAL ELECTRICAL TESTING ASSOCIATION (NETA)

NETA ATS	(1999) Electrical Power Distribution Equipment and Systems

NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)

NFPA 70	(1999) National Electrical Code

UNDERWRITERS LABORATORIES (UL)

UL 467	(1993; R 1999, Bul. 2000) Grounding and Bonding Equipment
UL 1558	(1999, Bul. 1999) Metal-Enclosed Low-Voltage Power Circuit Breaker Switchgear

1.2 RELATED REQUIREMENTS

Section 16050, "Basic Electrical Materials and Methods," apply to this section, with the additions and modifications specified herein.

1.3 SUBMITTALS

Submit the following in accordance with Section 01330, "Submittal Procedures."

SD-02 Shop Drawings

Switchgear Drawings; G

SD-03 Product Data

Switchgear; G

SD-06 Test Reports

Switchgear design tests; G

Switchgear production tests; G

Acceptance checks and tests; G

SD-10 Operation and Maintenance Data

Switchgear Operation and Maintenance, Data Package 5; G

SD-11 Closeout Submittals

Assembled Operation and Maintenance Manuals; G

Equipment Test Schedule; G

Request for Settings; G

1.4 QUALITY ASSURANCE

1.4.1 Switchgear Product Data

Each submittal shall include manufacturer's information for each component, device and accessory provided with the switchgear including:

a. Circuit breaker type, interrupting rating, and trip devices, including available settings

b. Manufacturer's instruction manuals and published time-current curves (on full size logarithmic paper) of the main secondary breaker and largest secondary feeder device.

1.4.2 Switchgear Drawings

Drawings shall include, but are not limited to the following:

a. One-line diagram including breakers, fuses, current transformers, and meters

b. Outline drawings including front elevation, section views, footprint, and overall dimensions

c. Bus configuration including dimensions and ampere ratings of bus bars

d. Markings and NEMA nameplate data, including fuse information (manufacturer's name, catalog number, and ratings)

e. Circuit breaker type, interrupting rating, and trip devices, including available settings

f. Three-line diagrams and elementary diagrams and wiring diagrams

with terminals identified, and indicating prewired interconnections between items of equipment and the interconnection between the items.

g. Manufacturer's instruction manuals and published time-current curves (on full size logarithmic paper) of the main secondary breaker and largest secondary feeder device. These shall be used by the designer of record to provide breaker settings that will ensure protection and coordination are achieved.

h. Provisions for future extension.

1.5 MAINTENANCE

1.5.1 Switchgear Operation and Maintenance Data

Submit Operation and Maintenance Manuals in accordance with Section 01781, "Operation and Maintenance Data."

1.5.2 Assembled Operation and Maintenance Manuals

Manuals shall be assembled and binded securely in durable, hard covered, water resistant binders. The manuals shall be assembled and indexed in the following order with a table of contents. The contents of the assembled operation and maintenance manuals shall be as follows:

a. Manufacturer's O&M information required by the paragraph entitled "SD-10, Operation and Maintenance Data".

b. Catalog data required by the paragraph entitled, "SD-03, Product Data".

c. Drawing required by the paragraph entitled, "SD-02, Shop Drawings".

d. Prices for spare parts and supply list.

e. Information on metering

f. Design test reports

g. Production test reports

PART 2 PRODUCTS

2.1 PRODUCT COORDINATION

Products and materials not considered to be switchgear and related accessories are specified in Section 16375, "Electrical Distribution System, Underground" and Section 16415, "Electrical Work, Interior".

2.2 SWITCHGEAR

IEEE C37.20.1 and UL 1558.

2.2.1 Ratings

The voltage rating of the switchgear shall be 480Y/277 volts AC, 4-wire 3 phase. The continuous current rating of the main bus shall be as indicated. The short-circuit current rating shall be as indicated. The

switchgear shall be UL listed and labeled for its intended use.

2.2.2 Construction

Switchgear shall consist of vertical sections bolted together to form a rigid assembly and shall be front and rear aligned as indicated. All circuit breakers shall be front accessible. Front and rear aligned switchboards shall have rear accessible load connections. Compartmentalized switchgear shall have vertical insulating barriers between the front device section, the main bus section, and the cable compartment with full front to rear vertical insulating barriers between adjacent sections. Where indicated, "space for future" or "space" shall mean to include bus, device supports, and connections. Provide insulating barriers in accordance with NEMA LI 1, Type GPO-3, 0.25 inch minimum thickness. Apply moisture resistant coating to all rough-cut edges of barriers. Switchboard shall be completely factory engineered and assembled, including protective devices and equipment indicated with necessary interconnections, instrumentation, and control wiring.

2.2.2.1 Enclosure

The switchgear enclosure shall be a NEMA ICS 6 Type 1. Enclosure shall be bolted together with removable bolt-on side and hinged rear covers. Front and rear doors shall be provided with pad lockable vault handles with a three point catch. Bases, frames and channels of enclosure shall be corrosion resistant and shall be fabricated of ASTM A167 type 304 or 304L stainless steel or galvanized steel. Base shall include any part of enclosure that is within 75 mm of concrete pad. Galvanized steel shall be ASTM A123/A123M, ASTM A653/A653M G90 coating, and ASTM A153/A153M, as applicable. Galvanize after fabrication where practicable. Paint enclosure, including bases, ASTM D1535 light gray No. 61 or No. 49. Paint coating system shall comply with NEMA C57.12.28 for galvanized steel and ANSI C57.12.29 for stainless steel.

2.2.2.2 Bus Bars

Bus bars shall be copper with silver-plated contact surfaces. Plating shall be a minimum of 0.0002 inch thick. Make bus connections and joints with hardened steel bolts. The through-bus shall be rated at the full ampacity of the main throughout the switchgear. Provide minimum one-quarter by 2 inch copper ground bus secured to each vertical section along the entire length of the switchgear. The neutral bus shall be rated 200 percent of the main bus continuous current rating as indicated. Phase bus bars shall be insulated with an epoxy finish coating powder providing a minimum breakdown voltage of 16,000 volts per ASTM D149.

2.2.2.3 Main Section

The main section shall consist of a fusible switch.

2.2.2.4 Distribution Sections

The distribution sections shall consist of air power circuit breakers with current-limiting fuses and utility transformer compartments as indicated.

2.2.2.5 Auxiliary Sections

Auxiliary sections shall consist of indicated instruments, metering equipment, control equipment, transformer, and current transformer

compartments as indicated.

2.2.2.6 Handles

Handles for individually mounted devices shall be of the same design and method of external operation. Label handles prominently to indicate device ampere rating, color coded for device type. Identify ON-OFF indication by handle position and by prominent marking.

2.2.3 Protective Device

Provide main and branch protective devices as indicated.

2.2.3.1 Power Circuit Breaker

IEEE C37.13. Manually operated drawout, steel frame,low-voltage power circuit breaker with a short-circuit current rating as indicated at 480 volts. Breaker frame size shall be as indicated.

2.2.4 Drawout Breakers

Equip drawout breakers with disconnecting contacts, wheels, and interlocks for drawout application. The main, auxiliary, and control disconnecting contacts shall be silver-plated, multifinger, positive pressure, self-aligning type. Each drawout breaker shall be provided with four-position operation. Each position shall be clearly identified by an indicator on the circuit breaker front panel.

(1) Connected Position: Primary and secondary contacts are fully engaged. Breaker must be tripped before racking into or out of position.

(2) Test Position: Primary contacts are disconnected but secondary contacts remain fully engaged. Position shall allow complete test and operation of the breaker without energizing the primary circuit.

(3) Disconnected Position: Primary and secondary contacts are disconnected.

(4) Withdrawn (Removed) Position: Places breaker completely out of compartment, ready for removal. Removal of the breaker shall actuate assembly that isolates the primary stabs.

2.2.5 Electronic Trip Units

Equip distribution breakers with a solid-state tripping system consisting of three current sensors and a microprocessor-based trip unit that will provide true rms sensing adjustable time-current circuit protection. The ampere rating of the current sensors shall be the same as the breaker frame rating. The trip unit ampere rating shall be as indicated. Ground fault protection shall be as indicated. The electronic trip units shall have the following features as indicated.

a. Breakers shall have long delay pick-up and time settings, and LED indication of cause of circuit breaker trip.

b. Main breakers shall have short delay pick-up and time settings and instantaneous settings and ground fault settings as indicated.

c. Distribution breakers shall have short delay pick-up and time settings,instantaneous settings,and ground fault settings as indicated.

d. Breakers shall have a digital display for phase and ground current.

e. Breakers shall have a digital display for watts, vars, VA, kWh, kvarh, and kVAh.

f. Breakers shall have a digital display for phase voltage, and percent THD voltage and current.

g. Breakers shall have provisions for communication via a network twisted pair cable for remote monitoring and control.

2.2.6 Electronic Trip Unit Central Monitor

Provide a microprocessor-based device designed to monitor and display parameters of the circuit breaker electronic trip units. The central monitor shall have the following features:

a. Alphanumeric display.

b. Indication of circuit breaker status; tripped, open, closed.

c. Cause of circuit breaker trip.

d. Phase, neutral, and ground current for each breaker.

e. Energy parameters for each breaker.

f. Provisions for communicating directly to a remote computer.

2.2.7 Instruments

ANSI C39.1 for electrical indicating switchboard instruments, with 2 percent accuracy. The ac ammeters and voltmeters shall be a minimum of 2 inches square, with 250-degree scale. Provide single phase indicating instruments with flush-mounted transfer switches for reading three phases.

2.2.7.1 Ac Ammeters

Self-contained. 0 to 3,000-ampere scale range, 60 hertz.

2.2.7.2 Ac Voltmeters

Self-contained.

2.2.7.3 Instrument Control Switches

Provide rotary cam-operated type with positive means of indicating contact positions. Switches shall have silver-to-silver contacts enclosed in a protective cover which can be removed to inspect the contacts.

2.2.8 Watthour and Digital Meters

2.2.8.1 Electronic Watthour Meter

Provide a switchgear style electronic programmable watthour meter, semi-drawout, semi-flush mounted, as indicated. Meter shall either be programmed at the factory or shall be programmed in the field. When field programming is performed, turn field programming device over to the Contracting Officer at completion of project. Meter shall be coordinated to system requirements and conform to IEEE C12.16.

a. Design: Provide meter designed for use on a 3-phase, 4-wire, 480Y/277-volt system with 3 current transformers. Include necessary KYZ pulse initiation hardware for Energy Monitoring and Control System (EMCS).

b. Coordination: Provide meter coordinated with ratios of current transformers and transformer secondary voltage.

c. Class: 20. Form: 9S. Accuracy: +/- 1.0 percent. Finish: Class II.

d. Kilowatt-hour Register: 5 digit electronic programmable type.

e. Demand Register:

(1) Provide solid state IEEE C12.15.

(2) Meter reading multiplier: Indicate multiplier on the meter face.

(3) Demand interval length: shall be programmed for 15 minutes with rolling demand up to six subintervals per interval.

f. Meter fusing: Provide a fuse block mounted in the metering compartment containing one fuse per phase to protect the voltage input to the watthour meter. Size fuses as recommended by the meter manufacturer.

2.2.9 Current Transformers

IEEE C57.13. Transformers shall be single ratio, 60 hertz, 2,000 to 5-ampere ratio, 1.5 rating factor, with a metering accuracy class of 0.3 through 1.8.

2.2.10 Meter Fusing

Provide a fuse block mounted in the metering compartment containing one fuse per phase to protect the voltage input to voltage sensing meters. Size fuses as recommended by the meter manufacturer.

2.2.11 Heaters

Provide 120-volt heaters in each switchgear section. Heaters shall be of sufficient capacity to control moisture condensation in the section, shall be 250 watts minimum, and shall be controlled by a thermostat and humidistat located in the section. Thermostat shall be industrial type, high limit, to maintain sections within the range of 60 to 90 degrees F. Humidistat shall have a range of 30 to 60 percent relative humidity. Supply voltage for the heaters shall be obtained from a control power transformer within the switchgear. If heater voltage is different than switchboard voltage, provide transformer rated to carry 125 percent of

heater full load rating. Transformer shall have 220 degrees C insulation system with a temperature rise not exceeding 115 degrees C and shall conform to NEMA ST 20.

2.2.12 Terminal Boards

Provide with engraved plastic terminal strips and screw type terminals for external wiring between components and for internal wiring between removable assemblies. Terminal boards associated with current transformers shall be short-circuiting type. Terminate conductors for current transformers with ring-tongue lugs. Terminal board identification shall be identical in similar units. External wiring shall be color coded consistently for similar terminal boards.

2.2.13 Wire Marking

Mark control and metering conductors at each end. Provide factory-installed, white, plastic tubing, heat stamped with black block type letters on factory-installed wiring. On field-installed wiring, provide white, preprinted, polyvinyl chloride (PVC) sleeves, heat stamped with black block type letters. Each sleeve shall contain a single letter or number, shall be elliptically shaped to securely grip the wire, and shall be keyed in such a manner to ensure alignment with adjacent sleeves. Provide specific wire markings using the appropriate combination of individual sleeves. Each wire marker shall indicate the device or equipment, including specific terminal number to which the remote end of the wire is attached.

2.3 NAMEPLATES

Provide as specified in Section 16050, "Basic Electrical Materials and Methods."

2.4 WARNING SIGNS

Provide as specified in Section 16050, "Basic Electrical Materials and Methods."

2.5 SOURCE QUALITY CONTROL

2.5.1 Equipment Test Schedule

The Government reserves the right to witness tests. Provide equipment test schedules for tests to be performed at the manufacturer's test facility. Submit required test schedule and location, and notify the Contracting Officer 30 calendar days before scheduled test date. Notify Contracting Officer 15 calendar days in advance of changes to scheduled date.

a. Test Instrument Calibration

(1) The manufacturer shall have a calibration program which assures that all applicable test instruments are maintained within rated accuracy.

(2) The accuracy shall be directly traceable to the National Institute of Standards and Technology.

(3) Instrument calibration frequency schedule shall not exceed 12 months for both test floor instruments and leased specialty

equipment.

(4) Dated calibration labels shall be visible on all test equipment.

(5) Calibrating standard shall be of higher accuracy than that of the instrument tested.

(6) Keep up-to-date records that indicate dates and test results of instruments calibrated or tested. For instruments calibrated by the manufacturer on a routine basis, in lieu of third party calibration, include the following:

(a) Maintain up-to-date instrument calibration instructions and procedures for each test instrument.

(b) Identify the third party/laboratory calibrated instrument to verify that calibrating standard is met.

2.5.2 Switchgear Design Tests

IEEE C37.20.1 and UL 1558.

2.5.2.1 Design Tests

Furnish documentation showing the results of design tests on a product of the same series and rating as that provided by this specification.

a. Short-circuit current test

b. Enclosure tests

c. Dielectric test

2.5.3 Switchgear Production Tests

IEEE C37.20.1 and UL 1558. Furnish reports which include results of production tests performed on the actual equipment for this project. These tests include:

a. 60-hertz dielectric tests

b. Mechanical operation tests

c. Electrical operation and control wiring tests

d. Ground fault sensing equipment test

PART 3 EXECUTION

3.1 INSTALLATION

Electrical installations shall conform to IEEE C2, NFPA 70, and to the requirements specified herein.

3.2 GROUNDING

NFPA 70 and IEEE C2, except that grounds and grounding systems shall have a resistance to solid earth ground not exceeding 5 ohms.

3.2.1 Grounding Electrodes

Provide driven ground rods as specified in Section 16375, "Electrical Distribution System, Underground". Connect ground conductors to the upper end of the ground rods by exothermic weld or compression connector. Provide compression connectors at equipment end of ground conductors.

3.2.2 Equipment Grounding

Provide bare copper cable not smaller than No. 4/0 AWG not less than 24 inches below grade connecting to the indicated ground rods. When work in addition to that indicated or specified is directed to obtain the specified ground resistance, the provision of the contract covering "Changes" shall apply.

3.2.3 Connections

Make joints in grounding conductors and loops by exothermic weld or compression connector. Exothermic welds and compression connectors shall be installed as specified in Section 16375, "Electrical Distribution System, Underground."

3.2.4 Grounding and Bonding Equipment

UL 467, except as indicated or specified otherwise.

3.3 INSTALLATION OF EQUIPMENT AND ASSEMBLIES

Install and connect equipment furnished under this section as indicated on project drawings, the approved shop drawings, and as specified herein.

3.3.1 Switchgear

IEEE C37.20.1.

3.3.2 Meters and Instrument Transformers

NEMA C12.1.

3.3.3 Galvanizing Repair

Repair damage to galvanized coatings using ASTM A780, zinc rich paint, for galvanizing damaged by handling, transporting, cutting, welding, or bolting. Do not heat surfaces that repair paint has been applied to.

3.4 FOUNDATION FOR EQUIPMENT AND ASSEMBLIES

3.4.1 Interior Location

Mount switchgear on concrete slab. Unless otherwise indicated, the slab shall be at least 4 inches thick. The top of the concrete slab shall be approximately 4 inches above finished floor. Edges above floor shall have 1/2 inch chamfer. The slab shall be of adequate size to project at least 8 inches beyond the equipment. Provide conduit turnups and cable entrance space required by the equipment to be mounted. Seal voids around conduit openings in slab with water- and oil-resistant caulking or sealant. Cut off and bush conduits 3 inches above slab surface. Concrete work shall be as specified in Section 03300, "Cast-In-Place Concrete".

3.5 FIELD QUALITY CONTROL

Contractor shall submit request for settings of breakers to the Contracting Officer after approval of switchgear and at least 30 days in advance of their requirement.

3.5.1 Performance of Acceptance Checks and Tests

Perform in accordance with the manufacturer's recommendations and include the following visual and mechanical inspections and electrical tests, performed in accordance with NETA ATS.

3.5.1.1 Switchgear

a. Visual and Mechanical Inspection

(1) Compare equipment nameplate data with specifications and approved shop drawings.

(2) Inspect physical, electrical, and mechanical condition.

(3) Confirm correct application of manufacturer's recommended lubricants.

(4) Verify appropriate anchorage, required area clearances, and correct alignment.

(5) Inspect all doors, panels, and sections for paint, dents, scratches, fit, and missing hardware.

(6) Verify that fuse and circuit breaker sizes and types correspond to approved shop drawings.

(7) Verify that current transformer ratios correspond to approved shop drawings.

(8) Inspect all bolted electrical connections for high resistance using low-resistance ohmmeter, verifying tightness of accessible bolted electrical connections by calibrated torque-wrench method, or performing thermographic survey.

(9) Confirm correct operation and sequencing of electrical and mechanical interlock systems.

(10) Clean switchgear.

(11) Inspect insulators for evidence of physical damage or contaminated surfaces.

(12) Verify correct barrier and shutter installation and operation.

(13) Exercise all active components.

(14) Inspect all mechanical indicating devices for correct operation.

(15) Verify that vents are clear.

(16) Test operation, alignment, and penetration of instrument transformer withdrawal disconnects.

(17) Inspect control power transformers.

b. Electrical Tests

(1) Perform insulation-resistance tests on each bus section.

(2) Perform overpotential tests.

(3) Perform insulation-resistance test on control wiring; Do not perform this test on wiring connected to solid-state components.

(4) Perform control wiring performance test.

(5) Perform primary current injection tests on the entire current circuit in each section of assembly.

(6) Perform phasing check on double-ended switchgear to ensure correct bus phasing from each source.

(7) Verify operation of switchgear heaters.

3.5.1.2 Circuit Breakers - Low Voltage - Power

a. Visual and Mechanical Inspection

(1) Compare nameplate data with specifications and approved shop drawings.

(2) Inspect physical and mechanical condition.

(3) Confirm correct application of manufacturer's recommended lubricants.

(4) Inspect anchorage, alignment, and grounding. Inspect arc chutes. Inspect moving and stationary contacts for condition, wear, and alignment.

(5) Verify that all maintenance devices are available for servicing and operating the breaker.

(6) Verify that primary and secondary contact wipe and other dimensions vital to satisfactory operation of the breaker are correct.

(7) Perform all mechanical operator and contact alignment tests on both the breaker and its operating mechanism.

(8) Inspect all bolted electrical connections for high resistance using low-resistance ohmmeter, verifying tightness of accessible bolted electrical connections by calibrated torque-wrench method, or performing thermographic survey.

(9) Verify cell fit and element alignment.

(10) Verify racking mechanism.

b. Electrical Tests

(1) Perform contact-resistance tests on each breaker.

(2) Perform insulation-resistance tests.

(3) Adjust Breaker(s) for final settings in accordance with Government provided settings.

(4) Determine long-time minimum pickup current by primary current injection.

(5) Determine long-time delay by primary current injection.

3.5.1.3 Current Transformers

a. Visual and Mechanical Inspection

(1) Compare equipment nameplate data with specifications and approved shop drawings.

(2) Inspect physical and mechanical condition.

(3) Verify correct connection.

(4) Verify that adequate clearances exist between primary and secondary circuit.

(5) Inspect all bolted electrical connections for high resistance using low-resistance ohmmeter, verifying tightness of accessible bolted electrical connections by calibrated torque-wrench method, or performing thermographic survey.

(6) Verify that all required grounding and shorting connections provide good contact.

b. Electrical Tests

(1) Perform resistance measurements through all bolted connections with low-resistance ohmmeter, if applicable.

(2) Perform insulation-resistance tests.

(3) Perform polarity tests.

(4) Perform ratio-verification tests.

3.5.1.4 Metering and Instrumentation

a. Visual and Mechanical Inspection

(1) Compare equipment nameplate data with specifications and approved shop drawings.

(2) Inspect physical and mechanical condition.

(3) Verify tightness of electrical connections.

b. Electrical Tests

(1) Determine accuracy of meters at 25, 50, 75, and 100 percent of full scale.

(2) Calibrate watthour meters according to manufacturer's published data.

(3) Verify all instrument multipliers.

(4) Electrically confirm that current transformer and voltage transformer secondary circuits are intact.

3.5.1.5 Grounding System

a. Visual and Mechanical Inspection

(1) Inspect ground system for compliance with contract plans and specifications.

b. Electrical Tests

(1) Perform ground-impedance measurements utilizing the fall-of-potential method. On systems consisting of interconnected ground rods, perform tests after interconnections are complete. On systems consisting of a single ground rod perform tests before any wire is connected. Take measurements in normally dry weather, not less than 48 hours after rainfall. Use a portable ground testing megger in accordance with manufacturer's instructions to test each ground or group of grounds. The instrument shall be equipped with a meter reading directly in ohms or fractions thereof to indicate the ground value of the ground rod or grounding systems under test.

(2) Submit the measured ground resistance of each ground rod and grounding system, indicating the location of the rod and grounding system. Include the test method and test setup (i.e., pin location) used to determine ground resistance and soil conditions at the time the measurements were made.

3.5.2 Follow-Up Verification

Upon completion of acceptance checks, settings, and tests, the Contractor shall show by demonstration in service that circuits and devices are in good operating condition and properly performing the intended function. Circuit breakers shall be tripped by operation of each protective device. Test shall require each item to perform its function not less than three times. As an exception to requirements stated elsewhere in the contract, the Contracting Officer shall be given 5 working days advance notice of the dates and times for checks, settings, and tests.

-- End of Section --

SECTION 16528

EXTERIOR LIGHTING
02/95

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.

AMERICAN ASSOCIATION OF STATE HIGHWAY AND TRANSPORTATION OFFICIALS (AASHTO)

AASHTO LTS-3	(1994) Standard Specifications for Structural Supports for Highway Signs, Luminaires and Traffic Signals

AMERICAN NATIONAL STANDARDS INSTITUTE (ANSI)

ANSI C78.1351	(1989) Electric Lamps - 250-Watt, 100-Volt S50 Single-Ended High-Pressure Sodium Lamps
ANSI C78.1375	(1996) 400-Watt, M59 Single-Ended Metal-Halide Lamps
ANSI C78.1376	(1996) 1000-Watt, M47 Metal-Halide Lamps
ANSI C82.4	(1992) Ballasts for High-Intensity-Discharge and Low-Pressure Sodium Lamps (Multiple-Supply Type)
ANSI C119.1	(1986; R 1997) Sealed Insulated Underground Connector Systems Rated 600 Volts
ANSI C135.1	(1979) Galvanized Steel Bolts and Nuts for Overhead Line Construction
ANSI C135.14	(1979) Staples with Rolled or Slash Points for Overhead Line Construction
ANSI C136.2	(1996) Luminaires, Voltage Classification Roadway Lighting Equipment
ANSI C136.3	(1995) Roadway Lighting Equipment-Luminaire Attachments
ANSI C136.6	(1997) Roadway Lighting Equipment - Metal Heads and Reflector Assemblies - Mechanical and Optical Interchangeability
ANSI C136.9	(1990) Roadway Lighting - Socket Support Assemblies for Use in Metal Heads - Mechanical Interchangeability

ANSI C136.10	(1996) Roadway Lighting- Locking-Type Photocontrol Devices and Mating Receptacles - Physical and Electrical Interchangeability and Testing
ANSI C136.11	(1995) Multiple Sockets for Roadway Lighting Equipment
ANSI C136.15	(1986) Roadway Lighting, High-Intensity-Discharge and Low-Pressure Sodium Lamps in Luminaires

AMERICAN SOCIETY FOR TESTING AND MATERIALS (ASTM)

ASTM A 48	(1994a) Gray Iron Castings
ASTM A 123/A 123M	(1997a) Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products
ASTM A 153/A 153M	(1998) Zinc Coating (Hot-Dip) on Iron and Steel Hardware
ASTM A 575	(1996) Steel Bars, Carbon, Merchant Quality, M-Grades
ASTM A 576	(1990b; R 1995) Steel Bars, Carbon, Hot-Wrought, Special Quality
ASTM B 2	(1994) Medium-Hard-Drawn Copper Wire
ASTM B 8	(1995) Concentric-Lay-Stranded Copper Conductors, Hard, Medium-Hard, or Soft
ASTM B 117	(1997) Operating Salt Spray (Fog) Apparatus
ASTM C 478	(1997) Precast Reinforced Concrete Manhole Sections
ASTM D 1654	(1992) Evaluation of Painted or Coated Specimens Subjected to Corrosive Environments

ILLUMINATING ENGINEERING SOCIETY OF NORTH AMERICA (IESNA)

IESNA RP-8	(1983; R 1993) Roadway Lighting

INSTITUTE OF ELECTRICAL AND ELECTRONICS ENGINEERS (IEEE)

IEEE C2	(1997) National Electrical Safety Code
IEEE C136.13	(1987; R 1997) Metal Brackets for Wood Poles
IEEE Std 81	(1983) Guide for Measuring Earth Resistivity, Ground Impedance, and Earth Surface Potentials of a Ground System (Part 1)

NATIONAL ELECTRICAL MANUFACTURERS ASSOCIATION (NEMA)

NEMA 250	(1991) Enclosures for Electrical Equipment (1000 Volts Maximum)
NEMA ICS 1	(1993) Industrial Control and Systems
NEMA ICS 2	(1993) Industrial Control and Systems Controllers, Contactors, and Overload Relays Rated Not More Than 2,000 Volts AC or 750 Volts DC Assemblies
NEMA ICS 6	(1993) Industrial Control and Systems, Enclosures
NEMA TC 6	(1990) PVC and ABS Plastic Utilities Duct for Underground Installation
NEMA TC 9	(1990) Fittings for ABS and PVC Plastic Utilities Duct for Underground Installation

NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)

NFPA 70	(1999) National Electrical Code

UNDERWRITERS LABORATORIES (UL)

UL 44	(1997; Rev Mar 1999) Rubber-Insulated Wires and Cables
UL 98	(1994; Rev thru Jun 1998) Enclosed and Dead-Front Switches
UL 467	(1993; Rev Aug 1996) Grounding and Bonding Equipment
UL 486A	(1997; Rev thru Dec 1998) Wire Connectors and Soldering Lugs for Use with Copper Conductors
UL 486B	(1997; Rev Jun 1997) Wire Connections for Use with Aluminum Conductors
UL 506	(1994; Rev thru Oct 1997) Specialty Transformers
UL 651	(1995; Rev thru Oct 1998) Schedule 40 and 80 Rigid PVC Conduit
UL 651A	(1995; Rev thru Apr 1998) Type EB and A Rigid PVC Conduit and HDPE Conduit
UL 854	(1996; Rev Apr 1998) Service-Entrance Cables
UL 1029	(1994; Rev thru Dec 1997) High-Intensity-Discharge Lamp Ballasts
UL 1572	(1995; Rev thru Jun 1997) High Intensity

1.2 SUBMITTALS

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are for information only. When used, a designation following the "G" designation identifies the office that will review the submittal for the Government. The following shall be submitted in accordance with Section 01330 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Lighting System; G
Detail Drawings; G

Detail drawings for the complete system and for poles, lighting fixtures, bracket arms, handholes, and controllers. Detail drawings for precast handholes shall include a design analysis to determine that strength is equivalent to indicated cast-in-place concrete handholes.:

As-Built Drawings; G

Final as-built drawings shall be finished drawings on mylar or vellum and shall be delivered with the final test report.

SD-03 Product Data

Equipment and Materials; G

Data published by the manufacturer of each item on the list of equipment and material, to permit verification that the item proposed is of the correct size, properly rated or applied, or is otherwise suitable for the application and fully conforms to the requirements specified.

Spare Parts;

Spare parts data for each item of material and equipment specified, after approval of detail drawings for materials and equipment, and not later than 4 months before the date of beneficial occupancy. The data shall include a complete list of parts, special tools, and supplies, with current unit prices and sources of supply.

SD-06 Test Reports

Operating Test; G

Test procedures and reports for the Operating Test. After receipt by the Contractor of written approval of the test procedures, the Contractor shall schedule the tests. The final test procedures report shall be delivered after completion of the tests.

Ground Resistance Measurements; G

The measured resistance to ground of each separate grounding installation, indicating the location of the rods, the resistance

of the soil in ohms per millimeter and the soil conditions at the time the measurements were made. The information shall be in writing.

SD-10 Operation and Maintenance Data

Lighting System; G

Operation and maintenance data shall be provided for all equipment, components and items of work specified herein where standard data is routinely and commercially available by the manufacturer. Submit in accordance with Section 01781 OPERATION AND MAINTENANCE DATA.

1.3 SYSTEM DESCRIPTION

1.3.1 Lighting System

The lighting system shall be configured as specified and shown. The system shall include all fixtures, hardware, poles, cables, connectors, adapters and appurtenances needed to provide a fully functional lighting system.

1.3.2 Electrical Requirements

The equipment shall operate from a voltage source as shown, plus or minus 10 percent, and 60 Hz, plus or minus 2 percent.

1.3.3 Interface Between Lighting System and Power Distribution

Conductors shall be as indicated.

1.3.4 Nameplates

Each major component of equipment shall have a nonferrous metal or engraved plastic nameplate which shall show, as a minimum, the manufacturer's name and address, the catalog or style number, the electrical rating in volts, and the capacity in amperes or watts.

1.3.5 Standard Products

Materials and equipment shall be standard products of manufacturer regularly engaged in the manufacture of such products. Items of equipment shall essentially duplicate equipment that has been in satisfactory use at least 2 years prior to bid opening.

1.3.6 Hazardous Locations

Wiring and equipment shall be of the classes, groups, divisions indicated, and suitable for the indicated operating temperature.

1.3.7 Protection of Security Lighting System Components

1.3.7.1 Components and Conductors

Lighting system conductors shall be protected from damage. Lighting system conductors shall be installed in raceways as shown. Where the conductors leave the underground systems, the conductors shall be in rigid steel conduit of the indicated size. Wire guards shall be provided to protect security lighting luminaries mounted below 20 feet. A NEMA ICS 6, Type 4

enclosure shall house exterior group-located electrical equipment such as time switches, safety switches, and magnetic contactors. Where only one piece of equipment is being provided at a location, the equipment shall be provided with its own enclosure.

1.4 CORROSION PROTECTION

1.4.1 Aluminum Materials

Aluminum shall not be used in contact with earth or concrete. Where aluminum conductors are connected to dissimilar metal, fittings conforming to UL 486B shall be used.

1.4.2 Ferrous Metal Materials

1.4.2.1 Hardware

Ferrous metal hardware shall be hot-dip galvanized in accordance with ASTM A 153/A 153M and ASTM A 123/A 123M.

1.4.2.2 Equipment and Materials

Equipment and component items, including but not limited to metal poles and ferrous metal luminaires not hot-dip galvanized or porcelain enamel finished, shall be provided with corrosion-resistant finishes which shall withstand 480 hours of exposure to the salt spray test specified in ASTM B 117 without loss of paint or release of adhesion of the paint primer coat to the metal surface in excess of 1/16 inch from the test mark. The scribed test mark and test evaluation shall have a rating of not less than 7 in accordance with TABLE 1, (procedure A) of ASTM D 1654. Cut edges or otherwise damaged surfaces of hot-dip galvanized sheet steel or mill galvanized sheet steel shall be coated with a zinc rich paint conforming to the manufacturer's standard.

1.4.3 Finishing

Painting required for surfaces not otherwise specified and finish painting of items only primed at the factory, shall be as specified in Section 09900 PAINTING, GENERAL.

PART 2 PRODUCTS

2.1 STANDARD PRODUCT

Material and equipment shall be the standard product of a manufacturer regularly engaged in the manufacture of the product and shall essentially duplicate items that have been in satisfactory use for at least 2 years prior to bid opening. Items of the same classification shall be identical including equipment, assemblies, parts, and components. Provide spare parts list as required in Paragraph 1.2.

2.2 BRACKET ARMS

2.2.1 On Aluminum, Steel, Fiberglass, and Concrete Poles

Poles shall be provided with bracket arms of the support arm or davit style and of the length indicated on drawings. Bracket arms shall conform to the design of the pole provided. The bracket arms shall be capable of supporting the equipment to be mounted on it with the maximum wind and ice

loading encountered at the site. Strength of bracket arms shall be in accordance with IEEE C136.13. Steel brackets shall be galvanized. Wood bracket arms shall not be used.

2.2.2 Floodlight Brackets

Floodlight brackets shall be coordinated with the floodlight support provided.

2.3 CABLE

The Contractor shall provide all wire and cable not indicated as government furnished equipment. Wire and cable components shall be able to withstand the jobsite environment for a minimum of 20 years.

2.3.1 Insulated Cable

Cable shall be copper conductors type RHW or XHHW insulation conforming to UL 44, and shall include green ground conductor. Cable shall be provided with insulation of a thickness not less than that given in column B of TABLE 15.1 of UL 854. Cable shall be rated 600 volts. Parts of the cable system such as splices and terminations shall be rated not less than 600 volts. The size and number of conductors and the number of cables shall be as indicated. Conductors larger than No. 8 AWG shall be stranded.

2.3.2 Bare Copper Conductors

Medium-hard-drawn copper conductors shall conform to ASTM B 2 and ASTM B 8.

2.4 CABLE SPLICES AND CONNECTORS

Cable splices and connectors shall conform to UL 486A. Underground splices and connectors shall also conform to the requirements of ANSI C119.1.

2.5 CABLE BOXES

Boxes and covers shall be made of cast iron with zinc coated or aluminized finish, and shall be of the sizes indicated on drawings. The minimum inside dimensions shall be not less than 12 inches square by 6 inches deep and not less than required to house the cable splice. A suitable gasket shall be installed between the box and cover for watertightness. A sufficient number of screws shall be installed to hold the cover in place along the entire surface of contact. Grounding lugs shall be provided.

2.6 MANHOLES, HANDHOLES, AND PULLBOXES

Manholes, handholes, and pullboxes shall be as indicated. Strength of manholes, handholes, and pullboxes and their frames and covers shall conform to the requirements of IEEE C2. Precast concrete manholes shall have the required strength established by ASTM C 478. Frames and covers for manholes shall be made of gray cast iron or cast steel. A machine-finished seat shall be provided to ensure a matching joint between frame and cover. Cast iron shall comply with ASTM A 48, Class 30B, minimum. Handholes for low voltage cables installed in parking lots, sidewalks, and turfed areas shall be from an aggregate consisting of sand and with continuous woven glass strands having an overall compressive strength of at least 10,000 psi and a flexural strength of at least 5,000 psi. Pullbox and handhole covers in parking lots, sidewalks, and turfed areas shall be of the same material as the box. Concrete pullboxes shall

consist of precast reinforced concrete boxes, extensions, bases, and covers.

2.7 CONDUIT, DUCTS AND FITTINGS

2.7.1 Direct Burial

UL 651 Schedule 40, or NEMA TC 6 Type DB.

2.7.2 Non-Metallic Duct

Non-metallic duct lines and fittings utilized for underground installation shall be suitable for the application. Duct shall be thick-wall, single, round-bore type. Material of one type shall be used. Acrylonitrile-butadiene-styrene (ABS) duct shall conform to NEMA TC 6and NEMA TC 9. High-density conduit shall conform to UL 651A. Schedule 40 polyvinyl chloride (PVC) shall conform to UL 651. Plastic utility duct and fittings manufactured without a UL label or listing shall be provided with a certification as follows: "The materials are suitable for use with 167 degree F wiring. No reduction of properties in excess of that specified for materials with a UL label or listing will be experienced if samples of the finished product are operated continuously under the normal conditions that produce the highest temperature in the duct."

2.8 GROUND RODS

Ground rods shall be of copper clad steel conforming to UL 467 not less than 3/4 inch in diameter by 10 feet in length of the sectional type driven full length into earth.

2.9 POLES

Metal shall be the pole manufacturer's standard design for supporting the number of fixtures indicated. Poles shall be designed for a wind velocity of 112 mph per UBC 97 at the base of the pole, for a wind gust factor of 1.3, and for the height and drag factors recommended by AASHTO LTS-3. The effective projected area of luminaires and other pole-mounted devices shall be taken into account in pole design. Poles shall have grounding provisions. The type of pole shaft material provided shall not be mixed on any project. Grounding connection shall be provided near the bottom of each metal pole and at each concrete pole anchor base. Scratched, stained, chipped, or dented poles shall not be installed.

2.9.1 Aluminum Poles

Aluminum poles and brackets for lighting shall have a dark anodic bronze finish to match fixtures and shall not be painted. Manufacturer's standard provision shall be made for protecting the finish during shipment and installation. Minimum protection shall consist of spirally wrapping each pole shaft with protective paper secured with tape, and shipping small parts in boxes. Poles shall match Langley AFB standard.

a. Shafts shall be round and of seamless construction. The wall thickness shall be at least 0.188 inch. Exterior surfaces shall be free of protuberances, dents, cracks, and discoloration. Material for shafts shall be 6063 aluminum alloy; after fabrication, the alloy shall have a T6 temper. Tops of shafts shall be fitted with a round or tapered cover. Bases shall be anchor bolt mounted, made of cast aluminum alloy 356-T6, and shall be machined to receive the lower end of shafts. Joints between

shafts and bases shall be welded. Bases shall be provided with four holes, spaced 90 degrees apart, for anchorage.

b. Hardware, except anchor bolts, shall be either 2024-T4 anodized aluminum alloy or stainless steel.

2.9.2 Anchor Bolts

Anchor bolts shall be the pole manufacturer's standard, but not less than necessary to meet the pole wind and ice loading, herein and other specified design requirements. Provide Detail Drawings per Paragraph 1.2.

2.10 POLE LINE HARDWARE

Zinc coated hardware shall conform to ANSI C135.1 and ANSI C135.14, and steel hardware material shall conform to ASTM A 575 and ASTM A 576. Hardware shall be hot-dip galvanized in accordance with ASTM A 153/A 153M.

2.11 ELECTRICAL ENCLOSURES

The Contractor shall provide metallic enclosures as needed to house the lighting equipment. Enclosures shall conform to NEMA ICS 6 and NEMA 250. Enclosures shall be provided with lockable or padlock handles. Keys for lockable enclosures shall be delivered to the Contracting Officer. The enclosures shall be as specified or as shown on the drawings.

2.11.1 Interior Enclosures

Enclosures to house lighting equipment in an interior environment shall meet the requirements of a NEMA 1 enclosure as defined in NEMA 250.

2.11.2 Exposed-to-Weather Enclosures

Enclosures to house lighting equipment in an outdoor environment shall meet the requirements of a NEMA 4X enclosure as defined in NEMA 250.

2.11.3 Corrosion Resistant Enclosures

Enclosures to house lighting equipment in a corrosive environment shall meet the requirements of a NEMA 4X enclosure as defined in NEMA 250.

2.11.4 Hazardous Environment Enclosures

Equipment installed in a hazardous environment shall be installed as described in paragraph Hazardous Locations.

2.12 ILLUMINATION

2.12.1 General Lighting

Luminaires, ballasts, lamps, and control devices required for general area lighting, including floodlighting shall be in accordance with Standard Detail No. 40-06-04.

2.13 LAMPS AND BALLASTS, HIGH INTENSITY DISCHARGE (HID) SOURCES

2.13.1 High-Pressure Sodium

Lamps shall conform to ANSI C78.1351. Ballasts shall conform to ANSI C82.4, or UL 1029. High-pressure sodium lamps shall be clear.

2.13.2 Metal-Halide

Lamps shall be made by a manufacturer with not less than 5 years experience in making metal-halide lamps. Metal-halide lamps shall conform to ANSI C78.1375 or ANSI C78.1376. Ballasts shall conform to ANSI C82.4 or UL 1029.

2.14 LUMINAIRE COMPONENTS

Luminaire components shall conform to the following: attachments, ANSI C136.3; voltage classification, ANSI C136.2; field identification marking, ANSI C136.15; interchangeability, ANSI C136.6 and ANSI C136.9; and sockets, ANSI C136.11.

2.15 LIGHTING CONTROL EQUIPMENT

2.15.1 Photo-Control Devices

Photo-control devices shall conform to ANSI C136.10. Each photo-control element shall be a replaceable, weatherproof, plug-in or twist-lock assembly adjustable operation range of approximately 0.5 to 5.0 foot-candles. Luminaires shall be equipped with weatherproof plug-in or twist-lock receptacle to receive the photo-control element.

2.15.2 Manual Control Switches

Manual control switches shall conform to UL 98. The switches shall be the heavy-duty type and shall be suitable for operation on a 120 volt, 60 Hz system. The number of poles and ampere rating shall be as indicated. Switch construction shall be such that a screwdriver will be required to open the switch door when the switch is on. The selector switch shall have a minimum of three positions: ON, OFF, and AUTOMATIC. The automatic selection shall be used when photoelectric or timer control is desired. The selector switch shall interface with the lighting system magnetic contactor and control its activity.

2.15.3 Safety Switches

Switches shall be the heavy-duty type with NEMA ICS 6 Type 1 4 interior and enclosures and shall be suitable for operation on a 480 volt, 60 Hz, single-phase system. Switch construction shall be such that a screwdriver will be required to open the switch door when the switch is on. Blades shall be visible with door open and shall be of the quick-make, quick-break type. Terminal lugs shall be coordinated with the wire size. Switches shall conform to UL 98.

2.15.4 Magnetic Contactor

Magnetic contactors shall be mechanically held, electrically operated, and shall conform to NEMA ICS 1 and NEMA ICS 2. The contactor shall be suitable for 480 volts, single 3 phase, 60 Hz. Coil voltage shall be 120 volts. Maximum continuous ampere rating and number of poles shall be as indicated on drawings. Enclosures for contactors mounted indoors shall be NEMA ICS 6, Type 1. Each contactor shall be provided with a spare, normally open auxiliary contact. Terminal lugs shall be coordinated with the wire size.

2.16 PHOTOMETRIC DISTRIBUTION CLASSIFICATION

Photometrics shall conform to IESNA RP-8.

2.17 LUMINAIRES, FLOODLIGHTING

2.17.1 HID

HID lighting fixtures shall conform to UL 1572.

2.18 FIXTURES

Standard fixtures shall be as detailed on Standard Detail No. 40-06-04. Special fixtures shall be as indicated on the drawings. Illustrations shown on these sheets or on the drawings are indicative of the general type desired and are not intended to restrict selection to fixtures of any particular manufacturer. Fixtures of similar design, equivalent light distribution and brightness characteristics, equal finish and quality will be acceptable as approved.

2.18.1 Accessories

Accessories such as straps, mounting plates, nipples, or brackets shall be provided for proper installation.

2.18.2 In-Line Fuse

An in-line fuse shall be provided for each fixture, and shall consist of a fuse and a UL approved waterproof fuse holder rated at 30 amperes, 600 volts, as indicated, with insulated boots. Fuse rating shall be 600 volts.

2.19 TRANSFORMERS

Transformers shall conform to UL 506. Exterior transformer cases shall be given rust-inhibiting treatment and standard finish by the manufacturer.

PART 3 EXECUTION

3.1 GENERAL

The Contractor shall install all system components, including government furnished equipment, and appurtenances in accordance with the manufacturer's instructions, IEEE C2, and contract documents, and shall furnish necessary hardware, fixtures, cables, wire, connectors, interconnections, services, and adjustments required for a complete and operable system.

3.1.1 Current Site Conditions

The Contractor shall verify that site conditions are in agreement with the design package. The Contractor shall report all changes to the site or conditions that will affect performance of the system to the Government. The Contractor shall not take any corrective action without written permission from the Government.

3.2 ENCLOSURE PENETRATIONS

Enclosure penetrations shall be from the bottom unless the system design requires penetrations from other directions. Penetrations of interior enclosures involving transitions of conduit from interior to exterior, and penetrations on exterior enclosures shall be sealed with rubber silicone

sealant to preclude the entry of water. The conduit riser shall terminate in a hot-dipped galvanized metal cable terminator. The terminator shall be filled with an approved sealant as recommended by the cable manufacturer, and in such a manner that the cable is not damaged.

3.3 PREVENTION OF CORROSION

3.3.1 Aluminum

Aluminum shall not be used in contact with earth or concrete, and where connected to dissimilar metal, shall be protected by approved fittings and treatment.

3.3.2 Steel Conduits

Steel conduits shall not be installed within concrete slabs-on-grade. Steel conduits installed underground or under slabs-on-grade, or penetrating slabs-on-grade, shall be field wrapped with 0.010 inch thick pipe-wrapping plastic tape applied with a 50 percent overlap, or shall have a factory-applied plastic resin, epoxy coating. Zinc coating may be omitted from steel conduit which has a factory-applied epoxy coating.

3.3.3 Cold Galvanizing

Field welds and/or brazing on factory galvanized boxes, enclosures, conduits, etc. shall be coated with a cold galvanized paint containing at least 95 percent zinc by weight.

3.4 CABLE INSTALLATION

Cable and all parts of the cable system such as splices and terminations shall be rated not less than 600 volts. The size and number of conductors and the number of cables shall be as indicated. Conductors larger than No. 8 AWG shall be stranded. Each circuit shall be identified by means of fiber or nonferrous metal tags, or approved equal, in each handhole and junction box, and at each terminal.

3.4.1 Splices

Splices below grade shall be made with nonpressure-filled resin systems using transparent, interlocking, self-venting, longitudinally split plastic molds. Splices above grade shall be made with sealed insulated pressure connectors and shall provide insulation and jacket equal to that of the cable. In order to prevent moisture from entering the splice, jackets shall be cut back to expose the required length of insulation between the jacket and the tapered end of the insulation.

3.4.2 Installation in Duct Lines

Ground and neutral conductors shall be installed in duct with the associated phase conductors. Cable splices shall be made in handholes only.

3.5 CONNECTIONS TO BUILDINGS

Cables shall be extended into the various buildings as indicated and shall be properly connected to the indicated equipment. Empty conduits to the indicated equipment from a point 5 feet outside the building wall and 2 feet below finished grade are specified in Section 16415 ELECTRICAL WORK, INTERIOR shall be provided. After installation of cables, conduits shall

be sealed to prevent moisture or gases from entering the building.

3.6 DUCT LINES

3.6.1 Requirements

Numbers and size of ducts shall be as indicated. Duct lines shall be laid with a minimum slope of 4 inches per 100 feet. Depending on the contour of the finished grade, the high point may be at a terminal, a manhole, a handhole, or between manholes or handholes. Short radius manufactured 90 degree duct bends may be used only for pole or equipment risers, unless specifically indicated as acceptable. The minimum manufactured bend radius shall be 18 inches for ducts of less than 3 inches in diameter, and 36 inches for duct 3 inches or greater in diameter. Otherwise, long sweep bends having a minimum radius of 25 feet shall be used for a change of direction of more than 5 degrees, either horizontally or vertically. Both curved and straight sections may be used to form long sweep bends, but the maximum curve used shall be 30 degrees and manufactured bends shall be used. Ducts shall be provided with end bells when duct lines terminate in manholes or handholes.

3.6.2 Treatment

Ducts shall be kept clean of concrete, dirt, or foreign substances during construction. Field cuts requiring tapers shall be made with proper tools and shall match factory tapers. A coupling recommended by the duct manufacturer shall be used when an existing duct is connected to a duct of different material or shape. Ducts shall be stored to avoid warping and deterioration with ends sufficiently plugged to prevent entry of any water or solid substances. Ducts shall be thoroughly cleaned before being laid. Plastic ducts shall be stored on a flat surface and protected from the direct rays of the sun.

3.6.3 Concrete Encasement

Ducts requiring concrete encasements shall comply with NFPA 70 except that electrical duct bank configurations for ducts 6 inches in diameter shall be determined by calculation and as shown on the drawings. Duct line encasements shall be monolithic construction. Where a connection is made to a previously poured encasement, the new encasement shall be well bonded or doweled to the existing encasement. At any point, except railroad and airfield crossings, tops of concrete encasements shall not be less than the cover requirements listed in NFPA 70. Separators or spacing blocks shall be made of steel, concrete, plastic, or a combination of these materials placed not more than 4 foot on centers. Ducts shall be securely anchored to prevent movement during the placement of concrete, and joints shall be staggered at least 6 inches vertically.

3.6.4 Installation of Couplings

Joints in each type of duct shall be made up in accordance with the manufacturer's recommendation for the particular type of duct and coupling selected and as approved.

3.6.4.1 Plastic Duct

Duct joints shall be made by brushing a plastic solvent on insides of plastic coupling fittings and on outsides of duct ends. Each duct and fitting shall then be slipped together with a quick 1/4 turn to set the

joint tightly.

3.6.5 Concrete

Concrete work shall be as specified in Section 03300 CAST-IN-PLACE STRUCTURAL CONCRETE. Concrete shall be plain, 3000 psiat 28 days. Duct line encasement shall be of monolithic construction. Where a connection is made to an existing duct line, the concrete encasement shall be well bonded or doweled to the existing encasement.

3.6.6 Duct Line Markers

Duct line markers shall be provided at the ends of long duct line stubouts or for other duct locations that are indeterminate because of duct curvature or terminations at completely below-grade structures. In addition to markers, a 5 mil brightly colored plastic tape, not less than 3 inches in width and suitably inscribed at not more than 10 feet on centers with a continuous metallic backing and a corrosion-resistant 1 mil metallic foil core to permit easy location of the duct line, shall be placed approximately 12 inches below finished grade levels of such lines.

3.7 HANDHOLES

The exact locations shall be determined after carefully considering the locations of other utilities, grading, and paving. Exact locations shall be approved before construction is started.

3.7.1 Construction

Handholes shall be constructed as indicated on drawings, including appurtenances. Top, walls, and bottom shall consist of reinforced concrete. Walls and bottom shall be of monolithic construction. Concrete shall be 3000 psi at 28 days. Precast concrete handholes having the same strength and inside dimensions as cast-in-place concrete handholes may be used. In paved areas, the top of entrance covers shall be flush with the finished surface of the paving. In unpaved areas, the top of entrance covers shall be approximately 1/2 inch above the finished grade. Where finished grades are in cut areas, unmortared brick shall be installed between the top of handhole and entrance frame to temporarily elevate the entrance cover to existing grade level. Where duct lines enter walls, the sections of duct may be cast in the concrete or may enter the wall through a suitable opening. The openings around entering duct lines shall be caulked tight with lead wool or other approved material.

3.7.2 Appurtenances

The following appurtenances shall be provided for each handhole.

3.7.3 Cable Pulling-In Irons

A cable pulling-in iron shall be installed in the wall opposite each duct line entrance.

3.7.4 Ground Rods

In each handhole, at a convenient point close to the wall, a ground rod conforming to paragraph GROUNDING shall be driven into the earth before the floor is poured; approximately 4 inches of the ground rod shall extend above the floor after pouring. When precast concrete units are used, the

top of the ground rod may be below the floor; a No. 1/0 AWG copper ground conductor shall be brought inside through a watertight sleeve in the wall.

3.8 POLE INSTALLATION

Pole lengths shall provide a luminaire mounting height of 30 feet. Luminaire mounting height may be increased by the height of the transformer base where required. Electrical cabling shall be provided to the light pole as specified in Section 16415. The mount interfaces shall have ac power connected, and the pole wiring harness shall be connected to the luminaire. Light poles shall not be installed outside the site or inside the perimeter zone. Pole installation shall conform to the manufacturer's recommendations, NFPA 70, and IEEE C2. Poles shall be set straight and plumb.

3.8.1 Pole Brackets

Brackets shall be installed as specified by the manufacturer and as shown on drawings. Mounting hardware shall be sized appropriately to secure the mount, luminaire, and housing with wind and ice loading normally encountered at the site. Pole brackets for floodlights shall have the number of tenons indicated, arranged to provide the indicated spread between each tenon. Where indicated on drawings, adjustable heads shall be installed on the brackets to position the luminaires. Identical brackets shall be used with one type of luminaire.

3.8.2 Concrete Foundations

Concrete foundations shall have anchor bolts accurately set in the foundation using a template supplied by the pole manufacturer. Once the concrete has cured, the pole shall be set on the foundation, leveled on the foundation bolts, and secured with the holding nuts. The space between the foundation and the pole base shall be grouted. Concrete and grout work shall conform to Section 03300 CAST-IN-PLACE STRUCTURAL CONCRETE. Concrete shall be 3000 psi at 28 days.

3.8.3 Rigid Steel Conduit Ells

Rigid steel conduit ells shall be provided where specified or indicated on drawings. Rigid steel conduit shall be connected to the ells and shall extend to a minimum height of 10 feet above grade. Rigid steel conduit ells shall be provided for wood poles, where required

3.8.4 Aluminum, Steel, Fiberglass and Concrete Pole Installation

Poles shall be mounted on cast-in-place foundations. Conduit elbows shall be provided for cable entrances into pole interiors.

3.8.4.1 Cast-In-Place Foundations

Concrete foundations, sized as indicated, shall have anchor bolts accurately set in foundations using templates supplied by the pole manufacturer. Concrete work and grouting is specified in Section 03300 CAST-IN-PLACE STRUCTURAL CONCRETE. After the concrete has cured, pole anchor bases shall be set on foundations and leveled by shimming between anchor bases and foundations or by setting anchor bases on leveling nuts and grouting. Poles shall be set plumb. Anchor bolts shall be the manufactures standard, and not less than necessary to meet the pole wind loading and other specified design requirements.

3.9 LIGHTING

3.9.1 Lamps

Lamps of the proper type, wattage, and voltage rating shall be delivered to the project in the original containers and installed in the fixtures just before completion of the project.

3.9.2 Fixture Installation

Standard fixtures shall be installed as detailed on Standard Detail No. 04-06-04. Special fixtures shall be as indicated on drawings. Illustrations shown on these sheets or on the drawings are indicative of the general type desired and are not intended to restrict selection of fixtures to any particular manufacturer. Fixtures of similar design, equivalent light-distribution and brightness characteristics, and equal finish and quality will be acceptable as approved.

3.9.2.1 Accessories

Accessories such as straps, mounting plates, nipples, or brackets shall be installed as required for proper installation.

3.9.2.2 In-Line Fuses

An in-line fuse shall be provided for each fixture.

3.10 TRANSFORMER INSTALLATION

Transformers for lighting fixtures on aluminum or steel poles shall be installed in the transformer base. A transformer base shall be provided for poles that require transformers. Transformers shall be securely mounted to steel supporting plates and bolted to wood poles.

3.11 LIGHTING CONTROL SYSTEM

3.11.1 Photo-Control

Lighting luminaires shall be controlled in banks by a single photo-control element mounted within each bank.

3.11.2 Manual and Safety Switches

Terminal lugs shall be coordinated with the wire size. Switches shall be securely fastened to the supporting structure or wall using not less than four 1/4 inch bolts. The use of sheet metal screws will not be allowed.

3.11.3 Magnetic Contactors

Terminal lugs shall be coordinated with the wire size. Switches shall be securely fastened to the supporting structure or wall using not less than four 1/4 inch bolts. The use of sheet metal screws will not be allowed.

3.12 GROUNDING

Grounding shall be in conformance with NFPA 70, the contract drawings, and the following. Grounding conductors shall be soft-drawn, stranded copper. Ground rods shall be driven into the earth so that after the installation

is complete, the top of the ground rod will be approximately 1 foot below finished grade, except in handholes.

3.12.1 Ground Rods

The resistance to ground shall be measured using the fall-of-potential method described in IEEE Std 81. The maximum resistance of a driven ground rod shall not exceed 25 ohms under normally dry conditions. Whenever the required ground resistance is not met, additional electrodes shall be provided interconnected with grounding conductors, to achieve the specified ground resistance. The additional electrodes shall be up to three, 10 feet long rods spaced a minimum of 10 feet apart. In high ground resistance, UL listed chemically charged ground rods may be used. If the resultant resistance exceeds 25 ohms measured not less than 48 hours after rainfall, the Contracting Officer shall be notified immediately. Connections below grade shall be fusion welded. Connections above grade shall be fusion welded or shall use UL 467 approved connectors.

3.12.2 Items to be Grounded

Ground conductors, metallic conduits, junction boxes, and noncurrent-carrying metallic parts of equipment shall be grounded. Connections above grade shall be made with solderless connectors, and those below grade shall be made by a fusion-welding process.

3.12.3 Lighting Pole

One ground rod shall be provided at each pole. Bases of metal or concrete lighting poles shall be connected to ground rods by means of No. 8 AWG bare copper wire.

3.12.4 Handhole

In each handhole, at a convenient point close to the wall, a ground rod shall be driven into the earth before the floor is poured, and approximately 4 inches of the ground rod shall extend above the floor after pouring. When precast concrete units are used, the top of the ground rod may be below the floor, and a No. 4/0 AWG copper ground conductor shall be brought inside through a watertight sleeve in the wall. Connection to ground rods shall be by means of bolted-clamp terminals or by an approved fusion-welding process. Ground wires shall be neatly and firmly attached to handhole walls, and the amount of exposed bare wire shall be held to a minimum.

3.13 TESTS

3.13.1 Operating Test

After the installation is completed and at such time as the Contracting Officer may direct, the Contractor shall conduct an operating test for approval. The equipment shall be demonstrated to operate in accordance with the requirements specified. The test shall be performed in the presence of the Contracting Officer. The Contractor shall furnish instruments and personnel required for the test, and the Government will furnish the necessary electric power.

3.13.2 Ground Resistance Measurements

The resistance to ground shall be measured by the fall-of-potential method

described in IEEE Std 81.

The contractor shall maintain a separate set of drawings, elementary diagrams and wiring diagrams of the lighting to be used for "as-built" drawings. This set shall be accurately kept up to date by the Contractor with all changes and additions to the lighting system. In addition to being complete and accurate, this set of drawings shall be kept neat and shall not be used for installation purposes. Upon completion of the as-built drawings, a representative of the Government will review the as-built work with the Contractor. If the as-built work is not complete, the Contractor will be so advised and shall complete the work as required.

-- End of Section --

SECTION 16710

PREMISES DISTRIBUTION SYSTEM
04/97

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.

ELECTRONIC INDUSTRIES ALLIANCE (EIA)

ANSI/TIA/EIA-568-A	(1995) Commercial Building Telecommunications Cabling Standard
ANSI/TIA/EIA-568-A-5	(2000) Transmission Performance Specifications for 4-pair 100 ohm Category 5E Cabling
ANSI/TIA/EIA-569-A	(1998) Commercial Building Standard for Telecommunications Pathways and Spaces
ANSI/TIA/EIA-606	(1993) Administration Standard for the Telecommunications Infrastructure of Commercial Buildings
ANSI/TIA/EIA-607	(1994) Commercial Building Grounding and Bonding Requirements for Telecommunications
TIA/EIA TSB 67	(1995) Transmission Performance Specifications for Field Testing of Unshielded Twisted-Pair Cabling Systems

INSULATED CABLE ENGINEERS ASSOCIATION (ICEA)

ICEA S-80-576	(1994) Communications Wire and Cable for Wiring of Premises
ICEA S-83-596	(1994) Fiber Optic Premises Distribution Cable

NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)

NFPA 70	(1999) National Electrical Code

UNDERWRITERS LABORATORIES (UL)

UL 50	(1995; Rev thru Nov 1999) Enclosures for Electrical Equipment

1.2 SYSTEM DESCRIPTION

The premises distribution system shall consist of inside-plant horizontal, riser, and backbone cables and connecting hardware to transport telephone

and data (including LAN) signals between equipment items in a building. This shall be a complete system, to include full telecommunication room (TR) wire pathway support from entry into TR and wire management system on equipment racks. This will also include complete grounding/bonding backbone system. Entire premises distribution system will be in accordance with above listed commercial specifications.

1.3 ENVIRONMENTAL REQUIREMENTS

Connecting hardware shall be rated for operation under ambient conditions of 32 to 140 degrees F and in the range of 0 to 95 percent relative humidity, noncondensing.

1.4 QUALIFICATIONS

1.4.1 Minimum Contractor Qualifications

All work under this section shall be performed by and all equipment shall be furnished and installed by a certified Telecommunications Contractor, hereafter referred to as the Contractor. The Contractor shall have the following qualifications in Telecommunications Systems installation:

a. Contractor shall have a minimum of 3 years experience in the application, installation and testing of the specified systems and equipment.

b. All supervisors and installers assigned to the installation of this system or any of its components shall have factory certification from each equipment manufacturer that they are qualified to install and test the provided products.

c. All installers assigned to the installation of this system or any of its components shall have a minimum of 3 years experience in the installation of the specified copper and fiber optic cable and components.

1.4.2 Minimum Manufacturer Qualifications

The equipment and hardware provided under this contract will be from manufacturers that have a minimum of 3 years experience in producing the types of systems and equipment specified.

1.5 SUBMITTALS

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are for information only. When used, a designation following the "G" designation identifies the office that will review the submittal for the Government. The following shall be submitted in accordance with Section 01330 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Premises Distribution System; G.

Detail drawings including a complete list of equipment and material. Detail drawings shall contain complete wiring and schematic diagrams and other details required to demonstrate that the system has been coordinated and will function properly as a system. Drawings shall include vertical riser diagrams, equipment

rack details, elevation drawings of telecommunications closet walls, outlet face plate details for all outlet configurations, sizes and types of all cables, conduits, and cable trays. Drawings shall show proposed layout and anchorage of equipment and appurtenances, and equipment relationship to other parts of the work including clearance for maintenance and operation.

Record Drawings; G.

Record drawings for the installed wiring system infrastructure per ANSI/TIA/EIA-606. The drawings shall show the location of all cable terminations and location and routing of all backbone and horizontal cables. The identifier for each termination and cable shall appear on the drawings.

SD-03 Product Data

Record Keeping and Documentation; G

Documentation on cables and termination hardware in accordance with ANSI/TIA/EIA-606.

Spare Parts;

Lists of spare parts, tools, and test equipment for each different item of material and equipment specified, after approval of detail drawings, not later than 2 months prior to the date of beneficial occupancy. The data shall include a complete list of parts and supplies, with current unit prices and source of supply, and a list of spare parts recommended for stocking.

Manufacturer's Recommendations;

Where installation procedures, or any part thereof, are required to be in accordance with the recommendations of the manufacturer of the material being installed, printed copies of these recommendations, prior to installation shall be provided. Installation of the item will not be allowed to proceed until the recommendations are received and approved.

Test Plan; G

Test plan defining the tests required to ensure that the system meets technical, operational and performance specifications, 60 days prior to the proposed test date. The test plan must be approved before the start of any testing. The test plan shall identify the capabilities and functions to be tested, and include detailed instructions for the setup and execution of each test and procedures for evaluation and documentation of the results.

Qualifications; G

The qualifications of the Manufacturer, Contractor, and the Installer to perform the work specified herein. This shall include proof of the minimum qualifications specified herein.

SD-06 Test Reports

Test Reports; G

Test reports in booklet form with witness signatures verifying execution of tests. Reports shall show the field tests performed to verify compliance with the specified performance criteria. Test reports shall include record of the physical parameters verified during testing. Test reports shall be submitted within 7 days after completion of testing to the Contracting Officer and/or 1st Communication Squadron.

SD-07 Certificates

Premises Distribution System; G

Written certification that the premises distribution system complies with the ANSI/TIA/EIA-568-A, ANSI/TIA/EIA-569-A, and ANSI/TIA/EIA-606 standards.

Materials and Equipment; G

Where materials or equipment are specified to conform, be constructed or tested to meet specific requirements, certification that the items provided conform to such requirements. Certification by a nationally recognized testing laboratory that a representative sample has been tested to meet the requirements, or a published catalog specification statement to the effect that the item meets the referenced standard, will be acceptable as evidence that the item conforms. Compliance with these requirements does not relieve the Contractor from compliance with other requirements of the specifications.

Installers; G

The Contractor shall submit certification that all the installers are factory certified to install and test the provided products.

1.6 DELIVERY AND STORAGE

Equipment delivered and placed in storage shall be stored with protection from the weather, humidity and temperature variation, dirt and dust or other contaminants.

1.7 OPERATION AND MAINTENANCE MANUALS

Commercial off the shelf manuals shall be furnished for operation, installation, configuration, and maintenance for all products provided as a part of the premises distribution system. Specification sheets for all cable, connectors, and other equipment shall be provided.

1.8 RECORD KEEPING AND DOCUMENTATION

1.8.1 Cables

Two copies of record drawings shall be provided in hard copy prior to acceptance testing. A record of all installed cable shall be provided in hard copy format per ANSI/TIA/EIA-606. The cable records shall include the required data fields for each cable and complete end-to-end circuit report for each complete circuit from the assigned outlet to the entry facility per ANSI/TIA/EIA-606. For fiber optic cable power meter, test results

shall be provided in a hard copy format. All twisted pair copper cables shall have disk copy output of the test results with Station ID. Provide test results 7 days prior to final testing.

1.8.2 Termination Hardware

A record of all installed patch panels and outlets shall be provided in hard copy format per ANSI/TIA/EIA-606. The hardware records shall include only the required data fields per ANSI/TIA/EIA-606.

PART 2 PRODUCTS

2.1 MATERIALS AND EQUIPMENT

Materials and equipment shall be the standard products of a manufacturer regularly engaged in the manufacture of the products and shall be the manufacturer's latest standard design that has been in satisfactory use for at least 1 year prior to installation. Materials and equipment shall conform to the respective publications and other requirements specified below and to the applicable requirements of NFPA 70.

2.2 UNSHIELDED TWISTED PAIR CABLE SYSTEM

2.2.1 Cable Insulation

For each individual Category 5e cable, the insulation material used on each pair shall be exactly the same in all physical, electrical, and chemical respects. The use of Teflon insulated plenum rated category 5e cable is required for both plenum and non-plenum environments. Plenum rated cable shall be type 4x0, where all four pairs are Teflon insulated. Type 3x1 and 2x2 are not acceptable.

2.2.2 Riser Cable

Backbone cable shall meet the requirements of ICEA S-80-576 and ANSI/TIA/EIA-568-A for Category 5e 100-ohm unshielded twisted pair cable. Cable shall be label-verified. Cable jacket shall be factory marked at regular intervals indicating verifying organization and performance level. Conductors shall be solid untinned copper 24 AWG. Cable shall be rated CMP per NFPA 70.

2.2.3 Horizontal Cable

Horizontal cable shall meet the requirements of ANSI/TIA/EIA-568-A-5 for Category 5e. Cable shall be label-verified. Cable jacket shall be factory marked at regular intervals indicating verifying organization and performance level. Conductors shall be solid untinned copper 24 AWG. Cable shall be 4 pair. Cable shall be rated CMP per NFPA 70. All horizontal cables to be installed on any particular installation will be from the same manufacturer.

2.2.4 Connecting Hardware

Connecting and cross-connecting hardware shall be the same category as the cable it serves as well as type 110 insulation of displacement connection termination. Hardware shall be in accordance with ANSI/TIA/EIA-568-A.

2.2.4.1 Telecommunications Outlets

Wall and desk outlet plates shall come equipped with as indicated and be labeled according to Langley AFB standard labeling scheme. Modular jacks shall be the same category as the cable they terminate and shall meet the requirements of ANSI/TIA/EIA-568-A. Modular jack pin/pair configuration shall be T568A per ANSI/TIA/EIA-568-A. Termination shall be type 10 insulation displacement connection. Modular jacks shall be unkeyed. Faceplates shall be provided and shall be impact resistant plastic and match surrounding decor. Outlet assemblies used in the premises distribution system shall consist of modular jacks assembled into both simplex, duplex and Quadru-plex outlet assemblies in single or double gang covers as indicated on the drawings. The modular jacks shall conform to the requirements of ANSI/TIA/EIA-568-A, and shall be rated for use with Category 5e cable in accordance with ANSI/TIA/EIA-568-A-5. Modular jacks color shall match horizontal cable color.

2.2.4.2 Patch Panels

Patch panels shall be rated category 5e and not be more than 48 port, shall consist of eight-position modular jacks, with rear mounted type 110 insulation displacement connection, arranged in rows on 19 inch rack mounted panels. Jack pin/pair configuration shall be T568A per ANSI/TIA/EIA-568-A. jacks shall be unkeyed. Panels shall be labeled in accordance with Langley AFB standard labeling scheme.

2.2.4.3 Patch Cords

Patch cords shall be cable assemblies consisting of flexible, twisted pair stranded wire with eight-position plugs at each end. Cable shall be label-verified. Cable jacket shall be factory marked at regular intervals indicating verifying organization and performance level. Patch cords shall be wired straight through; pin numbers shall be identical at each end and shall be paired to match T568A patch panel jack wiring per ANSI/TIA/EIA-568-A. Patch cords shall be keyed (non-booted). Patch cords shall be factory assembled and gray in color. Patch cords shall be 7 foot in length and conform to the requirements of ANSI/TIA/EIA-568-A-5 for Category 5e.

2.2.4.4 Terminal Blocks

Terminal blocks shall be wall mounted and/or rack mounted wire termination units consisting of insulation displacement connectors mounted in plastic blocks, frames or housings. Blocks shall be type 110 IDC which meet the requirements of ANSI/TIA/EIA-568-A, and shall be rated for use with Category 5e cable in accordance with ANSI/TIA/EIA-568-A-5. Blocks shall include cable management hardware. Insulation displacement connectors shall terminate 22 or 24 gauge solid copper wire as a minimum, and shall be connected in pairs so that horizontal cable and connected jumper wires are on separate connected terminals.

2.3 FIBER OPTIC CABLE SYSTEM

2.3.1 Backbone Cable

2.3.1.1 Multimode

Multimode fiber optic backbone cable shall meet the requirements of ANSI/TIA/EIA-568-A and ICEA S-83-596 for 12 strand 62.5/125 micrometer multimode graded index optical fiber cable. Numerical aperture for each fiber shall be a minimum of 0.275. Cable construction shall be tight

buffered type. Individual fibers shall be color coded for identification. Cable shall be imprinted with fiber count and aggregate length at regular intervals. Cable shall be rated OFNP per NFPA 70.

2.3.2 Horizontal Distribution Cable

2.3.2.1 Multimode

Multimode fiber optic horizontal cable shall meet the requirements of ANSI/TIA/EIA-568-A and ICEA S-83-596 for 12 strand 62.5/125 micrometer multimode graded index optical fiber cable. Numerical aperture for each fiber shall be a minimum of 0.275. Cable construction shall be tight buffered type, two strands. Individual fibers shall be color coded for identification. Cable shall be imprinted with fiber count, fiber type, and aggregate length at regular intervals of 3 feet. Cable shall be rated and marked OFNP per NFPA 70.

2.3.3 Connecting Hardware

2.3.3.1 Connectors

Connectors shall be ST type with ceramic ferrule material with a maximum insertion loss of .5 dB. Connectors shall meet performance requirements of ANSI/TIA/EIA-568-A. Connectors shall be field installable. Connectors shall utilize adhesive for fiber attachment to ferrule. Connectors shall terminate fiber sizes as required for the service. Station cable faceplates shall be provided and shall be ivory in color, impact resistant plastic, single gang or double gang, with double-sided female ST coupler as required.

2.3.3.2 Patch Panels

Patch panels shall be a complete system of components by a single manufacturer, and shall provide termination, splice storage, routing, radius limiting, cable fastening, storage, and cross-connection. Patch panels shall be 19 inch rack mounted panels. Patch panels shall provide strain relief for cables. Panels shall be labeled per Langley AFB standards. Patch panel connectors and couplers shall be ST type for termination for connectivity in patch panels, with ceramic ferrule material with a maximum insertion loff of 0.5 dB. Connectors shall meet performance requirements of EIA ANSI/TIA/EIA-568-A.

2.3.3.3 Patch Cords

Patch cords shall be cable assemblies consisting of flexible optical fiber cable with connectors of the same type as used elsewhere in the system. Optical fiber shall be the same type as used elsewhere in the system. Patch cords shall be complete assemblies from manufacturer's standard product lines.

2.4 EQUIPMENT RACKS

2.4.1 Floor Mounted Open Frame

Floor mounted equipment racks shall be aluminum relay racks with uprights to mount equipment 19 inches wide. Uprights shall be 3 inch deep channel, 1-1/4 inches wide, drilled and tapped 12-24 in a 1/2 inch pattern. Racks shall be provided with a standard top crossmember, and predrilled base plate to allow floor fastening. Open frame equipment racks shall be 7 feet

in height and clear coated. AC outlets shall be provided as shown.

2.4.2 Cable Management

Cable management shall be specifically manufactured for the purpose of routing cables, wires and patch cords horizontally and vertically on 19 inch equipment racks. Cable management shall consist of ring or bracket-like devices mounted on rack panels for horizontal use. Cable management shall mount to racks by screws and/or nuts and lockwashers. Cable management shall be provided above, below and to both sides of each patch panel on the standard 19-inch equipment rack(s). Vertical cable management will be provided between and to the ends of equipment racks, and provide front and rear vertical management. Vertical Cable management shall be of a type that utilizes duct fingers with snap on covers. Cable management will be provided in the rear of the rack, utilizing duct fingers with snap on cover style, or stand off bars. Velcro ties shall be utilized for binding of horizontal distribution wires within the telecommunications room trays and wire management systems.

2.4.3 Wall Mounted Cabinets

Wall mounted cabinets shall conform to UL 50 and have boxes constructed of zinc-coated sheet steel with dimensions not less than shown on drawings. Trim shall be fitted with hinged door and flush catch. Doors shall provide maximum openings to the box interiors. Boxes shall be provided with 3/4 inch plywood backboard painted white or a light color. A duplex AC outlet shall be installed within the cabinet.

2.5 EQUIPMENT MOUNTING BACKBOARD

Plywood backboards, 4 feet by 8 feet by 3/4 inch and void free, grade A, shall be provided covering no less than 2 walls, painted with gray colored fire resistive paint.

2.6 TELECOMMUNICATIONS OUTLET BOXES

Electrical boxes for telecommunication outlets shall be 4-11/16 inch square by 2-1/8 inches deep with minimum 3/8 inch deep single or two gang plaster ring as shown. Provide a minimum 1 inch conduit.

PART 3 EXECUTION

3.1 INSTALLATION

System components and appurtenances shall be installed in accordance with NFPA 70, manufacturer's instructions and as shown. Necessary interconnections, services, and adjustments required for a complete and operable signal distribution system shall be provided. Components shall be labeled in accordance with ANSI/TIA/EIA-606 and Langley AFB standards. Penetrations in fire-rated construction shall be firestopped in accordance with Section 07840 FIRESTOPPING. Conduits, outlets and raceways shall be installed in accordance with Section 16415 ELECTRICAL WORK, INTERIOR. Wiring shall be installed in accordance with ANSI/TIA/EIA-568-A and as specified in Section 16415 ELECTRICAL WORK, INTERIOR and EIA ANSI/TIA/EIA-569-A. Wiring, and terminal blocks and outlets shall be marked in accordance with ANSI/TIA/EIA-606. Cables shall not be installed in the same cable tray, utility pole compartment, or floor trench compartment with ac power cables. Cables not installed in conduit or wireways shall be properly secured and neat in appearance and, if installed

in plenums or other spaces used for environmental air, shall comply with NFPA 70 requirements for this type of installation. Cable tray installation will be provided for complete wire support within the telecommunications room, from room entrance to overhead rack area, providing complete cable support, when overhead wire installation methods are utilized.

3.1.1 Horizontal Distribution Cable

The rated cable pulling tension shall not be exceeded. Cable shall not be stressed such that twisting, stretching or kinking occurs. Cable shall not be spliced. Fiber optic cables shall be installed either in conduit or through type cable trays to prevent microbending losses. Copper cable not in a wireway shall be suspended per EIA ANSI/TIA/EIA-568-A recommendations a minimum of 8 inches above ceilings by cable supports no greater than 60 inches apart. Cable shall not be run through structural members or in contact with pipes, ducts, or other potentially damaging items. Placement of cable parallel to power conductors shall be avoided, if possible; a minimum separation of 12 inches shall be maintained when such placement cannot be avoided. Cables shall be terminated; no cable shall contain unterminated elements. Minimum bending radius shall not be exceeded during installation or once installed. Cable ties shall not be excessively tightened such that the transmission characteristics of the cable are altered. In raised floor areas, cable shall be installed after the flooring system has been installed. Cable 6 feet long shall be neatly coiled not less than 12 inches in diameter below each feed point in raised floor areas.

3.1.2 Riser and Backbone Cable

Vertical cable support intervals shall be in accordance with manufacturer's recommendations. Cable bend radius shall not be less than ten times the outside diameter of the cable during installation and once installed. Maximum tensile strength rating of the cable shall not be exceeded. Cable shall not be spliced.

3.1.3 Telecommunications Outlets

3.1.3.1 Faceplates

As a minimum each jack shall be labeled as to its function and a unique number to identify cable link as per contract drawings and Langley AFB Standards.

3.1.3.2 Cables

Maintenance loop or slack required for modification or re-termination of horizontal cabling shall be no less than ten feet, at the distribution closet and no less than 12 inches at the outlet. Slack at the user termination shall not be placed in the outlet box, but shall be installed at the nearest practical point to the outlet box (i.e. above the ceiling prior to entering the wall).

3.1.3.3 Pull Cords

Pull cords shall be installed in all conduit serving telecommunications outlets which do not initially have fiber optic or Cat 5e cable installed.

3.1.4 Terminal Blocks

Terminal blocks shall be mounted in orderly rows and columns. Adequate vertical and horizontal wire routing areas shall be provided between groups of blocks. Industry standard wire routing guides shall be utilized. Rack mounted 110 IDC terminal blocks will be used at the Intermediate Distribution Frame (IDF) point (Patch Panel end) for copper backbone cable cross connects. Wall mounted 110 IDC terminal blocks will be utilized at the Main Distribution Frame (MDF) or Demarcation Point for outside plant copper cross connect capability.

3.1.5 Unshielded Twisted Pair Patch Panels

Patch panels shall be mounted in equipment racks with sufficient modular jacks to accommodate the installed cable plant plus 25 percent spares. Cable management shall be provided above, below, between each panel and to both sides of each to include the front and rear.

3.1.6 Fiber Optic Patch Panels

Patch panels shall be mounted in equipment racks with sufficient ports to accommodate the installed cable plant plus 25 percent spares. A slack loop of fiber shall be provided within each panel. Loop shall be 3 feet in length provided as recommended by the manufacturer. The outer jacket of each cable entering a patch panel shall be secured to the panel to prevent movement of the fibers within the panel, using clamps or brackets specifically manufactured for that purpose.

3.1.7 Equipment Racks

Open frame equipment racks shall be bolted to the floor. Cable management shall be bolted or screwed to racks. Racks shall be installed level. Ganged racks shall be bolted together with cable mounted in between racks. Ganged rack cabinets shall have adjacent side panels removed. Wall mounted racks shall be secured to the mounting surface to prevent fully loaded racks from separating from the mounting surface.

3.1.8 Rack Mounted Equipment

Equipment to be rack mounted shall be securely fastened to racks by means of the manufacturer's recommended fasteners.

3.2 TERMINATION

Cables and conductors shall sweep into termination areas; cables and conductors shall not bend at right angles. Manufacturer's minimum bending radius shall not be exceeded. When there are multiple system type drops to individual workstations, relative position for each system shall be maintained on each system termination block or patch panel. The maximum pulling tensions for 4-pair 24 AWG horizontal UTP cables shall not exceed 25 lbf to avoid stretching the conductors during installation. Cable management precautions shall be observed to include the elimination of cable stress as caused by tension in suspended cable runs and tightly cinched cable bundles. An additional practice that shall be followed to reduce untwisting of pairs, is to strip back only as much cable jacket as required to terminate on connecting hardware. Also, in spaces with UTP terminations, cable bend radii shall not be less than four times the cable diameter for horizontal cable and shall not be less than ten times the cable diameter for multi-pair cable. Care shall be exercised to minimize twisting/kinking of cable during installation. The amount of untwisting in

a pair as a result of termination to connecting hardware shall not exceed 0.5 inches for category 5 cables from IDC.

3.2.1 Unshielded Twisted Pair Cable

Each pair shall be terminated on appropriate outlets, terminal blocks or patch panels. No cable shall be unterminated or contain unterminated elements. Pairs shall remain twisted together to within the proper distance from the termination as specified in ANSI/TIA/EIA-568-A. Conductors shall not be damaged when removing insulation. Wire insulation shall not be damaged when removing outer jacket.

3.2.2 Shielded Twisted Pair Cable

Each cable shall be terminated on panel-mounted connectors. Cables shall be grounded at patch panels using manufacturer's recommended methods. Shield braid shall be continuous to connector braid terminator. Wire insulation shall not be damaged when removing shield.

3.2.3 Fiber Optic Cable

Each fiber shall have connectors installed. The pull strength between the connector and the attached fiber shall be not less than 25 pounds. The mated pair loss, without rotational optimization, shall not exceed 1.0 dB. Fiber optic, ST Type connectors shall be installed per ANSI/TIA/EIA-568-A.

3.3 GROUNDING

Signal distribution system ground shall be installed in the telecommunications entrance facility and in each telecommunications closet in accordance with ANSI/TIA/EIA-607 and Section 16415 ELECTRICAL WORK, INTERIOR. Equipment racks shall be connected to the electrical safety ground.

3.4 SPARE PARTS

The Contractor shall provide the following additional materials required for facility startup.

a. 10 of each type outlet.

b. 10 of each type cover plate.

c. 1 of each type terminal block for each telecommunications closet.

d. 4 Patch cords of 10 feet for each telecommunications closet.

e. 1 Set of any and all special tools required to establish a cross connect and to change and/or maintain a terminal block.

3.5 ADMINISTRATION AND LABELING

3.5.1 Labeling

3.5.1.1 Labels

All labels shall be in accordance with ANSI/TIA/EIA-606 and Langley AFB Standards.

3.5.1.2 Cable

All cables will be labeled using color labels on both ends with encoded identifiers per ANSI/TIA/EIA-606.

3.5.1.3 Termination Hardware

All workstation outlets and patch panel connections will be labeled using color coded labels with encoded identifiers per ANSI/TIA/EIA-606.

3.6 TESTING

Materials and documentation to be furnished under this specification are subject to inspections and tests. All components shall be terminated prior to testing. Equipment and systems will not be accepted until the required inspections and tests have been made, demonstrating that the signal distribution system conforms to the specified requirements, and that the required equipment, systems, and documentation have been provided. Contractor shall provide Test Plan and Test Reports per Paragraph 1.5.

3.6.1 Unshielded Twisted Pair Tests

All metallic cable pairs shall be tested for proper identification and continuity. All opens, shorts, crosses, grounds, and reversals shall be corrected. Correct color coding and termination of each pair shall be verified in the communications closet and at the outlet. Horizontal wiring shall be tested from and including the termination device in the communications closet to and including the modular jack in each room. Backbone wiring shall be tested end-to-end, including termination devices, from terminal block to terminal block, in the respective communications closets. These test shall be completed and all errors corrected before any other tests are started.

3.6.2 Category 5e Circuits

All category 5e circuits shall be tested using a test set that meets the Class II accuracy requirements of TIA/EIA TSB 67 standard, including the additional tests and test set accuracy requirements of ANSI/TIA/EIA-568-A-5. Testing shall use the Basic Link Test procedure of TIA/EIA TSB 67, as supplemented by ANSI/TIA/EIA-568-A-5. Cables and connecting hardware which contain failed circuits shall be replaced and retested to verify the standard is met.

1. All installed CAT 5e cable shall be tested for attenuation loss at 100 megahertz and results reported in dB.

2. All installed CAT 5e cable shall be tested in both directions (TC to outlet, outlet to TC) for near end crosstalk (NEXT) at 100 megahertz and results reported.

3. All "auto-test" results obtained from the cable tester shall be supplied in both hard copy and on disk to the Contracting Officer. All of the pairs in each installed copper backbone (CMR) cable shall be tested for continuity.

4. All circuit terminations shall be verified for color code consistency.

3.6.3 Fiber Optic Cable

Unless stated otherwise, tests shall be performed from both ends of each circuit. Connectors shall be visually inspected for scratches, pits or chips and shall be reterminated if any of these conditions exist. Each circuit leg and complete circuit shall be tested for insertion loss at 850, 1310 and 1550 nm using a light source similar to that used for the intended communications equipment. High-resolution optical time domain reflectometer (OTDR) tests shall be performed from one end of each fiber. Scale of the OTDR trace shall be such that the entire circuit appears over a minimum of 80 percent of the X-axis. Fiber optic cable shall be also tested on reels prior to installation. All fiber optic testing shall be in compliance with ANSI/TIA/EIA-568-A.

-- End of Section --

SECTION 16770

RADIO AND PUBLIC ADDRESS SYSTEMS
07/89

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.

ELECTRONIC INDUSTRIES ALLIANCE (EIA)

EIA ANSI/EIA/310-D	(1992) Cabinets, Racks, Panels, and Associated Equipment

NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)

NFPA 70	(1999) National Electrical Code

1.2 SUBMITTALS

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are for information only. When used, a designation following the "G" designation identifies the office that will review the submittal for the Government. The following shall be submitted in accordance with Section 01330 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Radio and Public Address System; G
Installation; G

Detail drawings consisting of a complete list of equipment and material, including manufacturer's descriptive and technical literature, performance charts and curves, catalog cuts, and installation instructions. Detail drawings shall also contain complete wiring and schematic diagrams and any other details required to demonstrate that the system has been coordinated and will properly function as a unit. Drawings shall show proposed layout of equipment and appurtenances, and equipment relationship to other parts of the work including clearances for maintenance and operation.

Detail drawings consisting of a complete list of equipment and material, including manufacturer's descriptive and technical literature, performance charts and curves, catalog cuts, and installation instructions. Detail drawings shall also contain complete wiring and schematic diagrams and any other details required to demonstrate that the system has been coordinated and will properly function as a unit. Drawings shall show proposed layout of equipment and appurtenances, and equipment relationship to other parts of the work including clearances for maintenance and operation.

SD-06 Test Reports

Approved Test Procedures; G

Test plan and test procedures for the acceptance tests. The test plan and test procedures shall explain in detail, step-by-step actions and expected results to demonstrate compliance with the requirements specified. The procedure shall also explain methods for simulating the necessary conditions of operation to demonstrate system performance.

Acceptance Tests; G

Test reports in booklet form showing all field tests performed to adjust each component and to prove compliance with the specified performance criteria, upon completion and testing of the installed system. The reports shall include the manufacturer, model number, and serial number of test equipment used in each test. Each report shall indicate the final position of controls and operating mode of the system.

SD-10 Operation and Maintenance Data

Radio and Public Address System; G

Six copies of the operation manual outlining the step-by-step procedures required for system start up, operation, and shutdown. The manual shall include equipment layout and schematics of simplified wiring and control diagrams of the system as installed, the manufacturer's name, model number, and brief description of all equipment and their basic operating features. Six copies of maintenance manual listing routine maintenance procedures, possible breakdowns and repairs, and troubleshooting guides. The manual shall include equipment layout and schematics and simplified wiring and control diagrams of the system.

1.3 SYSTEM DESCRIPTION

The radio and public address system shall consist of an audio distribution network to include amplifiers, mixers, microphones, speakers, cabling, and any ancillary components required to meet the required system configuration and operation.

1.3.1 Single Channel System

The system shall control and amplify an audio program for distribution within the areas indicated. Components of the system shall include a mixer-amplifier mike input expander power amplifier speaker system, compact disc, tape equipment, AM-FM tuner cabling, and other associated hardware.

1.3.2 System Performance

The system shall provide even sound distribution throughout the designated area, plus or minus 3 dB for the 1-octave band centered at 4000 Hz. The system shall provide uniform frequency response throughout the designated area, plus or minus 3 dB as measured with 1/3-octave bands of pink noise at locations across the designated area selected by the Contracting Officer. The system shall be capable of delivering 75 dB average program level with additional 10 dB peaking margin sound pressure level (SPL) to any location

in the area at an acoustic distortion level below 5 percent total harmonic distortion (THD). Unless otherwise specified the sound pressure reference level is 20 micro Pascal.

1.4 DELIVERY AND STORAGE

Equipment placed in storage until installation time shall be stored with protection from the weather, humidity and temperature variations, dirt and dust, and other contaminants.

1.5 VERIFICATION OF DIMENSIONS

The Contractor shall become familiar with the details of the work and working conditions, shall verify dimensions in the field, and shall advise the Contracting Officer of any discrepancies before performing the work.

PART 2 PRODUCTS

2.1 STANDARD PRODUCTS

Material and equipment to be provided shall be the standard products of a manufacturer regularly engaged in the manufacture of such products, and shall essentially duplicate material and equipment that have been in satisfactory use at least 2 years. All components used in the system shall be commercial designs that comply with the requirements specified. Equipment shall be supported by a service organization that is, in the opinion of the Contracting Officer, reasonably convenient to the site.

2.1.1 Identical Items

Items of the same classification shall be identical. This requirement includes equipment, modules, assemblies, parts, and components.

2.1.2 Nameplates

Each major component of equipment shall have the manufacturer's name, address, model and catalog number, and serial number on a plate secured to the equipment.

2.2 POWER AMPLIFIERS

Power amplifiers as a minimum conform to the following specifications:

Rated power output:	150 watts RMS
Frequency Response:	Plus or Minus 2 dB, 60-13,000 Hz
Distortion:	Less than 2 percent at RPO, 600-13,000 Hz
Input Impedance:	50 k ohm unbalanced
Output Impedance:	83.3, 10.4, 8.0, and 4.0 ohms
Output voltage:	70.7, 25, 22, and 15.5 volts
Power Requirement:	110-125 Vac 60 Hz

2.3 MIXER AMPLIFIER

Mixer amplifier shall as a minimum conform to the following specifications:

Rated Power Output:	100 watts RMS
Frequency Response:	Plus or Minus 2 dB, 60-13,000 Hz
Distortion:	Less than 1 percent at RPO, 60 - 13,000 Hz
Inputs:	2 microphones (high impedance or low-impedance unbalanced 2 Aux. (high-impedance)
Output Impedance:	Balanced 4, 8, and 16 ohms
Output Voltage:	25 and 70 volts
Power Requirement:	110-125 Vac 60 Hz

2.4 LOUDSPEAKERS

2.4.1 Cone Speaker

The cone speaker shall as a minimum conform to the following specifications:

Application:	Wall baffle, Ceiling or Column as indicated
Frequency range:	60 to 12,000 Hz
Power Rating:	Normal - 7 watts Peak - 10 watts
Voice Coil Impedance:	8 ohms
Line Matching Transformer Type:	25/70 volt line
Capacity:	2 watts
Magnet:	8 ounces or greater
Primary Taps:	0.5, 1, and 2 watts
Primary Impedance:	25 volts - 1250, 625, and 312 ohms 70 volts - 10k, 5k, and 2.5k ohms
Frequency Response:	30 - 20,000 Hz
Insertion Loss:	Less than 1 dB

2.4.2 Horn Speaker

The horn speaker shall as a minimum conform to the following specifications:

Application:	As indicated

Frequency Response:	400 - 14,000 Hz
Power Taps:	70 volt line - .9, 1.8, 3.8, 7.5, and 15 watts
Impedance:	5000, 2500, 1300, 670, 330, 90, and 45 ohms
Power Rating:	Normal - 7 watts Peak - 15 watts

2.4.3 Speaker Enclosures

Wall baffle or column speaker enclosures shall be of the tuned-port design for precise balancing and tuning of the speaker. The enclosures shall be constructed throughout of 3/4 inch, high density board, with screwed and glued joints, durably braced, and padded with fiberglass where acoustically required. For wall mounting applications, the wall baffle enclosure shall come equipped with a wall-mounting bracket designed to assure a rigid mounting to any flat surfaces. Column speaker enclosures shall have a 25 degree vertical dispersion and 90 degrees horizontal dispersion. The effective length of throw shall be a minimum of 50 feet.

2.5 AM/FM EQUIPMENT

2.5.1 AM/FM Tuner

AM/FM tuner shall be rack-mounted and shall as a minimum conform to the following characteristics:

Tuning Range:	AM - 540 to 1605 kHz FM - 88 to 108 MHz
Selectivity:	60 dB on FM 40 dB on AM
Sensitivity:	FM - 1.5 microvolts AM - 2.0 microvolts
Capture Ratio:	1.0 dB
Power Requirement:	110-125 Vac, 60Hz

2.5.2 AM/FM Antenna

The AM/FM antenna shall be roof-mounted, either combined and suitable for both AM and FM reception or separate AM and FM antennas and shall cover all frequency bands specified for radio tuners. The antenna system shall be coordinated with the TV system. The antenna shall be supported at least 5 feet clear above the roof by means of self-supported or guyed mast. The system shall be furnished complete with a transformer, insulators, crossover insulator, 75 ohm coaxial cable of proper length, lightning arresters, coupling transformer and divider network at the radio tuners. Attenuation of the coaxial cable span between the antenna and amplifier shall not exceed 2.5 dB at 108 MHz.

2.6 PRIORITY RELAYS AND CONTROLS

Priority relays and controls required to accomplish operations specified shall be provided. Relays shall be completely enclosed with a plastic dust cover for maximum protection against foreign matter, and shall be plug-in type. Relays shall be provided with a diode wired across the relay coil for transient suppression and shall be installed utilizing factory-prewired, rack-mounted receptacle strips. Coil shall be maximum 24 volts dc.

2.7 SWITCHES AND CONTROLS

2.7.1 Radio System Control Switch

The loudspeaker in each room, or group of speakers in a room, shall be provided with a flush program channel selector rotating-switch knob. The switch shall be mounted at location and height above the floor as shown and in accordance with Section 16415 ELECTRICAL WORK, INTERIOR. A volume control shall be installed with a switch at each station and shall be of the auto transformer type and set so that the maximum volume is sufficient for the area while not disturbing adjacent areas. If music is turned down or off, the paging signal shall override controls except speakers designated for music only. Each device plate shall be satin-finished, corrosion-resisting steel permanently marked to indicate the channel selected.

2.7.2 Remote Loudspeaker ON/OFF Switches

Remote switches shall be toggle switch 2-pole, wall-mounted, single gang type with engraved switch plates finished to match the approved finish of electrical wall switches. Low-voltage priority override relays shall be provided as part of the switches with all wiring to the racks to allow override of the ON/OFF switches for priority announcements.

2.7.3 Remote Loudspeaker Volume Controls

Remote volume controls shall be an auto transformer type with detented 3 dB steps and an OFF position. The controls shall be wall-mounted in single-gang outlet boxes and furnished with engraved switching plates finished to match approved finish of electrical wall switches. Insertion loss of the controls shall not exceed 0.6 dB and the power-handling capacities of the control shall be 10 watts. Low-voltage priority override relays shall be furnished as part of these controls with all wiring to the racks to allow override of the volume controls for priority announcements.

2.8 EQUIPMENT RACKS

Equipment shall be mounted in a lockable enclosure in accordance with EIA ANSI/EIA/310-D and located as shown on drawings. Ventilated rear panels, solid side panels, and solid top panels shall be provided. Perforations or louvers may be provided in front panels to ensure adequate ventilation of equipment. The racks and panels shall be factory finished with a uniform baked enamel over rust inhibiting primer.

2.9 SPEAKER AND MICROPHONE CABLE

Cables shall be of the gauge required depending upon the cable run length. In no case shall any cable be used which is smaller than 20 AWG. Insulation on the conductors shall be polyvinyl chloride (PVC) or an equivalent synthetic thermoplastic not less than 0.009 inch. Cables shall be shielded with a 34-gauge tinned soft copper strand formed into a braid.

Cables shall be jacketed with a PVC compound. The jacket thickness shall be 0.0200 inch minimum.

2.10 POWER SURGE PROTECTION

Major components of the system such as power amplifiers, mixer-preamplifiers, phonographs, and tuners, shall have a device, whether internal or external, which provides protection against voltage spikes and current surges originating from commercial power sources.

2.11 SIGNAL SURGE PROTECTION

Major components of the system shall have internal protection circuits which protects the component from mismatched loads, direct current, and shorted output lines.

PART 3 EXECUTION

3.1 INSTALLATION

All equipment shall be installed as indicated and specified, and in accordance with the manufacturer's recommendations except where otherwise indicated. Equipment mounted out-of-doors or subject to inclement conditions shall be weatherproofed.

3.1.1 Equipment Racks

Racks shall be mounted side-by-side and bolted together. Items of the same function shall be grouped together, either vertically or side-by-side. Controls shall be symmetrically arranged at a height as shown. Audio input and interconnections shall be made with approved shielded cable and plug connectors; output connections may be screw terminal type. All connections to power supplies shall utilize standard male plug and female receptacle connectors with the female receptacle being the source side of the connection. Inputs, outputs, interconnections, test points, and relays shall be accessible at the rear of the equipment rack for maintenance and testing. Each item shall be removable from the rack without disturbing other items or connections. Empty space in equipment racks shall be covered by blank panels so that the entire front of the rack is occupied by panels.

3.1.2 Wiring

Wiring shall be installed in rigid conduit, intermediate metal conduit, cable trays, or electric metallic tubing as specified in Section 16415 ELECTRICAL WORK, INTERIOR. Wiring for microphone, grounding, line level, video, speaker and power cables shall be isolated from each other by physical isolation and metallical shielding. Shielding shall be terminated at only one end.

3.2 GROUNDING

All grounding practices shall comply with NFPA 70. The antenna mast shall be separately grounded. The system shall utilize a multiple-point signal grounding scheme where conductive path connections are required between each piece of equipment and the reference ground point. An isolated ground bar for power shall be provided for the connection of the main system components. The ground bar shall be connected to the main service ground utilizing a No. 6 conductor.

3.3 ACCEPTANCE TESTS

After installation has been completed, the Contractor shall conduct acceptance tests, utilizing the approved test procedures, to demonstrate that equipment operates in accordance with specification requirements. The Contractor shall notify the Contracting Officer 7 days prior to the performance of tests. In no case shall notice be given until after the Contractor has received written Contracting Officer approval of the test plans as specified. The acceptance tests shall include originating and receiving messages at specified stations, at proper volume levels, without cross talk or noise from other links or nondesignated units.

3.4 TRAINING

The Contractor shall conduct a training course for 2 members of the operating and maintenance staff as designated by the Contracting Officer. The training course will be given at the installation during normal working hours for a total of 8 hours and shall start after the system is functionally complete but prior to final acceptance tests. The field instructions shall cover all of the items contained in the approved operating and maintenance manuals, as well as demonstrations of routine maintenance operations. The Contracting Officer shall be notified at least 14 days prior to the start of the training course.

-- End of Section --